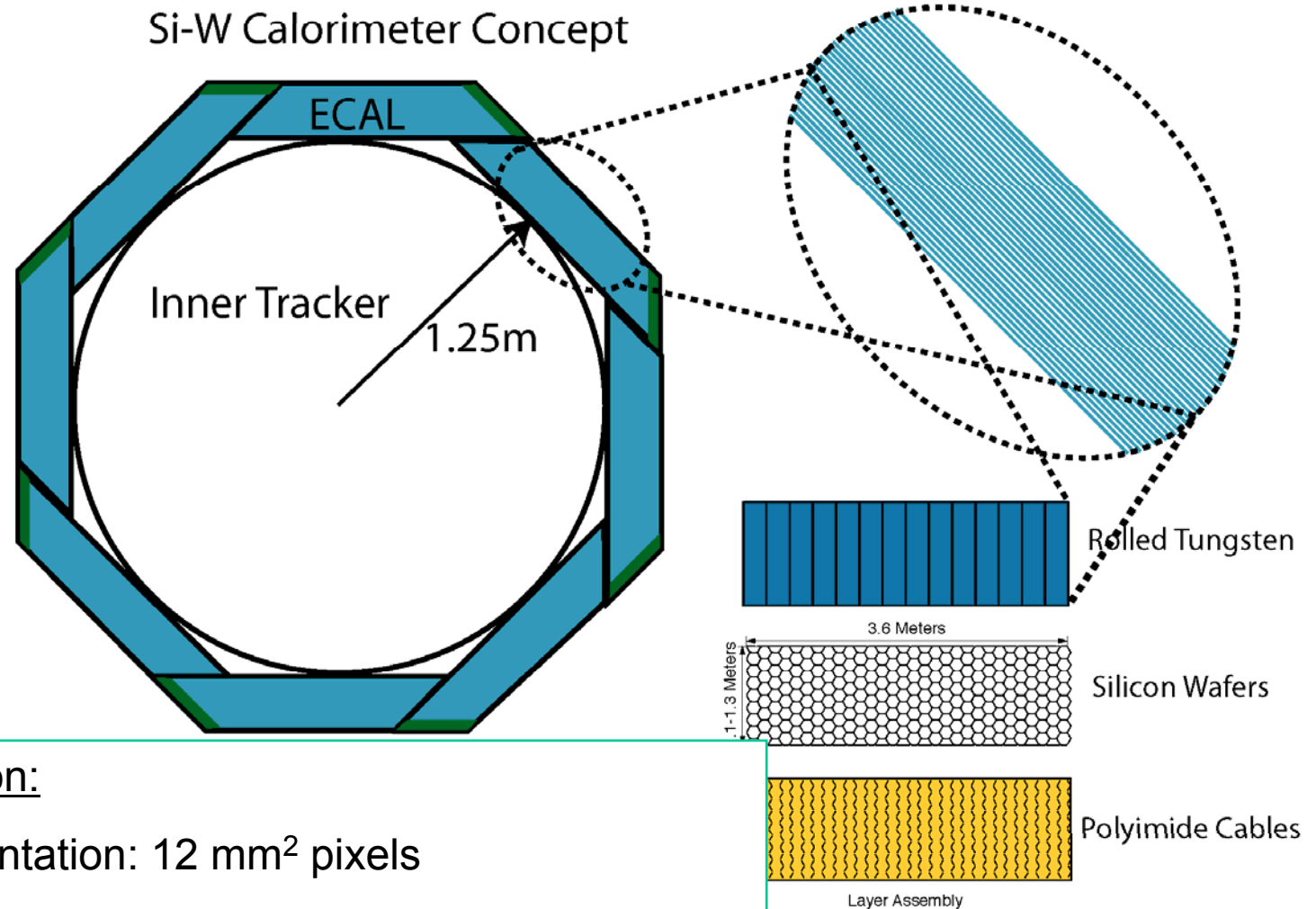


A Silicon-Tungsten ECal for the SiD Concept



Baseline configuration:

- transverse segmentation: 12 mm² pixels
- longitudinal: $(20 \times 5/7 X_0) + (10 \times 10/7 X_0) \Rightarrow 17\%/\text{sqrt}(E)$
- 1 mm readout gaps \Rightarrow 13 mm effective Moliere radius

“U.S.” Si-W ECal R&D Collaboration

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- KPiX readout chip
- downstream readout
- detector, cable development
- mechanical design and integration

- detector development
- readout electronics

- readout electronics

- cable development
- bump bonding

- mechanical design and integration

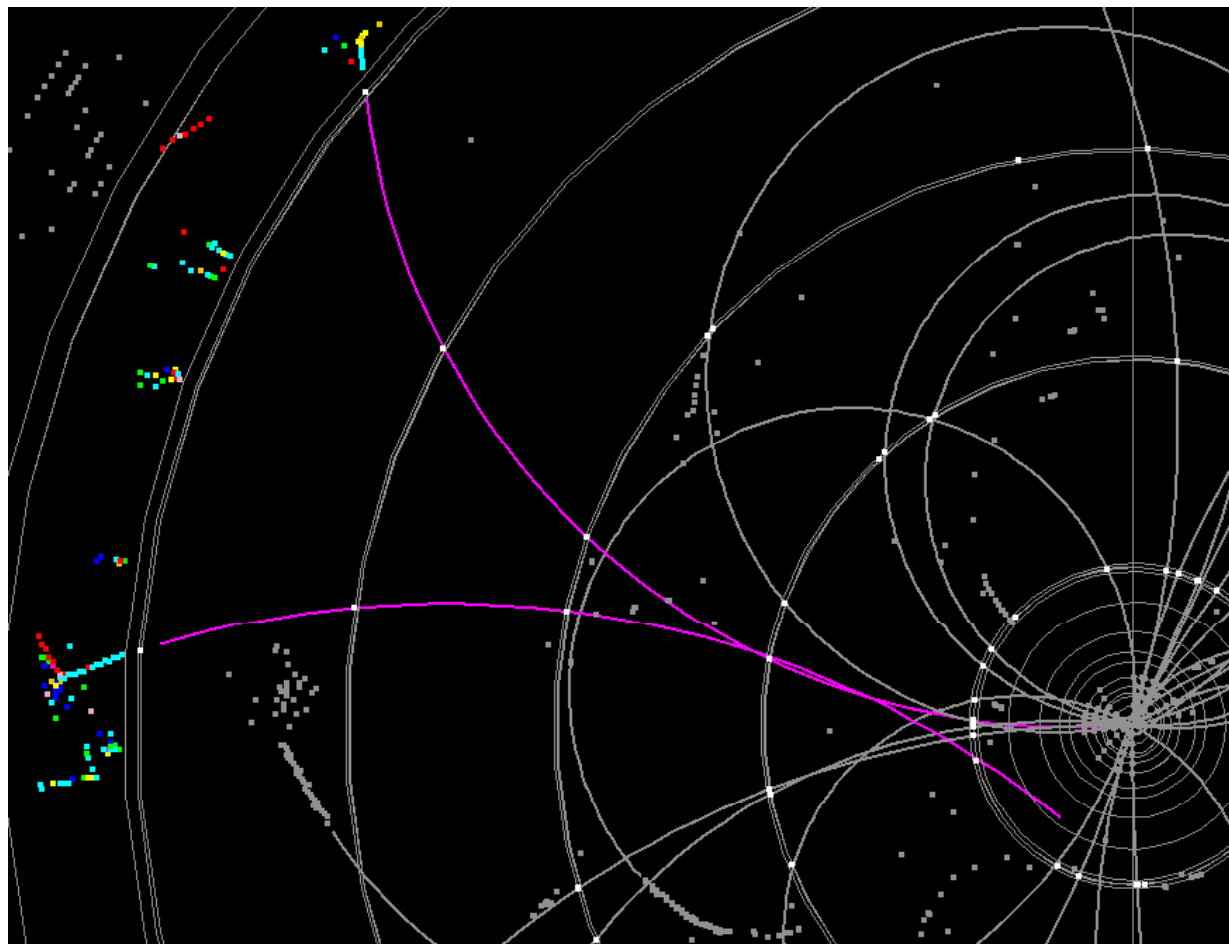
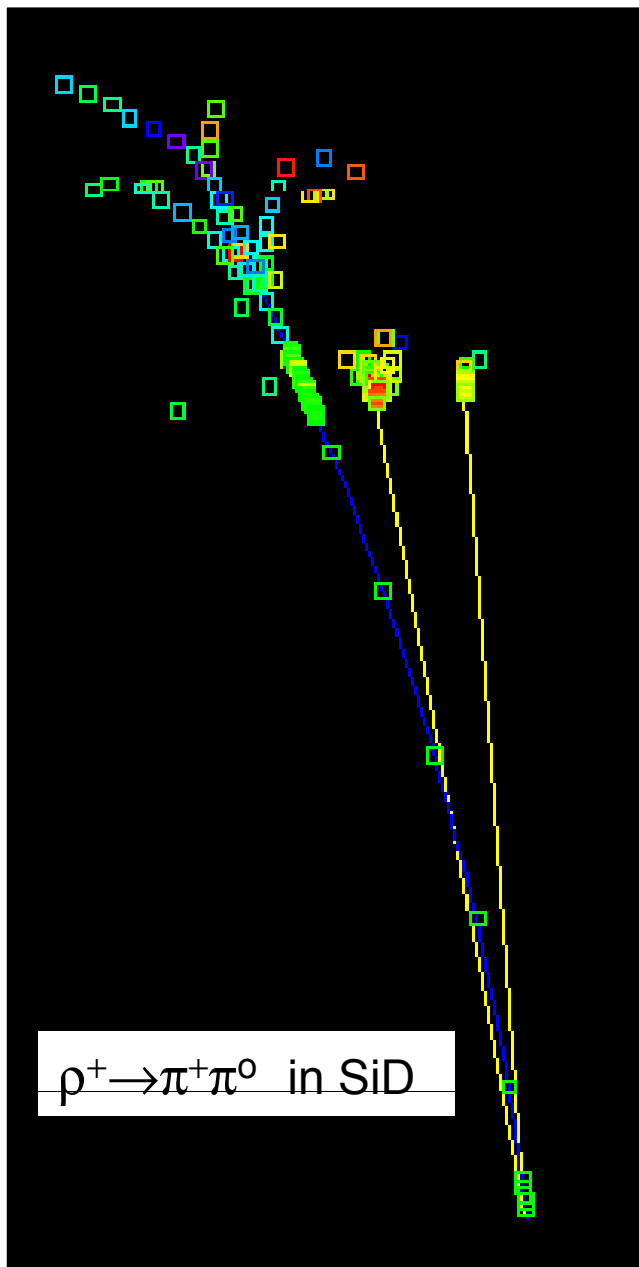
Goal of this R&D

Design a practical ECal which (1) meets (or exceeds) the physics requirements (2) with a technology that would actually work at the ILC.

- The physics case implies a highly segmented “imaging calorimeter” with modest EM energy resolution \Rightarrow Si-W
- The key to making this practical is a highly integrated electronic readout:
 - readout channel count = pixel count / \sim 1000
 - requires low power budget (passive cooling)
 - must handle the large dynamic range of energy depositions (few thousand) with excellent S/N
- This takes some time to develop (getting close).
- Testing in beams will be crucial (major test in 2008).

“Imaging Calorimeters”

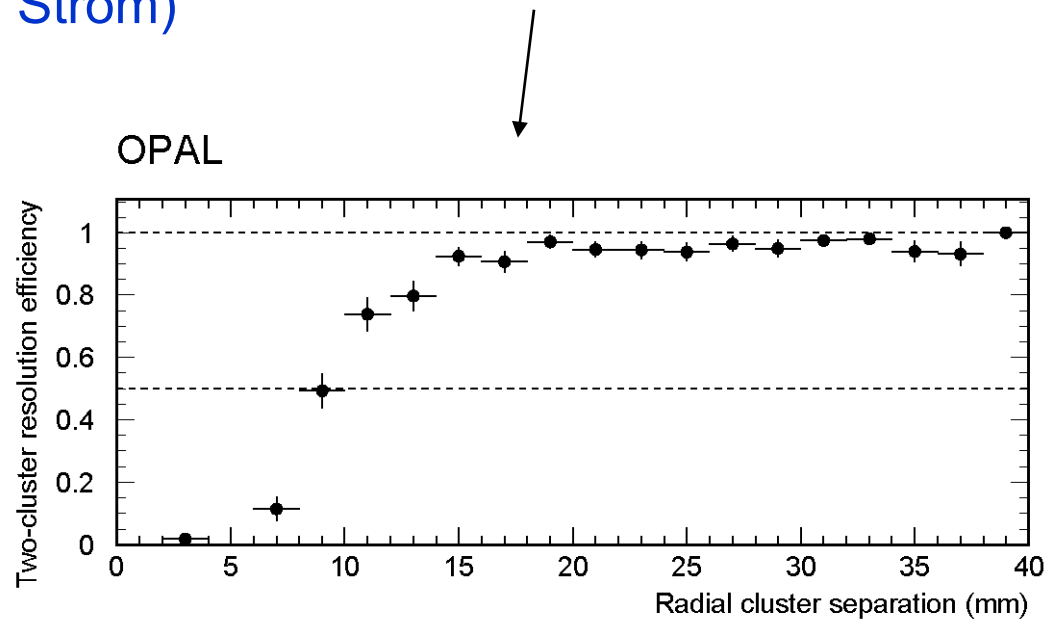
A highly segmented ECal is an integral part of the overall detector particle reconstruction and tracking (charged and neutrals)



Segmentation requirement

- In general, we wish to resolve individual photons in jets, tau decays, etc.
- The resolving power depends on Moliere radius and segmentation.
- We want segmentation significantly smaller than R_m

Two EM-shower separability in LEP data with the OPAL Si-W LumCal (David Strom)

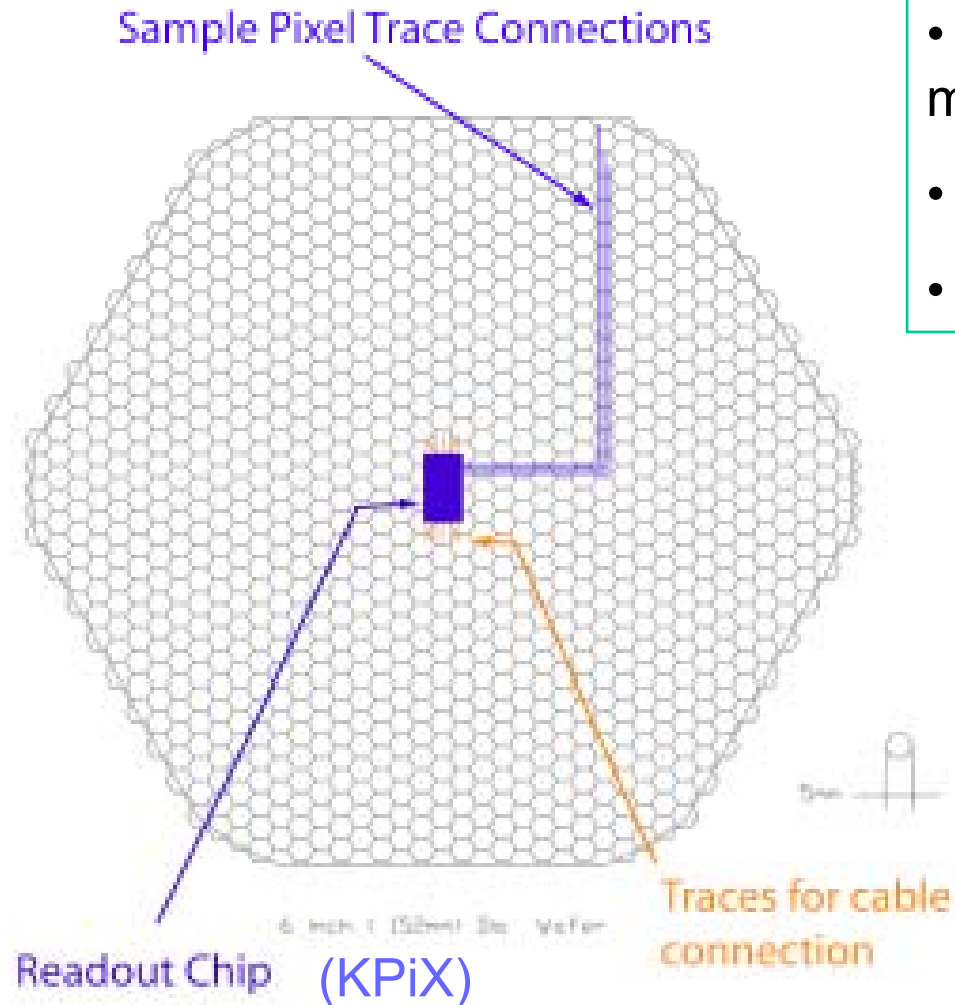


$$d = 2.5\text{mm} , R_M \sim 17\text{mm}$$

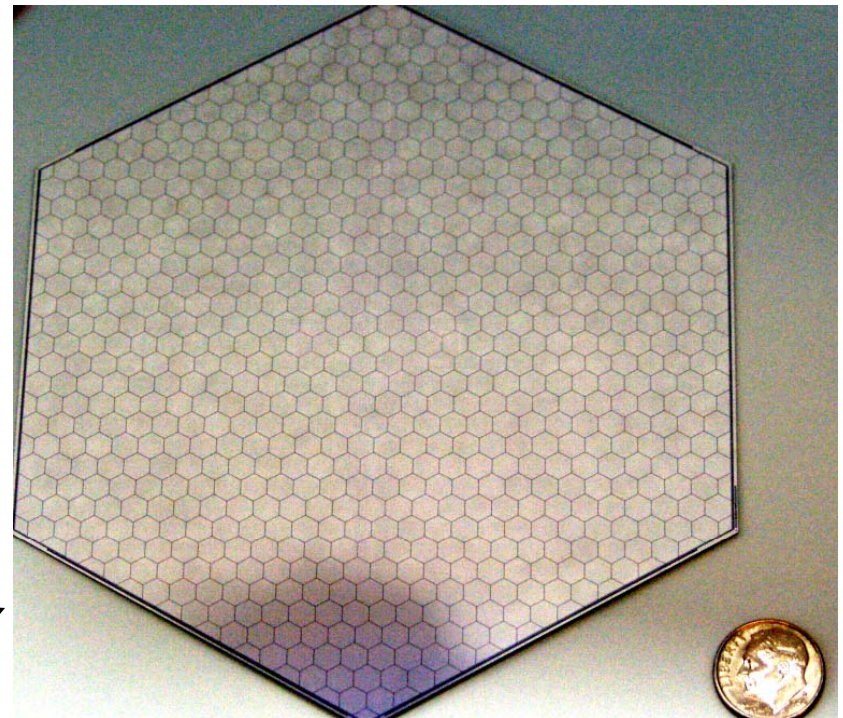
$$f_E \simeq \frac{R_{cal}}{\sqrt{R_M^2 + (4d_{pad})^2}}$$

Silicon detector layout and segmentation

- Silicon is easily segmented
- KPiX readout chip is designed for 12 mm² pixels (1024 pixels for 6 inch wafer)
- Cost nearly independent of seg.
- Limit on seg. from chip power (≈ 2 mm²)



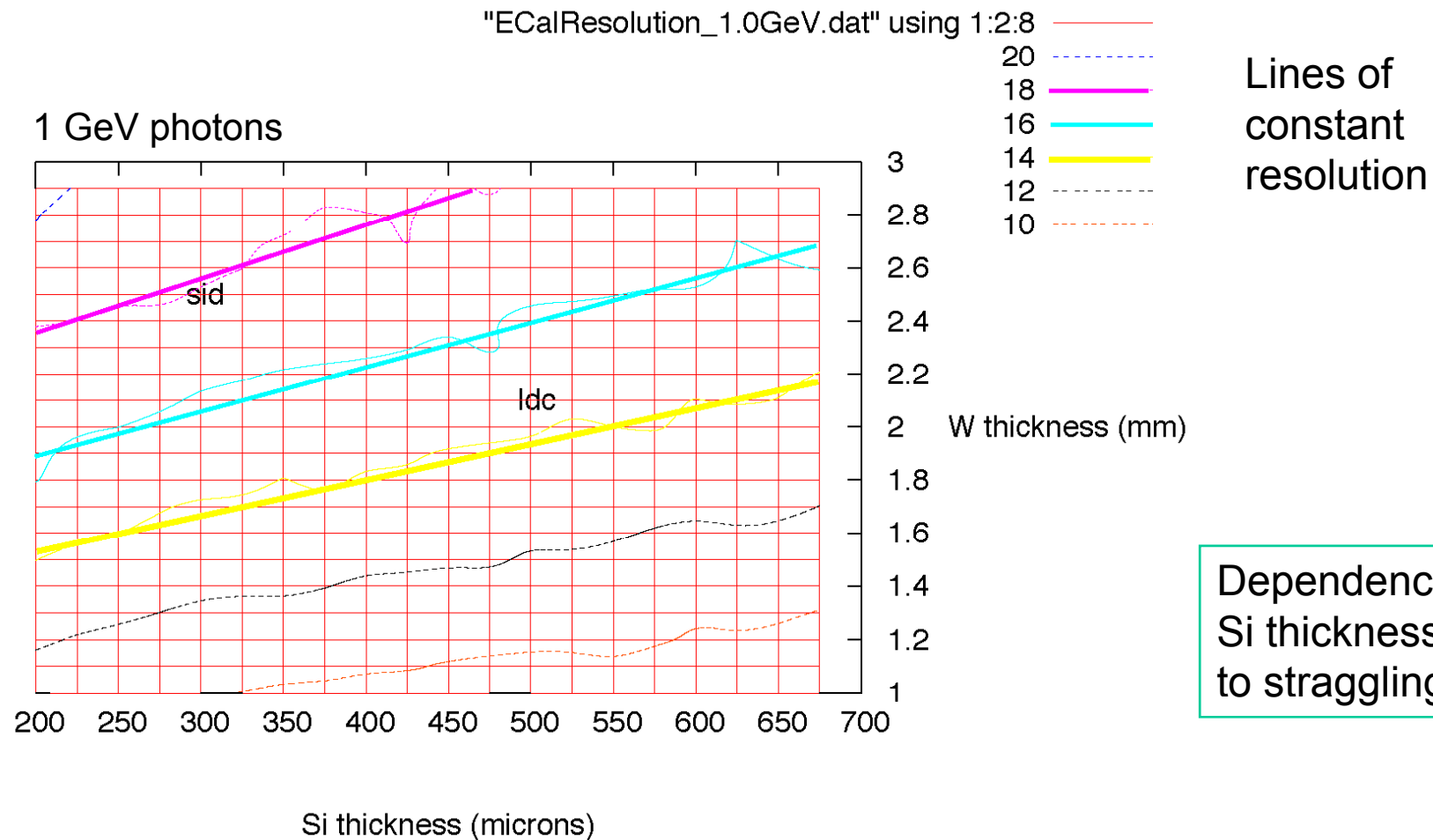
Fully functional prototype (Hamamatsu)



EM Energy Resolution

- Requirement for jet energy resolution in PFAs is modest for EM: $\lesssim 0.20/\sqrt{E}$
- There is no known strong physics argument for excellent EM energy resolution.
⇒ Our current design provides moderate resolution: $0.17/\sqrt{E}$

However, it is useful to know how to “dial in” different resolutions, if needed.



Simulation Results

- For a simple W-Si sampling calorimeter, the energy resolution is given by:

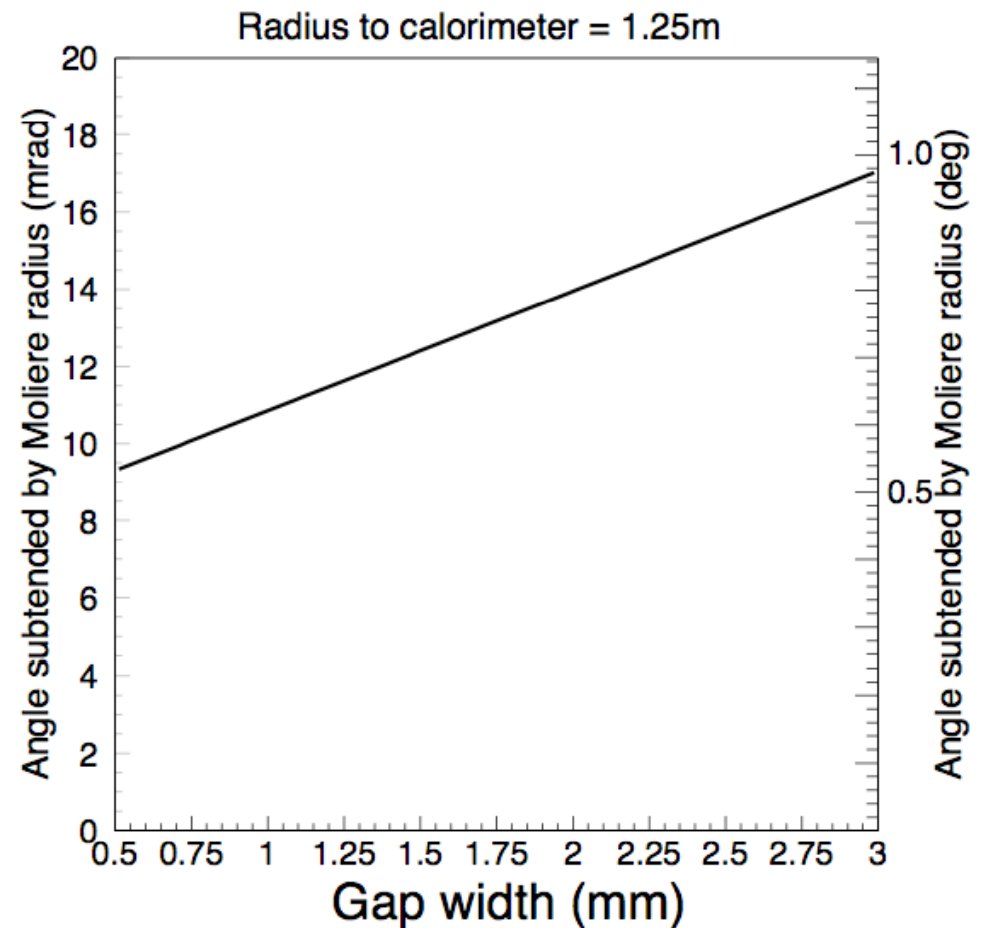
$$\frac{\sigma}{E} \approx \left[11.5 \left(\frac{d_W}{2.5 \text{ mm}} \right) - 1.8 \left(\frac{d_{Si}}{300 \mu\text{m}} \right) + 8 \right] \%$$

- Doubling silicon thickness to 600 μm would reduce resolution by 1.8%
- Decreasing tungsten thickness by 5% would reduce resolution by 1.4%
- Would like to see some of this space explored in testbeam:
 - Ideally with wafers of different thicknesses.
 - Could also use thick silicon and vary effective sensitive thickness (depletion depth) with bias voltage (cf. SICAPO).

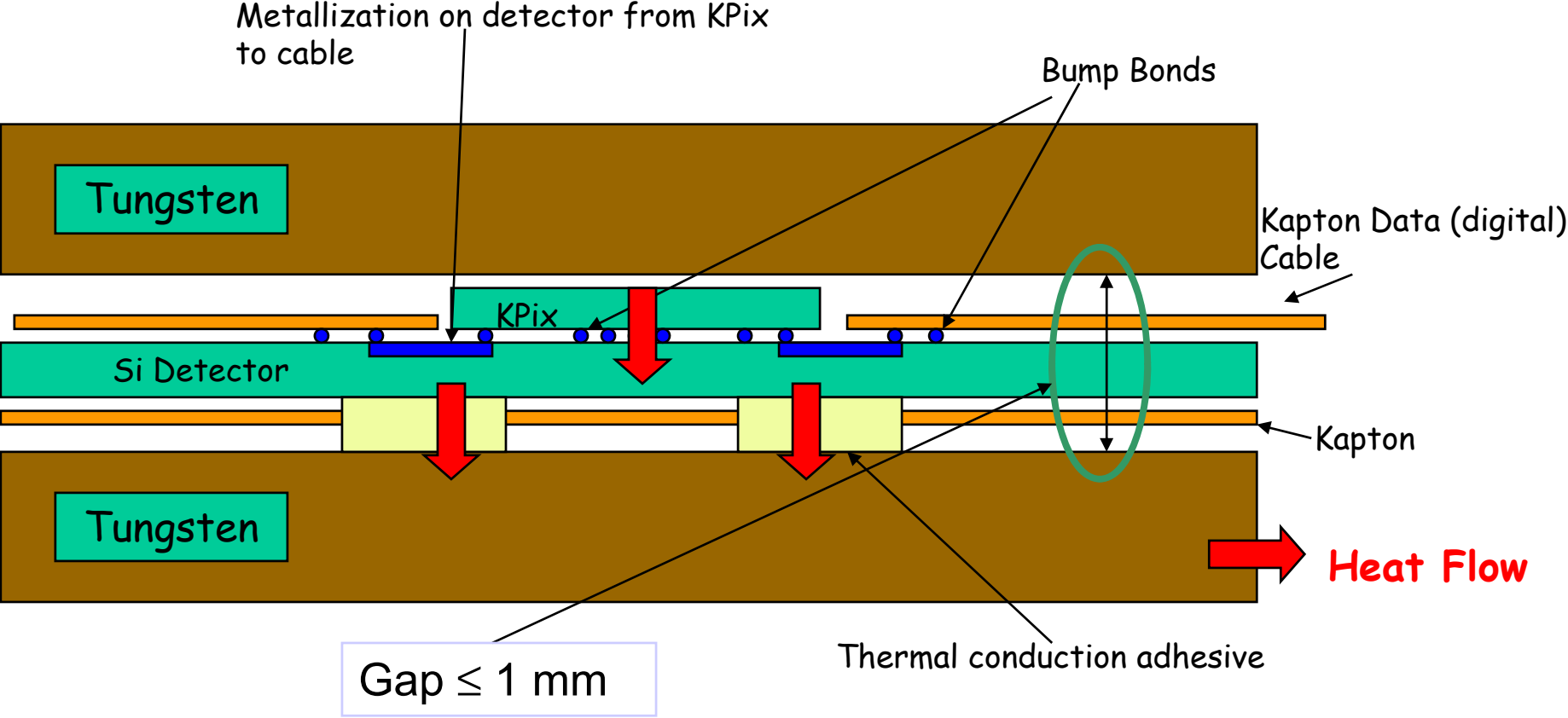
Critical parameter for R_M is the gap between layers

Config.	Radiation length	Molière Radius
100% W	3.5mm	9mm
92.5% W	3.9mm	10mm
+1mm gap	5.5mm	14mm
+1mmCu	6.4mm	17mm

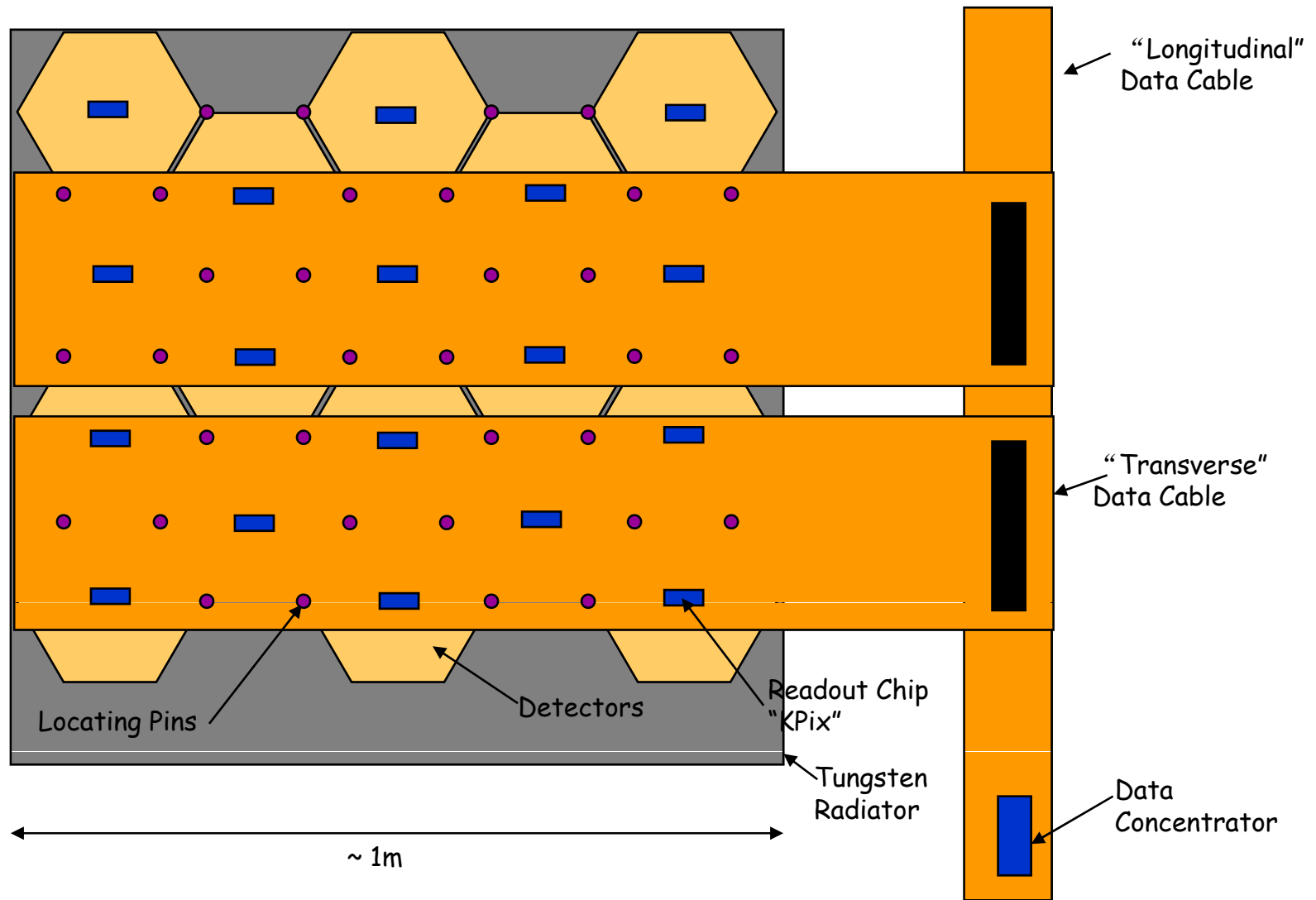
Assumes 2.5mm thick tungsten absorber plates



US Si-W readout gap schematic cross section



Conceptual Schematic - Not to any scale!!!



KPiX chip

One channel of 1024

Si-W Pixel Analog Section

Dynamic gain select
1 of 1024 pixels

Si pixel

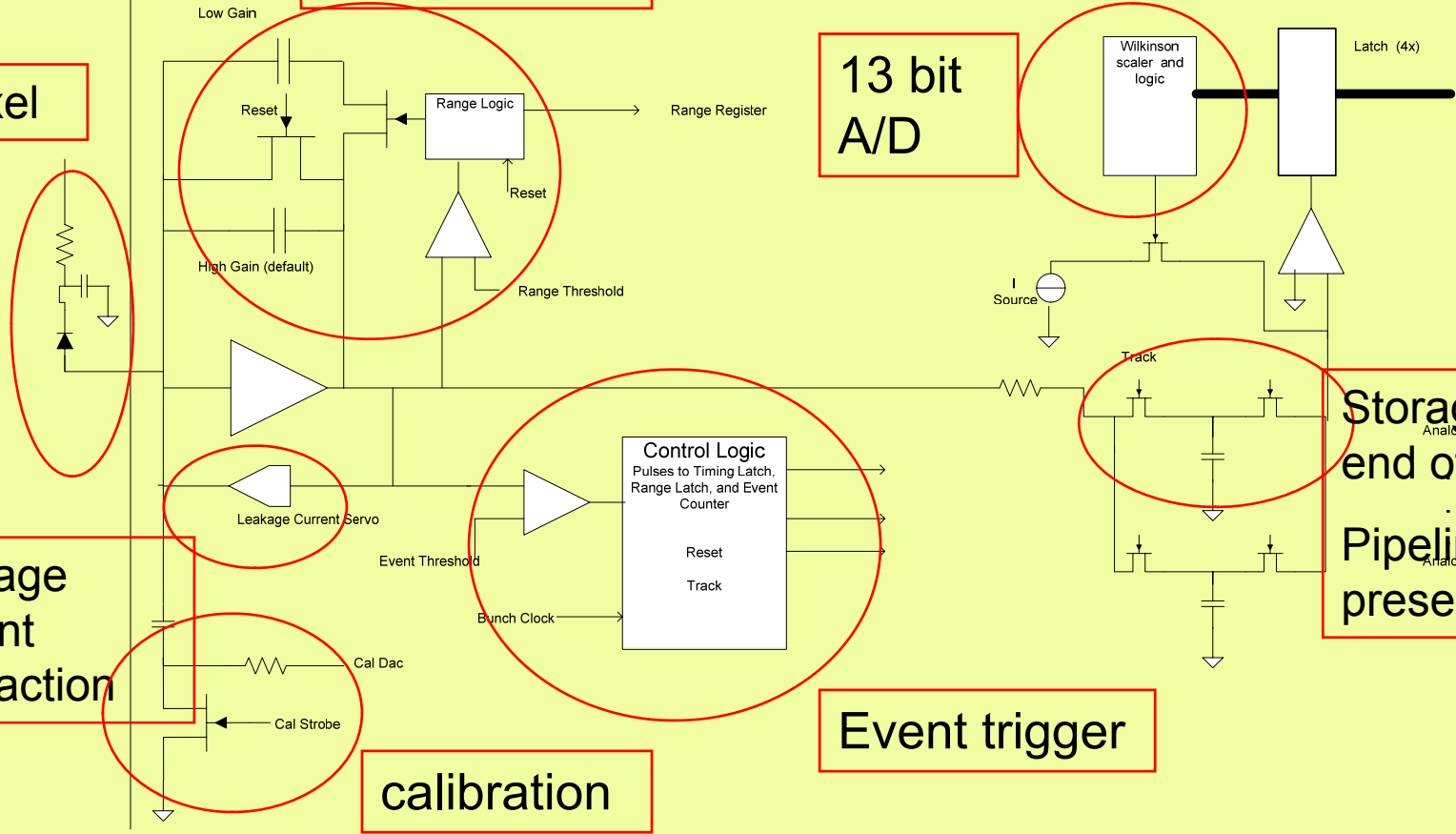
13 bit A/D

Storage until end of train.
Pipeline depth presently is 4

Leakage current subtraction

calibration

Event trigger



Simplified Timing:

There are ~ 3000 bunches separated by ~300 ns in a train, and trains are separated by ~200 ms.

Say a signal above event threshold happens at bunch n and time T0.

The Event discriminator triggers in ~100 ns and removes resets and strobes the Timing Latch (12 bit), range latch (1 bit) and Event Counter (5 bits).

The Range discriminator triggers in ~100 ns if the signal exceeds the Range Threshold.

When the glitch from the Range switch has had time to settle, Track connects the sample capacitor to the amplifier output. (~150 ns)

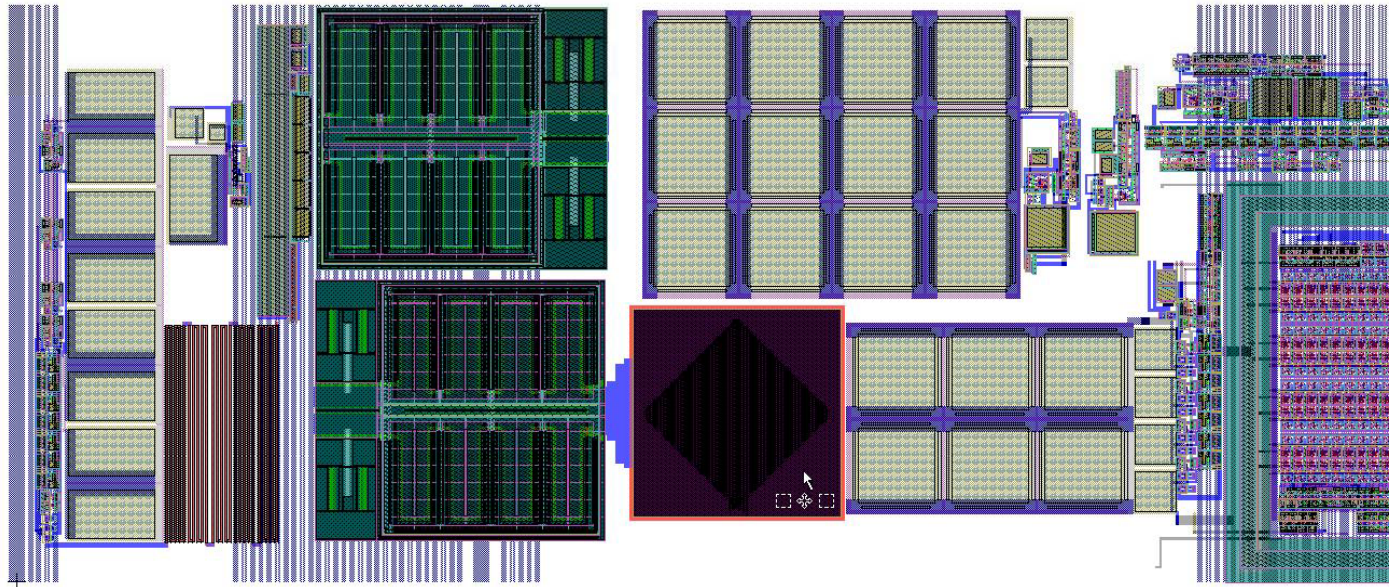
The Track signal opens the switch isolating the sample capacitor at T0 + 1 micro s. At this time, the amplitude of the signal at T0 is held on the Sample Capacitor.

Reset is asserted (synced to the bunch clock). Note that the second capacitor is reset at startup and following an event, while the high gain (small) capacitor is reset each bunch crossing (except while processing an event)

The system is ready for another signal in ~1.2 microsec.

After the bunch train, the capacitor charge is measured by a Wilkinson converter.

KPiX Cell 1 of 1024



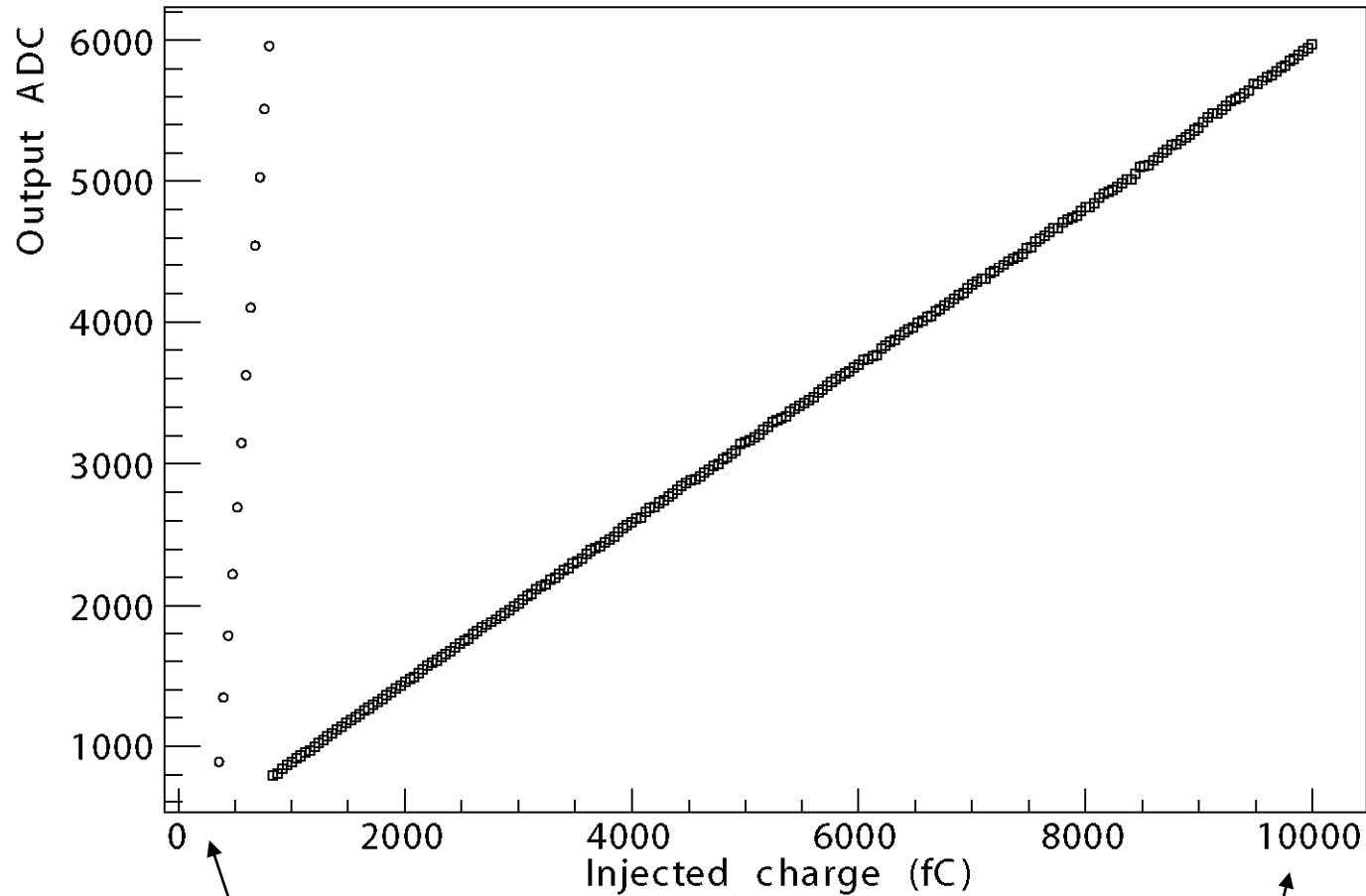
64-channel prototypes:

- v1 delivered March 2006
- v4 delivered Jan 16, 2007

It's a complicated beast – may need a v5 before going to the full 1024-channel chip ?

Dynamic Range

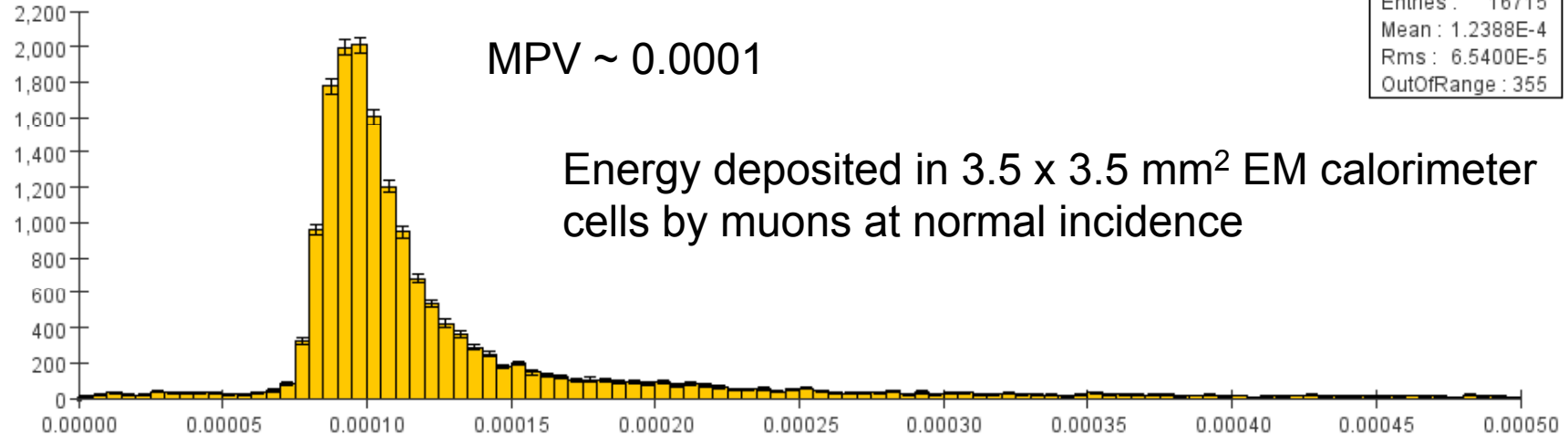
KPiX-2 prototype on the test bench



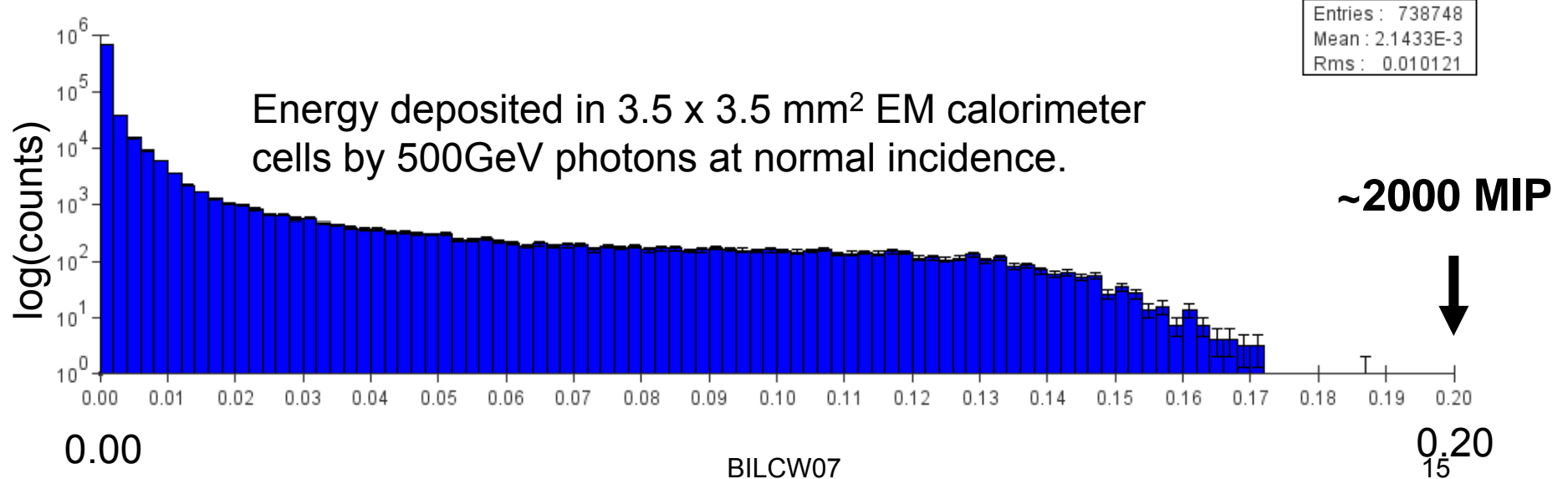
1 MIP (4 fC)

Max signal: 500
GeV electron

Saturation Simulation



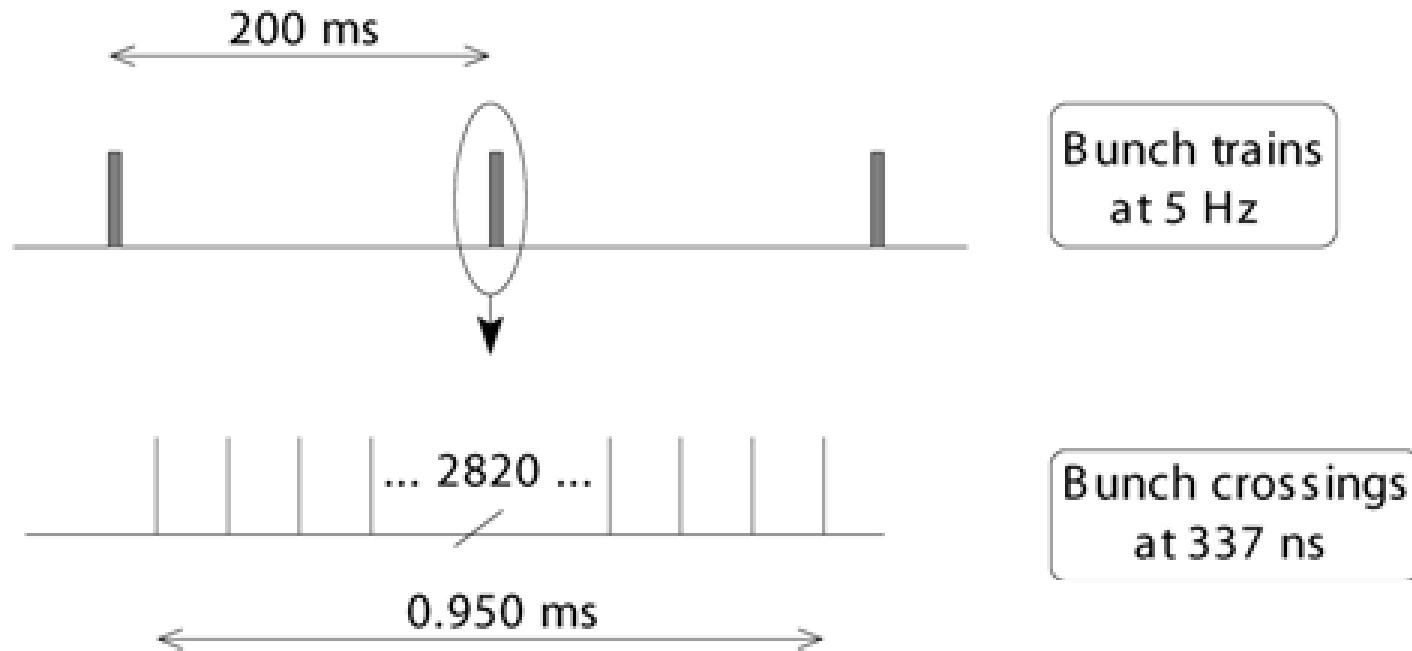
EcalBarrHits raw calorimeter cell energy full range



Simulation Results

- Saturation, even for highest energy electromagnetic showers (Bhabhas at a 1 TeV machine), is not a problem with the default design of $3.5 \times 3.5 \text{ mm}^2$ cells read out using the KPiX chip.

Power Pulsing



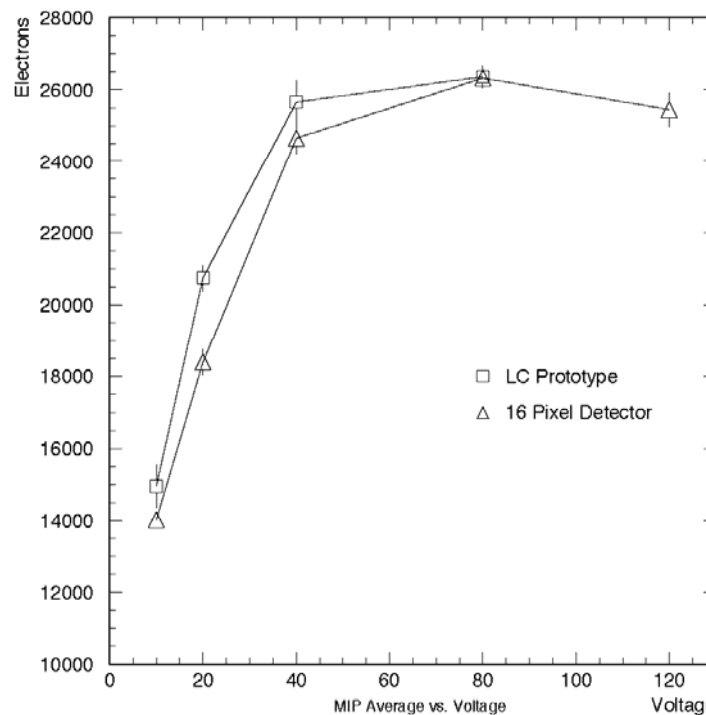
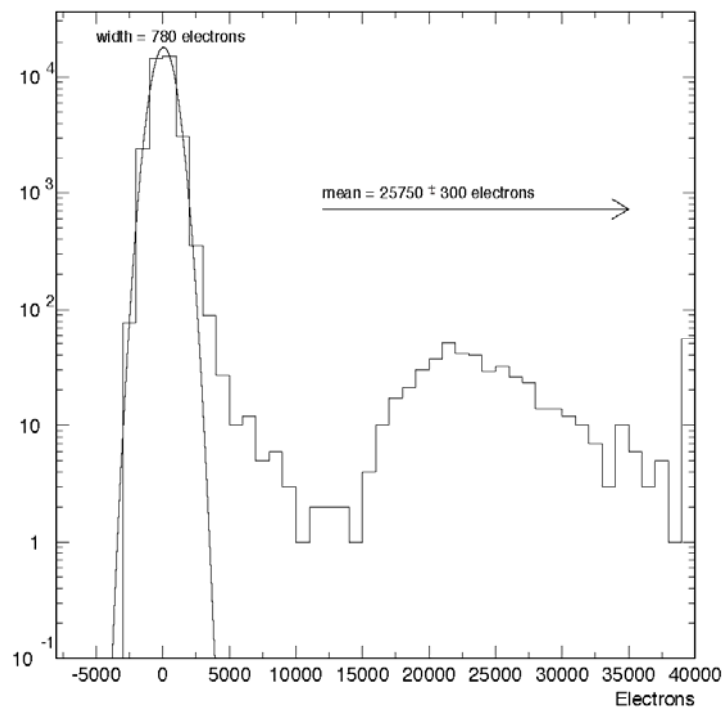
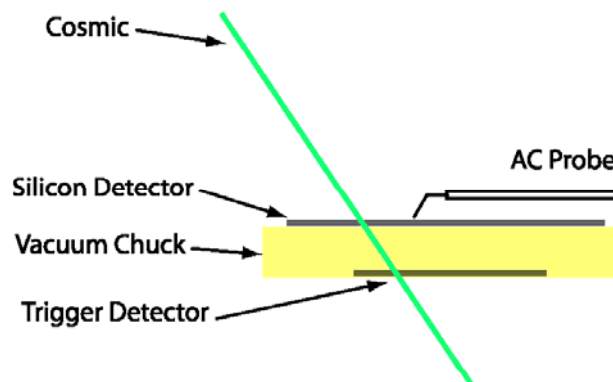
Switch off KPiX analog front-end power between bunch trains (1% duty cycle)

⇒ Average power of 18 mW per channel

⇒ passive-only cooling should be OK

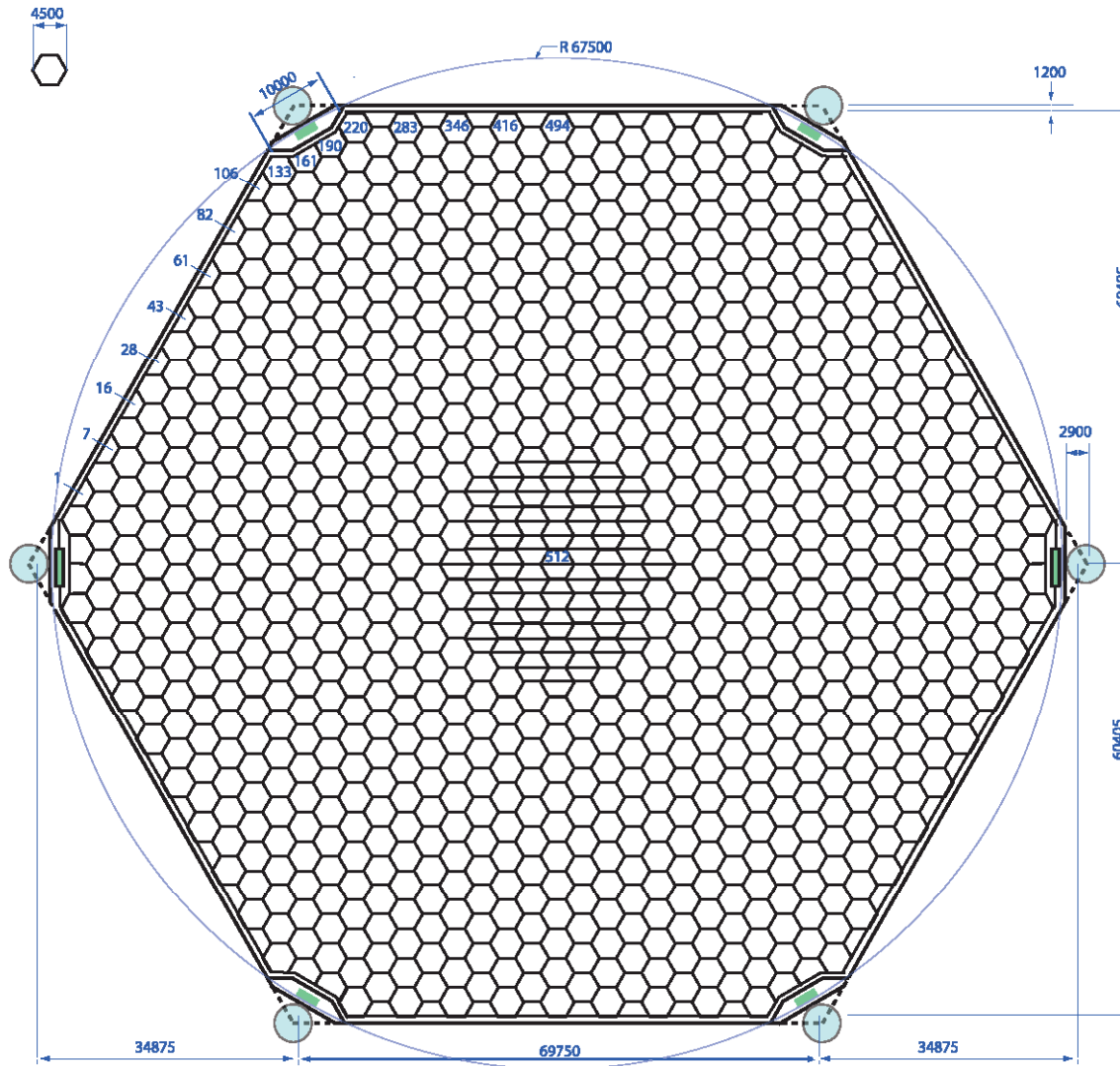
prototype Si detector studies

Response of detectors to Cosmics
 (Single 5mm pixel)
 Simulate LC electronics
 (noise somewhat better)



Errors do not include $\sim 10\%$ calibration uncertainty (no source calibration)

v2 Si detector – for full-depth test module



- 6 inch wafer
- 1024 12 mm² pixels

Allows for topside bias

Vertices removed for spacers

Trace layout minimizes C_{\max}

Uses thinner traces near
KPIX

Low resistance power and
ground connections

*ready to go except
for funding*

R&D Milestones

- I. Connect (bump bond) prototype KPiX to prototype detector with associated readout cables, etc
 - Would benefit from [test beam](#) (SLAC?) - 2007
 - A “technical” test
- II. Fabricate a full-depth ECal module with detectors and KPiX-1024 readout ^{*} – functionally \approx equivalent to the real detector
 - Determine EM response in [test beam](#) – 2008
 - Ideally a clean 1-30 GeV electron beam (SLAC?)
- III. Test with an HCal module in hadron [test beam](#) (FNAL?) – 2008-?
 - Test/calibrate the hadron shower simulations; measure response
- IV. Pre-assembly tests of actual ECal modules in beam – >2010

* *pending funding*

Summary

- The R&D leading to an “ILC-ready” Si-W ECal technology is progressing well.
 - There are no show-stoppers for meeting the demanding physics and technical requirements.
- This effort depends crucially on highly integrated readout electronics (KPiX)
- This Si-W R&D should result in full-depth modules which will require test beam evaluation
 - Our Si-W module (30 layers x 16cm x 16cm) - 2008*
- These highly segmented, analog devices should provide an interesting test for simulation modeling of (early developing) hadron showers.