ATF2 project: Expected honeycomb table and floor vibrations at ATF Ring

Laboratories in Annecy working on Vibration Stabilization



Benoit BOLZON

ATF2 phone conference, 18th April 2007

Presentation

✓ **ATF2 constraint:** Relative motion between the Shintake monitor and the final magnets < 6nm

✓ **ILC configuration:** Final magnets and Shintake monitor on 2 separate supports

✓ **ATF2 floor:** Coherence of ground motion good up to a distance of 4-5m (4m: distance between Shintake monitor and the last magnets)

 \checkmark First idea: Shintake monitor and last magnets movement same than the ground

 \rightarrow Necessity of having stiff supports well fixed on the floor in order that these supports move like ground motion

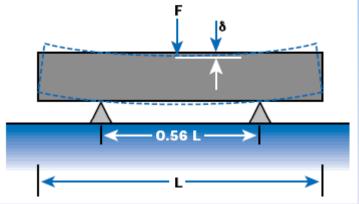
Honeycomb table eigenfrequencies

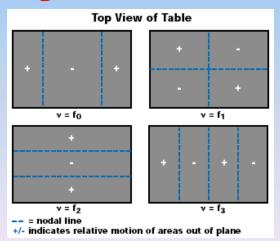
✓ At LAPP: Very stiff honeycomb table with a first eigenfrequency guaranteed at 230Hz by TMC Company in free-free configuration

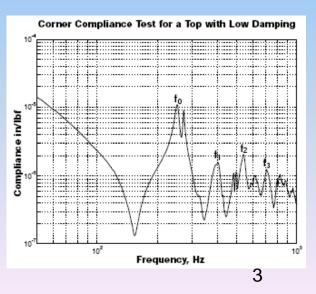
Measurements done with an impact testing hammer

➤ Table supported at four points by pneumatic isolators along the 2 nodal lines 22% from the ends of the table

→ Free-free configuration







Honeycomb table eigenfrequencies

- ✓ Honeycomb table: Good candidate as a support for magnets
- ✓ Fixation of this table to the ground to have the same motion
 - Fixed-fixed configuration: Eigenfrequencies not the same
- ✓ Simple block simulation done by Nicolas Geffroy:
 - ➢ Full block with the table dimensions (240*90*60cm)
 - Calculation of the density to obtain the table weight (700kg)
 - ➢ Young modulus chosen (rigidity) to obtain the first eigenfrequency of the table in free-free configuration (230Hz)

Honeycomb table eigenfrequencies

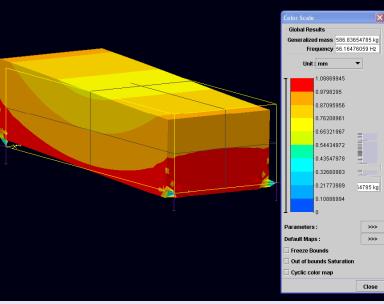
✓ Boundary conditions at the 4 extremities of the table:

- Simple and rigid supports
- Fixed-fixed configuration

Same values of eigenfrequencies obtained

✓ First eigenfrequency at 56.2Hz: Well lower than in free-free

configuration!!!



✓ Other eigenfrequencies: 58.1Hz, 58.6Hz, 76.0Hz, 85.4Hz, 95.4Hz, 248.1Hz...

Measurements outline

✓ LAVISTA team: Investigation on our honeycomb table

- Fixation of the table to the ground
- Vibrations transmissibility study between table and floor
 - \rightarrow Coherence between table and floor measurements at LAPP
 - \rightarrow Table transfer function measurements at LAPP
- Expected floor and table motion at ATF Ring
- Expected relative motion between table and floor at ATF Ring

Fixation of the table to the ground

✓ Ground not flat at all: Positioning of 4 high steel supports of the same layer (with a thickness precision of 0.1mm) between the ground and the four corners of the table

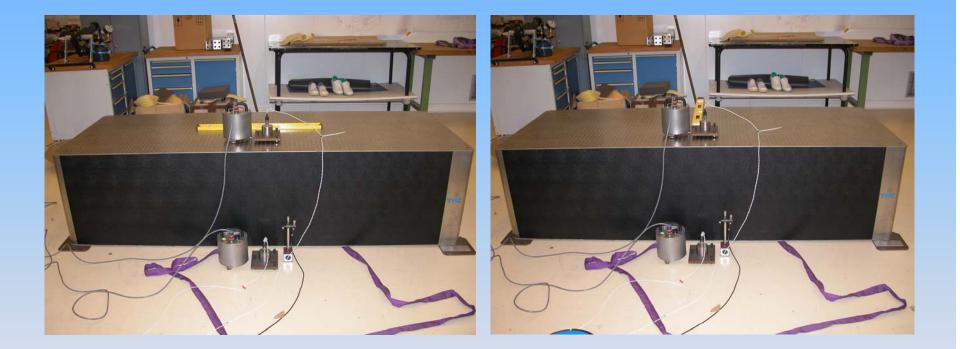
 \rightarrow Gap of 5mm between the top of a support and the bottom of one table corner

✓ Not to have this gap anymore: positioning of 2 home-made spacers with a thickness precision of 0.1mm



Fixation of the table to the ground

 \checkmark Checking that the table is leveled thanks to a spirit level



Sensors used for the vibrations transmissibility study

Sensors	Guralp CMG-40T	ENDEVCO86
Measurement directions	X, Y, Z	Z
Sensitivity	2000V/m/s	10V/g
Frequency range	[0.033–50]Hz	[0.01-100]Hz
Quantity	2	2

✓ Limitation of the measurement:

→ Guralp sensors:

- From 0.1Hz: Electronic noise too high below
- To 50Hz: Frequency response not flat above

→ ENDEVCO sensors:

- From 10Hz: Electronic noise to high below
- To 100Hz: Frequency response not flat above

Sensors used for the vibrations transmissibility study

✓ One Guralp velocity sensor on the floor and the other one on the table to measure low frequency vibrations in the X, Y and Z directions (0.1Hz to 50Hz)

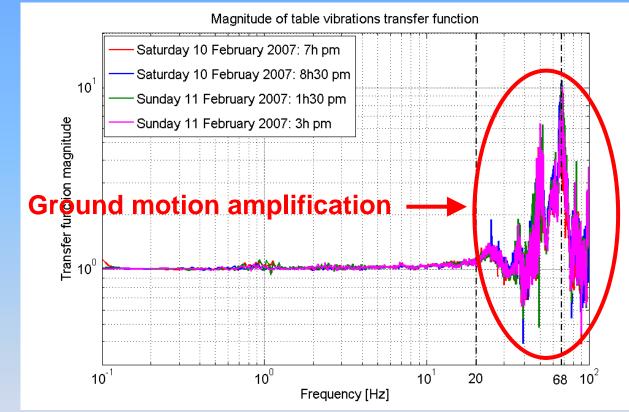
 \checkmark One ENDEVCO accelerometer on the floor and the other one on the table to measure medium frequency vibrations in the Z directions (10Hz to 100Hz)

 \checkmark One microphone on the floor to study acoustic effect on the table behaviour

 \checkmark Simultaneous measurements of the 4 sensors in the Z direction



✓ Magnitude of table transfer function measured at LAPP:

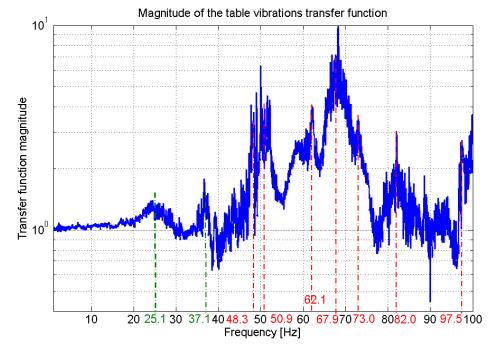


- ✓ Up to 20Hz: Table transfer function magnitude around 1
 → No big amplification or damping done by the table
- ✓ Above 20Hz: Increase of table transfer function magnitude
 → Ground motion amplification done by the table up to a factor 11 at 68Hz

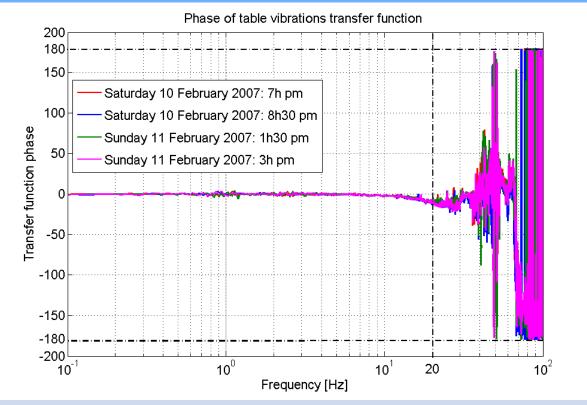
✓ Simulation of a simple block put on rigid supports or in fixed-fixed mode: eigenfrequencies begin at 56Hz and close to each other

✓ Measured table transfer function: eigenfrequencies begin also around 50Hz and also close to each other except for the 2 first ones

> Not really eigenfrequencies? Table not well put on supports? Supports not well put on the floor?



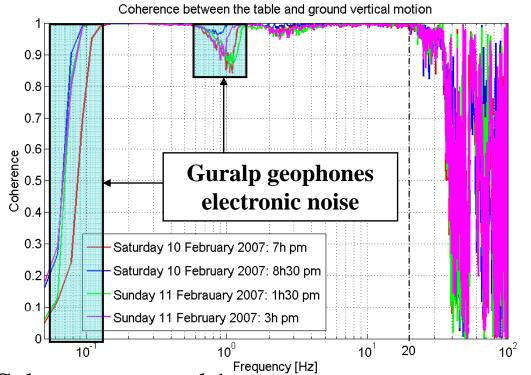
✓ Phase of table transfer function measured at LAPP:



✓ Up to 20Hz: Table transfer function phase around 0
 → Almost no phase differences of floor vibrations with respect to the table

✓ Above 20Hz: Increase of table transfer function phase
 → Phase differences of floor vibrations with respect to the table up to ±180°

✓ Coherence between the table and the floor measured at LAPP:

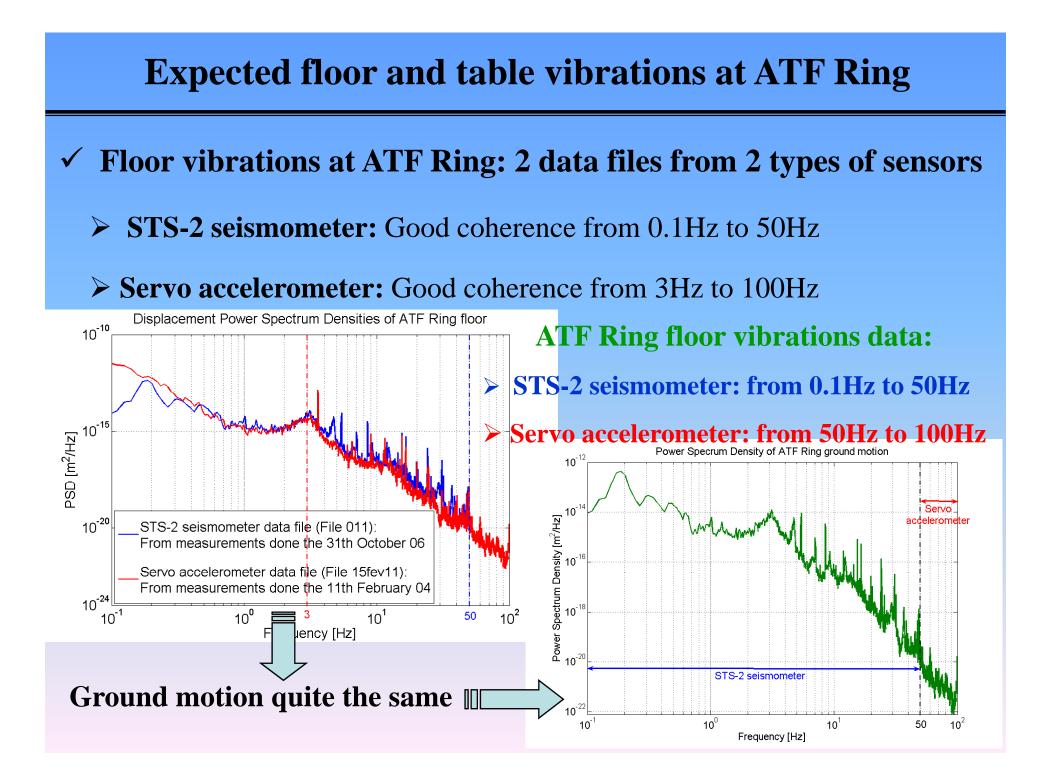


✓ Up to 20Hz: Coherence around 1

 \rightarrow Almost linear vibrations transmissibility between table and ground

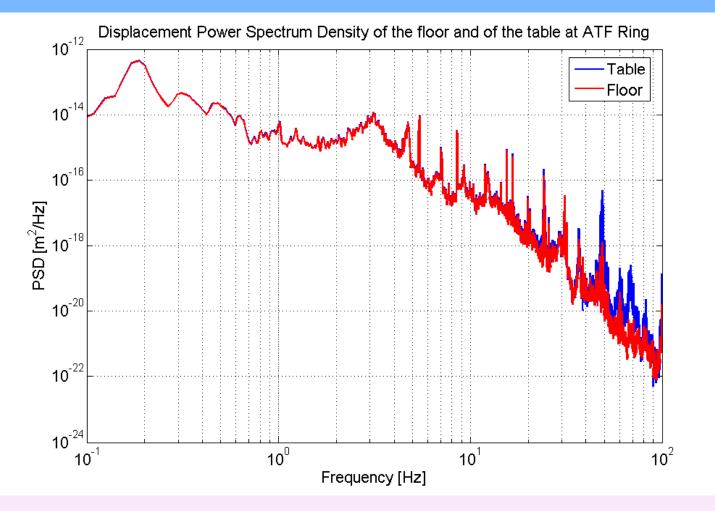
✓ Above 20Hz: Fall down of coherence

→ Probably due to non linear vibrations transmissibility: Bad fixation of the supports to the table and to the ground



Expected floor and table vibrations at ATF Ring

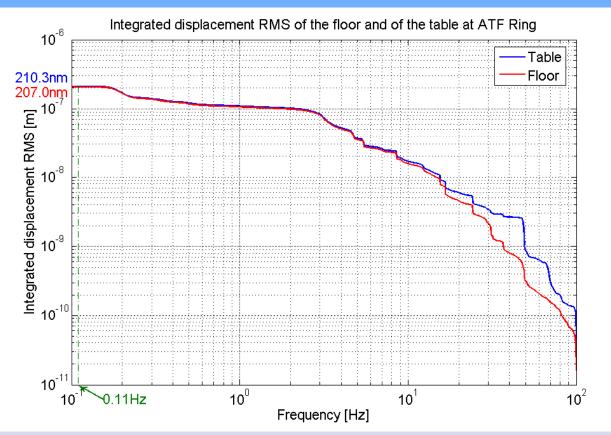
- ✓ Displacement Power Spectrum Density (PSD) of the table at ATF
 - = (Table transfer function magnitude)^2 *ATF floor displacement PSD



16

Expected floor and table vibrations at ATF Ring

✓ Integrated displacement Root Mean Square at ATF Ring:



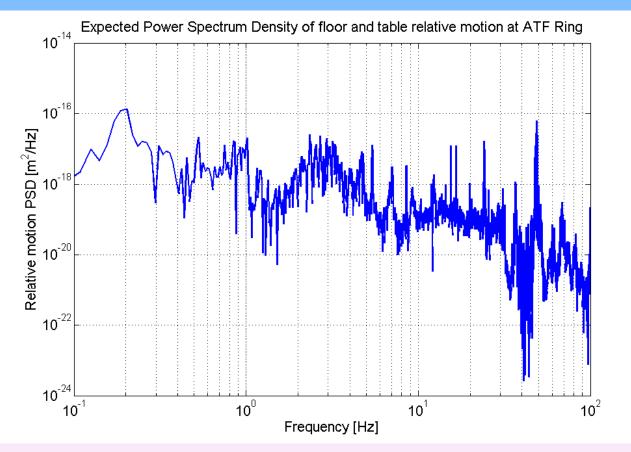
✓ Difference of integrated displacement RMS from 0.1Hz to 100Hz: 3.3nm!!!

✓ But phase differences between table and floor not taken into account

 \rightarrow Relative motion calculation to know the real difference of motion

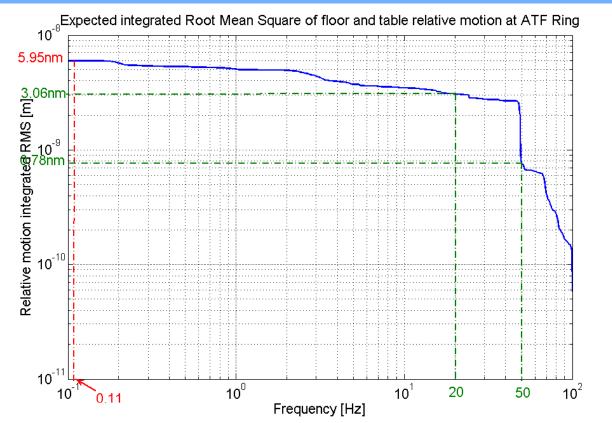
Relative motion between table and floor at ATF Ring

- ✓ Power Spectrum Density (PSD) of relative motion at ATF Ring:
- ATF floor displacement PSD * $[1+Re(g)^2 2*Re(g) + Im(g)^2]$ with:
 - g: Table transfer function (Complex number)



Relative motion between table and floor at ATF Ring

✓ Integrated displacement RMS of relative motion at ATF Ring:



> Integrated relative motion between floor and table at ATF Ring:

- Above 0.1Hz: 5.95nm → Below ATF tolerances (6nm)!!!
- Above 50Hz: 0.78nm → Negligible

General conclusion and future prospects

✓ Integrated RMS of relative motion between table and floor at **ATF Ring (with the table not well fixed to the floor):**

➤ Above 0.1Hz: 5.95nm → Below ATF tolerances (6nm)!!

> Above 50Hz: 0.78nm \rightarrow Negligible

✓ Near future: Fixation of the table to the ground (Linear vibrations transmissibility: coherence=1) \rightarrow Fixed-fixed configuration

Simple block simulation: First eigenfrequency at 58Hz

table

Honeycomb Should have no ground motion amplification below 50Hz (see magnitude transfer function)

 \rightarrow Should have no phase differences below 50Hz between the table and the floor (see phase transfer function)

Relative motion should be lower