

# **DESY Beam Test of a EM Calorimeter Prototype with Extruded Strip Scintillator**

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# CAST Plastic Scintillator

- ❖ Probably the most commonly used organic scintillator in nuclear & high energy physics so far
- ❖ The plate used to be cut, polished, light reflector added etc..as wished.
- ❖ Recent demand of calorimetry tend to be with a fine cell (size of  $1 \sim 4 \text{ cm}^2$ )
  - Cast scintillator requires lots of procedures for final module and cost more
    - ex) \$40/kg-\$60/kg (2000)
    - \$80/kg (2004)
    - \$100/kg (2005)
    - \$200/kg (2006)
  - Machining of the raw sheets (+ \$200/kg)
  - significantly add to the final detector cost & time  
(+ \$200/kg)

We may need a low cost method to produce scintillator  
→ Extrusion Technique

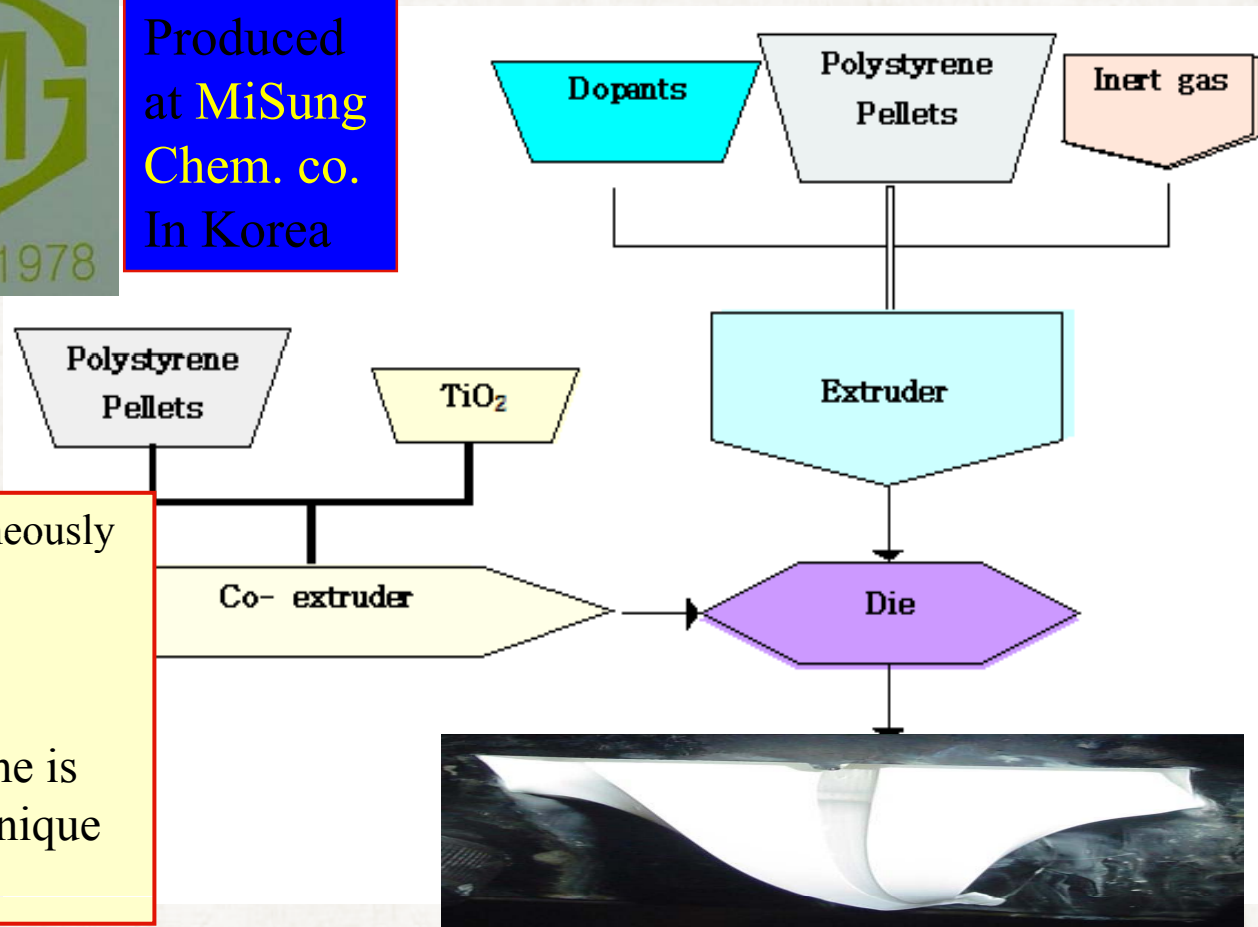


# Extruded Scintillator



Produced  
at **MiSung  
Chem. co.**  
In Korea

- Light Reflector comes simultaneously
- reduce lots of procedures
- rather cheap
- As long as a fine cell scheme is concerned → Extrusion technique may be more reliable



# History

- 2004-2005
  - R&D of dopants (primary & secondary)
  - R&D of groove (length, depth & shape)
  - R&D of Light yield
  - Design optimization (length, width, Thickness)
- 2006
  - R & D of ECAL strip scintillator
  - Production of strips for ECAL prototype
- 2007
  - DESY Test beam studies of the ECAL test module

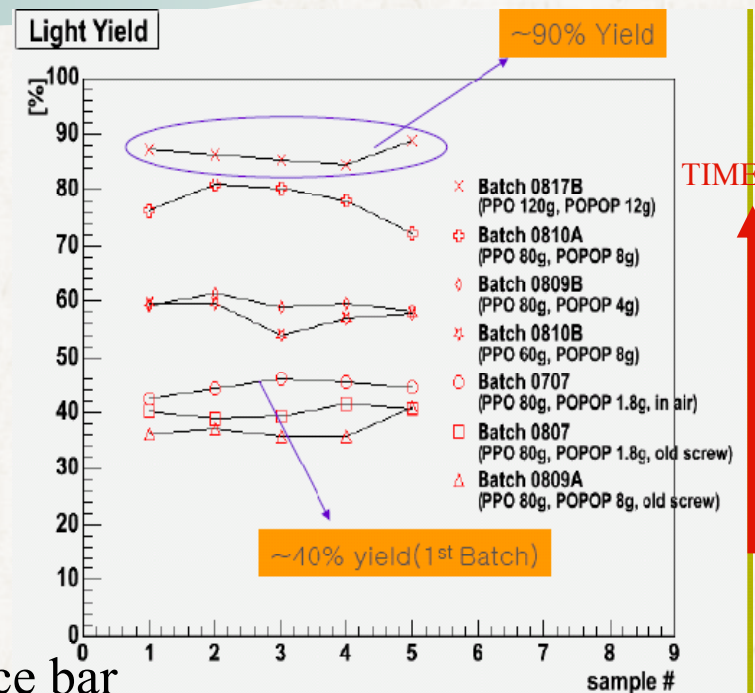
# Early R & D

- Start with MINOS strip(bar) produced (4cm(width)X1cm(thickness))
  - The mechanical process has been established



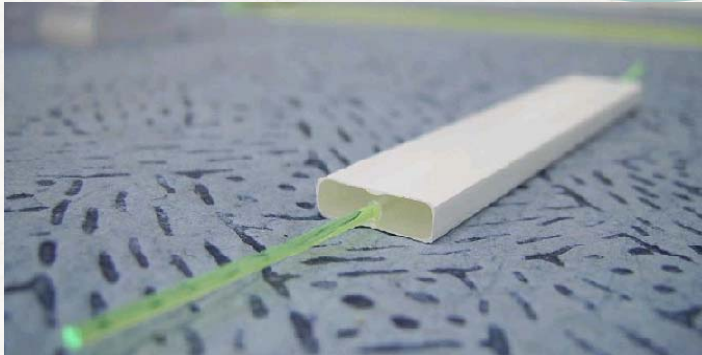
- Light yield comparable with MINOS reference bar
- proper ratio of polystyrene:PPO:POPOP

- After making sure, R & D to produce fine strip scintillator for Tile/W calorimeter





# Extruded fine scintillator strips



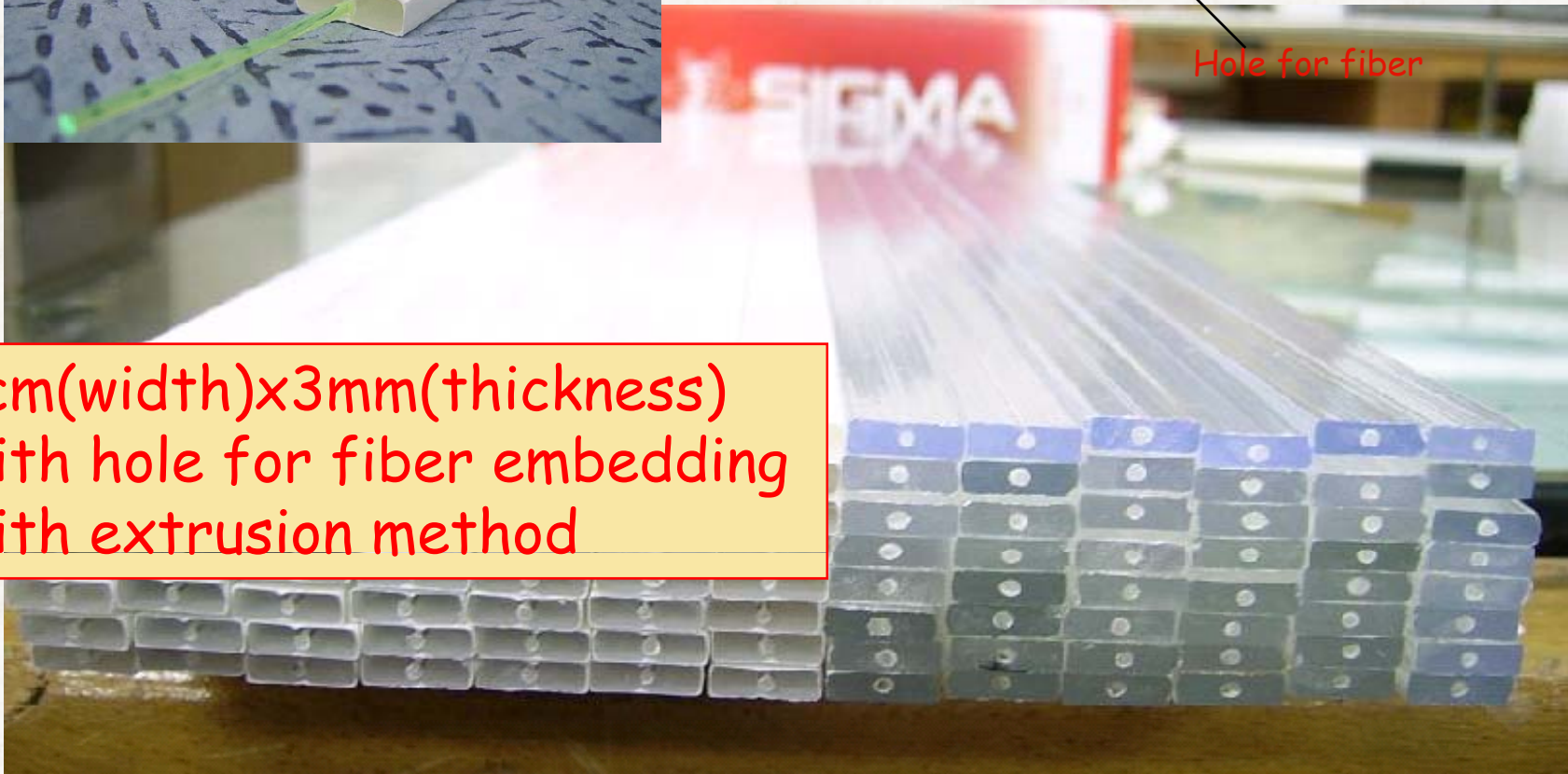
3mm

10mm



Hole for fiber

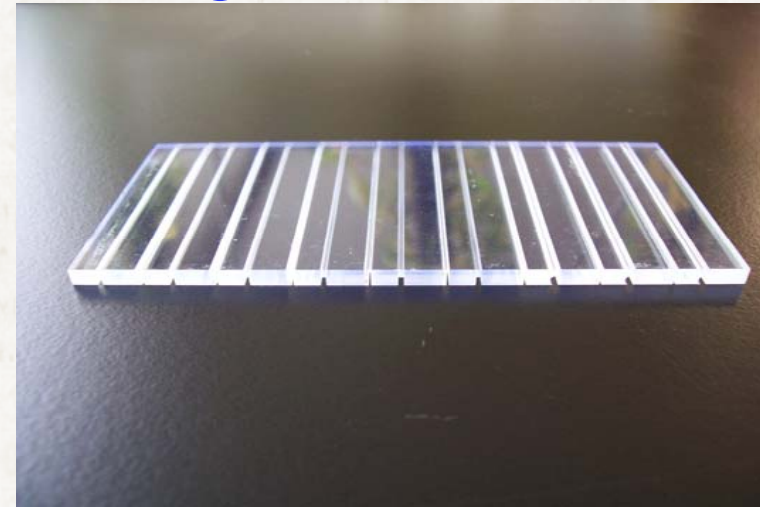
1cm(width)x3mm(thickness)  
with hole for fiber embedding  
with extrusion method



# scintillators

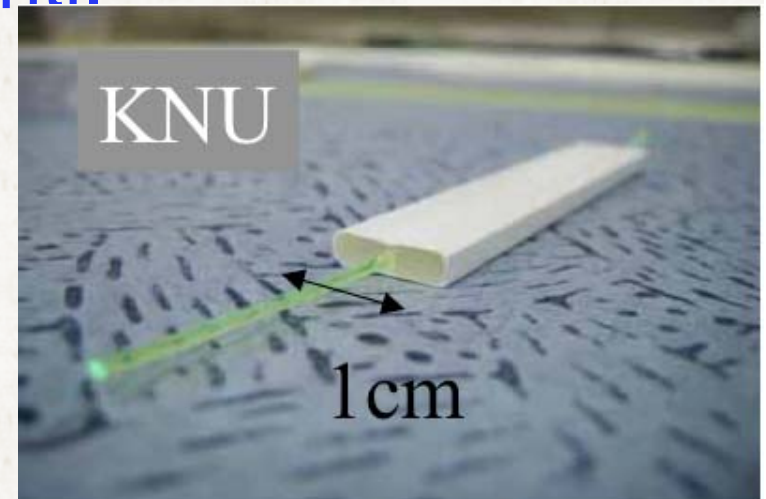
## Kuraray plastic scintillator SCS : Mega strip

made from a plate  
grooves for WLSF and strip isolation



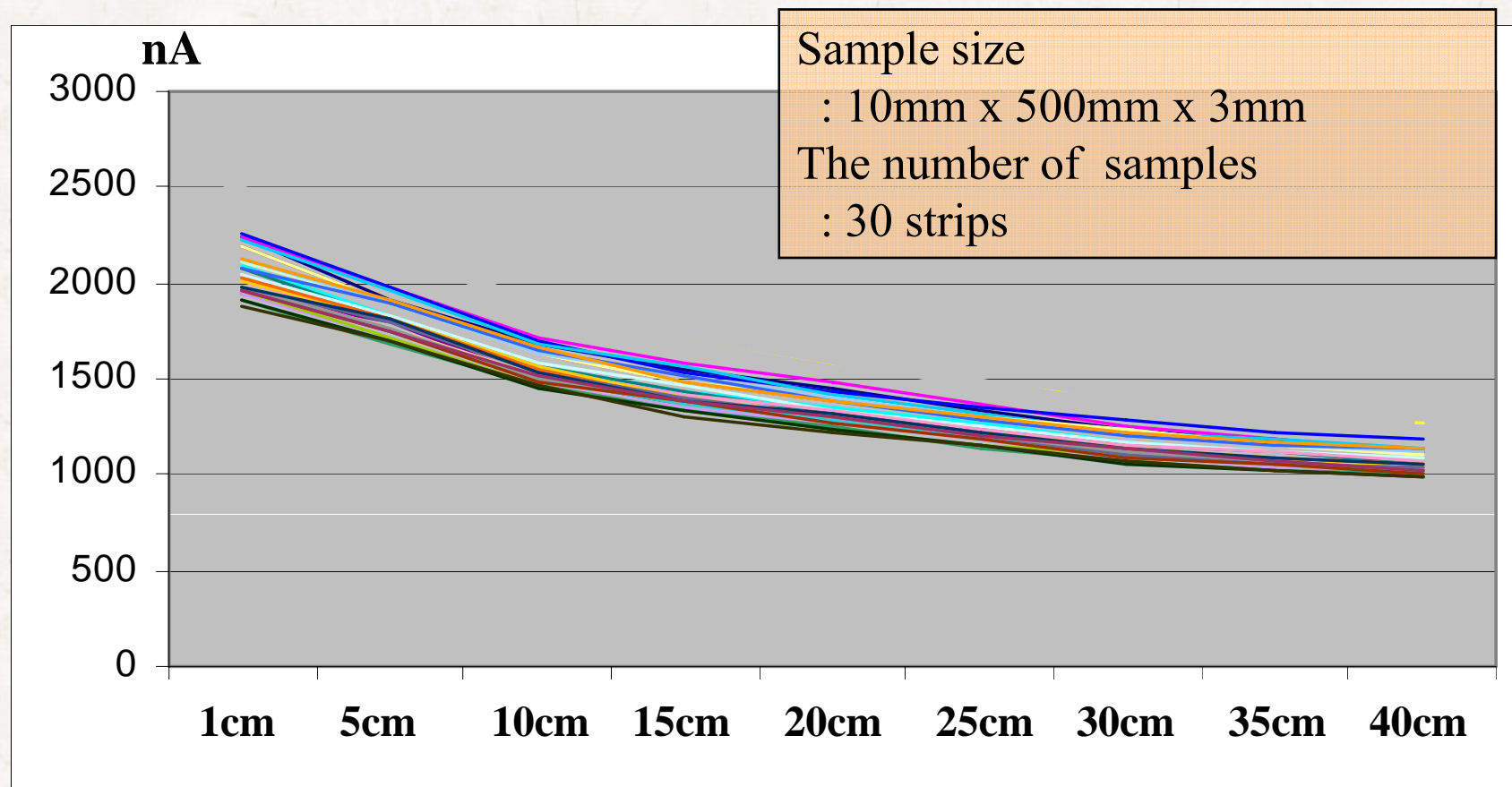
## Kyungpook N. U : extruded scinti.

a hole  
outer shield by  $\text{TiO}_2$

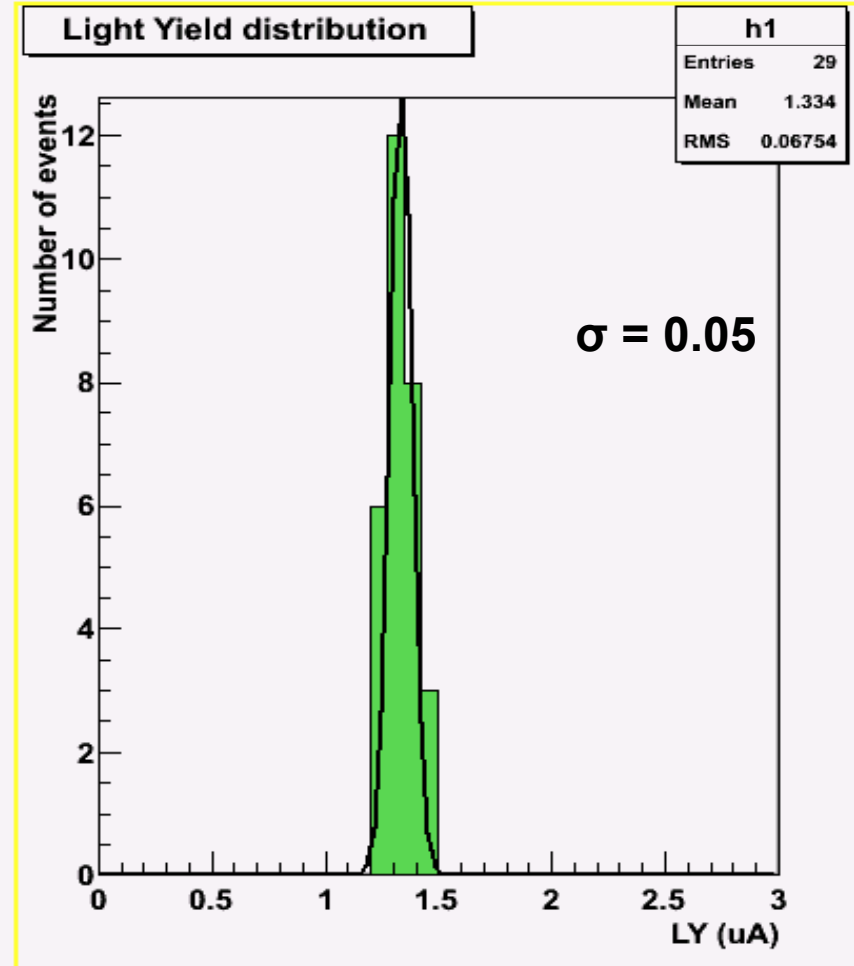
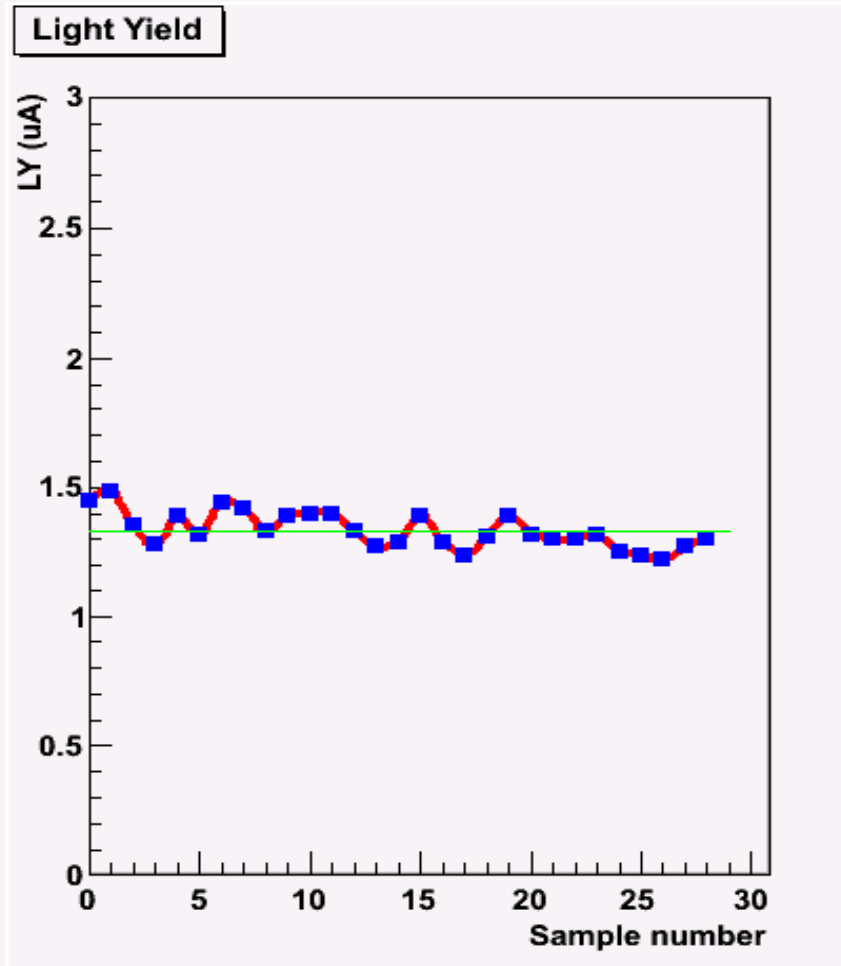




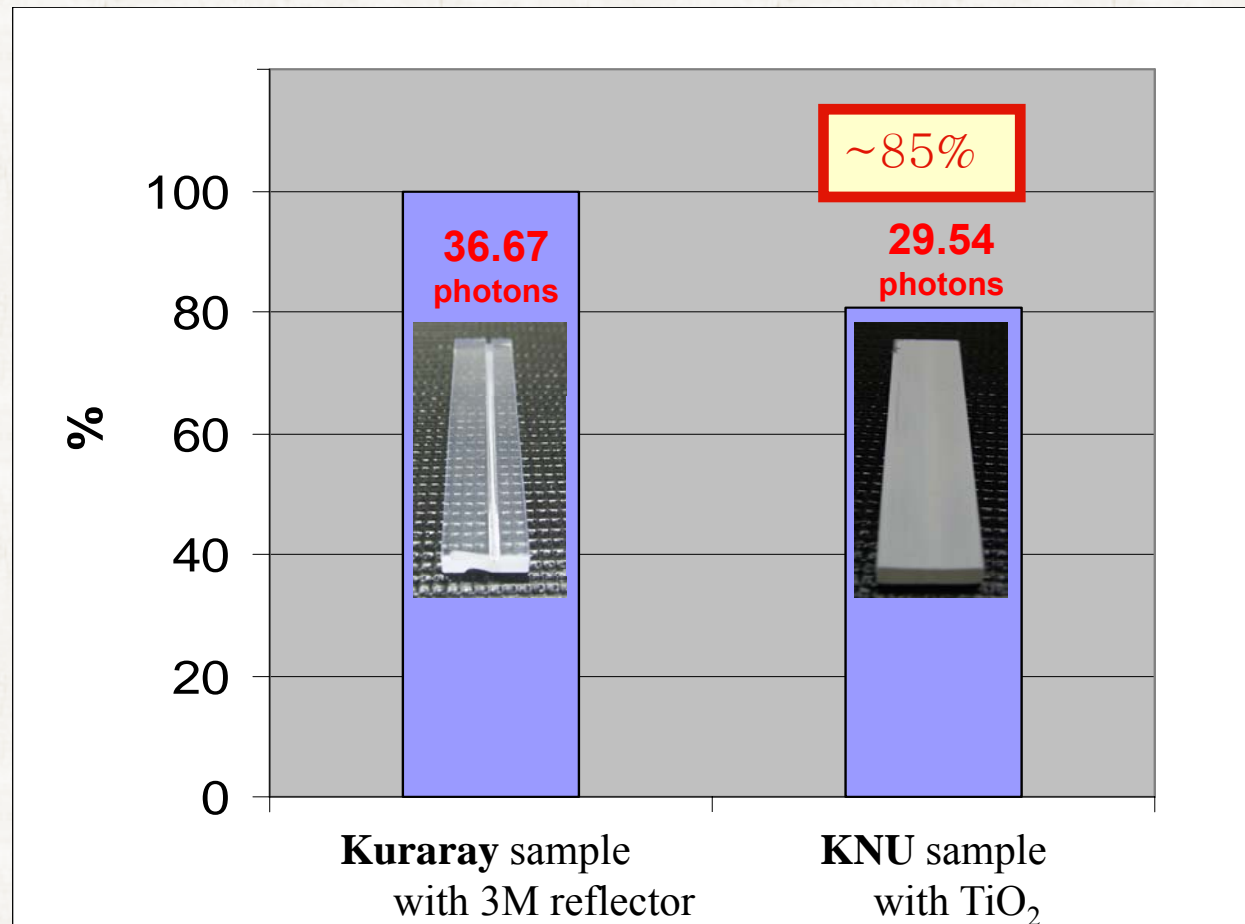
## Light Yield along position for each strips



# Light Yield Uniformity for all strips

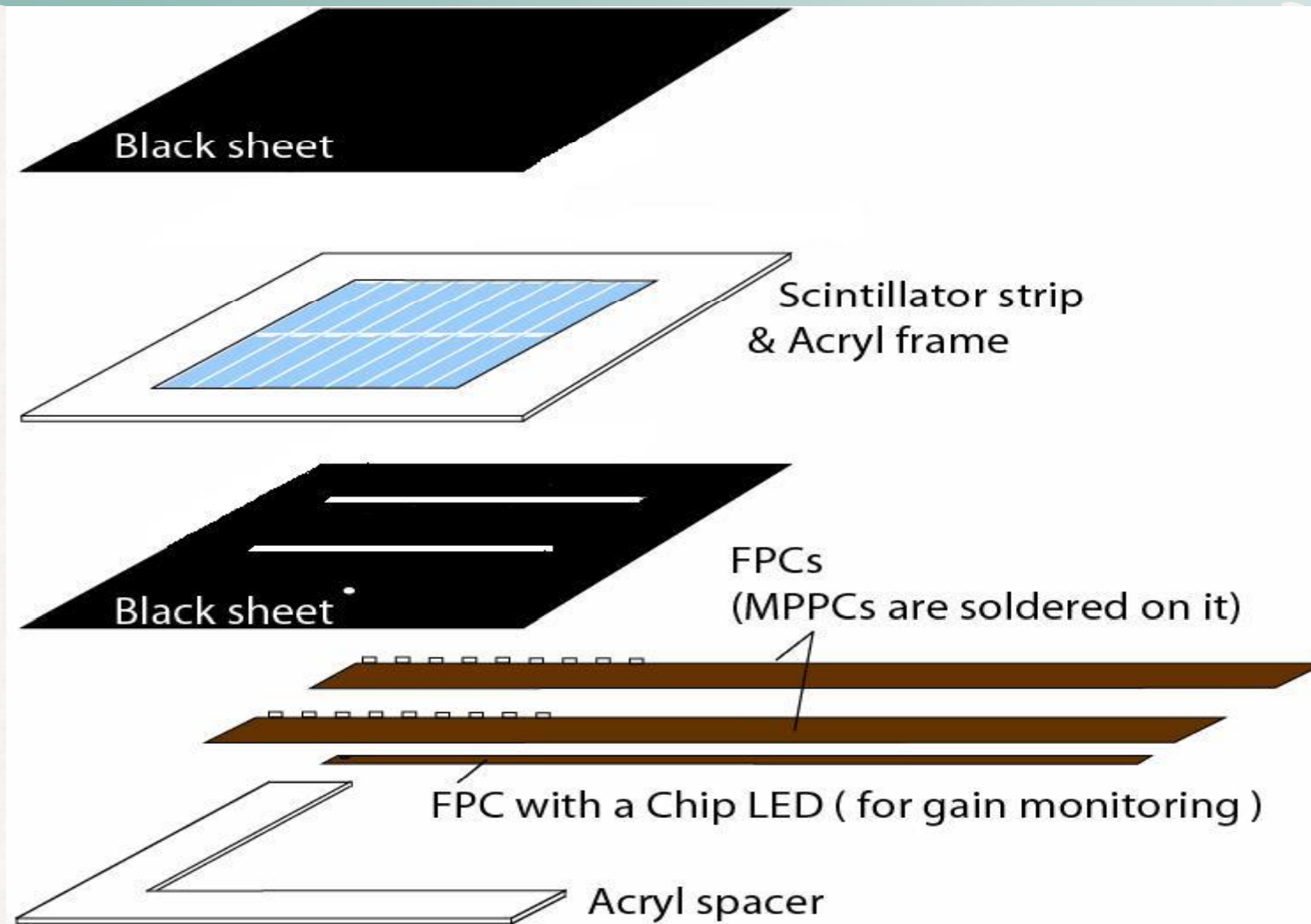


# Light Yield Comparison

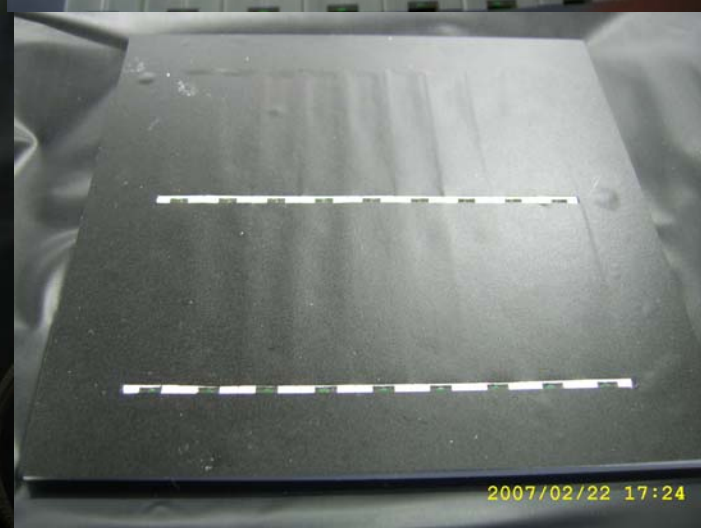
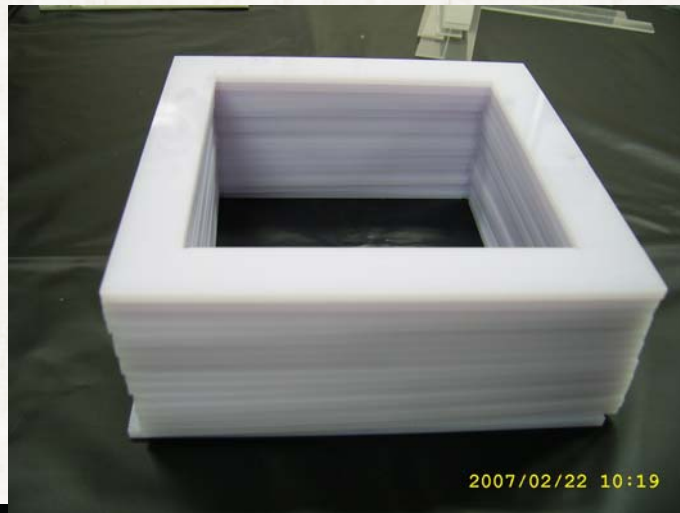




# Assembly of a layer



# Fabrication of Module

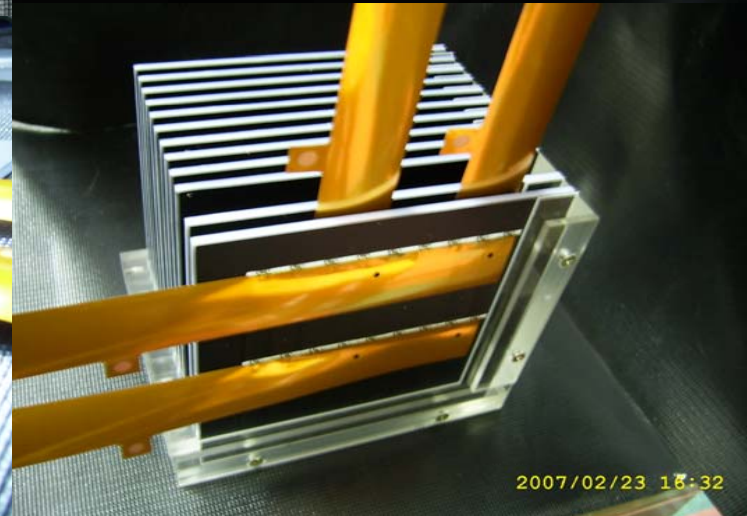


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# Fabrication with FPCB

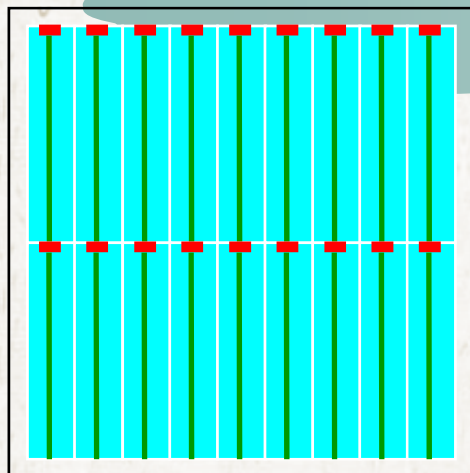


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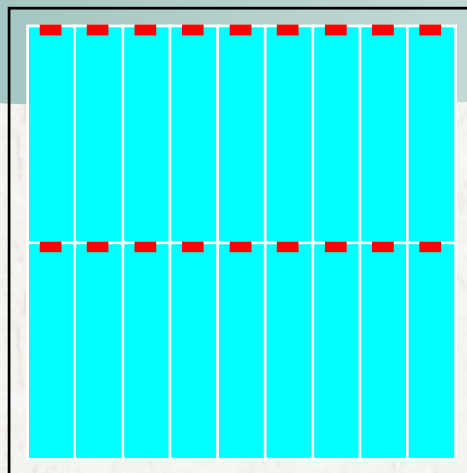
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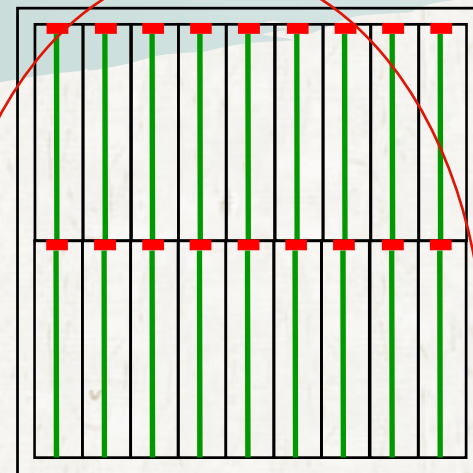
# 3 Types of Modules tested



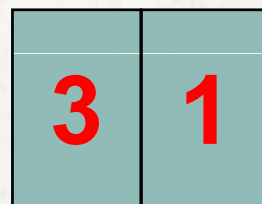
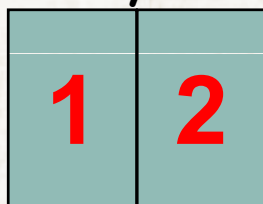
1. Mega-strips,  
WLSF readout,  
13 layers



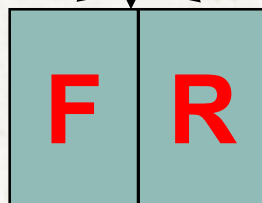
2. Mega-strips,  
Direct readout,  
13 layers



3. Extruded strips  
covered by  $\text{TiO}_2$ ,  
WLSF readout,  
13 layers (KNU)



*Beam* →



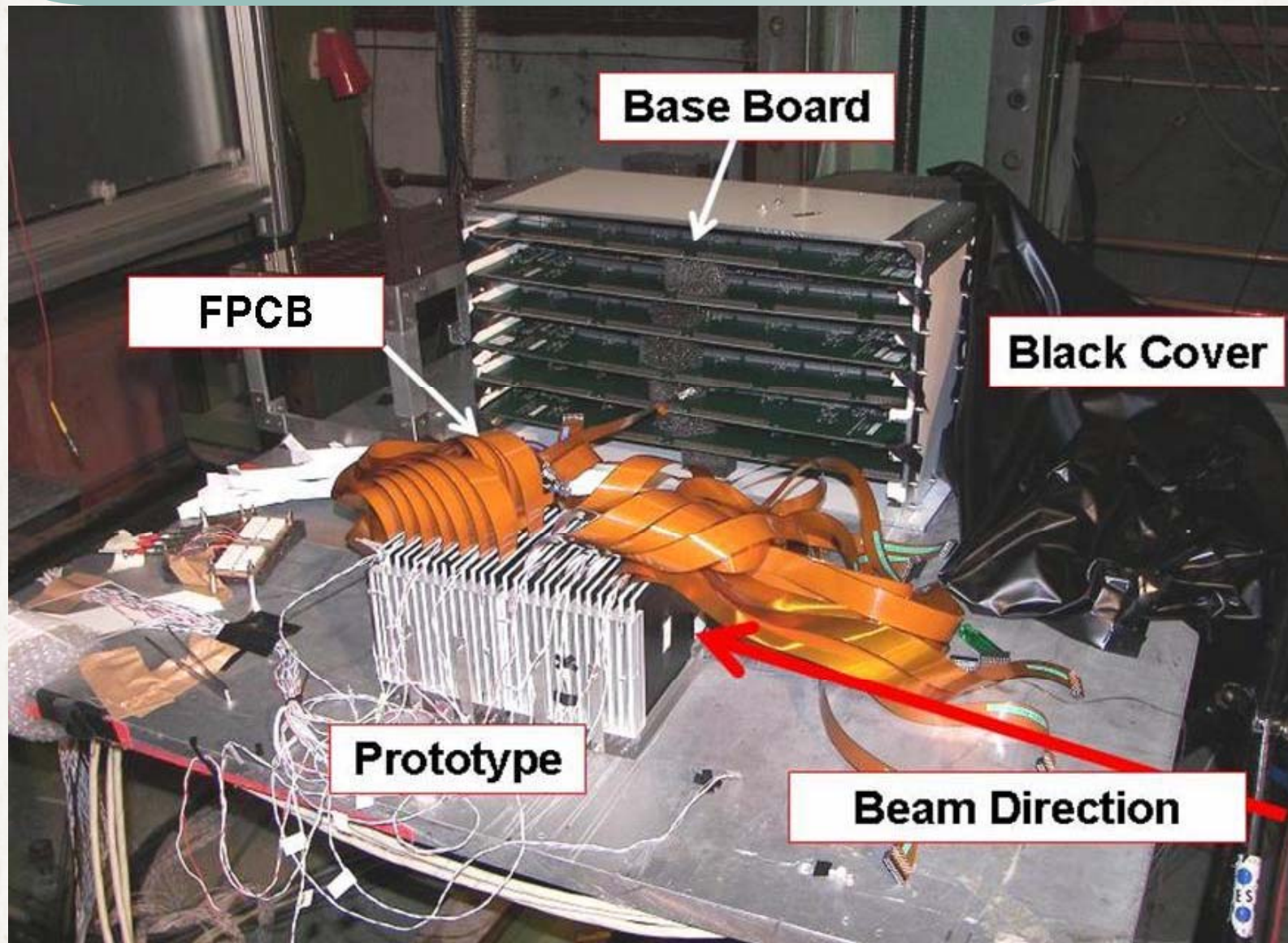
**13 + 13 layers**  
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Examined 3 different  
combinations of the modules.

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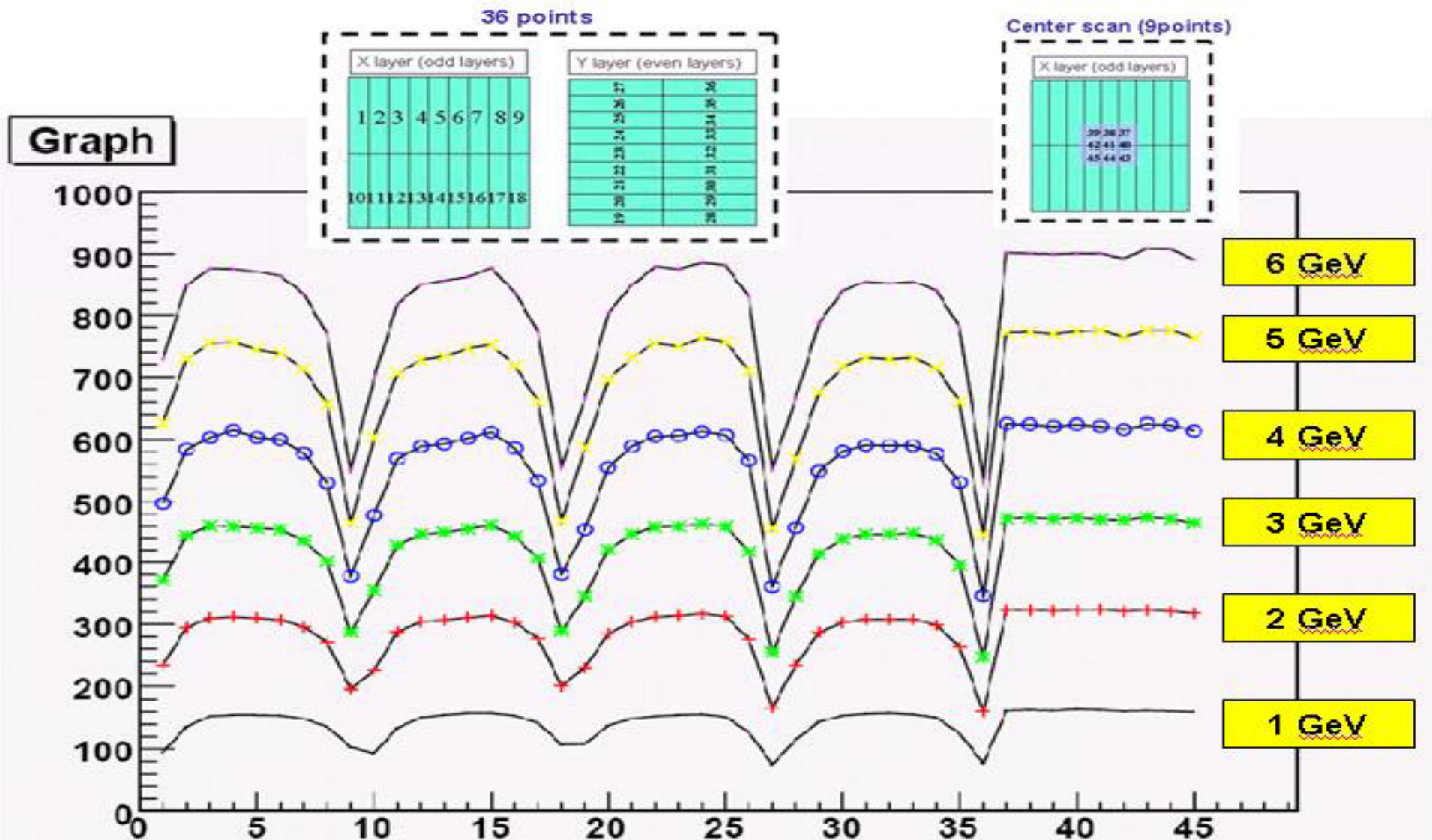
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# Prototype Module





# Position scans at 1,2,3,4,5,6 GeV



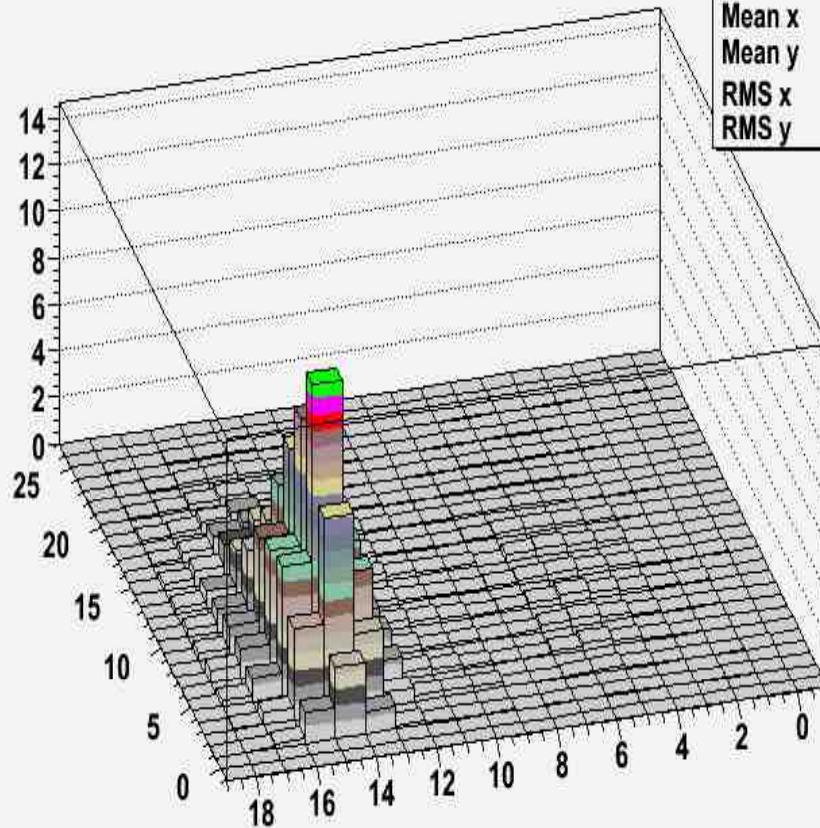


# Shower profile at 1 & 6 GeV

1 GeV

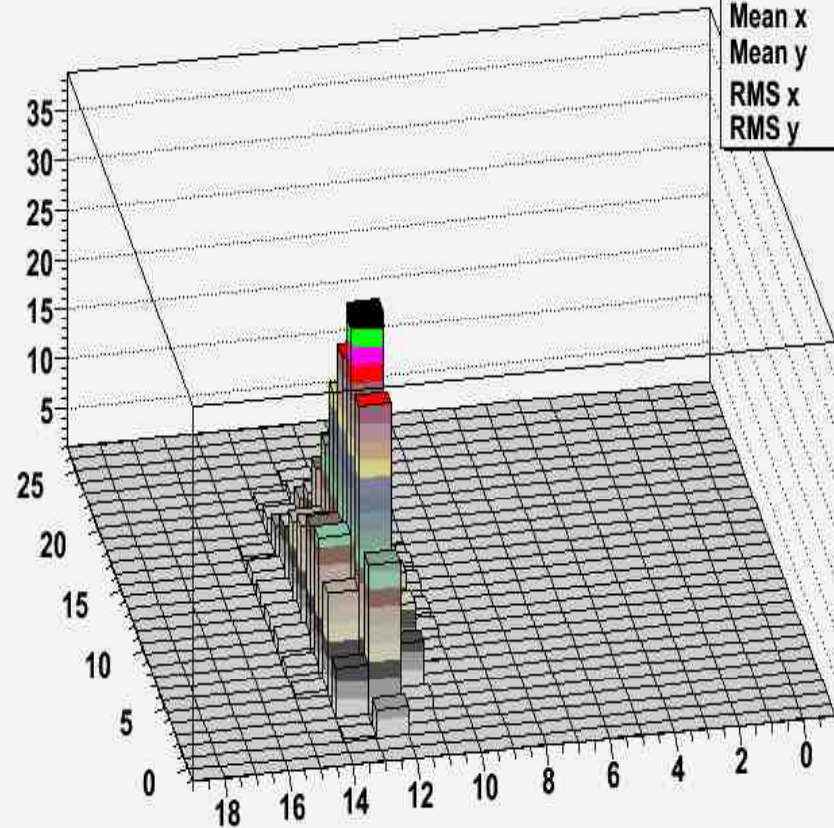
6 GeV

MEAN\_Y\_14



MEAN_Y_14	
Entries	234
Mean x	8.633
Mean y	13.15
RMS x	4.791
RMS y	2.843

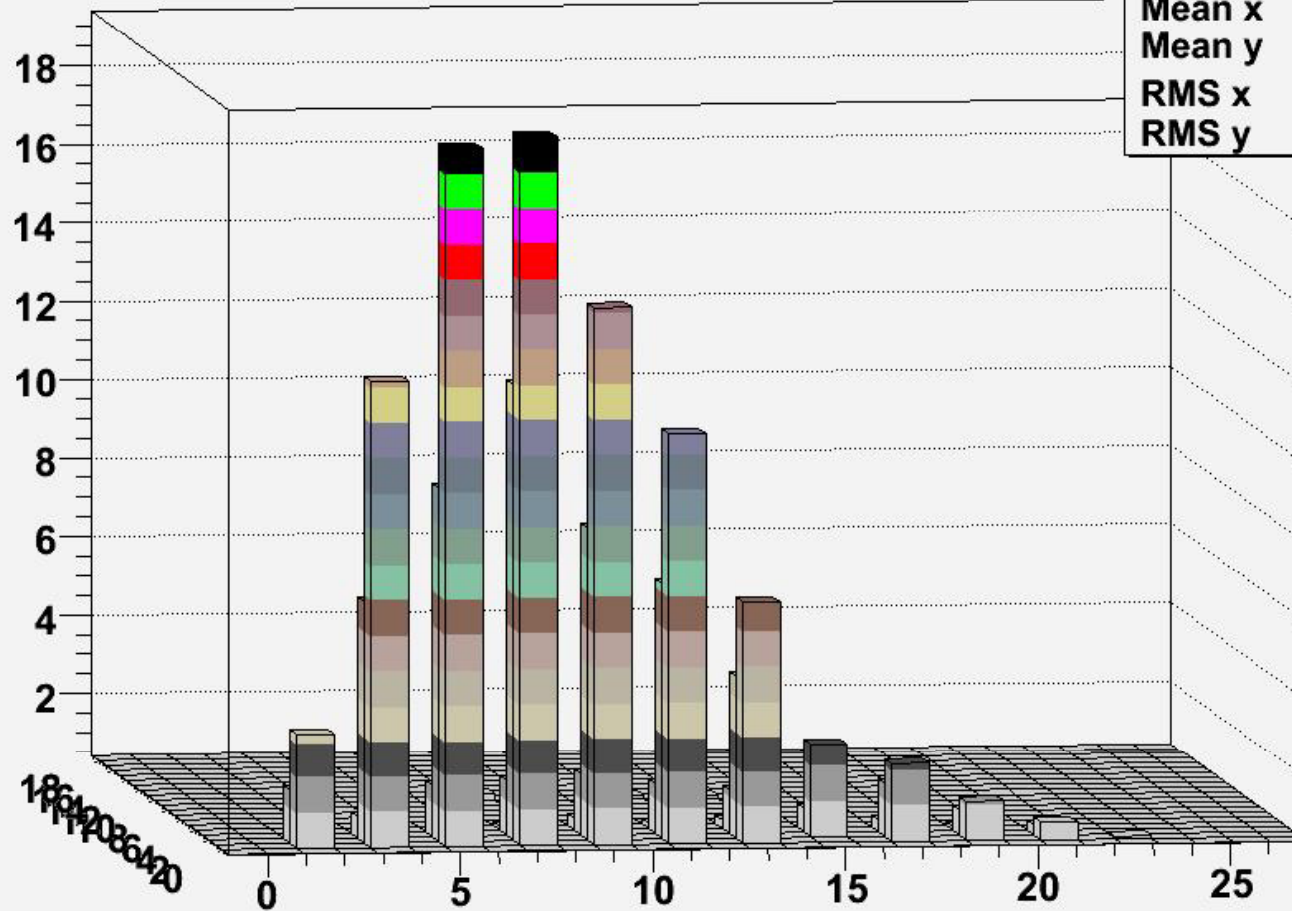
MEAN\_Y\_12



MEAN_Y_12	
Entries	234
Mean x	10.24
Mean y	11.63
RMS x	5.034
RMS y	2.42

# Shower profile in depth

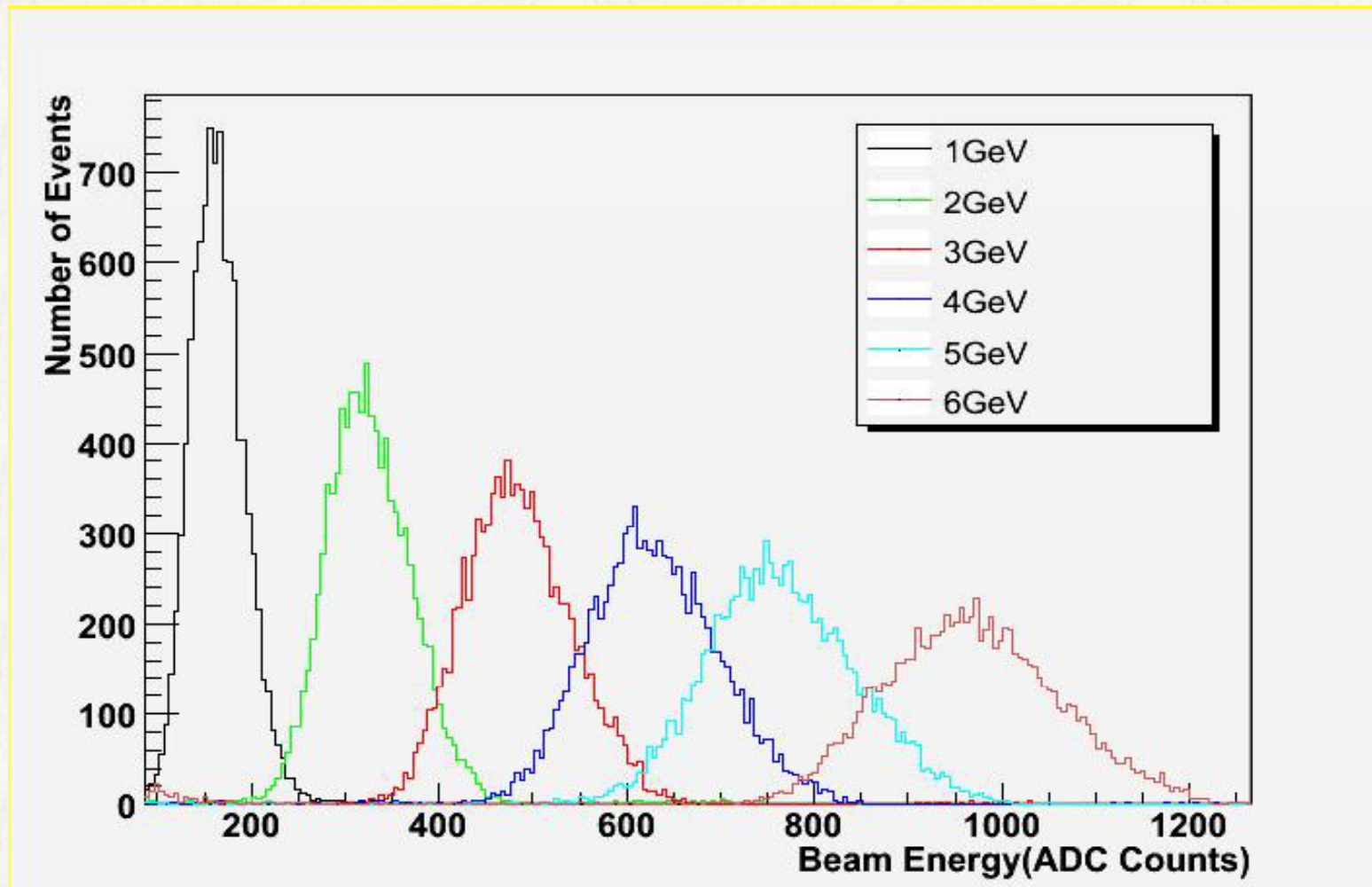
MEAN\_Y\_0



MEAN_Y_0	
Entries	234
Mean x	8.747
Mean y	1.443
RMS x	4.678
RMS y	2.699



# Beam Energy Profile



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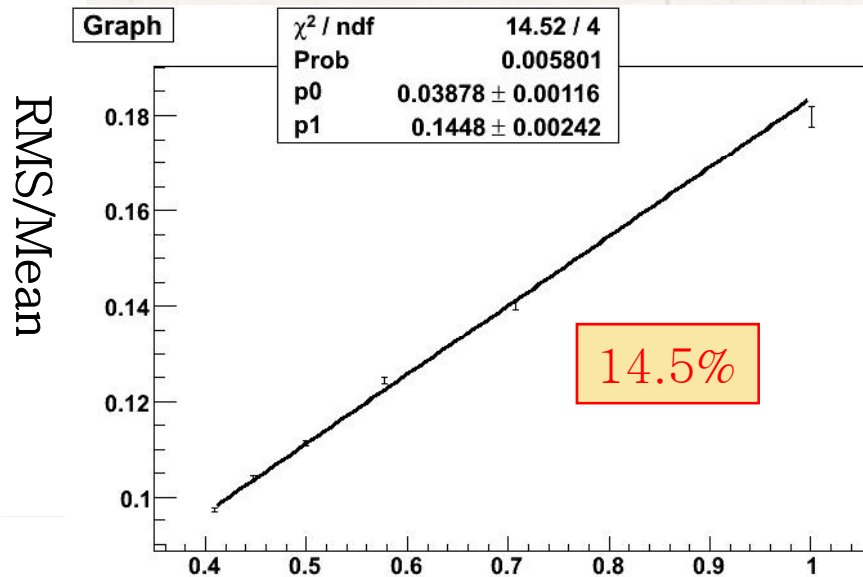
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# Preliminary results

## Energy Resolution of extrudedStripmodule

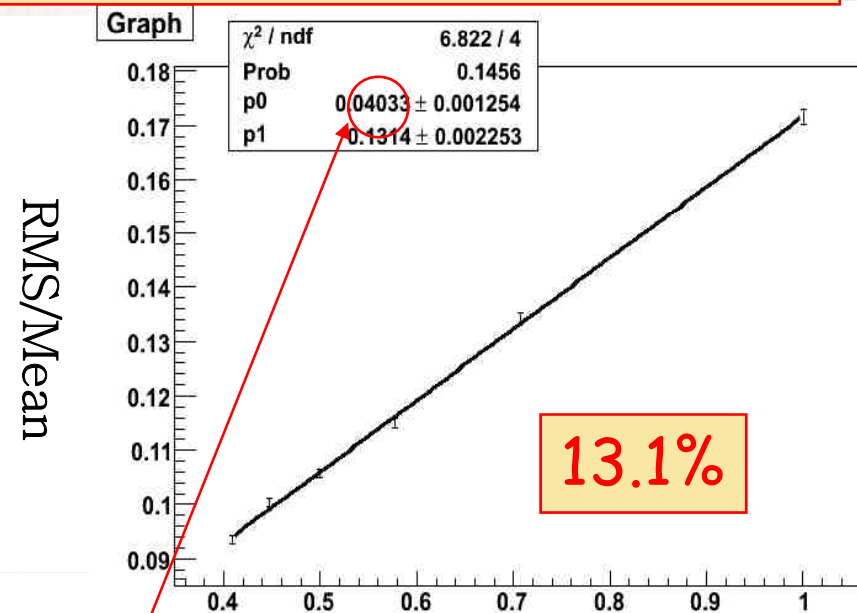
Raw data



$1/\sqrt{E}$

However, the constant term is 4% !

After applying correction coefficients



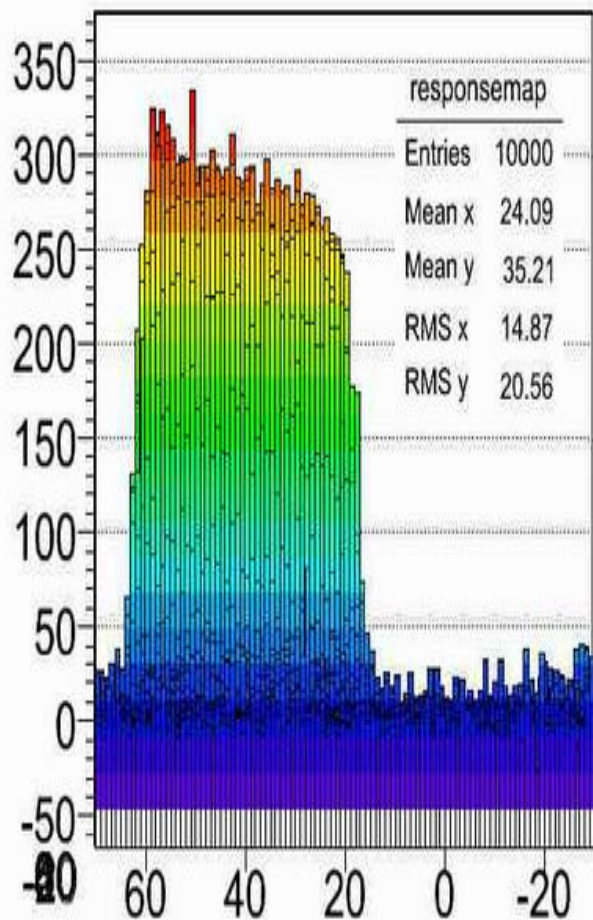
$1/\sqrt{E}$

# Energy Resolution comparison

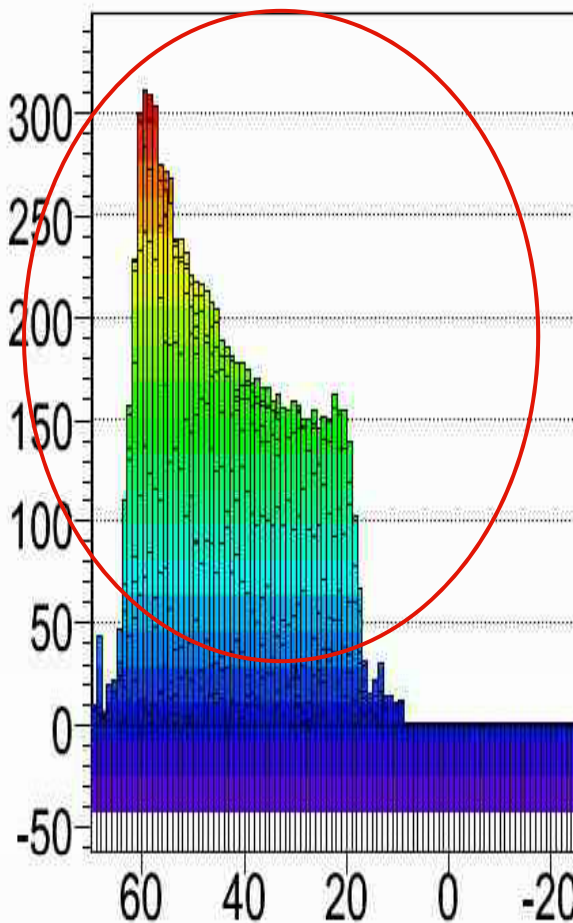
		Energy resolution	
		Linear(%)	Constant(%)
1	Japan strips w/ fiber	14.8	0.2
2	Japan strips w/o fiber	12.4	3.2
3	Korea strips w/ fiber	13.1	4.0

- In overall, good results : expected good results under given material configuration
- Configuration 1,2 & 3 : comparable linear term but 1 is a bit bad
- Config 2 & 3 : rather high constant term
- Configuration 2 : this option may be discarded since the constant term is not controllable.
- Configuration 3 : the constant term can be controlled.
- However it is preliminary and need more analysis and inspections.

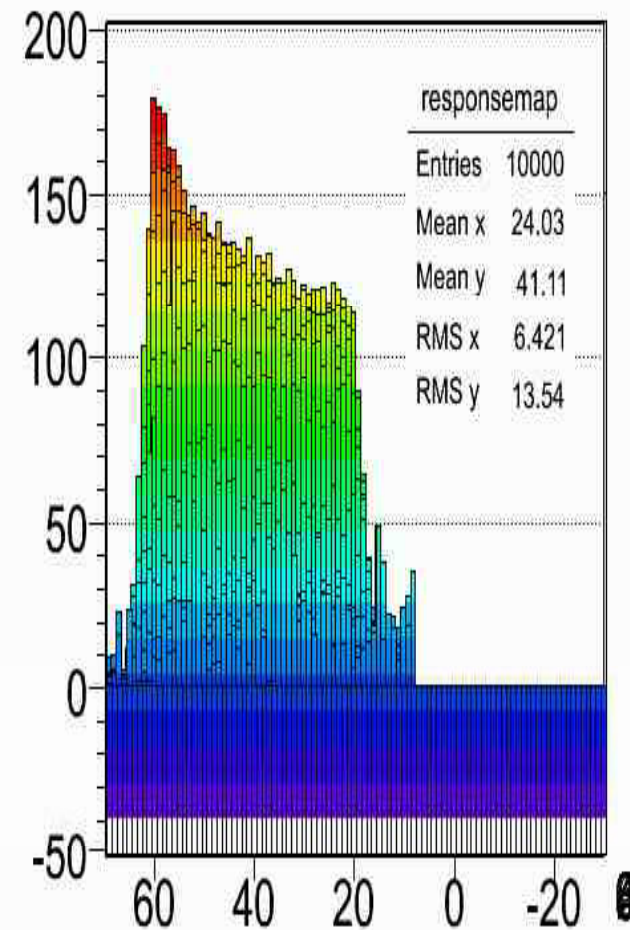
# Response along the strip



Kuraray strip w/ fiber



KNU strip w/ fiber



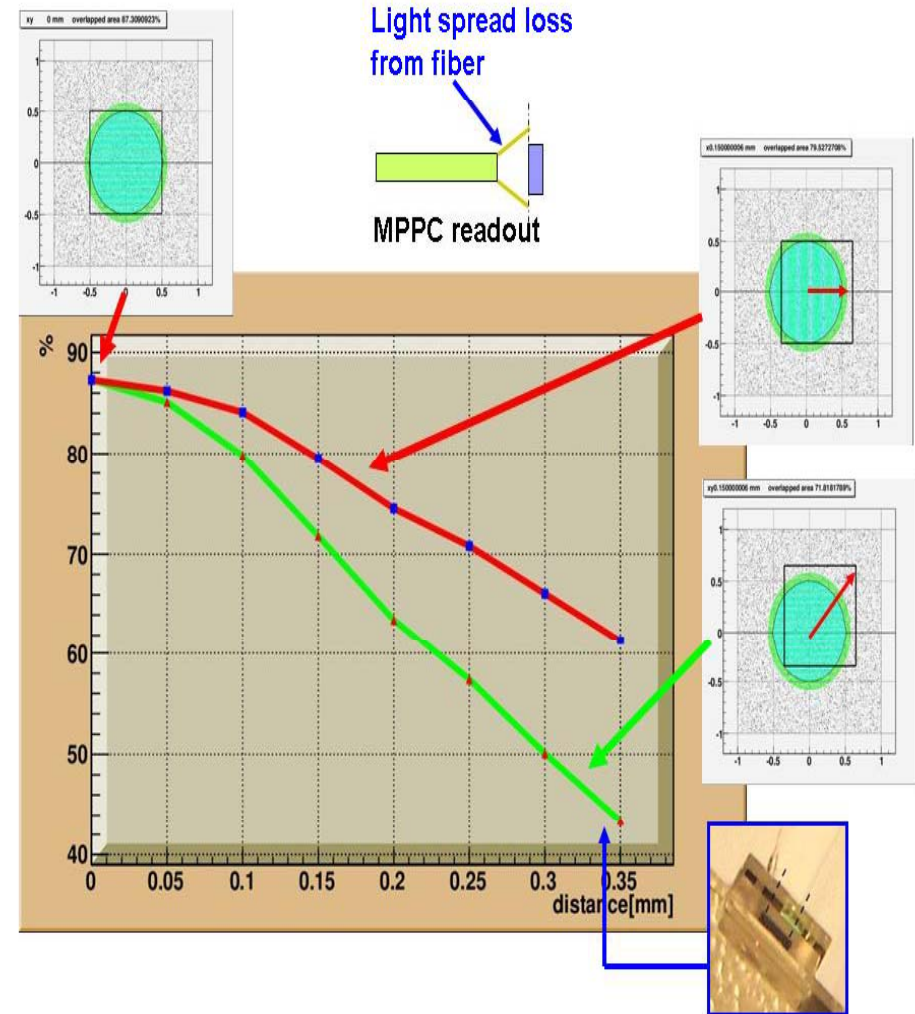
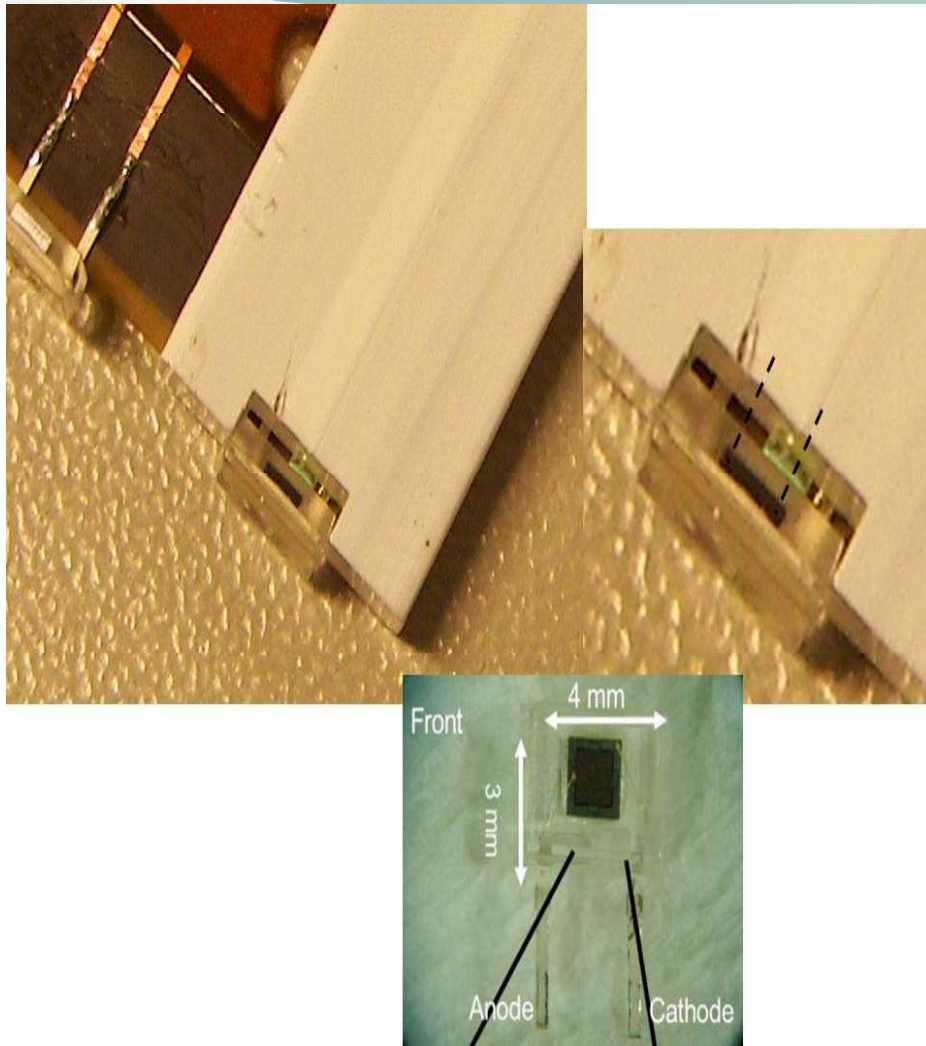
Kuraray strip w/o fiber



## Hole size comparison (from different batch)



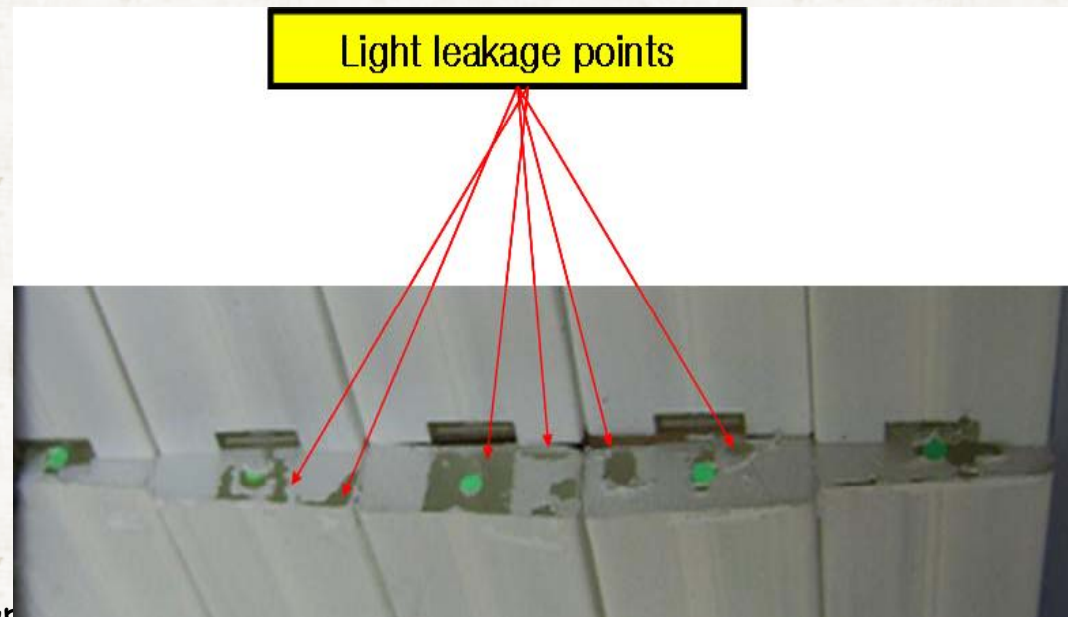
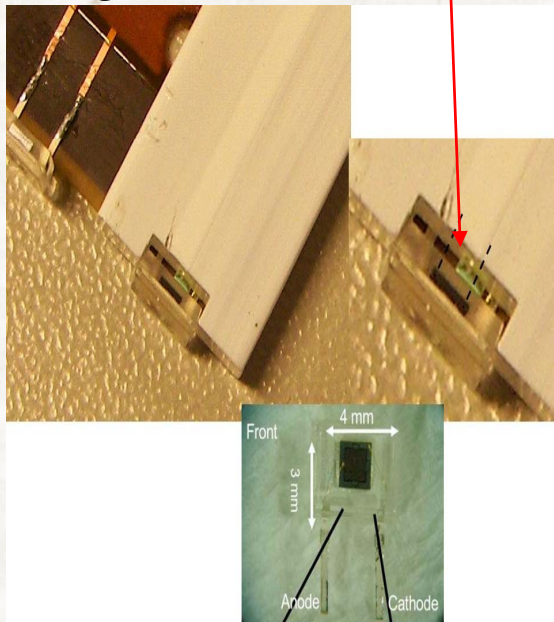
# Matching problem of MPPC & fiber





# Constant term

- High constant term causes problems in very high energy.
- It usually happens when the light is not uniform in strip by strip.
- After investigations, two very plausible problems found.
  - Fiber loose in hole → cause light loss
  - Light reflector in far side edge from MPPC ripped off





# Lesson from the Beam Test

- Based on preliminary results
- Too high cost with cast scintillator
  - More plausible with extruded strips (?)
- However, extruded strips need more R&D
  - Fiber sitting problem, reflector on edge etc..  
→ these might be resolved.

# R & D List for the future

- Embedded WLS fiber to the strips
  - to minimize mismatch between WLS fiber and MPPC active area
  - Temperature concerned → need investigations
  - consider this option → die under making
- If succeed, WLS fiber will be produced as well
- MEGA tile concept
- Quality Control scheme on production.
- Try next beam test at FNAL after resolving

# Summary

- First results show would-be-promise with extruded scintillator
- Of course, More R & D required
- See what happen Next Test Beam at FNAL



# Summary and plan

- ✓ First results show would-be-promise with extruded scintillator
- ✓ Of course, More R & D required
- ✓ See what happen at the next Beam Test



# Backup

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Absorber

Tungsten plate

- Taegu Tech in Korea

W(88%)+Co(12%)+C(0.5%) Super strong  
Tungsten

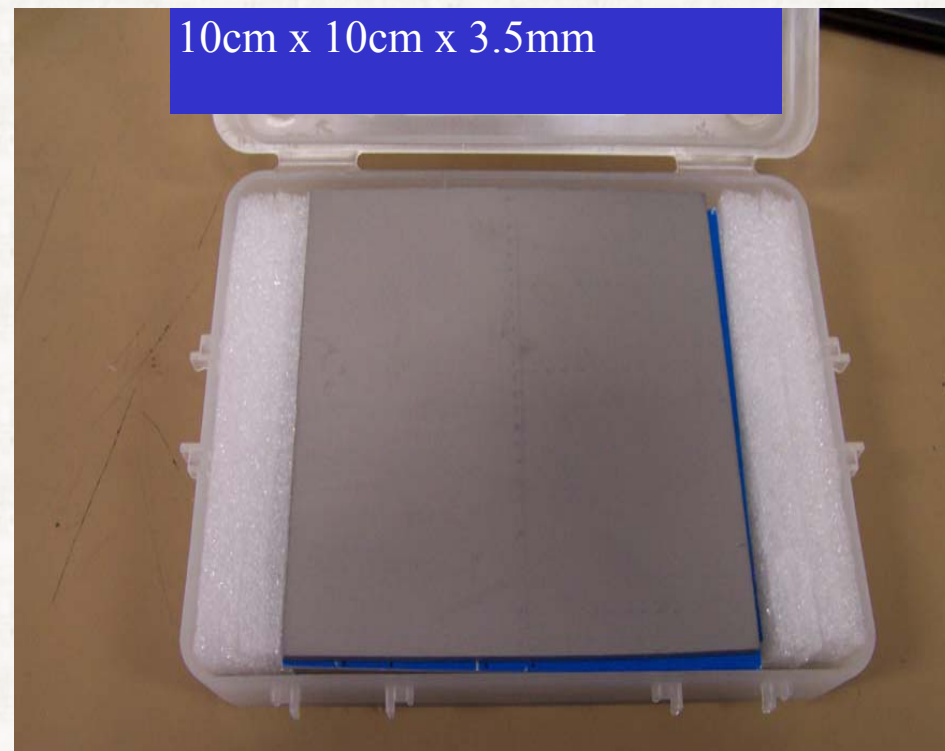
128plates

thickness = 3.522

$\pm 0.017$  mm

density =  $14.5 \text{ g/cm}^3$

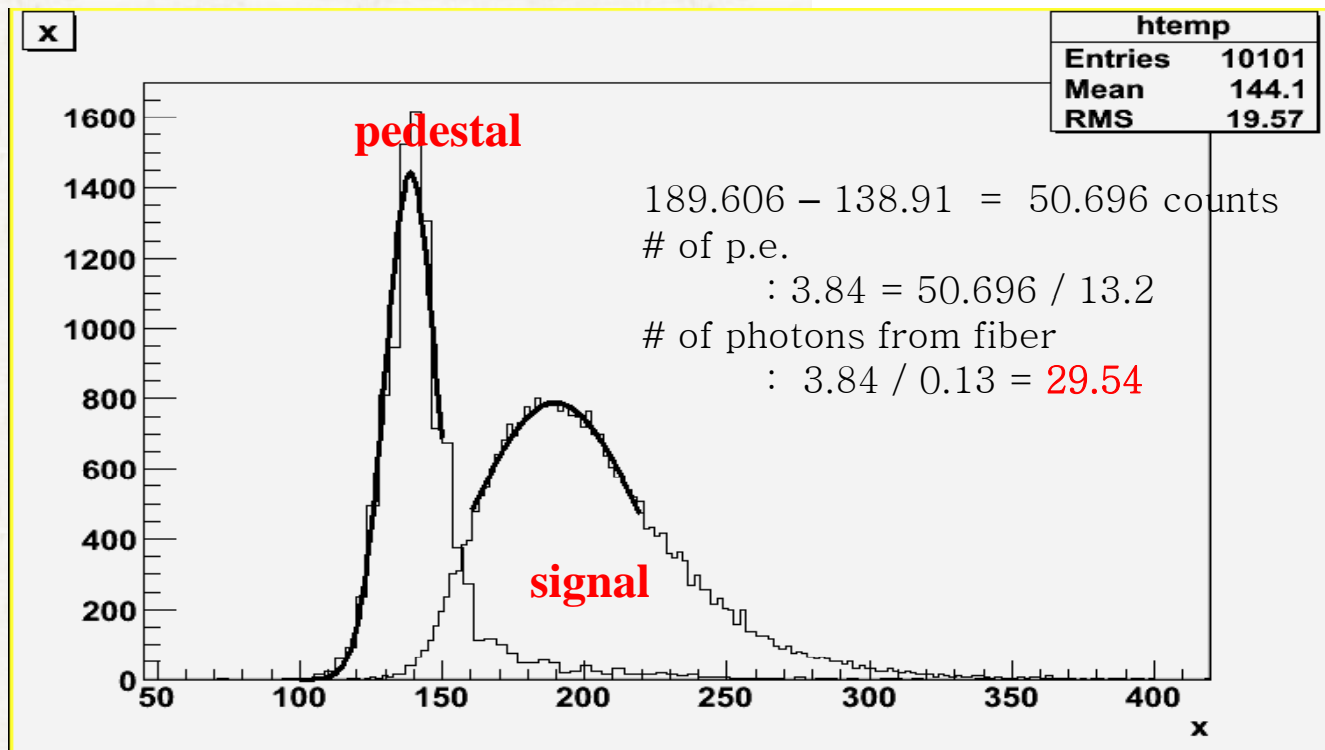
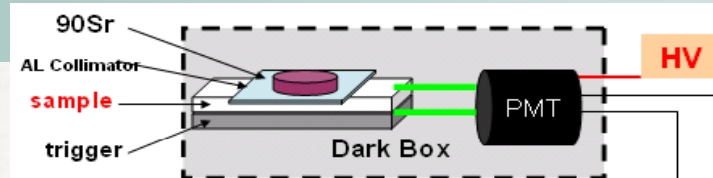
Moliere R = 10.1 mm





# Measurement of absolute Light Yield

**Sample : KNU tile**  
**10mm x 50mm x 3mm**



$$\# \text{ of photon from fiber} = \frac{\text{Pulse height (ADC counts)}}{13.2 (\text{ADC count} / 1\text{pe}) * \text{Q.E.}} = \sim 30 \text{ photons}$$

13.2 (ADC count / 1pe) \* Q.E.

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# Position Scan



Scan with  $^{90}\text{Sr}$  along 1 m Strip bar  
Attenuation Length

Position Scan along Strip

