

Permanent magnet Final Focus Quadrupole for ATF2

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Permanent Magnet Study Short History

2002~2005 First R&D program for FFQ

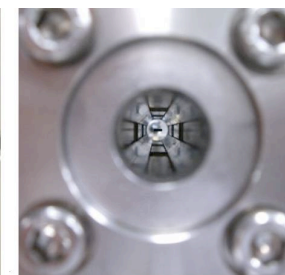
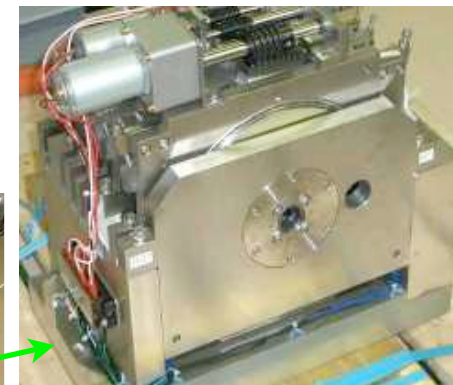
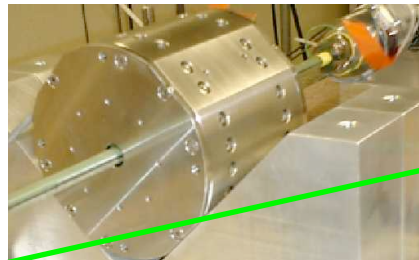
Permanent Magnet Quadrupole for Final Focus
Lens in a Linear Collider

2002 Fixed strength PMQ

2003 Adjustable PMQ (double ring)

2004 Measurement and fine tuning

2005 Higher gradient at small bore



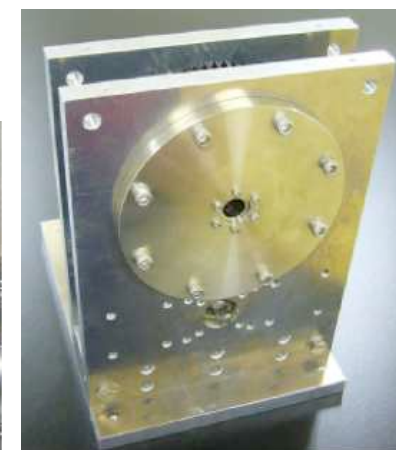
2006~2009 Second R&D program

Development and Application of PMQ for Linear
Collider and Neutron optics

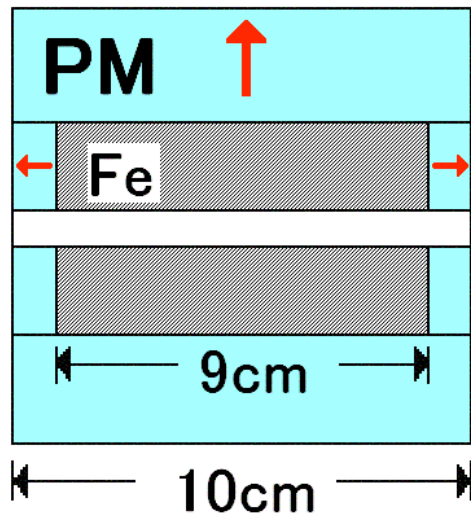
2006 Half scale Model of Rapid Cycling
Sextupole

2007~Adjustable PMQ (2nd model)

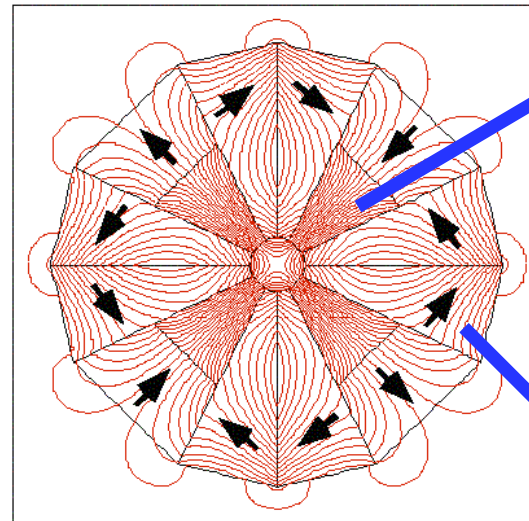
2008 ...



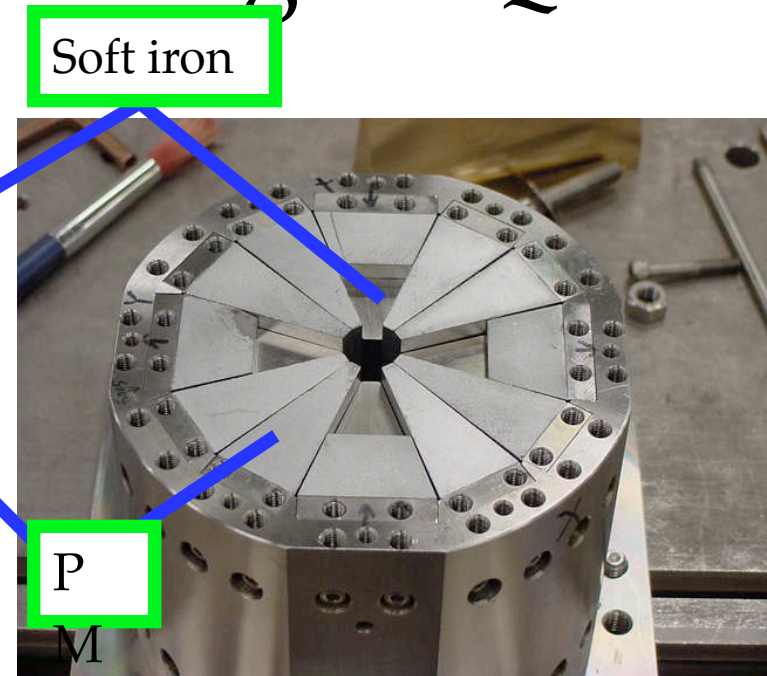
The first prototype of “superstrong” Permanent Magnet Quad.



Cut plane view



Axial view



PHOTO

Integrated gradient $GL=28.5\text{T}$ (29.7T by calc.)

magnet size.

$\varnothing 10\text{cm}$

bore

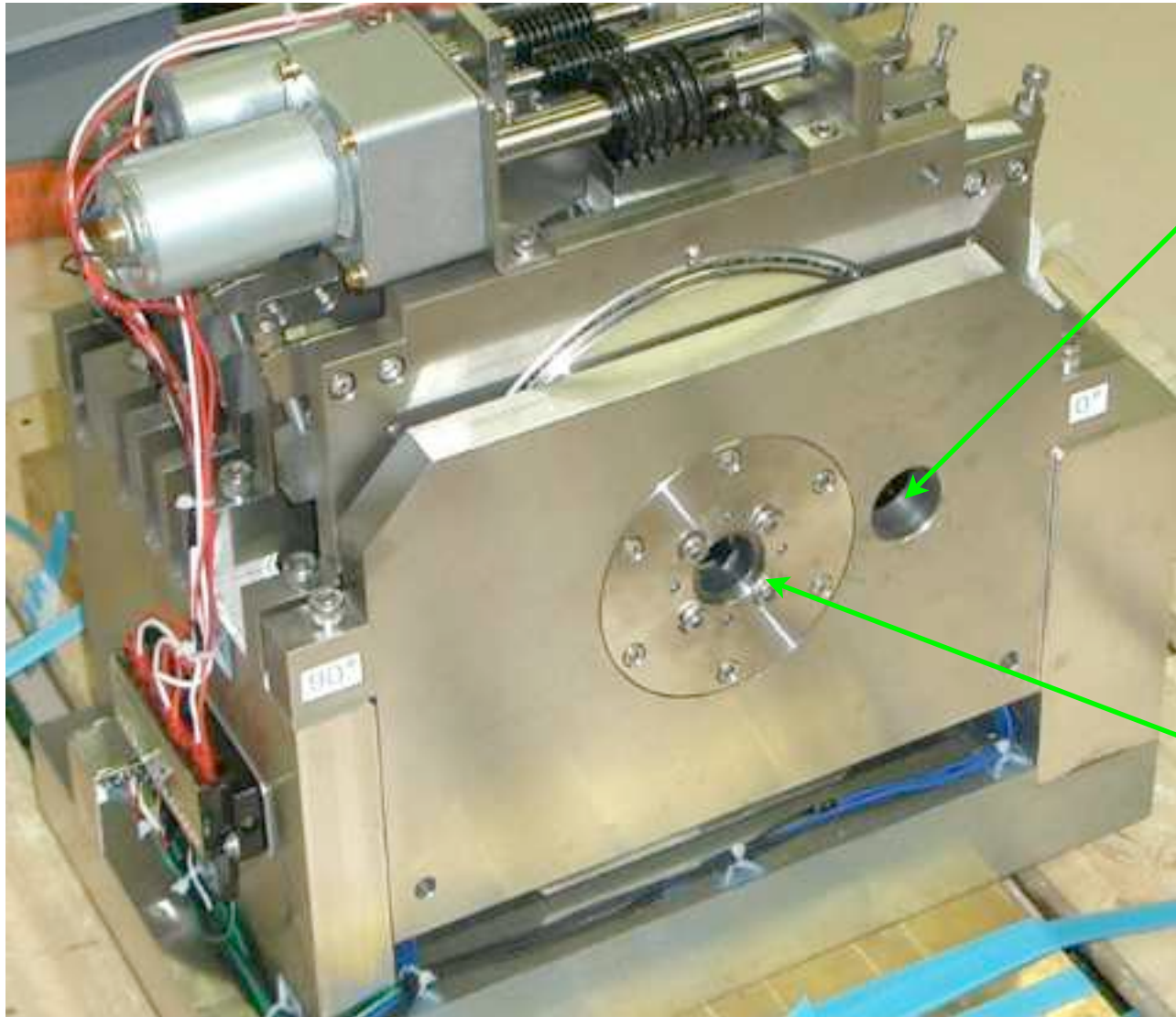
$\varnothing 1.4\text{cm}$

Field gradient

$\sim 300\text{T/m}$

$$GL = \int \frac{dB}{dr} dz$$

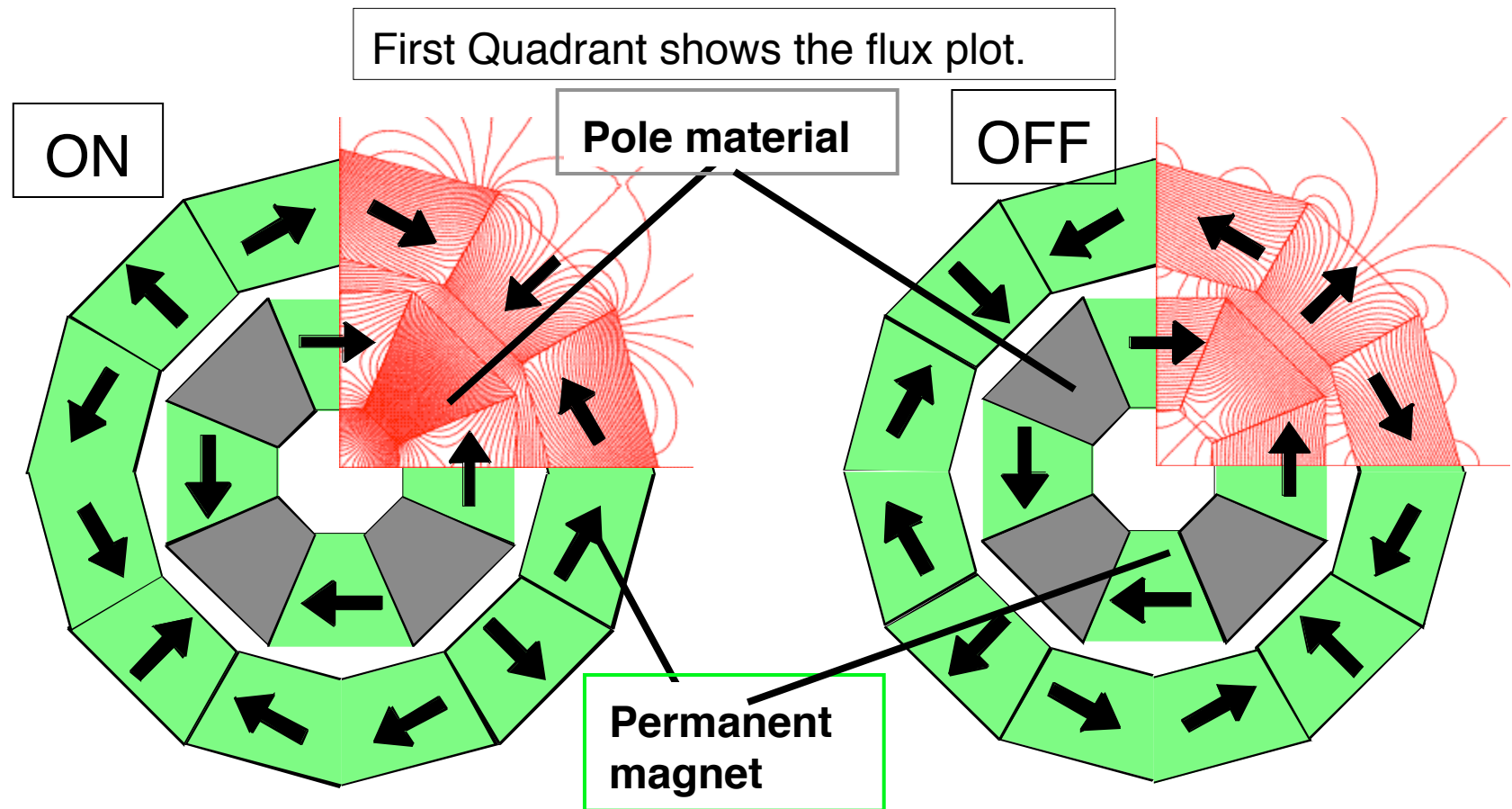
The 20mr Variable FFQ Magnet



hole for
outgoing
beam

hole for
incoming
beam

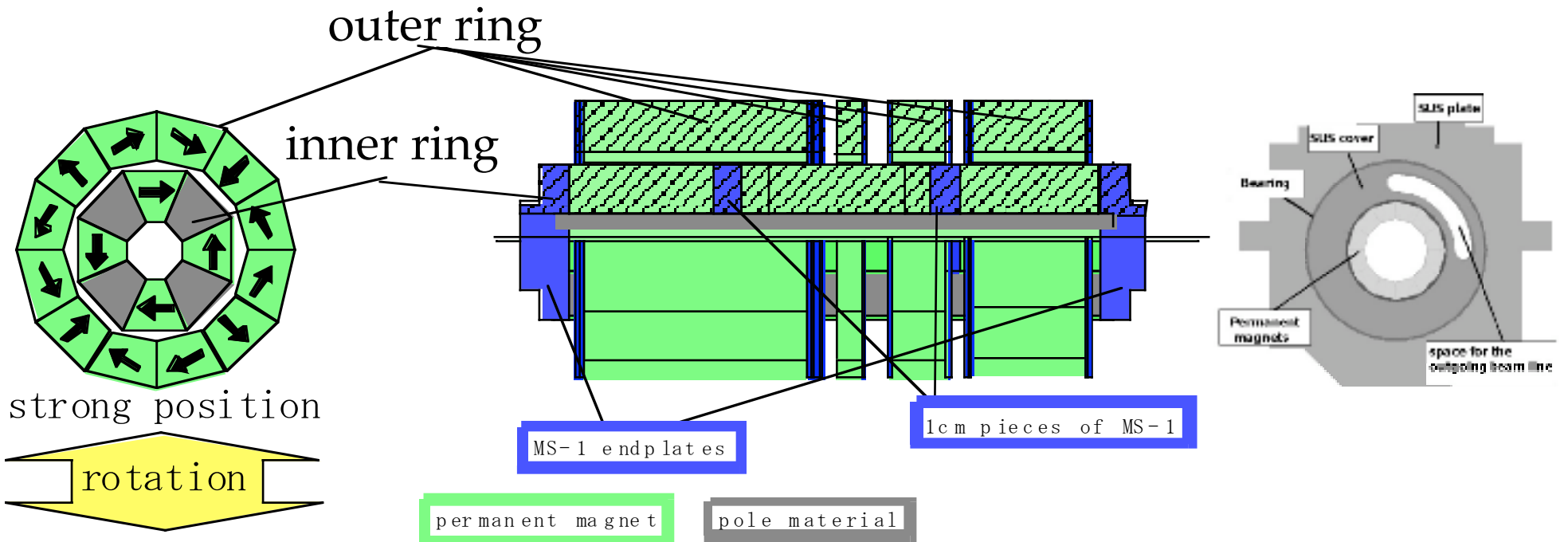
Double Ring Structure



The double ring structure

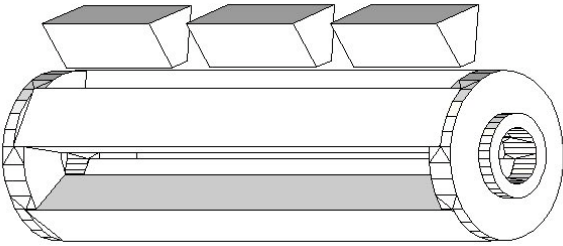
PMQ is split into inner ring and outer ring. Only the outer ring is rotated 90° around the beam axis to vary the focal strength.

Adjustable Permanent Magnet Quadrupole

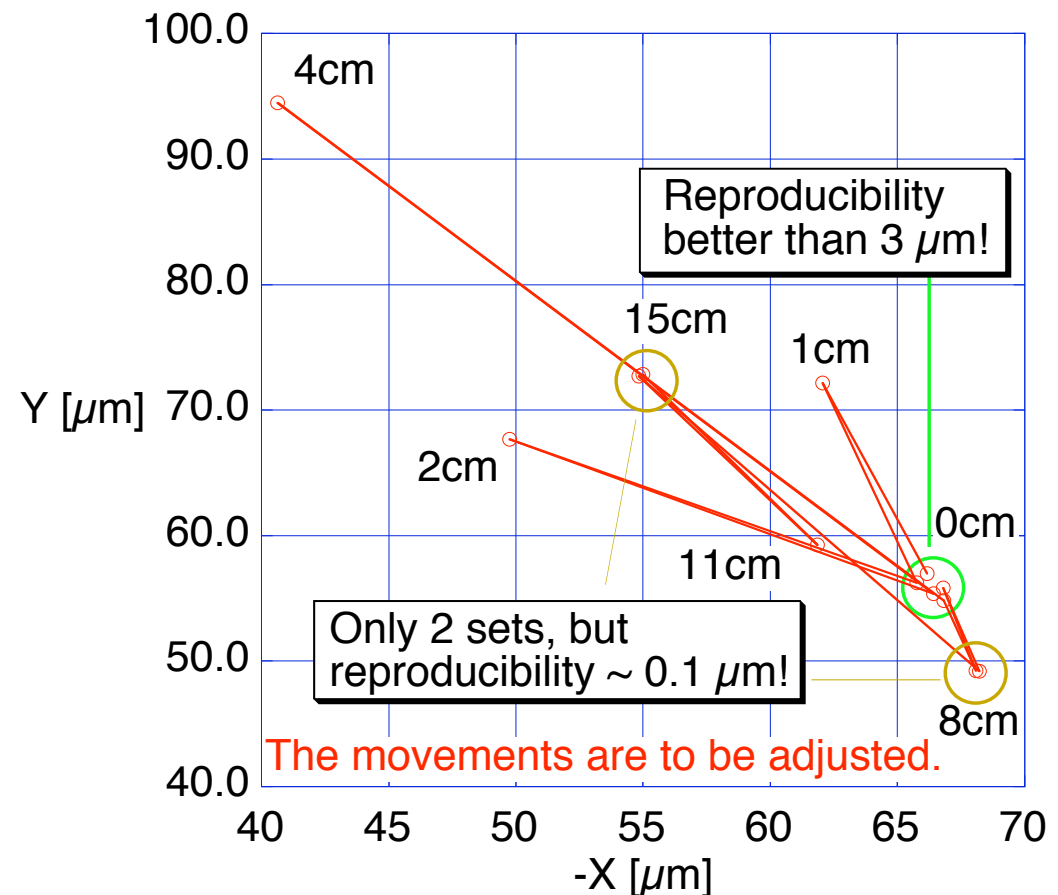


The PMQ is composed of an inner ring and four outer rings (Double Ring Structure). Only the outer rings are rotated in order to change the integrated gradient. The fixed inner ring suppresses any errors caused by rotation of outer rings.

Permanent Magnet (NEOMAX38AH)



Magnetic Center Movement



The cm values show the Switched-On-Length

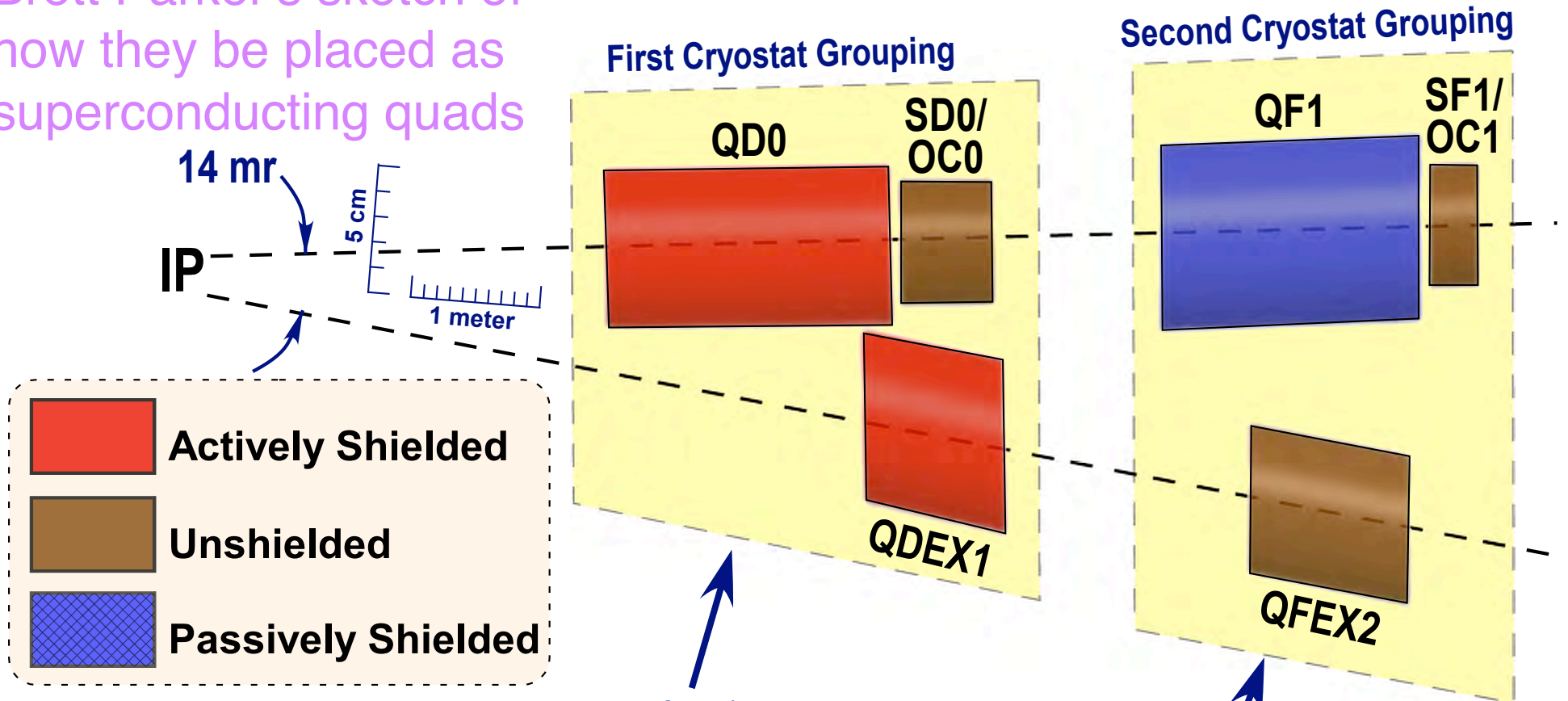
The center moves several μm for 20% strength change.

See <http://accelconf.web.cern.ch/AccelConf/104/PAPERS/TUP81.PDF> (LINAC'04)



Post Valencia 14 mr Magnet Layout Compatible with Push-Pull

Brett Parker's sketch of how they be placed as superconducting quads



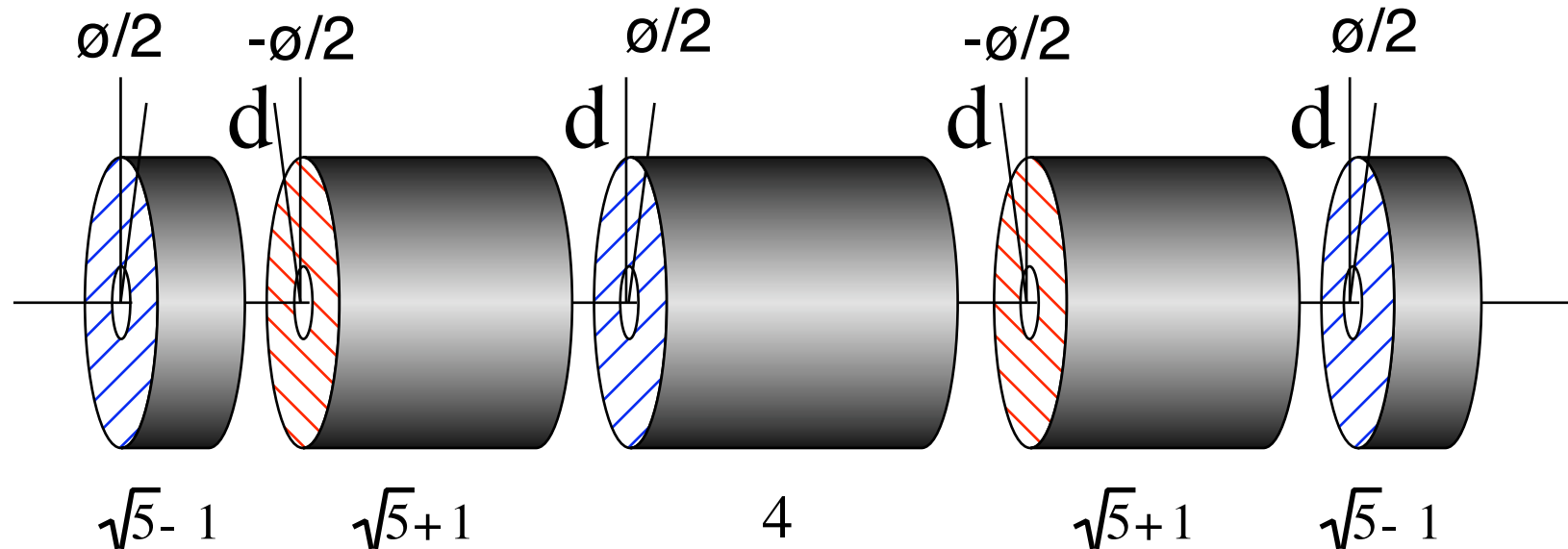
One of these magnet groups is needed in both ends of each detector (move with experiment, not shared).

One of these magnet groups is needed on each side of the common push-pull IR hall (fixed position, experiments share).

For actively shielded coils the shield is run in series with the main quadrupole current but with a trim circuit shunt power supply for fine adjustment.



Gluckstern's skewless variable PMQ



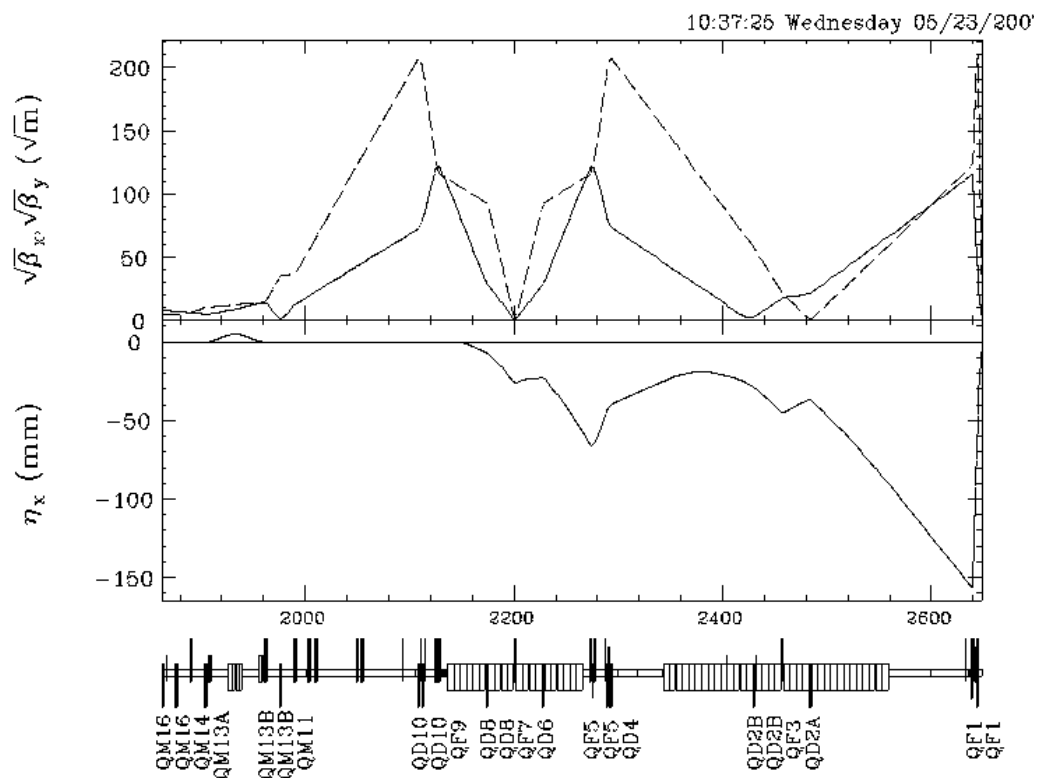
$$M = R \cdot M_2 \cdot R^{-2} \cdot M_1 \cdot R^2 \cdot M_0 \cdot R^{-2} \cdot M_1 \cdot R^2 \cdot M_2 \cdot R^{-1}$$

$$4 \times 4 \text{ matrix: } M = \begin{pmatrix} M_{xx} & O^5 \\ O^5 & M_{yy} \end{pmatrix} \text{ when } d=0.$$

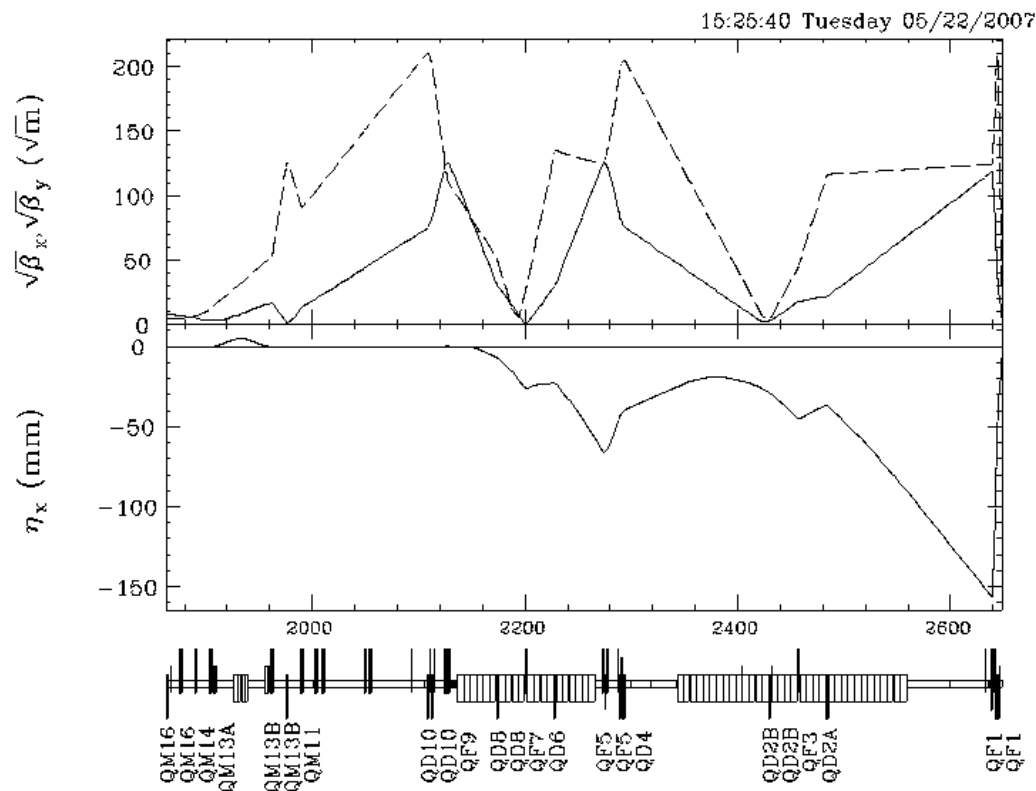
R.L. Gluckstern and R.F. Holsinger: Adjustable Strength REC
 Quadrupoles, IEEE Trans. Nucl. Sci., Vol. NS-30, NO. 4, August 1983,
http://epaper.kek.jp/p83/PDF/PAC1983_3326.PDF

Optics with Permanent Q

Original optics



Optics with permanent QD0



Optics with permanent QD0 is somewhat ugly.

Need to restore symmetry around the B section of $s \approx 2200\text{m}$?

Optimization is not perfect

(e.g. Octupole magnets were not touched...).

Need someone to complete the design.

deck file is available at SAD computer:

`'/users/kuroda/sad/jlc/ilc2006b.ebds1ForPMQ'`

636/5.25nm (original)

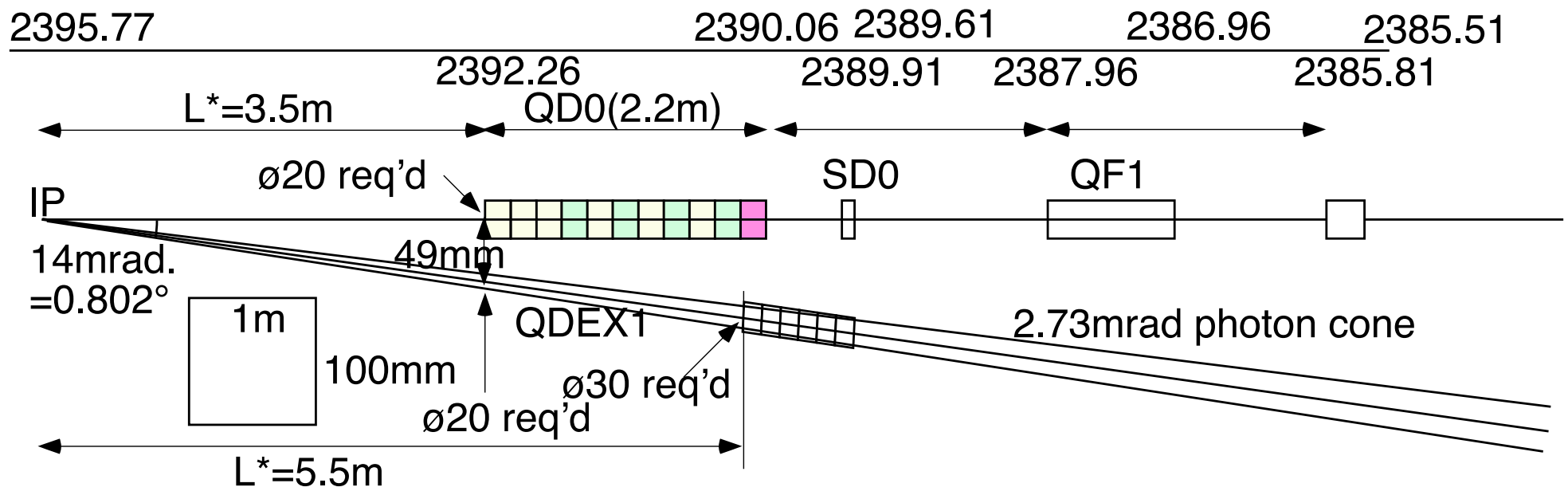
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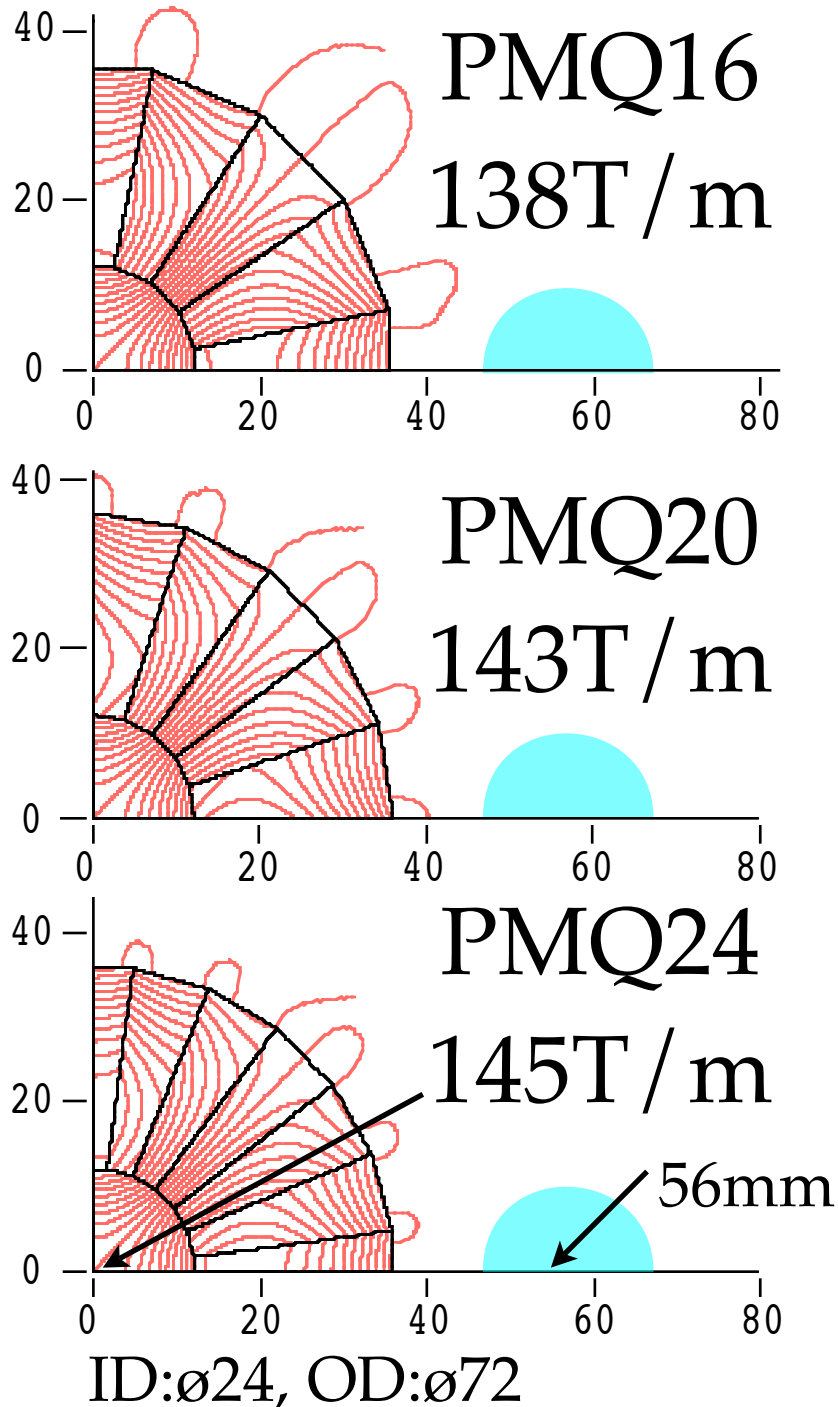
655/5.44nm

by S. Kuroda

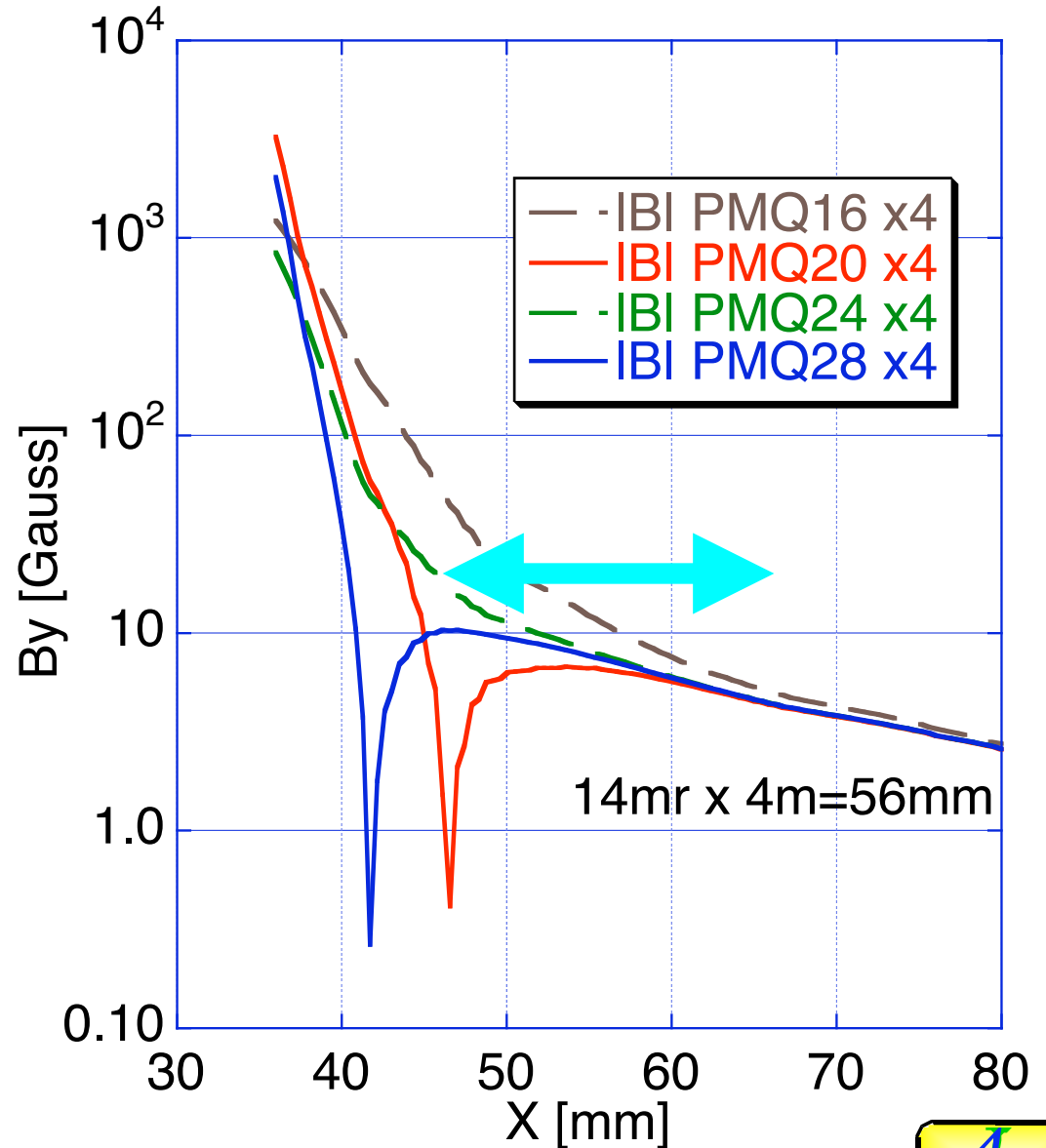
Single Ring Train Configuration

	Eff.L [m]	R [cm]	kG	kG/m	GL [kG]
QF1	2.0	1	8	803	1605
QD0	2.2	1	-14.2	-1416	-3116
QEX1	1.1	1.5	-15.0	-1000	-1060



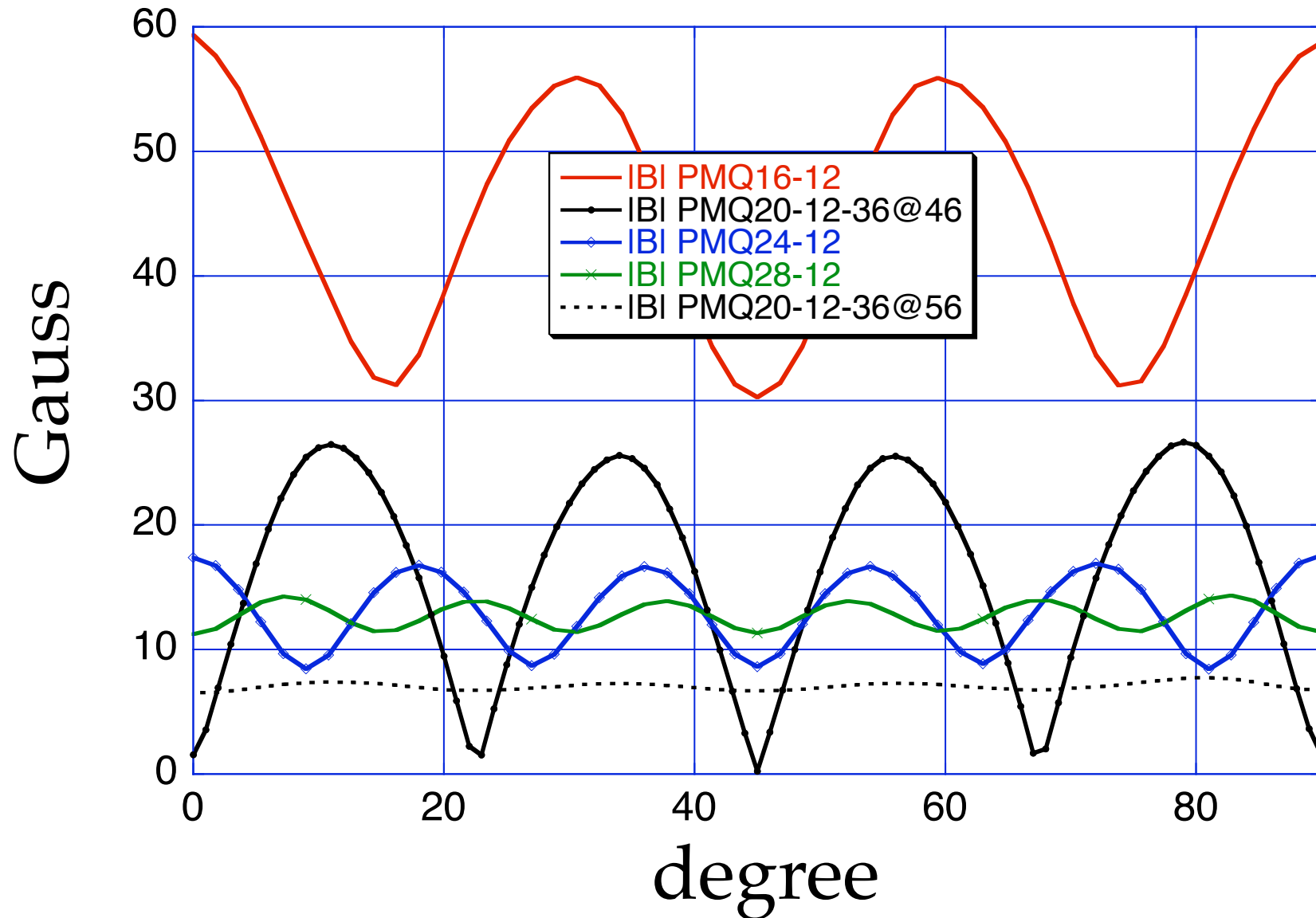


External Field

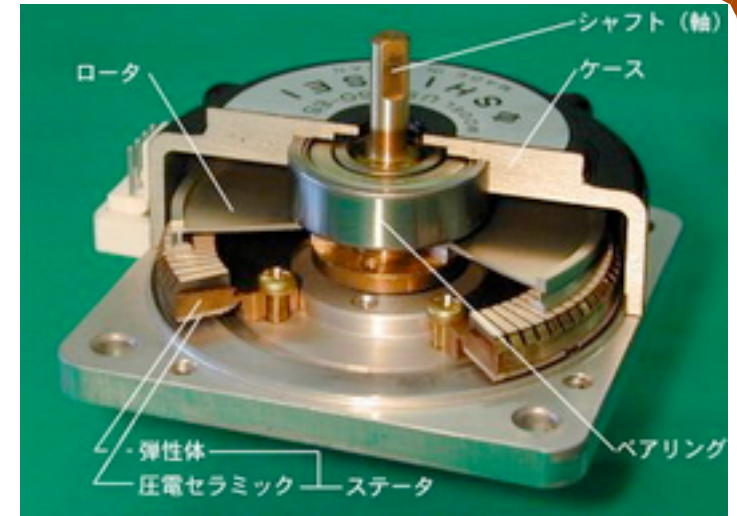
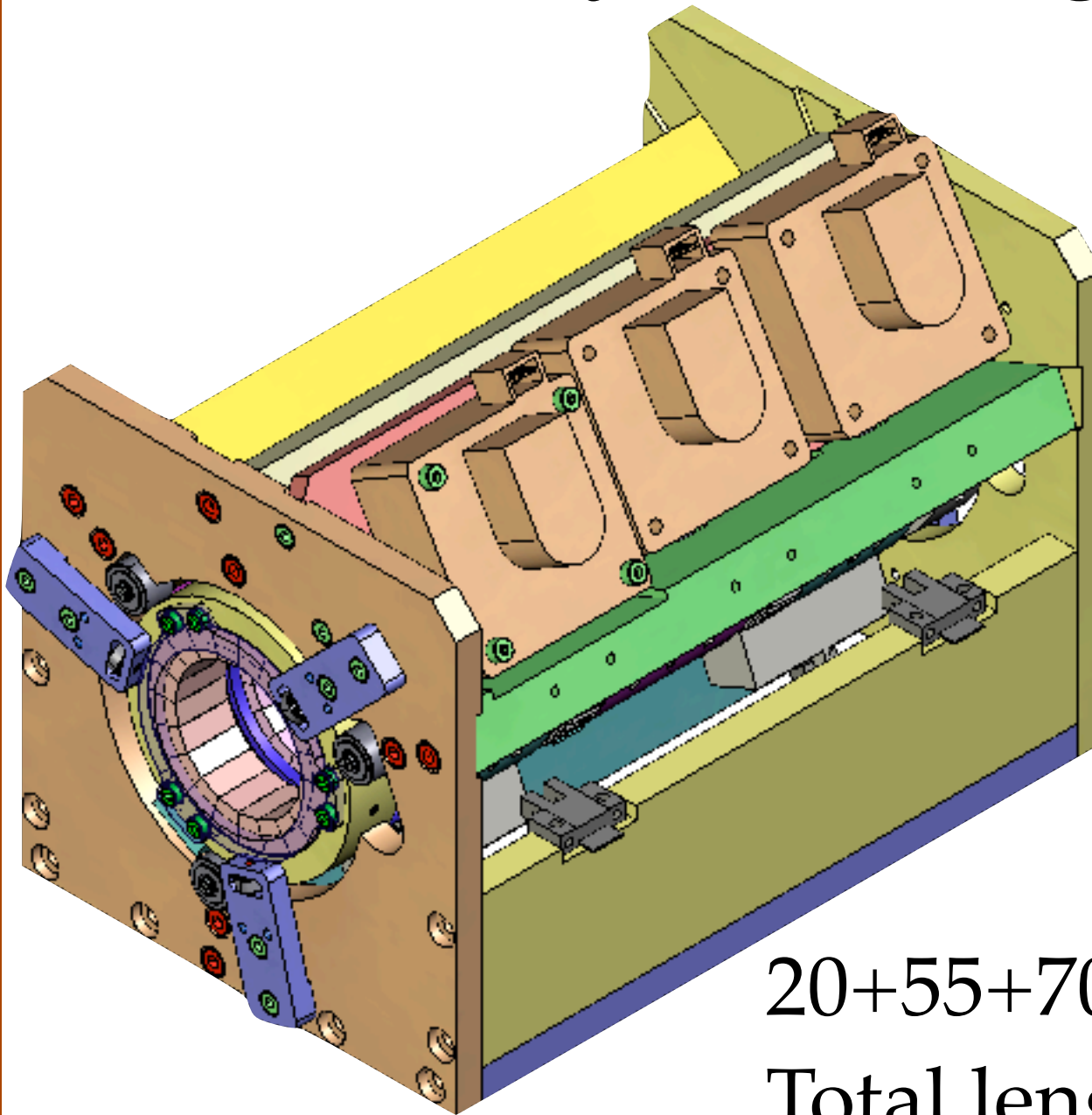


External Field

Absolute Value Around the Magnet



Preliminary Drawing

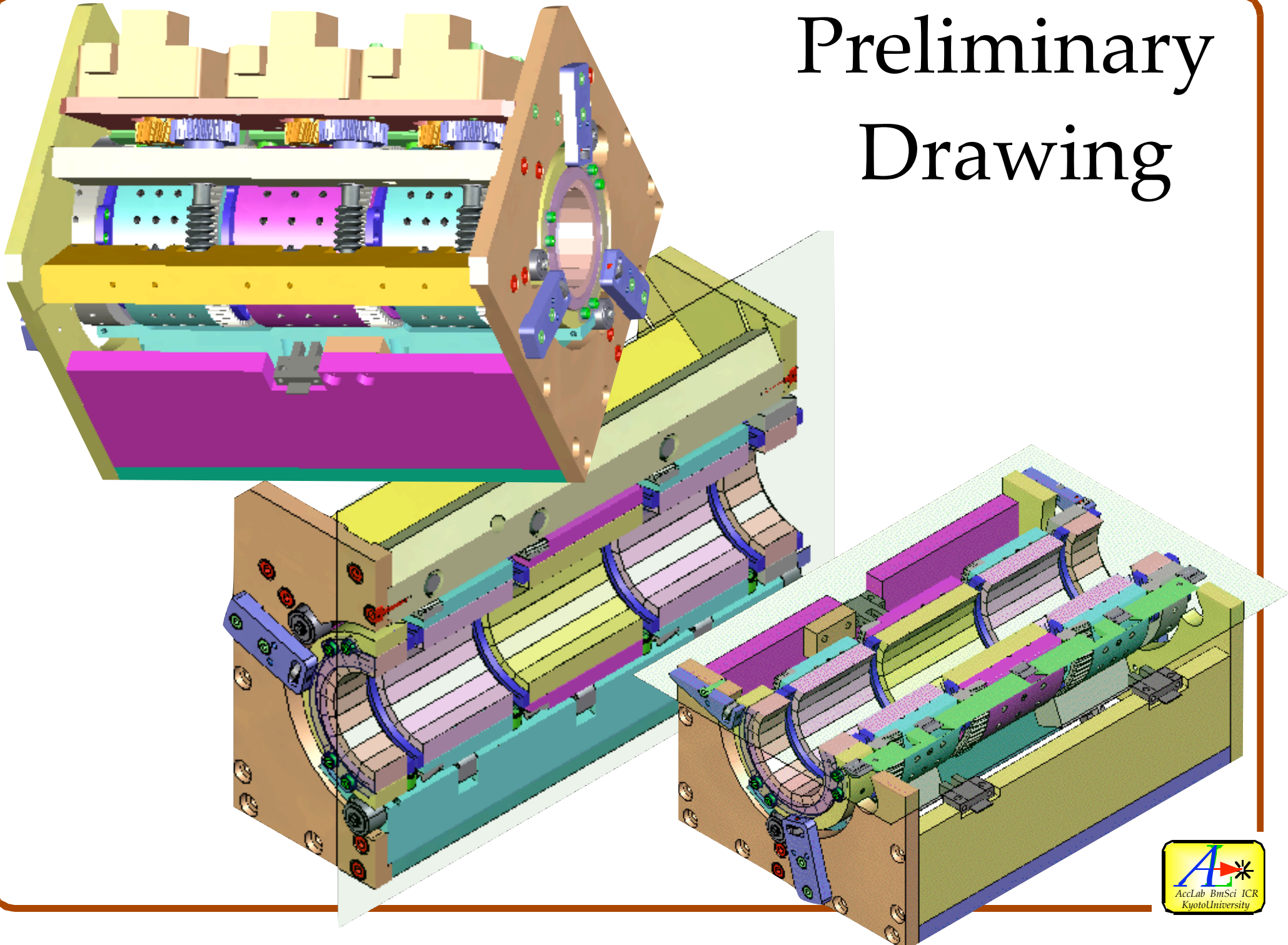


Supersonic
Motor
(nonmagnetic)

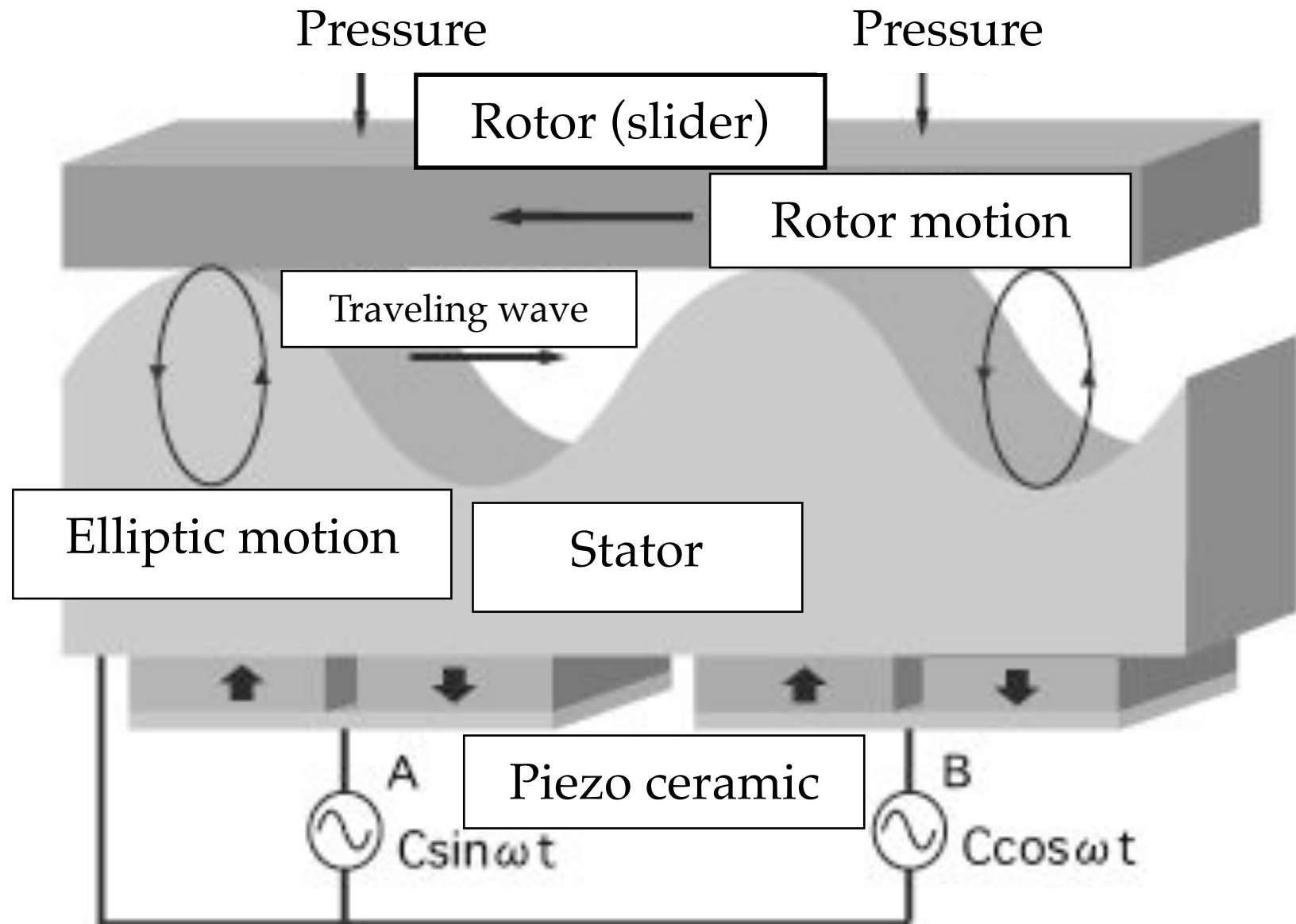
$$20+55+70+55+20 = 220\text{mm}$$

Total length is 260mm

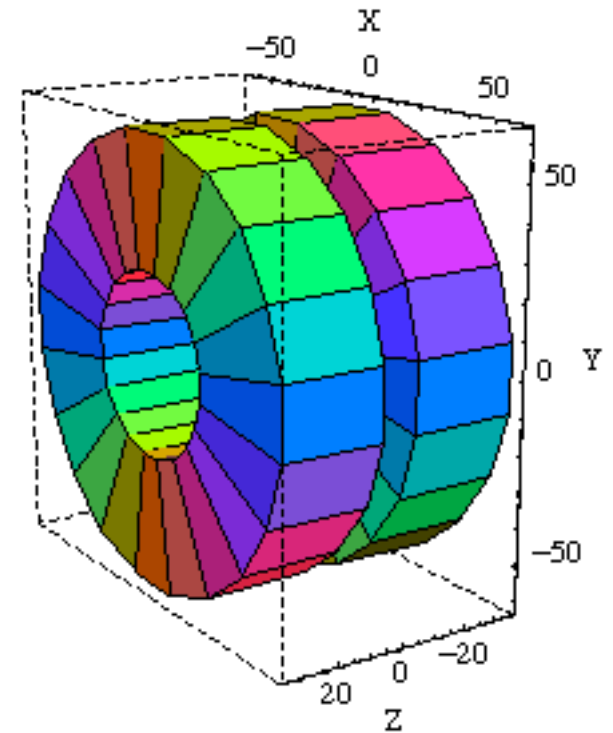
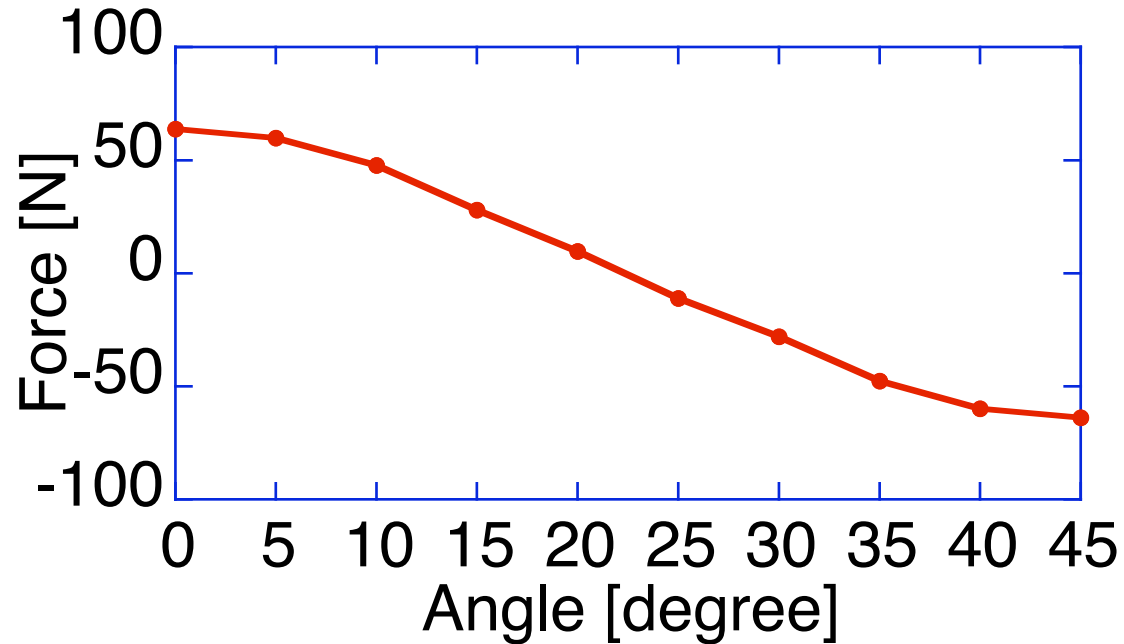
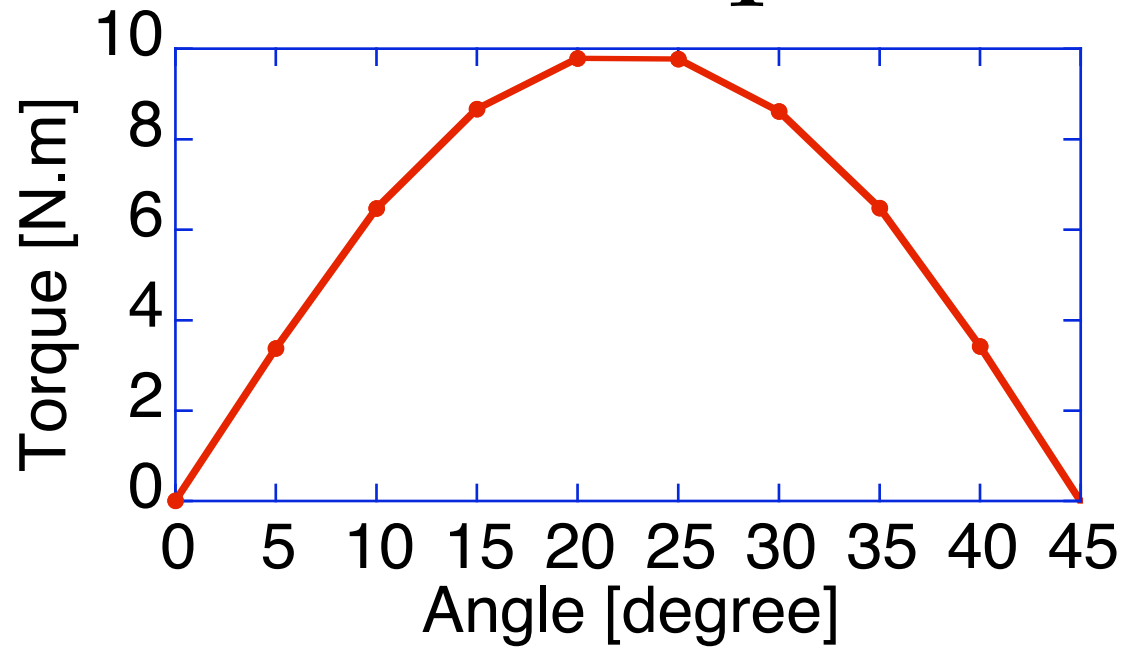
Preliminary Drawing



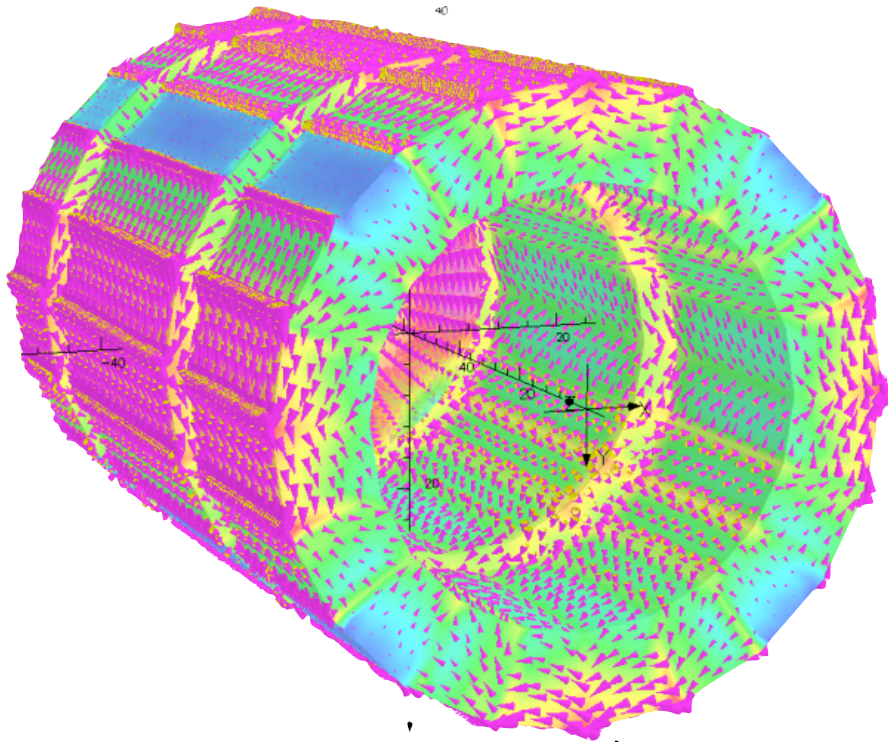
Supersonic Motor (nonmagnetic)



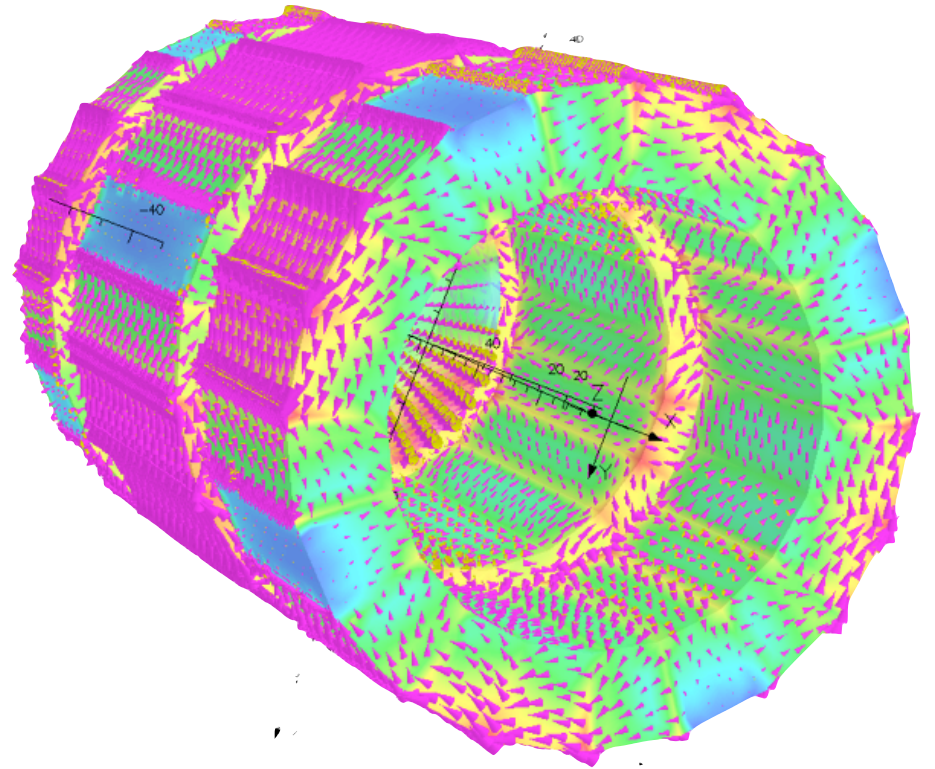
Torque & Force



TOSCA calculation



0 deg.



± 22.5 deg.

Summary

● Quadrupole

- 1st variable PMQ was based on double-ring structure (20mr) and evaluated.
- 2nd one (14mr) will have **5-ring-singlet structure**.
➡ *Continuous adjustment, small stray field*
- There is **NO VIBRATION SOURCE** in PMQ.
- The angle error of a ring is a matter of alignment; three motors may handle this, but how?
- A prototype will come in this FY (ATF2 QD0?).

● Octupole for Beam Tail Folding