SiD Collaboration

One Piece End Door Design Concept plus Forward Equipment Interfaces

H. James Krebs SLAC September 18, 2007

SiD Engineering Team

Engineers

Physicists

Bill Cooper

- ANL
 - Victor Guarino
- FNAL
 - Bob Wands
 - Joe Howell
 - Kurt Krempetz
 - Walter Jaskierny
- SLAC
 - Jim Krebs
 - Marco Oriunno
 - Wes Craddock
- RAL
 - Andy Nichols

Marty Breidenbach Tom Markiewicz

Phil Burrows

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Introductory Remarks

- SiD Engineering meetings began on July 25, 2007
 - Work presented today comprises a multi organizational effort
 - Work is very preliminary
 - Represents a first look at building an end door
 - Manpower is increasing
 - Organizational responsibilities are solidifying
- Physical dimensions are very fluid
 - Dimensions WILL CHANGE
- Precise design requirements are somewhat vague

End Door Design Philosophy

- Initial Phase Design Goals
 - One piece end door
 - Maintain magnetic field uniformity requirements in tracking region
 - 5mm maximum axial mechanical deflection due to magnetic pressure
 - Begin fringe field investigations
 - Determine requirements
 - Maintain ability to replace muon chambers (RPC baseline)
 - Off beamline
 - Determine appropriate design codes and standards

End Door Design Philosophy

- Second Phase Design Goals
 - End door extraction
 - 2 meters in Z (collision area)
 - Up to 6 meters in Z (maintenance area)
 - Assumed to be a very rare ocurrance
 - Provide mechanical support for HCal and ECal
 - Maximize RPC coverage
 - Mechanical connection to barrel
 - Presently considering hydraulically driven taper pins
 - PacMan Shielding
 - Determine Interfaces
 - Determine design requirements
 - Technical
 - Access issues
 - Push-pull
 - Push-pull considerations
 - Transportation to site
 - Weights and physical sizes
 - Cost

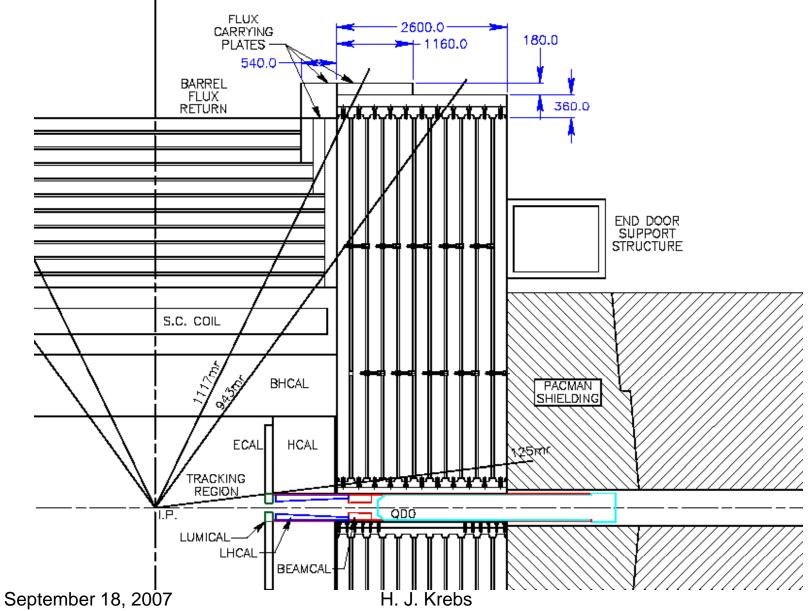
End Door Design Comments

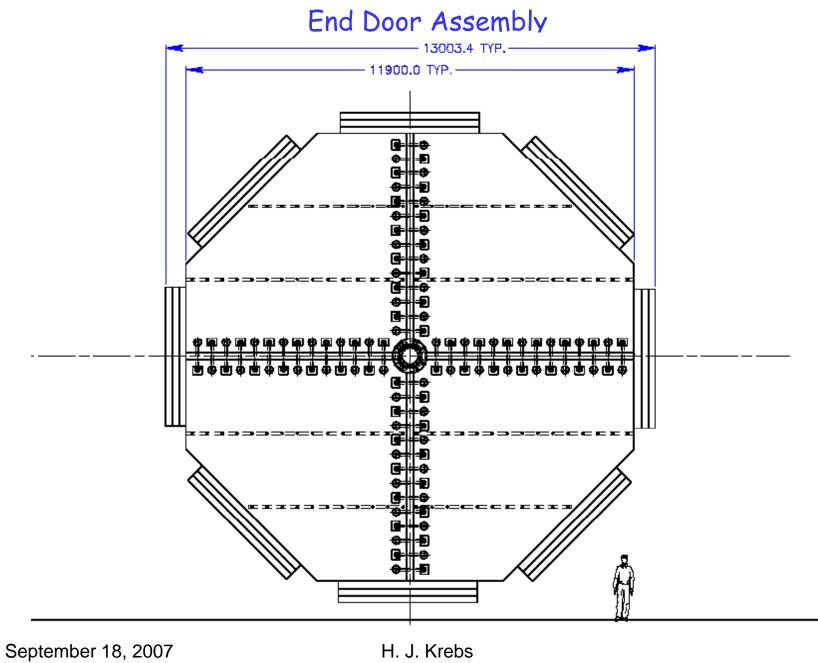
- Dimensional constraints
 - Outer radial dimensions driven by barrel flux return design and fringe field considerations
 - Inner radial dimensions driven by forward support tube assembly
 - Z Thickness driven by:
 - Magnetic fringe field requirements
 - Muon detection requirements
- Present concept
 - Eleven 200mm thick steel plates with ten 40mm nominal gaps for detector planes
- Machined steel surfaces will be used
 - On mating surfaces transverse to the direction of the magnetic flux
 - To minimize the effects of dimensional tolerance stack-up
- Pre-assembly at fabricator's plant

End Door Interface Considerations

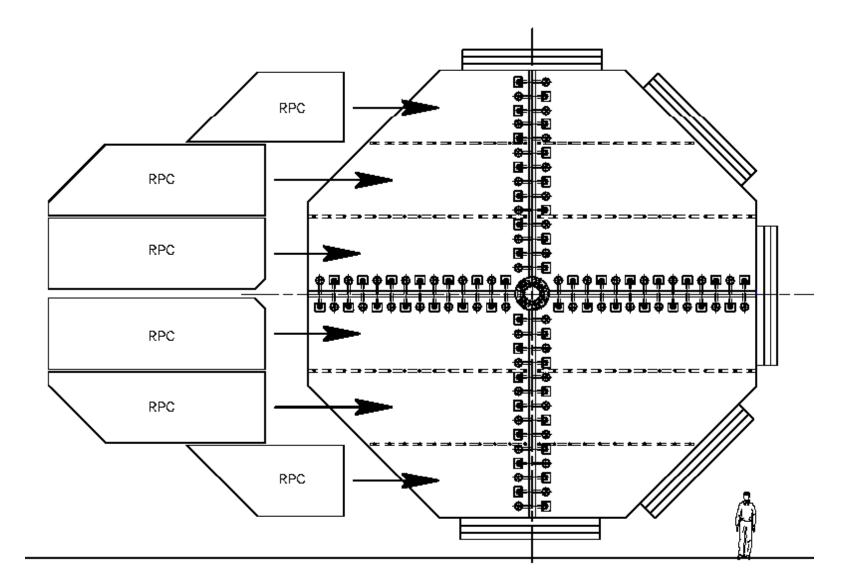
- Inner Support Tube
 - Provides structural support for
 - LumiCal
 - LHCal
 - BeamCal
 - · QD0
 - Fixed Z location
 - End door exhibits 2 meters relative Z motion when opened on beamline
 - Alignment issues before, during, and after end door extraction
- Ecal and Hcal
 - Structural supports
 - Alignment issues. End door deflection due to magnetic pressure how is this interface affected?
- Provide clearance of services for all of above
 - QDO service cryostat
- Barrel flux return
 - Connection of end door to barrel
 - Routing of barrel detector services
- PacMan shielding

Elevation View of Detector Geometry

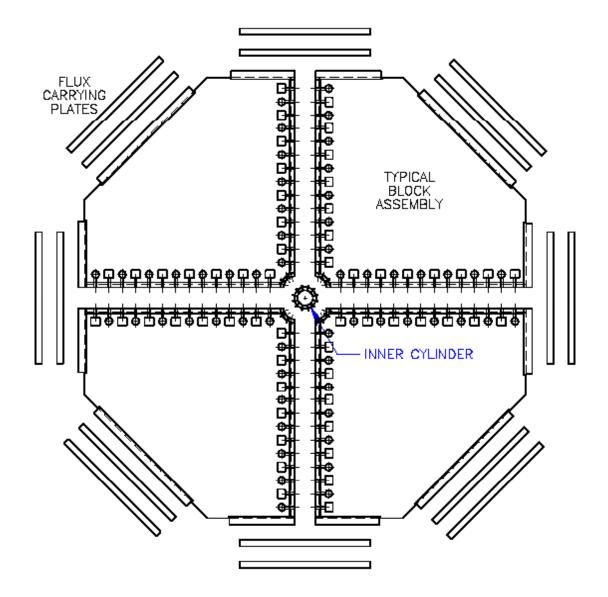




Muon Chamber Replacement (RPC Baseline)

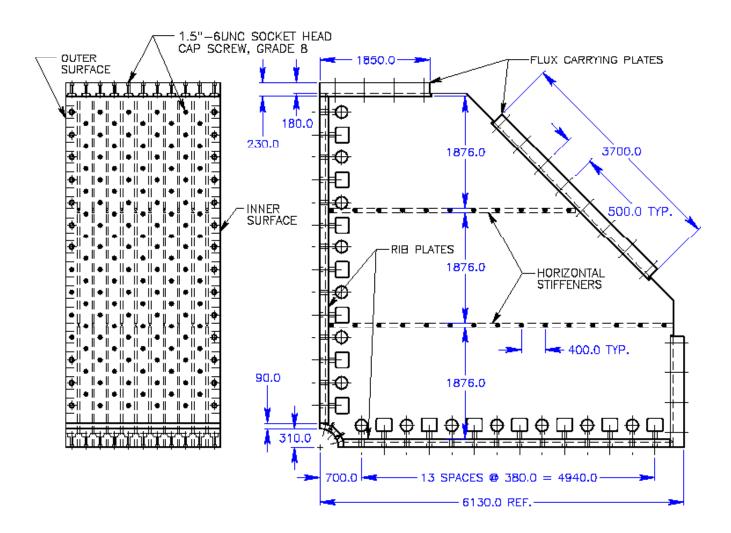


Exploded Assembly



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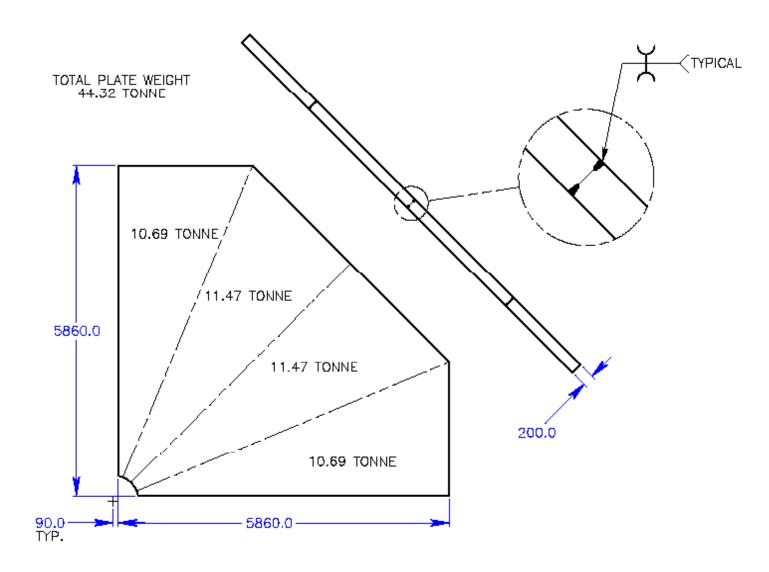
Typical Block Assembly (537 Tonne)



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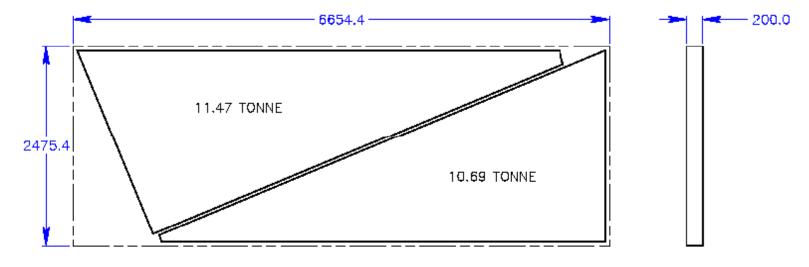
Typical Block Plate



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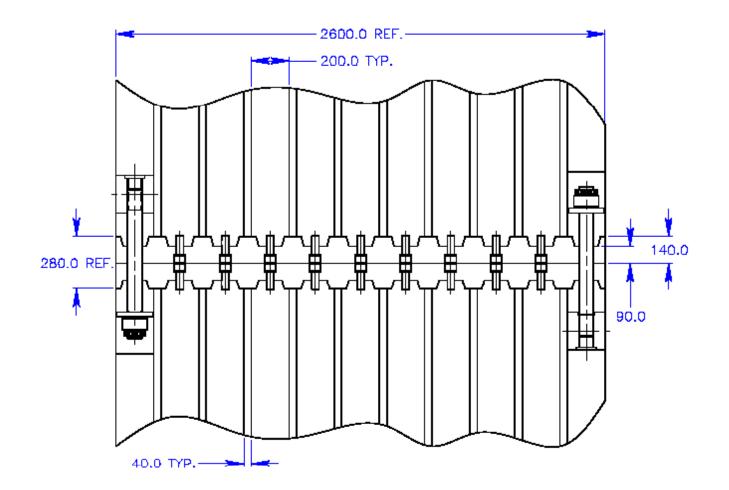
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Continuous Cast Steel Slab

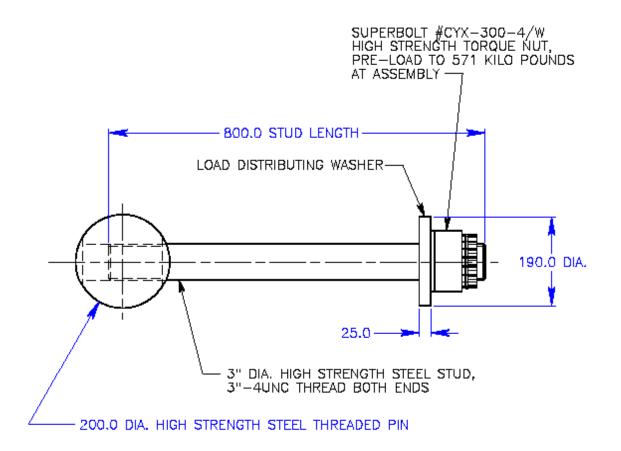


25.91 TONNE CONTINUOUS CAST STEEL SLAB

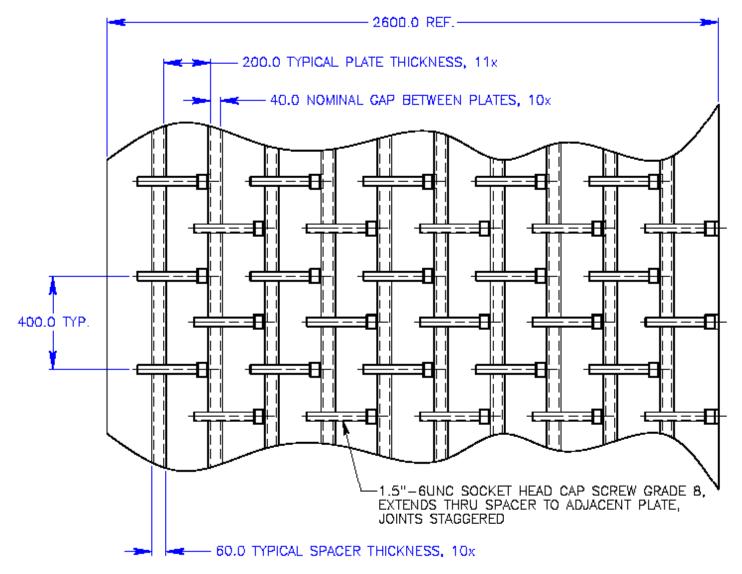
Block-to-Block Connection



Block-to-Block Fastener Assembly



End Door Plan View Cross Section thru Horizontal Spacers



PacMan Shielding

- A major component of the SiD "Self-Shielding" concept
- Extends in Z from outer surface of the end door to the wall (tunnel opening) of the experimental hall
 - Approximately 8.6 meters
- Extends radially 3 meters
 - 1 meter of steel (328 tonne minimum per side)
 - 2 meters of concrete (592 tonne minimum per side)
 - Minimize clearance to inner support tube assembly
- Configuration is probably detector specific
 - Movable components must allow 2 meter end door extraction
 - Movable components must allow disconnection and clearance of beam pipe during push-pull
 - PacMan must be supported from and travel with detector during push-pull

Conclusions

- A strong engineering team has been formed and functioning
- We are evaluating and compiling design requirements
 - Technical performance requirements
 - Issues pertaining to fabrication, assembly, installation, and pushpull
 - Safety issues
- Need information from systems
 - i.e., Muon System
 - Thickness of steel absorber needed
 - Minimum preferred number of planes for any track
- We are evaluating and compiling information pertaining to the large steel fabricators
 - Four fabricators found thus far that can supply raw plates (continuous cast) of 27 tonne
- End door block design needs revising
 - 537 tonne is too heavy
 - Prefer assembly with 500 tonne capacity crane
- We are in the first chapter of a very long novel