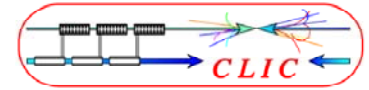


Techniques to approach the requirements of CLIC stability

K. Artoos, O. Capatina (speaker), M. Guinchard, C. Hauviller,
F. Lackner, H. Schmickler, D. Schulte (via Webex)

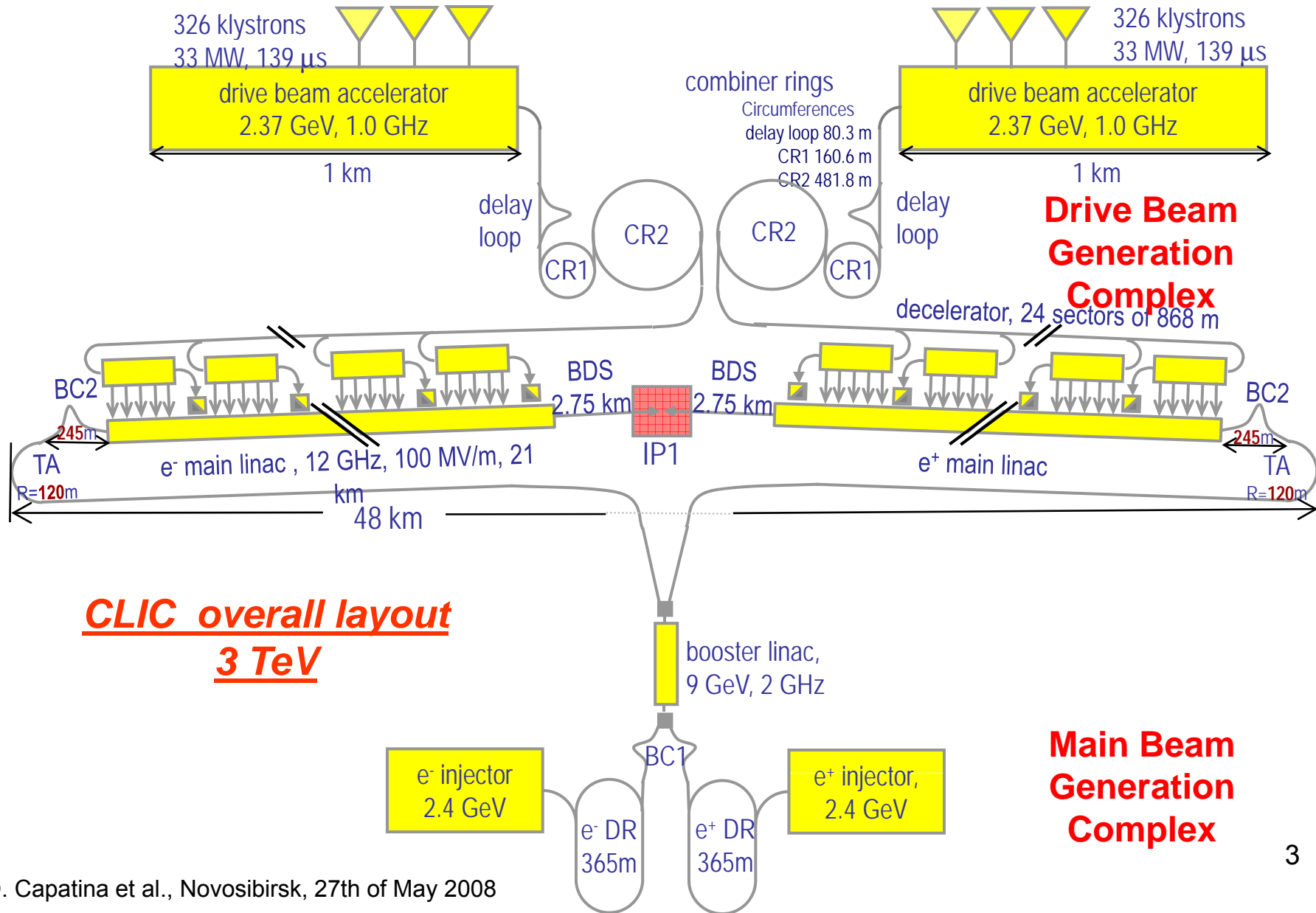
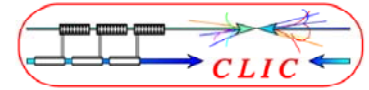
CERN, Geneva, Switzerland



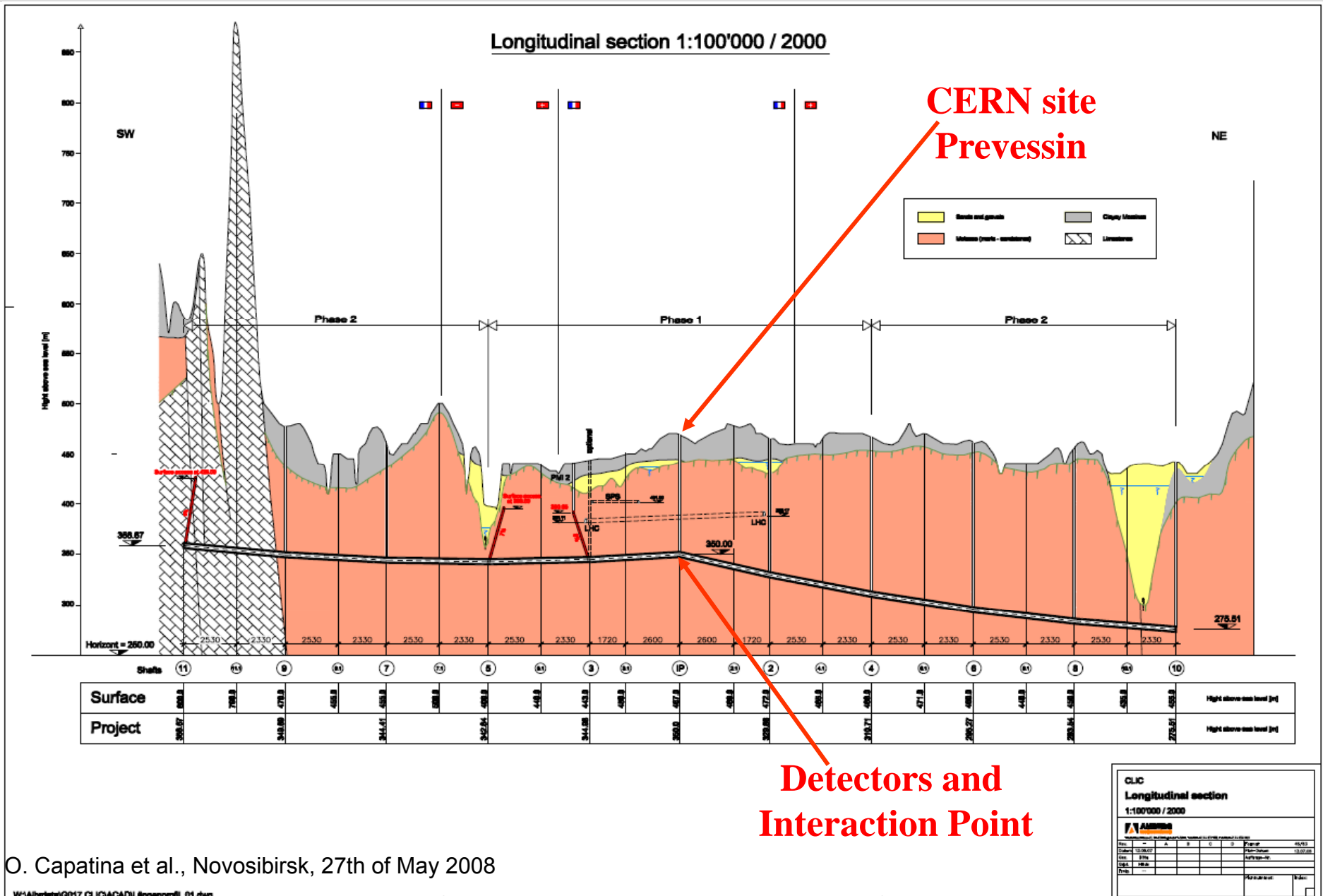
- CLIC general description
- General stabilization requirements
- Techniques for mechanical stabilization
- CLIC stabilization team
- Work plan
- Conclusion

CLIC (Compact Linear Collider) complex

(new parameters)

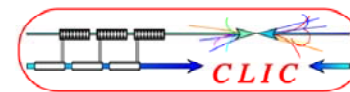


Longitudinal section of a laser straight Linear Collider on CERN site

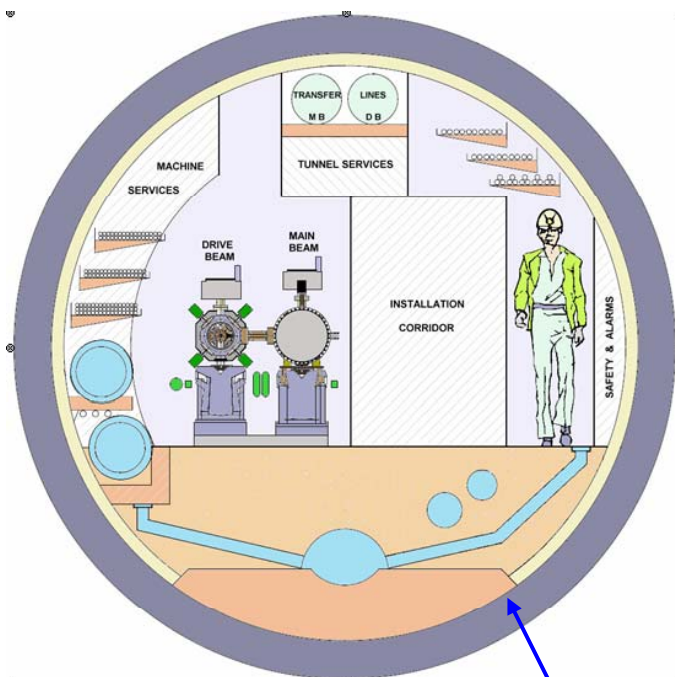


O. Capatina et al., Novosibirsk, 27th of May 2008

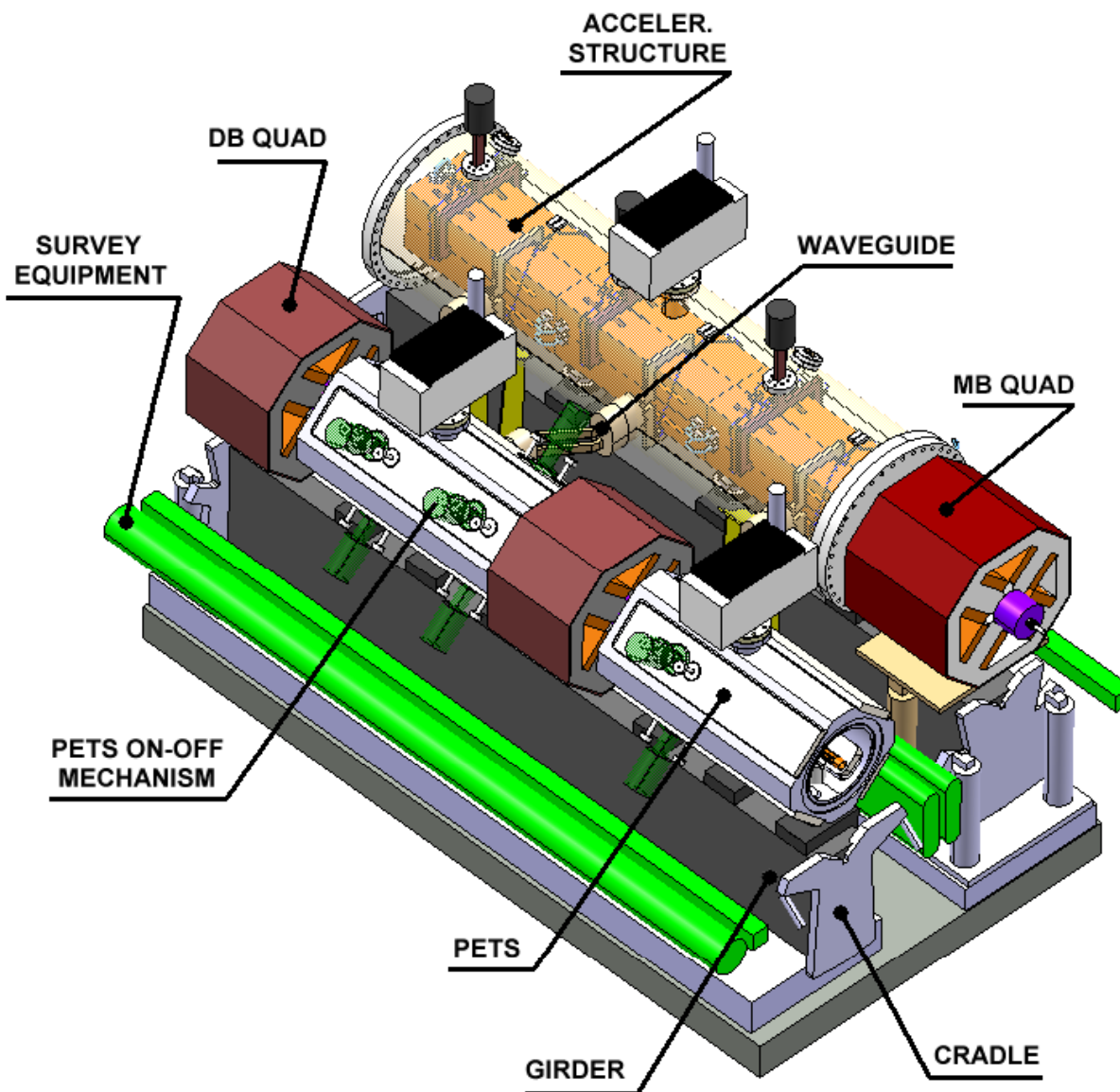
CLIC module

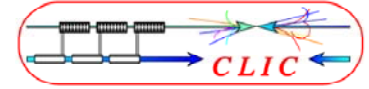


CLIC TUNNEL CROSS-SECTION



4.5 m diameter
(Present status)

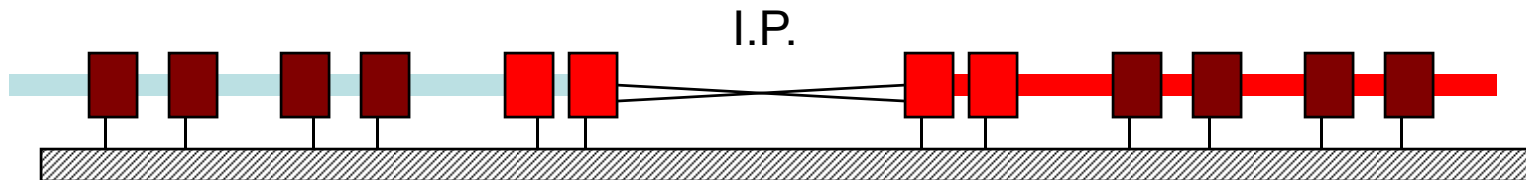
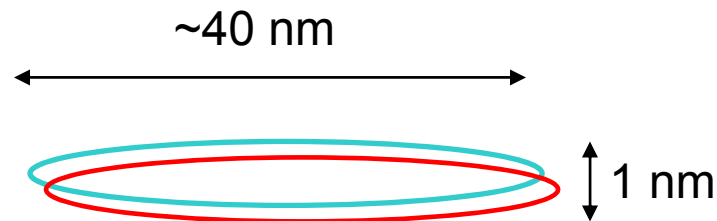
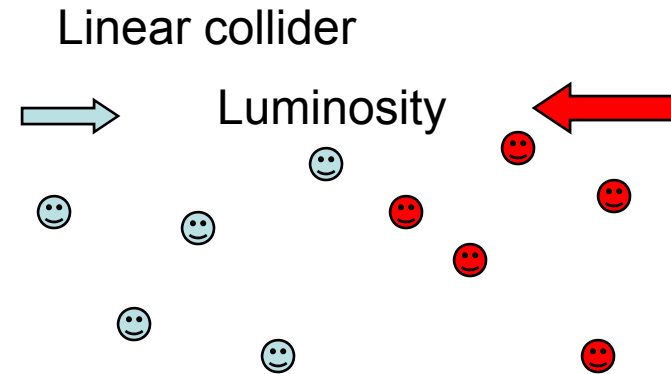


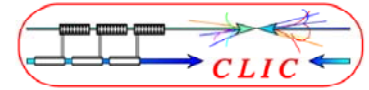


3 TeV CLIC Luminosity:

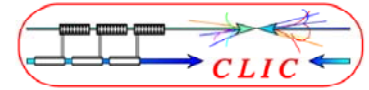
$$L = 5.9 \cdot 10^{34} \text{ cm}^{-2} \text{ s}^{-1}$$

$$L = \frac{A}{\sigma_x \sigma_y}$$

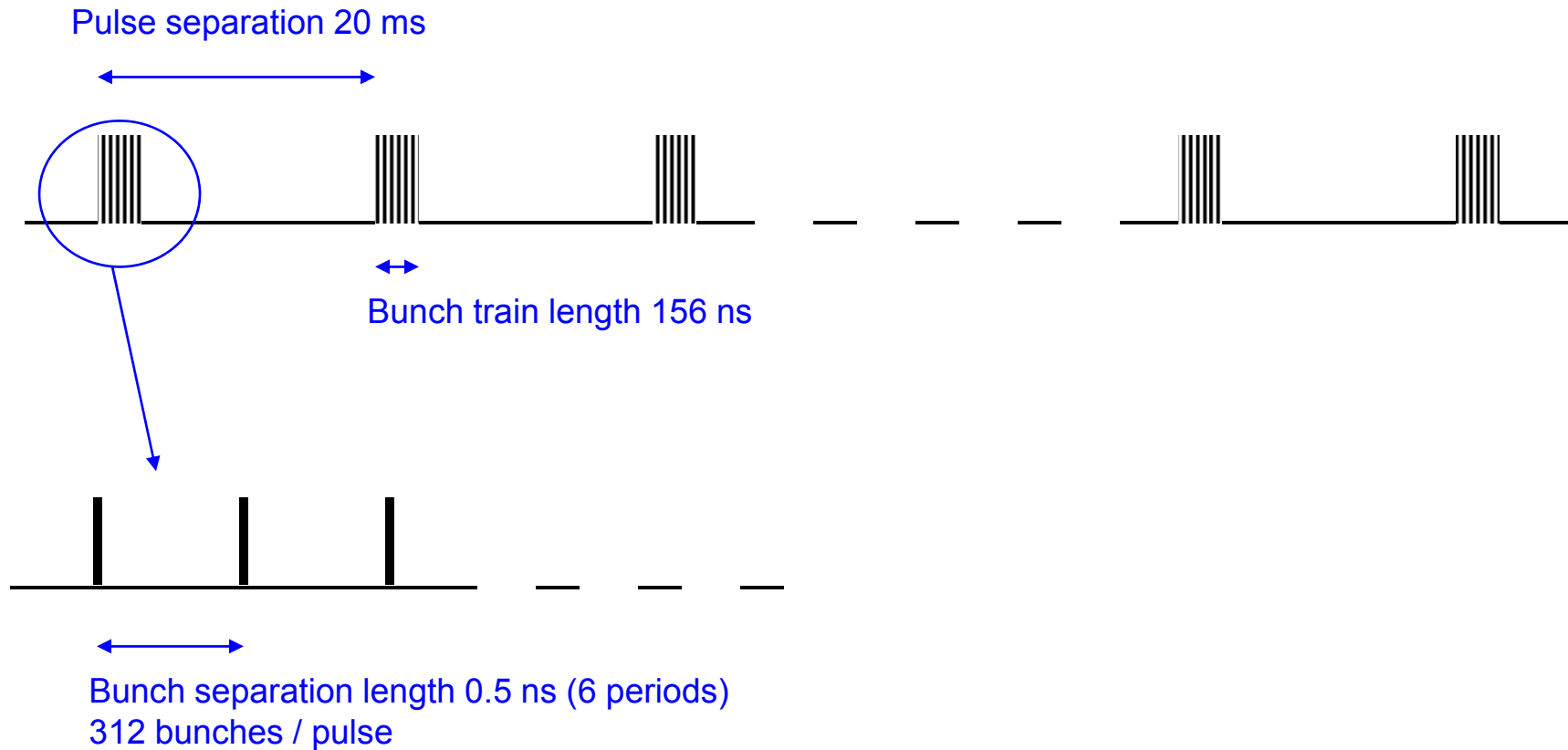


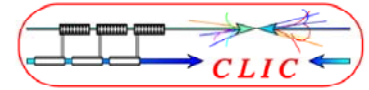


- A large number of luminosity loss sources exist
 - Need to allocate a budget for each of them
- Current luminosity loss allocated for magnet jitter:
 - 1% for main linac magnets
 - 1% for BDS magnets, except final doublet magnets
 - 1% for final doublet magnet
- These are a large fraction of the overall luminosity loss



- Some CLIC overall parameters
 - Center of mass energy 3 TeV
 - Main linac RF frequency 12 GHz
 - Linac repetition rate 50 Hz

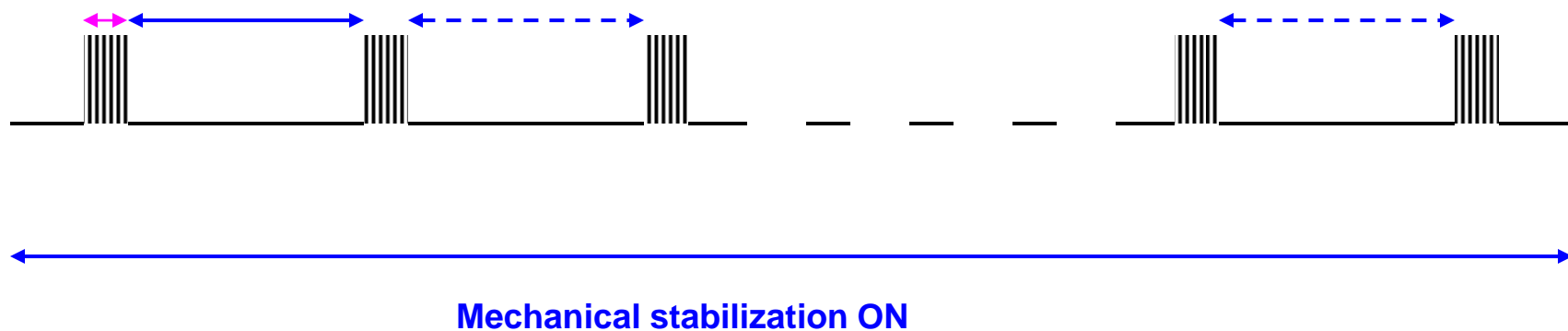




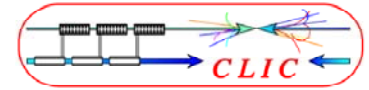
- Overview of the global alignment / stabilization strategy for main linac magnets
 - “Steady state” procedure:

Beam position
measurement
with BPM

Beam based feedback correction with magnet correctors

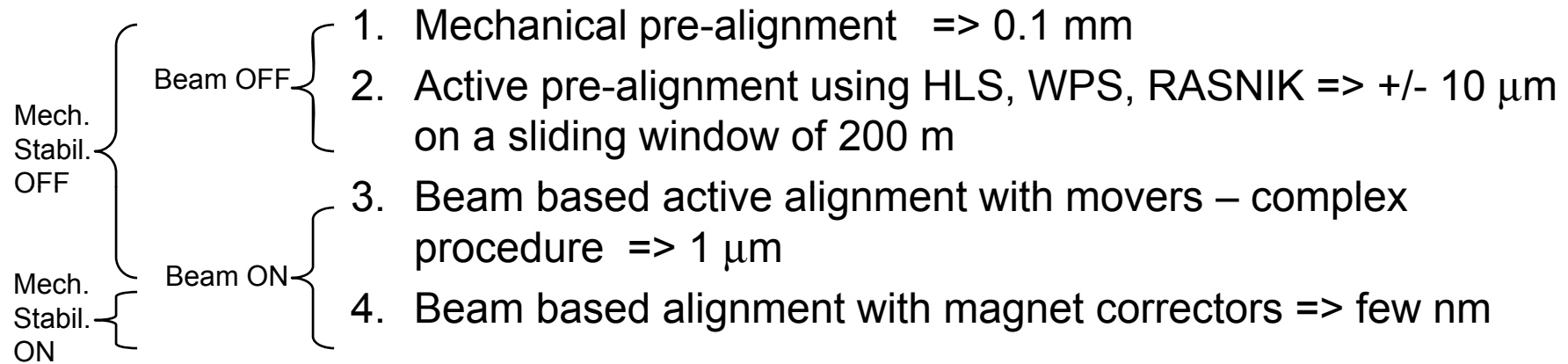


- But, before “Steady state”, alignment has to be carried out

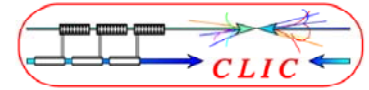


- Overview of the global alignment / stabilization strategy for main linac magnets

- Once / year:



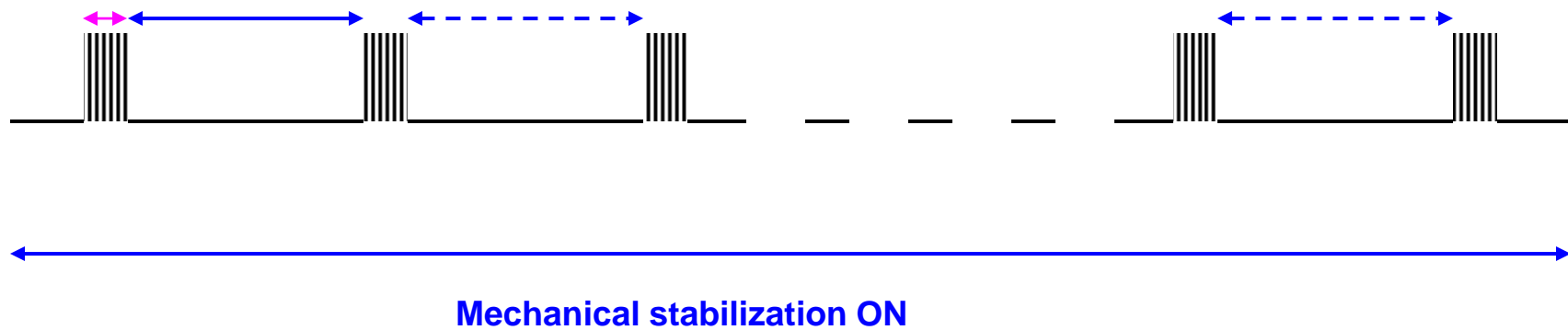
- Once / few weeks
 - Repeat 2. + 3. + 4.
- Once / couple of hours
 - Repeat 3. + 4. but “simplified” procedure
- “Steady state” procedure presented before

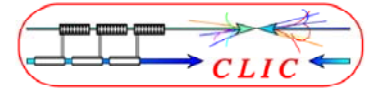


- Overview of the global alignment / stabilization strategy for main linac magnets
 - “Steady state” procedure:

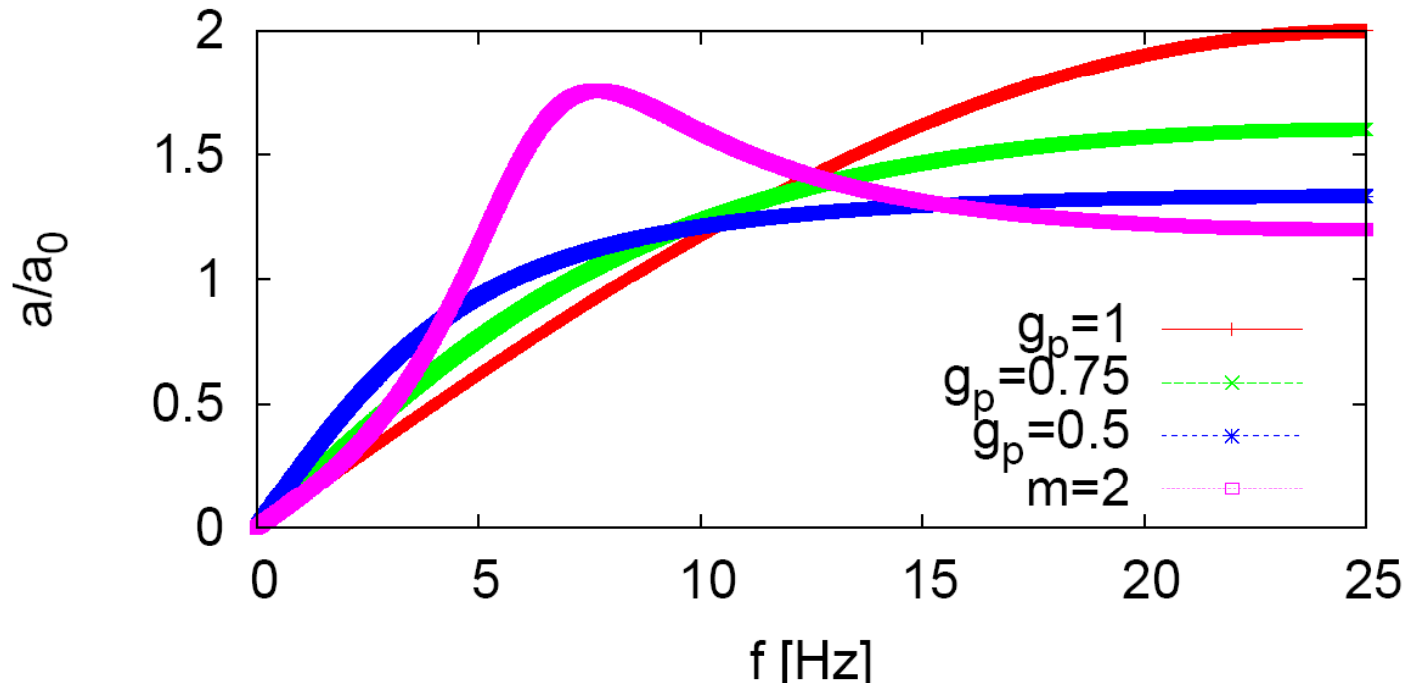
Beam position
measurement
with BPM

Beam based feedback correction with magnet correctors

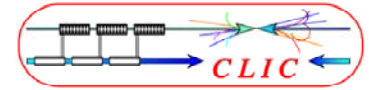




- Numerical simulation:
Ratio of the Beam based feedback On / feedback Off
for the amplitude of the beam jitter at Interaction Point
as a function of frequency



- The frequency at the limit between beam based feedback and mechanical stabilization is not very strict !

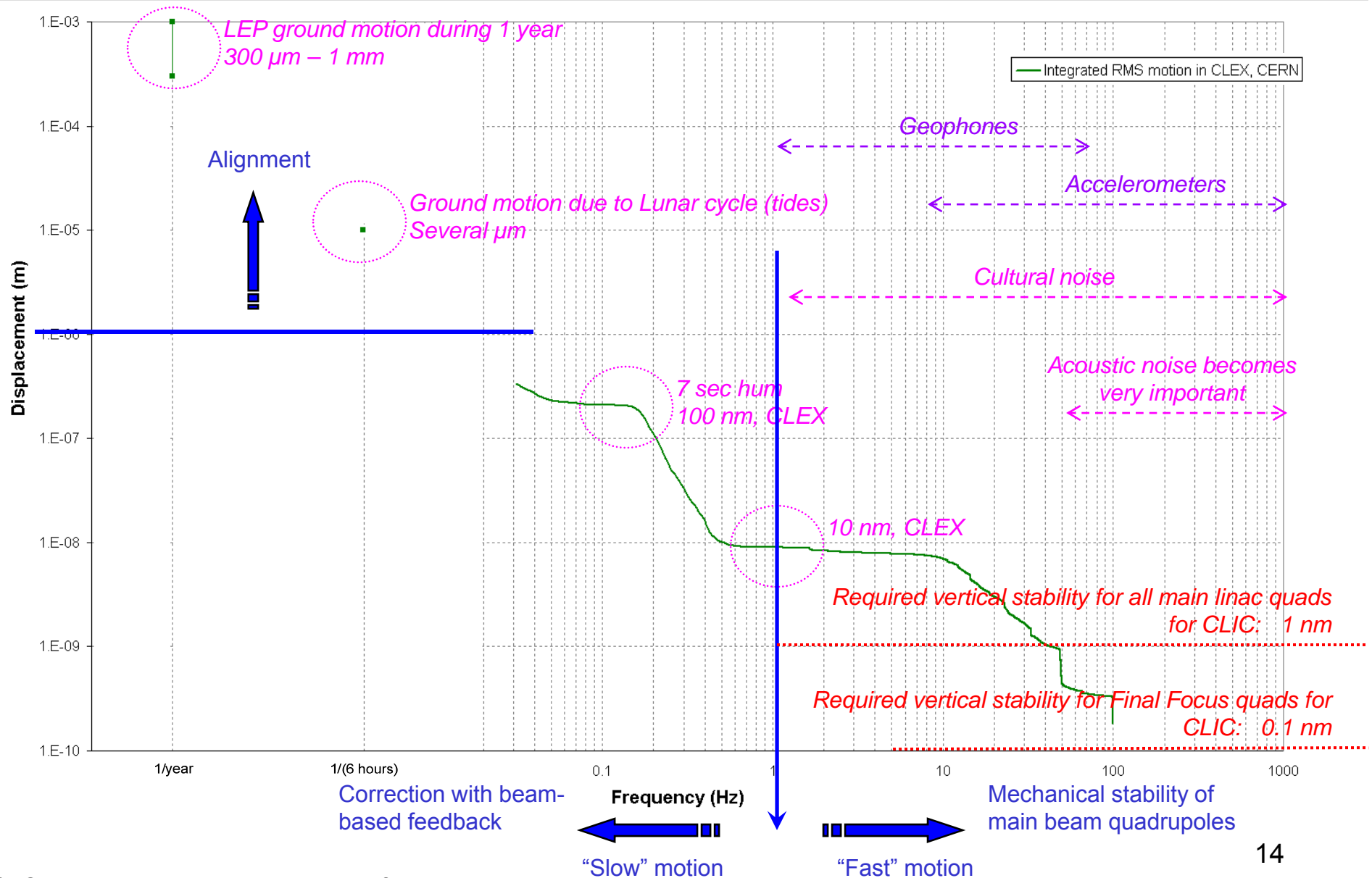


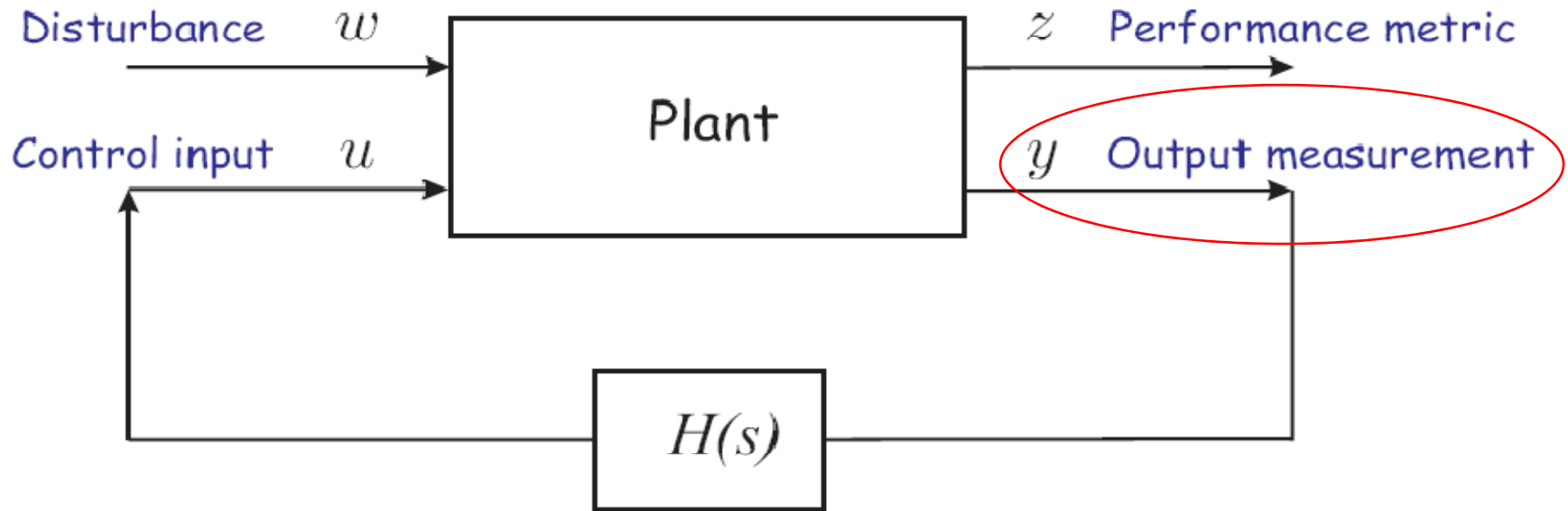
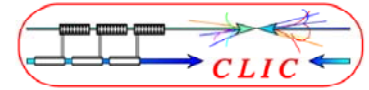
- Mechanical stabilization requirements:
Quadrupole magnetic axis vibration tolerances:

	Final Focusing Quadrupoles	Main beam quadrupoles
Vertical	0.1 nm > 4 Hz	1 nm > 1 Hz
Horizontal	5 nm > 4 Hz	5 nm > 1 Hz

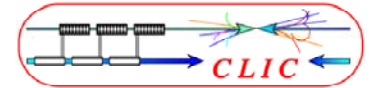
- Main beam quadrupoles to be mechanically stabilized:
 - A total of about 4000 main beam quadrupoles
 - Of 4 types
 - Magnetic length from 350 mm to 1850 mm
- Mechanical stabilization might be On at some quads and Off for some others

Environmental vibration levels – orders of magnitude, CERN site





Structural control problem that needs an integrated approach



How to measure vibrations/ dynamic displacements with amplitudes of 0.1 nm?

- **Seismometers** (geophones) Velocity
- **Accelerometers** (seismic - piezo) Acceleration



Streckeisen
STS2
x,y,z



Guralp
CMG 3T
x,y,z



Guralp
CMG 40T
x,y,z



Eentec
SP500
z
electrochemical



PCB
393B31
z

2*750Vs/m

2*750Vs/m

2*800Vs/m

2000Vs/m

1.02Vs²/m

120 s -50 Hz

360s -50 Hz

30 s -50 Hz

60 s -70 Hz

10 s -300 Hz

13 kg

13.5 kg

7.5 kg

0.750 kg

0.635 kg

23 kCHF

19 kCHF

8 kCHF

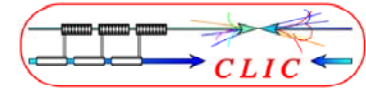
1.7 kCHF

- **Vibrometer et interferometer**



MONALISA

Déplacement



Characterization for low intensity signals:

Sensitivity + resolution

Cross axis sensitivity,

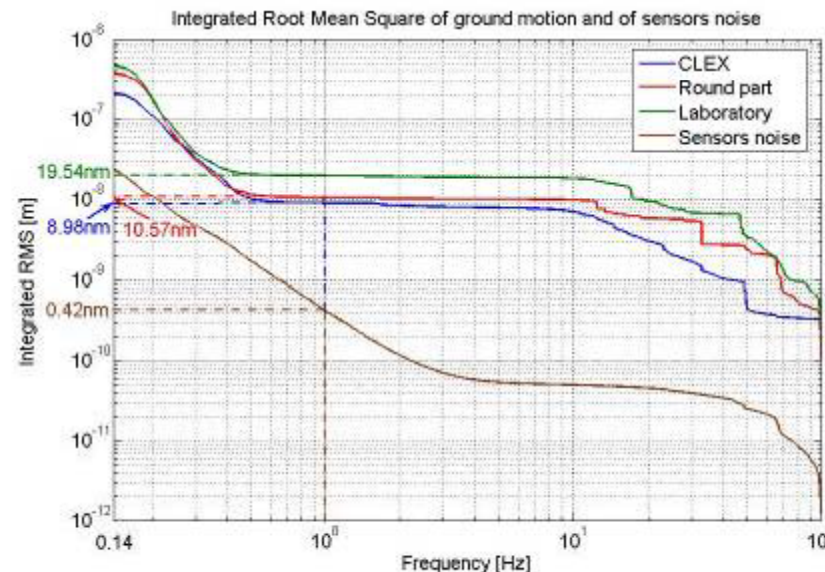
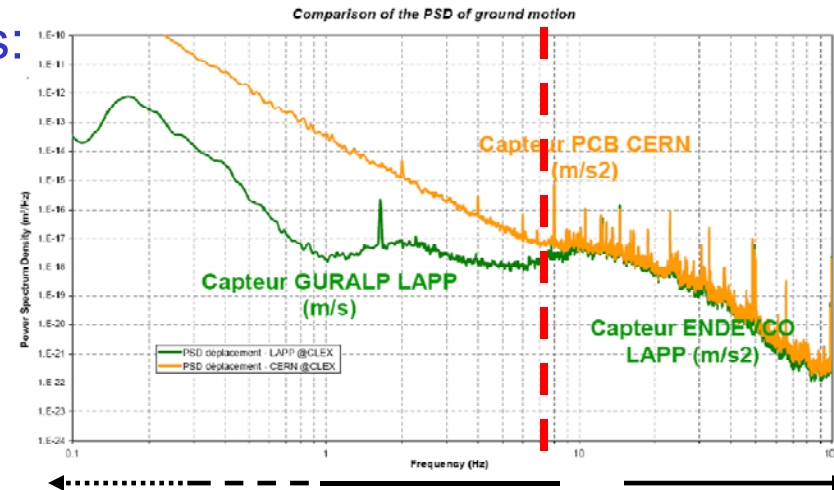
Noise level, « self noise » measurement (ex. blocking the seismic mass or by coherence)

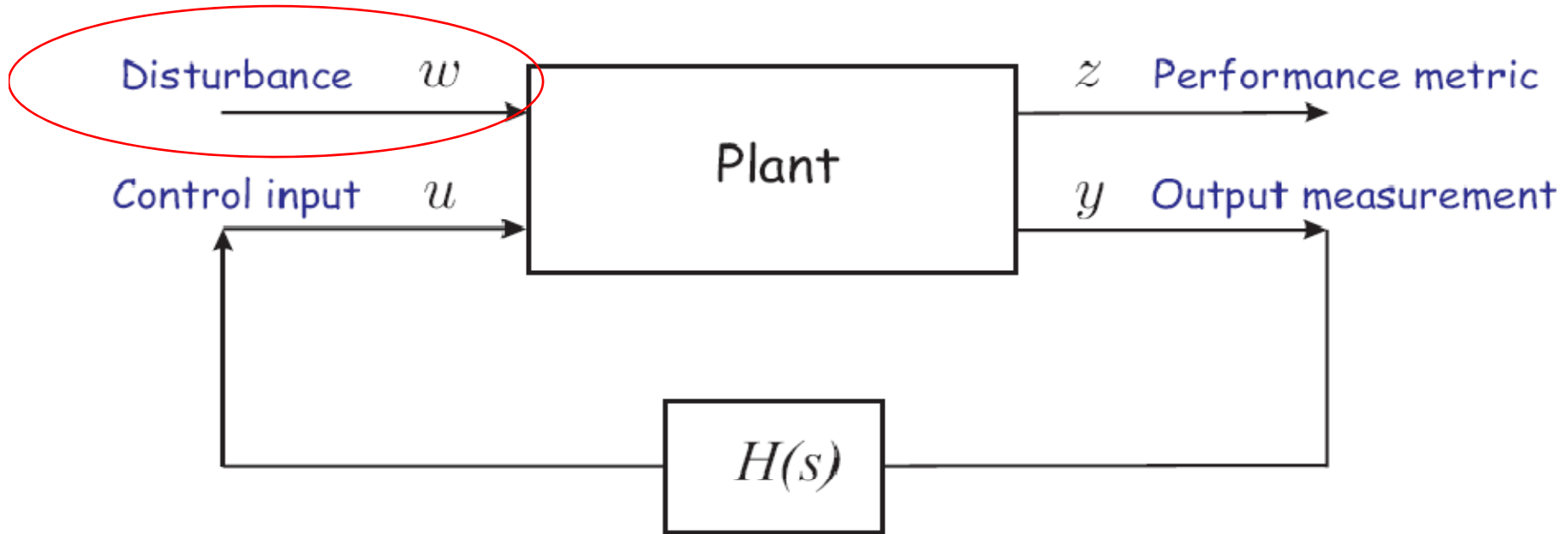
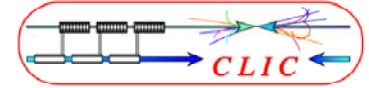


Signal processing: Resolution, filtering, window, FFT, DSP, integration, coherence >>

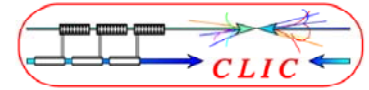
Can give values < sensor resolution

Characterization of measurement method, fix a standard

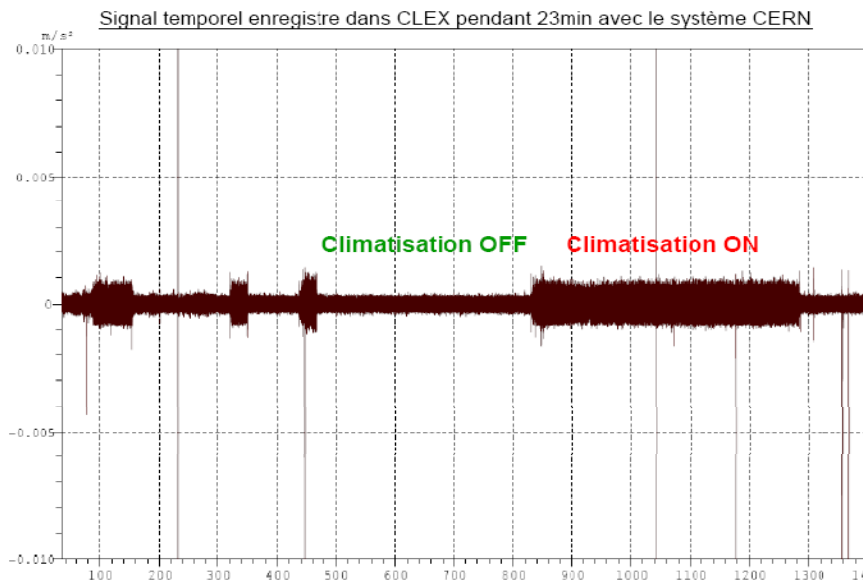




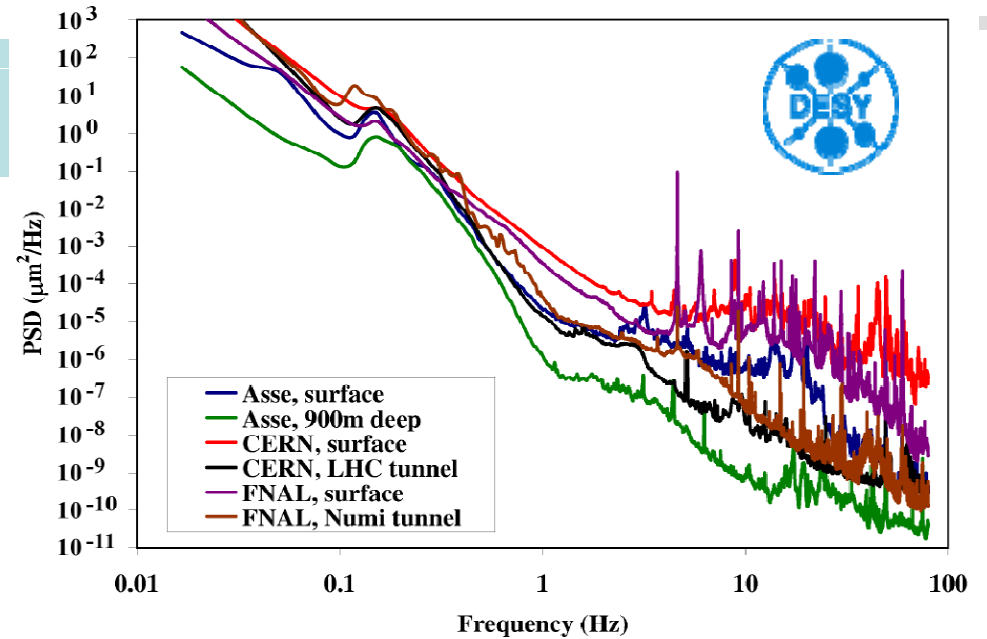
Structural control problem that needs an integrated approach



1. Ground vibration

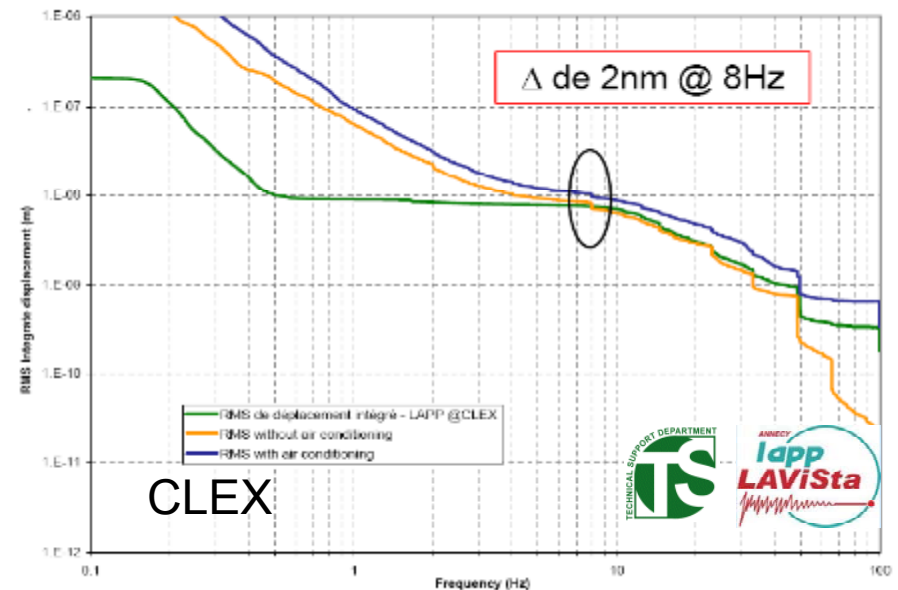


DSP



R.M.S. Intégré

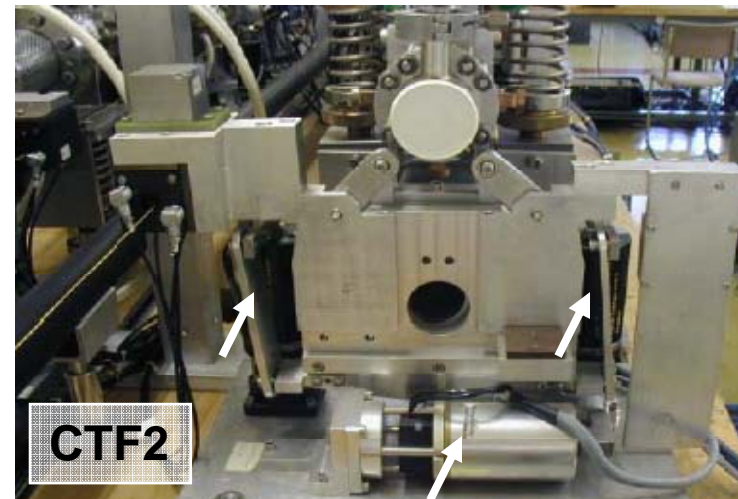
Comparison of the RMS displacement of ground motion in the CLEX Building

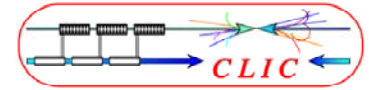


Remark: Measurement interpretation may depend on Signal processing !

2. Direct forces on magnet

- Mechanical coupling via beam pipe, cooling pipe, instrumentation cables,...
- Vibrations inside the structure to be stabilized:
 - Cooling water circuit
 - Active alignment with stepper motors





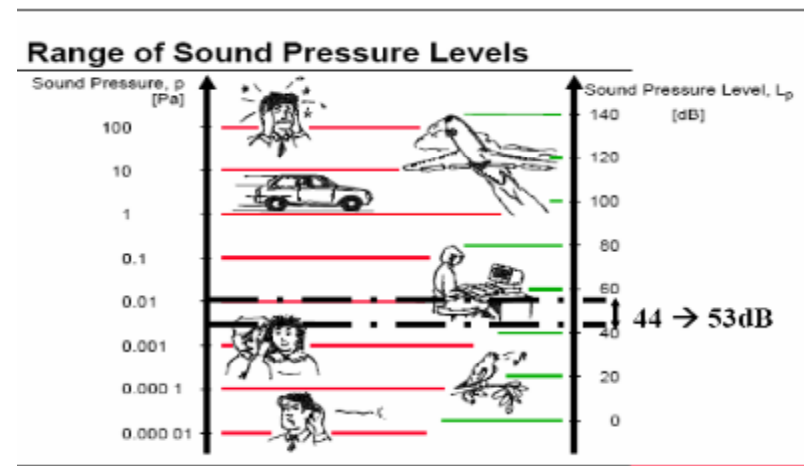
3. Acoustic noise

Acoustic noise = air pressure waves

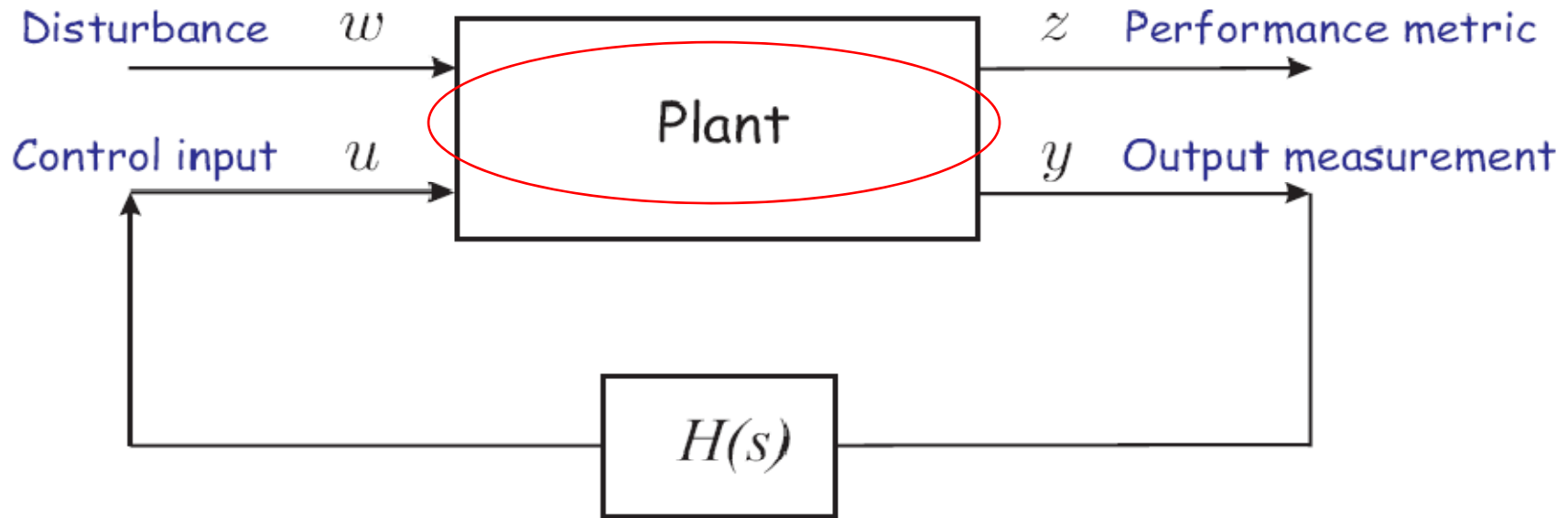
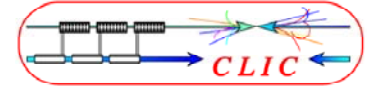
Acoustic noise as dominant source de vibration > 50 Hz



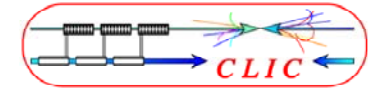
See next
presentation
by B.Bolzon



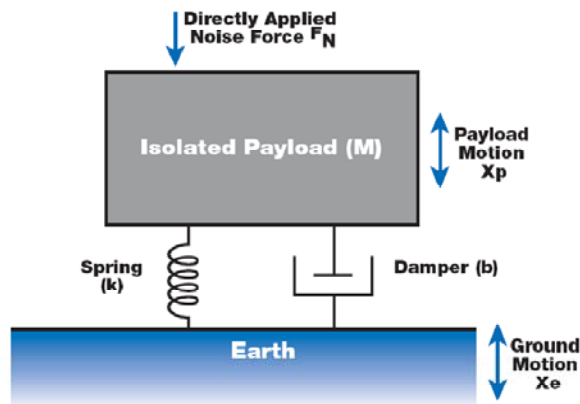
For high frequencies > 300 Hz, movements > tolerances may be induced



Structural control problem that needs an integrated approach



Vibrations « Transmissibility »



$$\frac{X_p}{X_e} = \sqrt{\frac{1 + \left(\frac{\omega}{Q\omega_0}\right)^2}{\left(1 - \frac{\omega^2}{\omega_0^2}\right)^2 + \left(\frac{\omega}{Q\omega_0}\right)^2}}$$

$$\omega_0 = \sqrt{\frac{k}{M}}$$

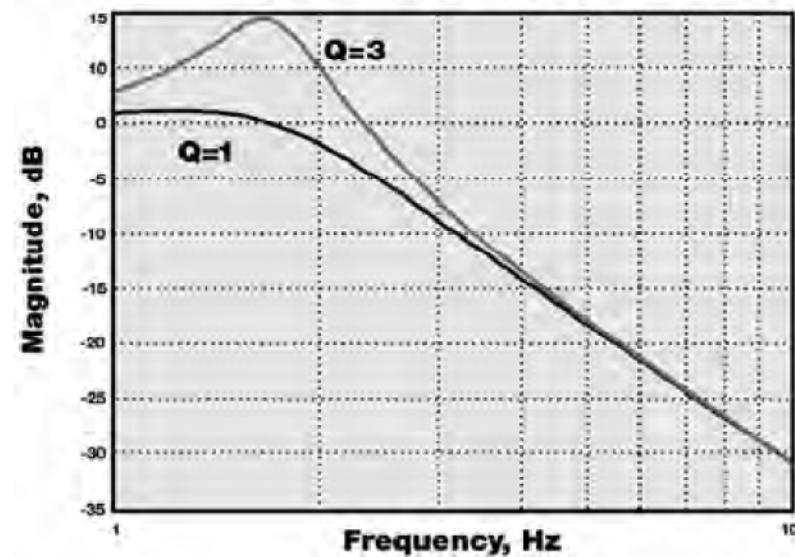
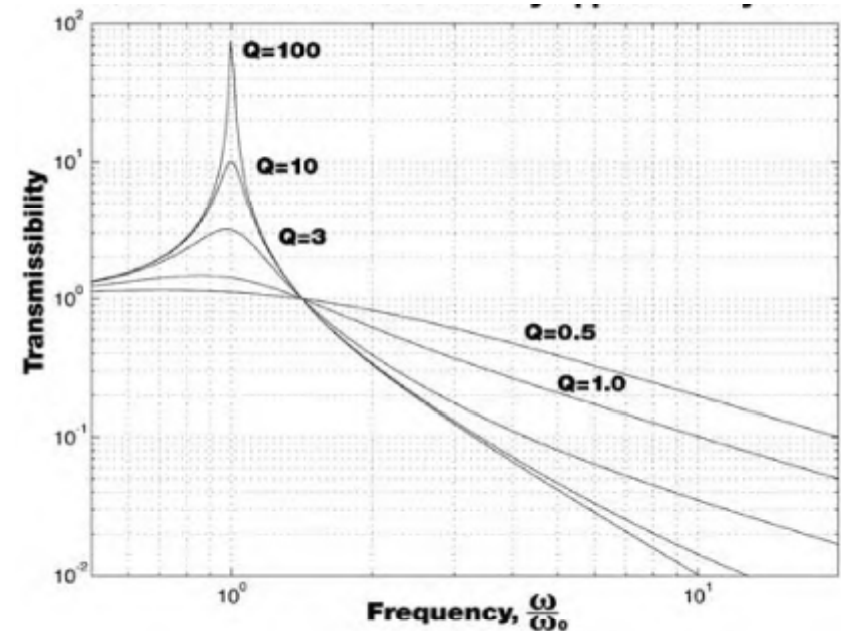
Natural frequency

$$\xi = 1/2Q$$

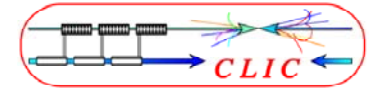
Damping ratio

$$\frac{x_p}{F_N} = \frac{Q}{M\sqrt{Q^2(\omega_0^2 - \omega^2) + (\omega\omega_0)^2}}$$

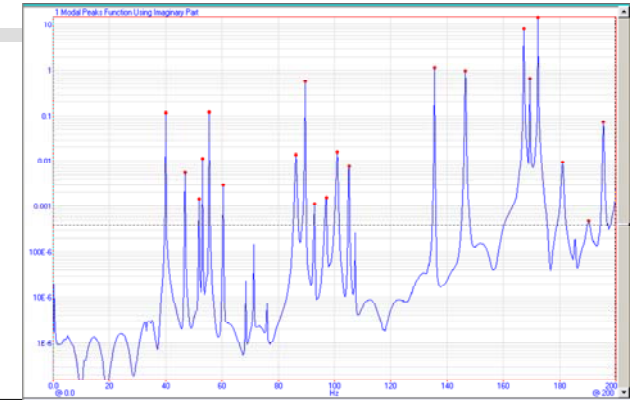
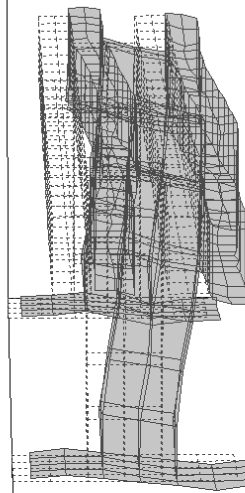
Magnet mechanical design to be carefully optimized !



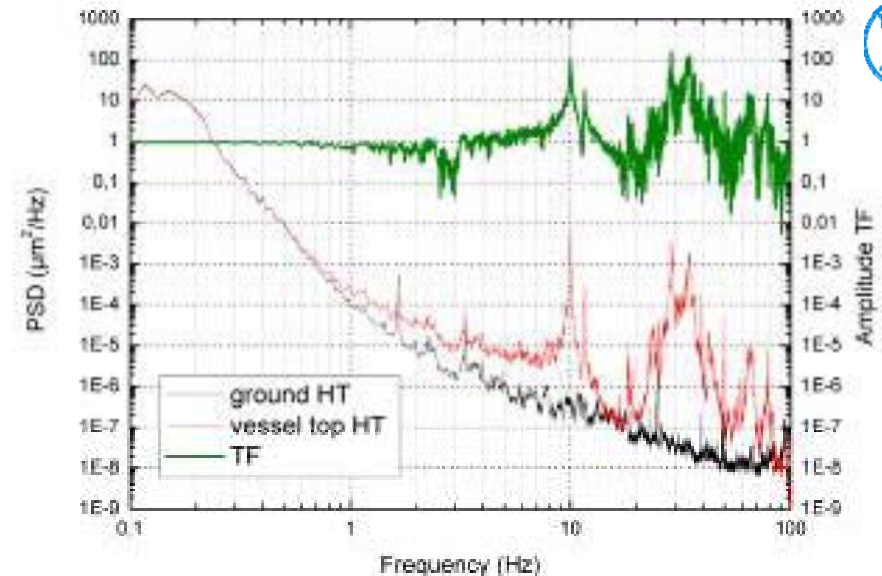
"Plant" characterization / optimization



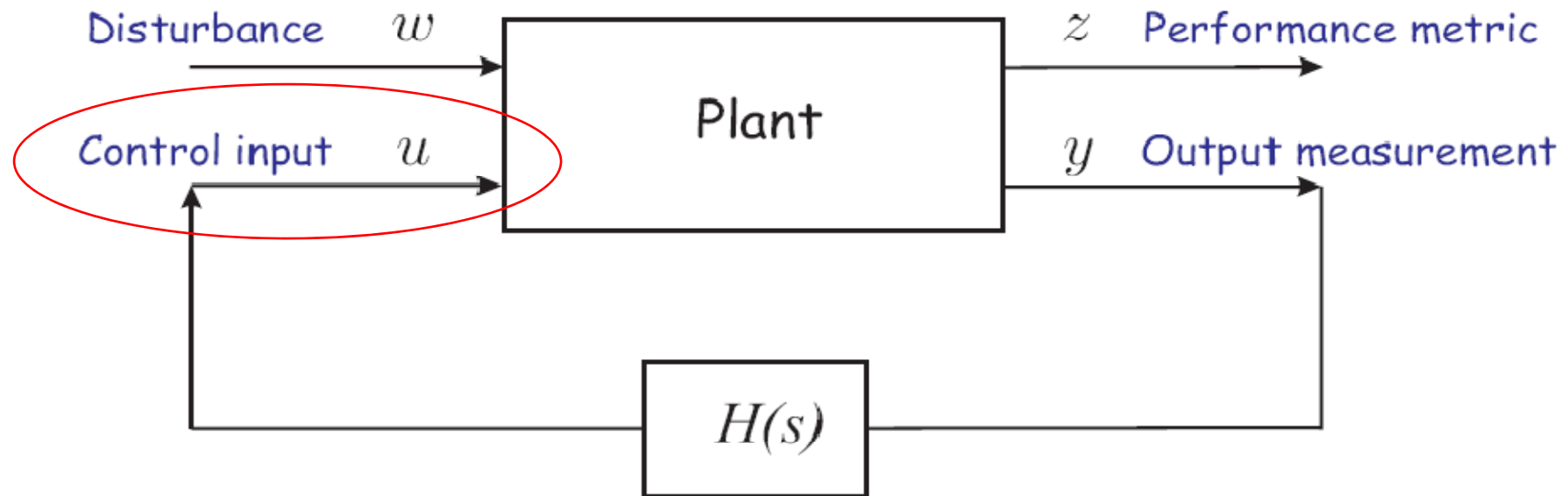
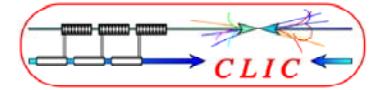
Real system:
Multi degrees of freedom and several deformation modes with different structural damping



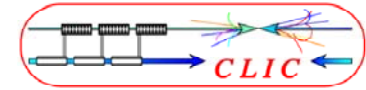
Experimental modal analysis on CLEX girder



Amplification of floor movement



Structural control problem that needs an integrated approach

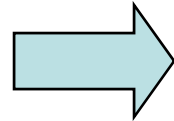


Actuators with 0.1 nm resolution?

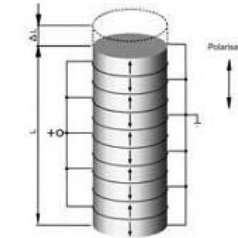
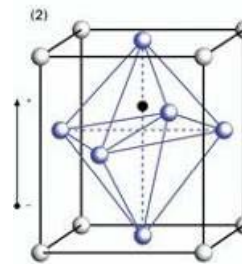
Resolution, movement reproducibility?

Friction

Guiding systems with friction



Real resolution 1 μm (0.1 μm)

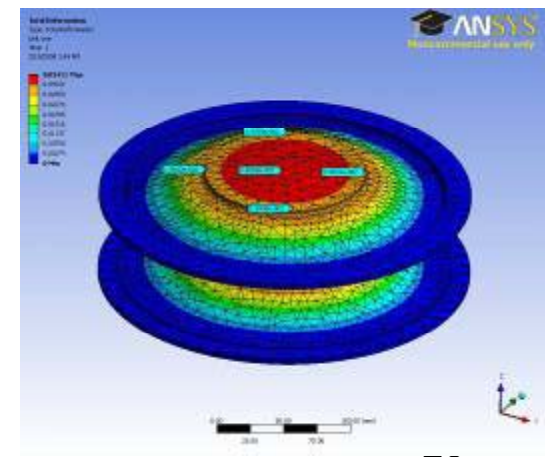
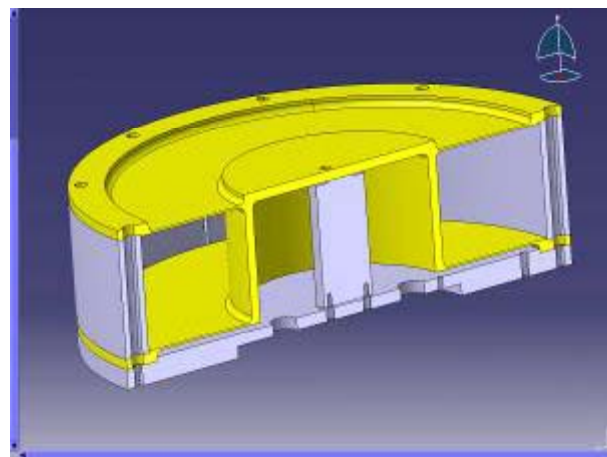
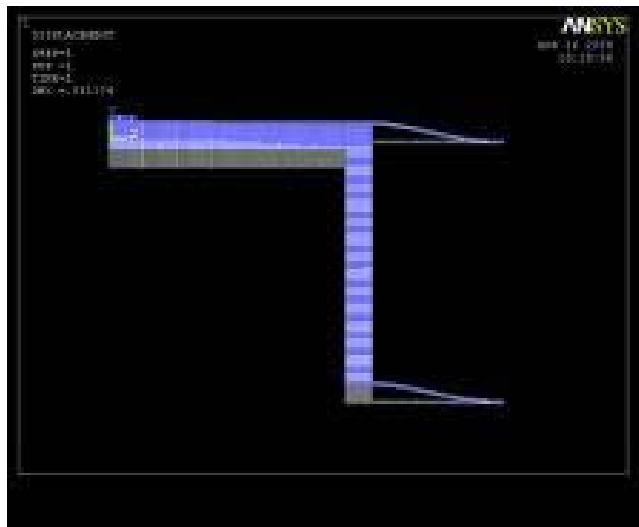


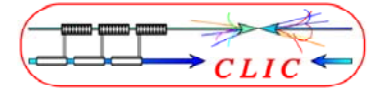
Solution: Piezo actuators PZT

+ flexural guides

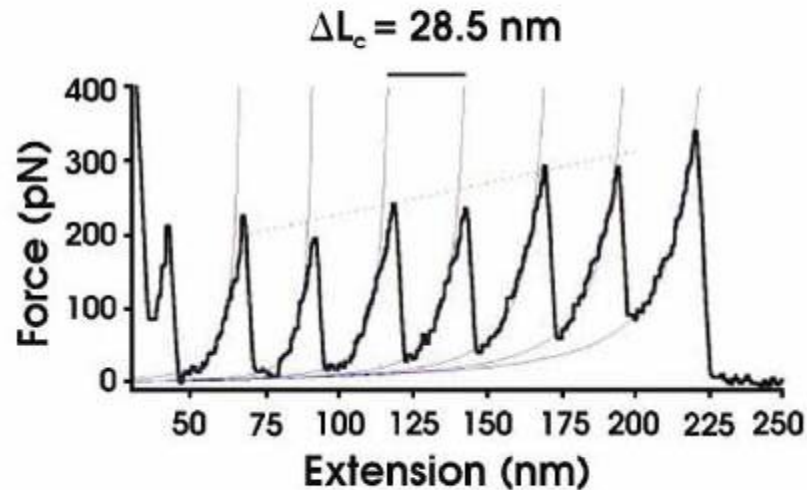
+ feedback capacitive sensor

0.1 nm 100 N Calibration bench flexural guides





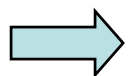
Stabilized structures and Piezo actuators with resolution of 0.05 nm exist!



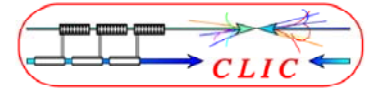
Fernandez Lab, Columbia University NY

Traction test on a protein

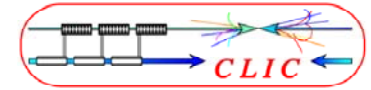
But only for few kg and rigid objects....



Techniques to be developed for heavier and larger structures



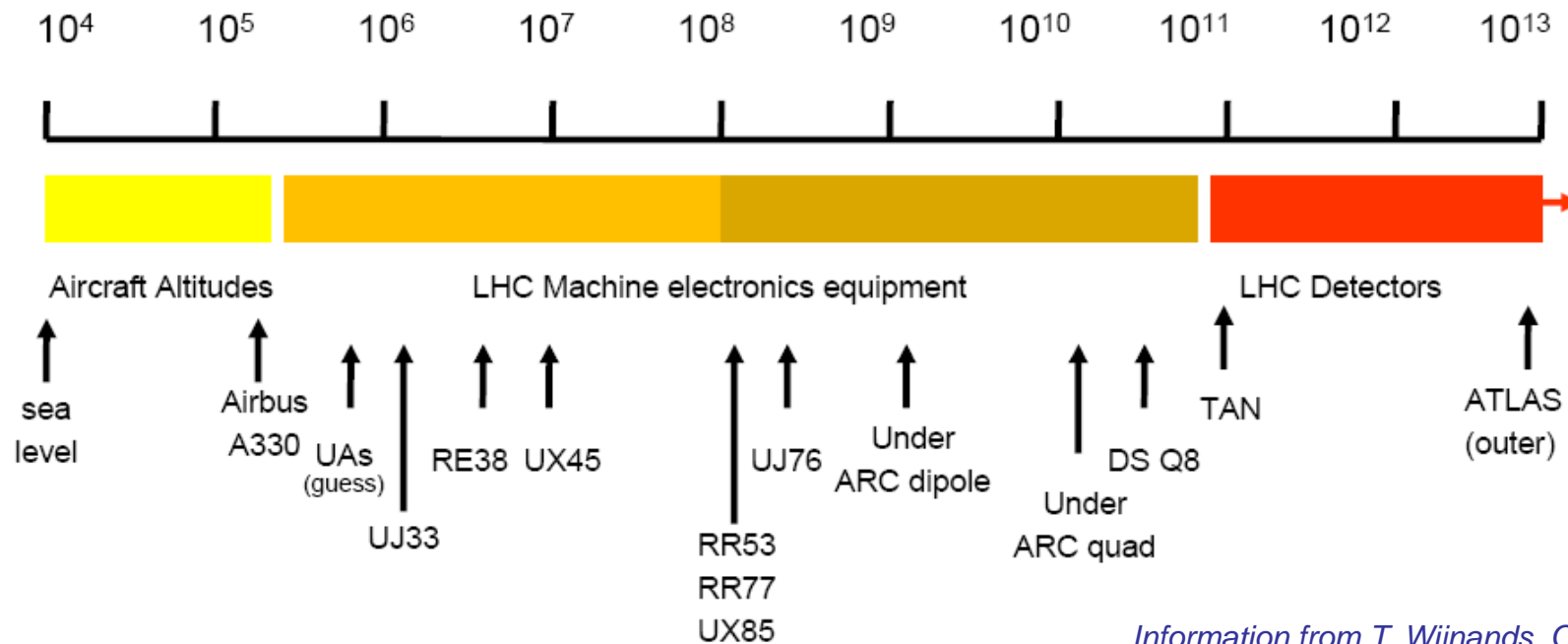
- Accelerator environment has to be taken into account
- In particular radiation effects have to be considered
 - Radiation level at CLIC not yet estimated
 - Radiation damage effects on electronics:
 - Total dose
 - Single event error
 - Experience with other CERN projects have shown Single event error can produce important failures



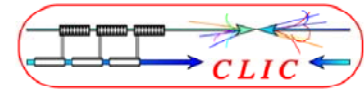
- Expected single event error rate in the various underground regions for a nominal year of LHC operation

LHC Baseline design

Hadrons ($E > 20$ MeV) per cm^2 per nominal year



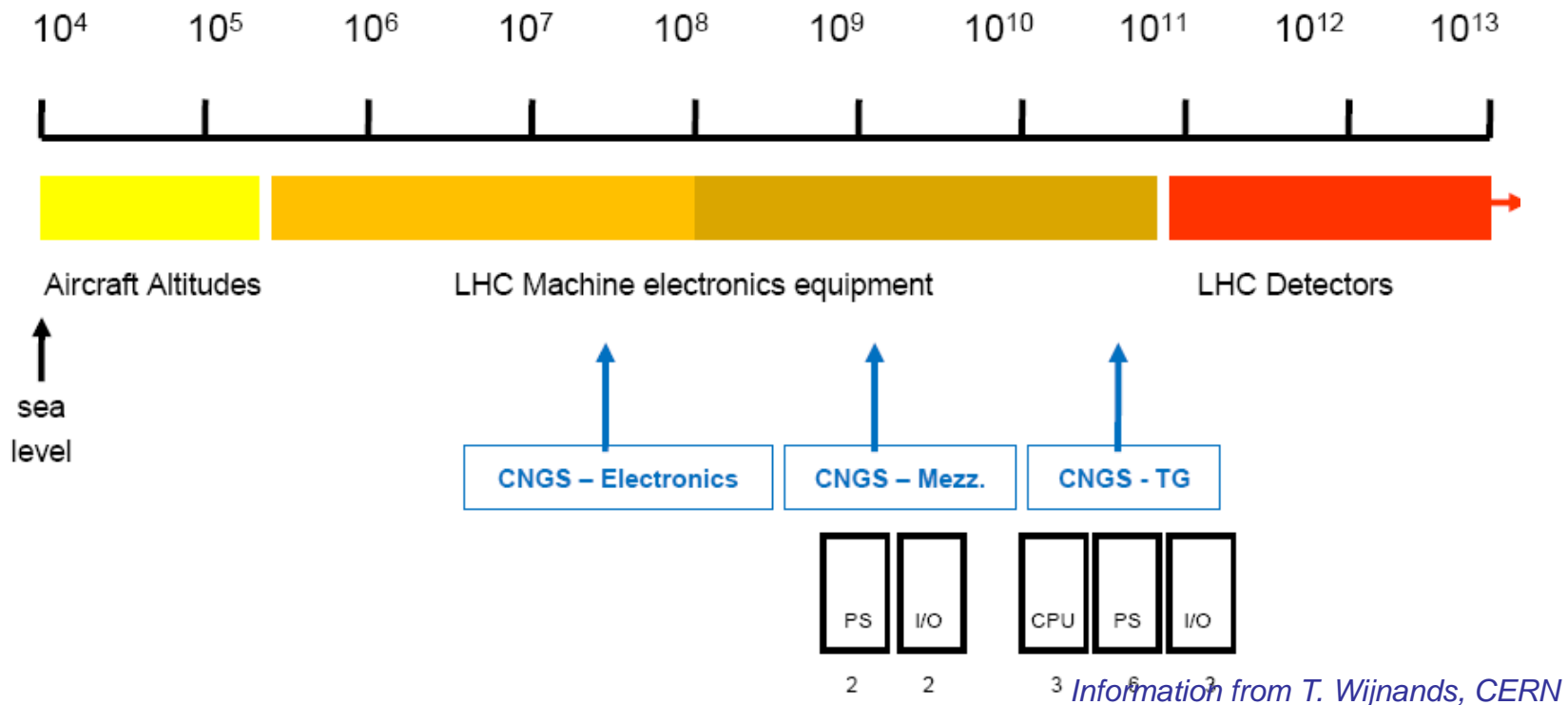
Information from T. Wijnands, CERN

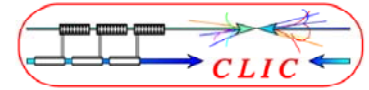


- And for CNGS

CNGS baseline design

Hadrons ($E > 20 \text{ MeV}$) per cm^2 per nominal year

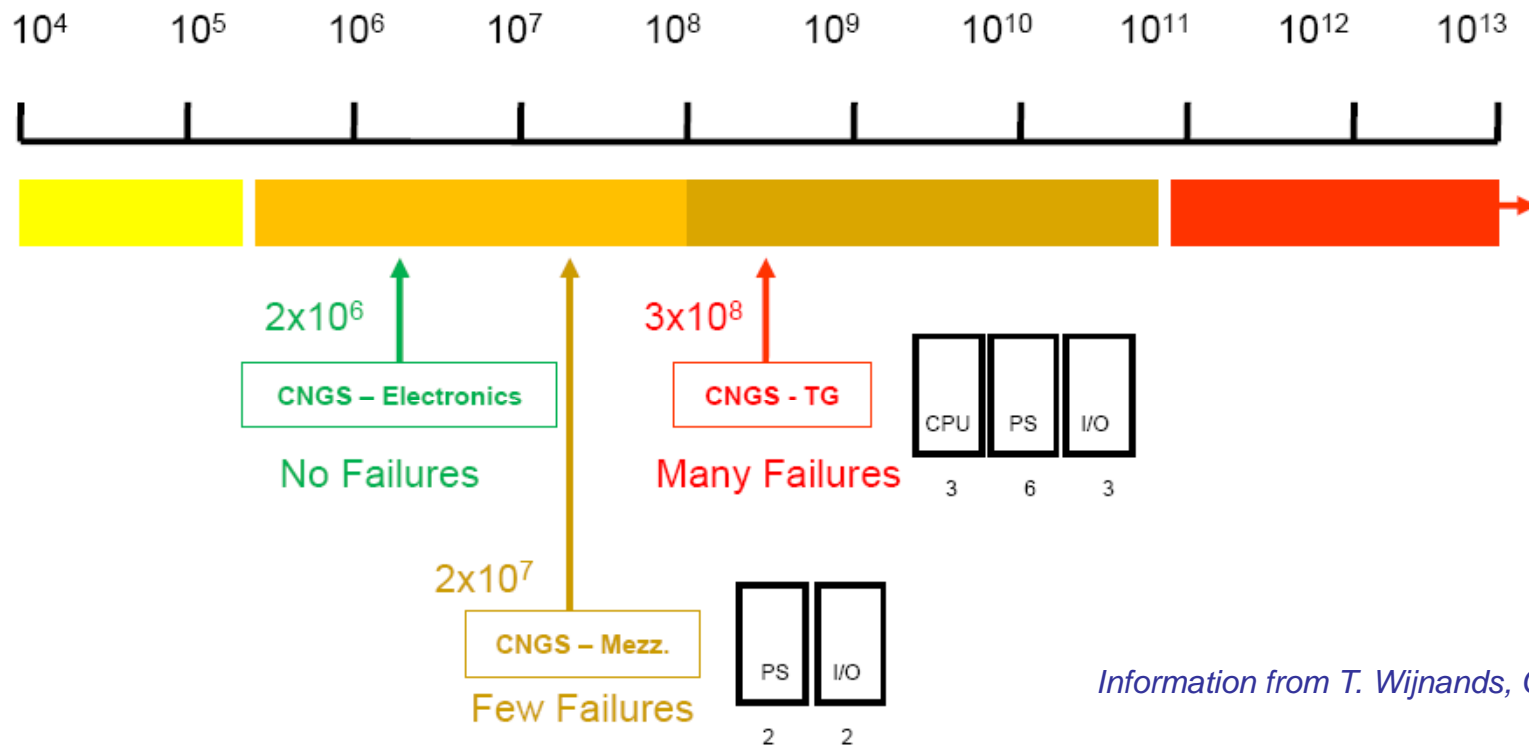




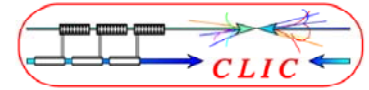
- After just 2 days of operation in late 2007, Single Event Error failures occurred in two out of three of CNGS zones, at rates one or two orders of magnitude less than expected

CNGS failures

Hadrons ($E > 20 \text{ MeV}$) per cm^2 per 2 days



Information from T. Wijnands, CERN



- Extensive work done between 2001 and 2003 concerning CLIC stabilization
- From 2004 to 2007:
 - Work continued only at Lapp Annecy, France
 - At CERN beam dynamic studies, update of stabilization requirements by Daniel Schulte
- Collaboration between several Institutes started in 2008



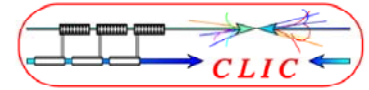
MONALISA



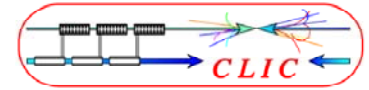
IRFU/SIS



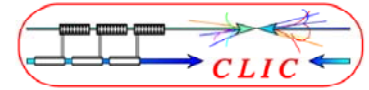
- Regular face-to-face meetings



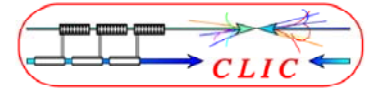
- Present goal for CLIC:
 - Demonstrate all key feasibility issues and document in a Conceptual Design Report by 2010
- ↓
- CLIC stabilization feasibility to be demonstrated by 2010
 - Actions:
 - Characterize vibrations/noise sources in an accelerator and detectors
 - Summary of what has been done up to now
 - CLIC Stabilization Website:
<http://clic-stability.web.cern.ch/clic-stability/>
 - Additional correlation measurements to be done at LHC interaction regions for distances from several m up to 1000 m
 - Continue measurements in CLEX environment at different installation phases



- Actions:
 - Overall design
 - Linac
 - Compatibility of linac supporting system with stabilization (including mechanical design)
 - Design of quadrupole (we have to stabilize the magnetic axis) and build a mock-up with all mechanical characteristics
 - Final focus
 - Integration of all the final focus features: types of supporting structures, coupling with detector
 - Sensors
 - Qualification with respect to EMC and radiation
 - Calibrate by comparison. Use of interferometer to calibrate other sensors. Create a reference test set-up



- Actions:
 - Feedback
 - Develop methodology to tackle with multi degrees of freedom (large frequency range, multi-elements)
 - Apply software to various combinations of sensors/actuators and improve resolution (noise level)
 - Overall system analysis
 - Stability, bandwidth,...
 - Sensitivity to relaxed specifications
 - Integrate and apply to linac
 - A mock-up should be ready to provide results by June 2010 with several types of sensors including interferometers
 - Mock-up to be integrated in accelerator environment – Where?



MONALISA IRFU/SIS

Collaboration:

- Demonstrate stability of $0.1 \text{ nm} > 4 \text{ Hz}$ for final doublets
- Demonstrate stability of $1 \text{ nm} > 1 \text{ Hz}$ for main beam quadrupoles

With a realistic system, in an accelerator environment, to be checked using 2 different methods

- An integrated approach: stabilization elements to be taken into account at the design phase of CLIC components, ground motion characterization, sensors, actuators, alignment compatibility with beam dynamics
- See next presentations in this workshop:
 - “Study Of Vibrations And Stabilization At The Sub-Nanometre Scale For CLIC Final Doublets” by Benoit BOLZON (LAPP)
 - “Monalisa status” (via Webex) by David Urner (University of Oxford)

Thank you!