



# **ILC Status**

***Impacts of US/UK Budget Actions  
Replan for GDE Technical Design Phase***

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***SiD Workshop - SLAC***

***28-January-08***



## Impacts – US / UK Funding

- **UK ILC R&D Program**

- About 40 FTEs. Leadership roles in Damping Rings and Positron Source, as well as in the Beam Delivery System and Beam Dumps.
- All of this program is generic accelerator R&D, some of which may be continued outside the specific ILC project.

- **US Program**

- ILC R&D is basically terminated for FY08, but we are planning for a reduced level restored program in FY09. Broad based program.
- Generic SCRF also terminated in FY08, but expected to be revived in FY09 separated from ILC R&D. Primarily builds US SCRF capability



## Impacts – US / UK Funding

- **Fermilab (ILC and other reductions)**
  - Consequences include layoffs, lab wide furloughs and reassignments for many personnel
  - ILC program - most activities suspended for FY08. Some support for 1.3GHz program.
- **SLAC (ILC and other reductions)**
  - Staff reductions and reassignments for FY08
  - ILC program only within related accelerator R&D for FY08
- **GDE**
  - Continued support for common fund and key personnel.
  - Loss of R&D support for FY08 ~ 40% of global total



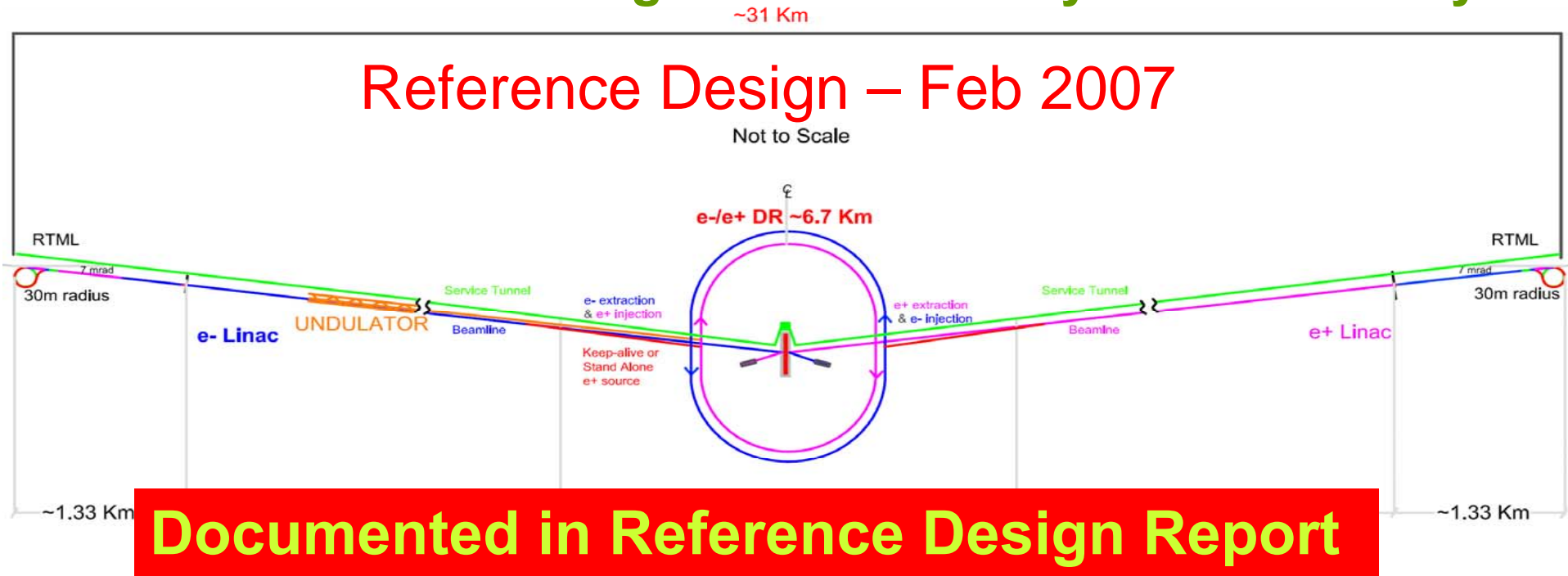
## So, where are we?

- **Original charge of the GDE (from ILCSC, ICFA and FALC) was to develop a “global” design. We have succeeded!**
  - Established a baseline for the ILC (6 months) This required ~40 critical decisions to agree globally on the key features of a linear collider
  - Developed a reference design, including international reviews of design, R&D program and costs (1.5 years)
- **We have reached the original goals !!**
- **We are at a crossroads. Best strategy --- move on or revert to laboratory driven R&D programs?**



# ILC Reference Design

- 11km SC linacs operating at 31.5 MV/m for 500 GeV
- Centralized injector
  - Circular damping rings for electrons and positrons
  - Undulator-based positron source
- Single IR with 14 mrad crossing angle
- Dual tunnel configuration for safety and availability





## RDR Design Parameters

|                               |                         |                     |
|-------------------------------|-------------------------|---------------------|
| Max. Center-of-mass energy    | 500                     | GeV                 |
| Peak Luminosity               | $\sim 2 \times 10^{34}$ | 1/cm <sup>2</sup> s |
| Beam Current                  | 9.0                     | mA                  |
| Repetition rate               | 5                       | Hz                  |
| Average accelerating gradient | 31.5                    | MV/m                |
| Beam pulse length             | 0.95                    | ms                  |
| Total Site Length             | 31                      | km                  |
| Total AC Power Consumption    | $\sim 230$              | MW                  |



# RDR Design & “Value” Costs

The reference design was “frozen” as of 1-Dec-06 for the purpose of producing the RDR, including costs.

It is important to recognize this is a snapshot and the design will continue to evolve, due to results of the R&D, accelerator studies and value engineering

The value costs have already been reviewed twice

- 3 day “internal review” in Dec
- ILCSC MAC review in Jan

**$\Sigma$  Value = 6.62 B ILC Units**

## Summary

### RDR “Value” Costs

**Total Value Cost (FY07)**

**4.80 B ILC Units Shared**

**+**

**1.82 B Units Site Specific**

**+**

**14.1 K person-years**

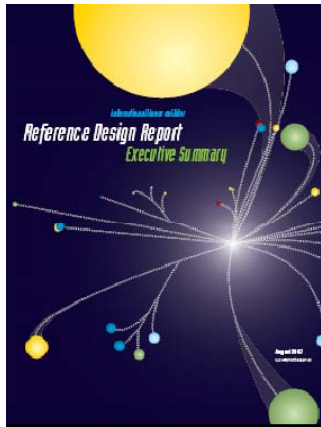
(“explicit” labor = 24.0 M person-hrs  
@ 1,700 hrs/yr)

**1 ILC Unit = \$ 1 (2007)**

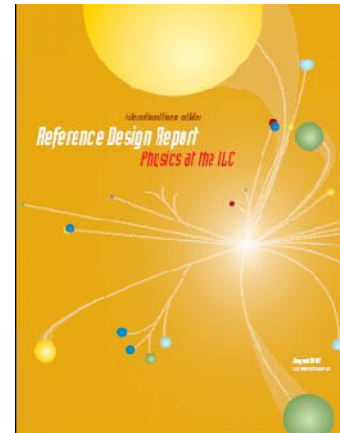


# RDR Reports

- Reference Design Report (4 volumes)



Executive Summary



Physics at the ILC



Accelerator

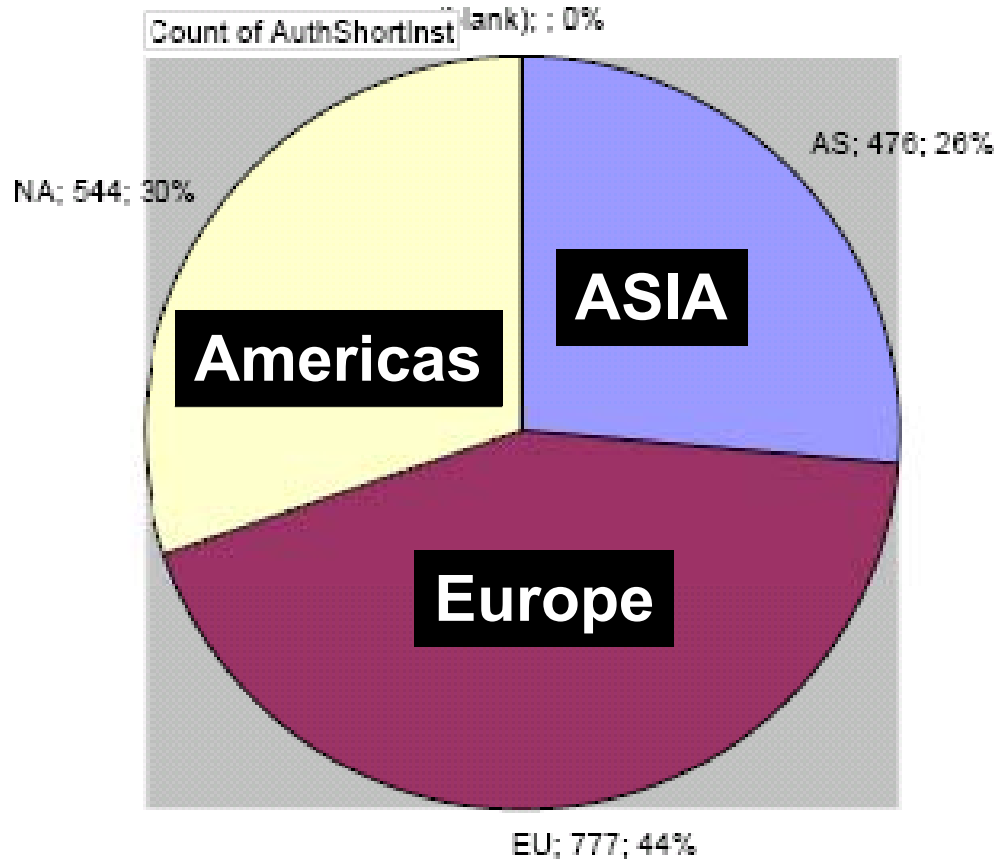


Detectors





# RDR Author List



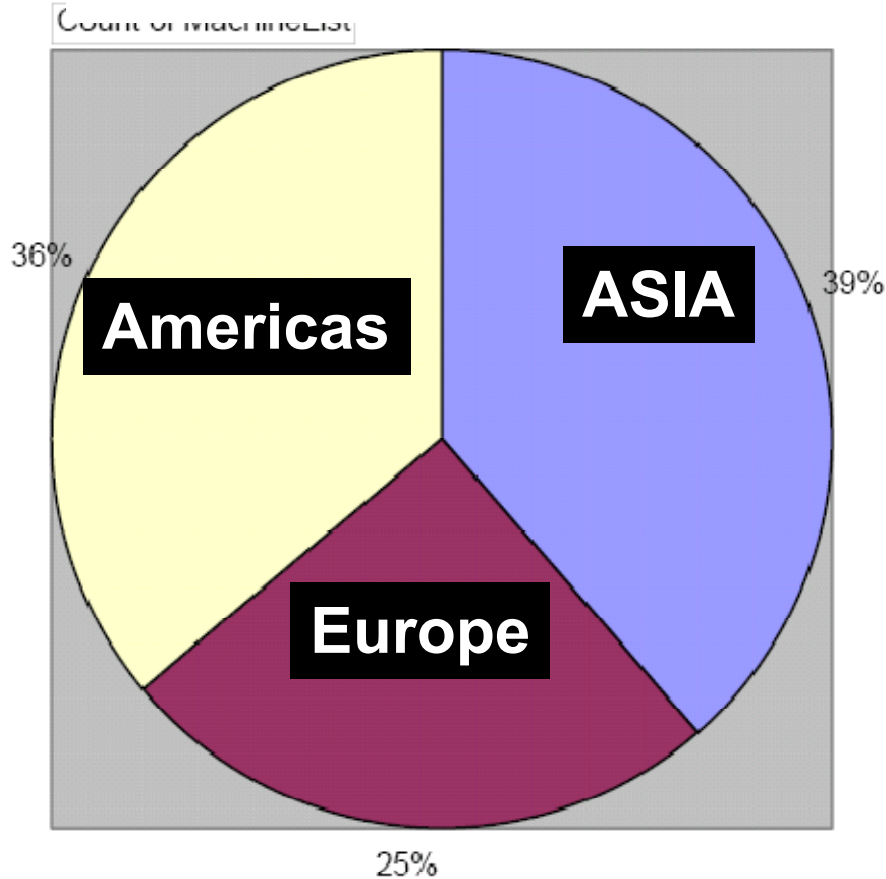
- **Asia**            **476**
- **Americas**    **544**
- **Europe**        **777**
- **TOTAL**        **1797**

Ties Behnke

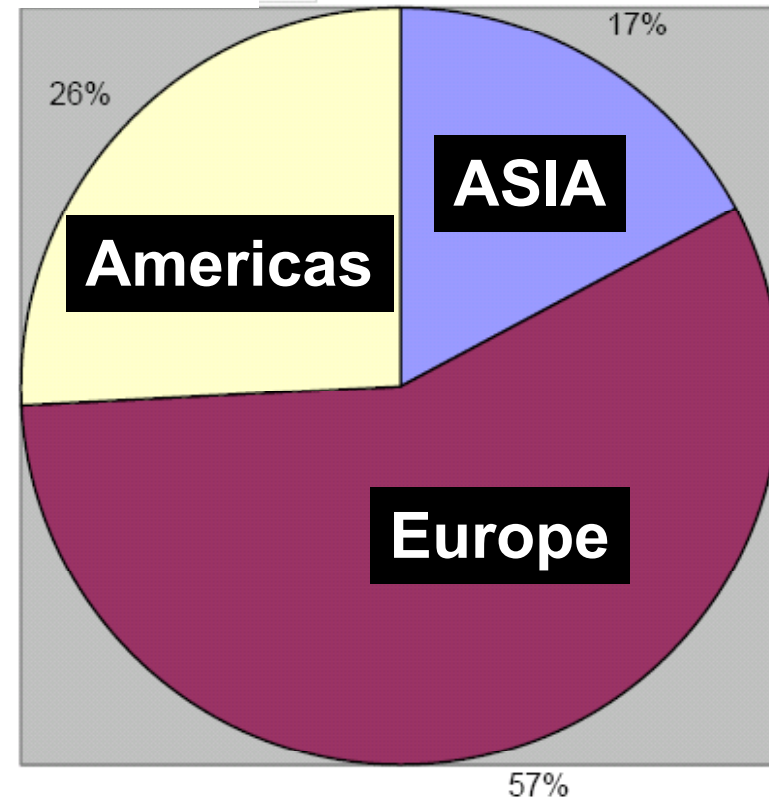


# RDR Author List

## Accelerator



## Detector

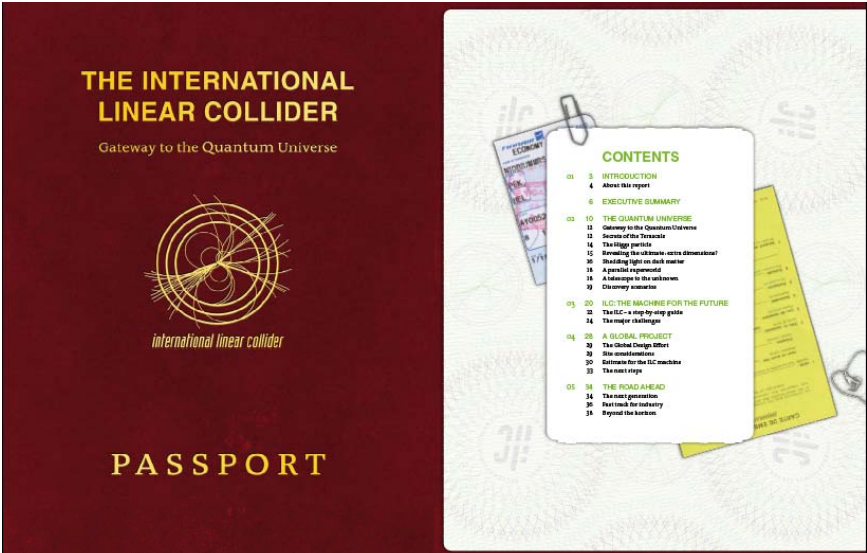


Ties Behnke



# Gateway to Quantum Universe

Last piece: Companion Document for broad circulation, including translations to eight languages over the coming year.



<http://www.linearcollider.org/gateway/>



# What's next and why?

- **THE SCIENCE !!!**

- **Nothing has changed.** A linear collider remains the consensus choice as the highest priority long term investment for particle physics

- **The Technology**

- **Key technical, design & cost issues must be resolved before a serious project can be proposed**

- **Strong Global encouragement**

- Strong response urging us to forge ahead and find ways to help or replace US and UK efforts.
- Global commitment to the Common Fund (Spain)
- Offers - visiting appointments, equipment help, travel, etc



## The Elements of a New Plan

- ILC R&D program must be more focused and strictly prioritized to achieve critical R&D, so project can be proposed, once LHC results justify.
- Build a close collaboration with XFEL. It will provide all SCRF development, except high gradient and ILC scale mass production, including a full systems test in 2013, industrialization, etc.
- Undertaking steps to integrate linear collider (ILC and CLIC) R&D efforts, where beneficial to both efforts (meeting on 8-Feb). Examples – sources, damping rings, beam delivery, conventional facilities, detectors, etc. (Maybe also directly in CLIC R&D).
- Develop analysis of siting considerations (GDE) and process for siting after 2010 (ILCSC/GDE)



## Next Steps: The GDE

- **Build on Successes of GDE, RDR and DCR**

- **Be ready to make solid funding proposal whenever scientific results from LHC justify.**

- **Plan**

- Re-structure and strengthen GDE to incorporate a more traditional project management structure, engineering strength and project tools.

- R&D program to mid-2010 to develop and ~~Design Report~~ that develops RDR through value engineering, completed crucial R&D demonstrations, reliable costing, and a project implementation plan

**Technical  
Design Phase**

**2012**



## Essential Elements of EDR

- **Global Project Tools (common funds)**
  - Primavera and other costing tools will be implemented
  - ~~An earned value system will be employed during EDR~~
  - We are implementing an EDMS system for carrying out and documenting the design
- **Supporting R&D Program (priorities)**
  - High Gradient R&D - globally coordinated program to demonstrate gradient for EDR by 2010
  - Electron Cloud Mitigation – Electron Cloud tests at Cornell to establish mitigation and verify one damping ring is sufficient.
  - Final Beam Optics – Tests at ATF-2 at KEK



# SCRF Technology

***Cost / MeV → superconducting accelerator base cost***

- **Goal:**

- Assess yield of nominal (35 MV/m) cavities
- Recommend EDR gradient and preparation process in late 2010

- **Strategy:**

- Vertical dewar tests of nine-cell cavities
- Minimize resource needs by repeatedly processing and testing cavities on hand
- Development of test infrastructure and diagnostics

- **Partnerships:**

- ~~Rely on process infrastructure in all three regions~~





# Superconducting RF cavities

- **Projected:**
  - Cavities available
  - Test cycles anticipated
- **2006 – 2012**

| <b>Americas</b>                     | FY06<br>(actual)     | FY07<br>(actual) | FY08          | FY09       | FY10       | TOTAL<br>ED-F | FY11       | FY12       |
|-------------------------------------|----------------------|------------------|---------------|------------|------------|---------------|------------|------------|
| Cavity orders                       | 8                    | 12               | <del>18</del> | 40         | 40         | <b>103</b>    | 40         | 40         |
| Total 'process and test' cycles     |                      | 40               | <del>60</del> | 90         | 115        | <b>276</b>    | 120        | 120        |
| <b>Asia</b>                         | FY06<br>(actual)     | FY07<br>(actual) | FY08          | FY09       | FY10       |               | FY11       | FY12       |
| Cavity orders                       | 8                    | 7                | 15            | 25         | 15         | <b>59</b>     | 39         | 39         |
| Total 'process and test' cycles     |                      | 21               | 45            | 75         | 45         | <b>152</b>    | 117        | 117        |
| <b>Europe</b>                       | 2004-08*<br>(actual) | 2007<br>(actual) | 2008          | 2009       | 2010       |               | 2011       | 2012       |
| Cavity orders                       | 60                   |                  |               | 838        |            | <b>898</b>    |            |            |
| Total 'process and test' cycles     |                      | 14               | 15            | 30         | 100        | <b>109</b>    | 354        | 354        |
| <b>Global totals</b>                |                      |                  |               |            |            |               |            |            |
| Global totals - cavity fabrication  | 76                   | 19               | 33            | 903        | 55         | <b>1065</b>   | 79         | 79         |
| <b>Global totals - cavity tests</b> | <b>0</b>             | <b>75</b>        | <b>120</b>    | <b>195</b> | <b>260</b> | <b>538</b>    | <b>591</b> | <b>591</b> |

**-150**

**380**



# Developing SCRF Units

- Full gradient RF Unit (3 cryomodule) demonstration (post TDP- I )
- Cost effective design of the integrated cryogenics system
- Optimization of the cryomodule design, component layout & transport
  - beam dynamics
  - quadrupole magnets
  - beam monitoring systems;
- Cost effective design of the RF power and distribution system

CERN?

XFEL  
Saclay Collaboration

BY 2012  
STF KEK





# Conventional Facilities

*Develop most effective design of underground space and utilities – power and water*

- **Goal:**

- Evaluate basis of RDR estimates and analyze trade-offs --value engineering and component R & D
- Two tunnels; shallow vs deep; etc

- **Strategy:**

- Focus on top 5 costs:
  - **Underground construction, water cooling, air handling, surface buildings and electrical power distribution**
- Analyze and derive basic requirements

- **Partnerships:**

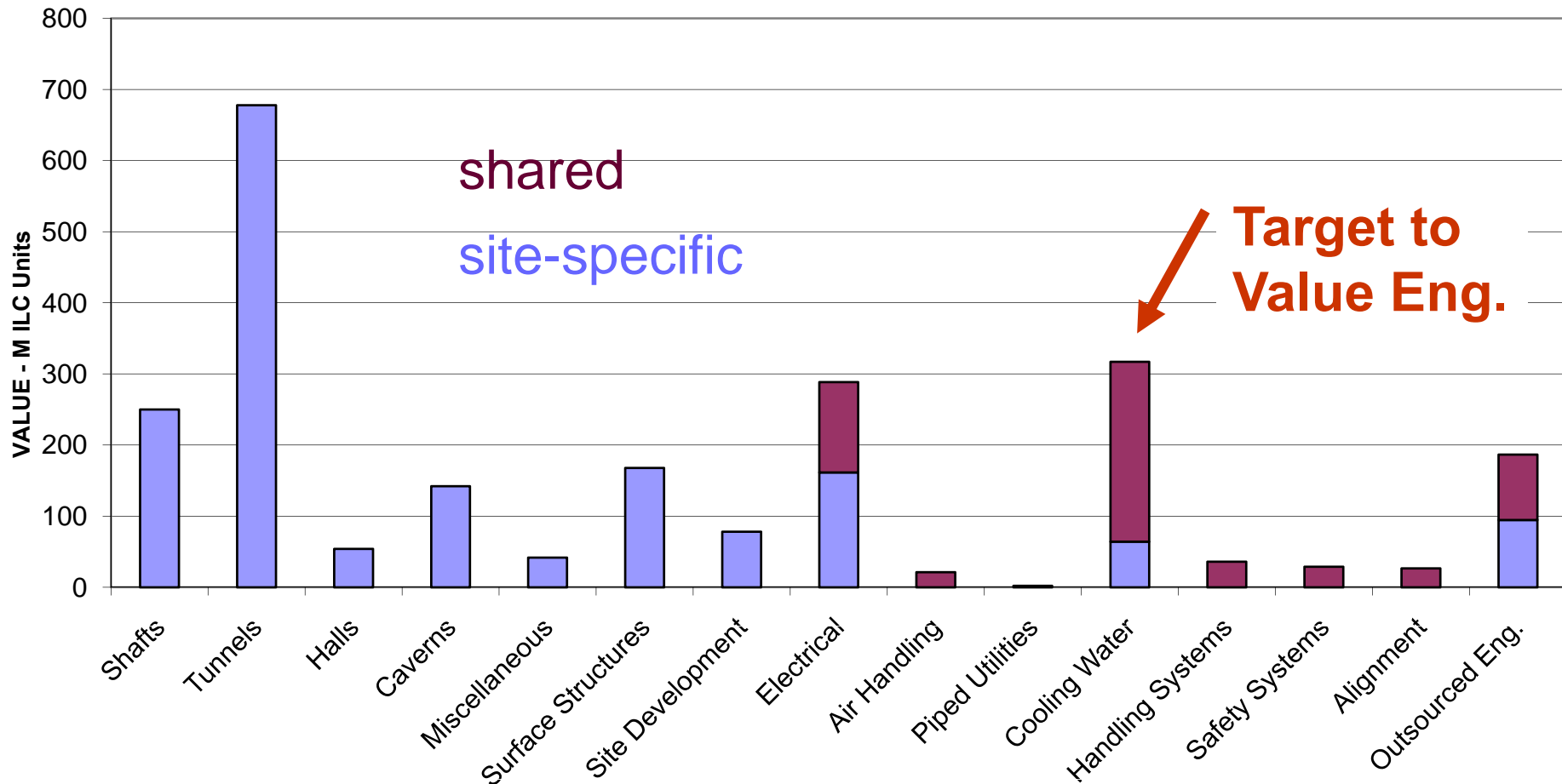
- Design and analysis of conventional facilities designs by large labs

20 deg to 30 deg?  
(joint with CLIC)



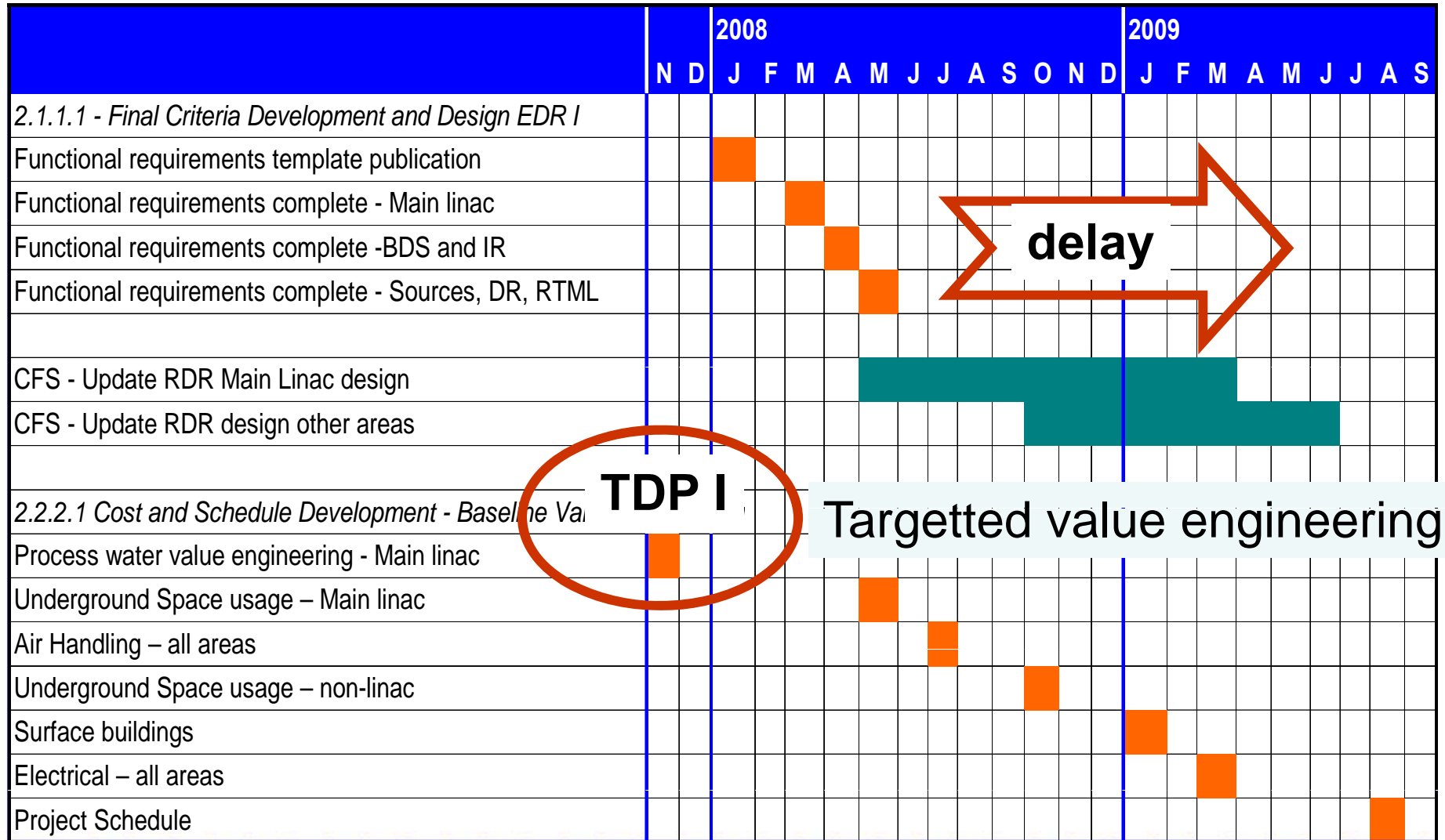
# Conventional Facilities

## Americas Site – 2006 estimate for illustration only





# Target Value Engineering Milestones, some deferred





# Beam Test Facilities

*Reduce technical risk through beam-based demonstrations*

- **Goal → Demonstrate:**
  - Control of electron instability – Damping Ring
  - Control of 10 mA beam – Superconducting Linac
  - Generation and measurement of precision beams – Beam Delivery
- **Strategy:**
  - Based on existing or planned test facilities
- **Partnerships:**
  - CESR-TA – Cornell University
  - TTF / FLASH – DESY
  - ATF2 – KEK



# Beam Test Facility Deliverables and Schedule

| Test Facility          | Deliverable  | Date            |
|------------------------|--|-----------------|
| ATF                    | Generation of 1 pm-rad low emittance beam                          | 2009            |
| ATF2                   | 35 nm beam size  | 2010            |
| STF                    | RF Unit demonstration  | 2011            |
| FLASH                  | Full 10mA, 1 GeV, high-repetition rate operation                   | 2008            |
| <del>ILC SLACESA</del> | <del>Energy spectrometer, energy spread and collimator tests</del> | <del>2008</del> |
| <del>ILCTA-NML</del>   | <del>RF Unit demonstration</del>                                   | <del>2012</del> |
| CESR-TA                | Electron cloud mitigation tests                                    | 2010            |



## Electron cloud – Goal

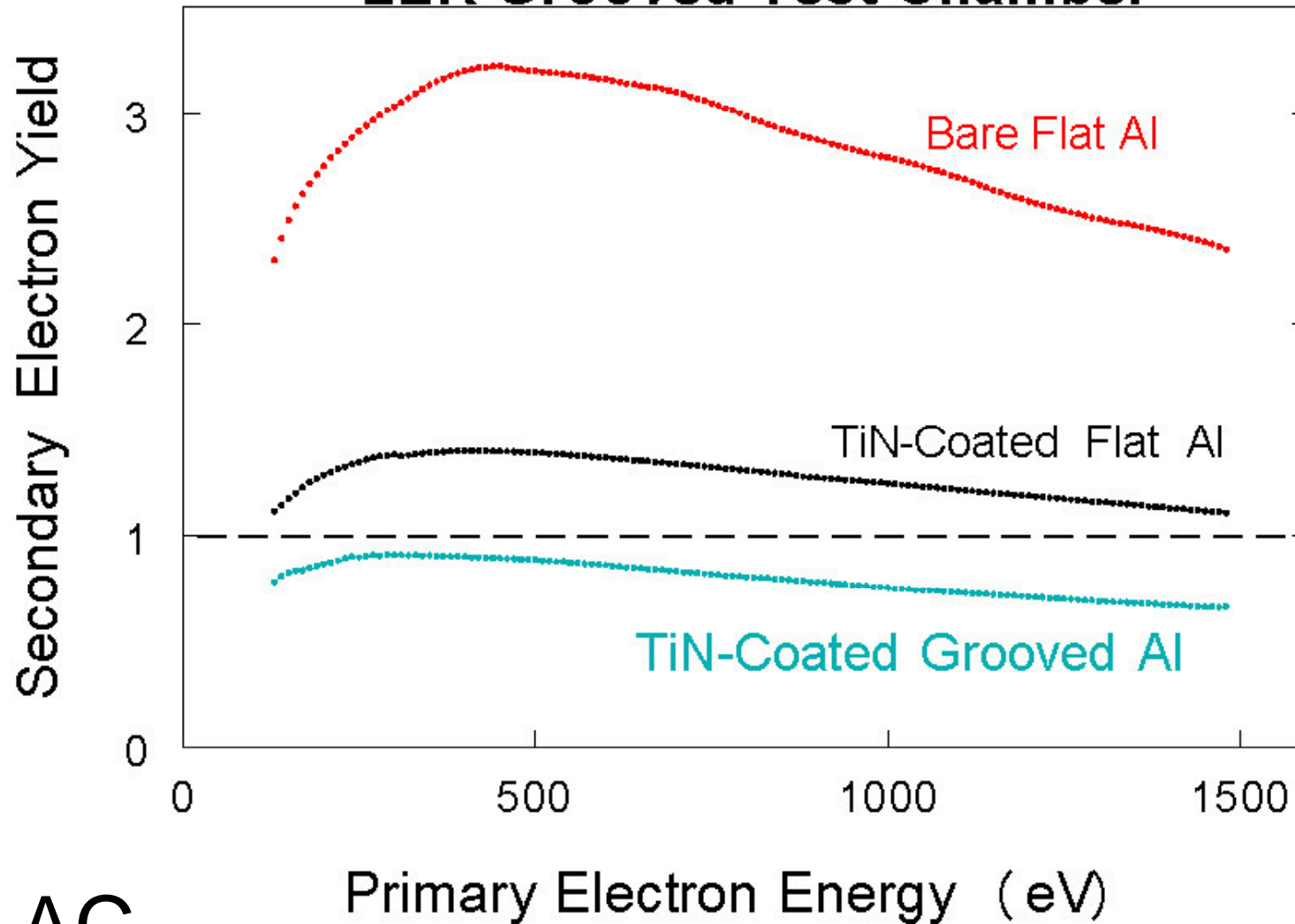
- **Ensure the e- cloud won't blow up the e+ beam emittance.**
  - **Do simulations (cheap)**
  - **Test vacuum pipe coatings, grooved chambers, and clearing electrodes effect on e- cloud buildup**
  - **Do above in ILC style wigglers with low emittance beam to minimize the extrapolation to the ILC.**
- **Electron cloud problem goes well beyond ILC**
- **Experimental program at CsrTA crucial**





# Electron Cloud – Results

## LER Grooved Test Chamber



SLAC



## TDP I -- 2010

- **Technical risk reduction:**
  - **Gradient**
    - Results based on re-processed cavities
    - Reduced number 540 → 390 (reduced US program)
  - **Electron Cloud (CesrTA)**
- **Cost risks (reductions) – Main Cost Drivers**
  - **Conventional Facilities (water, etc)**
  - **Main Linac Technology**
- **Technical progress ? (global design & US??)**
  - **Cryomodule baseline design defined**



## TDP II - 2012

- **RF unit test – 3 CM + beam (STF)**
- **Complete technical design and R&D needed for project proposal (exceptions\*)**
- **Documented design**
- **Complete and reliable cost roll up**
  
- **Project plan developed by consensus**
- **CM Global Manufacturing plan**
- **Siting Plan or Process**



## SCRF Module Test – Goal

- **Intermediate goal**

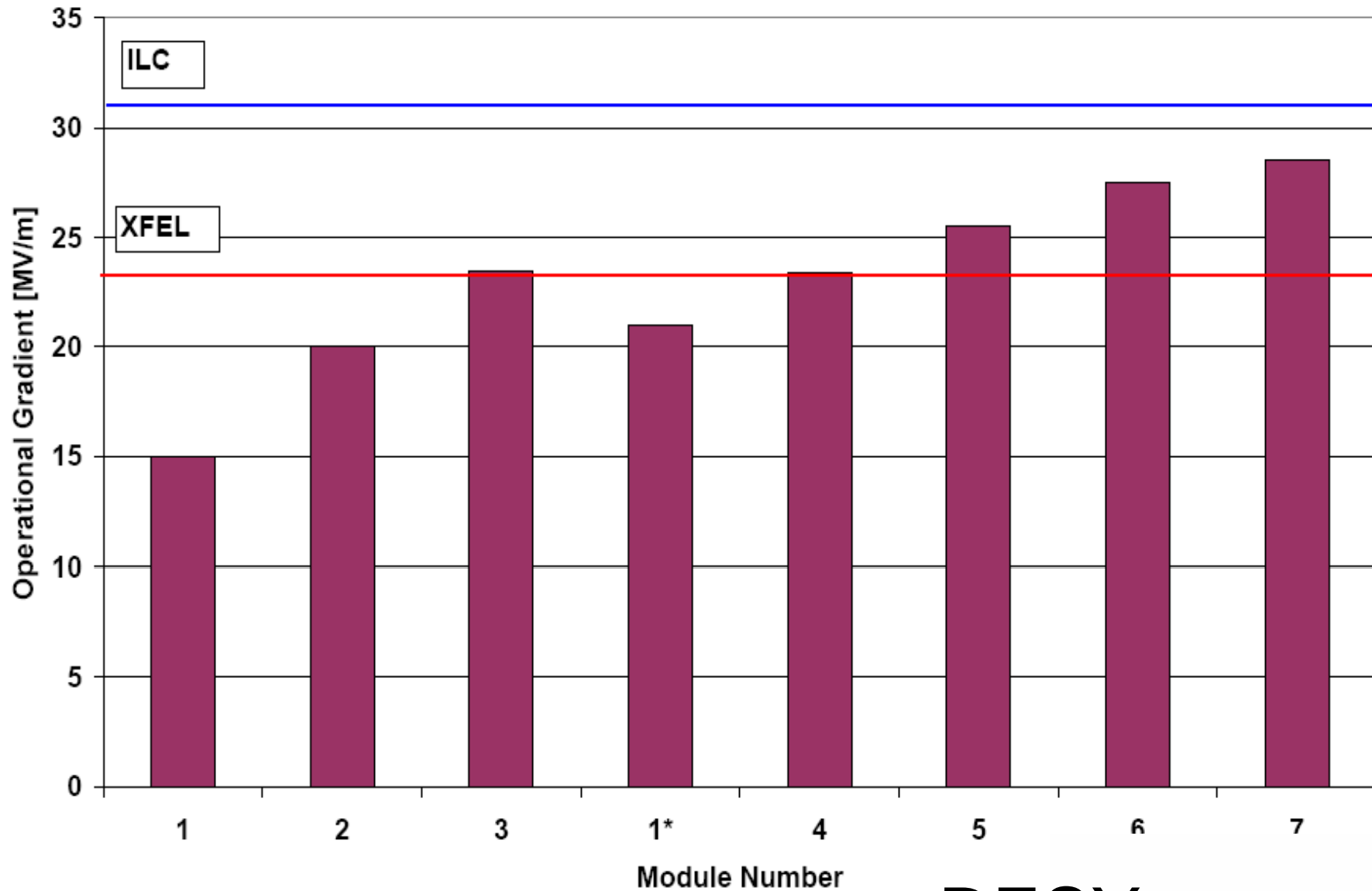
- Achieve 31.5 MV/m average operational accelerating gradient in a single cryomodule as a proof-of-principle. In case of cavities performing below the average, this could be achieved by tweaking the RF distribution accordingly.
- Auxiliary systems like fast tuners should all work.

- **Final goal**

- Achieve  $> 31.5$  MeV/m operational gradient in 3 cryomodules.
- The cavities accepted in the low power test should achieve 35 MV/m at  $Q_0 = 10^{10}$  with a yield as described above (80% after first test, 95% after re-preparation).
- It does not need to be the final cryomodule design



# Module Test – Results





## TDP II 2012

### *what won't be done?*

- Detailed Engineering Design (final engineering, drawings, industry, etc) will follow before construction.
- Global CM industrial plant construction
- Other Unresolved Issues
  - Positron Source ???
  - Damping Ring Design work?



## Conclusions

- **Central coordination by the GDE is even more essential, if we want to prepare to propose an ILC project**
- **The will is there!**
- **A plan to recover from UK and US actions appears possible with reduced goals, strict prioritization and stretched out timescale**
- **A two stage Technical Design Phase (TDP I 2010 and TDP II 2012 is proposed**
- **We must have the support of FALC, P5, ILCSC and ICFA to continue with this plan**