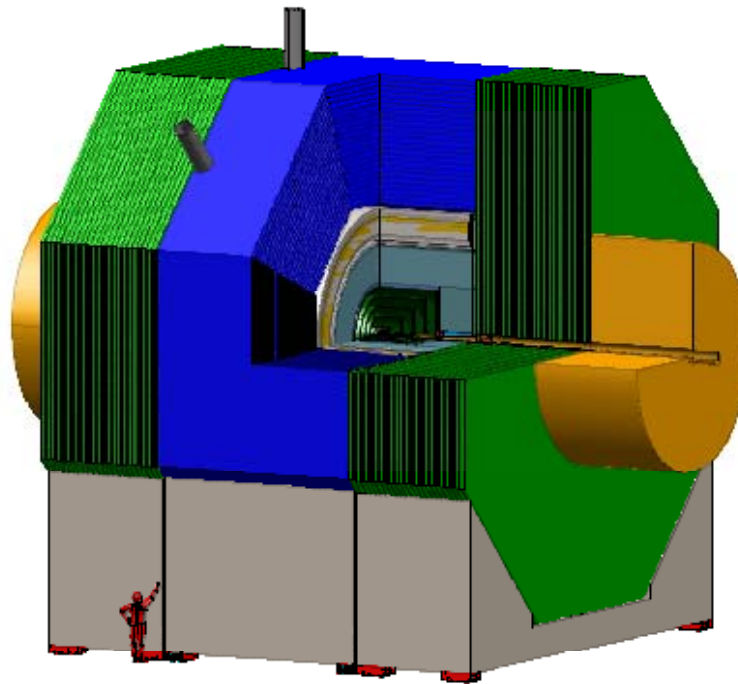




# SiD Engineering Status Report

Kurt Krempetz





# SiD Engineering Group

## Engineers

- ANL
  - Victor Guarino→Hcal
- FNAL
  - Bob Wands→FEA
  - Joe Howell
  - Kurt Krempetz→Integration
  - Walter Jaskierny→Solenoid Electrical
- PSL
  - Farshid Feyzi→Muon Steel
- SLAC
  - Jim Krebs→EndDoors
  - Marco Oriunno→Ecal
  - Wes Craddock→Solenoid
- RAL
  - Andy Nichols→Tracking
- LAPP
  - Claude Girard
  - Franck Cadoux
  - Nicolas Geffroy→Hcal

## Physicists

Bill Cooper

Marty Breidenbach  
Tom Markiewicz

Phil Burrows

Yannis Karyotakis



## Subsystem Liaisons to the Engineering Group

- Vertex → Bill Cooper
- Silicon Tracker → Tim Nelson
- Ecal → Marty Breidenbach
- Hcal → Andy White
- Muons → Henry Band
- Forward → Bill Morse
- MDI → Tom Markiewicz



## Recent Work

- Solenoid Conductor
- Vertex Detector Mechanics
- Forward Region
- Magnetic Field Calculations
- Hcal
- Ecal
- Beam Tube

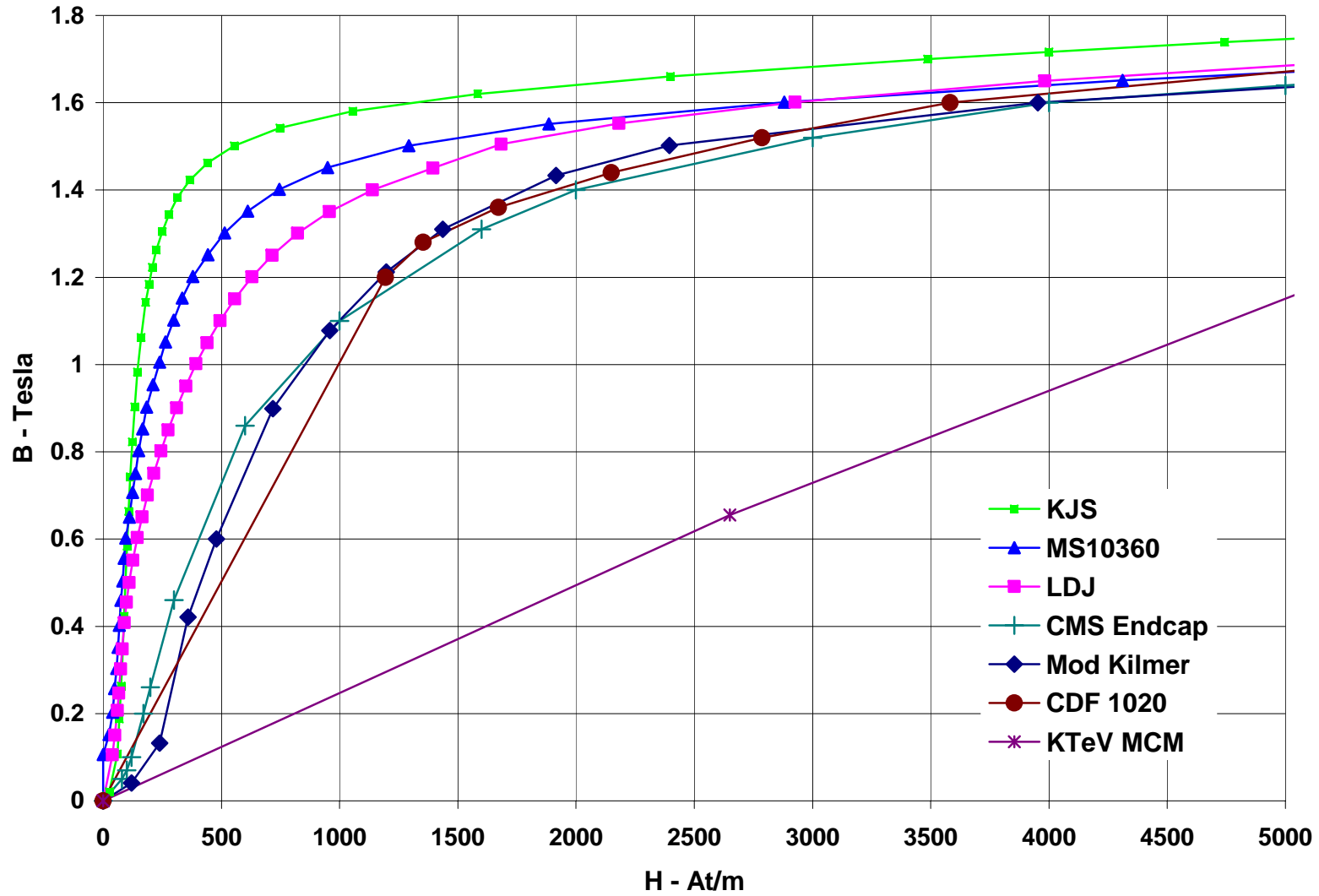


## **BH Curve Effects on SiD Field Calculations (Bob Wands-Fermilab)**

- **Seven BH curves were used:**
  - Three of these curves (KJS, LDJ, and MS10360) are from the Minos steels
  - One curve (CMS) is from the CMS endwall steel
  - One curve (CDF1020) is from the CDF solenoid
  - One curve (Mod-Kilmer) is from early Minos R&D
  - One curve (MCM) is from the Michigan Cyclotron Magnet steel used in the KTeV dipole



# BH Curves for Various Magnet Steels



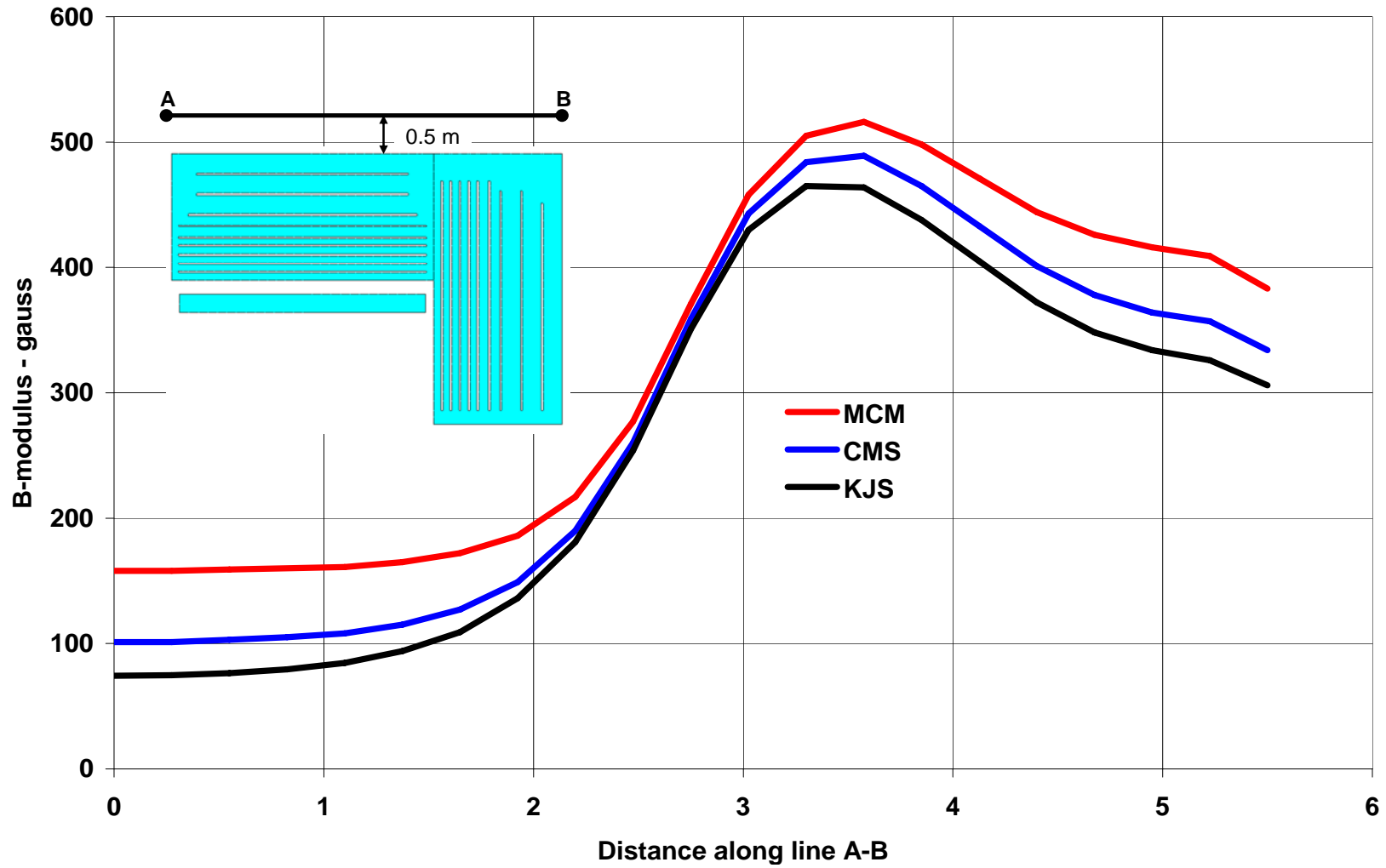


**Axial decentering due to differences in BH between steel flux return components  
(positive toward endwall)**

| <b>BH of Barrel and One Endwall</b> | <b>BH of Other Endwall</b> | <b>Axial Decentering (tonnes)</b> |
|-------------------------------------|----------------------------|-----------------------------------|
| <b>CMS</b>                          | <b>Endwall missing</b>     | <b>14000</b>                      |
| <b>CMS</b>                          | <b>KJS</b>                 | <b>-177</b>                       |
| <b>CMS</b>                          | <b>MS10360</b>             | <b>34</b>                         |
| <b>CMS</b>                          | <b>LDJ</b>                 | <b>-570</b>                       |
| <b>CMS</b>                          | <b>Mod_Kilmer</b>          | <b>415</b>                        |
| <b>CMS</b>                          | <b>CDF1020</b>             | <b>166</b>                        |
| <b>CMS</b>                          | <b>MCM</b>                 | <b>315</b>                        |



## Fringe Fields - Comparison of Results for Three Curves







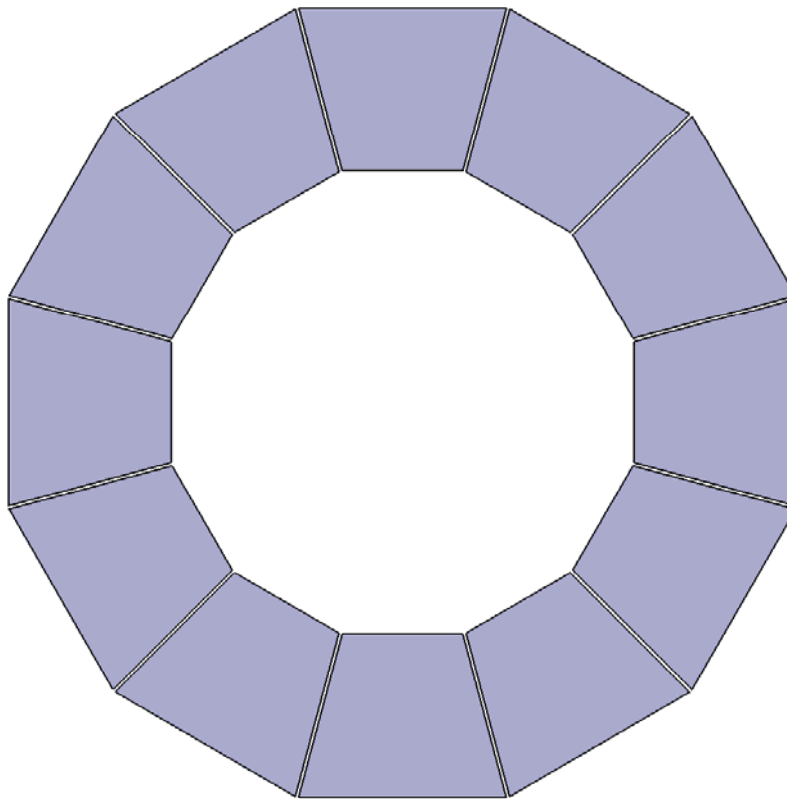
## Conclusions

- **BH of steel has small effect on axial decentering due to misalignment (~10%)**
- **BH differences in endwalls could cause large decentering forces even if no misalignment is present, though calculation here is extremely conservative**
- **BH of steel has negligible effect on central field, and field uniformity in tracking volume**
- **Largest effect of BH is on fringe fields (~100% between best and worst curves at some locations)**
- **Characterization of BH at high fields are important for calculations because steel is heavily saturated**

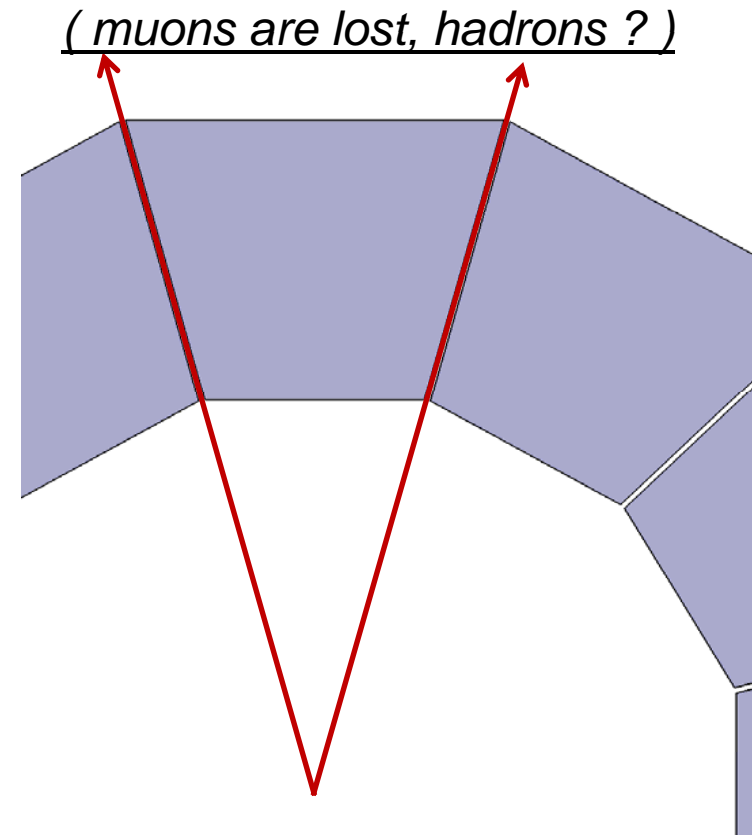


# Study of a new Hcal geometry- (Nicolas Geffroy-LAPP)

**...motivation: « cracks »  
in the calorimeter**



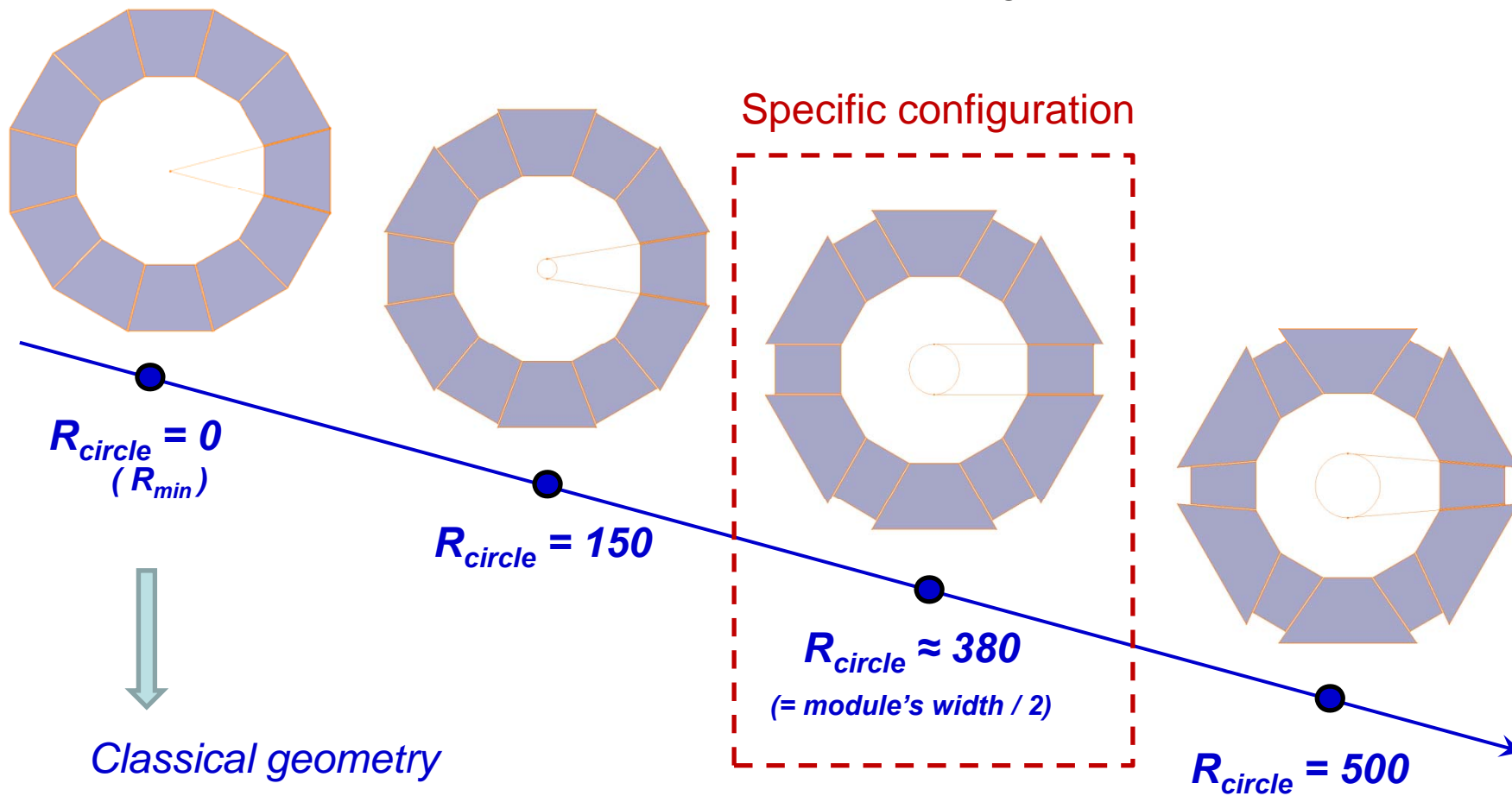
*Classical geometry*



# Study of a new Hcal geometry...

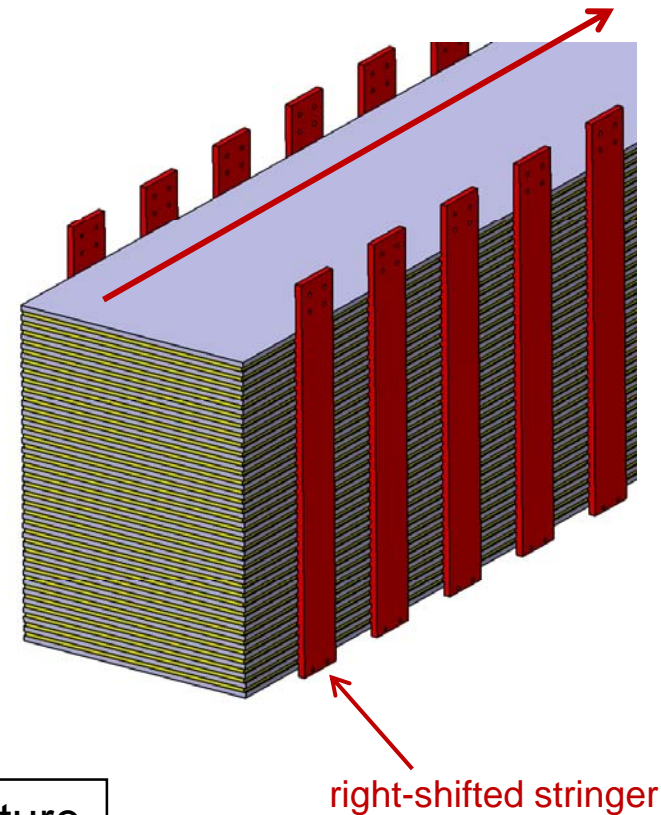
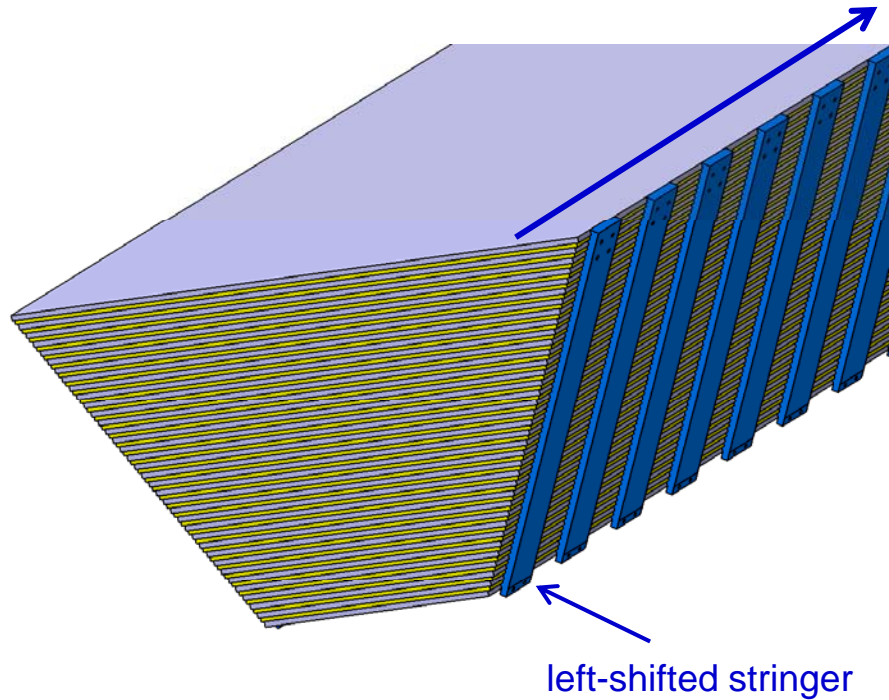
- 2<sup>nd</sup> version -

Examples of tilt level as a function of the tangent circle radius



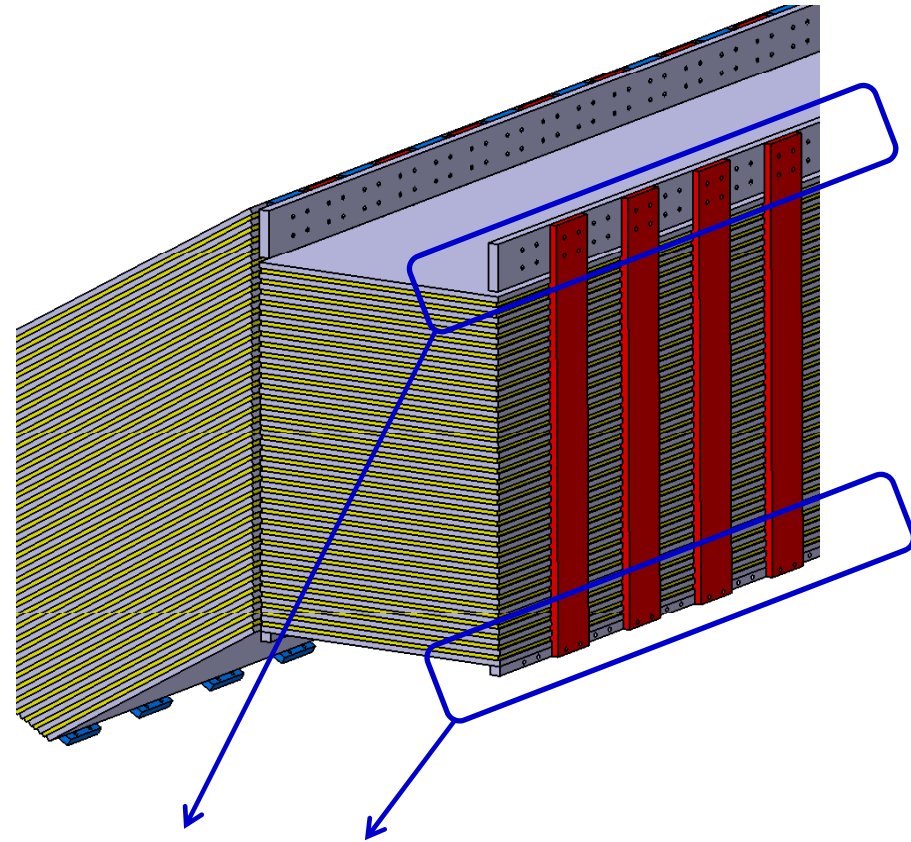
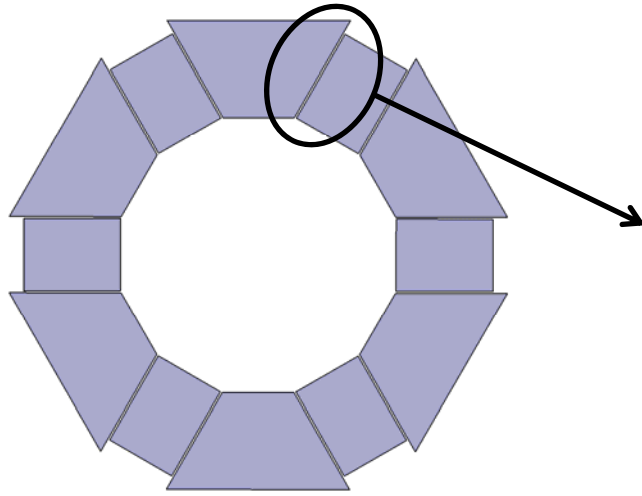
# Proposal of Hcal assembly

Several stringers are welded along the module



➔ Each module is thus a stiff structure in which chambers can be inserted

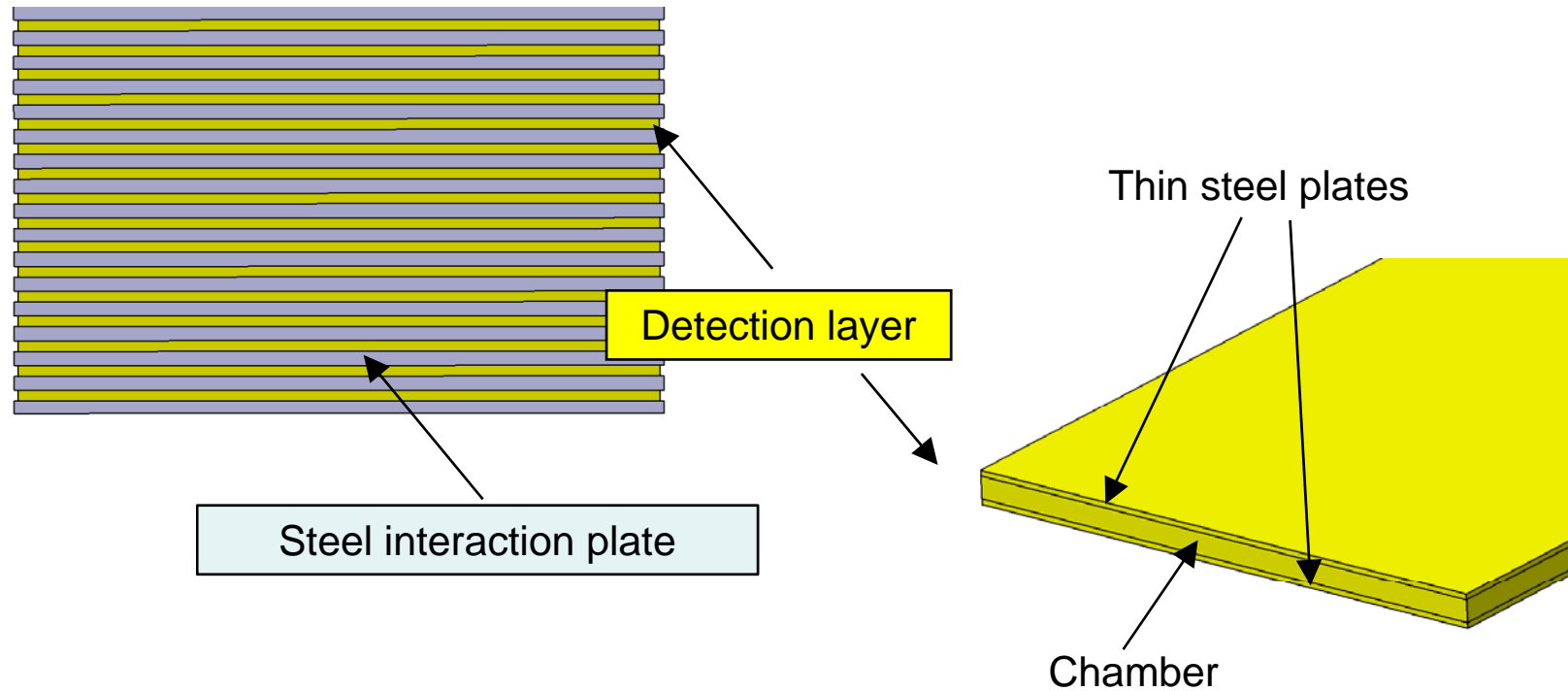
# Proposal of Hcal assembly



**Inter-modules fixation:** 2 small plates are screwed on blue and red stringers.

# Proposal of Hcal assembly

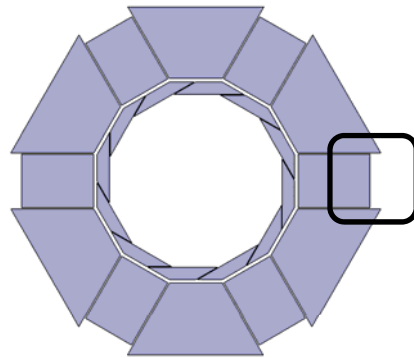
*Detail of a detection layer*



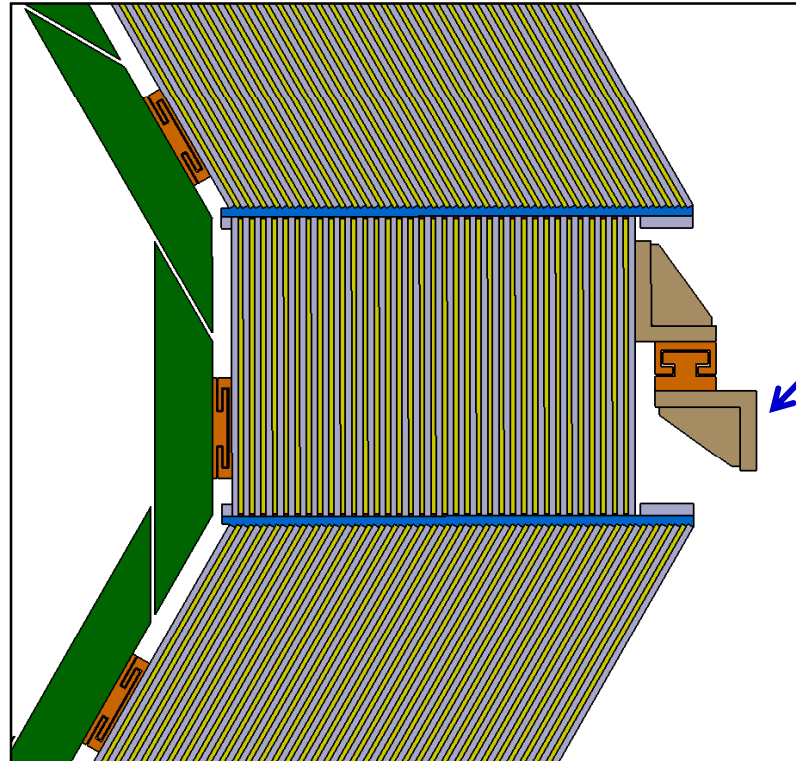
A detection layer ("sandwich part") consists in a chamber rigidified with two thin steel plates.

**➡ Protection and stiffness !**

# Proposal of Hcal assembly



3h & 9h fixation



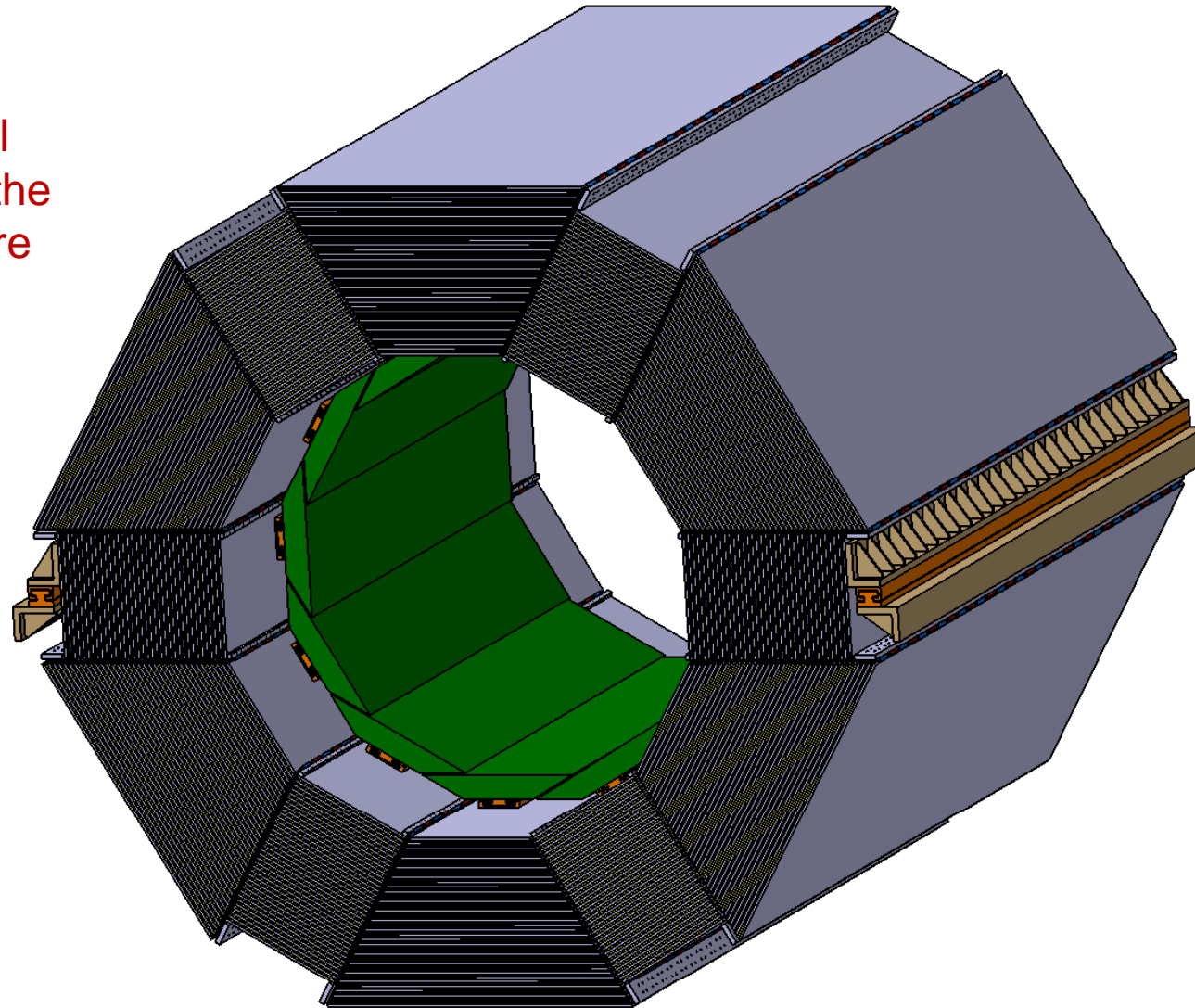
Part fixed on  
the cryogenic  
structure

The whole system (Hcal & Ecal) slides inside the magnet thanks to rails.



# Proposal of Hcal assembly

Global  
view of the  
structure







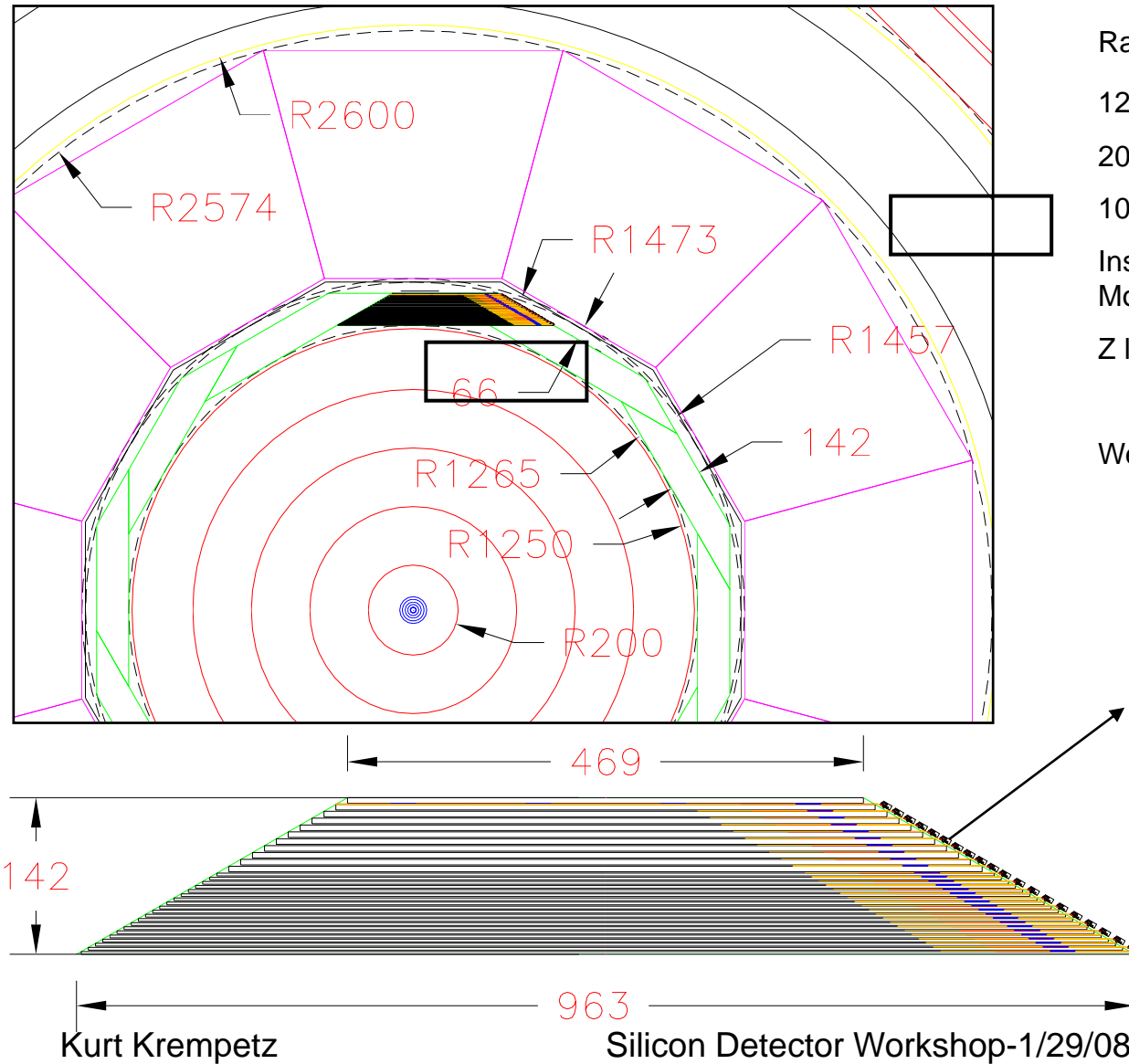
# Conclusions

- Several designs of Hcal are possible to avoid cracks
- Finite Element Analyses will be performed to confirm the feasibility of such designs

**Physic simulation is necessary to optimize  
the mechanics**



# Parameters Si/W ECAL Barrel Marco Oriunno-SLAC



## Physics requirement

Radial envelope: 1265 mm to 1473 mm

12 wedges over  $2\pi$

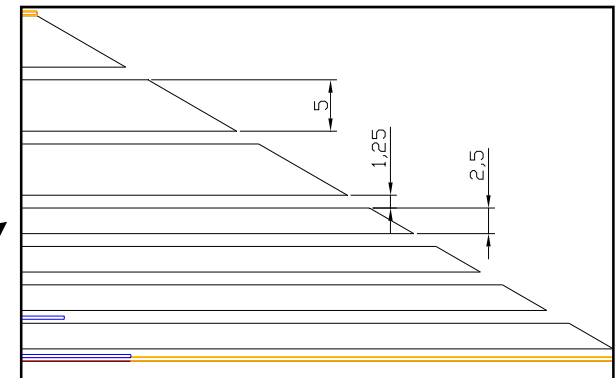
20 tungsten layers of 2.5 mm

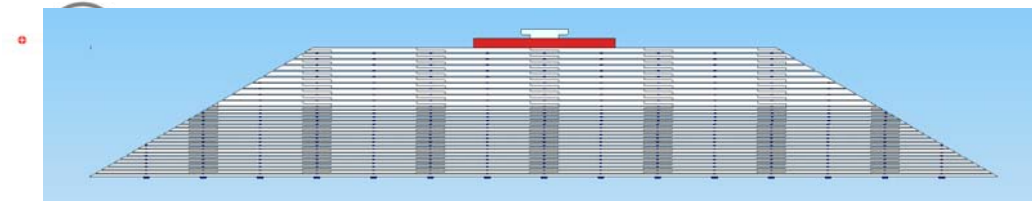
10 tungsten layers of 5 mm

Instrumented gap 1.25 mm. i.e. shortest Moliere radius

Z length: 3600 mm

Wedge mass 4900 Kg

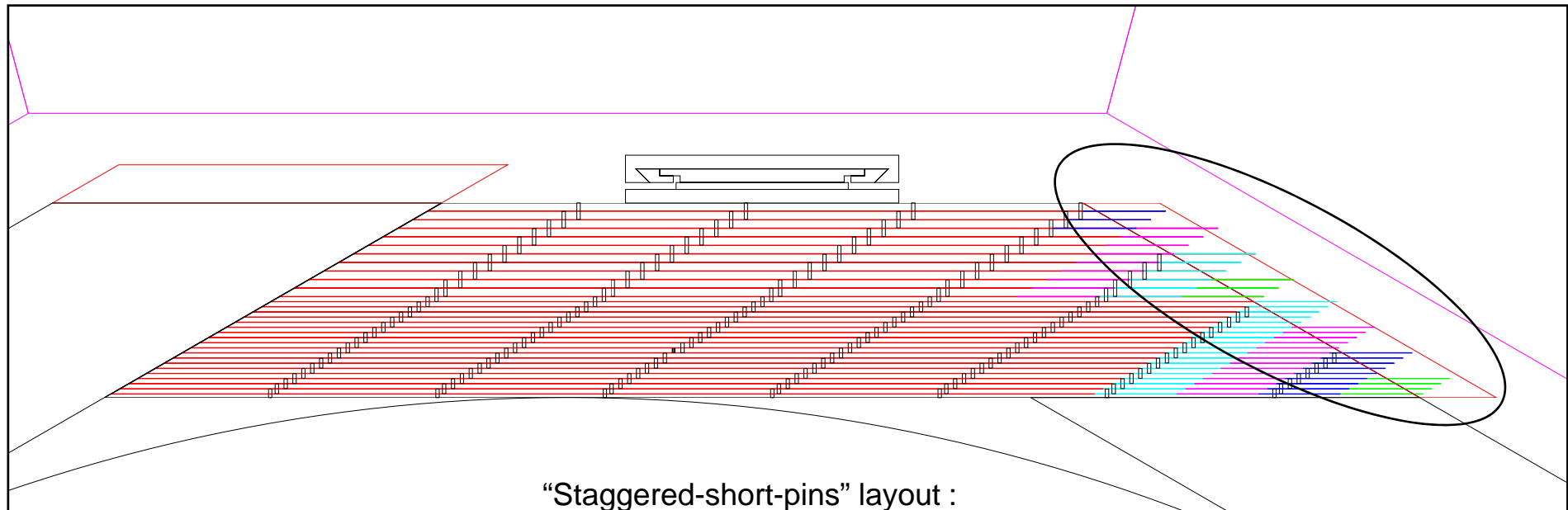




“Through-all-pins” layout



Proposal under study



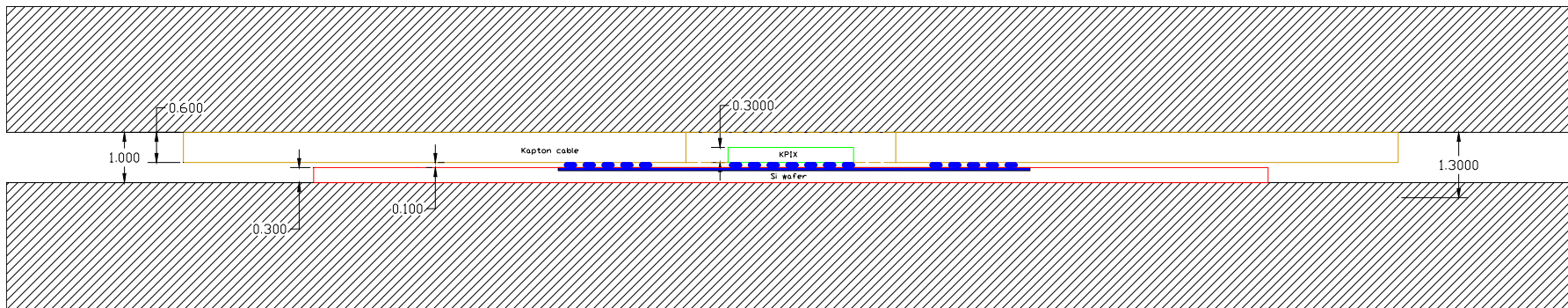
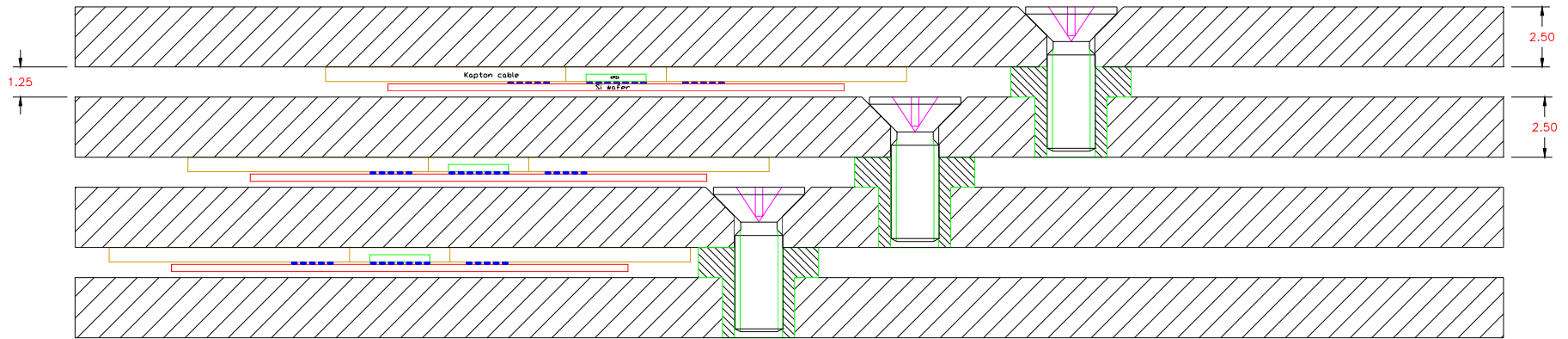
“Staggered-short-pins” layout :

requires only 2 masks for silicon and 8 masks for the kapton

Irregular geometry on one edge

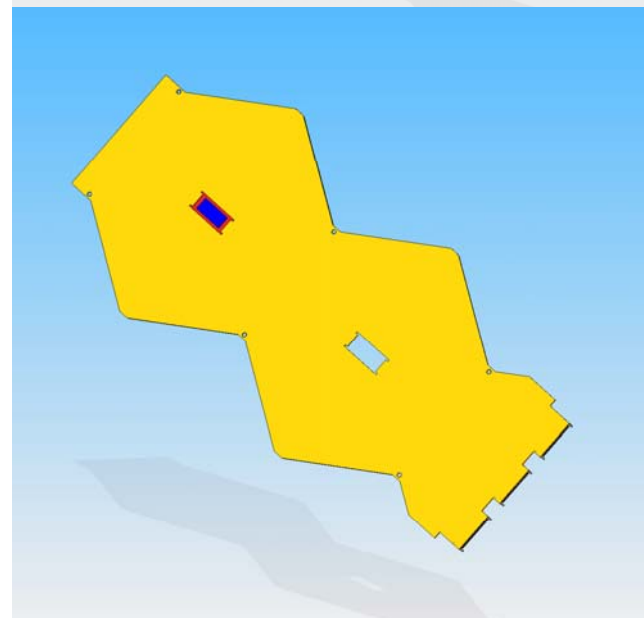
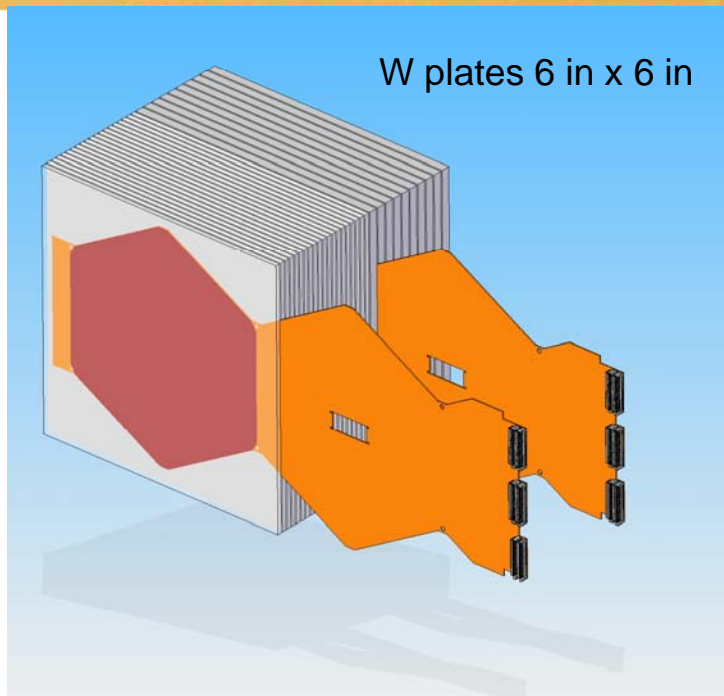
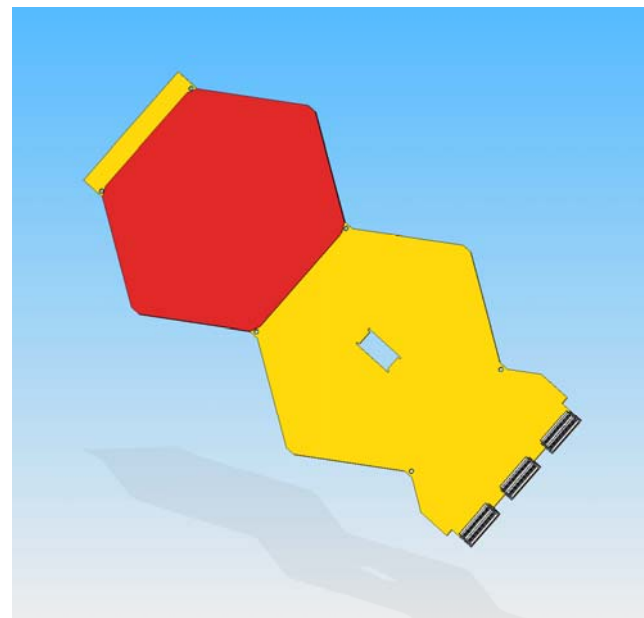
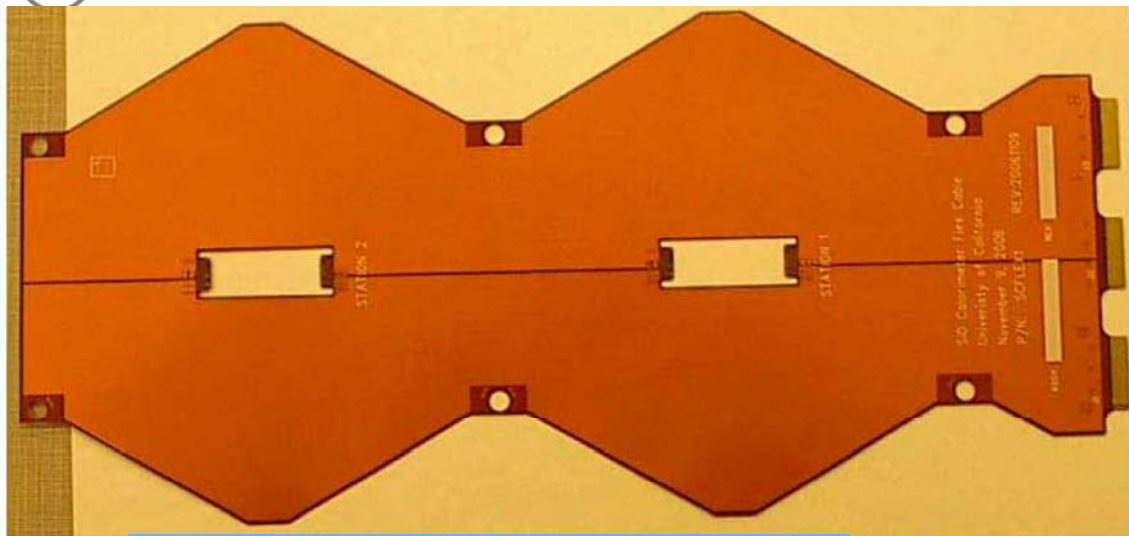


Countersunk Flat Head Screw  
ISO 7046-1 - M2 x 6 - 4.8 - H



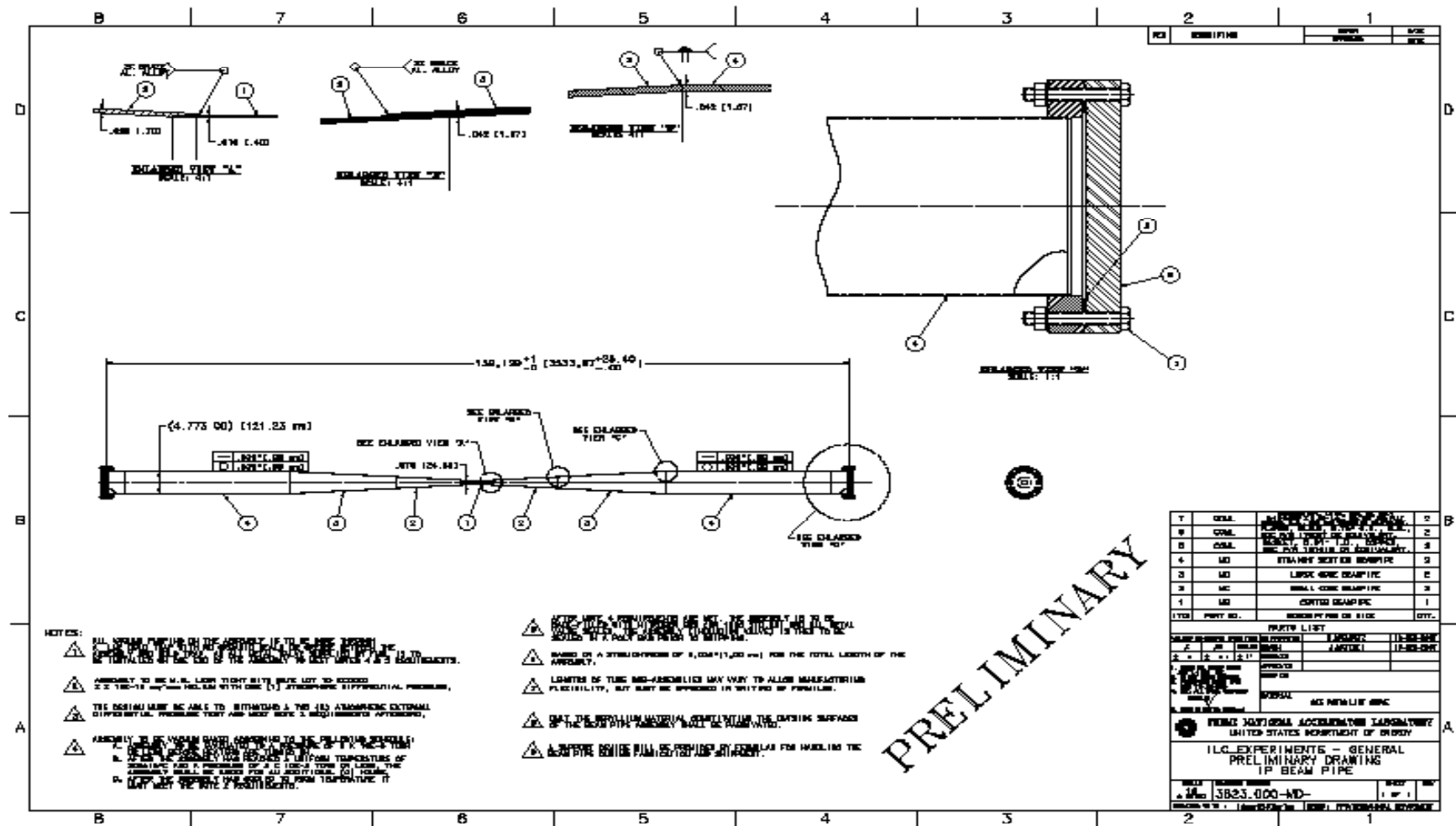


# Test Beam components



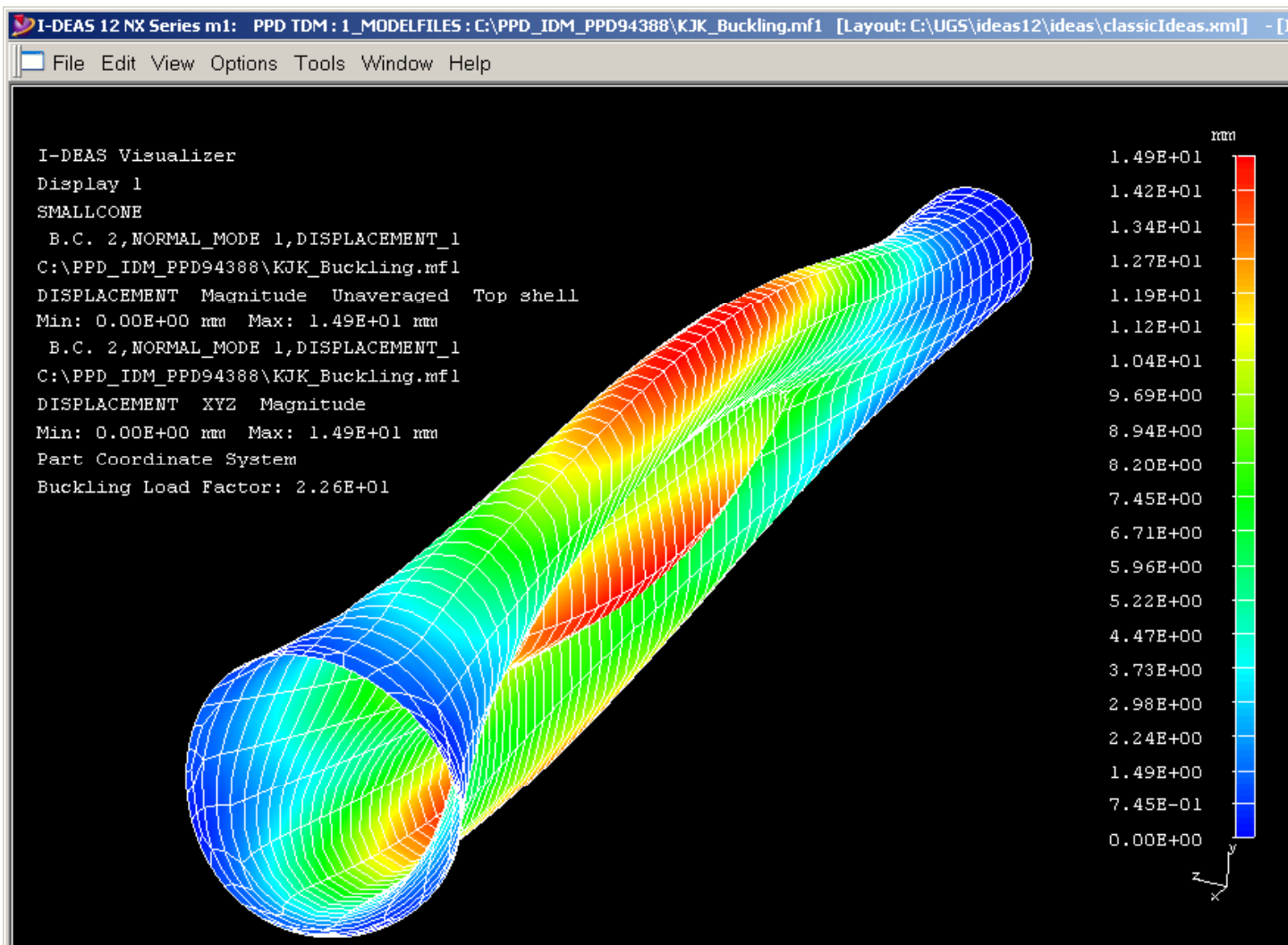


# Beam Tube From LumiCal to LumiCal (Cooper/Krempetz-Fermilab)





# Beam Tube External Pressure Calculations Small Cone





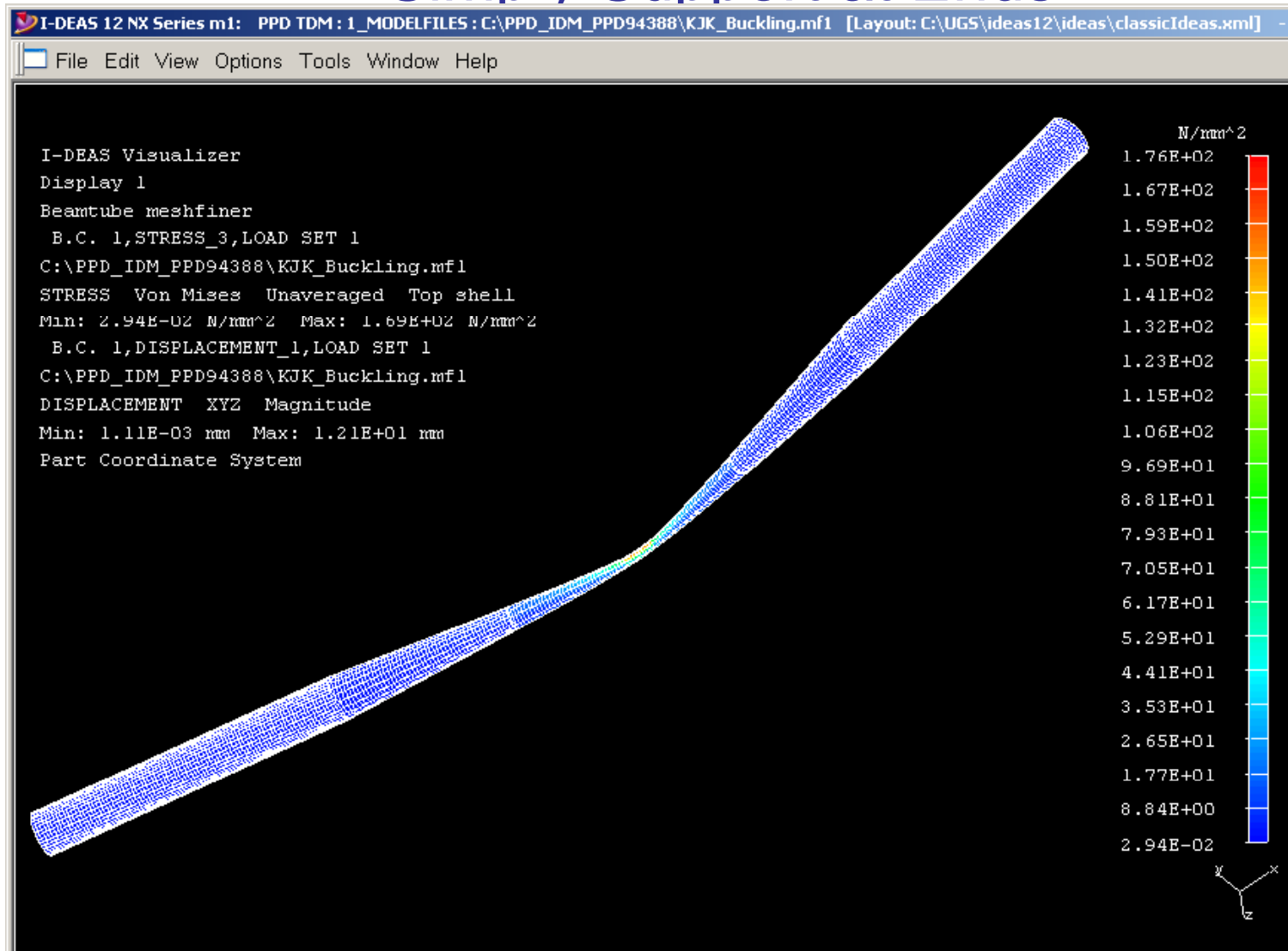
# Beam Tube External Pressure Calculations

|   |          |          |          |                |              |  |  |  |  |  |
|---|----------|----------|----------|----------------|--------------|--|--|--|--|--|
| Collapse Pressure Comparisons   |          |          |          |                |              |  |  |  |  |  |
| ASME calculates pressure which is allows by code (includes safety factor)                           |          |          |          |                |              |  |  |  |  |  |
| Collapse Pressure is calculated by Formulas from "Formulas for Stress and Strain"by Roark and Young |          |          |          |                |              |  |  |  |  |  |
| FEA is collapse pressure calculated by Linear Buckling Analysis in IDEAS                            |          |          |          |                |              |  |  |  |  |  |
|   | ASME     | Collapse | FEA      | Collapse /ASME | FEA/Collapse |  |  |  |  |  |
| Vertex Section  | 9.64E+05 | 4.07E+06 | 4.20E+06 | 4.22E+00       | 1.03E+00     |  |  |  |  |  |
| Start of Small Cone   | 1.98E+06 | 6.54E+06 | 2.19E+07 | 3.30E+00       | 3.35E+00     |  |  |  |  |  |
| End of Small Cone   | 2.11E+05 | 1.75E+06 | 2.19E+07 | 8.30E+00       | 1.25E+01     |  |  |  |  |  |
| Start of Large Cone   | 8.60E+05 | 2.19E+06 |          | 2.55E+00       |              |  |  |  |  |  |
| End of Large Cone   | 2.92E+05 | 7.97E+05 |          | 2.73E+00       |              |  |  |  |  |  |
| Straight Section to LumiCal   | 1.62E+05 | 4.77E+05 |          | 2.94E+00       |              |  |  |  |  |  |





# Beam Tube Under its Own Weight Simply Support at Ends





# Proposed Global Parameters

| Detector         | Radius (m) |      | Axial (z) (m) |      |
|------------------|------------|------|---------------|------|
|                  | Min        | Max  | Min           | Max  |
| Vertex Detector  | 0.01       | 0.06 | 0.00          | 0.18 |
| Central Tracking | 0.21       | 1.25 | 0.00          | 1.61 |
| Endcap Tracker   | 0.00       | 0.49 | 0.85          | 1.37 |
| Barrel Ecal      | 1.27       | 1.41 | 0.00          | 1.79 |
| Endcap Ecal      | 0.21       | 1.27 | 1.65          | 1.79 |
| Barrel Hcal      | 1.42       | 2.37 | 0.00          | 2.74 |
| Endcap Hcal      | 0.21       | 1.41 | 1.79          | 2.74 |
| Coil             | 2.46       | 3.27 | 0.00          | 2.74 |
| Barrel Iron      | 3.28       | 5.92 | 0.00          | 2.75 |
| Endcap Iron      | 0.21       | 5.92 | 2.75          | 5.39 |



# SiD Engineering Group-Estimated Future Involvement

## Engineers

- ANL
  - Victor Guarino→*Limited*
- FNAL
  - Bob Wands→*Slightly Reduced*
  - Joe Howell→*Greatly Reduced*
  - Kurt Krempetz→*Slightly Reduced*
  - Walter Jaskierny→*Slightly Reduced*
- PSL
  - Farshid Feyzi→*Reduced*
- SLAC
  - Jim Krebs→*Greatly Reduced*
  - Marco Oriunno→*Remains Same*
  - Wes Craddock→ *Remains Same*
- RAL
  - Andy Nichols→*Limited*
- LAPP
  - Claude Girard
  - Franck Cadoux
  - Nicolas Geffroy→*Remains Same*

## Physicists

Bill Cooper

Marty Breidenbach  
Tom Markiewicz

Phil Burrows

Yannis Karyotakis