

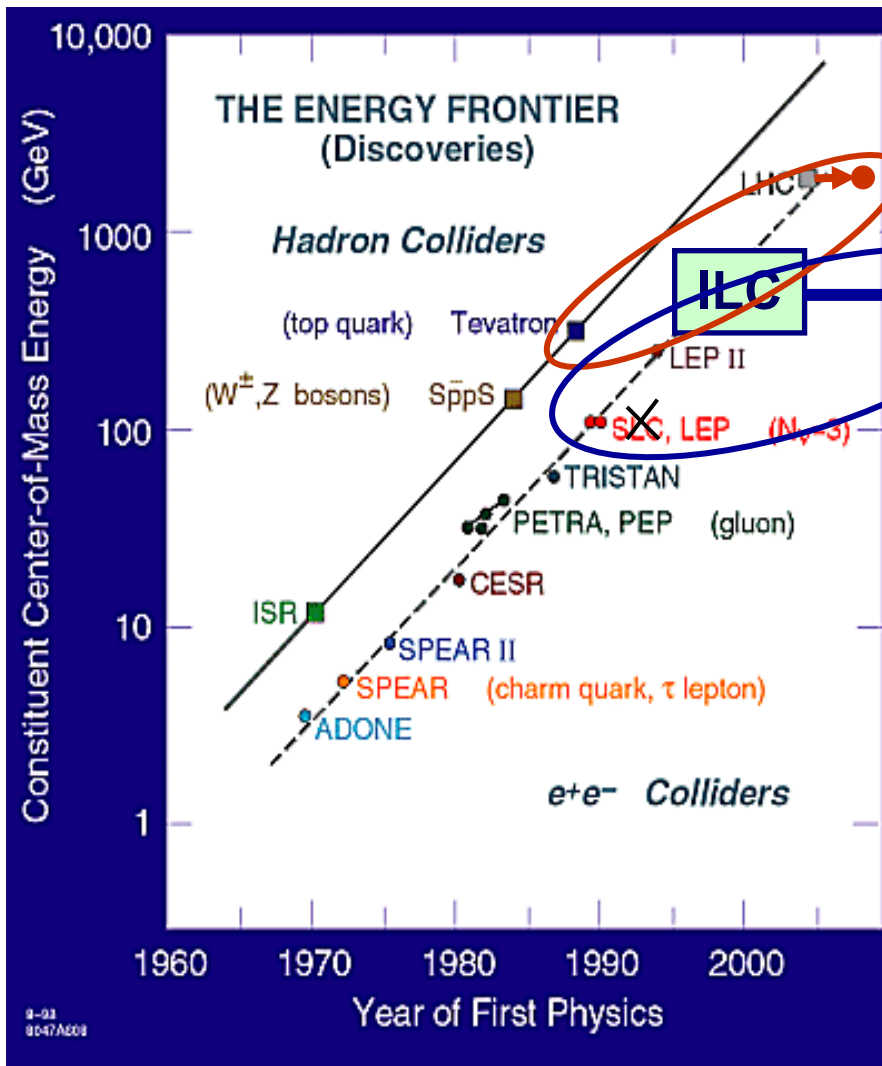


# The European X-Ray Laser Project XFEL and ILC

**Carlo Pagani**

University of Milano and INFN Milano-LASA

# Energy Frontier and Accelerator Tech.



## Superconducting Dipoles

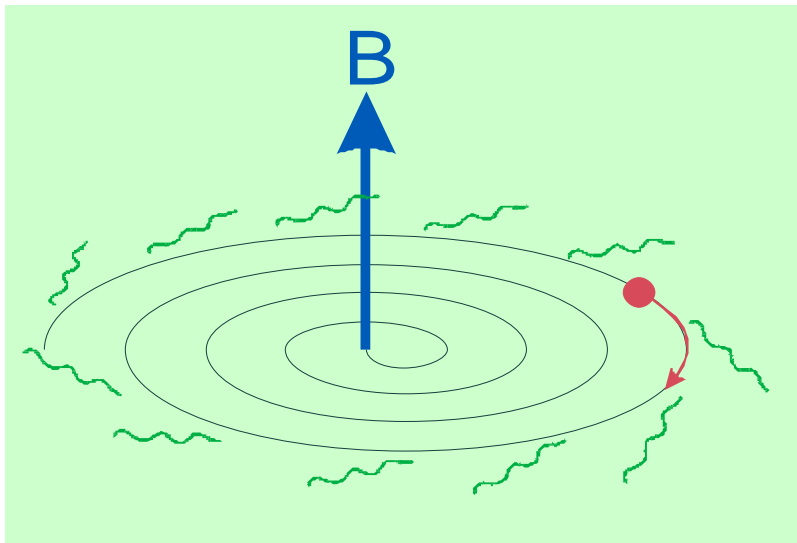


## Superconducting RF Cavities



# No Circular $e^+e^-$ Collider after LEP

**Synchrotron Radiation:**  
charged particle in a magnetic field:



Energy loss replaced by RF power  
**cost scaling**  $\$ \propto E_{cm}^2$

Energy loss dramatic for electrons

$$U_{SR} [\text{GeV}] = 6 \cdot 10^{-21} \cdot \gamma^4 \cdot \frac{1}{r [\text{km}]}$$

$$\gamma_{\text{proton}} / \gamma_{\text{electron}} \approx 2000$$

Impractical scaling of LEP II to  
 $E_{cm} = 500 \text{ GeV}$  and  $L = 2 \cdot 10^{34}$

- **170 km** around
- **13 GeV/turn** lost
- **1 A** current/beam
- **26 GW RF power**
- **Plug power request** > Germany

# Origin of the Linear Collider Idea

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M. Tigner,

Nuovo Cimento **37** (1965) 1228

## **A Possible Apparatus for Electron-Clashing Experiments (\*).**

M. Tigner

*Laboratory of Nuclear Studies. Cornell University - Ithaca, N.Y.*

“While the storage ring concept for providing clashing-beam experiments <sup>(1)</sup> is very elegant in concept it seems worth-while at the present juncture to investigate other methods which, while less elegant and superficially more complex may prove more tractable.”

# **Technology Choice:** **NLC/JLC or TESLA**

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The International Linear Collider Steering Committee (ILCSC) selected the twelve members of the **International Technology Recommendation Panel (ITRP)** at the end of 2003:

## **Asia:**

G.S. Lee  
A. Masaike  
K. Oide  
H. Sugawara

## **Europe:**

J-E Augustin  
G. Bellettini  
G. Kalmus  
V. Soergel

## **North America:**

J. Bagger  
**B. Barish (Chair)**  
P. Grannis  
N. Holtkamp

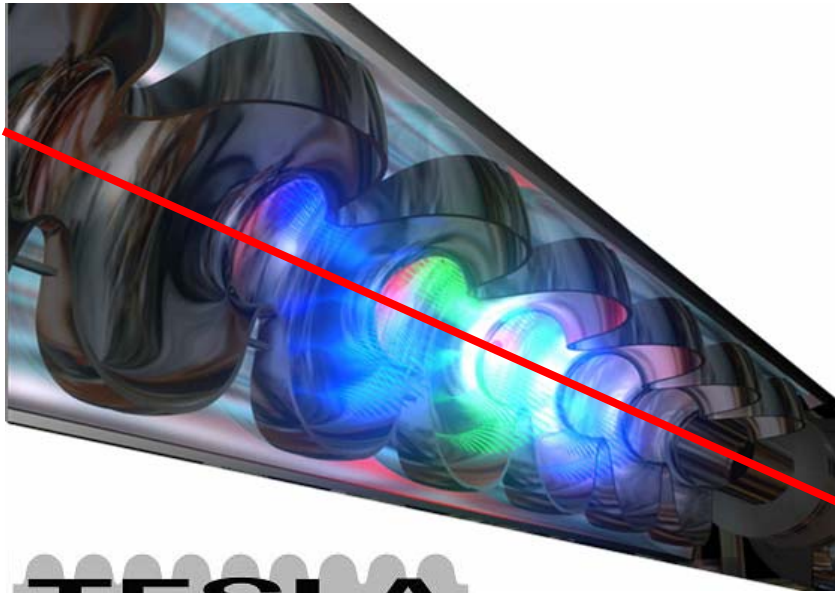
First meeting end of January 2004 at RAL

**Mission: one technology** by end 2004

**Result: recommendation** on 19 August 2004

# Competing technologies for the ILC

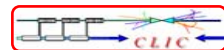
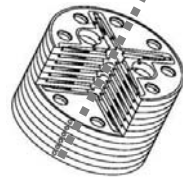
Evolution from: SLAC & SLC



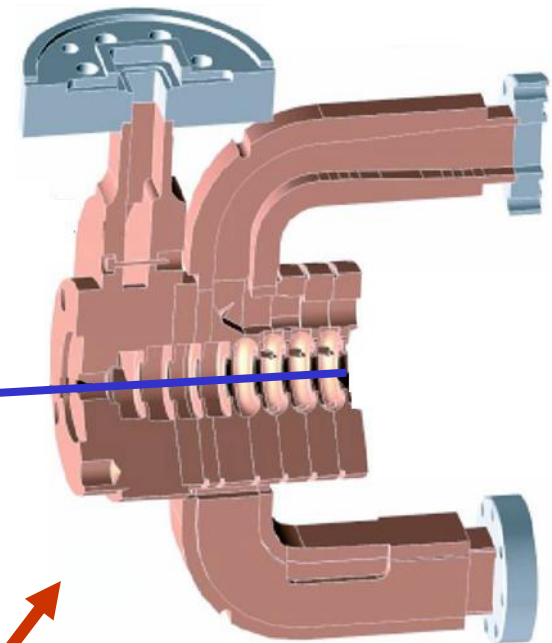
**TESLA**

1.3 GHz - Cold

Evolution from: CEBAF & LEP II  
+ TRISTAN, HERA, etc.



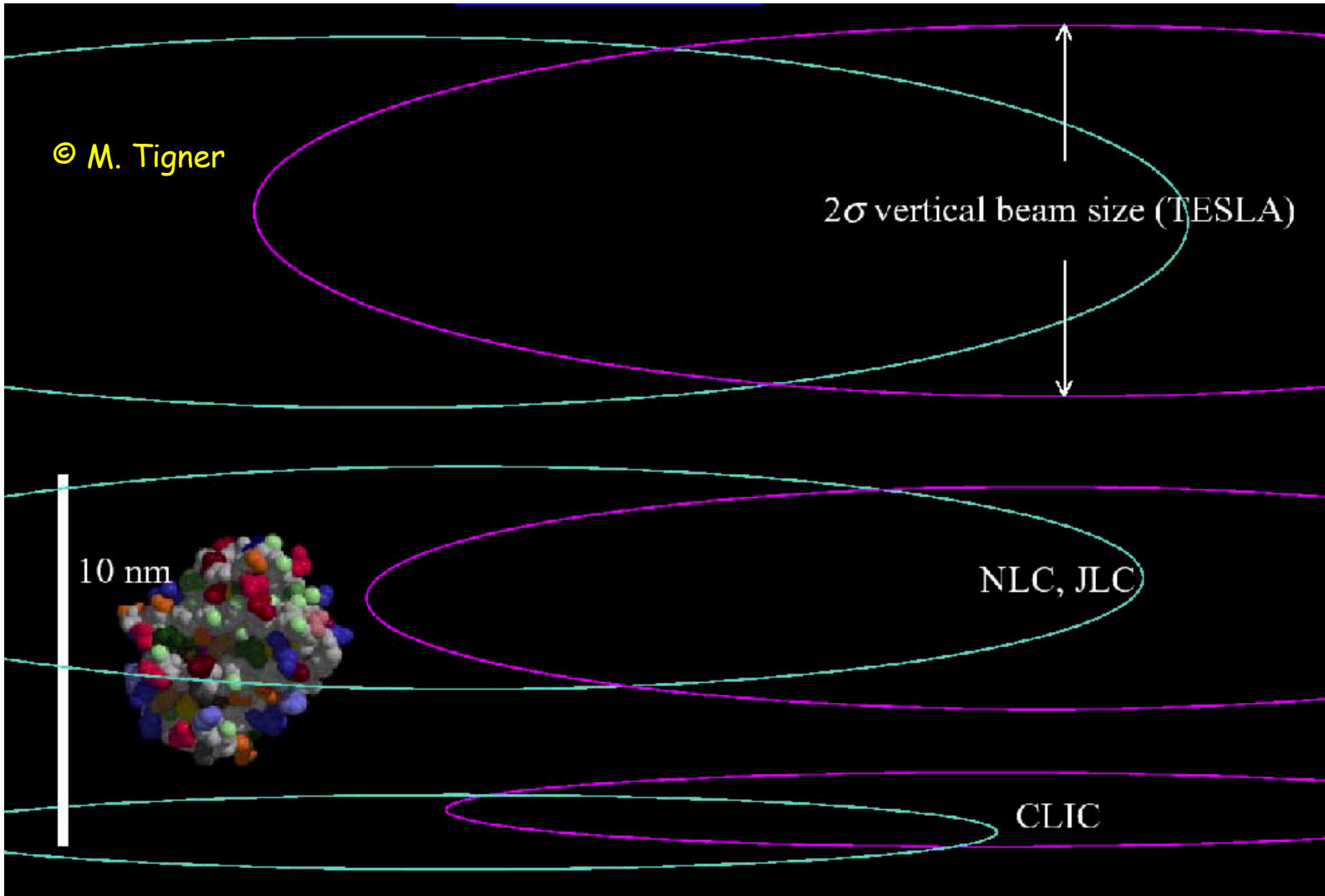
**12 GHz - Warm**



11.4 GHz - Warm



# Beam Sizes: Pictorial View



# *Basic parameters for the ILC*

---

- $E_{\text{cm}}$  adjustable from 200 – 500 GeV
- Luminosity  $\rightarrow \int L dt = 500 \text{ fb}^{-1}$  in 4 years
- Ability to scan between 200 and 500 GeV
- Energy stability and precision below 0.1%
- Electron polarization of at least 80%

**Machine upgradeable to 1 TeV**



# Luminosity: Beam Size & Beam Power

$$L = \frac{n_b N^2 f_{rep}}{2\pi\sigma_x\sigma_y} H_D$$

- $f_{rep} \cdot n_b$  tends to be low in a linear collider

	$L$ [cm <sup>-2</sup> s <sup>-1</sup> ]	$f_{rep}$ [s <sup>-1</sup> ]	$n_b$	$N$ [10 <sup>10</sup> ]	$\sigma_x$ [μm]	$\sigma_y$ [μm]
<b>ILC</b>	<b>2·10<sup>34</sup></b>	<b>5</b>	<b>3000</b>	<b>2</b>	<b>0.5</b>	<b>0.005</b>
<b>SLC</b>	2·10 <sup>30</sup>	120	1	4	1.5	0.5
<b>LEP II</b>	5·10 <sup>31</sup>	10,000	8	30	240	4
<b>PEP II</b>	1·10 <sup>34</sup>	140,000	1700	6	155	4

- The beam-beam tune shift limit is much looser in a linear collider than a storage rings → achieve luminosity with spot size and bunch charge
  - Small spots mean small emittances and small betas:

$$\sigma_x = \text{sqrt}(\beta_x \varepsilon_x)$$

# From the ILC Birthday

---

## The Recommendation

- We recommend that the linear collider be based on superconducting rf technology (from Exec. Summary)
  - This recommendation is made with the understanding that we are recommending a technology, not a design. We expect the final design to be developed by a team drawn from the combined warm and cold linear collider communities, taking full advantage of the experience and expertise of both (from the Executive Summary).
  - We submit the Executive Summary today to ILCSC & ICFA
  - Details of the assessment will be presented in the body of the ITRP report to be published around mid September
  - The superconducting technology has features that tipped the balance in its favor. They follow in part from the low rf frequency.

# From the ILC Birthday

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## Some of the Features of SC Technology

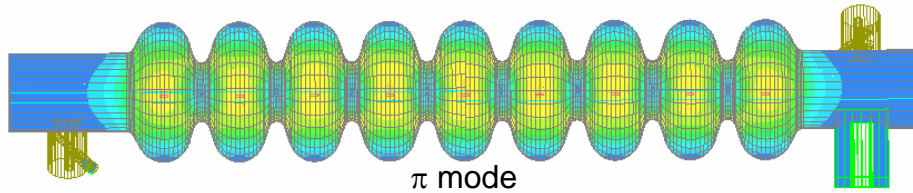
- The large cavity aperture and long bunch interval reduce the complexity of operations, reduce the sensitivity to ground motion, permit inter-bunch feedback and may enable increased beam current.
- The main linac rf systems, the single largest technical cost elements, are of comparatively lower risk.
- The construction of the superconducting XFEL free electron laser will provide prototypes and test many aspects of the linac.
- The industrialization of most major components of the linac is underway.
- The use of superconducting cavities significantly reduces power consumption.

***Both technologies have wider impact beyond particle physics. The superconducting rf technology has applications in other fields of accelerator-based research, while the X-band rf technology has applications in medicine and other areas.***

# The ILC technology choice

Standing wave:  $V_{ph} = 0$  and  $Vg = 0$

TESLA:  $f = 1.3$  GHz



The power is deposited at the **operating temperature of 2 K**

We need to **guarantee and preserve** the 2 K environment

- Cavity is sensitive to pressure variations, only viable environment is **sub-atmospheric vapor saturated He II bath**

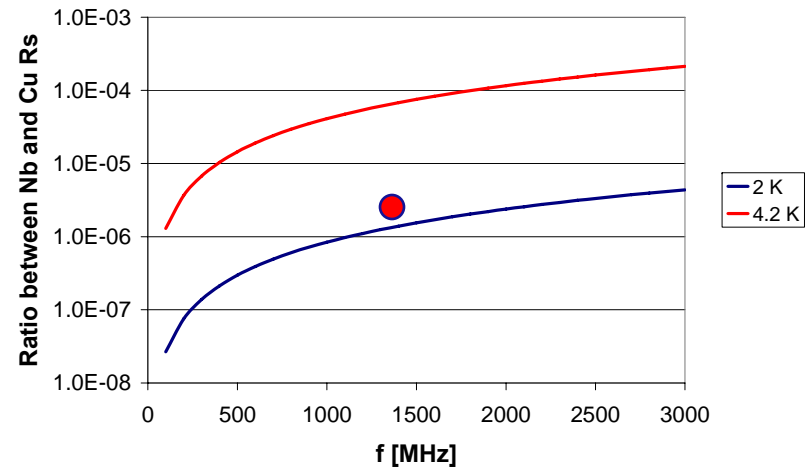
We need a thermal “machine” that performs work at room temperature to extract the heat deposited at cold

- We can't beat Carnot efficiency!

Remembering that the power dissipated on the cavity walls to sustain a field is:

$$P_{diss} = \frac{R_s}{2} \int_S H^2 dS \quad \text{standing wave case}$$

**a pulsed operation is required** to reduce the time in which the maximum allowable field is produced to accelerate the particles



➔ **Cryogenics and cryomodules**

# How is spent the cold advantage?

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The gain in RF power dissipation with respect to a normal-conducting structure is spent in different ways

- Paying the price of supplying coolant at 2K
  - This include ideal Carnot cycle efficiency
  - Mechanical efficiency of compressors and refrigeration items
  - Cryo-losses for supplying and transport of cryogenics coolants
  - Static losses to maintain the linac cold
- Increasing of the duty cycle (percentage of RF field on)
  - Longer beam pulses, larger bunch separation, but also
  - Larger and more challenging Damping Rings
- Increasing the beam power (for the same plug power)
  - Good for Luminosity

$$W \geq Q \frac{T_h - T_c}{T_c}$$

# The TESLA Collaboration Mission

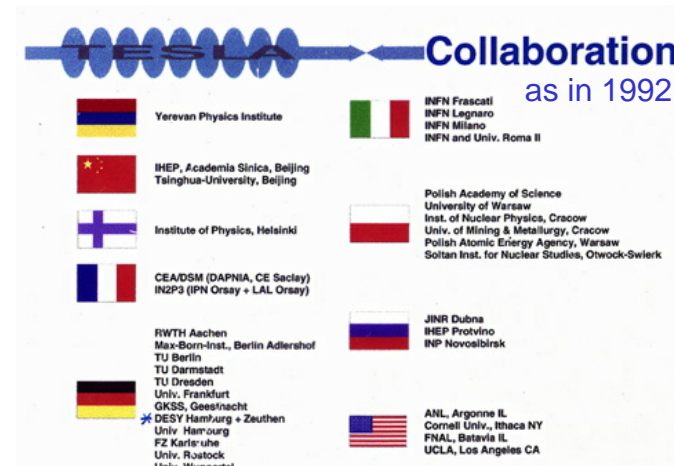
## Develop SRF for the future TeV Linear Collider

### Basic goals

- Increase gradient by a factor of 5 (Physical limit for Nb at  $\sim 50$  MV/m)
- Reduce cost per MV by a factor 20 (New cryomodule concept and Industrialization)
- Make possible pulsed operation (Combine SRF and mechanical engineering)

### Major advantages vs NC Technology

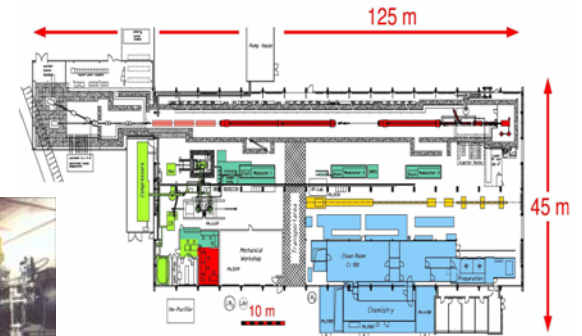
- Higher conversion efficiency: more beam power for less plug power consumption
- Lower RF frequency: relaxed tolerances and smaller emittance dilution



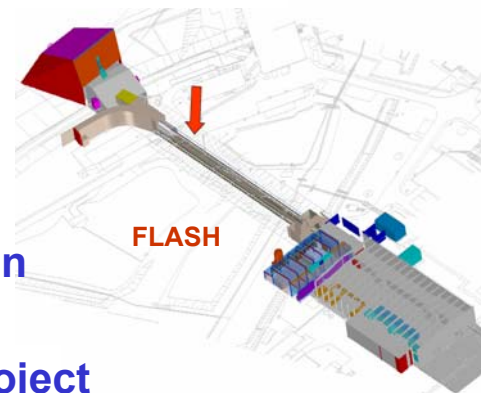
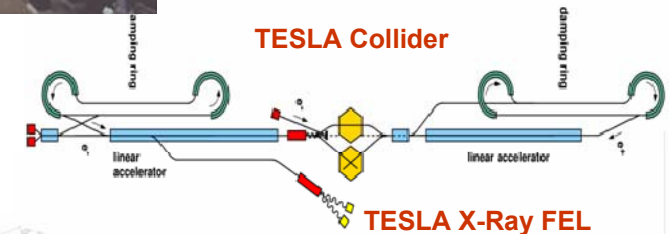
# TESLA Collaboration Milestones

- **February 1992** – 1° TESLA Collaboration Board Meeting @ DESY
- **March 1993** - “A Proposal to Construct and Test Prototype Superconducting RF Structures for Linear Colliders”
- **1995** – 25 MV/m in multi-cell cavity
- **May 1996** – First beam at TTF
- **March 2001** – First SASE-FEL Saturation at TTF
- **March 2001** – TESLA Technical Design Report
- **February 2003** – TESLA X-FEL proposed as an European Facility, 50% funding from Germany
- **2004** – FLASH (TTF II) Commissioning start
- **April 2004** - 35 MV/m with beam
- **August 2004** - TESLA Technology chosen for ILC
- **June 2007** – Formal start of the XFEL Project

Infrastructure @ DESY in Hall 3




TTF I



FLASH



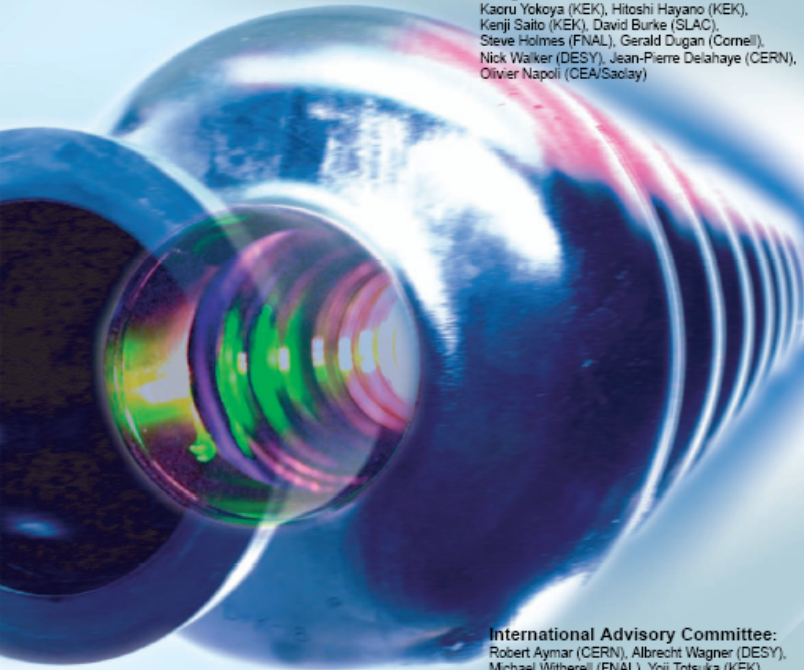
# Start of the Global Design Initiative



**First ILC Workshop**  
Towards an International Design of a Linear Collider

November 13th (Sat) through 15th (Mon), 2004  
KEK, High Energy Accelerator Research Organization  
1-1 Oho, Tsukuba, Ibaraki 305-0801, Japan

**Program Committee:**  
Kacru Yckoya (KEK), Hitoshi Hayano (KEK),  
Kenji Saito (KEK), David Burke (SLAC),  
Steve Holmes (FNAL), Gerald Dugan (Cornell),  
Nick Walker (DESY), Jean-Pierre Delahaye (CERN),  
Olivier Napoli (CEA/Saclay)



**Local Organizing Committee:**  
Yoji Totsuka (KEK)(Chair), Fumihiko Takasaki (KEK)(Deputy-chair),  
Junji Urakawa (KEK), Kiyoshi Kubo (KEK), Shigeru Kuroda (KEK),  
Nobuhiro Terunuma (KEK), Toshiyasu Higo (KEK), Tsunehiko Omori (KEK),  
Toshiaki Tauchi (KEK), Akiya Miyamoto (KEK), Masao Kuriki (KEK),  
Kiyosumi Tsuhuya (KEK), Shuichi Noguuchi (KEK), Eiji Kako (KEK)

**International Advisory Committee:**  
Robert Aymar (CERN), Albrecht Wagner (DESY),  
Michael Witherell (FNAL), Yoji Totsuka (KEK),  
Jonathan Dorfan (SLAC), Won Namkung (PAL),  
Brian Foster (Oxford), Maury Tigner (Cornell),  
Hesheng Chen (IHEP), Alexander Sknirsky (BINP),  
Carlos Garcia Canal (UNLP),  
Sachio Komamiya (Tokyo), Paul Grannis (SUNY)

<http://lcdev.kek.jp/ILCWS/>

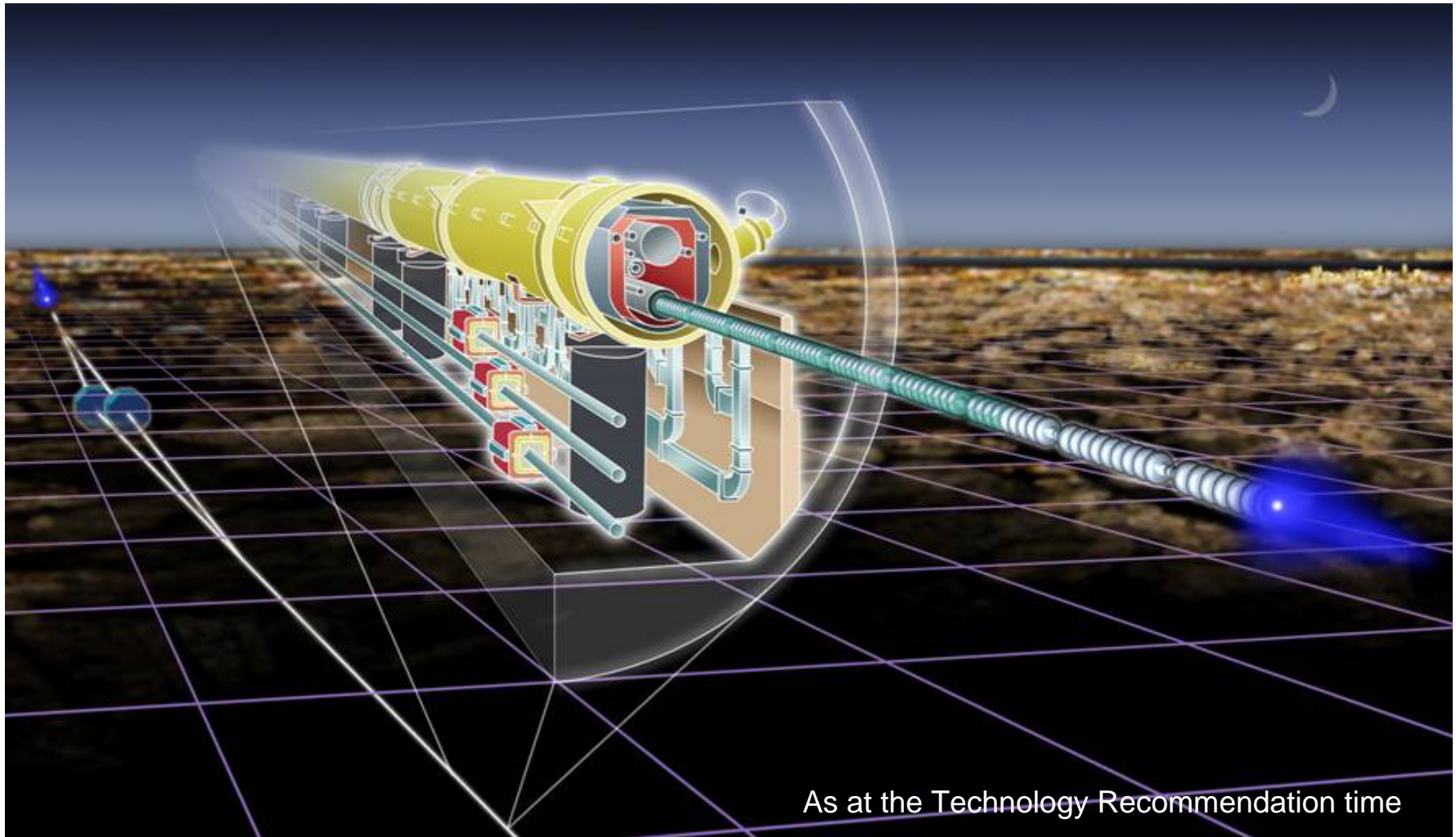
Cario Pagani



~ 220 participants from 3 regions  
most of them accelerator experts



# *ILC Pictorial View (TESLA Like)*



As at the Technology Recommendation time

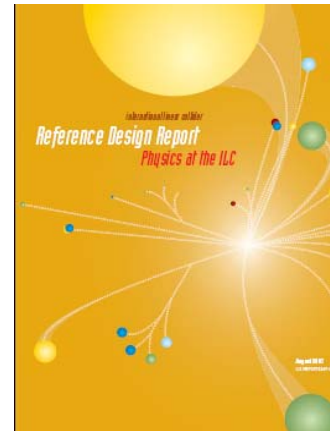
# ILC Reference Design Report, Feb 2007

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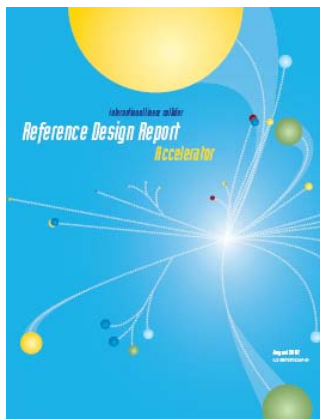
## The 4 Volumes of the ILC Reference Design Report



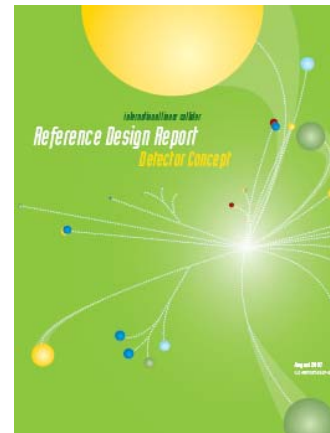
**Executive  
Summary**



**Physics  
at the  
ILC**



**Accelerator**



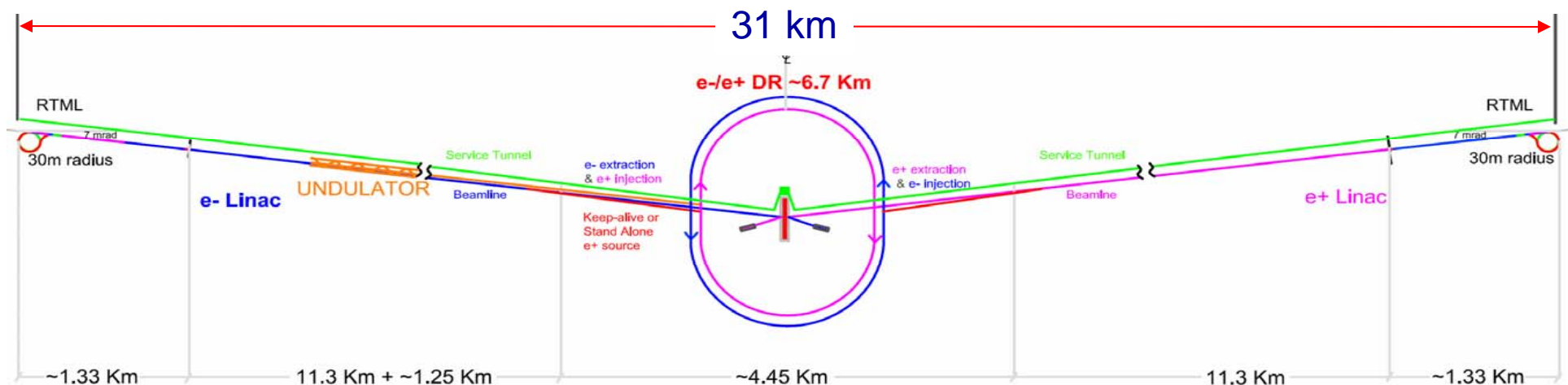
**Detectors**

# ILC as in the Reference Design Report

- 11km SC linacs operating at 31.5 MV/m for 500 GeV
- Centralized injector
  - Circular damping rings for electrons and positrons
  - Undulator-based positron source
- Single IR with 14 mrad crossing angle
- Dual tunnel configuration for safety and availability

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## ILC Reference Design – as in RDR, Feb 2007



# *ILC RDR Design Parameters*

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Max. Center-of-mass energy	500	GeV
Peak Luminosity	$\sim 2 \times 10^{34}$	1/cm <sup>2</sup> s
Beam Current	9.0	mA
Repetition rate	5	Hz
Average accelerating gradient	31.5	MV/m
Beam pulse length	0.95	ms
Total Site Length	31	km
Total AC Power Consumption	$\sim 230$	MW

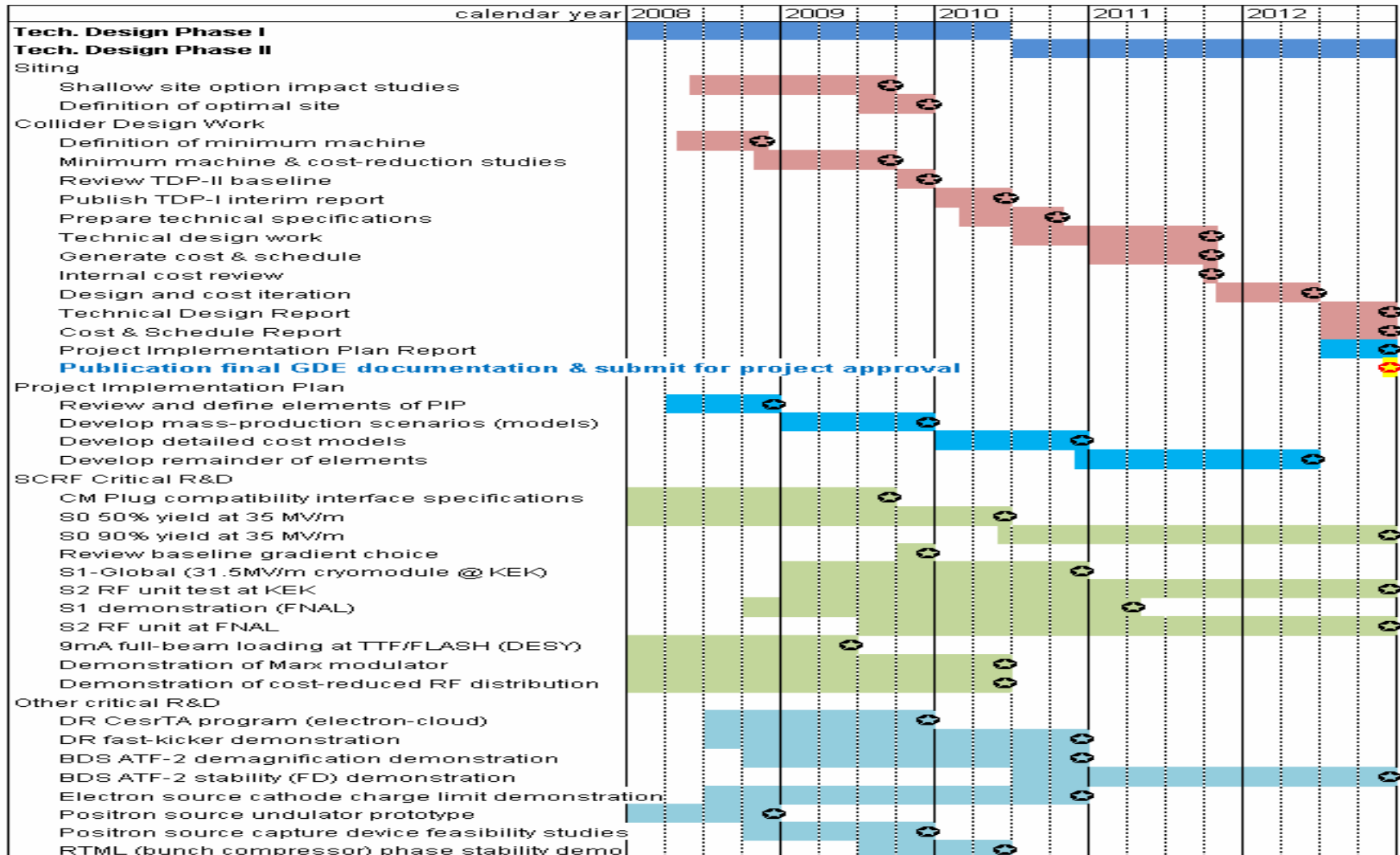
## ***Some Context for ILC Re-planning***

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- Building close collaboration with XFEL. It will provide all SCRF development, except high gradient and ILC scale mass production, including a full systems test in 2013, industrialization, etc.
- We plan to take advantage of alignments and synergies where they will exist with US generic SCRF program, Project X development, etc.
- Undertaking steps to integrate linear collider (ILC and CLIC) R&D efforts, where beneficial to both efforts (meeting on 8-Feb, 13-May). Examples – sources, beam delivery, conventional facilities, detectors, costing, .....

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# TD Phase 1 & 2 Schedules



# SCRF Global Cavity Program

<b>Americas</b>	US FY06 (actual)	US FY07 (actual)	US FY08	US FY09	US FY10	<b>TDP-1 Totals<sup>a</sup></b>	US FY11	US FY12
Cavity orders	22	12		10	10	<b>52</b>	10	10
Total 'process and test' cycles		40	5	45	30	<b>113</b>	30	30
<b>Asia</b>	JFY06 (actual)	JFY07 (actual)	JFY08	JFY09	JFY10		JFY11	JFY12
Cavity orders	8	7	8	25	15	<b>44</b>	39	39
Total 'process and test' cycles		21	40	75	45	<b>147</b>	117	117
<b>Europe</b>	CY06 (actual)	CY07 (actual)	CY08	CY09	CY10		CY11	CY12
Cavity orders	60**	8		834 <sup>r</sup>		<b>8</b>		
Total 'process and test' cycles		14	18	26	30	<b>73</b>	380	406
<b>Global totals</b>								
<b>Global totals - cavity fabrication</b>	<b>90</b>	<b>27</b>	<b>8</b>	<b>869</b>	<b>25</b>	<b>103</b>	<b>49</b>	<b>49</b>
<b>Global totals - cavity tests</b>		<b>75</b>	<b>65</b>	<b>135</b>	<b>175</b>	<b>333</b>	<b>501</b>	<b>501</b>

# SCRF Major Goals

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<b>High-gradient cavity performance at 35 MV/m according to the specified chemical process with a yield of 50% in TDP1, and with a production yield of 90% in TDP2</b>	<b>2010 2012</b>
<b>Nominal Cryomodule design to be optimized:</b> <ul style="list-style-type: none"><li>- <b>plug-compatible design including tune-ability and maintainability</b></li><li>- <b>thermal balance and cryogenics operation</b></li><li>- <b>beam dynamics (addressing issues such as orientation and alignment)</b></li></ul>	<b>2009</b>
<b>Cavity-string performance in one cryomodule with the average gradient 31.5 MV based on a global effort (S1 and S1-global)</b>	<b>2010</b>
<b>An ILC accelerator unit, consisting of three cryomodules powered by one RF unit, with achieving the average gradient 31.5 MV/m (S2)</b>	<b>2012</b>



# 5 M€ from EU for the ILC Prep. Phase



SEVENTH FRAMEWORK PROGRAMME  
RESEARCH INFRASTRUCTURES  
Construction of new infrastructures – preparatory phase

Combination of Collaborative Project and  
Coordination and Support Action

*ILC-HiGrade*

*International Linear Collider and  
High Gradient Superconducting RF-Cavities*

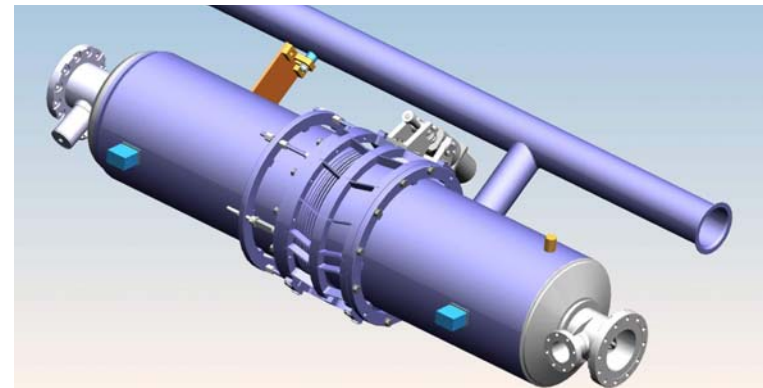
[www.ilc-higrade.eu](http://www.ilc-higrade.eu)

Grant agreement number 206711

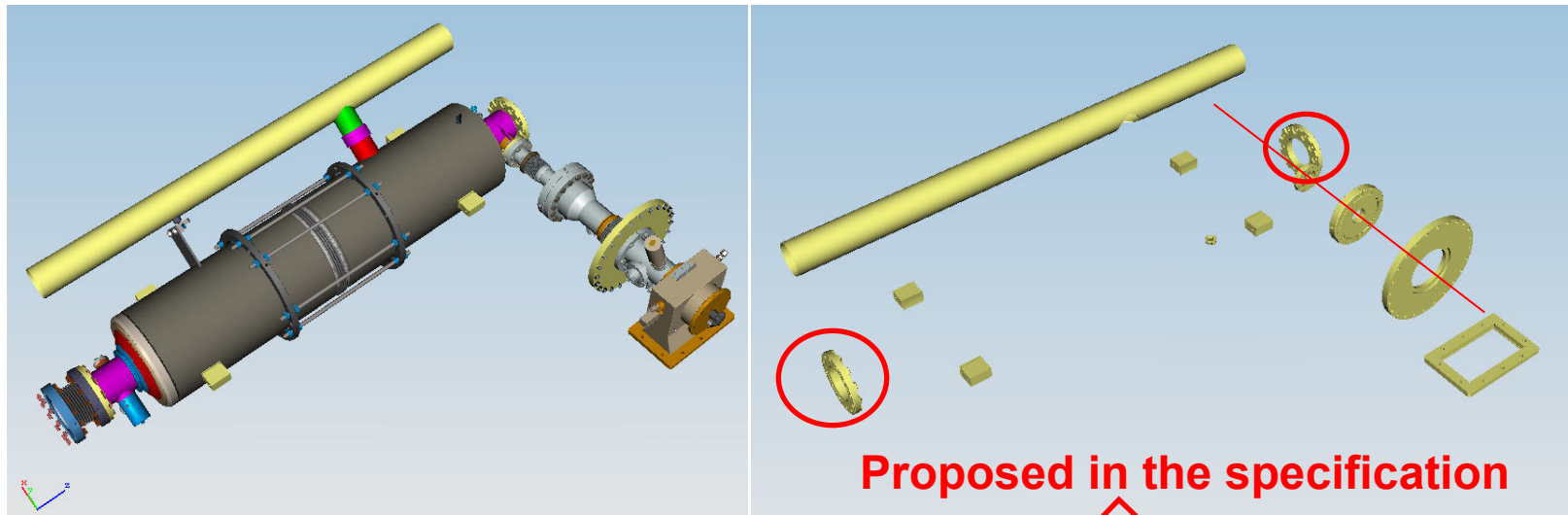
Annex I – “Description of Work”

## Deliverables by 2012

- 24 fully dressed TESLA-like cavities with all the ancillaries:
  - He Vessel
  - Coupler
  - Tuner
  - Mag. Shield
- Performances as on ILC RDR



# Plug Compatibility Concept

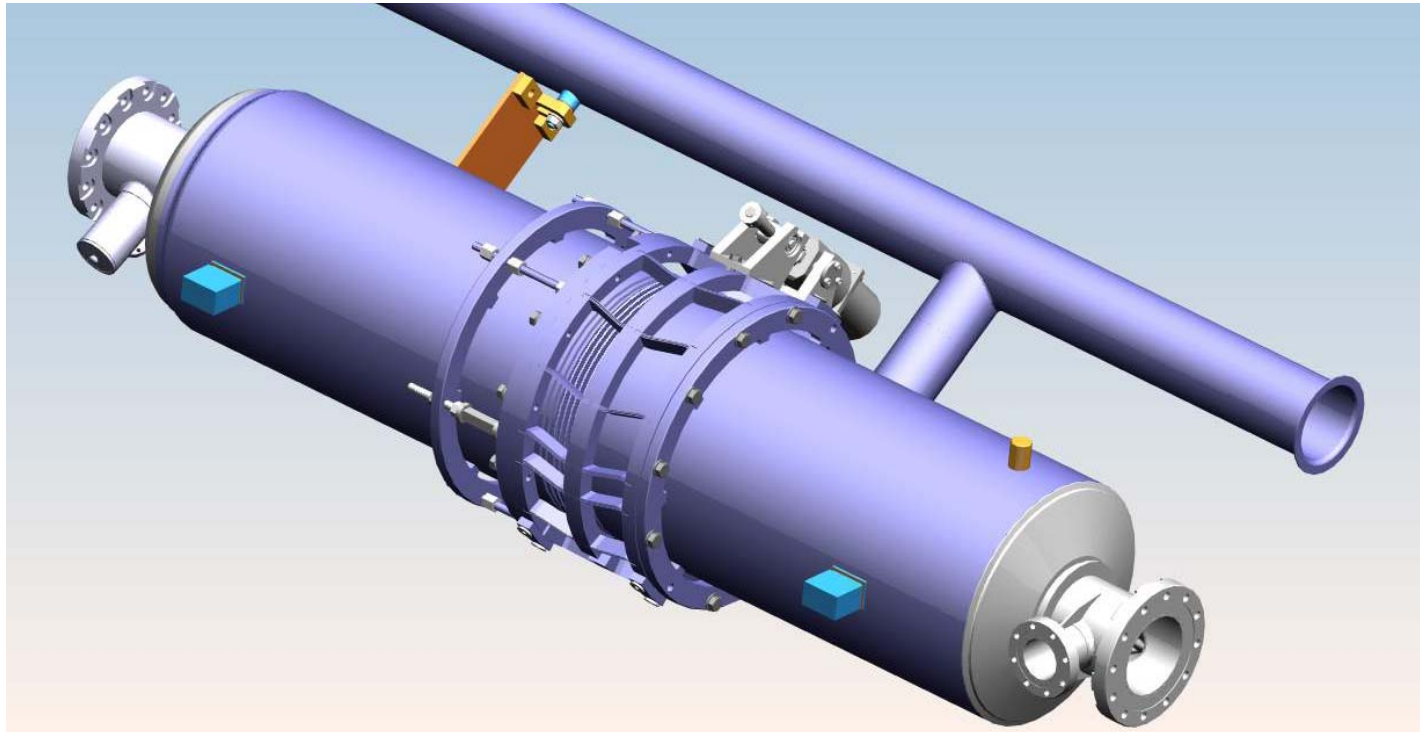


Helium Vessel Body		KEK-STF-BL	KEK-STF-LL	FNAL-T4CM	DESY-XFEL
Helium Jacket	Material	Ti	SUS	Ti	Ti
	Slot length, mm	1337	1337	1326.7	(1382:Type3)
	Distance between beam pipe flanges, mm	1258.6	1254.5	1247.4	1283.4
	Distance between bellows flanges, mm	78.4	85.2	80.49 (cold)	
	Outer diameter, mm	242	236	240	240
Beam Pipe Flange	Material	NbTi	Ti	NbTi	NbTi
	Outer diameter, mm	130	140	140	140
	Inner diameter, mm	84	80	82.8	82.8
	Thickness, mm	14	17.5	17.5	17.5
	PCD, bolts	φ115, 16-φ9	φ120, 16-φ9	12, M8 SS studs	12, M8 SS studs
	Sealing	Helicoflex	M-O seal	Al Hex Seals	Hexagonal Al ring
	Distances between the connection surface and input coupler axis	62, -1196.6	58.1, -1213.9	60.6, -1186.8	60.6, -1222.8

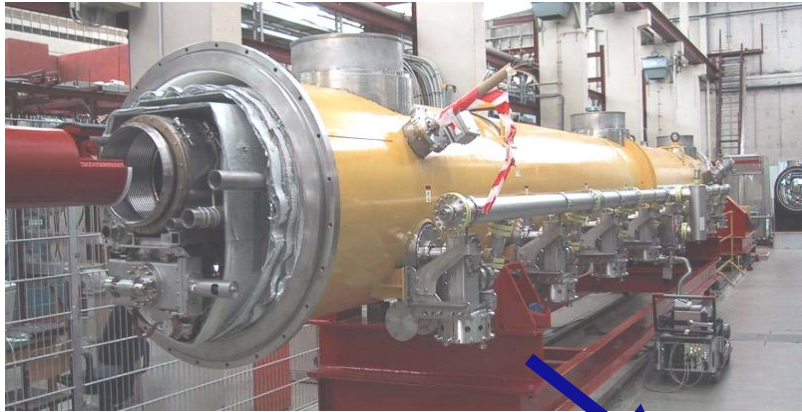
# ILC-XFEL Plug Compatible Cavity

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- Cavity with Helium Tank, Tuner and pipe connections
  - Plug Compatible with the 3 Regional Infrastructures
  - Plug Compatible with the FLASH and XFEL Cryomodules

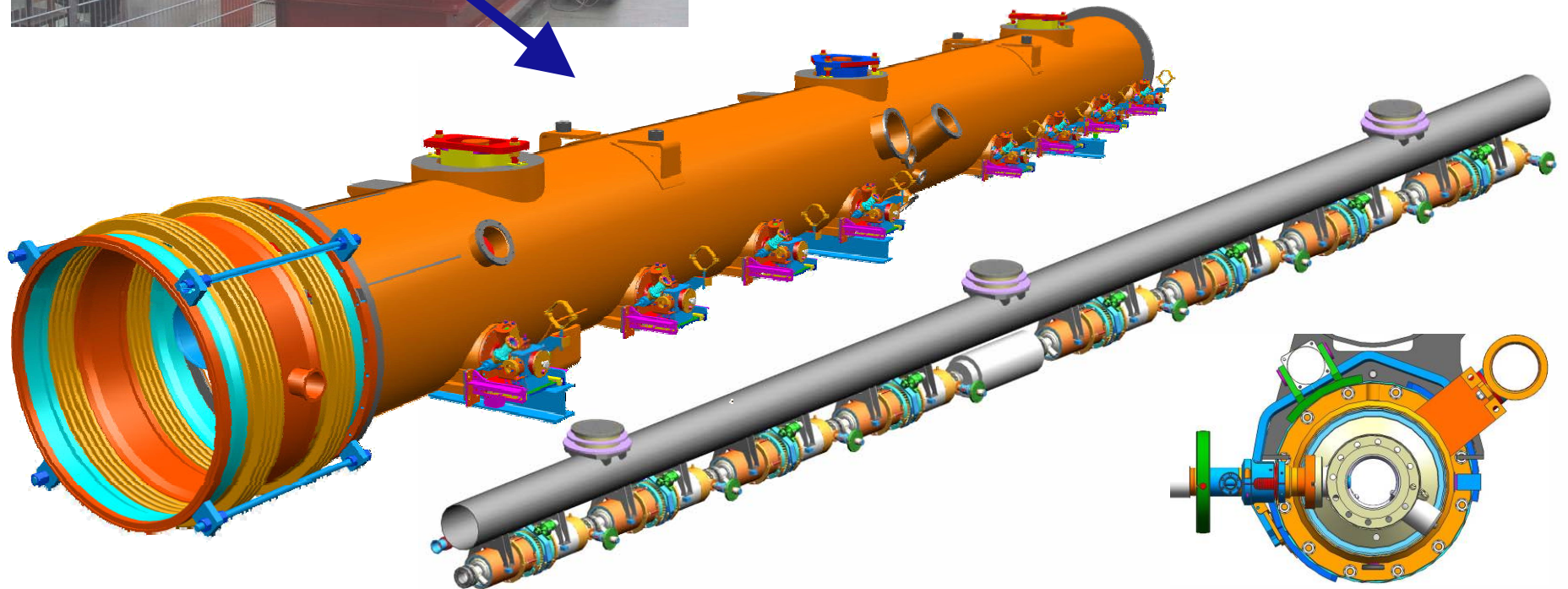


# TTF Type III Reference Cryomodule



## Developed by INFN for TTF-TESLA

- 3<sup>rd</sup> generation of improvements
- Many years of successful operation
- Baseline for XFEL and ILC
- Reference for others (Project X, etc)



# Path to the European XFEL



sc linac



2001 XFEL Proposal



2002 XFEL Supplement



2006 XFEL Final TDR

- 1997 1st electron beam accelerated at TTF
- 2000 1st lasing at TTF-FEL (80-120 nm)
- 2005 1st lasing at TTF (VUV-FEL) 30 nm
- 2006 13 nm and saturation  
many happy photon beam users
- 2007 energy upgrade to 1 GeV,  
i.e. 6 nm reached

**FLASH**

- 2003 German Science Council recommends building the XFEL
- 2004 Project Preparation Phase  
MoU between European Partners  
(project preparation)
- 2006 Final TDR incl. detailed technical layout  
and experiments
- 2007 June 5, Formal Project Approval
- 2008 Autumn: XFEL Company  
being created in Berlin

**XFEL**

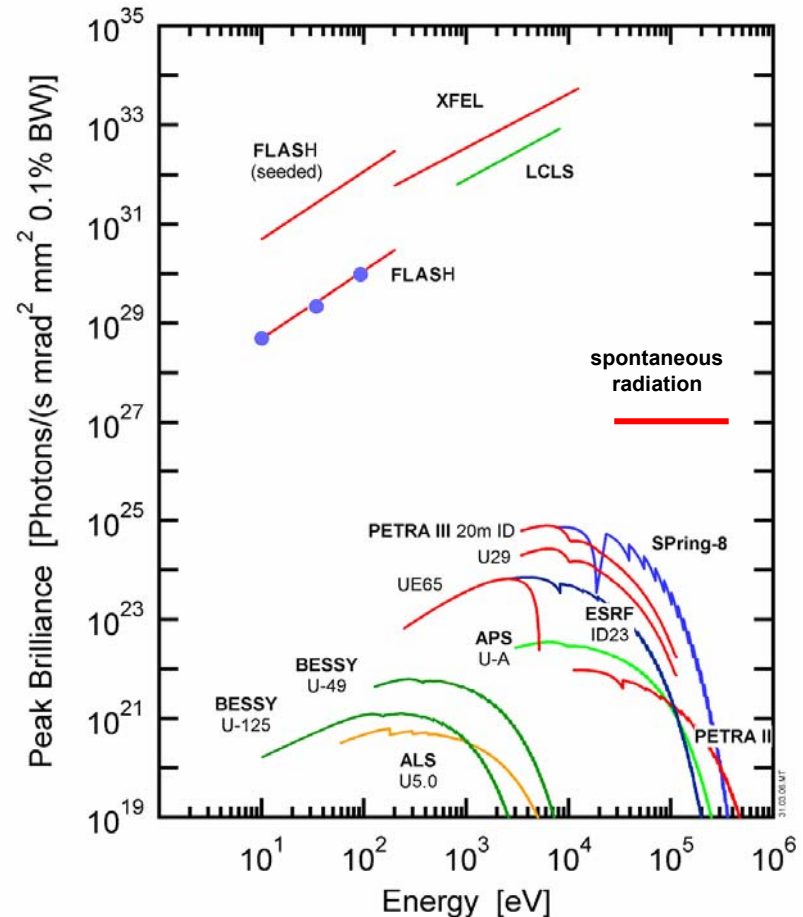
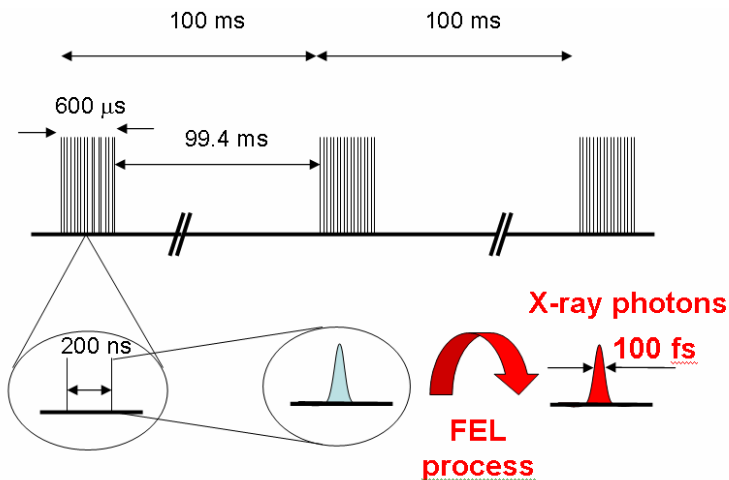
# The European XFEL

- Proposal Oct. 2002 – X-ray FEL user facility with 20 GeV superconducting linear accelerator from **TESLA** technology
- Approval by German government Feb. 2003 as European Project
- **Formal starting on June 5, 2007**
- Negotiations close to conclusion: Convention, Articles of Association and Final Act have been finalized.
- **Creation of the XFEL Company expected in early Autumn 2008**



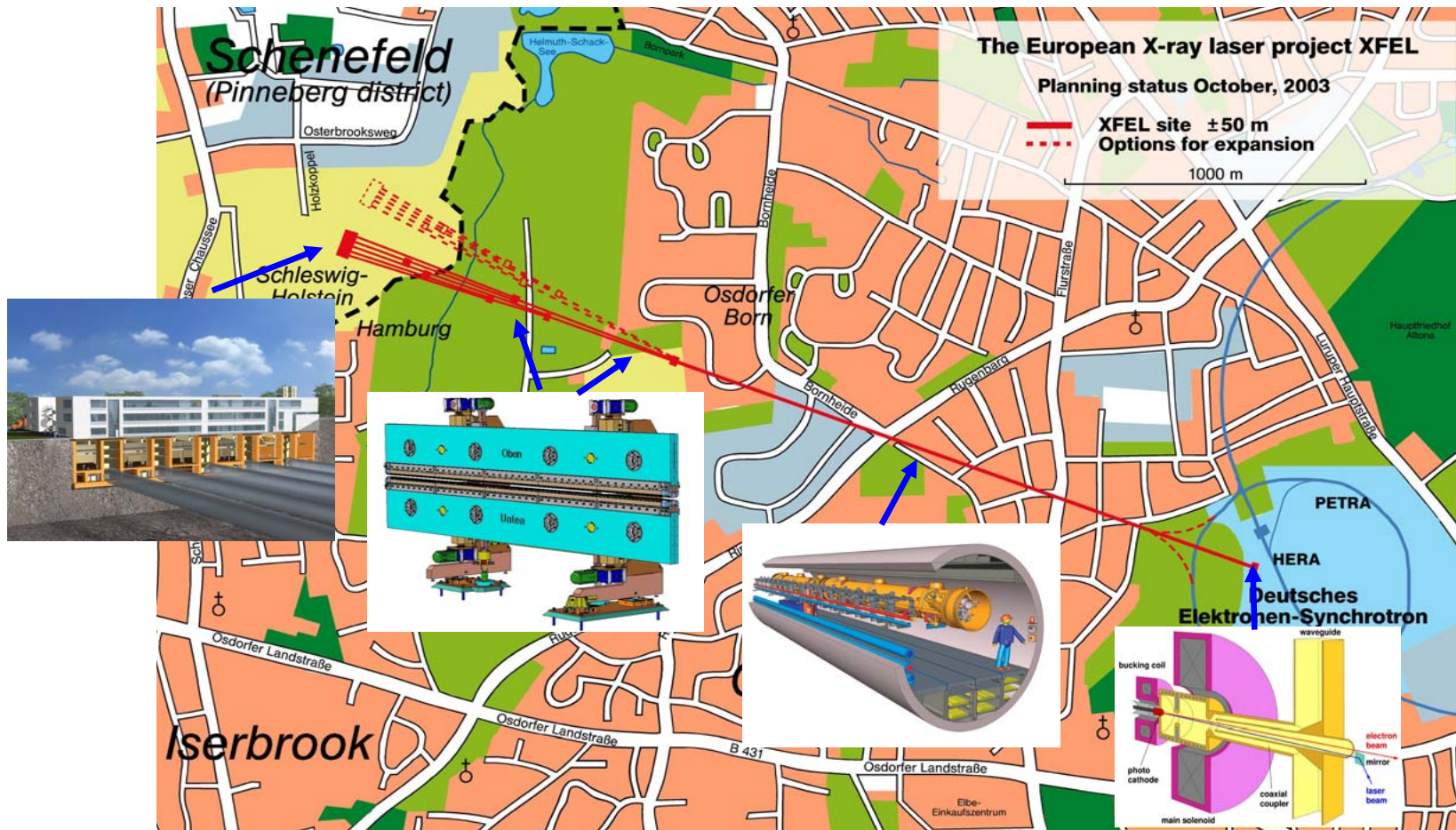
# Properties of XFEL radiation

- X-ray FEL radiation (0.2 - 14.4 keV)
  - ultrashort pulse duration <math><100\text{ fs (rms)}</math>
  - extreme pulse intensities <math>10^{12}\text{-}10^{14}\text{ ph}</math>
  - coherent radiation <math>\times 10^9</math>
  - average brilliance <math>\times 10^4</math>
- Spontaneous radiation (20-100 keV)
  - ultrashort pulse duration <math><100\text{ fs (rms)}</math>
  - high brilliance



# Overall layout of the European XFEL

← 3.4km →





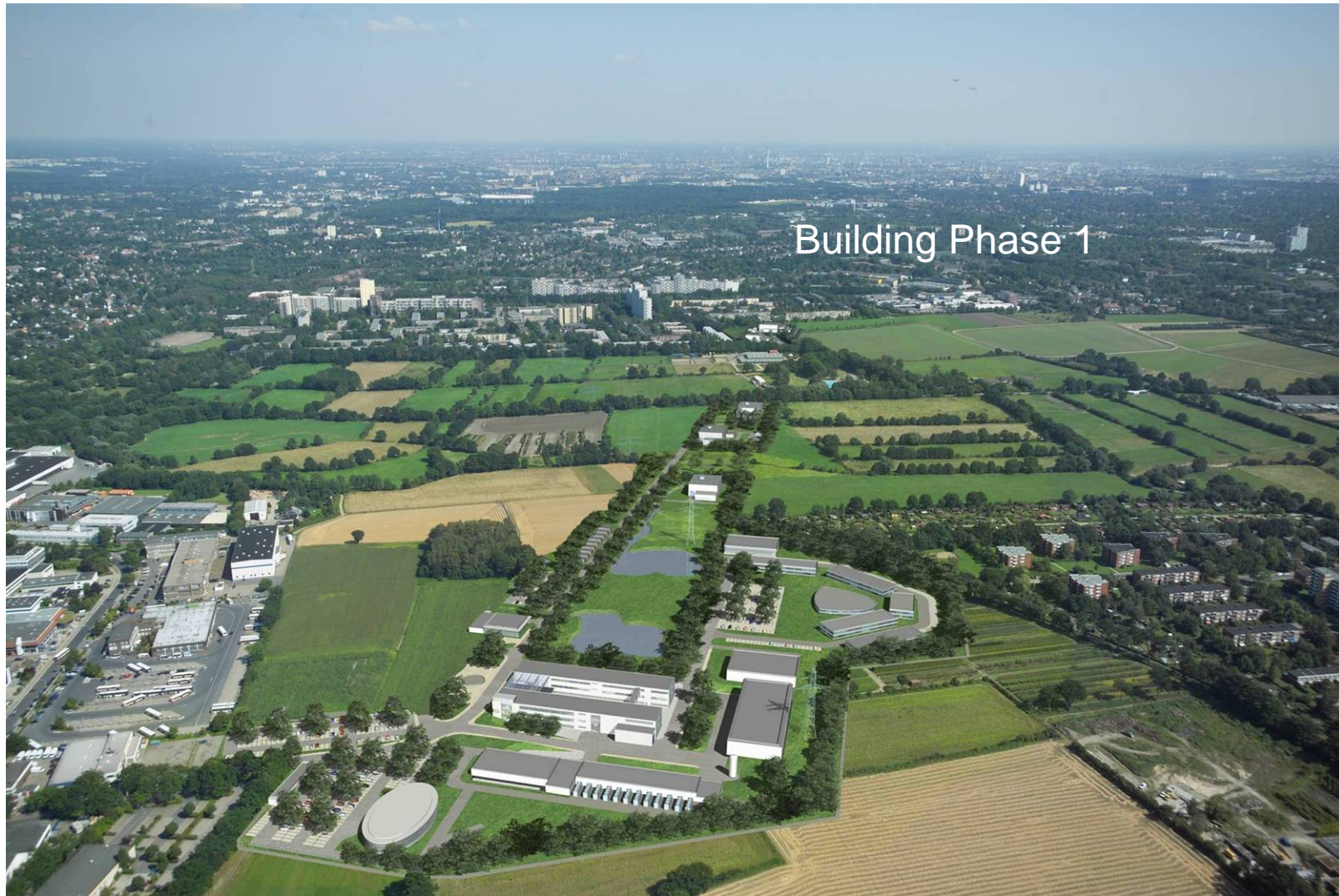
# ***XFEL site in Hamburg/Schenefeld***

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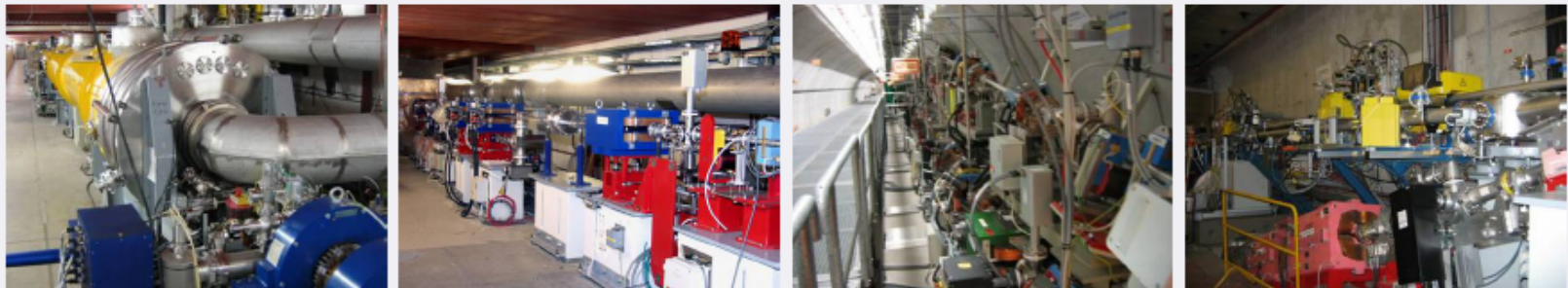
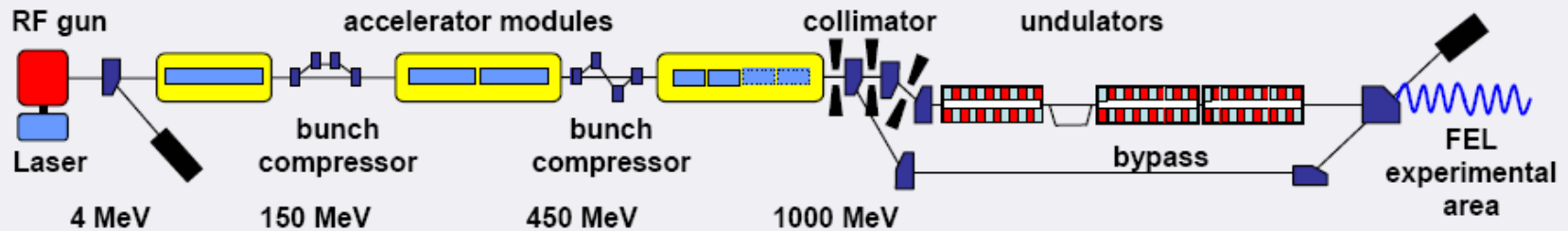
***... after construction*** (computer simulation)

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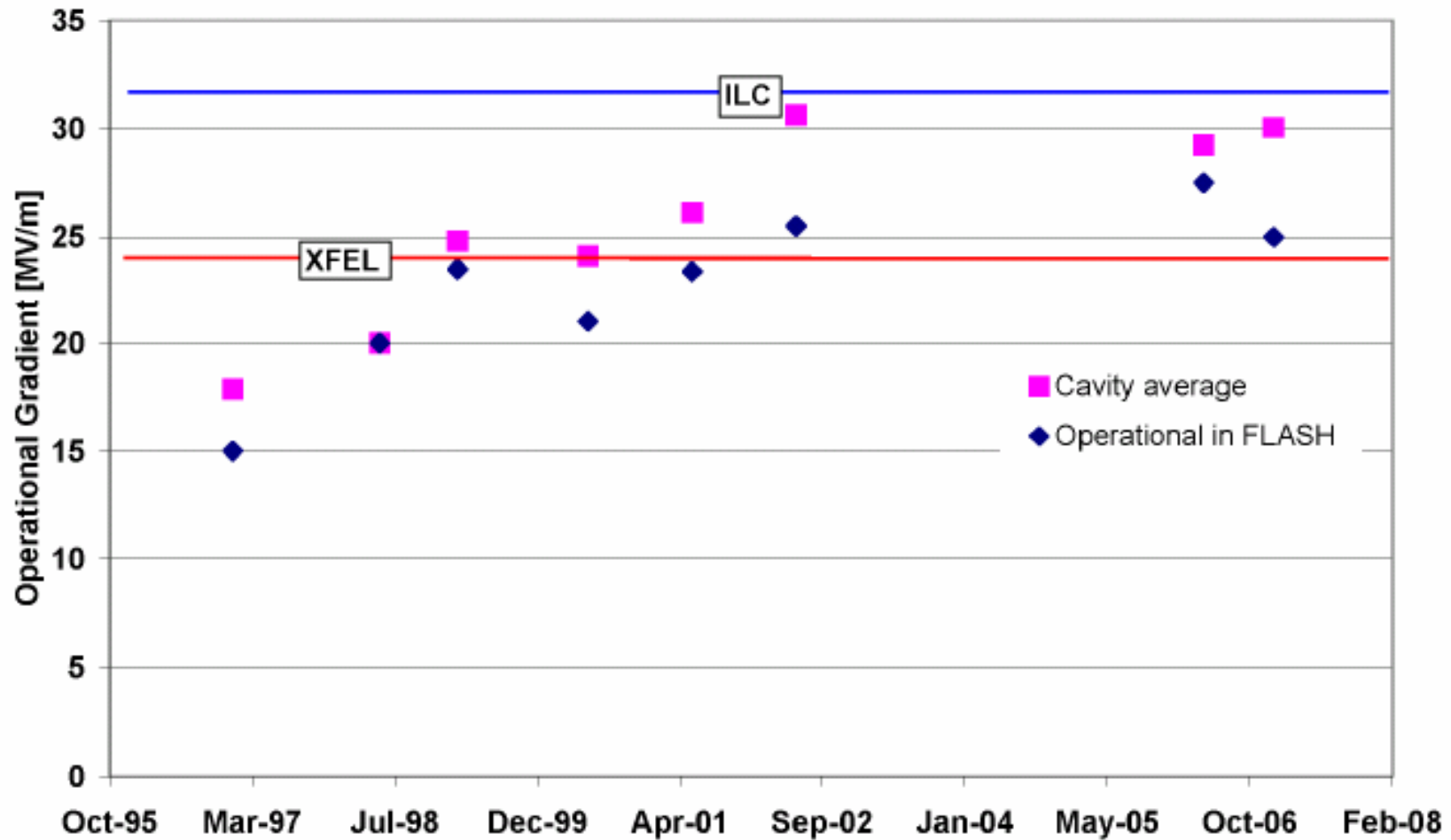
# The Existing FLASH @ DESY

## FLASH (VUV-FEL) as XFEL Prototype



← 250 m →

# TTF-FLASH Cryomodule Performances



A more flexible RF Distribution System will allow higher operation gradient

# ***XFEL International Project Preparation***

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## **XFEL Steering Committee ISC** (Chair: John Wood, UK)

- Representatives of all countries intending to contribute to the XFEL facility
- *13 countries have signed MoU (project preparation phase) in 2004*



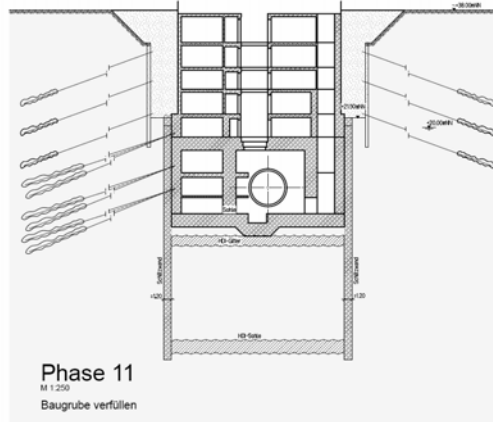
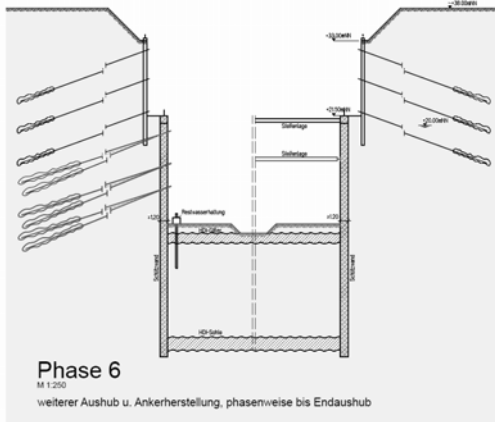
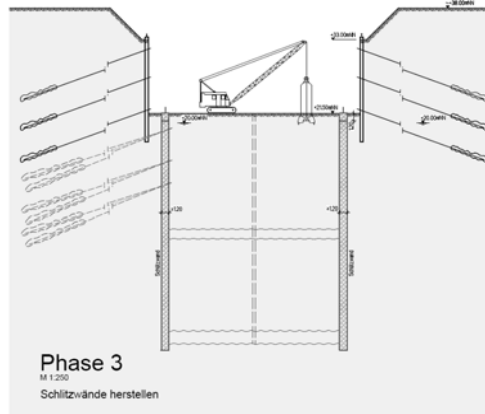
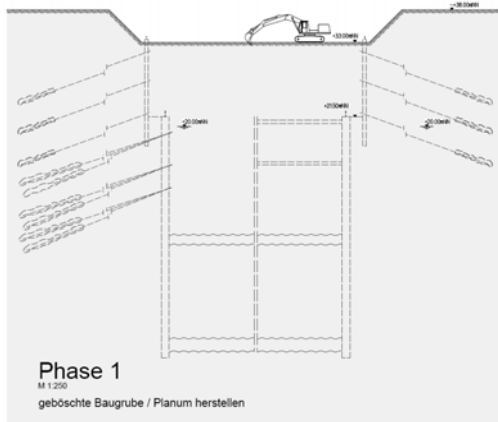
**CH CN DE DK ES FR GB GR HU IT PL RU SE**

- *European Project Team (Leader: Massimo Altarelli)*

**WG on Scientific and Technical  
issues STI** (chair: F. Sette, ESRF)

**WG on Administrative and Funding  
issues AFI** (chair: H.F. Wagner, Germany)

# ***XFEL Ground Breaking started***

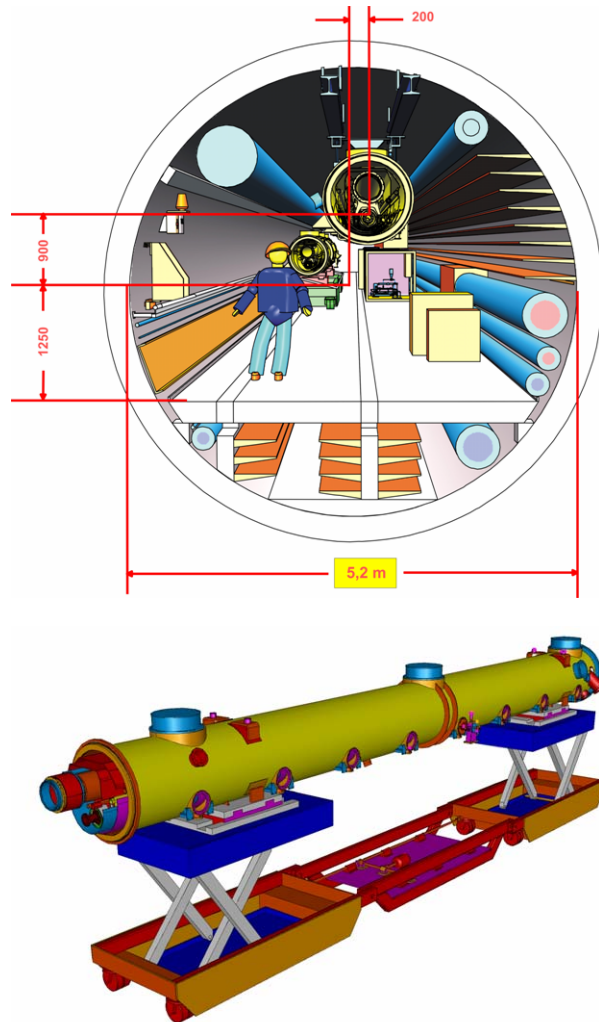


**Ground-breaking**  
started in 2008

The tunnel and shaft buildings will be realized in a depth from 12 m up to 44 m below the surface.

The **foundation** of the buildings will thus be situated **below the groundwater table** and the buildings will lie up to 20 m inside the groundwater.

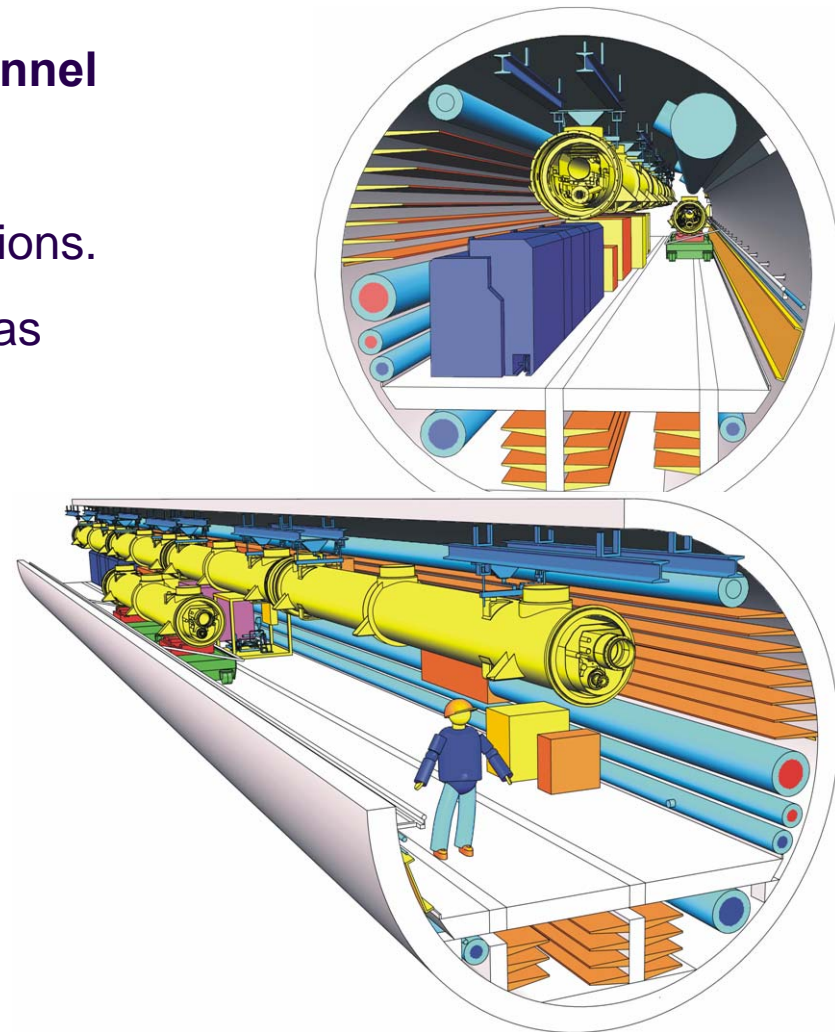
# The XFEL Tunnel - will start on 2009



The **XFEL tunnel layout** was developed in several iterations.

A **mockup** has been built.

**Installation procedures** are under study.



# ***XFEL Tunnel Mockup at DESY***

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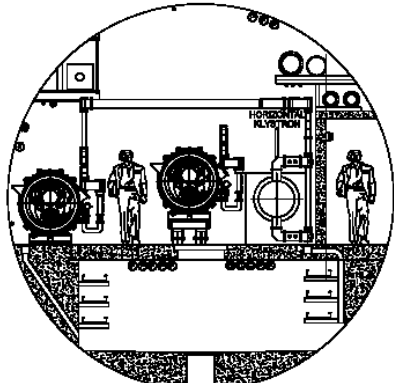




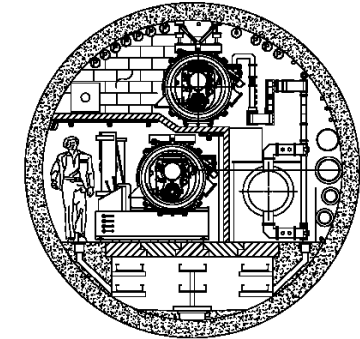
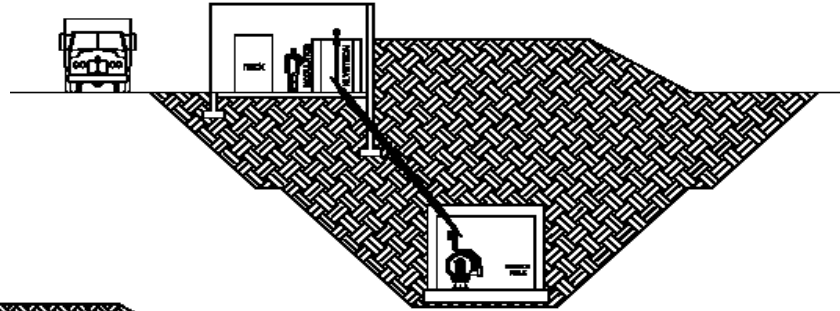
# Mockup Module and Tunnel



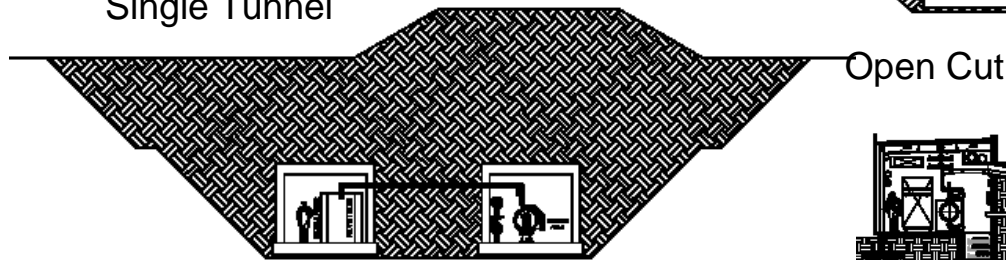
# New ILC Potential Cross-Sections



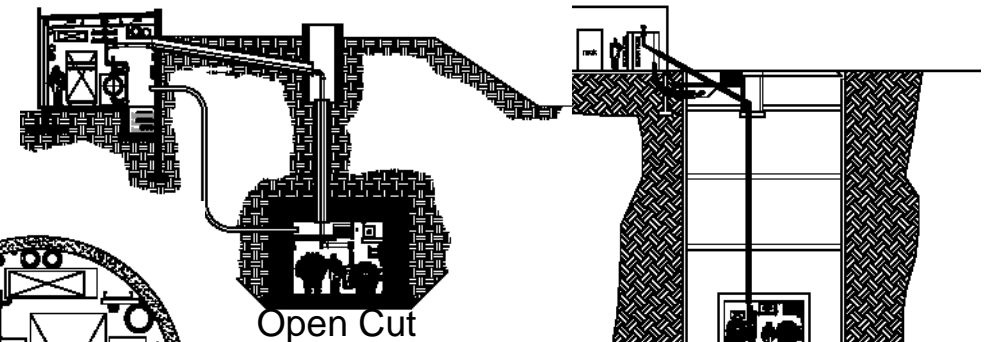
Single Tunnel



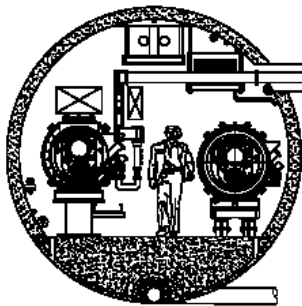
Single Tunnel



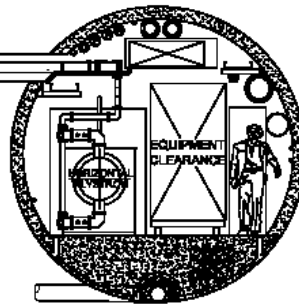
Open Cut Twin Enclosures



Open Cut

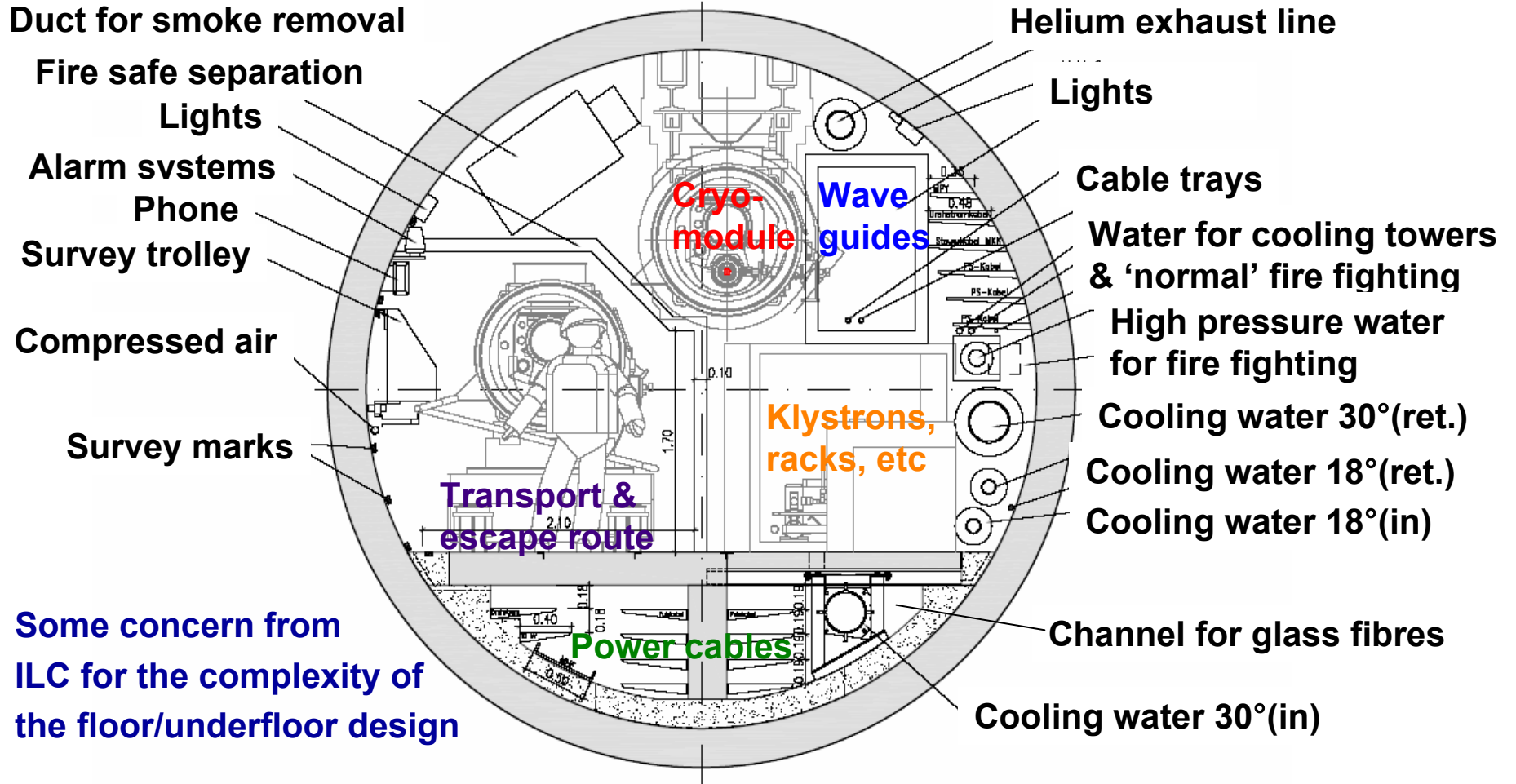


Twin  
Tunnels

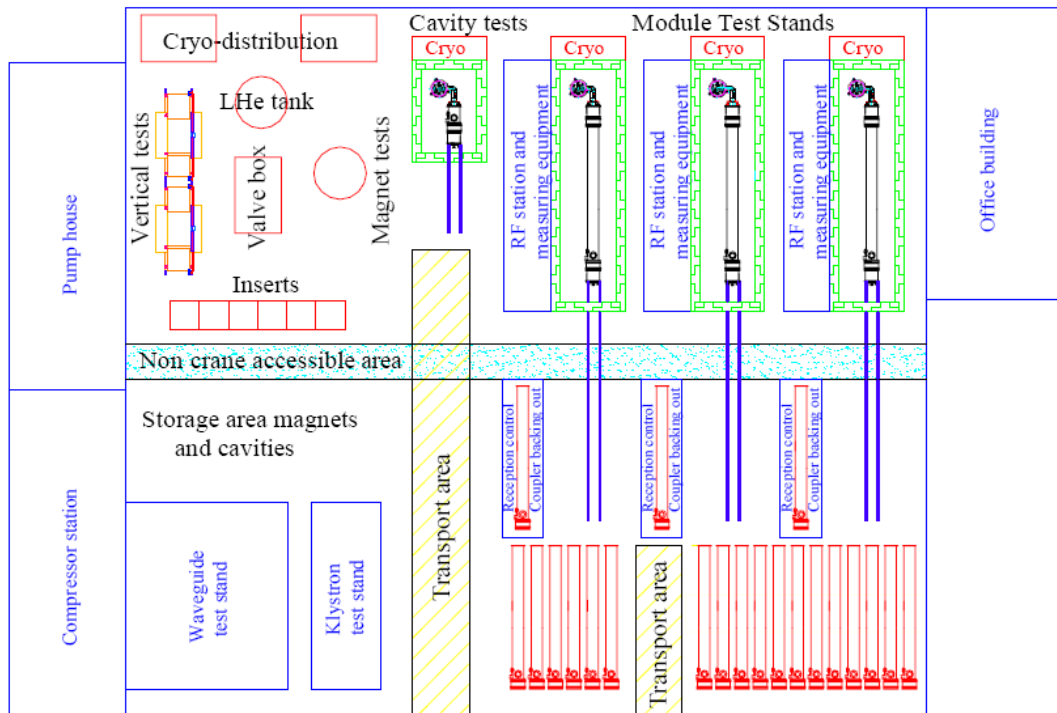


Braced Excavation

# ***XFEL Tunnel cross-section***



# XFEL Accelerator Module Test Facility



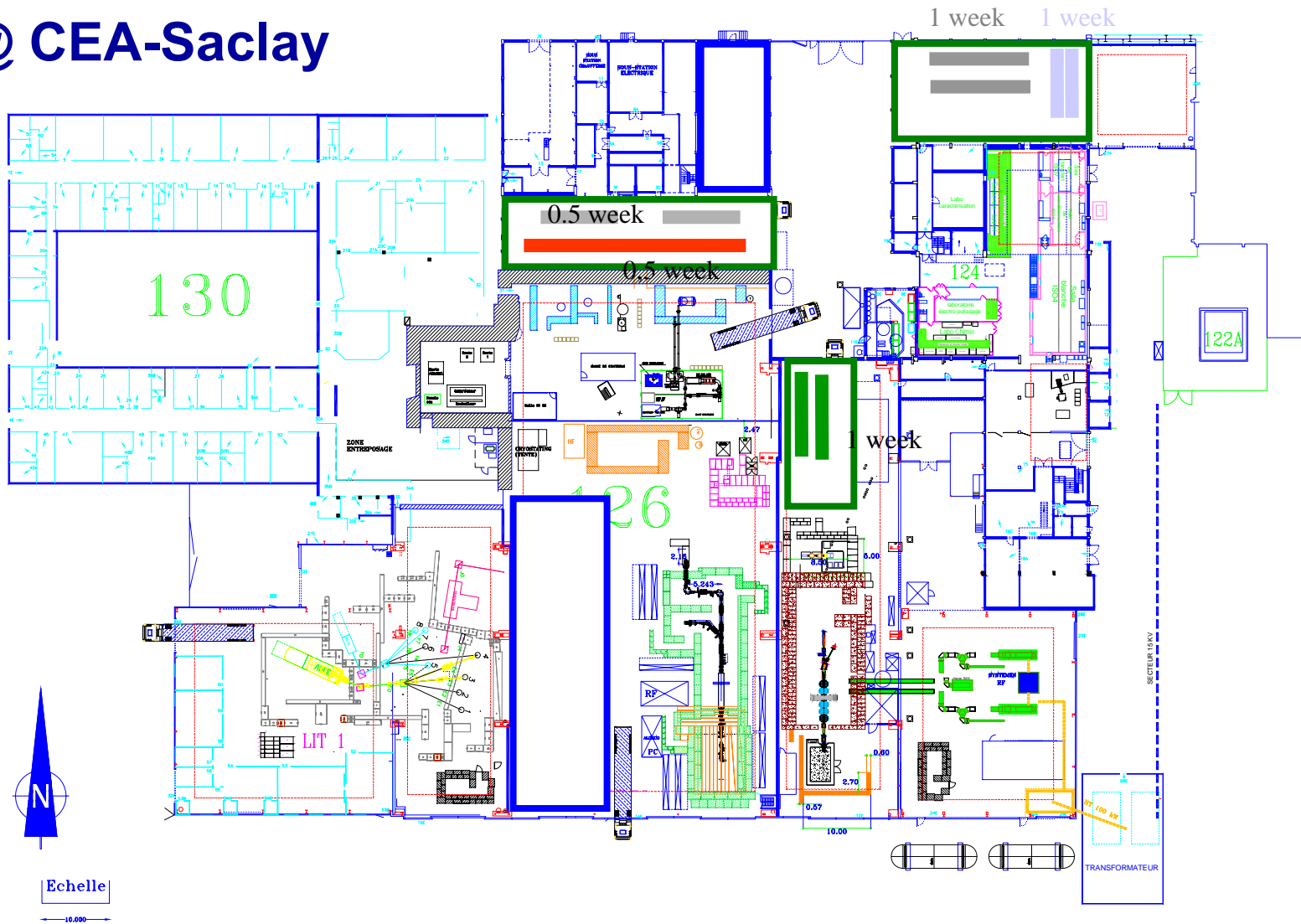
@ DESY

TDR version of the AMTF. After some iterations (costs, practicability) the final version to be built until 2009 will look slightly different.

The XFEL requires an **Accelerator Module Test** of all 101 individual modules. The test rate is 1 module/week corresponding to the envisaged assembly rate. In order to be most efficient, the **vertical test** of bunches of cavities is integrated. Other issues are **waveguides and cold magnets**.


# Cryomodule Assembly Infrastructure

@ CEA-Saclay



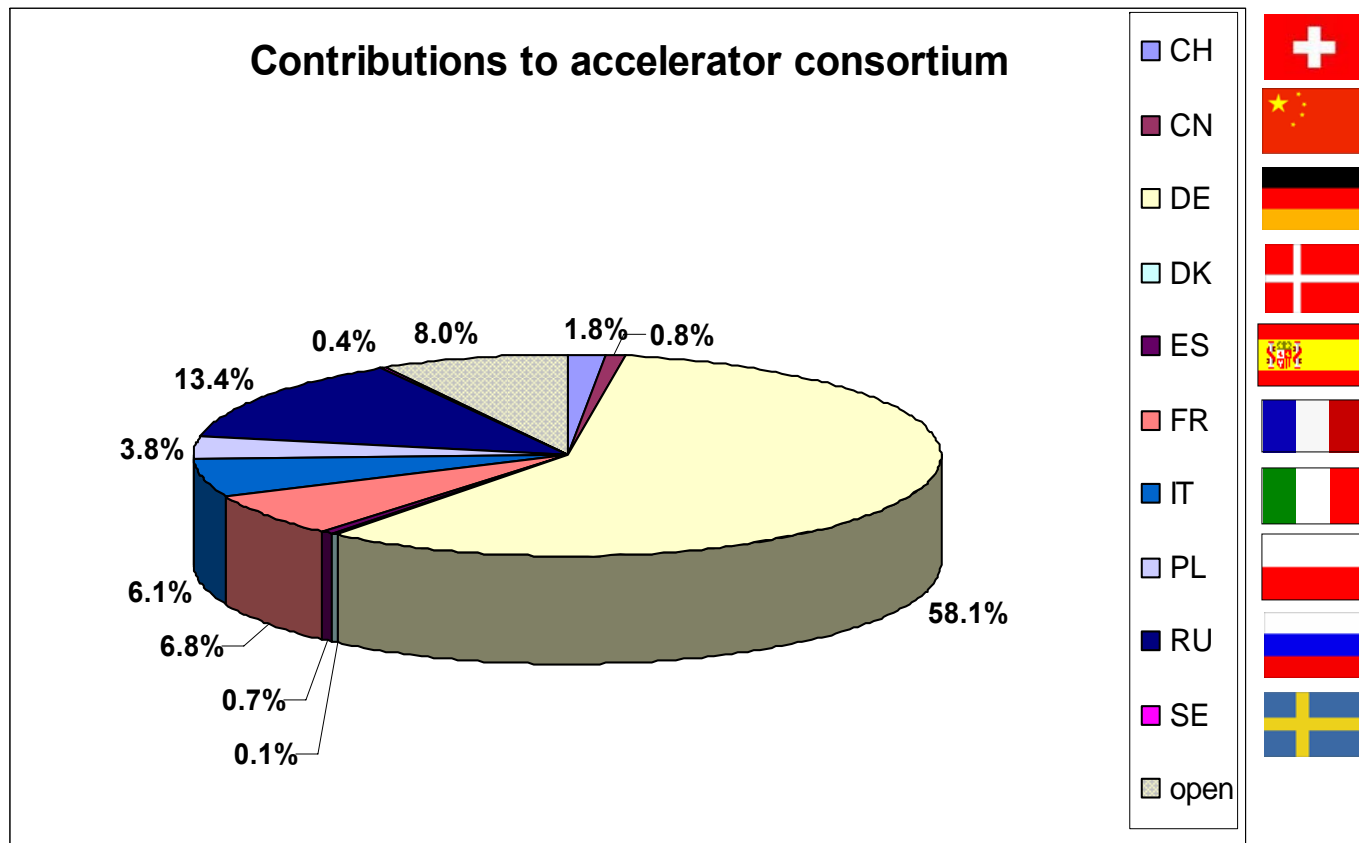
# International Consortium for the Linac

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WP 01: Power RF	DESY & RU
WP 02: LLRF	DESY & Lodz
WP 03: Module	CEA & DESY & INFN
WP 04: Cavities	DESY & INFN
WP 05: Coupler	DESY & LAL
WP 06: HOM	DESY & Swierk
WP 07: Tuner	DESY & INFN
WP 08: Cold Vacuum	DESY & BINP
WP 09: String Assembly	CEA & DESY
WP 11: Cold Magnets	CIEMAT & DESY
WP 46: 3.9 GHz	DESY & INFN

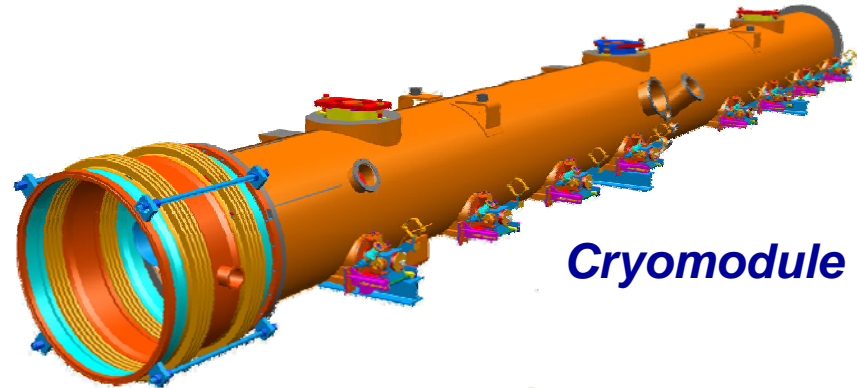
# In-kind Contributions Picture

Preliminary picture – Final numbers at the end of negotiations

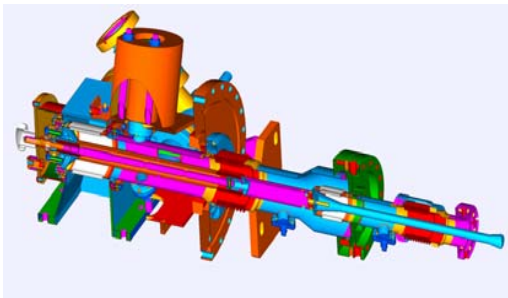


# XFEL / ILC Accelerator Components

*cavities*

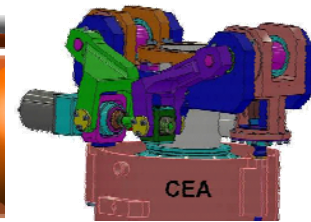
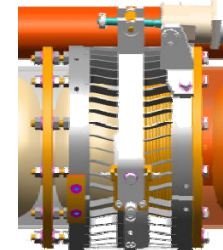


*Cryomodule*



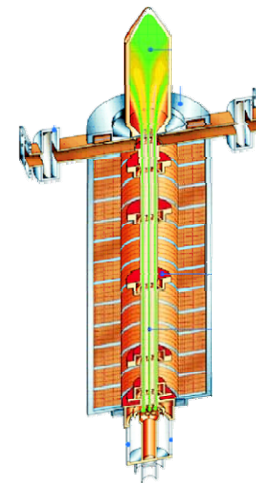
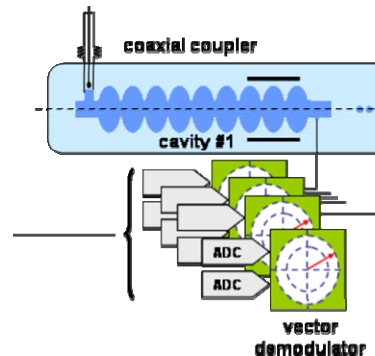
*coupler*

TESLA  
Technology

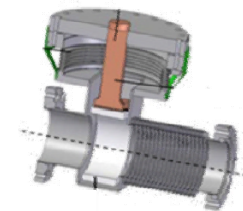


*Tuners*

LLRF



RF



*HOMs*

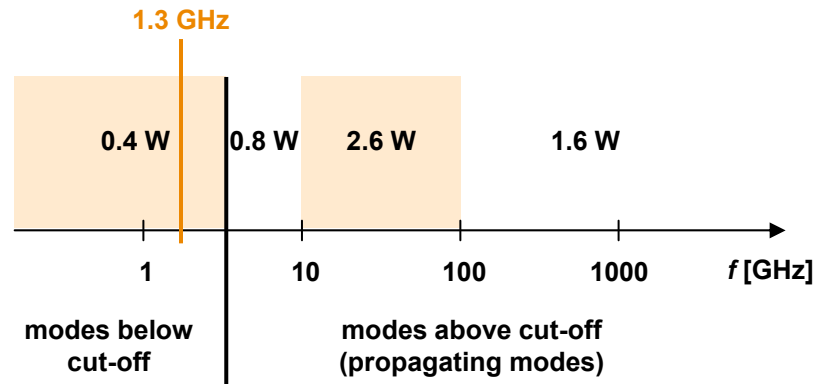


# Damping of Higher Order Modes

The spectrum of the XFEL electron bunch ( $\sigma_z = 25 \mu\text{m}$ ) reaches high frequencies up to 5 THz.

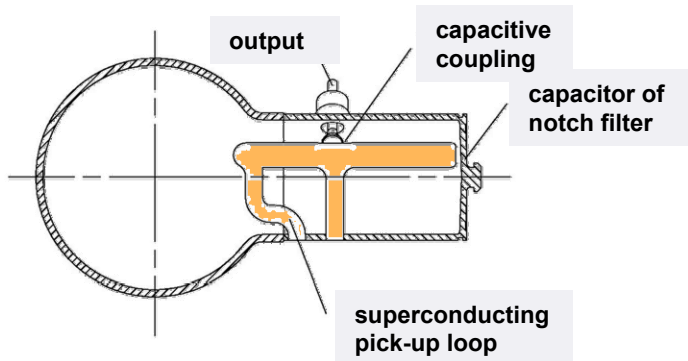
The standard accelerator module has an **integrated loss factor of 135 V/pC**.

The total power deposited by the nominal beam is **5.4 W per module**.

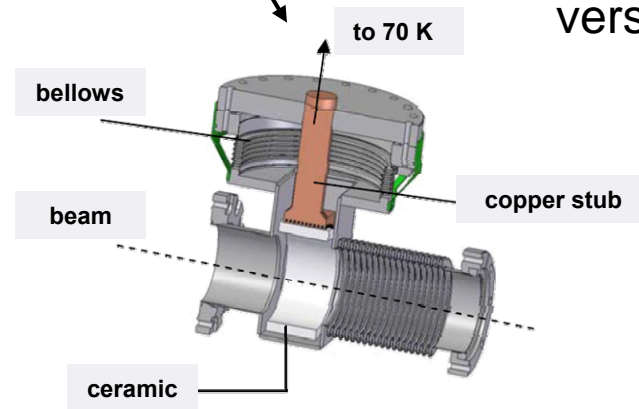


The ILC should have a little less HOM power at high frequencies.

Nevertheless, **HOM couplers and absorbers are required**. The XFEL version is available.

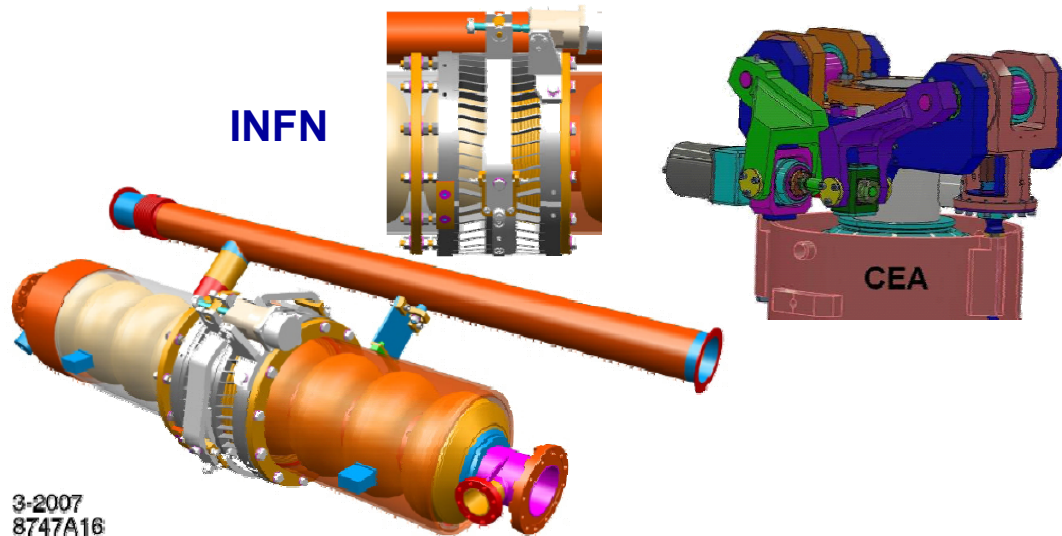


HOM coupler



beam pipe absorber

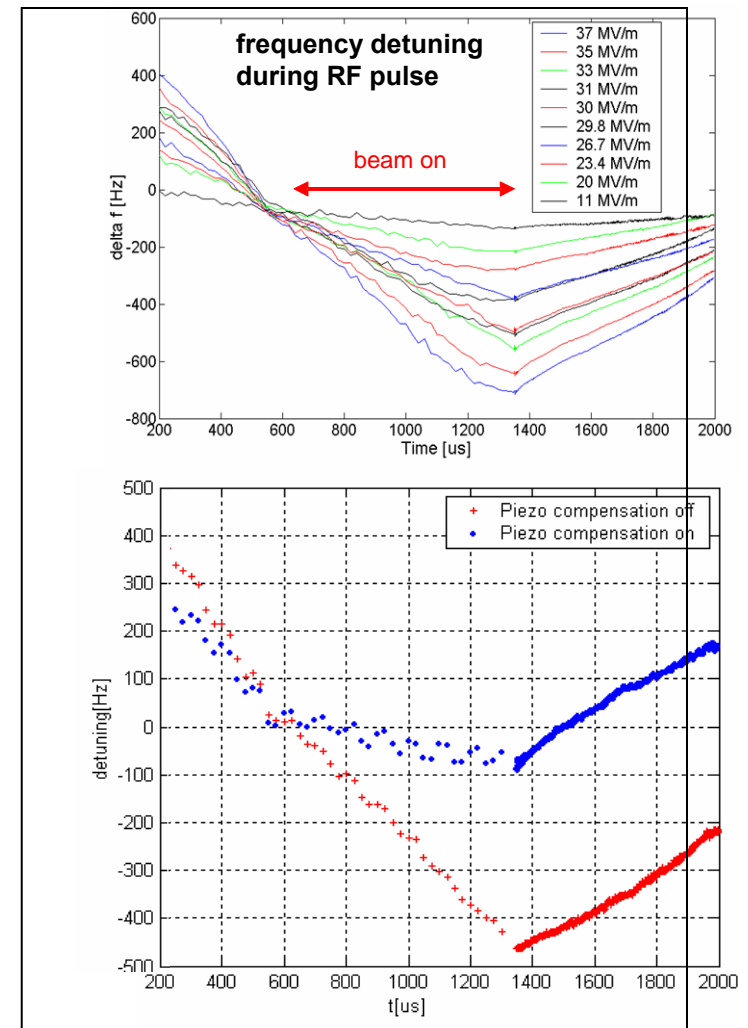
# Slow and Fast Frequency Tuner



3-2007  
8747A16

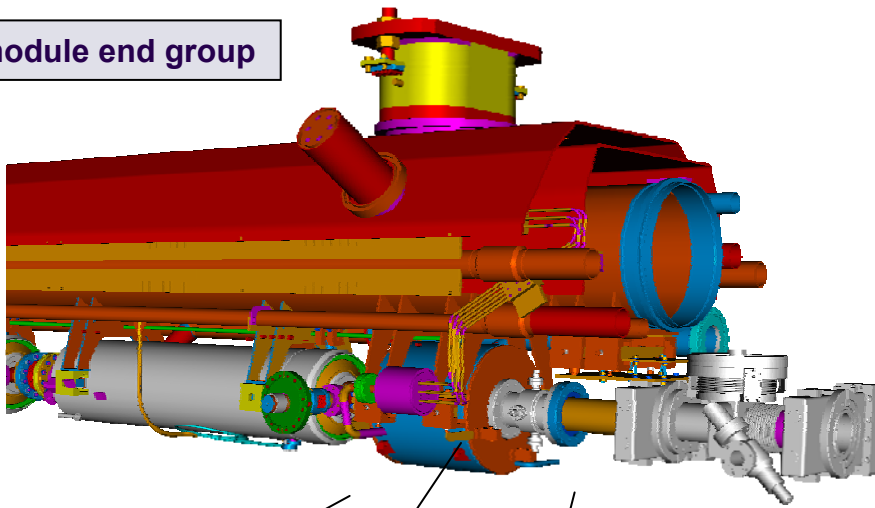
XFEL and ILC tuners look different, but **critical parts are identical**. DESY and INFN are co-leading the XFEL Tuner Working Package

- The slow tuner compensates for drifts; 400 kHz range, 1 Hz resolution.
- The fast tuner compensates the Lorentz-Force detuning during the RF pulse.
- **Blade Tuner option still open for the XFEL**

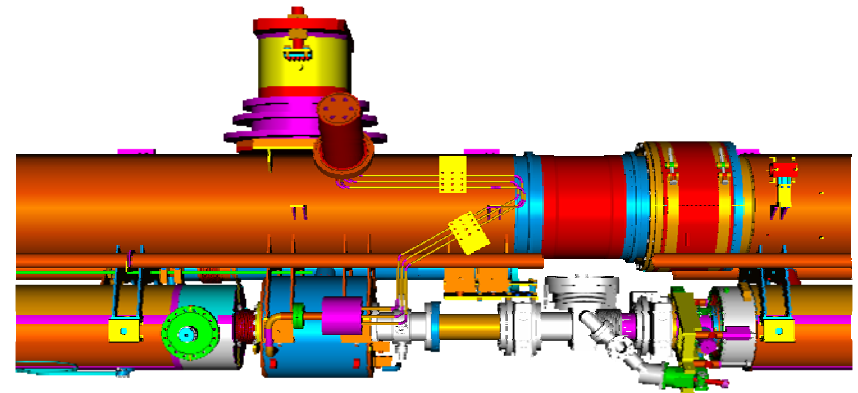


# Accelerator Module (Cryomodule)

module end group



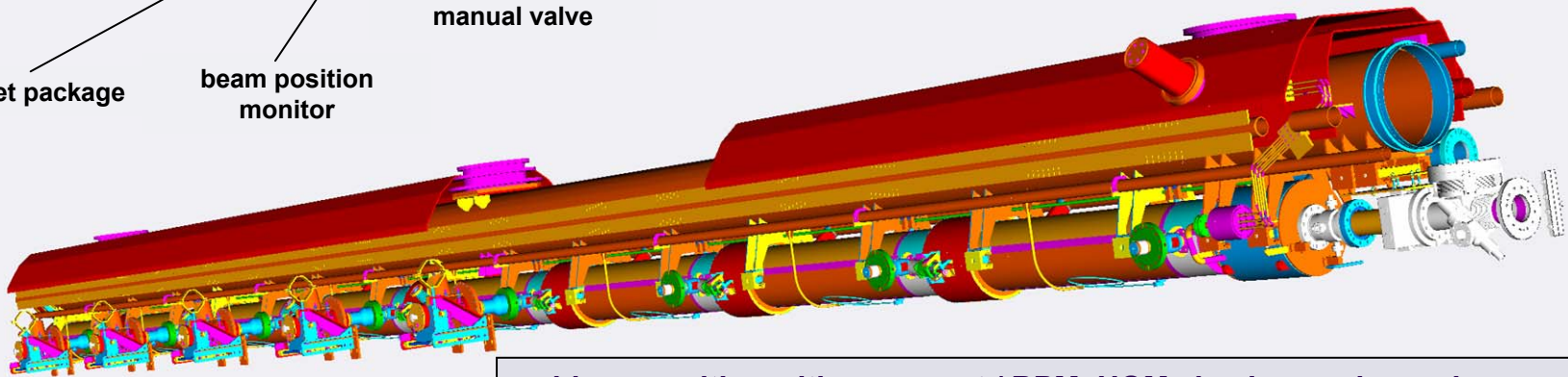
module to module connection



magnet package

beam position monitor

manual valve



cold mass with cavities, magnet / BPM, HOM abs. beam pipe, valve

# XFEL-ILC Cryomodules

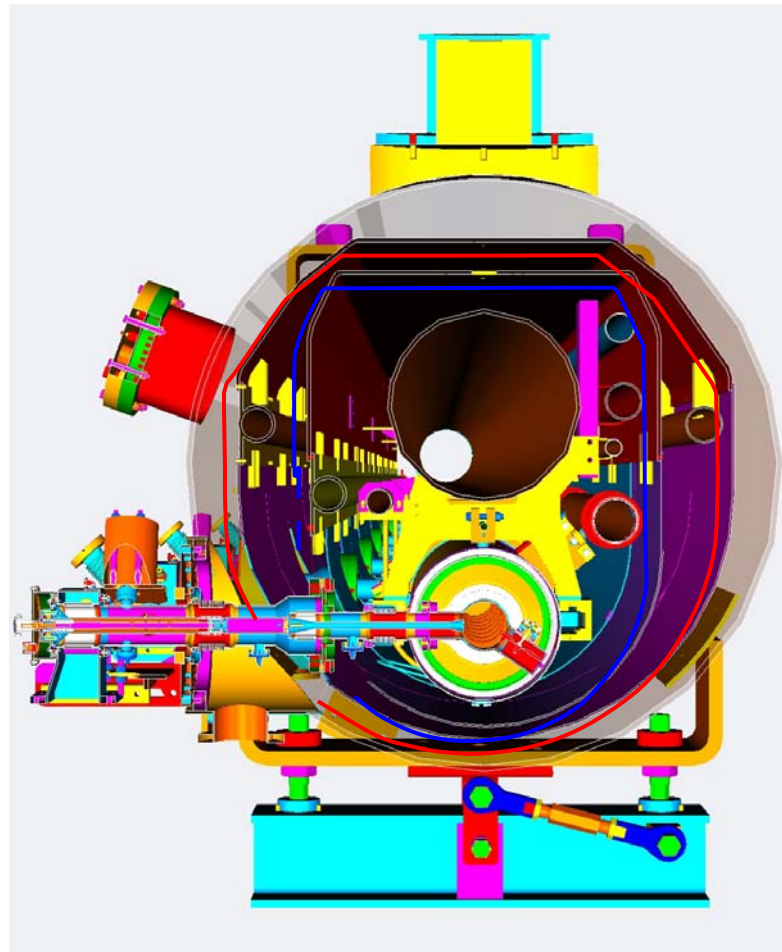
The XFEL accelerator module is based on the 3<sup>rd</sup> cryomodule generation of the TESLA Test Facility All designed by INFN.

Already 10 cryomodules have been built and commissioned for the TTF Linac.

Module 6 and Module 7 (repl. ACC3) are installed at TTF/FLASH.

Additional cryostats were available in 2007:

- Module 8  
  spare for FLASH or ACC7
- Module 9  
  assembled at Fermilab
- 3 additional cold masses  
  under construction in 2008  
  by 3 new vendors (from  
  France, Spain and China)

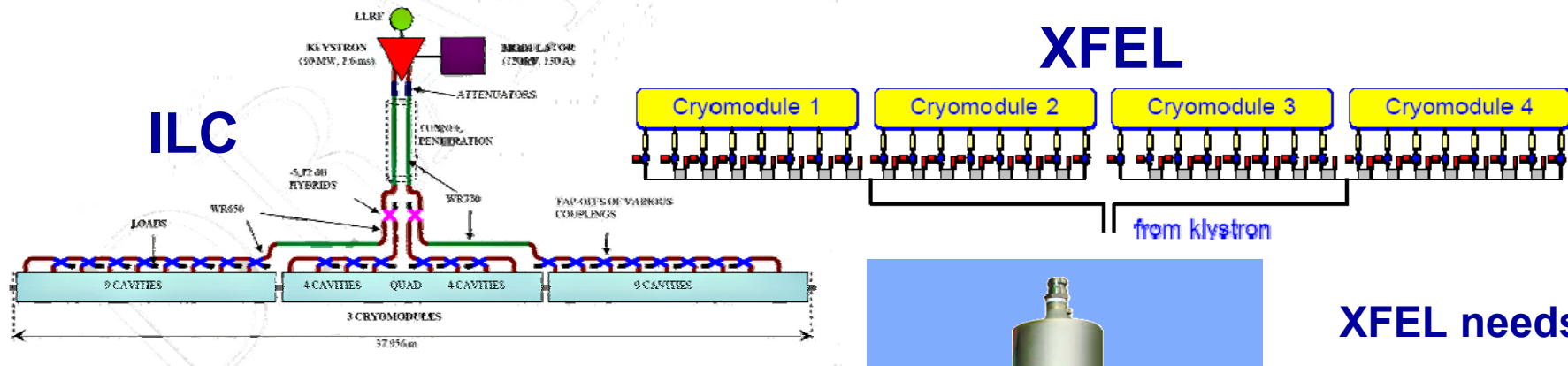


The **same baseline design** is used for XFEL and ILC.

Minor modifications (quads, BPM, nbr. of cavities, overall length) should have almost no impact on industrialization.

Open issue: **vibration sensitivity** in the ILC case. The XFEL requirements are fulfilled.

# XFEL-ILC High Power RF Systems

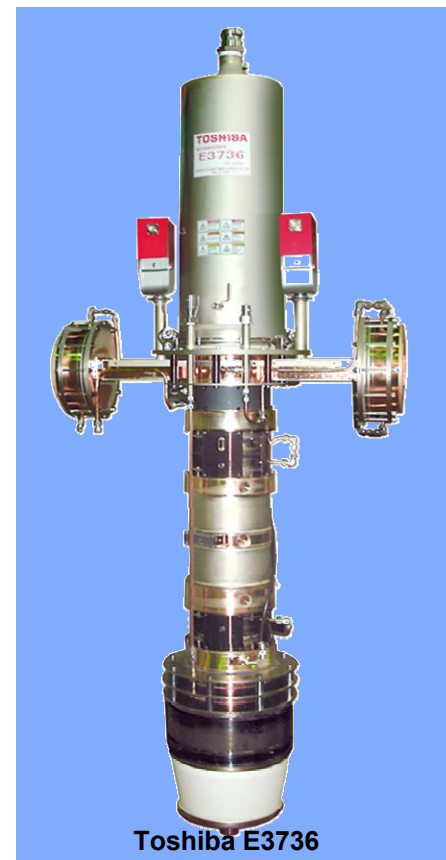


## Minor Differences

XFEL has **32 cav. per klystron**, ILC 26.

Due to the higher gradient, the ILC beam absorbs 7.6 MW instead of 3.9 MW. A margin of ca. 30 % is still available for **wave guide and regulation reserve**.

The XFEL will install the klystrons in the tunnel while ILC has chosen to put the klystrons & modulators in the **2nd tunnel**.



Toshiba E3736

## XFEL needs

31 RF stations

- 10 MW peak
- 150 kW average.

**3.9 MW** are needed for the beam at 20 GeV and nominal current.

**5.2 MW**. Including waveguide losses (6%) and regulation reserve (15%)

# XFEL Low Level RF

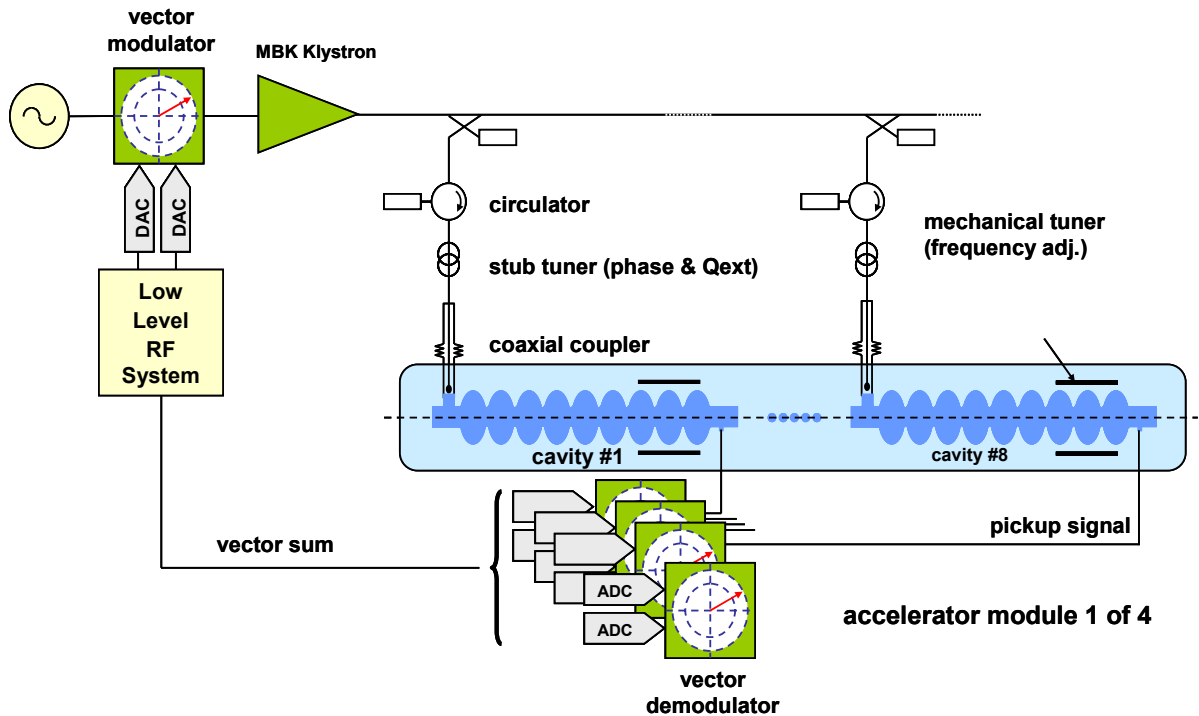
## XFEL needs on RF

- 0.01% amplitude stability
- 0.01° phase stability!!!

Challenging phase and amplitude stability required by the FEL process

Successful tests already performed at TTF/FLASH.

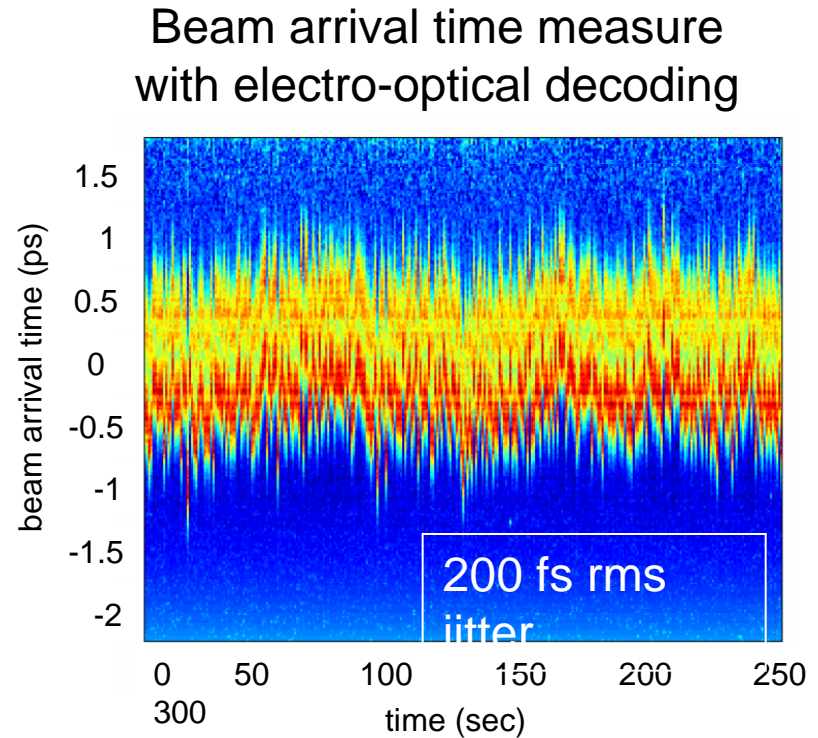
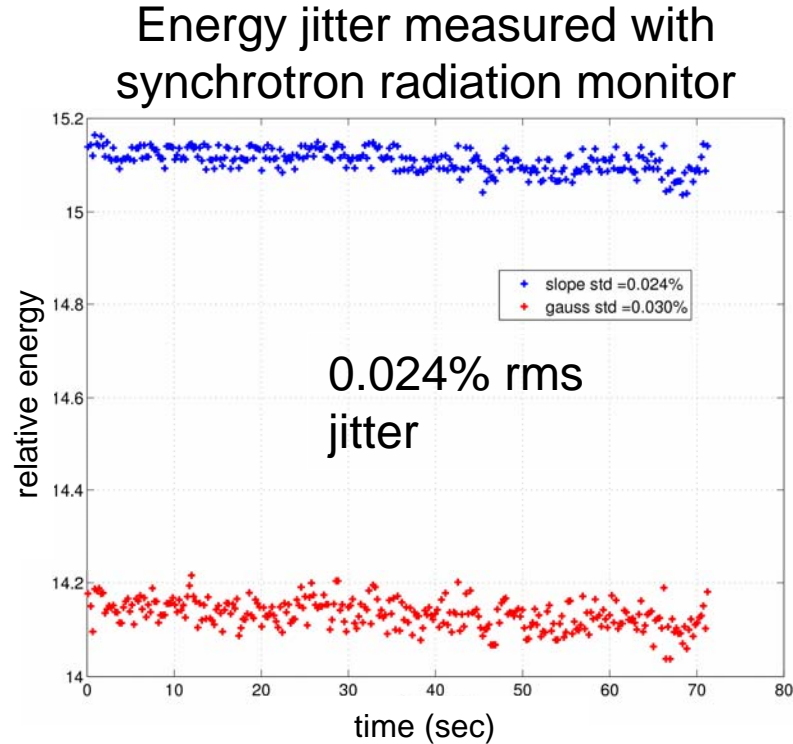
The **ILC numbers are more relaxed**: 0.35% amplitude and 0.07° phase stability. XFEL development will be beneficial in any case



The **operational requirements** are probably different but similar to handle. Here the number of spare RF stations as well as the aimed up-time defines the 'rules of the game'.

# Progress on LLRF/energy stabilisation

- $dE/E = 2.4 \cdot 10^{-4}$  measured at 127 MeV
- electron and FEL beam arrival time jitter 200 fs rms



# Crash-Tests Performed with M3\*

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## CMBT-Test 08.01.2008 – 16.05.2008

Test 1 venting isovac. slow with He (He-leak) - 2K operation  
Measurement: cavity.performance.and cryoloses / Max. pressure isovac.: 10-5mbar up to 2 mbar

Test 2 venting couplervac. slow with N2 - 2K operation  
Measurement: cavity.performance.and cryoloses / Max pressure couplervac. < 600 mbar

Test 3 venting beampipevac. slow with N2 – 2 K operation  
Measurement: cavity.performance.and cryoloses / Max. pressure beampipevac.  $6 \cdot 10^{-6}$  mbar

-First warm up 300K

Test 4 and 5 venting isovac. fast / air – 2 K operation > 1bar  
-Second warm up 300K

Measurement: cavity.performance.and cryoloses / we have to repair he-leak 2k-area / isovac.

Test 6 venting beampipevac. fast / air – 2 K operation > 1 bar  
-Third warm up 300K

Measurement: cavity.performance.and mech. detuning of cavity's

Test 7 venting beampipevac. fast / air – 4,5 K operation > 1 bar  
Measurement: cavity.performance.and mech. detuning of cavity's

Test 8 venting isovac. fast / air – 4,0 K operation < 1 bar  
Measurement: Diff.-pressure isovac. / Temp. development of vac.vessel

- Fourth warm up 300K, end of Mod.3-Star test



# *M3\* on CMTB after crash tests*

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## ***Major XFEL Contributions to the ILC***

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**XFEL** is a factor 20 extrapolation of **TTF-FLASH**

**ILC** is a factor 20 extrapolation of **XFEL**

- **The experience of the construction of a 1/20 scale ILC will**
  - Prove the technology transfer to Industry
  - Prove the cost reduction through industrial competing contribution
  - Prove the learning curve parameters
  - Prove the effect of industrial QA and QC methods
  - Set the limits of an industrially based TESLA technology
  - Set numbers for cavity and ancillaries performances and yields
- **The experience of the operation of a 1/20 scale ILC will**
  - Prove MTBF and MTTR of components and systems
  - Prove and improve operation and setting strategies
- **XFEL is a pilot experience for creating and organizing an International Project based on in-kind contributions**