



# Optimal Collimators for the ILC

Jonathan Smith  
(Lancaster University/Cockcroft Institute)



# Overview



- Calculations of prototype collimator wakefields
  - Geometric
  - Resistive
- Numerical calculation
  - GdfidL calculations & technique
  - Comparison with other tools
- Design of the complete Collimator Assembly
  - RF design & optimisation
  - Overview of general characteristics



# Analytical calculations: Summaries:



- Tenenbaum et. al. Direct measurement of the transverse wakefields of tapered collimators PRST-AB (2007) 10 034401-1-8

$$y' = \frac{y_0 Q \kappa}{E} \quad \kappa \approx (1.35) \frac{Z_0 c}{4\pi b_1^2} \alpha^{1/2} \quad \alpha \equiv \theta_T b_1 / \sigma_z$$

- Tenenbaum & Onoprienko Direct measurement of the resistive wakefields in tapered collimators. SLAC-PUB-10578 (2004)

- Surface roughness effects?

$$\kappa = F_G \frac{\sqrt{2} r_e m_e c^2}{\pi e^2} \frac{L}{r^3} \sqrt{\frac{1}{Z_0 \sigma \sigma_z}}$$
$$\kappa = F_G \frac{\sqrt{2} r_e m_e c^2}{\pi e^2} \frac{1}{r_1^2 \tan \alpha} \sqrt{\frac{1}{Z_0 \sigma \sigma_z}}$$

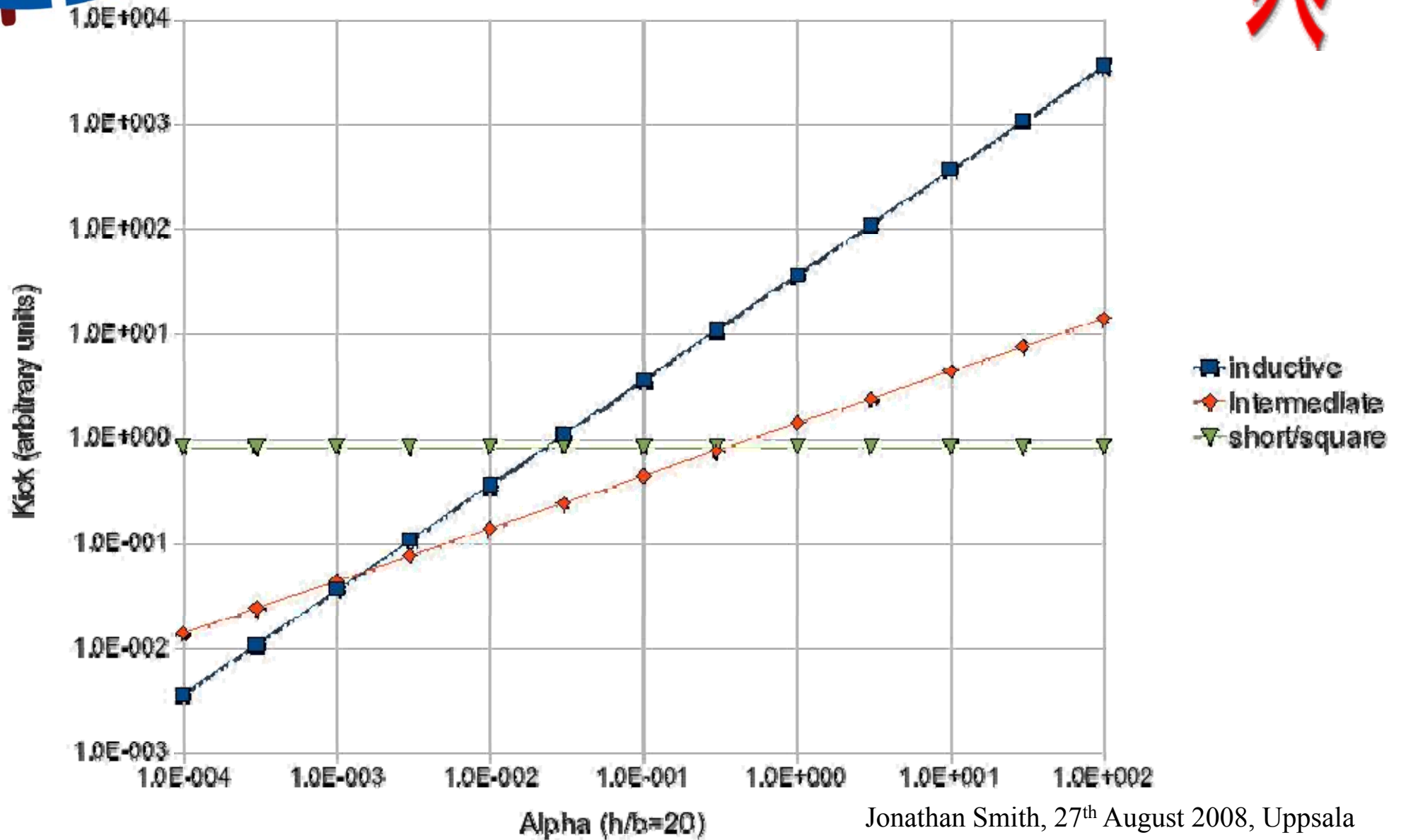


# Theory Advances

- K. Bane, G. Stupakov (SLAC) expressed an interest in the project: offered to derive any further formulae that may be necessary
- Results starting to flow from Mathematical Physics Group at Lancaster, with improved scheme for ‘smooth’ tapers, and resistive wakefield work in Manchester HEP group
- Results using ‘optimal’ design, as derived by Yokoya (1990) and used in the inductive regime by B. Podobedov (PAC07 etc)
- Accurate theoretical prediction requires knowledge of high frequency conductivity. Electro-optic measurements at THz frequencies in progress at Daresbury



### Different regimes: geometric kick





# Prototype collimators (2006): Analytic calculations (V/pC/mm)



| Col. # | Res.  | Geom. | Total |
|--------|-------|-------|-------|
| 1      | 0.001 | 2.246 | 2.247 |
| 2      | 0.003 | 5.894 | 5.896 |
| 3      | 0.628 | 5.894 | 6.522 |
| 4      | 0.000 | 0.561 | 0.562 |
| 5      | 0.004 | 4.584 | 4.588 |
| 6      | 0.005 | 4.219 | 4.224 |
| 7*     | 0.005 | 4.244 | 4.249 |
| 8*     | 0.006 | 4.219 | 4.224 |

| Collim. | Side view  | Beam view | Parameters   |
|---------|--|-----------|--|
| 1       |  |           | $\alpha=324\text{mrad}$<br>$r=2.0\text{mm}$  |
|         | As per last set in Sector 2, commissioning       |           |  |
| 2       |  |           | $\alpha=324\text{mrad}$<br>$r=1.4\text{mm}$  |
|         | Extend last set, smaller r, resistive WF in Cu   |           |  |
| 3       |  |           | $\alpha=324\text{mrad}$<br>$r=1.4\text{mm}$  |
| 4       |  |           | $\alpha=\pi/2\text{rad}$<br>$r=4.0\text{mm}$   |
|         | cf. same r, tapered                              |           |  |
| 5       |  |           | $\alpha=\pi/2\text{rad}$<br>$r=1.4\text{mm}$   |
|         | cf. collim. 4 smaller r                          |           |  |
| 6       |  |           | $\alpha=166\text{mrad}$<br>$r=1.4\text{mm}$  |
|         | cf. collim. 2, same r                            |           |  |
| 7       |  |           | $\alpha_1=\pi/2\text{ rad}$<br>$\alpha_2=166\text{mrad}$<br>$r_1=4.0\text{mm}$<br>$r_2=1.4\text{mm}$ |
|         | cf. collims. 4 and 6                             |           |  |
| 8       |  |           | $\alpha_1=289\text{mrad}$<br>$\alpha_2=166\text{mrad}$<br>$r_1=4.0\text{mm}$<br>$r_2=1.4\text{mm}$   |
|         | cf. collim. 7, and same step in/out earlier data |           |  |



# More collimators from 2007...



| Collim.# | Side view                                     | Beam view | Revised<br>27-Nov-2006  |
|----------|---|-----------|---|
| 6        |   |           | $\alpha=166\text{mrad}$<br>$r=1.4\text{mm}$<br>(1/2 gap)  |
|          | Exists, from 2006 runs. For reproducibility   |           |   |
| 10       |   |           | $\alpha=166\text{mrad}$<br>$r=1.4\text{mm}$   |
|          | Roughened surface, compare with 12            |           |   |
| 11       |   |           | $\alpha=166\text{mrad}$<br>$r=1.4\text{mm}$   |
|          | As 10, in Ti-6Al-4V, polished, cf. 12         |           |   |
| 12       |   |           | $\alpha=166\text{mrad}$<br>$r=1.4\text{mm}$   |
|          | As 10, in OFE Cu, polished, cf. collim. 6, 13 |           |   |
| 13       |   |           | $\alpha_1=\pi/2 \text{ rad}$<br>$\alpha_2=166\text{mrad}$<br>$r_1=4.0\text{mm}$<br>$r_2=1.4\text{mm}$ |
|          | Polished, cf. collim. 7, 12, 13               |           |   |
| 14       |   |           | $\alpha_1=\pi/2 \text{ rad}$<br>$\alpha_2=166\text{mrad}$<br>$r_1=4.0\text{mm}$<br>$r_2=1.4\text{mm}$ |
|          | Polished, cf. collims. 7, 11, 13              |           |   |
| 15       |   |           | $\alpha_1=\pi/2 \text{ rad}$<br>$\alpha_2=50\text{mrad}$<br>$r_1=4.0\text{mm}$<br>$r_2=1.4\text{mm}$  |
|          | Polished, cf. collim. 13                      |           |   |
| 16?      |   |           | non-linear taper<br>$r=1.4\text{mm}$  |
|          | cf. ? collimation                             |           |   |

Runs 3, 2007

Runs 3, 2007

| Col. # | Res.  | Geom. | Total |
|--------|-------|-------|-------|
| 6      | 0.005 | 4.219 | 4.224 |
| 10     | 0.018 | 4.219 | 4.237 |
| 11     | 0.183 | 4.219 | 4.401 |
| 12     | 0.018 | 4.219 | 4.237 |
| 13*    | 0.005 | 4.219 | 4.224 |
| 14*    | 0.052 | 4.219 | 4.271 |
| 15*    | 0.018 | 2.315 | 2.333 |
| 16     | Num.  | Calc. | Only. |



# GdfidL calculations of these prototype collimators



- Goal: Validate tools as being able to reliably calculate wakefields from collimator structures
- Results must be mesh stable, calculated with a well defined process, in the minimum time possible to allow iterations
- Determine sensible resolution.
- We are interested in more than just dipole kick.
- We would like to understand the uncertainty in the result!
- $\Delta_z < 5 \text{ cells}/\sigma_z$  results no good. Gaussian not well resolved.
- Use window-wake, (aka moving mesh, frame travels with bunch) if possible.





# Set of scripts for GdfidL calculations.



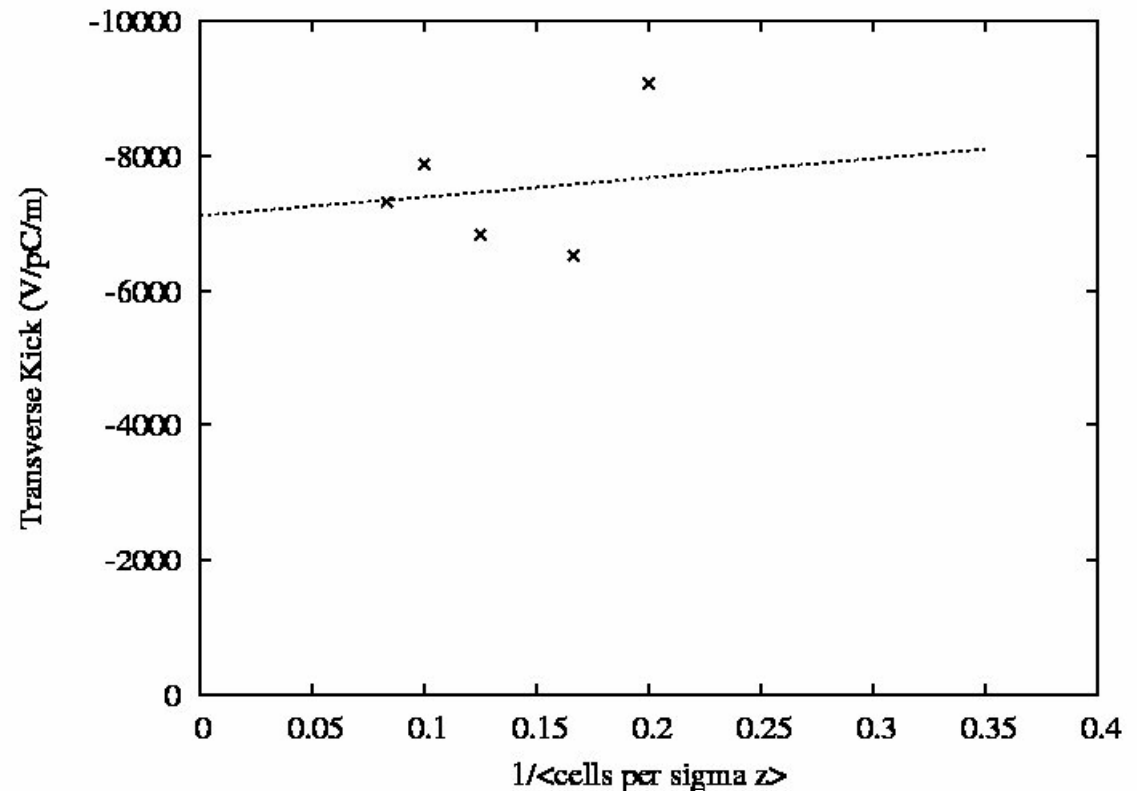
- For each collimator
  - For each bunch length of interest
    - For each offset of the bunch from the axis
      - For each resolution
        - Run simulation in GdfidL
        - End for loop & Calculate resolution independent value
      - End for loop & Calculate dipole, and other kicks
    - End for loop & Compare with experimental data
- End for loop



# Determining a resolution stable result



- Linear, exponential, weighted linear, weighted exponential, skipping outliers, etc.
- Error from quality of fit?
- Chose difference between highest res point and extrapolation to zero mesh size.



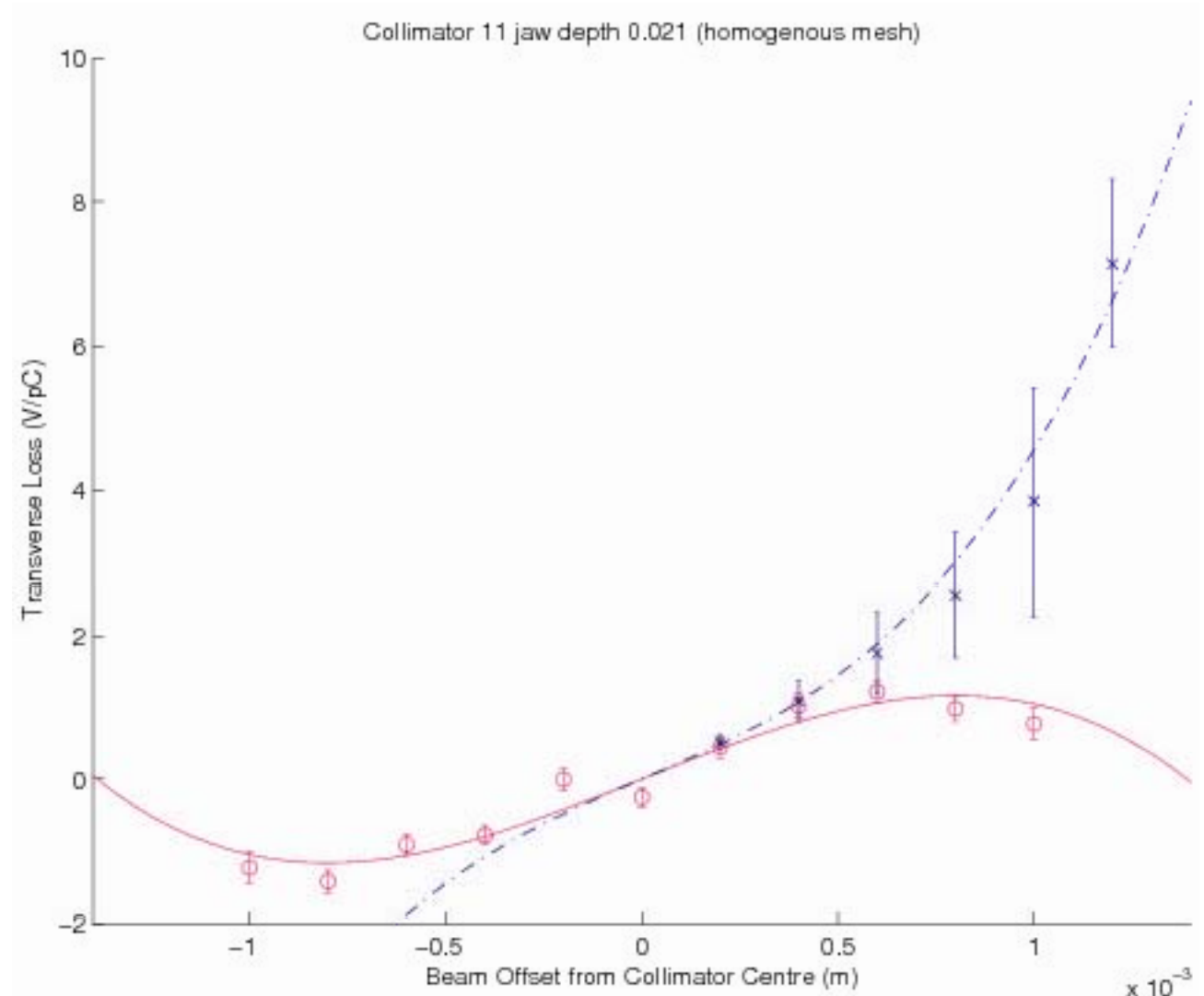
Podobedov & Krinsky “Transverse impedance of axially symmetric tapered structures” PRST-AB 9 055401 (2006)



# Comparing with experimental data



- Polynomial fit
- Use central points only
- Ignore measured value at zero offset or force this as constraint?
- What about errors?





## Other Codes...



- A number of schemes presented at Wakefest '07 (SLAC)
- PBCI:  
[http://www.temf.de/unmaintainable/downloads/pdfs/SLAC\\_PBCI\\_TEMF.pdf](http://www.temf.de/unmaintainable/downloads/pdfs/SLAC_PBCI_TEMF.pdf)
- ECHO-3D
- Zagorodnov & Bane “Wakefield Calculations for 3D Collimators” EPAC 2006.
- What about 2D for optimisation?



# ECHO-3D & GdfidL

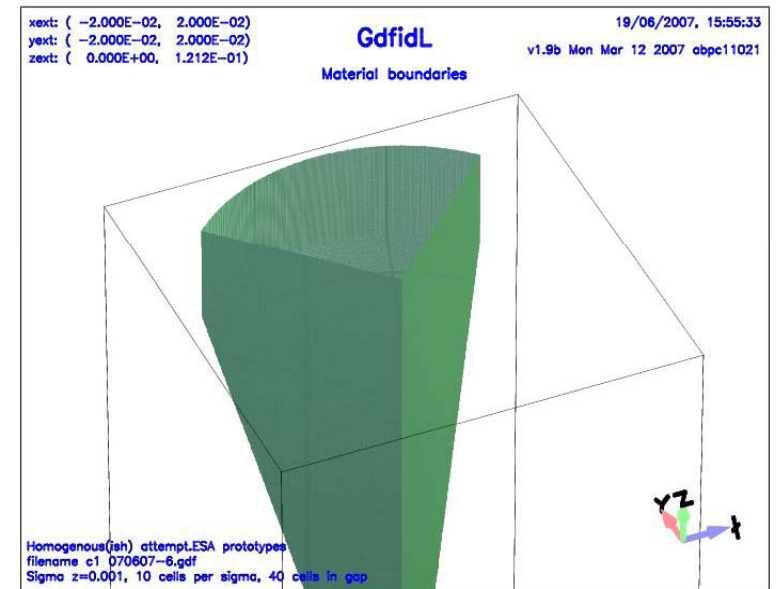
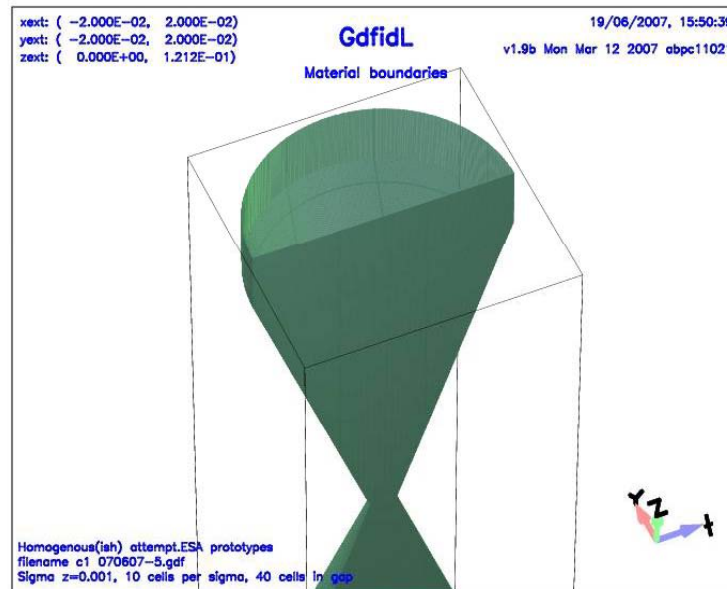
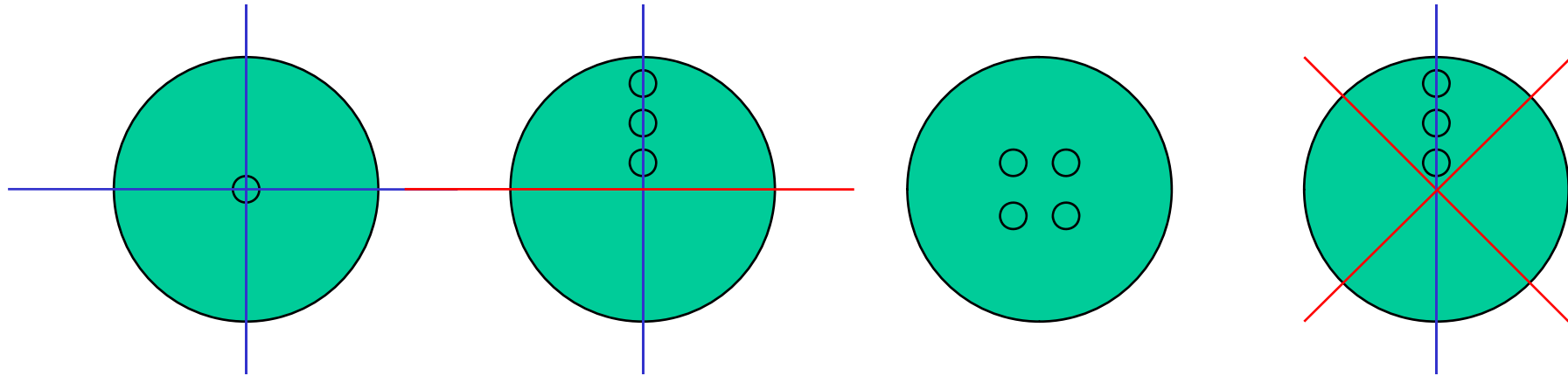
(Trans. kick/0.5mm bunch)



| Collimator | GdfidL | (err?) | GdfidL (err!) | ECHO |
|------------|--------|--------|---------------|------|
| 1          | 1.39   | 0.29   | 0.01          | 1.7  |
| 2          | 3.06   | 0.02   | 0.03          | 3.1  |
| 3          | 5.57   | 0.15   | 0.30          | 5.1  |
| 4          | 0.78   | 0.00   | 0.00          | 0.77 |
| 5          | 6.07   | 0.30   | 0.20          | 6.8  |
| 6          | 1.64   | 0.50   | 0.21          | 2.3  |
| 7          | 2.80   | 0.09   | 0.15          | 2.7  |
| 8          | 2.62   | 0.01   | 0.01          | 2.4  |



# Extracting modal values

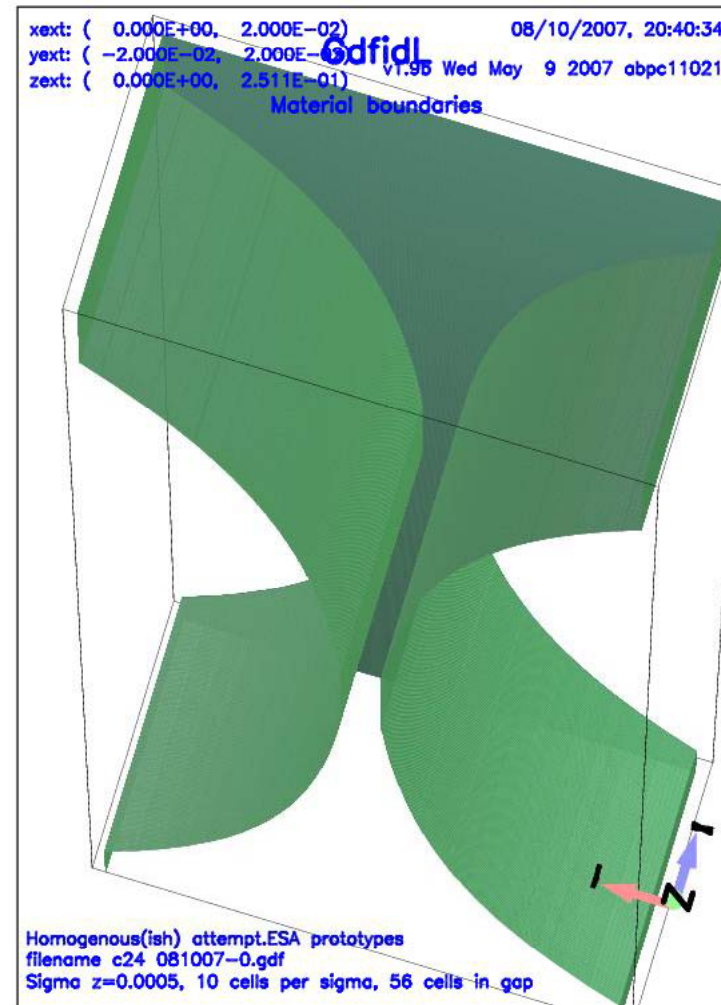




# Final Collimator Design



- 2 Step design
- Baseline from RDR & optics simulations
- Calculation of optimal point for vertex cf Yokoya “Impedance of slowly tapered structures 1990 (Podobedov)
- Investigation of trapped modes

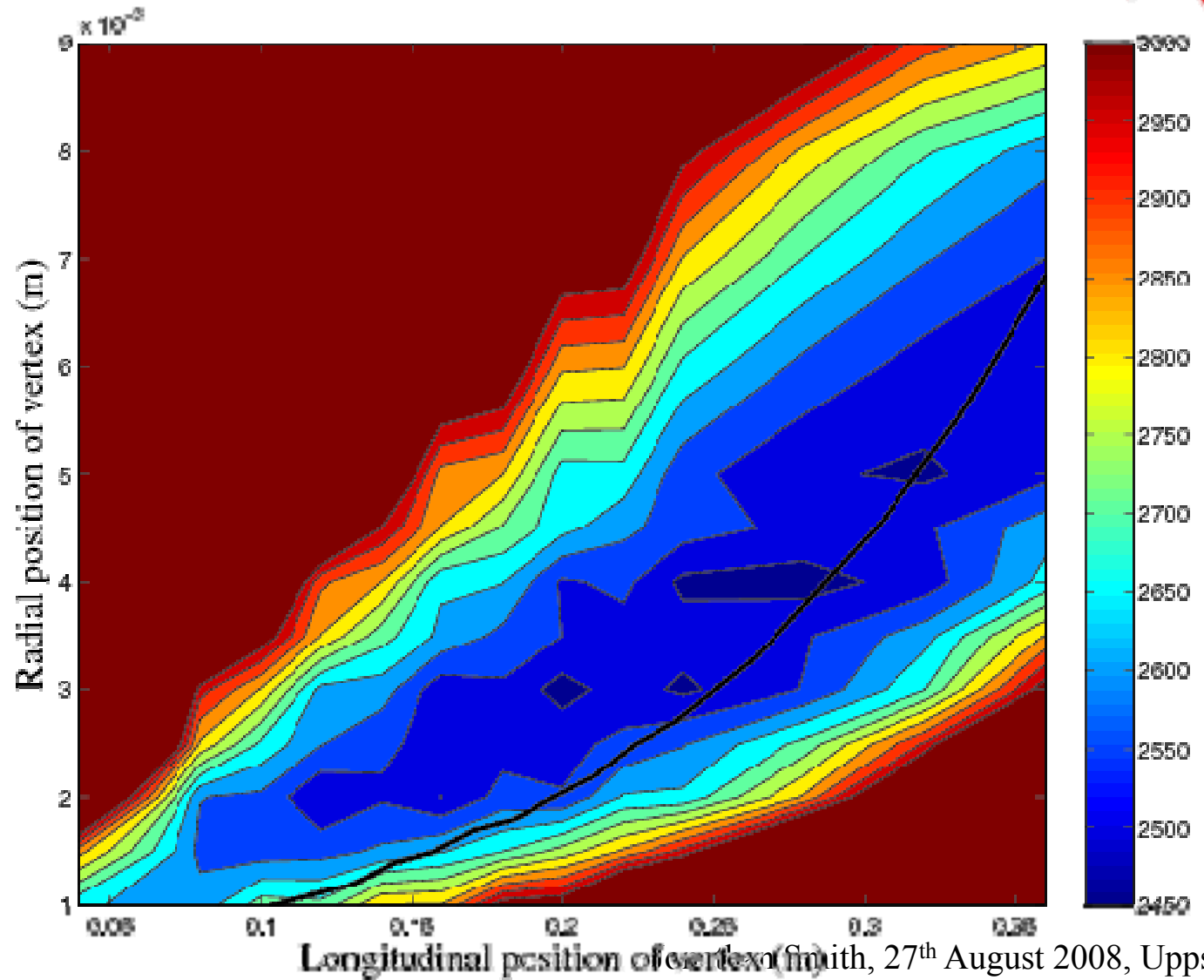




# Optimisation of taper angles



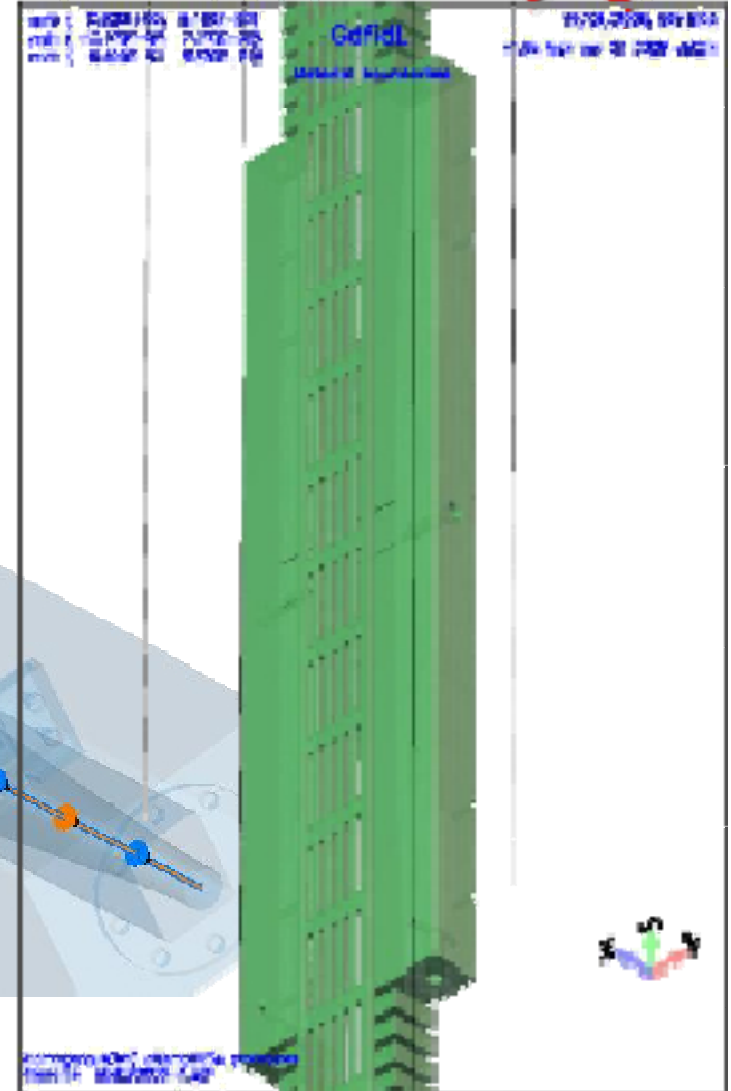
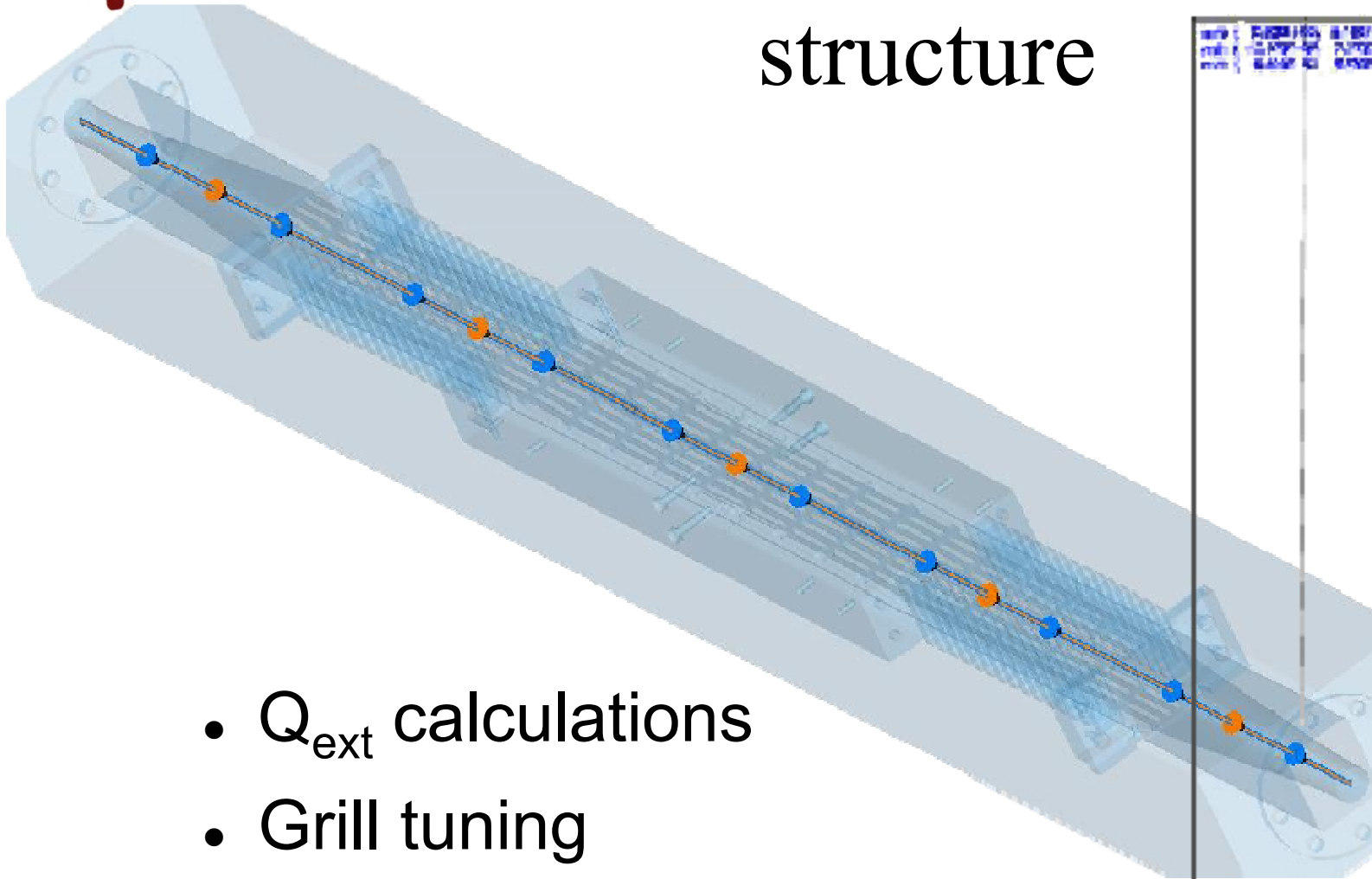
- Minimise kick & minimise length



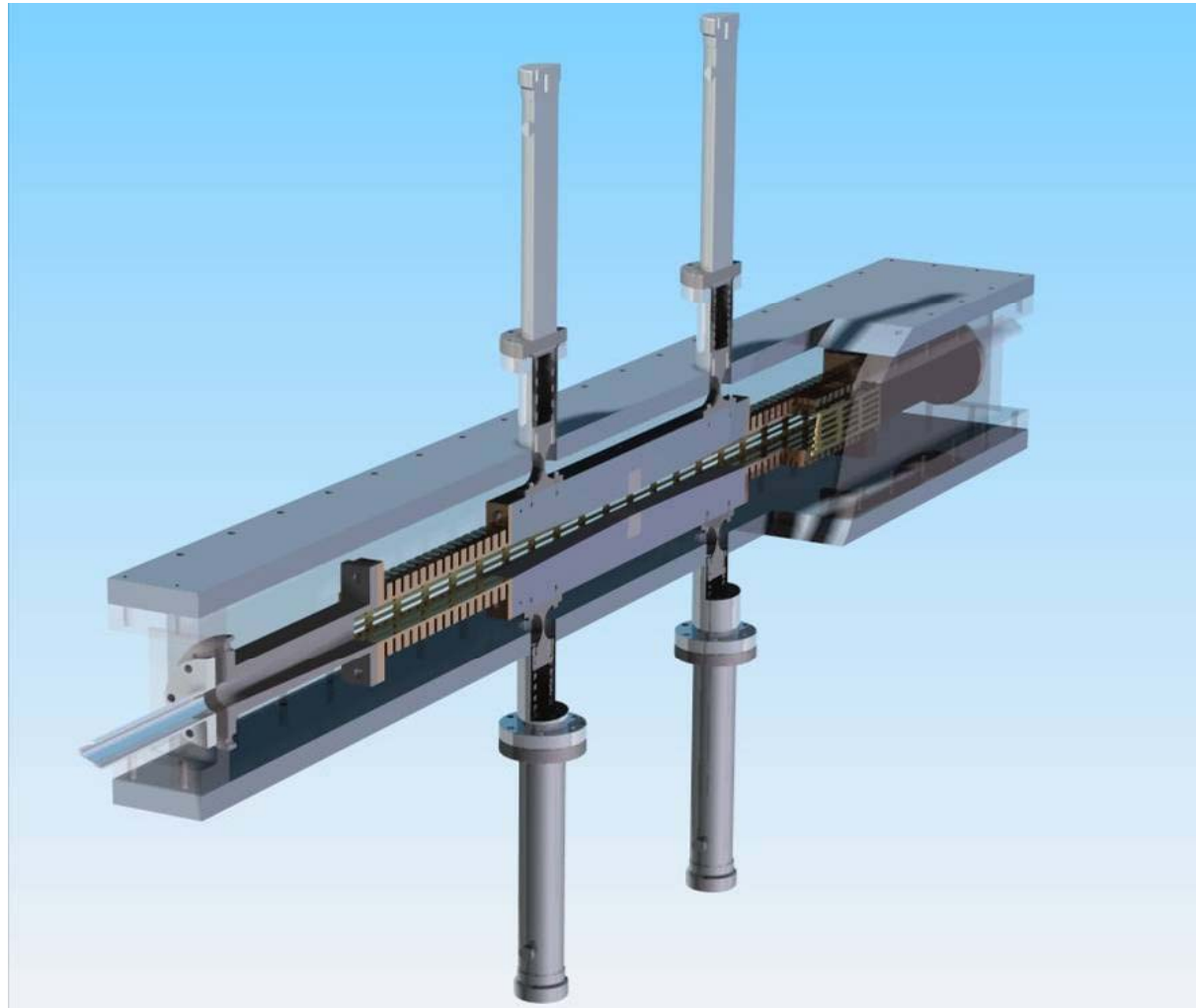




# RF simulations of complete structure

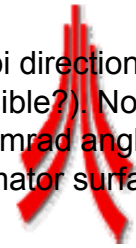


- $Q_{\text{ext}}$  calculations
- Grill tuning
- Damping requirements



ILC-Collimator Initial Design Scheme  
Simon Appleton/Barry Fell, May 08

Jonathan Smith, 27<sup>th</sup> August 2008, Uppsala



Flexural Section (wakefield taper) Cooled?  
 Angle varies from 0 at max aperture opening to  $90\text{mrad} \sim 5^\circ$  (full included angle (or  $\pm 20\text{mrad}$  about axis)

Precision encoded actuators with bi directional repeatability to  $<10\mu\text{m}$  ( $<5\mu\text{m}$  possible?). Note with  $10\mu\text{m}$  over 300mm span,  $0.03\text{mrad}$  angle control is possible on pitch of collimator surfaces

Vented Side Grill for Wakefield continuity. Slot Sizes permitted/ gaps permitted between driven collimators?

Vessel (wire seal UHV compatible)

Cooled !?  
Exit Transition Flare  
 Flange Material?

Spoiler Block  
 21mm width Titanium

Beam

Inclined Wakefield Collimator Block  
 Bulk Material - Beryllium? Semi-transparent to 500GeV electrons. Converging in 2 steps of opening angle  $65\text{mrad}$  ( $3.7^\circ$ ) &  $40\text{mrad}$  ( $2.3^\circ$ ) nearer the spoiler block (note: opening angle =  $\pm 32.5\text{mrad}$  &  $\pm 20\text{mrad}$  about central axis respectively) then diverges at same angular rate downstream of the spoiler block

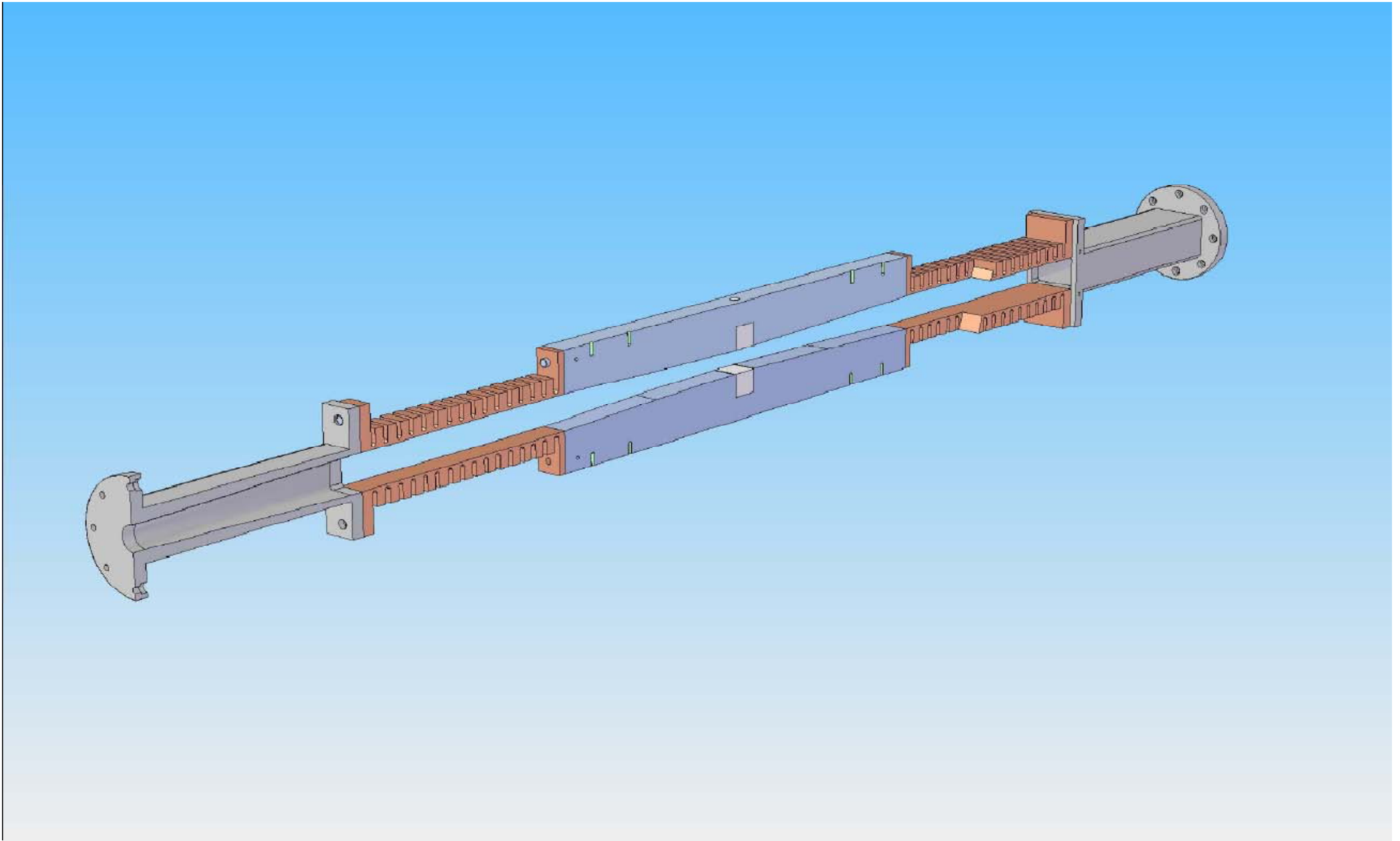
From 20mm diam pipe

Entrance Transition Flare  
 Transition from 20mm diameter to  $30(\text{h}) \times 40(\text{w})\text{mm}$  rectangular section. Material?



## Operational Overview

Jonathan Smith, 27<sup>th</sup> August 2008, Uppsala  
*Side Cross-Section Through Beam Centre Line*



*Click in powerpoint slideshow to disassemble*

Jonathan Smith, [3D Strip Down Views](#) 27<sup>th</sup> August 2008, Uppsala



## What's new at ESA?

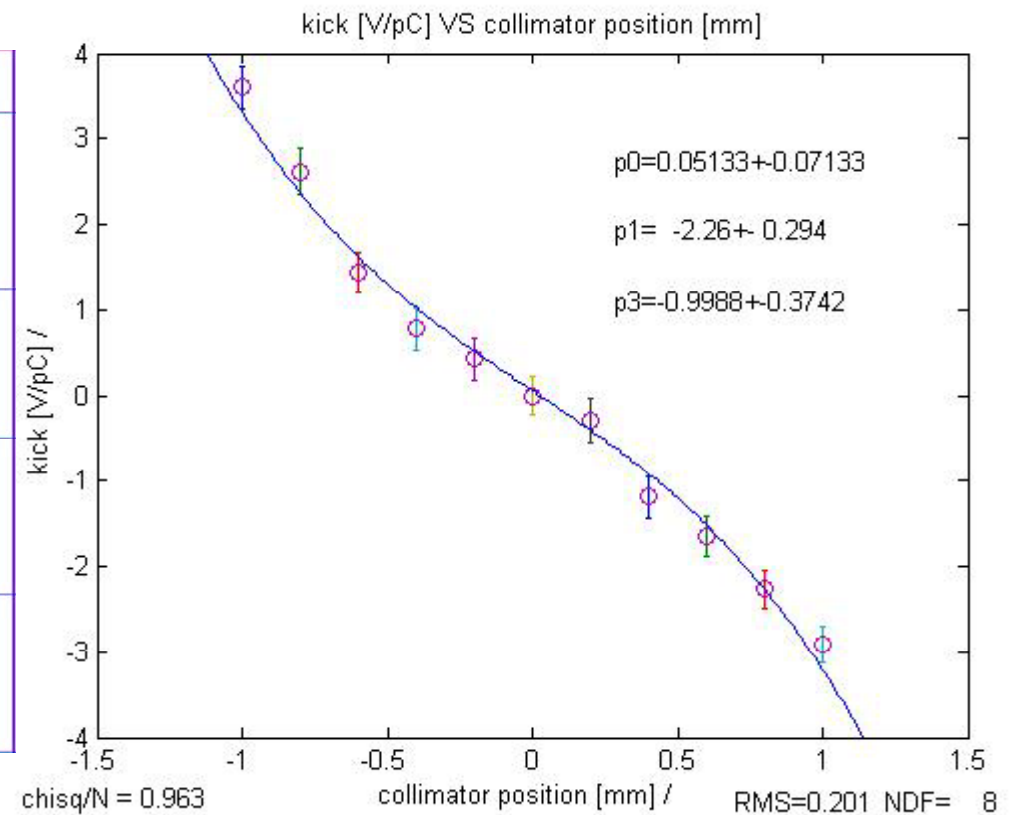
- Successful July run with improved measurements/resolutions on some existing collimators
- Some results not fully understood – identical Titanium alloy collimator produced less wake when more was expected.
- Still limited by BPM resolution.



# Collimator 14 – new results

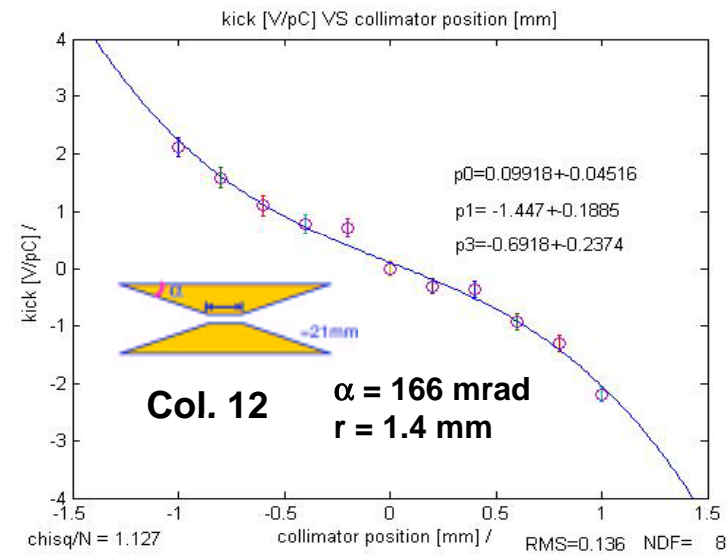
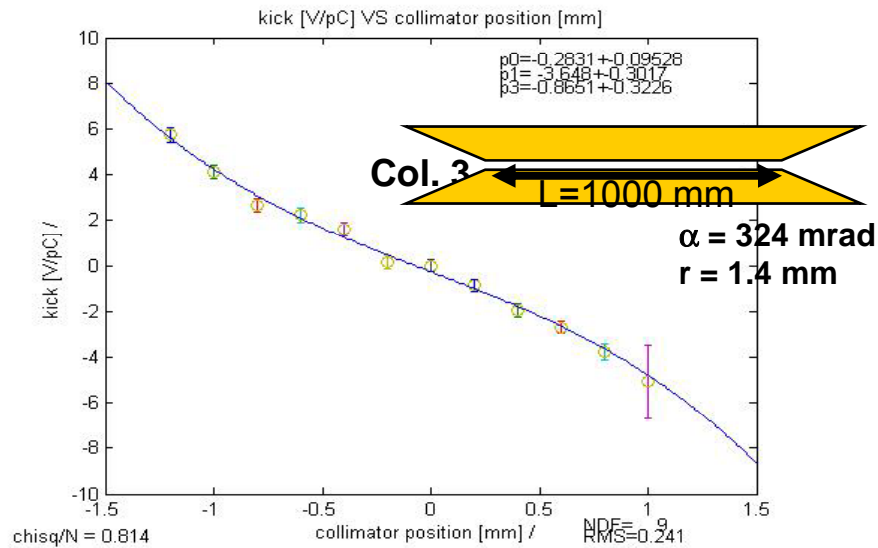
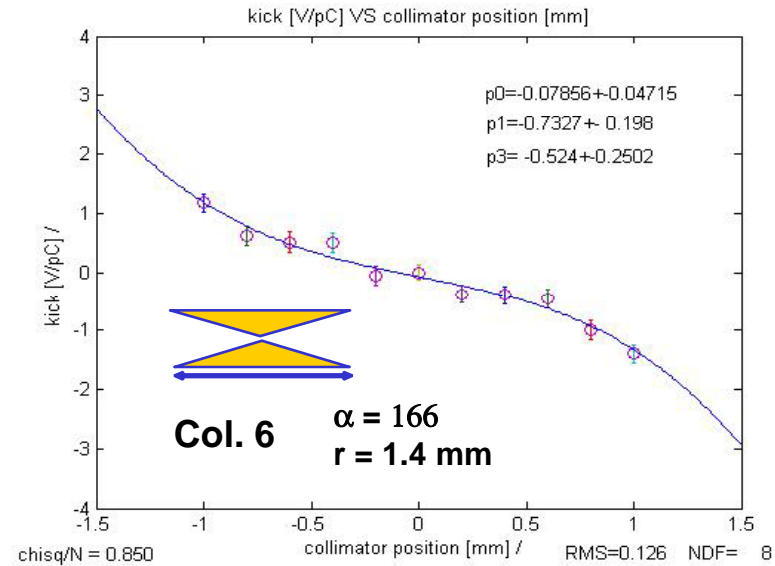
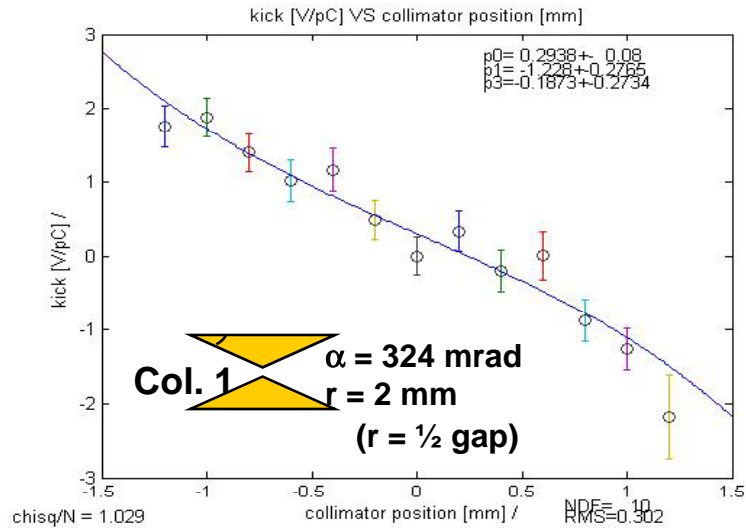


| Collim.# | Side view                              | Beam view       | Revised<br>27-Nov-2006  |
|----------|--|-----------------|---|
| 13       | OFE Cu<br>$\alpha_2$ =21 mm<br>~52 mm  | 38mm<br>h=38 mm | $\alpha_1 = \pi/2$ rad<br>$\alpha_2 = 166$ mrad<br>$r_1 = 4.0$ mm<br>$r_2 = 1.4$ mm |
| 14       | Ti6Al4V<br>$\alpha_2$ =21 mm<br>~52 mm |                 | $\alpha_1 = \pi/2$ rad<br>$\alpha_2 = 166$ mrad<br>$r_1 = 4.0$ mm<br>$r_2 = 1.4$ mm |
| 15       | $\alpha_2$ =21 mm<br>~125 mm           |                 | $\alpha_1 = \pi/2$ rad<br>$\alpha_2 = 50$ mrad<br>$r_1 = 4.0$ mm<br>$r_2 = 1.4$ mm  |
| 16       | OFE Cu<br>=21 mm                       |                 | non-linear<br>taper<br>$r = 1.4$ mm   |



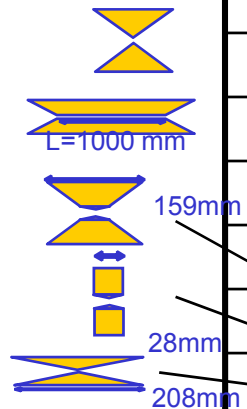


# Also at SLAC...





## Preliminary results:



| Collimator | Measured <sup>4</sup><br>Kick Factor V/pc/mm<br>( $\chi^2/\text{dof}$ )<br>Linear fit | Measured <sup>4</sup><br>Kick Factor V/pc/mm<br>( $\chi^2/\text{dof}$ )<br>Linear + Cubic Fit | Analytic Prediction <sup>1</sup><br>Kick Factor<br>V/pc/mm | ECHO3D Modelling<br>Prediction <sup>2</sup><br>Kick Factor<br>V/pc/mm |
|------------|---|---|--|---|
| 1          | $1.4 \pm 0.1$ (1.0) <sup>3</sup>  | $1.2 \pm 0.3$ (1.0)   | 1.1  | 1.7   |
| 2          | $1.4 \pm 0.1$ (1.3)   | $1.2 \pm 0.3$ (1.4)   | 2.3  | 3.1   |
| 3          | $4.4 \pm 0.1$ (1.5)   | $3.7 \pm 0.3$ (0.8)   | 6.6  | 7.1   |
| 4          | $0.9 \pm 0.2$ (0.8)   | $0.5 \pm 0.4$ (0.8)   | 0.3  | 0.8   |
| 8          | $1.7 \pm 0.3$ (2.0)   | $1.7 \pm 0.3$ (2.2)   | 2.3  | 2.4   |
| 7          | $1.7 \pm 0.1$ (0.7)   | $2.2 \pm 0.3$ (0.5)   | 2.4  | 2.7   |
| 6          | $0.9 \pm 0.1$ (0.9)   | $0.9 \pm 0.3$ (1.0)   | 2.3  | 2.4   |
| 5          | $3.7 \pm 0.1$ (7.9)   | $4.9 \pm 0.2$ (2.6)   | 2.3  | 6.8   |

<sup>1</sup>Assumes 500-micron bunch length

<sup>2</sup>Assumes 500-micron bunch length, doesn't include analytic resistive wake; modelling in progress

<sup>3</sup>Kick Factor measured for similar collimator described in SLAC-PUB-12086 was  $(1.3 \pm 0.1)$  V/pc/mm

<sup>4</sup>Still discussing use of linear and linear+cubic fits to extract kick factors and error bars

→ Goal is to measure kick factors to 10%

Jonathan Smith, 27<sup>th</sup> August 2008, Uppsala





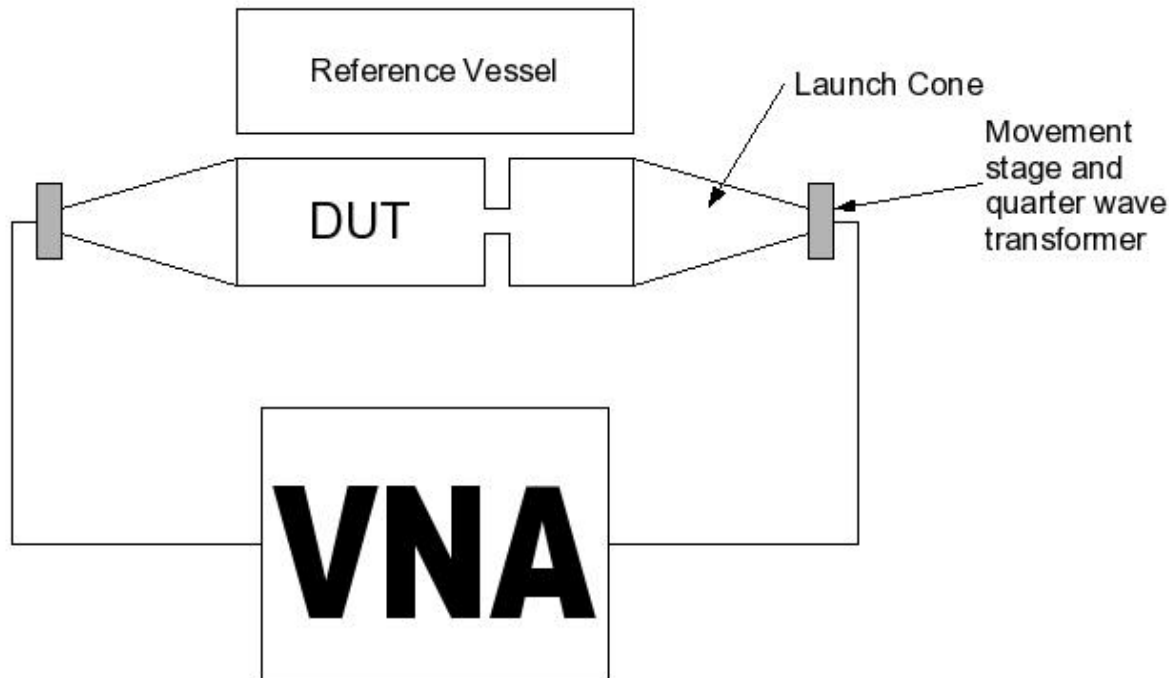
# Data as at PAC07



| <b>Coll.</b> | <b>Measured Kick Factor / V/pC/mm (Linear Fit)</b> | <b>Measured Kick Factor / V/pC/mm (Linear &amp; Cubic Fit)</b> | <b>Analytic Prediction Kick Factor V/pC/mm</b> | <b>3-D Modeling Prediction Kick Factor V/pC/mm</b> |
|--------------|--|--|--|--|
| 1            | $1.4 \pm 0.1$ (1.0)                                | $1.2 \pm 0.3$ (1.0)  | 2.27   | $1.63 \pm 0.37$                                    |
| 2            | $1.4 \pm 0.1$ (1.3)                                | $1.2 \pm 0.3$ (1.4)  | 4.63   | $2.88 \pm 0.84$                                    |
| 3            | $4.4 \pm 0.1$ (1.5)                                | $3.7 \pm 0.3$ (0.8)  | 5.25   | $5.81 \pm 0.94$                                    |
| 4            | $0.9 \pm 0.2$ (0.8)                                | $0.5 \pm 0.4$ (0.8)  | 0.56   | 0.8  |
| 5            | $3.7 \pm 0.1$ (7.9)                                | $4.9 \pm 0.2$ (2.6)  | 4.59   | 6.8  |
| 6            | $0.9 \pm 0.1$ (0.9)                                | $0.9 \pm 0.3$ (1.0)  | 4.65   | $2.12 \pm 1.14$                                    |
| 7            | $1.7 \pm 0.1$ (0.7)                                | $2.2 \pm 0.3$ (0.5)  | 4.59   | $2.87 \pm 0.53$                                    |
| 8            | $1.7 \pm 0.3$ (2.0)                                | $1.7 \pm 0.3$ (2.2)  | 4.59   | $2.39 \pm 0.89$                                    |
| 13           |  | $4.1 \pm 0.4$ (0.8)  |  | $3.57 \pm 0.98$                                    |
| 14           |  | $2.6 \pm 0.4$ (1.0)  |  | $3.57 \pm 0.98$                                    |
| 15           |  | $2.0 \pm 0.3$ (1.8)  |  | $2.51 \pm 1.16$                                    |
| 16           |  | $1.3 \pm 0.3$ (1.0)  |  | $2.35 \pm 1.50$                                    |



# Wire measurement: Theory



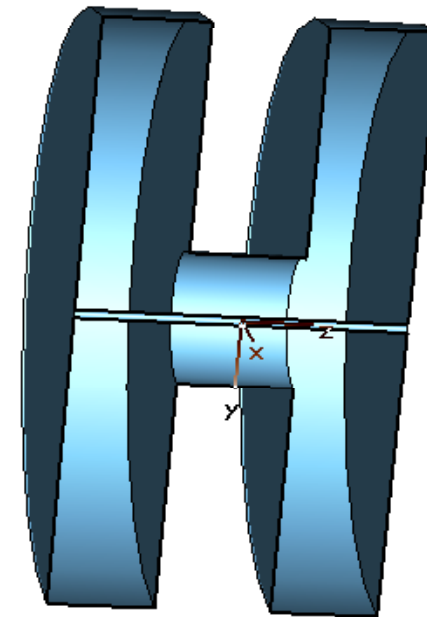
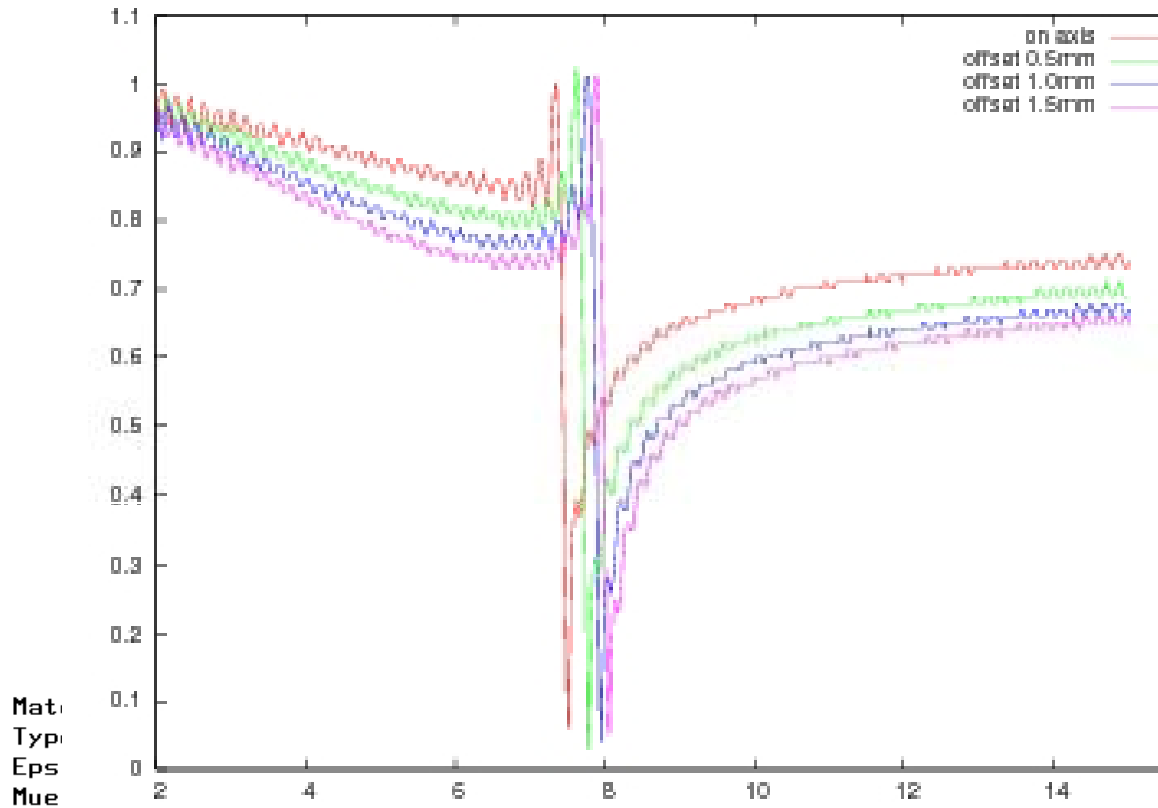
$$\frac{S_{21,DUT}}{S_{21,ref}} = \frac{e^{j\theta}}{\cos(\xi\theta) + \frac{j}{2}\left(\xi + \frac{1}{\xi}\right)\sin(\xi\theta)}$$

$$\xi = \sqrt{1 - \frac{jZ_{||}}{\theta Z_0}}$$

$$Z_{||} = -2Z_0 \ln \left( \frac{|S_{21,DUT}|}{|S_{21,ref}|} \right)$$

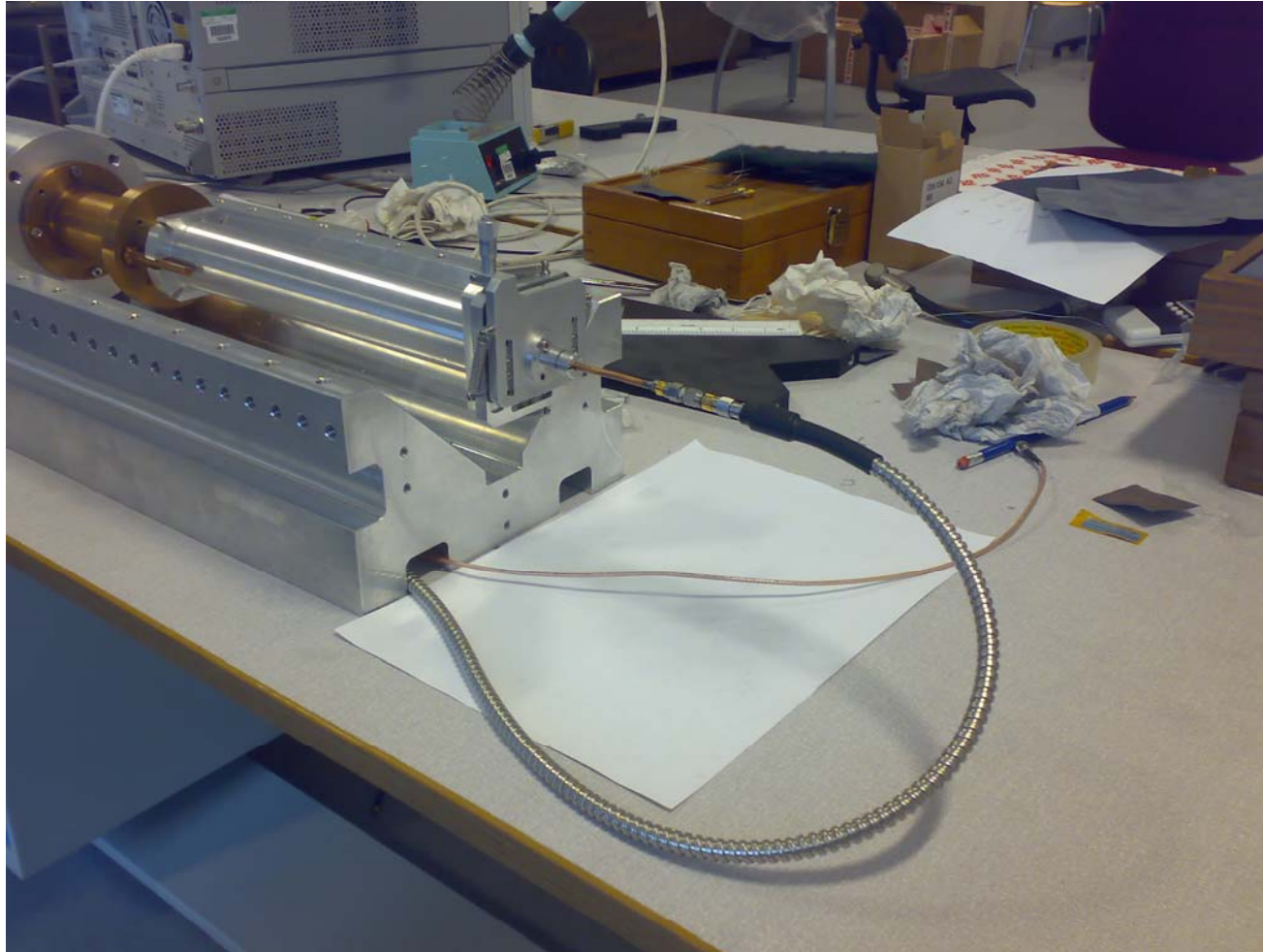


# Wire measurements Mock-up in Microwave Studio





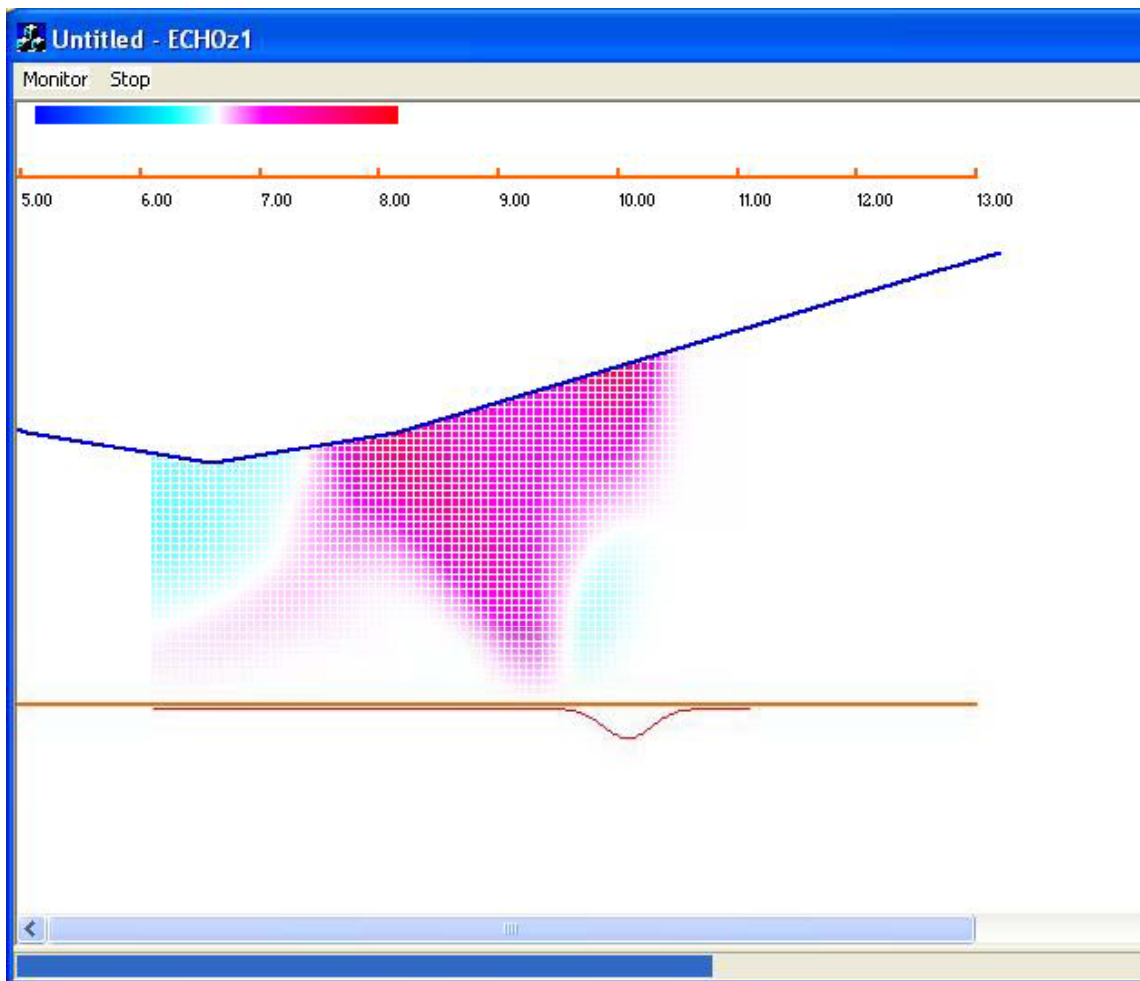
# Wire measurement: Experiment



Jonathan Smith, 27<sup>th</sup> August 2008, Uppsala



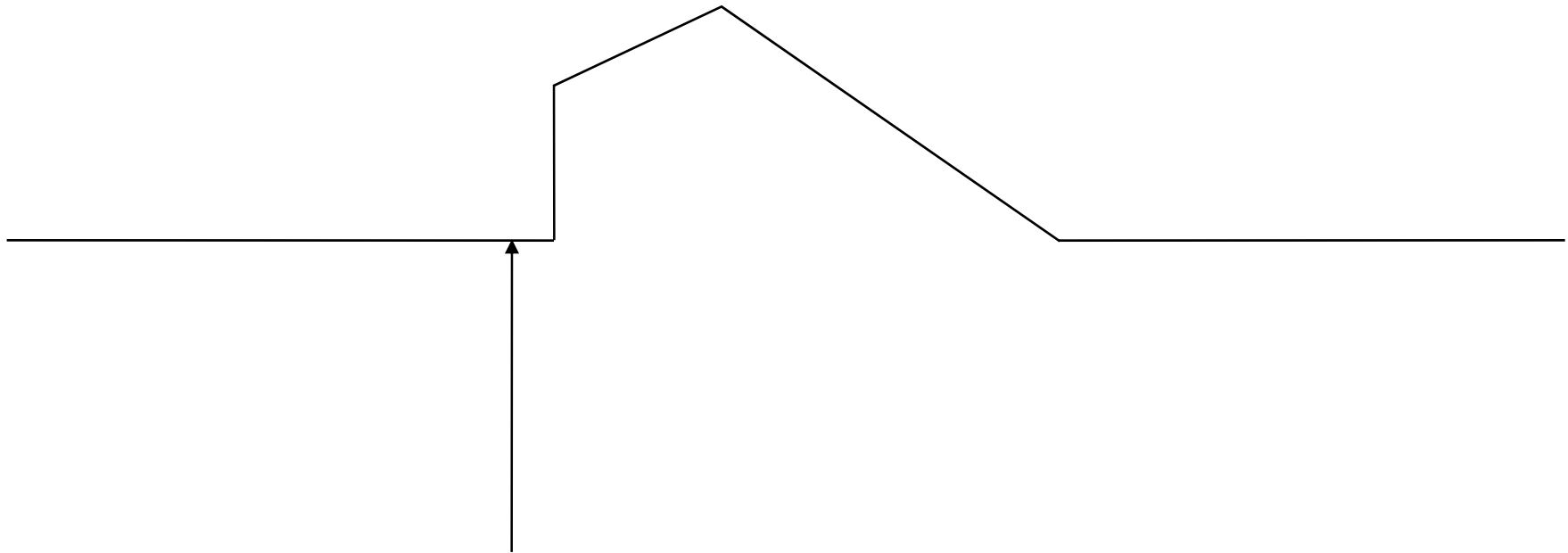
# Benchmarking against ECHO



- Both ECHO & GdfidL giving output within  $0.01\text{V/pC/mm}$  of  $1.36\text{V/pC/mm}$ !



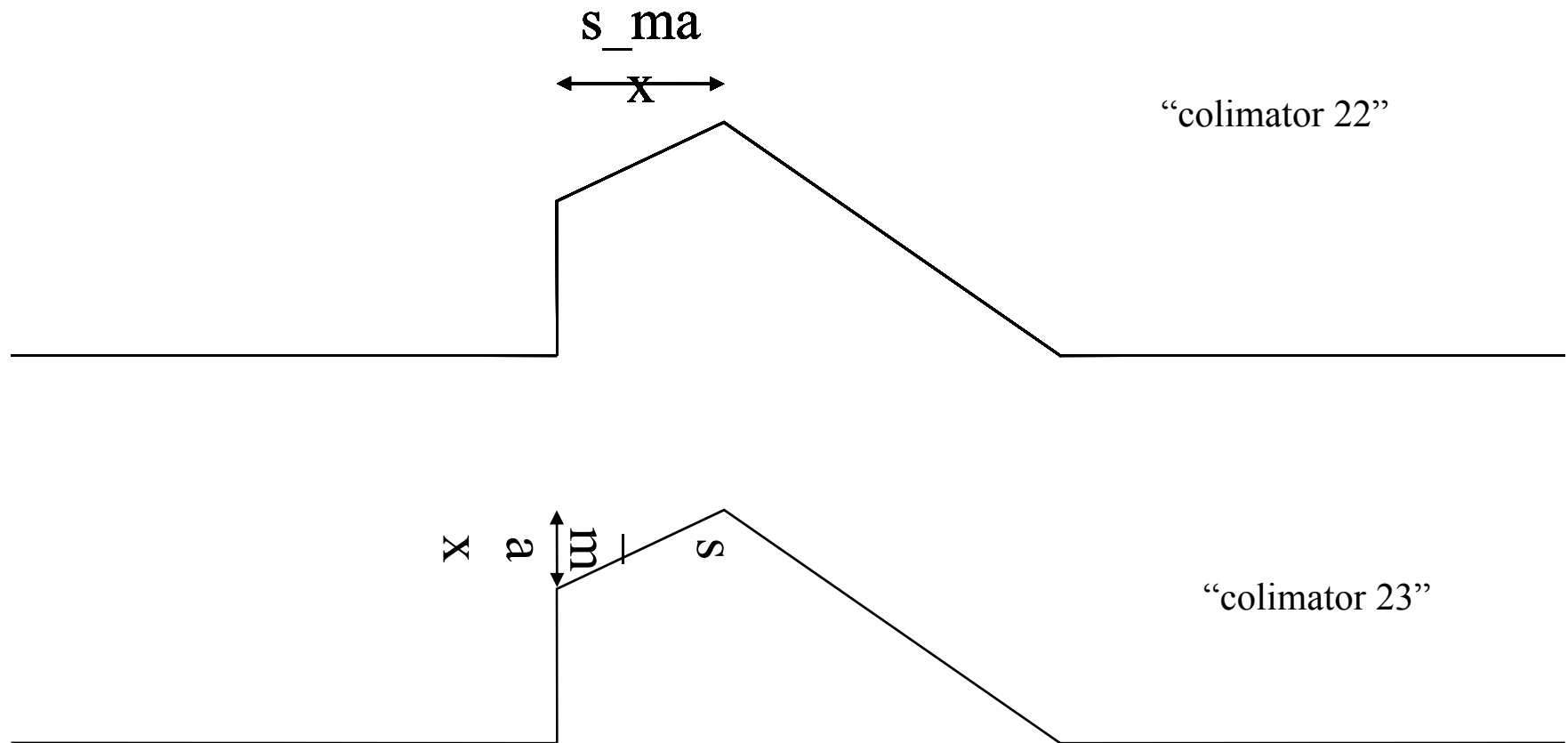
# WB's suggestion:



Chop this bit off as beam will never see wake that has travelled this far from the bunch



# Two possibilities:





# Longitudinally Asymmetric?







# Results...



| Setup Date (Estimate) | collima | alpha1    | jaw_r1    | jaw_r2    | sigma_z   | z cells p | y_positio | Longitudinal lo | Kick facto | (V/pC/m) |
|-----------------------|---------|-----------|-----------|-----------|-----------|-----------|-----------|-----------------|------------|----------|
| 290107                | 22      | 3.24E-001 | 1.40E-003 | 3.42E-003 | 5.00E-004 | 6         | 4.00E-004 | -39.17          | -4586.03   |          |
| 290107                | 23      | 3.24E-001 | 1.40E-003 | 7.40E-003 | 5.00E-004 | 6         | 4.00E-004 | -37.64          | -4508.15   |          |
| 271006                | 2       | 3.24E-001 | 1.40E-003 | undef     | 5.00E-004 | 6         | 4.00E-004 | -37.41          | -4466.48   |          |

| Setup Date (Estimate) | collima | alpha1    | jaw_r1    | jaw_r2    | sigma_z   | z cells p | y_positio | Longitudinal lo | Kick facto | (V/pC/m) |
|-----------------------|---------|-----------|-----------|-----------|-----------|-----------|-----------|-----------------|------------|----------|
| 290107                | 22      | 3.24E-001 | 1.40E-003 | 5.43E-003 | 1.00E-003 | 10        | 4.00E-004 | -14             | -2904.78   |          |
| 290107                | 23      | 3.24E-001 | 1.40E-003 | 1.34E-002 | 1.00E-003 | 10        | 4.00E-004 | -12.76          | -2851.28   |          |
| 271006                | 2       | 3.24E-001 | 1.40E-003 | undef     | 1.00E-003 | 10        | 4.00E-004 | -12.66          | -2855.48   |          |



# Summary

- Experimental programme to measure collimator wakefields at SLAC-ESA.
- Numerical simulations to provide direction to the collimator design programme.
- Alternative numerical/analytical techniques under development, which will provide useful comparison.



# Unfinished business



- Checking dependence on bunch profile
- Final numbers for trapped modes
- Validation with results from other codes



# Project deliverables



- Development of validated methods for simulating the wakefields in tapered collimating structures generated by the passage of specified bunches (but excluding the dynamics of the electron motion in the wakefields). **Achieved in full**
- Investigation of the design of short collimators with low wakefield effects leading to the proposal of designs for cold and hot testing **Achieved in full**
- Cold test measurements on selected designs in both time and frequency domains to provide validating data for the simulations. **Determined results were not relevant.**
- Participate in spoiler wakefield beam tests and analyse results. **Achieved in full**
- Propose optimal collimator design. **Achieved in full**



# Overview



- Calculations of prototype collimator wakefields
  - Geometric
  - Resistive
- Numerical calculation
  - GdfidL calculations & technique
  - Comparison with other tools
- Design of the complete collimator assembly
  - RF design & optimisation
  - Overview of general characteristics