



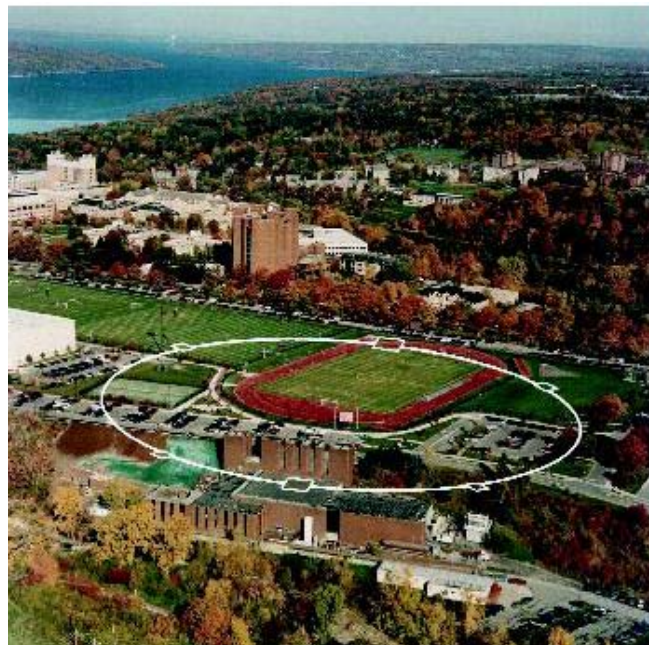
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Low Emittance Tuning Working Group Summary

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- **Optics correction**
 - Measurements
 - Analysis
 - Experience
- **Instrumentation**
 - Beam size monitor
 - Characterization
 - Beam position monitors
- **Lattice characterization**
 - NSLSII
 - ILC baseline design



- Measurements

- Closed orbits \rightarrow ORM analysis
- Resonance excitation of normal modes and measurement of
 - Phase/amplitude data
 - Turn by turn data



- Analysis of closed orbit data
 - ORM - Fit everything at once?
 - Large data set (>100 closed orbit differences)
 - ATF, Australian synchrotron, light sources
 - Fit measured to modeled response matrix
 - Software provides for flexibility to include parameters as you like
(quad, skew quad k, steering strengths, BPM tilts and gains, quad tilts, ...)
 - Or with smaller data set (~12 orbits) (KEKB)
 - Correct coupling - remeasure and
 - Correct Dispersion - remeasure
 - Correct Beta-function
- Analysis of phase/amplitude or turn by turn data
 - Fit measured betatron phase to model using quad/skew k (CESR)
 - Fit dispersion to phase/amplitude data
 - Model independent analysis of turn by turn data (PEP-II)



- Experience

- KEKB (limited closed orbit data - ORM)

- Correct coupling with vertical orbit bumps in sextupoles (and skew quads)
 - Residual dispersion <10mm horizontal and <8mm vertical
 - Correct with antisymmetric bumps in sextupoles
 - $\Delta\beta/\beta \sim 6\%$
 - Relatively few quad correctors?

Each iteration ~5minutes, Convergence in 30-60 minutes

- Australian synchrotron (extensive closed orbit data - ORM)

- Collect orbit data in 10-15 minutes? (> 100 orbits)
 - Correct optics, coupling, BPM calibration (tilt and gain)
 - <0.07% emittance coupling
 - Vertical emittance ~6pm ? (limited by resolution of beam size monitor)



- Experience

- ATF (extensive closed orbit data - ORM)

- 2-3 hours to collect data

- Consecutive (same day) measurement, correction and measurement

- Show good consistency in BPM tilts, skew quad correction,

- Measurements done a few weeks apart are not so consistent

- Model to be extended to include closed orbit errors (and/or) orbit to be carefully corrected in advance of measurements

- <5pm 2004

- CESR (amplitude/phase measurement)

- Collect data, analyze and implement corrections in a few minutes (allows easy iteration)

- $\Delta\beta/\beta < 1\%$ (correct beta error with all 100 quadrupoles)

- < 0.05% emittance coupling (correct coupling error with 14 skew quads)

- Compliment phase amplitude data with closed orbit data (under development)

- ORM analysis to characterize BPM (after phase/coupling correction)

- Include phase, dispersion data in ORM analysis

- PEPII

- Correction of beta beat permits approach to half integer



- BPM characterization

- ATF

- High resolution BPM's (echotek) ->
Sub micron resolution (30nm)
30 micron offsets

- KEKB

- Offsets 75-250 microns
 - Gain mapping to measure relative gains of BPM electrodes

- CESR

- ORM analysis indicates BPM tilts ~ 30 mrad (very preliminary)



- **Beam size measurement**
 - ATF - Xray beam size monitor
 - High spatial resolution especially for 1pm vertical emittance
 - Non-destructive measurement
 - 2-dimensional (x,y) beam profiling
 - Real time beam profile measurement (<1ms)
 - <1 μm has been achieved
 - CsrTA Xray beam size monitor (under development)
 - Fast emittance determination (bunch by bunch/turn by turn) 4ns
 - Based on photo diode detector
 - 2-3 μm resolution (goal)



- **Big rings and small rings**
 - KEKB - (3km circumference)
 - Optics correction based on “small” data set (18 orbits)
 - Sequential correction of coupling, then dispersion, then beta
 - Australian synchrotron (216 m)
 - Optics correction based on “large” data set (100 orbits)
 - Correct beta- coupling in one step, fit BPM tilts, gains with ORM
 - CESR (768m)
 - Optics correction based on phase/coupling data
 - Correct beta-coupling in one step
 - Then measure and correct dispersion
 - Then ORM analysis of large data set for BPM characterization
 - Iterate ?



- **Alignment**
 - Alignment and stability of that alignment is crucial
 - Australian synchrotron, SLS, LBNL have all achieved <10pm emittance - with survey alignment <50 microns (and ORM correction schemes)
- **BPM resolution and stability is essential**
 - (ATF experience with echotek electronics)
- **Fast turn around for measurement and correction of optical errors is essential**
- **? How many BPM's and correctors are required**
 - Study of ILC baseline lattice quantifies relationship between emittance that can be achieved vs number of BPM's
 - Extend the study to correctors?
 - Experience from existing machines is varied