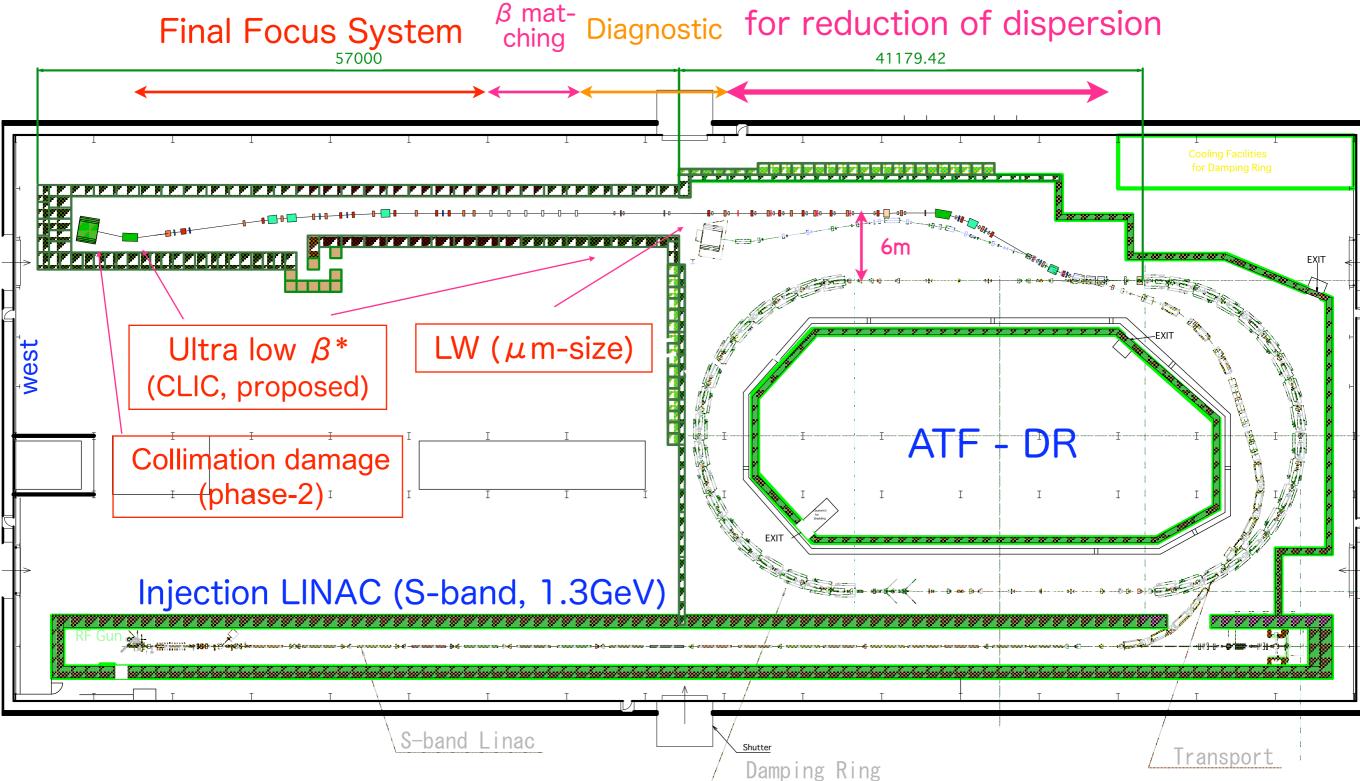
Overview of ATF2 Goals and Current Construction Status

T. Tauchi, ATF2 Software Review (also as FJPPL) LAL, Orsay, France, 18-20 June 2008

ATF2 beam line

Reconfiguration of extraction line Diagnostic for reduction of dispersion



Motivation I: Chromaticity

Project	Status	β_y^* [mm]	L* [m]	L^*/eta_y^*	ξ_y
FFTB	Design	0.1	0.4	4000	17000
FFTB	Measured	0.167	0.4	2400	10000
ATF2	Design	0.1	1.0	10000	19000
ATF2 pushed	Proposed	0.05	1.0	20000	38000
CLIC 500GeV	Design	0.2	4.3	21500	35000
CLIC 3TeV	Design	0.09	3.5	39000	63000
ILC	Design	0.4	3.5	8750	15000
ILC pushed	Design	0.2	3.5	17500	30000

Rogelio Tomás García Exploring ultra-low β* values in ATF2 – p.3/17

ATF2 Final Goal

Ensure collisions between nanometer beams; i.e. luminosity for ILC experiment

Reduction of Risk at ILC

Optics and bean tuning Stabilization

FACILITY construction,	ATF2/KEK; 1.3GeV	FFTB/SLAC; 47GeV
first result	2005-08-09?	1991-93-94
Optics	Local chromaticity correction scheme; very short and longer L* (\$\beta_{y}=100\mum\$, Lff=30m)	Conventional (separate) scheme; non-local and dedicated CCS at upstream; high symmetry in x, y; i.e. orthogonal tuning (\$\beta_{y}=100 \mu m, L_{FF}=185m)
Design beam size	$2.3 \mu \text{m} / 34 \text{nm}$, aspect=82 ($\gamma \varepsilon_y$ =3 x 10 ⁻⁸ m)	1.92 μ m /52nm, aspect=37 ($\gamma \varepsilon_y$ =2 x 10 ⁻⁶ m)
Achieved	?	70nm (beam jitter remains!)

Mode-I

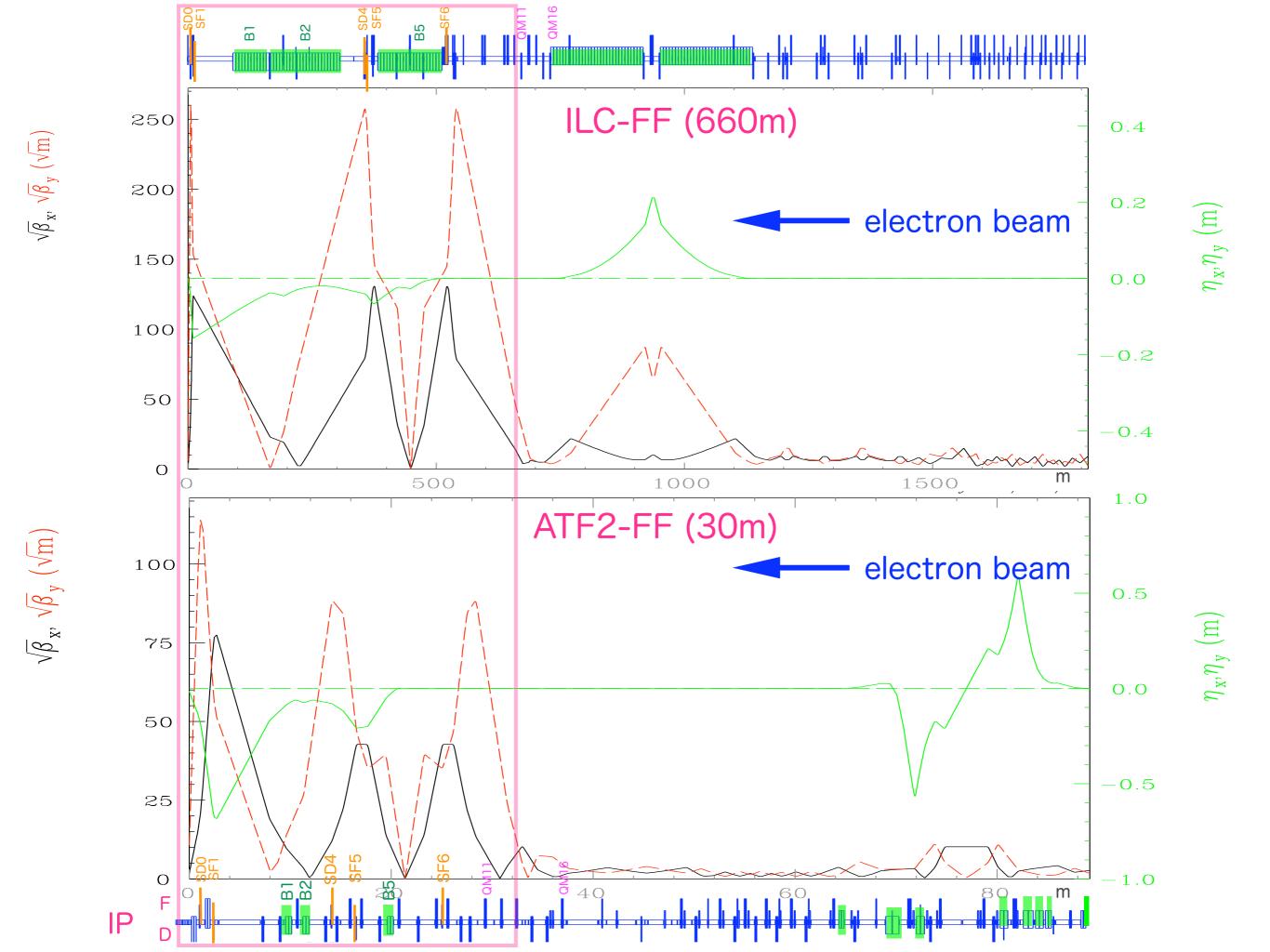
A. Achievement of 34nm beam size

- A1) Demonstration of a new compact final focus system; proposed by P.Raimondi and A.Seryi in 2000,
- A2) Maintenance of the small beam size (several hours at the FFTB/SLAC)

Mode-II

B. Control of the beam position

- B1) Demonstration of beam orbit stabilization with nano-meter precision at IP.
 - (The beam jitter at FFTB/SLAC was about 40nm.)
- B2) Establishment of beam jitter controlling technique at nano-meter level with ILC-like beam (2008 -?)

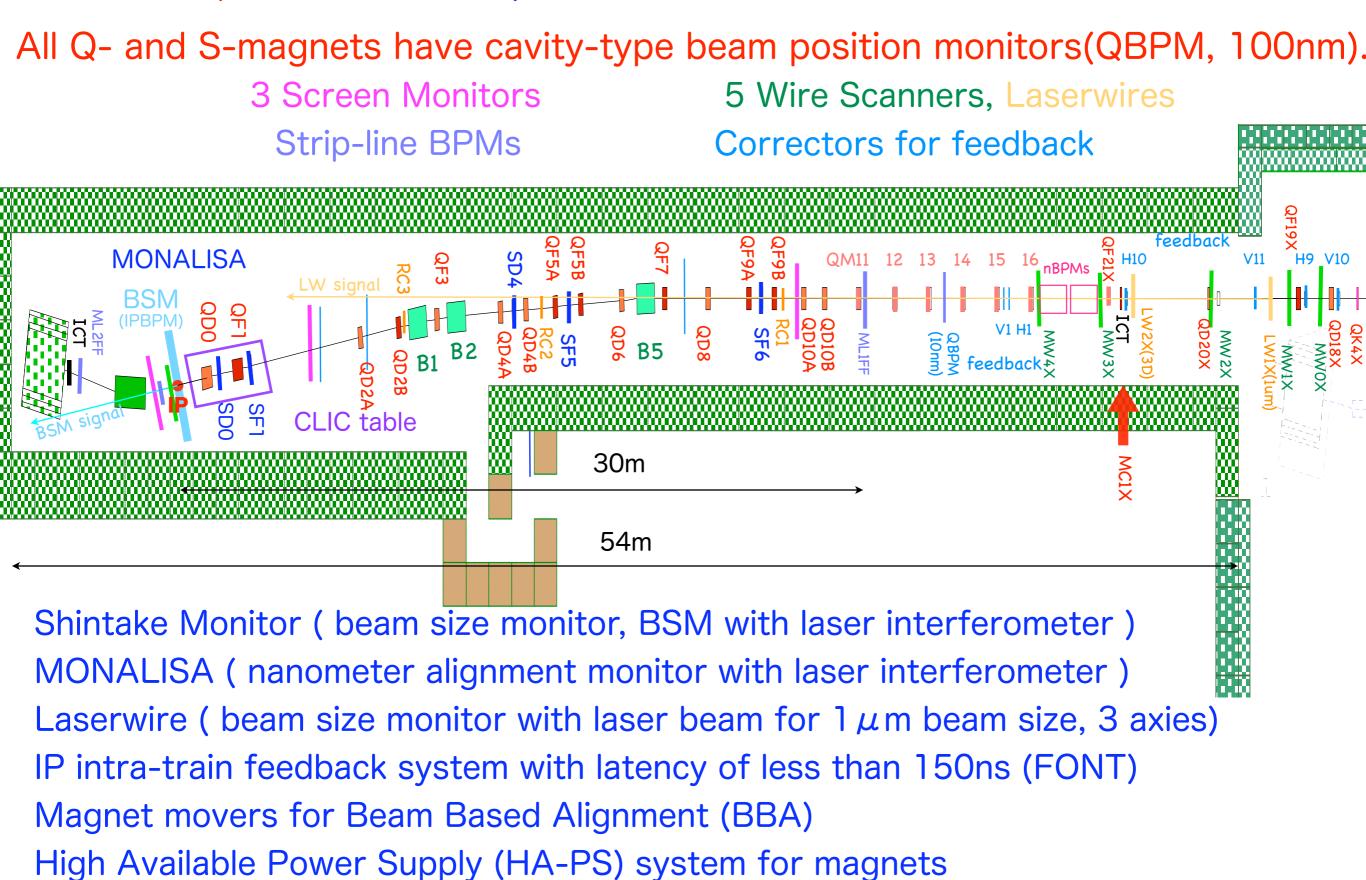


ATF2 Features

- The same number of magnets as the ILC-FF.
- The tuning knob, methods are the same, too.
- Beam instrumentation has been developed with the ILC specifications; BPMs, BSMs, movers, magnet support, laserwires, HA power supplies, FONT-feedback system etc. .
- International participation in the commissioning and operation

Magnets and Instrumentation at ATF2

22 Quadrupoles(Q), 5 Sextupoles(S), 3 Bends(B) in downstream of QM16

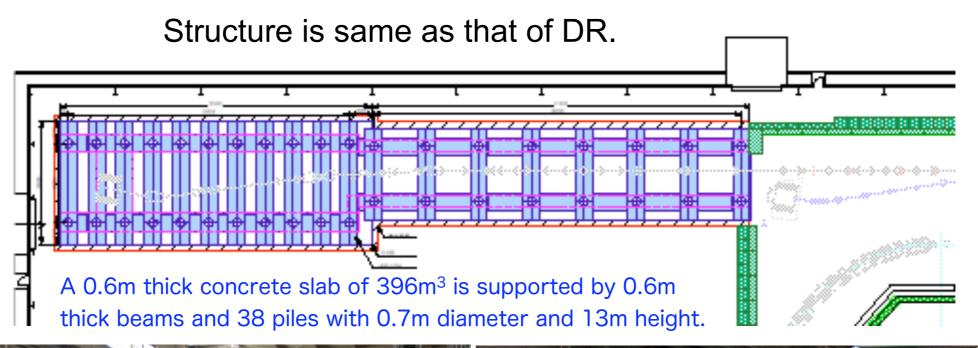


Schedule of Installation, May 2008

Japanese Fiscal year	JFY2007							JFY2008																	
	2007 2008																								
Activity	4	5	6	7	8	9	10	11	12	1	2	3	4	5	6	7	8	9	10	11	12	1	2	3	4
ATF Beam operation																					ATF	2 C	om	mis	sio
Reconfiguration of extraction line			par	tial	rec	cons									N	lew	ext.	. lin	e						
Conventional Facilities																									
detailed floor planning	bid																Nev	w fl	oor	co	nst	ruct	ed		
re-location/ site preparation	rab																								
floor refurbishment		_		Fl	oor																				
construction of extended area								side	e wa	ıll a	nd r	oof													
utilities; water, AC power		_							ca	ıble	, pip	oe -													
construction at ATF-EXT	part	ial (cons	stru	ctio	1									rec	onfi	gura	atio							
laser huts for BSM and LW		_												LW	BS	SM									
Installation																									
beam dump													DM	ΙP											
magnets & supports & vacuum pip	es	_		ma	igne					ma	gne					ľ	nag	net	S						
cooling pipes											coo	linę													
cable tray installation											c. t	ray					c.tr	ay							
large DC cable installation											pov	ver					p.c	able							
small cable installation		_										cab	les				cab	oles							
power supply system														P	S										
new stable FD system with magnet	S																	FD							
Shintake monitor with IPBPM												shij	BS	SM											
Laser wire											ligh	ıt pa	ath		1 LV	N , de	etect	tor							
wire scanners, screen mon. etc.																wir	e sc	anr							

Floor structure for ATF2 beam line

Refurbishment from Jun to Sep 2007



















Clearing the extraction line for the re-confuguration

photo taken on 6 June 2008, by Toge-san.



extraction from DR

to the dump

Only dipoles and kicker are left, which were re-located in last week.

Magnets will be re-located soon.

Sub-component	Number	Comments	Status	Present	New	2007	plan in
Quadrupole	28	with QD0,QF1	production	27	1	1	0
Sextupole	5	4 with 50mm aperture and 2 with 32mm aperture	design	0	5	5	0
Octupole	0			0	0		_
			•	0	3		
-		-	1 added in v3.7	4	0		
		<u> </u>		2	0		
-			v3.7 optics	0		0	2
Cable of ext.kicker		re-location of two kickers is alternative solution		0	2	0	2
Movers	27	20Q-magnets, QD0,QF1 and 5 sextupoles	SLAC	27	0	0	0
Base (Qs)	23	for each magnet except for the FD support	production	0	23	24	-1
Bends	3	support system (3 bases and 3 interface plates)	design?	0	3	3	0
FD support	1	stable tables for QD0,QF1,SD0,SF1	CERN/LAPP	1	0	0	0
HA system	- 38 I		production		38	38	0
Bipolar PS	2	bipolar and 20A for QK1X, QK2X	v3.7 optics		2	0	2
Beam pipe (m)	93.154	ATF extraction line at present and ATF2 beam line (50.613m)	production	0	93.154	46.577	46.58
Q-BPM for Q & Sext.	33	QD10-12X,16-17X,QD18-21X, IHEP-Qs in FF	production	39	-6	0	-6
BPM Q-BPM (s-band)		with larger diameter (40mm) ,final doublet system	design	0	4	0	4
stripline	14	for commissioning and at extraction line	production	14	0	0	0
IP-BPM	3	2nm resolution for position jitter at IP (production/prototype	0	3	2	1
Metal wire	5	exsit at the extraction line - relocation	existing	5	0	0	0
Laserwire	5	upgrade of the metal wire scanners	R&D	0	5	0	1
Shintake monitor	1	upgrade of the FFTB monitor, 532nm laser: 35-350nm	upgrade/ new design	1	0	0	0
BSM-support	1	rigid and independent support	design	0	1	1	0
Urakawa monitor	1	laser cavity type	R&D	0	1	0	0
Feedforward	1	from DR to extraction line	R&D, design	0	1	1	0
Feedback	1	intra-train fast feedback based on digital circuit	R&D	0	1	1	0
V and H correctors	4	orbit correction at the extraction line	proposed	0	4	0	4
1um BPMs	4	orbit correction at the extraction line	proposed	0	4	0	4
Screen monitor	4		KEK	4	0	0	0
Carbon wire scanner	1	beam size monitor at IP: up to 1um	SLAC	1	0	0	0
Honda monitor	1	beam size monitor at IP: 350nm - 1um	proposed	0	1	0	1
PLIC loss monitor	1	fiber with PMT readout		0	1	0	
beam loss				1	1	0	
ATF2 Beam dump	1	design is the same as the ATF one		0	1	1	0
	Quadrupole Sextupole Octupole Bend H. Steering V. Steering Skew Q Cable of ext.kicker Movers Base (Qs) Bends FD support HA system Bipolar PS Beam pipe (m) Q-BPM for Q & Sext. Q-BPM (s-band) stripline IP-BPM Metal wire Laserwire Shintake monitor BSM-support Urakawa monitor Feedforward Feedback V and H correctors Ium BPMs Screen monitor Carbon wire scanner Honda monitor PLIC loss monitor peam loss	Quadrupole 5 Sextupole 5 Octupole 0 Bend 3 H. Steering 4 V. Steering 2 Skew Q 2 Cable of ext.kicker 2 Movers 27 Base (Qs) 23 Bends 3 FD support 1 HA system 38 Bipolar PS 2 Beam pipe (m) 93.154 Q-BPM for Q & Sext. 33 Q-BPM (s-band) 4 stripline 14 IP-BPM 3 Metal wire 5 Laserwire 5 Shintake monitor 1 BSM-support 1 Urakawa monitor 1 Feedforward 1	Quadrupole Sextupole Octupole Bend 3 FF-bends = 3 H. Steering 4 horizontal with 5A bipolar PS V. Steering 2 vertical with 5A bipolar PS Skew Q 2 QK2X, QK3X Cable of ext.kicker 2 re-location of two kickers is alternative solution Movers Base (Qs) Bends 3 support system (3 bases and 3 interface plates) FD support 1 stable tables for QD0,QF1,SD0,SF1 Bipolar PS Bipolar PS 2 bipolar and 2OA for QK1X, QK2X ATF extraction line at present and ATF2 beam line (50.613m) Q-BPM (s-band) 4 with larger diameter (40mm), final doublet system Laserwire 5 upgrade of the metal wire scanners Shintake monitor BPMS 4 orbit correction at the extraction line Feedback 1 intra-train fast feedback based on digital circuit V and H correctors 1 beam size monitor 1 beam size monitor PLIC loss monitor 1 fiber with PMT readout beam loss 2 with 5Dmm aperture and 2 with 32mm aperture 0 with 50mm aperture and 2 with 32mm aperture 1 with 50mm aperture and 2 with 52 bipolar PS 4 with 5A bipolar PS 2 pC QK2X, QK3X Recath mapnet except for the FD support 1 stable tables for QD0,QF1,3D0,SF1 8(ExtQ), 6(MatQ), 5(Sext), 0(Oct), 16(FFQ), 3(B); 6 bipolar and 20A for QK1X, QK2X ATF extraction line at present and ATF2 beam line (50.613m) QD10-12X,16-17X,QD18-21X, IHEP-Qs in FF Q-BPM (s-band) 4 with larger diameter (40mm), final doublet system with larger diameter (40mm) final doublet system stripline 14 for commissioning and at extraction line 1 upgrade of the metal wire scanners Shintake monitor 1 upgrade of the FFTB monitor, 532nm laser: 35-350nm BSM-support 1 rigid and independent support Urrakawa monitor 1 laser cavity type Feedforward 1 from DR to extraction line Feedback 1 intra-train fast feedback based on digital circuit Orbit correction at the extraction line Sereen monitor 4 beam size monitor at IP: up to 1um PLIC loss monitor 1 beam size monitor at IP: up to 1um PLIC loss monitor	Quadrupole 28 with QD0,QF1 production Sextupole 5 4 with 50mm aperture and 2 with 32mm aperture design Octupole 0 PFF-bends = 3 production Bend 3 FFF-bends = 3 production H. Steering 4 horizontal with 5A bipolar PS 1 added in v3.7 V. Steering 2 vertical with 5A bipolar PS 1 added in v3.7 Skew Q 2 QK2X, QK3X v3.7 optics Cable of ext.kicker 2 re location of two kickers is alternative solution Movers 27 20Q-magnets, QD0,QF1 and 5 sextupoles SLAC Base (Qs) 23 for cach magnet except for the FD support production Bends 3 support system (3 bases and 3 interface plates) design? FD support 1 stable tables for QD0,QF1,SD0,SF1 CERN/LAPP HA system 38 SExtQ, 6(MatQ), 5(Sext), 0(Oct), 16(FFQ), 3(B); production Bipolar PS 2 bipolar and 20A for QK1X, QK2X v3.7 optics Beam pipe (m) 93.154 fSext	Quadrupole 28 with QDO,QF1 production 27 Sextupole 5 4 with 50mm aperture and 2 with 32mm aperture design 0 Octupole 0 1 4 with 50mm aperture and 2 with 32mm aperture design 0 Bend 3 FF-bends = 3 production 0 H. Steering 4 horizontal with 5A bipolar PS 1 added in v3.7 4 V. Steering 2 vertical with 5A bipolar PS 1 added in v3.7 4 Skew Q 2 OK2X. QK3X v3.7 optics 0 Cable of ext.kicker 2 re location of two kickers is alternative solution 0 Movers 27 20Q-magnets, QDO,QF1 and 5 sextupoles SLAC 27 Base (Ss) 23 for each magnet except for the FD support production 0 Bends 3 support system (3 bases and 3 interface plates) design ? 0 FD support 1 stable tables for QDO,QF1,SDO,SF1 CERN/LAPP 1 Beam pipe (m) 93.154 S(ExtQ), 6(MatQ), 5(SexQ), O(O	Quadrupole 28	Quadrupole 28 with QDO,QF1 production 27 1 1

Hardware preparation

(1) 2006

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Q magnets (4 in 2006, 24 in 2005, 28 in total); 27 to be used Support-concrete bases; type: 1(Q+Qk+ZV),2A(Q+ZH), 2B(Q+ZV),3(Q+Sx+Q) and 4(Q) no.: 3, 3, 1, 3 and 14 ,respectively; so 24 in total QBPMs (28 in 2006, 11 in 2005, 39 in total) - 33 to be used HA power supply system (39)
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(2) 2007-2008

Conventional facility (including beam dump)

Bending(3), sextupole(5), skew(2) and steering(6) magnets QC3 (2) shimmed for QC0,QF1 - 12 pole component S-band BPMs (4), IPBPM with New Shintake monitor Cabon wire scanner, Honda monitor Rigid supports(FD system, Shintake monitor) FONT, feedforward, laserwire, Monalisa etc.

Hardware Issues due to budget shortage in JFY2008

The highest priority is to transfer beam to the dump at ATF2.

- (1) There are 14 stripline BPMs in total at new extraction line and ATF2. The cables have to be reused from present ones. It is not clear that their lenghts are enough. Some of them may have no cables.
- (2) Who provides a PLIC cable system for beam loss monitor at ATF2? Originally, SLAC could do.
- (3) There is only one ICT. MC1X will not be available behind QD20X.
- (4) There are 4 skew quadrupoles for the coupling correction. At present, only QK1X and QK4X are available together with 20A power supplies. Who provides two remained skew quadrupoles.?
- (5) Honda montor and sweeping magnet is not funded.
- (6) Laser tracker system (Raika co.) is close to the lifetime (> 15 years old). It may affect beam line alignment in this summer. Is it available as rental or who can purchase it?

Software Issues

Coordination is important for international collaboration.

- (1) Commissioning strategy, tools

 The commissioning group will provide them.
- (2) Flight simulator for modeling the beam line and tuning. Demonstration was done at the present extraction line. Preliminary results will be presented here.
- (3) Magnet movers and QBPMs etc.

 Corresponding sub groups have responsibilities.
- (4) Remoto participation international-capable phone line, good video equipment will be prepared. Also, ATF data server, eLog system will be improved. Both are KEK's responsibility.

Site work Issues

Scheduling is very important particularly in this summer.

- (1) The re-organization and modification of extraction line will be completed by end of July, which includes;
 - All the magnets will be aligned in August September.
 - After the movement of two extraction kickers, we need to check the HV-system probably in July.
- (2) Commissioning of Shintake monitor system with no beam
 - High power laser system in restrictive area, August
 - The laser system will move in a laser hut, September.
- (4) Installation of the FD system final in this period, October
 - Major components will be shipped from LAPP to KEK, including the table, 4 magnets and s-band BPMs with supports

Summary

ATF2 will be commissioned in end October 2008.

Recent progress and near future plan

- (1) Re-configuration has been started in early June.
- (2) Concrete shields and beam dump have been completed in April.
- (3) All magnets except for 4 FD-ones have been installed at ATF2 beam line.
- (4) Power cables and cooling pipes have been installed.
- (5) The HA-PS system has arrived at KEK, 1st May.
- (6) S band BPMs (4) will be fabricated by end of June at KNU. The electronics is provided by UK group.
- (7) Shintake monitor has been installed at IP. The optics system is setting up and it will be commissioned in May.
- (8) FD system will be arrived in early September from LAPP.

Meeting schedule

- (1) Weekly meeting, Wednesday
- (2) Mini-workshop on the ATF2 software review, 18-20 June, LAL, Webex