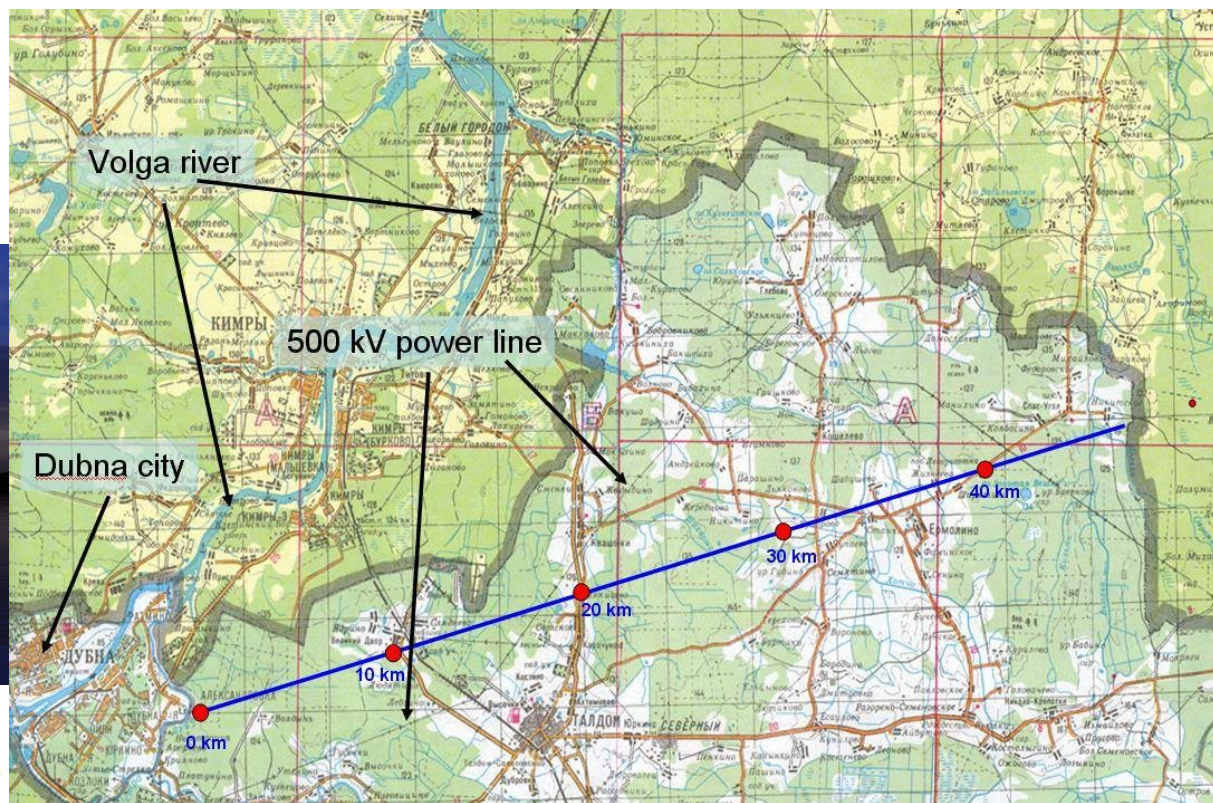
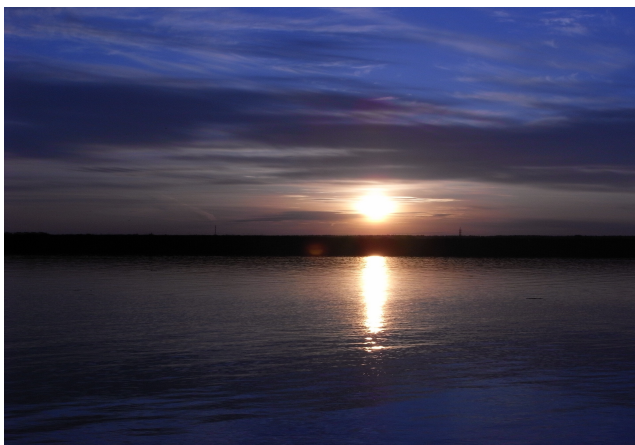


Report of Dubna GDE

Masao KURIKI
Hiroshima/KEK

Dubna GDE

- June 4-6, Dubna, Moscow region, Russia
- DUBNA: JINR (Joint Institute for Nuclear Research).
- It was a thematic GDE meeting focused on site and CFS.





Post RDR – ILC

(Dubna GDE closing by M. Ross)

- One year later:
- Focus on R&D
 - **to mitigate technical risk**
 - (some of which assumed for RDR)
 - **to enable cost reduction**
- Managing the RDR
 - **held kick off meetings**
 - **working on consolidating cost information**
- Strengthening links with partners
 - **multi-lateral GDE**
 - **ca. 400 members**



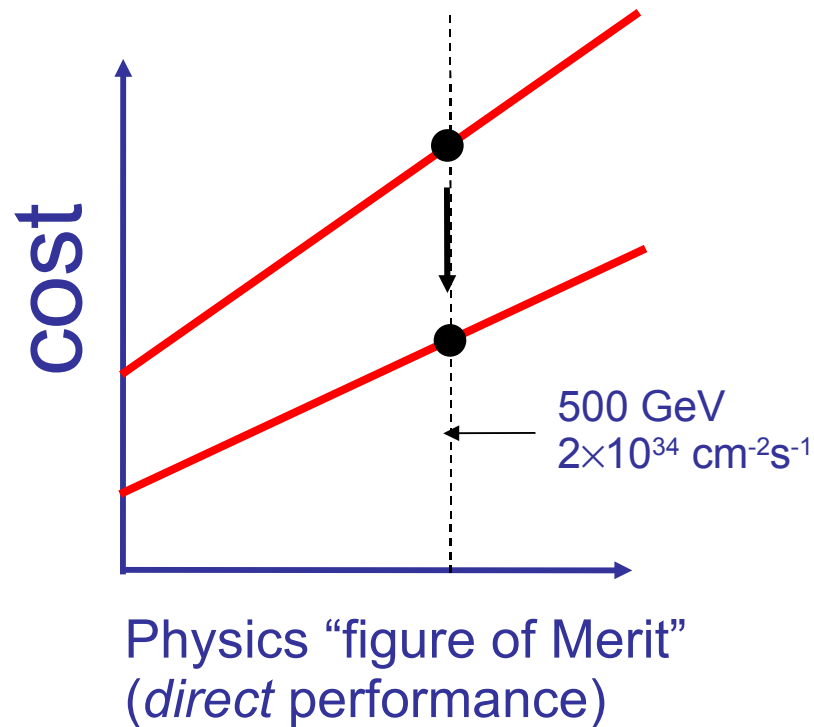
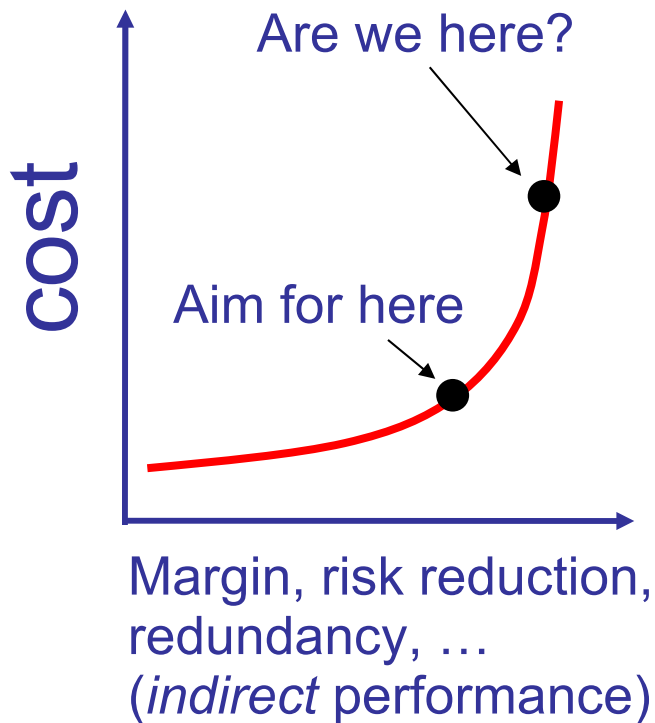
- Look! NO DRAFT!
- Released today
- Next review and release:
December 08



Towards a 'Minimum Machine' Configuration

- Working Groups:
 - **Siting**: Examine possible sites and evaluate possible design differences that accommodate features. Includes staging, design modifications and upgrade issues.
 - **Accelerator Systems**: particular focus on the central injection complex, BDS and RTML.
- Beginning of the process of:
 - Re-thinking the layout of the machine for a lower cost
 - Look for new and innovative ideas – particularly staging options
 - Defining the 'minimum machine' layout

The Minimum Machine Study



Minimum cost machine
Understand the performance derivatives

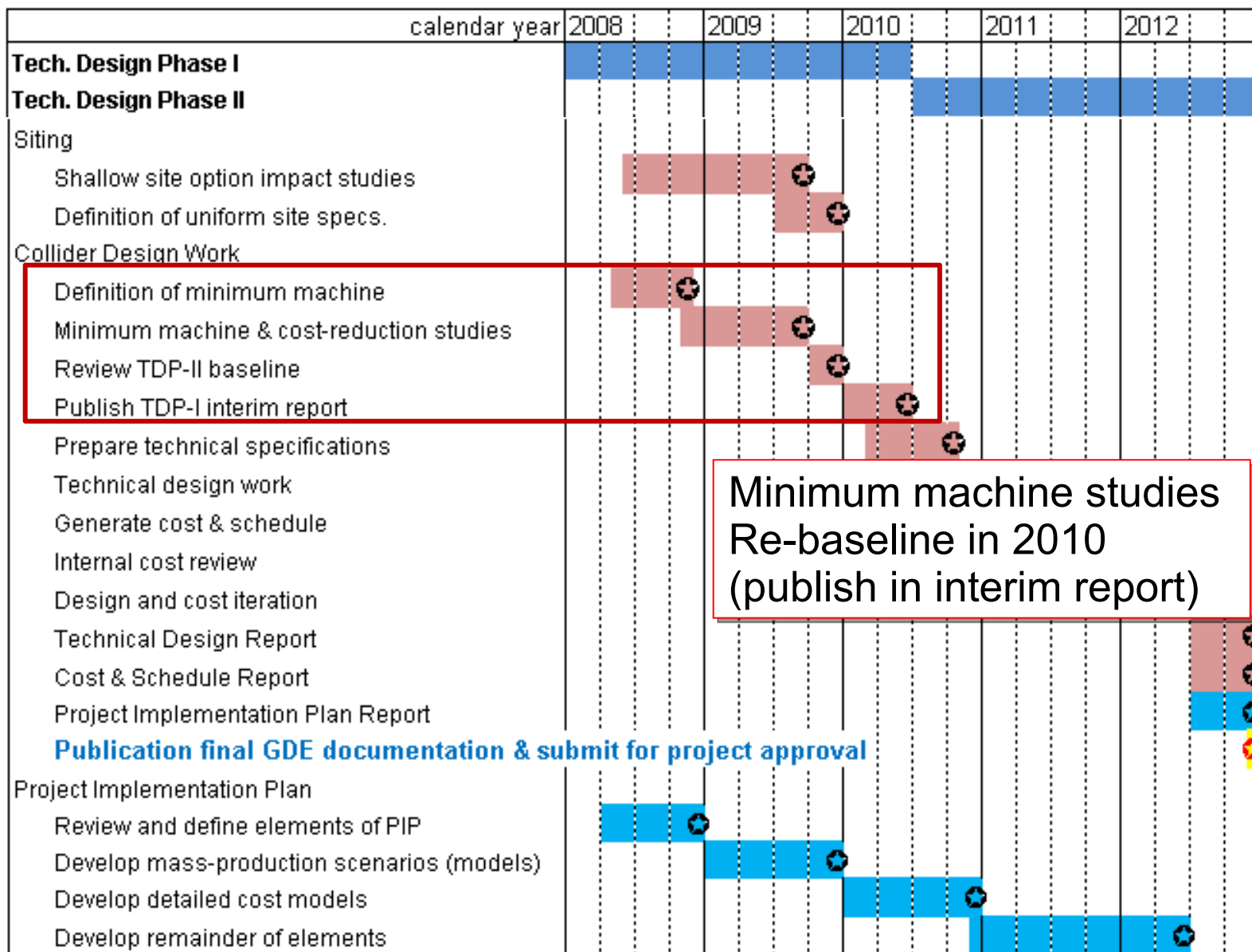


What is the mile-stone?

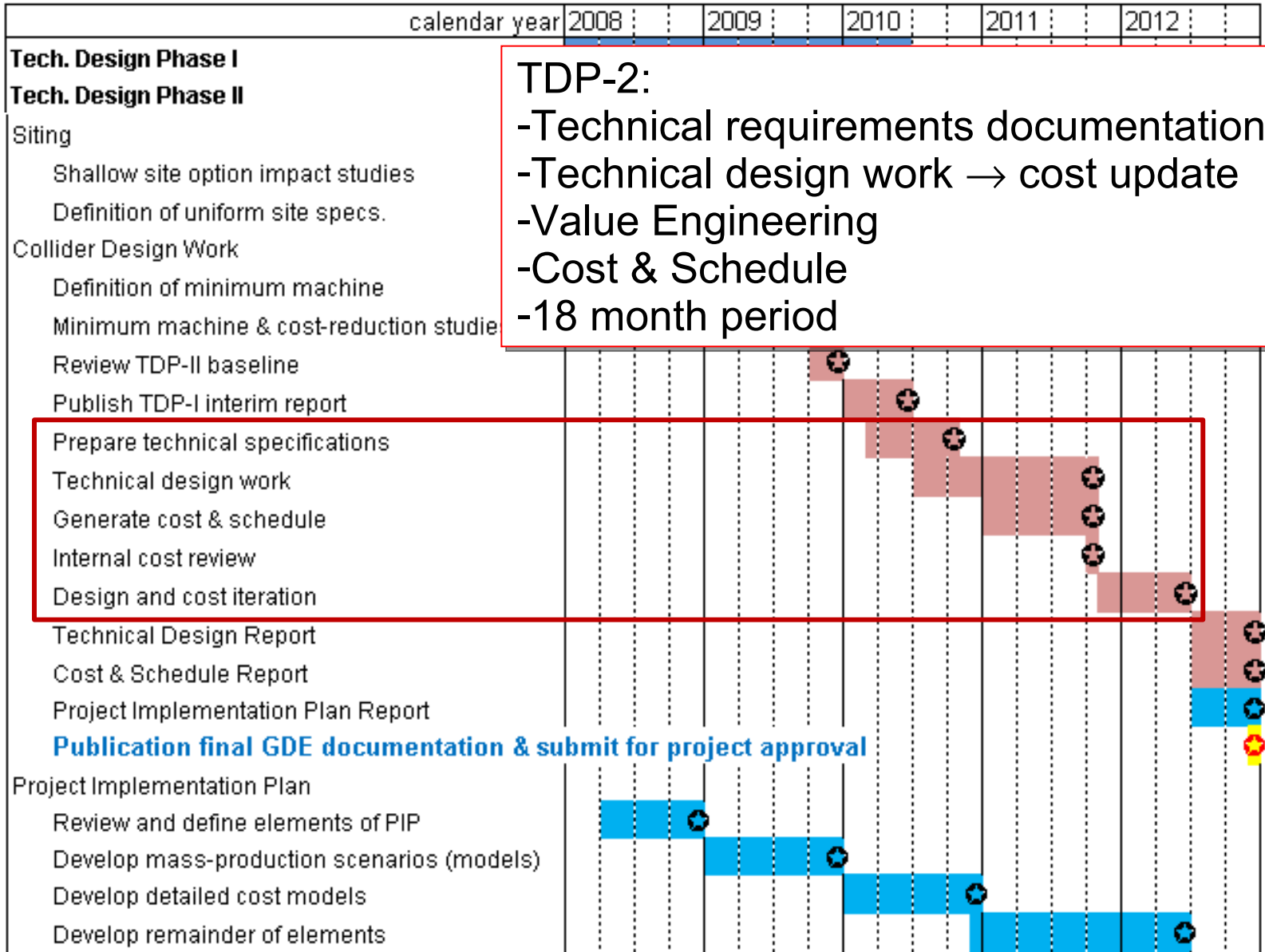
- TDP-1 is focused on
 - Risk mitigation
 - Cost reduction
- Produce a new baseline for the conceptual machine design, in preparation for more detailed technical design work in TDP-2.
- The re-baseline will take place after careful consideration and review of the results of the TDP-1 studies and the status of the critical R&D.



TDP-1 (by N. Walker for PM team)



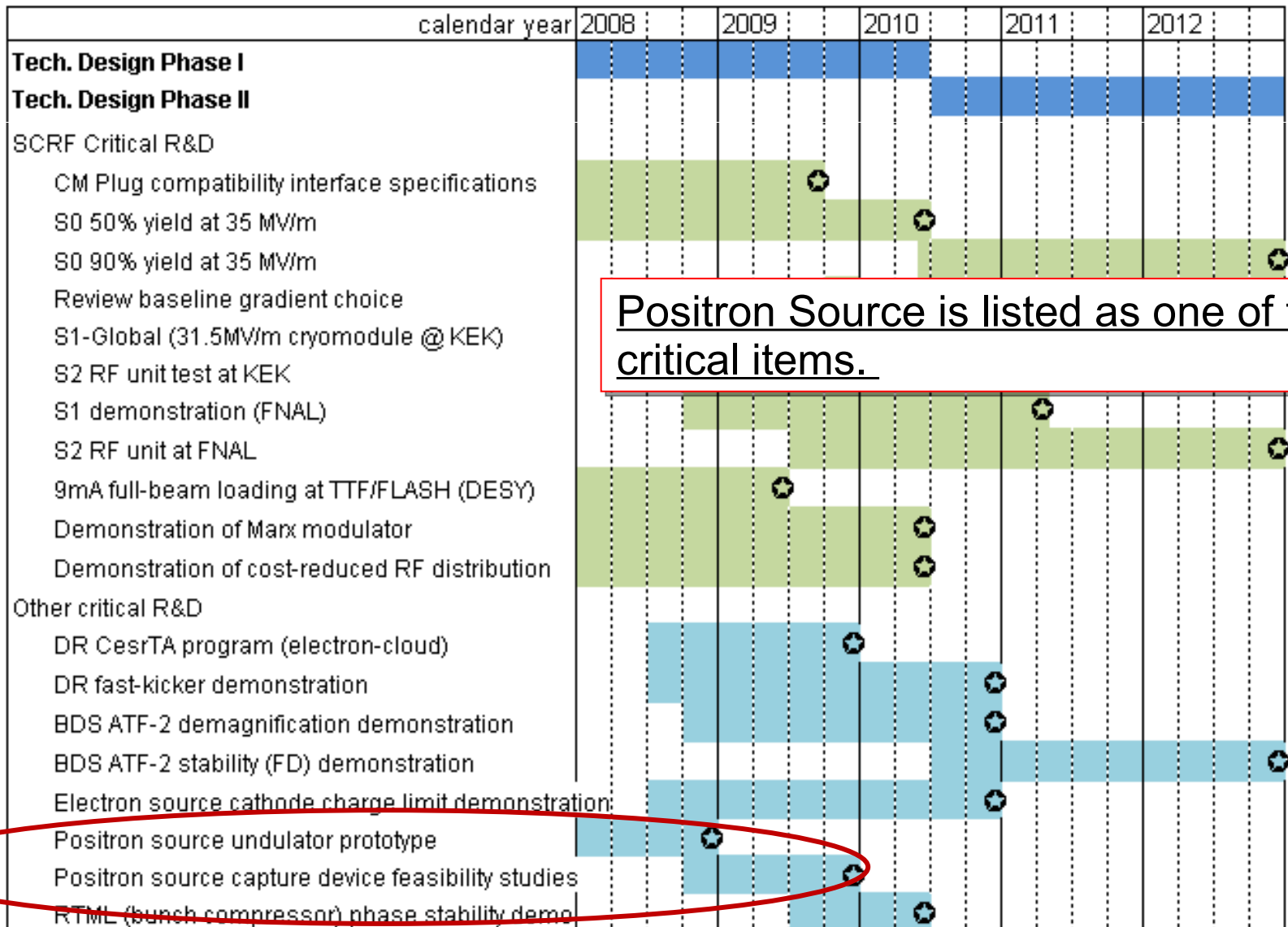
TDP-2



TDP-2:
 -Technical requirements documentation
 -Technical design work → cost update
 -Value Engineering
 -Cost & Schedule
 -18 month period

Prepare technical specifications
 Technical design work
 Generate cost & schedule
 Internal cost review
 Design and cost iteration

Critical R&D



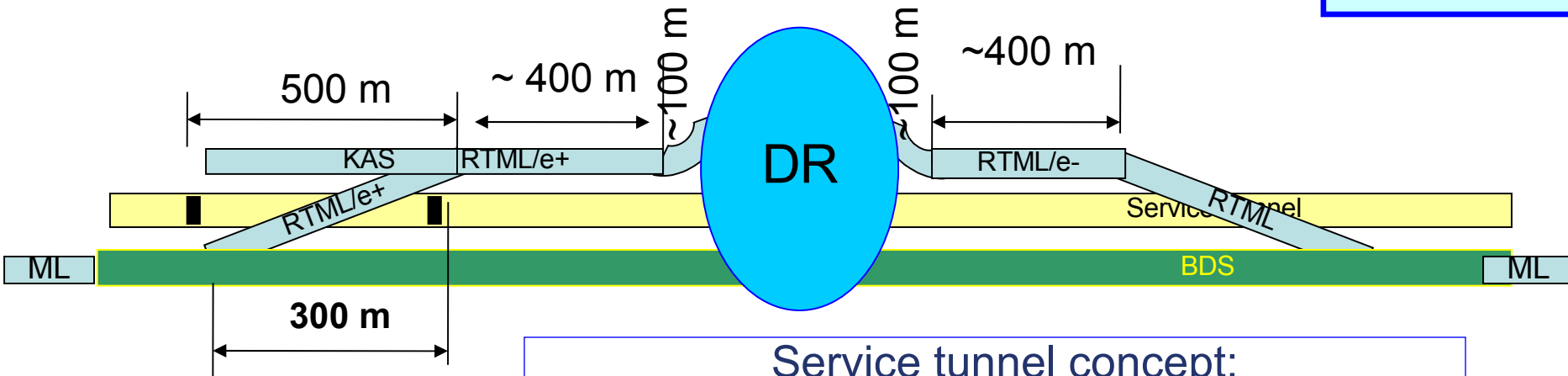
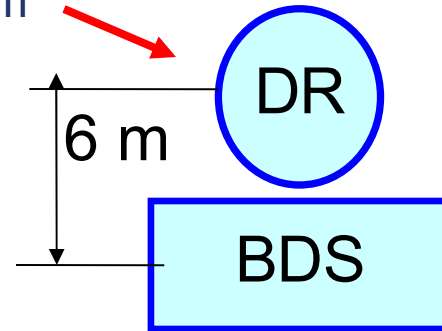
Positron Source is listed as one of the critical items.



Possible configuration of the RTML/source tunnels

Minimum length of the separate RTML/source tunnel

- Smaller vertical separation of DR and BDS tunnels: 10m -> 6 m
- Length constraints:
 - Electron source side (straight) ~ 500 m
 - Positron source: 950m = 500m(KAS)+450m (SCL/TRL)
- Min RTML tunnel length here ~ 800 m (now ~1250 m)



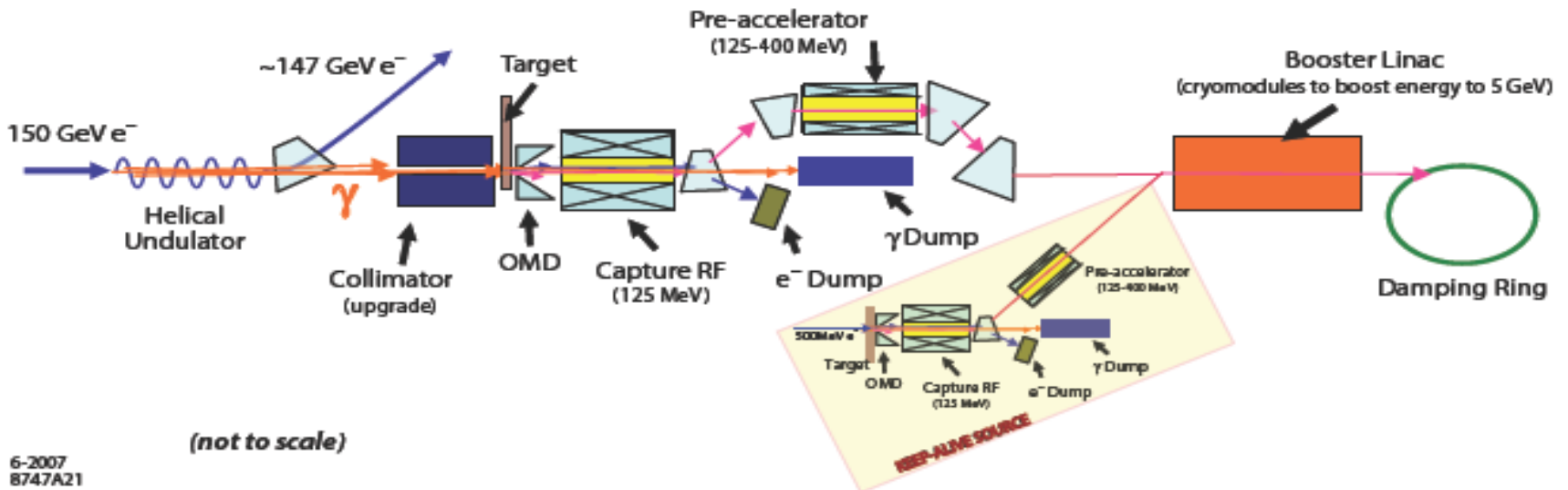
Service tunnel concept:

- Straight good for TBM technology
- RTML tunnel crosses service tunnel
- Radiation issues ???

ILC Consider E+ Source Layout (by E. Patterson)

- Lengths of the RDR e+ systems in meters

Undulator	Drift&Dogleg	Target+ Capture	Pre-accelerator	TOTAL
100(200)	400	100	500	1200



Q? Can we insert a warm 400 MeV E- accelerator in the drift/dogleg section and use the same target/capture, preaccelerator as a new type of “KAS” YES, WHY NOT?



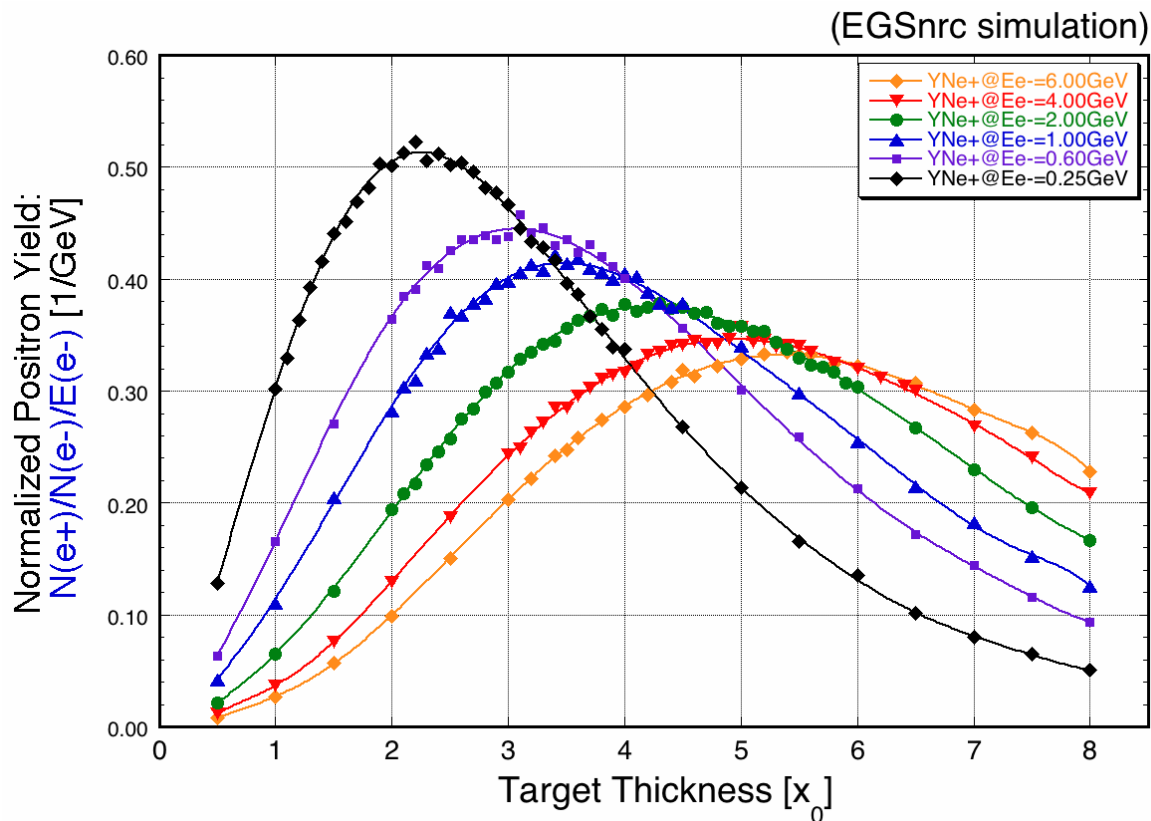
KAS

or

KAS (by E. Patterson)

- We need to review the design *requirements* for a KAS and its cost/benefits to overall ILC operation.
- RDR design has everything (except polarization) at 10% intensity...Injector, L-band linac, tgt/capture section and pre-accelerator. *Large and expensive!*
- An extreme alternate *kas* could be a compact S-band single bunch linac whose e- beam uses the photon E+ tgt, capture and pre-accelerator, producing single bunches at a few % intensity.
- *Inexpensive, compact and could fit between the undulator and target alongside the photon and high energy e beam!*

- 600 MeV driver with $0.4X_0$ target makes $\sim 3\%$ intensity.
- The same driver with $3X_0$ target makes $>20\%$ intensity.
- $0.4X_0$ Ti alloy and $4X_0$ W has same thickness, which can be replaced.



- Start up e⁺ source is very important in MD phase.
- In the initial phase, 3X₀ W-Re instead of 0.4X₀ Ti alloy improves the e⁺ intensity.
 - 600 MeV single bunch S-band accelerator (30m) can generate >20 % intensity e⁺ beam.
- This single bunch can be accumulated in DR forming the ILC format beam with 20% bunch charge.
- This beam is more useful for commissioning.
- The target can be replaced when undulator e⁺ is ready for the commissioning. KAS becomes a small backup with a few % intensity.

- 400m drift space is enough to accommodate 6 GeV e- linac.
 - It could be driver linac for conventional e+ source with the full intensity.
 - It also compatible to Linac based laser compton e+ source.
- Tunnel for undulator section is therefore compatible to all schemes which we have considered. Even after completion of tunnel, we can switch e+ scheme among them.
- Because of this flexibility, this approach (KAs or κAS) minimizes unexpected risks.



e⁺ source with Liquid Lead Target

J. Urakawa

e⁺ creation

100 bunches/train x 300 Hz

$T_{b_to_b} = 6.15$ nsec

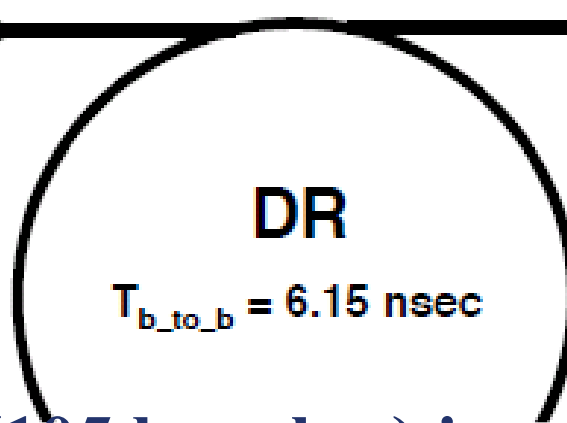
go to main linac

3000 bunches/train x 5 Hz

$T_{b_to_b} = 300$ nsec



We create 3000 bunches
in 100 m sec



- The operation (105 bunches) is acceptable for BN window.
- Lead move 32 mm in 3.3 ms pulse interval, then the heat is removed (Speed of lead = 10 m/sec)
- It takes 83 ms (25 pulses) to generate 2625 e⁺ bunches. 117 ms is for damping.

- 20000 h of liquid lead contour successful run with cog-wheel pump has been reached (90% Pb, 10% (mass)Sn alloy, 300°C).
- The test of window braising technology successfully finished.
- The prototype of liquid lead positron production target is under commissioning now.
- The successful test of VEPP-5 positron production system was performed. Flux Concentrator magnet (FC) was tested up to 70 kG (30 μ s pulse duration) without saturation in positron yield.
- The investigation of the technical limit for maximum FC pulse duration is in progress.
- Flat face FC for 30 μ s pulse duration, 10 T maximum field and good field quality for KEKB is under the tests now at BINP.

- TDP is now activated.
 - Re-baseline for risk mitigation and cost-reduction are central issues for TDP-1.
 - TDP-2 is technical design phase based on the re-baselined design.
- Our task is brushing up our design to minimize the risk and cost.
- Discussion for minimum machine has been started in Dubna-GDE.
 - To be continued.