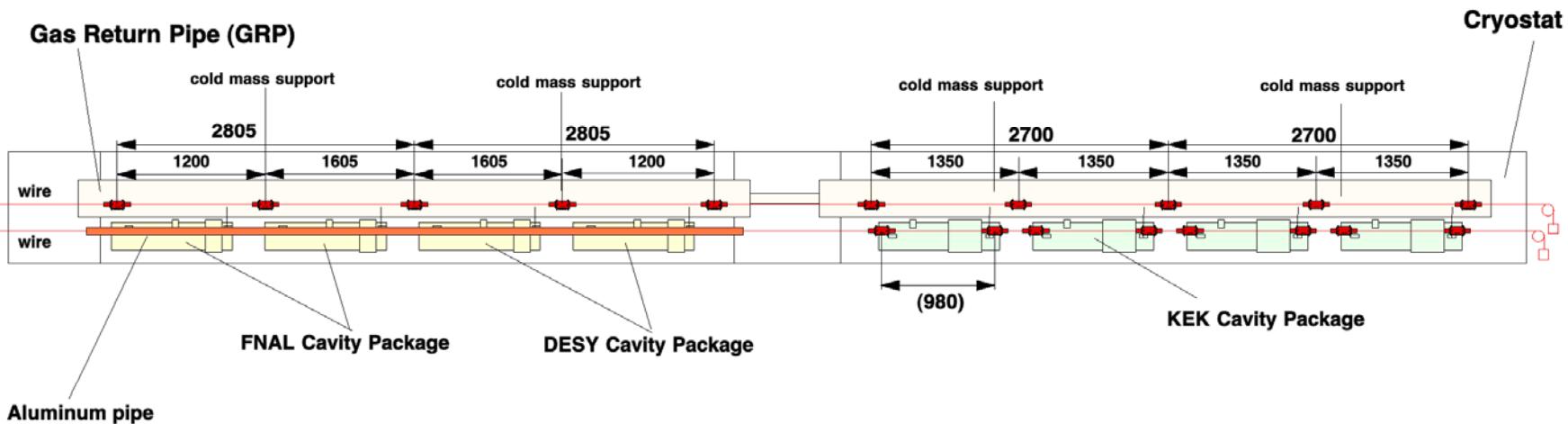


# Wire Position Monitors for S1G cryomodules

04.20.2009 H. Hayano

## S1G WPM installation position



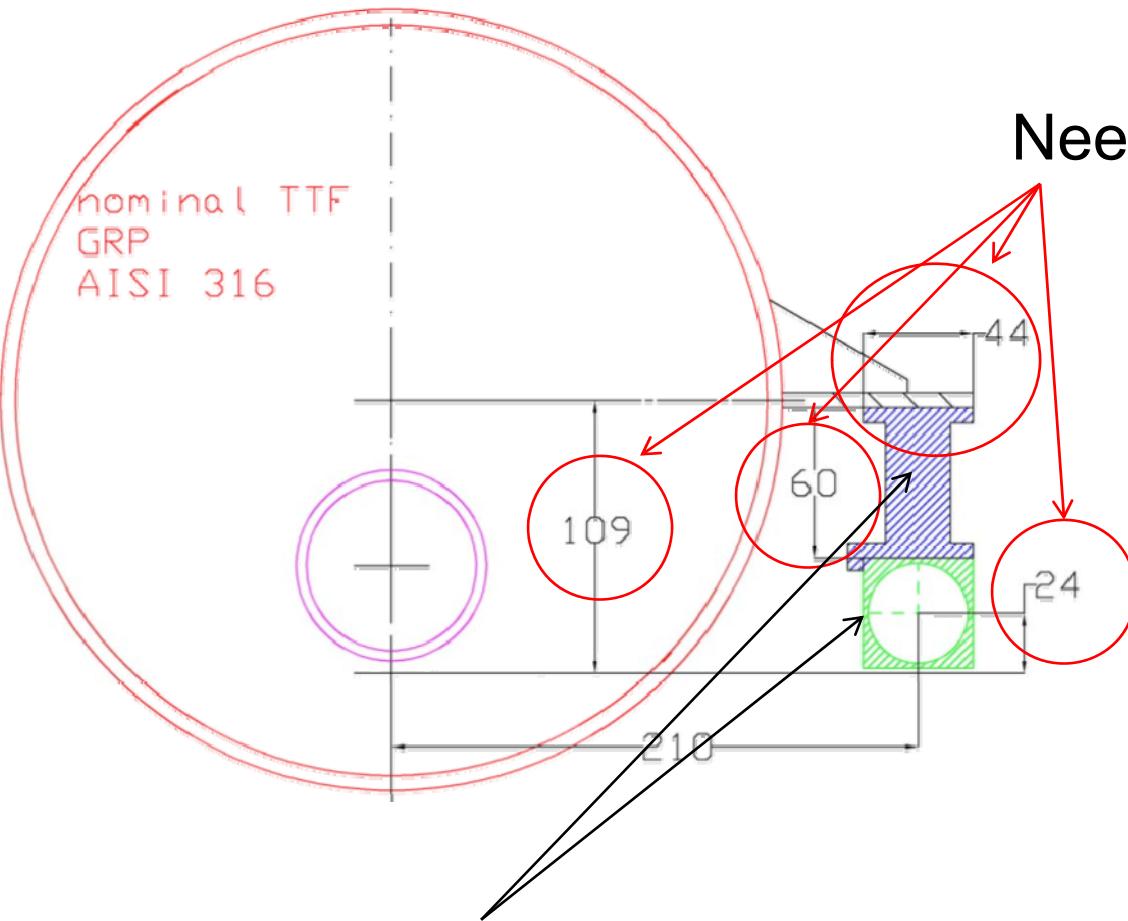
number of WPM: at GRP  $5 + 5 = 10$   
at Cavity Jacket  $0 + 2 \times 4 = 8$

total 18 ( coax-cable  $4 \times 18 = 72$  )

H. Hayano 04192009

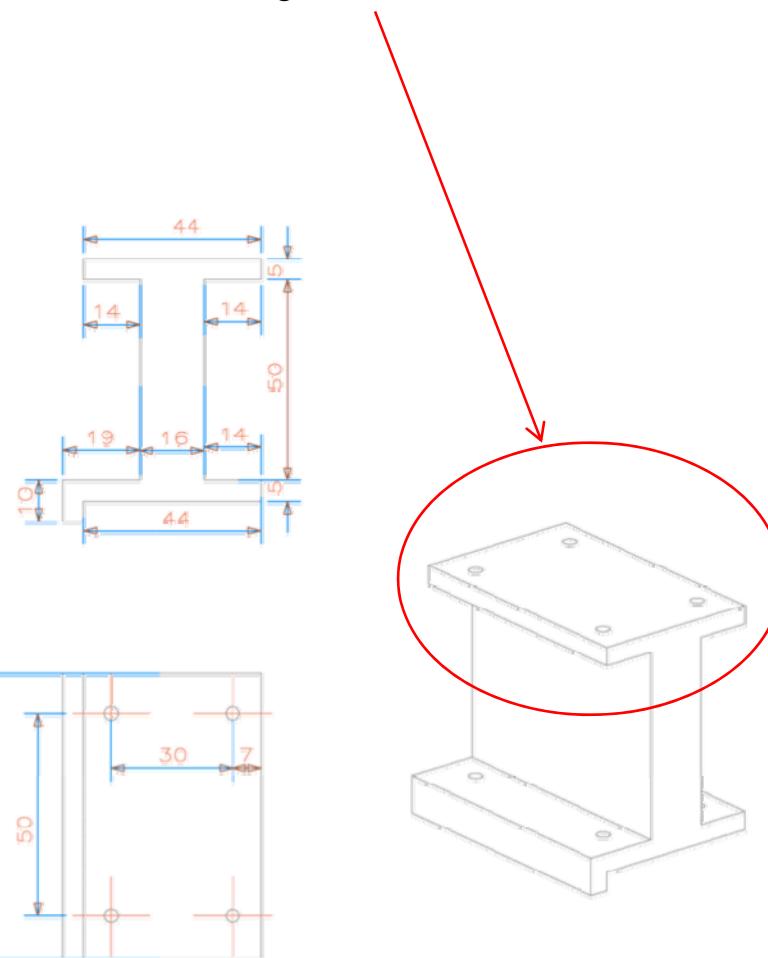
5 WPMs for each GRP  
no WPM for FNAL&DESY cavities  
2 WPMs for KEK cavities

# WPM installation for Module C GRP



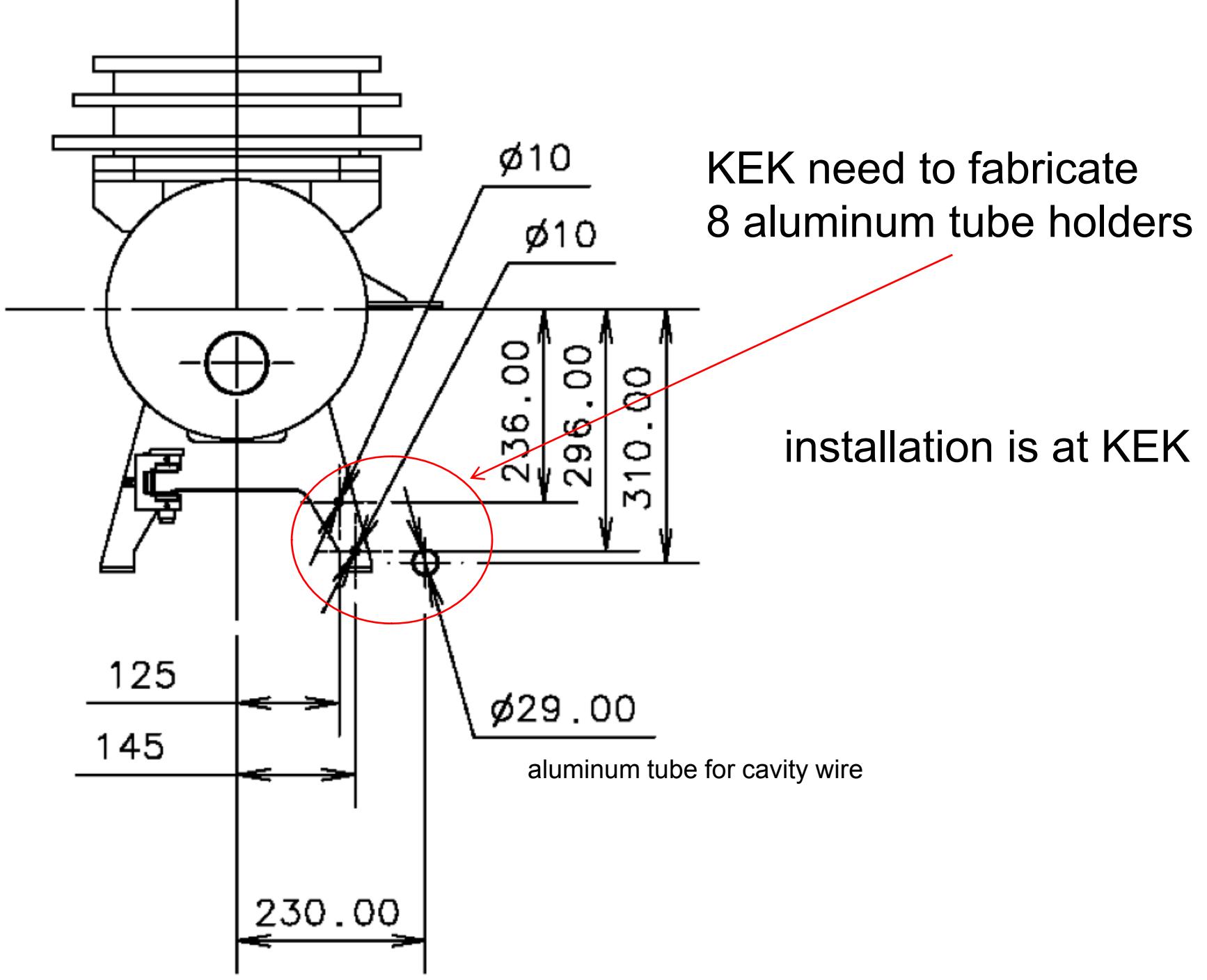
Need to check the dimension

Zanon drawings is different from these.



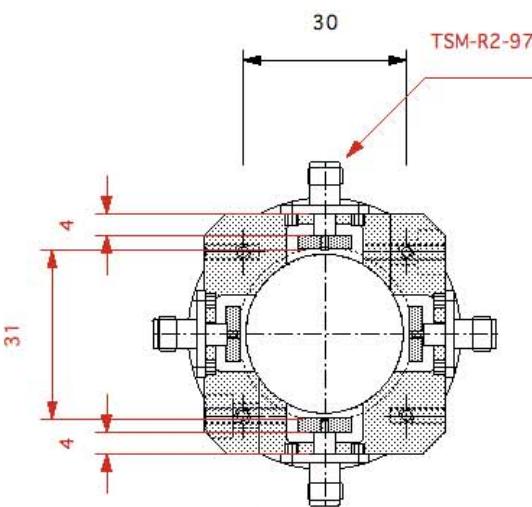
KEK fabricate and bring to INFN

- 5 WPM adaptors
- 5 WPM pick-ups
- 4 connection aluminum tubes
- 20 signal cables (8m length)

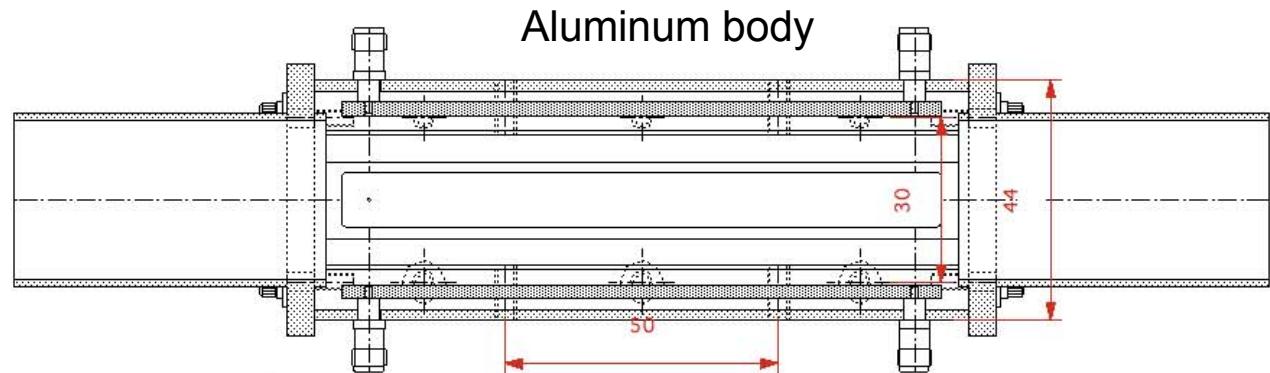


# WPM pickup

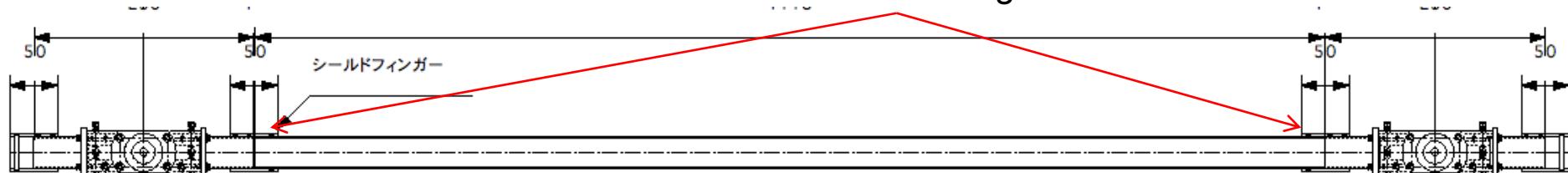
electrode-SMA connector weld was revised



SUS electrodes ( 4 electrodes )



Al connection tube with finger-contactor

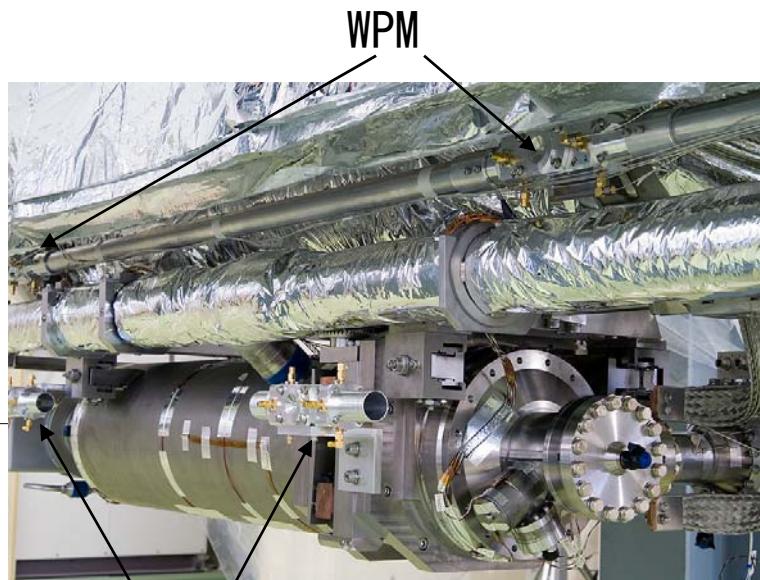
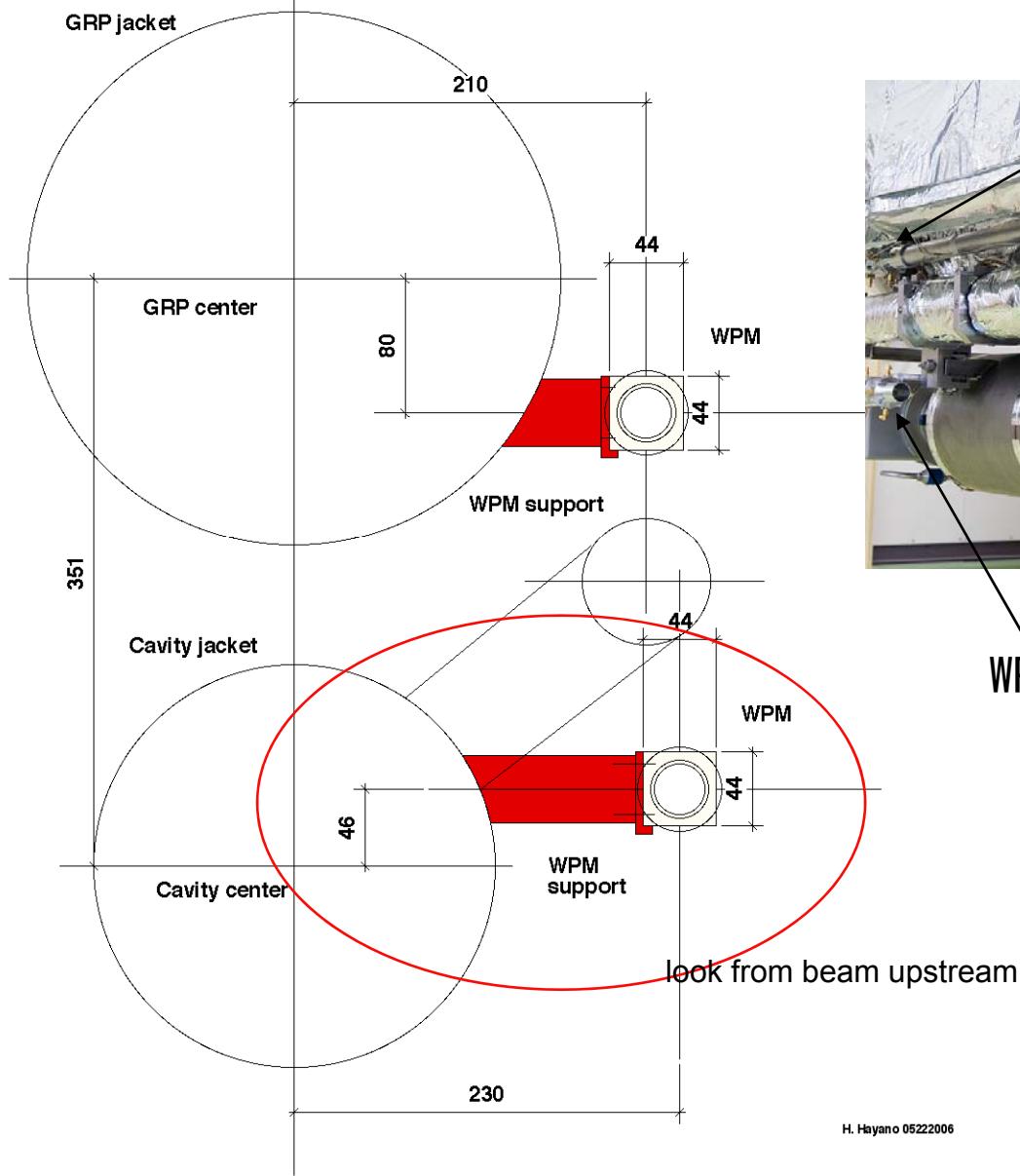


WPM

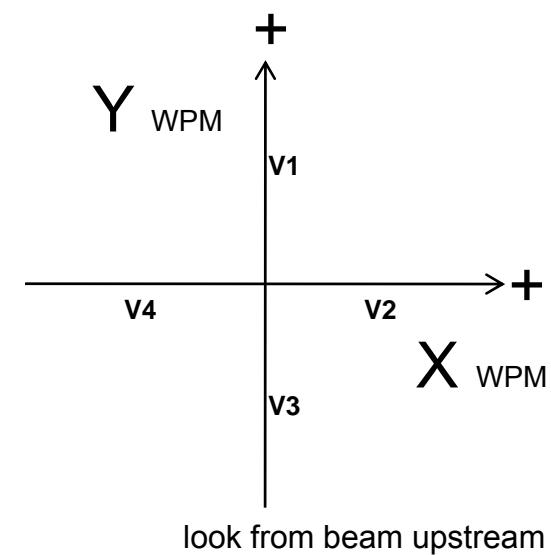
Al tube

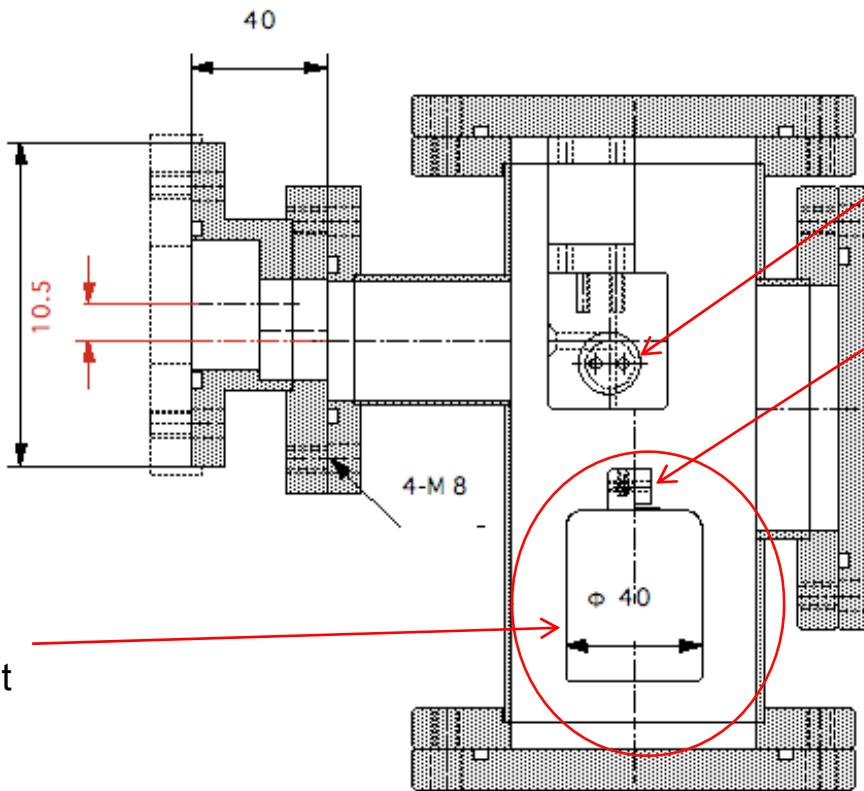
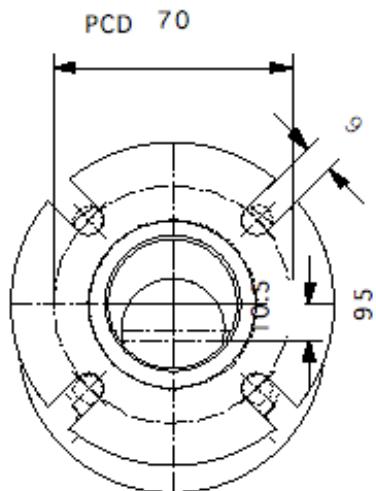
WPM

## Wire Position Monitor Mount Detail design without adjuster



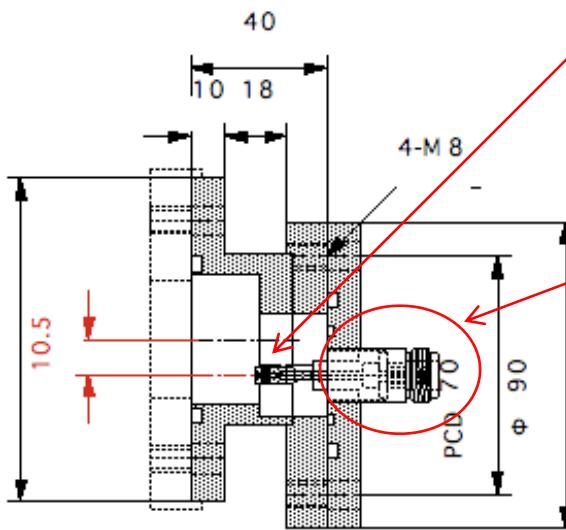
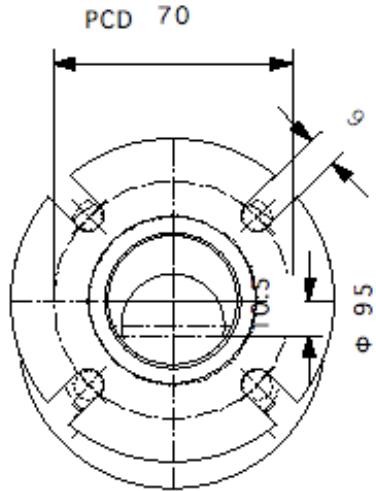
example of WPM at cavity





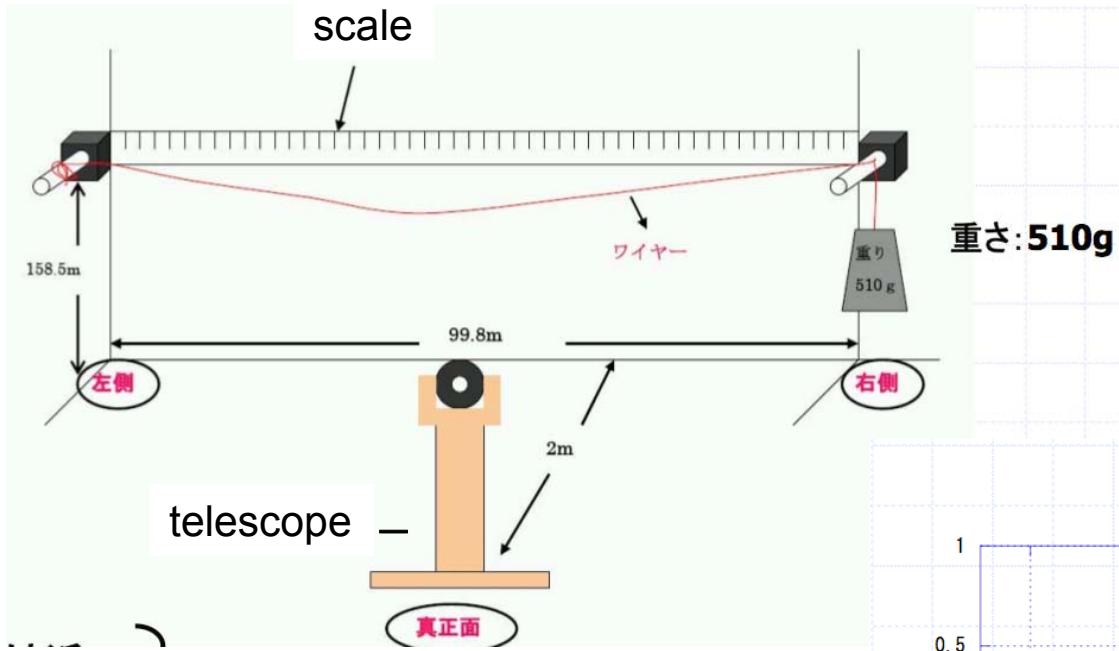
## Wire tension

70 $\mu$ m diameter  
gold plated tungsten wire



## Wire signal in

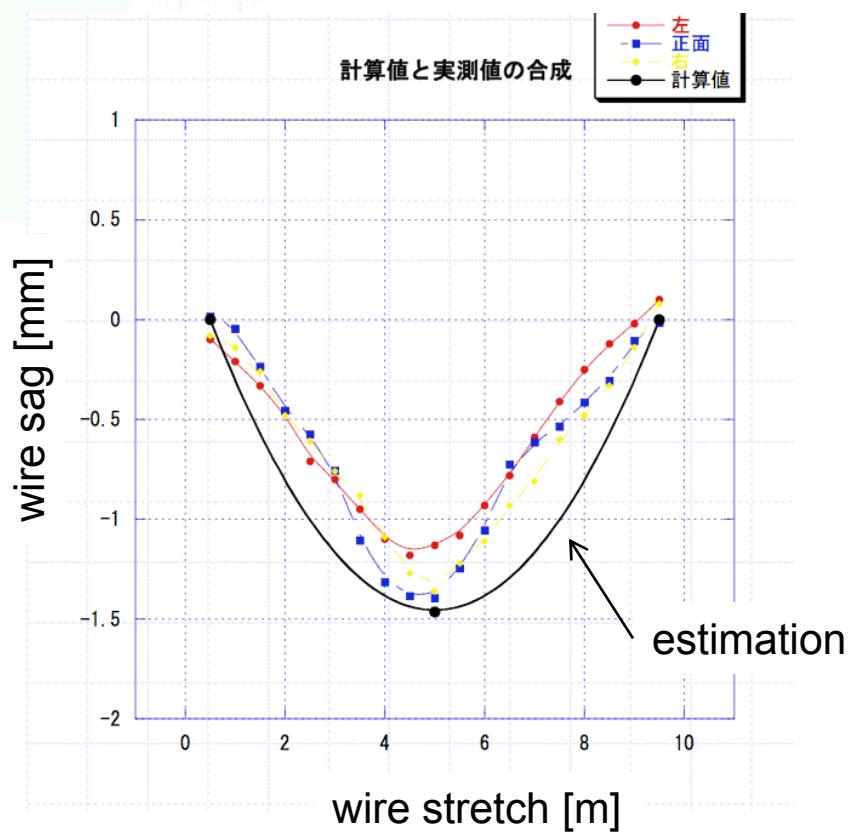
# calculation and measurement of 10m wire sag



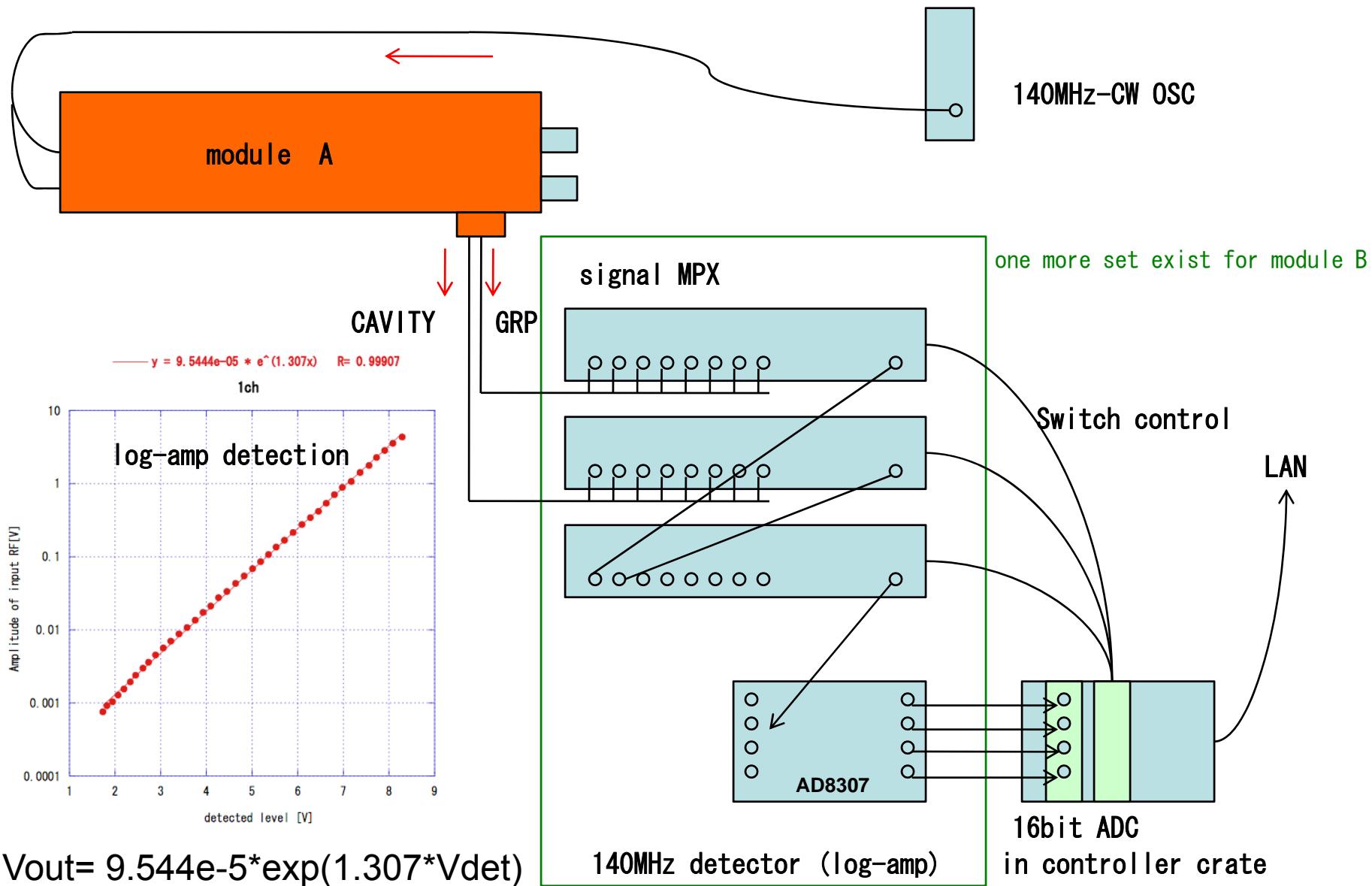
wire:  $\varnothing 70\mu\text{m}$   
gold plated tungsten wire

1.4mm sag was measured.  
(estimation 1.475mm)

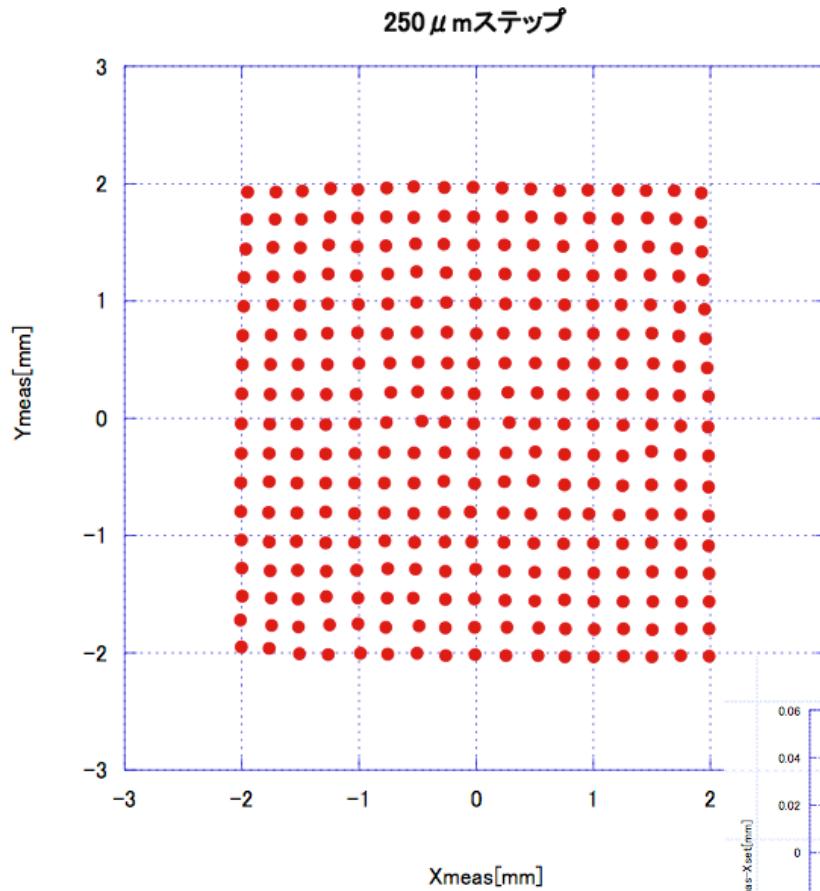
\* for 36m module case, sag is 19.1mm



# Existing signal detectors



# +/- 2mm map ( wire was moved in step-wise)



calculation formula :

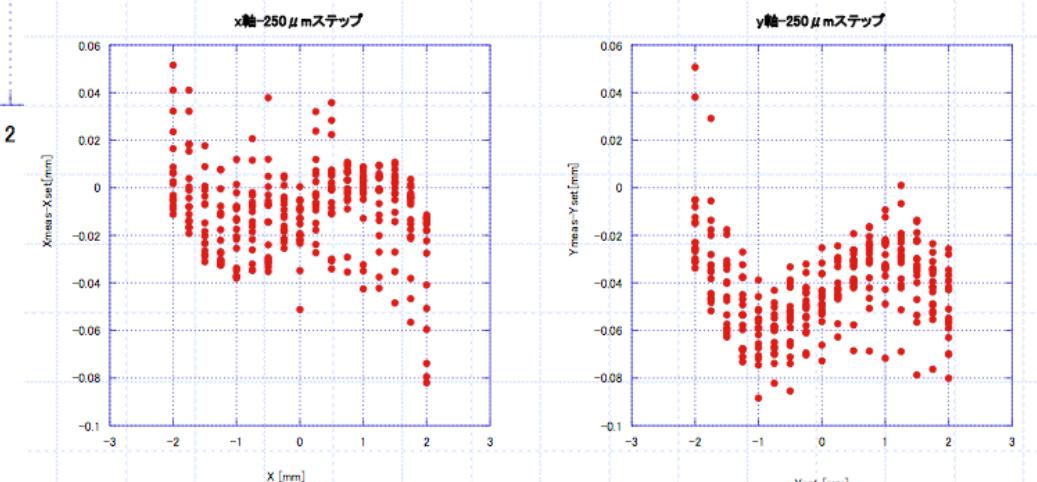
$$X = k_x * (V_2 - V_4) / (V_2 + V_4)$$

$$Y = k_y * (V_1 - V_3) / (V_1 + V_3)$$

(linear approximation)

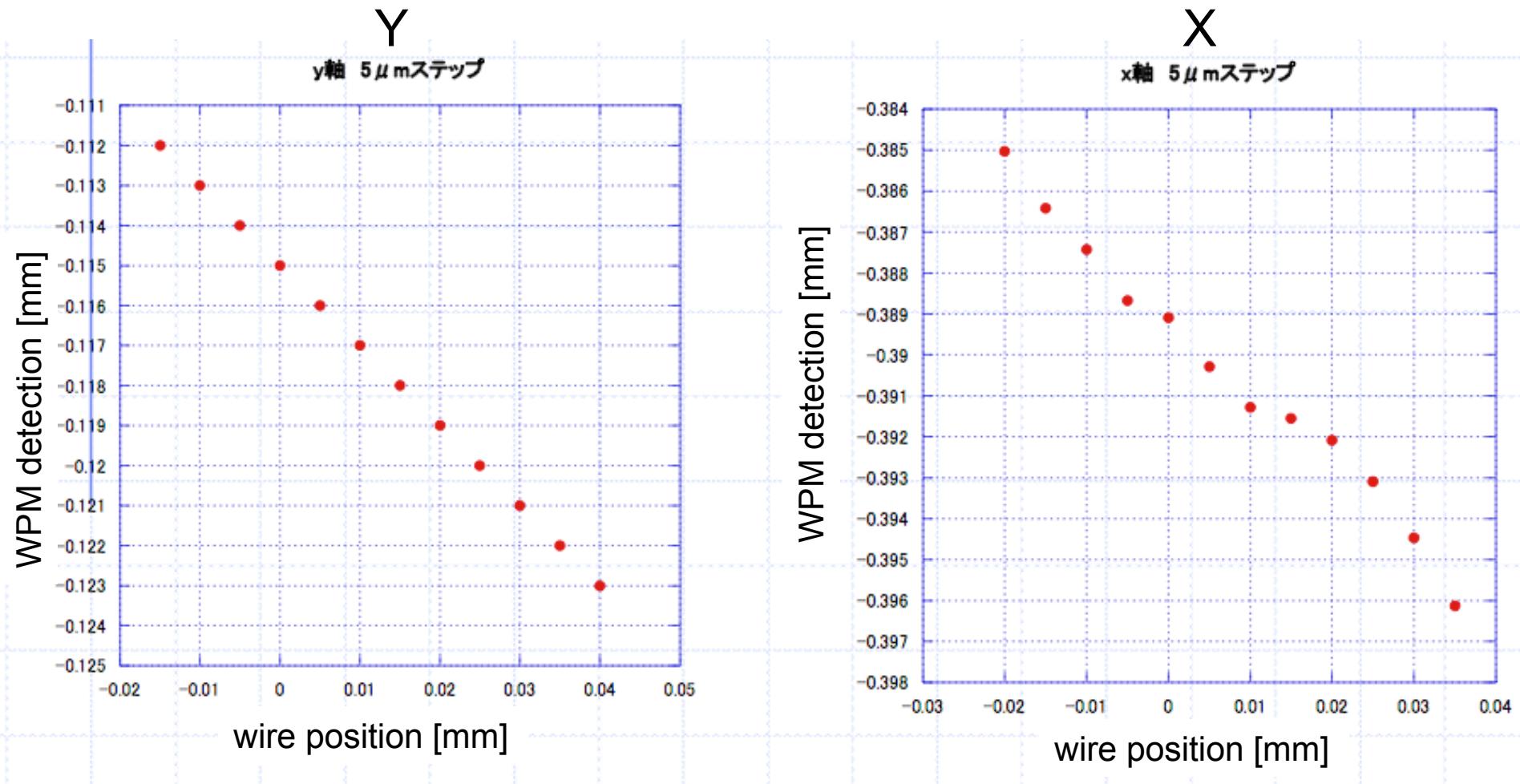
$$K_x = K_y = 7.262 \text{ mm}$$

140 $\mu$ m error in full width



error from wire set position to detected position

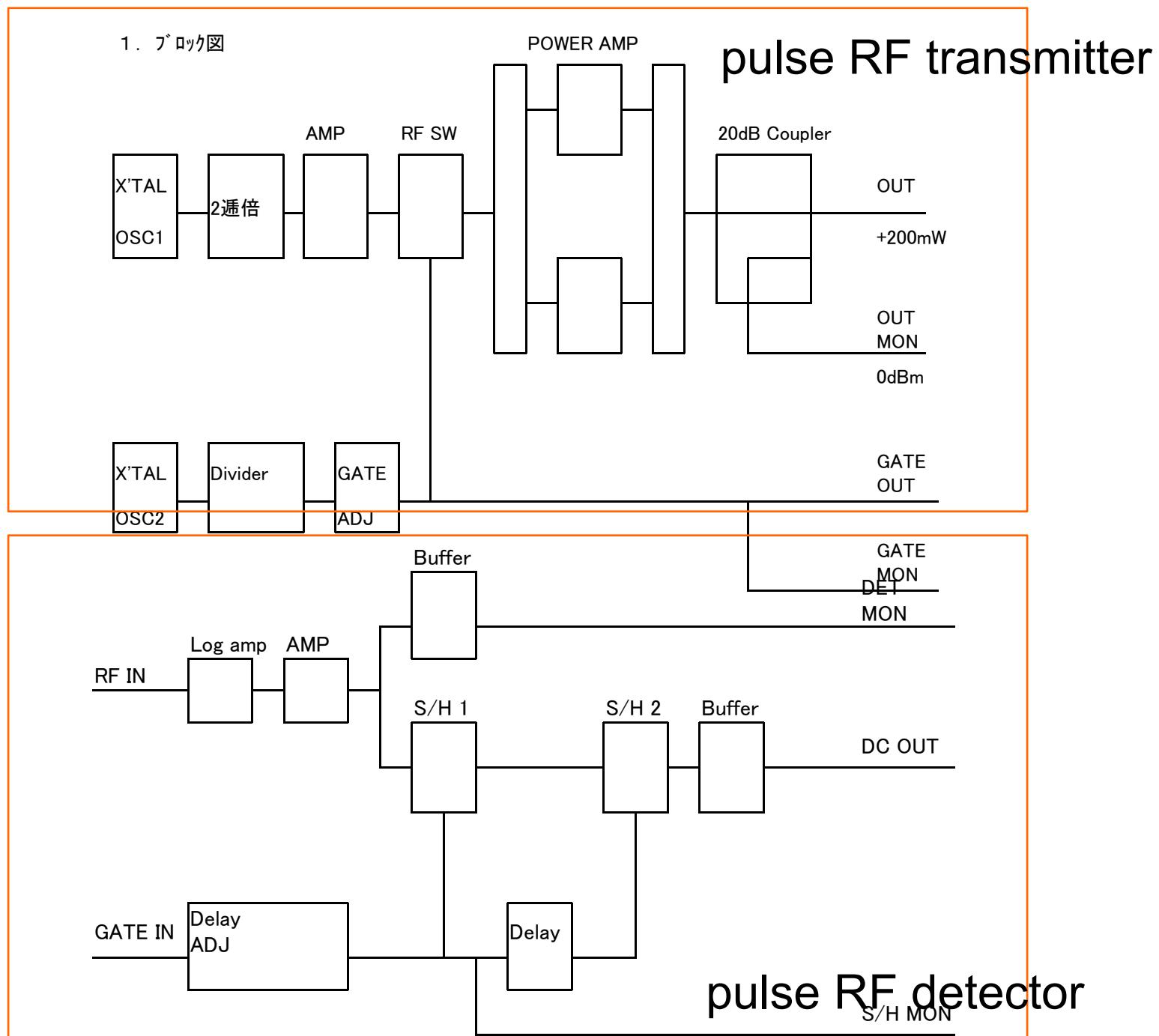
# position detection for $5\mu\text{m}$ step wire movement



resolution will be less than  $5\mu\text{m}$ .

# pulse RF system for S1G

(under plan)



## **Plans for WPM at S1G**

1. Fabrication of WPM adapters & connection pipes (for GRP) by end of August.
2. Fabrication of connection pipes & pipe holders (for module C cavity side) by end of October.
3. New pulsed RF system by end of June, and system overall check in September cool down.