



Linear Collider Positron Source Update

Jim Clarke, James Jones, Ian Bailey, Leo
Jenner, James Rochford,
Nick Walker, Ewan Paterson, Lars Hagge,
John A. Osbourne, John Amann, ...

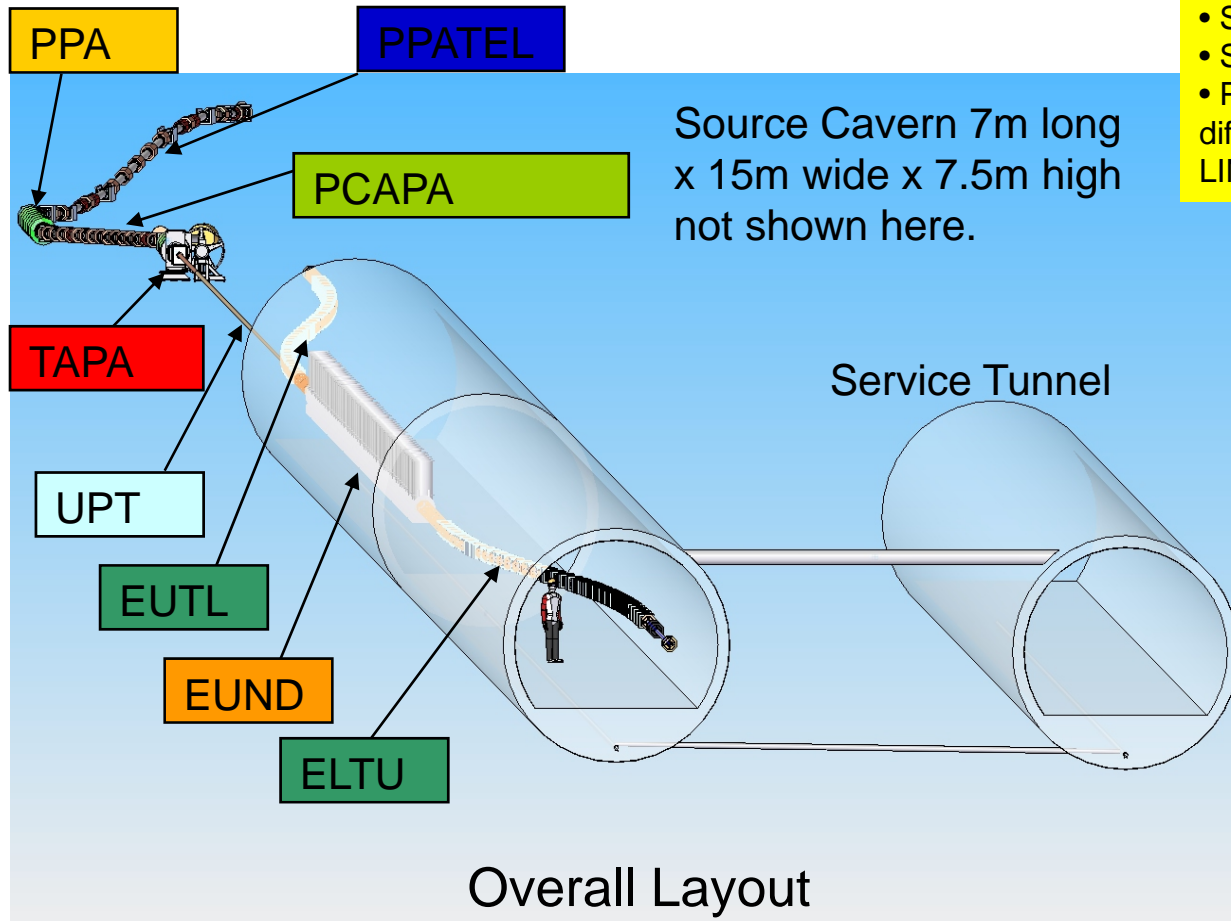
LCWS Chicago 2008 Summary:

- The lattice information is now ‘spot on’ (to RDR baseline).
- We have a crude virtual Positron source machine (next slide).
- We are making good progress on a number of systems. **Updates to follow by relevant persons (i.e. I. Bailey, J. Rochefort).**
- Decision on which CAD package to use needs to be made in order to progress to the next level!
- The next level is the inclusion of more detail design into the model!
- Address issues raised and propagate the information to relevant persons for discussion!
- Look at more detailed and feasible Remote Handling design!
- Liaise with other WG to identify space requirements!
- Start support and vacuum design phase!
- Incorporate ‘new lattice’ if available!

Linear Collider – Positron Source

CAD Progress at LCWS 2008:

- Simplified Positron Source model created,
- Some issues identified,
- Positron Source model created using different method than BDS, Damping Rings, LINAC and CFS,



System Integration progress since LCWS 2008:

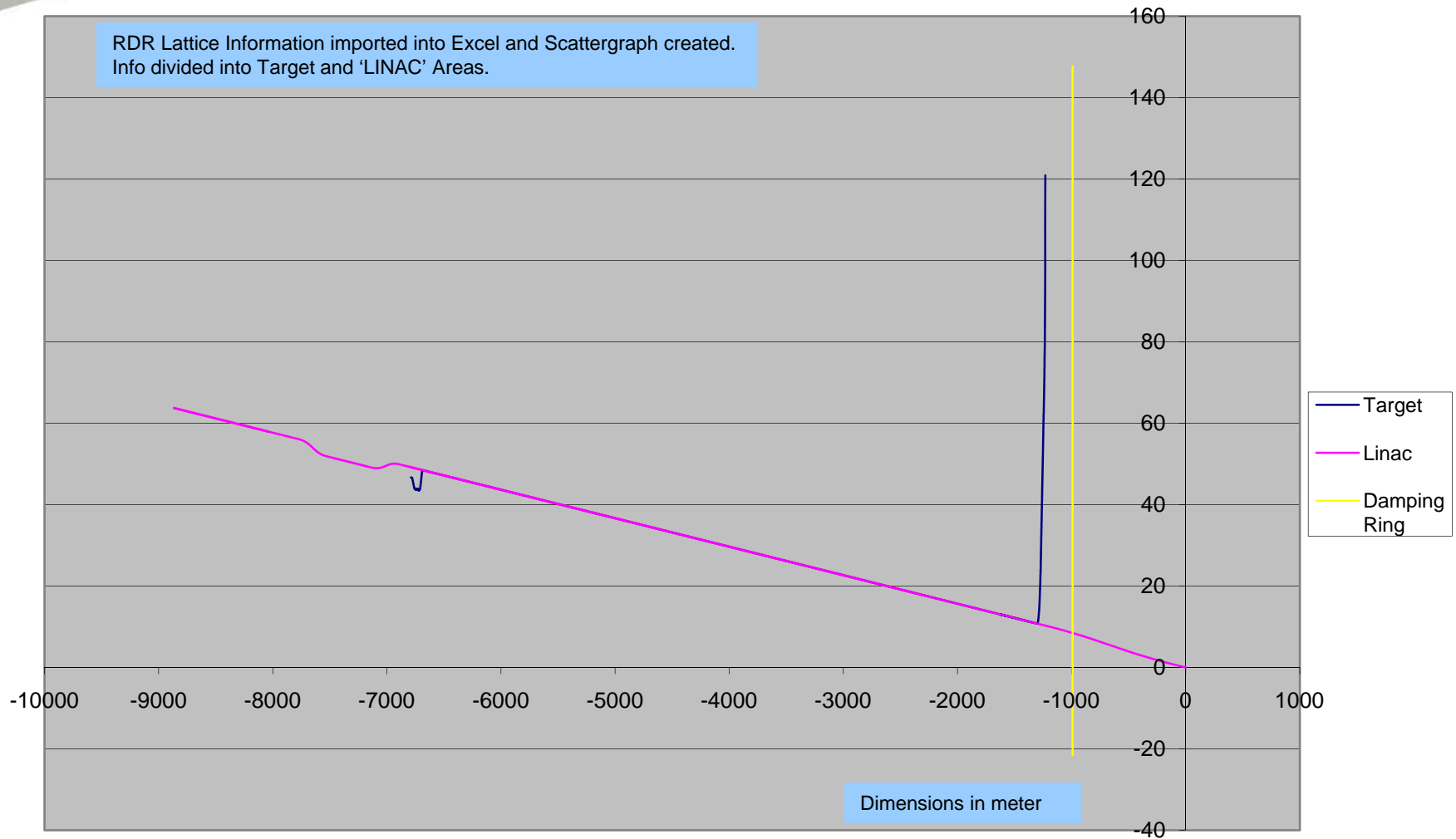
- Segmented Lattice Deck into manageable sections,
- Creation of corresponding Excel spreadsheets,
- Created CAD models and assemblies to Code of Practice for Positron Source,
- Established Bi-weekly WebEx meeting of Central Integration CAD group,
- Started to establish common CAD procedures across all Work Groups,
- CAD software independent integration using 'STEP' format files,
- Decided on section for Electronic Document Management System and trialled it,

See <http://ilc-edms.desy.de/TC51ILC/controller/home> under ILC CAD Integration Team.

Positron Source Progress:

- Segmented Lattice Deck into visible on EDMS sections,
- Creation of corresponding Excel spreadsheets,
- Modelled Quadrupole Magnets based on existing design for similar parameters,
- Modelled remaining components, i.e. Dipoles, Drifts, Target, etc.,
- Created assemblies as per Integration Group discussions,
- Top level Positron Source assembly created,
- CAD data imported into EDMS.

Linear Collider – Positron Source



Linear Collider – Positron Source

NAME	Length	Type	X	Y	Z	PHI	THETA	PSI	Check	CAD Trans.
END_EUND		0 MARK		49.32250208	0	-6808.065657	0	-0.007	0	2.955947
DMU18	2.955947	DRIF		49.34319352	0	-6811.021532	0	-0.007	0	0.488950
DMU17	0.488950	QUAD		49.34661614	0	-6811.510477	0	-0.007	0	0.488950
DMU17	0.488950	QUAD		49.35003876	0	-6811.999408	0	-0.007	0	5.490712
DMU17	5.490712	DRIF		49.38847343	0	-6817.489985	0	-0.007	0	0.488950
DMU16	0.488950	QUAD		49.39189605	0	-6817.978923	0	-0.007	0	0.488950
DMU16	0.488950	QUAD		49.39531867	0	-6818.467861	0	-0.007	0	15.575437
DMU16	15.575437	DRIF		49.50434584	0	-6834.042916	0	-0.007	0	0.488950
DMU15	0.488950	QUAD		49.50776846	0	-6834.531854	0	-0.007	0	0.488950
DMU15	0.488950	QUAD		49.51119108	0	-6835.020792	0	-0.007	0	0.500000
DMU15B	0.5 DRIF			49.51469105	0	-6835.52078	0	-0.007	0	0.000000
WSMU4		0 WIRE		49.51469105	0	-6835.52078	0	-0.007	0	5.500000
DMU15A	5.5 DRIF			49.55319074	0	-6841.020645	0	-0.007	0	0.488950
DMU14	0.488950	QUAD		49.55661336	0	-6841.509583	0	-0.007	0	0.488950
DMU14	0.488950	QUAD		49.56003598	0	-6841.998521	0	-0.007	0	6.000000
DMU14	6.0 DRIF			49.60203564	0	-6847.998374	0	-0.007	0	0.488950
DMU13	0.488950	QUAD		49.60545826	0	-6848.487312	0	-0.007	0	0.488950
DMU13	0.488950	QUAD		49.60888089	0	-6848.97625	0	-0.007	0	0.500000
DMU13B	0.5 DRIF			49.61238086	0	-6849.476238	0	-0.007	0	0.000000
WSMU3		0 WIRE		49.61238086	0	-6849.476238	0	-0.007	0	5.500000
DMU13A	5.5 DRIF			49.65088054	0	-6854.976103	0	-0.007	0	0.488950
DMU12	0.488950	QUAD		49.65430316	0	-6855.465041	0	-0.007	0	0.488950
DMU12	0.488950	QUAD		49.65772579	0	-6855.953972	0	-0.007	0	6.000000
DMU12	6.0 DRIF			49.69972544	0	-6861.953832	0	-0.007	0	0.488950
DMU11	0.488950	QUAD		49.70314807	0	-6862.44277	0	-0.007	0	0.000000
BEGEMIT		0 MARK		49.70314807	0	-6862.44277	0	-0.007	0	0.488950
DMU11	0.488950	QUAD		49.70657069	0	-6862.931708	0	-0.007	0	End

NAME	Length	Type	X	Y	Z	PHI	THETA	PSI	Check
END_EUND		0 MARK		49.32250208	0	-6808.065657	0	-0.007	2.955947
DMU18	2.955947	DRIF		49.34319352	0	-6811.021532	0	-0.007	0.488950
DMU17	0.488950	QUAD		49.34661614	0	-6811.510477	0	-0.007	0.488950
DMU17	0.488950	QUAD		49.35003876	0	-6811.999408	0	-0.007	5.490712
DMU17	5.490712	DRIF		49.38847343	0	-6817.489985	0	-0.007	0.488950
DMU16	0.488950	QUAD		49.39189605	0	-6817.978923	0	-0.007	0.488950
DMU16	0.488950	QUAD		49.39531867	0	-6818.467861	0	-0.007	15.575437
DMU16	15.575437	DRIF		49.50434584	0	-6834.042916	0	-0.007	0.488950
DMU15	0.488950	QUAD		49.50776846	0	-6834.531854	0	-0.007	0.488950
DMU15	0.488950	QUAD		49.51119108	0	-6835.020792	0	-0.007	0.500000
DMU15B	0.5 DRIF			49.51469105	0	-6835.52078	0	-0.007	5.500000
DMU15A	5.5 DRIF			49.55319074	0	-6841.020645	0	-0.007	0.488950
DMU14	0.488950	QUAD		49.55661336	0	-6841.509583	0	-0.007	0.488950
DMU14	0.488950	QUAD		49.56003598	0	-6841.998521	0	-0.007	6.000000
DMU14	6.0 DRIF			49.60203564	0	-6847.998374	0	-0.007	0.488950
DMU13	0.488950	QUAD		49.60545826	0	-6848.487312	0	-0.007	0.488950
DMU13	0.488950	QUAD		49.60888089	0	-6848.97625	0	-0.007	0.500000
DMU13B	0.5 DRIF			49.61238086	0	-6849.476238	0	-0.007	5.500000
DMU13A	5.5 DRIF			49.65088054	0	-6854.976103	0	-0.007	0.488950
DMU12	0.488950	QUAD		49.65430316	0	-6855.465041	0	-0.007	0.488950
DMU12	0.488950	QUAD		49.65772579	0	-6855.953972	0	-0.007	6.000000
DMU12	6.0 DRIF			49.69972544	0	-6861.953832	0	-0.007	0.488950
BEGEMIT		0 MARK		49.70314807	0	-6862.44277	0	-0.007	End

NAME	Length	Type	X	Y	Z	X-Rot.	Y-Rot.	Z-Rot.	Check
END_EUND		0 MARK		0	0	0	0	-0.401070457	2.955947
DMU18	2.955947	DRIF		0.02069165	0	-2.955879	0	-0.401070457	0.488950
DMU17_01	0.488950	QUAD		0.02411408	0	-3.444813	0	-0.401070457	0.488950
DMU17_02	0.488950	QUAD		0.0275367	0	-3.933751	0	-0.401070457	5.490712
DMU17	5.490712	DRIF		0.06597137	0	-9.424328	0	-0.401070457	0.488950
DMU16_01	0.488950	QUAD		0.06939399	0	-9.913266	0	-0.401070457	0.488950
DMU16_02	0.488950	QUAD		0.07281661	0	-10.402204	0	-0.401070457	15.575437
DMU16	15.575437	DRIF		0.18184378	0	-25.977259	0	-0.401070457	0.488950
DMU15_01	0.488950	QUAD		0.1852664	0	-26.466197	0	-0.401070457	0.488950
DMU15_02	0.488950	QUAD		0.18689002	0	-26.955135	0	-0.401070457	0.500000
DMU15B	0.5 DRIF			0.19218899	0	-27.455123	0	-0.401070457	5.500000
DMU15A	5.5 DRIF			0.23068868	0	-32.954988	0	-0.401070457	0.488950
DMU14_01	0.488950	QUAD		0.2341113	0	-33.443926	0	-0.401070457	0.488950
DMU14_02	0.488950	QUAD		0.23753392	0	-33.932864	0	-0.401070457	6.000000
DMU14	6.0 DRIF			0.27953358	0	-39.932717	0	-0.401070457	0.488950
DMU13_01	0.488950	QUAD		0.2829562	0	-40.421655	0	-0.401070457	0.488950
DMU13_02	0.488950	QUAD		0.28637883	0	-40.910593	0	-0.401070457	0.500000
DMU13B	0.5 DRIF			0.2898788	0	-41.410581	0	-0.401070457	5.500000
DMU13A	5.5 DRIF			0.32837848	0	-46.910446	0	-0.401070457	0.488950
DMU12_01	0.488950	QUAD		0.3318011	0	-47.399384	0	-0.401070457	0.488950
DMU12_02	0.488950	QUAD		0.33522373	0	-47.888322	0	-0.401070457	6.000000
DMU12	6.0 DRIF			0.37722338	0	-53.888175	0	-0.401070457	0.488950
DMU11_01	0.488950	QUAD		0.38064601	0	-54.377113	0	-0.401070457	0.488950
DMU11_02	0.488950	QUAD		0.38406863	0	-54.866051	0	-0.401070457	End

Copied End Undulator to
Beginning Emitter Excel data.
Check geometry is sound.

Deleted all 'zero length' data.
Check geometry remains o.k.

Renaming duplicate 'NAME' entries,
Translate origin to X: 0, Y: 0 and Z: 0,
Convert radians into degrees,
Check geometry again after data
manipulation.

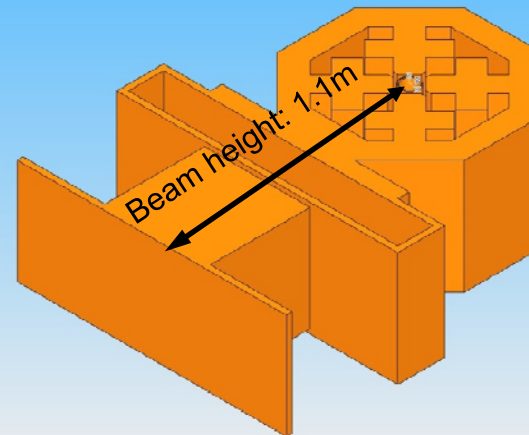
Linear Collider – Positron Source

CAD specific spreadsheet created,
MACRO for CAD software can
read new location and rotation and
update CAD coordinate system to
reflect changes almost
immediately.

Name	X	Y	Z	X Rotation	Y Rotation	Z Rotation	New X	New Y	New Z	New X Rotation	New Y Rotation	New Z Rotation	STATUS
END_EUND	0	0	0	0	-0.401070457	0							Created as END_EUND
DMLI18	0.02069146	0	-2.955875	0	-0.401070457	0							Created as DMLI18
QMLI17_01	0.02411408	0	-3.444813	0	-0.401070457	0							Created as QMLI17_01
QMLI17_02	0.0275367	0	-3.933751	0	-0.401070457	0							Created as QMLI17_02
DMLI17	0.06597137	0	-9.424328	0	-0.401070457	0							Created as DMLI17
QMLI16_01	0.06939399	0	-9.913266	0	-0.401070457	0							Created as QMLI16_01
QMLI16_02	0.07281661	0	-10.402204	0	-0.401070457	0							Created as QMLI16_02
DMLI16	0.18184378	0	-25.977259	0	-0.401070457	0							Created as DMLI16
QMLI15_01	0.1852664	0	-26.466197	0	-0.401070457	0							Created as QMLI15_01
QMLI15_02	0.18868902	0	-26.955135	0	-0.401070457	0							Created as QMLI15_02
DMLI15B	0.19218899	0	-27.455123	0	-0.401070457	0							Created as DMLI15B
DMLI15A	0.23068868	0	-32.954988	0	-0.401070457	0							Created as DMLI15A
QMLI14_01	0.2341113	0	-33.443926	0	-0.401070457	0							Created as QMLI14_01
QMLI14_02	0.23753392	0	-33.932864	0	-0.401070457	0							Created as QMLI14_02
DMLI14	0.27953358	0	-39.932717	0	-0.401070457	0							Created as DMLI14
QMLI13_01	0.2829562	0	-40.421655	0	-0.401070457	0							Created as QMLI13_01
QMLI13_02	0.28637883	0	-40.910593	0	-0.401070457	0							Created as QMLI13_02
DMLI13B	0.2898788	0	-41.410581	0	-0.401070457	0							Created as DMLI13B
DMLI13A	0.32837848	0	-46.910446	0	-0.401070457	0							Created as DMLI13A
QMLI12_01	0.3318011	0	-47.399384	0	-0.401070457	0							Created as QMLI12_01
QMLI12_02	0.33522373	0	-47.888322	0	-0.401070457	0							Created as QMLI12_02
DMLI12	0.37722338	0	-53.888175	0	-0.401070457	0							Created as DMLI12
QMLI11_01	0.38064601	0	-54.377113	0	-0.401070457	0							Created as QMLI11_01
QMLI11_02	0.38406863	0	-54.866051	0	-0.401070457	0							Created as QMLI11_02

Import data to create coordinate
systems in CAD software,

Towards I.P.

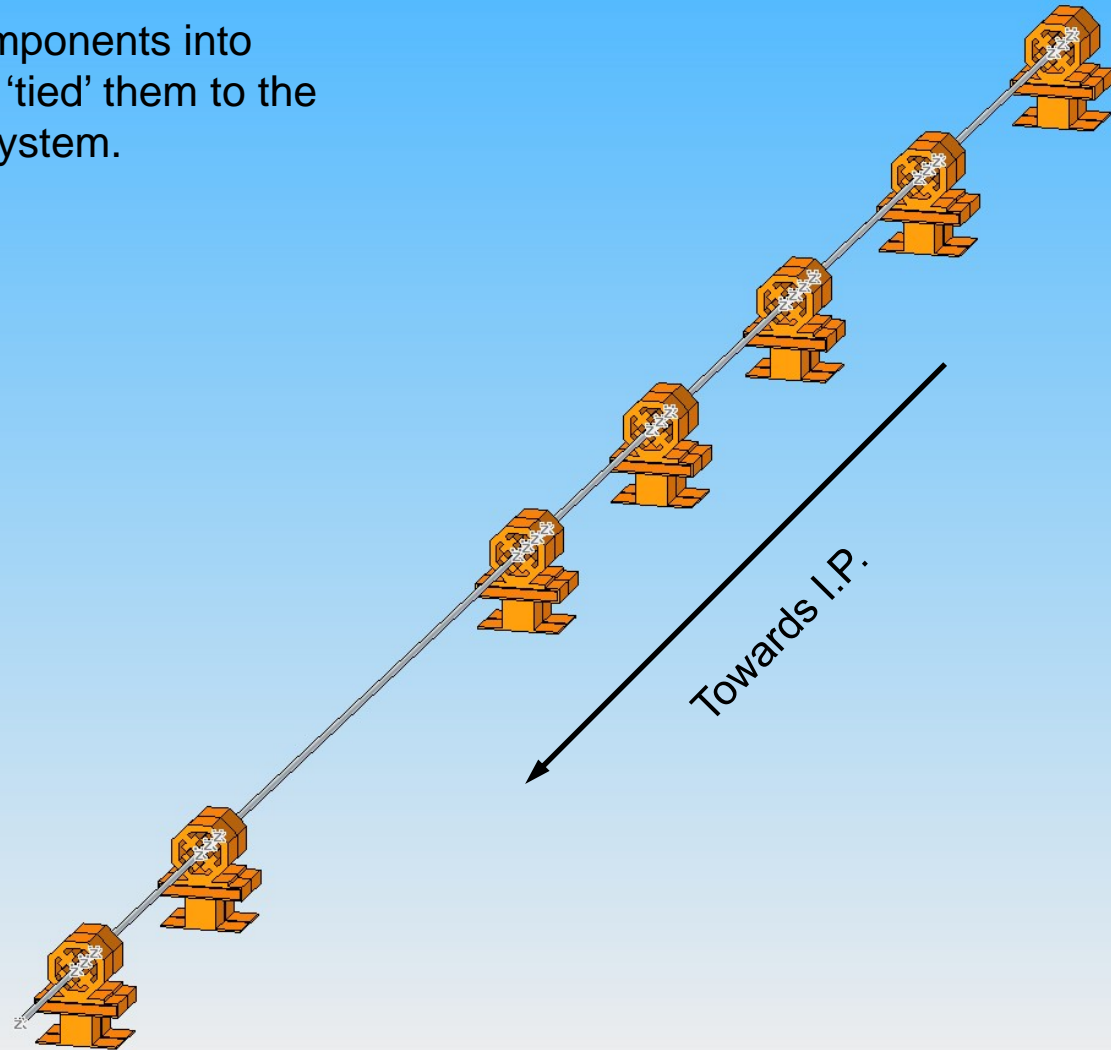


Modelled simplified
Quadrupole magnet
on similar design and
parameters,
Modelled other
components based on
available info and
'best guess',
Note coordinate
system for assembly
purposes.



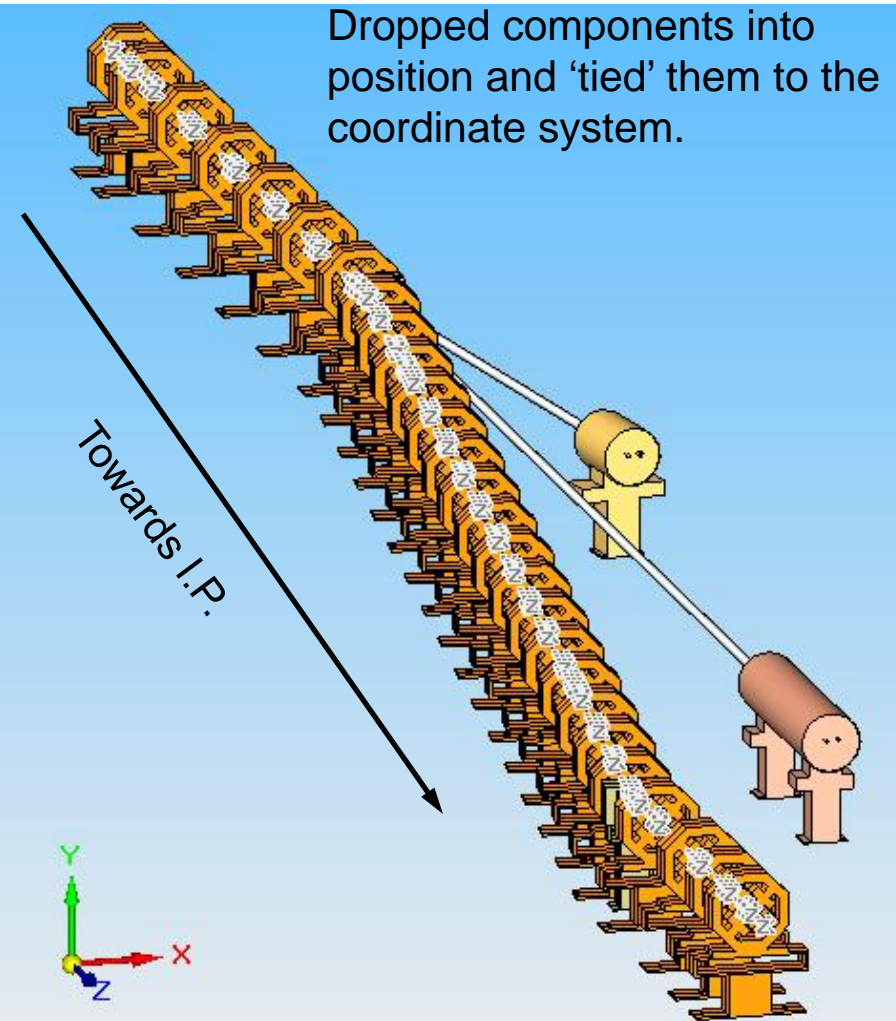
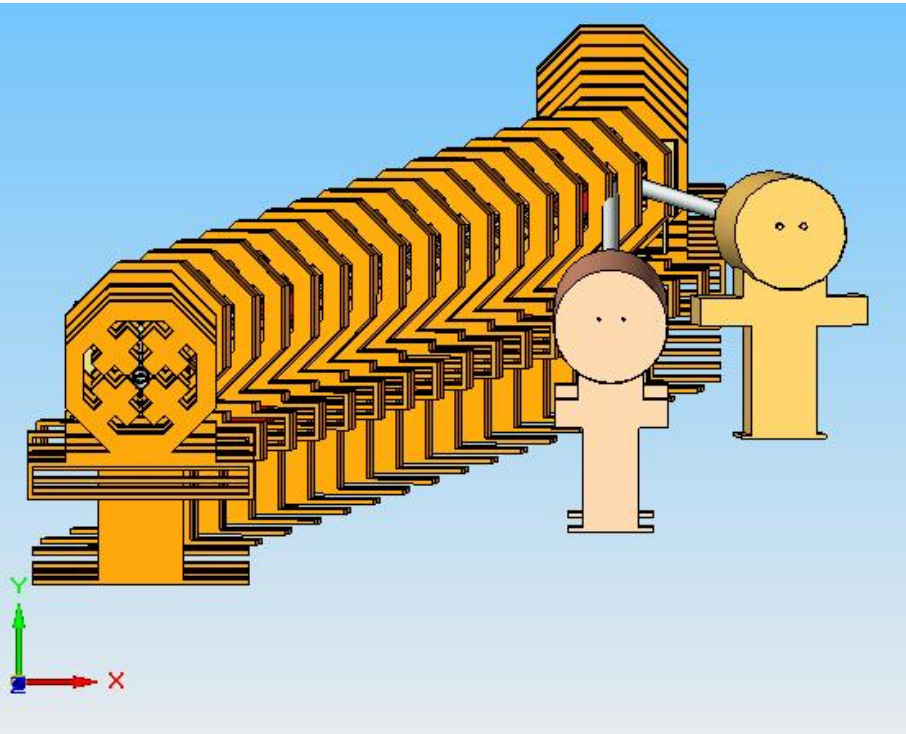
Linear Collider – Positron Source

Dropped components into position and 'tied' them to the coordinate system.

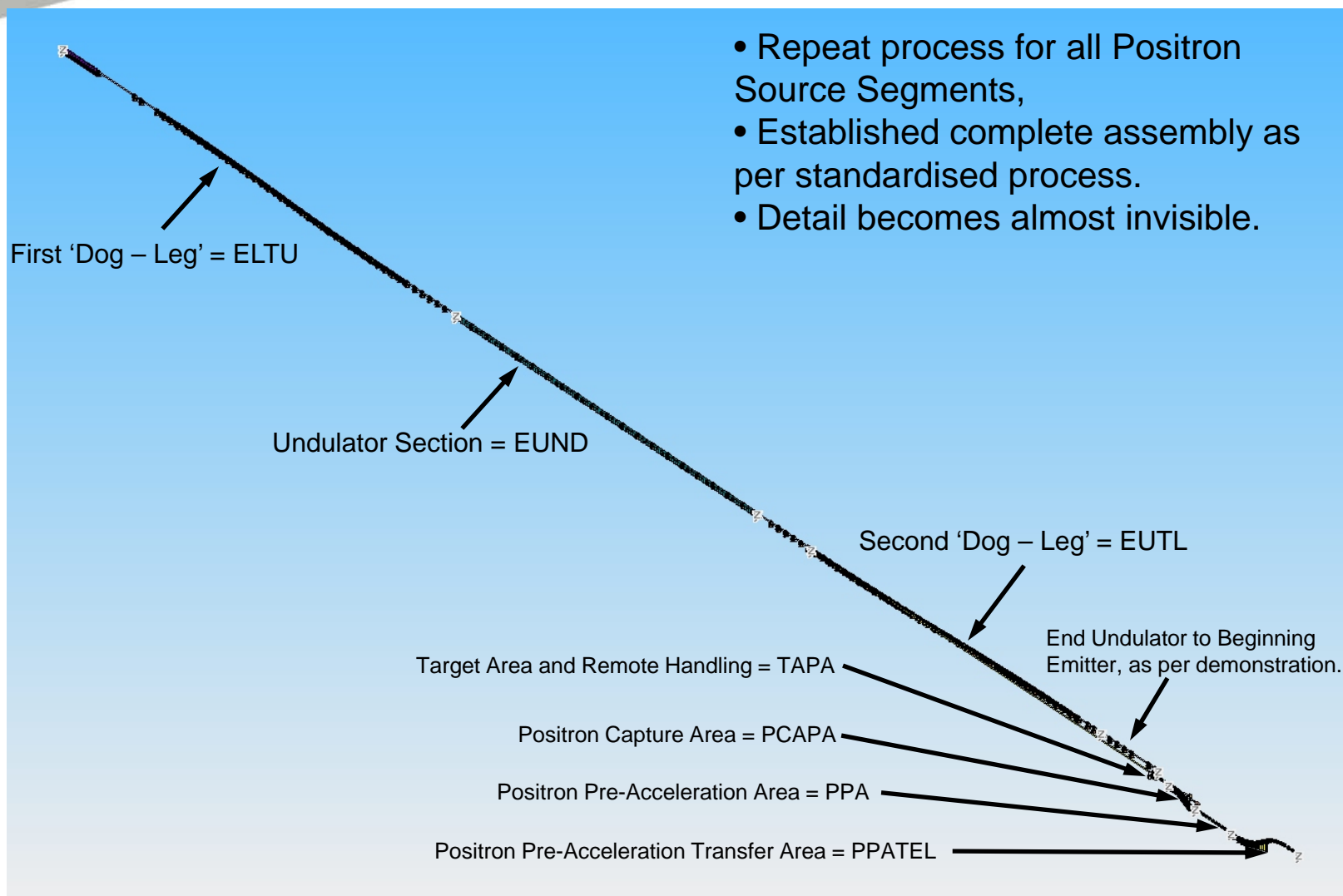


Linear Collider – Positron Source

All segments underwent same process.
Segmentation views easy to interpret and handle.



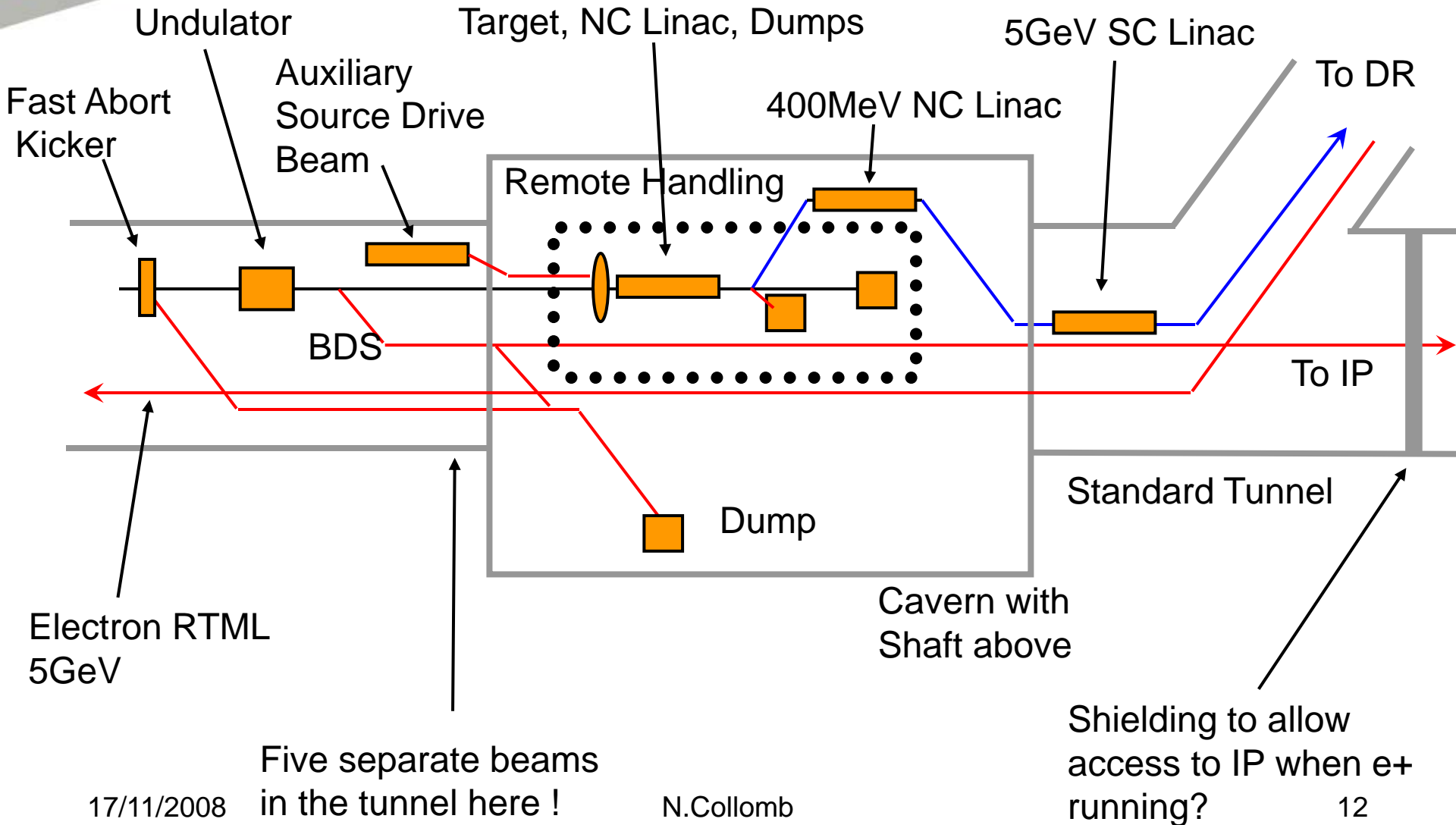
Linear Collider – Positron Source





Linear Collider – Positron Source

Minimum Machine Positron Source Layout (J. Clarke)



Positron Source Progress Summary:

Apart from the following, all actions (and more) have been addressed since LCWS 2008.

- The next level is the inclusion of more detail design into the model. *Partially done, but requires more.*
- Address issues raised and propagate the information to relevant persons for discussion. *Discussions with LINAC, BDS, CFS and DRs are ongoing.*
- Look at more detailed and feasible Remote Handling design. *This is high priority now and will be addressed very soon.*
- Liaise with other WG to identify space requirements. *Discussions with LINAC, BDS, CFS and DRs are ongoing.*
- Start support and vacuum design phase. *Lower priority, after Remote Handling.*
- Incorporate 'new lattice' if available. *As and when available, but then high priority, especially with BDS impact.*
- Re-created Positron Source to follow Code of Practice.