

Integrated LED calibration

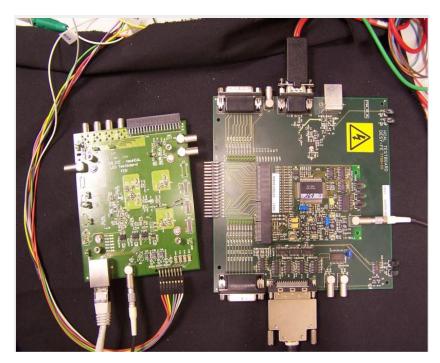
Status of Work in Wuppertal

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University of Wuppertal & ILC

- Developement of "integrated LED" calibration system
- start with existing test system
- optimize
 - circuit
 - LED position & color
- develop robust, scalable
 & simple calibration
 sytem





DAQ

- HCAL DAQ (VME+CRC) less convenient
 - CRC rare
 - complex
 - expensive
 - overkill (e.g. >1700 SiPMs)
- Our Requirements
 - small, easy to use and adaptable hard- and software
 - read out ~4 SiPMs
 - still as similar as possible to existing system



μDAQ

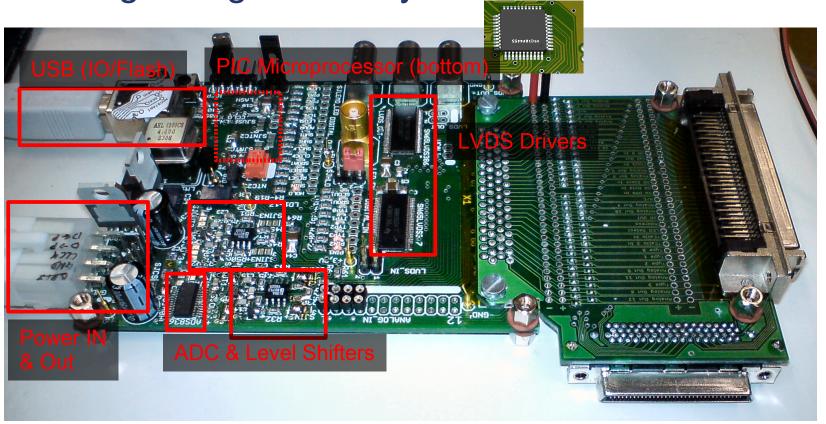
A lightweight DAQ system on 100x80mm²





...µDAQ

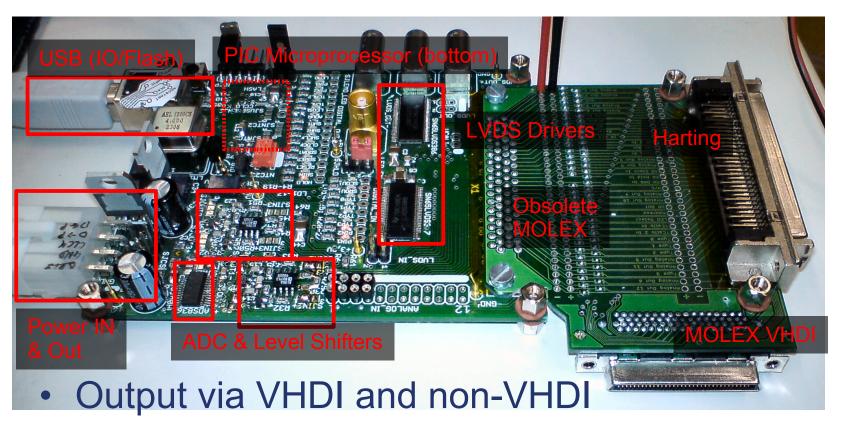
A lightweight DAQ system on 100x80mm²





µDAQ

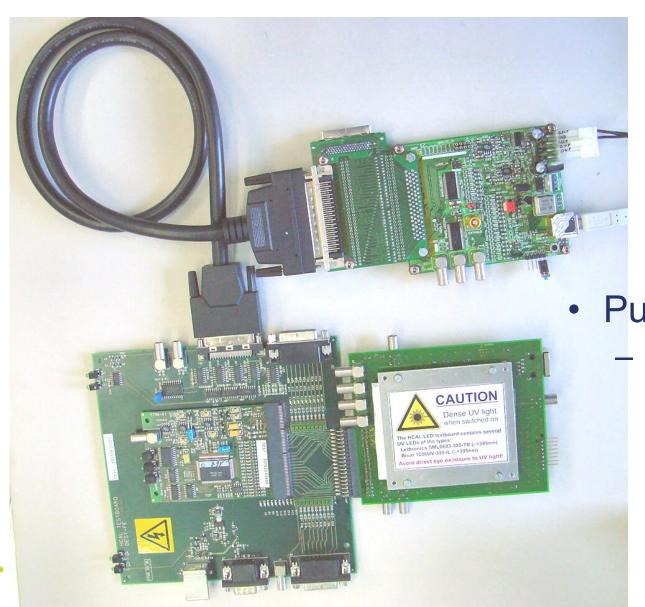
A lightweight DAQ system on 100x80mm²



- VHDI ↔ VHDI cable: 870€/cable @ MOLEX ⊗
- VHDI ↔ non-VHDI: 13€ @Reichelt



LED Testboard, HAB & µDAQ



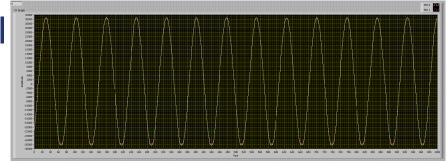
Pulse generator!

 µDAQ not able to produce tunable LED driving pulse



µDAQ status

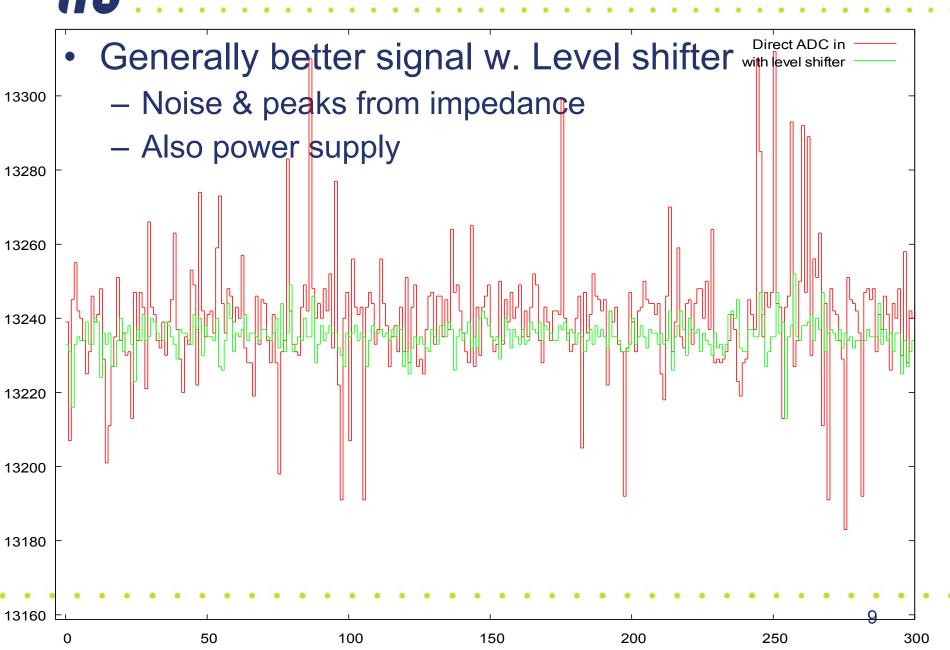
- Board is fully operational
 - All LVDS I/Os
 - 2(x2)-channel ADC with levelshifter (→Noise)



- Firmware fully operational
 - Signals, configuration, pulse generation, readout ADC, complete DAQ-chain (pulse + 2(4)x18 readouts)
 - 2 HABs, extendable to 4 HABs (360-720 Channels)
 - Speed sufficient (>300Hz, 500Hz seems possible)
- Software just being developed (Labview)
 - Driver for pulse generator & power supplies (HV)
 - Read out ADC
 - DAQ-chain missig but no problem



µDAQ ADC performance





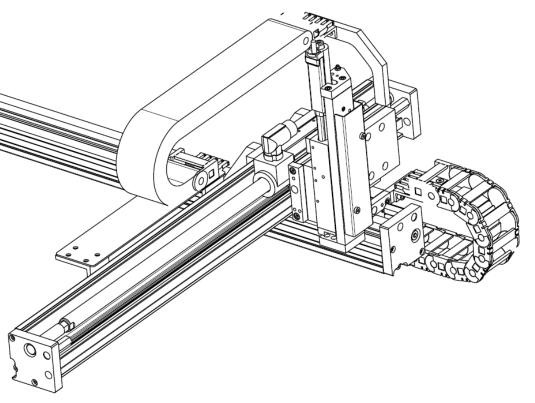
µDAQ ADC performance





xyz positioning system

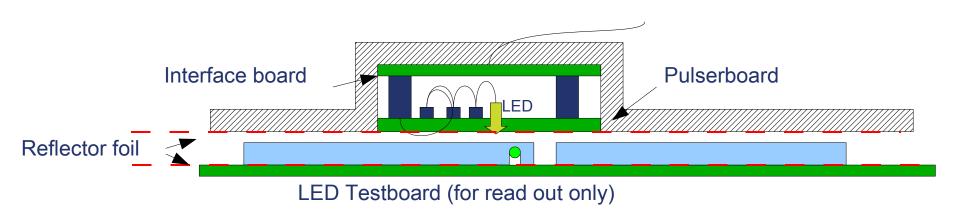
- Scan tiles for homogenity / best position for LEDs, also studies with β's in future
- Modular system of 3 axes from Schunk
 - − ~10µm accurancy
 - Controlled via CAN
 - Delivered within next week!
- Control with LabView approved





Scanning head

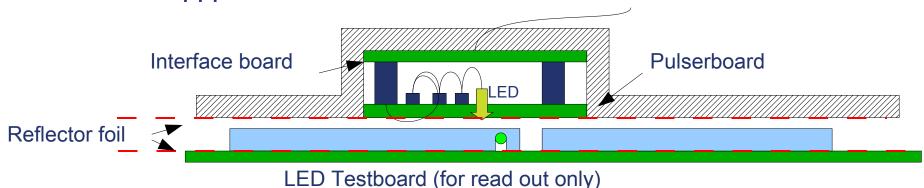
- "Backside injection"
 - Use LED Testboard for readout
 - Exchangable Pulserboard with electronics & LED
 - Precisely mounted to interface board via SMD connector for fast setup
- Easy way to scan tiles





Scanning head

- Comparable to "frontside injection"?
 - Optically yes except WLS fiber (mounting side of tiles)
 - Electrically not so well
 - Electrical and mechanical distance to readout
 - Leads to less crosstalk
 - ???



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Air condition

- LED calibration system temperature sensitive
 - Setup will be placed in light tight box
 - 2000W Chiller
 - Liquid cooling (C₄F₁₀)
 - Plates under board
 - Radiators for air
- Capability to set & keep temperature to moderate values 15-30°C & beyond



Outlook

- First measurements with orginal LED testboard within this year
- Positioning system delivered next week
 - Scanning head needs some time
- Temperature control under investigation