

ILC IR FINAL FOCUS & ATF2 MAGNET DESIGN

Prepared by Andy Marone

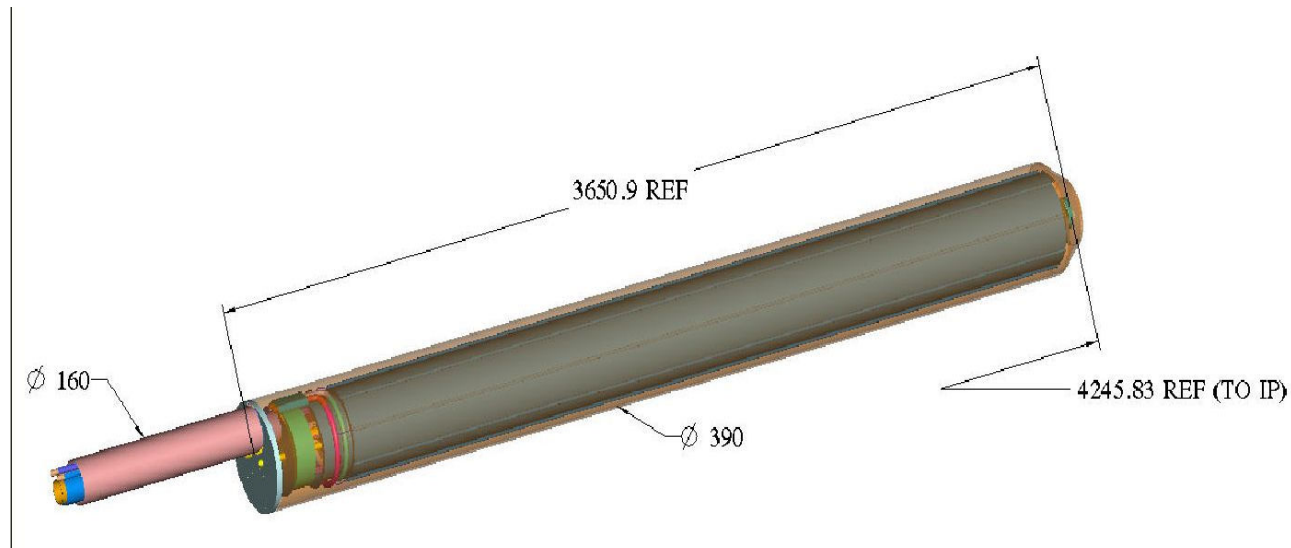
DISCUSSION OUTLINE

- ILC magnet design relatively unchanged since last workshop.
- Review ILC design and design assumptions.
- Service cryostat design status
- Interface regions
- Some magnet support considerations.
- Some Remaining engineering tasks
- ATF2 Design

Design Work

- Since the refunding the work effort has been to design the ATF2 magnet assembly.
- Finish the winding machine upgrade to start winding the full length ILC prototype QDO coil (now underway)
- Redesign the coil wrapping machine for ILC type coils (completed and in service)
- Detail design and manufacture the ATF2 coil support tube.
- Start winding ATF2 coils (now underway)
- Complete detailed design of service cryostat.

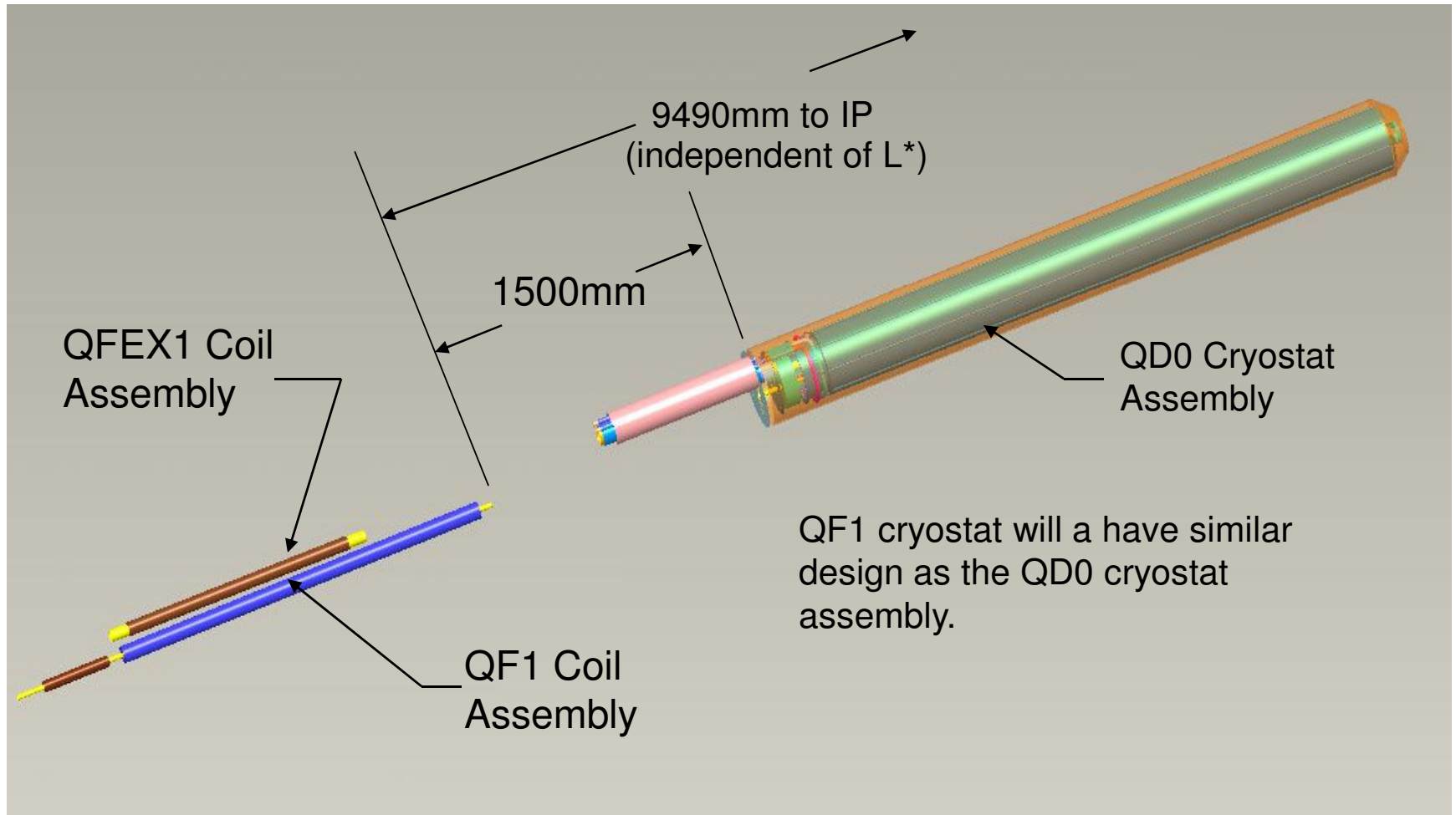
QD0 CRYOSTAT



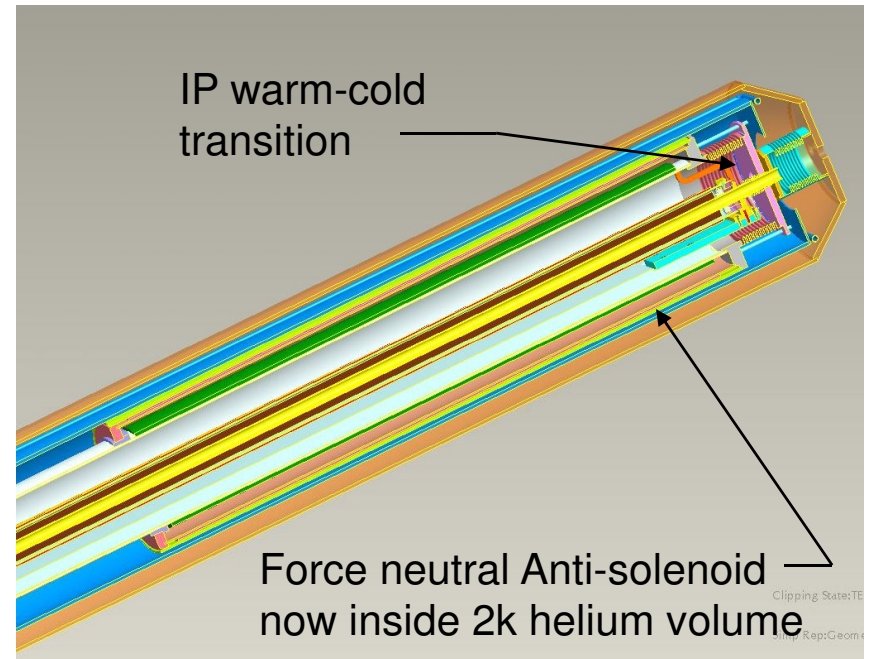
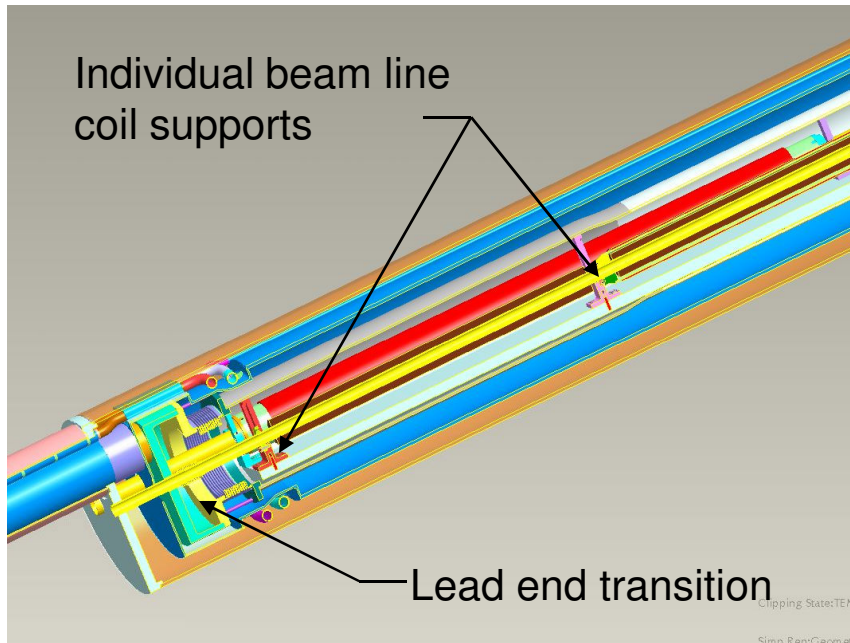
- Overall dimensions of QD0 cryostat.
- Sized and shown for $L^* = 4500\text{mm}$.
- For $L^* = 3500\text{mm}$ distance to IP would be 3245mm, all other dims. remain constant.

CURRENT OVERALL DESIGN

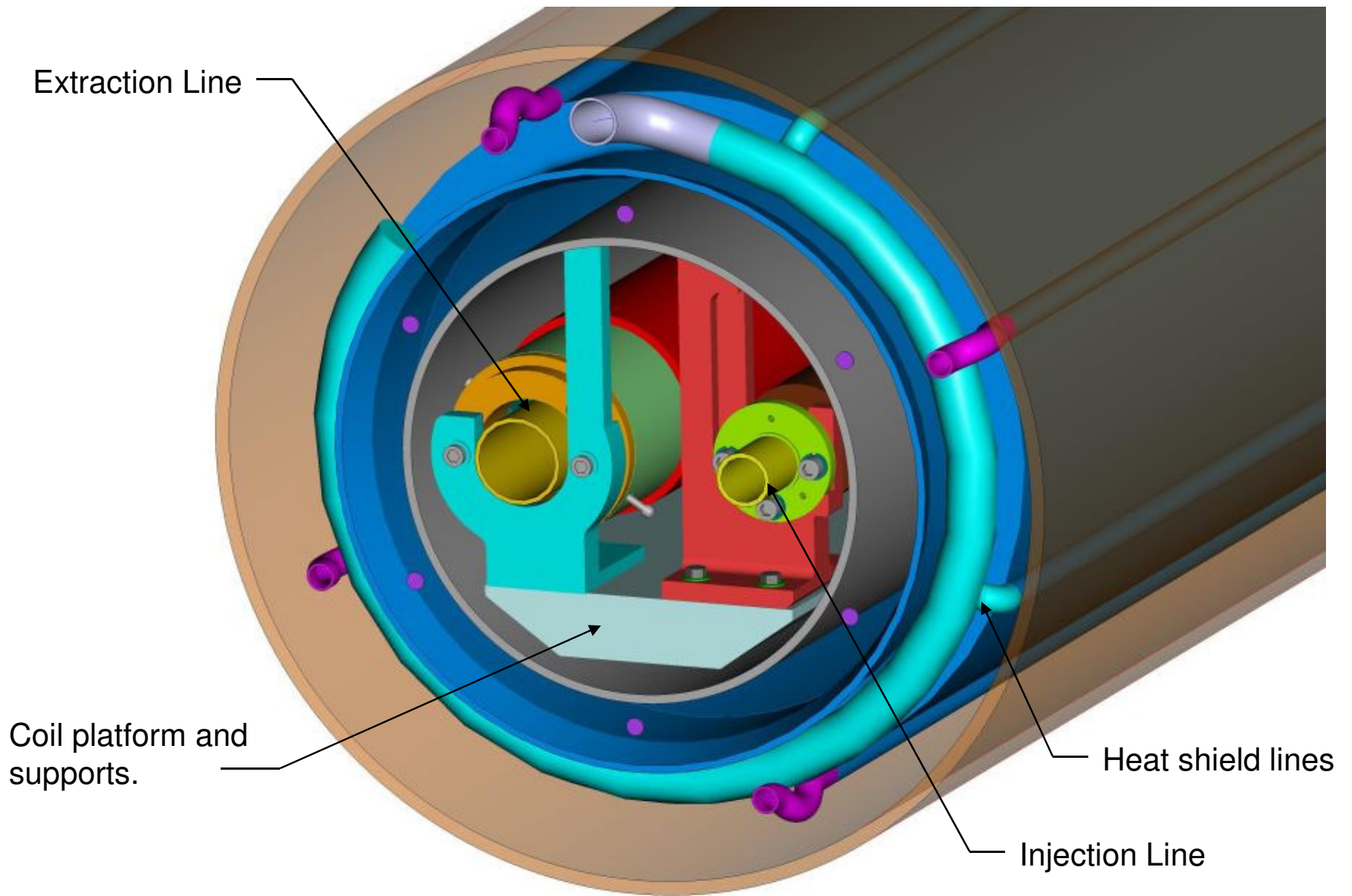
$$L^* = 4500\text{mm}$$



QD0 Design

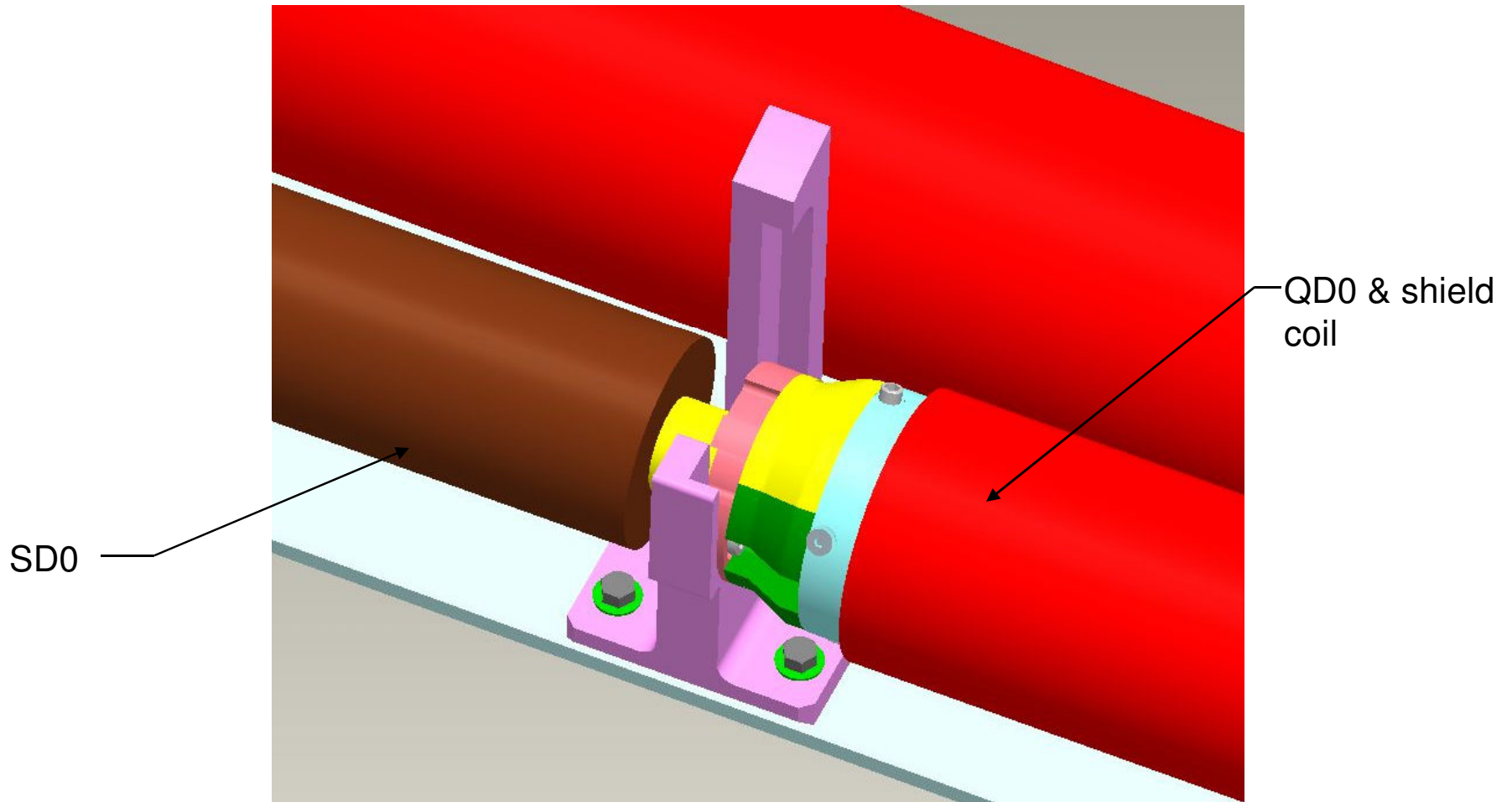


All vessels sized for up to a 4500mm L^* , any larger L^* would require an increase in the diameter of each vessel.



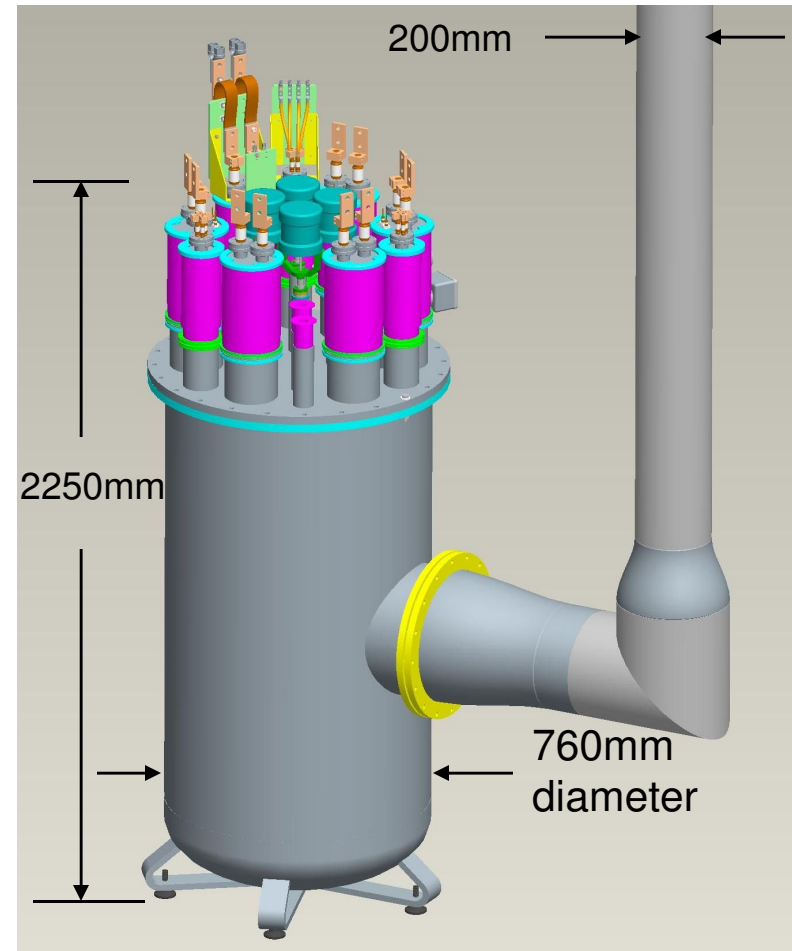
View looking in non-IP end of cold mass

QD0-SD0 SUPPORT



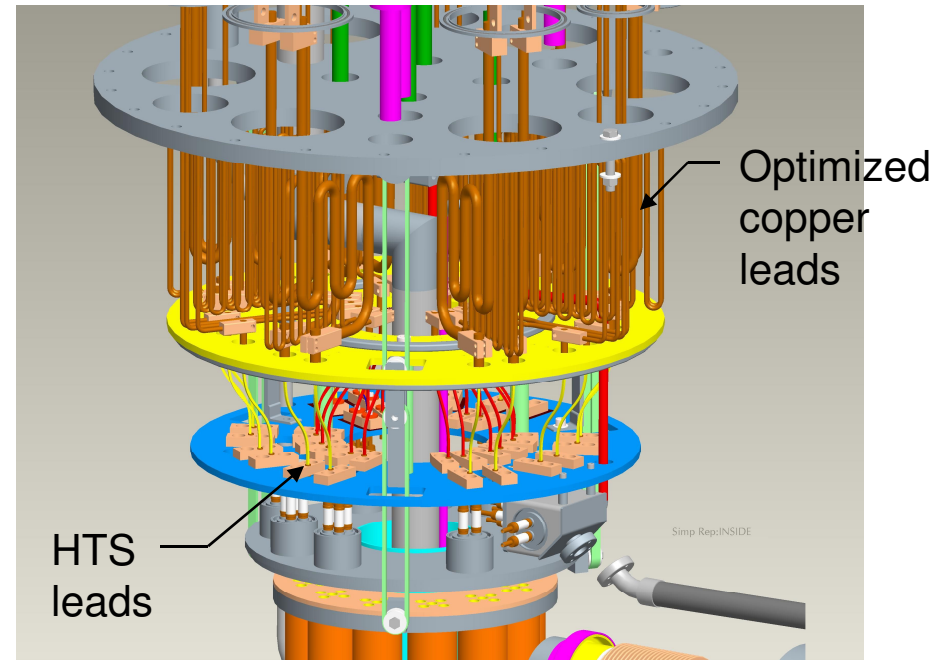
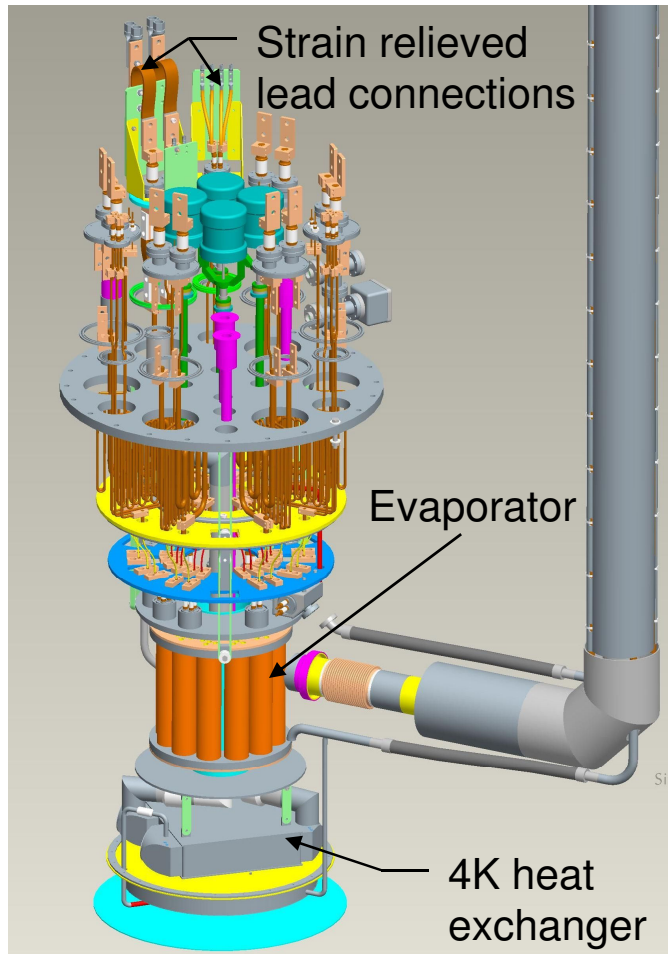
SERVICE CRYOSTAT DESIGN STATUS

- Basic design completed
- (12) 1000 A leads
- (24) 100 A leads
- Possible revision of evaporator and heat exchanger (may lower overall height)
- More work on transfer line required



Overall service cryostat dimensions

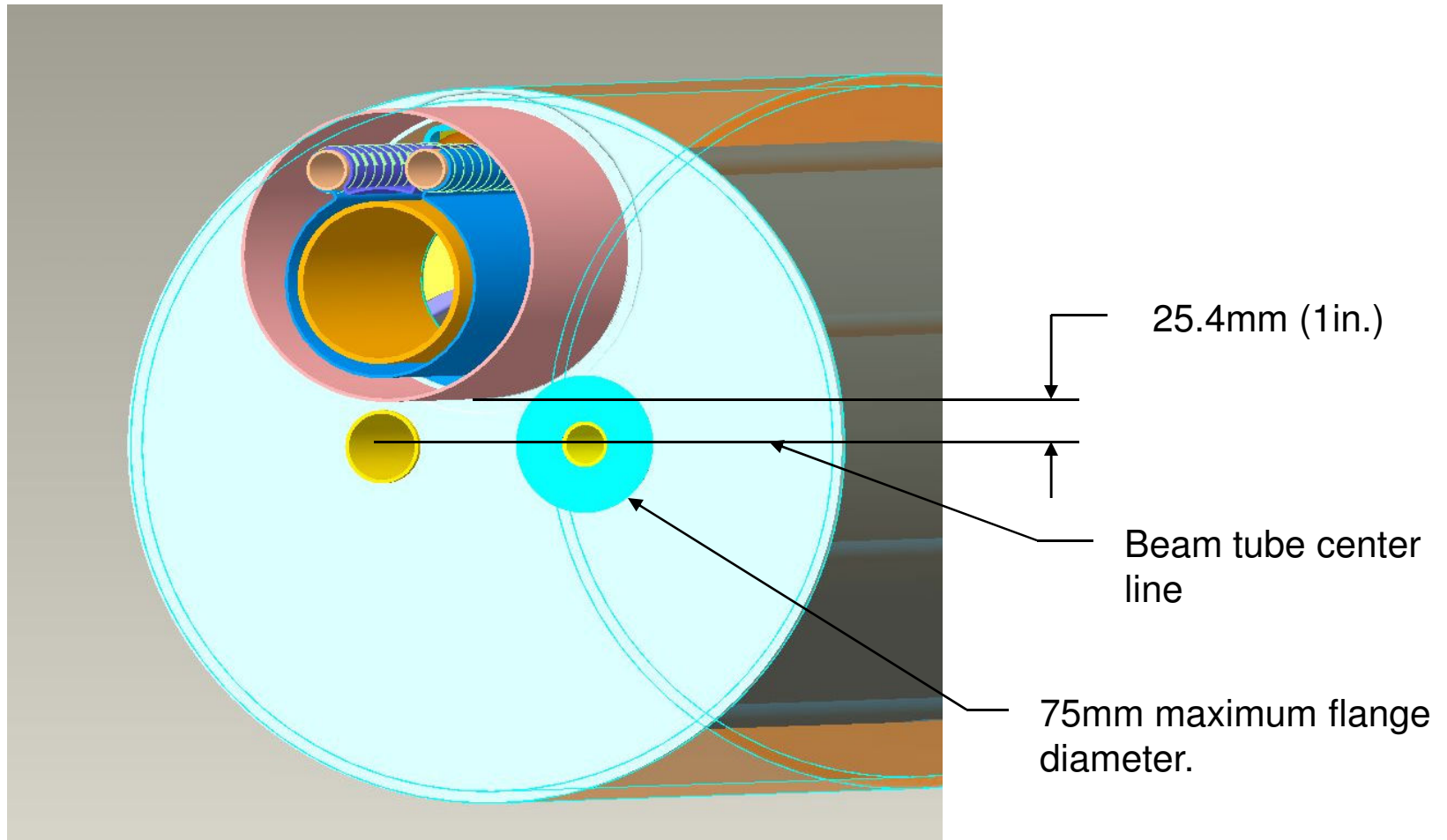
Service cryostat inner construction



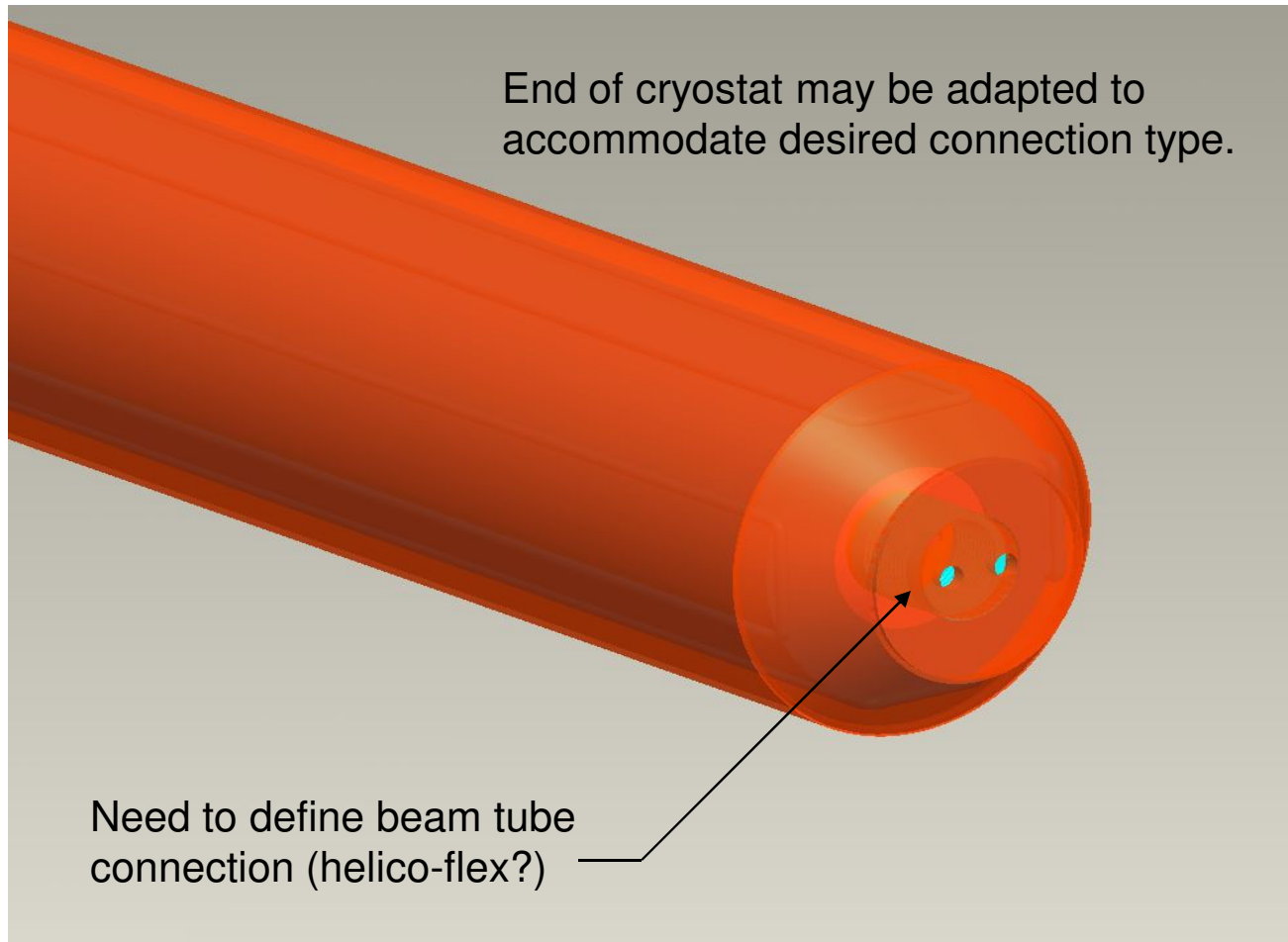
MAGNET INTERFACE REGIONS

- Non-IP end beam tube connections.
- IP-end connections.
- Internal Cryostat support.
- Now that magnet support designs in the detectors has progressed, perhaps some initial assumptions of design constraints no longer apply.

LEAD-END (NON-IP) BEAM TUBE CONNECTIONS

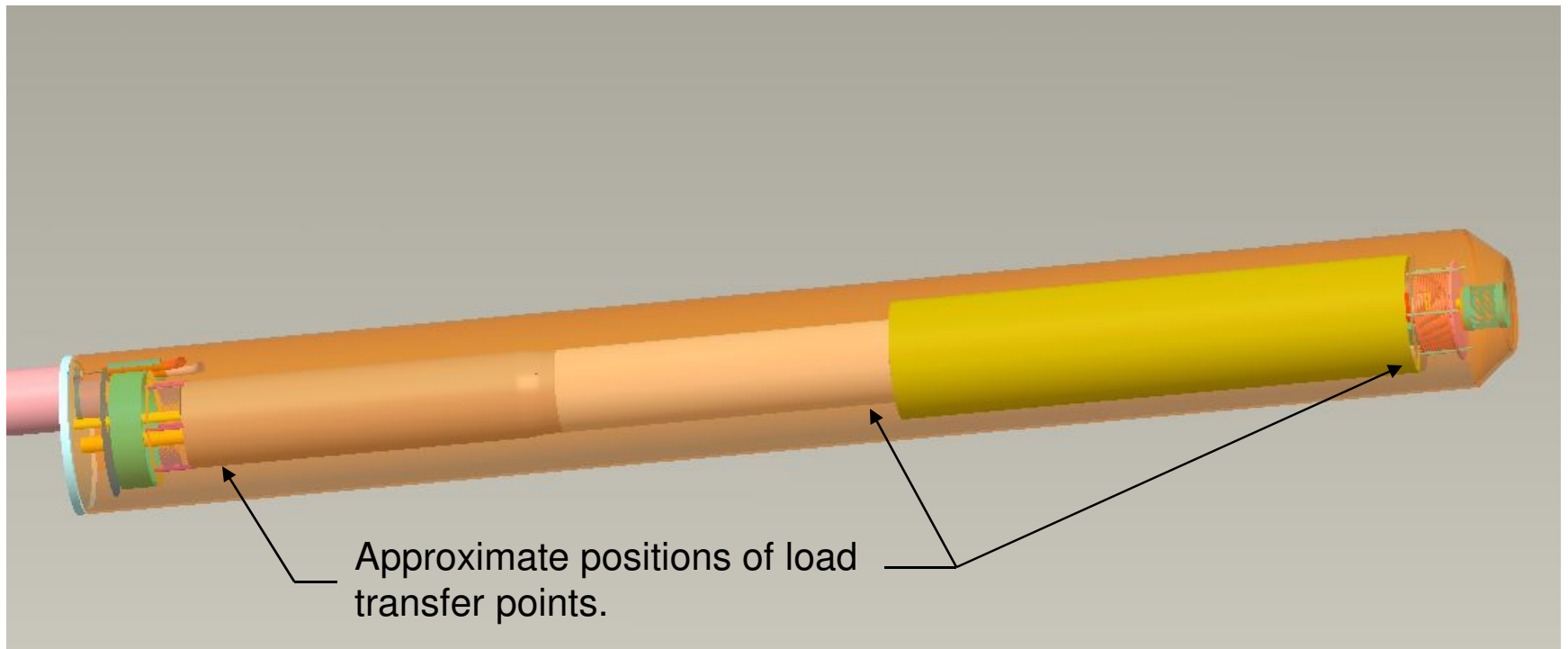


IP-END BEAM TUBE CONNECTION



CRYOSTAT SUPPORT

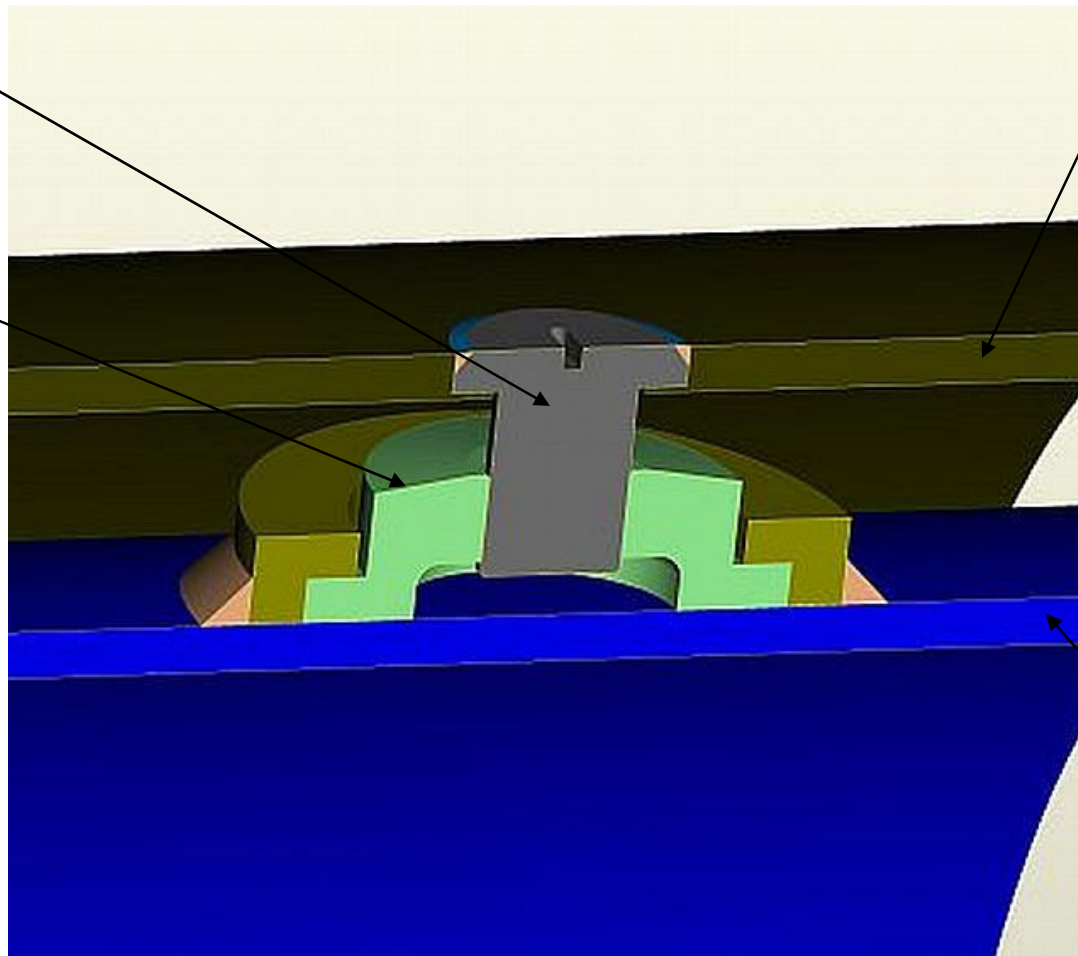
IDEAL AXIAL POSITIONS FOR CRYOSTAT SUPPORT TO BE PLACED



Internal Support Design

Stn. Steel
locking key

G-10
Insulator



Outer Vessel

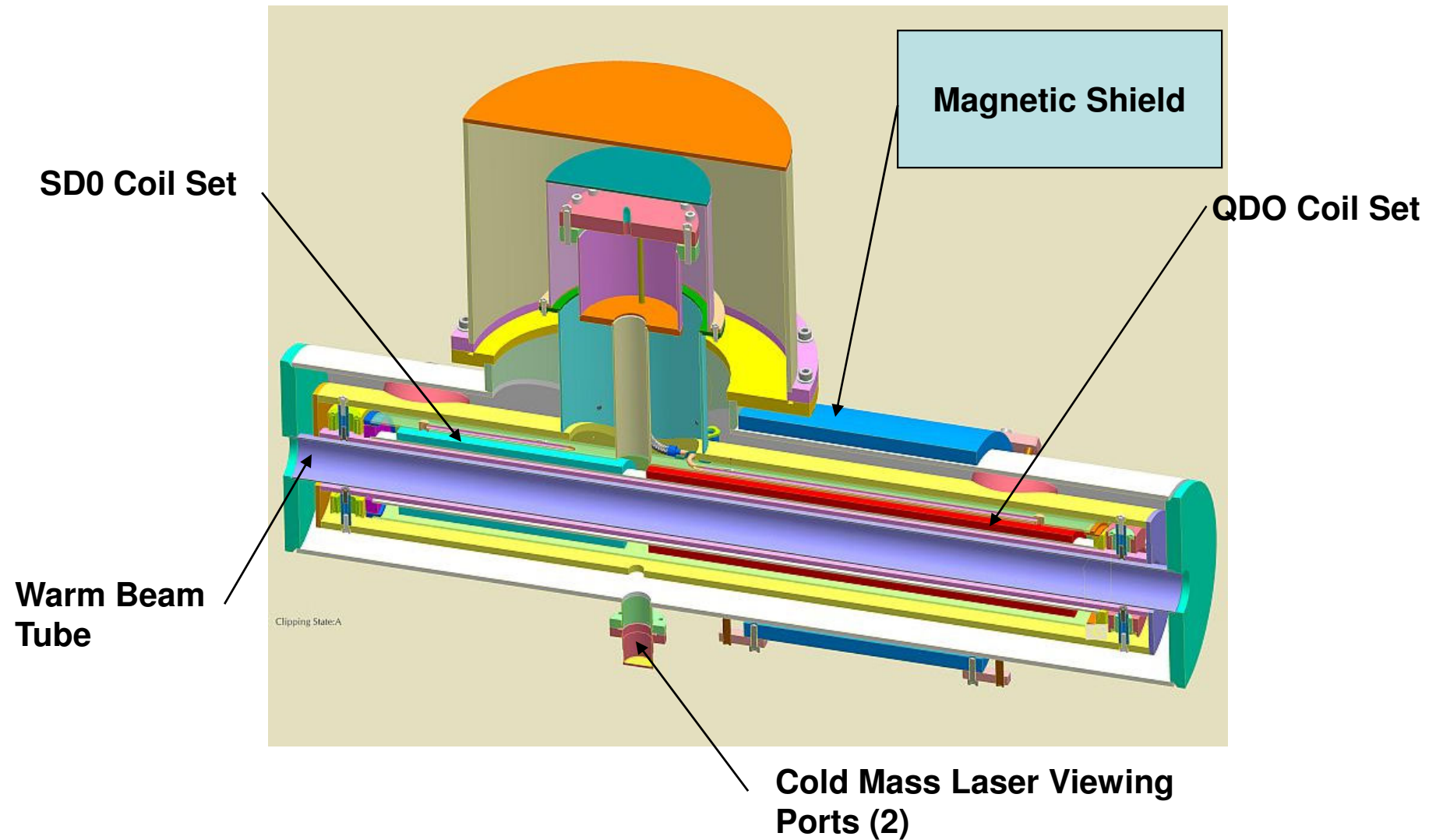
Inner Vessel

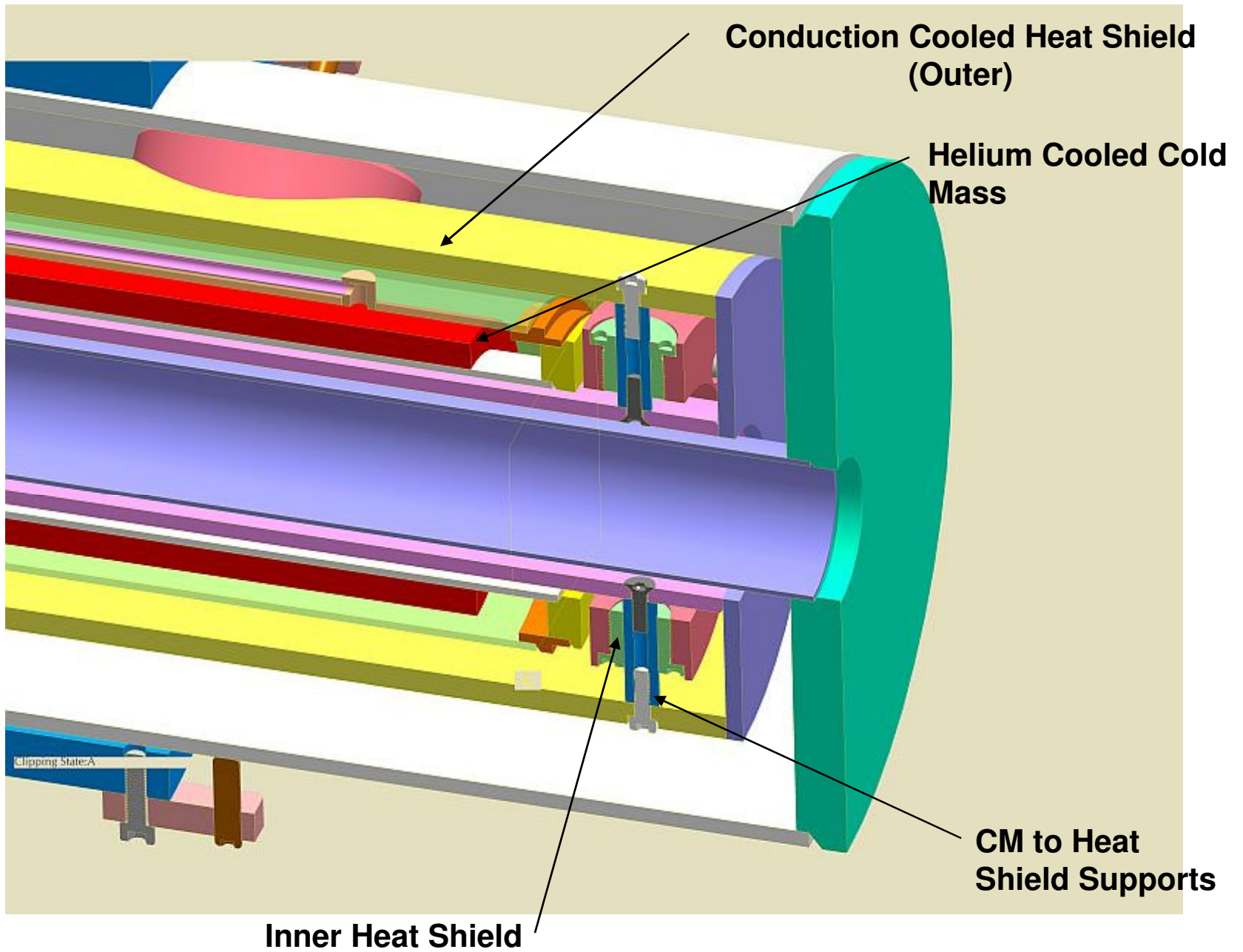
Each axial location with 4 typical supports 90 degrees apart

SOME REMAINING ENGINEERING / DESIGN

- Add internal cold mass supports.
- Vibration analysis
- Lead bus design
- Detailed transfer line design
- Interface connection design
- Cryostat support connection and adjustment design

ATF2 Full Cross Section

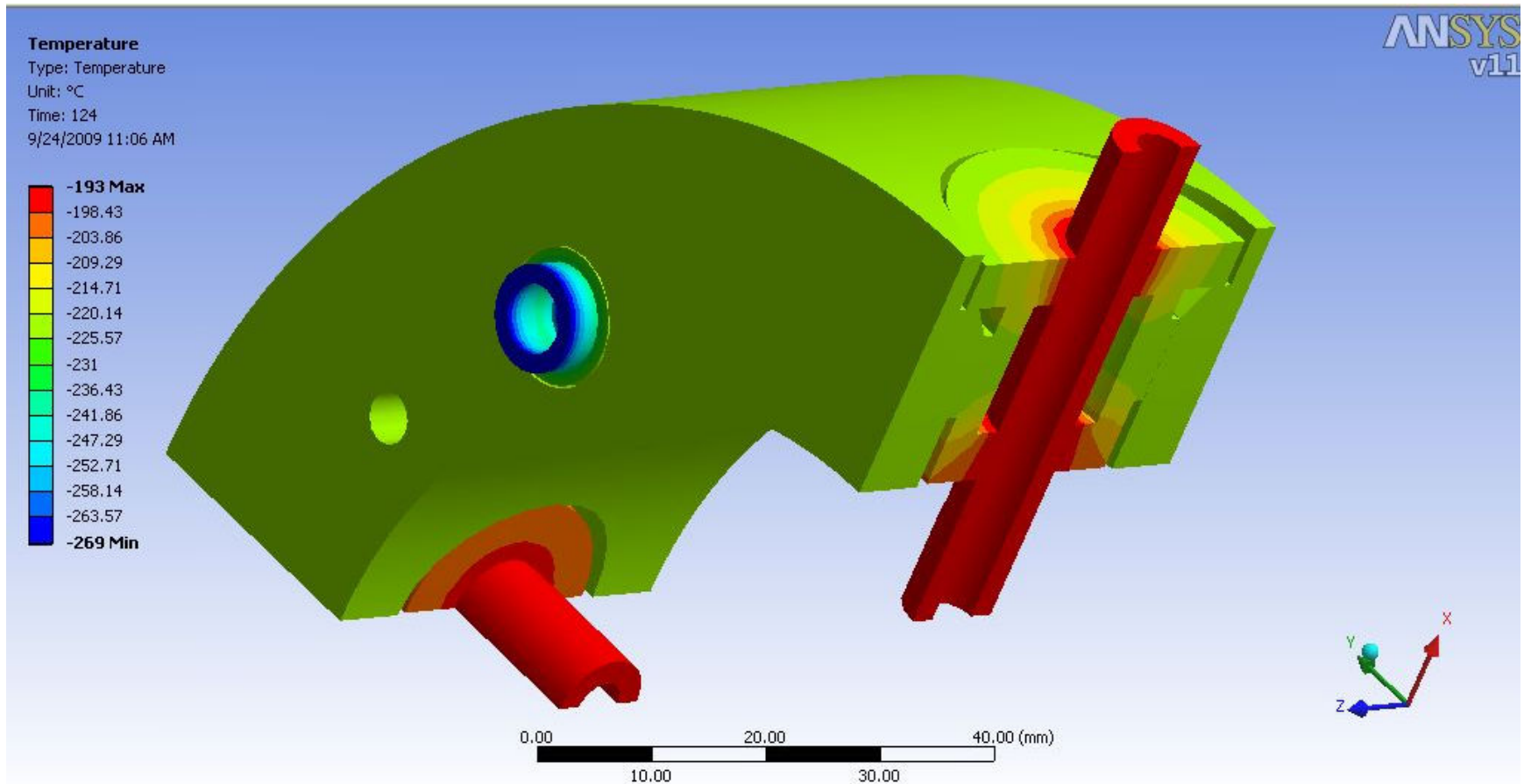




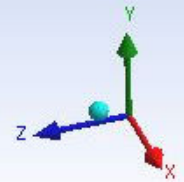
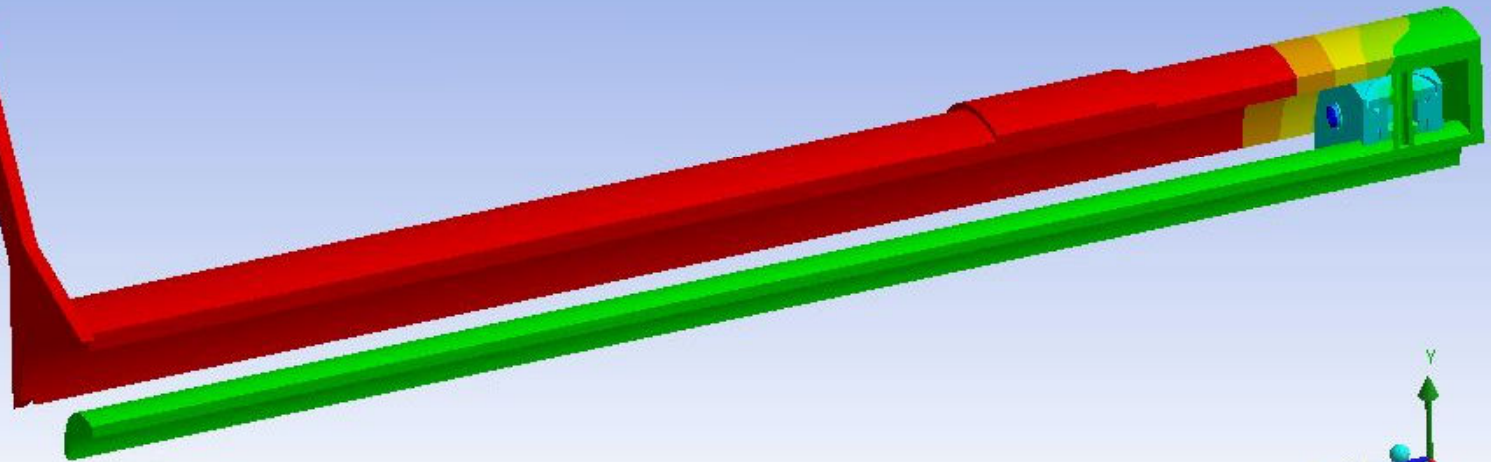
ATF2 Comments

- Designed to operate @ 2K or 4.5K
- Compatible with either service cryostat operation or cryocooler operation.
- Cryocooler and lead assembly not designed.
- Interface with service cryostat well conceptually designed.
- Currently analyzing/optimizing support and heat shield designs.

Heat Load Analysis Inner Fixed supports



Temperature
Type: Temperature
Unit: °C
Time: 19
9/24/2009 10:32 AM



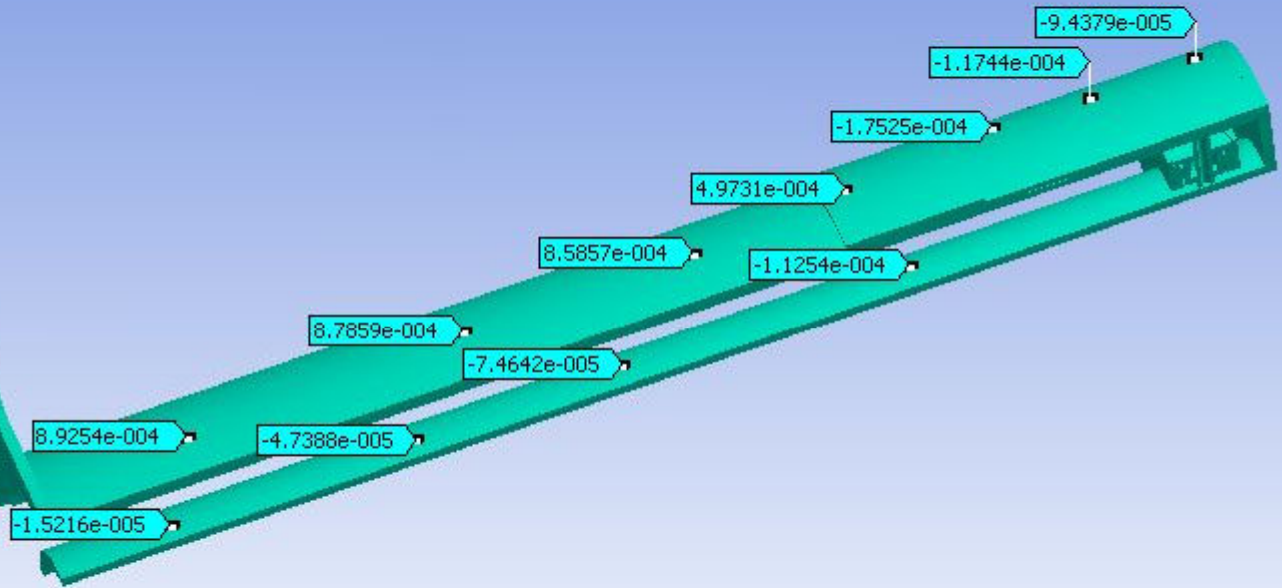
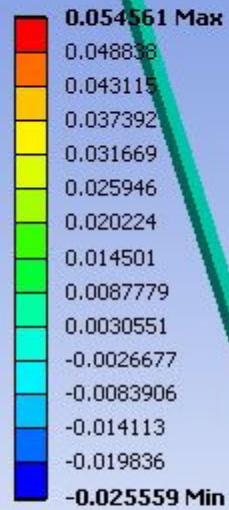
Directional Heat Flux 3

Type: Directional Heat Flux (Z Axis)

Unit: W/mm²

Time: 19

9/24/2009 10:37 AM



Initial Analysis Summary

- From results the heat shield was designed with copper and g-10 section.
- Approx. 95% of heat load is conduction through supports.
- With 80K heat shield operation heat load to a 4.5K cold mass would be about 2.5 watts.
- The current heat load to the heat shield from the cryostat is about 10 watts, further analysis of these components has yet to be done.