

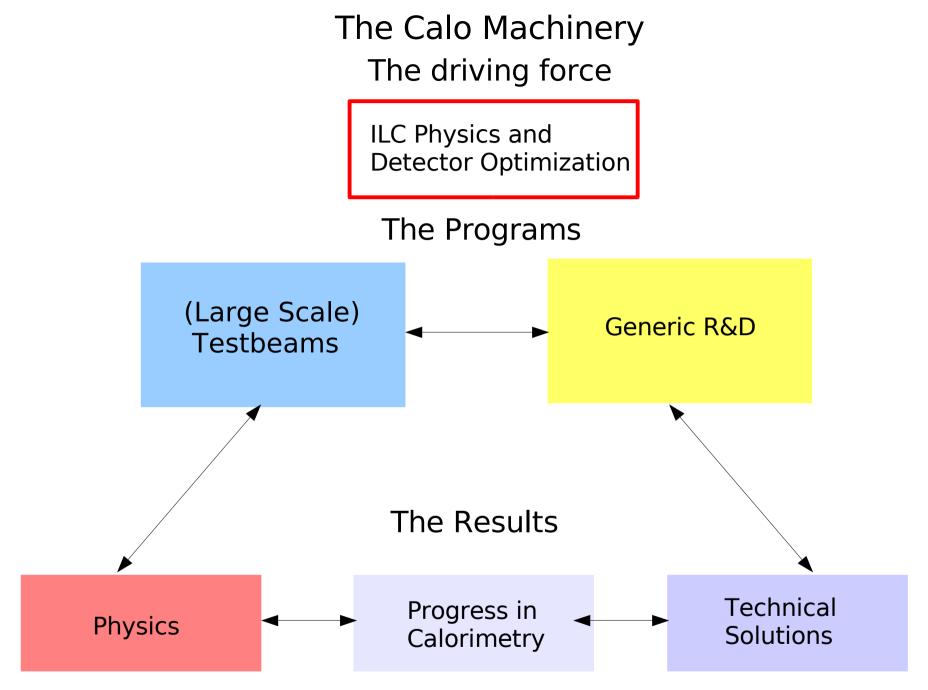
Plans for Calorimeter R&D



Roman Pöschl LAL Orsay

- Role of Calorimeter R&D for the ILC
- Towards the technological Prototypes
- Summary and Conclusion





All issues addressed in Calorimeter Development for the ILC

The "Logical" Way

- Concluding the "Physics Prototype Phase" - Phase CALICE I - with completion of the US-DHCAL and combined test beam at FNAL with the SiW Ecal and TCMT

Roadmap issue of TB Review meeting

- Preparing/Realising the "Technological prototype phase" - Phase CALICE II

Three/Four prototypes moving towards construction phase

- SiW Ecal prototype expected beginning of 2011
 - Mechanics issues mostly solved
 - Priority to establish VFE electronics
 - Cost for Silicon Wafers
- SDHCAL-GRPC
 - Mechanics designed but recommended for revision
 - First project to test 2nd Generation of VFE elelectronics
- DHCAL with Micromegas
 - Construction of a first $1m^2$ ongoing
 - Mechanics/VFE together with SDHCAL-GRPC?
- AHCAL
 - Mechanics under study
 - Well advanced VFE

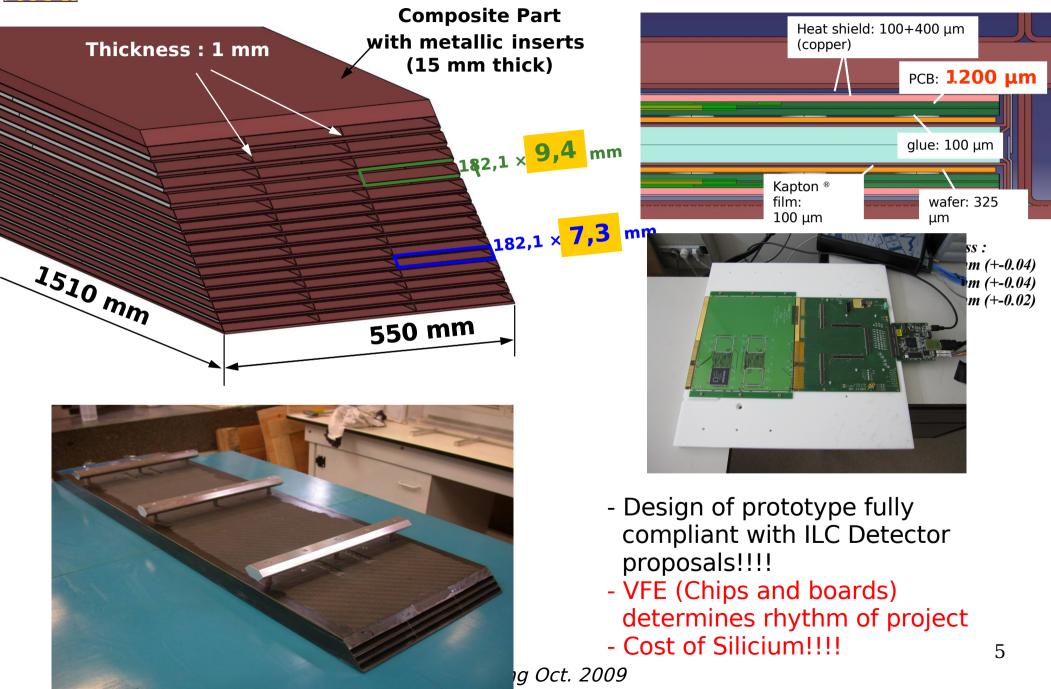
Entering the "Technological Prototype Phase" - Phase CALICE II

The aim is to build and operate prototypes as close as possible to what we would like to have for the ILC

- How well do the ongoing projects meet this requirement?
- What steps are needed to complete the prototypes



SiW Technological Prototype - EUDET Module





The cost issue

The cost estimate of a financially viable ECAL for

II D assumes this input :

A cost at the level 2 € / cm²

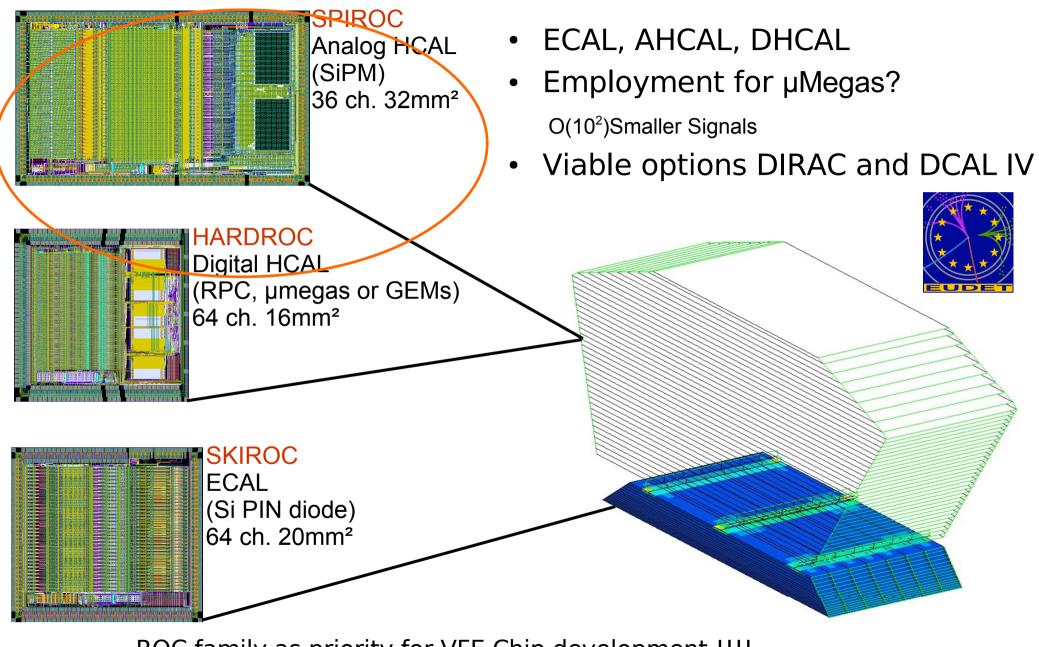
Now we are at the level of 10 to 20 €/cm² Might save a bit if a big amount is ordered

About 2500 m² of sensors needed for SiW ECAL of ILD = 300 000 sensors (actual design)

| | price | ? | raw wafer | What could we do / rely on? Savings due to the change on scale ? Create a competition between manufacturers ? specific production financial weight of our orders Do things ourselves ? | |
|---------|---------------------------------|---|-------------|---|----|
| | | | processing | manpower, equipment | |
| | | | development | Optimize financial impact being opportunistic | ? |
| | | | margin | order when markets are low | |
| | | | tests | share production among various small batch Optimize the yield ? | es |
| | | | | Deal with consumer devices manufacturers ? | |
| CALI CO | CALICE week, Lyon, 18/09/09, RC | | | eg. OnSemi 1 | 15 |

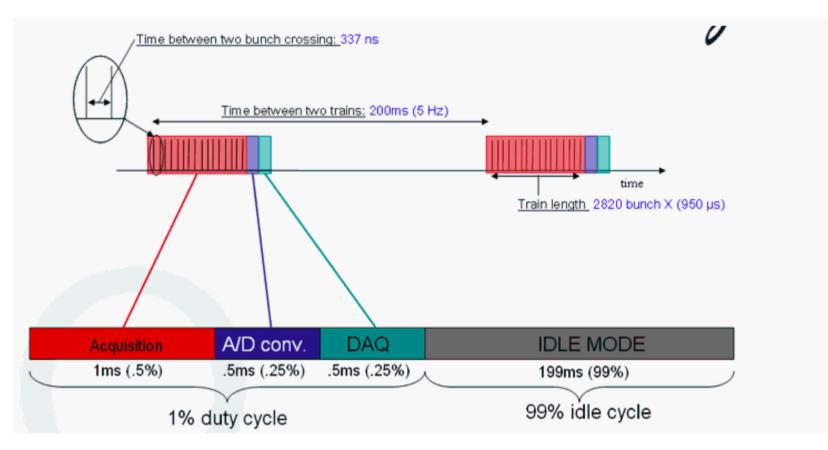
It's time to act!!!! Top Priority in R&D in coming years!!!

Very Front End ASICS: The 'ROC' Family



ROC family as priority for VFE Chip development !!!! Largest Synergies

"Power Pulsing"



- The mastering of this technology is of interest for all calorimeters for the ILC
- It's studying should have very high priority in the R&D in the next two years
- Power dissipation of Chips for "physics testbeams"?

Time line of SiW Ecal

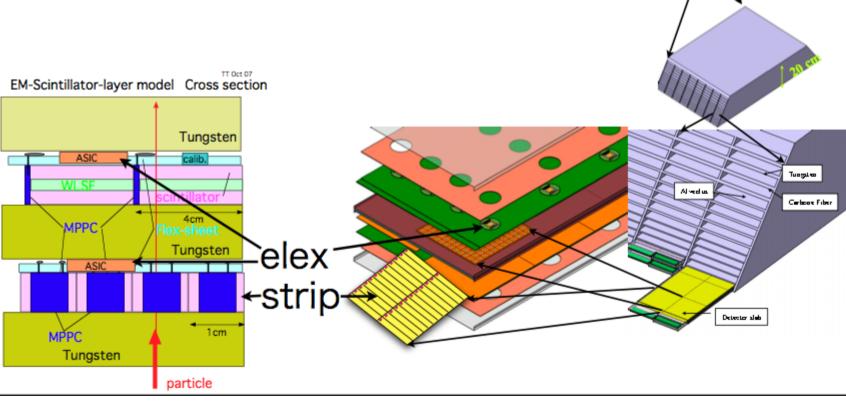
| | Mechanics | Electronics | Wafers | Integration | |
|----------|----------------------------|------------------------------------|-------------------------|-------------------------------|----------------------|
| Q3-4 '09 | Thermal tests | Tests of surface bonded SPIROC2 | Test 40xHammamatsu | DAQ firmware | |
| | Prepare assembly room | | Guard ring test samples | Prepare cosmic bench | _ |
| Q1-2 '10 | Make alveolar structure | Tests of embedded SPIROC2 | Test samples | Cosmic tests w/ SPIROC2 | CdIT: |
| | Make 'H' structures | SKIROC2 | from other | | Production |
| Q3-4 '10 | | PCB w/ embedded SKIROC2 | companies | | Run with all ROCs |
| | | | | Cosmic tests w/ SKIROC2 | beginning of 2010?? |
| Q1-2 '11 | Slab assembly | | Order wafers | Start to instrument structure | |
| | | | L | | 1 |
| Q3-4 '11 | | | | Partially instrumented | |
| | | | | | |
| Q1 '12 | | | | Fully instrumented | |

ScEcal – Synergies with other Projects

- Instrumented layer by ~2012

- AHCAL Electronics and SiW Ecal Mechanics

- Engineering of ScEcal layers should benefit from experience with EUDET Prototypes Re-usability of devices???
- Clear item for a collaborative effort



Entering the "Technological Prototype Phase" - Phase CALICE II

Ecal Technological Prototypes

The aim is to build and operate prototypes as close as possible to what we would like to have for the ILC

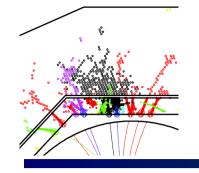
- How well do the ongoing projects meet this requirement? Mechanics and Electronics ok
- Where can we act as a collaboration? Considerable synergies Should ponder them now to avoid construction of two prototypes!!!!

Entering the "Technological Prototype Phase" - Phase CALICE II

Hcal Technological Prototypes

The aim is to build and operate prototypes as close as possible to what we would like to have for the ILC

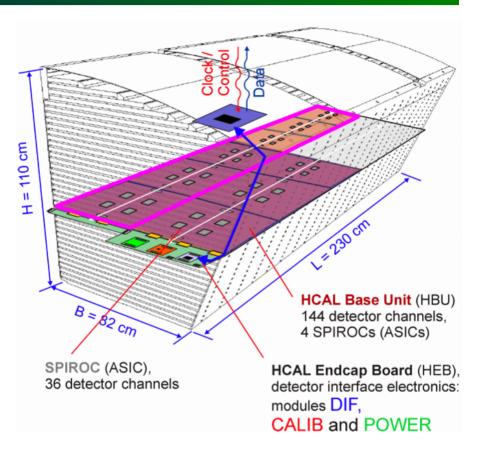
- How well do the ongoing projects meet this requirement? Electronics ok!!!
- What steps are needed to complete the prototypes
- Where can we act as a collaboration?



AHCAL Technical prototype



- Towards a scalable and compact detector
 - Realistic proposal: costing
- Embedded front end ASICS
- Mechanical structure with minimum dead space
- Options for scintillator and photosensor integration
- Technical challenge:
 - Stability with power pulsing and online zero suppression

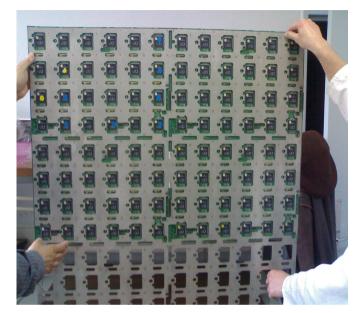




13

SDHCAL GRPC Preparation for the 1M³ technological prototype

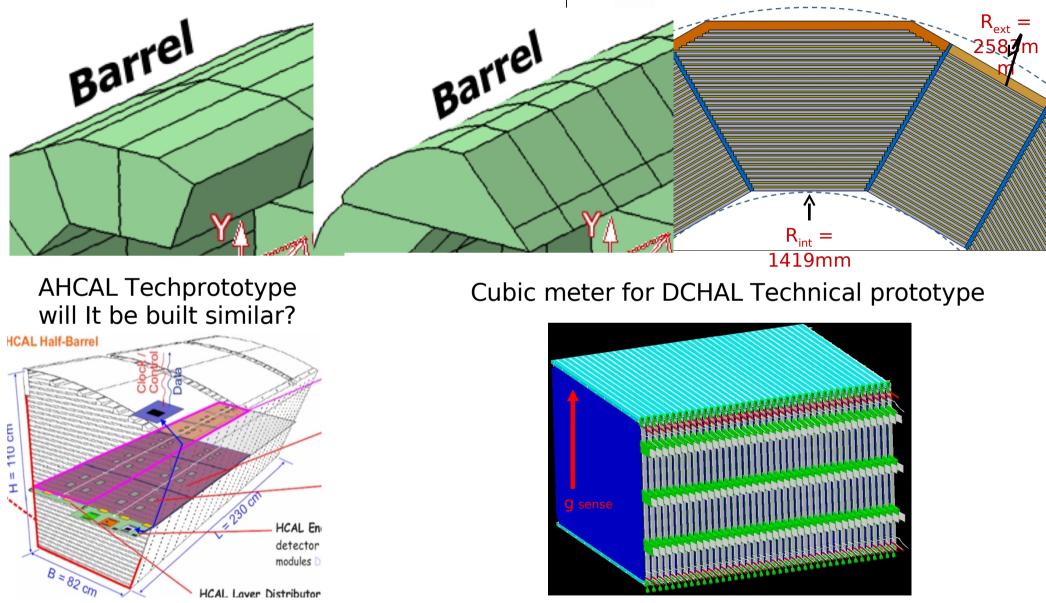
Technological prototype : 40 planes of 1M² : 16mm s.steel absorber 4mm s.steel support 6mm GRPC



Important points:

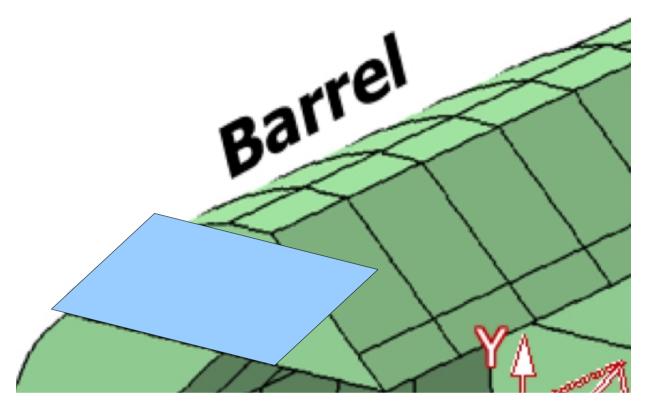
- Mechanical structure and cooling system
- Detector construction and quality control
- ASIC production and quality control
- High voltage system
- Gas distribution system
- DAQ system

Mechanics ... Well it depends



If at all similar to SiD proposal

Revision of DHCAL Mechanics



- Installation in detector would require Self supporting structure

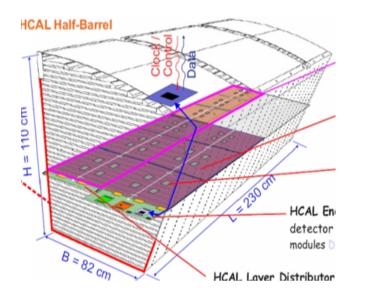
- Parallelogram instead of square?

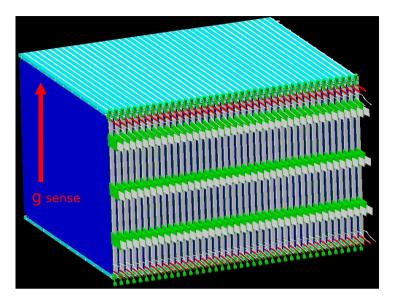
Would Approximate one half of the DHCAL Module What is the principle problem to make modules with different length?

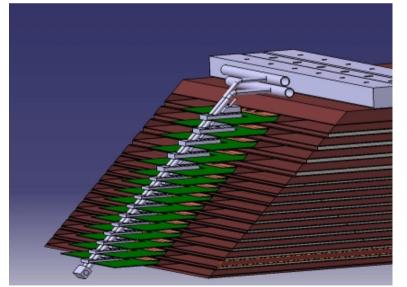
- The prototype(s) will be with us until roughly 2015

Accomodation of long layers? ILD Meeting Oct. 2009

Detector Integration Issues







Discussion has started within CALICE

| Timelir DHCAL | Fimelines for (HCAL) Detectors - Roadmap | | | | |
|---|---|---|--|--|--|
| 1m2 "Phase" | Production Phase | Testbeam Phase | | | |
| | | - | | | |
| Operation pf 1 st 1m ² in Testbeam Decision of Chips in Testbeam Check out of Electronics Final Layout of Mechanics First power pulsing | Towards the full scale prototype Production and system Check How many layers of each species? Final DAQ Commissioning During that time we need to develop a working interface online - offline | Large Scale Testbeam Technological Program to be defined Physics Program to be defined Data taking rate O(100Hz) SiW Ecal enters from VFE the game Issues for continous operation | | | |
| Today | 1/7/10 | 1/7/11 | | | |
| | | | | | |
| AHCAL Prototype System | Full Layer Phase | Towards Full Module | | | |
| SiPM, SPIROC et al. First power pulsing? | Vertical Stacking to allow small physics running with electrons | Mechanics test Production of full module | | | |
| - | Running in ILC mode? | | | | |
| | | | | | |
| | 18 | | | | |

Conclusions and Outlook

- Priority to conclude 'Physics Prototype Phase CALICE I with combined testbeam SiW Ecal, US-DHCAL and TCMT
 => Comparable data sets within common s/w framework
- CALICE continues to have a rich R&D programm and enters a phase in challenging technologies for ILC faces their realisation
- It is explicitly in the interest of CALICE to investigate several detector technologies
- Points for (new) collaboration/sharing of knowledge could have been identified and we should benefit from that
- Working Document on "Future Calice Projects" exists
- Projects in early stages:
 - DECAL
 - Start of discussion on Hcal with tungsten absorbers Re-use of existing CALICE stack !?
 Going to learn more at this meeting