

Status of the Fermilab Cold BPM R&D

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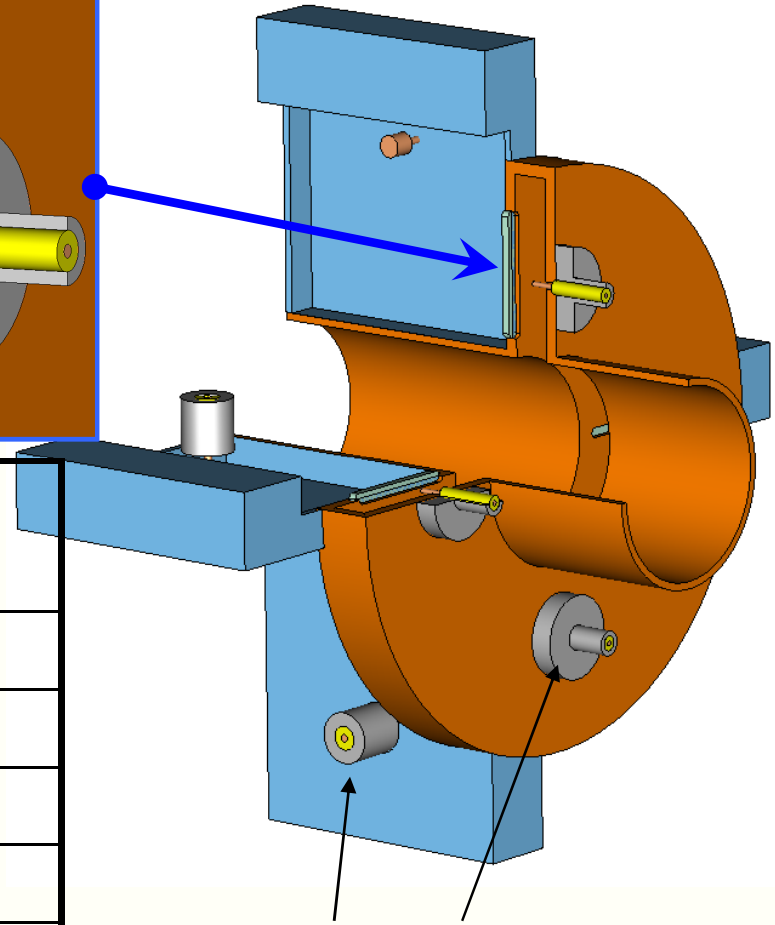
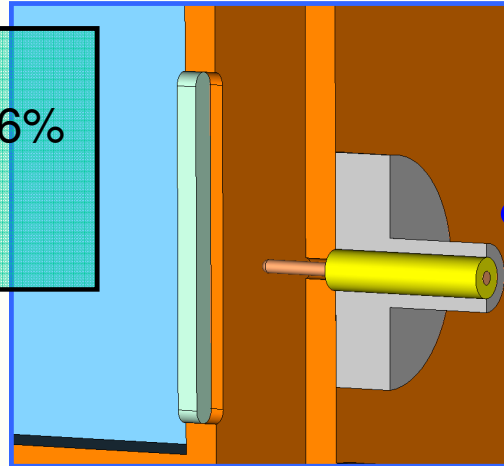
- **SLOW, but moving...**
 - Fermilab mid-term focus:
energy frontier (ILC) -> intensity frontier (Project X)
 - R&D activities:
 - ILC test accelerator at NML (ILC-like 3 MHz e-beam)
 - HINS: Project X front-end R&D (high intensity H⁻ beam, 325 MHz)
 - Project X (neutrino, kaon & muon physics), based on ILC SCRF:
 - 2 GeV SCRF CW linac & RCS (ICD-2, preferred, 162.5 MHz H⁻ beam)
 - 8 GeV SCRF pulsed linac (ICD-1, 325 MHz H⁻ beam)
- **Cold BPM**
 - Project X does not need an ultra high resolution BPM
 - ILCTA(NML) CM1 & CM2: button style BPM pickup
 - **BUT: Continue common-mode free cold cavity BPM R&D at Fermilab!**



- **ILC beam parameters, e.g.**
 - Macro pulse length $t_{\text{pulse}} = 800 \mu\text{s}$
 - Bunch-to-bunch spacing $\Delta t_b \approx 370 \text{ ns}$
 - Nominal bunch charge = 3.2 nC
- **Beam dynamic requirements**
 - $< 1 \mu\text{m}$ resolution, single bunch (emittance preservation, beam jitter sources)
 - Absolute accuracy $< 300 \mu\text{m}$
 - Sufficient dynamic range (intensity & position) and linearity
- **Cryomodule quad/BPM package**
 - Limited real estate, 78 mm beam pipe diameter!
 - Operation at cryogenic temperatures (2-10 K)
 - Clean-room class 100 and UHV certification



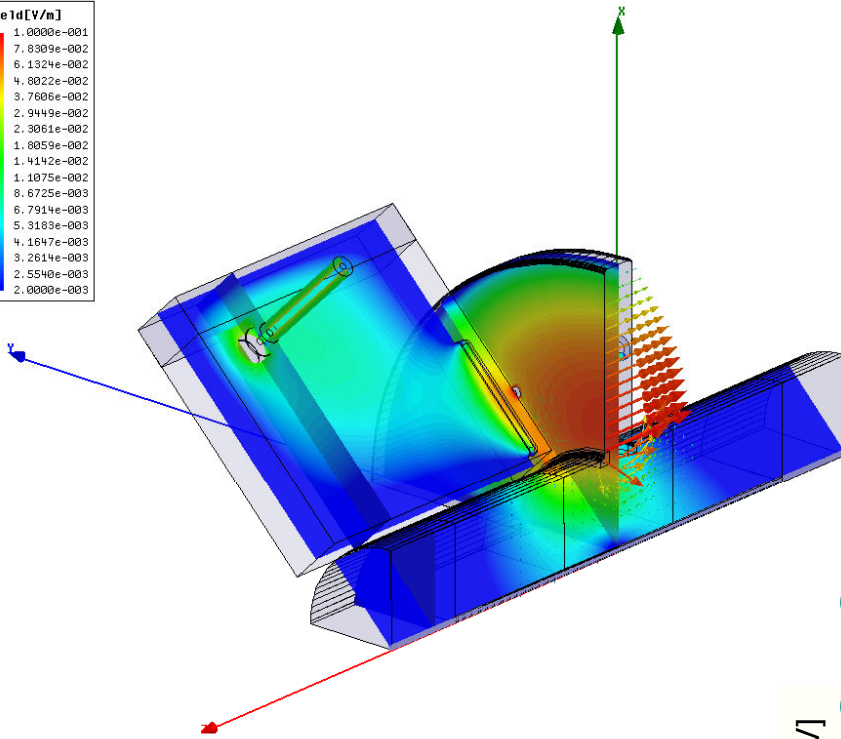
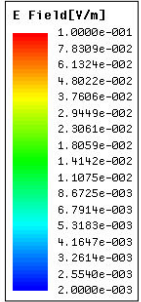
Window –
Ceramic brick of alumina 96%
 $\epsilon_r = 9.4$
Size: 51x4x3 mm



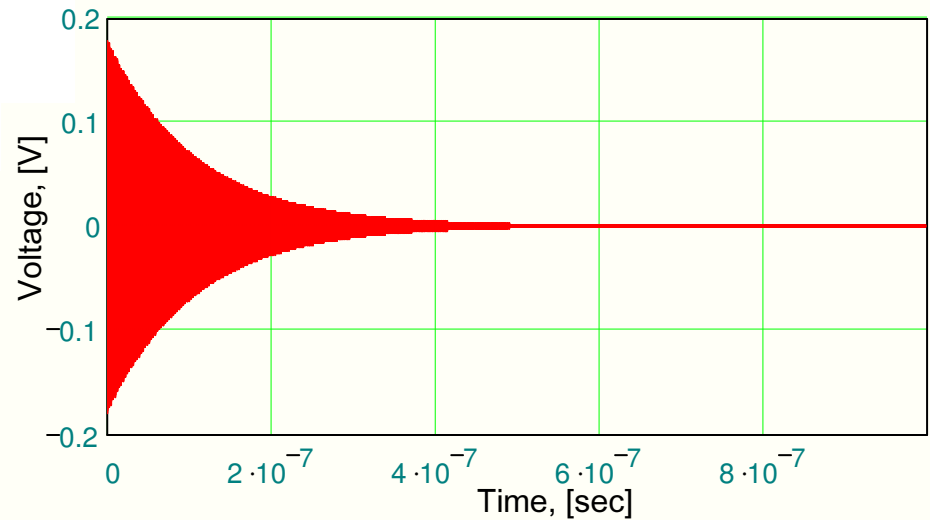
N type receptacles,
50 Ohm

Frequency, GHz, dipole monopole	1.468 1.125
Loaded Q (both monopole and dipole)	~ 600
Beam pipe radius, mm	39
Cell radius, mm	113
Cell gap, mm	15
Waveguide, mm	122x110x25
Coupling slot, mm	51x4x3

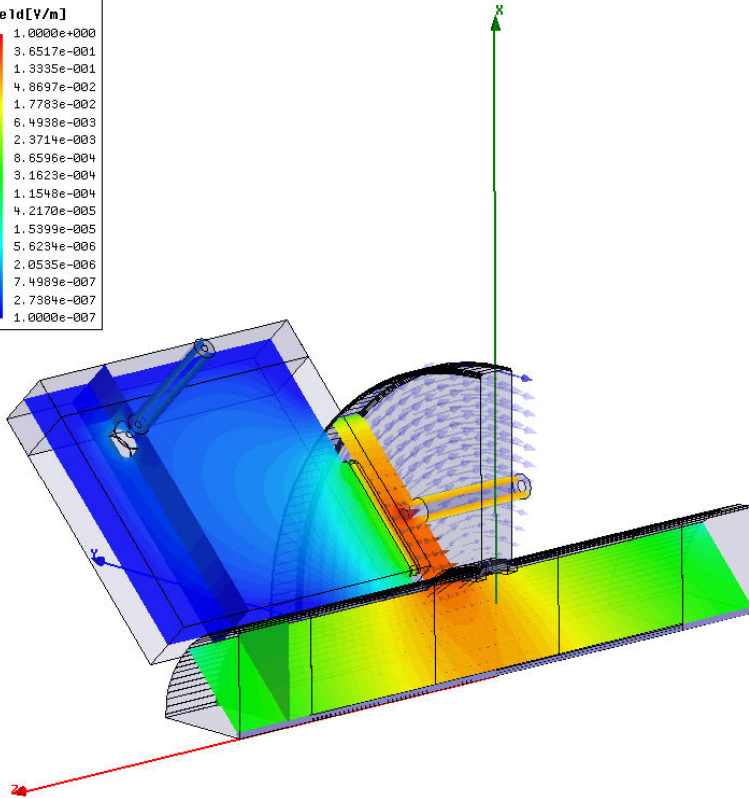
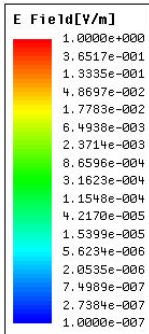
HFSS Simulations: Dipole Mode



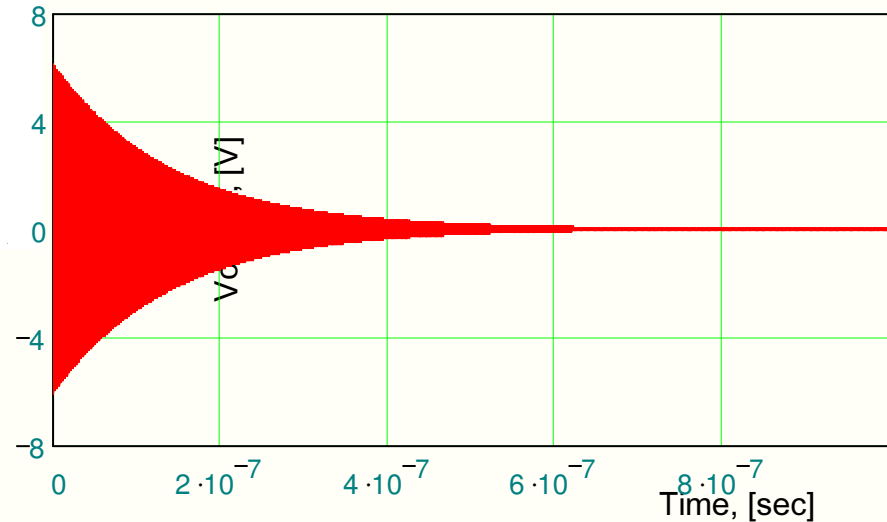
Frequency, [GHz]	1.480
Q, External	500
Q, Surface (Cu)	22000
Q, Ceramic(Al ₂ O ₃)	5600
Test charge, [coulomb] (X=0, Y=1mm)	1E-9
Stored energy, [joule]	5.9.0E-11
Output Voltage at T=0*, [V]	0.24



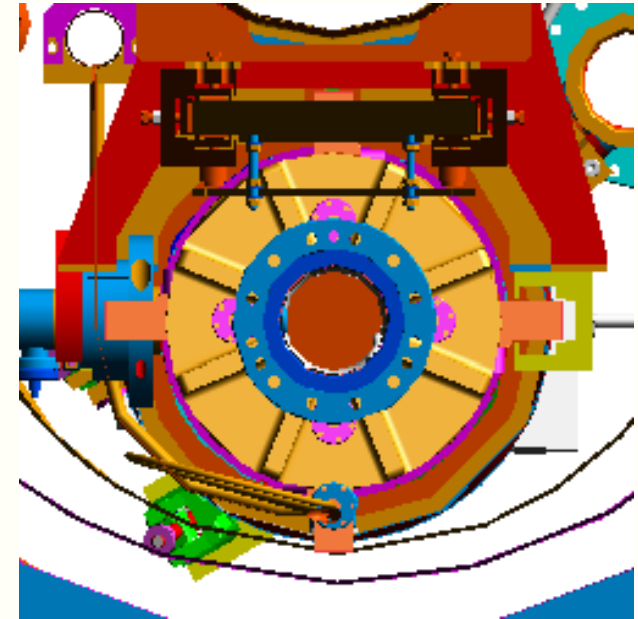
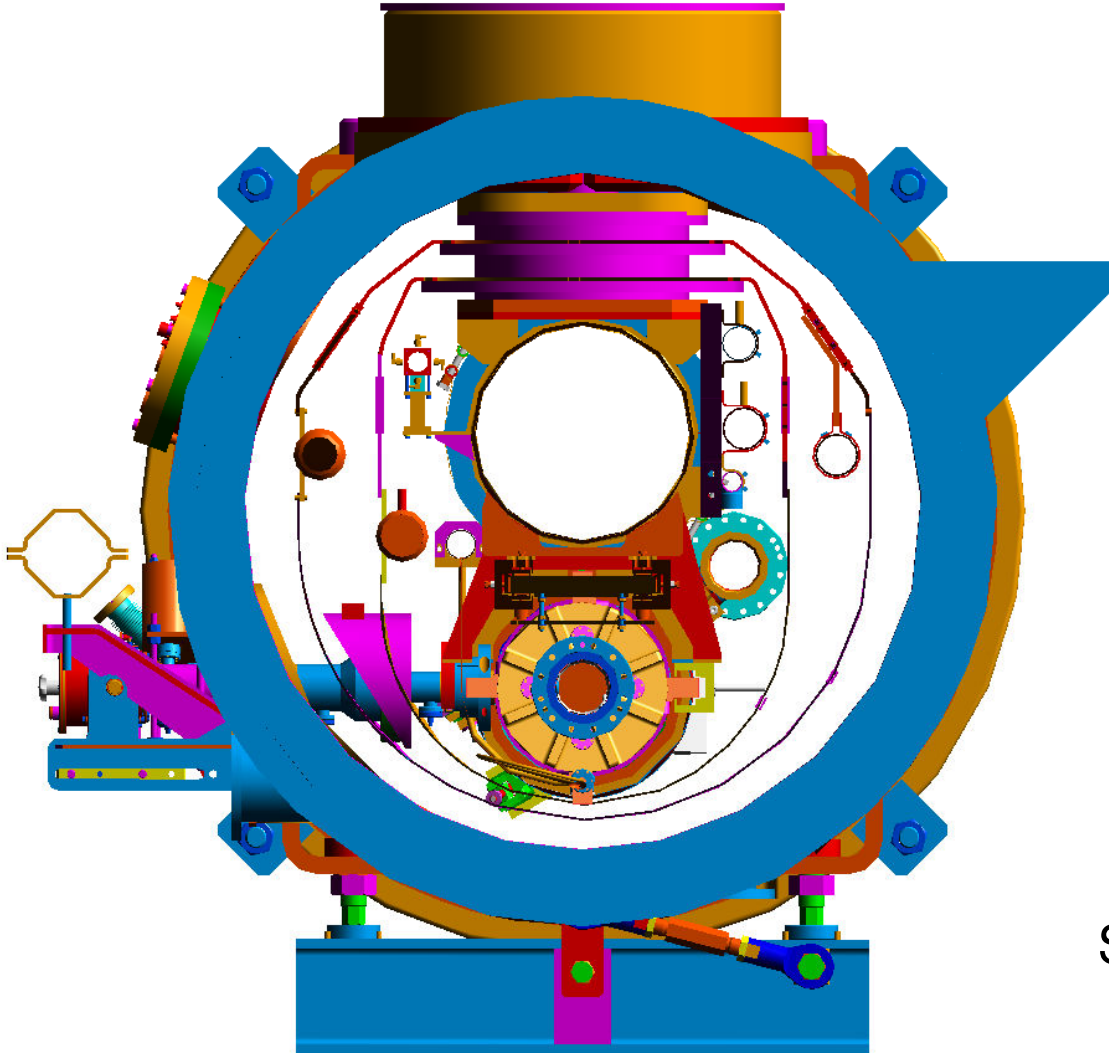
* Normalized to 50 Ohm,
The total signal combines with two ports



Frequency, [GHz]	1.120
Q, External	550
Q, Surface (Cu)	19500
Q, Ceramic(Al_2O_3)	7.9E6
Test charge, [coulomb] (X=0, Y=1mm)	1E-9
Stored energy, [joule]	6.1E-8
Output Voltage at T=0*, [V]	6.1
Coupling with TM_{11} port, Output Voltage at T=0*, [V]	5.6E-5



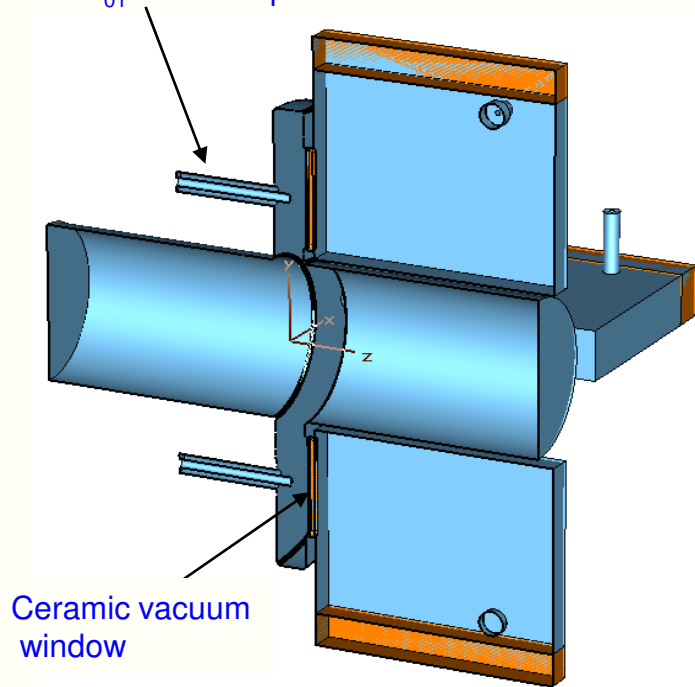
* Normalized to 50 Ohm,
The total signal combines with four ports



Section View showing BPM

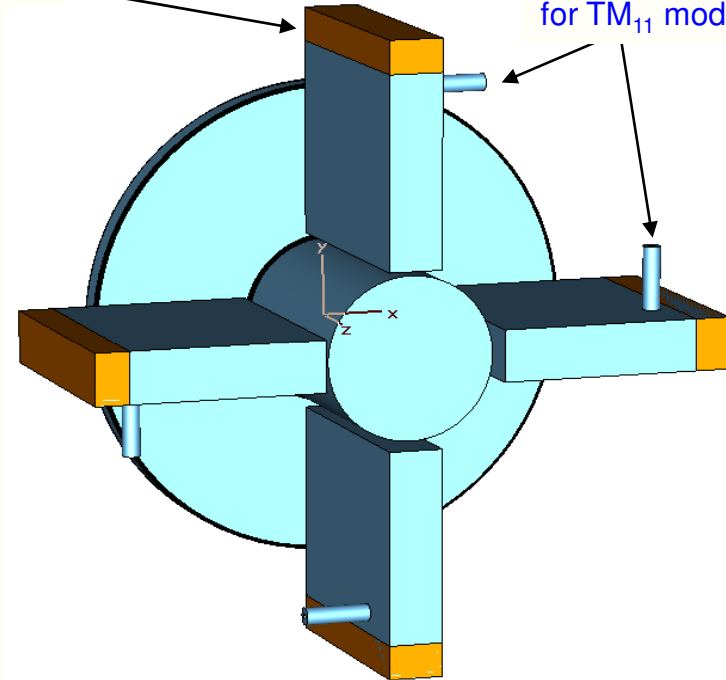


Vacuum coaxial feedthrow
for TM_{01} mode output



Ceramic slab

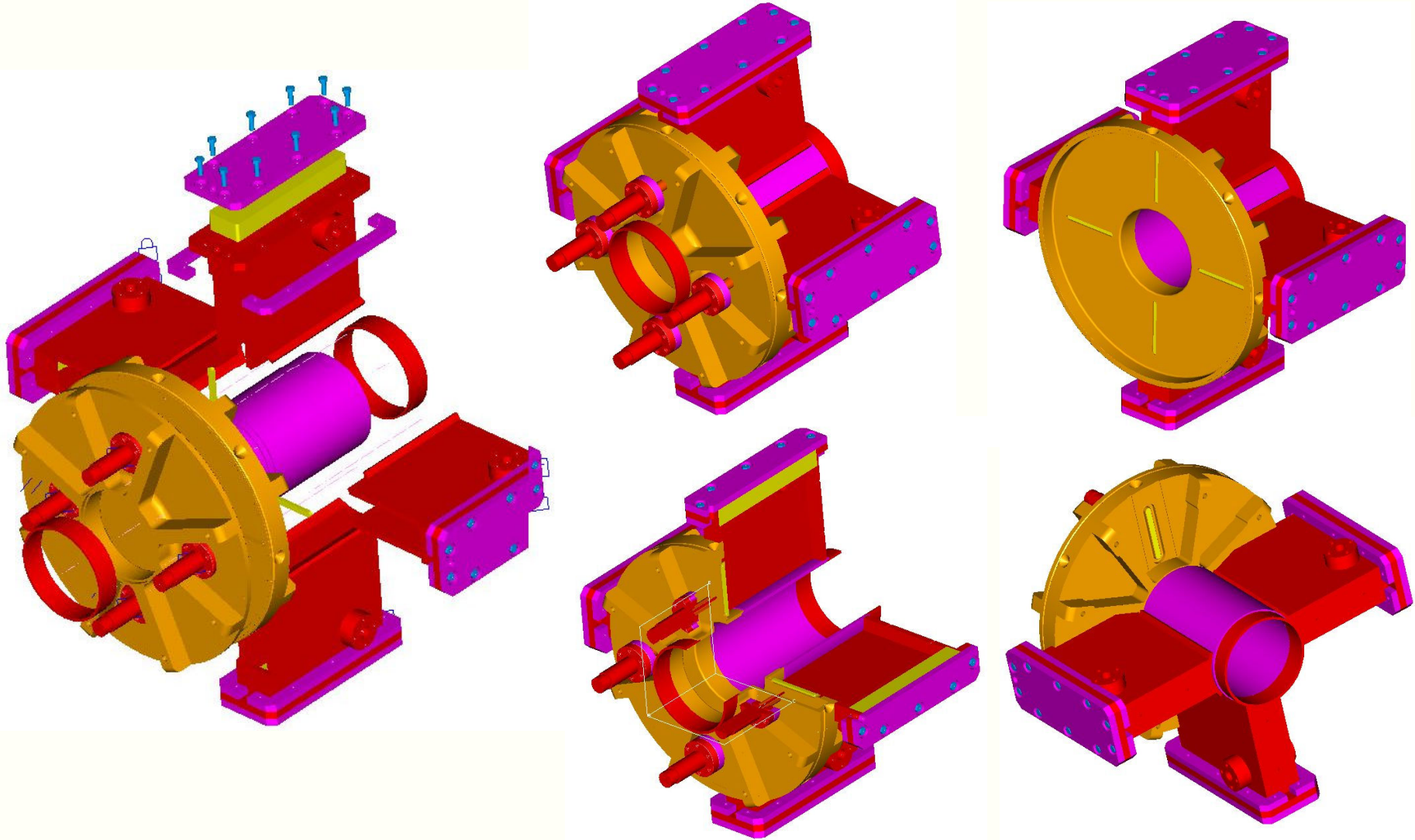
Coaxial feedthrow
for TM_{11} mode output

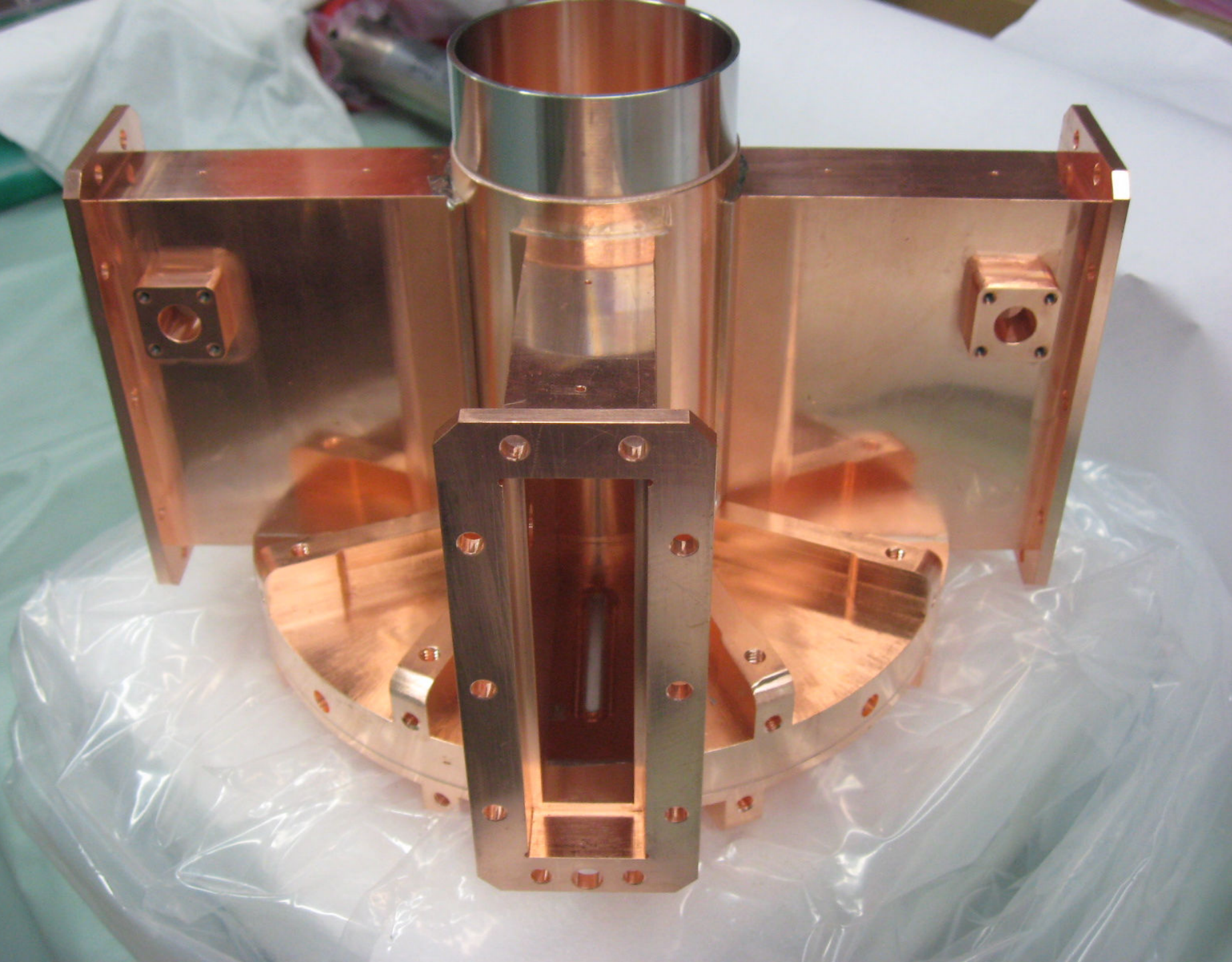


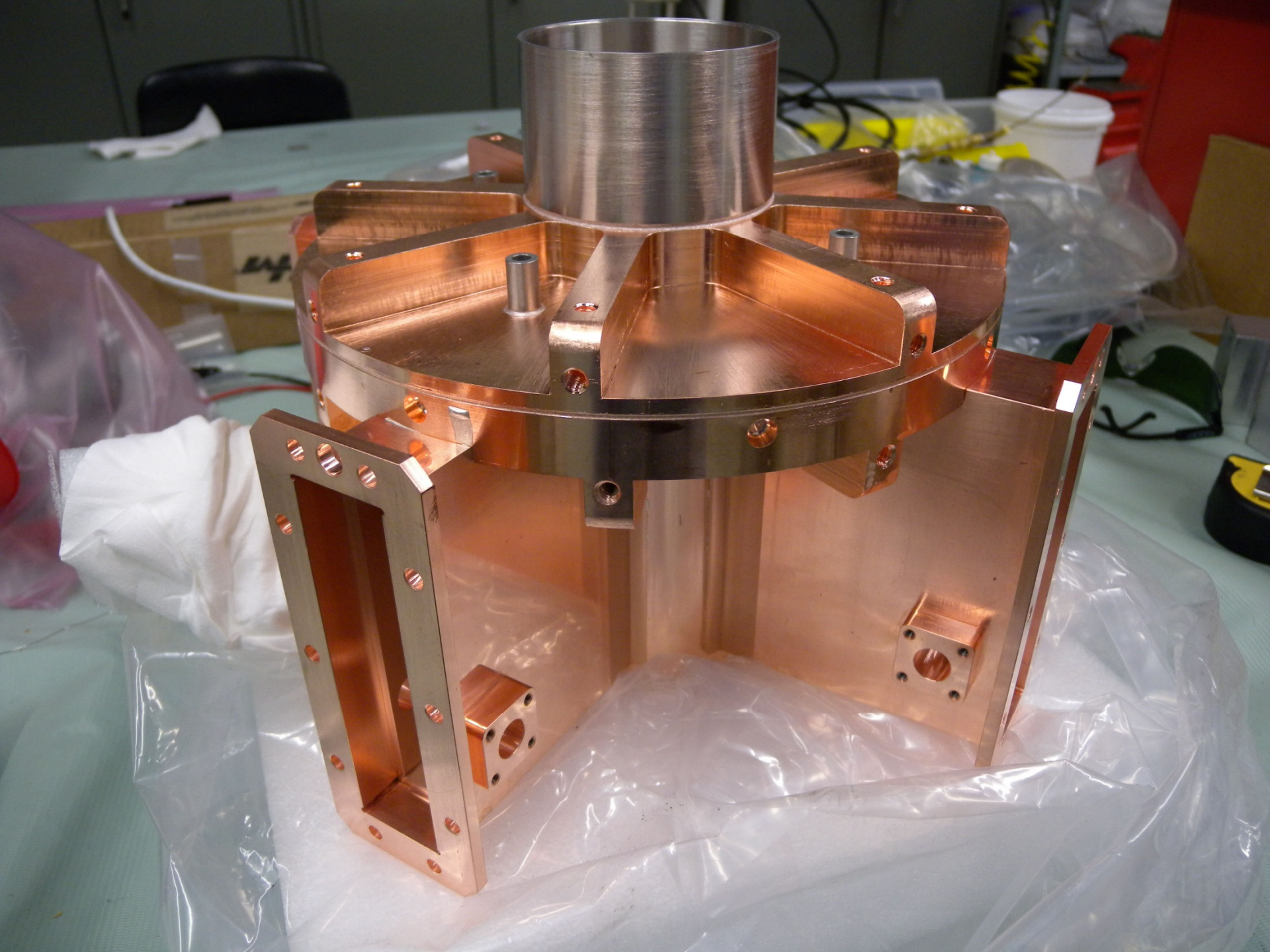
Features:

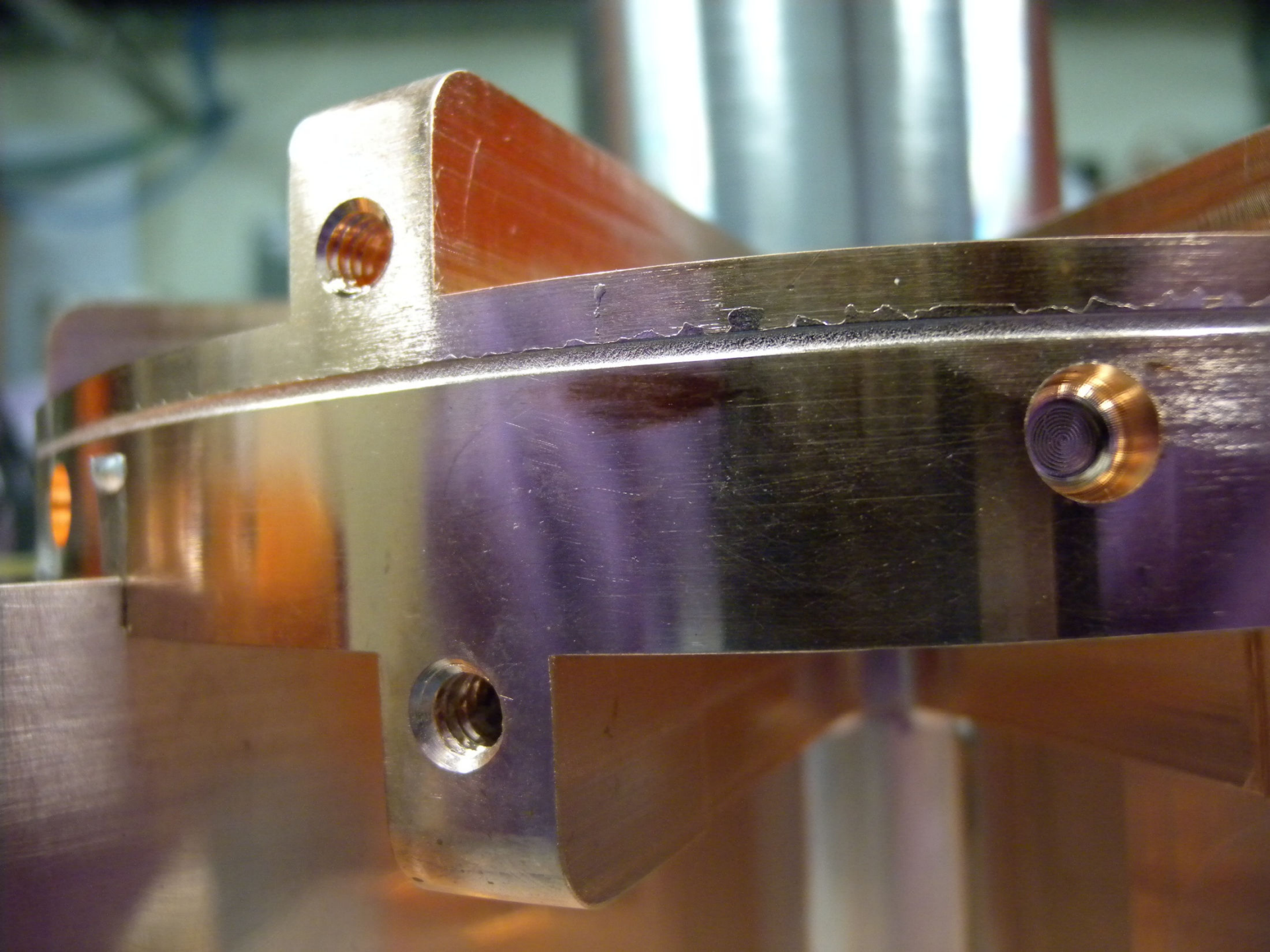
1. Ceramic (Al_2O_3) brazed vacuum windows
2. Common TM_{11} and TM_{01} cavity
3. Symmetrical signal processing
4. Time resolution: $1 \mu s$ (bunch by bunch)
5. Position resolution: $< 1 \mu m$ ($\pm 1 mm$)

Cavity diameter: 113 mm
 Gap length: 15 mm
 Pipe diameter: 78 mm
 Waveguide: 120 x 25 mm











- **All brazing procedures successfully completed!**
- **Finalize cavity BPM**
 - Waveguide lids (ceramics are ready for installation)
 - Weld monopole mode signal feedthrough flange adapters
 - Mount dipole mode signal ports
- **Setup for RF measurements**
 - Check / tune resonant frequencies and Q-value
 - Tune to minimize xy cross talk (dimples)
- **Complete BPM for beam tests**
 - Weld beam pipe and flanges
 - Vacuum certification
- **This prototype ILC cavity BPM has “warm” dimensions**
 - To be tested in a warm accelerator environment, e.g. A0PI, ATF

