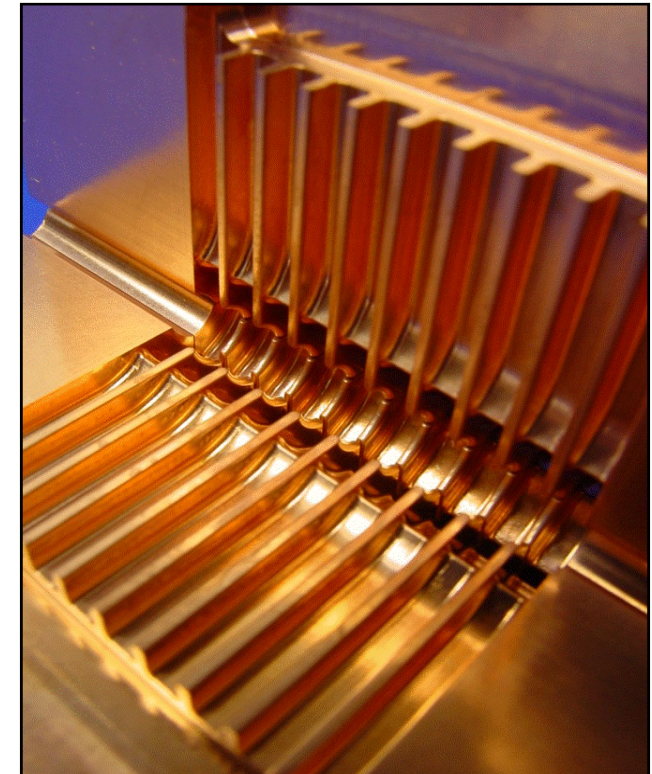
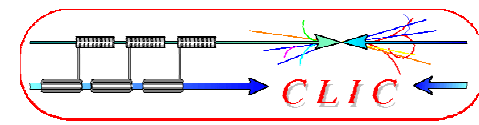


CLIC (and room temperature RF)

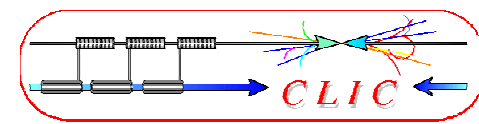
Frank Tecker – CERN

- Introduction
- Room temperature RF cavities
- CLIC (Compact Linear Collider)
- CTF3 (CLIC Test Facility)





- Complex topic
- Approach:
 - Explain the **fundamental effects** and principles that leads to differences between SuperConducting (SC) and normal conducting (NC) technology
 - I will not go much into technical details
 - Try to avoid formulae as much as possible
- Goal: You understand
 - Basic principles
 - The driving forces and limitations in NC linear collider design
 - The basic building blocks of CLIC
- **Ask questions at any time! Any comment is useful!** (e-mail: tecker@cern.ch)



Compact Linear Collider

e+/e- collider for up to 3 TeV

Luminosity $6 \cdot 10^{34} \text{cm}^{-2} \text{s}^{-1}$ (3 TeV)

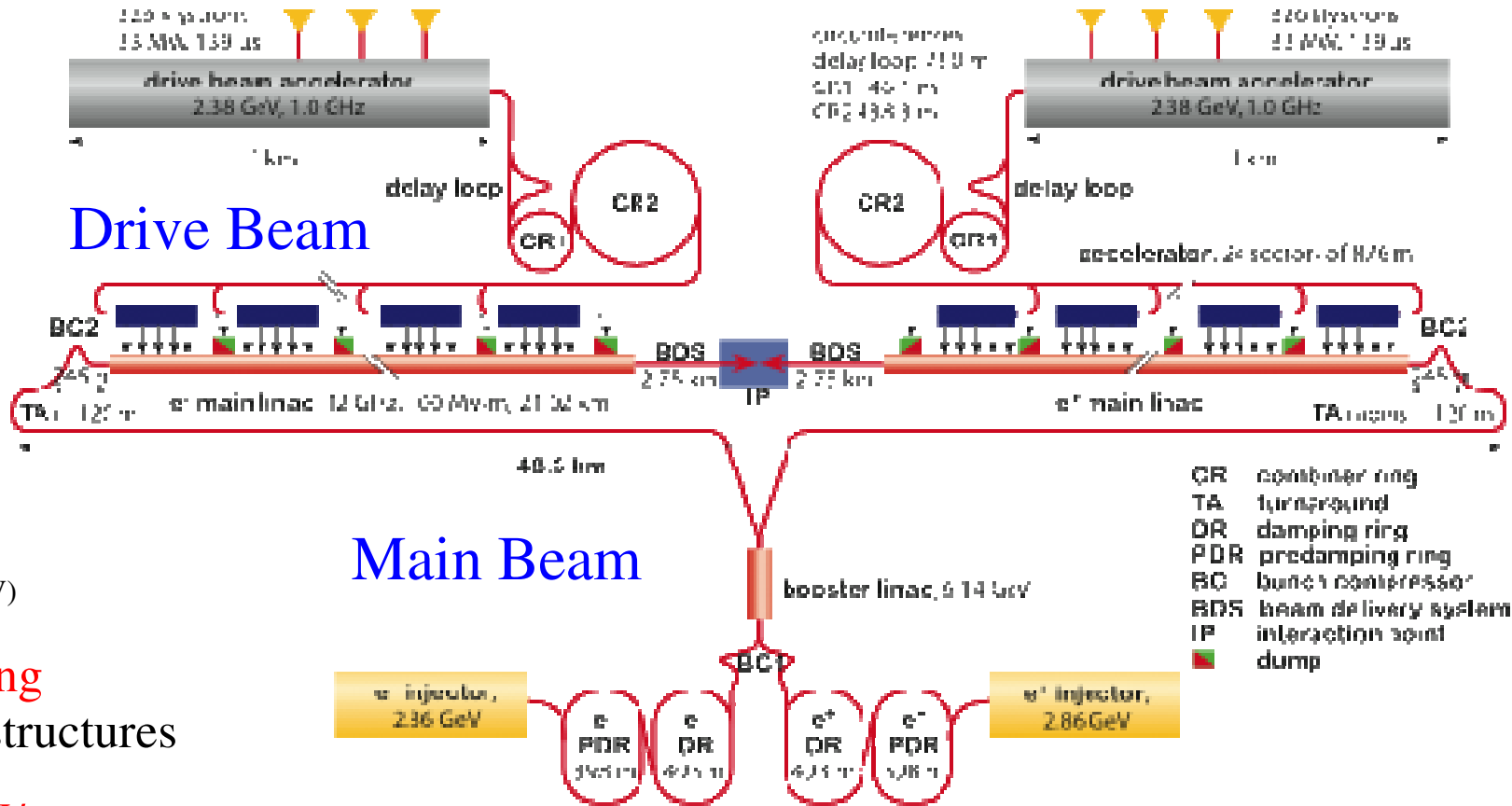
Normal conducting RF accelerating structures

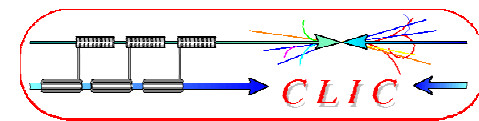
Gradient 100 MV/m

RF frequency 12 GHz

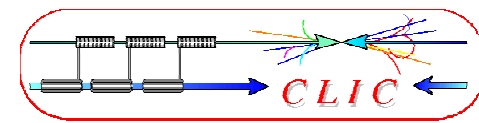
Two beam acceleration principle for cost minimisation and efficiency

Many common points with ILC, similar elements, but different parameters



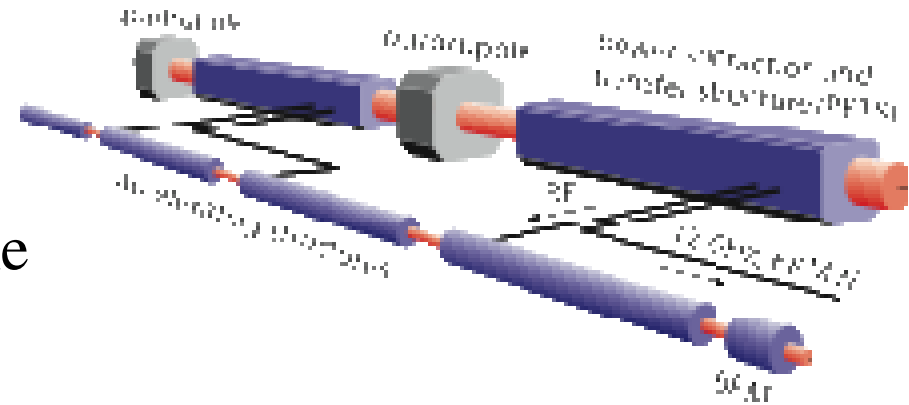


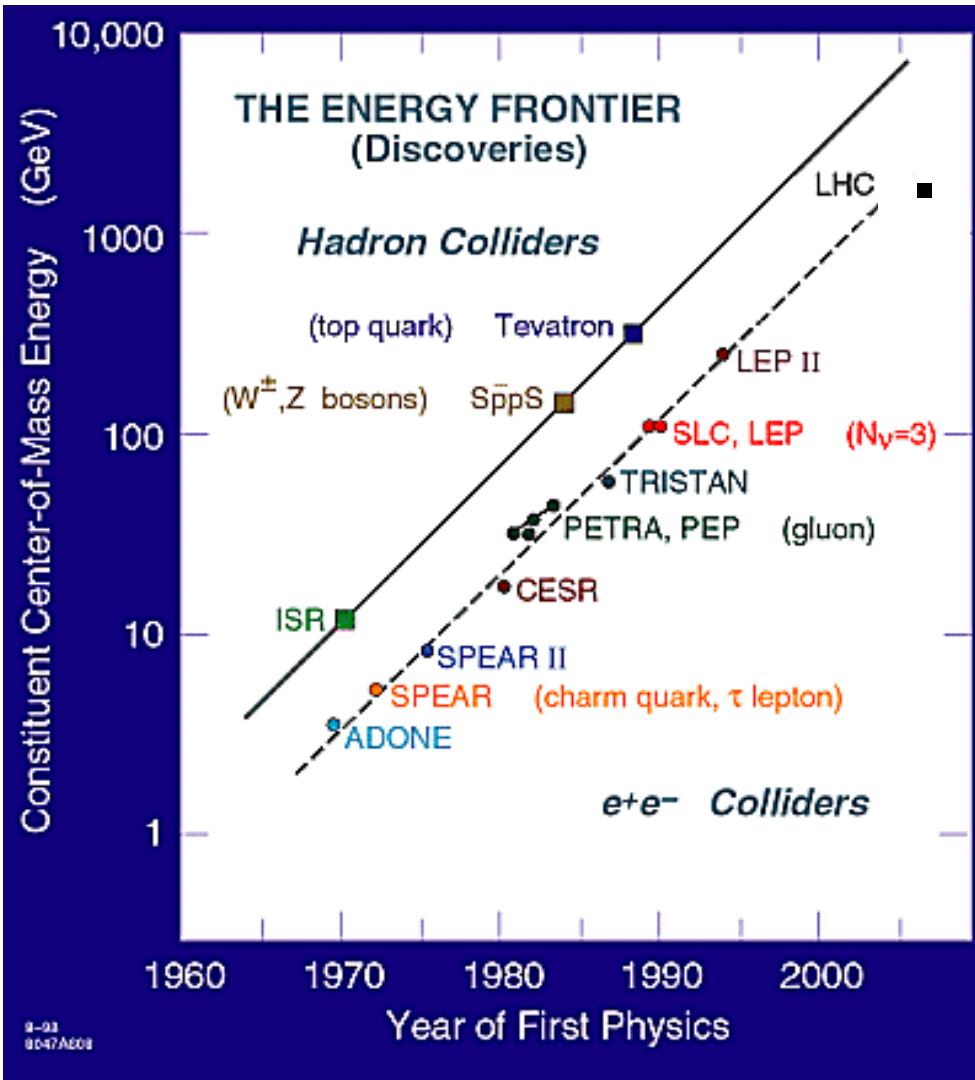
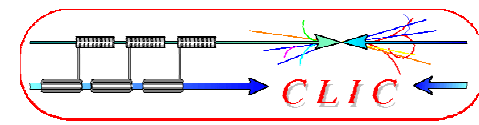
- ‘warm’ RF technology basics:
 - A linear collider at higher energy
 - Normal conducting RF structures
 - Gradient limits
 - Pulsed surface heating and Fatigue
 - Breakdown mechanism and phenomenology
 - Frequency choice
 - Wakefields and damping
 - Pulse train formats
 - Differences ‘warm’ and ‘SC’ RF collider



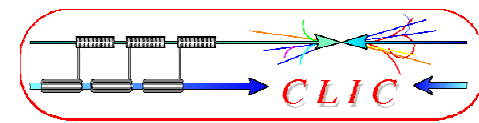
- **CLIC scheme and CTF3:**

- CLIC layout at different energies
- CLIC two-beam acceleration scheme
- CLIC drive beam generation
 - Bunch train combination
 - Fully loaded acceleration
- Demonstrations at the CLIC Test Facility CTF3
- RF power production
- CLIC main beam generation and dynamics
- CLIC damping rings
- CLIC alignment and stability

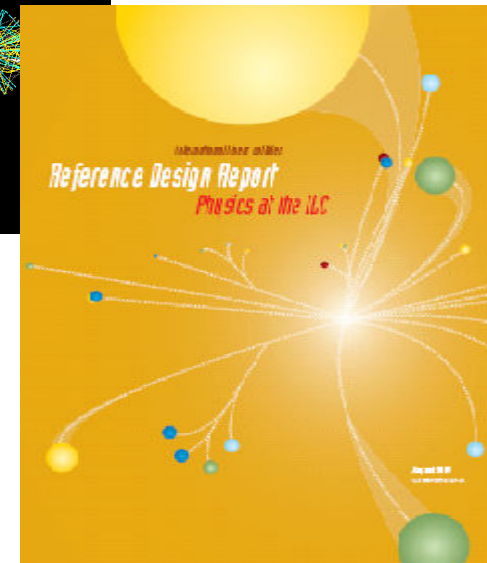
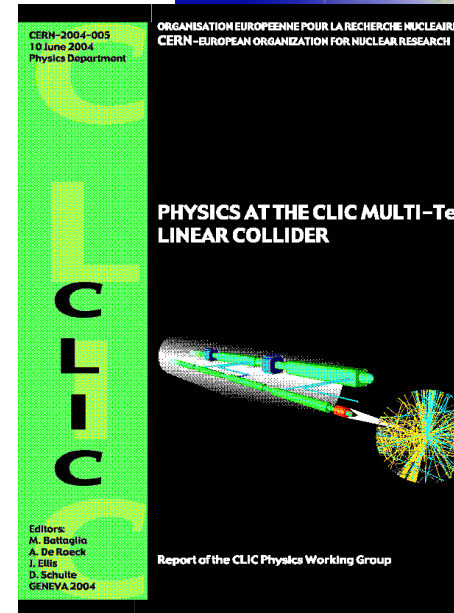
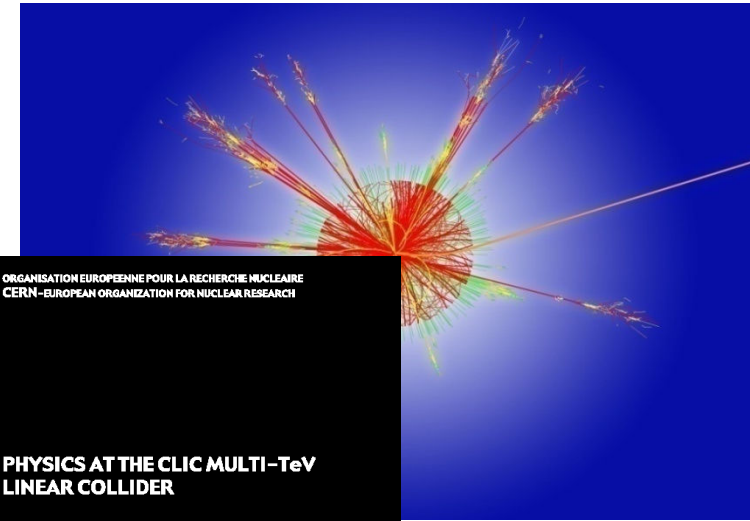


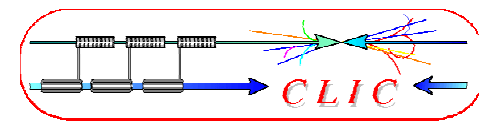


- History:
 - Energy constantly increasing with time
 - Hadron Collider at the energy frontier
 - Lepton Collider for precision physics
- LHC coming online now
- Consensus to build Lin. Collider with $E_{cm} > 500$ GeV to complement LHC physics (*European strategy for particle physics by CERN Council*)

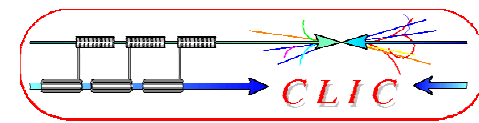


- Higgs physics
 - Tevatron/LHC should discover Higgs (or something else)
 - LC explore its properties in detail
- Supersymmetry
 - LC will complement the LHC particle spectrum
- Extra spatial dimensions
- New strong interactions
- ...
 - ⇒ a lot of **new territory** to discover **beyond the standard model**
- Energy can be **crucial for discovery!**
- “Physics at the CLIC Multi-TeV Linear Collider”
CERN-2004-005
- “ILC Reference Design Report – Vol.2 – Physics at the ILC”
www.linearcollider.org/rdr

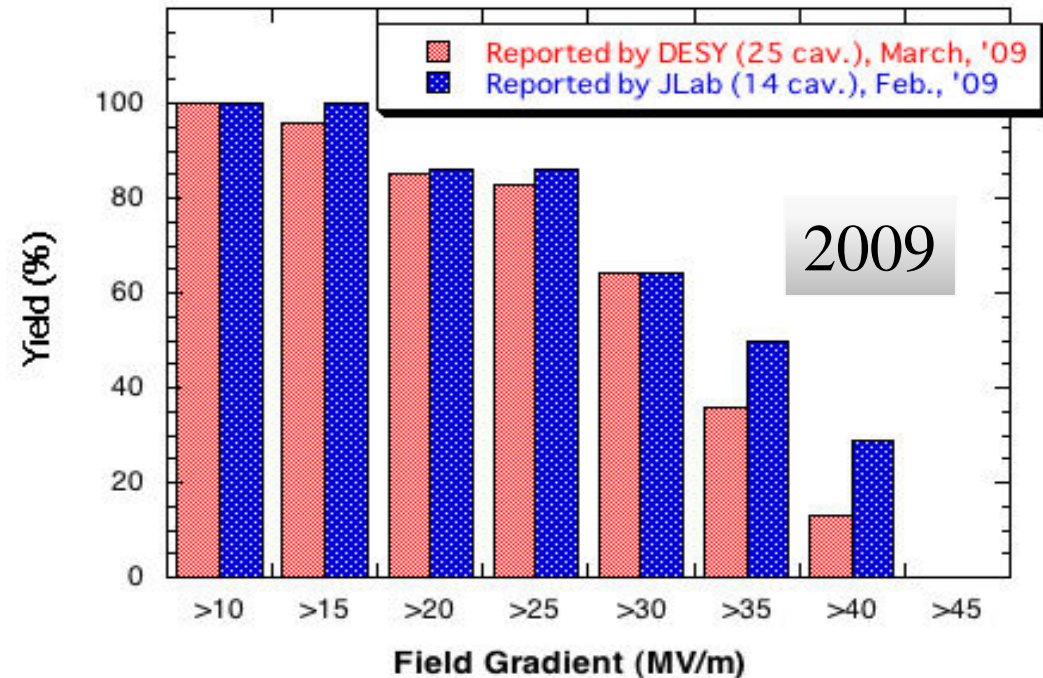
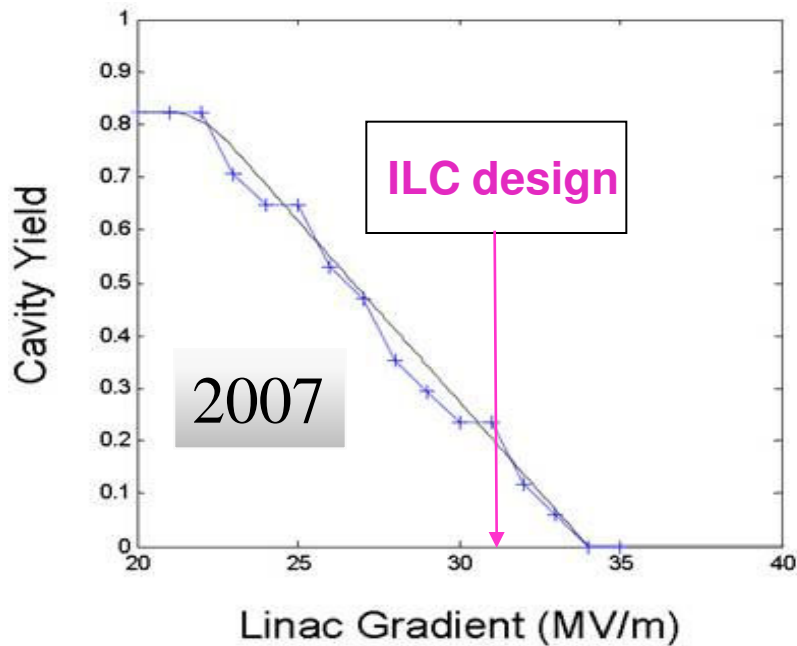


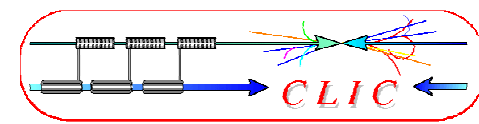


- Historical background: 2004 – ILC-TRC review
 - Evaluation of linear collider (LC) projects (NLC/JLC, TESLA and CLIC)
 - Decision for Superconducting Accelerator Technology for LC with $E_{cm} = 0.5-1 \text{ TeV}$
- Consequences:
 - End of competition between normal conducting and SC schemes
 - Concentration of R&D on superconducting ILC scheme
- What about if **interesting physics** needs $E_{cm} \gg 0.5-1 \text{ TeV} ???$
Tevatron + LHC results will determine the required energy!
 - LC size has to be kept reasonable (<50km?)
 gradient >100MV/m needed for $E_{cm} = 5 \text{ TeV}$
 - **SC technology excluded**, fundamental limit $\sim 60 \text{ MV/m}$ (excess of $H_{critical}$)
 - **Normal conducting RF structures**, but not trivial either!
 - \Rightarrow **CLIC** study for **multi-TeV** linear collider



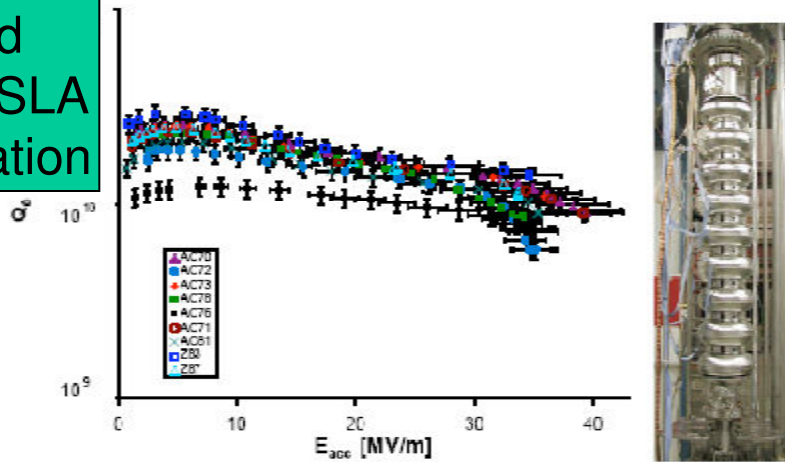
- Recent progress by R&D programme to systematically understand and set procedures for the production process
- goal to reach a 50% yield at 35 MV/m by the end of 2010
- already approaching that goal
- 90% yield foreseen later



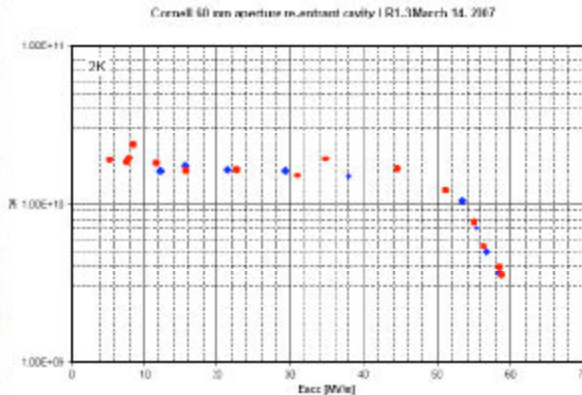
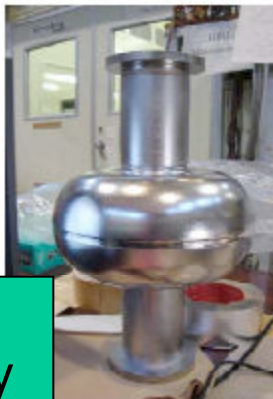


TESLA Nine-Cells: (Proof-of-Principle)
Best tests of 9 best Cavities (Vertical Test Results)

Derived From TESLA Collaboration

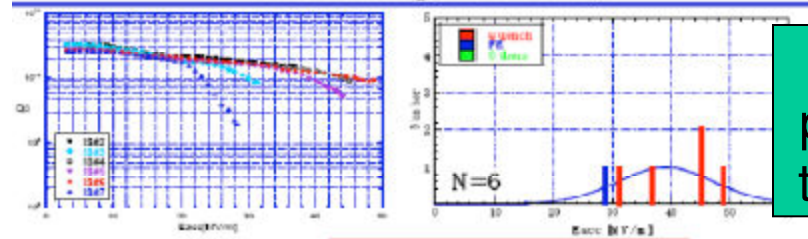


60mm-Aperture Re-Entrant Cavity, 58 MV/m!
KEK/Cornell Collaboration



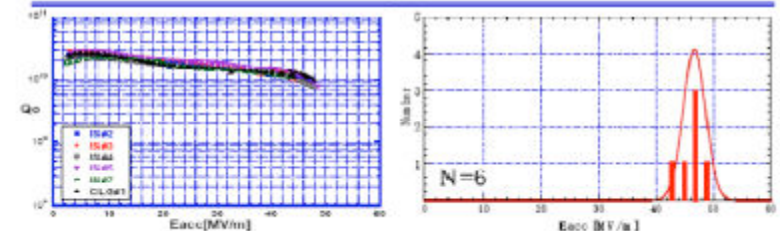
New cavity shapes

(A) CBP+CP+Anneal+EP(80μm) +HPR+Baking(120C*48hrs) K. Saito et al.

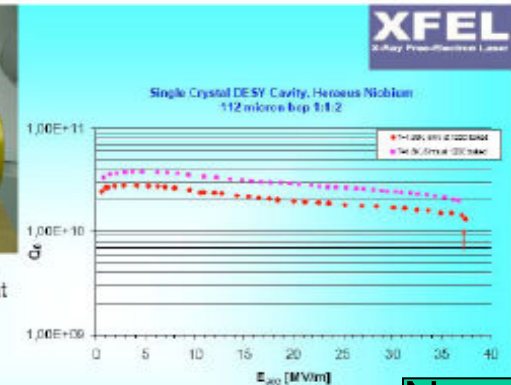


New preparation techniques

(D) +EP(20μm)+EP(3μm, fresh, closed) +HF + HPR Baking (120C*48hrs) K. Saito et al.

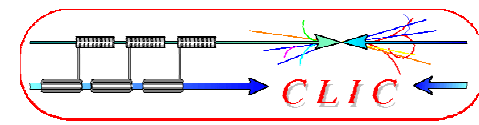


DESY single crystal cavity 1AC8 build from Heraeus disc by rolling at RWTH, deep drawing and EB welding at ACCEL

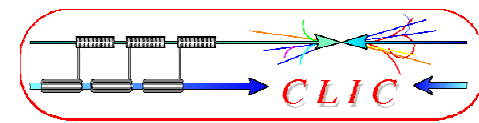


Q(Eacc) curve after only 112 μ and in situ baking 120°C for Preparation and RF tests P.Kneisel, JLab

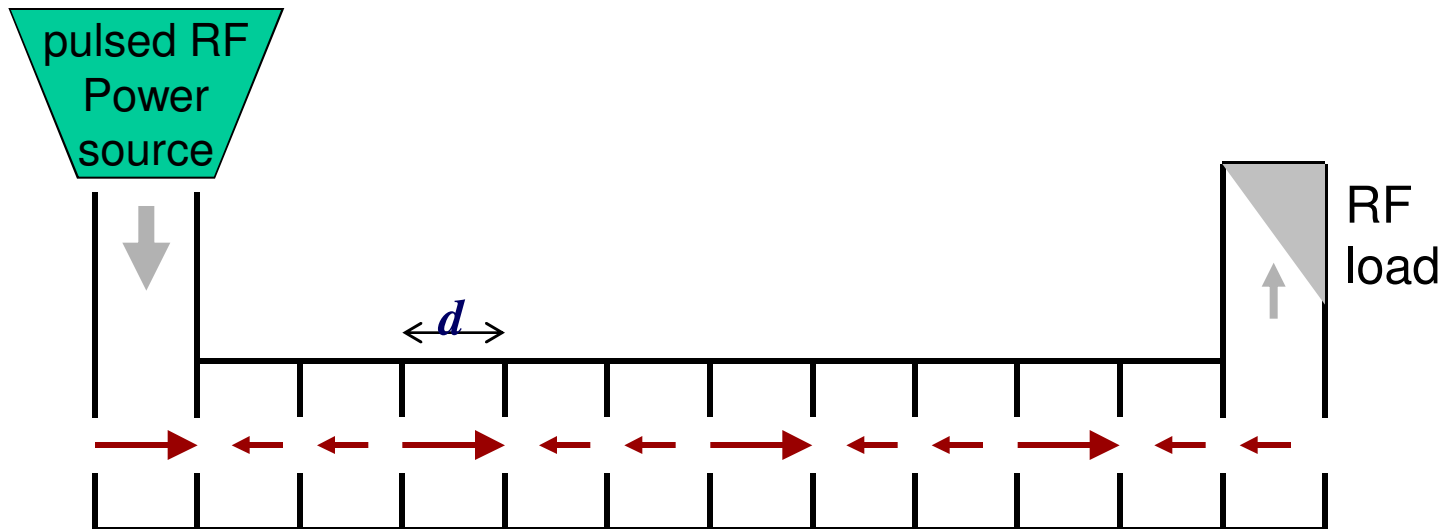
New material Large grains Higher perf Lower cost



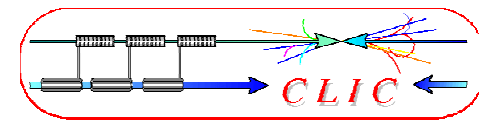
- Higher gradients (<math><50\text{ MV/m}</math>) reachable with normal conducting accelerating structures
- But! Compare to advantages of SC RF cavities:
 - Very low losses due to tiny surface resistance
 - High efficiency
 - Long pulse trains possible
 - Favourable for feed-backs within the pulse train
 - Standing wave cavities with low peak power requirements
 - Lower frequency => Large dimensions and lower wakefields
- => Important implications for the design of the collider



- NC standing wave structures would have high Ohmic losses
- => **traveling wave** structures



- RF 'flows' with group velocity v_G along the structure into a load at the structure exit
- Condition for acceleration: $\Delta\phi = d \cdot \omega / c$ ($\Delta\phi$ cell phase difference)
- Shorter fill time $T_{fill} = \int 1/v_G dz$ - order < 100 ns compared to \sim ms for SC RF



- Fields established after cavity filling time (not useful for beam)
- Steady state: power to beam, cavity losses, and (for TW) output coupler

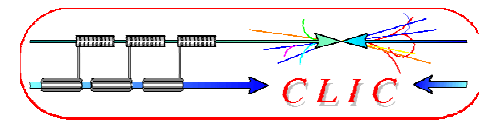
• **Efficiency:**

$$\eta_{RF \rightarrow beam} = \frac{P_{beam}}{P_{beam} + P_{loss} + P_{out}} \frac{T_{beam}}{T_{fill} + T_{beam}}$$

≈ 1 for SC SW cavities

- \Rightarrow long pulse length favoured
- NC TW cavities have smaller filling time T_{fill}
 \Rightarrow Second term is higher for NC RF
- Typical values

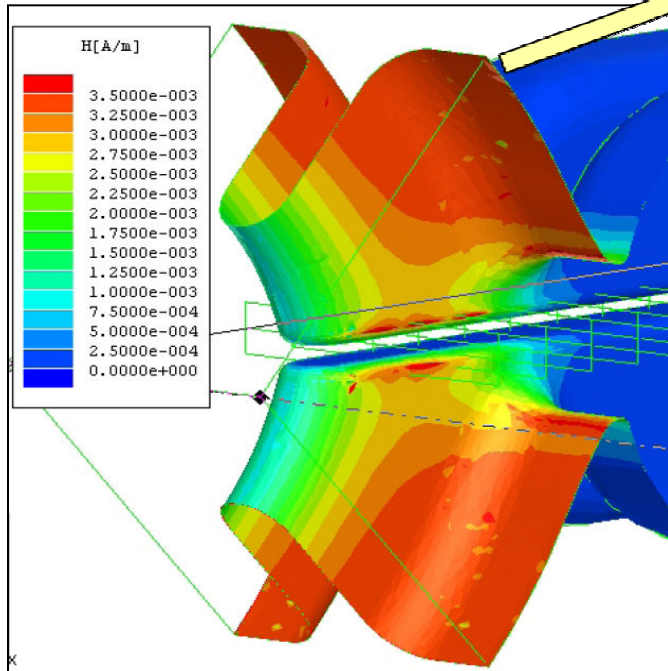
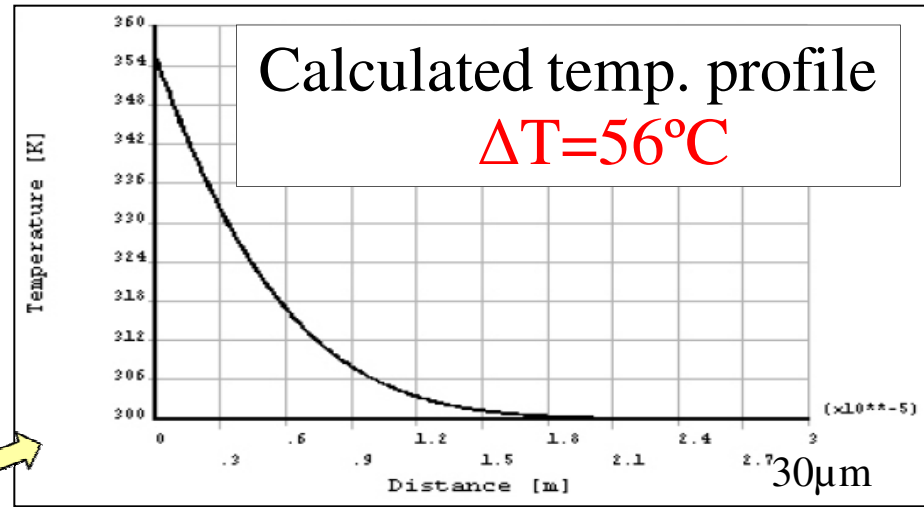
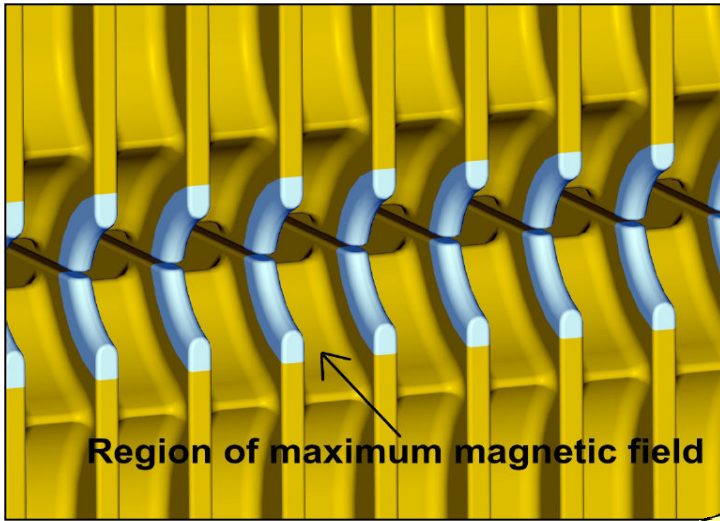
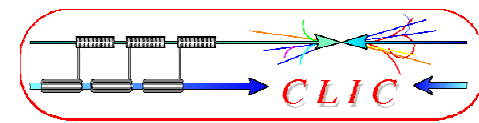
SC:	$\eta = 0.6$
NC:	$\eta = 0.3$



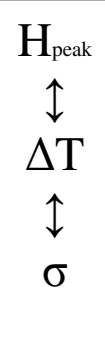
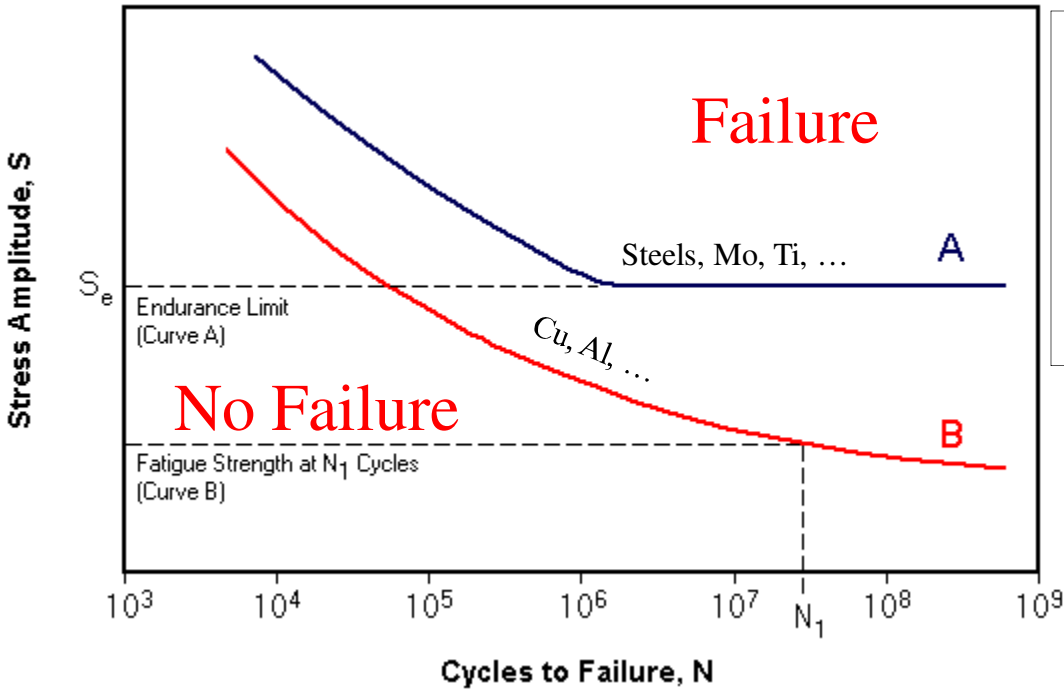
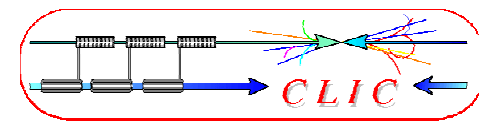
- Surface magnetic field
 - Pulsed surface heating \Rightarrow material fatigue \Rightarrow cracks

- Field emission due to surface electric field
 - RF break downs
 - Break down rate \Rightarrow Operation efficiency
 - Local plasma triggered by field emission \Rightarrow Erosion of surface
 - Dark current capture
 - \Rightarrow Efficiency reduction, activation, detector backgrounds

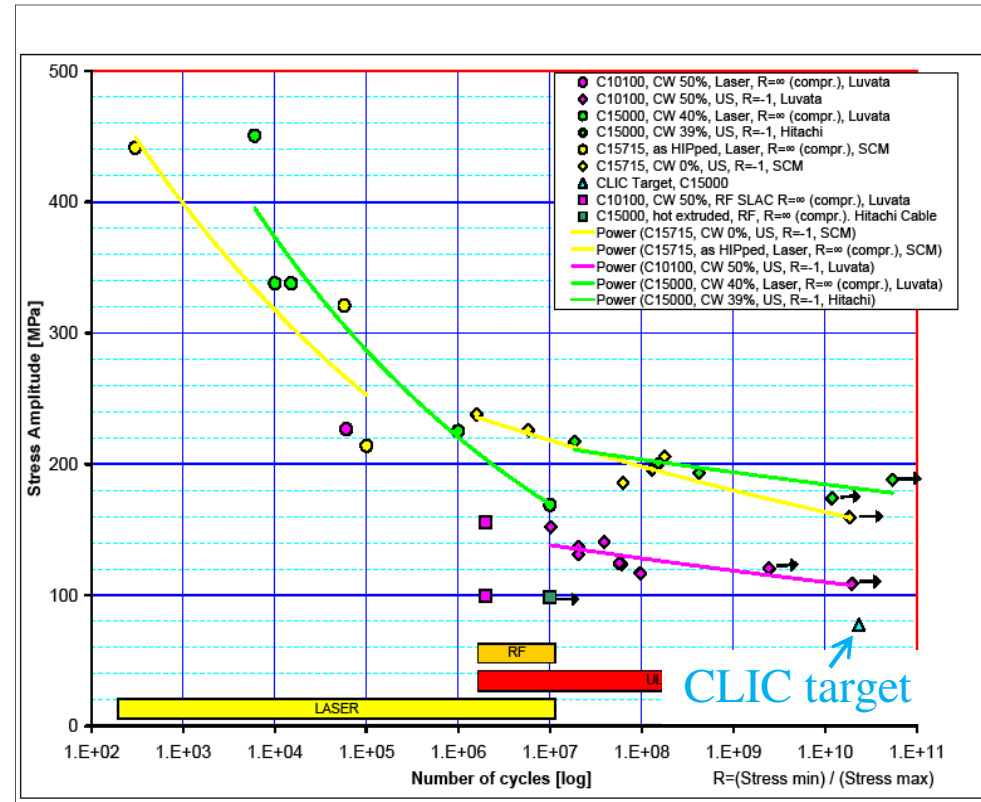
- RF power flow
 - RF power flow and/or iris aperture apparently have a strong impact on achievable E_{acc} and on surface erosion. Mechanism not fully understood



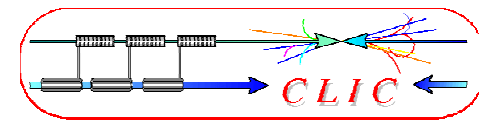
- Magnetic RF field heats up cavity wall
- Extension causes compressive stress
- Can lead to fatigue



Candidates: **Cu-OFE (C10100)**,
CuZr (C15000), **GlidCop Al-15**



- High number of cycles limits to smaller stresses
- 20 years operation => $\sim 10^{10}$ cycles!
- Limits **maximum ΔT** and **peak magnetic field**



- Pulsed surface heating **proportional** to
 - **Square root** of **pulse length**
 - **Square** of **peak magnetic field**
- Field reduced only by geometry, but high field needed for high gradient
- Limits the maximum pulse length => **short pulses** (~few 100ns)

$$\Delta T = \sqrt{\frac{\mu_0}{2\pi} \frac{\omega t_P}{\sigma \lambda \rho c_H}} \hat{H}^2$$

ΔT temperature rise, σ electric conductivity
 λ heat conductivity, ρ mass density
 c_H specific heat, t_P pulse length
 \hat{H} peak magnetic field

$$\hat{H} = \frac{g_H}{377 \Omega} E_{acc}$$

g_H geometry factor of structure design
 typical value $g_H \approx 1.2$

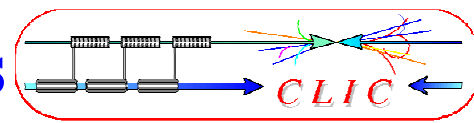
Numerical values for copper

$$\Delta T \approx 4 \cdot 10^{-17} \left[\frac{\text{K m}^2}{\text{V}^2} \right] \sqrt{t_P f} E_{acc}^2$$

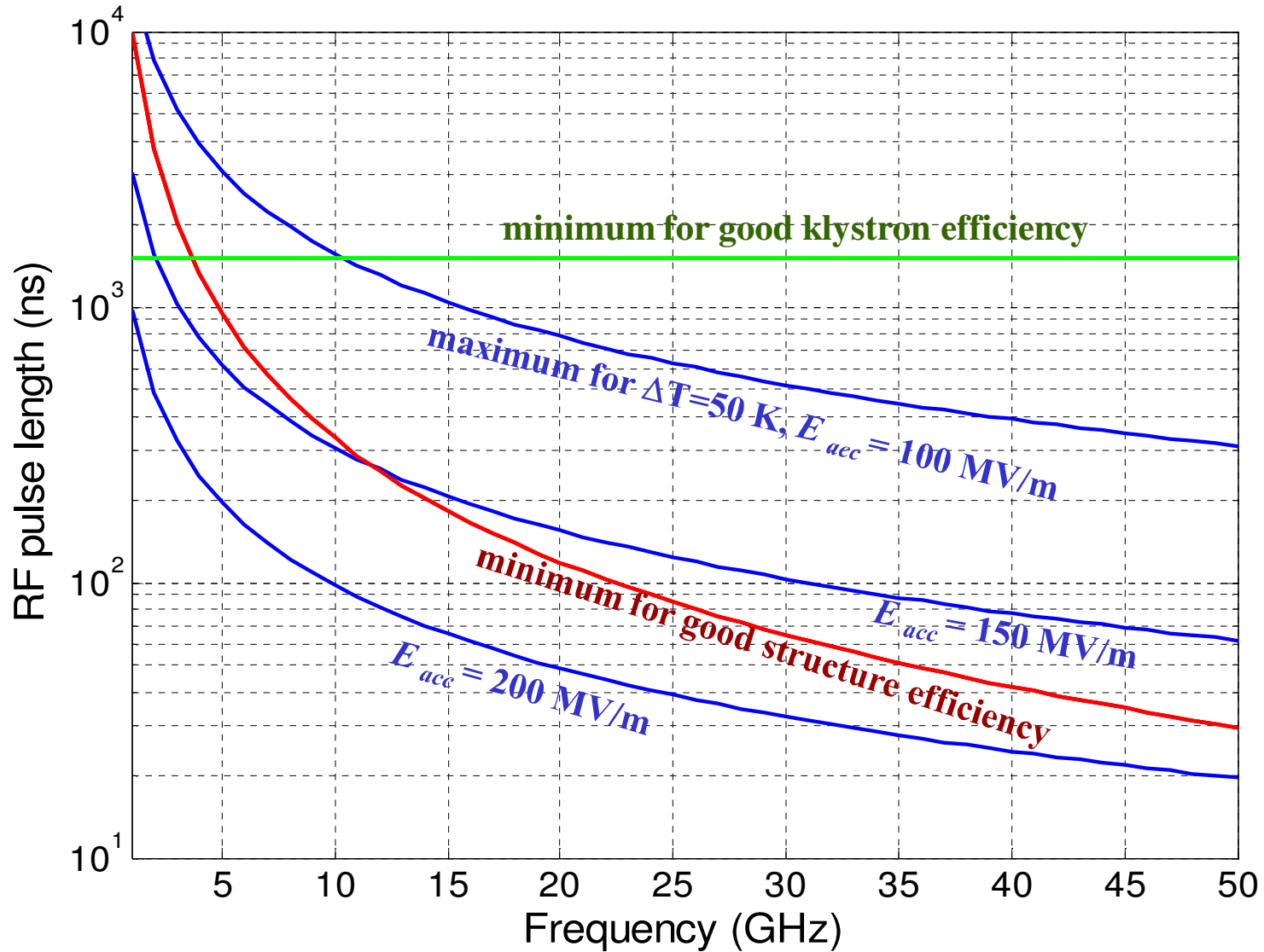
$$\Delta T_{\max} \approx 50 \text{ K}$$

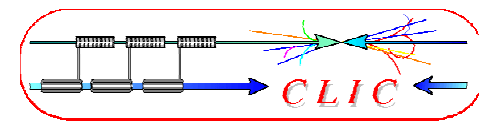
$$t_P < \left(\frac{\Delta T_{\max}}{4 \cdot 10^{-17}} \right)^2 \frac{1}{f E_{acc}^4}$$

=> see homework

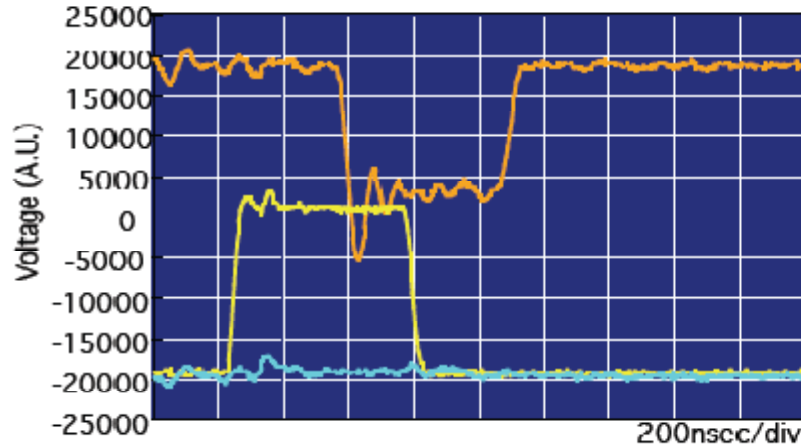


(for a typical accelerating structure geometry)

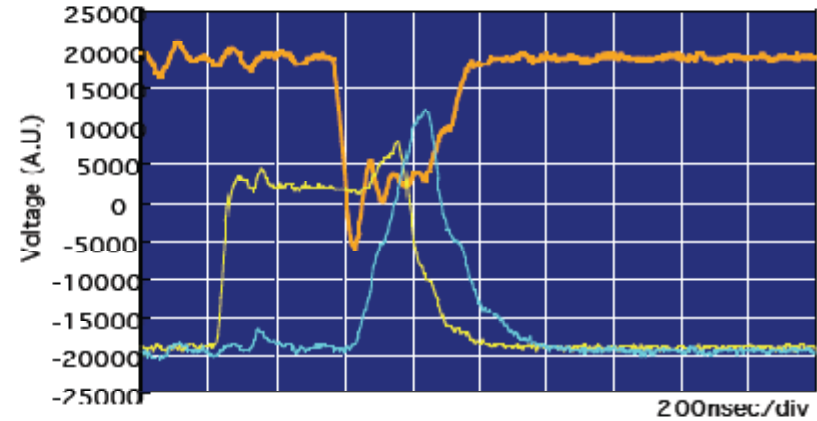




Normal RF pulse



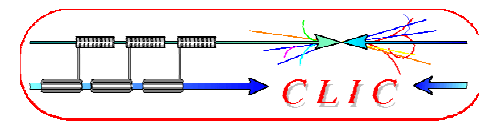
Break down



	Incoming wave
	Outgoing wave
	Reflected wave

from S.Fukuda/KEK

- Pulses with breakdowns not useful for acceleration
- **Low breakdown rate** needed



- Breakdown events characterised by

- always

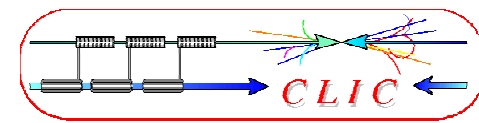
- disappearance of transmitted power
 - reflection of incident power
 - emission of intense bursts of fast electrons ($E_{\text{Kin}} \sim 100 \text{ keV}$)
 - acoustic shock wave (can be detected with accelerometer)
 - build up time $\sim 20 \text{ ns}$



- often

- fast rise of gas pressure
 - emission of visible and UV light, light pulse longer than incident RF pulse ($\sim \text{few ms}$)
 - emission of positive ions ($E_{\text{Kin}} \sim \text{few } 100 \text{ eV}$), pulse longer than incident RF pulse ($\sim \text{few ms}$)

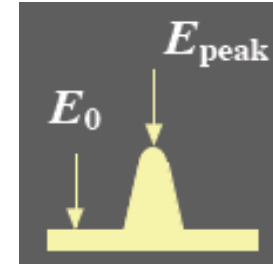
- usually no precursor signals !



- Material surface has some intrinsic roughness (from machining)

- Leads to **field enhancement**
 β field enhancement factor

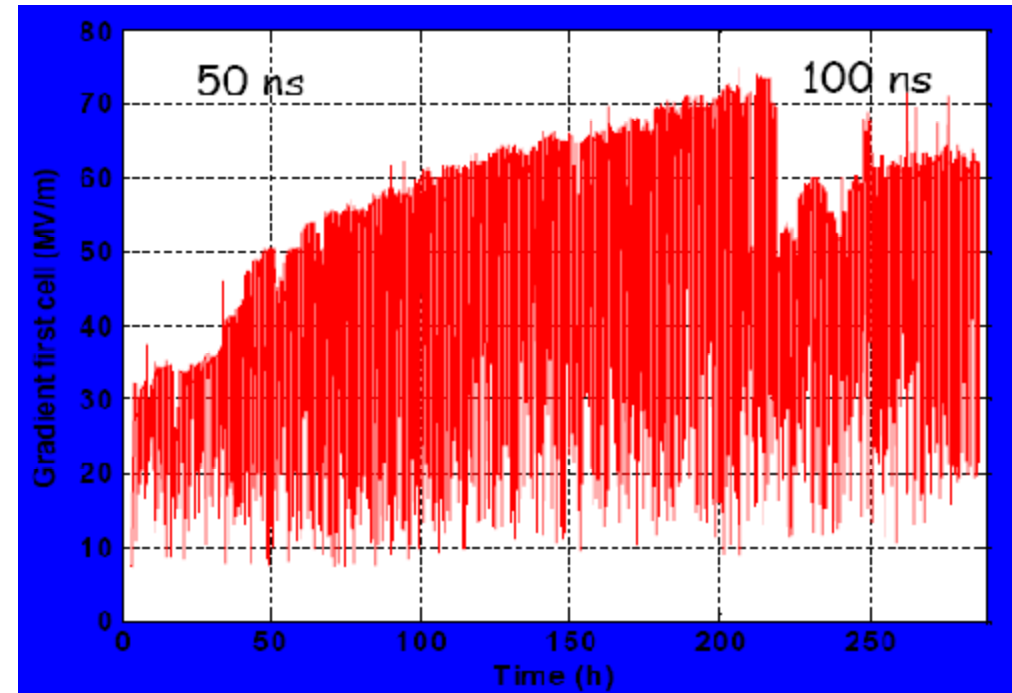
$$E_{\text{peak}} = \beta E_0$$

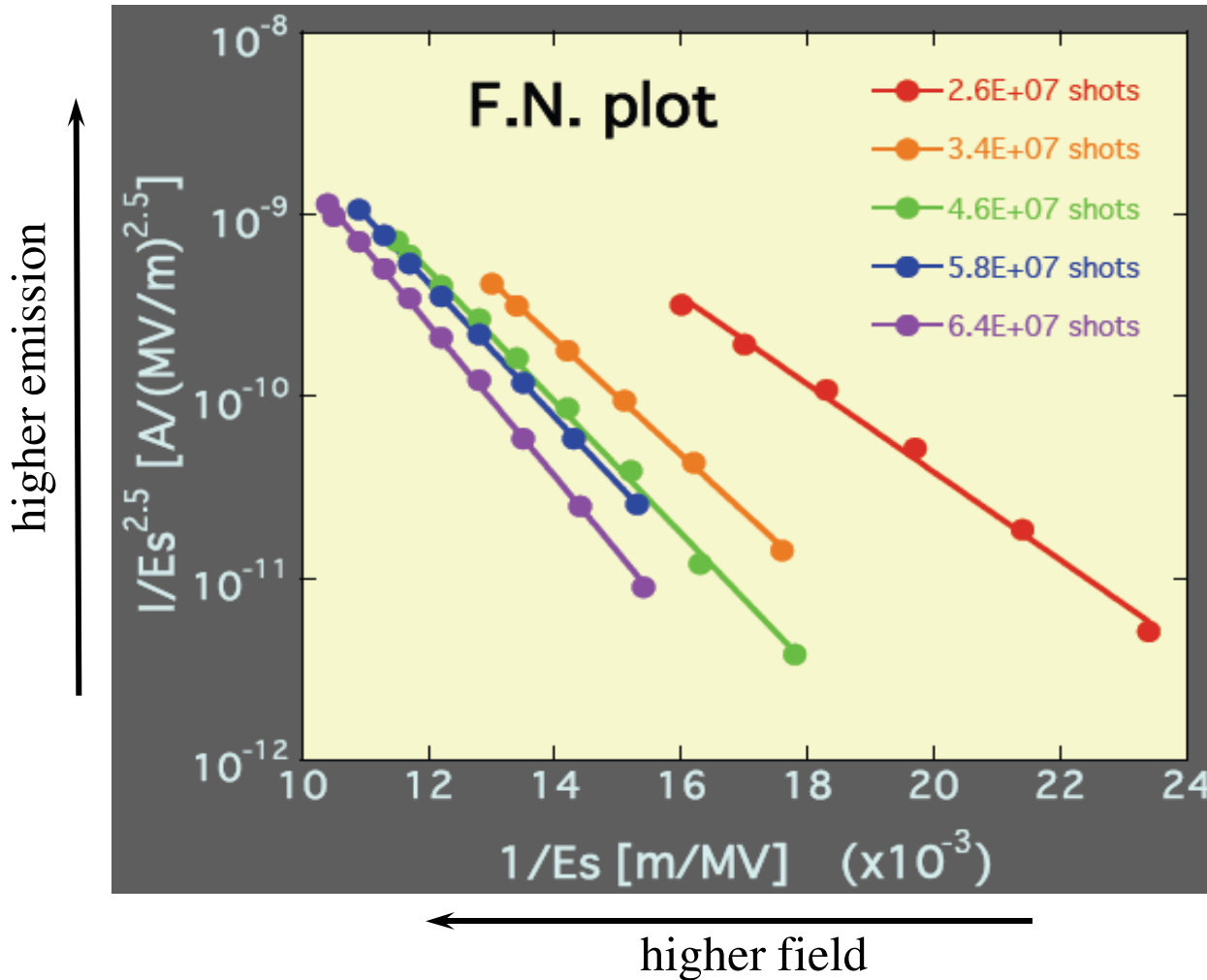
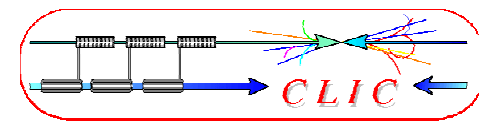


- Need **conditioning** to reach ultimate gradient
 RF power gradually increased with time

from S.Doebert

- RF processing can melt field emission points
 - Surface becomes smoother
 - field enhancement reduced
 - \Rightarrow **higher fields**
less breakdowns





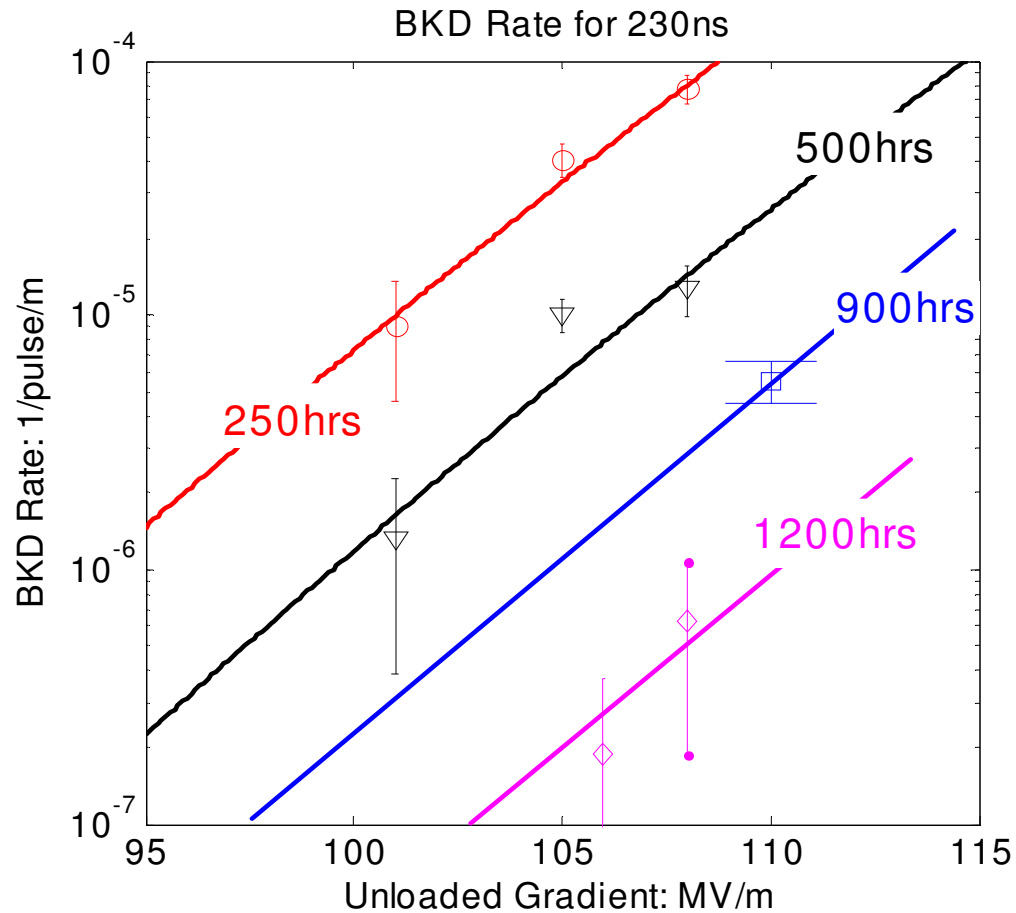
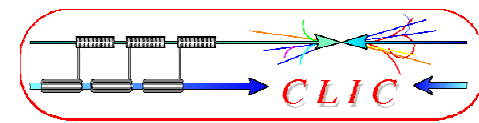
Fowler Nordheim law
of field emission

$$j_{FN} \propto \frac{E_{peak}^2}{\phi} e^{\frac{-k\phi^{1.5}}{E_{peak}}}$$

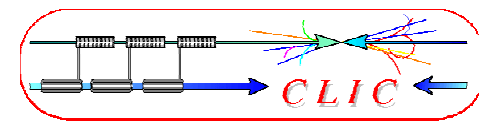
ϕ work function

from S.Yamaguchi

- Higher fields reachable
- Lower emission current at a given field



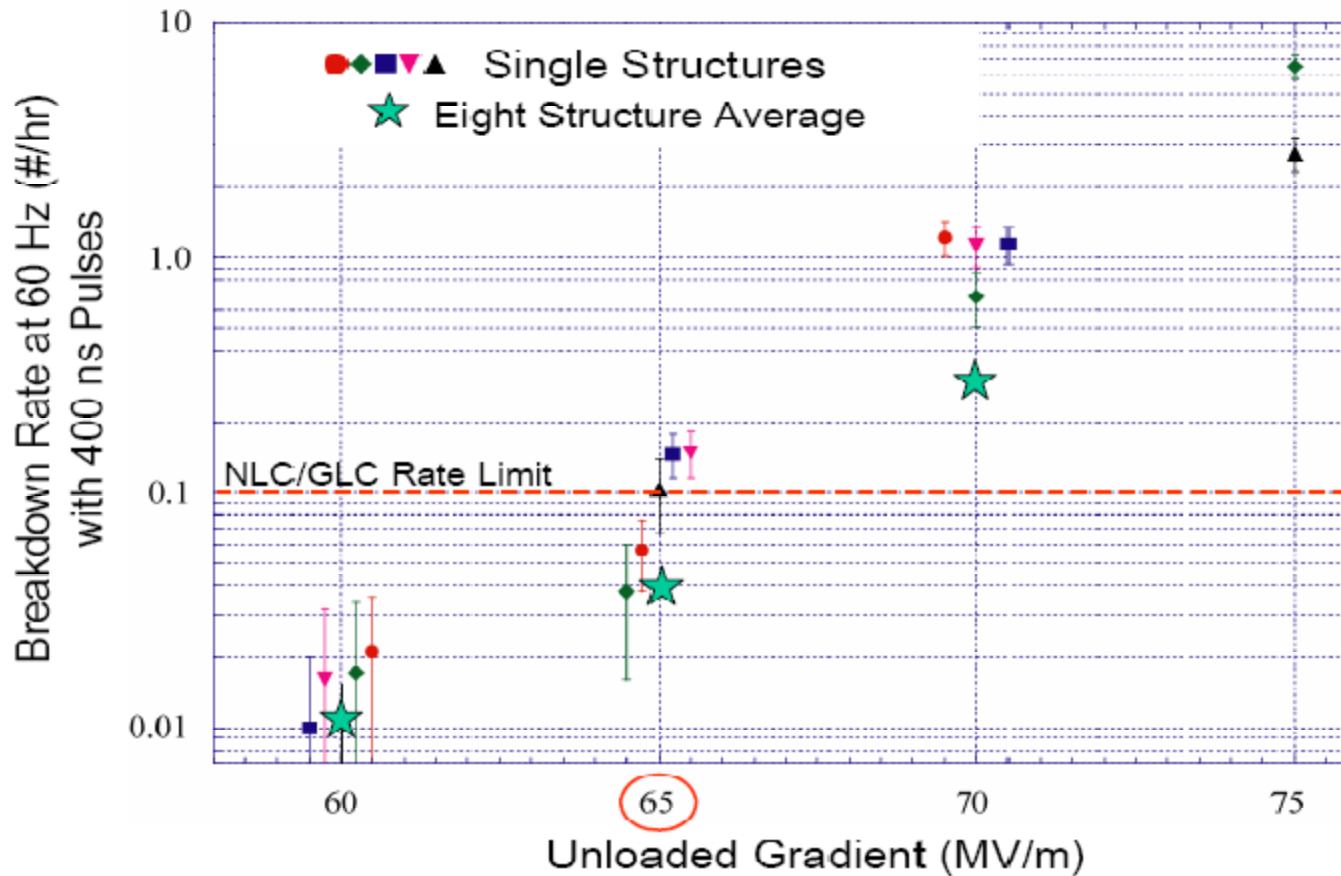
- After conditioning:
 - Higher fields reachable for constant BDR
 - Lower breakdown rate at a given field



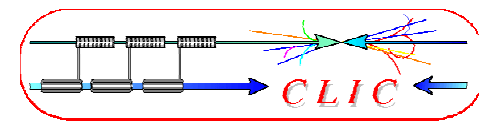
- Higher breakdown rate for higher gradient

High Gradient Performance

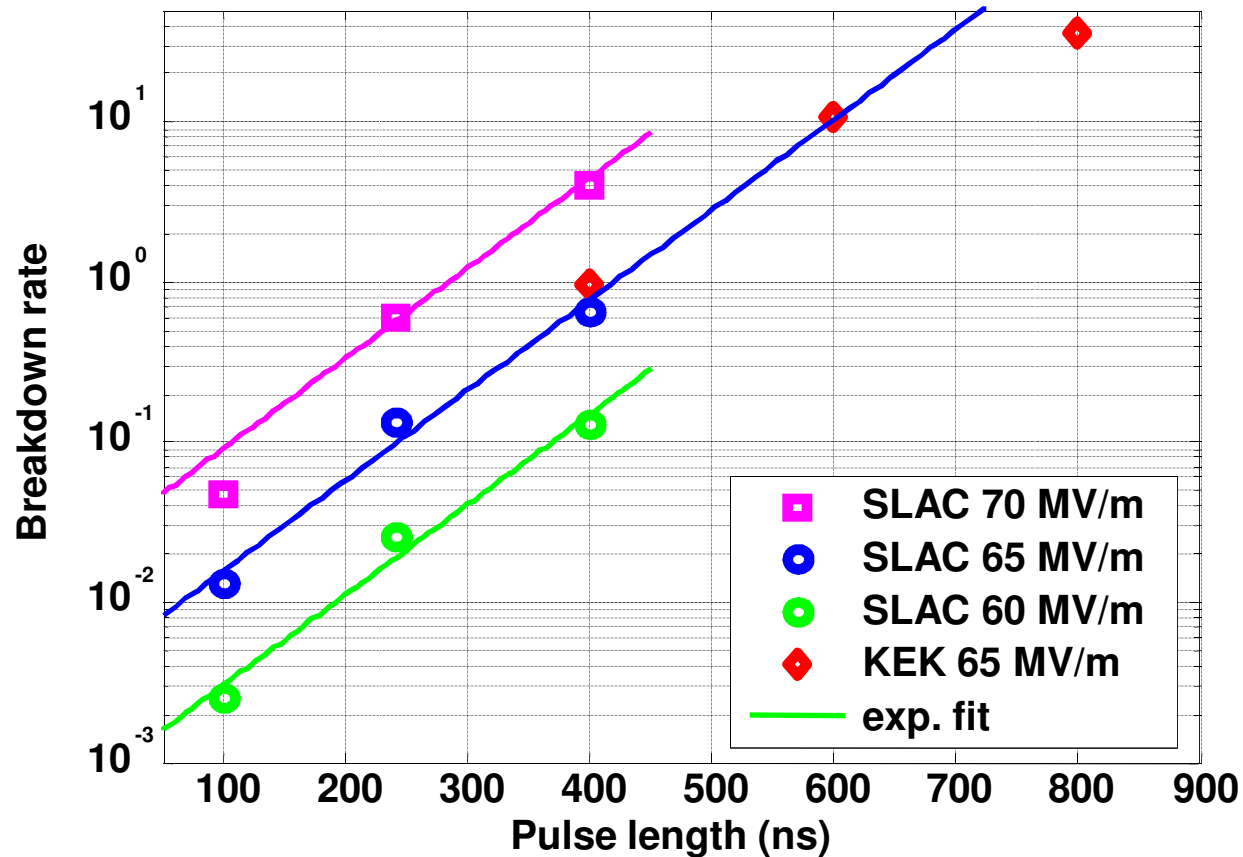
5 Structures after ~ 500 hr of Operation and
8 Structure Average after > 1500 hr of Operation



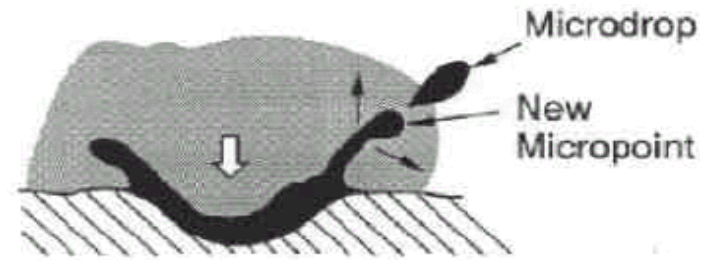
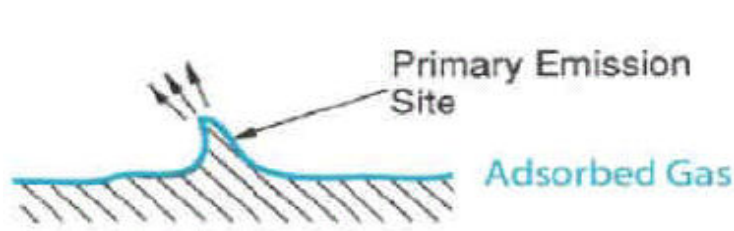
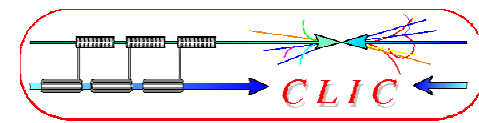
C. Adolphsen /SLAC



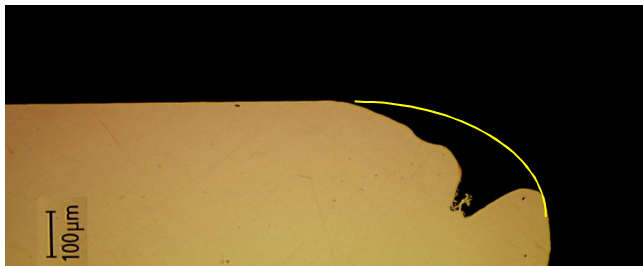
• Higher breakdown rate for longer pulses



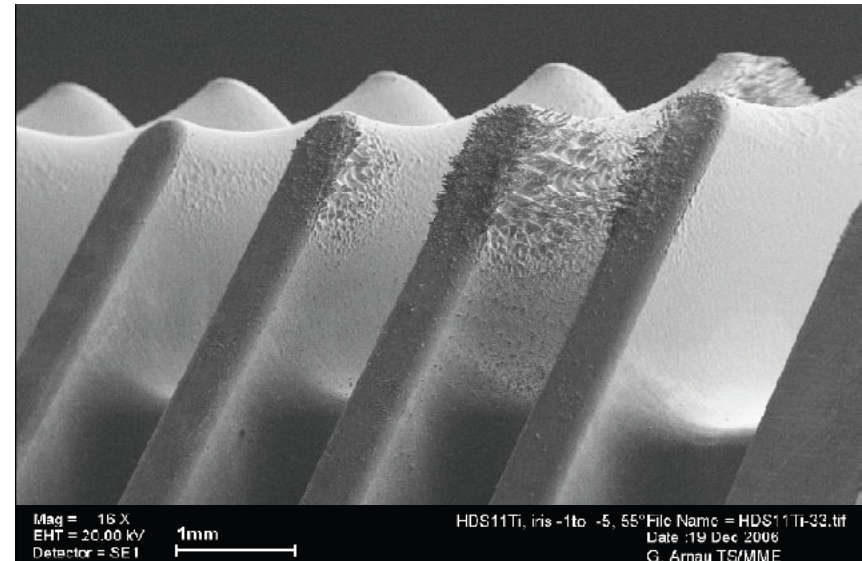
• Summary: breakdown rate limits pulse length and gradient

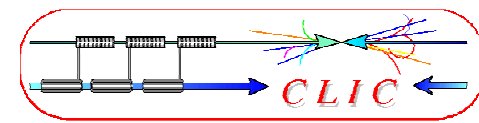


- More energy: electrons generate plasma and melt surface
- Molten surface splatters and generates **new field emission points!**
⇒ **limits** the **achievable field**
- Excessive fields can also **damage the structures**
- Design structures with low $E_{\text{surf}}/E_{\text{acc}}$
- Study new materials (Mo, W)

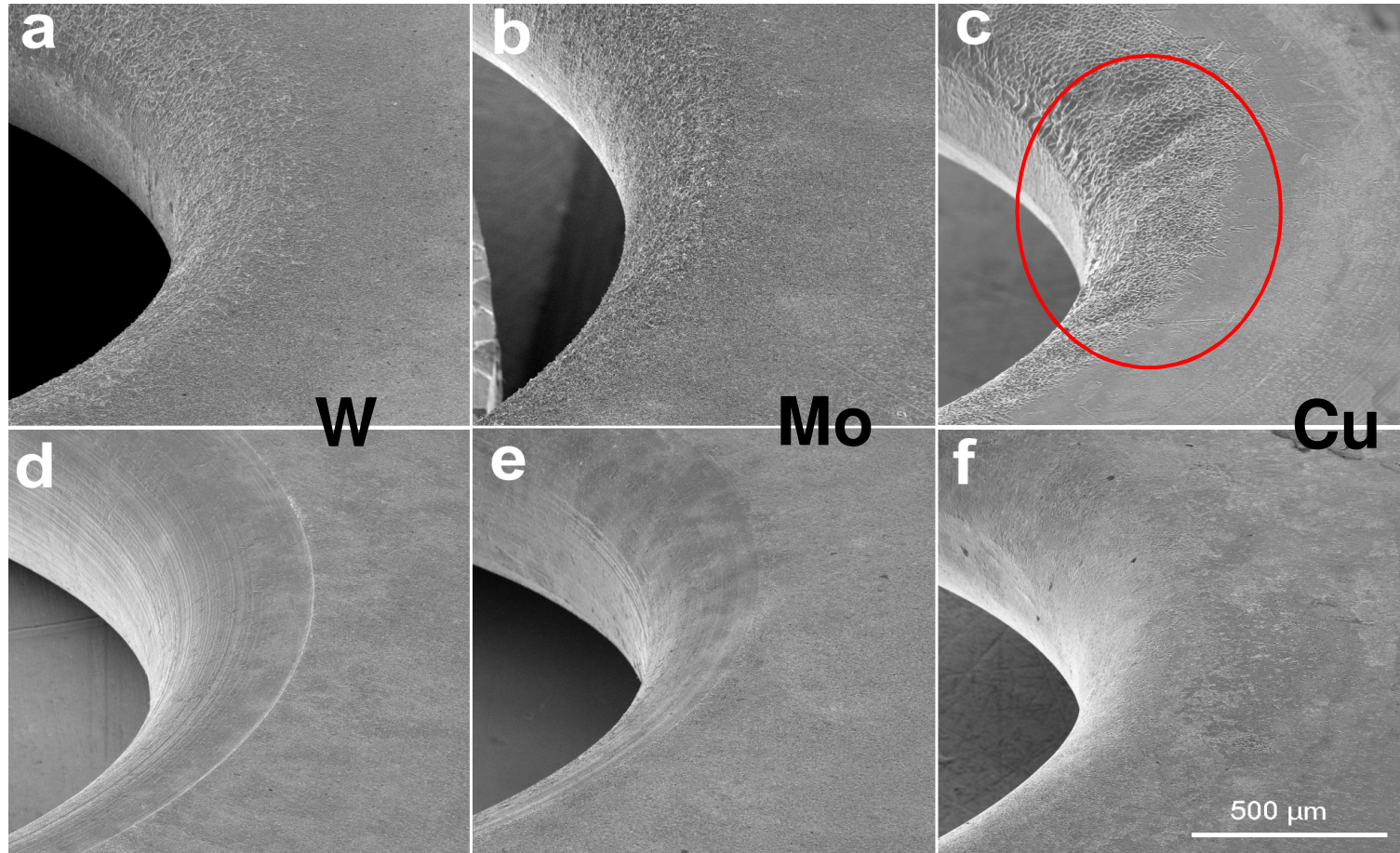


Damaged CLIC structure iris



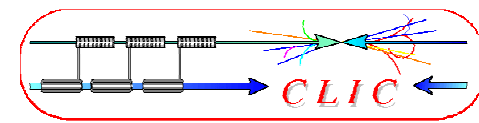


First iris
(highest
field)

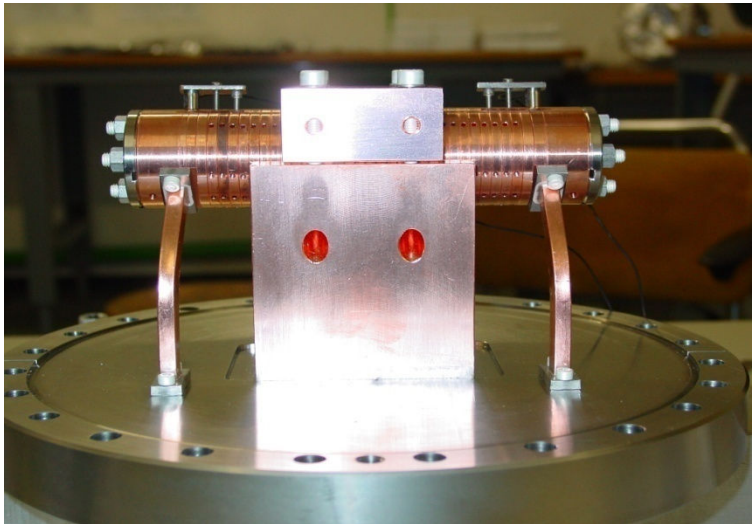


downstream
iris

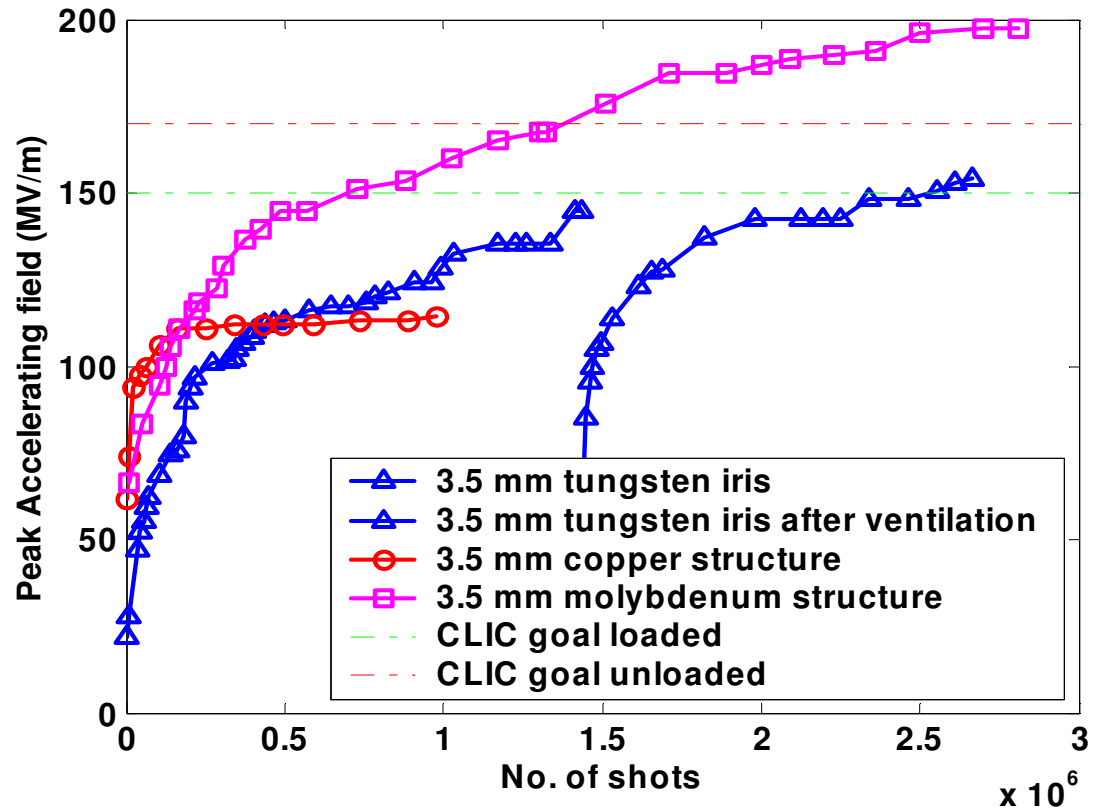
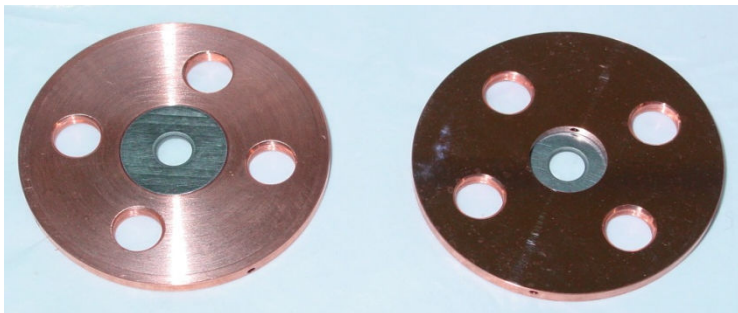
Damage on iris after runs of the 30-cell clamped structures tested in CTFII.
First (a, b and c) and generic irises (d, e and f) of W ,Mo and Cu structures respectively.



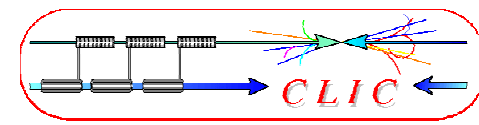
High gradient tests of new structures with **molybdenum** irises reached **190 MV/m** peak accelerating gradient **without any damage** well above the nominal CLIC accelerating field of **150 MV/m** but with RF pulse length of **16 ns** only (nominal **160 ns**)



30 cell clamped tungsten-iris structure

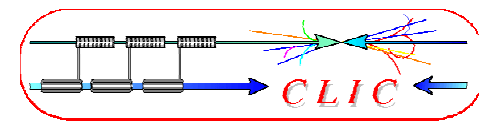


A world record !!!

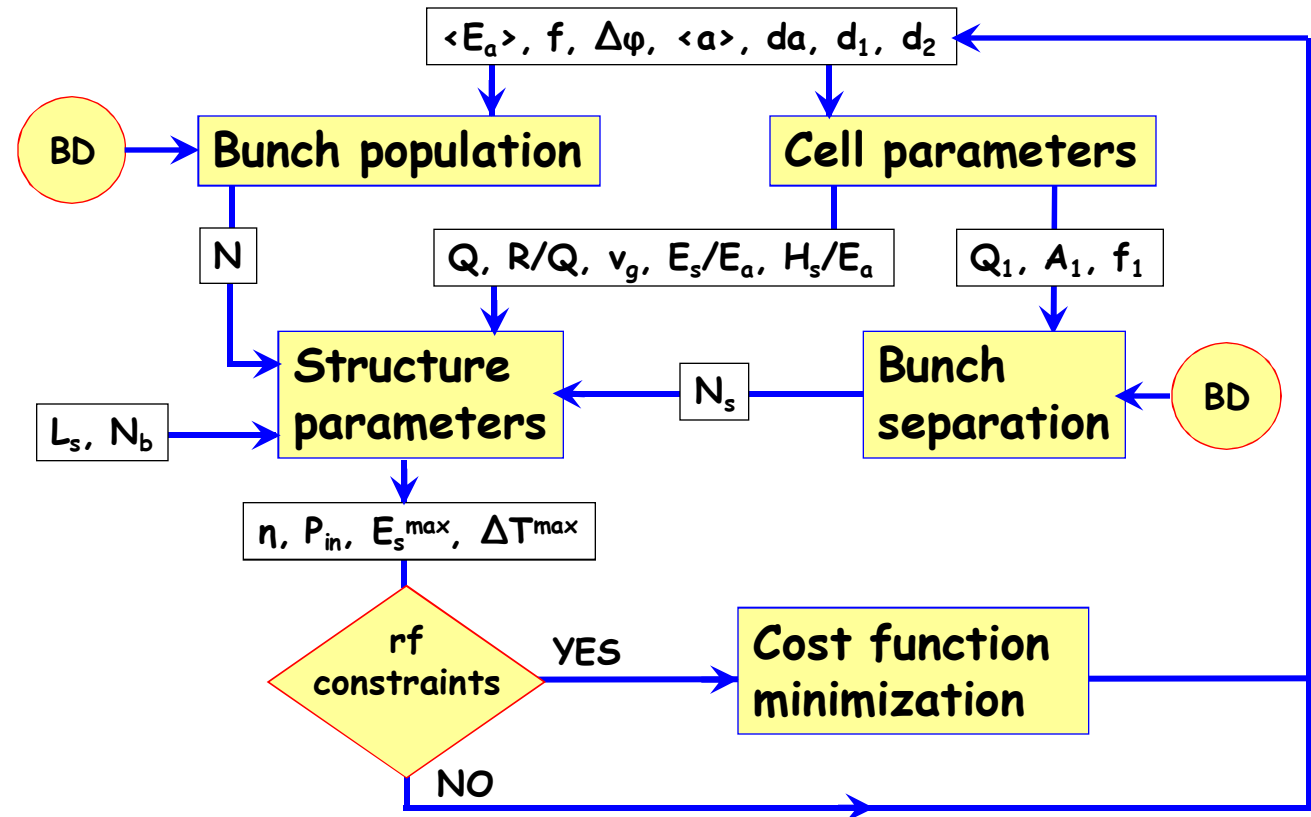


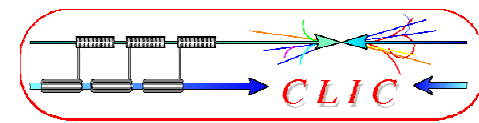
- Shunt impedance $R_s \propto f^{1/2}$ (higher acceleration, as $R_s = V^2/P$)
- RF peak power $P_{rf} \propto 1/f^{1/2}$
- Stored energy $E \propto 1/f^2$
- Filling time $T_{fill} \propto 1/f^{3/2}$
- Structure dimensions $a \propto 1/f$
- Wakefields $W_{\perp} \propto f^3$

- The choice of frequency depends on the parameters above (cost issues!)
- **Higher frequency** is **favourable** for NC structures if you can manage the wakefield effects
- Actual frequency also depends on availability of RF power sources (high power klystrons up to ~17 GHz)

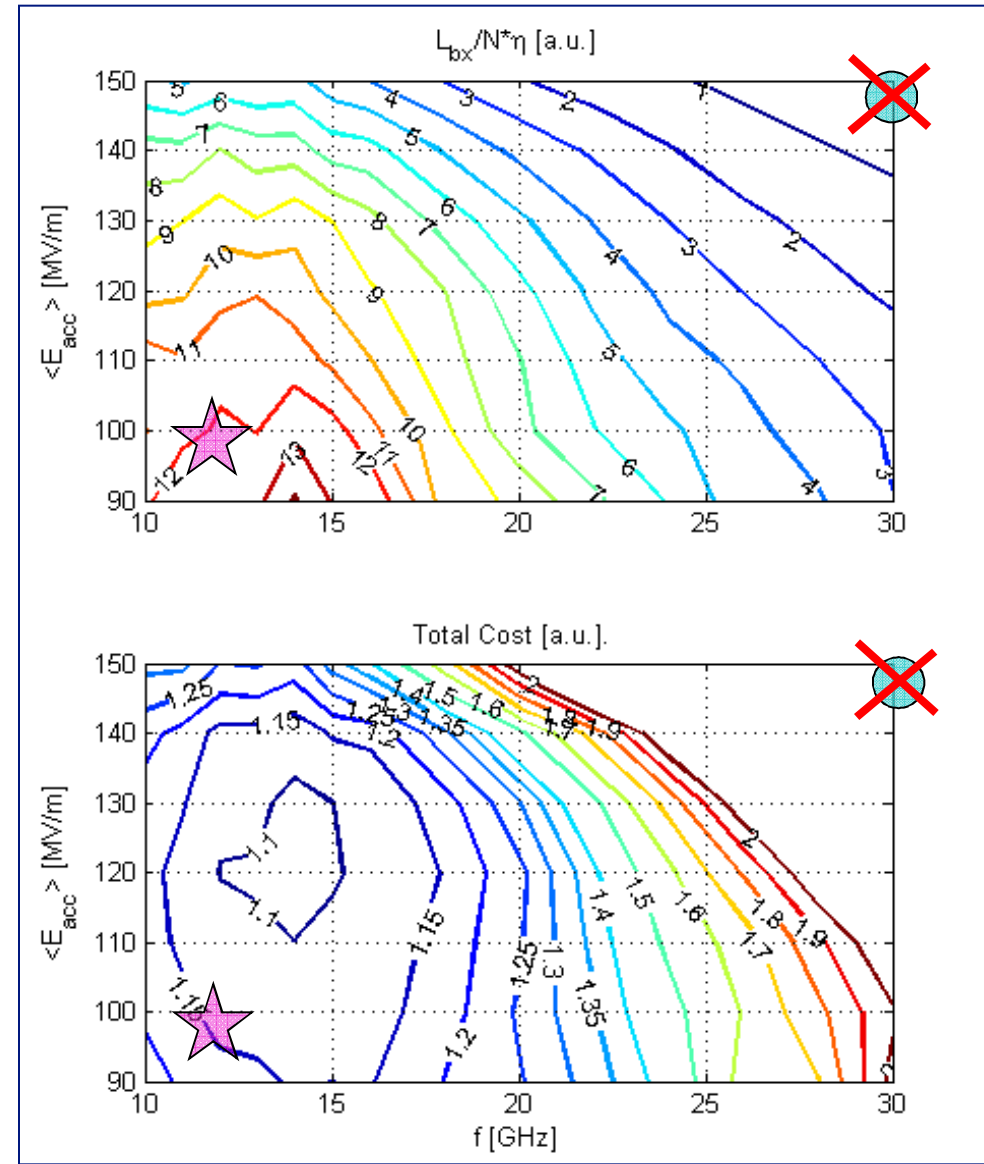


- Many more parameters in collider design
 - Take beam dynamics (BD) into account
 - Bunch charge and distance (wakes!), cell geometry, fields, efficiency,...

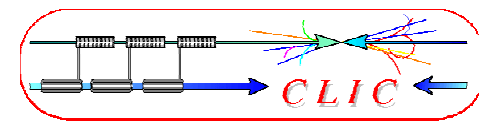




- Optimisation - figure of merit:
 - Luminosity per linac input power
- Structure limits:
 - RF breakdown – scaling ($E_{surf} < 260 \text{ MV/m}$, $P/C\tau^{1/3}$ limited)
 - RF pulse heating ($\Delta T < 56^\circ \text{K}$)
- Beam dynamics:
 - emittance preservation – wake fields
 - Luminosity, bunch population, bunch spacing
 - efficiency – total power
- take into account cost model



**after $> 60 * 10^6$ structures:
 100 MV/m 12 GHz chosen,
 previously 150 MV/m, 30 GHz**



- Accelerating field:
(transit time, field geometry)

$$E_{acc} = g E_0, \quad \text{with} \quad g_{\text{Typical}} \approx 0.6$$

- Stored e.m. energy:

$$W_{Linac} \approx \frac{\pi}{2} \epsilon_0 L \frac{E_{acc}^2}{g^2} (2.405 \frac{c}{\omega})^2 J_1(2.405)^2$$

$$\approx 140000 \left[\frac{\text{Jm}}{\text{V}^2 \text{s}^2} \right] \frac{L E_{acc}^2}{f^2} \propto \frac{V E_{acc}}{f^2}$$

- Peak power:
(neglecting beam power)

$$P = -\frac{\omega}{Q} W \quad \text{power lost,} \quad Q \approx \frac{7 \cdot 10^8}{\sqrt{f}} \quad (\text{typical value for Cu})$$

$$\approx \frac{2\pi f^{-\frac{3}{2}}}{7 \cdot 10^8} W \approx 0.0013 \left[\frac{\text{Jm}}{\text{V}^2 \text{s}^{3/2}} \right] \frac{V E_{acc}}{\sqrt{f}}$$

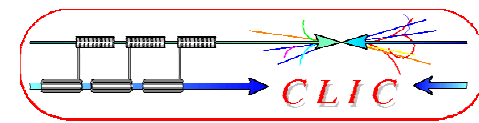
- Example:

=> see homework

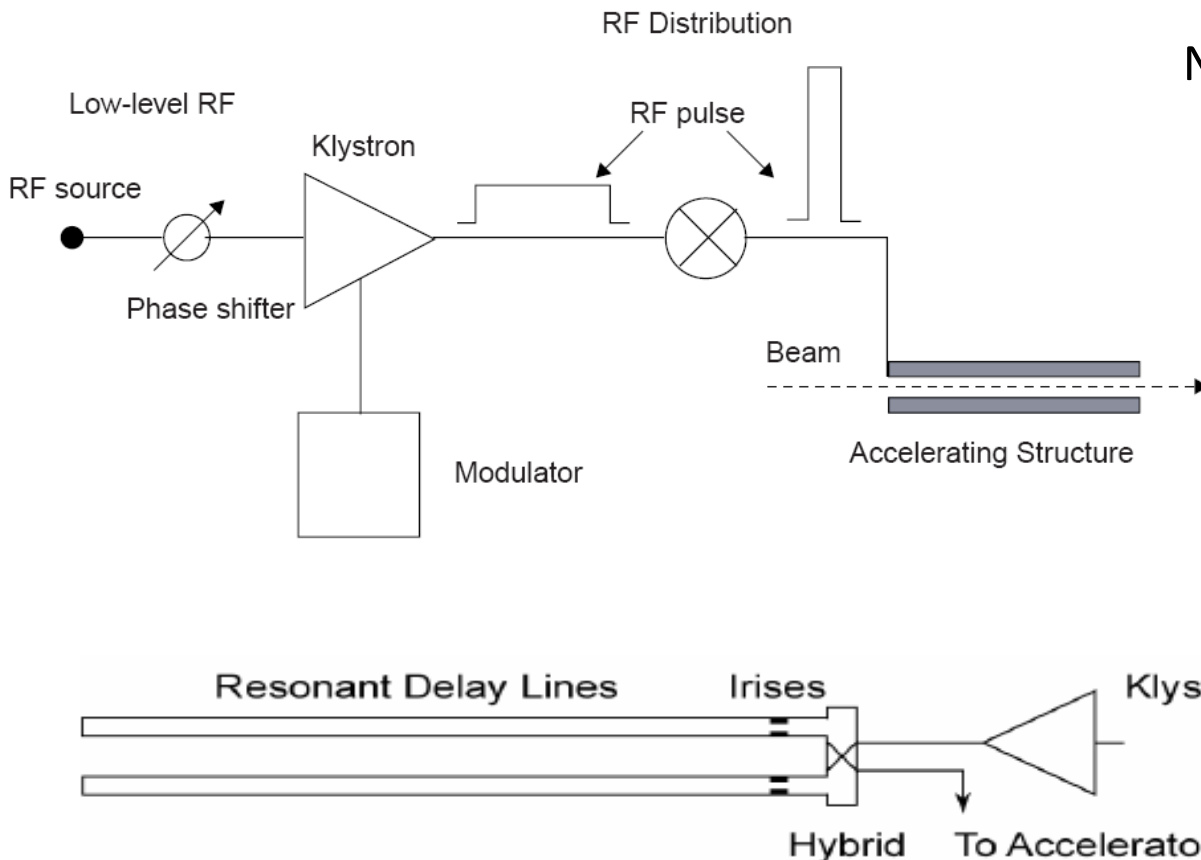
$$V = 1 \text{ TeV} \quad E = 50 \text{ MV/m} \quad L = 20 \text{ km} \quad f = 3 \text{ GHz}$$

$$\Rightarrow W = 0.8 \text{ MJ} \quad P = 1.2 \text{ TW} \quad P' = 60 \text{ MW/m}$$

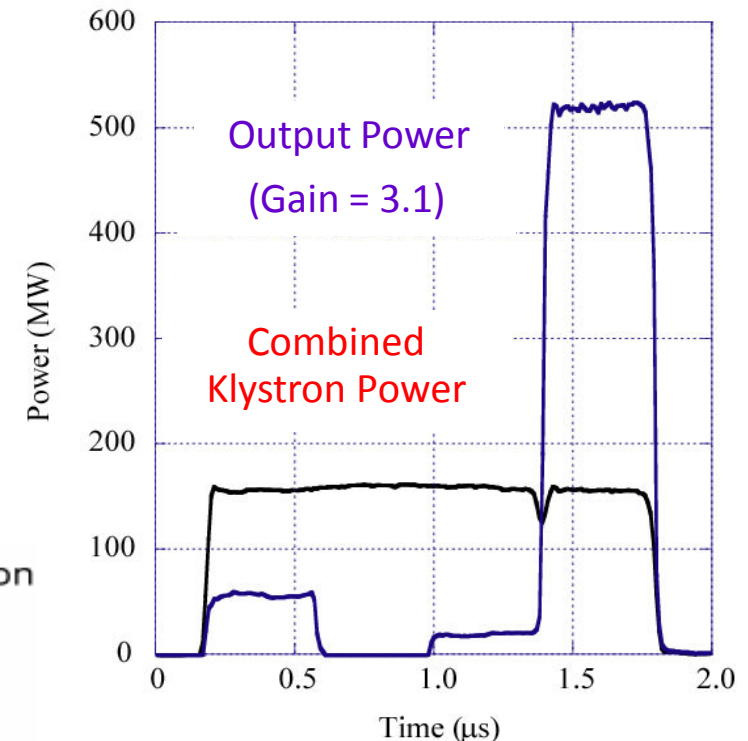
- Would need 20000 60 MW klystrons, Not very practical!
=> higher frequency, pulse compression (NLC/JLC), **drive beam** (CLIC)

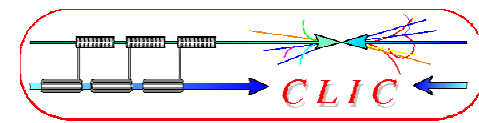


- NC structures: **short pulses** of very **high power** needed
- Klystrons produce longer pulses and are power limited
- Way out: transform long RF pulses into shorter with higher power

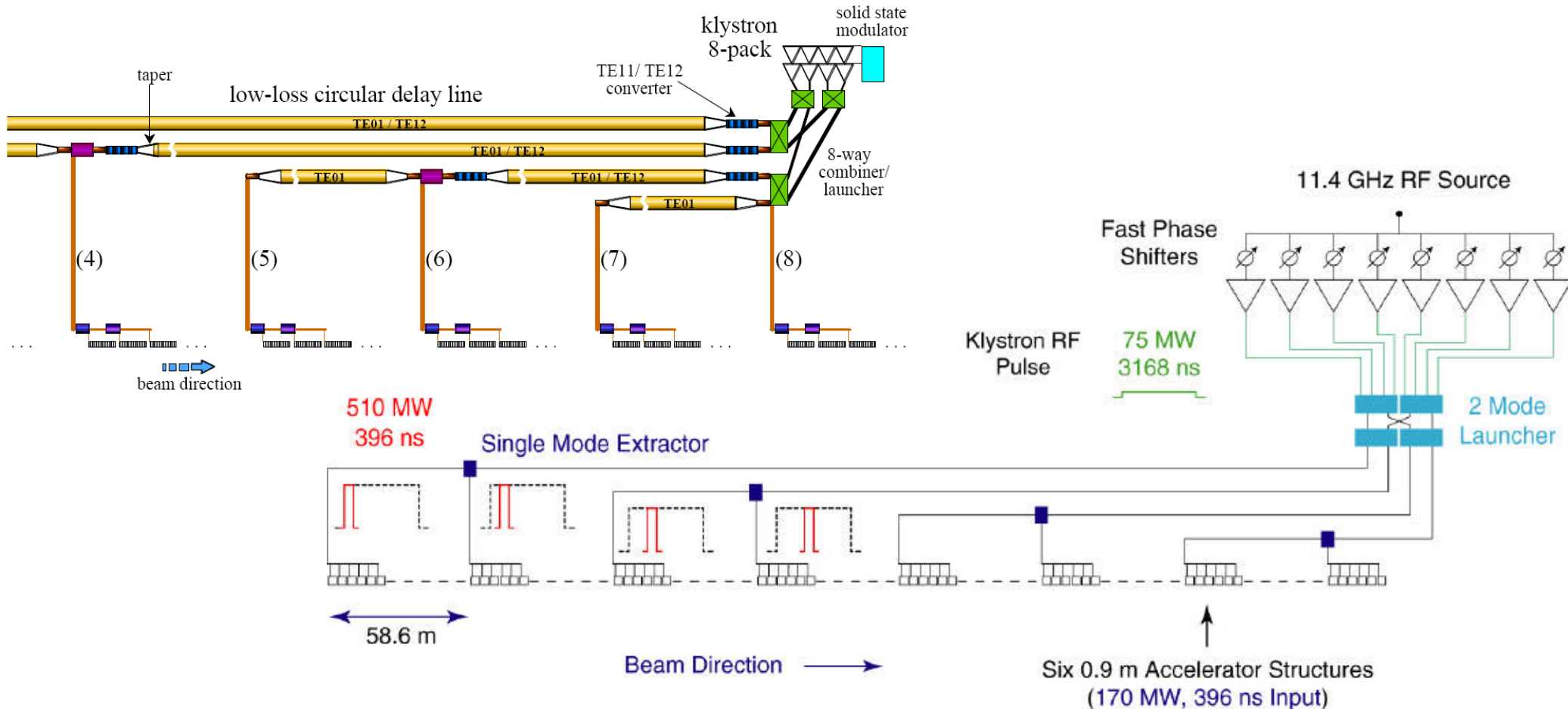


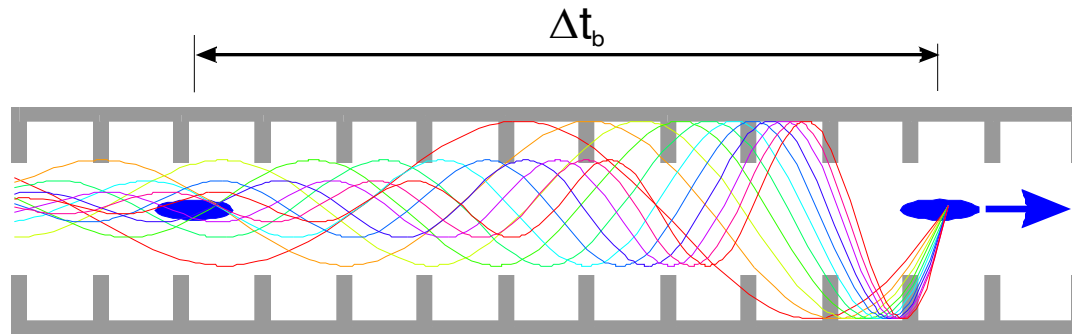
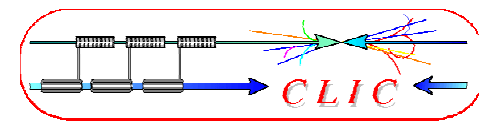
NLCTA pulse compressor: up to 500 MW



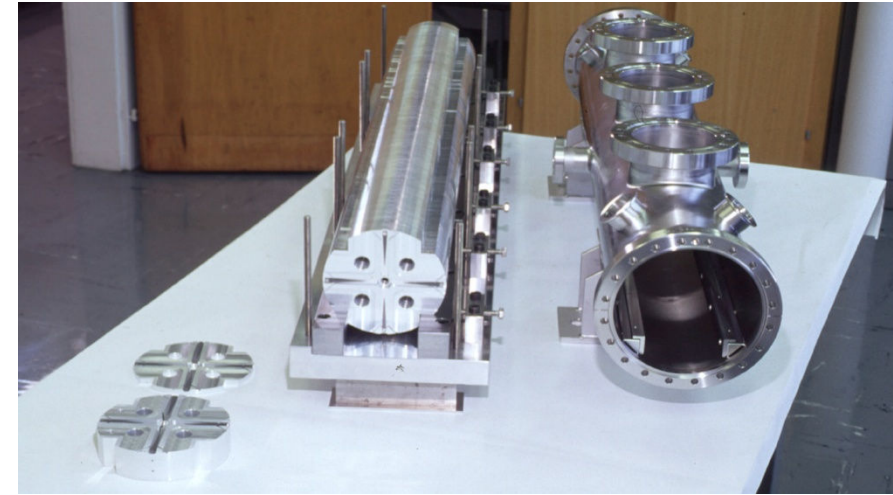
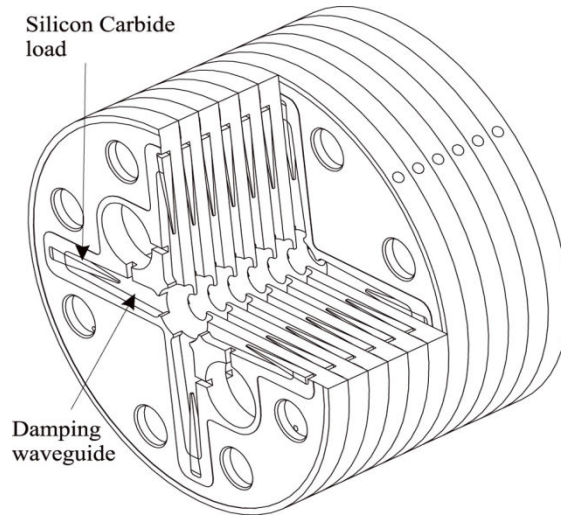
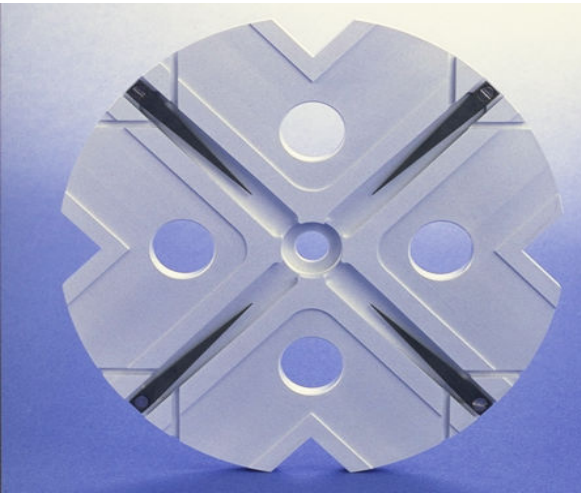
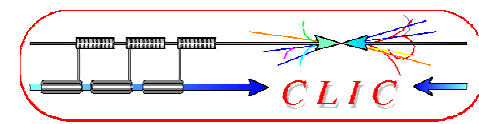


- Output pulses of 8 klystrons phase modulated and combined
- Depending on phase combination, power takes a different path
- Long klystron pulses are converted into shorter pulses

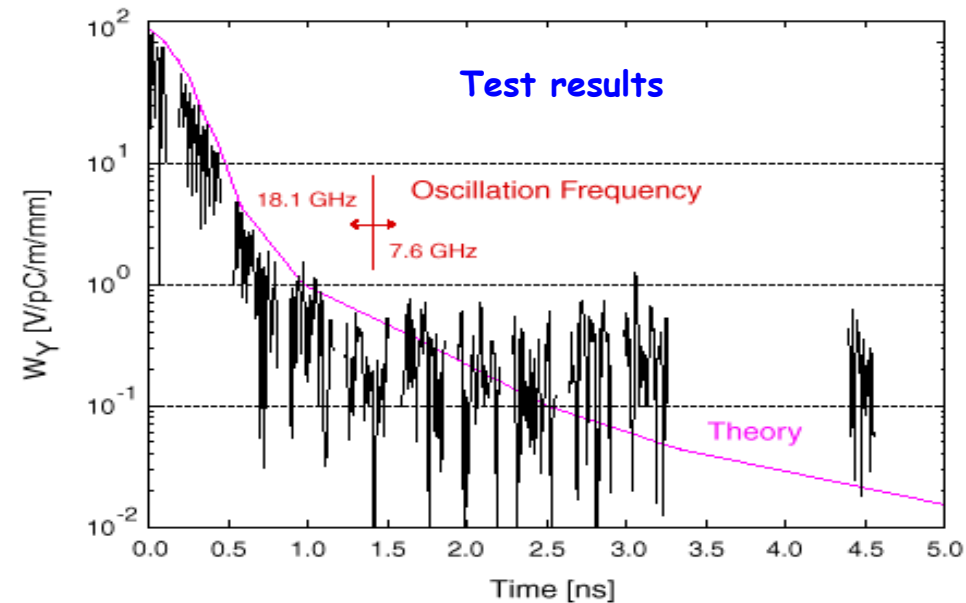


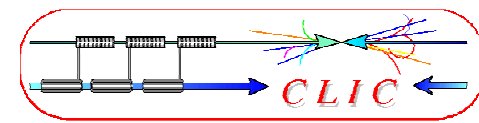


- Bunches induce wakefields in the accelerating cavities
- Later bunches are perturbed by these fields
- Can lead to emittance growth and instabilities!!!
- Effect depends on a/λ (a iris aperture) and structure design details
- transverse wakefields roughly scale as $W_{\perp} \propto f^3$
- less important for lower frequency:
Super-Conducting (SW) cavities suffer less from wakefields
- Long-range minimised by structure design

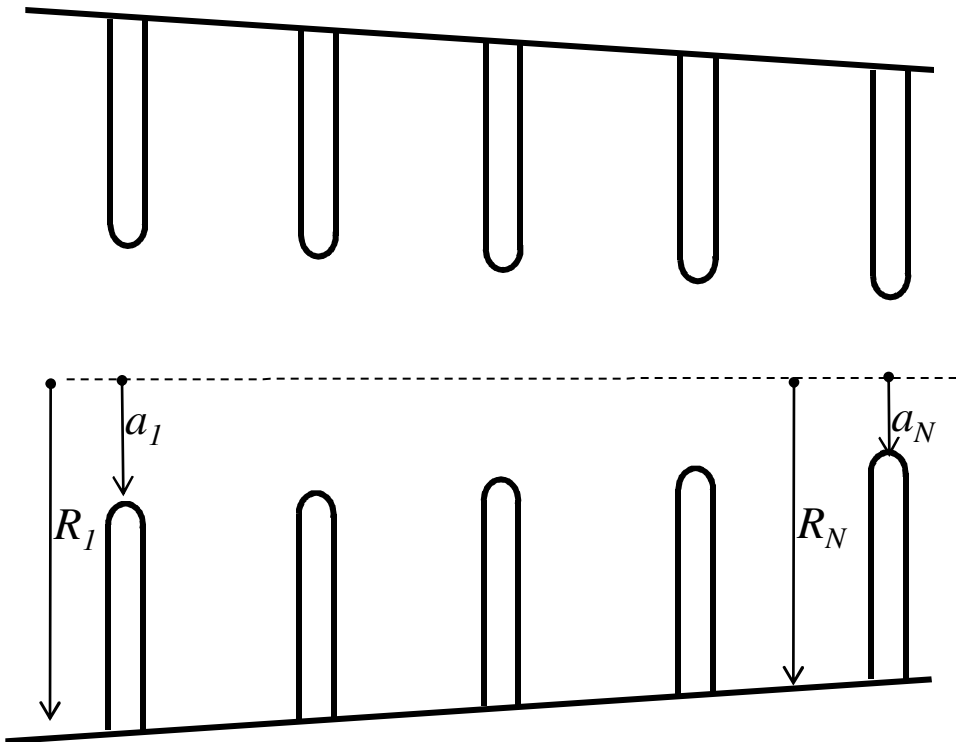


- Structures built from discs
- Each cell **damped** by 4 radial WGs
- terminated by SiC **RF loads**
- Higher order modes (HOM) enter WG
- Long-range wakefields **efficiently damped**

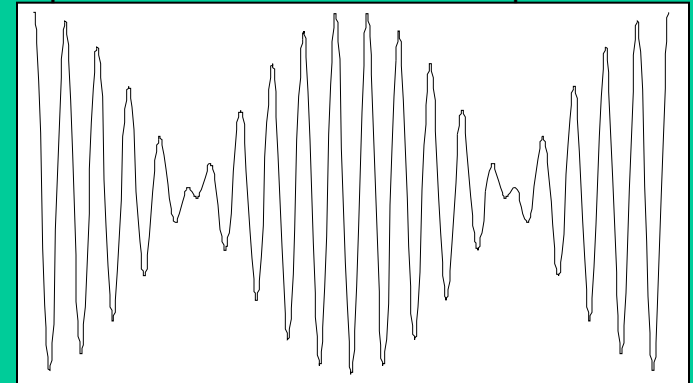




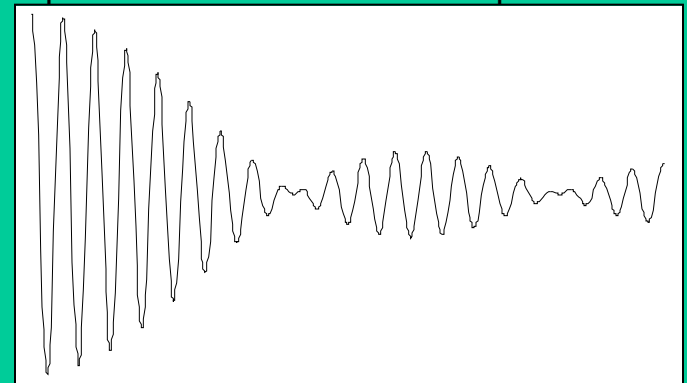
Structure parameters can be varied along structure keeping synchronous frequency for accelerating mode constant but varying synchronous frequencies of dipole modes



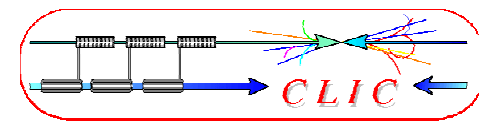
Long range wake of a dipole mode spread over **two** different frequencies



Long range wake of a dipole mode spread over **six** different frequencies

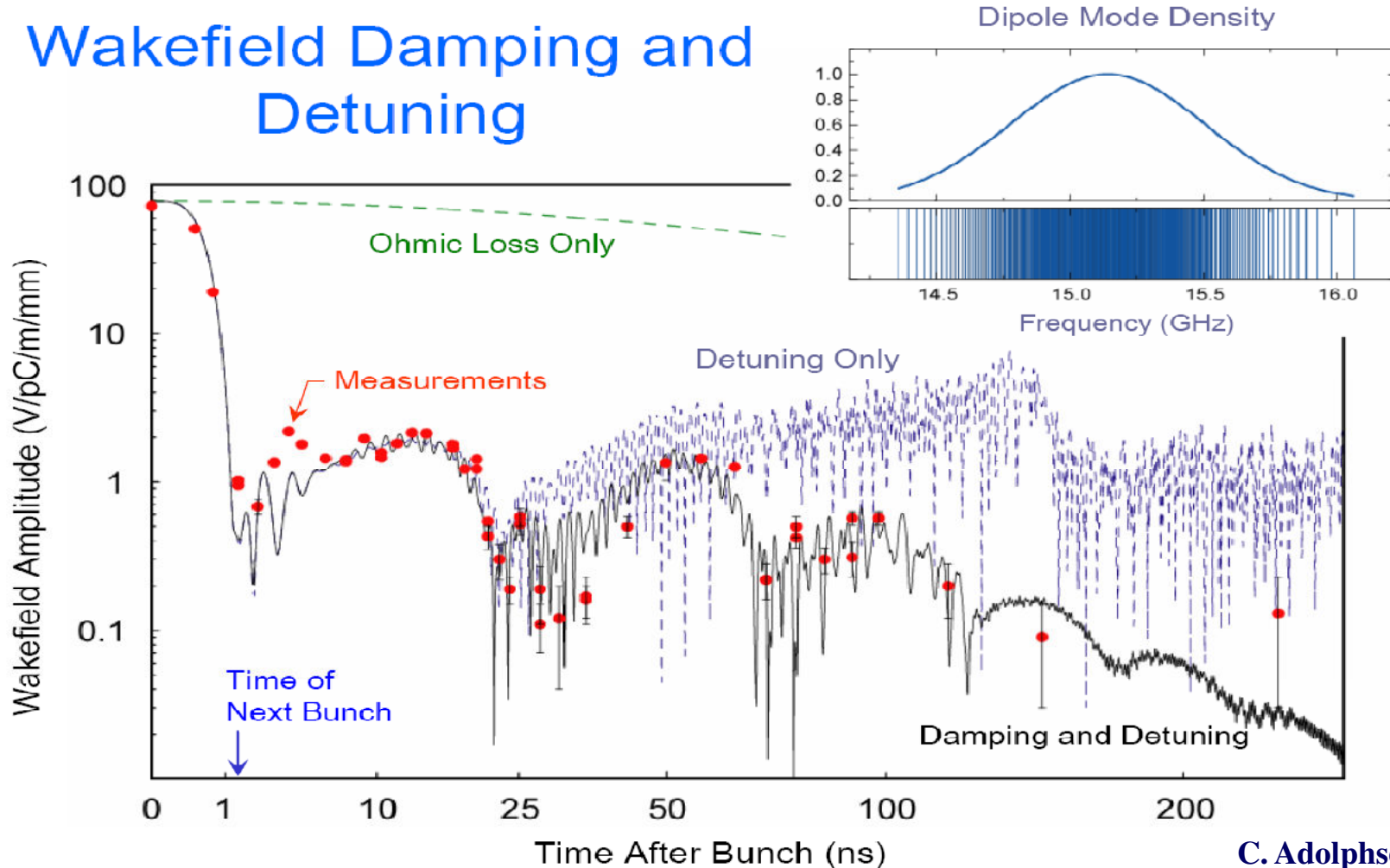


Ideal is a Gaussian weighting of frequency distribution, but finite number of cells leads always to re-coherence after some time !

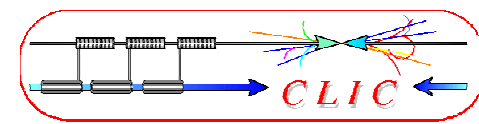


- Slight random **detuning** between cells **makes HOMs decohere** quickly
- Will re-cohere later: need to be **damped** (HOM dampers)

Wakefield Damping and Detuning



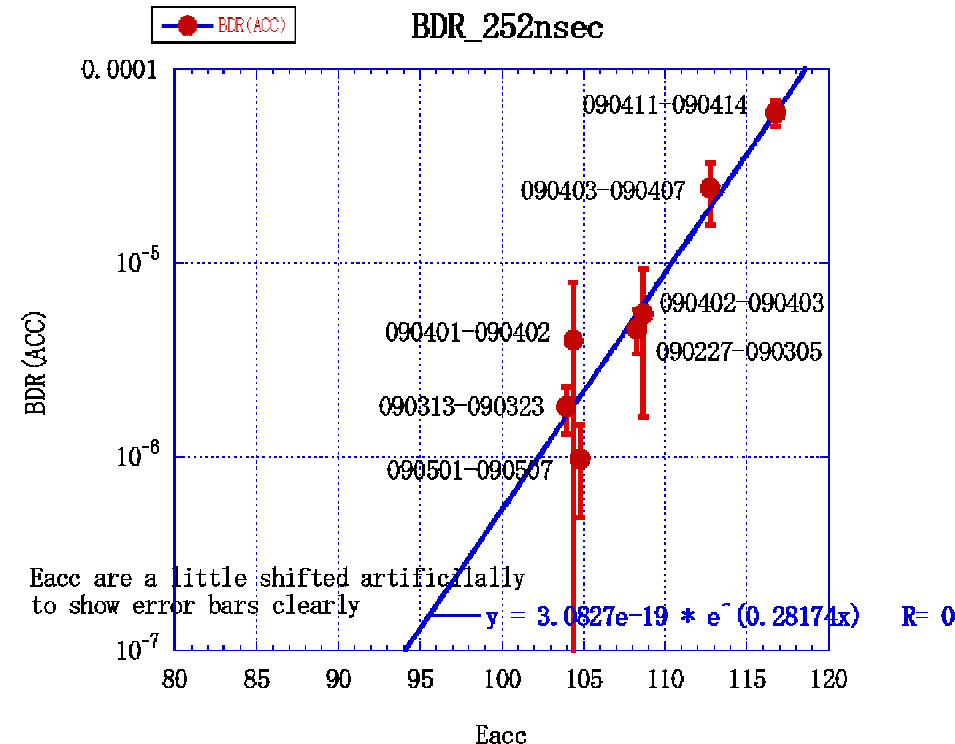
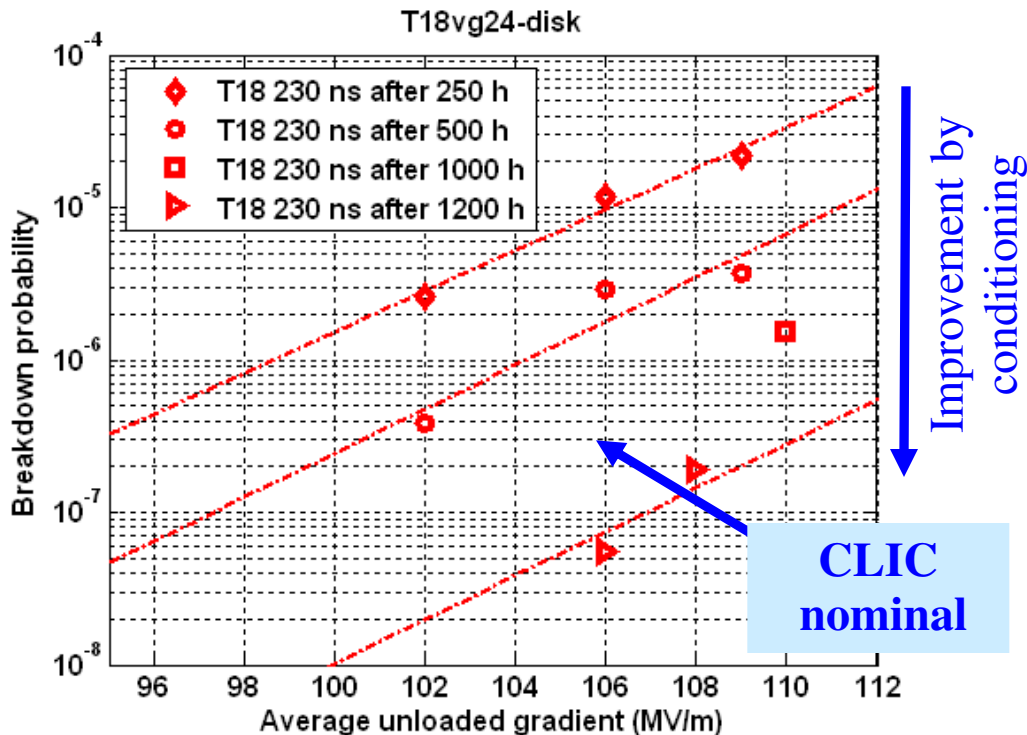
C. Adolphsen / SLAC

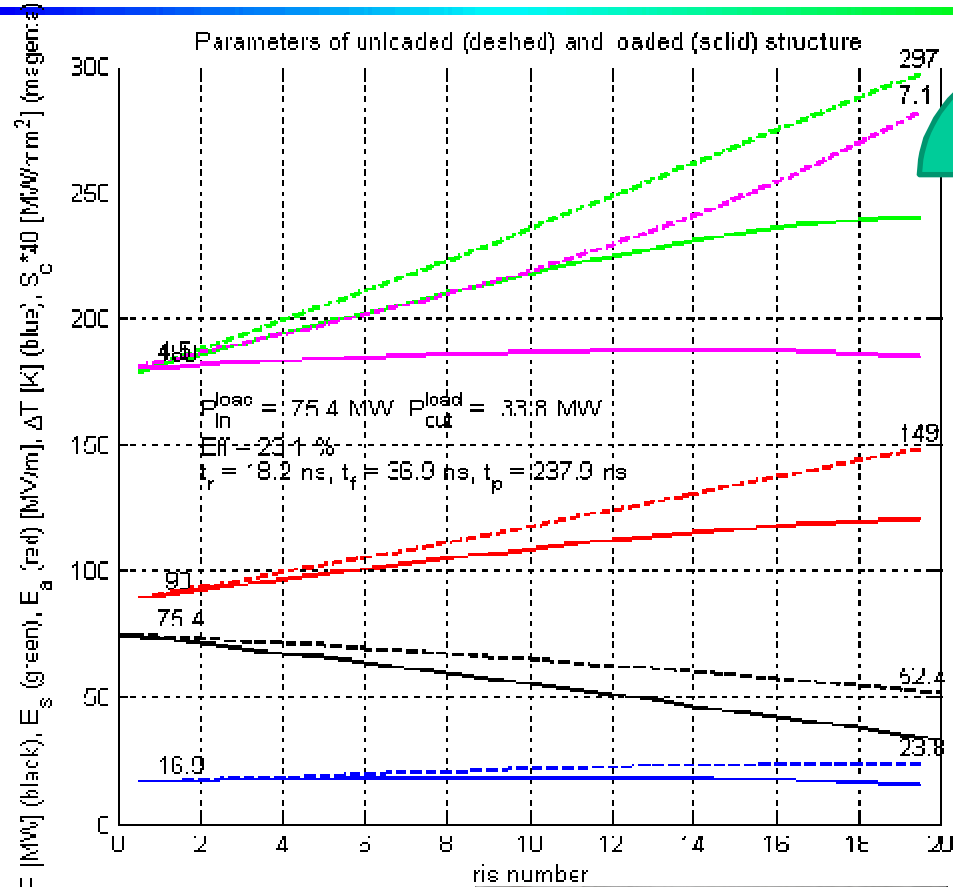
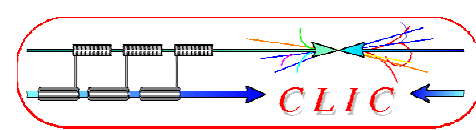


- 2 structures *T18_VG2.4_disk* (*no damping*)
- tested at SLAC and KEK
- Exceeded 100 MV/m at nominal CLIC breakdown rate

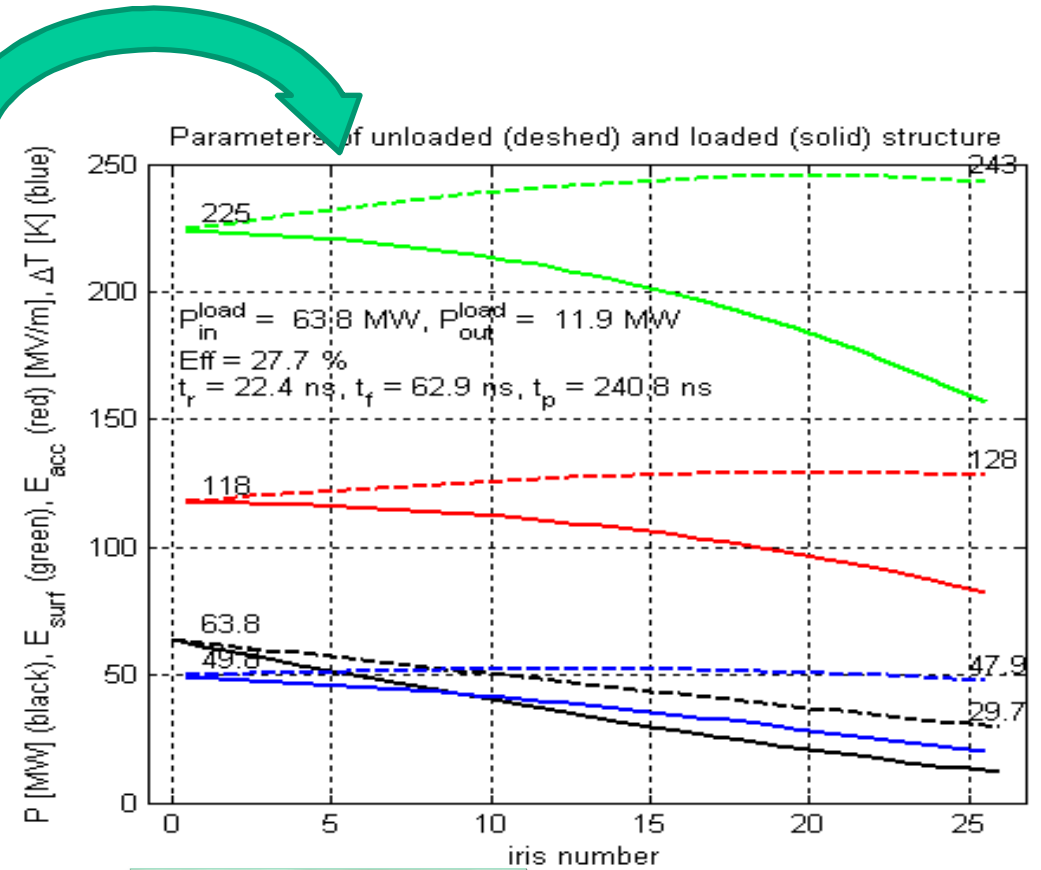
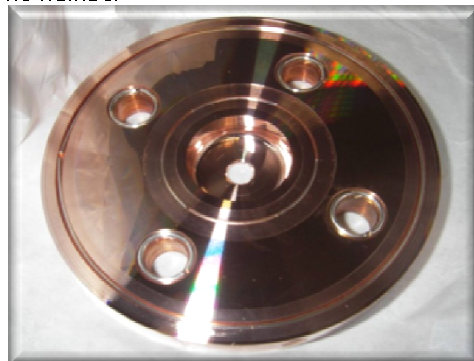


Frequency:	11.424 GHz
Cells:	18+2 matching cells
Filling Time:	36 ns
Length: active acceleration	18 cm
Iris Dia. a/λ :	0.155-0.10
Group Velocity: vg/c	2.6-1.0 %
Phase Advance Per Cell	$2\pi/3$
Power for $\langle Ea \rangle = 100 \text{ MV/m}$	55.5 MW
Unloaded $Ea(\text{out})/Ea(\text{in})$	1.55
Es/Ea	2

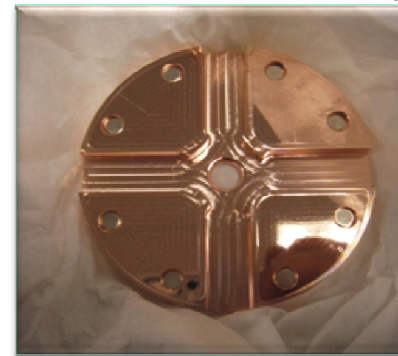


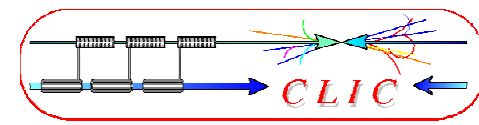


T18 test structure

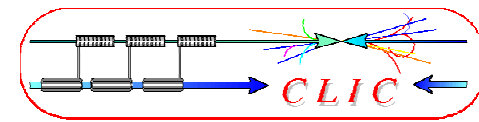


CLIC prototype

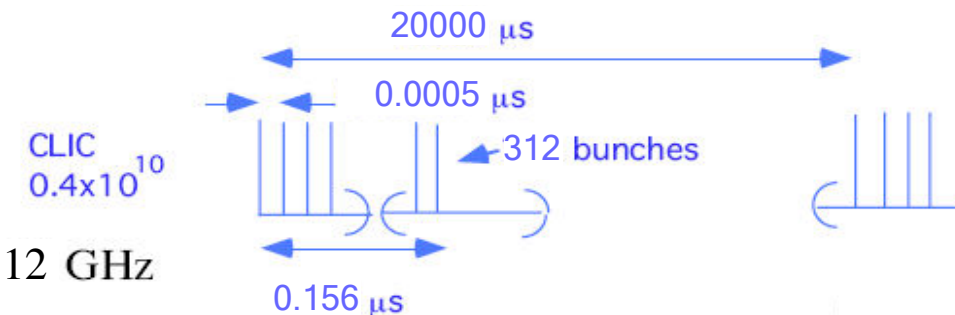
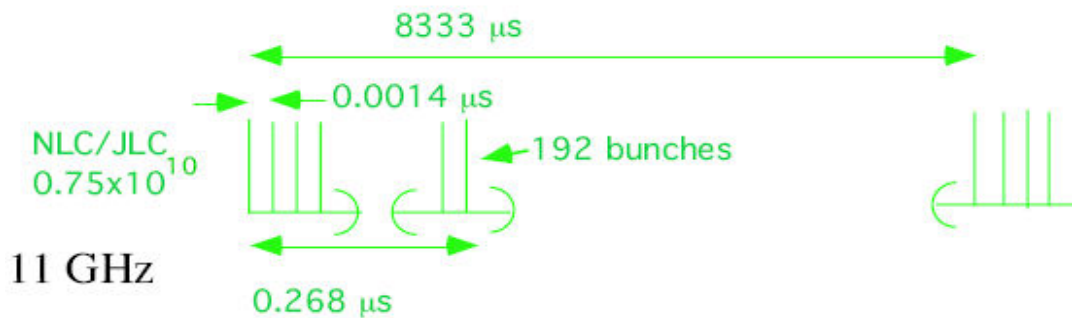
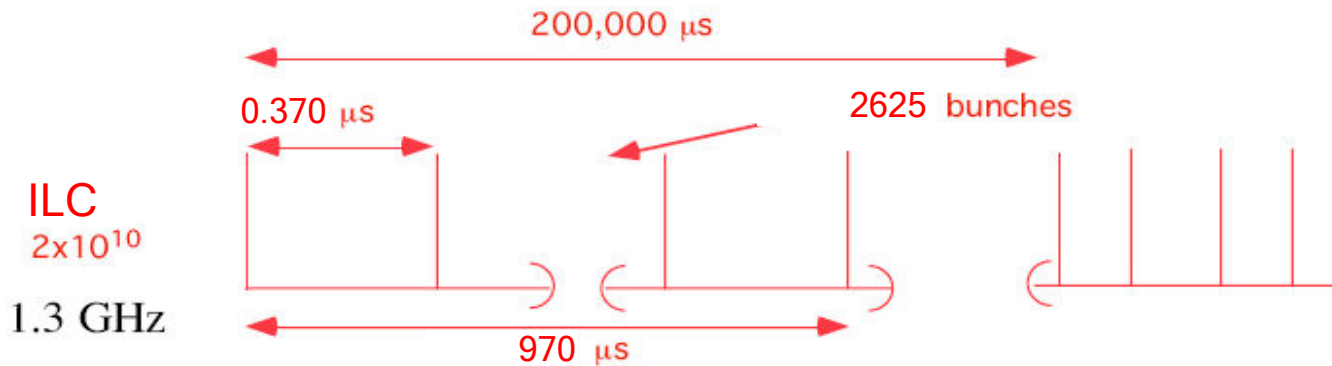




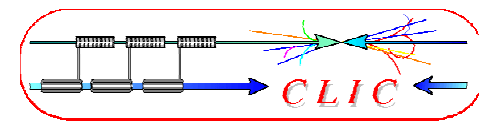
- **Traveling wave** structures
 - Short RF pulses ~few 100ns (still as long as possible - for efficiency)
- **Higher frequency** preferred (power reasons)
 - Smaller dimensions and higher wakefields
 - Careful cavity design (damping + detuning)
 - Sophisticated mechanical + beam-based alignment
- **Higher gradients** achievable
 - Limited by
 - Pulsed surface heating
 - RF breakdowns
 - Structure damage
- Klystrons not optimal for high power short pulses
=> RF pulse compression and Drive Beam scheme



- **SC** allows long pulse, **NC** needs short pulse with smaller bunch charge

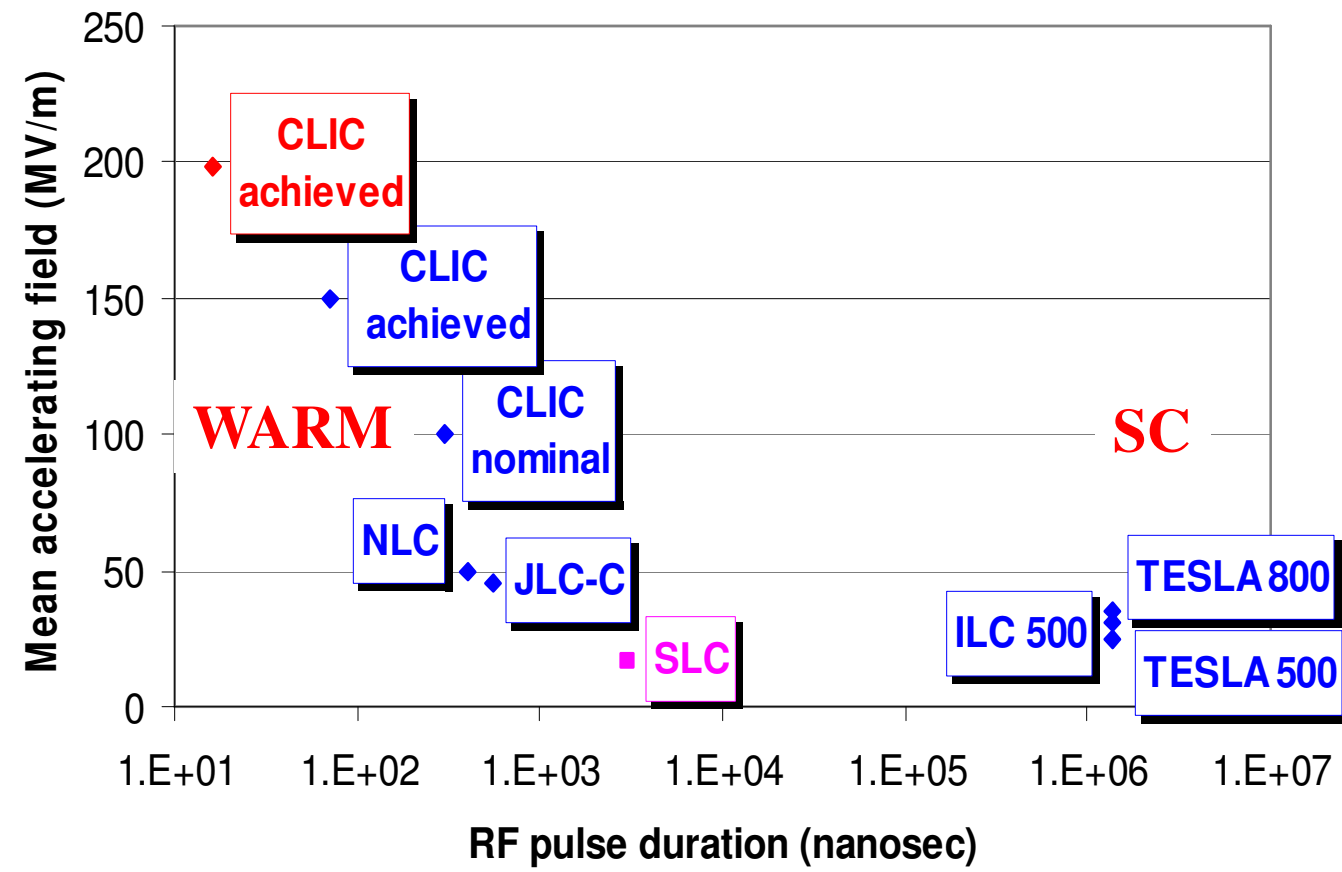


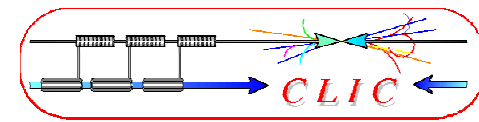
The different RF technologies used by ILC, NLC/JLC and CLIC require different packaging for the beam power



- Superconducting cavities have lower gradient (fundamental limit) with long RF pulse
- Normal conducting cavities have higher gradient with shorter RF pulse length

Accelerating fields in Linear Colliders



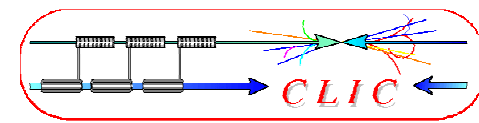


Normal Conducting

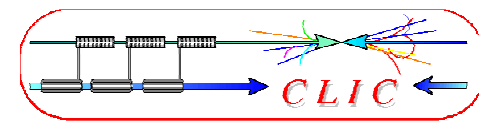
- High gradient \Rightarrow short linac 😊
- High rep. rate \Rightarrow ground motion suppression 😊
- Small structures \Rightarrow strong wakefields ☹️
- Generation of high peak RF power ☹️

Superconducting

- long pulse \Rightarrow low peak power 😊
- large structure dimensions \Rightarrow low WF 😊
- very long pulse train \Rightarrow feedback within train 😊
- SC structures \Rightarrow high efficiency 😊
- Gradient limited <40 MV/m \Rightarrow longer linac ☹️
(SC material limit ~ 55 MV/m)
- low rep. rate \Rightarrow bad GM suppression
(ϵ_y dilution) ☹️
- Large number of e+ per pulse ☹️
- very large DR ☹️☹️

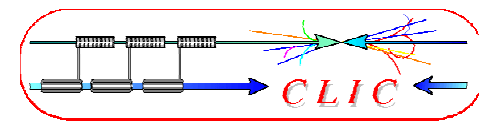


		ILC	CLIC	remarks
No. of particles / bunch	10^9	20	3.7	CLIC can't go higher because of short range wakefields
Bunch separation	ns	370	0.5	Short spacing essential for CLIC to get comparable RF to beam efficiency, but CLIC requirements on long range wakefield suppression much more stringent forces detectors to integrate over several bunch crossings
Bunch train length	μ s	970	0.156	One CLIC pulse fits easily in small damping ring, simple single turn extraction from DR. But intra train feedback very difficult.
Charge per pulse	nC	8400	185	Positron source much easier for CLIC
Linac repetition rate	Hz	5	50	Pulse to pulse feedback more efficient for CLIC (less linac movement between pulses)
$\gamma \epsilon_x, \gamma \epsilon_y$	nm	10000, 40	660, 20	Because of smaller beam size CLIC has more stringent requirements for DR equilibrium emittance and emittance preservation (partly offset by lower bunch charge and smaller DR)

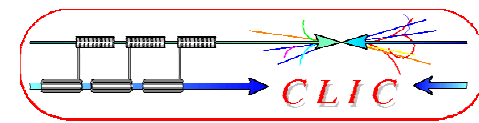


	SLC	TESLA	ILC	J/NLC	CLIC
Technology	NC	Supercond.	Supercond.	NC	NC
Gradient [MeV/m]	20	25	31.5	50	100
CMS Energy E [GeV]	92	500-800	500-1000	500-1000	500-3000
RF frequency f [GHz]	2.8	1.3	1.3	11.4	12.0
Luminosity L [$10^{33} \text{ cm}^{-2}\text{s}^{-1}$]	0.003	34	20	20	23
Beam power P_{beam} [MW]	0.035	11.3	10.8	6.9	4.9
Grid power P_{AC} [MW]		140	230	195	129
Bunch length σ_z^* [mm]	~1	0.3	0.3	0.11	0.07
Vert. emittance $\gamma\epsilon_y$ [10^{-8}m]	300	3	4	4	2.5
Vert. beta function β_y^* [mm]	~1.5	0.4	0.4	0.11	0.1
Vert. beam size σ_y^* [nm]	650	5	5.7	3	2.3

Parameters (except SLC) at 500 GeV

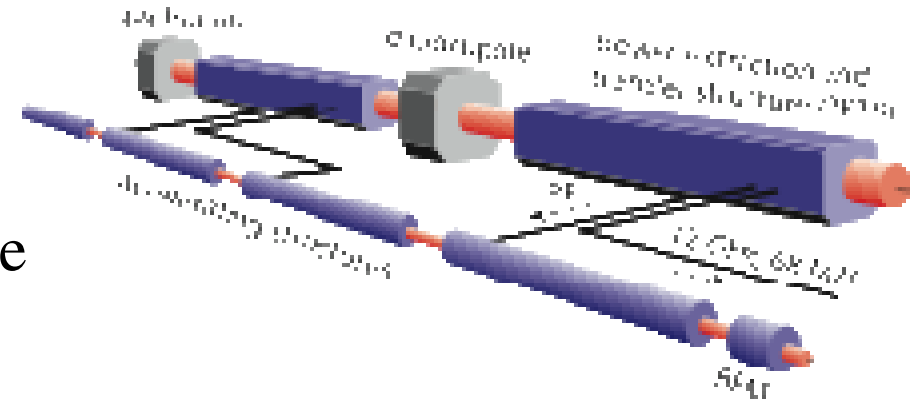


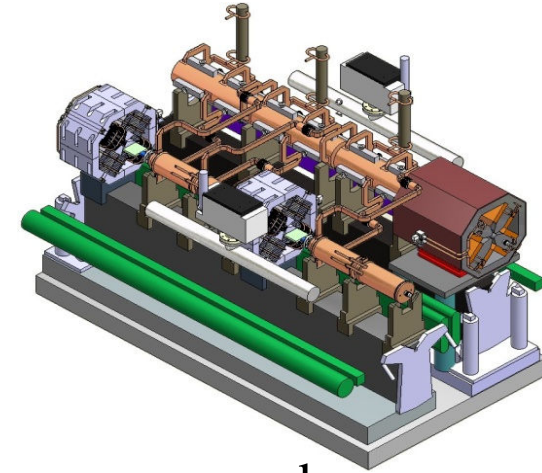
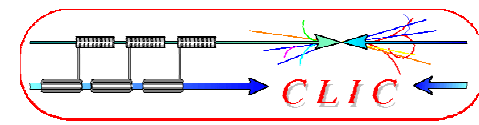
- Normal Conducting traveling wave structures for higher gradients
 - High peak power RF pulses needed
 - Limited by
 - Pulsed surface heating
 - RF breakdowns
 - Structure damage
 - Short RF pulses ~few 100ns (still as long as possible - for efficiency)
 - Klystrons not optimal for high power short pulses
=> RF pulse compression and Drive beam scheme
 - Higher frequency (X-band) preferred (power reasons)
 - Smaller dimensions and higher wakefields
 - Careful cavity design (damping + detuning)
 - Sophisticated mechanical + beam-based alignment
- Important implications on the design parameters of a linear collider



- **CLIC scheme and CTF3:**

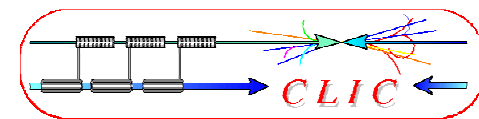
- CLIC layout at different energies
- CLIC two-beam acceleration scheme
- CLIC drive beam generation
 - Bunch train combination
 - Fully loaded acceleration
- Demonstrations at the CLIC Test Facility CTF3
- RF power production
- CLIC main beam generation and dynamics
- CLIC damping rings
- CLIC alignment and stability



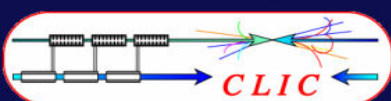


- Develop **technology for linear e+/e- collider** with the requirements:
 - E_{cm} should cover range from ILC to LHC maximum reach and beyond $\Rightarrow E_{cm} = 0.5 - 3 \text{ TeV}$
 - **Luminosity** $>$ few 10^{34} cm^{-2} with acceptable background and energy spread
 - E_{cm} and L to be reviewed once LHC results are available
 - Design compatible with maximum **length** $\sim 50 \text{ km}$
 - Affordable
 - Total **power** consumption $< 500 \text{ MW}$

- **Present goal:** **Demonstrate** all **key feasibility issues** and document in a CDR **by 2010** (possibly TDR by 2015)



**33 Institutes involving
21 funding agencies and 18 countries**

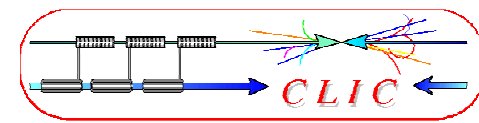


Aarhus University (Denmark)
Ankara University (Turkey)
Argonne National Laboratory (USA)
Athens University (Greece)
BINP (Russia)
CERN
CIEMAT (Spain)
Cockcroft Institute (UK)
Gazi Universities (Turkey)

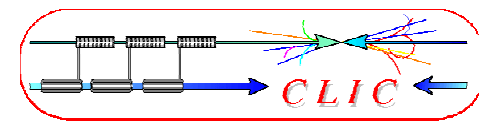
Helsinki Institute of Physics (Finland)
IAP (Russia)
IAP NASU (Ukraine)
INFN / LNF (Italy)
Instituto de Fisica Corpuscular (Spain)
IRFU / Saclay (France)
Jefferson Lab (USA)
John Adams Institute (UK)

JINR (Russia)
Karlsruhe University (Germany)
KEK (Japan)
LAL / Orsay (France)
LAPP / ESIA (France)
NCP (Pakistan)
North-West. Univ. Illinois (USA)
Oslo University (Norway)

Patras University (Greece)
Polytech. University of Catalonia (Spain)
PSI (Switzerland)
RAL (UK)
RRCAT / Indore (India)
SLAC (USA)
Thrace University (Greece)
Uppsala University (Sweden)



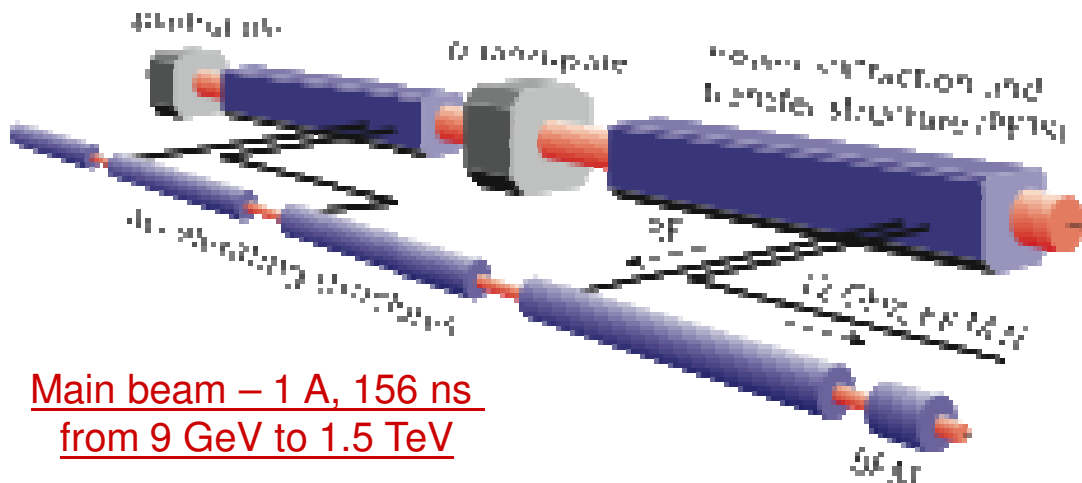
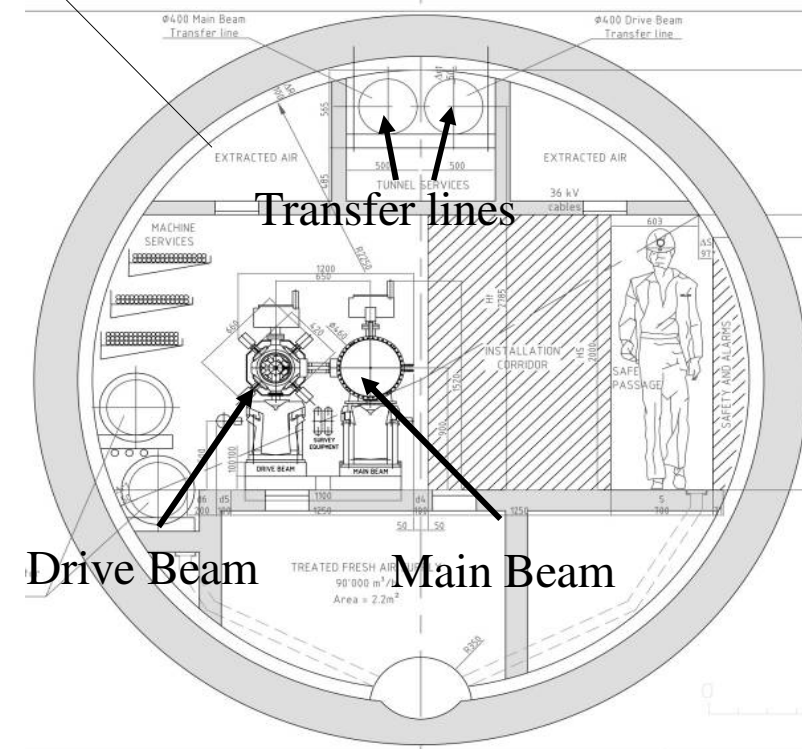
Center-of-mass energy	3 TeV
Peak Luminosity	$6 \cdot 10^{34} \text{ cm}^{-2} \text{ s}^{-1}$
Peak luminosity (in 1% of energy)	$2 \cdot 10^{34} \text{ cm}^{-2} \text{ s}^{-1}$
Repetition rate	50 Hz
Loaded accelerating gradient	100 MV/m
Main linac RF frequency	12 GHz
Overall two-linac length	42.2 km
Bunch charge	$3.7 \cdot 10^9$
Beam pulse length	156 ns
Average current in pulse	1 A
Hor./vert. normalized emittance	660 / 20 nm rad
Hor./vert. IP beam size before pinch	45 / ~ 1 nm
Total site length	48.4 km
Total power consumption	390 MW



- **High acceleration gradient**
 - “Compact” collider – total length < 50 km
 - Normal conducting acceleration structures
 - High acceleration frequency (12 GHz)
- **Two-Beam Acceleration Scheme**
 - High charge **Drive Beam** (low energy)
 - Low charge **Main Beam** (high collision energy)
 - ⇒ Simple tunnel, no active elements
 - ⇒ Modular, easy energy upgrade in stages

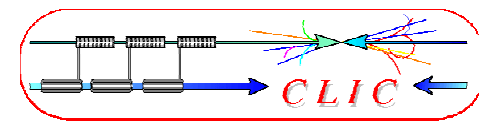
4.5 m diameter

CLIC TUNNEL CROSS-SECTION



Main beam – 1 A, 156 ns
from 9 GeV to 1.5 TeV

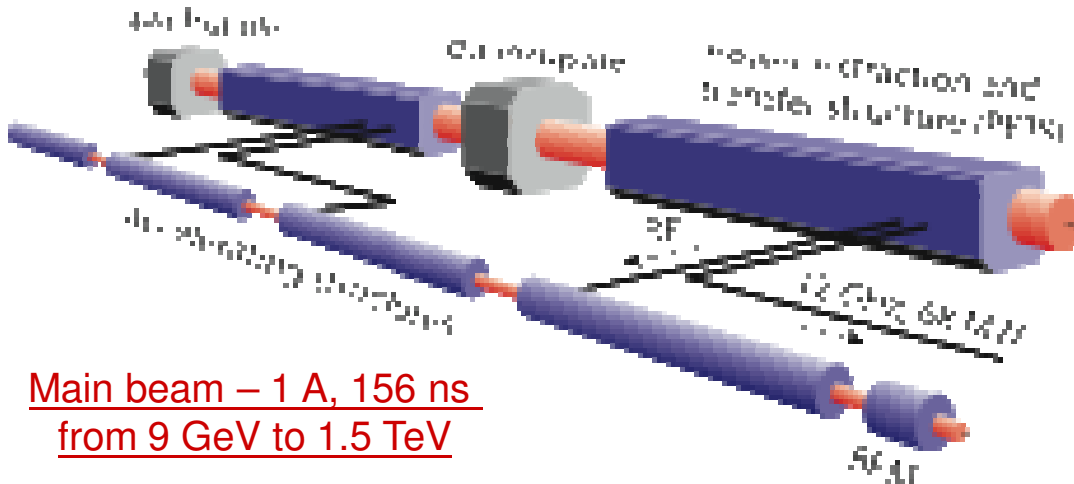
Drive beam - 101 A, 240 ns
from 2.4 GeV to 240 MeV



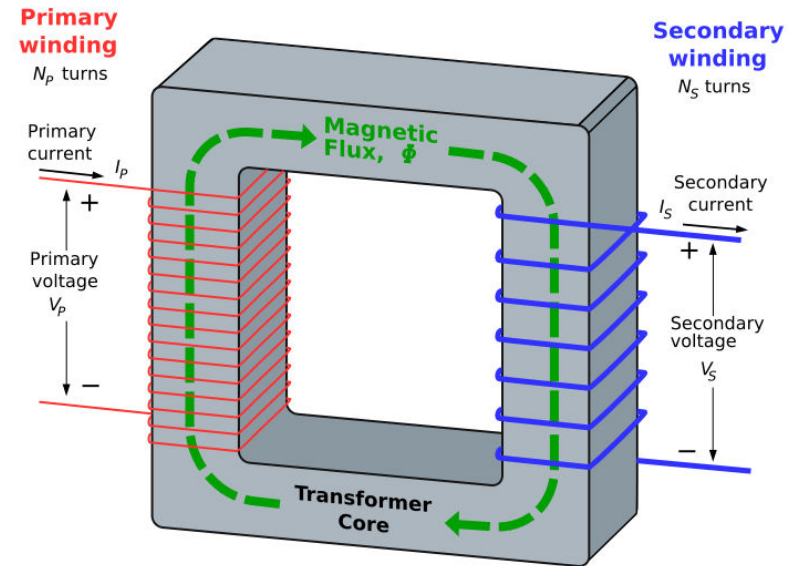
- Like a HV transformer:
 - input: low voltage – high current
 - output: high voltage – low current
- Here:
 - input (‘Drive Beam’):
 - low energy (GeV) – high current
 - output (‘Main Beam’):
 - high energy (TeV) – low current



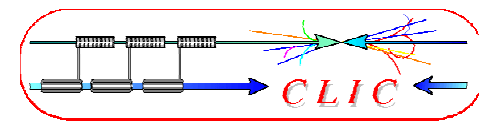
- Transformer ‘core’:
 - waveguides with RF waves



Main beam – 1 A, 156 ns
from 9 GeV to 1.5 TeV



Drive beam - 101 A, 240 ns
from 2.4 GeV to 240 MeV



Reminder: Klystron

- narrow-band vacuum-tube amplifier at microwave frequencies (an electron-beam device).
- low-power signal at the design frequency excites input cavity
- Velocity modulation becomes time modulation in the drift tube
- Bunched beam excites output cavity

- We need:
 - **high power** for high fields
 - **short pulses** (remember: break-downs, surface heating)

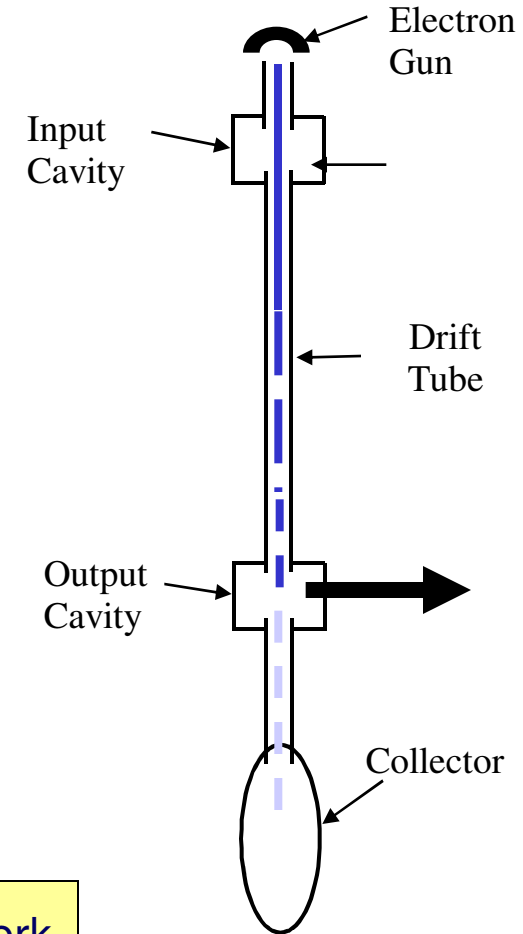
Many klystrons

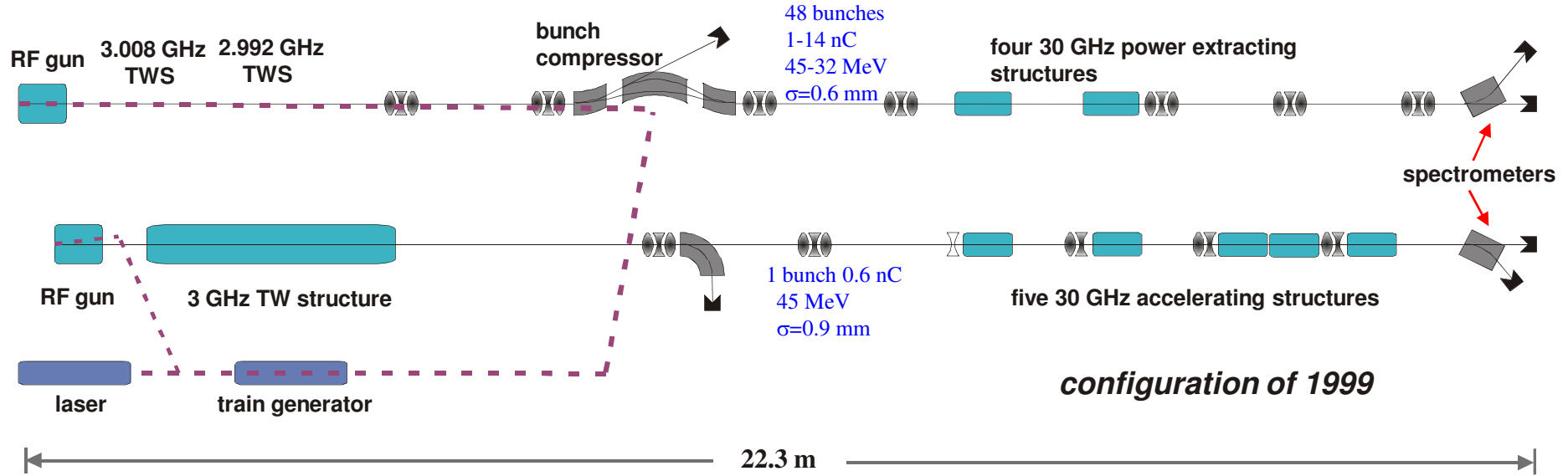
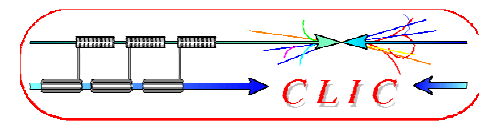
- ILC: 560 10 MW, 1.6 ms
- NLC: 4000 75 MW, 1.6 μ s
- CLIC: would need many more ☹️ \$£€¥ ☹️

=> see homework

- Can reduce number by RF pulse compression schemes

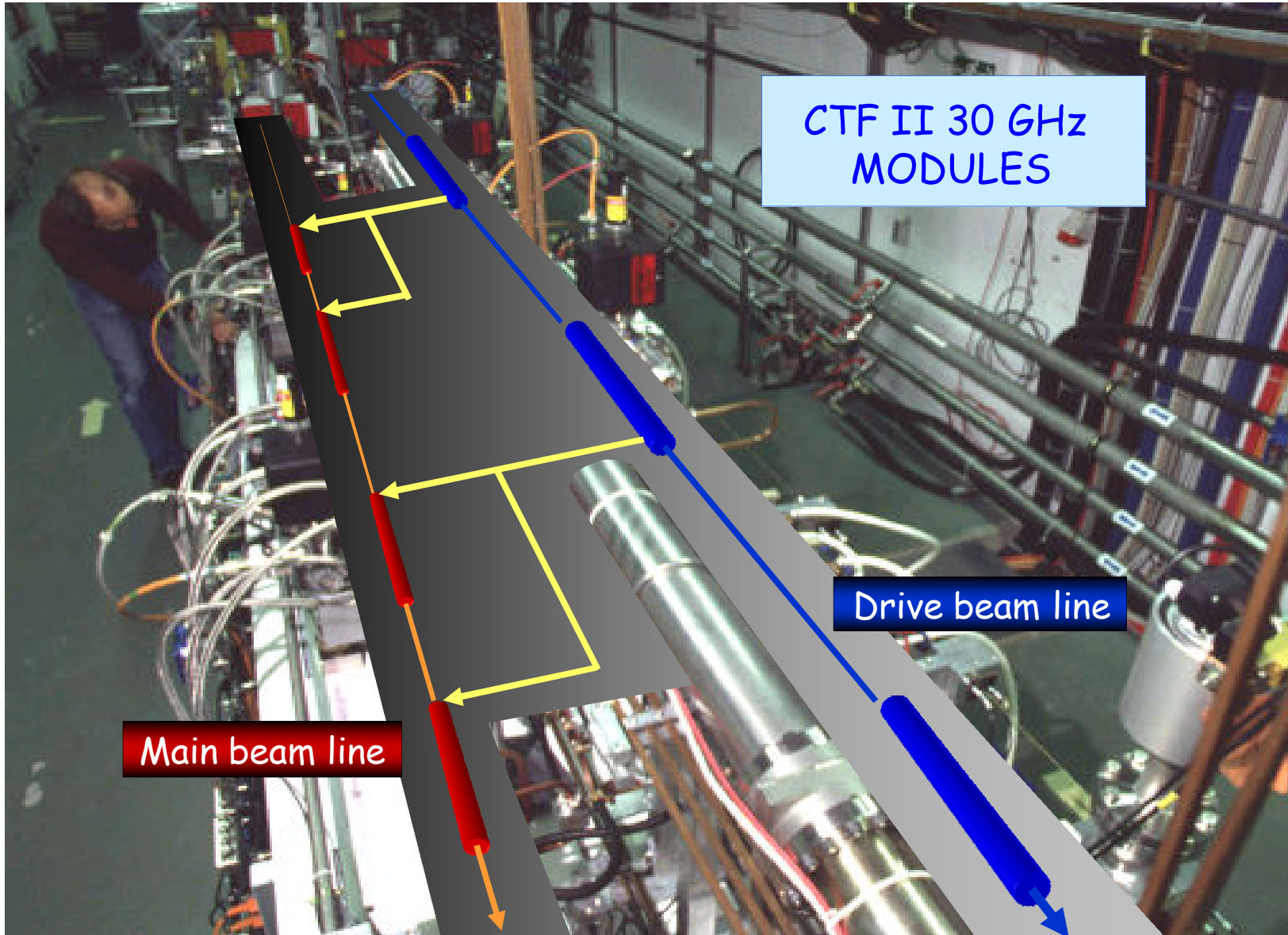
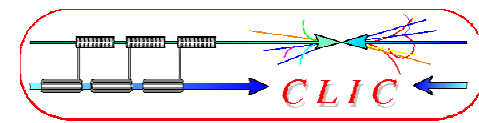
Drive beam like beam of gigantic klystron





Dismantled in 2002, after having achieved its goals :

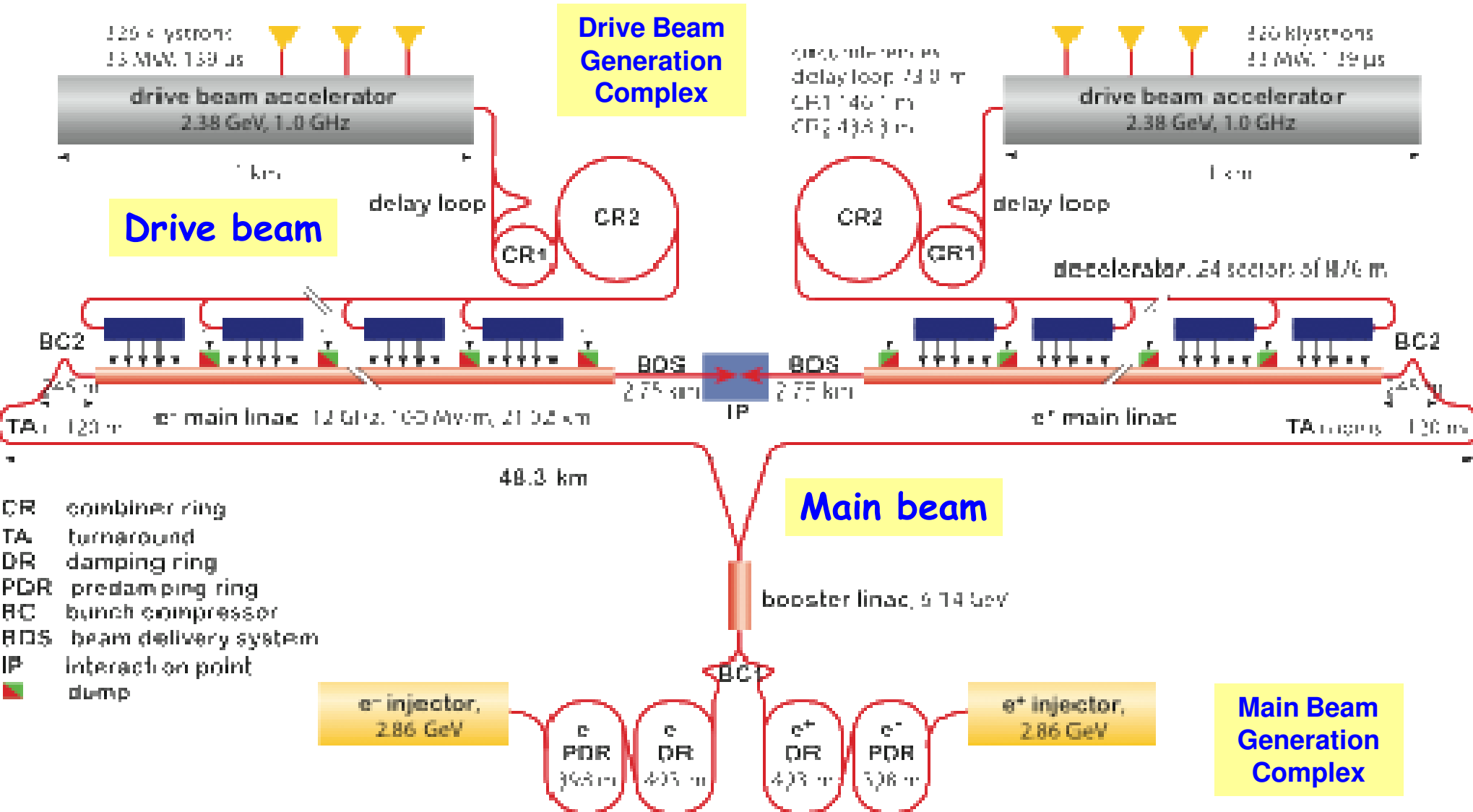
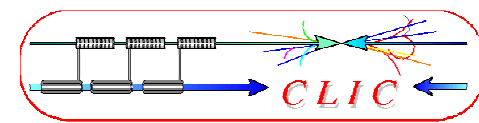
- Demonstrate feasibility of a **two-beam acceleration scheme**
- Provide **high power 30 GHz RF source** for high gradient testing (280 MW, 16 ns pulses)
- Study generation of short, intense e-bunches using photocathode RF guns
- Demonstrate operability of **μ -precision active-alignment** system in accelerator environment
- Provide a test bed to develop and test accelerator **diagnostic equipment**

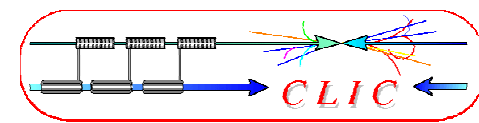


CTF II 30 GHz
MODULES

Drive beam line

Main beam line





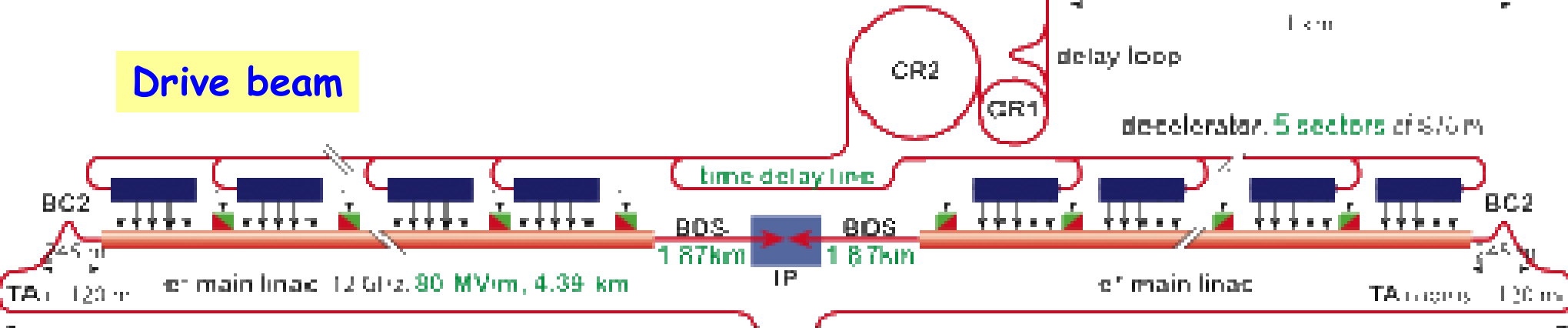
- only **one DB complex**
- shorter main linac

Drive Beam Generation Complex

circulator based delay loop 330 m
CR1 140 m
CR2 133 m

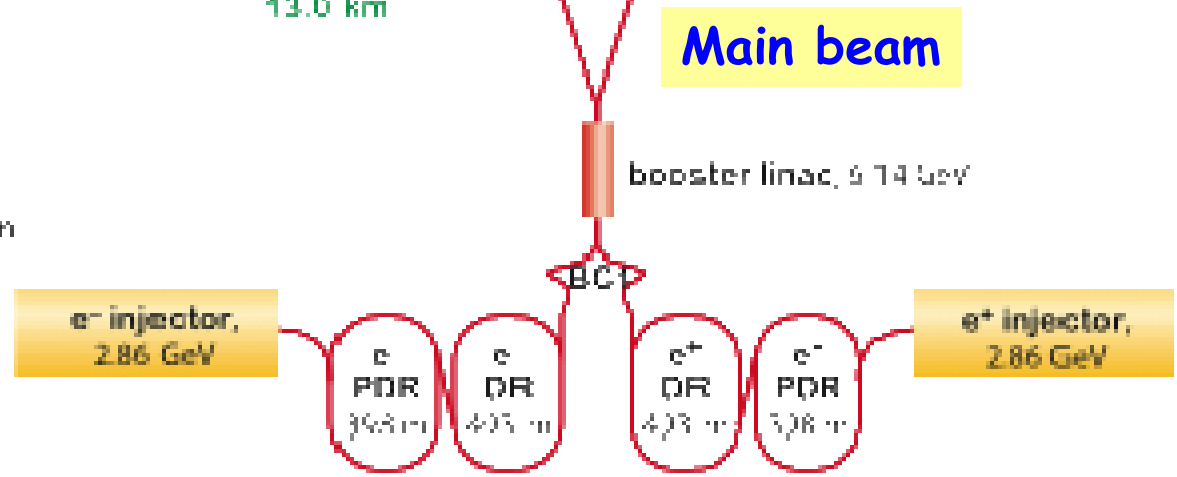
drive beam accelerator
2.38 GeV, 1.0 GHz
100 klystrons
11 MW, 29 μ s

Drive beam

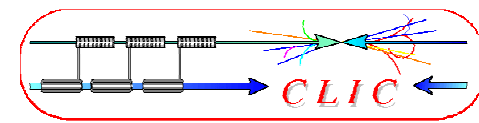


Main beam

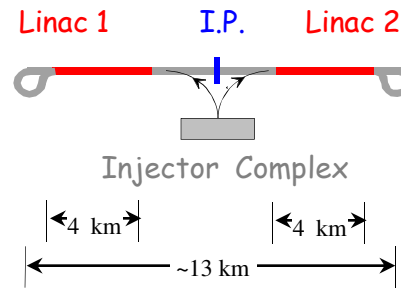
- CR combiner ring
- TA turnaround
- DR damping ring
- PDR predamping ring
- BC bunch compressor
- BDS beam delivery system
- IP interaction point
- dump



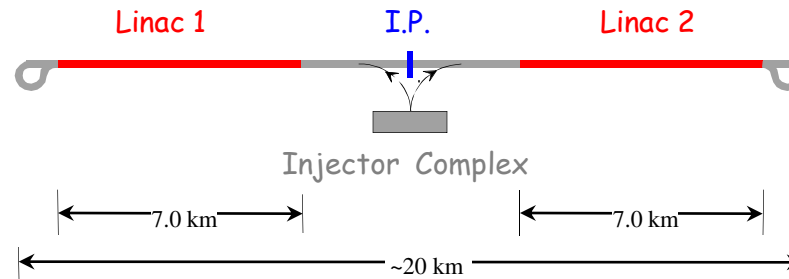
Main Beam Generation Complex



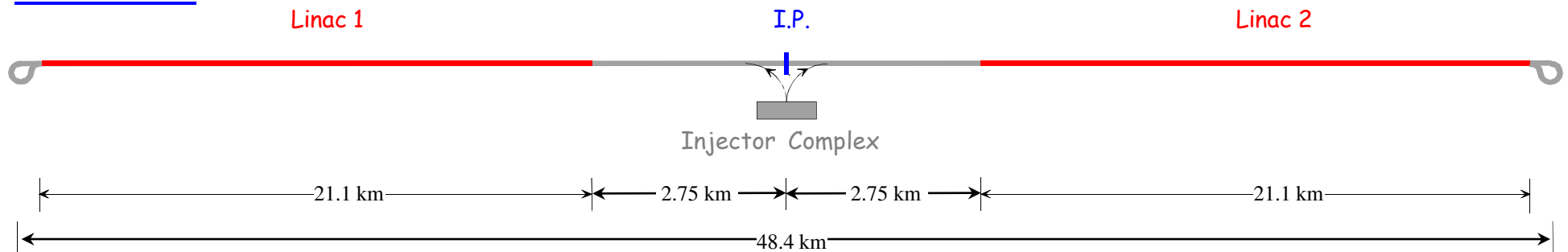
0.5 TeV Stage

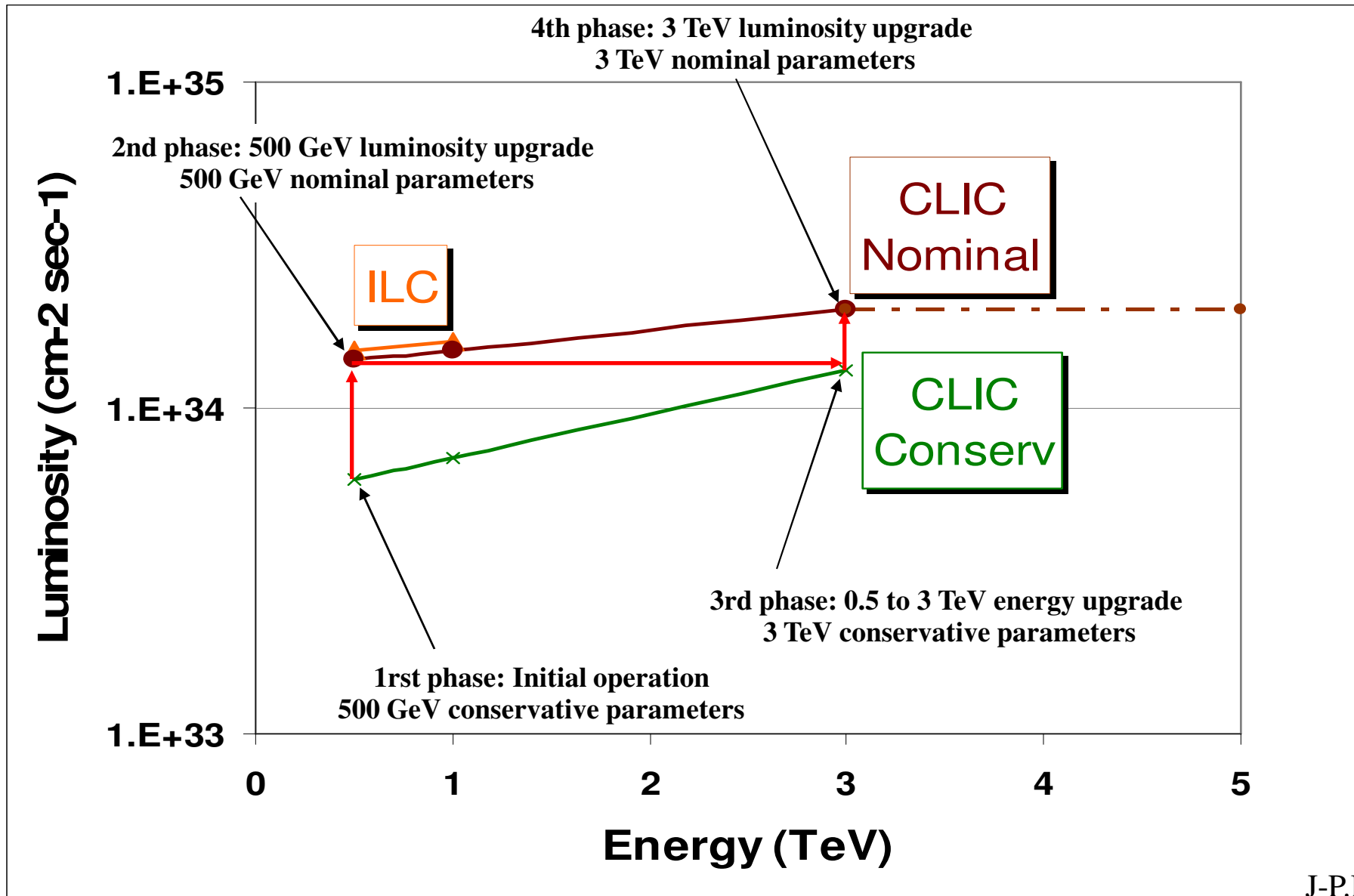
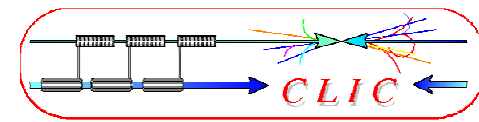


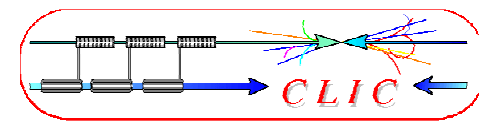
1 TeV Stage



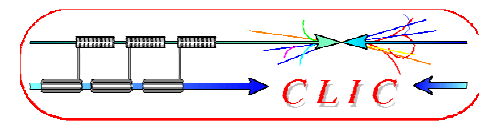
3 TeV Stage



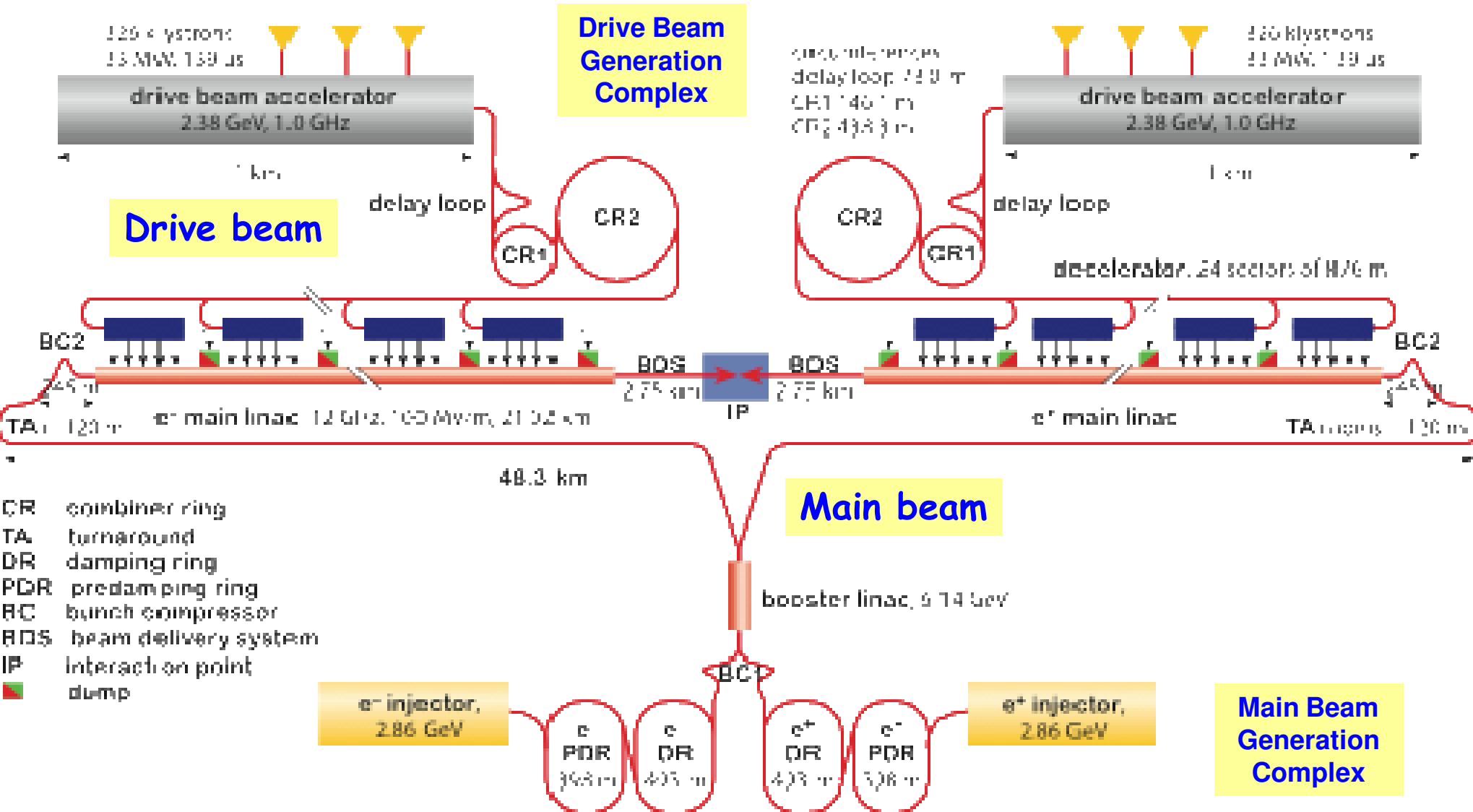
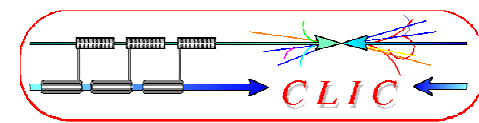


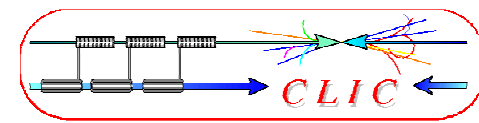


Center-of-mass energy	CLIC 500 G		CLIC 3 TeV	
	Conservative	Nominal	Conservative	Nominal
Accelerating structure	502		G	
Total (Peak 1%) luminosity	$0.9 (0.6) \cdot 10^{34}$	$2.3 (1.4) \cdot 10^{34}$	$2.7 (1.3) \cdot 10^{34}$	$5.9 (2.0) \cdot 10^{34}$
Repetition rate (Hz)	50			
Loaded accel. gradient MV/m	80		100	
Main linac RF frequency GHz	12			
Bunch charge 10^9	6.8		3.72	
Bunch separation (ns)	0.5			
Beam pulse duration (ns)	177		156	
Beam power/beam MWatts	4.9		14	
Hor./vert. norm. emitt ($10^{-6}/10^{-9}$)	3/40	2.4/25	2.4/20	0.66/20
Hor/Vert FF focusing (mm)	10/0.4	8 / 0.1		4 / 0.1
Hor./vert. IP beam size (nm)	248 / 5.7	202 / 2.3	83 / 1.1	40 / 1
Hadronic events/crossing at IP	0.07	0.19	0.75	2.7
Coherent pairs at IP	$\ll 1$	$\ll 1$	500	3800
BDS length (km)	1.87		2.75	
Total site length km	13.0		48.3	
Wall plug to beam transfert eff	7.5%		6.8%	
Total power consumption MW	129.4		415	



Center-of-mass energy	NLC 500 GeV	ILC 500 GeV	CLIC 500 G Conservative	CLIC 500 G Nominal
Total (Peak 1%) luminosity	2.0 (1.3)·10³⁴	2.0 (1.5)·10³⁴	0.9 (0.6)·10³⁴	2.3 (1.4)·10³⁴
Repetition rate (Hz)	120	5	50	
Loaded accel. gradient MV/m	50	33.5	80	
Main linac RF frequency GHz	11.4	1.3 (SC)	12	
Bunch charge 10 ⁹	7.5	20	6.8	
Bunch separation ns	1.4	176	0.5	
Beam pulse duration (ns)	400	1000	177	
Beam power/linac (MWatts)	6.9	10.2	4.9	
Hor./vert. norm. emitt (10 ⁻⁶ /10 ⁻⁹)	3.6/40	10/40	3 / 40	2.4 / 25
Hor/Vert FF focusing (mm)	8/0.11	20/0.4	10/0.4	8/0.1
Hor./vert. IP beam size (nm)	243/3	640/5.7	248 / 5.7	202/ 2.3
Soft Hadronic event at IP	0.10	0.12	0.07	0.19
Coherent pairs/crossing at IP	<<1	<<1	<<1	<<1
BDS length (km)	3.5 (1 TeV)	2.23 (1 TeV)	1.87	
Total site length (km)	18	31	13.0	
Wall plug to beam transfer eff.	7.1%	9.4%	7.5%	
Total power consumption MW	195	216	129.4	

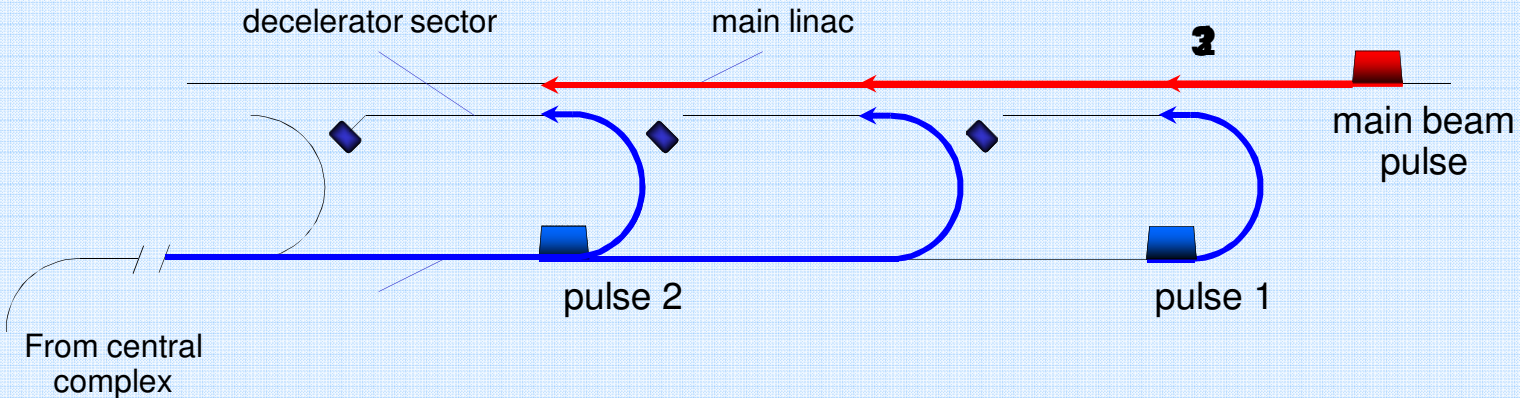




Counter propagation from central complex

Instead of using a single drive beam pulse for the whole main linac, **several** ($N_S = 24$) **short drive beam pulses** are used

Each one feed a ~ 880 m long sector of two-beam acceleration (TBA)

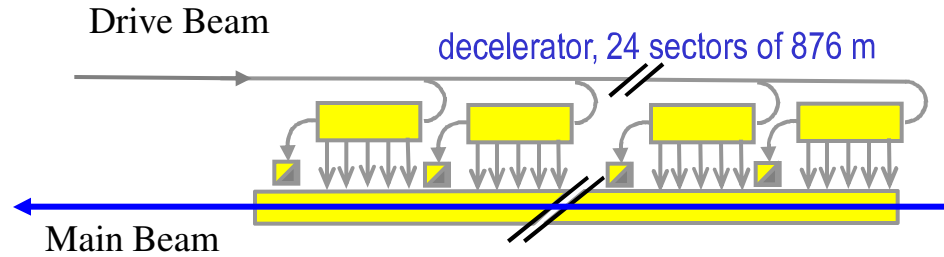
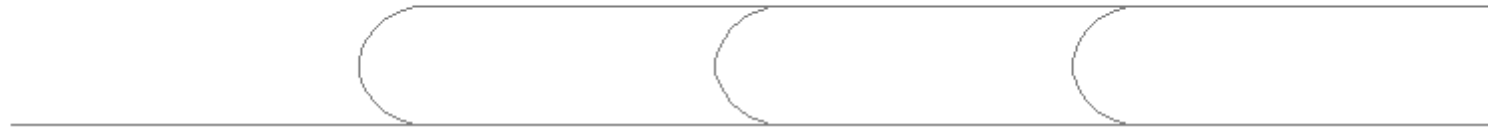
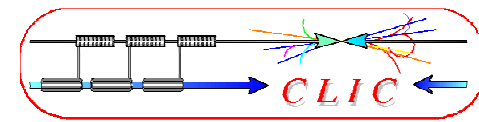


Counter flow distribution allows to power different sectors of the main linac with different time bins of a single long electron drive beam pulse

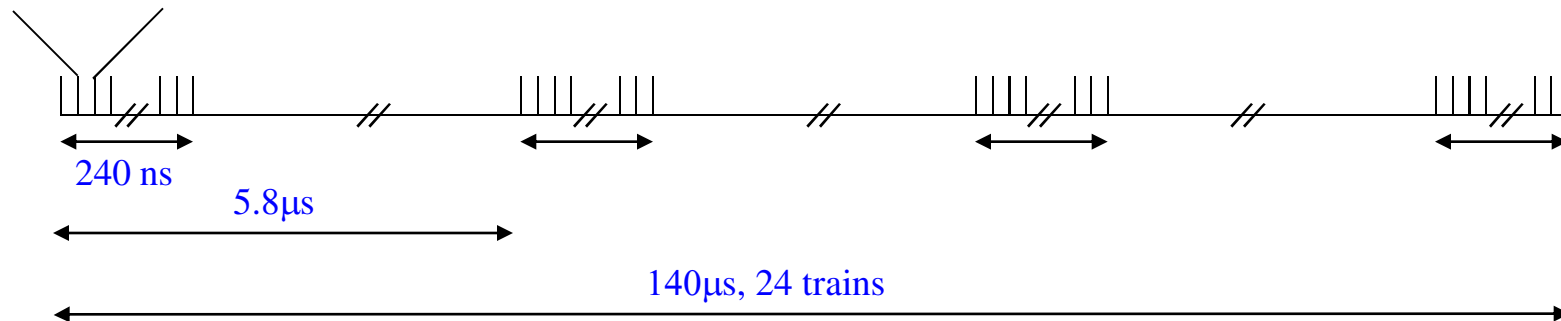
The distance between the pulses is $2 L_s = 2 L_{\text{main}}/N_S$ (L_{main} = single side linac length)

The **initial drive beam pulse length** t_{DB} is given by **twice the time of flight through one single linac**

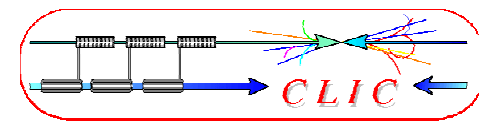
$$\text{so } t_{\text{DB}} = 2 L_{\text{main}} / c, \quad 140 \mu\text{s for the 3 TeV CLIC}$$



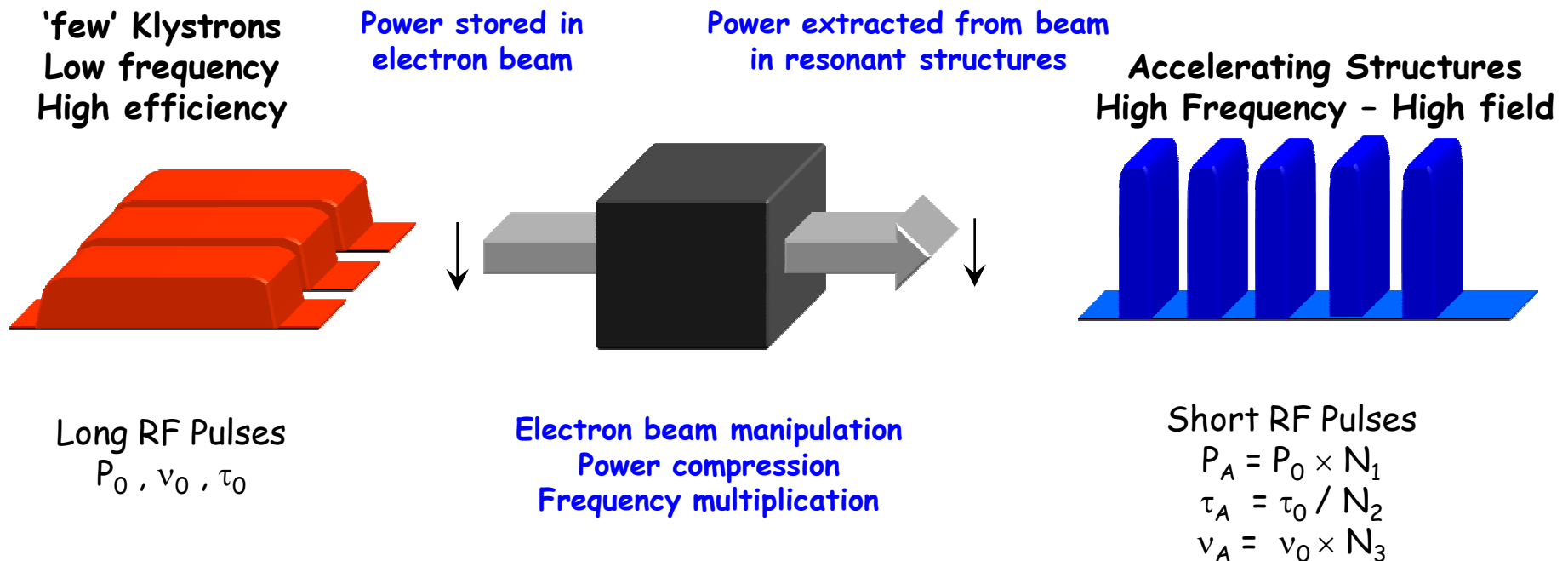
2904 bunches
83 ps (12 GHz)

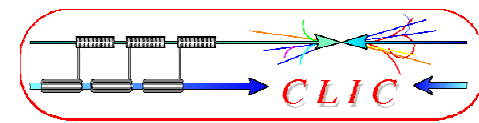


Bunch charge: 8.4 nC, Current in train: 100 A



- **Very high gradients** possible with NC accelerating structures at high RF frequencies (**30 GHz \rightarrow 12 GHz**)
- Extract required high RF power from an **intense e-** “**drive beam**”
- Generate **efficiently** long beam pulse and compress it (in power + frequency)

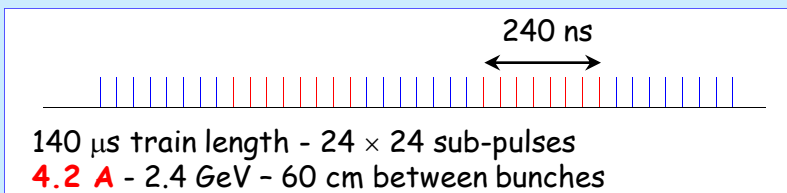




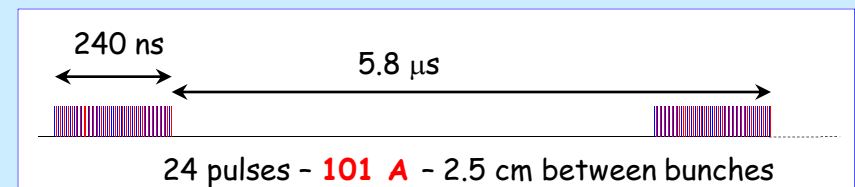
- But this one **in time domain**
- Input: **Long beam pulse train**
low current
low bunch frequency
- Output: **Short beam pulse trains**
high current
high bunch frequency
- => high beam power

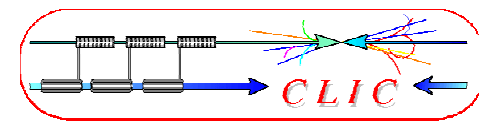


Drive beam time structure - initial



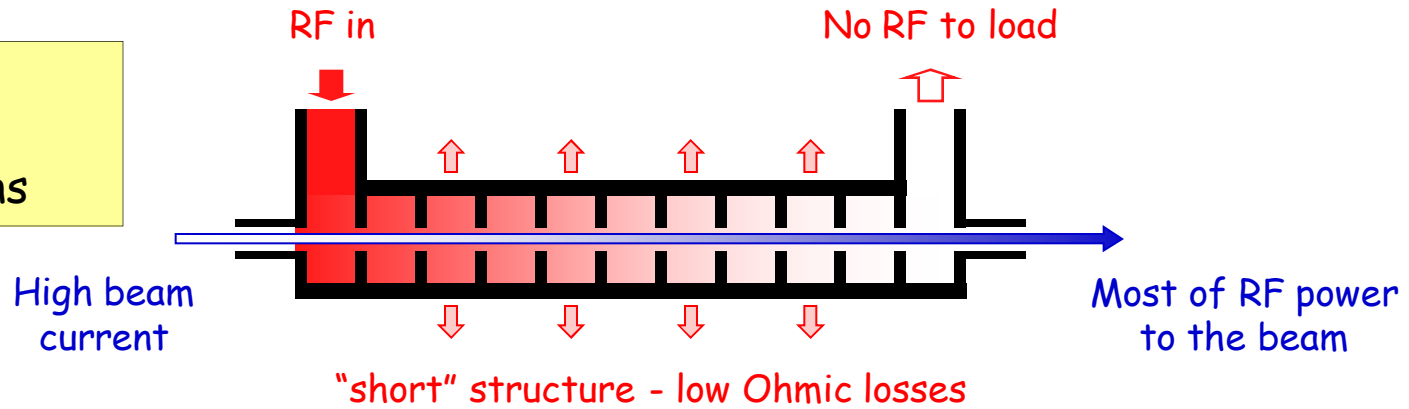
Drive beam time structure - final





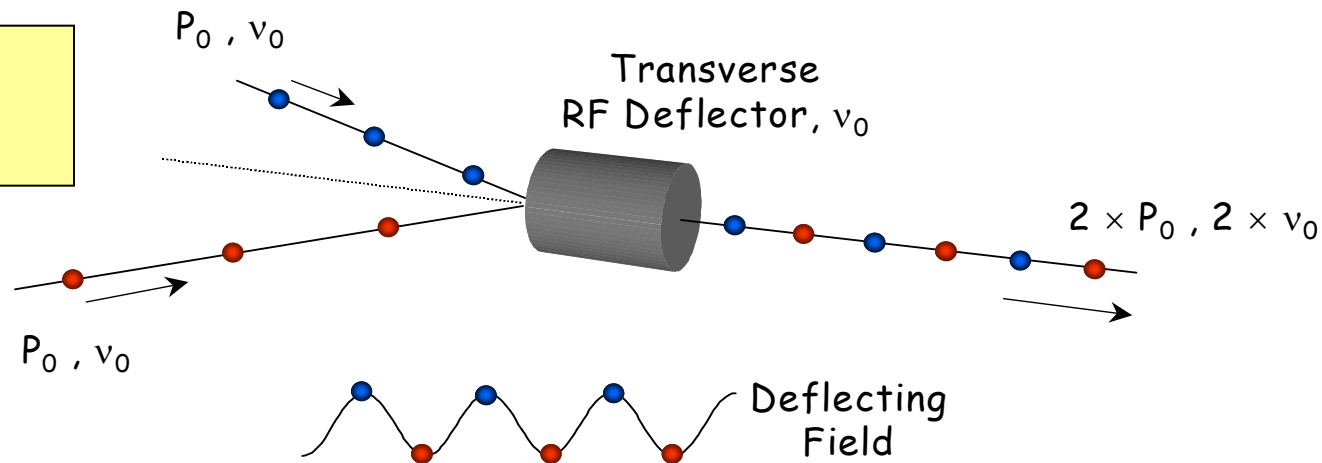
Efficient acceleration

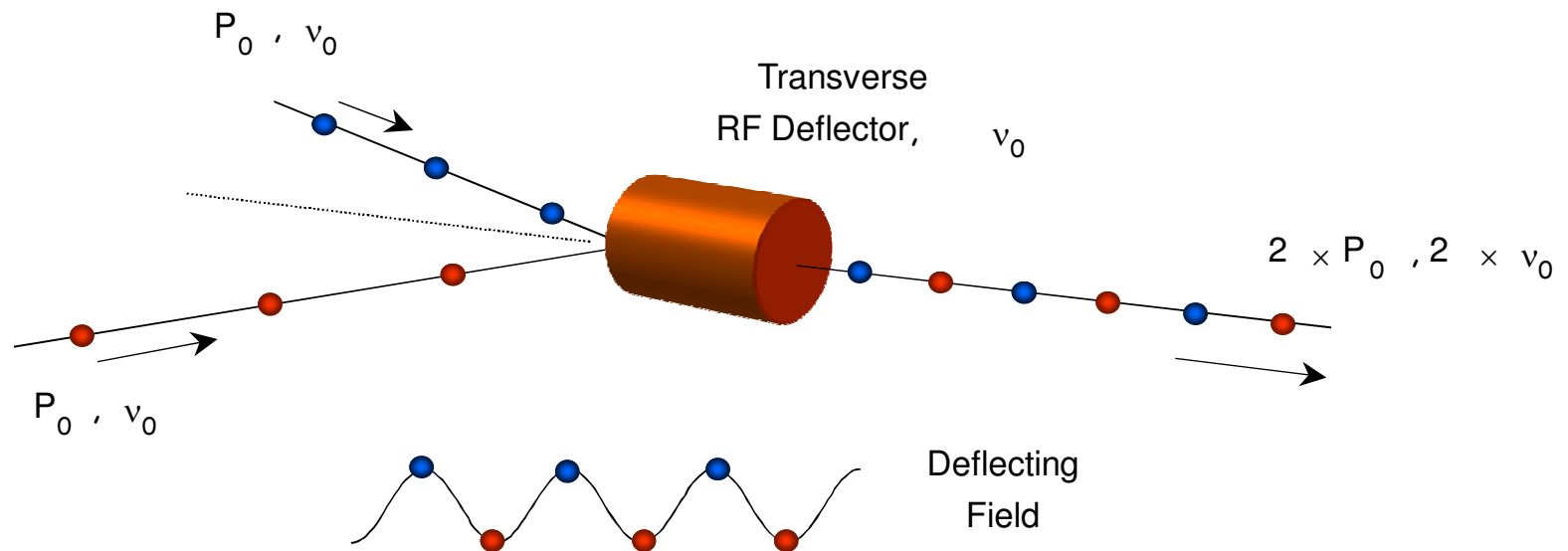
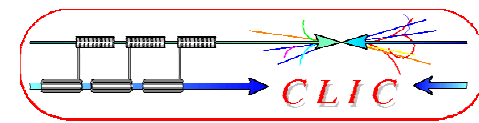
Full beam-loading
acceleration in
traveling wave sections

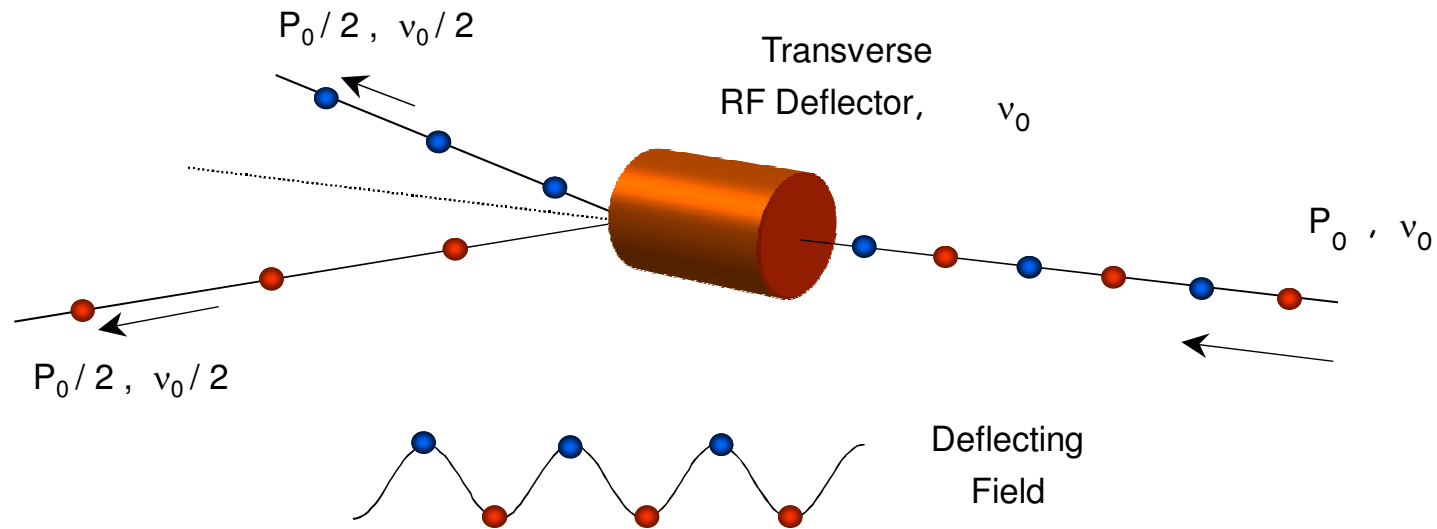
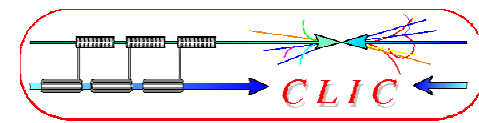


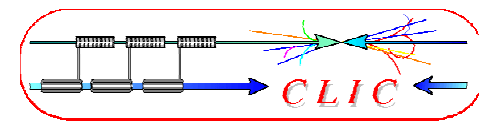
Frequency multiplication

Beam combination/separation
by transverse RF deflectors

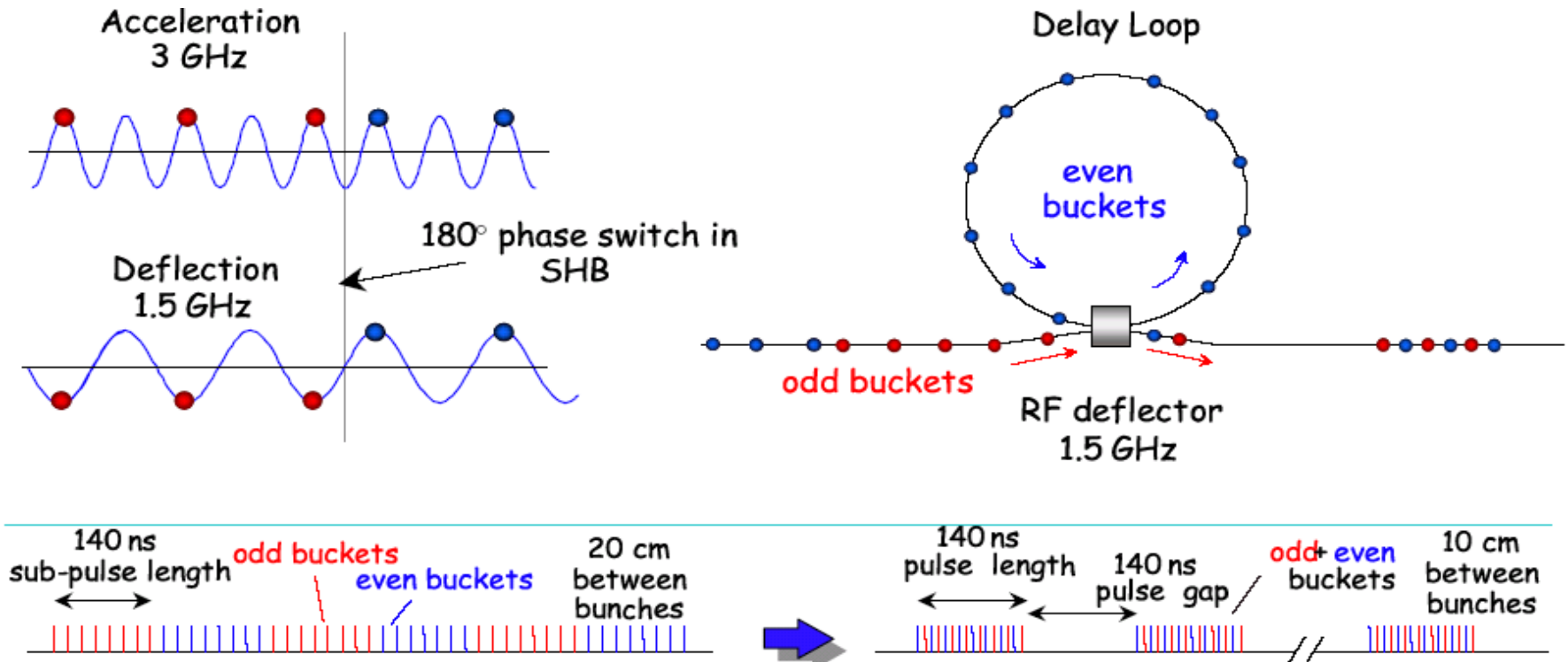


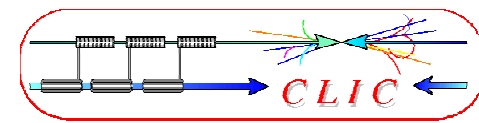






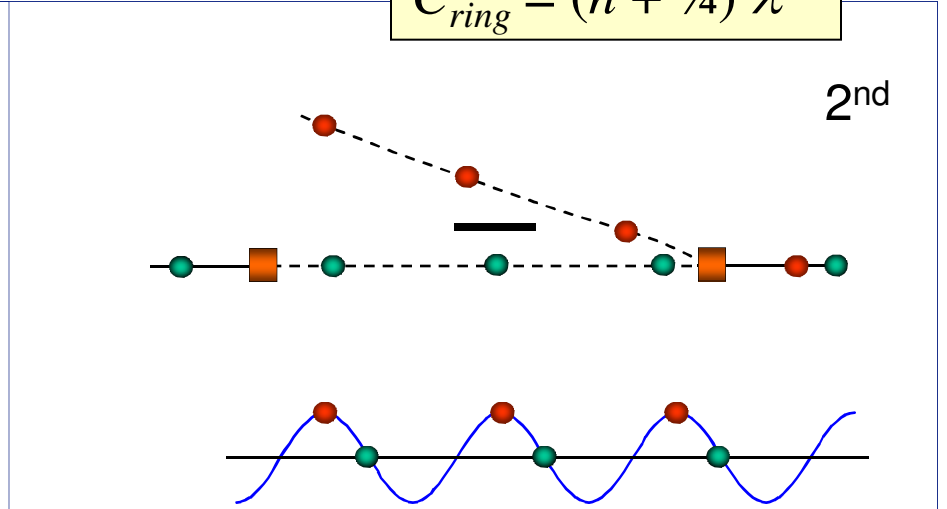
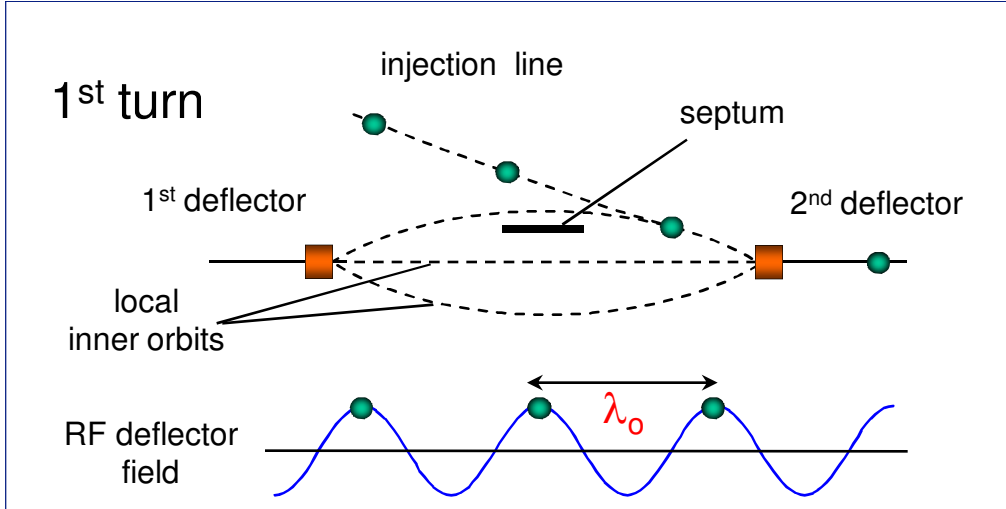
- double repetition frequency and current
- parts of bunch train delayed in loop
- RF deflector combines the bunches (f_{defl} = bunch rep. frequency)
- Path length corresponds to beam sub-pulse length



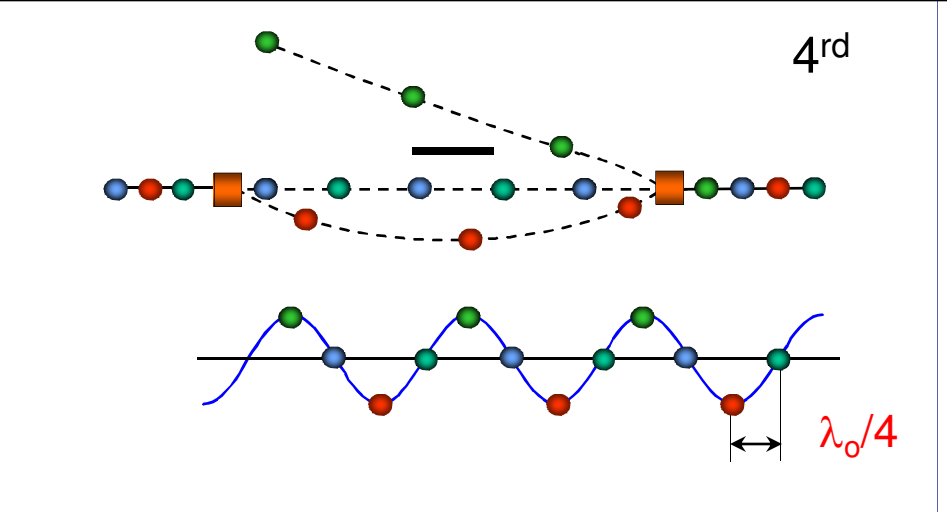
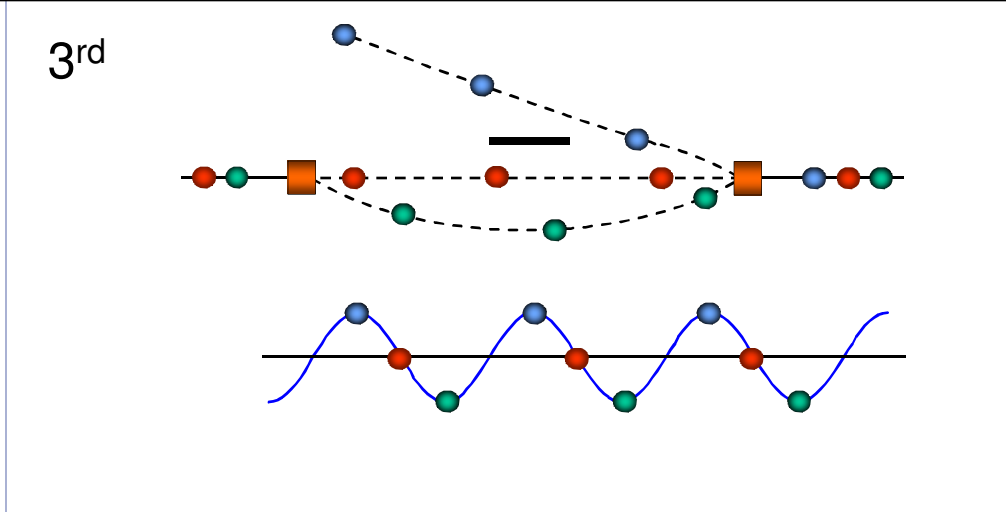


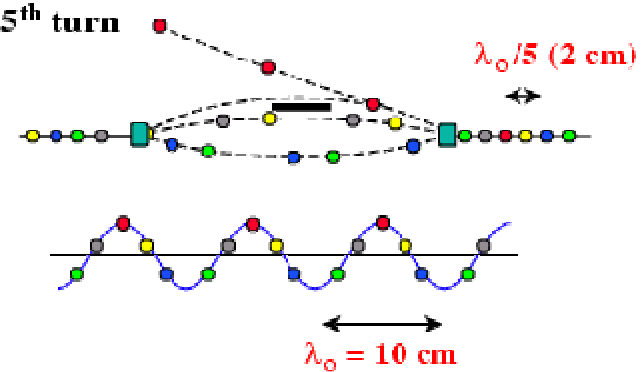
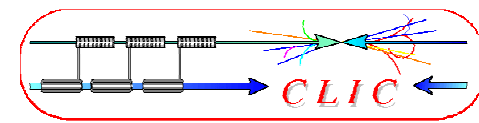
combination factors up to 5 reachable in a ring

$$C_{ring} = (n + 1/4) \lambda$$



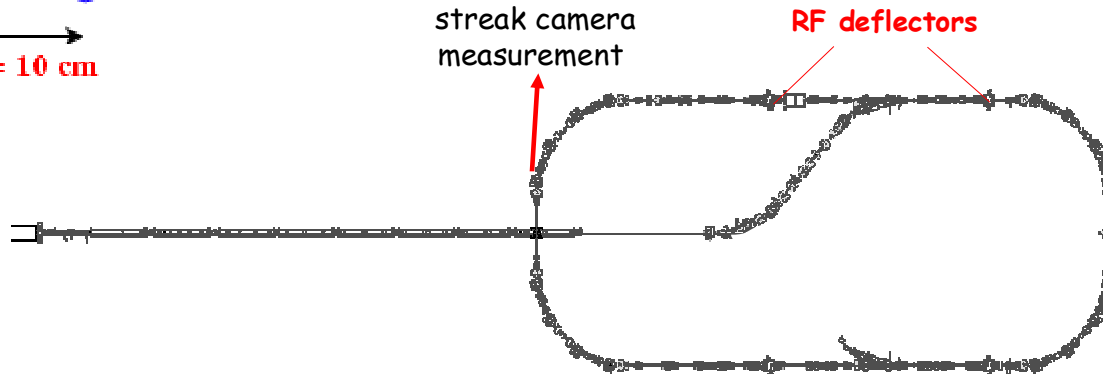
C_{ring} has to correspond to the distance of pulses from the previous combination stage!



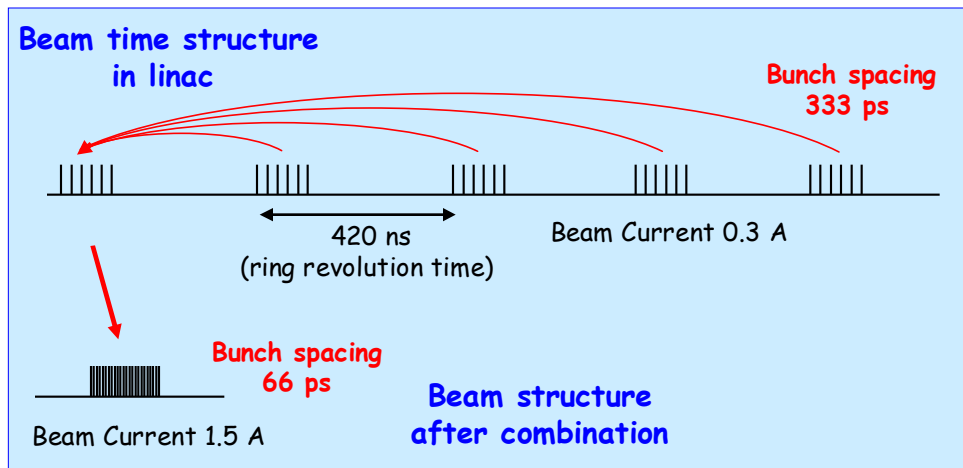
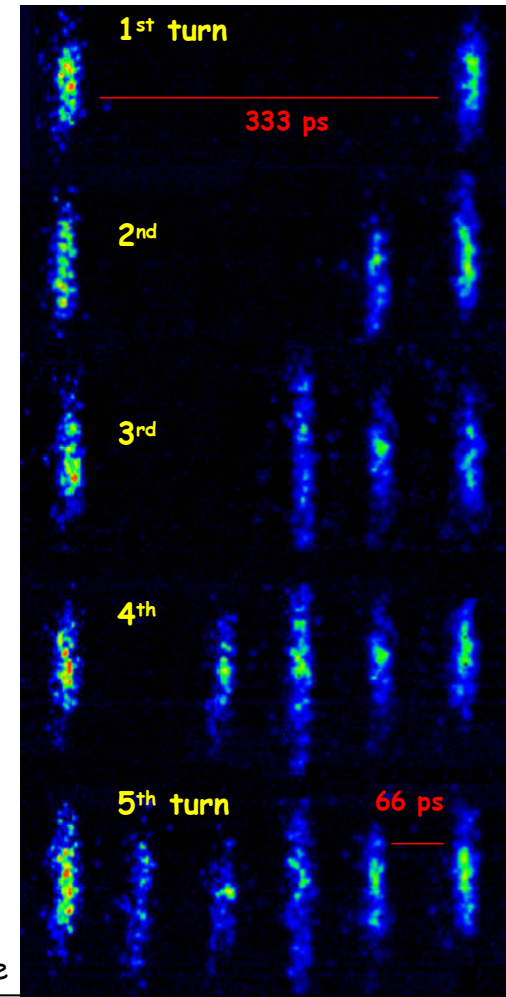


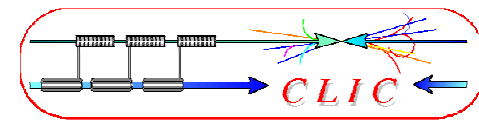
CTF3 - PRELIMINARY PHASE 2001/2002

Successful low-charge demonstration of electron pulse combination and bunch frequency multiplication by up to factor 5

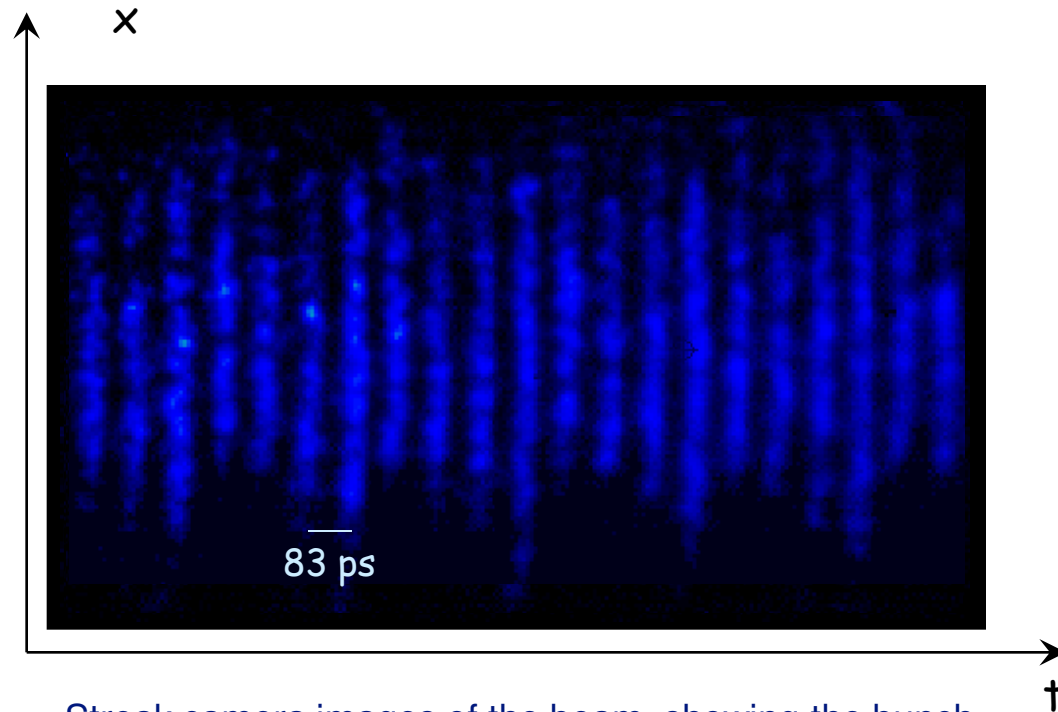


Streak camera image of beam time structure evolution



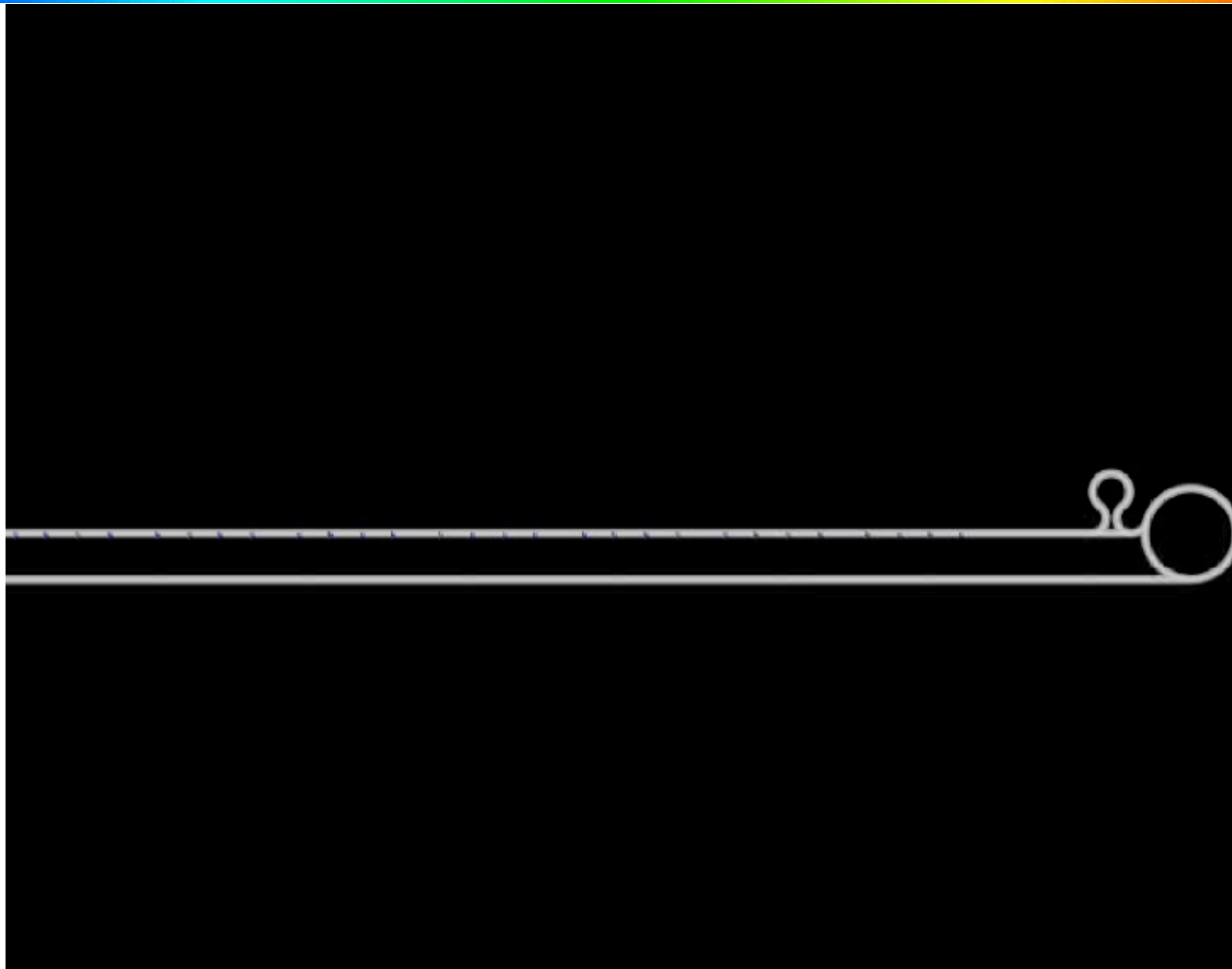
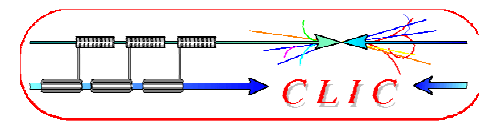


RF injection in combiner ring

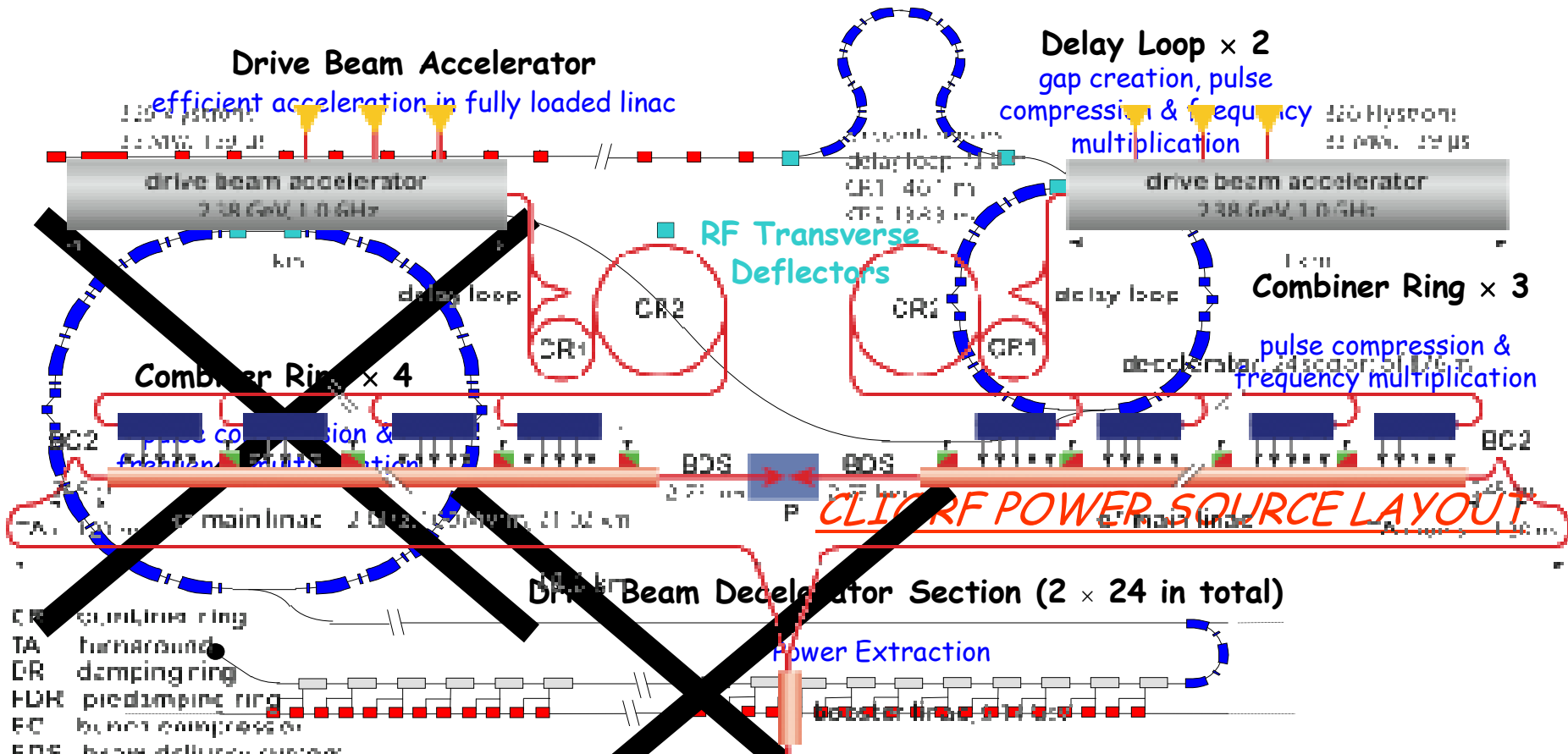
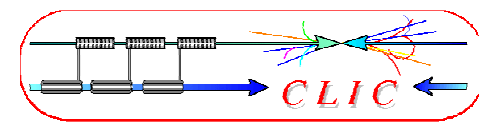


Streak camera images of the beam, showing the bunch combination process

A first ring combination test was performed in 2002, *at low current and short pulse*, in the CERN Electron-Positron Accumulator (EPA), properly modified



Alexandra
Andersson



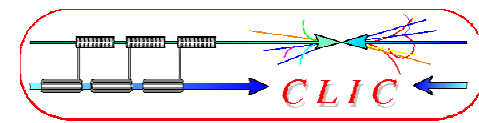
CLIC RF POWER SOURCE LAYOUT

Drive beam time structure - initial

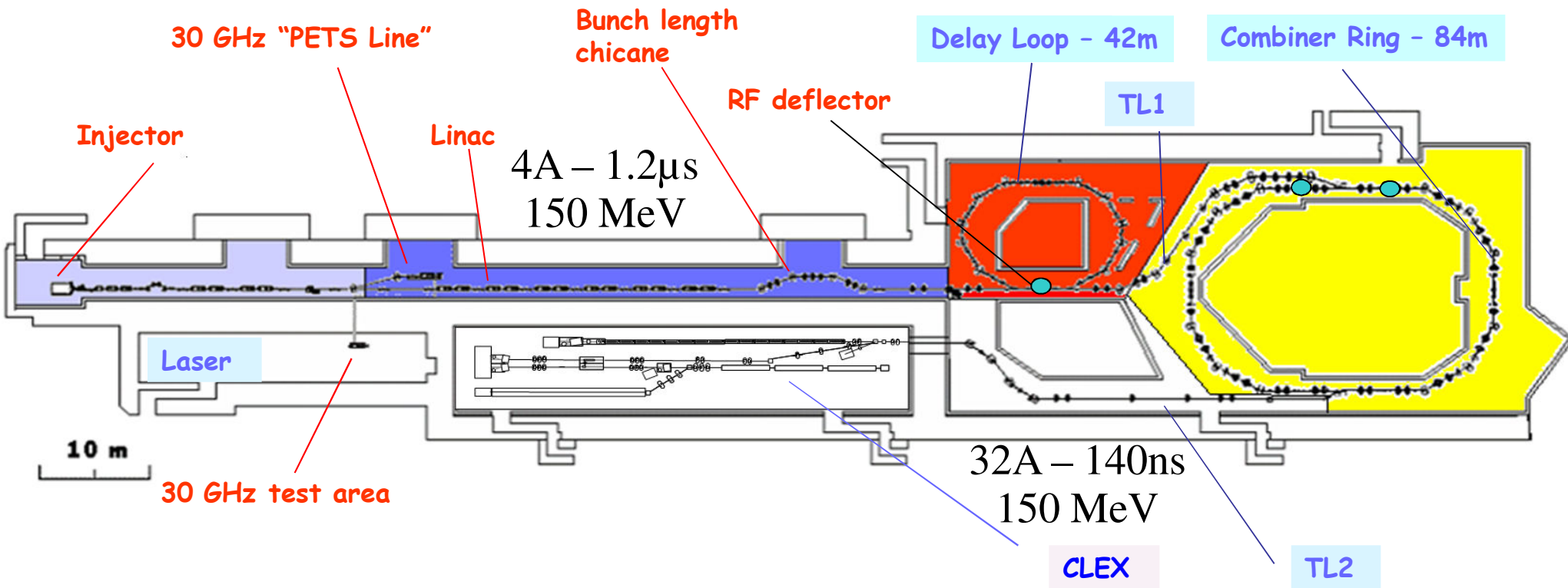
140 μ s train length - 24 \times 24 sub-pulses
4.2 A - 2.4 GeV - 60 cm between bunches

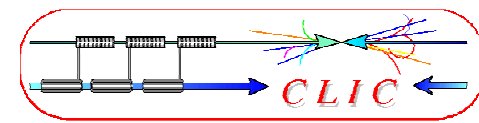
Drive beam time structure - final

24 pulses - **101 A** - 2.5 cm between bunches

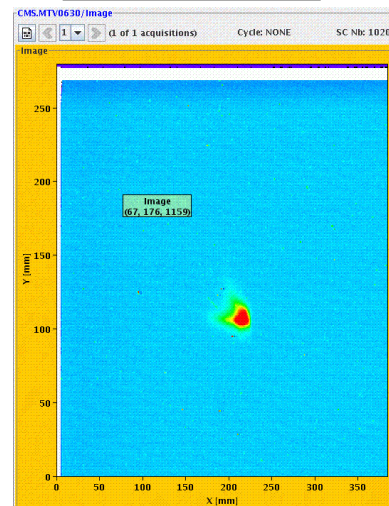
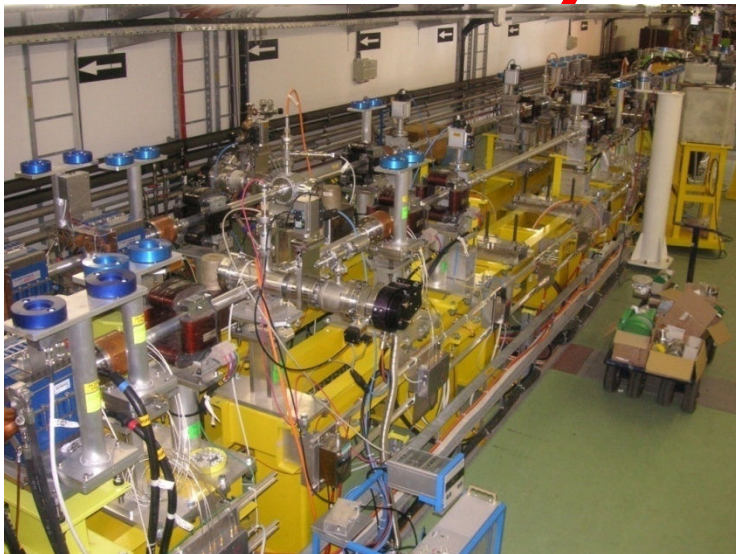
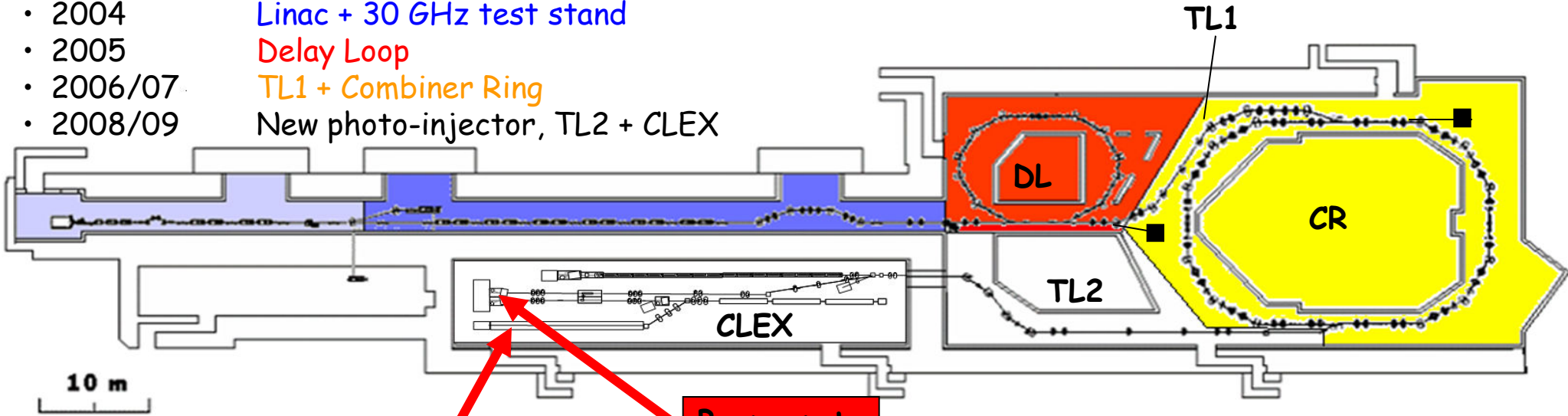


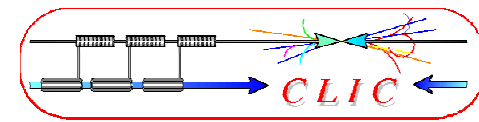
- demonstrate **Drive Beam generation**
(fully loaded acceleration, bunch frequency multiplication 8x)
- Test CLIC **accelerating structures**
- Test **power production structures (PETS)**





- 2003 Injector + part of linac
- 2004 Linac + 30 GHz test stand
- 2005 Delay Loop
- 2006/07 TL1 + Combiner Ring
- 2008/09 New photo-injector, TL2 + CLEX

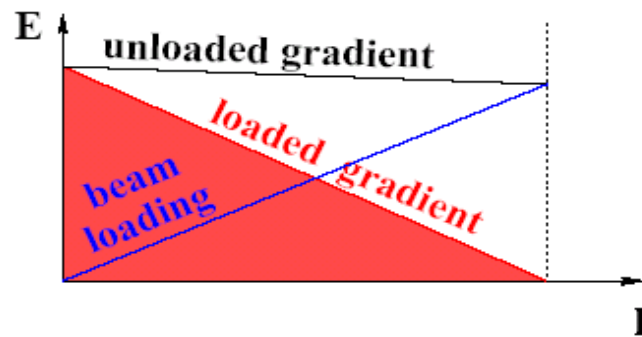
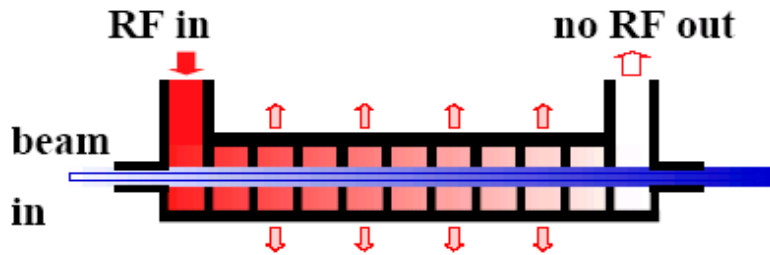
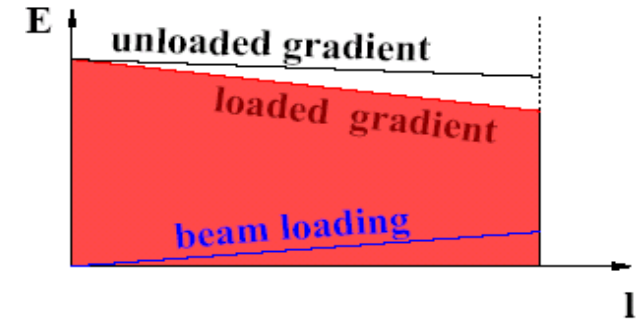




- **efficient** power transfer from RF to the beam needed

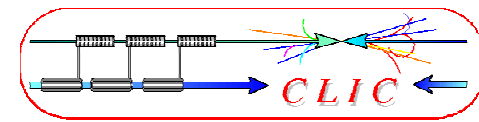
“Standard” situation:

- **small** beam loading
- power at structure exit lost in load



“Efficient” situation:

- high beam current
- **high** beam loading
- no power flows into load
- $V_{\text{ACC}} \approx 1/2 V_{\text{unloaded}}$

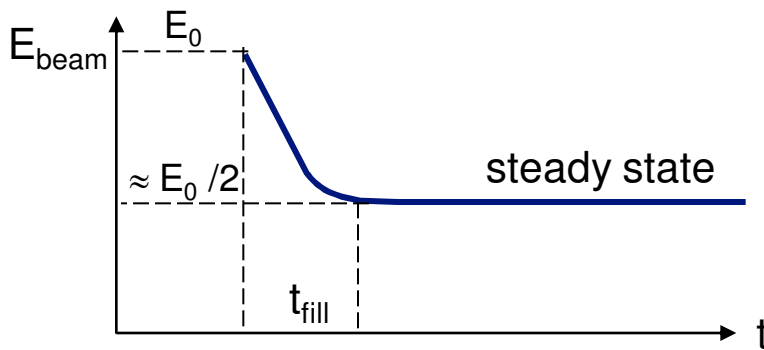


- Disadvantage: any current variation changes energy gain

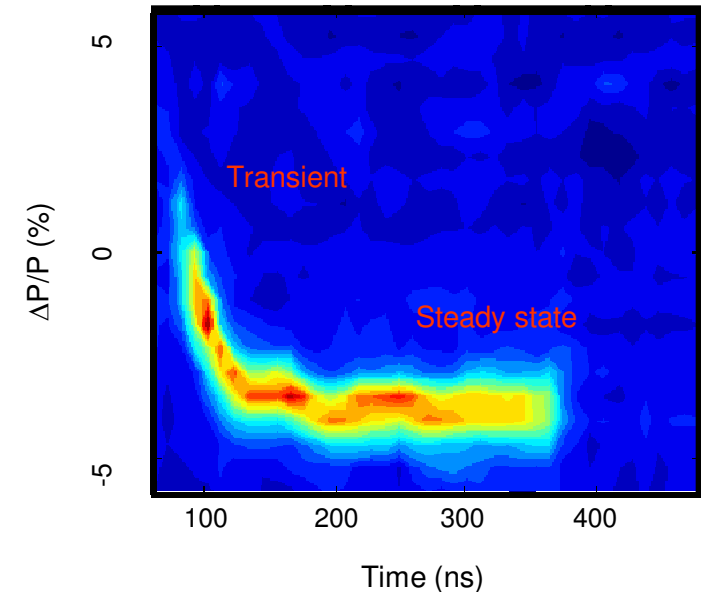
$$\frac{dV / V}{dI_{beam} / I_{beam}} = - \frac{I_{beam}}{I_{opt}}$$

at full loading, 1% current variation = 1% voltage variation

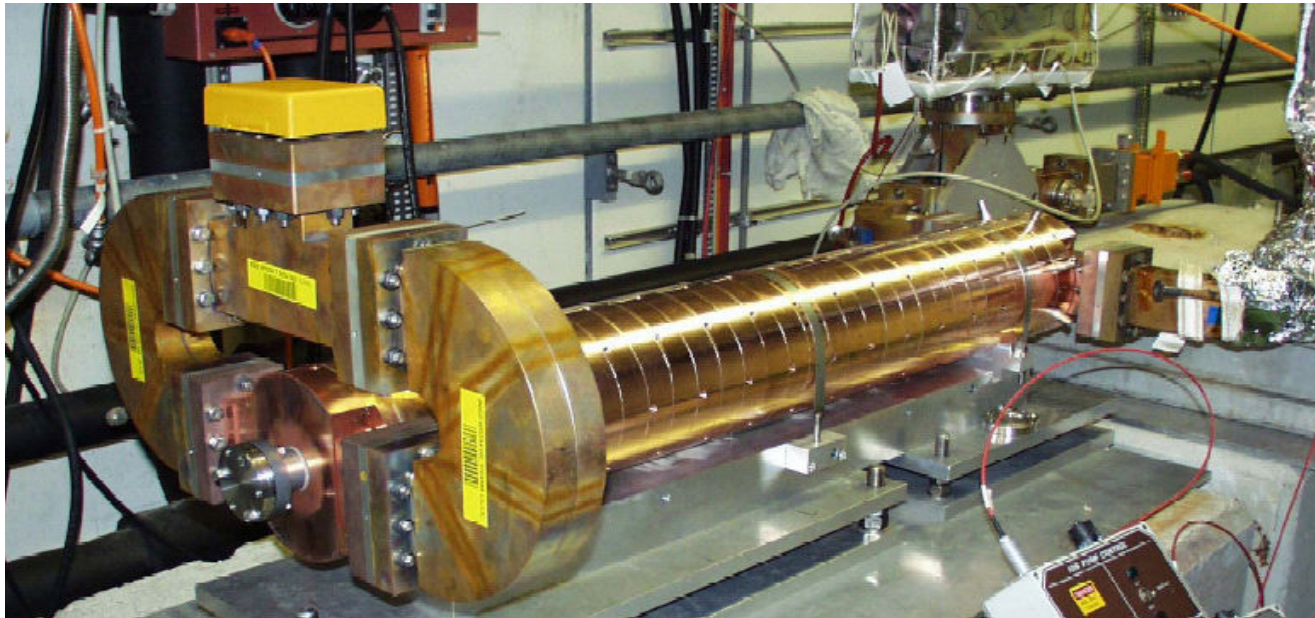
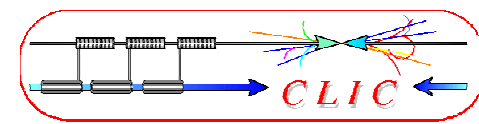
- Requires **high current stability**
- Energy transient**
(first bunches see full field)



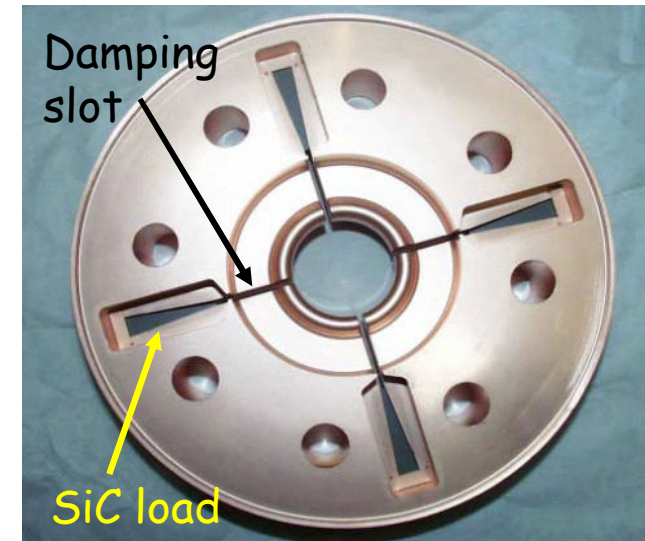
Time resolved beam energy spectrum measurement in CTF3



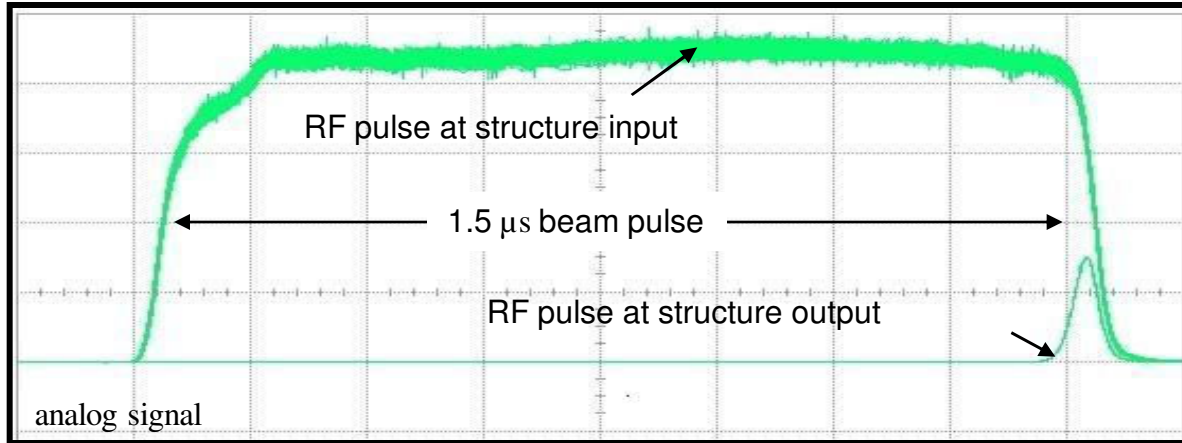
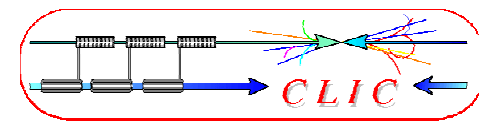
- Requires **continuous bunch train**



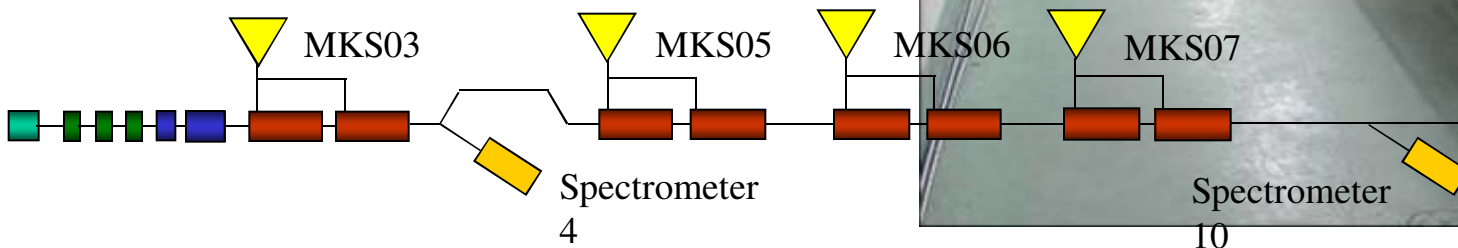
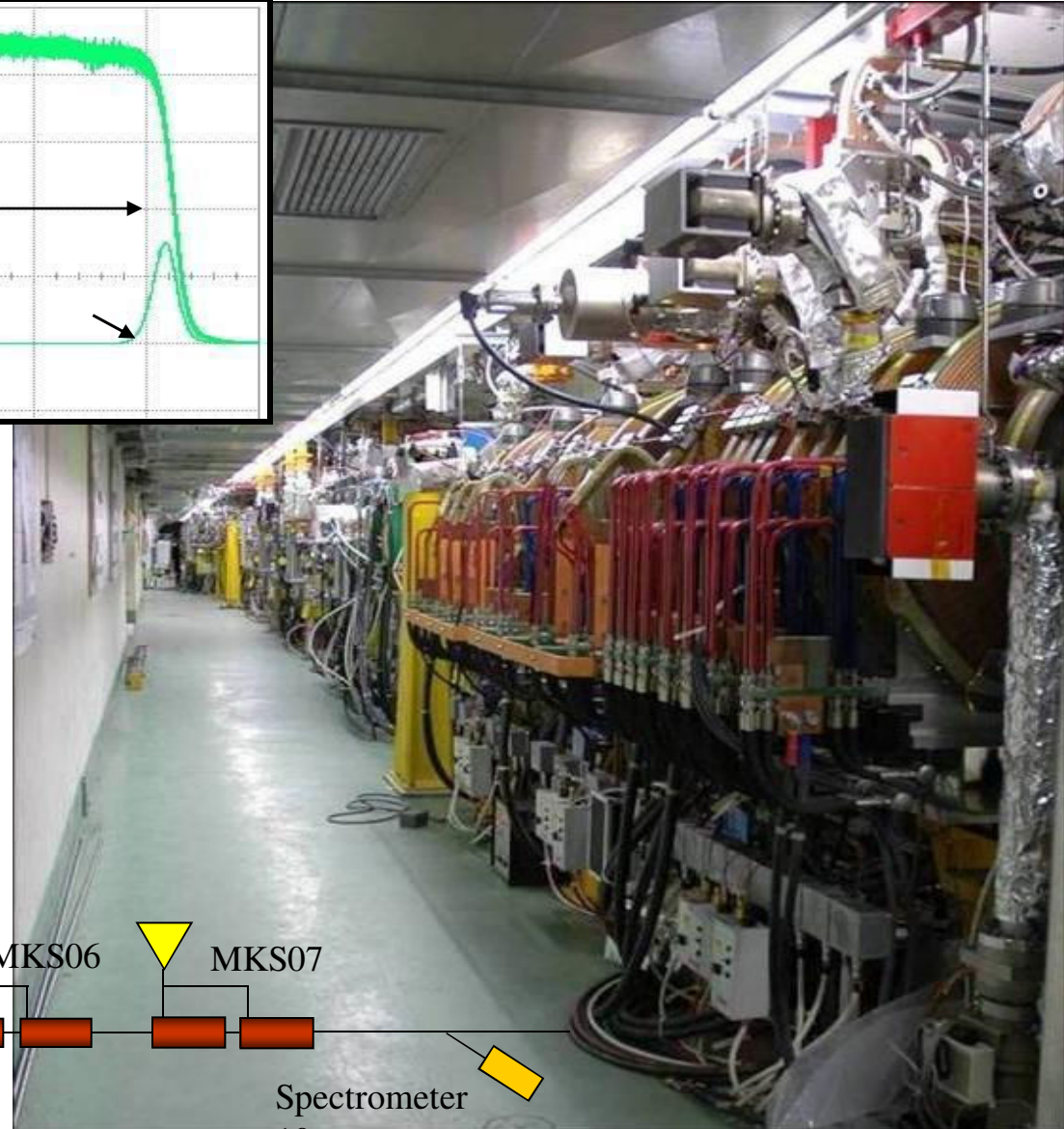
Dipole modes suppressed by slotted iris damping (first dipole's Q factor < 20) and HOM frequency detuning



- 3 GHz $2\pi/3$ traveling wave structure
- constant aperture
- **slotted-iris damping + detuning** with nose cones
- up to 4 A 1.4 μ s beam pulse accelerated
no sign of beam break-up



- Measured RF-to-beam efficiency 95.3%
- Theory 96% (~ 4 % ohmic losses)



CTF3

CLIC TEST FACILITY (CTF3)

WIGGLER

DELAY LOOP

QUADRUPOLE AND SEXTUPOLE

TRANSFER LINES

CHIKANE

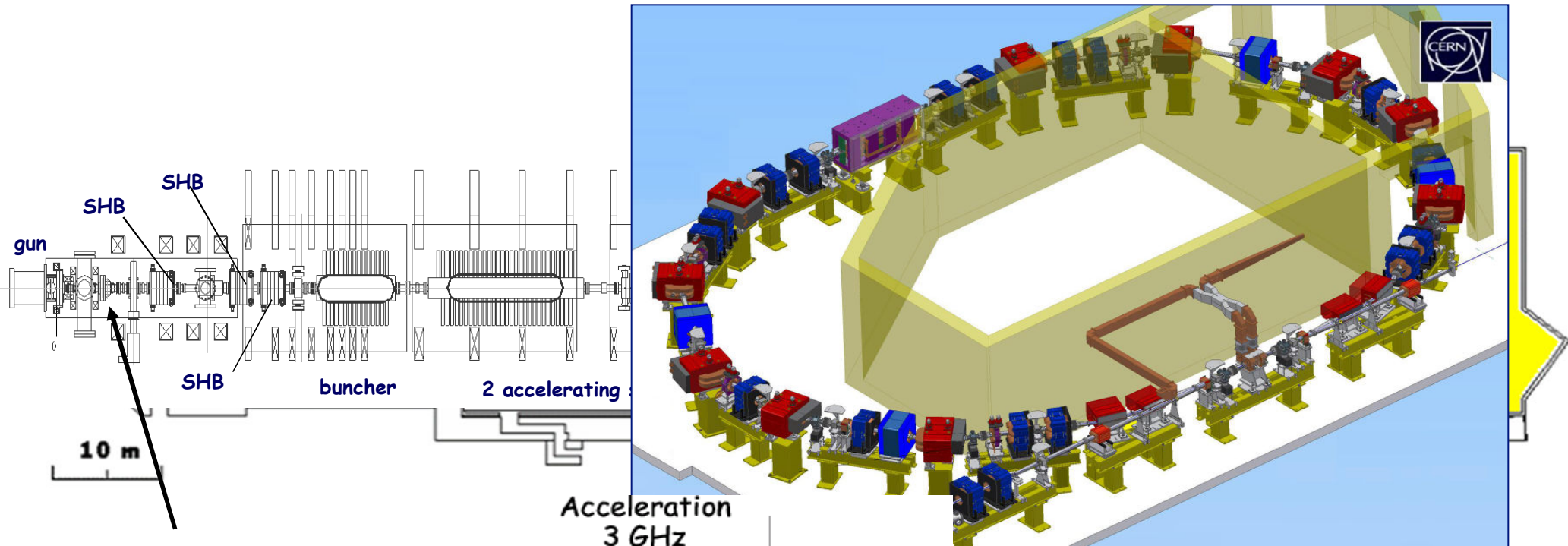
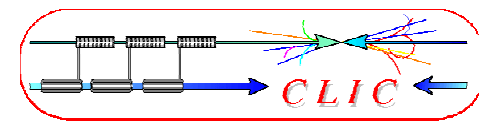
SEPTUM CHAMBER

RF DEFLECTOR

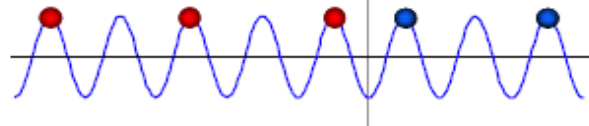
INFN

INFN
Italian National Institute for Nuclear Physics
Laboratori Nazionali di Frascati

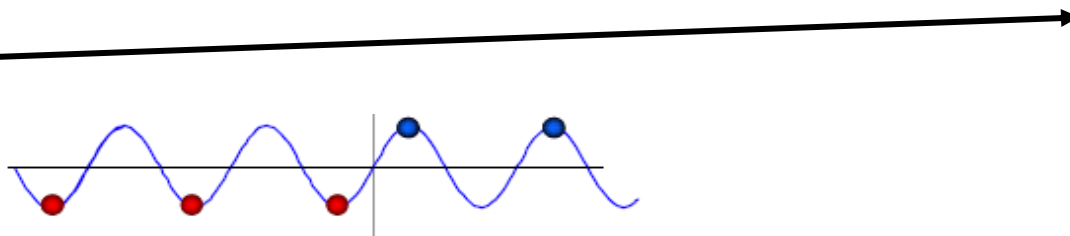
SIM 14-11-2005 A.ZOLLA

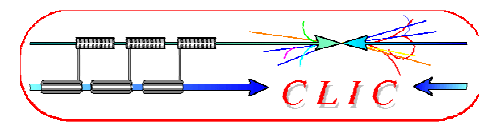


- 1.5 GHz sub-harm. bunching system

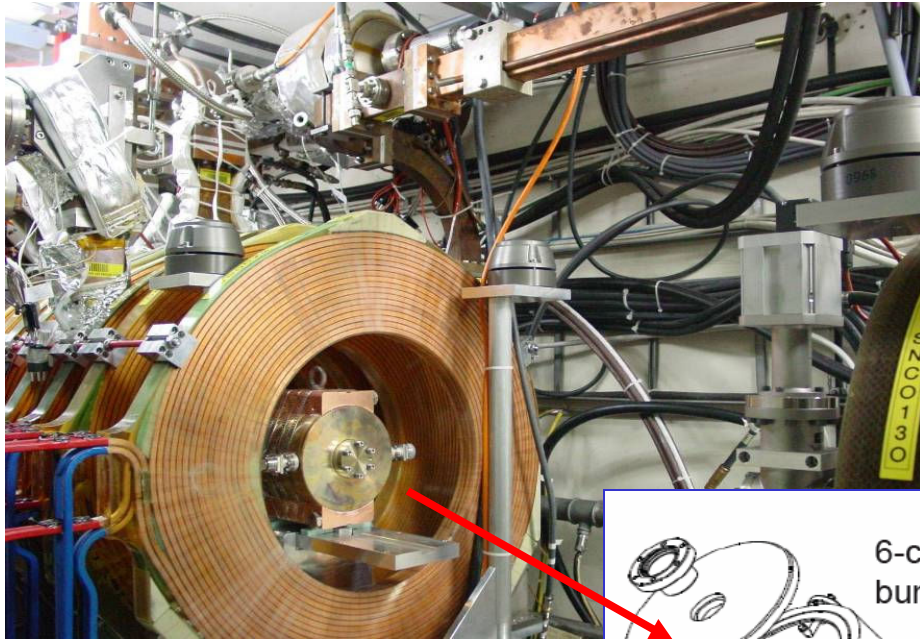


- 1.5 GHz RF deflector

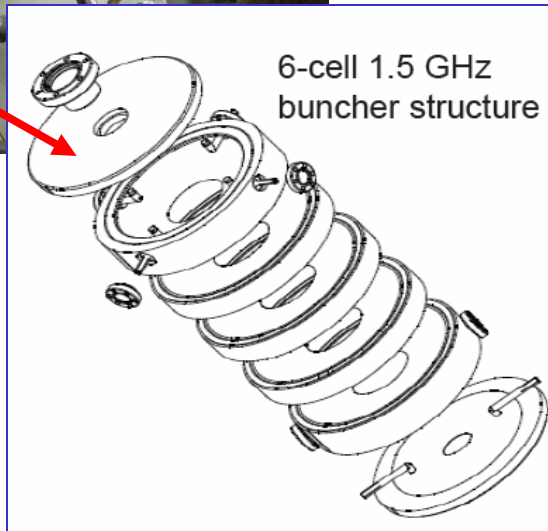




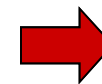
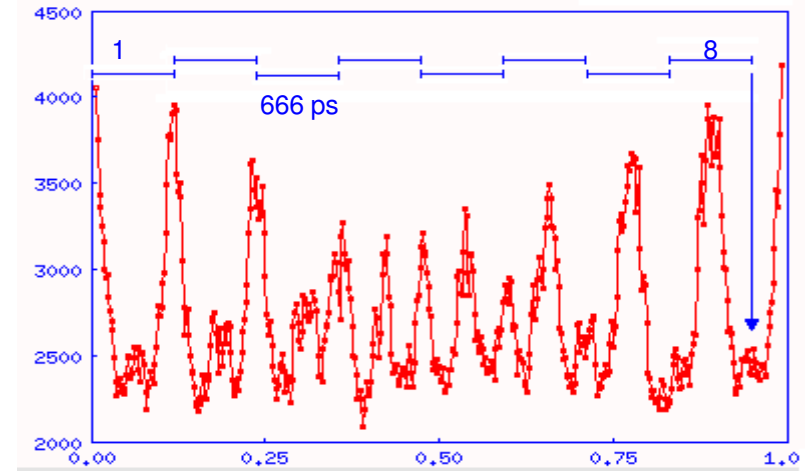
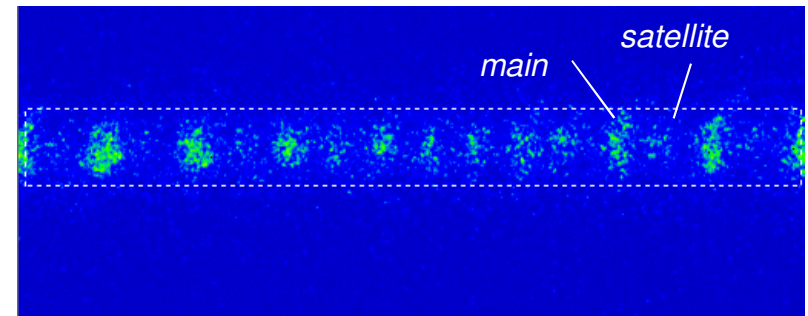
Fast phase switch from SHB system (CTF3)



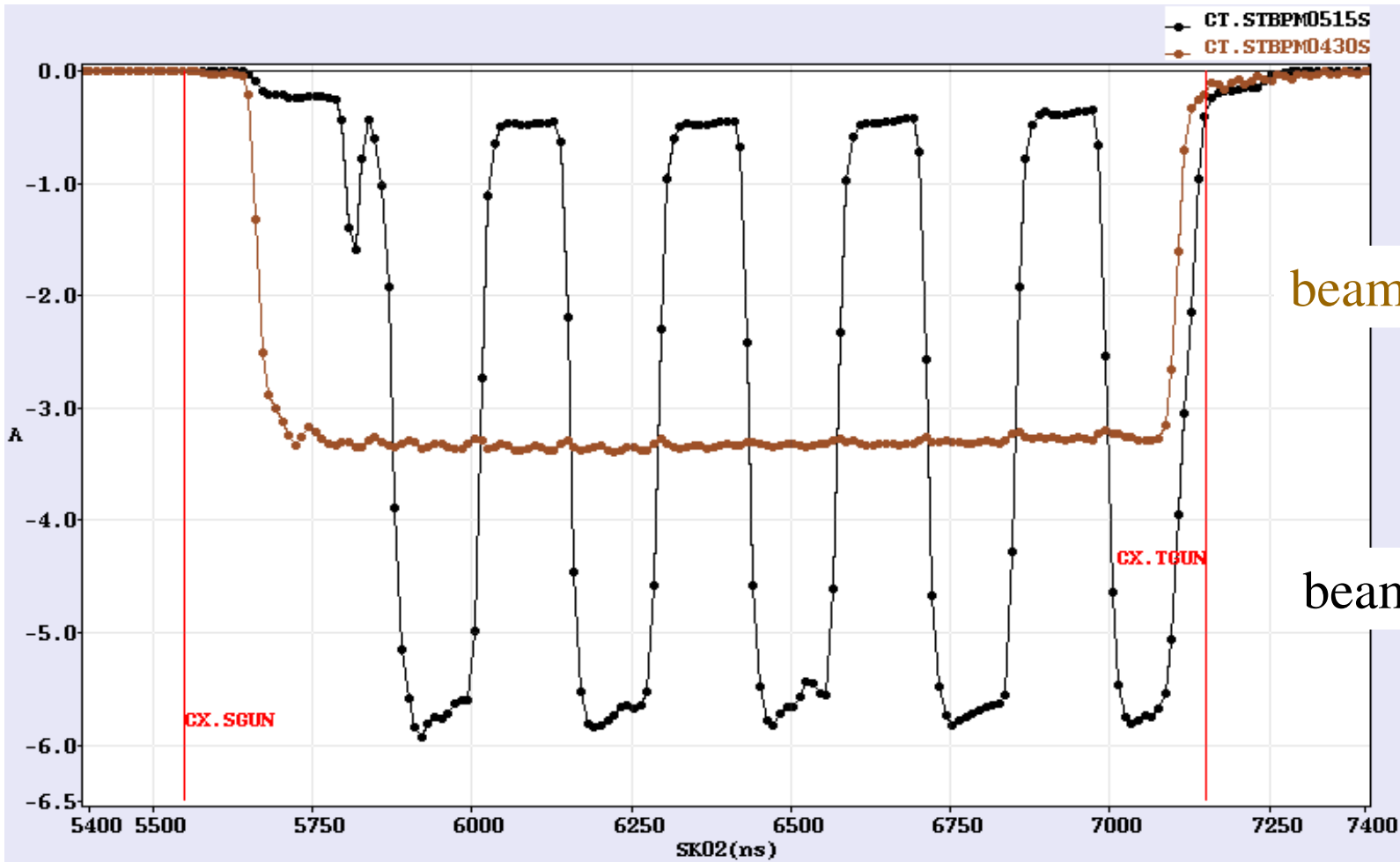
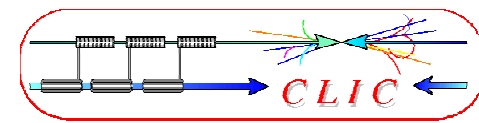
3 Traveling Wave Sub-harmonic bunchers, each fed by a wide-band Traveling Wave Tube



Streak camera image



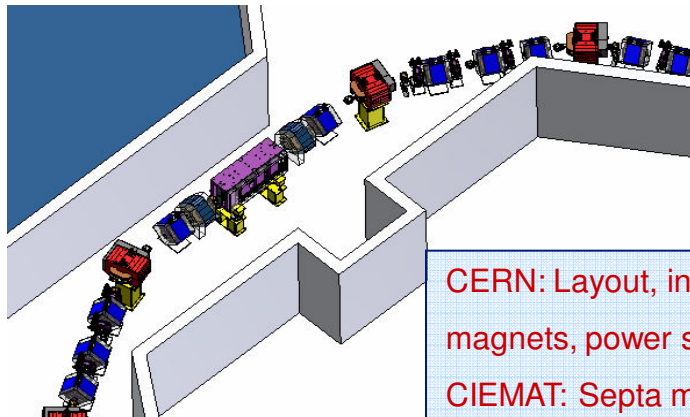
$$8.5 \cdot 666 \text{ ps} = 5.7 \text{ ns}$$



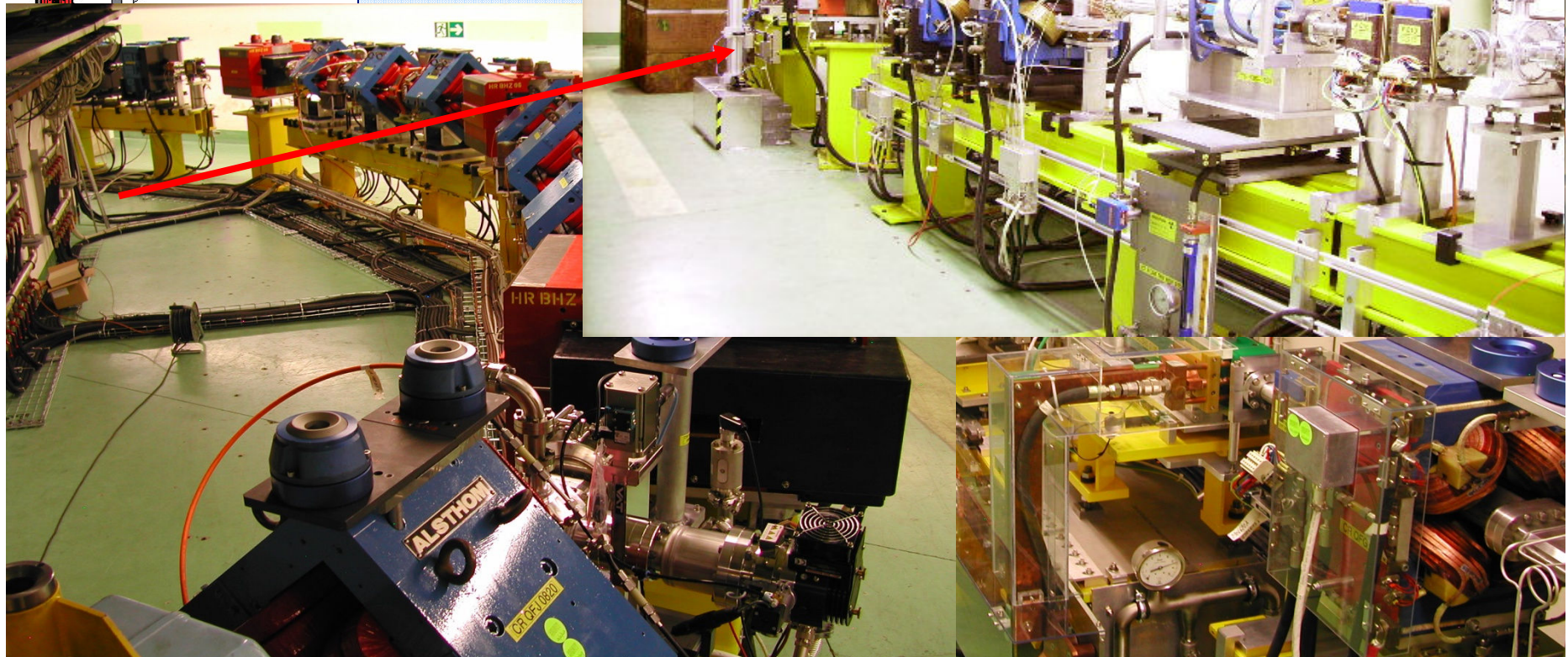
beam before the DL

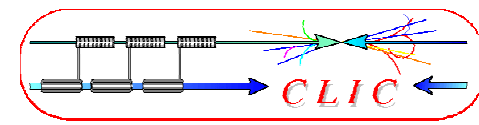
beam after the DL

● 3.3 A after chicane \Rightarrow < 6 A after combination (satellites)

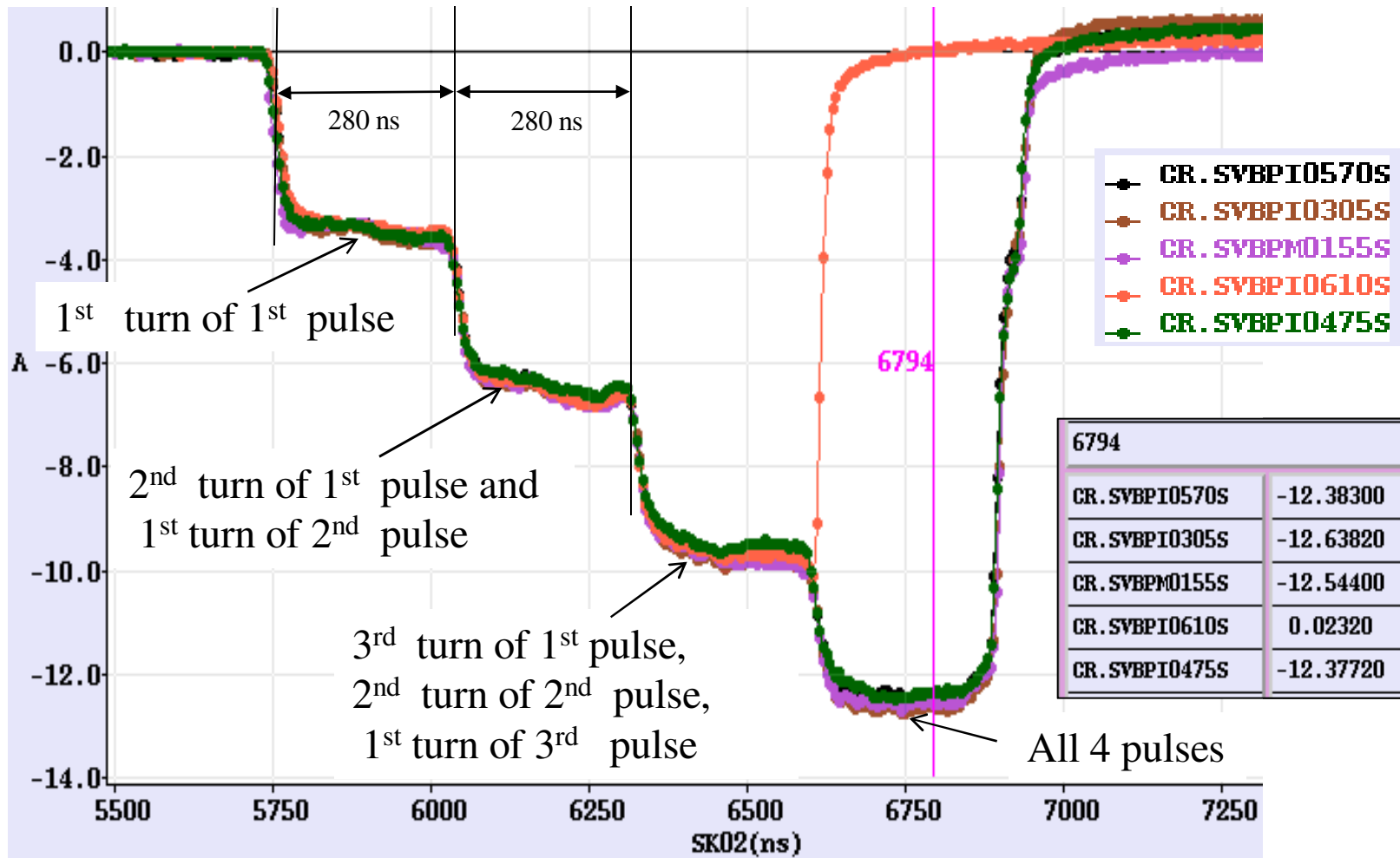


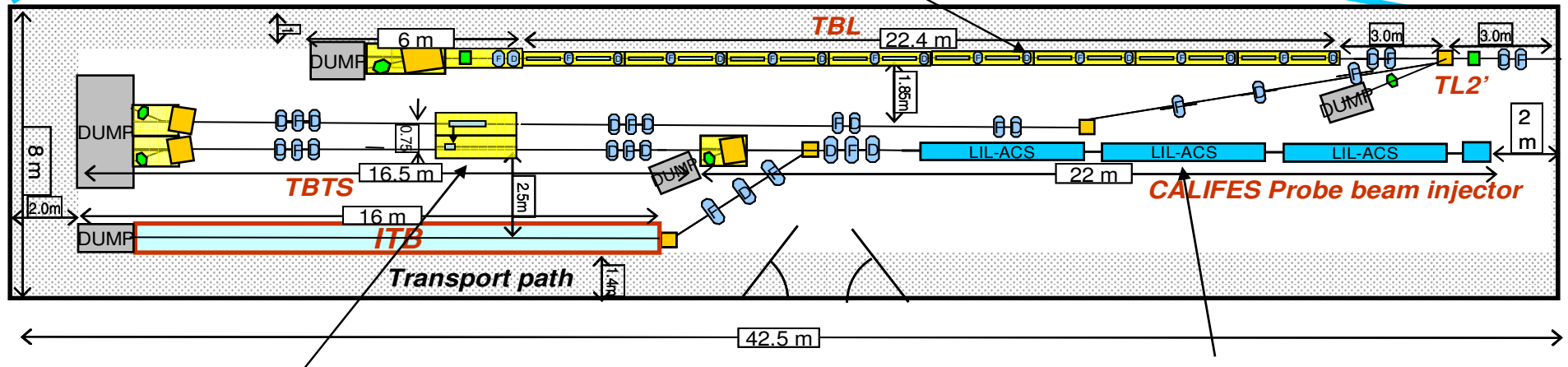
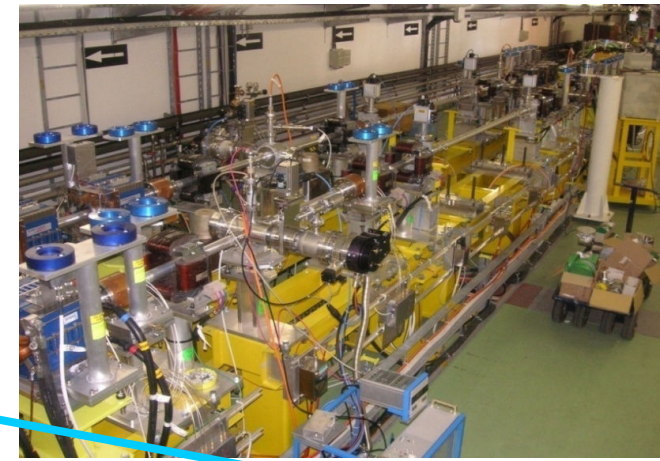
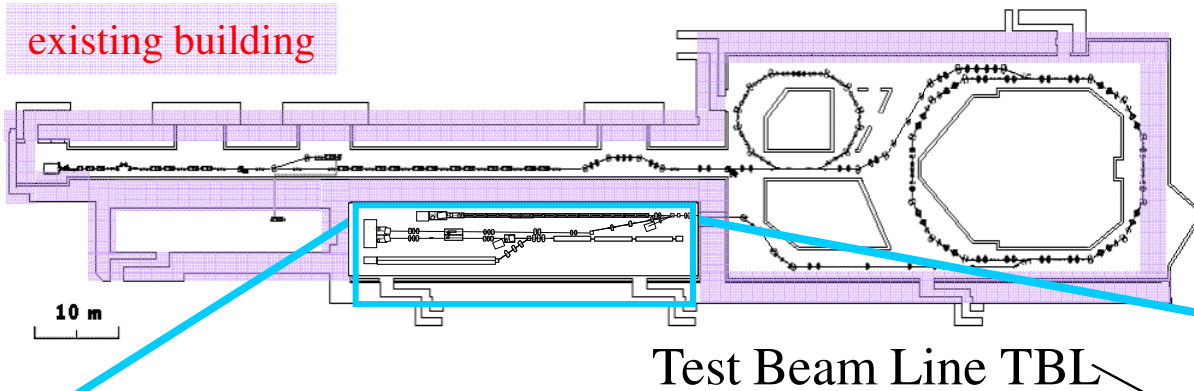
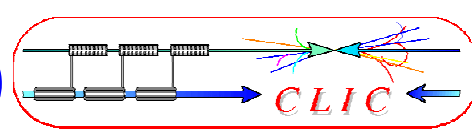
CERN: Layout, in magnets, power s
CIEMAT: Septa m





- factor 4 combination achieved with 13 A, 280 ns,

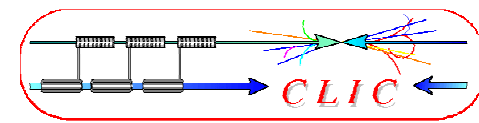




Two Beam Test Stand

Probe Beam

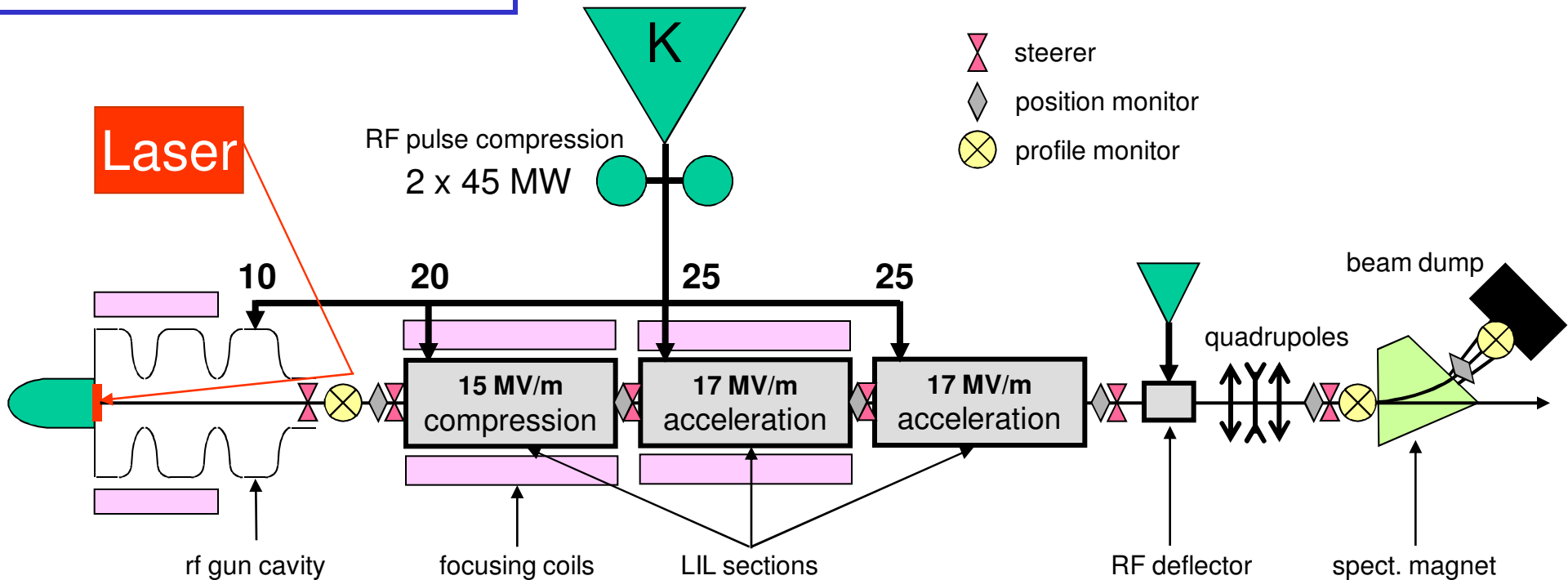
- Combined beam extracted to **CLEX**
- tests for **power production, deceleration** and **two-beam studies**



Responsibility of IRFU (DAPNIA), CEA, Saclay, France

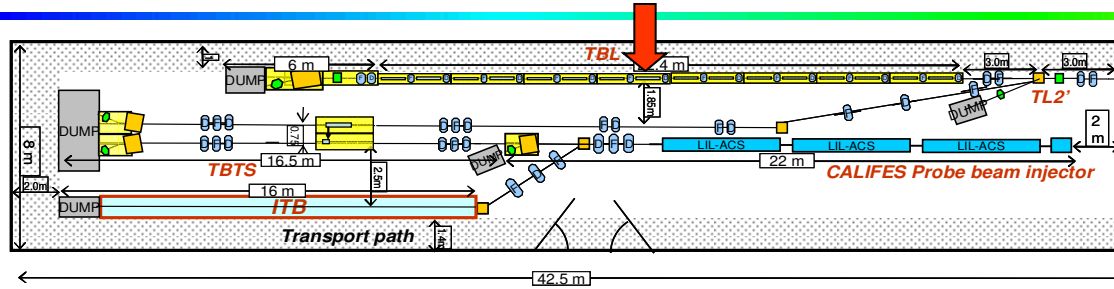
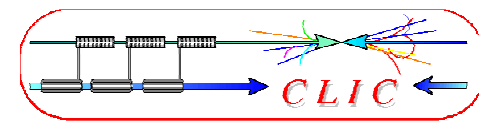
200 MeV
 bunch charge 0.5 nC
 number of bunches 1 - 64

Status:
 Installed, RF conditioning in Sept.
 Laser under development



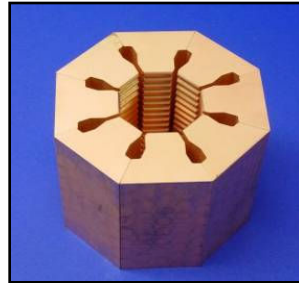
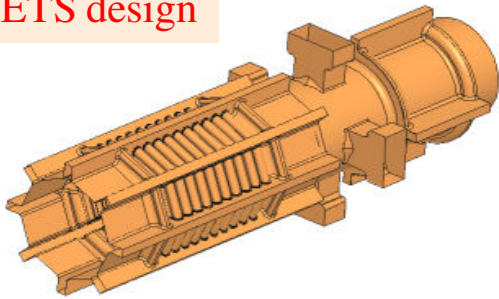
CALIFES

A. Mosnier, CEA Dapnia

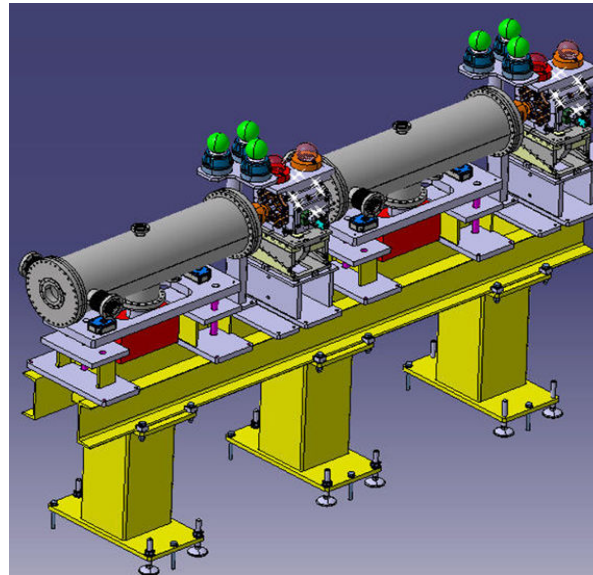


- High energy-spread beam transport decelerate to 50 % beam energy
 - Drive Beam stability
- Stability of RF power extraction
 - total power in 16 PETS: 2.5 GW
 - Alignment procedures

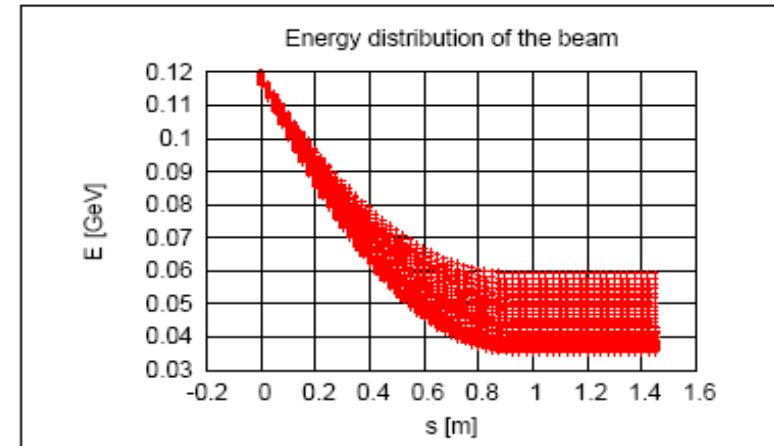
PETS design



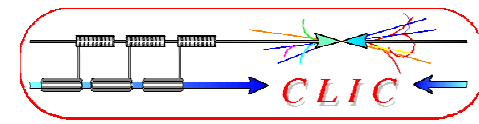
5 MV/m deceleration (35 A)
165 MV output Power



2 standard cells,
16 total

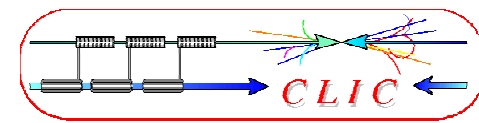


PETS development: CIEMAT
BPM: IFIC Valencia
and UPC Barcelona

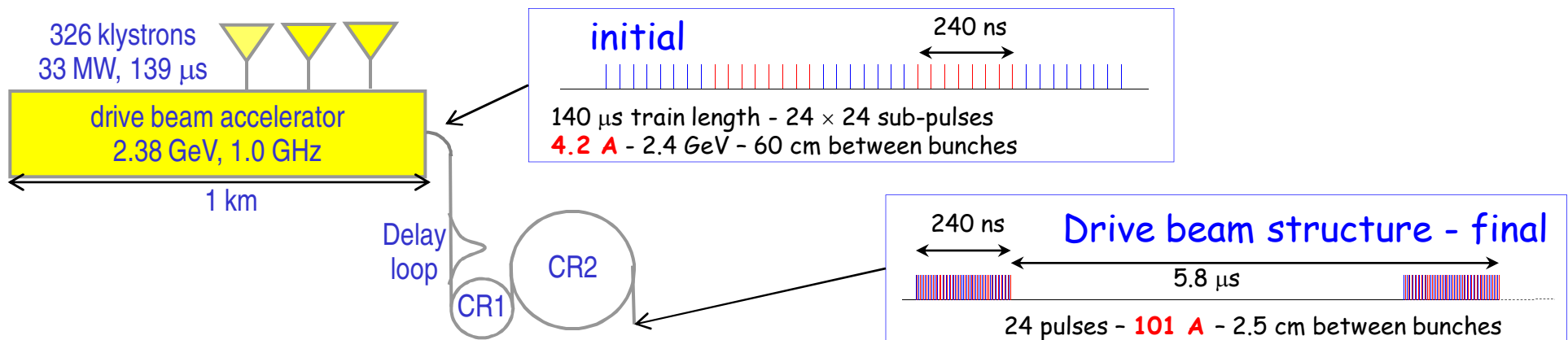


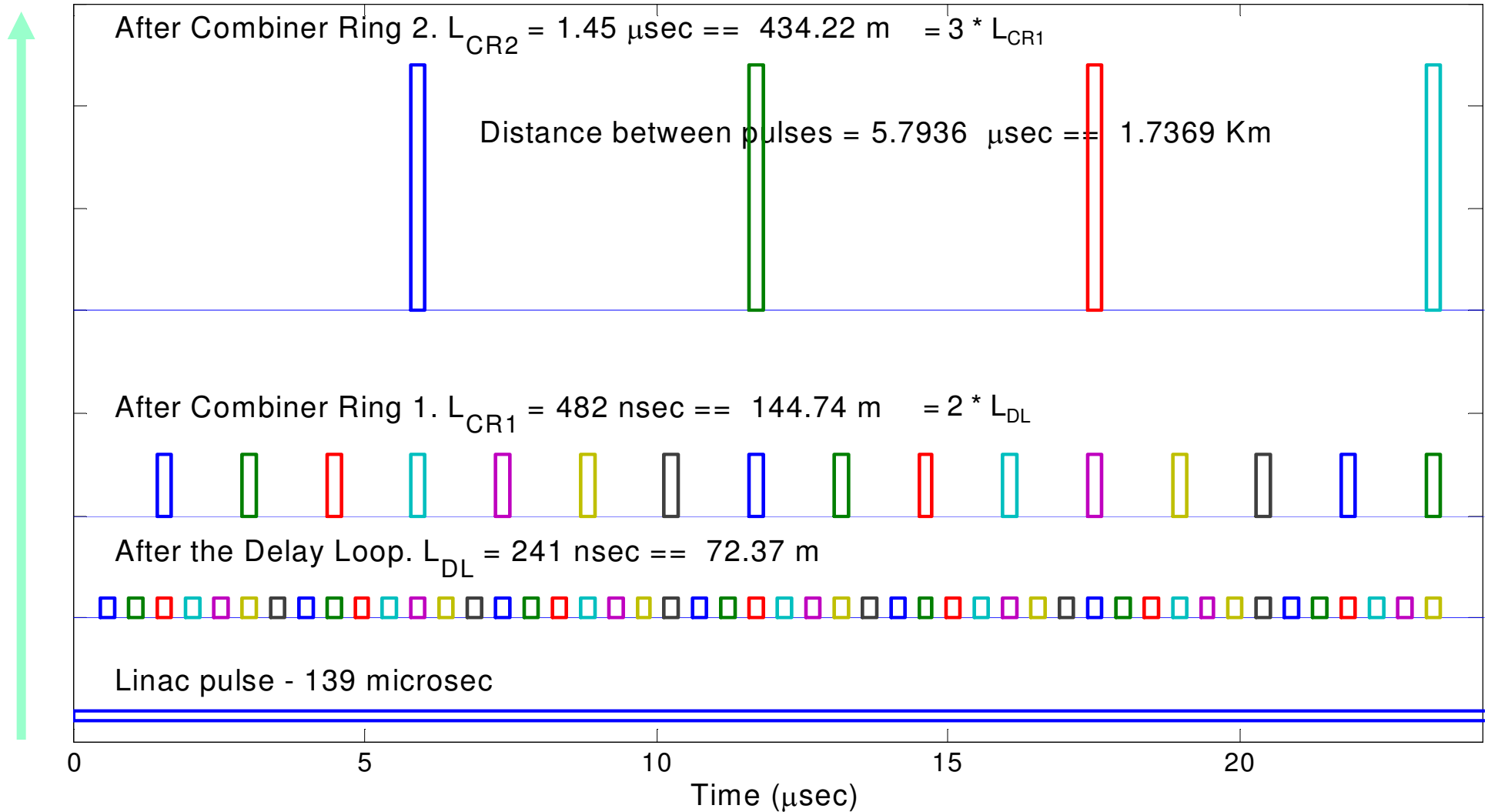
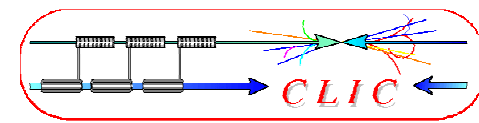
	CTF3	CLIC
Energy	0.150 GeV	2.4 GeV
Pulse length	1.2 μ s	140 μ s
Multiplication factor	2 x 4 = 8	2 x 3 x 4 = 24
Linac current	3.75 A	4.2 A
Final current	30 A	100 A
RF frequency	3 GHz	1 GHz
Deceleration	to ~50% energy	to 10% energy
Repetition rate	up to 5 Hz	50 Hz
Energy per beam pulse	0.7 kJ	1400 kJ
Average beam power	3.4 kW	70 MW

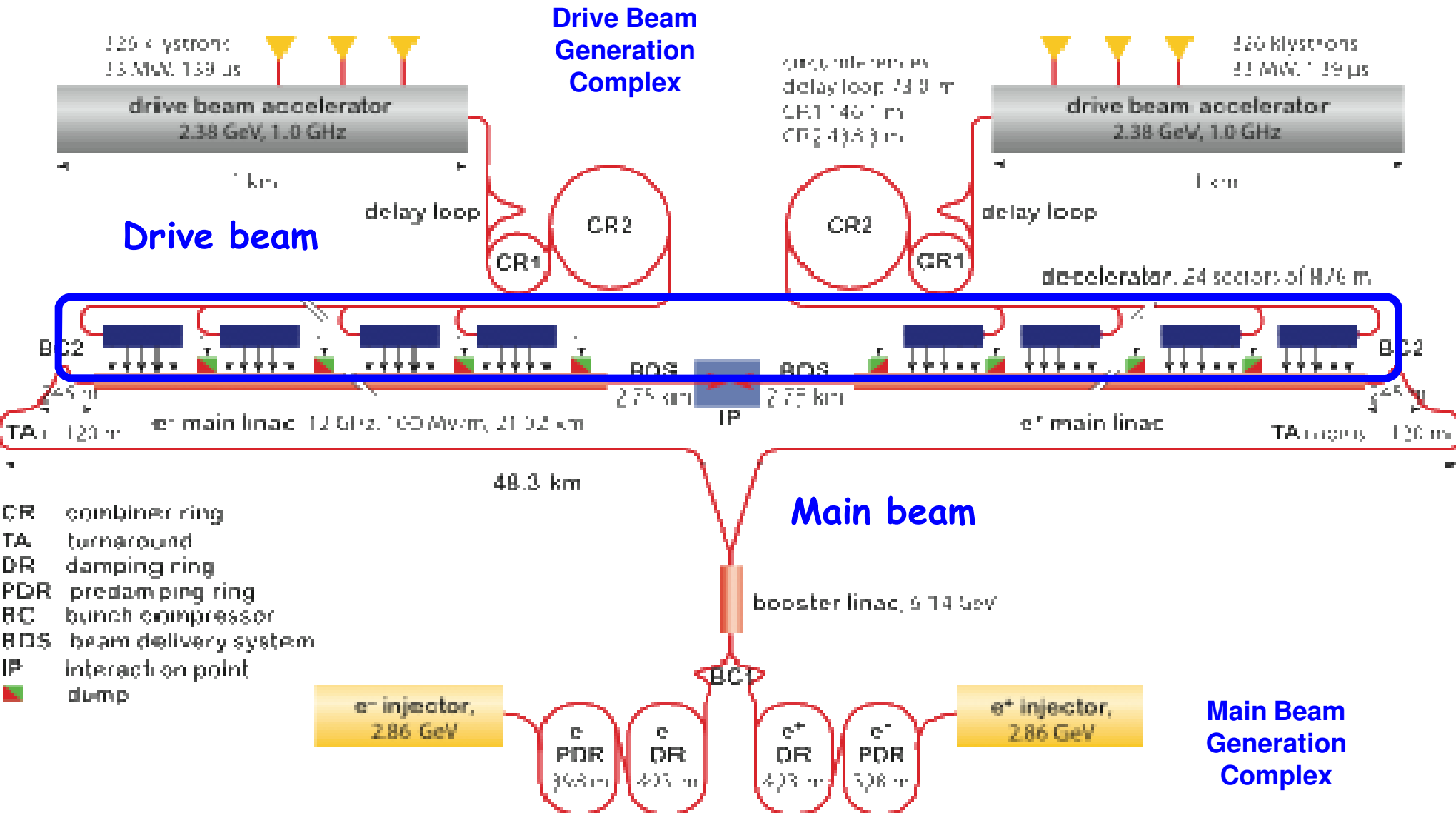
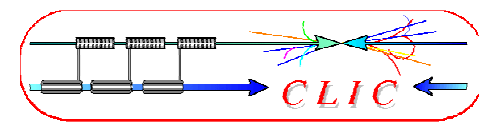
- Still considerable extrapolation to CLIC parameters
- Especially total beam power (loss management, machine protection)
- Good understanding of CTF3 and benchmarking needed

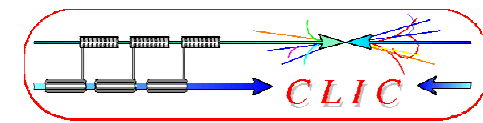


- Conventionally generate a **long beam pulse** with the right bunch structure (fill every 2nd RF bucket and switch between even and odd buckets every time of flight T_{DL} in the Delay Loop)
- **Fully loaded acceleration**: Efficiently **accelerate** long beam pulse
- **Bunch interleaving**: Delay parts of the pulse and **interleave the bunches** in a Delay Loop and Combiner Ring(s)
- => the long pulse (low frequency and low current) is transformed into shorter pulses of **high current** and **high bunch repetition frequency**

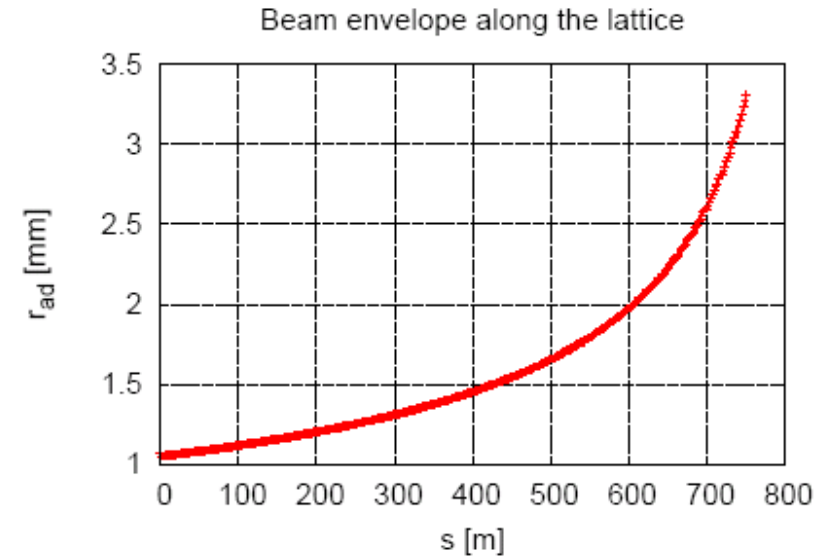
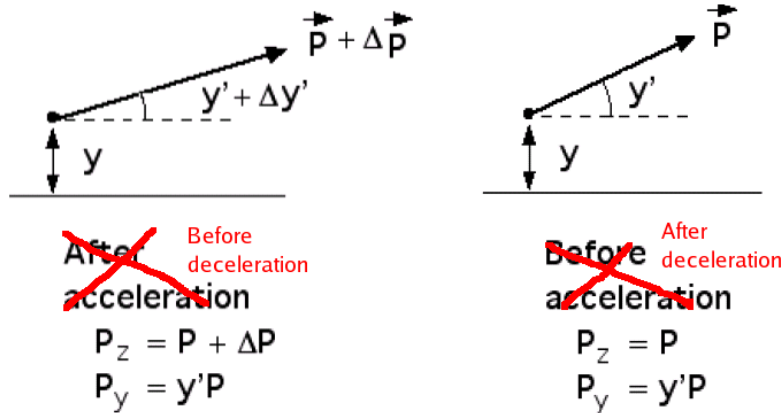




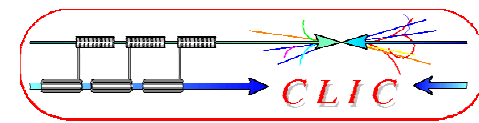




- High current drive beam induces RF fields in special structures
- Particles will be decelerated
- **Adiabatic UN-damping** increases transverse oscillations
=> emittance growth along the decelerator



- Sector length trade-off from beam dynamics, efficiency, and cost
- CLIC values: decelerate from 2.37 GeV to 237 MeV => 10%

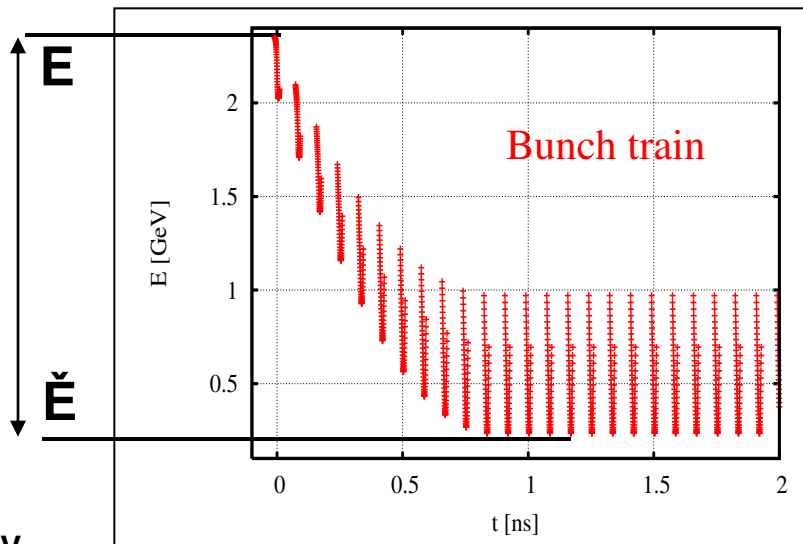


- 24 decelerator sectors per main linac
- Each sector receives one drive beam pulse of 240 ns, per main beam pulse
- Up to $S=90\%$ of the initial particle energy is extracted within each pulse leading to an energy extraction efficiency of about 84%
- after short transient => steady state with **large single bunch energy spread**

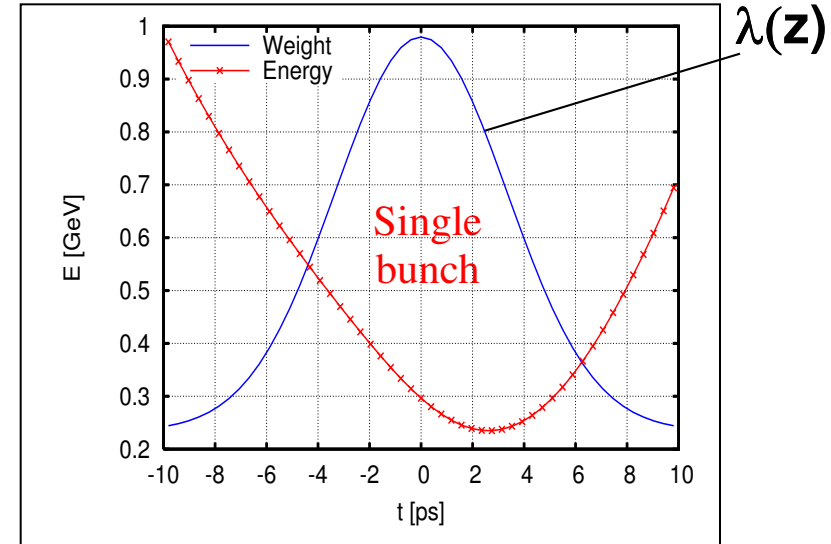
Resulting energy profile (short transient + long steady-state)

$$S = (E - \check{E}) / E = 90\%$$

$$\check{E} = E(1-S) = E - N_{\text{PETS}} \Delta \hat{E} = 240 \text{ MeV}$$

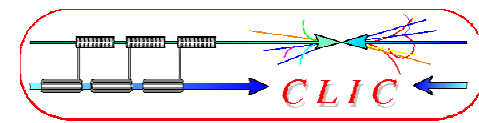


$$t_{\text{fill}} = (L_{\text{PETS}}/v_g)(1-\beta_g) = 1 \text{ ns} \quad t_b = 83 \text{ ps}$$

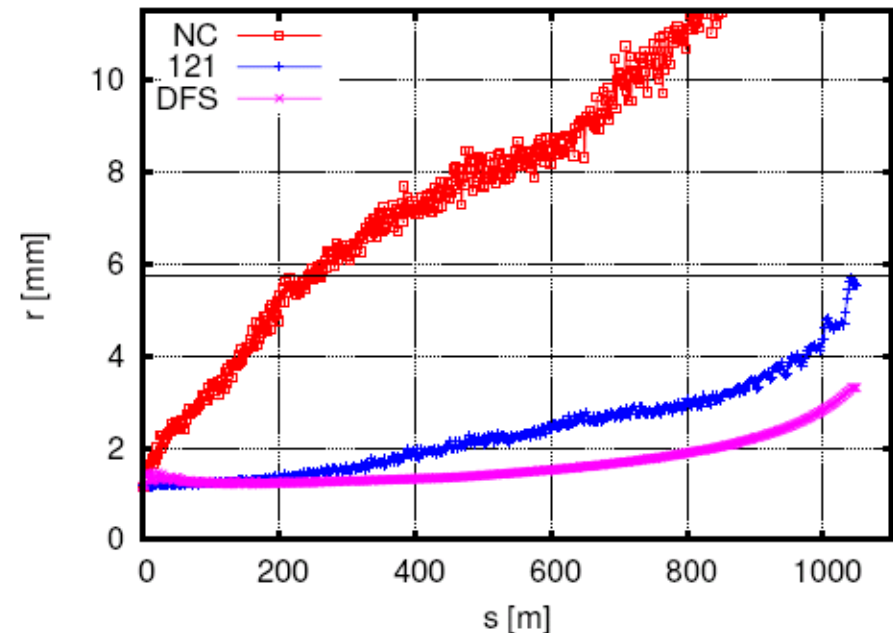


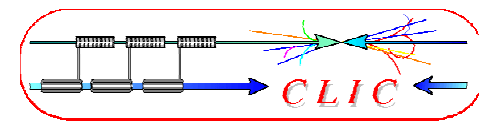
$$t_z = 3 \text{ ps} \quad \sigma_z = 1 \text{ mm}$$

E.Adli

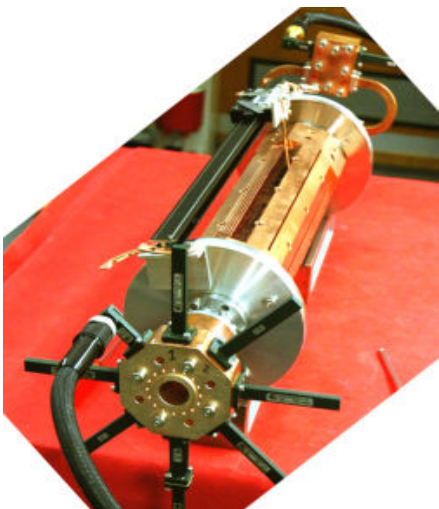
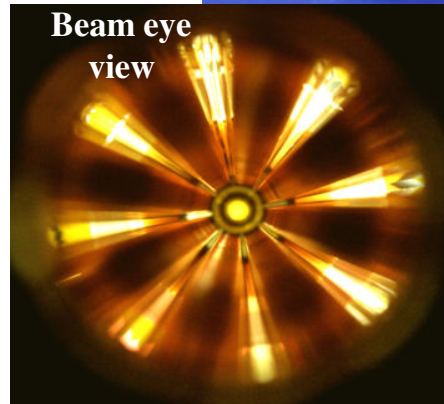
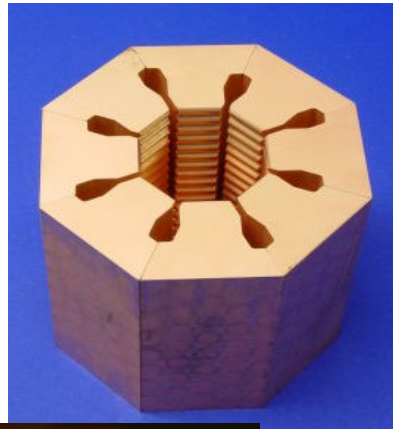


- Goal: **transport particles of all energies** through the decelerator sector: in the presence of huge energy spread (90%)
- Tight **FODO focusing** (large energy acceptance, low beta)
- Lowest energy particles ideally see constant FODO phase-advance $\mu \approx 90^\circ$, higher energy particles see phase-advance varying from $\mu \approx 90^\circ$ to $\mu \approx 10^\circ$
- Good quad alignment needed ($20\mu\text{m}$)
- Good BPM accuracy ($20\mu\text{m}$)
- Orbit correction essential
 - 1-to-1 steering to BPM centres
 - DFS (Dispersion Free Steering) gives almost ideal case





- must **extract** efficiently **>100 MW power** from high current drive beam
- passive microwave device in which bunches of the drive beam interact with the impedance of the periodically loaded waveguide and generate RF power
- periodically corrugated structure with low impedance (big a/λ)
- ON/OFF mechanism



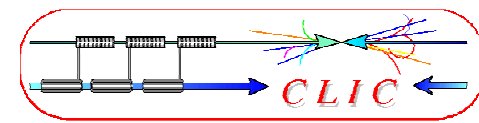
The power produced by the bunched (ω_0) beam in a constant impedance structure:

$$P = I^2 L^2 F_b^2 \omega_0 \frac{R/Q}{V_g 4}$$

Design input parameters
PETS design

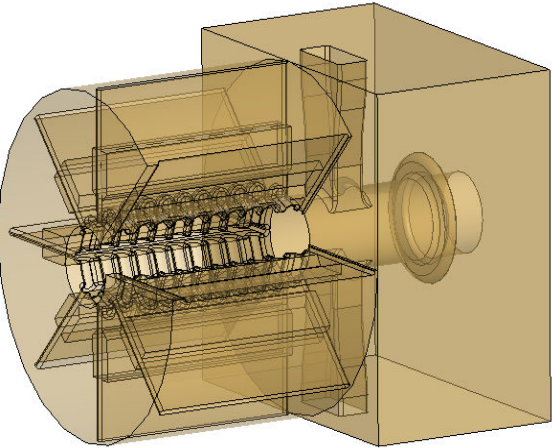
↑
↑

P - RF power, determined by the accelerating structure needs and the module layout.
 I - Drive beam current
 L - Active length of the PETS
 F_b - single bunch form factor (≈ 1)

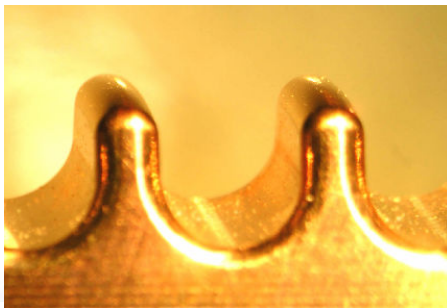
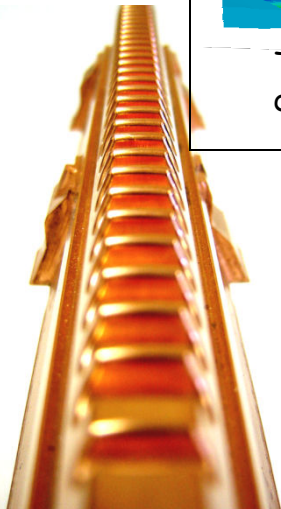
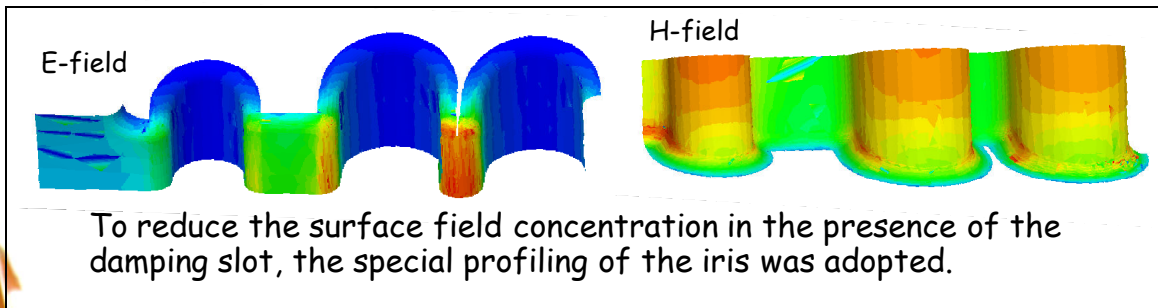


PETS parameters:

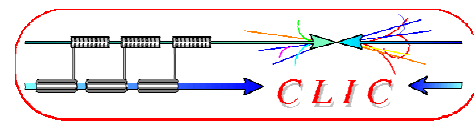
- Aperture = 23 mm
- Period = 6.253 mm (90°/cell)
- Iris thickness = 2 mm
- R/Q = 2258 Ω
- V group = 0.453
- Q = 7200
- P/C = 13.4
- E surf. (135 MW) = 56 MV/m
- H surf. (135 MW) = 0.08 MA/m (ΔT max (240 ns, Cu) = 1.8 C°)



The PETS comprises **eight octants** separated by the **damping slots**. Each of the slots is equipped with **HOM damping loads**. This arrangement follows the need to provide **strong damping** of the transverse modes.



I. Syrathev

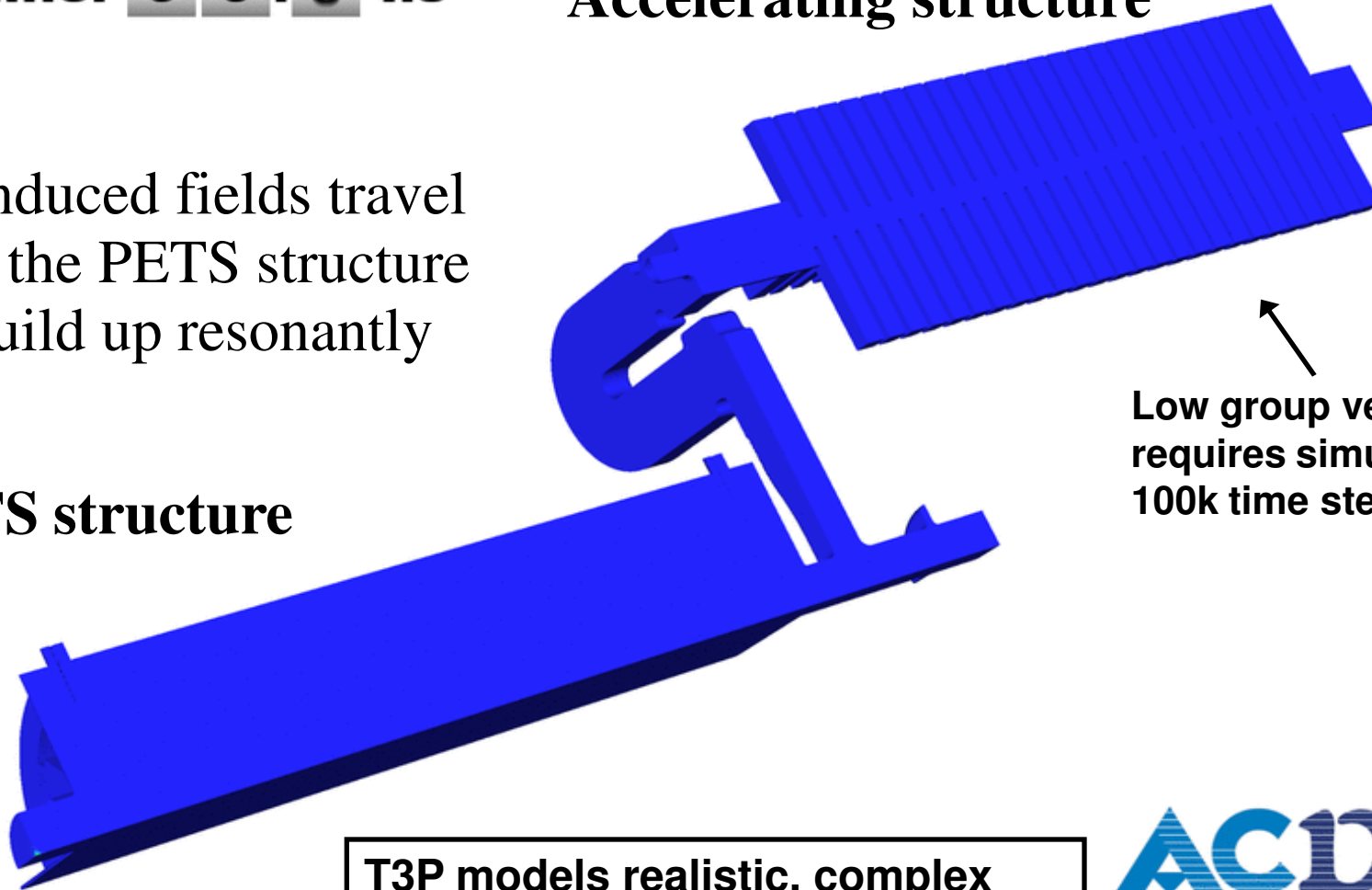


time: 0 0 . 0 ns

Accelerating structure

- The induced fields travel along the PETS structure and build up resonantly

PETS structure



Low group velocity requires simulations with 100k time steps

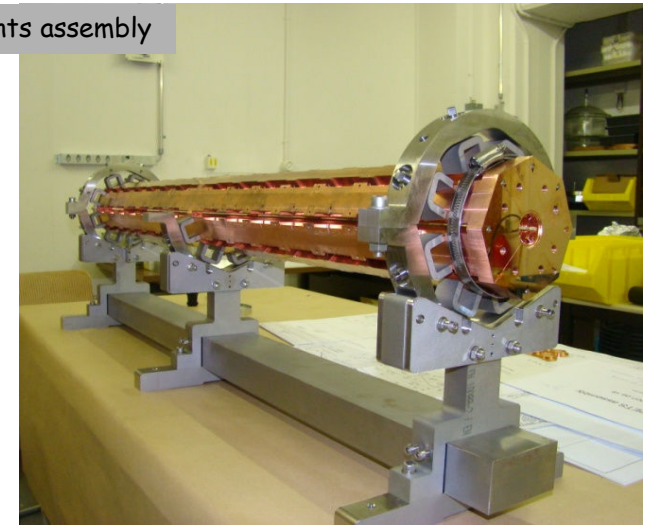
T3P models realistic, complex accelerator structures with unprecedented accuracy



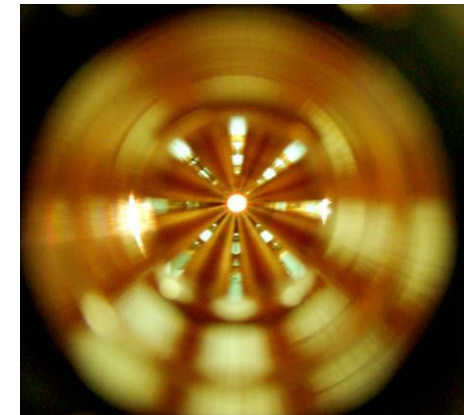
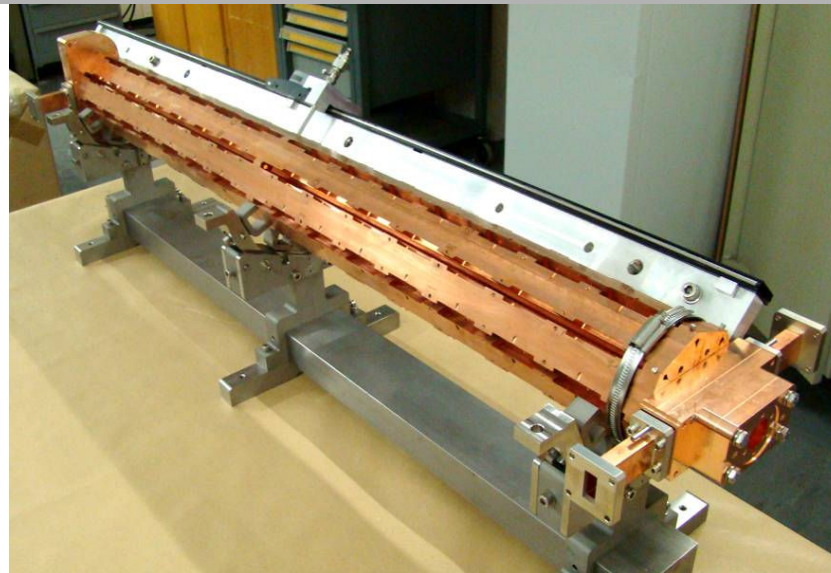
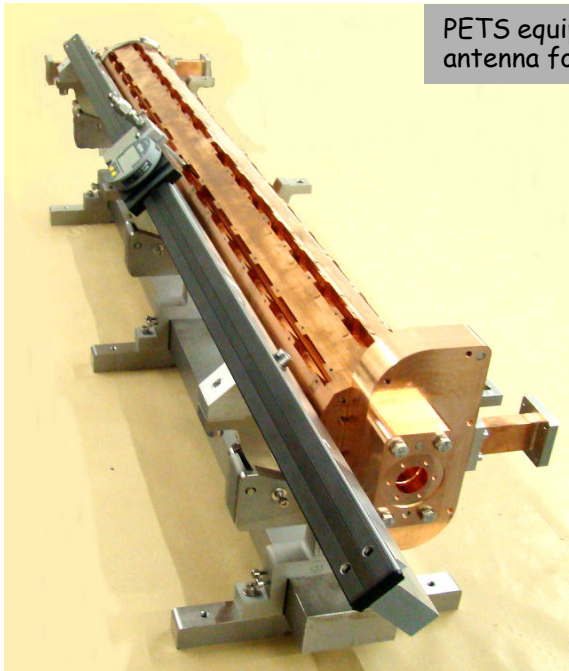
8 bars, as received from VDL

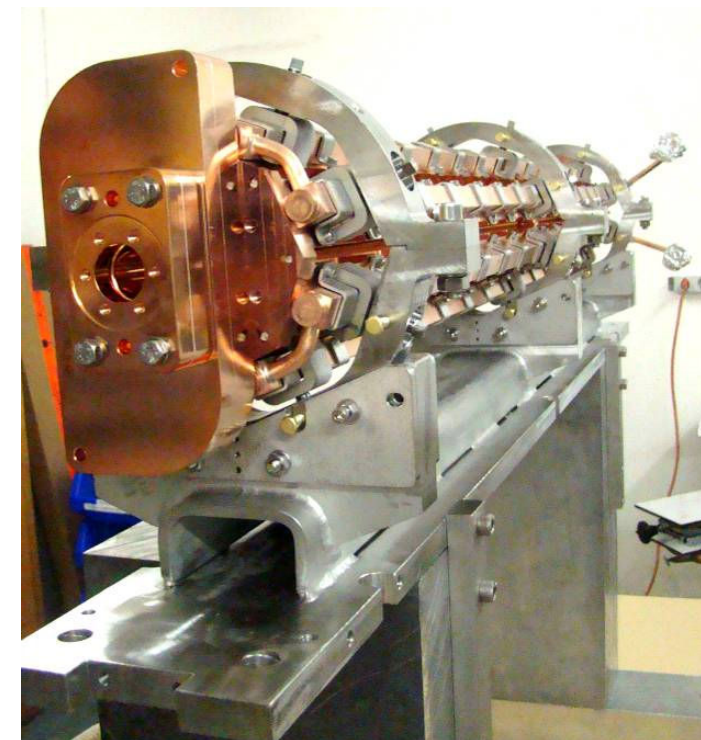


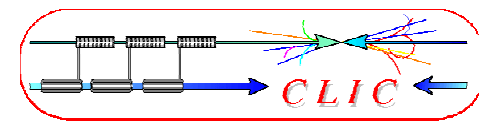
PETS octants assembly



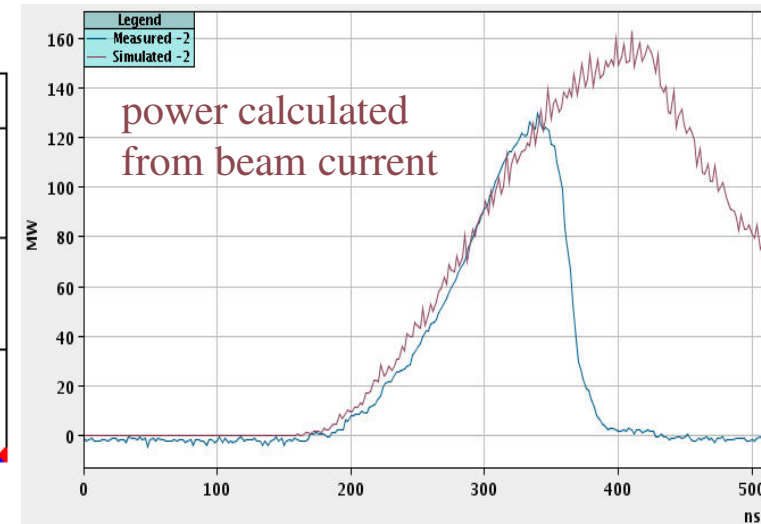
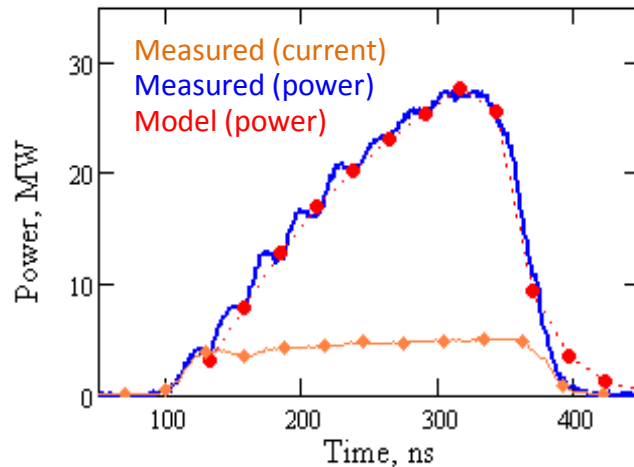
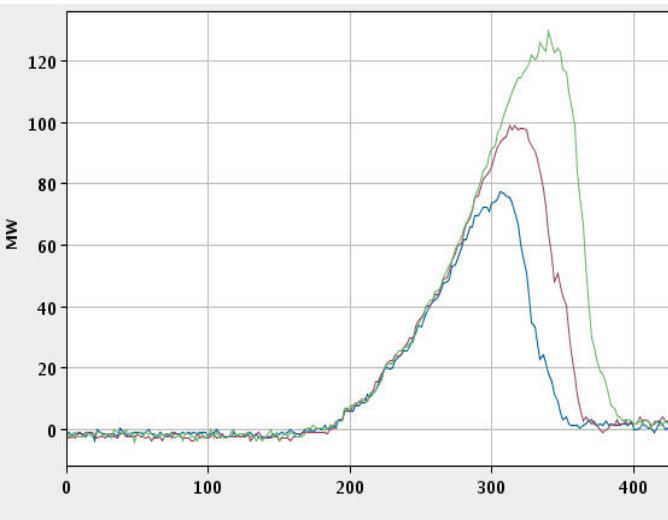
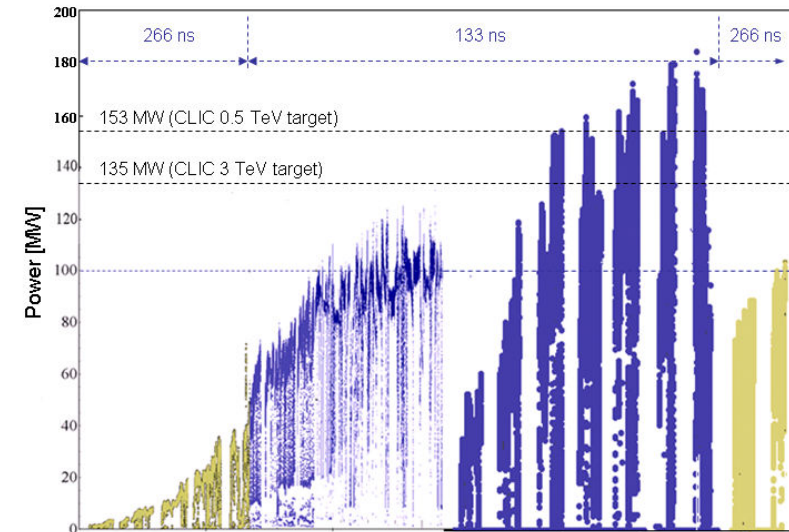
PETS equipped with the power couplers and electronic ruler with pick-up antenna for the phase advance measurements.

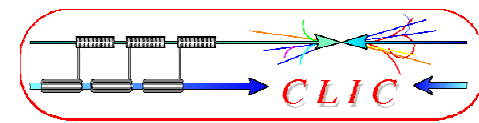




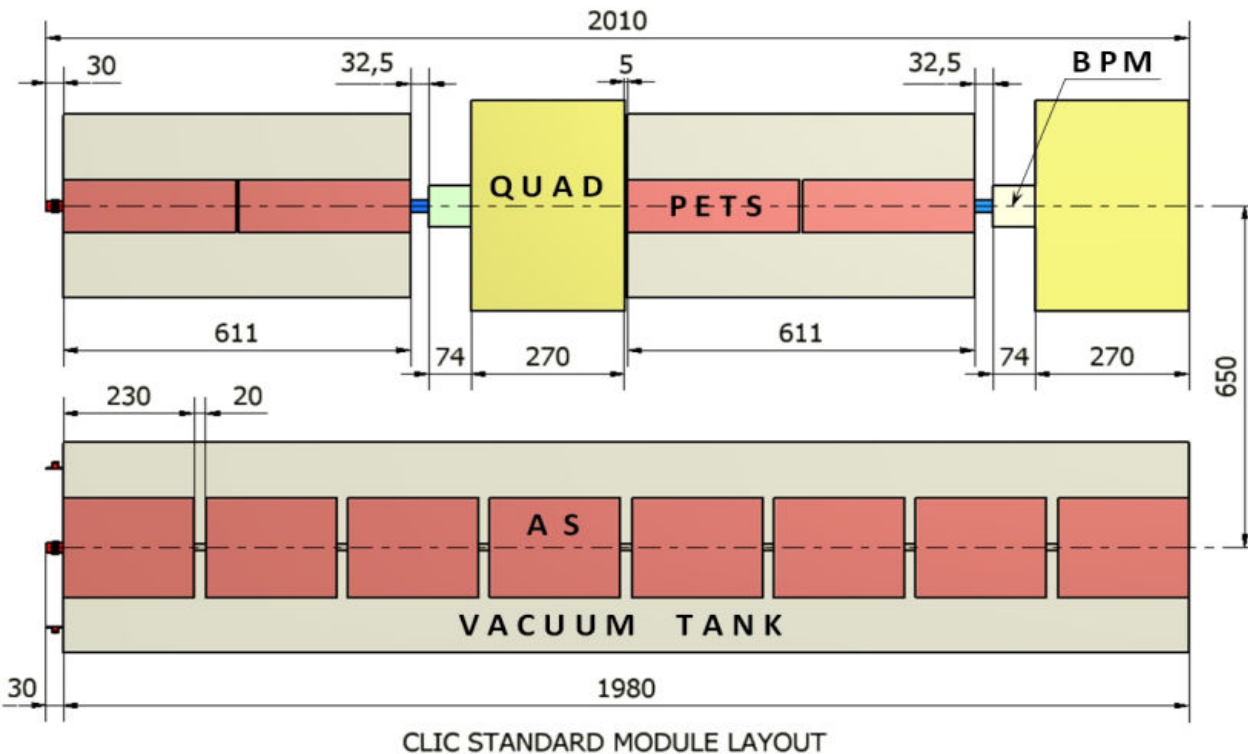


- achieved **125 MW @ 266ns** in **RF driven** test at SLAC
- up to **~130 MW peak power beam driven** at CTF3 (6A beam current, recirculation) (still breakdowns)
- model well understood





Standard module



Total per module

8 accelerating structures

8 wakefield monitors

4 PETS

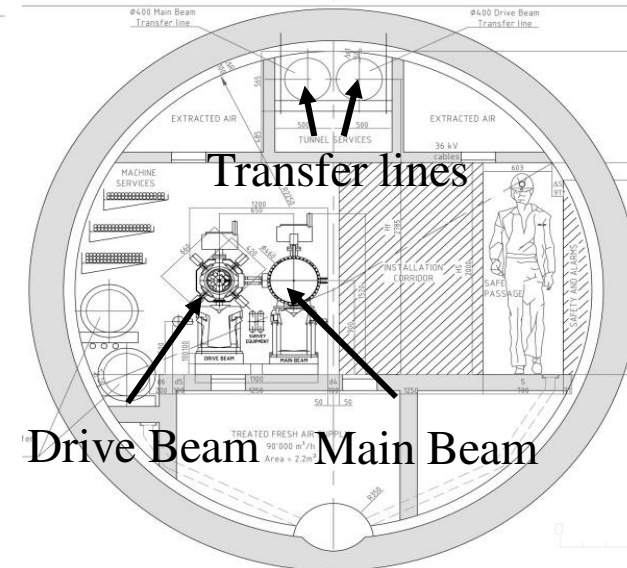
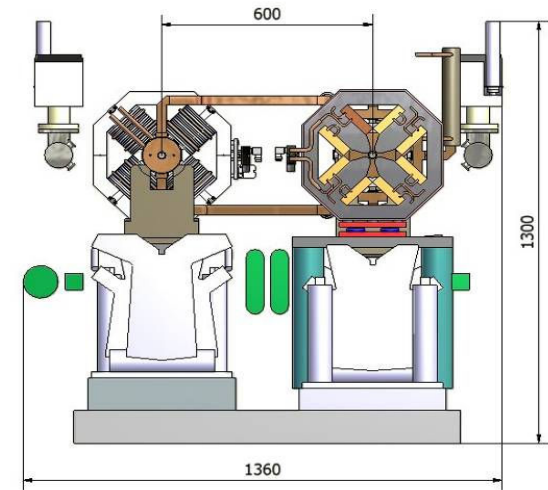
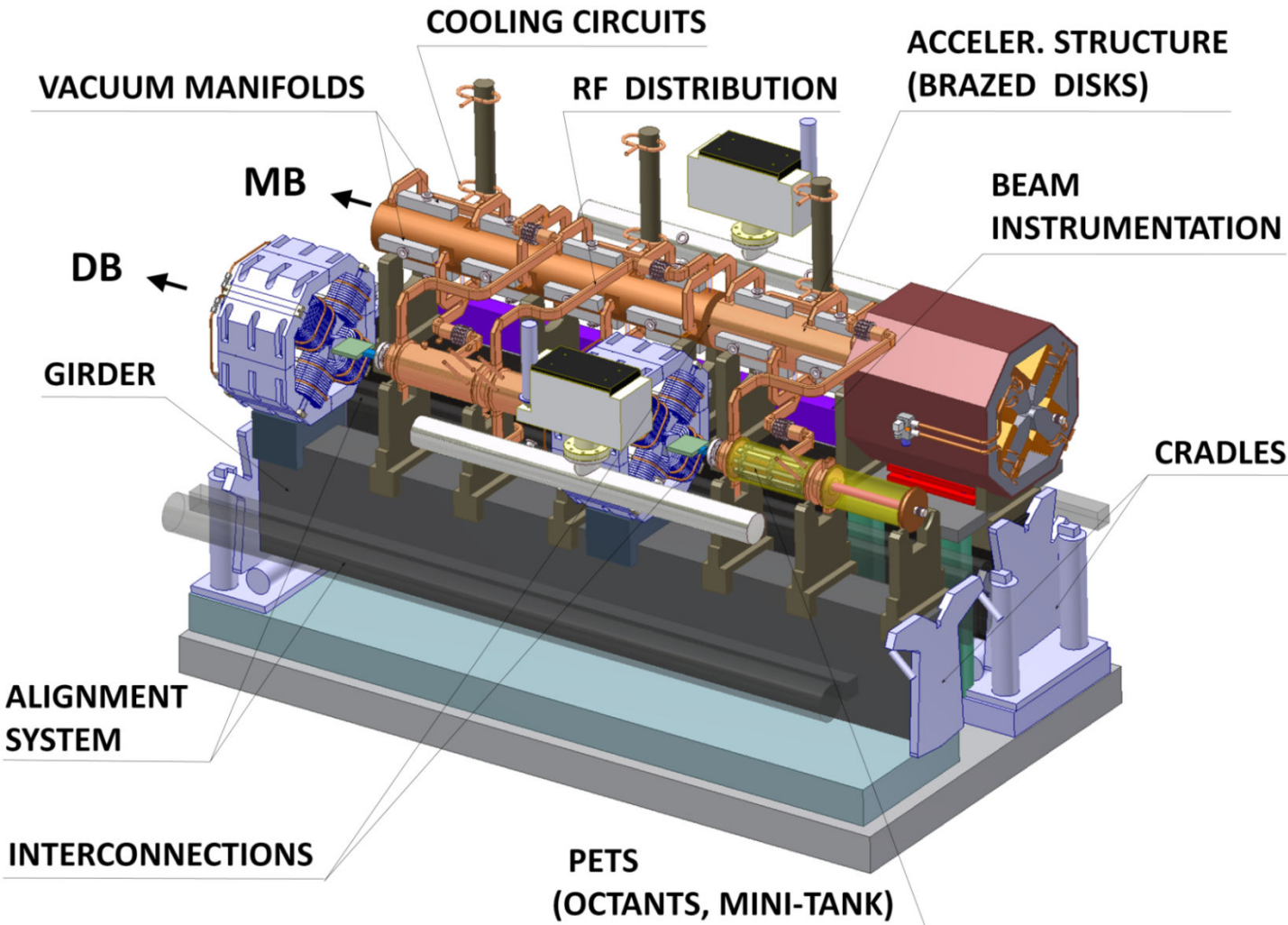
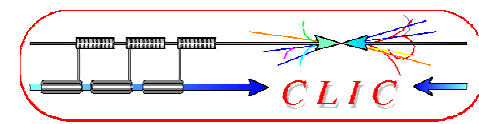
2 DB quadrupoles

2 DB BPM

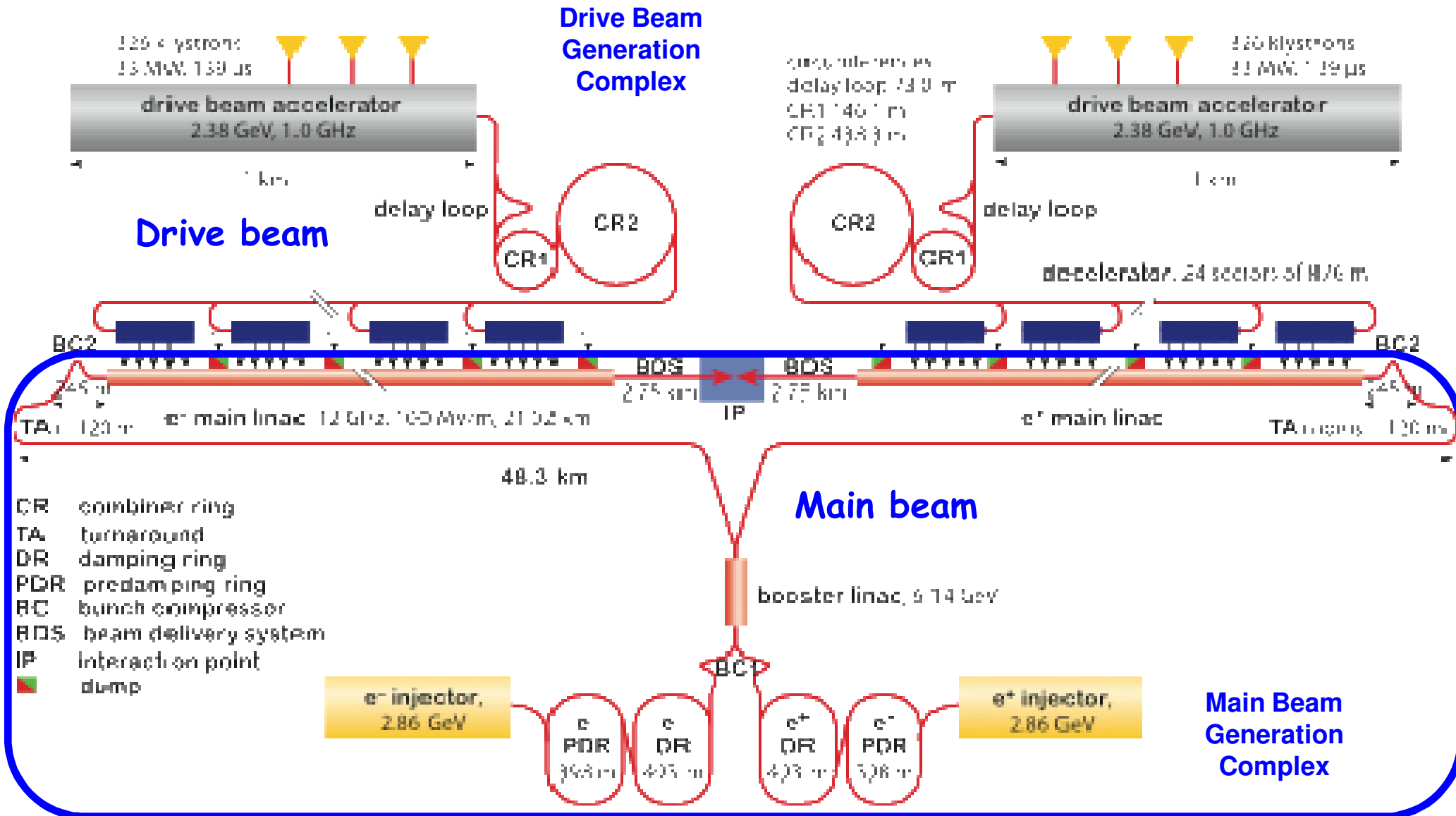
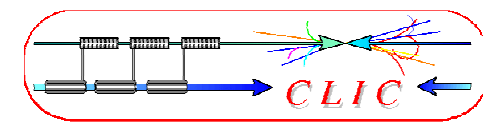
Total per linac

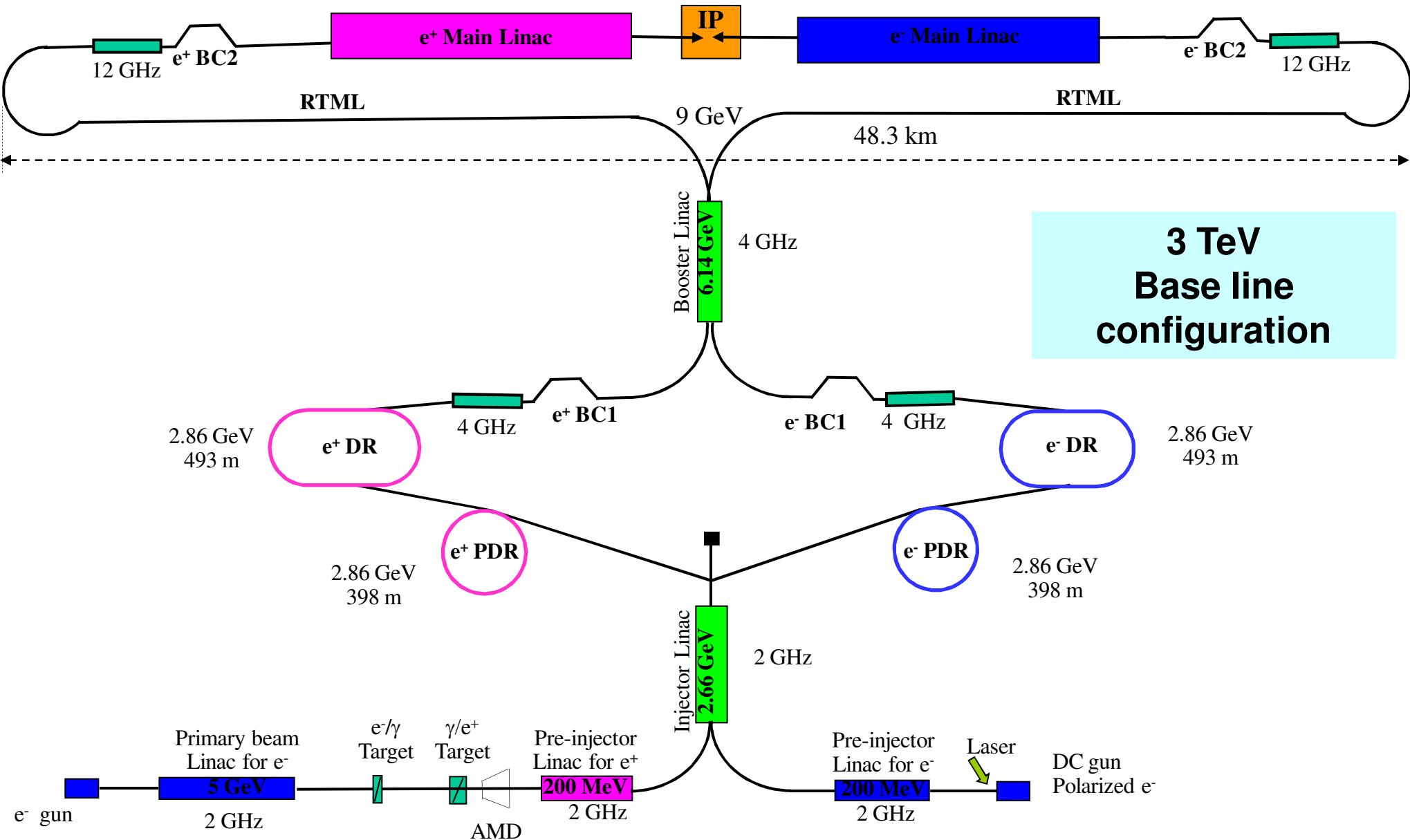
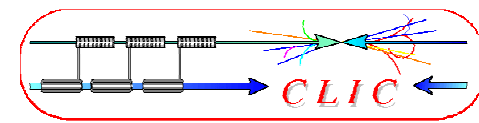
8374 standard modules

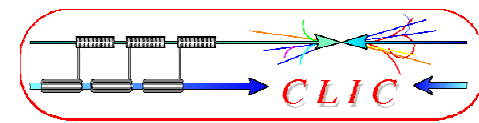
- Other modules have 2,4,6 or 8 acc.structures replaced by a quadrupole (depending on main beam optics)
- Total 10462 modules, 71406 acc. structures, 35703 PETS



● Alignment system, beam instrumentation, cooling integrated in design



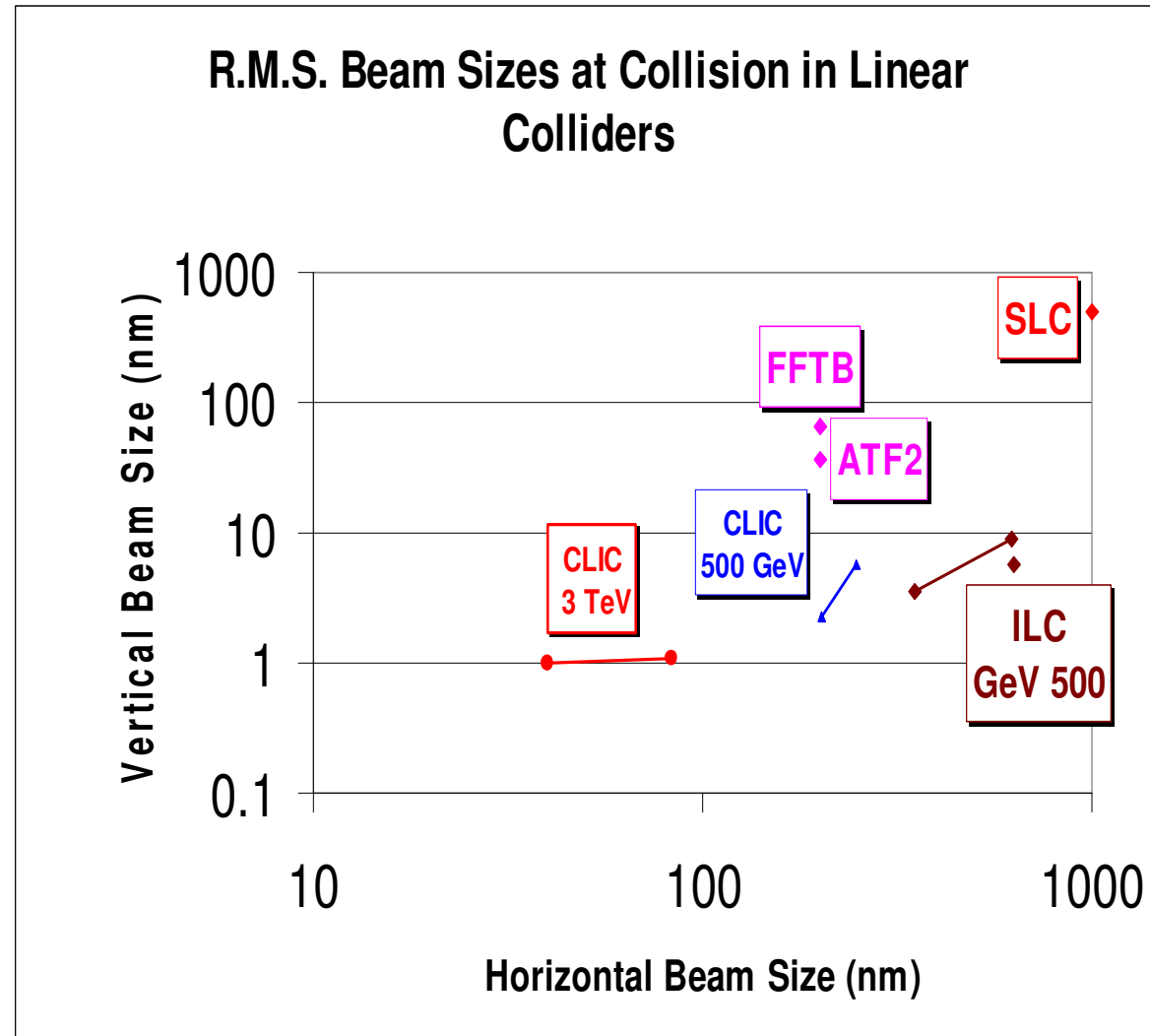


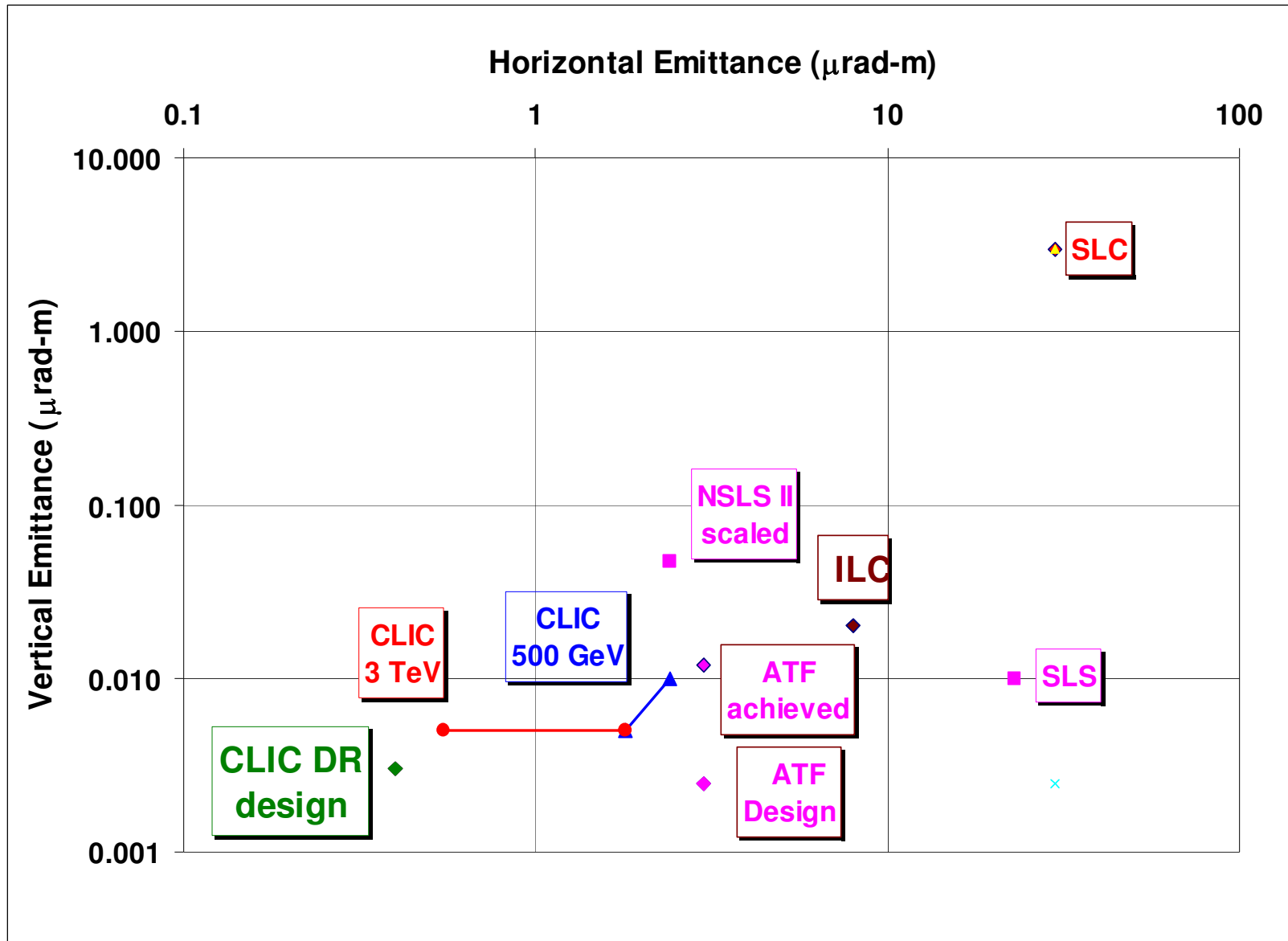
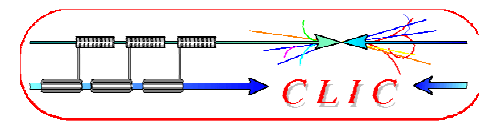


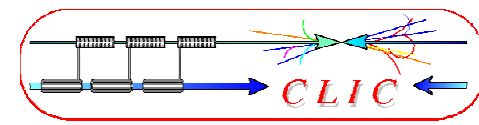
- CLIC aims at smaller beam size than other designs

Implications:

- Generate **small emittance** in the Damping Rings
- Transport the beam to the IP without significant blow-up
- Wakefield control
- Very good alignment
- Precise instrumentation
- Beam based corrections and feed-backs







initial emittance
(~0.01 m rad for e⁺)

$$\varepsilon_f = \varepsilon_{eq} + (\varepsilon_i - \varepsilon_{eq}) e^{-2T/\tau_D}$$

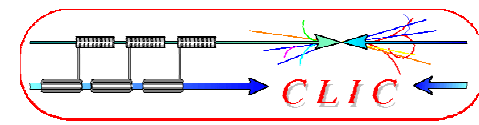
final emittance
equilibrium emittance
damping time

- for e⁺ we need transverse emittance reduction by few 10⁵
- ~7-8 damping times required

- **transverse damping time:** $\tau_D = \frac{2E}{P}$ $P = \frac{2}{3} \frac{r_e c}{(m_o c^2)^3} \frac{E^4}{r^2}$ $\tau_D \propto \frac{\rho^2}{E^3}$

$D \approx 1$

LEP: $E \sim 90$ GeV, $P \sim 15000$ GeV/s, $\tau_D \sim 12$ ms



- $\tau_D \propto \frac{\rho^2}{E^3}$ suggests high-energy for a small ring. But

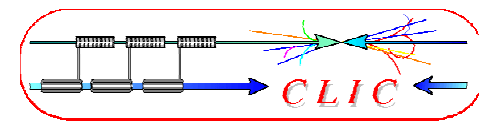
- required RF power:
$$P_{RF} \propto \frac{E^4}{\rho^2} \times n_b N$$

- equilibrium emittance:
$$\varepsilon_{n,x} \propto \frac{E^2}{\rho} \quad \text{limit } E \text{ and } \rho \text{ in practice}$$

- DR example:

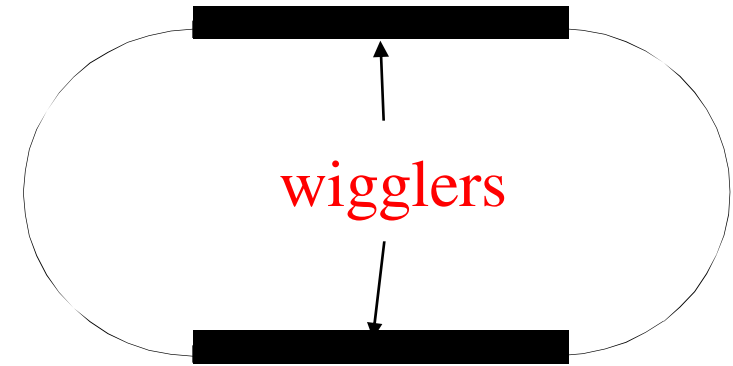
- Take $E \approx 2 \text{ GeV}$
- $\rho \approx 50 \text{ m}$
- $P_\gamma = 27 \text{ GeV/s}$ [28 kV/turn]
- hence $\tau_D \approx 150 \text{ ms}$ - we need 7-8 τ_D !!! \Rightarrow store time too long !!!

- Increase damping and P using *wiggler magnets*



- Bare ring damping time too long
- Insert **wigglers** in **straight sections** in the damping ring

=> see homework



- Average power radiated per electron with wiggler straight section

$$P = c \frac{\Delta E_{\text{wiggler}} + \Delta E_{\text{arcs}}}{L_{\text{wiggler}} + 2\pi\rho_{\text{arcs}}}$$

$\Delta E_{\text{wiggler}}$ energy loss in wiggler

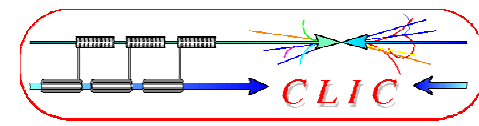
ΔE_{arcs} energy loss in the arcs

L_{wiggler} total length of wiggler

- Energy loss in wiggler:

$$\Delta E_{\text{wiggler}} \approx \frac{K_{\gamma}}{2\pi} E^2 \langle B^2 \rangle L_{\text{wiggler}} \quad \text{with } K_{\gamma} \approx 8 \cdot 10^{-6} \text{ GeV}^{-1} \text{ Tesla}^{-2} \text{ m}^{-1}$$

$\langle B^2 \rangle$ is the field square averaged over the wiggler length



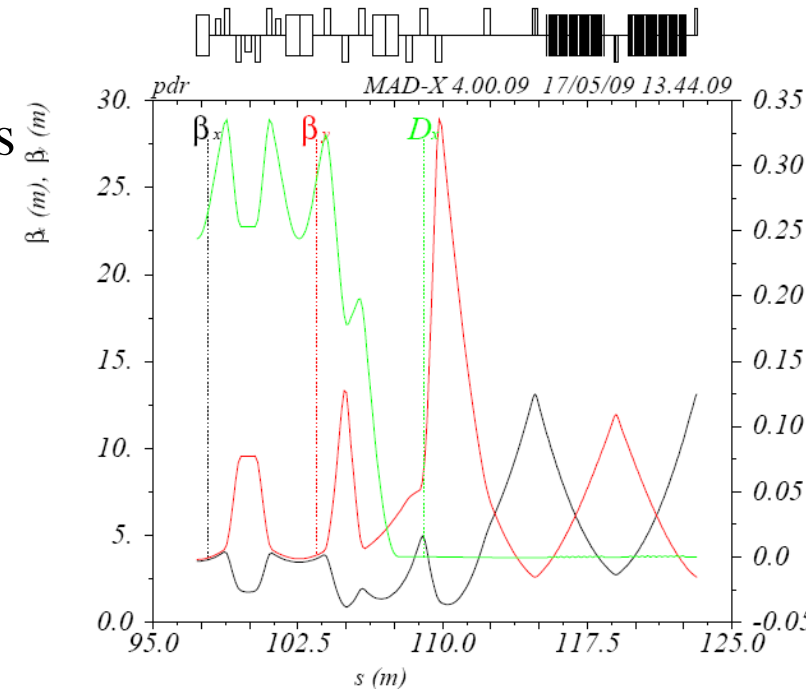
Pre-Damping Ring input

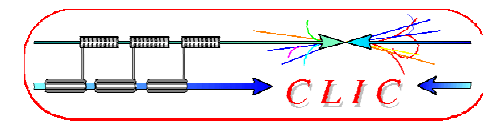
Parameter	Unit	e ⁻	e ⁺
Energy (E)	GeV	2.86	2.86
No. of particles/bunch (N)	10 ⁹	4.4	6.4
Bunch length (rms) (σ_z)	mm	1	10
Energy Spread (rms) (σ_E)	%	0.1	8
Hor./vert. emittance ($\gamma\epsilon_{x,y}$)	mm. mrad	100	7000

- Most critical the e⁺ PDR
 - Injected e⁺ emittance ~ 2 orders of magnitude larger than for e⁻
i.e. aperture limited if injected directly into DR

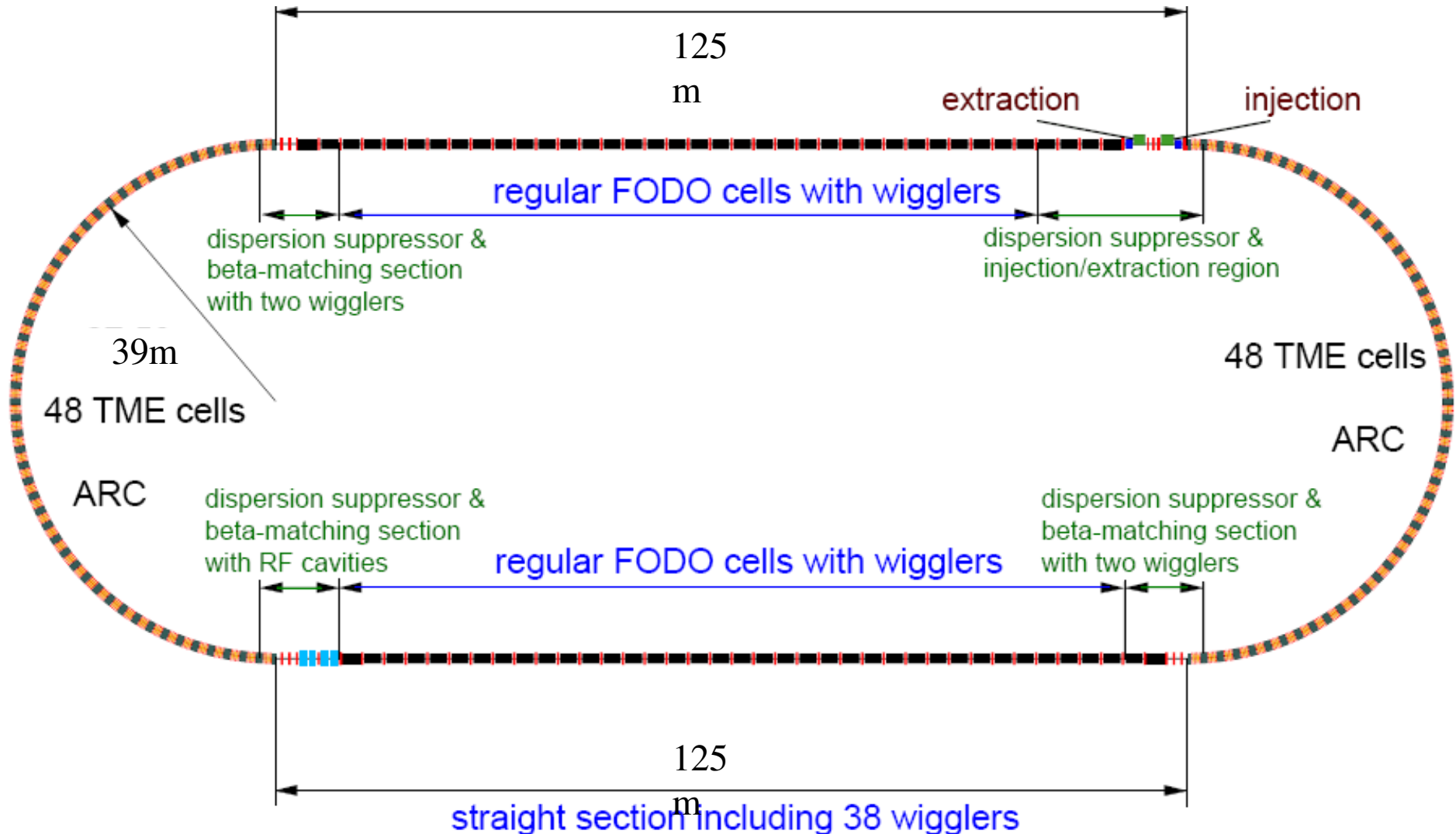
- PDR for e⁻ beam necessary as well
 - A “zero current” e⁻ beam (no IBS) would need ~ 17ms to reach equilibrium in DR (very close to repetition time of 20ms – 50 Hz)

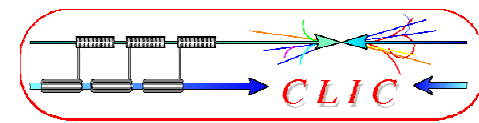
- 398m long race-track PDRs with 120m of wigglers
 - Target emittance reached with the help of conventional high-field wigglers (PETRA3)
 - Wiggler Parameters: $B_w=1.7$ T, $L_w=3$ m, $\lambda_w=30$ cm
 - 15 TME arc cells + 2 Disp.Suppr. + 2 matching sections per arc, 10 FODO cells in each straight section
 - Transverse damping time $\tau_{x,y}=2.3$ ms
 - e⁺ emittances reduced to $\gamma\epsilon = 18$ mm.mrad





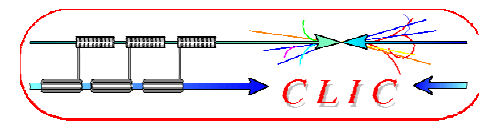
- Total length 493m (much smaller than ILC), beam pulse only 47m



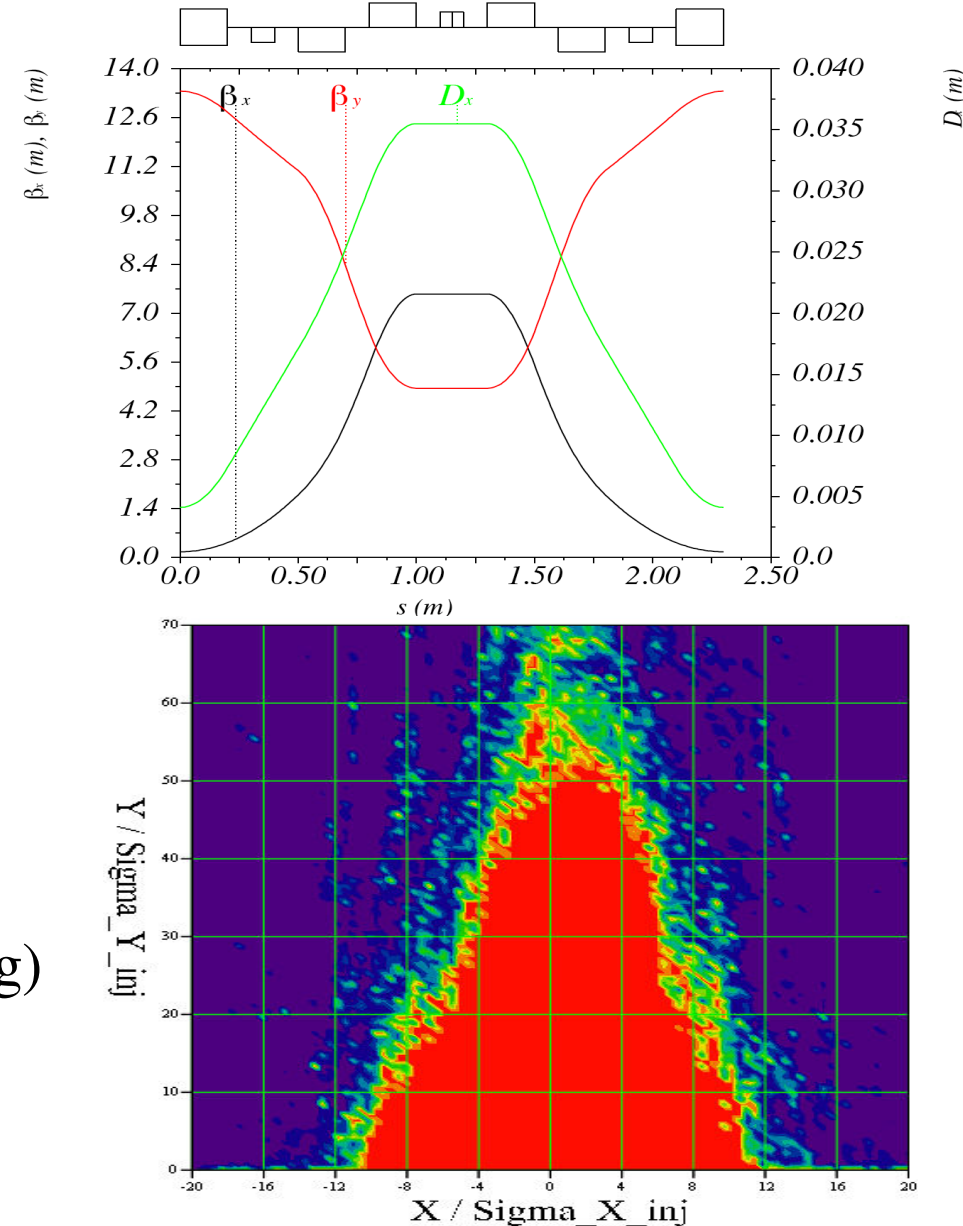


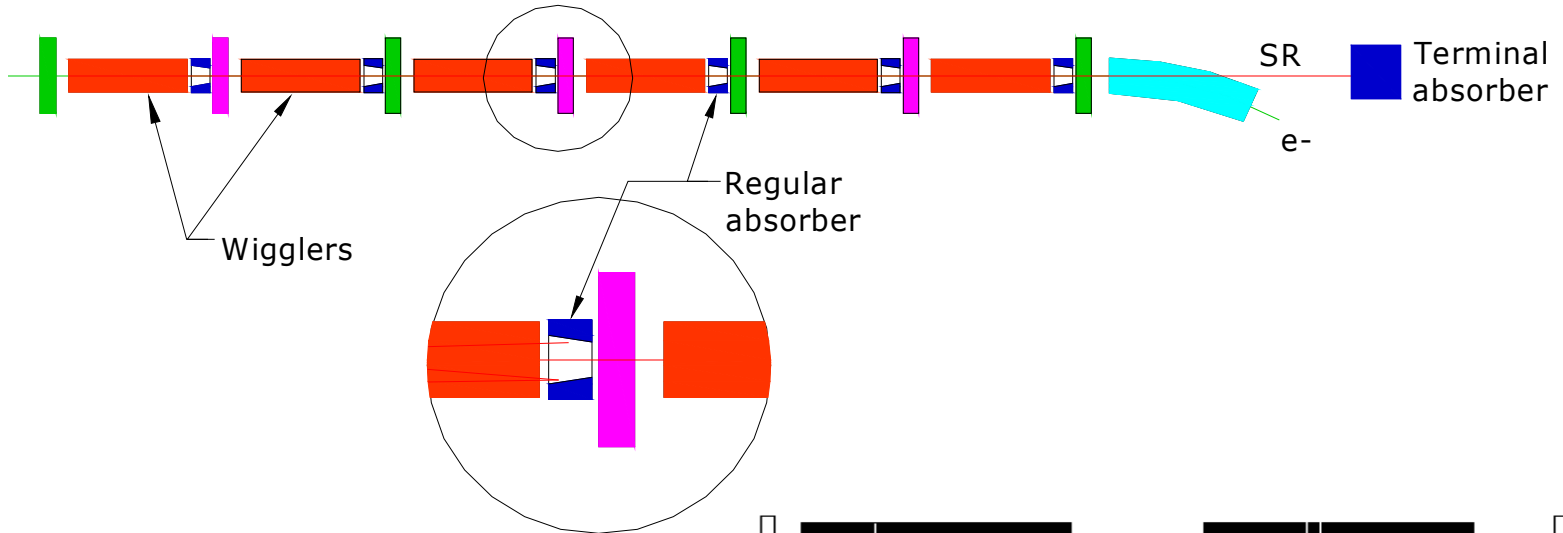
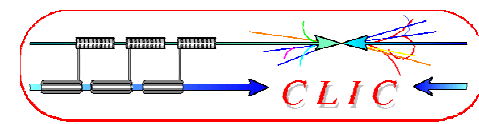
- Two rings of racetrack shape at energy of **2.86 GeV**
- Arcs: 2.3 m long cells
straight sections: FODO cells with 2m-long superconducting damping wigglers (2.5T, 5cm period)
total length of **493 m**
- Phase advance per arc cell: 158° in the horizontal and 18° in the vertical plane
- chromaticity is controlled by two sextupole families.
- Transverse damping time $\tau_{x,y} = 1.87$ ms
- **Final normalized emittance:**
 $\gamma\epsilon_x = 480$ nm.rad, $\gamma\epsilon_y = 4.7$ nm.rad

Lattice version	Original	New
Energy [GeV]	2.42	2.86
Circumference [m]	365.21	493.05
Coupling	0.0013	
Energy loss/turn [Me]	3.86	5.04
RF voltage [MV]	5.0	6.5
Natural chromaticity x / y	-103 / -136	-149 / -79
Compaction factor	8E-05	6e-5
Damping time x / s [ms]	1.53 / 0.76	1.87 / 0.94
Dynamic aperture x / y [σ_{inj}]	±3.5 / 6	±12 / 50
Number of arc cells	100	
Number of wigglers	76	
Cell /dipole length [m]	1.729/0.545	2.30 / 0.4
Bend field [T]	0.93	1.27
Bend gradient [$1/m^2$]	0	-1.10
Max. Quad. gradient [T/m]	220	60.3
Max. Sext. strength [$T/m^2 \cdot 10^3$]	80	6.6
Phase advance x / z	0.58 / 0.25	0.44/0.05
Bunch population, [10^9]	4.1	
IBS growth factor	5.4	2.0
Hor. Norm. Emittance [nm.rad]	470	480
Ver. Norm. Emittance [nm.rad]	4.3	4.7
Bunch length [mm]	1.4	1.4
Longitudinal emittance [eVm]	3500	3700

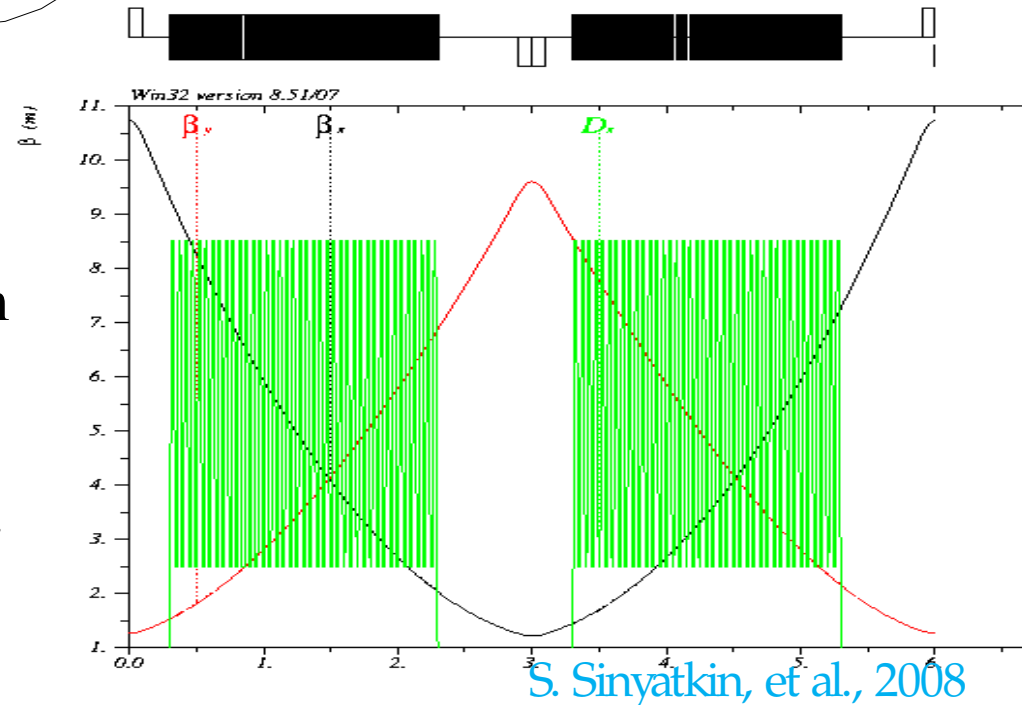


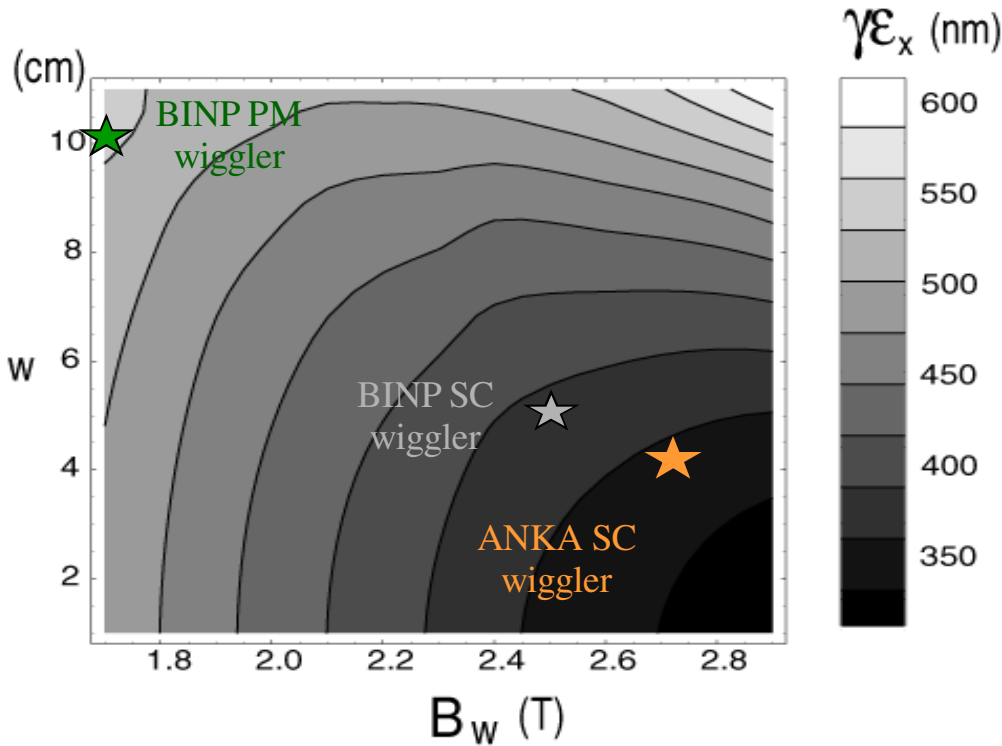
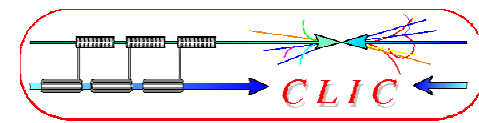
- **Combined function bends** with small gradient (as in NLC DR and ATF)
- Increasing space, reducing magnet strengths
- Reducing chromaticity, increasing **dynamic aperture** (we need to accommodate a high emittance beam at injection!)
- **Intra-Beam-Scattering (IBS)** becomes very important for tiny emittance and beam size
- other important effects:
 - **electron cloud** (special chamber coating)
 - **fast ion instability** (good vacuum)





- Superconducting wigglers need to be shielded from synchrotron radiation (several kW/m)
- Space between wiggler and downstream quadrupoles for accommodating **SR absorbers**
- Horizontal phase advance optimised for lowering IBS, vertical phase advance optimised for aperture

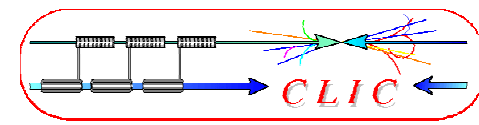




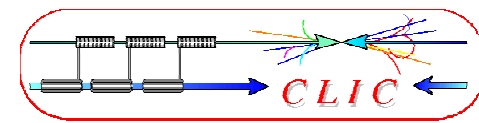
- Super-conducting magnets have to be designed, built and tested
- Two **wiggler prototypes**
 - **2.5T, 5cm period**, NbTi coil, built by BINP
 - **2.8T, 4cm period**, Nb₃Sn coil, built by CERN/ANKA
- Aperture fixed by radiation absorption scheme

- **Stronger wiggler fields and shorter wavelengths necessary** to reach target emittance due to strong IBS
- With **super-conducting wigglers**, the achieved normalized horizontal emittance drops below 400nm

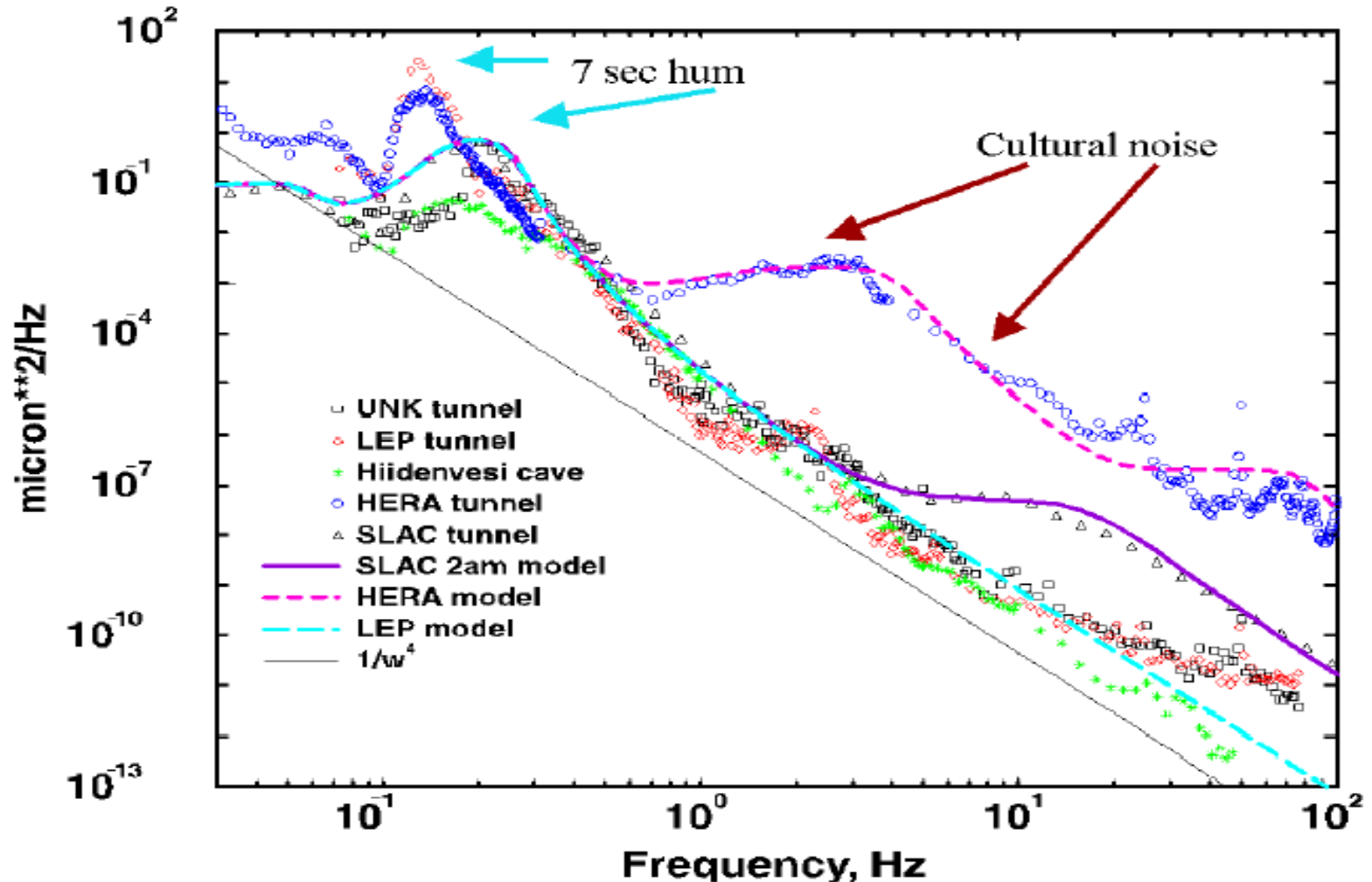
Parameters	BINP	ANKA/CERN
B_{peak} [T]	2.5	2.8
λ_w [mm]	50	40
Beam aperture full gap [mm]	20*	24*
Conductor type	NbTi	Nb ₃ Sn
Operating temperature [K]	4.2	4.2

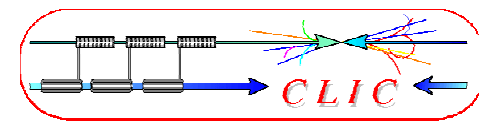


- Acceptable wakefield levels from beam dynamics studies have been used already in the structure design stage
- **Alignment procedure** based on
 - Accurate **pre-alignment** of beam line components ($O(10\mu\text{m})$)
 - accelerating structures $14\ \mu\text{m}$ (transverse tolerance at 1σ)
 - PETS structures $30\ \mu\text{m}$
 - quadrupole $17\ \mu\text{m}$
 - **Beam-based alignment** using BPMs with good resolution (100nm)
 - Alignment of accelerating structures to the beam using wake-monitors ($5\mu\text{m}$ accuracy)
 - Tuning knobs using luminosity/beam size measurement with resolution of 2%
- **Quadrupole stabilisation** ($O(1\text{nm})$ above 1Hz)
- Feedback using BPMs resolving 10% of beam size (i.e. 50nm resolution)



- **Site dependent** ground motion with decreasing amplitude for higher frequencies





- Need to consider short and long term stability of the collider
- Ground motion model: **ATL law**

$$\langle \Delta y^2 \rangle = ATL$$

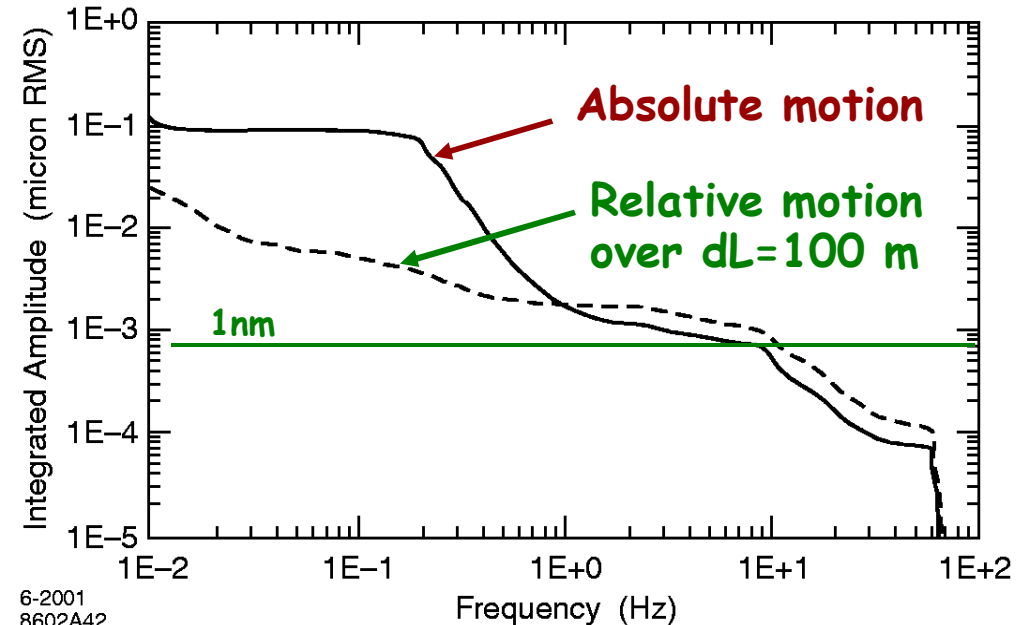
A **site dependent** constant

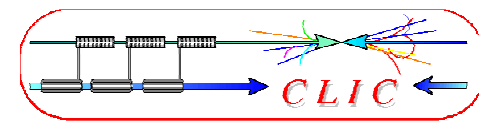
T time

L distance

A range 10^{-5} to $10^{-7} \mu\text{m}^2/\text{m/s}$

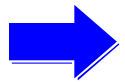
- This allows you to simulate ground motion effects
- **Relative motion smaller**
- Long range motion less disturbing



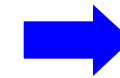


Vertical spot size at IP is $\sim 1 \text{ nm}$ (*10 x size of water molecule*)

Stability requirements ($> 4 \text{ Hz}$) for a 2% loss in luminosity



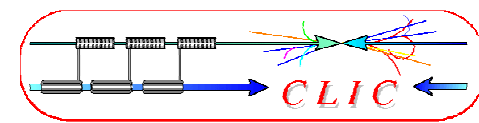
Magnet	horizontal	vertical
Linac (2600 quads)	14 nm	1.3 nm
Final Focus (2 quads)	4 nm	0.2 nm



Need active damping of vibrations

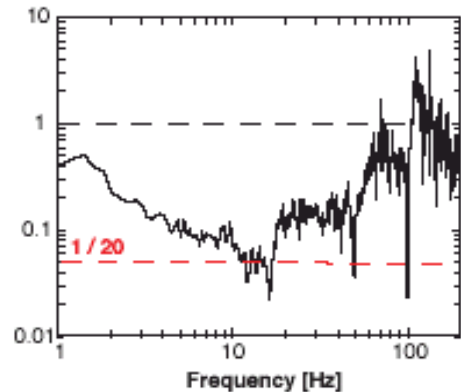


CERN vibration test stand

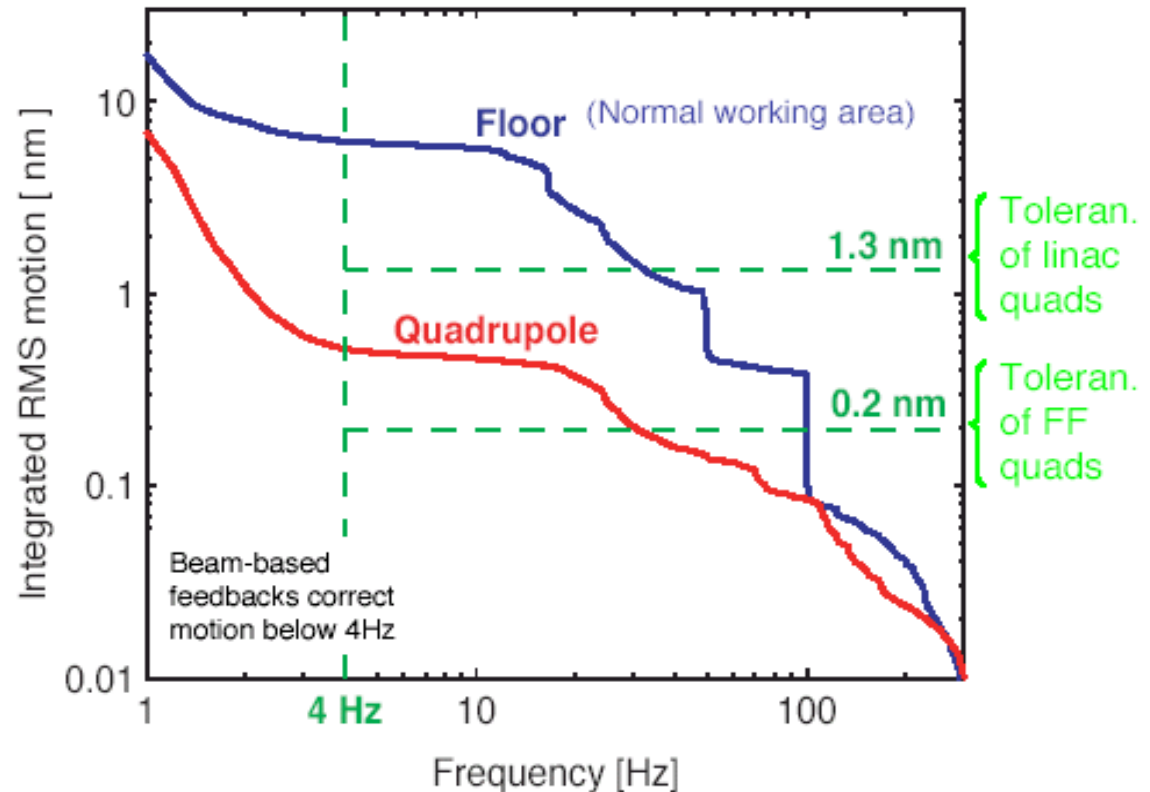


Vertical stabilization of a CLIC prototype quadrupole

Ground-to-table transmission



Integrated vertical RMS motion versus frequency



RMS vibrations above 4 Hz

	Quad [nm]	Ground [nm]
Vertical	0.43	6.20
Horizontal	0.79	3.04
Longitud.	4.29	4.32

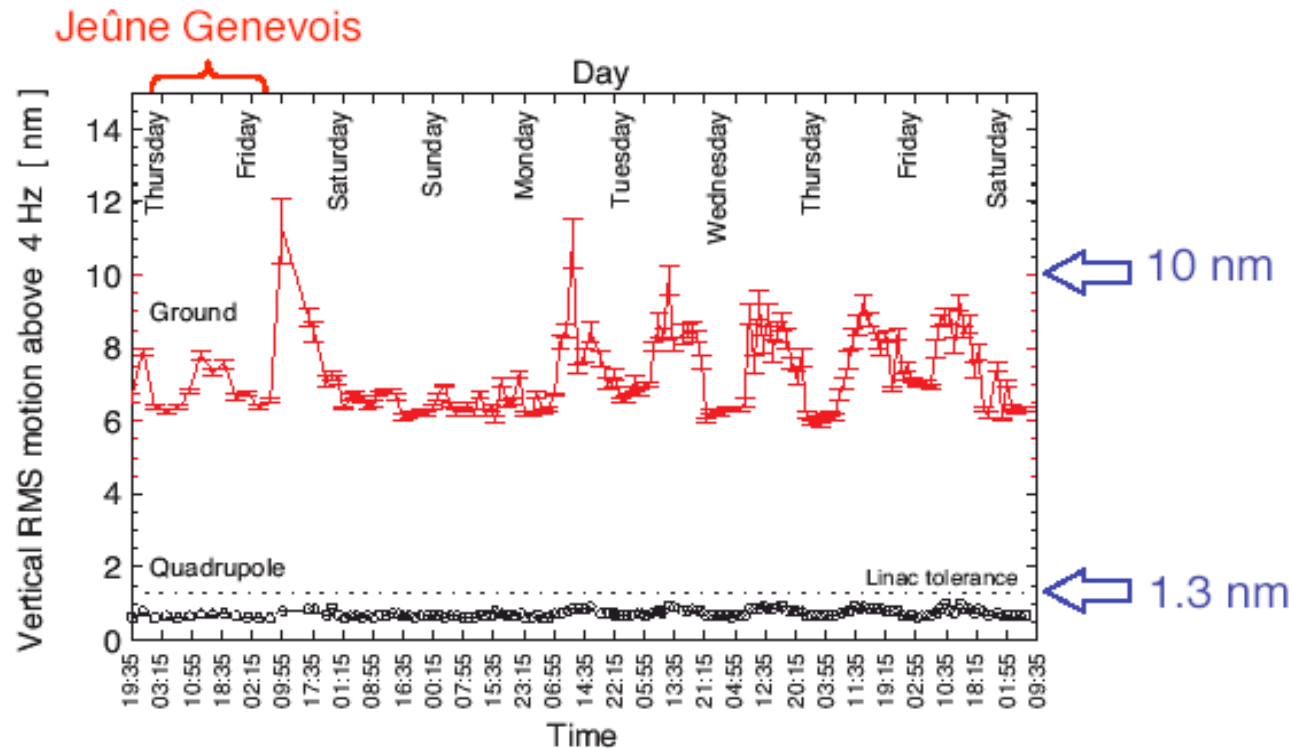
CLIC prototype magnets stabilized to the sub-nanometre level !!

Above 4 Hz: 0.43 nm on the quadrupole instead of **6.20 nm** on the ground.

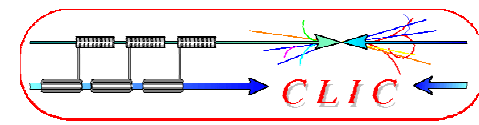
Stefano Redaelli

(World record in magnet stability)

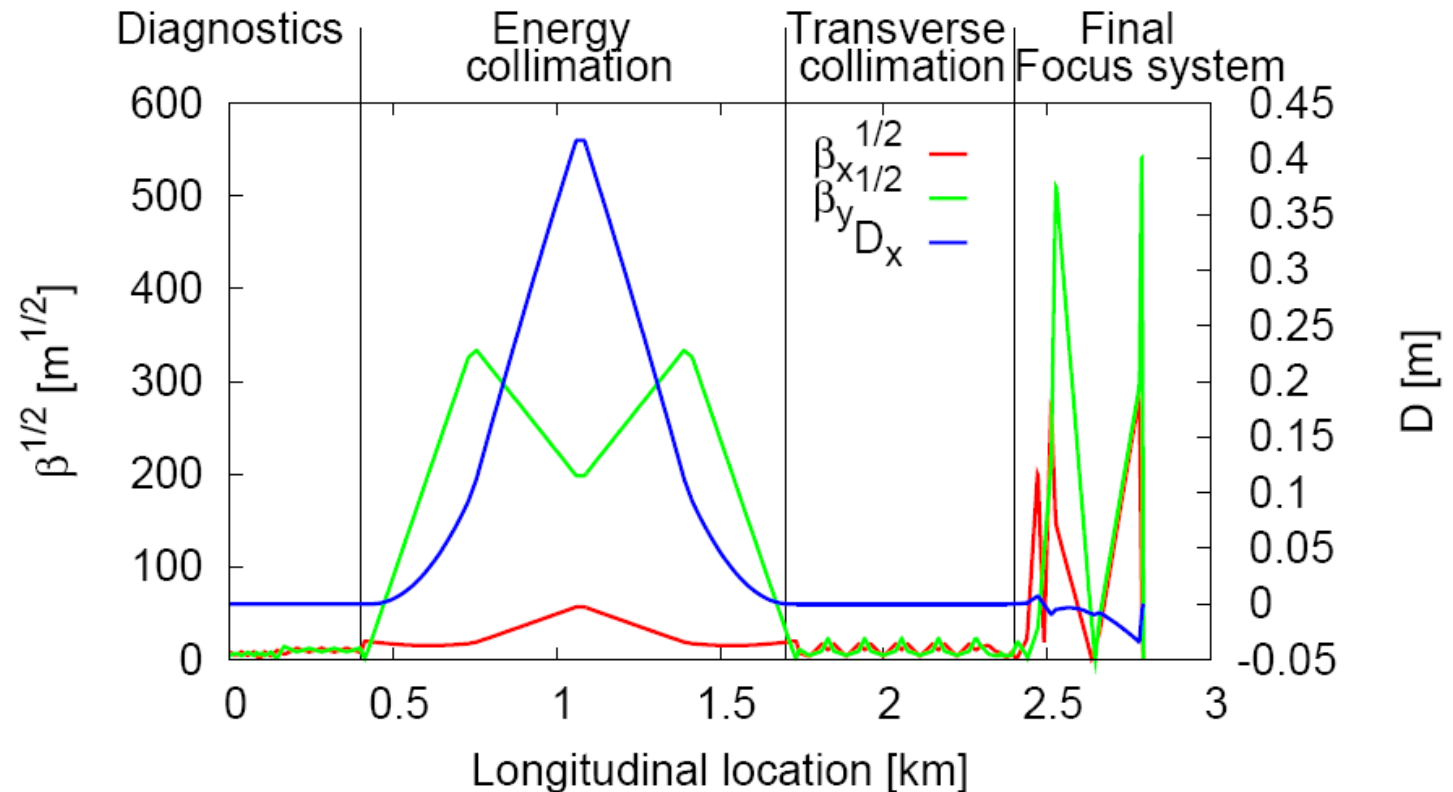
Ok, this is good. But is it *stable*?

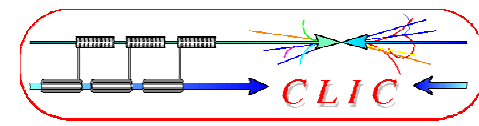


Quadrupole vibrations kept below the 1 nm level over a period of 9 consecutive days!

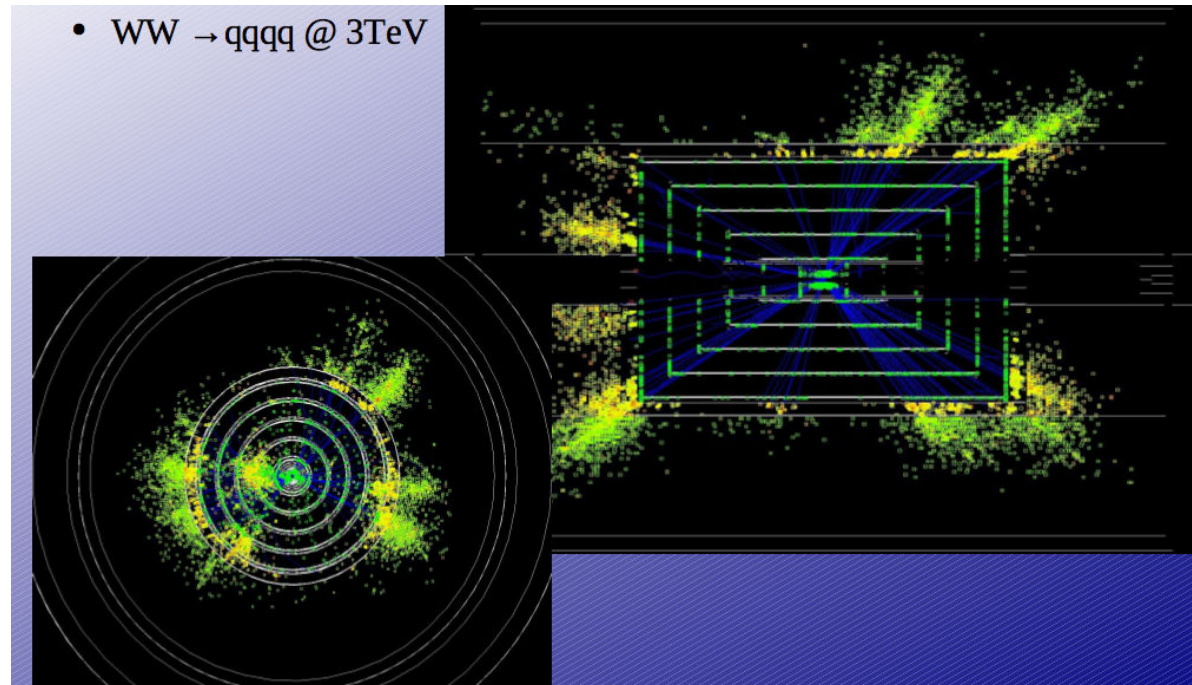


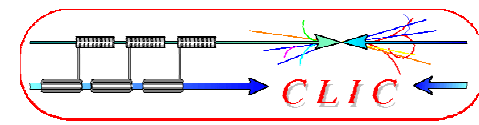
- many common issues as for ILC
- diagnostics, emittance measurement, energy measurement, ...
- collimation, crab cavities, beam-beam feedback, beam extraction, beam dump



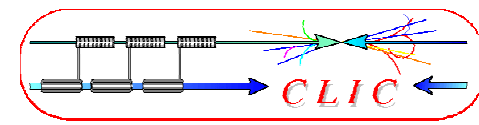


- Different **time structure** of the beam has to be taken into account detectors have to integrate over several bunch crossings
- changes for **multi-TeV collisions** (first vertex layer moved out, calorimeter deeper (9λ),...)
- **ILC/CLIC collaboration**, profiting from ILC developments
- Start-up with studies with SiD-like (ILD) detectors



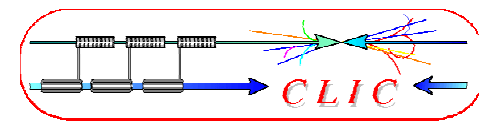


- Many similar issues as ILC
 - Collimation
 - Final focus system
 - Beam-beam effects
 - Detector background
 - Extraction of post collision beams
 - Beam instrumentation
 - Feed-backs
 - Efficiency!
 - ...

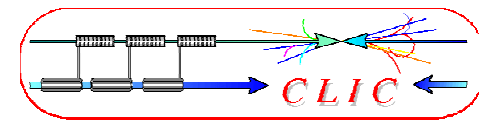


- Constructive exchange of view with B.Barish during his visit at CERN in Nov 07
<http://www.linearcollider.org/cms/?pid=1000465>
- Focusing on subjects with **strong synergy between CLIC & ILC**
 - making the **best use of the available resources**
 - adopting systems as similar as possible
 - identifying and understanding the differences due to technology and energy (technical, cost....)
 - **developing common knowledge** of both designs and technologies on status, advantages, issues and prospects **for the best use of future HEP**
 - **preparing** together the **future evaluation of the two technologies** by the Linear Collider Community made up of CLIC & ILC experts

http://cern.ch/CLIC-Study/CLIC_ILC_Collab_Mtg/Index.htm

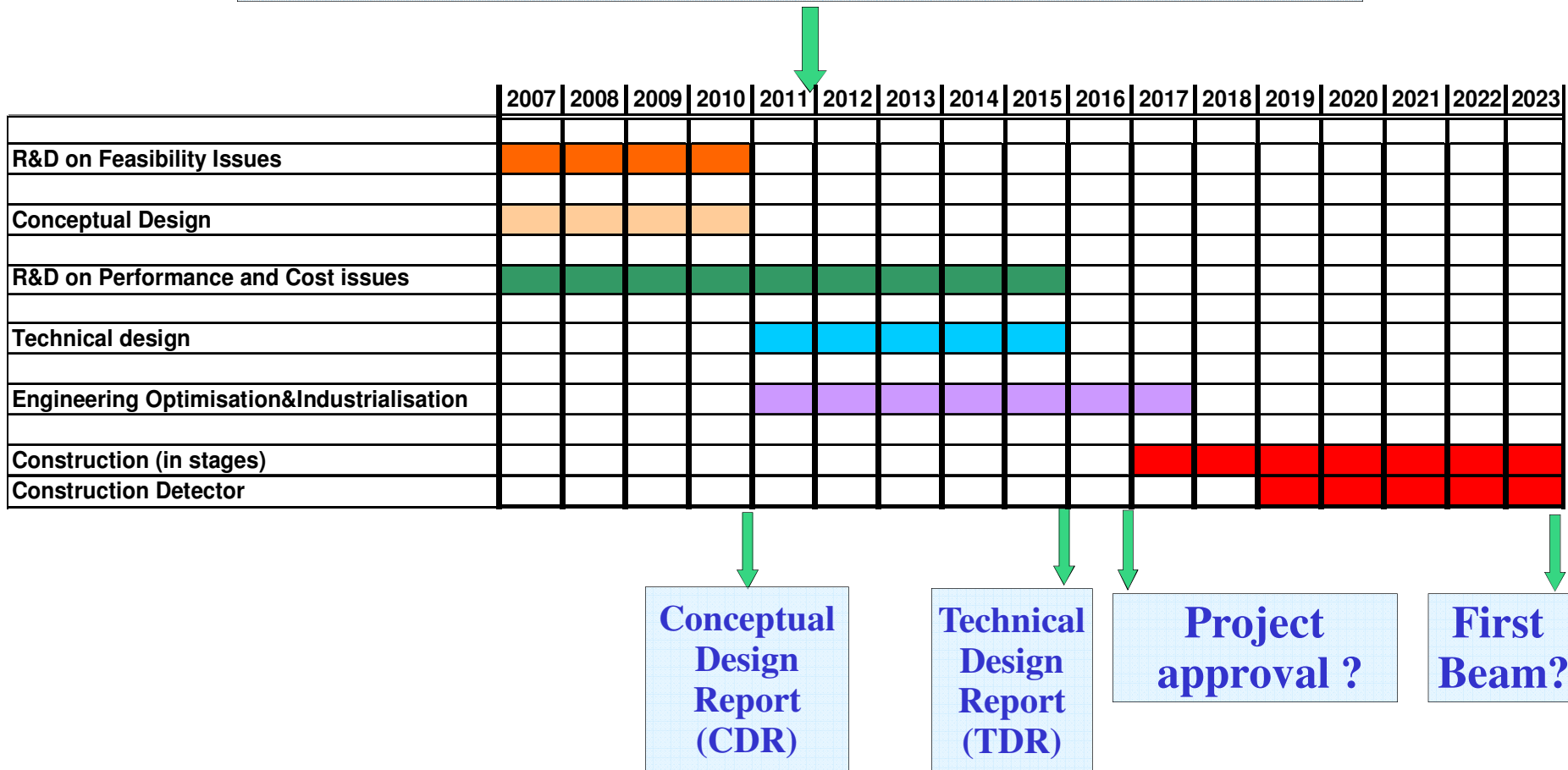


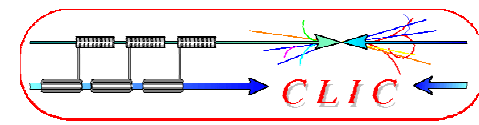
- Technology and parameters are quite different
- Collaboration in working groups **on subjects with strong synergy between CLIC and ILC:**
 - 1) Civil Engineering and Conventional Facilities
 - 2) Beam Delivery Systems & Machine Detector Interface
 - 3) Detectors
 - 4) Cost & Schedule
 - 5) Beam dynamics & Beam Simulations
 - 6) Positron Generation
 - 7) Damping Rings
- Participation of CLIC experts to ILC meetings and ILC experts to CLIC meetings



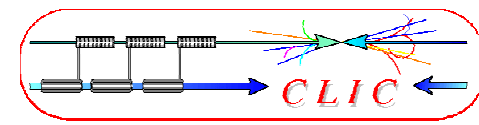
- Shortest, **Success-Oriented**, Technically-Limited long-term Schedule

Technology evaluation and Physics assessment based on LHC results for a possible decision on Linear Collider with staged construction starting with the lowest energy required by Physics

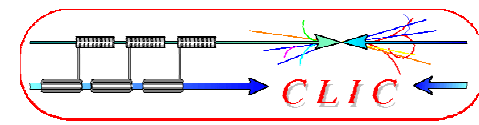




- World-wide Consensus for a **Lepton Linear Collider** as the **next HEP facility** to complement LHC at the energy frontier
 - **Energy range < 1 TeV** accessible by **ILC**
 - **CLIC** technology based on
 - **normal conducting RF structures** at **high frequency**
 - **two-beam scheme**
- only possible scheme to extend collider beam energy into **Multi-TeV energy** range
- Very **promising results** but technology not mature yet, requires **challenging R&D**
 - CLIC-related key issues addressed in CTF3 by 2010
 - CLIC Conceptual Design Report planned for end 2010
 - LHC (or Tevatron) physics discoveries (>2011) will tell which way to go ...



- General documentation about the CLIC study: <http://cern.ch/CLIC-Study/>
- CLIC scheme description: <http://preprints.cern.ch/yellowrep/2000/2000-008/p1.pdf>
- Recent Bulletin article: <http://cdsweb.cern.ch/journal/article?issue=28/2009&name=CERNBulletin&category=News%20Articles&number=1&ln=en>
- CLIC Physics <http://cliphysics.web.cern.ch/CLICphysics/>
- CLIC Test Facility: CTF3 <http://ctf3.home.cern.ch/ctf3/CTFindex.htm>
- CLIC technological challenges (CERN Academic Training) <http://indico.cern.ch/conferenceDisplay.py?confId=a057972>
- CLIC Workshop 2008 (most actual information) <http://cern.ch/CLIC08>
- EDMS <http://edms.cern.ch/nav/CERN-0000060014>
- CLIC ACE (advisory committee meeting) <http://indico.cern.ch/conferenceDisplay.py?confId=58072>
- CLIC meeting (parameter table) <http://cern.ch/clc-meeting>
- CLIC parameter note <http://cern.ch/tecker/par2007.pdf>
- CLIC notes <http://cdsweb.cern.ch/collection/CLIC%20Notes>



- First of all: **THANK YOU!**
For being so brave to follow all this lecture (I hope!) ☺
- Thanks to everyone from whom I picked some material:

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