



# ***ACCELERATOR DESIGN & INTEGRATION MEETING***

## ***CONVENTIONAL FACILITIES AND SITING GROUP***

### ***OVERVIEW OF CFS EVALUATION PROCESS AND NEAR TERM PLANNING***

***V. Kuchler***



## CFS Alternative Evaluation Process

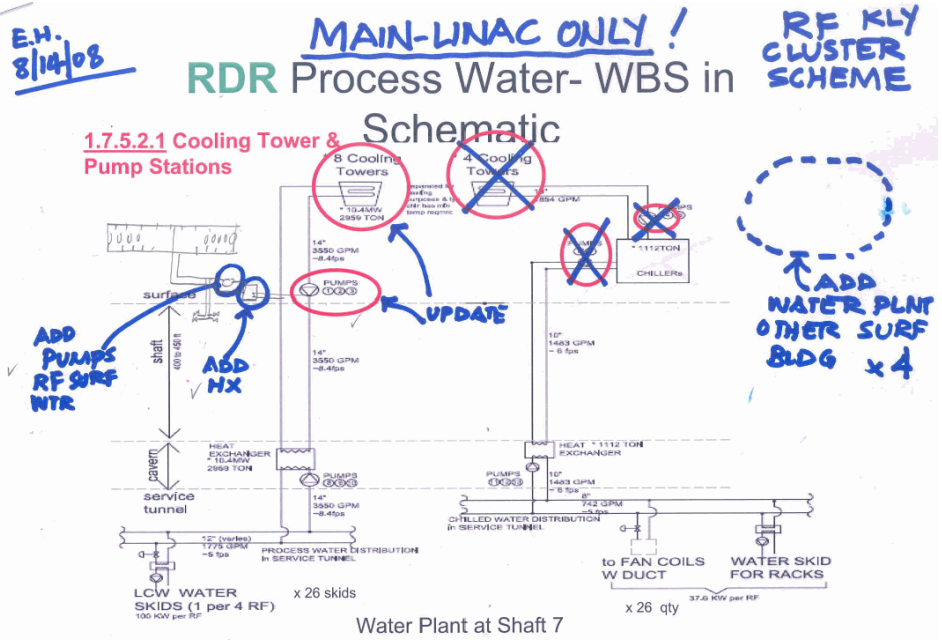
- *CFS and Area System Points-of-Contact Work Together to Identify Changes in Criteria and Requirements Between the RDR Design and the Proposed Alternative*
- *This May Require Interaction Between One or More Area/Technical Systems and One or More Iterations*
- *Once Criteria is Firm, the CFS Design is Reviewed and an Alternative Design Solution is Generated and Cost Estimate Developed*
- *CFS Has Separate WBS Cost Estimates for Each Area System and a New Alternative WBS Cost Estimate will be Generated, Compared to the RDR Cost, for Each Affected Area System*
- *CFS WBS Cost Sheets Will Contain Both the RDR Base Cost and Alternative Cost with Unchanged, Changed, New and Deleted Line Items Distinctly Identified*
- *Cost Information Will be Available to Each Affected Area System and forwarded to PM's and P.Garbincius*



# Klystron Cluster Alternative

• This Was the Process Used to Evaluate the Klystron Cluster Alternative

1.7 Conventional Facilities		
Notes on the cost analysis for the KLYCluster Estimate dated 9-4-08		
DRAFT 9-11-08		
Cost		
	Direction	Denotes decrease in cost - denotes increase in cost
1.7.1	CIVIL ENGINEERING	
1.7.1.1	Engineering study work and documentation	
1.7.1.1.1	In-house Engineering	- Engineering cost changed as % of construction
1.7.1.1.2	Outsourced Engineering	- Engineering cost changed as % of construction
1.7.1.2	Underground Facilities	
1.7.1.2.1	Shafts	
	+ M.L. 3 m dia shafts @ pts 14, 15	+ Added shafts for waveguide
	+ M.L. 2 m dia shafts @ pts 14, 15	+ Added shafts for waveguide
	Surface coupling of Poles 14, 15, 16, 17 Survey Shafts (4 x 425 vert ft)	+ Added grouting @ additional shafts
1.7.1.2.2	Tunnels	
	+ M.L. 4.5m dia. Service Tunnel, TBM Excavation (37,162 In ft)	- Eliminated Service Tunnel
	+ M.L. 4.5m dia. Tunnels, Conn. (74,324 In ft)	- Reduced invert by half to account for elimination of Service Tunnel
	+ M.L. 4.5m dia. Service Tunnel, TBM Excavation (35,660 In ft)	- Reduced invert by half to account for elimination of Service Tunnel
	Maintain and Operate Tunnel Construction Water Treatment Plant	- Reduced water treatment due to reduction in tunnel
	Treatment of Tunnel Construction Water	- Reduced water treatment due to reduction in tunnel
1.7.1.2.3	Halls	
1.7.1.2.4	Caverns	
	UTIL. TO BE CORRECTED IN RDR! (+ M.L. Shaft Base Caverns D&B Excavation @ Points 2, 4, 6 (3 x 20,056 CY)	Base RDR cavern excavation volume corrected; cavern reduced by 35%
	UTIL. TO BE CORRECTED IN RDR! (+ M.L. Shaft Base Caverns D&B Excavation @ Points 2, 4, 6 (3 x 20,056 CY)	Base RDR cavern excavation volume corrected; cavern reduced by 35%
1.7.1.2.5	Miscellaneous works	
	+ R/W Areas (14 ea @ 10' x 20' x 10')	+ Added R/W Areas for Life Safety
	+ M.L. Personnel Crossovers, D&B Excavation (23 X 256.5 CY)	+ Added R/W Areas for Life Safety
	+ M.L. Personnel Crossovers, D&B Excavation (23 X 256.5 CY)	- Eliminated Crossovers
	+ M.L. Waveguides, Drill Excavation (368)	- Eliminated waveguide penetrations
	+ M.L. Personnel Crossovers, D&B Excavation (23 X 256.5 CY)	- Eliminated Crossovers
	+ M.L. Waveguides, Drill Excavation (368)	- Eliminated waveguide penetrations
1.7.1.3	Surface Structures	
	Points 2-7 Cooling Towers & Pump Stations Bldgs. (6 x 7,500 sq ft)	+ Added Service Building Area for KlyCluster RF Equipment Cooling at 4 sites
	KLY Cluster Buildings (into of klystron in surface average 60 to 84)	
	Points 15,4,17,6,7,14,5,15	+ Added Service Building Area for KlyCluster RF Equipment at 8 sites
1.7.1.4	Points 2-7 Site Development	
1.7.1.4.1	Site Preparation	
	Points 2-7, Clearing, Grubbing, and initial Site Preparation (6 sites)	+ Added 4 additional sites
1.7.1.4.2	Utility Distribution	
	Points 2-7, Utility Corridors (Gas, DWIS, San, Storm, Elec., Comm.)	+ Added 4 additional sites
	Points 2-7, Septic Field / Tank or Sanitary Sewer	+ Added 4 additional sites
	Points 2-7, Wells or DWI	+ Added 4 additional sites
	Points 4-7, Elevated Water Tank	+ Added 4 additional sites
	Points 4-7, Water Pump House	+ Added 4 additional sites
1.7.1.4.3	Road, Sidewalks & Parking Areas	
	Points 2-7, Service Roads (6 sites x 1260 in ft)	+ Added 4 additional sites
	Points 2-7, Paved Areas (6 sites x 8750 sq ft)	+ Added 4 additional sites
	Points 2-7, Pavement (6 sites x 2,300 sq ft)	+ Added 4 additional sites
1.7.1.4.7	Landscaping	
	Points 2-7, Landscaping	+ Added 4 additional sites
	Points 4-7, Security Fencing (4 sites x 5,000 in ft)	+ Added 4 additional sites
1.7.1.4.8	Environmental	
	Points 2-7, Sediment & Erosion Control (6 sites)	+ Added 4 additional sites
1.7.1.4.9	Miscellaneous Site Works	





# Klystron Cluster Alternative

- These are Back-Up Detail Sheets of the CFS Cost Estimate

**ILC** International Linear Collider  
CONVENTIONAL FACILITIES & SITING - Americas Region

**DRAFT 9/4/08**

**RDR**  
**MAR 30 2007**

A5
Main Linac
Denotes changed item
Denotes new item

FINAL CONTRACT COST- in 2006 US\$  
(except where noted)

1.7	Conventional Facilities	Man-Hours Total	\$ Total
		271,161 Man-Hrs	\$ 1,160,918,226
		<b>(still to be corrected RDR)</b>	<b>\$ 1,116,055,056</b>

QTY	Unit	Unit Cost	Extension	Section Total	
				Unit Cost	Extension
1.7.1	CIVIL ENGINEERING		755,883	Man-Hrs	\$ 737,794,472
1.7.1.1	Engineering, study work and documentation				\$ 38,581,023
1.7.1.1.1	In-house Engineering	\$90 /man-hr	\$14,029,463	155,883	
	In-house Engineering	2% %	\$701,473,148	\$ 14,029,463	
1.7.1.1.2	Outsourced Consultancy Services				\$ 38,581,023
	Outsourced Engineering	6% %	\$701,473,148	\$ 38,581,023	
1.7.1.2	Underground Facilities				\$ 593,008,308
1.7.1.2.1	Shafts				\$ 105,194,184
	e- ML 14m dia. Shafts @ Points 5, 3 (2 x 425 vert ft)	259 vert m	\$134,768	\$ 34,904,783	
	e- ML 9m dia. Shaft @ Point 7 (1 x 425 vert ft)	130 vert m	\$78,280	\$ 10,137,260	
	e- ML 1500mm dia. Survey Shafts @ Points 3.1, 5.1 (2 x 425 vert ft)	259 vert m	\$7,240	\$ 1,875,160	
	e- ML 3 m dia shafts @ pts 14,15		\$0		
	e+ ML 14m dia. Shafts @ Points 2, 4 (2 x 425 vert ft)	259 vert m	\$134,768	\$ 34,904,783	
	e+ ML 9m dia. Shaft @ Point 6 (1 x 425 vert ft)	130 vert m	\$78,280	\$ 10,176,400	
	e+ ML 1500mm dia. Survey Shafts @ Points 2.1, 4.1 (2 x 425 vert ft)	259 vert m	\$7,240	\$ 1,875,160	
	e+ ML 3 m dia shafts @ pts 16,17		\$0		
	Surface Grouting of Points 2-5 14m dia. Shafts (4 x 425 vert ft)	4 ea.	\$721,678	\$ 2,886,710	
	Surface Grouting of Points 6-7 9m dia. Shafts (2 x 425 vert ft)	2 ea.	\$541,258	\$ 1,082,515	
	Surface Grouting of Points 2.1, 3.1, 4.1, 5.1 Survey Shafts (4 x 425 vert ft)	4 ea.	\$270,629	\$ 1,082,515	
	Points 2,3,4,5,6,7 - 1489m dia. Shafts, finishing (stairs, conc. wall, elev #2)	777 vert m	\$7,254	\$ 5,636,164	
	Surface Grouting of Points 14,15,16,17 Survey Shafts (4 x 425 vert ft)	4 ea.	\$320,560	\$ 1,282,240	
	ML Underground Potable Water (1/2 of Points 2 & 3)	1 ea.	\$67,188	\$ 67,188	
	ML Underground Potable Water (Points 4,5,6,7)	4 ea.	\$67,188	\$ 268,750	
	ML Underground Sanitary Sewer (1/2 of Points 2 & 3)	1 ea.	\$67,188	\$ 67,188	
	ML Underground Sanitary Sewer (Points 4,5,6,7)	4 ea.	\$67,188	\$ 268,750	
1.7.1.2.2	Tunnels				\$ 389,191,025
	e- ML 4.5m dia. Beam Tunnel, TBM Excavation (37,162 lin ft)	11,327 lin m	\$7,171	\$ 81,228,749	
	e- ML 4.5m dia. Service Tunnel, TBM Excavation (37,162 lin ft)	11,327 lin m	\$7,171	\$ 81,228,749	
	e- ML 4.5m dia. Tunnels, Conc. Inv. (74,324 lin ft)	22,654 lin m	\$1,351	\$ 30,611,218	
			\$0		
	e+ ML 4.5m dia. Beam Tunnel, TBM Excavation (36,660 lin ft)	11,174 lin m	\$7,171	\$ 80,131,548	
	e+ ML 4.5m dia. Service Tunnel, TBM Excavation (36,660 lin ft)	11,174 lin m	\$7,171	\$ 80,131,548	
	e+ ML 4.5m dia. Tunnels, Conc. Inv. (73,320 lin ft)	22,348 lin m	\$1,351	\$ 30,197,735	
			\$0		
	Provide Tunnel Construction Water Treatment Plant	4 ea.	\$156,250	\$ 625,000	
	Maintain and Operate Tunnel Construction Water Treatment Plant	4 ea.	\$1,160,074	\$ 4,640,295	

**KLY Power Cluster Scheme**  
**for Aug 29 2008**

FINAL CONTRACT COST- in 2006 US\$  
(except where noted)

		Man-Hours Total	\$ Total
		173,933 Man-Hrs	\$ 821,758,793

QTY	Unit	Unit Cost	Extension	Section Total	
				Unit Cost	Extension
			711,674	Man-Hrs	\$ 532,682,498
					\$ 30,151,840
		\$90 /man-hr	\$10,050,613	111,674	
		2% %	\$502,530,659	\$ 10,050,613	
		6% %	\$502,530,659	\$ 30,151,840	
					\$ 333,284,348
					\$ 112,024,494
		259 vert m	\$134,768	\$ 34,904,783	
		130 vert m	\$78,280	\$ 10,137,260	
		259 vert m	\$7,240	\$ 1,875,160	
		259 vert m	\$10,635	\$ 2,754,465	
			\$0		
		259 vert m	\$134,768	\$ 34,904,783	
		130 vert m	\$78,280	\$ 10,176,400	
		259 vert m	\$7,240	\$ 1,875,160	
		259 vert m	\$10,635	\$ 2,754,465	
			\$0		
		4 ea.	\$721,678	\$ 2,886,710	
		2 ea.	\$541,258	\$ 1,082,515	
		4 ea.	\$270,629	\$ 1,082,515	
		777 vert m	\$7,254	\$ 5,636,164	
		4 ea.	\$320,560	\$ 1,282,240	
		1 ea.	\$67,188	\$ 67,188	
		4 ea.	\$67,188	\$ 268,750	
		1 ea.	\$67,188	\$ 67,188	
		4 ea.	\$67,188	\$ 268,750	
		11,327 lin m	\$7,171	\$ 81,228,749	
		0 lin m	\$0		
		11,327 lin m	\$1,351	\$ 15,305,608	
			\$0		
		11,174 lin m	\$7,171	\$ 80,131,548	
		0 lin m	\$0		
		11,174 lin m	\$1,351	\$ 15,098,868	
			\$0		
		4 ea.	\$156,250	\$ 625,000	
		4 ea.	\$772,609	\$ 3,090,436	



# Klystron Cluster Alternative

- These are Back-Up Detail Sheets of the CFS Cost Estimate

**ILC** International Linear Collider  
 CONVENTIONAL FACILITIES & SITING - Americas Region

**DRAFT 9/4/08**

**RDR**  
**MAN 30 2007**  
 Denotes changed item  
 Denotes new item

**KLY Power Cluster Scheme**  
**for Aug 29 2008**  
 Denotes changed item  
 Denotes new item

				FINAL CONTRACT COST - in 2006 US\$ (except where noted)						FINAL CONTRACT COST - in 2006 US\$ (except where noted)					
				Man-Hours Total		\$ Total						Man-Hours Total		\$ Total	
1.7.5.1.1	In-house Engineering	\$90	/man-hr	\$3,442,384	38,249			\$1,568,940	17,433						
	In-house Engineering	2%	%	\$172,119,198	\$ 3,442,384			\$78,446,983	\$ 1,568,940						
1.7.5.1.2	Outsourced Consultancy Services						\$ 15,490,728								\$ 7,060,228
	Outsourced Engineering	9%	%	\$172,119,198	\$ 15,490,728			\$78,446,983	\$ 7,060,228						\$ 22,961,983
1.7.5.2	Primary Stations						\$ 29,863,815								\$ 19,234,983
1.7.5.2.1	Cooling Towers & Pumping Stations						\$ 19,875,852								
	Cooling Towers for Process Water	1	is	\$9,636,281	\$ 9,636,281			\$12,081,000	\$ 12,081,000						
	Cooling Towers for Chilled Water	1	is	\$5,200,237	\$ 5,200,237			\$0	\$ 0						
	Tower Pump and Accessories for Process Water	1	is	\$1,842,963	\$ 1,842,963			\$1,639,000	\$ 1,639,000						
	Tower Pump and Accessories for Chilled Water	1	is	\$1,220,138	\$ 1,220,138			\$0	\$ 0						
	Chilled Water Pump	1	is	\$1,191,250	\$ 1,191,250			\$0	\$ 0						
	Controls	1	is	\$784,983	\$ 784,983			\$784,983	\$ 784,983						
	Pump for RF Surface water system (for 10 plants)	1	is					\$2,416,000	\$ 2,416,000						
	Heat Exchanger for RF Surface water system (for 10 plants)	1	is					\$2,314,000	\$ 2,314,000						
1.7.5.2.2	Primary Stations and Piping						\$ 9,987,962								\$ 3,727,000
	Chillers	1	is	\$5,347,115	\$ 5,347,115			\$0	\$ 0						
	Tower Piping for Process Water (surface)	1	is	\$821,952	\$ 821,952			\$650,000	\$ 650,000						
	Tower Piping for Chilled Water (surface)	1	is	\$489,039	\$ 489,039			\$0	\$ 0						
	Tower Piping for Process Water (shaft)	1	is	\$1,679,547	\$ 1,679,547			\$951,000	\$ 951,000						
	Chilled Water Piping (surface)	1	is	\$286,335	\$ 286,335			\$0	\$ 0						
	Chilled Water Piping (shaft)	1	is	\$1,363,974	\$ 1,363,974			\$0	\$ 0						
	Piping RF Surface Water System (for 10 plants)	1	is					\$2,126,000	\$ 2,126,000						
1.7.5.3	Secondary Stations						\$ 142,255,383								\$ 55,485,000
1.7.5.3.1	Demineralized Water Stations and Distribution Piping						\$ 69,245,357								\$ 34,882,000
	Demineralized Pump/Skid System w/ Materials & Installation	1	is	\$69,245,357	\$ 69,245,357			\$34,882,000	\$ 34,882,000						
1.7.5.3.2	Chilled Water Stations and Distribution Piping						\$ 32,456,126								\$ -
	Heat Exchangers (cavern)	1	is	\$1,726,838	\$ 1,726,838			\$0	\$ 0						
	Distribution Pumps (cavern)	1	is	\$1,649,580	\$ 1,649,580			\$0	\$ 0						
	Piping (cavern)	1	is	\$399,846	\$ 399,846			\$0	\$ 0						
	Piping (tunnel)	1	is	\$19,274,532	\$ 19,274,532			\$0	\$ 0						
	Piping Connections to End Equipment	1	is	\$9,405,330	\$ 9,405,330			\$0	\$ 0						
1.7.5.3.3	Water Stations and Distribution Piping						\$ 14,473,690								\$ -
	Water Stations and Distribution Piping	1	is	\$14,473,690	\$ 14,473,690			\$0	\$ 0						
1.7.5.3.4	Compressed Air						\$ 2,404,000								\$ 2,404,000
	Compressed Air	1	is	\$2,404,000	\$ 2,404,000			\$2,404,000	\$ 2,404,000						
1.7.5.3.5	Process Water Distribution						\$ 23,676,210								\$ 18,195,000
	Heat Exchangers (cavern)	1	is	\$2,772,791	\$ 2,772,791			\$1,845,000	\$ 1,845,000						
	Distribution Pumps (cavern)	1	is	\$1,879,121	\$ 1,879,121			\$1,601,000	\$ 1,601,000						
	Piping (cavern)	1	is	\$661,007	\$ 661,007			\$316,000	\$ 316,000						
	Piping (tunnel)	1	is	\$16,515,925	\$ 16,515,925			\$14,437,000	\$ 14,437,000						
	Piping Connections to End Equipment	1	is	\$1,847,365	\$ 1,847,365			\$0	\$ 0						
1.7.6	HANDLING EQUIPMENT						\$ 11,300,000			2,511	Man-Hrs				\$ 11,300,000



# Klystron Cluster Alternative

- This is the High Level Roll-Up of CFS Costs for the Main Linac

**ILC** International Linear Collider

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**DRAFT 9/4/08**

**RDR**  
**MAR 30 2007**

A5
Main Linac
Denotes changed item
Denotes new item

**KLY Power Cluster Scheme**  
**for Aug 29 2008**

A5
Main Linac

				FINAL CONTRACT COST- in 2006 US\$ (except where noted)		
				Man-Hours Total	\$ Total	
<b>1.7</b>	<b>Conventional Facilities</b>			271,161 Man-Hrs	\$ 1,160,918,226	
				<b>(still to be corrected RDR)</b>	<b>\$ 1,116,055,056</b>	
		QTY	Unit	Unit Cost	Extension	Section Total
1.7.1	<b>CIVIL ENGINEERING</b>			155,883	Man-Hrs	\$ 737,794,472
1.7.1.1	Engineering, study work and documentation					\$ 38,581,023
1.7.1.2	Underground Facilities					\$ 593,008,308
1.7.1.3	Surface Structures					\$ 75,914,855
1.7.1.4	Site Development					\$ 30,290,286
1.7.2	<b>ELECTRICAL</b>			37,585	Man-Hrs	\$ 169,134,000
1.7.3	<b>AIR TREATMENT EQUIPMENT</b>			2,561	Man-Hrs	\$ 12,328,035
1.7.3.1	Engineering, study work and documentation					\$ 806,507
1.7.3.2	HVAC Equipment					\$ 11,521,528
1.7.4	<b>PIPED UTILITIES</b>			266	Man-Hrs	\$ 1,300,792
1.7.4.1	Engineering, study work and documentation					\$ 107,405
1.7.4.2	Plumbing					\$ 1,193,388
1.7.4.3	Fire Suppression					
1.7.4.4	Fuel System Distribution					
1.7.5	<b>PROCESS (COOLING) WATER</b>			38,249	Man-Hrs	\$ 187,609,926
1.7.5.1	Engineering, study work and documentation					\$ 15,490,728
1.7.5.2	Primary Stations					\$ 29,863,815
1.7.5.3	Secondary Stations					\$ 142,255,383
1.7.6	<b>HANDLING EQUIPMENT</b>					\$ 11,300,000
1.7.7	<b>SAFETY EQUIPMENT</b>					\$ 14,020,000
1.7.8	<b>SURVEY AND ALIGNMENT</b>					\$ 27,431,000

				FINAL CONTRACT COST- in 2006 US\$ (except where noted)		
				Man-Hours Total	\$ Total	
				173,933 Man-Hrs	\$ 821,758,793	
		QTY	Unit	Unit Cost	Extension	Section Total
				111,674	Man-Hrs	\$ 632,682,498
						\$ 30,151,840
						\$ 333,284,348
						\$ 122,001,510
						\$ 47,244,801
				28,169	Man-Hrs	\$ 126,850,500
				4,283	Man-Hrs	\$ 20,618,471
						\$ 1,348,872
						\$ 19,269,599
				1,255	Man-Hrs	\$ 6,153,112
						\$ 508,055
						\$ 1,988,979
						\$ 3,656,078
				17,433	Man-Hrs	\$ 85,507,211
						\$ 7,060,228
						\$ 22,961,983
						\$ 55,485,000
				2,511	Man-Hrs	\$ 11,300,000
				2,492	Man-Hrs	\$ 11,216,000
				6,096	Man-Hrs	\$ 27,431,000



## CFS Proposed Points-of-Contact

### Electron Source

**Axel Brachman & John Sheppard - Tom Lackowski**  
**(supported by M+W Zander)**

### Positron Source

**Jim Clarke - John Osborne**

### Damping Ring

**Susanna Guiducci - Tom Lackowski**

### Ring to Main Linac

**Nikolay Solyak - Vic Kuchler (supported by M+W Zander)**

### Main Linac

**Chris Adolphsen (Klystron Cluster) - Tom Lackowski**  
**Shigeki Fukuda (DRFS) - Atsushi Enomoto**

### Beam Delivery System

**Andrei Seryi - John Osborne**

## Working Assumptions (WA) for SB2009 - 2a

### **“Single tunnel solution for the Main Linacs and RTML, with two possible variants for the HLRF (a. Klystron Cluster Scheme)**

- ***This Evaluation has been Completed***
- ***Civil Costs were reduced ~25% (~\$300M)***
- ***3 Shafts were Added***
- ***4 Surface Sites were Added***
- ***10 Buildings for Klystron Cluster Surface Equipment were Added***
- ***28 Refuge Areas were Added in Accelerator Tunnel***
- ***Other Cavern Volume was Reduced 25%***
- ***Air Treatment Increased 25%***
- ***Process Water Decreased by 54%***
- ***Electrical Decreased 25%***
- ***Piped Utilities Increased by 370% for Sprinklers in Tunnel***



## Working Assumptions (WA) for SB2009 - 1

***“A Main Linac length consistent with an optimal choice of average accelerating gradient (currently 31.3 MV/m, to be re-evaluated)”***

- ***Difficulty Rating - Straightforward***
- ***Area Systems Affected - Main Linac***
- ***Change in Linac Lengths (Based on e- and e+ Linacs with both Accelerator and Service Tunnel) Will Result in a Potential Cost Difference of ~\$54K - \$80K/m of Main Linac Length Change***

## Working Assumptions (WA) for SB2009 - 2b

**“Single tunnel solution for the Main Linacs and RTML, with two possible variants for the HLRF (b. DRFS Scheme)**

- **Difficulty Rating - Straightforward**
- **The Asian Region Will Lead This Evaluation**
- **Area Systems Affected - Main Linac**
- **It Will be Completed Using the Same Process as the Klystron Cluster Alternative Effort**
- **This Alternative Could be More Suitable for Specific Regional Conditions**

## Working Assumptions (WA) for SB2009 - 3

**“Undulator-based e+ source located at the end of the electron Main Linac (250 GeV)”**

- **Difficulty Rating - Straightforward**
- **Affected Area Systems - e+ Source, Main Linacs, BDS**
- **Change in Linac Length (Based on e- Linac with both Accelerator and Service Tunnel) Will Result in a Potential Difference of ~\$27 - \$40K/m of Main Linac Length Change**
- **How Will BDS and e+ Main Linac be Affected ?**

## Working Assumptions (WA) for SB2009 - 5

**“~3.2 km circumference damping rings at 5GeV, 6mm bunch length”**

- **Difficulty Rating - Straightforward**
- **Reduction in the Damping Ring Length Will Result in a Potential Savings of ~\$51K/m of Damping Ring Length Change**
- **Will Technical Criteria Change ?**
- **Will the Change Scale with the Tunnel Length ?**

## Working Assumptions (WA) for SB2009 - 6

**“Single-stage bunch compressor with a compression factor of 20”**

- **Difficulty Rating - Straightforward**
- **This Rating is Based on a Direct Comparison to the RDR Solution**
- **Area Systems Affected - RTML, Main Linac**
- **Location and Position of RTML Equipment is Dependent on the Reconfiguration of Other Area Systems as Well**
- **How Much Will Technical Criteria Change ?**

## Working Assumptions (WA) for SB2009 - 7

**“Integration of the e+ and e- sources into a common ‘central region beam tunnel’ together with the BDS”**

- **Difficulty Rating - Moderately Complex**
- **Rating is Based on the Fact that a Very Organized Effort is Already Underway to Address this Alternative**
- **Area Systems Affected - Potentially All Area Systems will be Affected**



## Working Assumptions (WA) for SB2009 - 4

**“Reduced parameter set (with respect to the RDR) with  $n_b=1312$  and a 2ms RF pulse”**

- **Difficulty Rating - Most Complex**
- **Area Systems Affected - Potentially All Area Systems Would be Affected**
- **For the CFS Standpoint, This Alternative is the Least Understood with Regard to Impact on Space Requirements, Utility Support and Technical Criteria**
- **A Similar Effort Comparable to the Accelerator Integration & Design is Likely to be Required**



## Summary

- *All Will Agree that There is A lot of Work to Do*
- *Successful Completion of this Work will Require Direct and Frequent Communication Between All of the Affected Area Systems for the Stated Parameters as Well as with the CFS Group Through the Points-of-Contact*
- *This was Directly Stated in the AAP Report*  
*“The AAP encourages further exchange between the various area groups. In many cases, guidance from the project managers is necessary for systematic application across the project. For these CFS efforts to be most useful, it is important to define clearly the main assumptions and technical choices .”*
- *The CFS Group will Utilize it’s Weekly Video/Webex Meeting to Devote to Specific Topics and Ask Area System Representatives to Participate as Needed (current Invitees include the Project Managers)*



## More Summary

- *It is Essential that Milestones and Associated Completion Dates are Developed and Met*
- *The Remaining Working Sessions for this Meeting Should Devote Some Time for Initial Planning and Scope Development*
- *Pressure to Reduce Travel Notwithstanding, Face to Face Meetings Like this one are Extremely Useful and Necessary*
- *Future Meetings Should Concentrate on Reporting Progress, Addressing Issues and Resolving Problems*
- *PM Facilitation (Refereeing) Will Prove Useful*
- *CFS Points-of-Contact will Make Themselves Available to Participate in Any Coordination Meetings with Area Systems Individually or in Groups*
- *We All Need to Work Together*