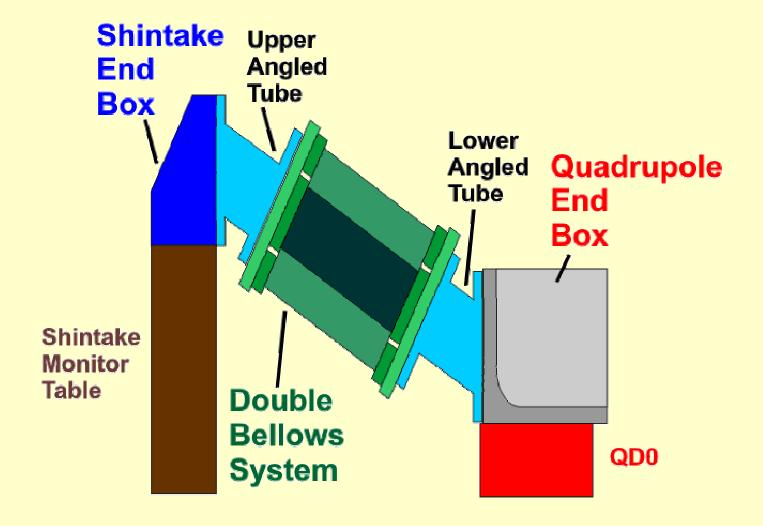


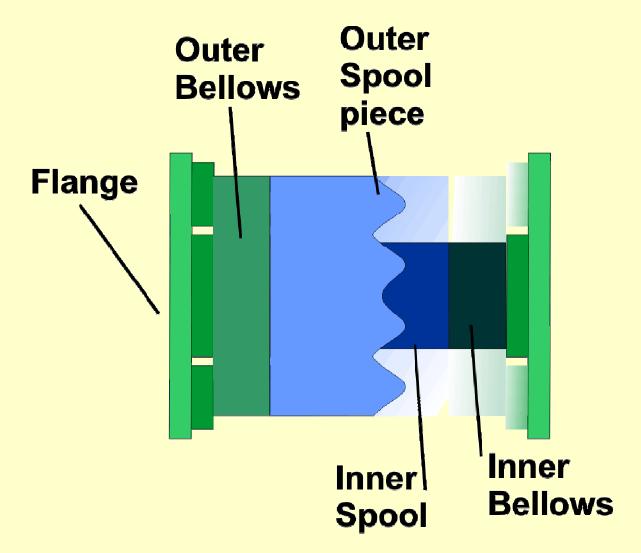
# MONALISA Double Bellow System Forces test results

Oxford: June 2009

#### MONALISA vacuum enclosure



#### Double bellows system (DBS)



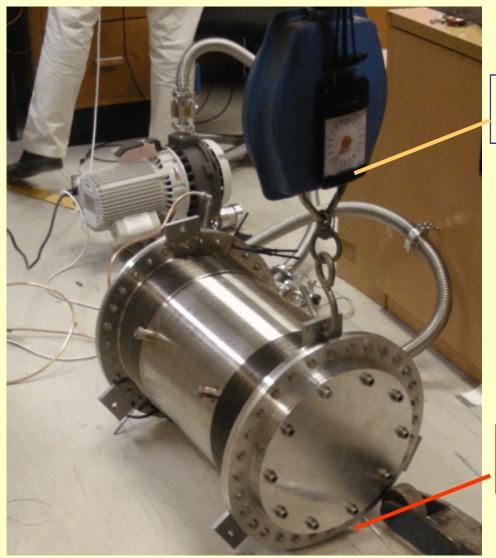
# Test programme

Lateral spring constant

Longitudinal forces (free)

Longitudinal forces (attached to frame)

#### Lateral spring constant set-up



Force gauge under bias tension

**Lateral spring constant** 

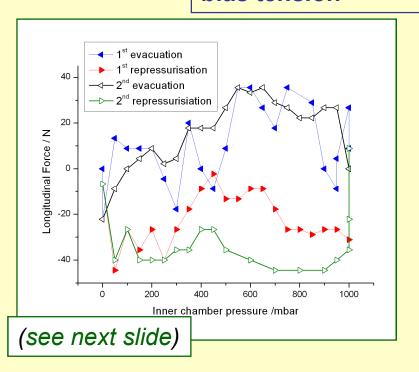
**Ambient pressure 35±5 N/mm** 

Inner Evacuated 35±5 N/mm

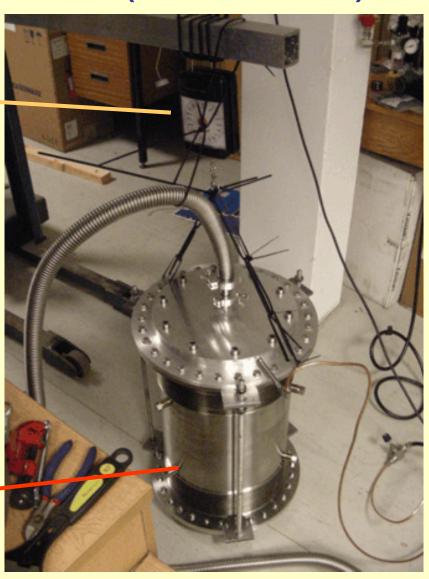
Double bellows off floor at one end

## Longitudinal forces (free DBS)

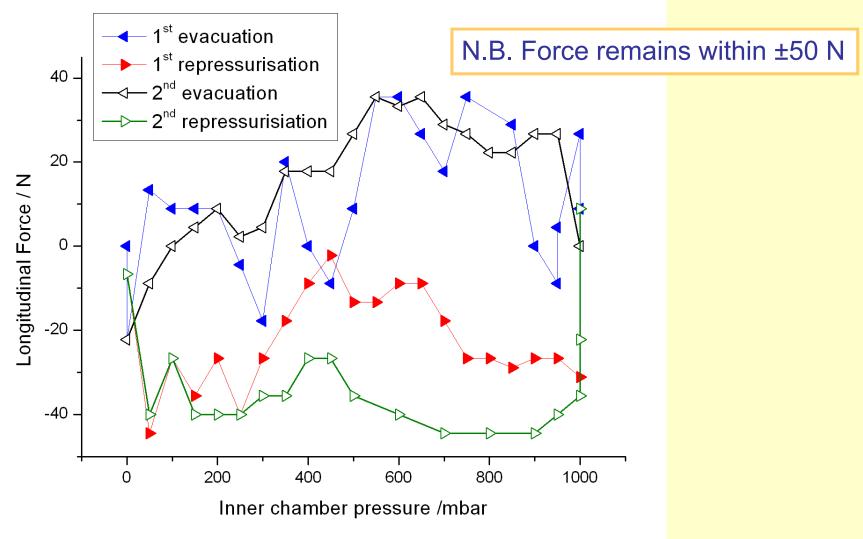
#### Force gauge under bias tension



Double bellows upright resting on floor on one end



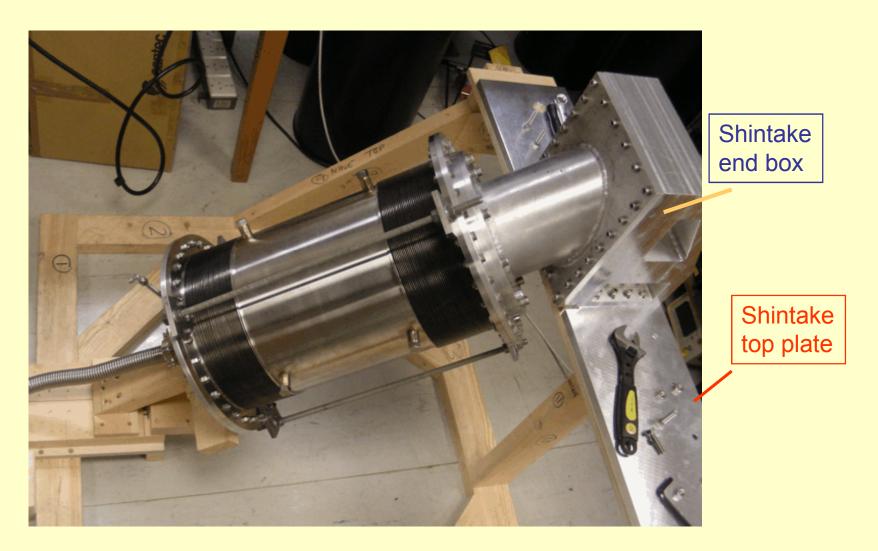
### Longitudinal forces (free DBS)



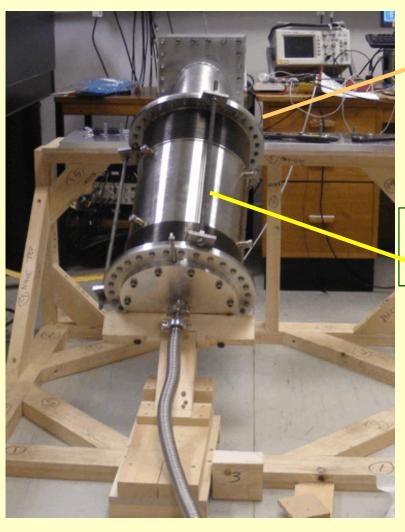
# Longitudinal forces (in-situ)

- We assembled parts into wooden frame
  - (Quadrupole end box not fitted)
- Placed force sensor
  - on downstream face of "Shintake monitor"
  - measures F in (electron beam) z direction
- Set up shown in next slide

# Longitudinal forces (in-situ): Set-up



### Longitudinal forces (in-situ): Set-up



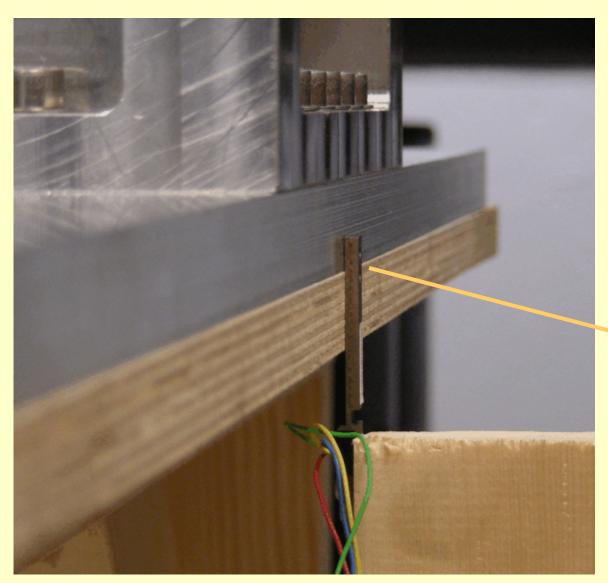
Strain sensor (see next slide)

- mounted behind Shintake monitor plate
- mounted on independent block

#### Mounting rods

removed for forces test

### Force sensor close-up

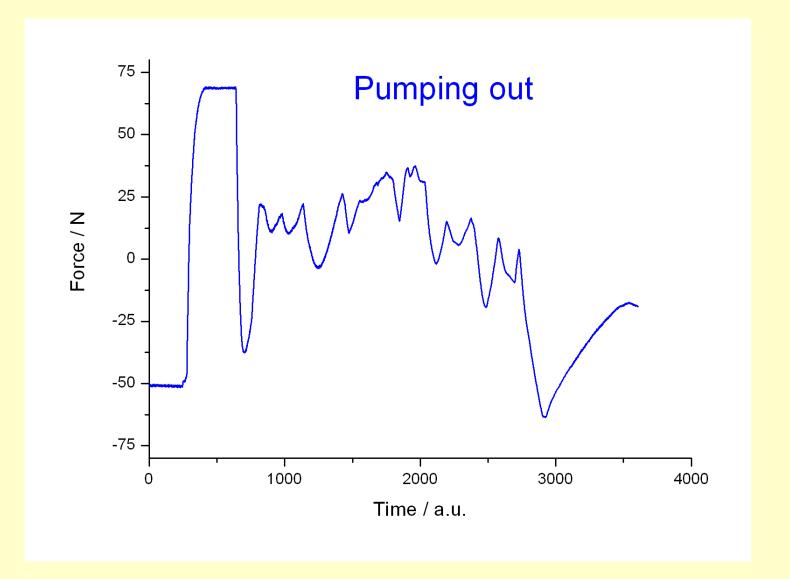


Force sensor

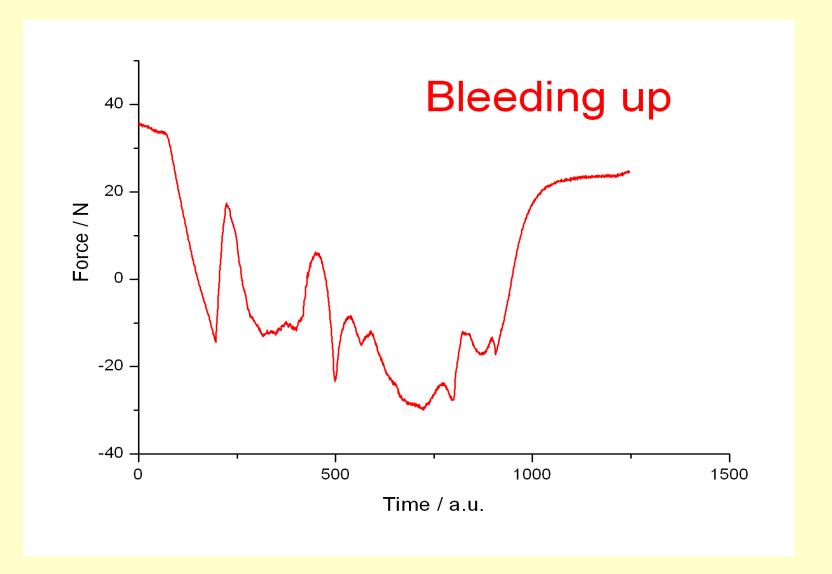
Wed 24 Jun 2009

ATF2 weekly meeting Oxford MONALISA

#### Forces on Shintake end: 1



#### Forces on Shintake end: 2



#### Entire assembly holds vacuum

