

S1 global: status of the production



Webex Meeting
June 23rd, 2009
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Status at the end of June



- Thermal shields: cut and bended, ready for pre-assembly

- GRP
 - 2 ends machined
 - shapes preassembled
 - next week starts the welding of the shapes on the GRP

- MLI ready

- Vessel
 - end flanges welded
 - all components (brackets, nozzles, ...) ready
 - openings for the nozzles are being cut

Cold mass preassembly



- The cold mass final machining should start after the welding of the shapes on the GRP, in 2-3 weeks from now
- After the final machining the preassembly takes place
- TO BE CONFIRMED AT NEXT MEETING:
preassembly at the end of July