## Update on S0 Work in the Americas Region

Mark Champion 14 July 2009





- Helium vessels have been successfully installed on two cavities: AES001 and AES004
  - No perturbation to field flatness on either cavity; extensive monitoring throughout the process.
  - AES001 awaits final high-pressure rinse and assembly at Argonne and then will proceed to horizontal test at Fermilab
  - AES004 to follow
- Titanium transition rings have been attached to the niobium-titanium end dishes via electron beam welding at Sciaky
  - Completely successful on AES001 and AES004
  - Failure occurred during welding on Acc012, which resulted in a hole in the end cell of the cavity
  - After repairs to the electron beam welder, we will proceed with Acc011 and Acc013.
  - New batch of Accel (RI) cavities will be returned to vendor for installation of titanium rings

**IC** Result of electron beam welder failure on Acc012





July 14, 2009

ILC S0 WebEx Meeting

**ic** Result of electron beam welder failure on Acc012









- VTS2-3 civil construction planned for this summer
  - Pending contract finalization, 2 month shutdown will begin in August
- Problems with high-pressure rinsing system at Argonne have stopped cavity processing for several weeks
  - To be described in following talk by Charlie Cooper
  - Single-cell cavity has been rinsed and will be tested this week to qualify repairs
  - If cavity performance is good, we will proceed with nine-cell cavity AES001
  - Longer term improvements are in progress



## Cornell SRF Status

Slide from Zack Conway

- 9-Cell Testing
  - Preparing to test TB9ACC010
    - VEP on or around July 30-31
    - Test 1- 2 weeks later
  - Cavities in various state of repair/preparation:
    - ACCEL-9
    - TB9AES005
    - LR9-1
- We have performed 6 single cell tests in the past 2 months to improve the VEP, tumbling, and high vacuum baking at Cornell.

## JLab slides for the 13<sup>th</sup> ILC cavity group meeting

Rongli Geng July 13, 2009

- AES6 first-pass processing and testing including Tmapping and optical inspection
- AES9 bulk EP, hydrogen out-gassing at 800CX2hr (H out-gassing also for softening)
- Light EP LG1 (JLab large-grain 9-cell)

New quench limited 9-cell cavities studied by T-mapping and optical inspection -2/2

