

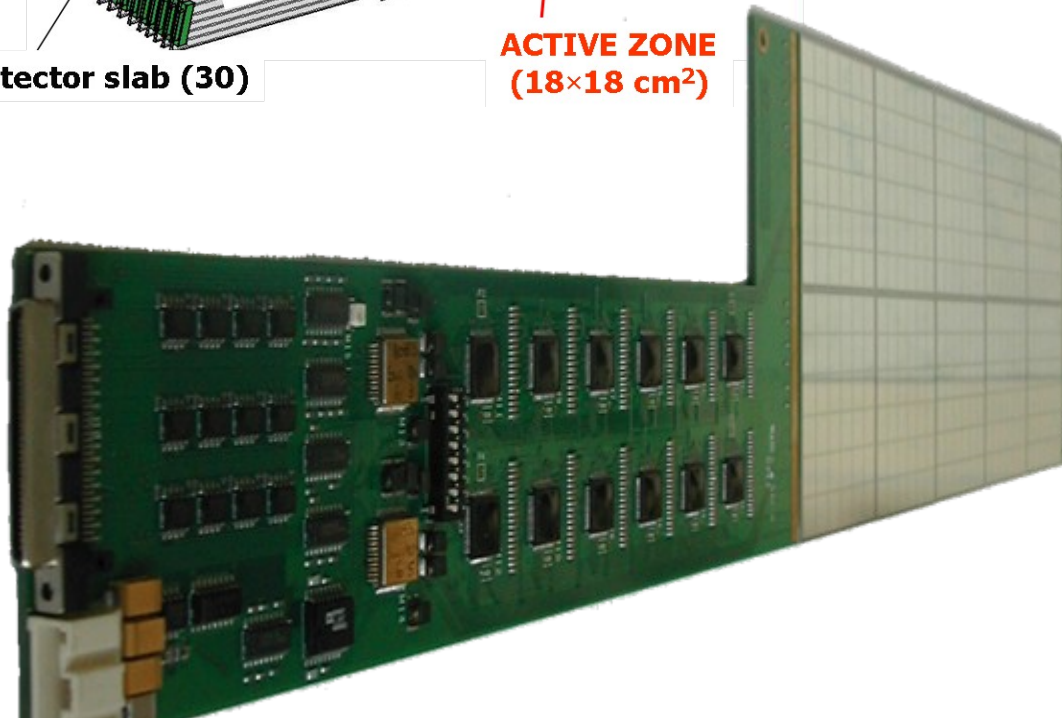
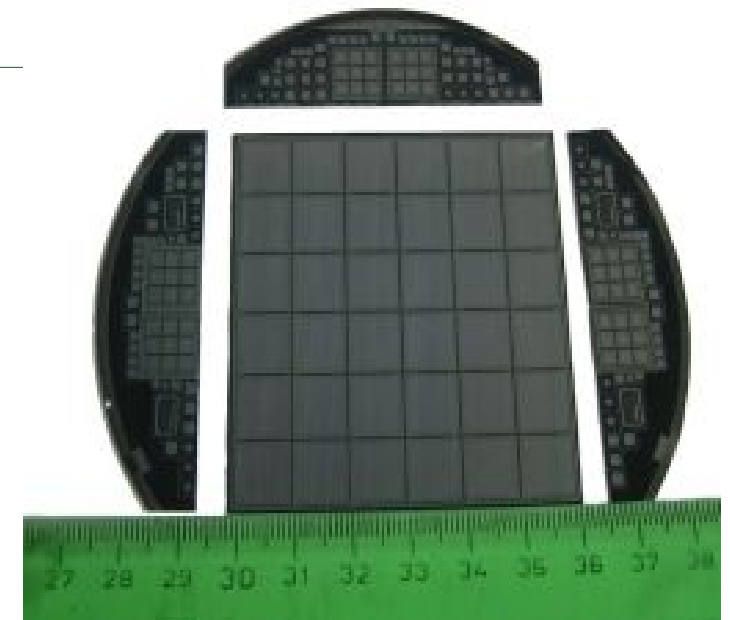
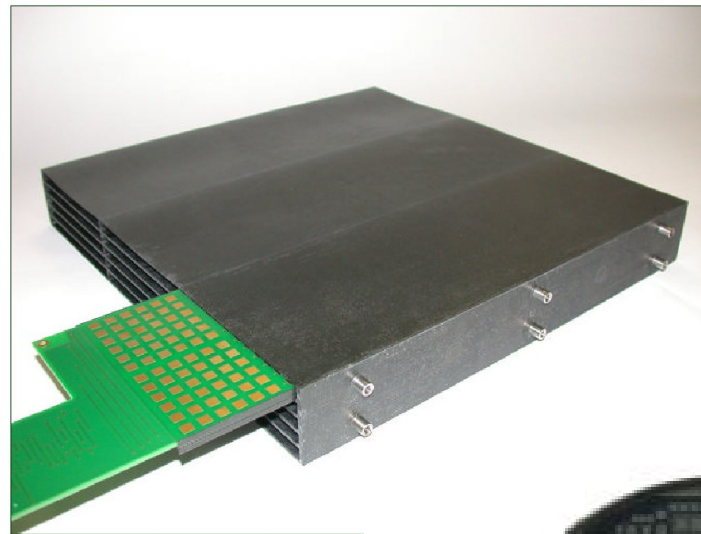
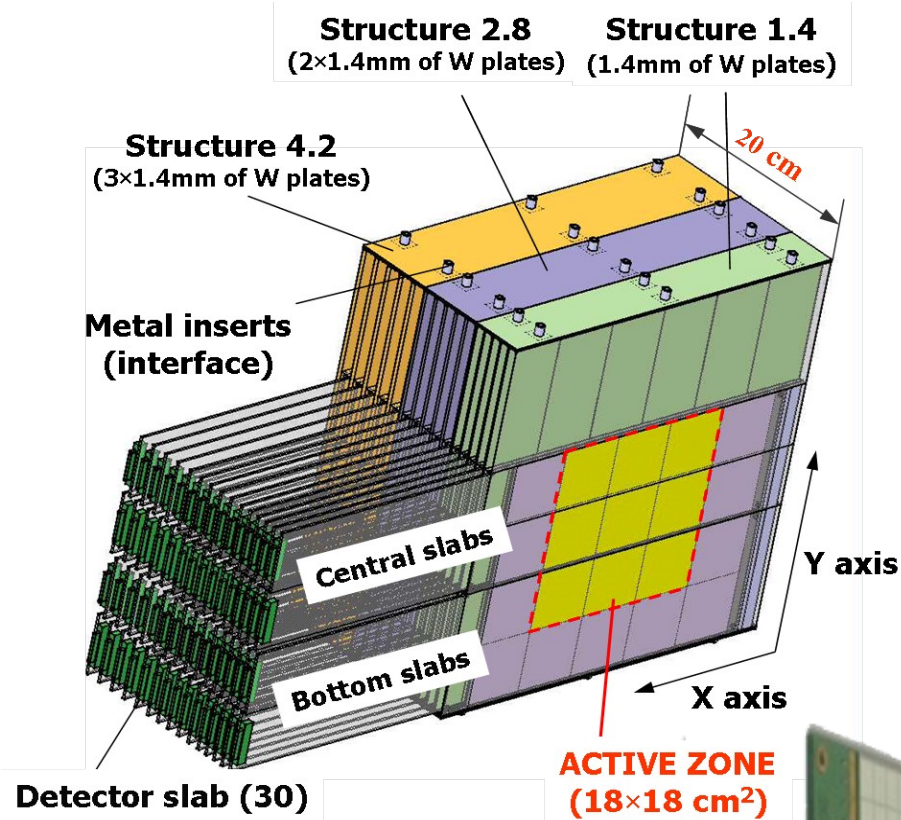
# Status of ECAL silicon wafers

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for Remi Cornat *et. al.*

Work done mainly at LLR and LPC (Grenoble)

EUDET annual meeting  
Uni Geneve 19/10/09

# “Physics prototype”



6x6 cm<sup>2</sup> Si sensors, 1x1cm cells

This detector is near the end of a multi-year test-beam programme

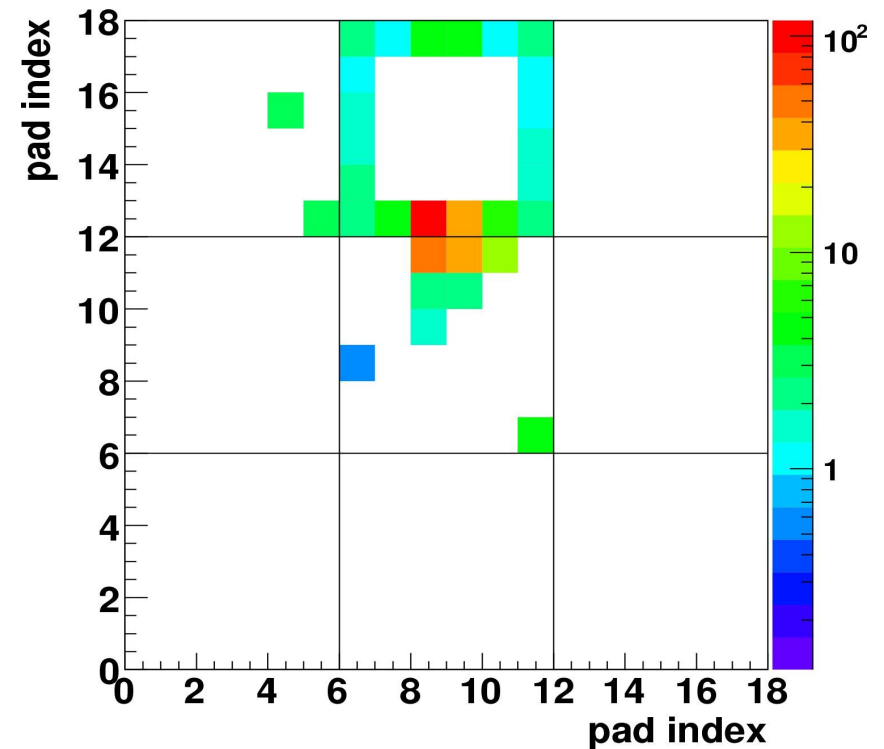
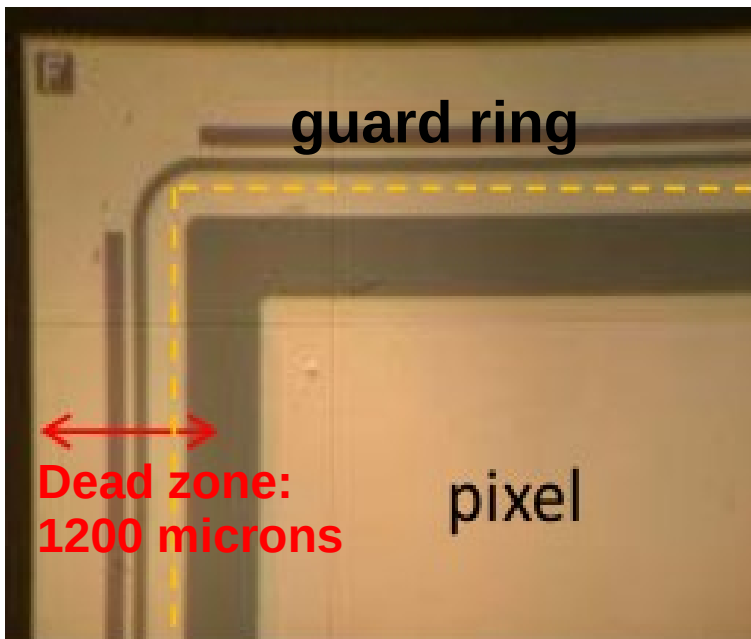
## Physics prototype behaved largely as expected

“Square events” were a surprise

- hits all around edge of wafer when shower hits wafer edge

Understood as:

- signal propagation along “guard ring” at wafer edge  
(increases detector break-down voltage)
- cross-talk between guard ring and neighbouring cells

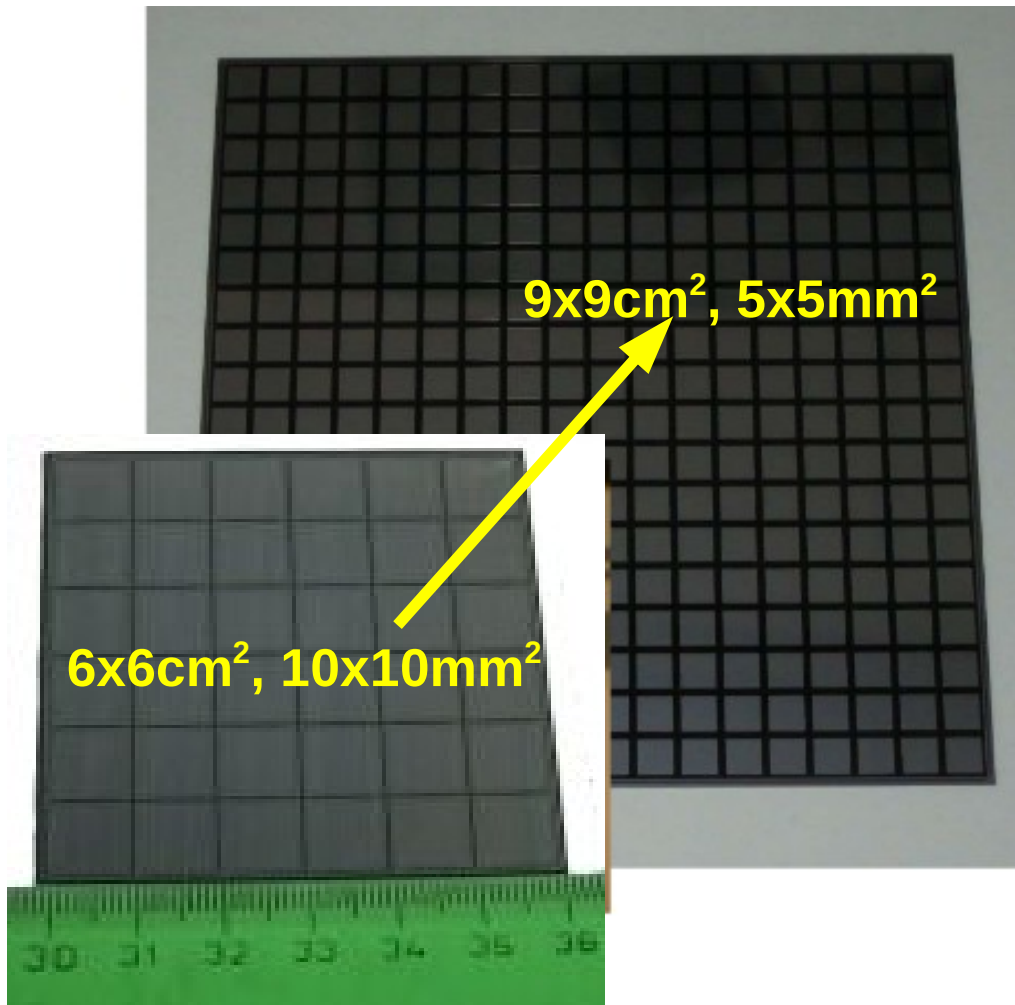


Next generation: “EUNET prototype”

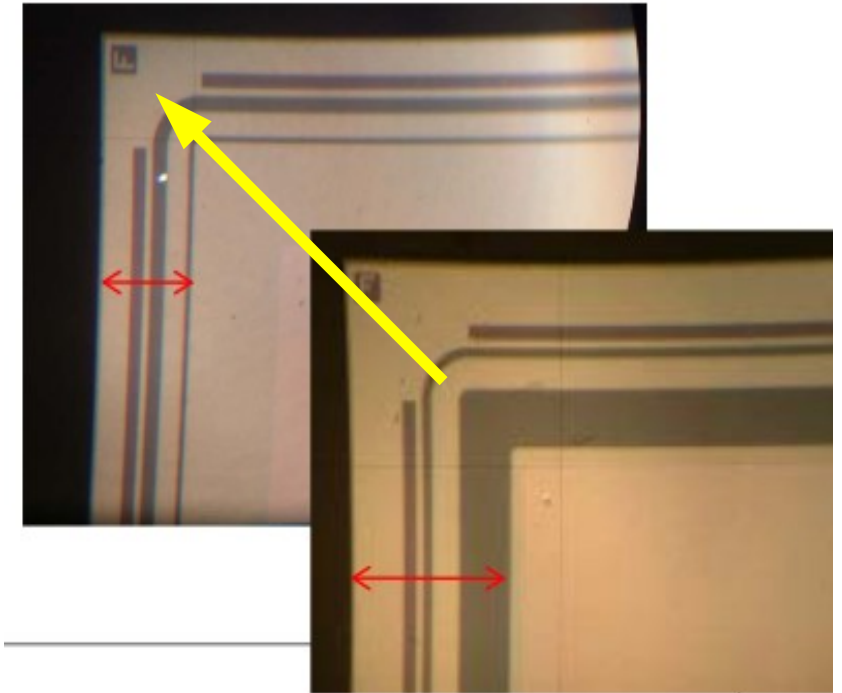
- mechanically close to ILC detector module
- for silicon wafers
  - address “square events”
  - finer granularity:  $10 \times 10 \text{ mm}^2 \rightarrow 5 \times 5 \text{ mm}^2$
  - reduce dead area at wafer edge
  - test various designs
  - use several manufacturers
  - require  $\sim 160$  sensors in total

Have received 40 wafers from Hamamatsu

Increase wafer size, reduce pixel size



Guard ring width:  
1200 -> 750 microns



Electrical characteristics look fine

Price rather high: ~10 Euro / cm<sup>2</sup>

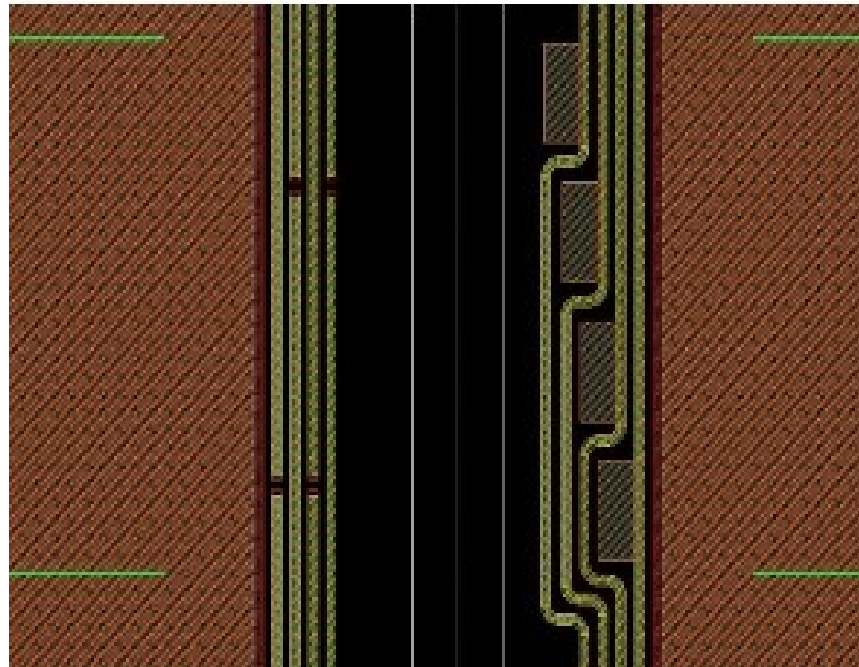
will not be able to equip ILC ECAL at this price

## Segmented guard ring designs

Prevent propagation along sensor edge:

- go from continuous to segmented guard ring design
- study performance as a function of segment lengths, separations
- collaboration with OnSemi (Cz)

A number of  $3 \times 3 \text{ cm}^2$  test sensors ( $1 \times 1 \text{ cm}^2$  cells) have been produced and tested: continuous, 1cm, 3mm guard rings

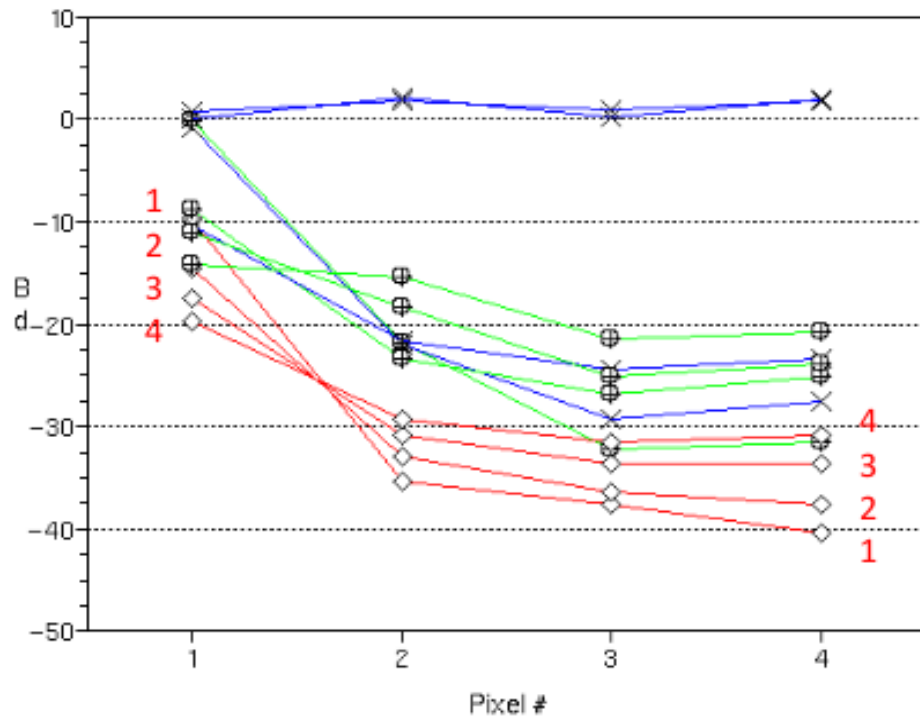


# R&D on segmented guard rings

Inject charge at centre of edge  
Look at signal on 4 corner cells

## crosstalk

Crosstalk measurements vs pixel number

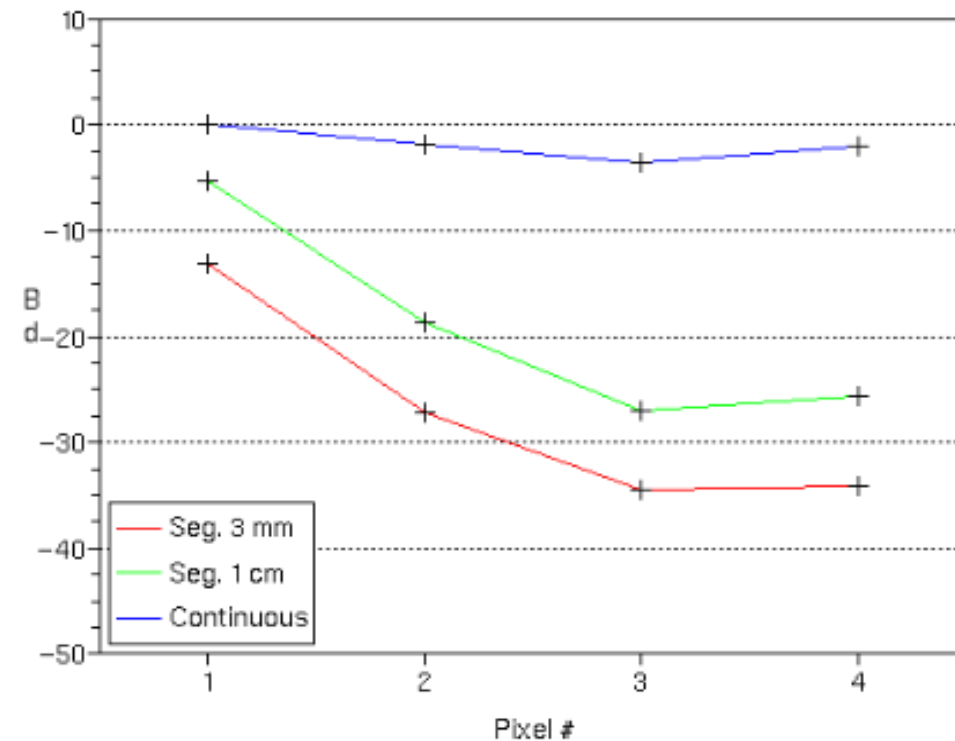


Sum of GRs contribution  
Xtalk lowered by a factor 80 (with 3 mm segments)

One lot (no statistics)

Far from the injection point, the injection through the outer GR is dominant

Total crosstalk vs pixel number



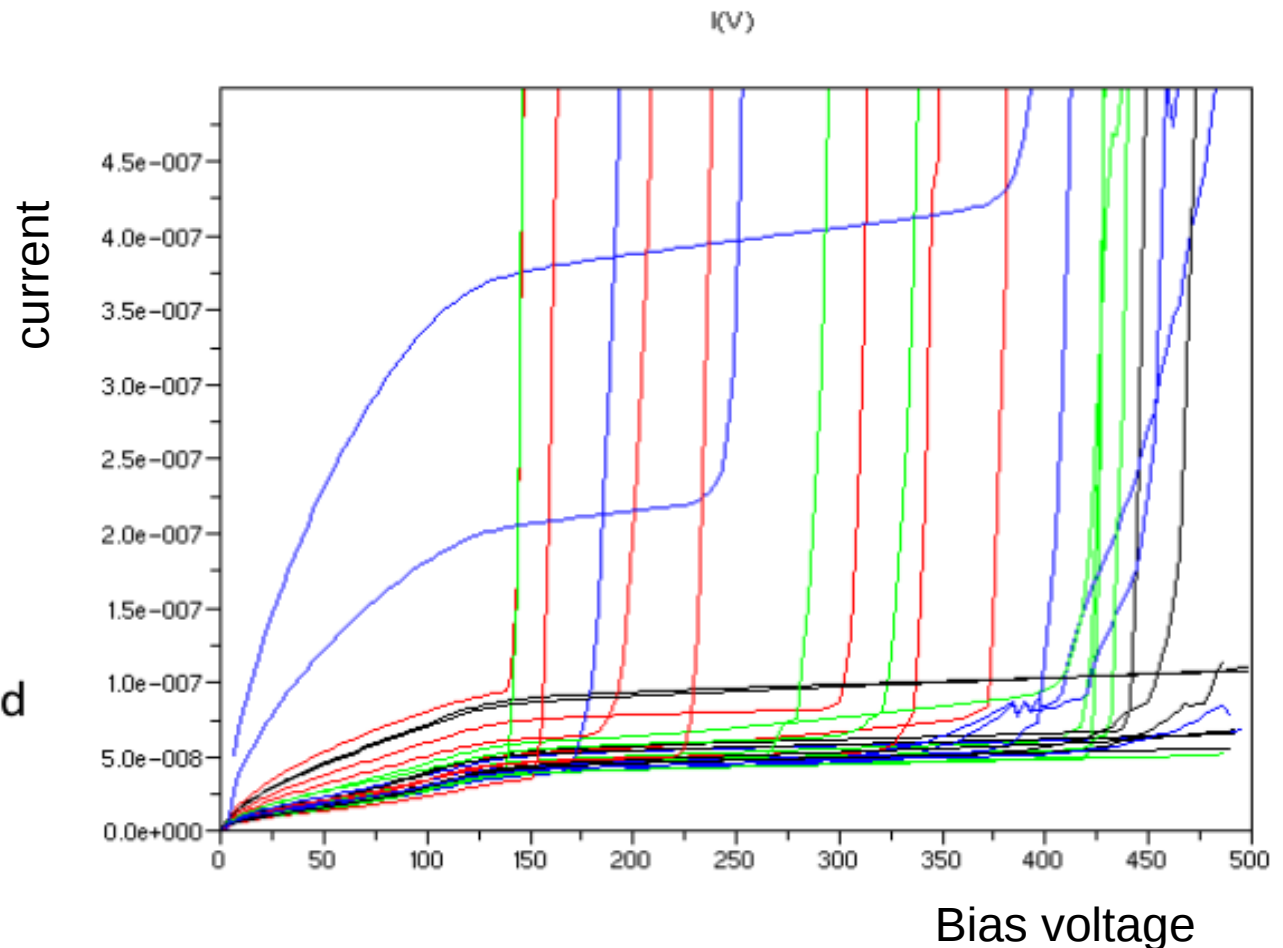
# R&D on segmented guard rings

## Electrical characteristics

Breakdown >250V

- Continuous: 100%
- 1 cm: 85%
- 3 mm: 40%
- Mixed: 70%

T and RH impact to be studied





Segmented guard rings seem to work

- reduce propagation along sensor edge
- can have reasonable electrical characteristics

More studies required to understand performance

- more samples requested from OnSemi  
(mixed segments lengths, inter-guardring gaps)
- received similar test samples from BhaBha institute (India)
  - properties under study

More sophisticated test bench in preparation

- make measurements by pixel (presently globally by wafer)

## Conclusions

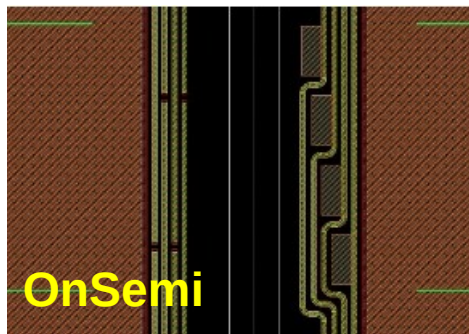
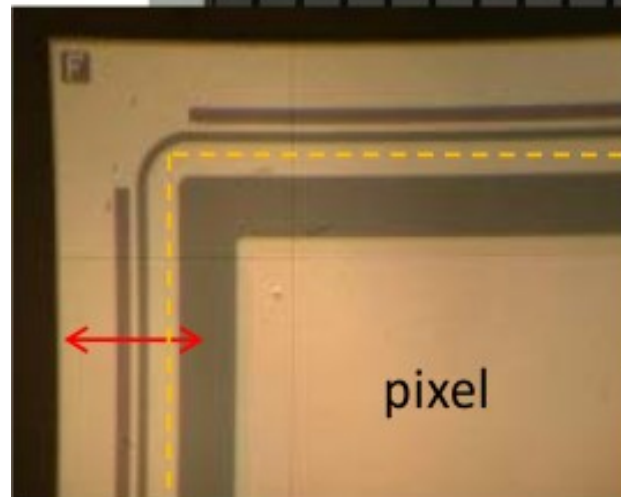
Silicon sensor design evolving for EUDET ECAL prototype  
(~160 sensors required in total)

1<sup>st</sup> batch of 40 wafers received from Hamamatsu  
Performance looks good

Guard ring segmentation looks promising to reduce x-talk  
Several tests have been performed  
Some further optimisation required

Widening industrial contacts  
reduce sensor cost...

**Hammamatsu**



4 pixels (500 um),  
500 or 700 um edges

Edge with  
guard ring

Edge without  
guard ring

