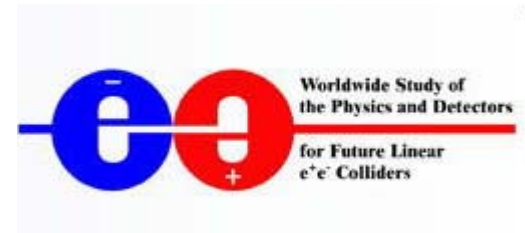


Overview of Spanish Tracking R&D for FLC

Alberto Ruiz-Jimeno (IFCA, CSIC-Univ. Cantabria)
(on behalf of the Spanish Network for Future Linear Accelerators)

*International Linear Collider Workshop 2010
LCWS10 and ILC10*



Coordinated FLC detector- effort in Spain

Silicon for Large Colliders

IFIC, IFCA (since 2005), UB, CNM, USC
IFCA→EUDET member, several associates
New EU project: AIDA



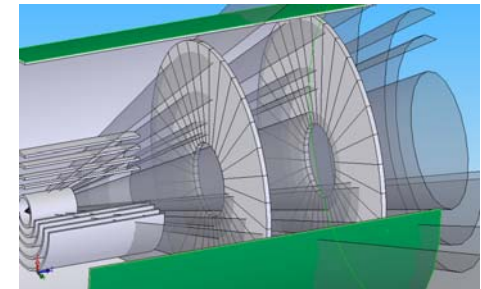
Strong Spanish participation in DEPFET
IFIC (since 2005)
USC, UB, URL, CNM (since 2008)
IFCA (mechanical alignment and integration)

CALICE

CIEMAT Madrid

Coordinated effort :

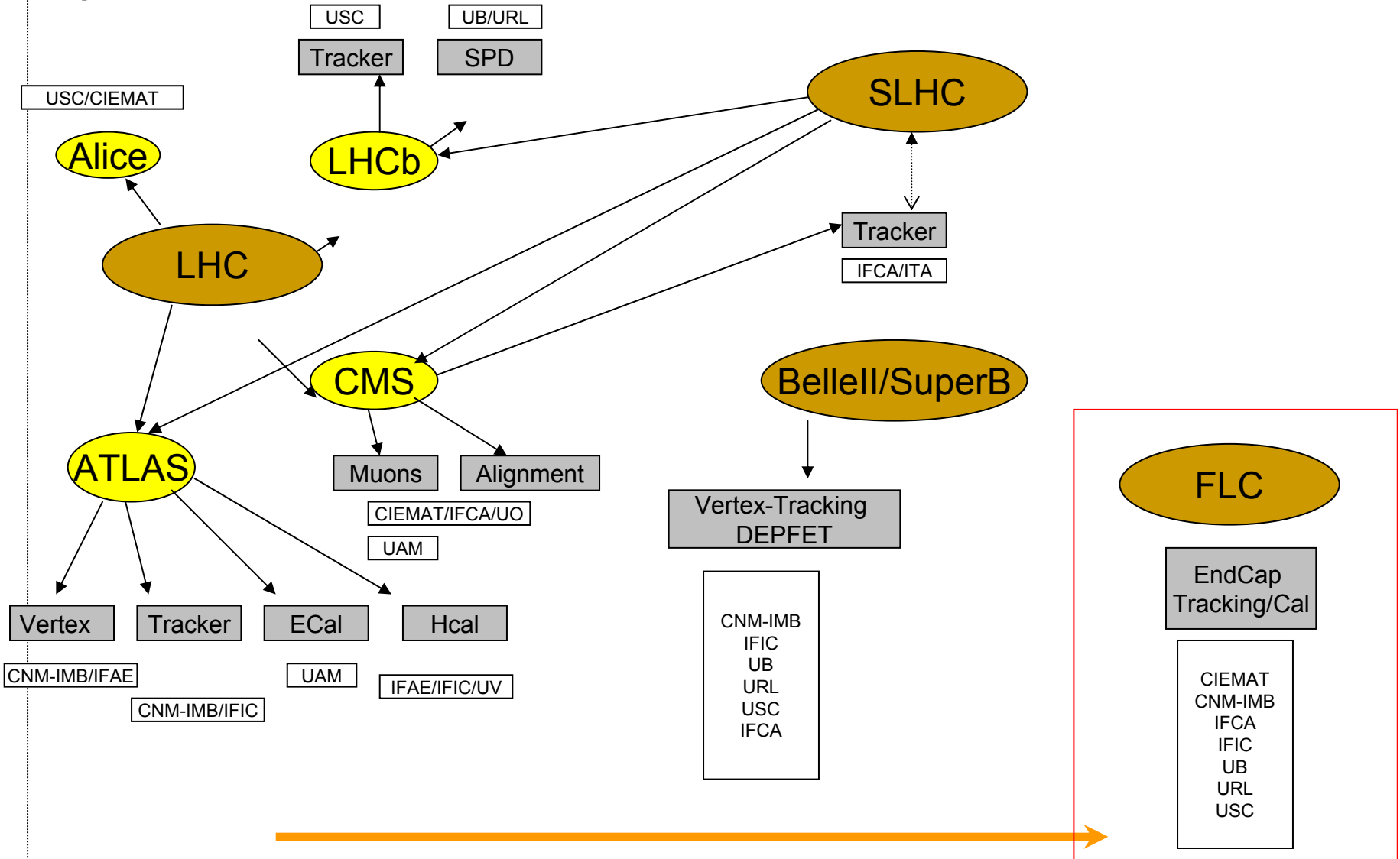
- regular meetings
- funding/projects
- R&D interests
- the forward tracker...



**and activities in
accelerators R&D**

**Also some
theoreticians involved**

Spanish interest and evolution



Aims:

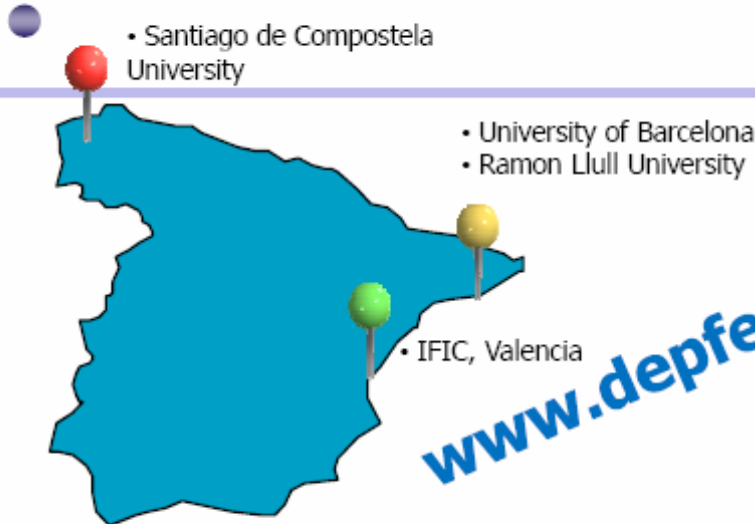
- **LongTerm**: participate in the design and construction of the forward tracker and vertex detectors of the FLC



- Research and development of technologies to reach accurate and efficient reconstruction of charged particle trajectories as well as primary and secondary vertexes
- Alignment and Integration
- Simulation and optimization studies

Studies of technologies for the vertex

- ❑ **DEPFET** (good resolution and sensitivity, low power consumption, low material budget, good Signal over Noise)
- ❑ **Thin active pixels, readout by TIMEPIX** (time stamping capable, thinning needed on the sensor and the chip, power cycling to be studied)
- ❑ **CMOS Single Photon APD's** (high gain, simple readout electronics, so low power consumption, extremely fast response)
- ❑ **Others** (contacts with MAPS, FPCCD)



• Santiago de Compostela University

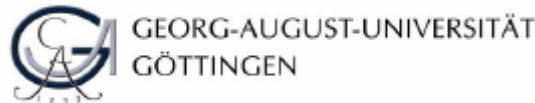
• University of Barcelona
• Ramon Llull University

• IFIC, Valencia

www.depfet.org



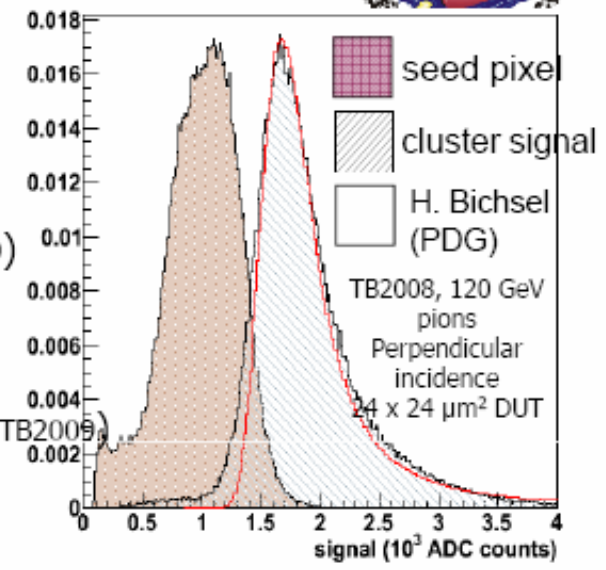
- **University of Barcelona**
- **Ramon Llull University**
 - Bonn University
 - Heidelberg University
 - Goettingen University
 - Karlsruhe University
 - IFJ PAN, Krakow
 - MPI Munich
 - Charles University, Prague
- **IGFAE, Santiago de Compostela University**
- **IFIC, CSIC-UVEG, Valencia**
 - University of Giessen



● TB 2008 and 2009 results



- 64x128, 24x24 μm^2 Common Cleargate (TB2008)
MPV=1715 ADC counts
 $g_q=363\text{pA}/e^-$
- 64x256, 32x24 μm^2 Capacitive Coupled Cleargate (TB2009)
MPV~2400 ADC counts
 $g_q\sim 500\text{pA}/e^-$
- 64x256, 20x20 μm^2 Common Cleargate, $\text{Length}_{\text{Gate}}=5\mu\text{m}$ (TB2009)
MPV~3100 ADC counts
 $g_q\sim 650\text{pA}/e^-$ (2x previous g_q , as expected)



Module #	0	1	2	3	4	5
X Residual (μm)	2.9	2.2	2.3	2.0	3.1	3.4
Y Residual (μm)	2.3	1.7	1.7	1.7	2.2	2.6
X Resolution (μm)	2.1	1.6	1.9	1.3	2.6	2.4
Y Resolution (μm)	1.5	1.3	1.2	1.2	1.8	1.7

Extremely high resolution



Studies for the first 3 disks of the FTD:

- Performance evaluation in test beams
TimePix assembly last summer and
laser/source test stand this year.

55 um pixel size

300 um thickness

Hit resolution ~5 um

Track resolution ~2.6 um

- Thinning of sensor substrate in
collaboration with CNM

- **Beside that, in col. With CERN, Nikhef and UK :**
Telescope based on Timepix with following characteristics

Active area: 2.8x2.8 cm²

Resolution: 2 um, 1 ns

Readout rate: 75 kHz



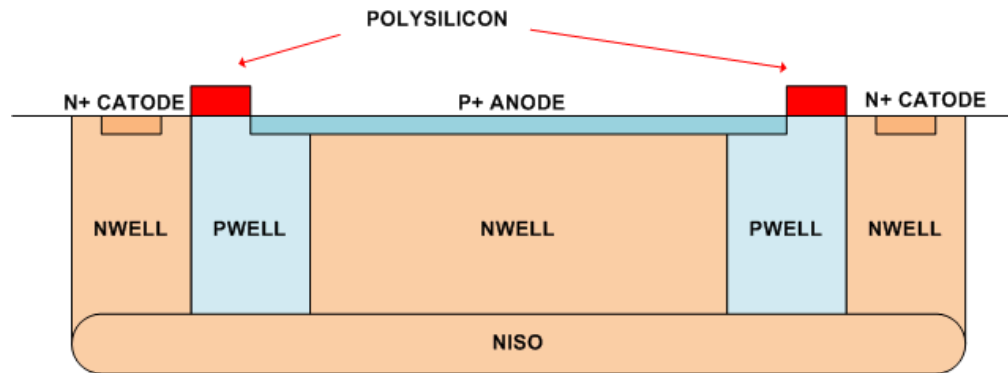
(To be used in R&D in detectors for ILC or LHC upgrades)

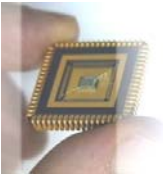
Avalanche photodiodes in standard CMOS technologies

Learning from the fabricated structures: STM 130nm, AMS 0.35um
Detector instabilities (dark counts, afterpulsing, cross-talk) are instabilities contributing to the detector response. Have deep impact on the readout details. It is very important to understand their origin and to reduce their incidence.

Trying to learn also from device simulations

Design of pixels and readout structures: Active quenching and fast readout.





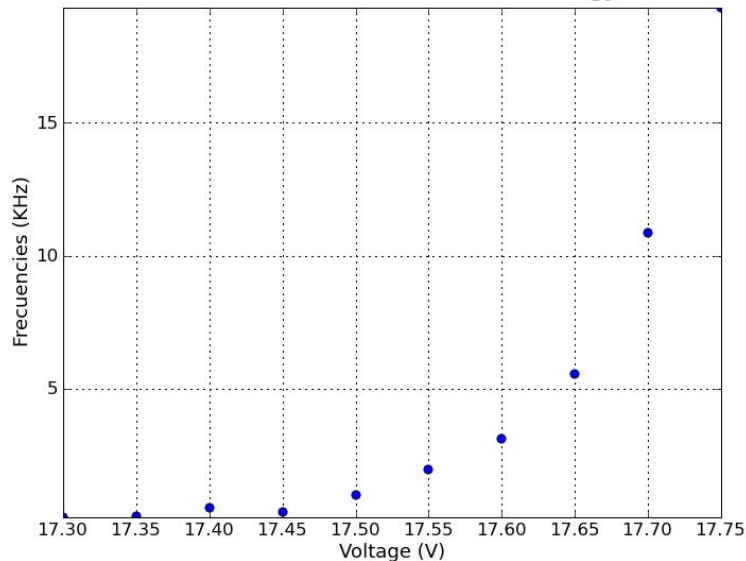
Avalanche photodiodes in standard CMOS technologies

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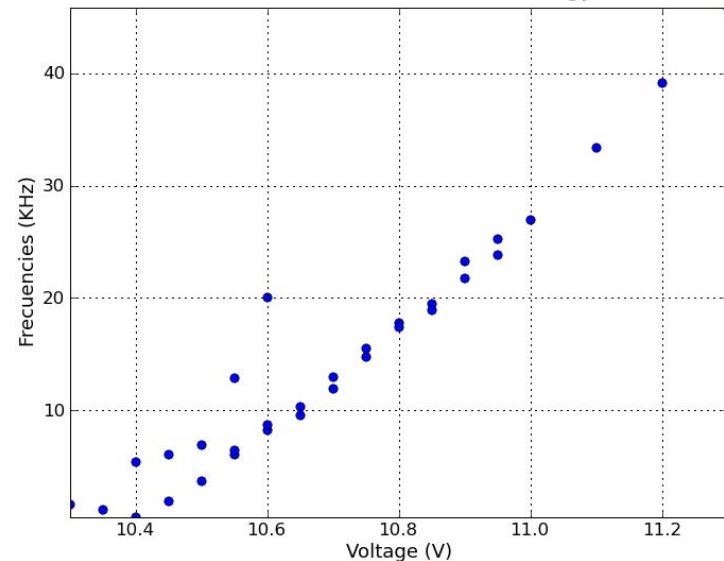
Trying to learn also from device simulations

Design of pixels and readout structures: Active quenching and fast readout.

Dark Count in AMS-350nm technology



Dark Count in 130nm technology

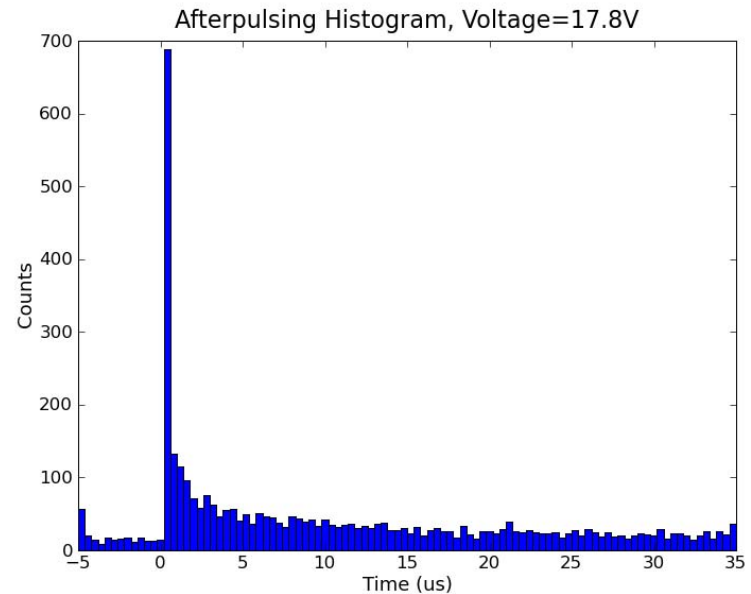
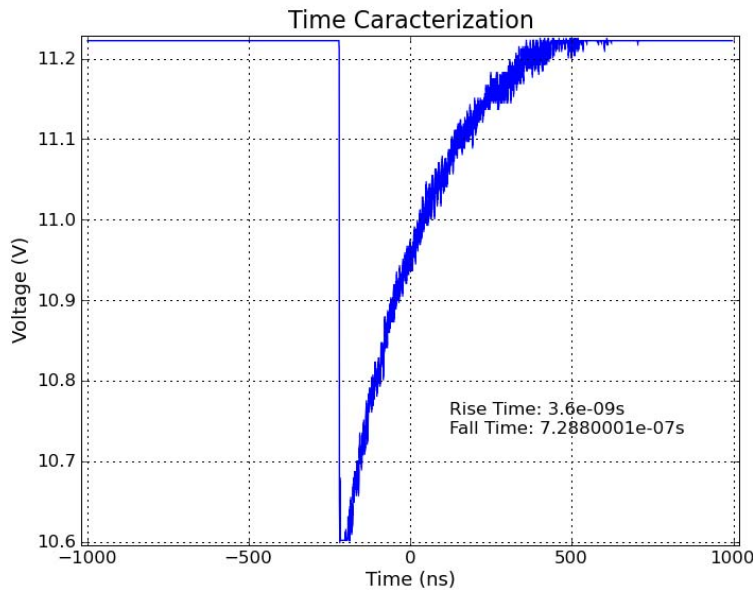


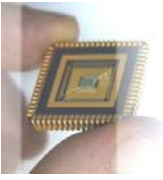
Avalanche photodiodes in standard CMOS technologies

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Design of pixels and readout structures: Active quenching and fast readout.





Avalanche photodiodes in standard CMOS technologies

Learning from the fabricated structures: STM 130nm, AMS 0.35um
Detector instabilities (dark counts, afterpulsing, cross-talk) are instabilities contributing to the detector response. Have deep impact on the readout details. It is very important to understand their origin and to reduce their incidence.

Trying to learn also from device simulations

Design of pixels and readout structures: Active quenching and fast readout.

Parameter	AMS HV 350 nm	STM LV 130 nm
Vb	17.2V	10.4 V
Tq	40-70 ns	1.5 – 2 ns
Dark count	5kHz ($\Delta V \sim 0.3V$)	10kHz ($\Delta V \sim 0.3V$)
Afterpulsing	high	Low
Crosstalk	<5%	?

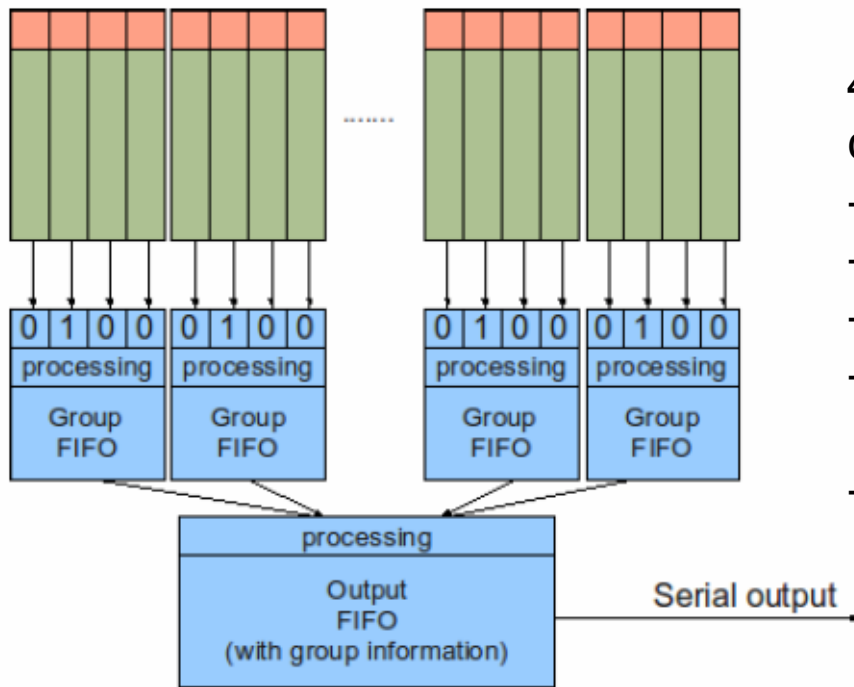
News designs including readout...

Pixel in Geiger mode with active quenching + control of recharge time (adapted to detector/testbeam)

10ns signal and 300ns to send data in ILC (50% / 50% in testbeam)

Occupancy determined by dark count ..0.7avalanches/pixel/ms

3 x 3mm² translates to a 25 x 152 pixels matrix



400MHz clock is needed in the chip for FIFOs

-DLL on chip

-On chip clock

-...

-FIFOs, control, ...

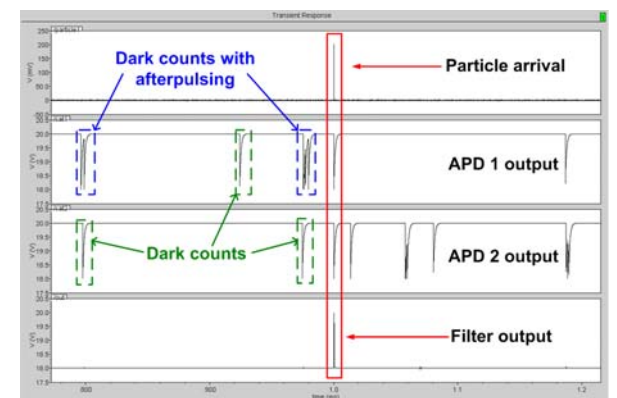
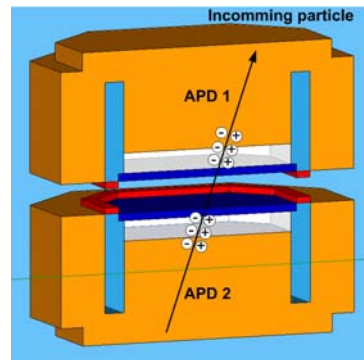
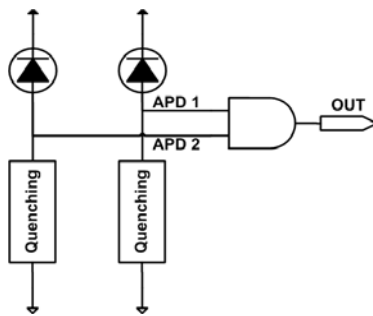
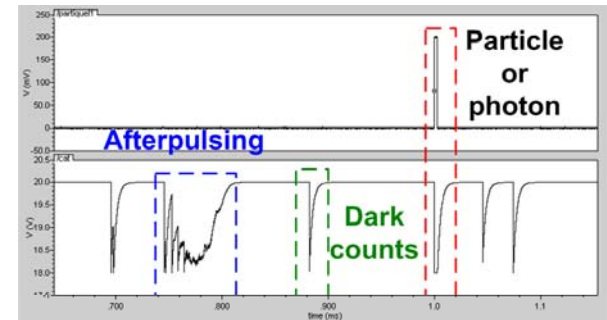
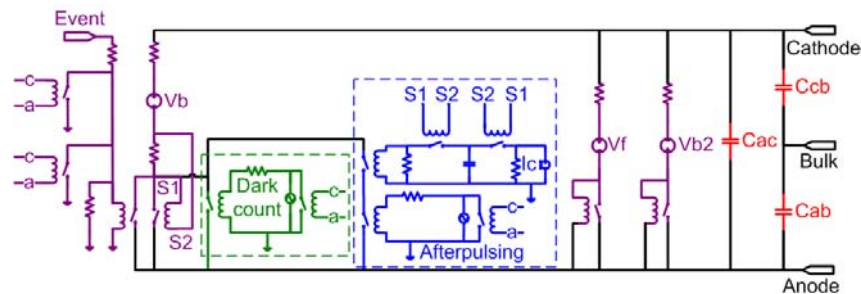
-PIXEL

Future designs...

3D interconnection for

- 1) coincidence filtering , triggering
- 2) 100% coverage

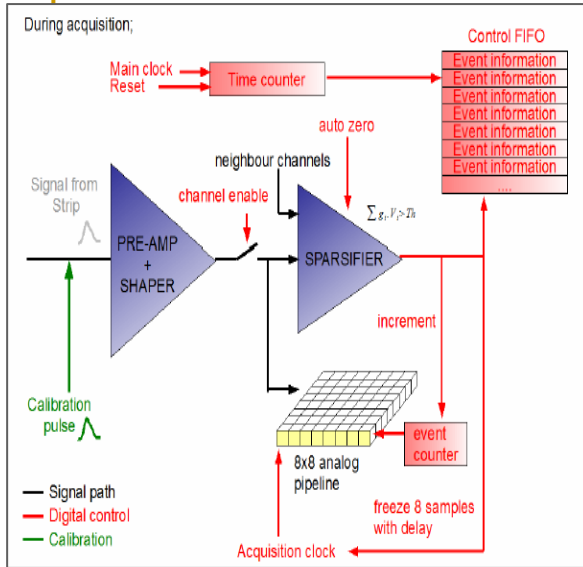
Design for test beam for a developed APD array,
radiation tolerance tests, ...



Sensor developments for the endcap tracker

- ❑ More relaxed conditions of material budget ($\sim 0.25\%$ X0 first three disks, $\sim 0.65\%$ X0 last four disks), spatial resolution of $7\ \mu\text{m}$ in $R\phi$. Very thin ($150\text{-}200\ \mu\text{m}$ thick) silicon microstrip sensors, pitch of $\sim 40\ \mu\text{m}$. Low power FEE
- ❑ Both pixel and micro-strip silicon technologies are being considered
- ❑ Characterization of the sensors in the lab
- ❑ Edgeless studies to reduce dead zones, removal of pitch adapter to increase signal over noise
- ❑ Readout electronics, connectivity
- ❑ Integration, mechanical and thermal studies
- ❑ Alignment sensors, FOS sensors
- ❑ Test beams

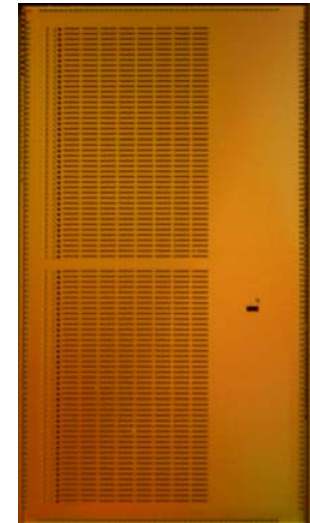
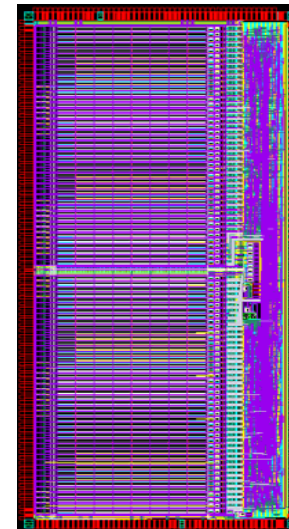
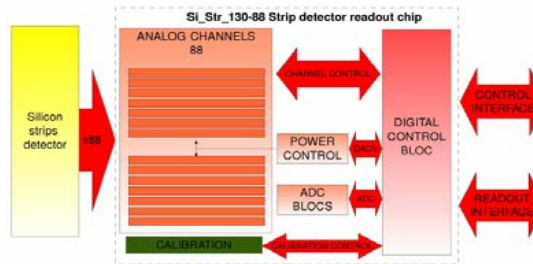
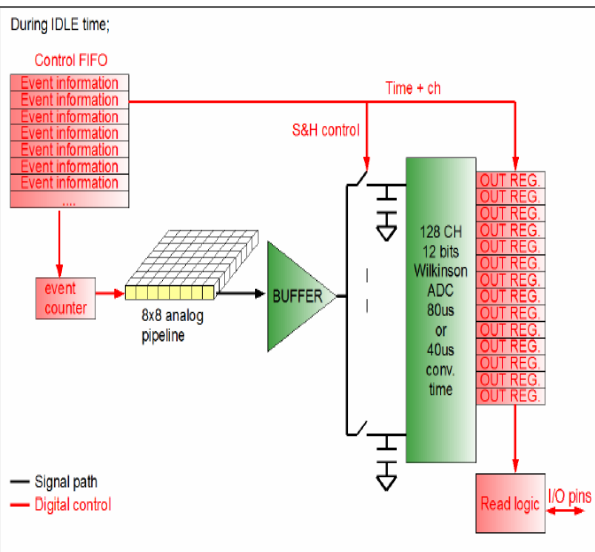
UMC CMOS 130nm
ASIC received first week of October'08



Mixed signal ASIC for readout of Si strip sensors in ILC

Analog part designed by IN2P3
Digital part designed by UB

88 channels



Collaboration with LPNHE-Paris in digital circuitry for Si-strips

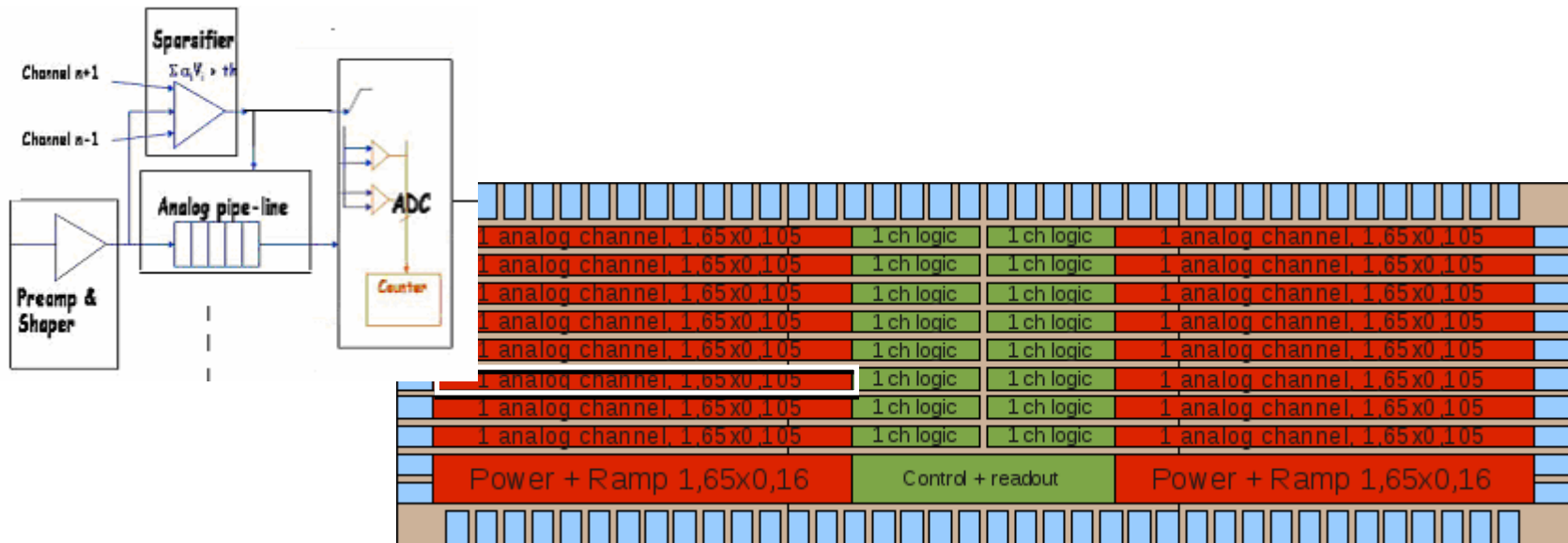
Plan for future SiStr chip

Define technology: 130nm IBM, 130nm ST, 90nm IBM

Adapt 1 channel electronics: both Analog and Digital

Build 8-16 channel module: Adapt control electronics to a basic module of 8-16 channels. Build 1st complete module in Si.

...128 channels



uStrips Sensors

*Double Metal Layer
Thin Sensors
5th GICSERV*

**FOS
Sensors**

*Transparent
Sensors*

*FOS in
Silicon*

FOS in CFC

*CNM
Sensors
3th, 4th GICSERV*

*HPK
Sensors*

ALIVABA

*Geometry
optimization:
Simulation*

*FOS for
EMC DCS*

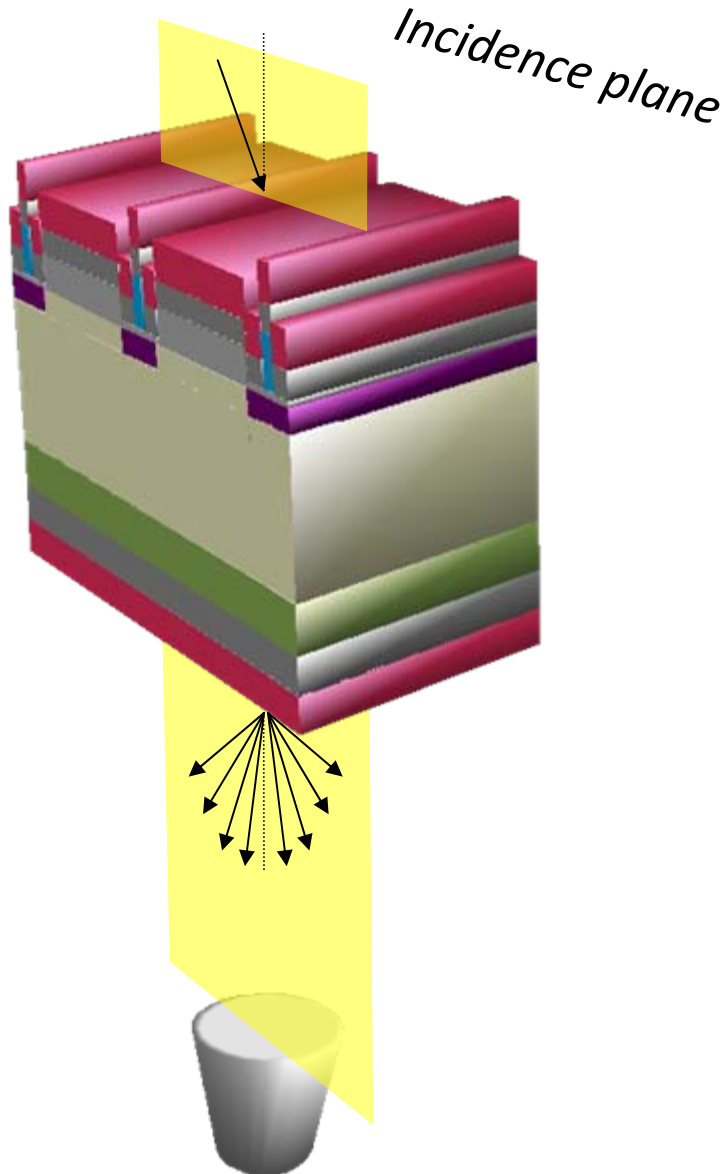
Alignment: Optical computation validation:



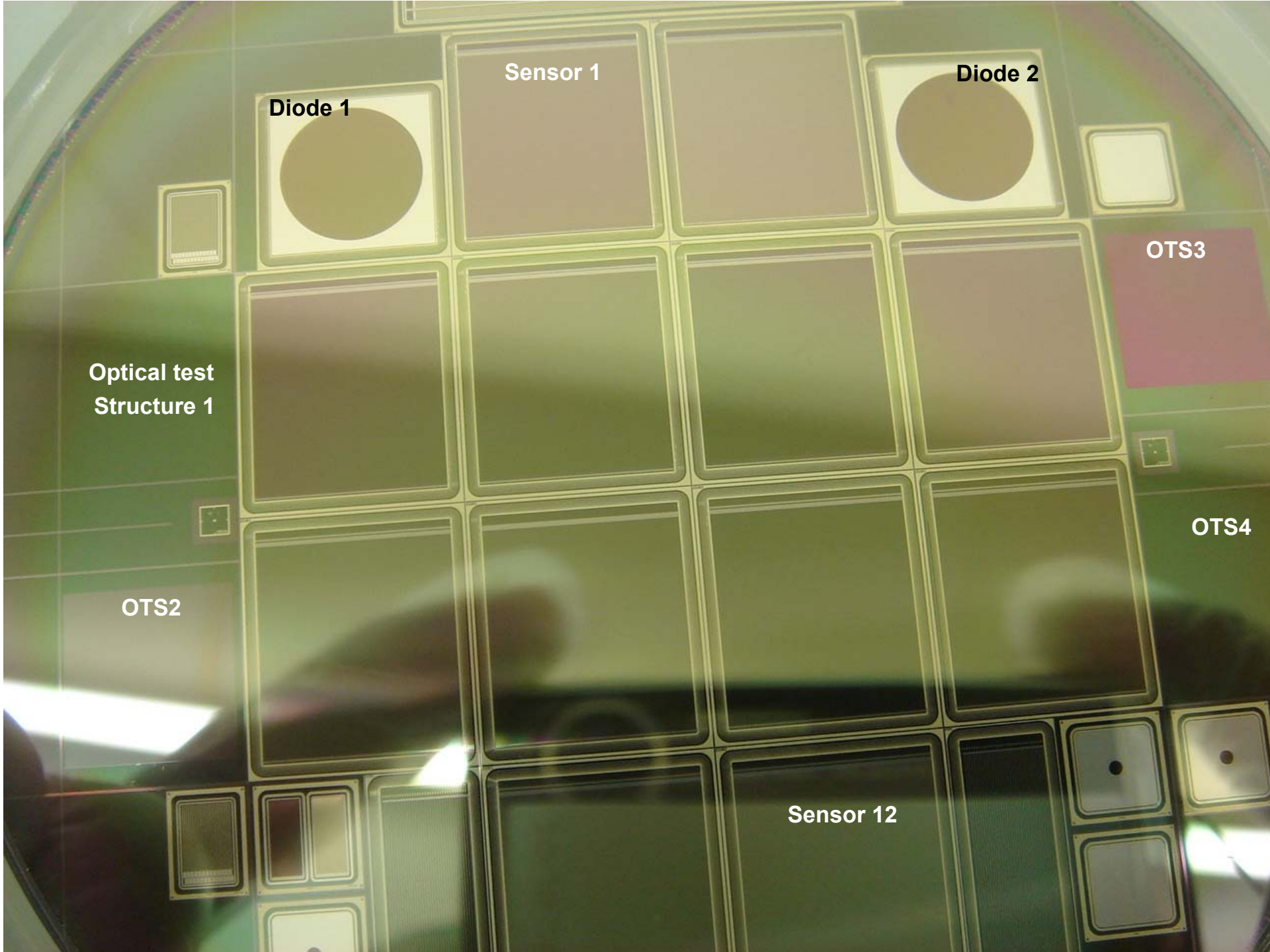
IFCA



Centro Nacional de Microelectrónica



1. Validation of optical simulation software with material samples (planar multilayer samples) Obtain optical parameters
2. Validation of optical simulation for layered diffraction grating.
3. Optical simulation of optical test structures and actual sensors.



Sensor 1

Diode 2

Diode 1

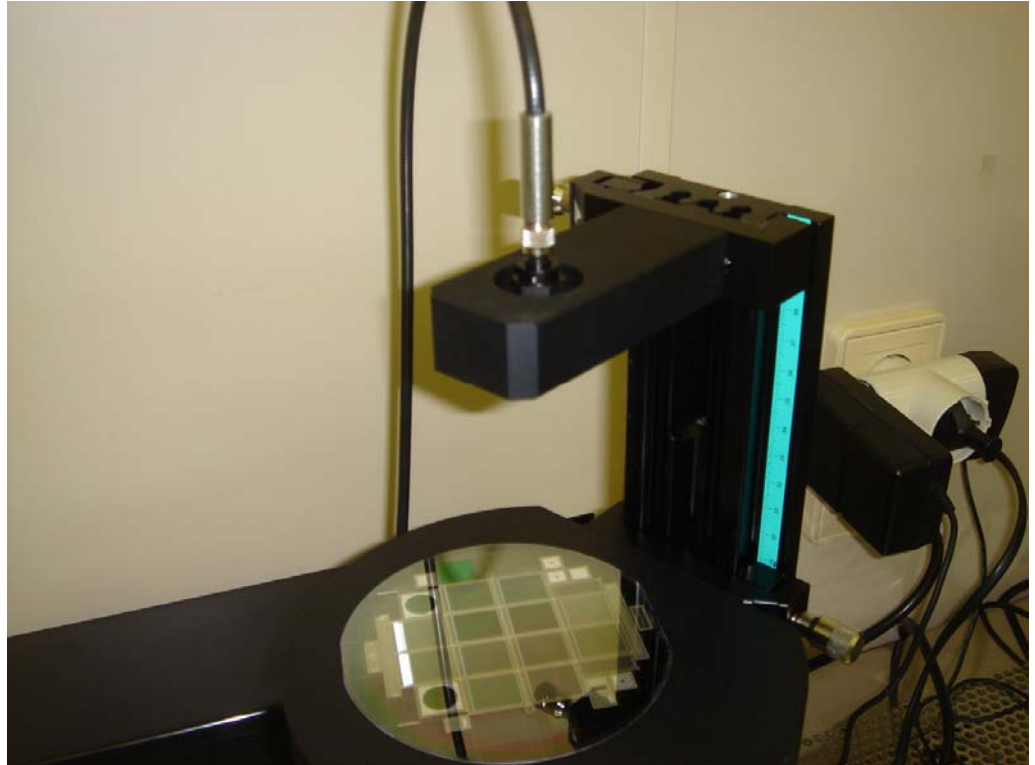
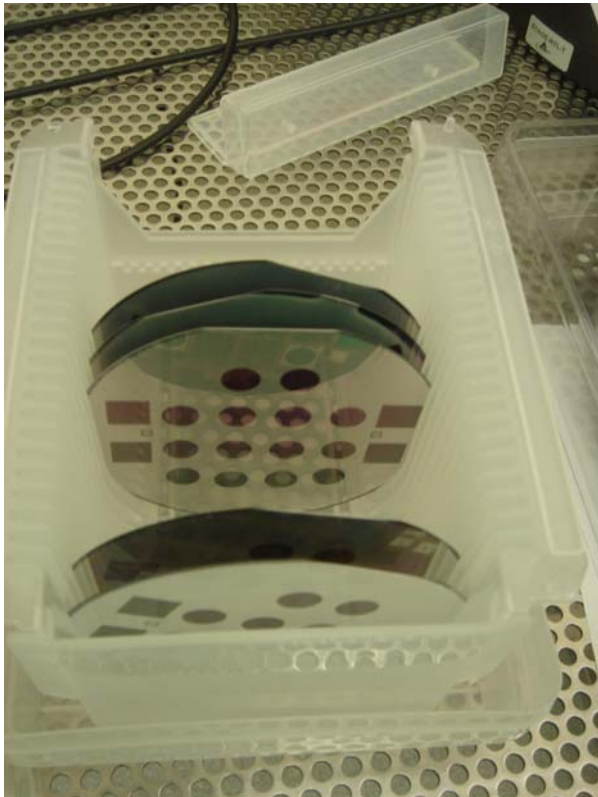
OTS3

Optical test
Structure 1

OTS4

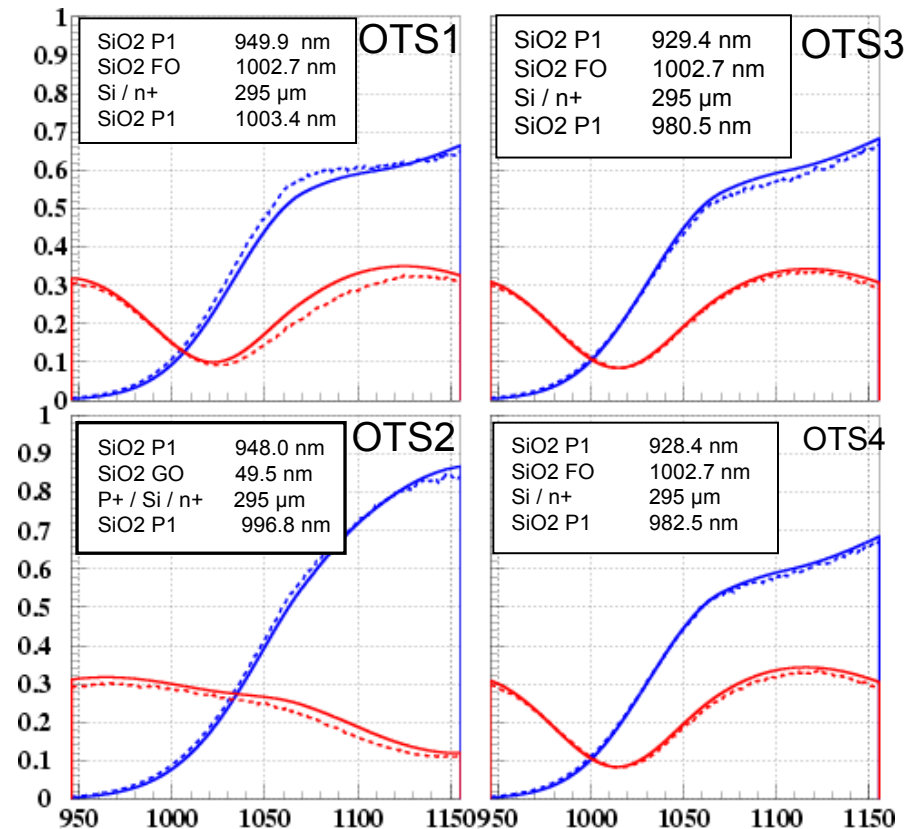
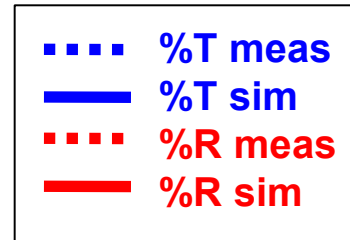
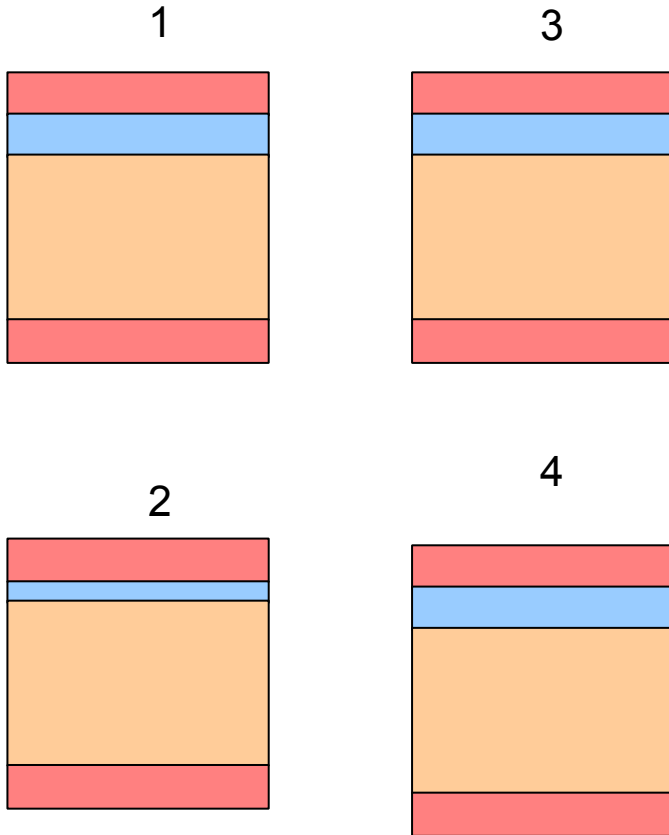
OTS2

Sensor 12



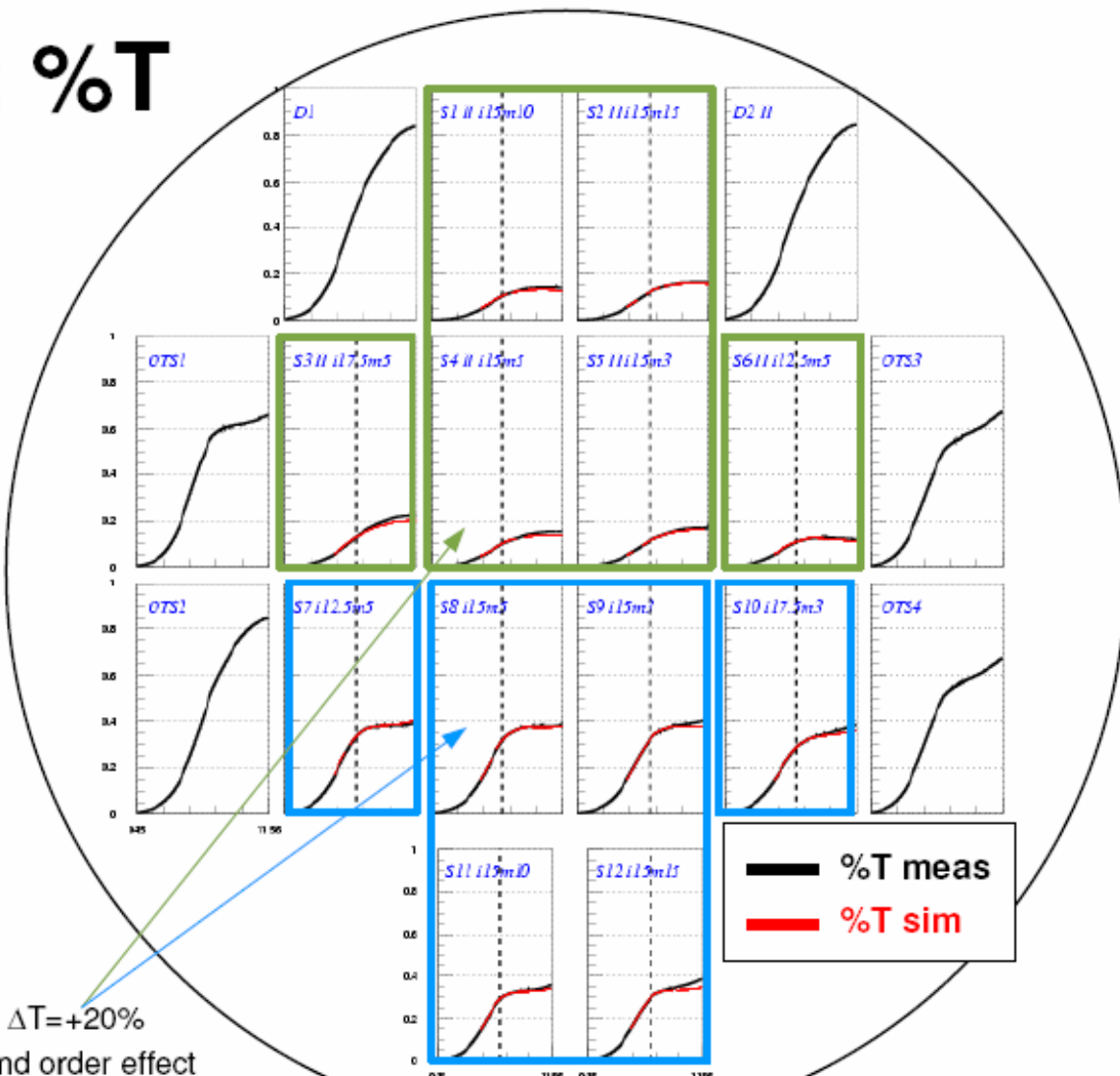
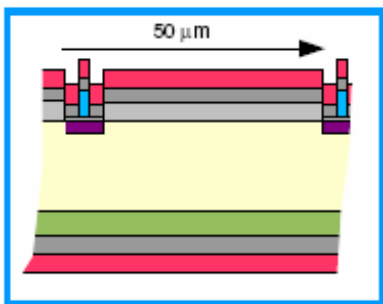
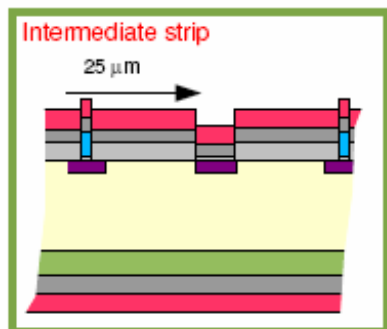
Comparing measurement with simulated nominal (only SiO2 passivation)

Optical Test Structure stacks with only SiO2 on top



Sensor measurement vs. calculations.

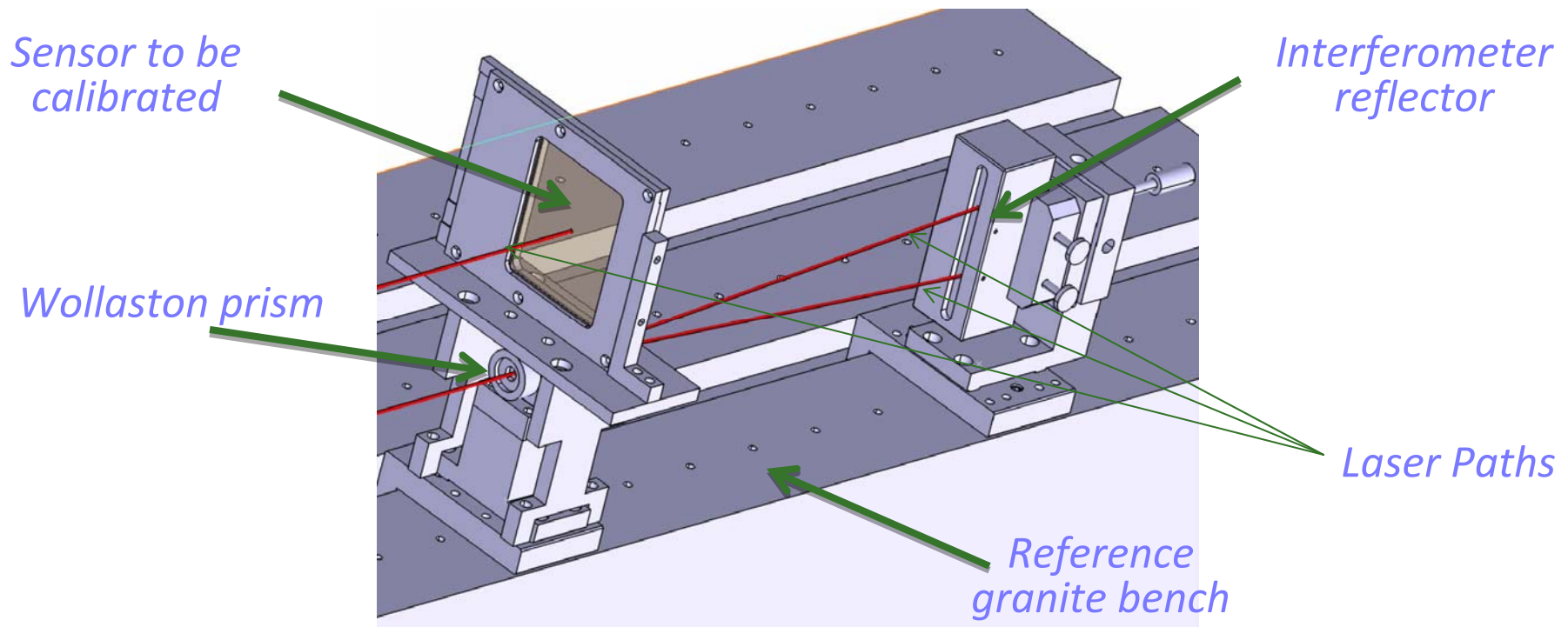
Wafer 1:: %T (no Si_3N_4 yet)



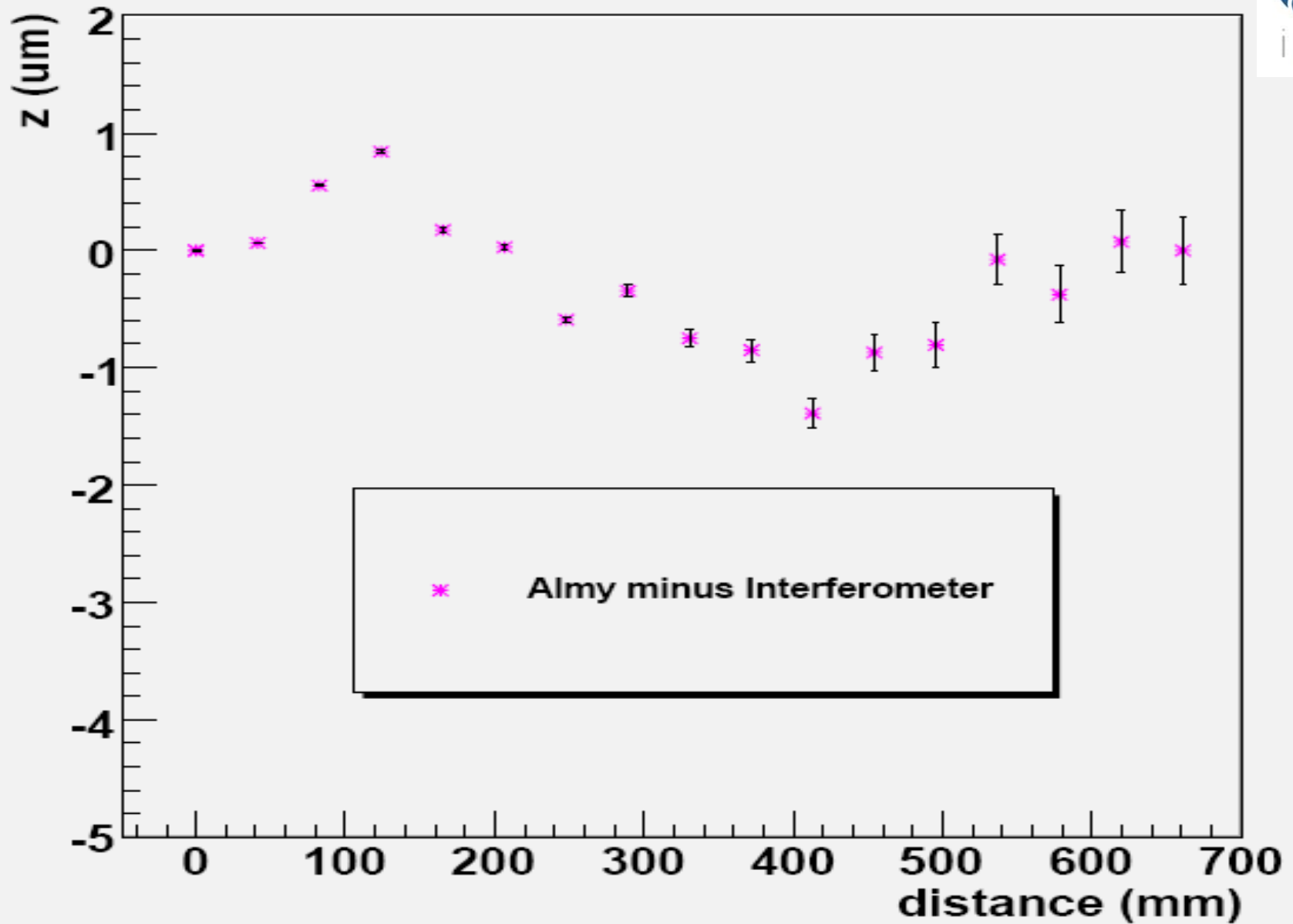
- $T \sim 70-80\%$ test structures
- No intermediate implant $\Rightarrow \Delta T = +20\%$
- Metal width $[3-5] \mu\text{m}$: second order effect
- Metal width $> 10 \mu\text{m}$: $\Delta T \leq -5\%$

Absolute accuracy Determination

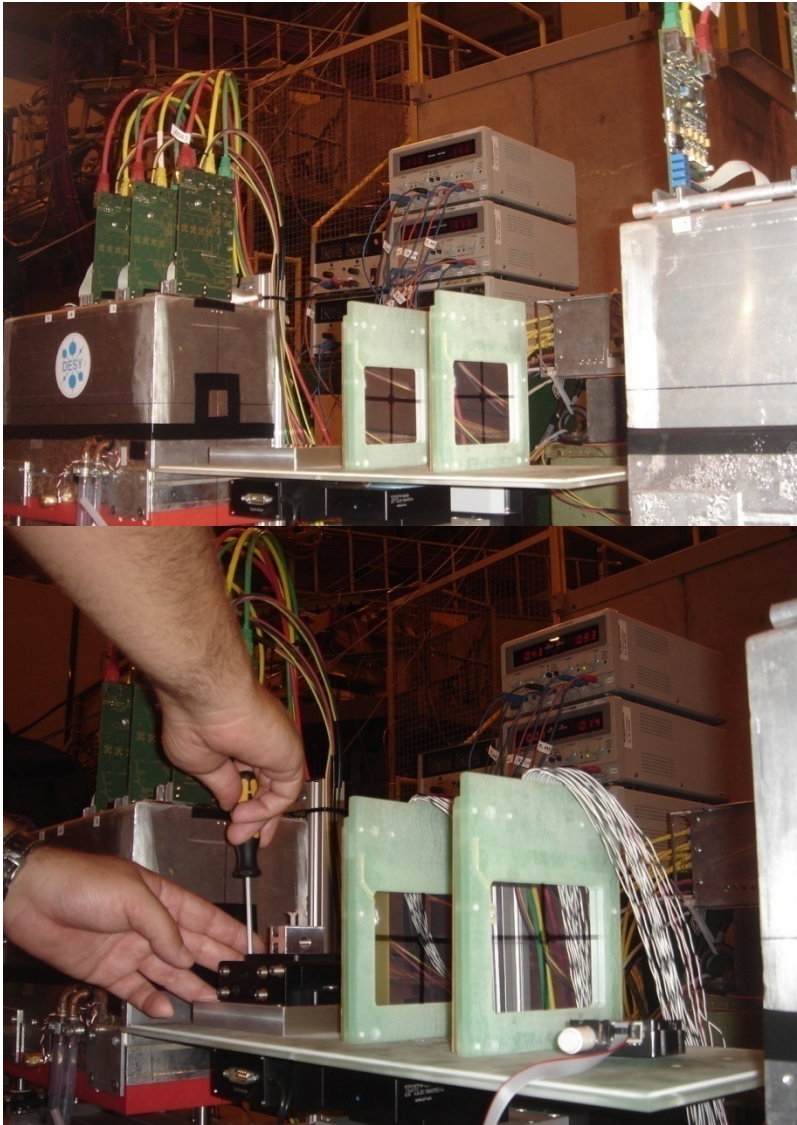
- Direct comparison with interferometric measurement (accuracy better than 1 μm).



Straightness ALMY



SiTRA Alignment – SPS Test beam



AIM:

Assessment of SNR for backside removed metallization.

Comparison between track-based and laser alignment.

Testbeam at CERNs SPS

(19. to 26. August 2009)

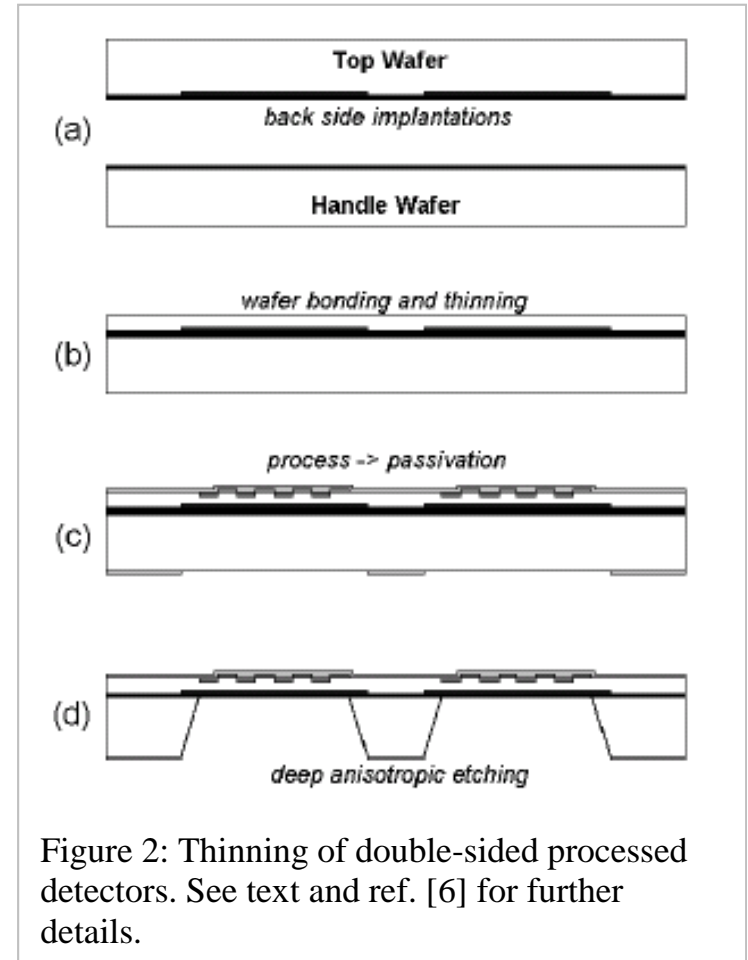
- CERN SPS North Area: H6B
- We used the *EUDET* Beam Telescope to get triggers and tracks

Results

- About beam 100Kevents + laser 100Kevents.
- Analysis still in progress

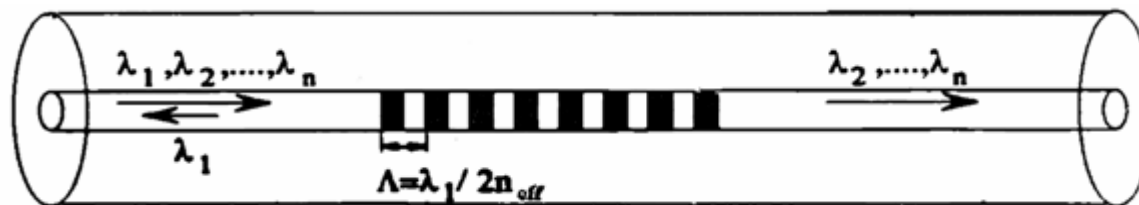
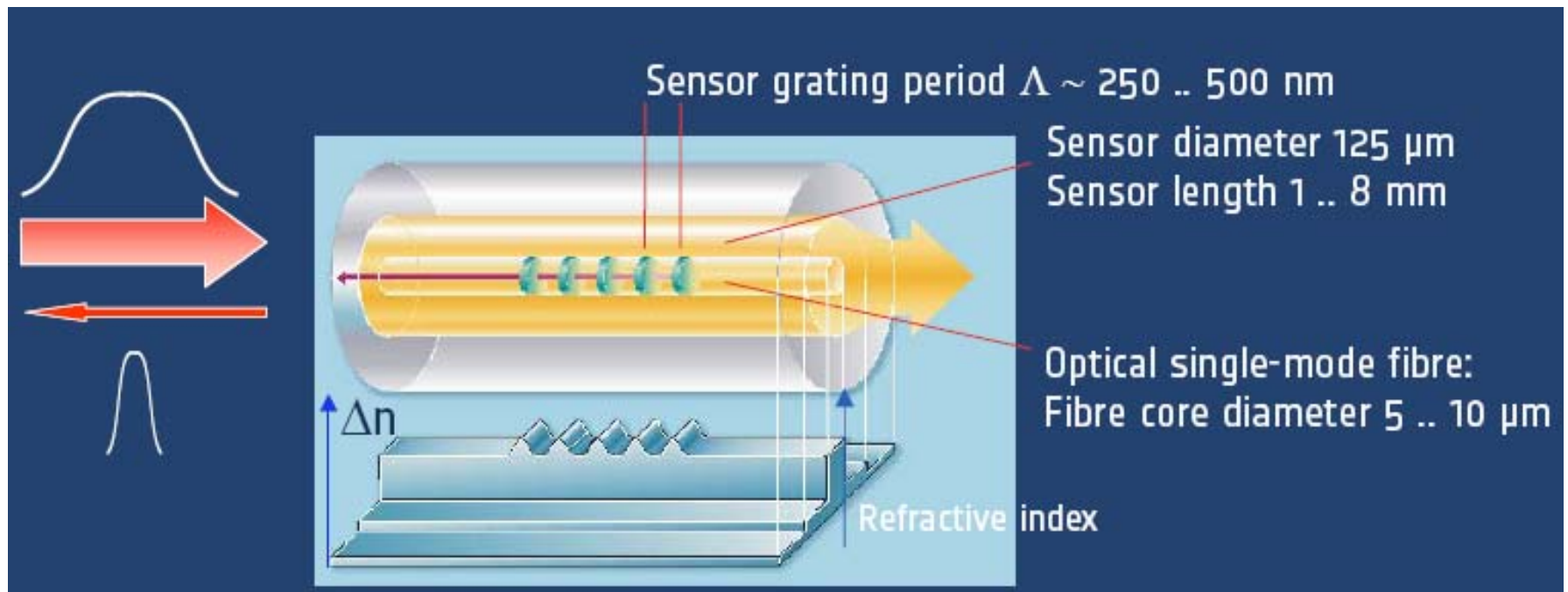
R&D on sensors: Thinned ustrips

- **GICSERV09** access on ustrip thin sensors.
- Direct wafer bonding and deep anisotropic etching.
- Aim: frame layout design, FEA analysis, mechanical characterization of dummies, bonding tests, bench & test beam testing.



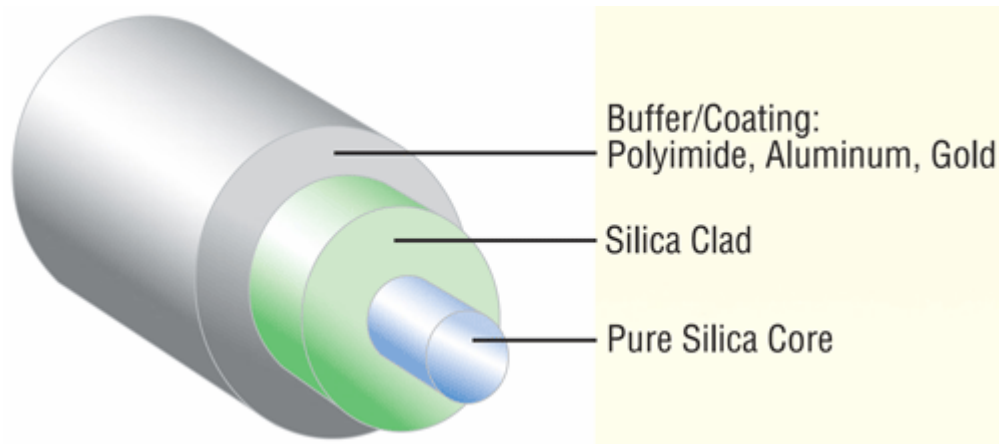
R&D on mechanics: Bragg grating

- Fiber Bragg Grating optical transducer very common to measure strain and temperature



R&D targets: Sensor reliability

“Bare” Optical Fibers are quite inhomogeneous



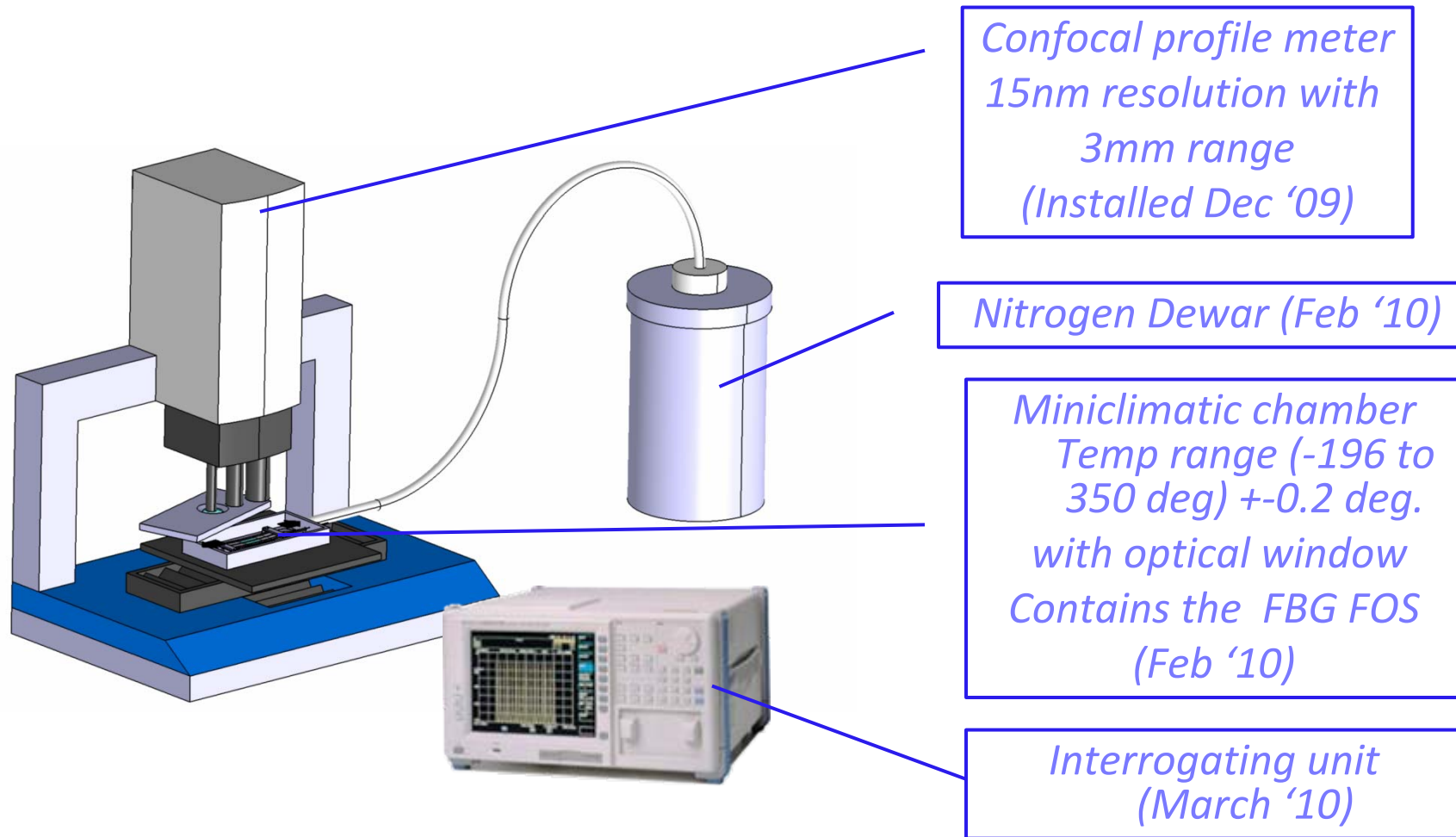
*Many coating
available:
Acrylate,
polyimide,
ormocer,
metallic, ...*

External agents can induce changes of the mechanical properties of the fiber materials (young, poisson parameters) $\Rightarrow \Delta$ changes

Others (radiation) can also induce changes in n

R&D Targets: Test Setup (1)

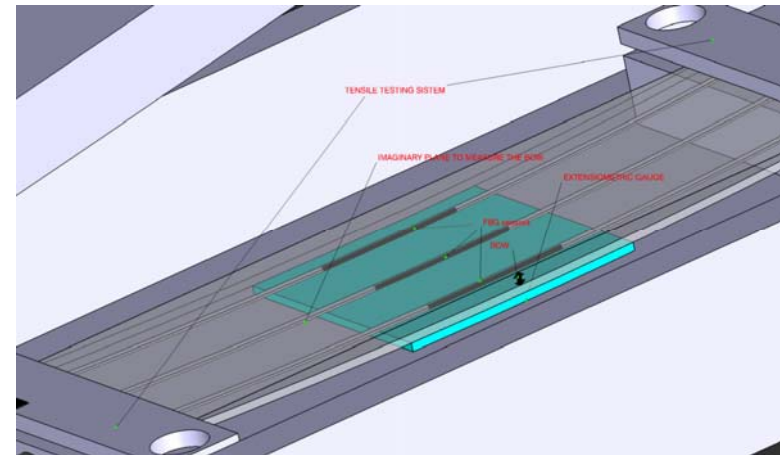
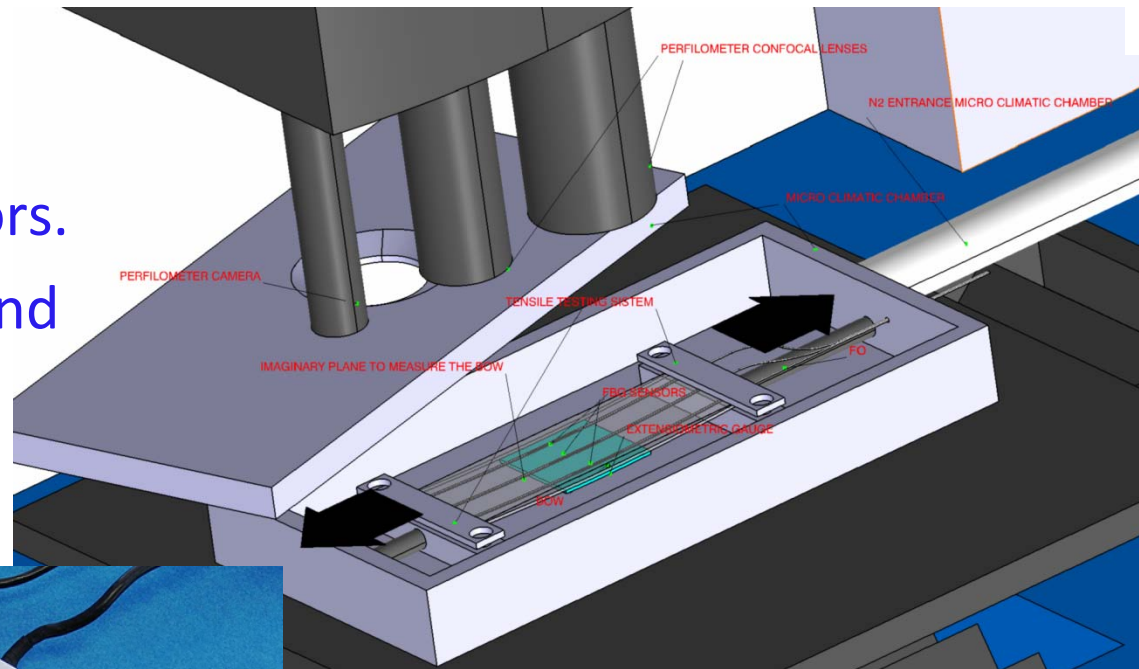
Calibration of bare fibers with different coatings (acrylate, polyimide, ormocer) and without coatings.



R&D Targets: test setup (2)

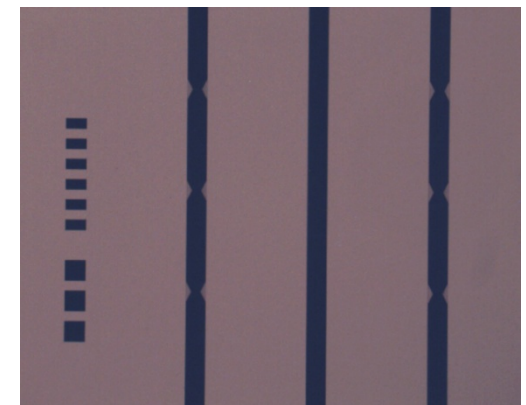
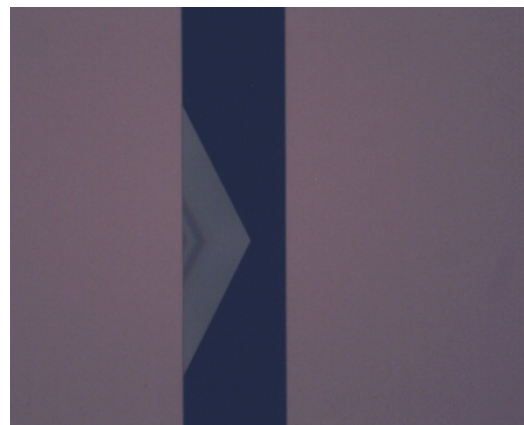
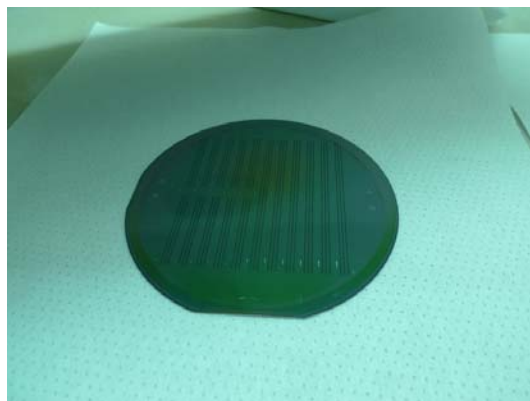
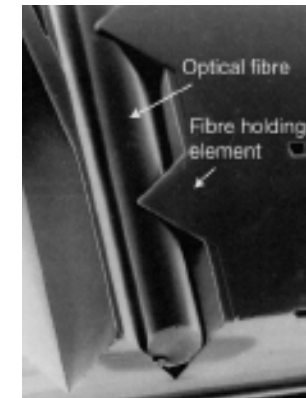
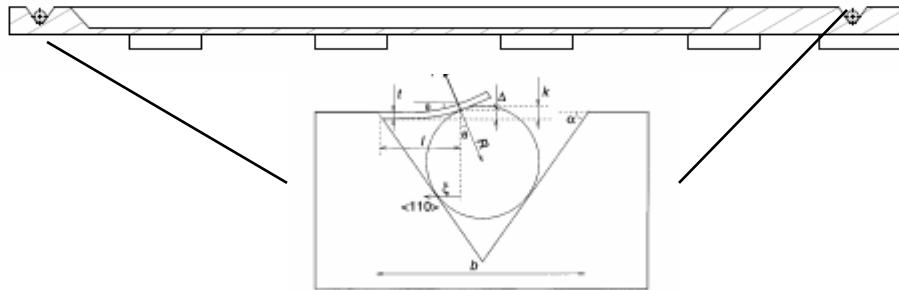
Redundant calibration:

- Reference T and ϵ sensors.
- Tensile testing system and confocal profile meter



Sensors attachment to Silicon

- Which fixation is the best ?
- Multi-groove wafer produced (CNM, HEPHY)



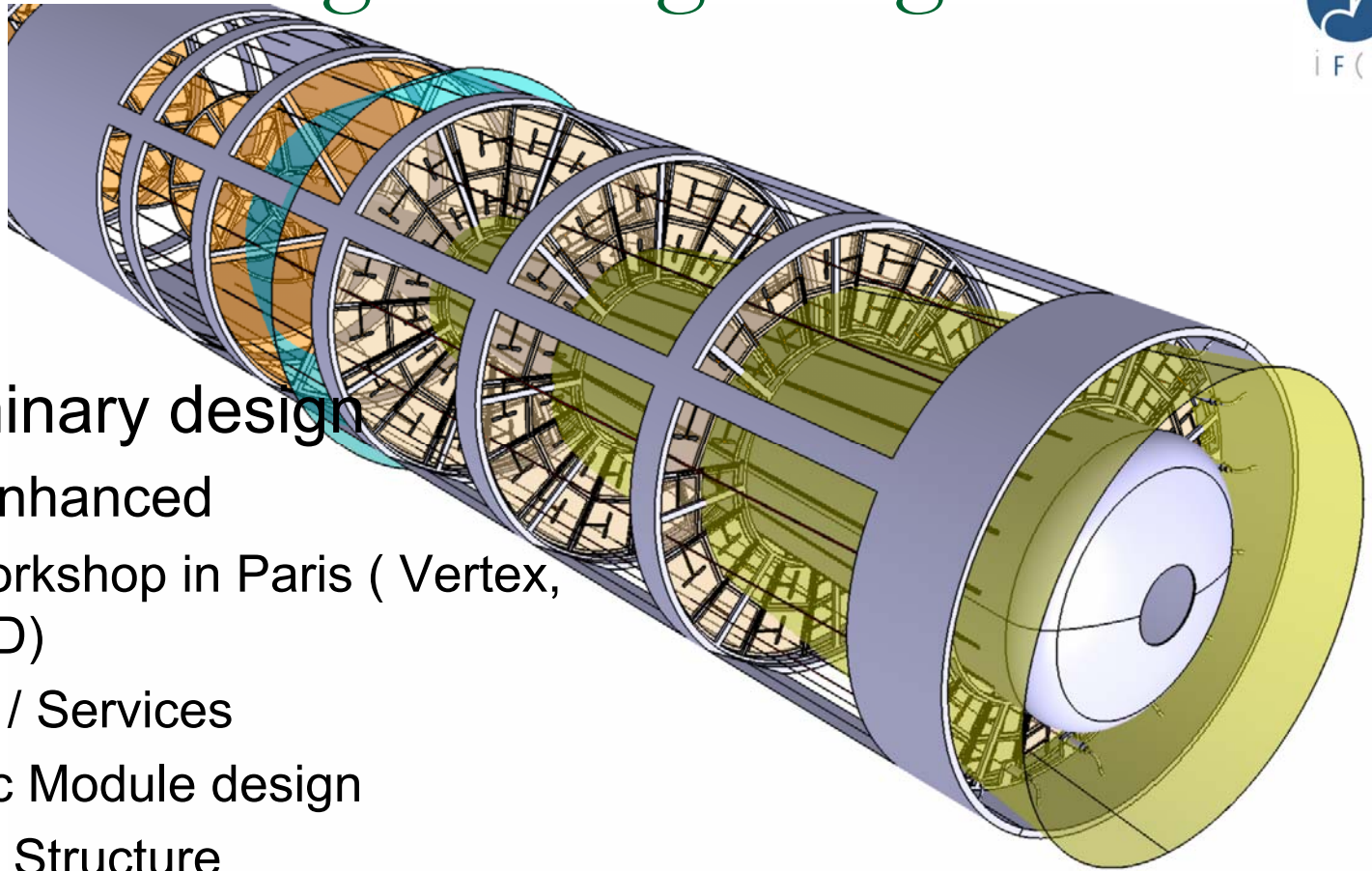
Embedding on CF composites

- Joint project with Spanish Aerospace Agency (INTA)
- Initial step: irradiation of embedded fibers with different coatings (required to increase the mechanical resistance of the non-coated bare fiber)
- Small samples $15 \times 3 \times 3 \text{ mm}^3$ of composite laminates with different stack configurations with and without optical fiber embedded in preparation
- Nano-indentation characterization of the different components of the samples (coating, cladding) and composite matrix for extracting the mechanical parameters: poisson, young, ...

Short term plans

- Working together with the thermo-mechanical group on a strawman design for a temperature and position monitor for the PXD
- Use FBG in the Valencia thermal test stand.
- Expect first results concerning the FBG sensors calibrations (reliability studies) in the 3QT of 2010.
- By the end of the year characterization of the fiber materials and embedded fibers in Carbon Fiber composites.
- Design of displacement FBG sensors by the end of the year.

Towards an engineering design

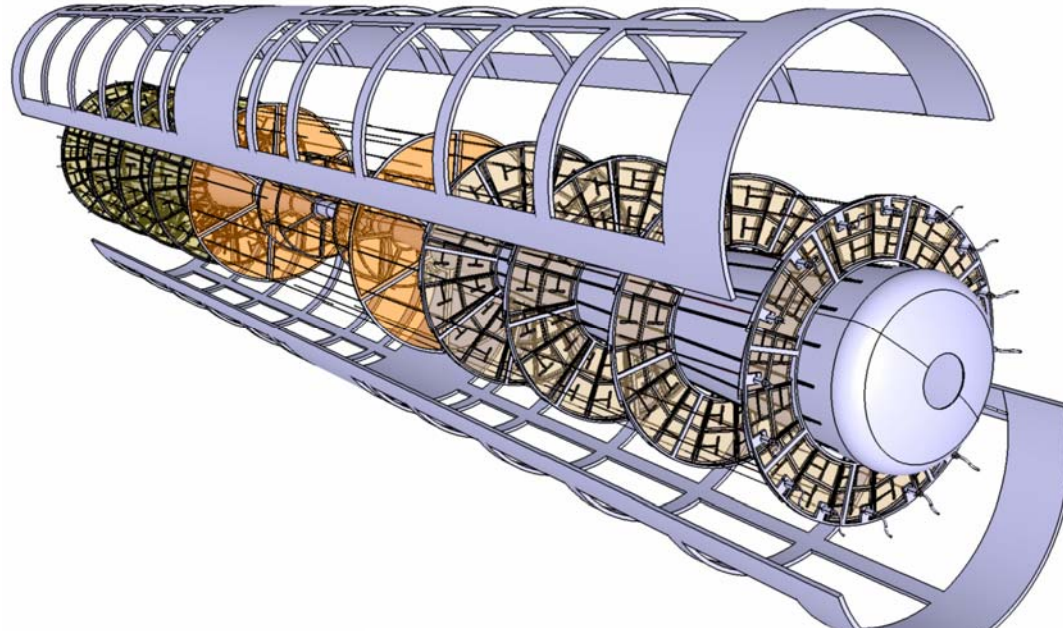


■ Naïf preliminary design

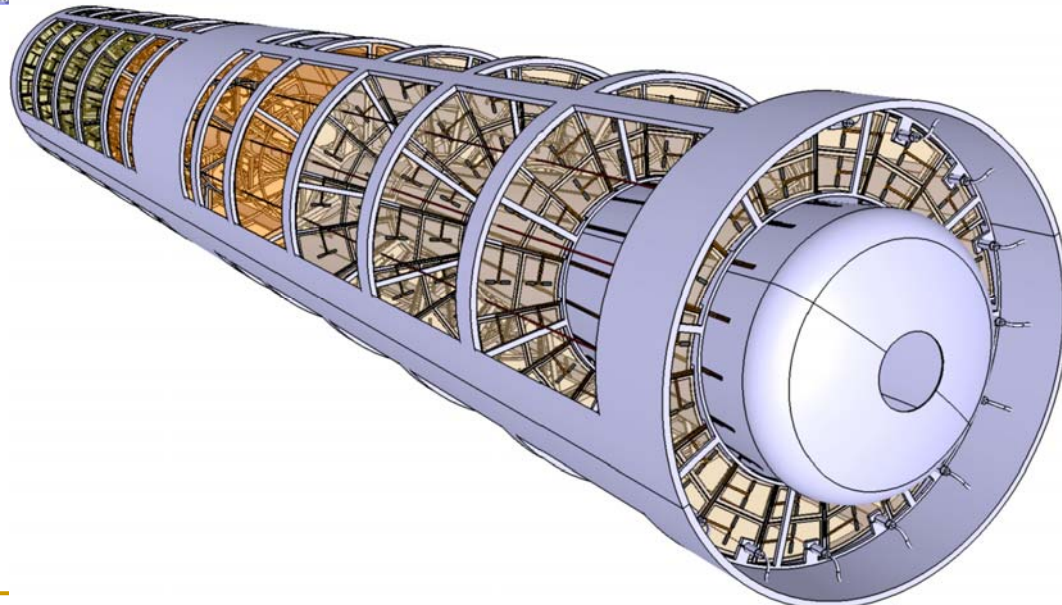
- Must be enhanced
 - April Workshop in Paris (Vertex, MDI,FTD)
 - Cabling / Services
 - Realistic Module design
 - Support Structure
 - Beam Pipe / Vertex / FTD as a part (IMP)
 - IMP with TPC

(Plots:David Moya
(IFCA))

Towards an engineering design



Snapshot of C:\Documents and Settings



Forward tracking physics case

Forward tracking requirements at the next e^+e^- collider

part I: the physics case for forward tracking

J. Fuster ^{*}, S. Heinemeyer ^{*}, C. Lacasta [†], C. Mariñas ^{*}, A. Ruiz ^{*}, M. Vos ^{†*}

^{*} IFCA Santander

[†] IFIC Valencia

February 12, 2009

Abstract

In this note we explore the detector requirements of the forward tracking region for a future e^+e^- collider with a center-of-mass energy in the range from 500 GeV to 3 TeV. The relevance of the forward region is explored for a wide range of physics processes.

Little guidance for forward detector design from standard benchmark reactions ($\cos \theta < 0.95$)

Together with many other analyses and channels that we didn't discuss:

- A_{FB} in the bb and cc system
- Degenerate staus and neutralino
- center-of-mass energy determination using $\mu\mu\gamma$ events

These examples make the physics case for forward tracking:

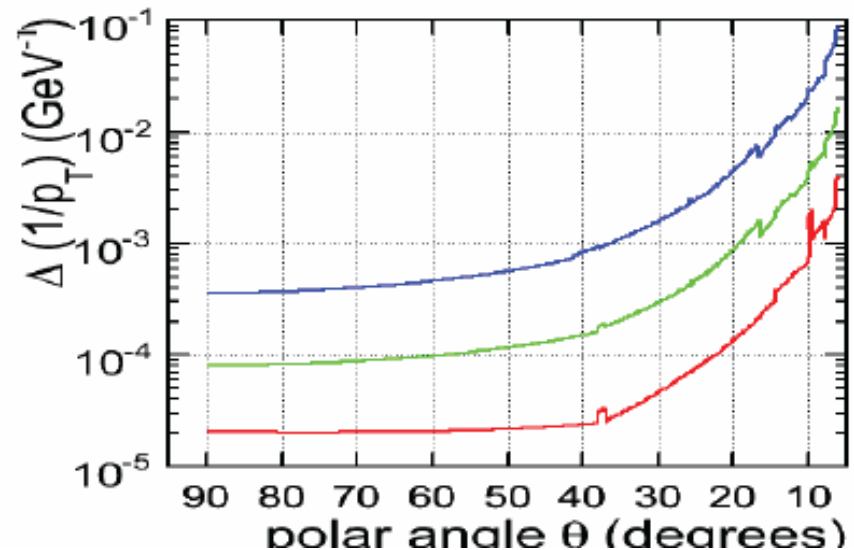
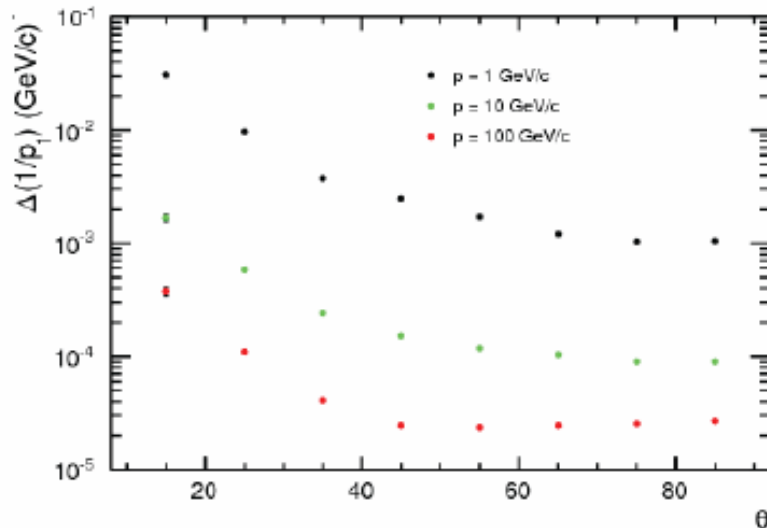
At a high-energy e^+e^- collider several potentially very interesting physics analyses require excellent tracking and vertexing performance. These arguments become more urgent as the center-of-mass energy increases. Precise electron reconstruction is of particular importance.

Challenges for the Forward Tracking

Momentum Resolution: Single Electrons

- Generated Single electron samples (private but available)
- Simulated with ILD_00 model and Reconstructed following the standard processors availables in the framework (Marlin, ..)
- Compared with LOI results for muons

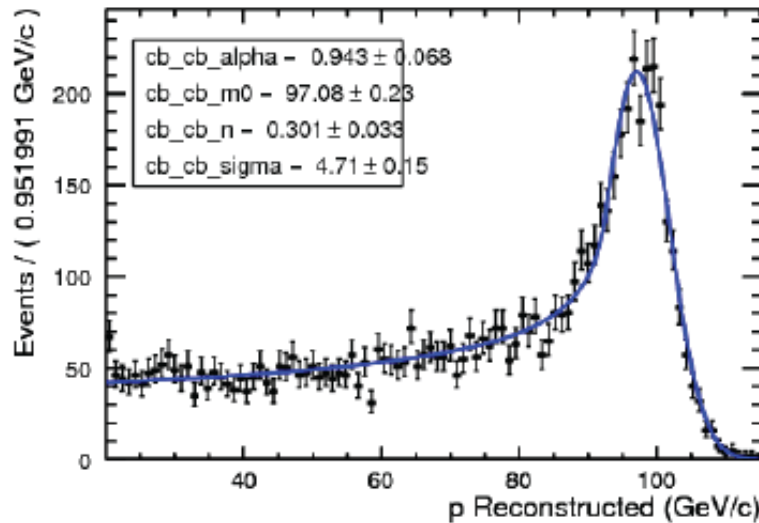
Muon Momentum Resolution



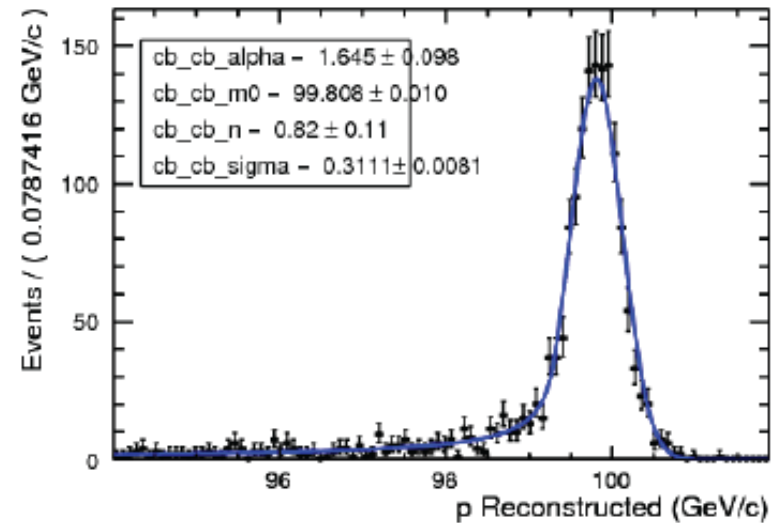
Challenges for the Forward Tracking

Momentum Resolution: Single Electrons

$5^\circ < \theta < 10^\circ$



$85^\circ < \theta < 90^\circ$



Energy Loss:

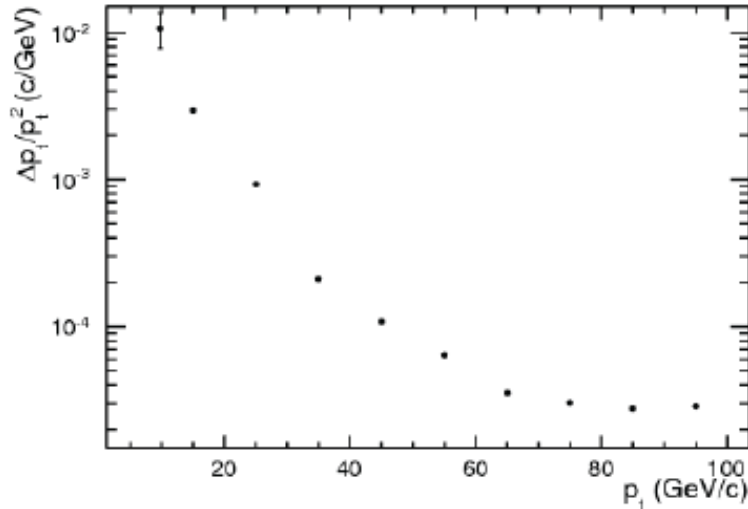
- 3 GeV/c in average (forward)
- 150-200 MeV/c in average (central)

Challenges for the Forward Tracking

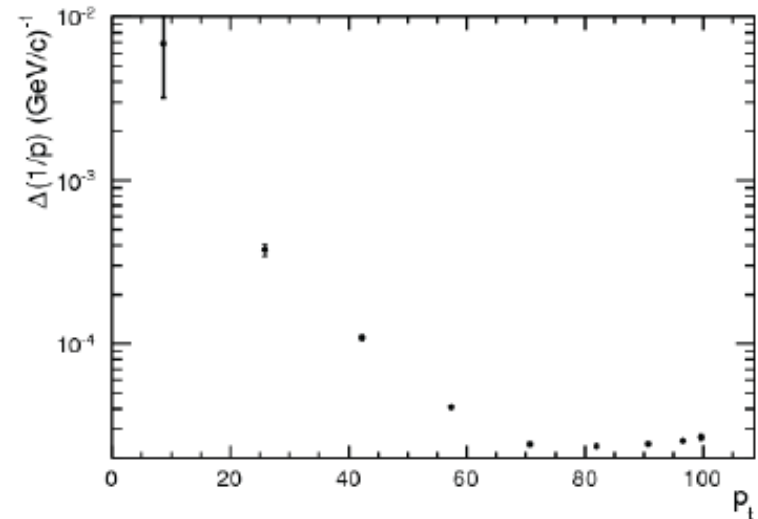
Momentum Resolution: Single Electrons

Fixed $p=100$ GeV/c (ongoing study for different shoots, $p=1$ GeV/c, $p=10$ GeV/c,...)

Electron Transverse Momentum Resolution



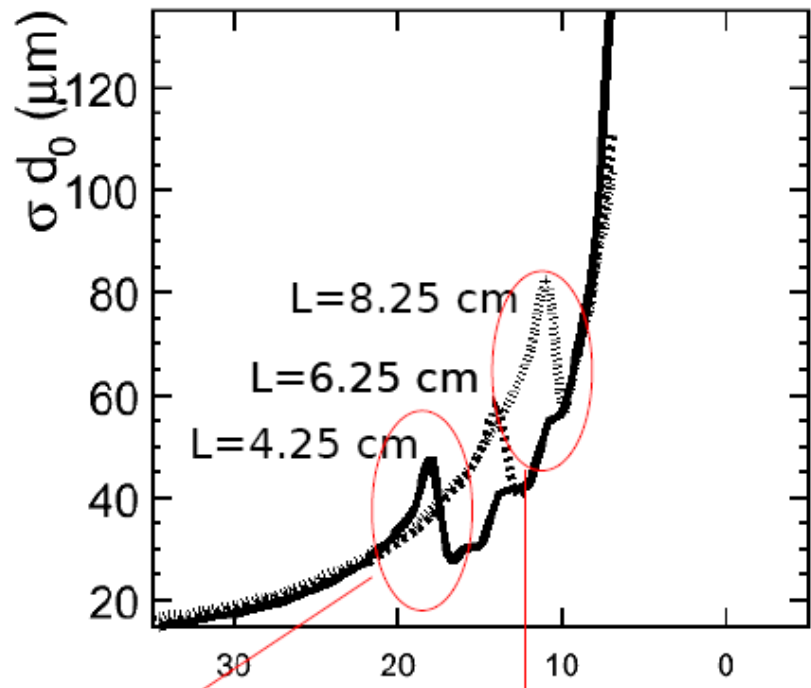
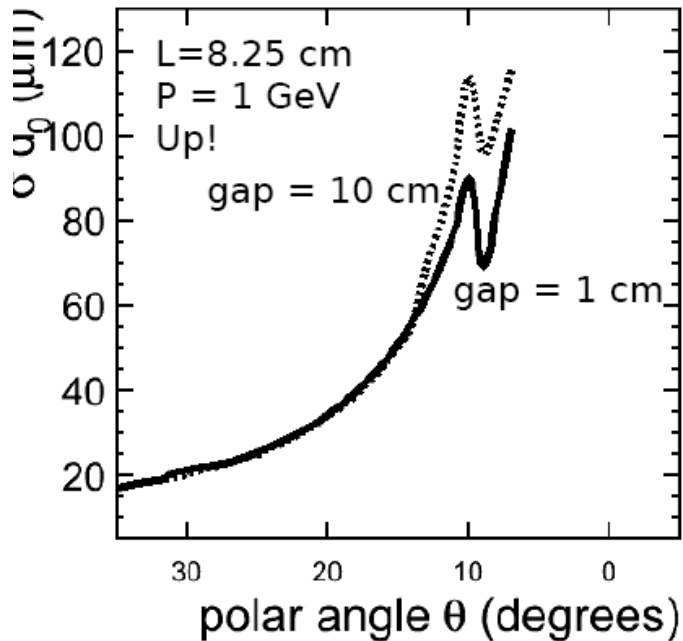
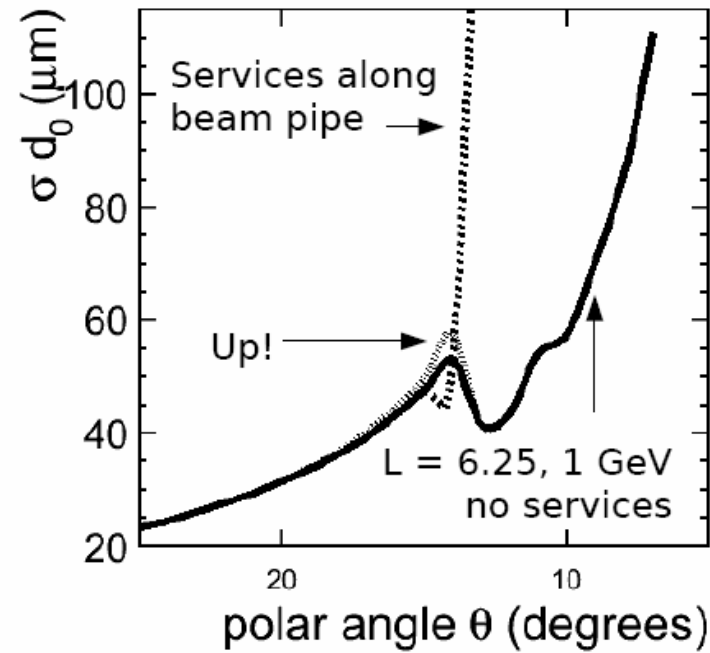
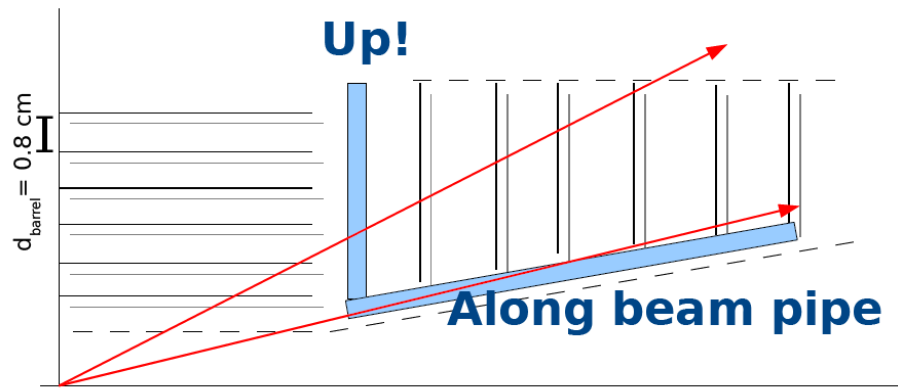
Muons Transverse momentum resolution



Worse resolution than muons in the forward region, but in the same order.

ILC specifications are yield in the central region $\theta \gtrsim 50^\circ - 60^\circ$

Choosing a toy geometry



Large distance, shallow angle

Save a little here....

There is significant physics to be gained (or lost) in the forward region (6-30°)

If the central vertexing performance is somewhat of a challenge, maintaining good performance at small polar angle is close to impossible

A simple-minded layout optimization (see caveats) of the VXD-FTD layout for forward vertexing performance yields:

- Minimize z_{gap}

Service routing/material is essential in choosing optimal geometry:

- Upward \Leftrightarrow very short barrel + closely packed end-cap:
 - + works well even at low angle
 - any material (beam pipe) in front of the disks will destroy the performance
- Along beam pipe \Leftrightarrow very long barrel
 - + no “material bump” due to services down to $\sim 15^\circ$
 - limited vertexing beyond first barrel layer coverage

Ongoing optimizations activities for FLC-Spain

- Definition of benchmarks for forward tracking
 - typical benchmarks do not constrain the design sufficiently
 - involve (Spanish) theorists
- Finish part II of forward tracking paper (M. Vos)
 - including electron studies presented today (J. Duarte)
- Further develop ILD FTD Monte Carlo model
 - to be discussed with SiLC and Frank Gaede
- Optimize forward tracking design
 - forward vertexing, pattern recognition can be improved
- Forward tracking at 1 TeV, multi-TeV (CLIC)
 - physics tends to be more forward peaked
- Time vs. spatial resolution
 - forward region requires more aggressive time-slicing (but exactly how much?)

Identify manpower and responsibilities.

Backup

● DEPFET – DEpleted P-channel Field Effect Transistor



➤ Each pixel is a p-channel FET integrated on a completely depleted bulk.

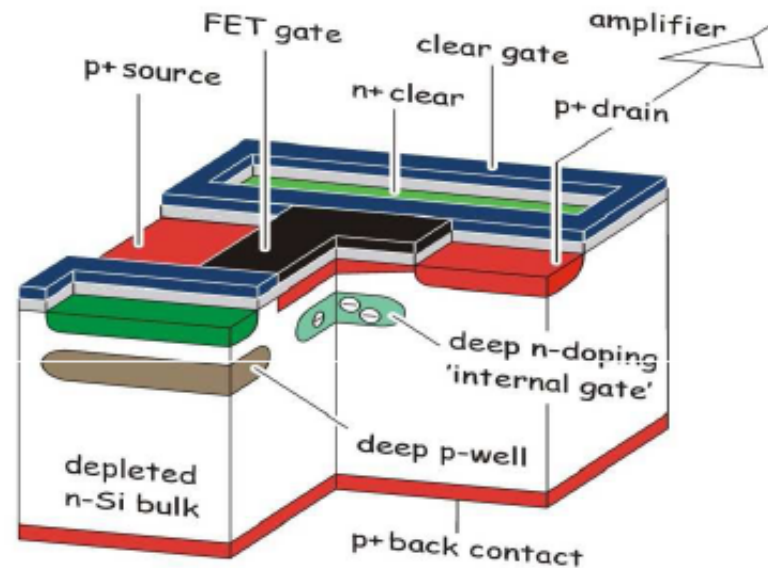
➤ A deep n-implant creates a potential minimum for electrons under the gate (internal gate)

➤ Signal electrons created in the substrate are accumulated in the internal gate and modulate the transistor current ($g_q \approx 600 \text{ pA/e}^-$)

➤ Accumulated charge can be removed by a clear contact placed in the periphery of each pixel

➤ Internal amplification

➤ Low power consumption: Readout on demand (Sensitive all the time, even in OFF state)



GOAL (ILC)

○ Small pixel size $\sim 25 \mu\text{m}$

○ r/o per row $\sim 50 \text{ ns}$ (20MHz)
(drain) \rightarrow Fully depleted bulk

○ Noise $\approx 40 e^-$ at high bandwidth \rightarrow Small capacitance and first in-pixel amplification

○ Thin Detectors $\approx 50 \mu\text{m}$

RESEARCH LINES

Design and Test of Analogue and Mixed-signal Systems

- Sensor interfaces
- Low cost vision systems
- Measurement/Control in high energy physics

Design and Test of Digital ICs

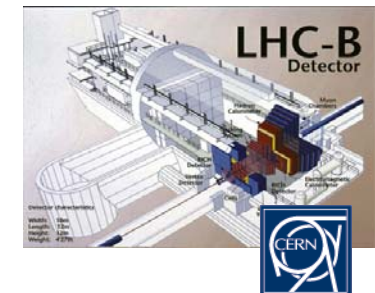
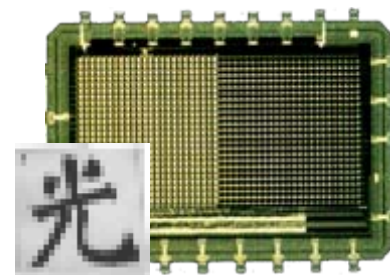
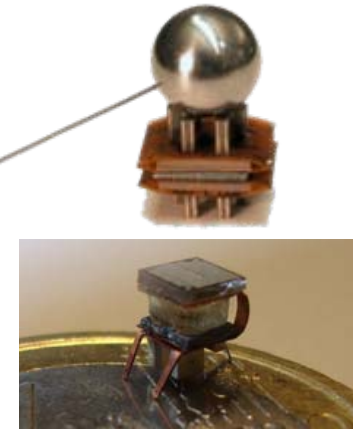
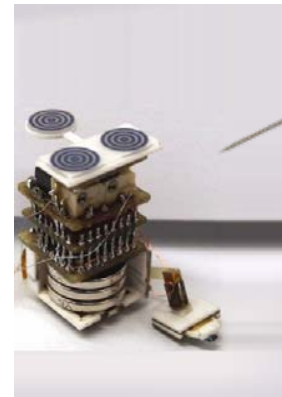
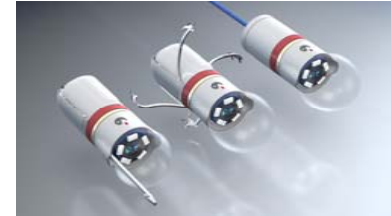
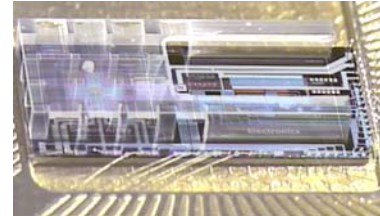
- Smart-power digital control systems
- HW/SW embedded systems
- SoC platforms for embedded applications
- Low power high performance CMOS circuits
- Microarchitecture design
- Reconfigurable HW and retargetable architectures

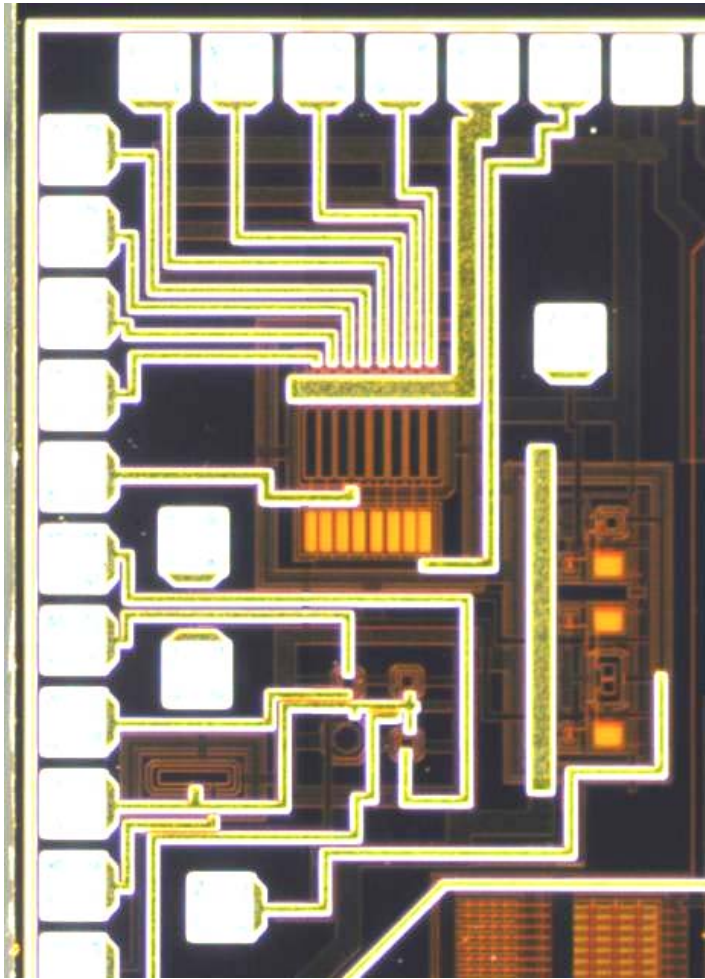
Smart Power Integrated Circuits

- DC-DC converters
- LDO regulators
- Inductorless DC-DC Converters

Formation of Engineers in Design and Test of VLSI systems

-    
- Full custom, semicustom and FPGA designs can be implemented
- Design is possible at the behavioral, RTL, logic and transistor levels
- Fabrication through  or  at low cost
- Expertise in different CMOS and BiCMOS technologies: AMS, ST, AMI, ...

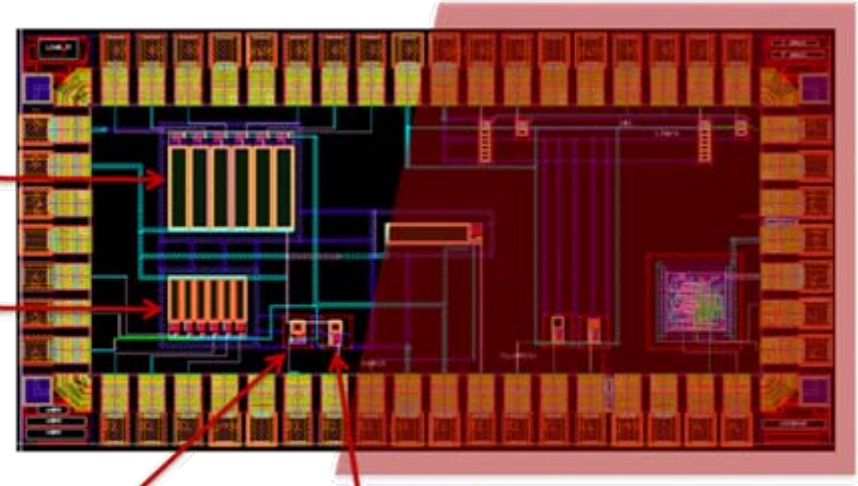




AustriaMicrosystems CMOS 0.35um

APD array
40x200um

APD array
20x100um



Analog APD

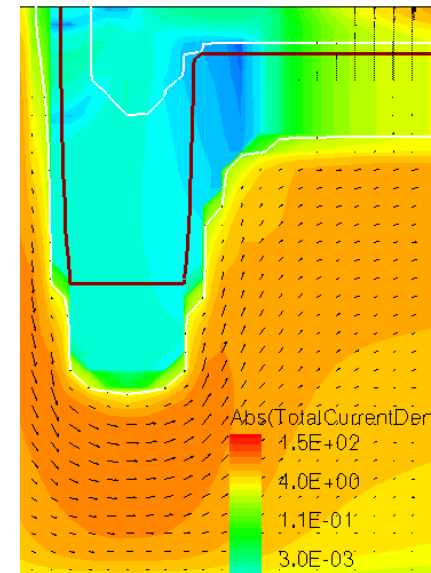
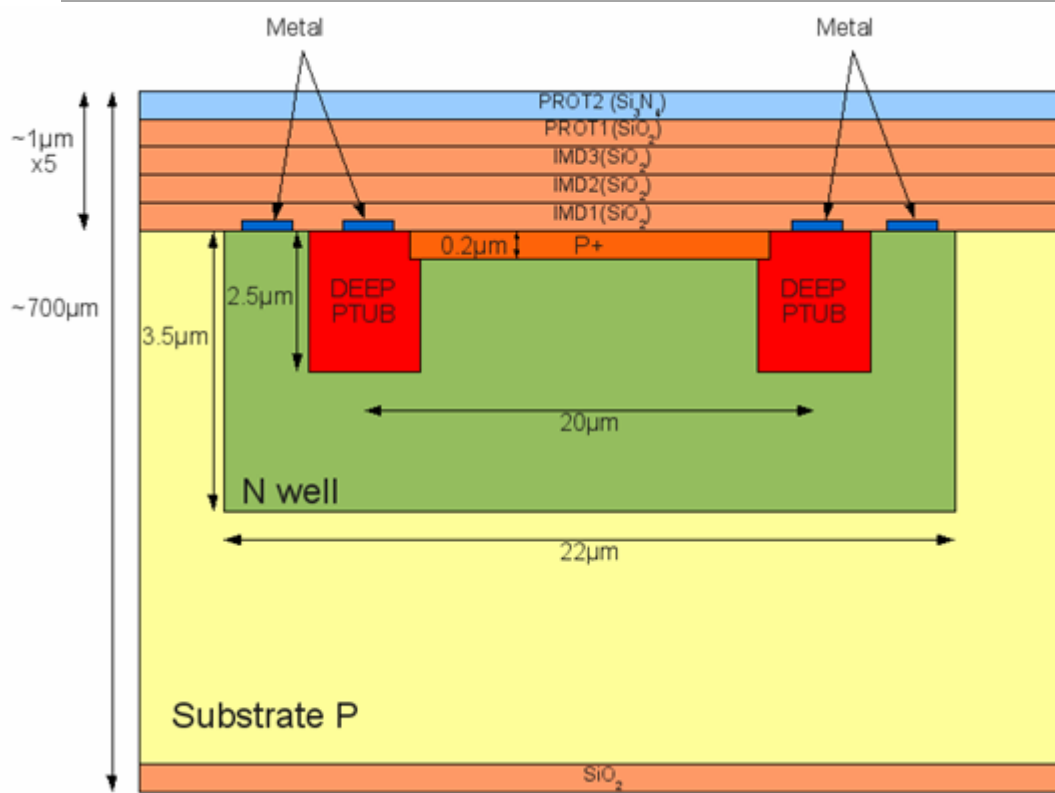
Digital APD

STMicroelectronics CMOS 130nm

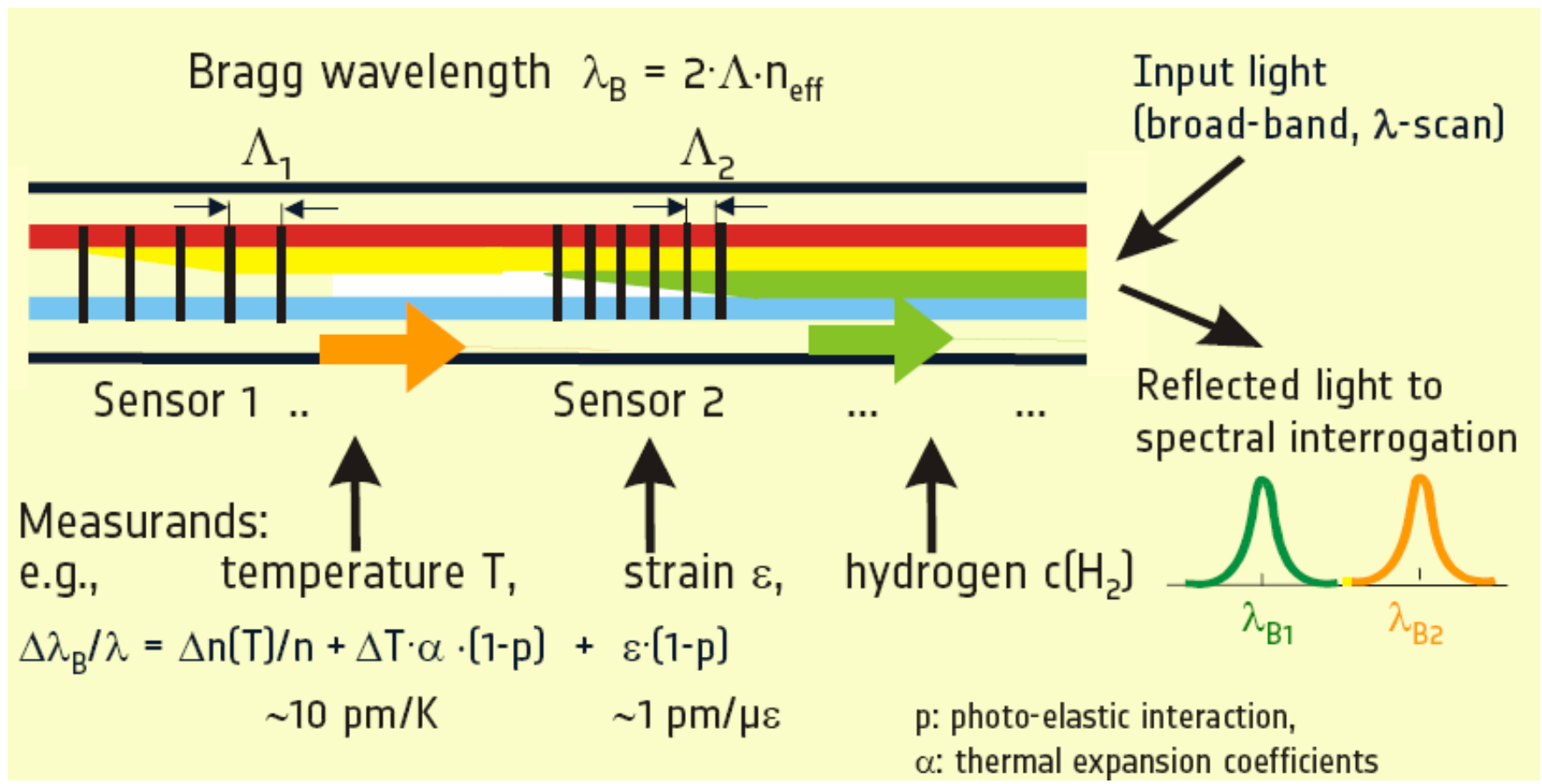
Avalanche photodiodes in standard CMOS technologies

Learning from the fabricated structures
 Trying to learn also from device simulations

Design of pixels and readout structures: Active quenching and fast readout.



R&D on mechanics: Bragg grating



OFS & FBG advantages

General attributes of fibre optic sensors:

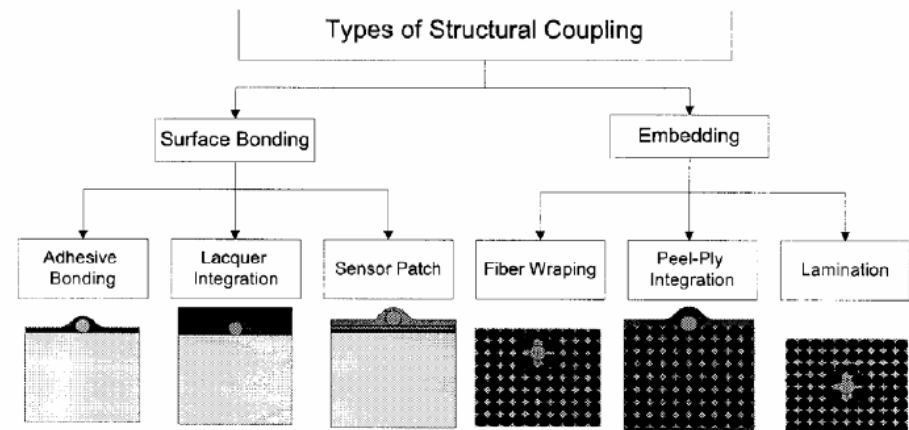
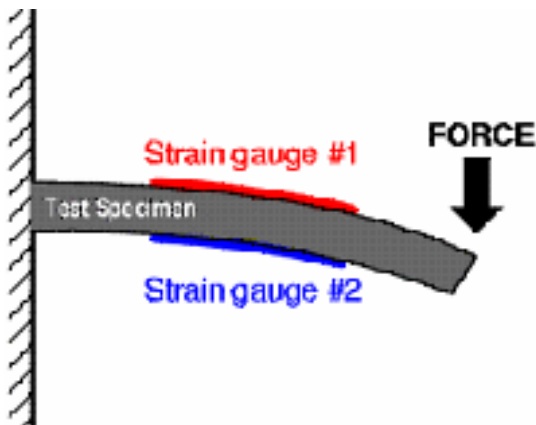
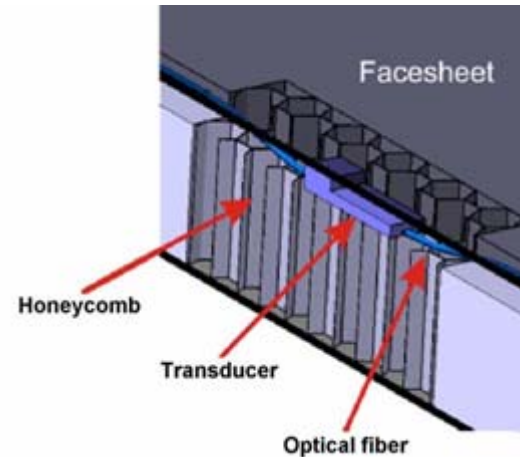
- Immunity against, i.e., applicable in
 - Electro-magnetic fields, high voltage, lightning
 - Explosive or chemically aggressive + corrosive media
 - High and low temperatures
 - Nuclear / ionising radiation environment (to be specified)
- Light-weight, miniaturised, flexible; low thermal conductivity
- Non-interfering, low-loss, long-range signal transmission ("Remote Sensing")

Specific FBG attributes:

- Multiplexing capability ("Sensor Networks")
- Embedding in composite materials ("Smart Structures")
- Wavelength encoded – transferable measurement, neutral to intensity drifts
- **Mass producible at reasonable cost**
- **Durable to high strain 5..6% ("Draw Tower Gratings", with any kind of coating)**
- **High and low temperatures (4 K .. 900 °C)**

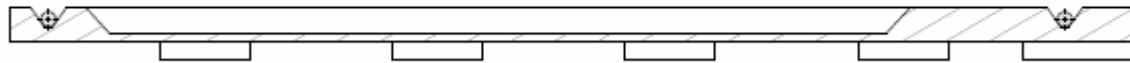
Integrating OFS & carbon fiber composites

- For the Track structure would be interesting to use a embedded fiber optic sensor.
 - more precise and reliable data
- It could be use 2 side solution
 - Better understanding of the results
 - Useful to quantify the thermal strain

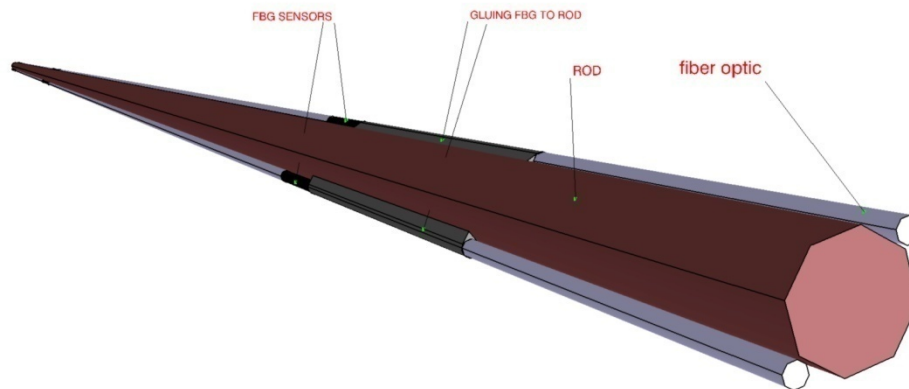


What about DEPFETS?

- During the thinning process V-groove could be also etched.



Integration on other Vertex supporting structures very doable

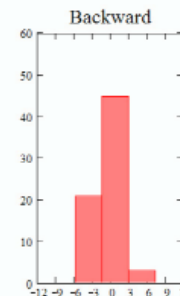
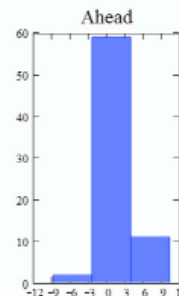
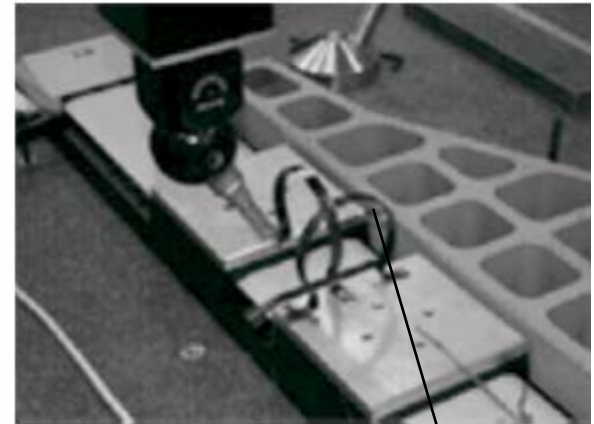
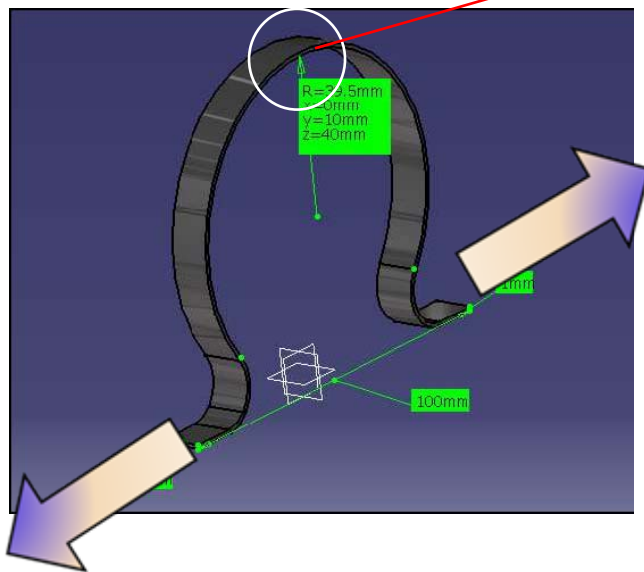


Displacement sensors based on strain FBG

- Original idea from the late BTeV vertex detector: “The omega-like gauge”
- Mechanical displacement range adapter.



STRAIN FBG SENSOR ON THE TIP

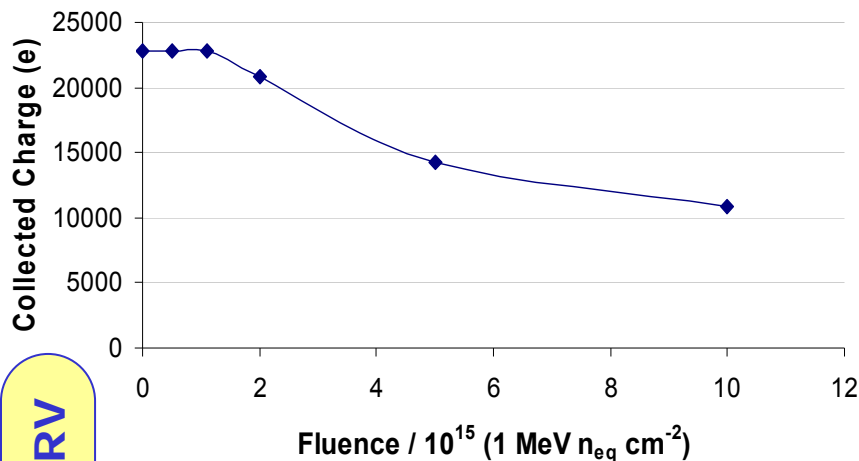


Temperature
Compensating
“omega”

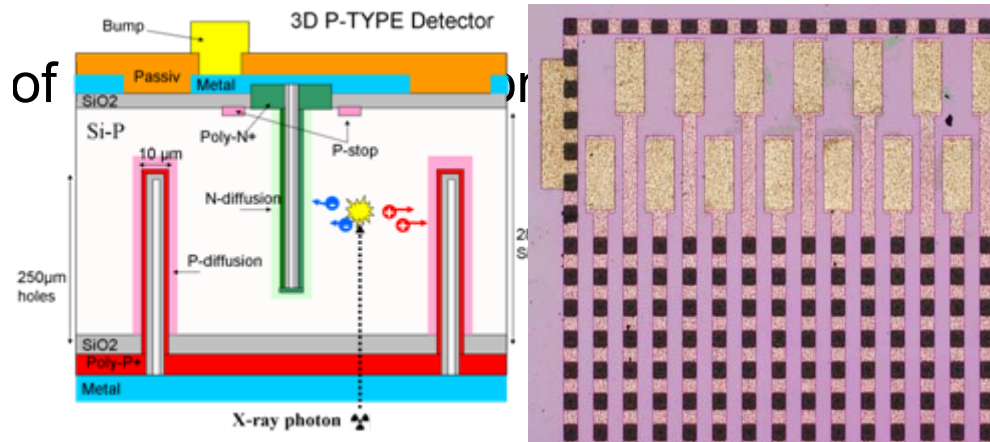
3D detector technology

- Second institute in the world (after Stanford) in developing a 3D detector technology
- Success with Medipix type pixel sensors
- Now we are designing of a new mask set for ATLAS pixel sensors

Electron collecting strip detectors



Partially funded GICSERV

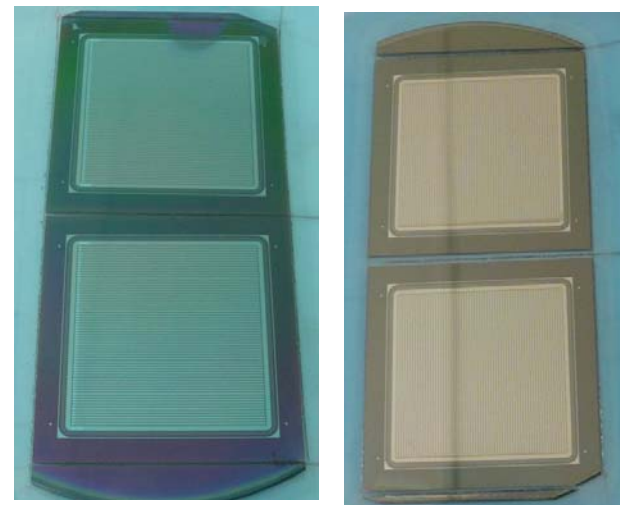


- Bias Voltage fixed at 150V for all irradiated samples
- Non-irradiated sample biased at 18V
- Detector's ceramic based board temperature between

-10°C to -15°C

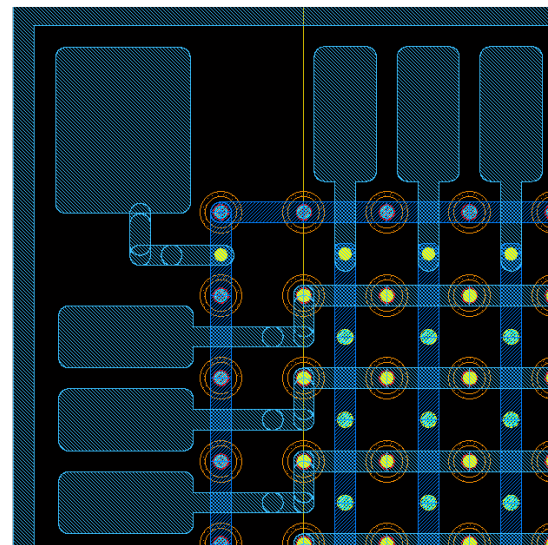
Double side strip detectors

- Double side strip detectors developed for Monash University (Australia)
- Also developing double side packaging and wire bonding
- Future collaboration with Universidad de



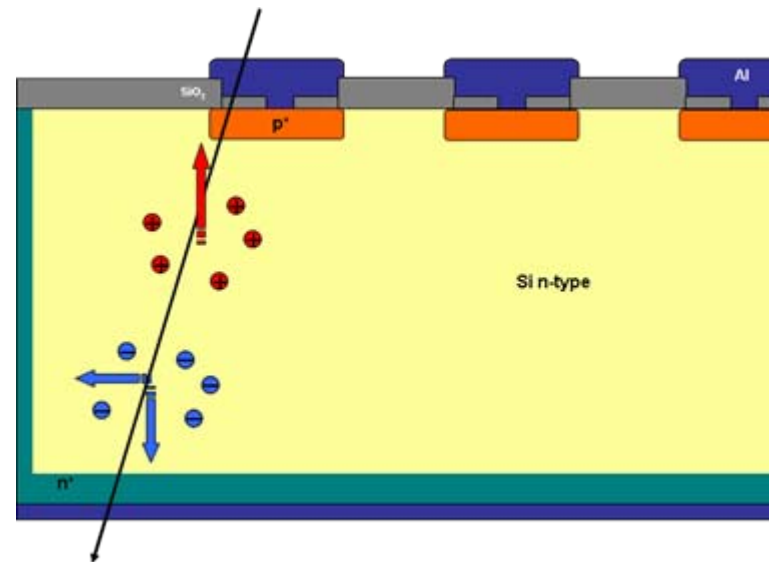
Stripixels

- Combination of the concept of double side reading with 3D contacts
 - Better performance than classic stripixels
 - Single side processing
 - 2D position sensitivity
 - 2N readout channels (instead of N^2)
- Simulations and mask design ready



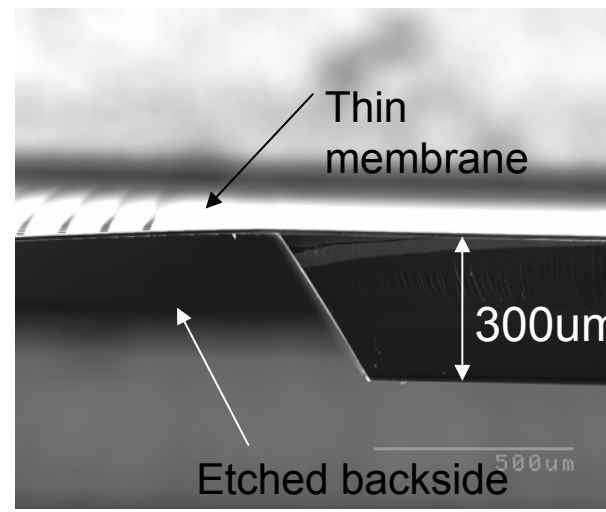
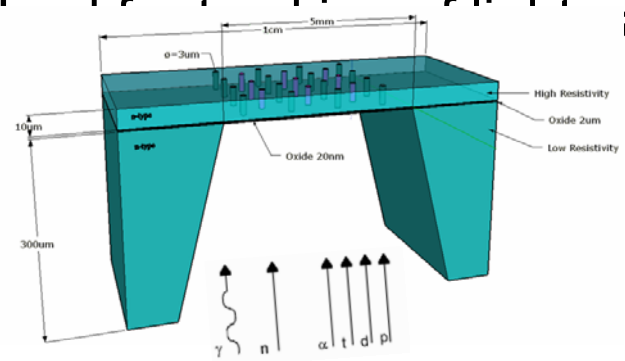
Active edge and trenched detectors

- Trenches used to reduce the dead area at the edge of the sensor
 - (also named edgeless, slim-edge, ...)
- Work started in collaboration with IFAE (Cristobal Padilla)
- Features:
 - Implanted edge side
 - Backplane and edge in the same electrode
- Designed detectors:
 - PAD
 - Microstrips



Ultrathin 3D detector

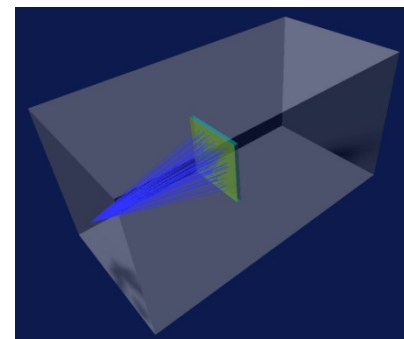
- 10 μm thick detector
- Virtually no entry window
- [Ultra-thin 3D detector articles](#)



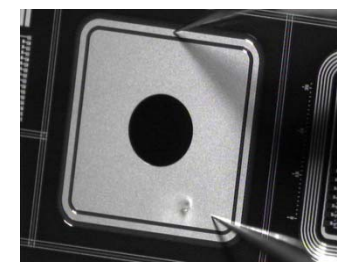
GICSERV

Neutron detectors

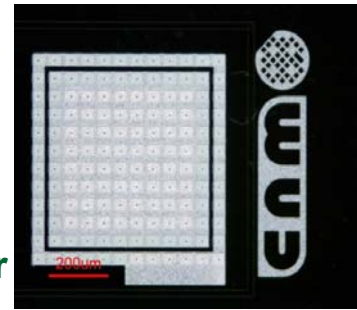
- Geant4 simulation
- Detector design and manufacturing
- Conversion layer deposition
- Used for dosimetry



Planar detector

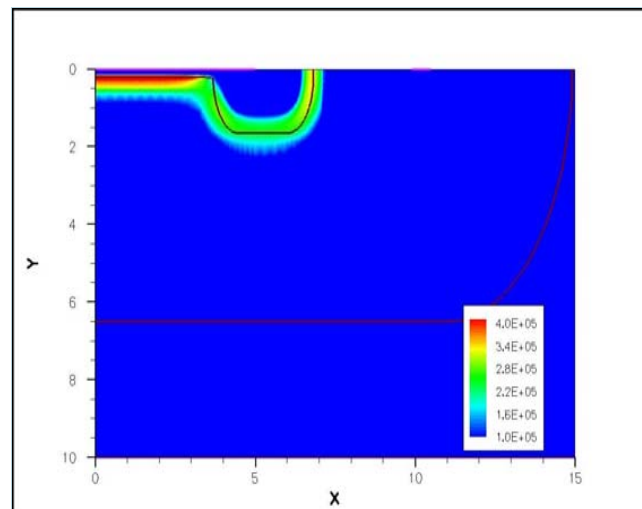


Perforated detector

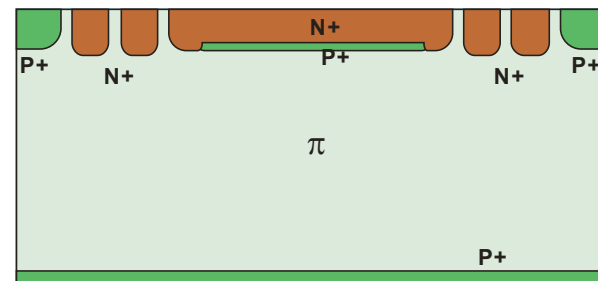


Avalanche Photodiodes (APDs)

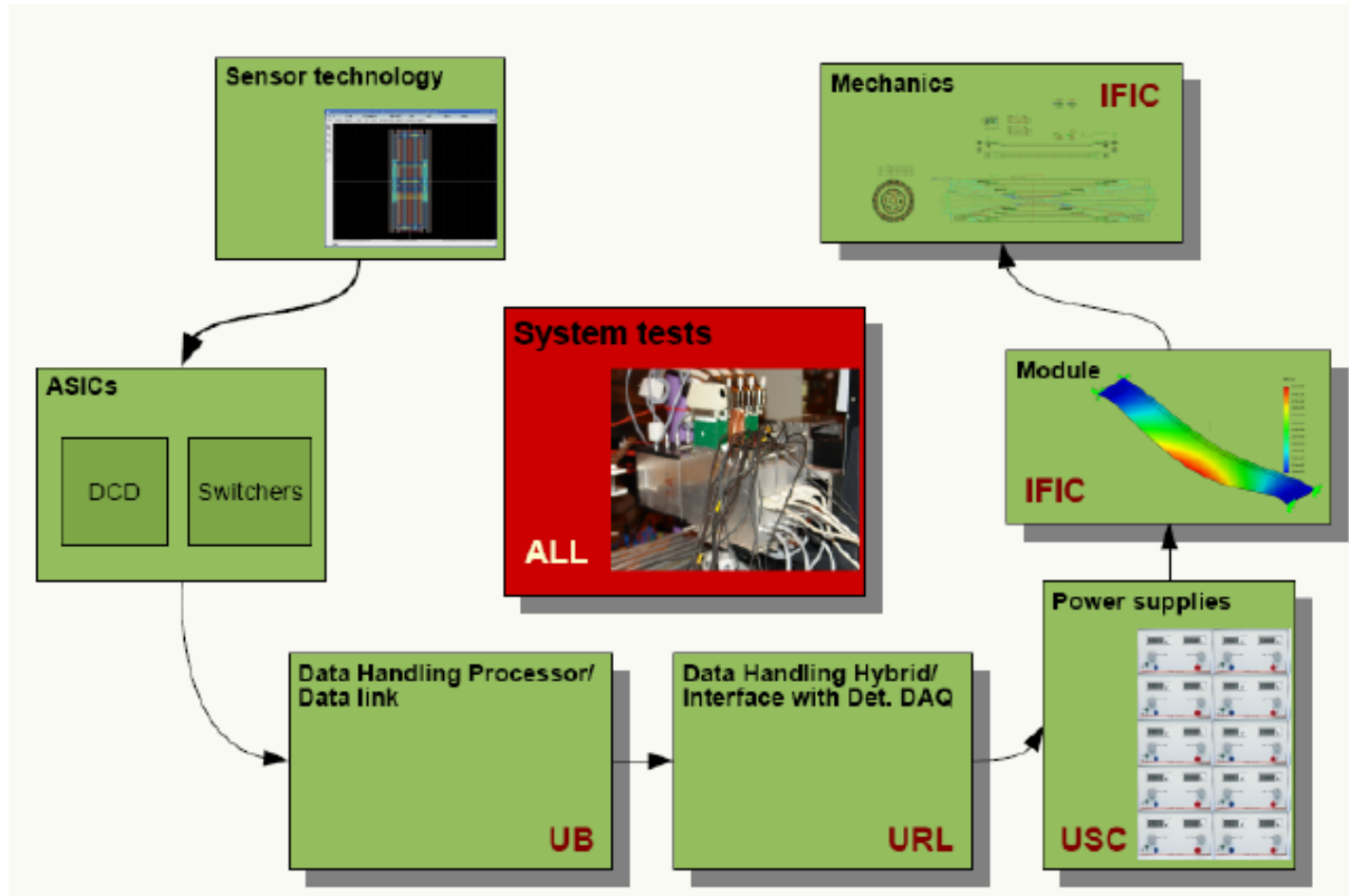
- Power Devices and Radiation Detectors Groups at IMB-CNM have started a new research line in optoelectronic silicon detectors.
- Cover the needs of the scientific community with custom made devices designed for specific applications
- We have finished electrical and technological simulations
- We are now designing the masks
- Next year we will process the devices.
- We plan to develop
 - Linear mode APDs (to use with scintillators)



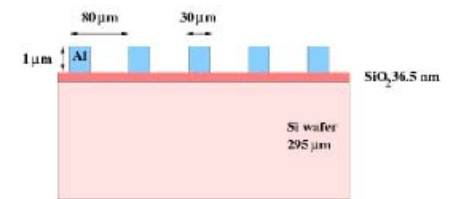
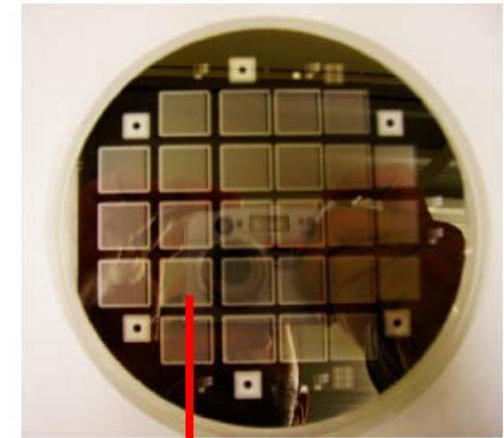
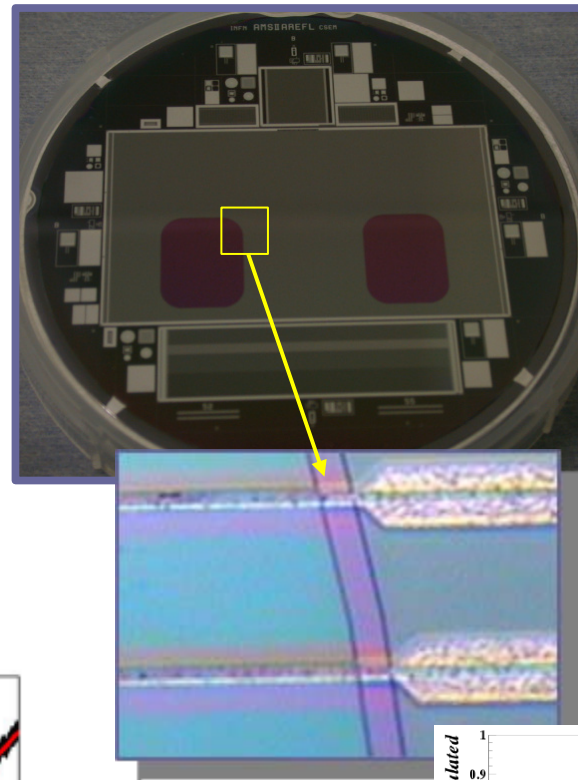
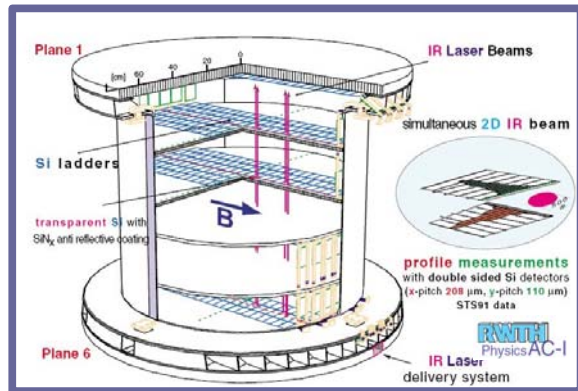
Electric field in the avalanche zone



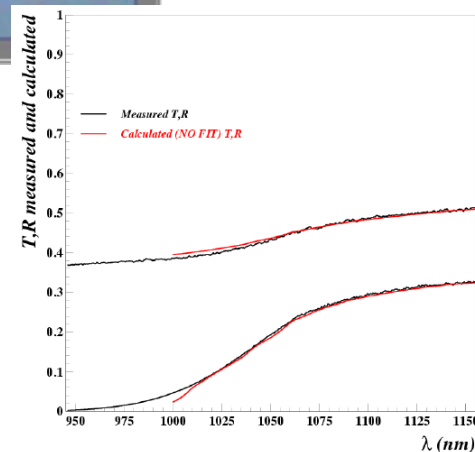
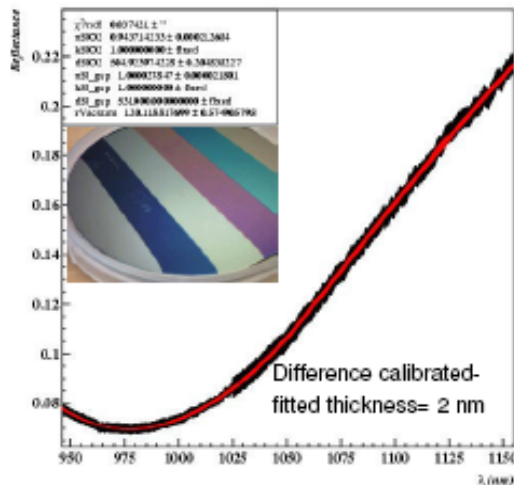
Pixels - DEPFET IFIC, UB, URL, USC



Microstrips - IR Transparent CNM, IFCA



AMS-01 innovation (W. Wallraff)
 $\lambda = 1082 \text{ nm}$
 IR "pseudotracks"
 1-2 μm accuracy obtained
 Transmittance ~ 50%



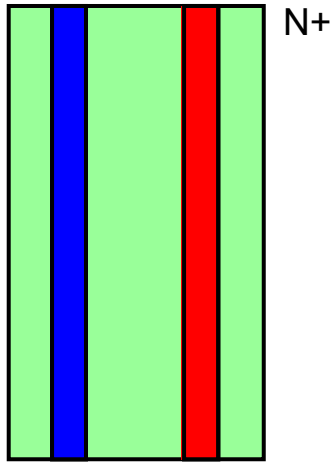
Reflectance and transmittance of wafer 5 matched. No fits involved!!

Compatible with 45 nm roughness of Al surface

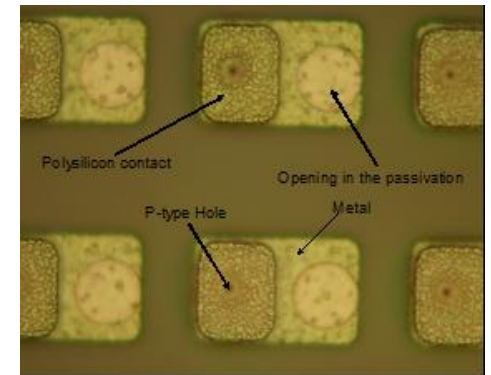
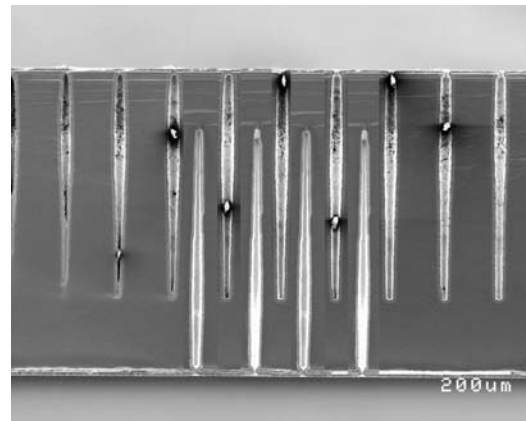
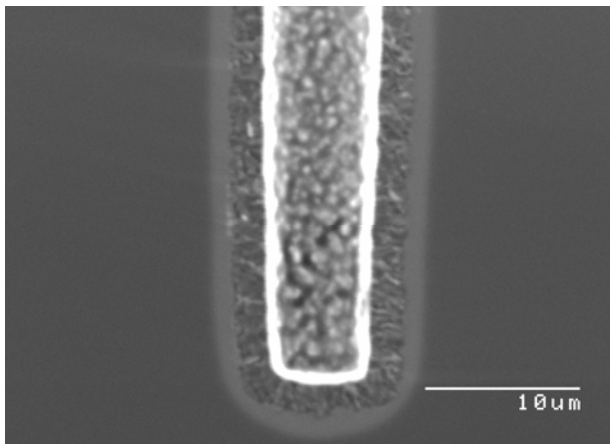
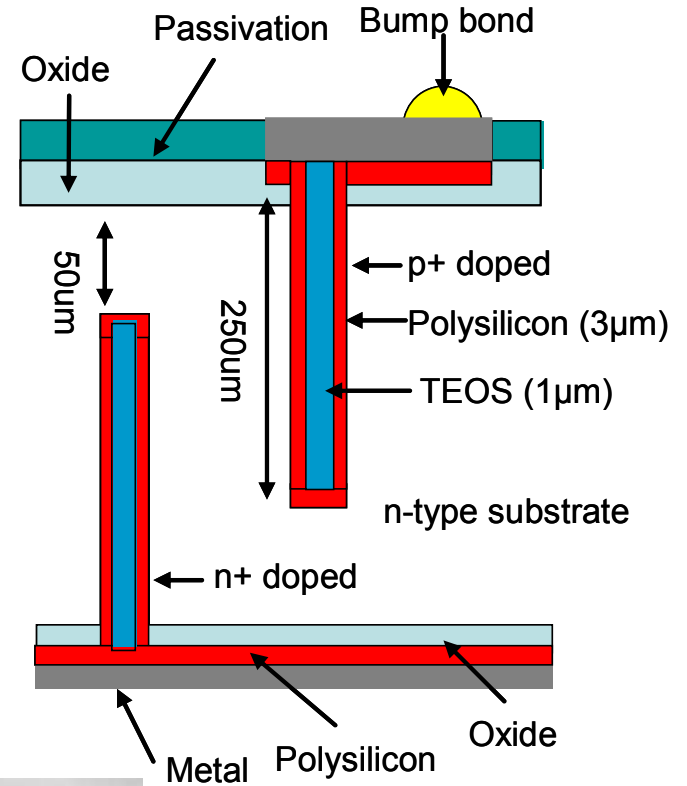
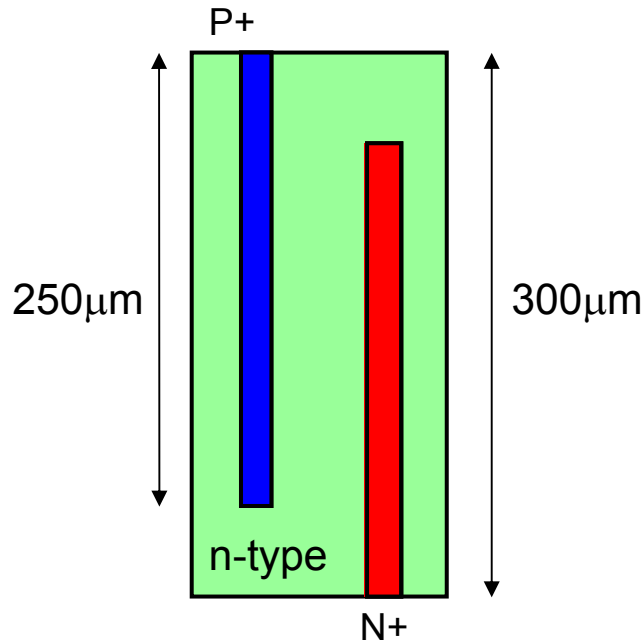
Is this real? We need to measure the wafer roughness. I think it is possible to be done at CERN.

3D sensors – CNM, UB

Full 3D



Double-sided 3D

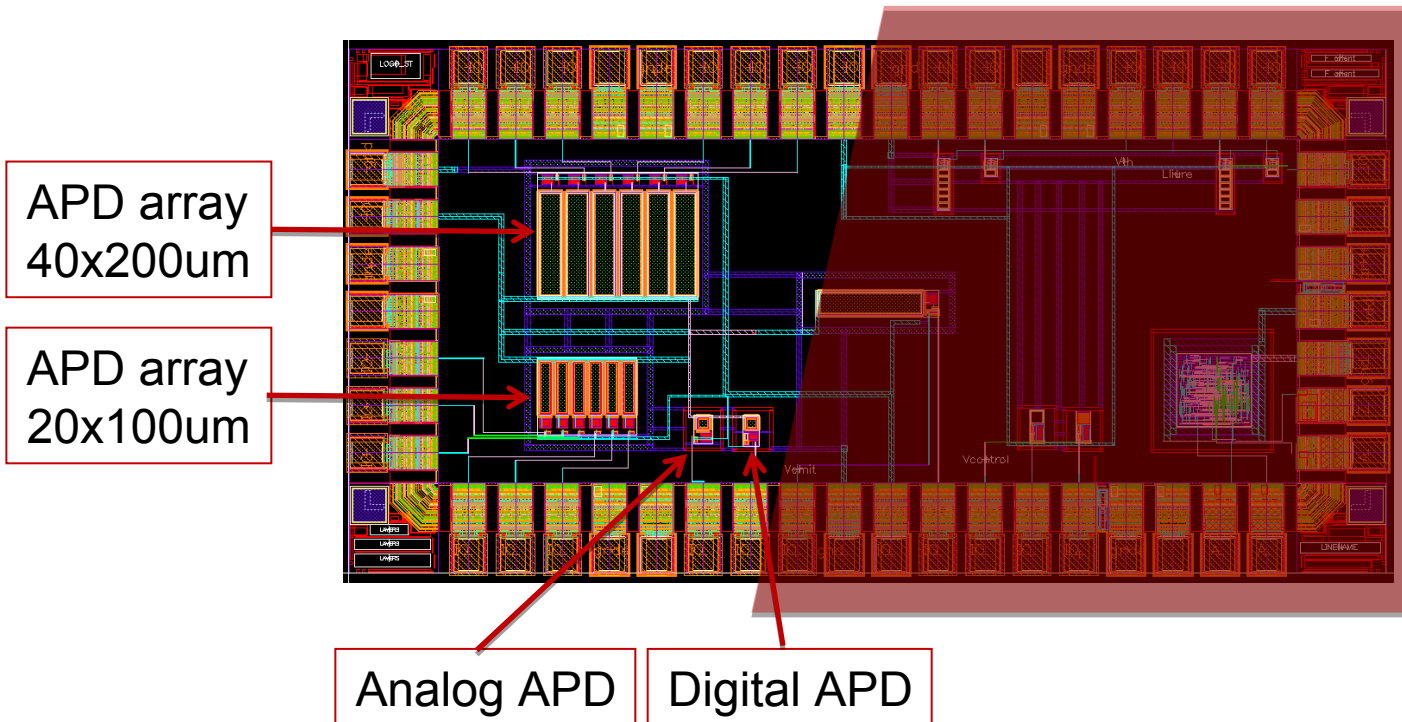


Digital GAPD– CNM, UB, URL

...on design of sensors for future trackers

Integrate electronics and sensors using industrial CMOS processes
Reduce analog readout electronics by using high sensitivity devices

STMicroelectronics CMOS 130nm



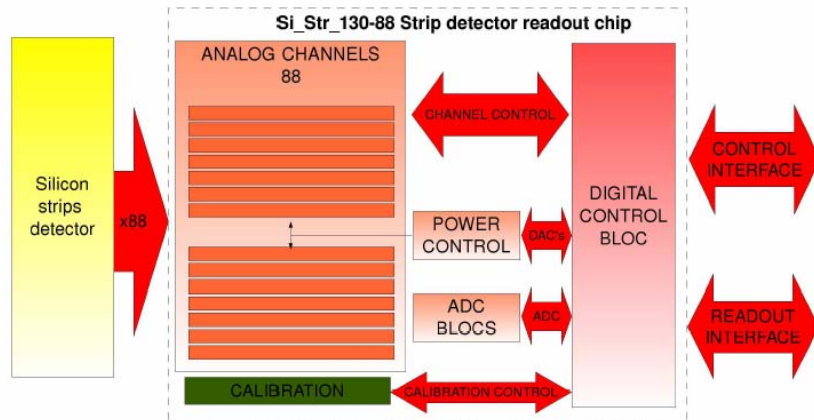
R/O Electronics – CNM, UB, URL

UMC CMOS 130nm

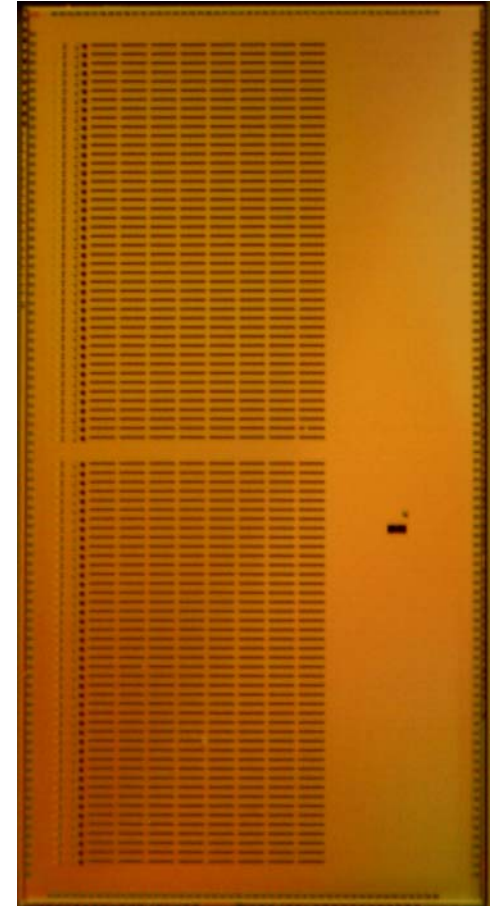
ASIC received first week of October'08

Mixed signal ASIC for readout of
Si strip sensors in ILC

Analog part designed by IN2P3
Digital part designed by UB



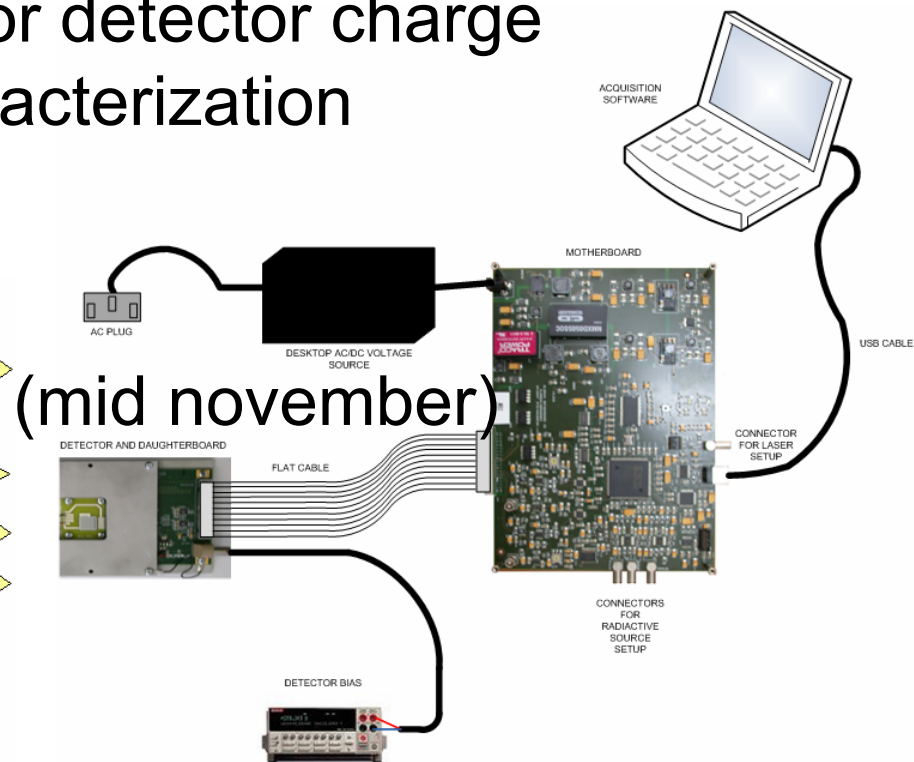
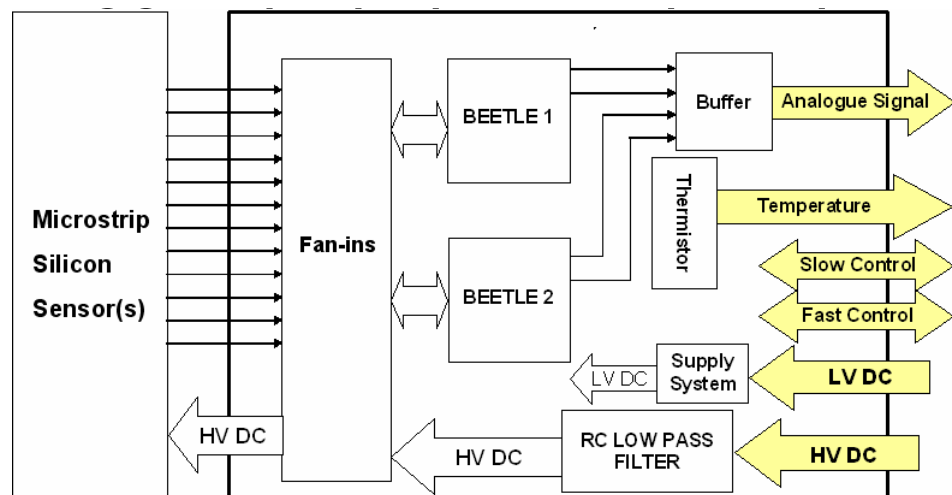
88 channels



Electronics (2) - CNM, UB, URL

ALIBAVA: A readout system for microstrip silicon sensors

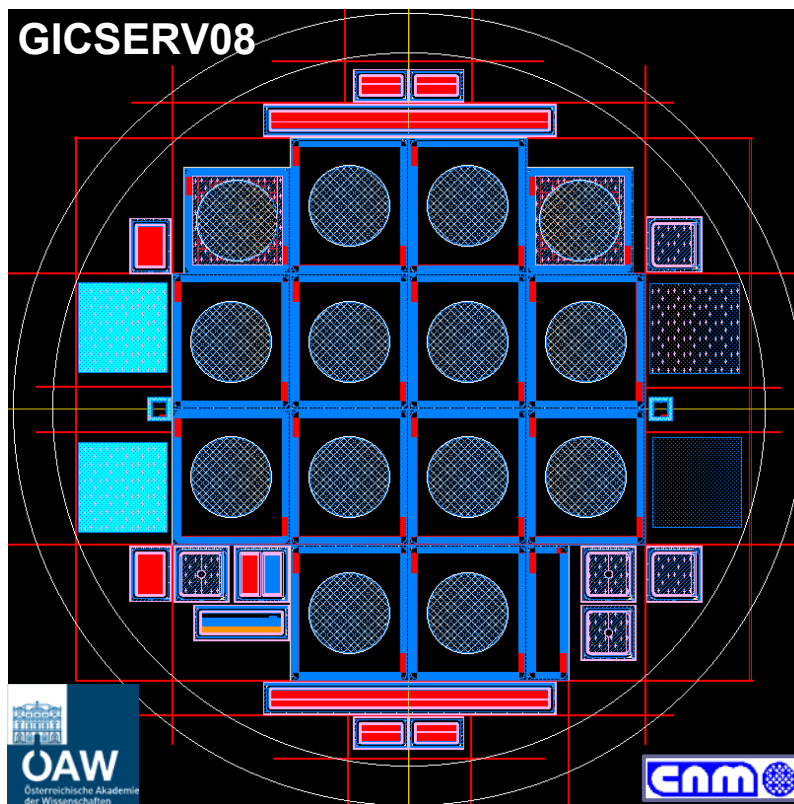
- Joint development of Liverpool Univ., IFIC-Valencia and CNM-Barcelona
- Simple and cheap system for detector charge collection performance characterization



CNM sensors (GICSERV08)

- Prototypes built by CNM-Barcelona (Spain)

- Aims:
 - Test %T vs multigeometry
 - Use optical test structures (continuous layers) to extract refraction index and control deposition
 - Test of electrical test structures

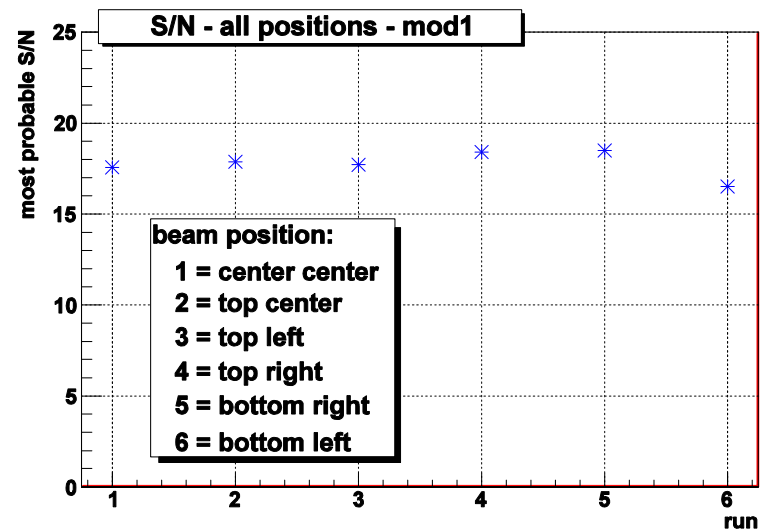
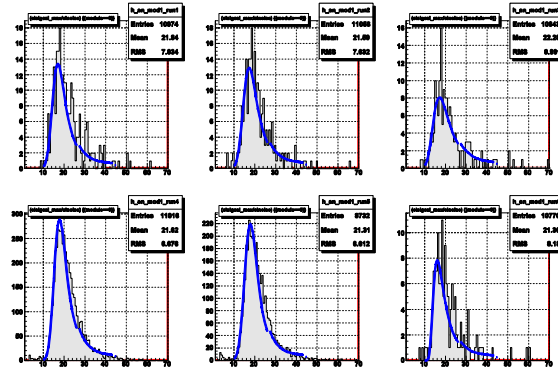
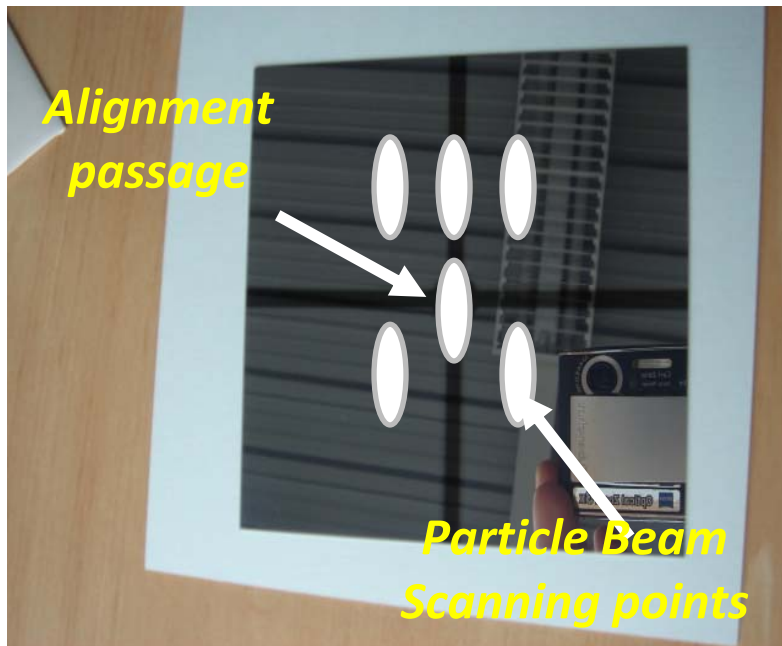


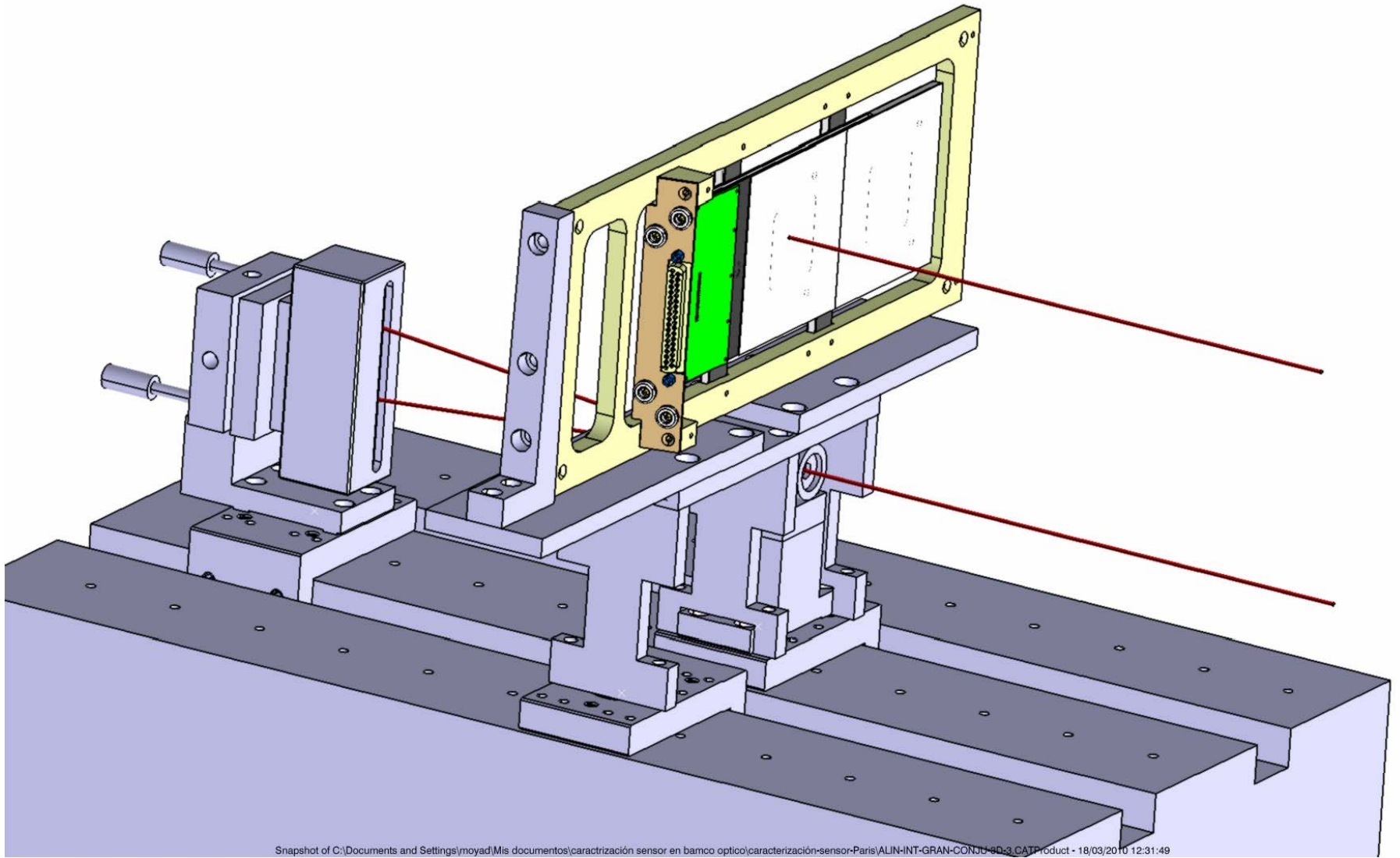
- 5+1 wafers
- 12 μ strip detectors per wafer (6 with intermediate strips, without metal contacts)
- 50 μ m RO pitch (25 μ m interm. strip)
- 256 RO strips
- 1.5 cm length varying strip width (3,5,10,15 μ m)

- Mask designed by **D. Bassignana** (CNM)
- Electronic test structures designed by **M. Dragicevic** (Vienna) including: CAP TS AC, CAP TS DC, CMS Diode, MOS, GCD, Sheet
- Optical test structures available (Si, Si+p⁺, SiO₂, SiO₂+passivation)

Preliminary TB results

- SNR sensor scanning comparing Back side with Al vs. n Back side with Al metallization

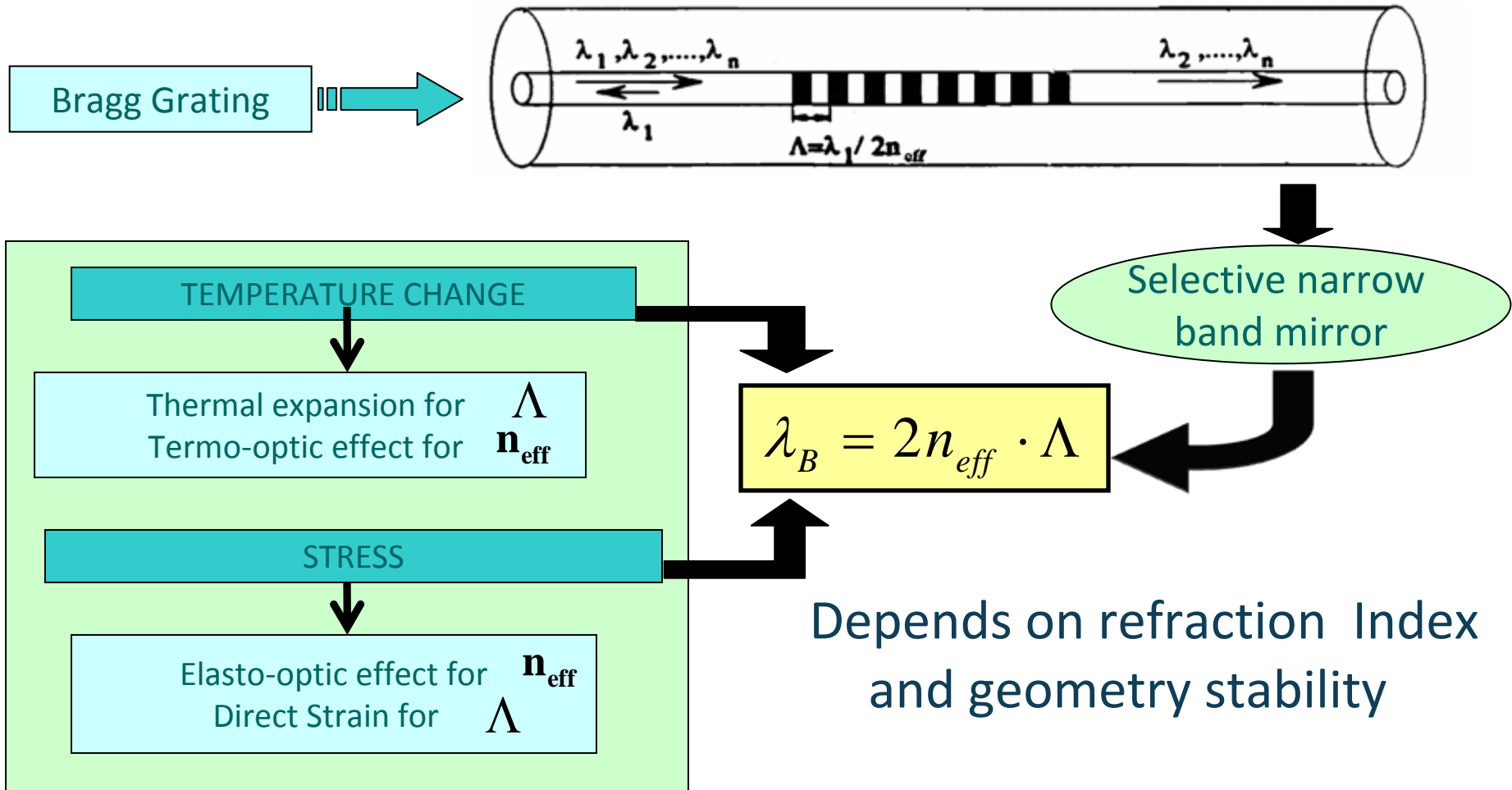




Snapshot of C:\Documents and Settings\moyad\Mis documentos\caracterización sensor en banco optico\caracterización-sensor-Paris\ALIN-INT-GRAN-CONJUG-3D_CATProduct - 18/03/2010 12:31:49

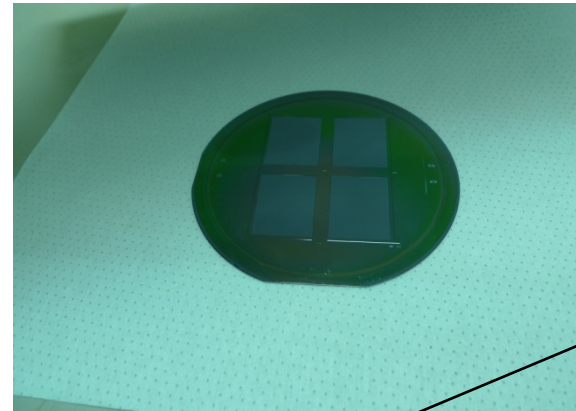
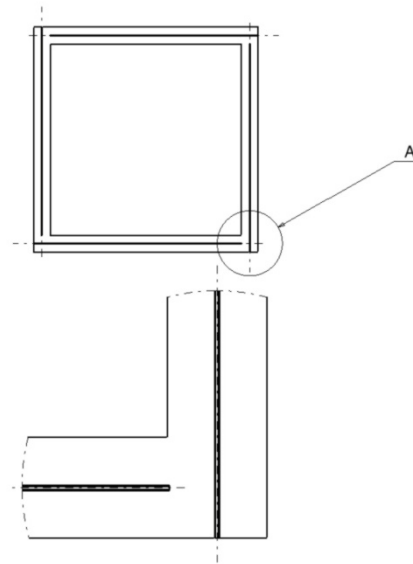
R&D FOS targets: Sensor reliability

Stability of the FBG FOS response write in a bare fiber
(same response under same conditions T, ε)

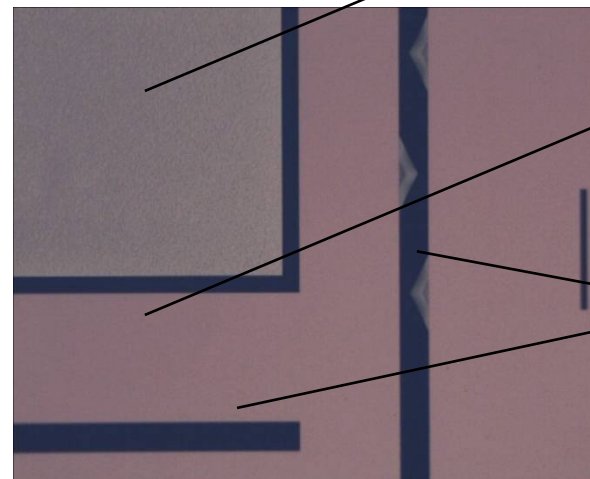


Thin Sensor mechanical dummies

- Thinned (100, 150, 200 μm) sensor mechanical dummies.



Thin area



Frame

Microgroove

Exp. validation of FEA simulations.

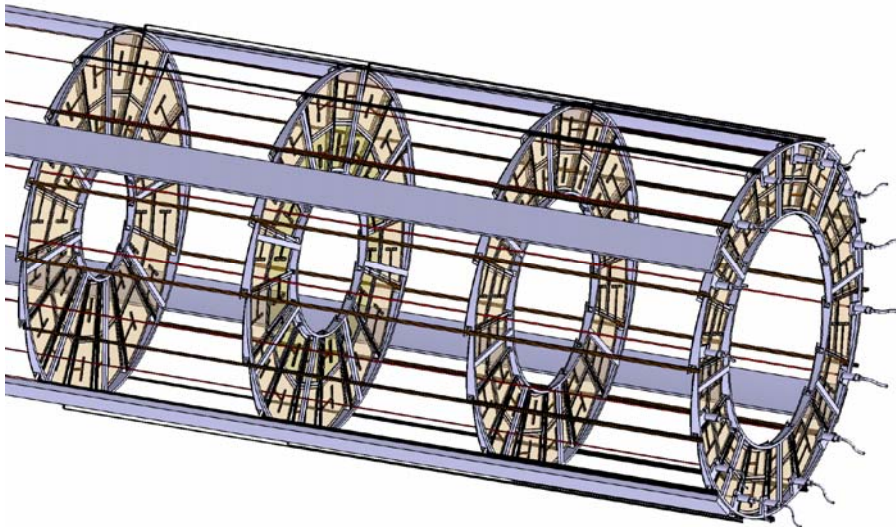
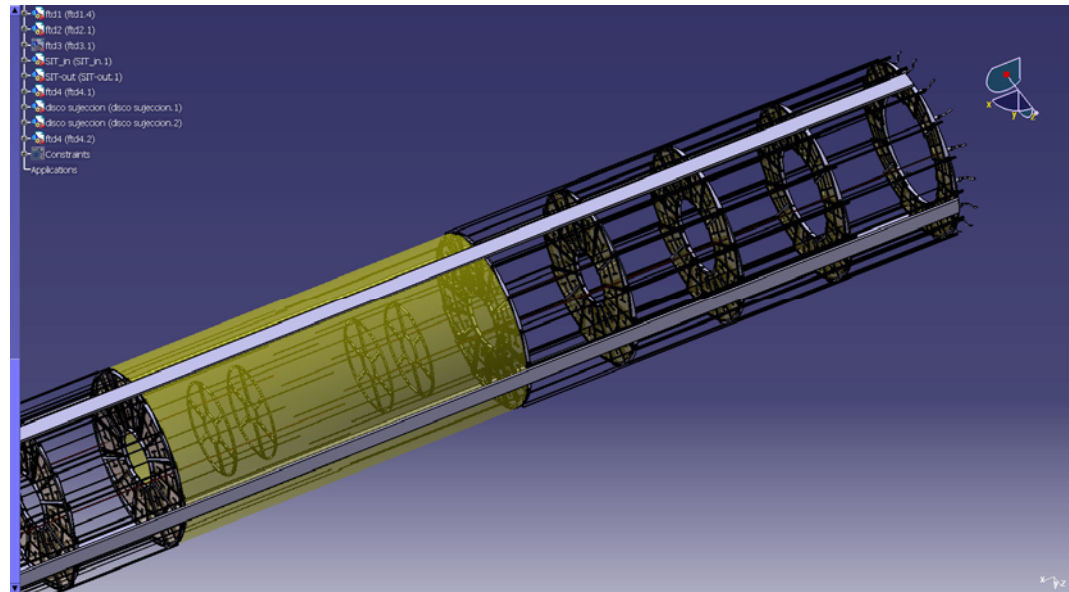
Conventional KOH anisotropic etching on SOI wafer.

Displacement sensors based on strain FBG



- Improvement paths:
 - Adjust the mechanical design to our displacement range.
 - Embedding of the fiber, avoid glues.
 - Integrate the temperature composition FBG
 - Now first toy montecarlos.

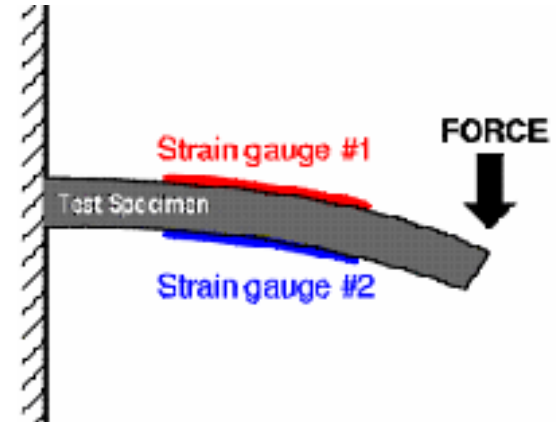
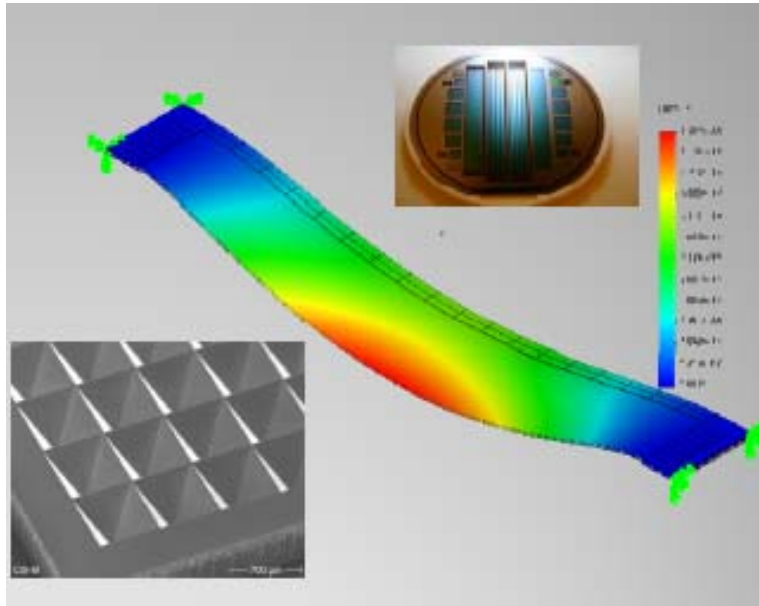
ILD Forward Tracking Disks IFCA, IFIC



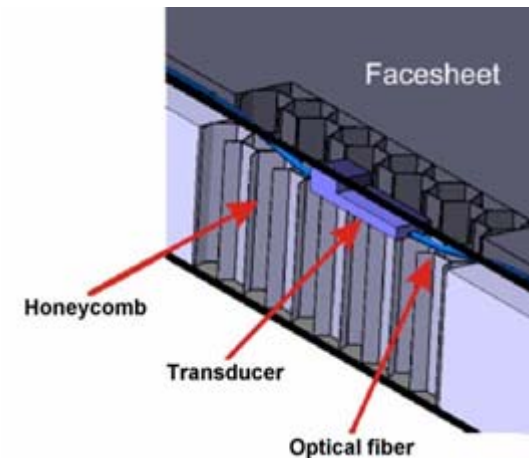
Three innermost disks pixels

Four outermost disks microstrips

Mechanics – IFIC, IFCA

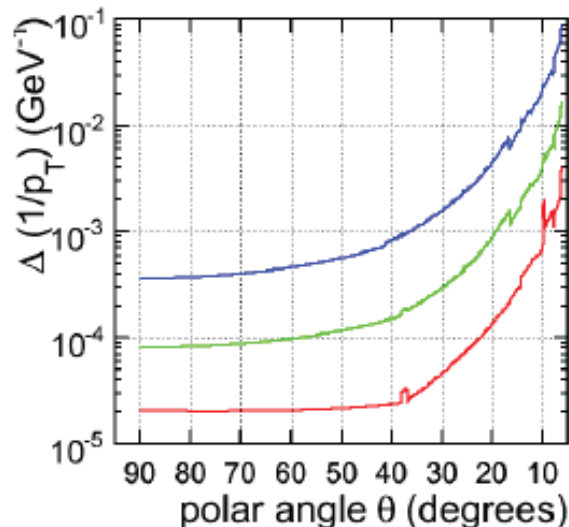


- For the Track structure would be interesting to use a embedded fiber optic sensor.
 - more precise and reliable data
- It could be use 2 side solution
 - Better understanding of the results
 - Useful to quantify the termical strain



ILC tracking specification: $\Delta(1/p_t) < 5 \cdot 10^{-5} \text{ (GeV/c)}^{-1}$

Precision required to reconstruct the Higgs boson using the recoil method, and to reconstruct SUSY end-points



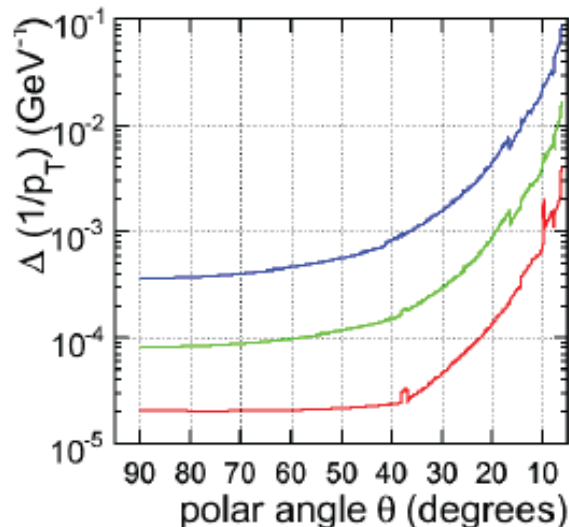
Model ILD_00
p = 1 GeV/c
p = 10 GeV/c
p = 100 GeV/c

Momentum resolution Single Muons

- Performance \sim stable down to 36°
- Sudden loss between $6^\circ - 36^\circ$.
 - Magnetic field orientation (inevitable within 4π detector geometry)
 - loss of number of measurements in TPC

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Challenges for the Forward Tracking

Impact Parameter Resolution

VXD: impact parameter resolution 5 - 10 μm .

This precision is required to achieve excellent heavy flavour tagging, particularly for couplings of the Higgs boson to charm ($c\tau \sim 150\mu m$) and bottom ($c\tau \sim 450\mu m$)

$$\sigma_{IP} = a \oplus \frac{b}{p \sin^{3/2}\theta}$$

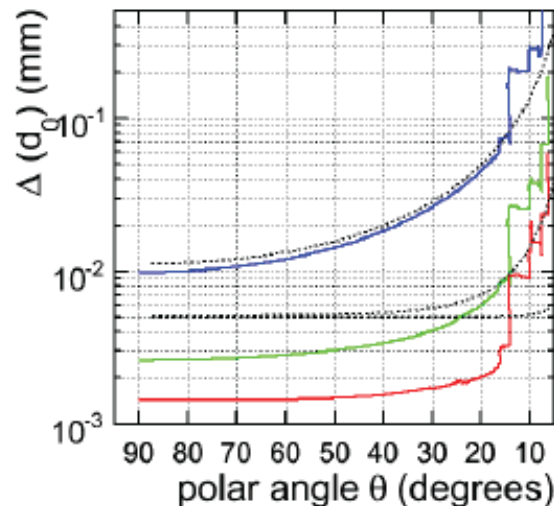
	a (μm)	b (μm GeV)
LEP	25	70
SLD	8	33
LHC	12	70
ILC	5	10

Unprecedented precision

(small pixels, $20 \times 20 \mu m^2$)

Strongly reduce the multiple Coulomb scattering term

(material: 0.1 % X_n / layer $\sim 100 \mu m$ Si)



Model ILD_00

p = 1 GeV/c

p = 10 GeV/c

p = 100 GeV/c

--- a = 5 μm , b = 10 μm

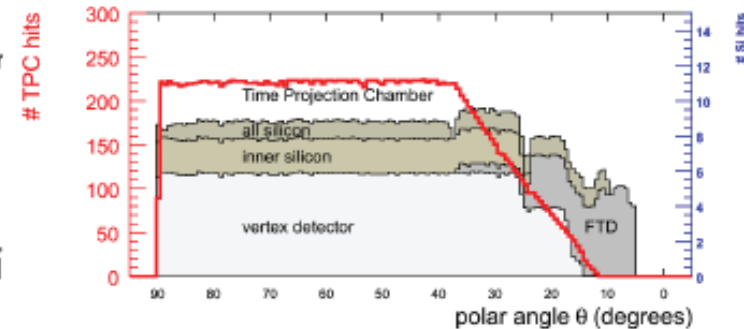
- Barrel:
 $a \simeq 1.7 \mu m$
- forward:
performance
down



Challenges for the Forward Tracking

Pattern Recognition

- Clearly, 6-15 degrees is weakest region in ILD in terms of number of measurement
 - Ongoing study (C. Iglesias) evaluate hit densities in $t\bar{t}$ events per disk and per petal, subdividing disks in several single-wafers segments.
- The combinatorial algorithm on stand-alone FTD is able to efficiently and cleanly reconstruct tracks down to a p_t of 100 MeV/c (see M.Vos talk, ILC meeting Sendai)
 - R-segmentation: in innermost disks $500\mu m$ required, in outermost disks $O(1cm)$
 - Read-out speed: beyond several 10 sec of integrated bunch crossings the density of low momentum tracks prevents algorithm convergence
 - Material: an increase of the material beyond 1%/disk has dramatic consequences on pattern recognition



Challenges for the Forward Tracking

Impact Parameter Resolution

To improve performance in the forward region: routing the barrel VXD services

See talk A.Ruiz, M.Vos ALCPG Albuquerque of the Toy model for barrel+end-cap vertex detector

- The forward region clearly does NOT like the services routed along the beam pipe
- If anything close to a few radiation lengths comes in the way between endcap and interaction point we can forget about forward vertexing

