

#### Cryogenic System for Superconducting Final Focus Magnets\* at ATF-2

#### N. KIMURA, T. TOMARU, Y. AJIMA, T. KUME, A. YAMAMOTO, K. TSUCHIYA and T. TAUCHI

\*SCFFM: <u>Superconducting Final Focus</u> Magnets

Cryogenics Science Center/KEK

(Nobuhiro KIMURA -16/Dec./2009 at ATF2 TB meeting )



- Proposed cooling scheme for SCFFM for 4K Connection Box
- ✓ Vibration control
- ✓ Heat load estimation
- Set up plan for the cryostat in the ATF-2
- Proposed schedule for construction plan
- Summary



Infrastructures at ATF2 Very limited LHe supply (supplied only by dewar, from Cryogenics Science Center) - It could be supplied for pre-cooling and re-cover for quench. Cryogenics facility None Space for Liquefier around ATF ?? GHe recovery line Yes

We would like to propose our plan which can be operated under <u>limited infrastructures at ATF2</u>!! and can be consistent with BNL's magnet cooling design. Proposed the cryogenics system at KEK

- Cooling scheme @ ATF2
  - "A re-condensation cooling type" with low vibration Cryo-coolers
  - –Vibration Control -> <u>Mixture of LCGT</u> <u>scheme & SCGR scheme</u>

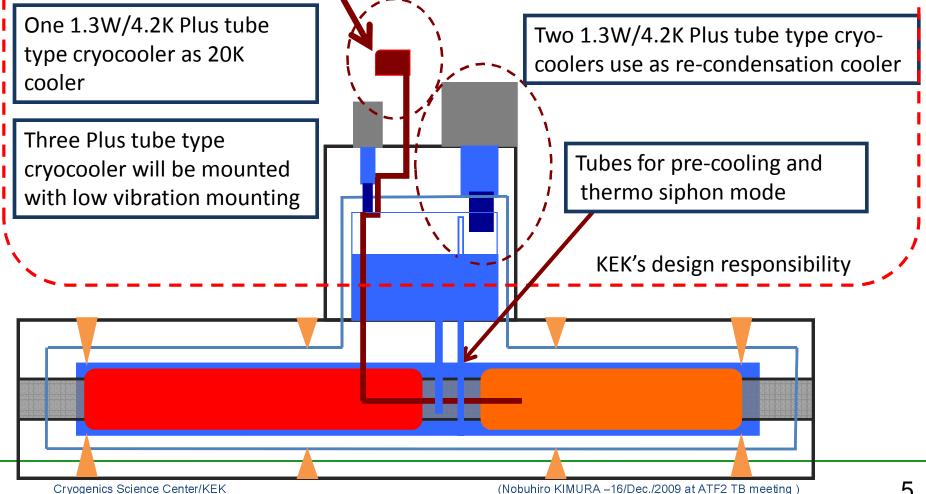
A R&D work of low vibration cryogenics system have just started in Cryogenics Science Center as a basic.



#### Cooling scheme for 4K connection box at ATF2

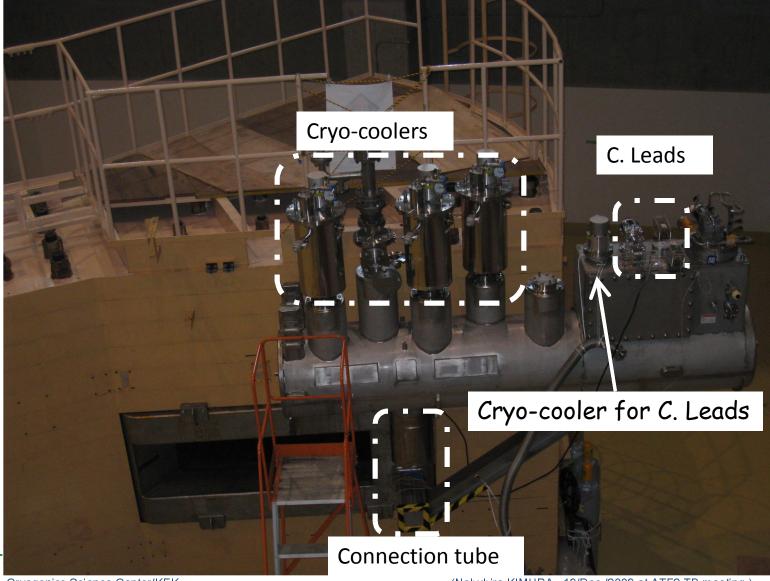


- 300A x 4 leads (0.6 W, 0.15W/lead) by HTC conductor
- 20A x 10 leads (Total 0.56 W, 0.056W/lead) by Low RRR Cu





## Example of Connection Box with Cryocooler and C. Leads at SKS

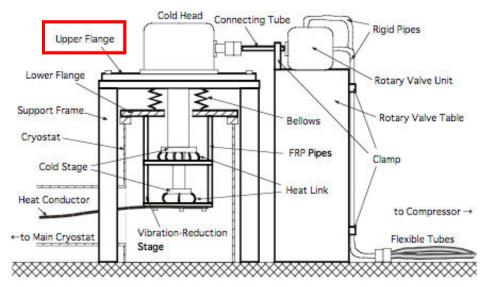


Cryogenics Science Center/KEK

(Nobuhiro KIMURA -16/Dec./2009 at ATF2 TB meeting )

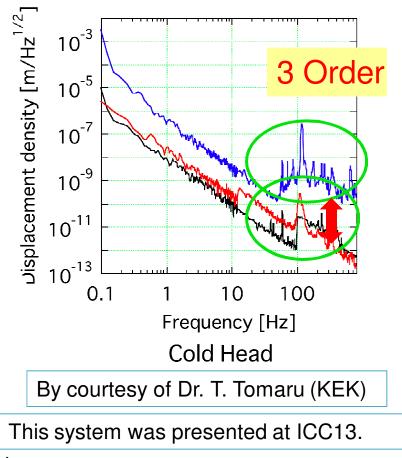
Example of Ultra-low Vibration Pulse tube cryo-cooler system for LCGT at KEK

This system was originally developed for gravitational wave detector.

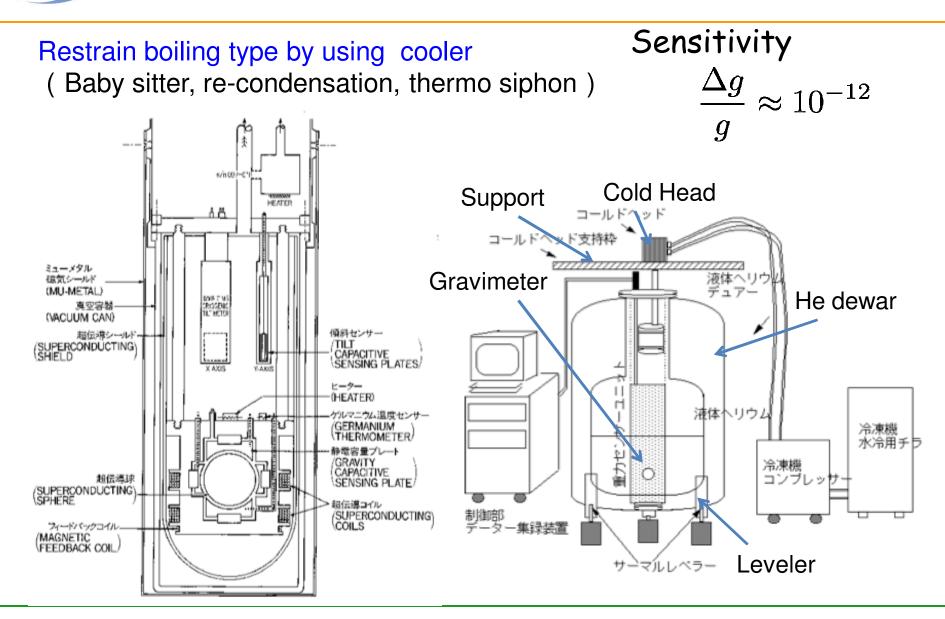


Vibration level of the system was **almost the same as that in Kamiokamine**. Vibration level is ~1nm@1Hz (Bin width~0.01) When the cryo-cooler uses as a recondensation cooler, do not need vibration reduction stage in above figure. Point is separated Rotary valve from cold-head.

Seismic Vibration in Kamioka Mine
Without vibration reduction system
With vibration reduction system



#### Example of Superconducting Gravimeter



#### Proposed the cryogenics system at KEK

Cooling scheme @ ATF2

"A re-condensation cooling type" with low vibration Cryo-coolers

–Vibration Control -> <u>Mixture of LCGT</u> scheme & SCGR scheme

A R&D work of low vibration cryogenics system have just started in Cryogenics Science Center as a basic reaserch.



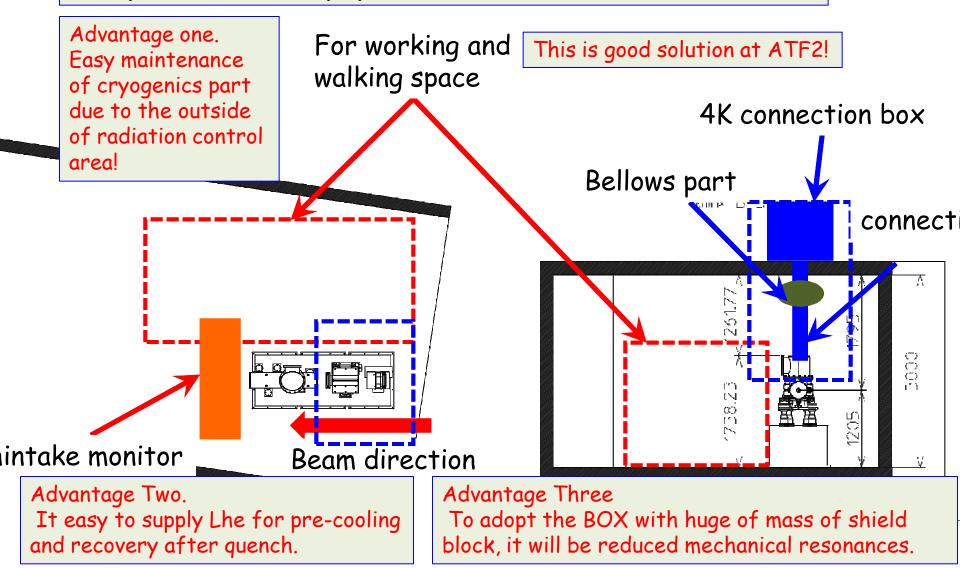
#### Estimated heat loads at 4K connection box

-		Heat Loads (W)			
		300K->77K	77K->20K	20K(77K)->4.2K	
	Element				
Puls Tube No.1	Current Leads	50.0	4.70	1.04	
Puls Tube No.2 &3	Radiation	3.2	0.00	0.11	
	GFRP Support	5.0	0.00	0.10	
	Electrical leads	5.0	0.00	0.10	
		13.2	0.00	1.35	
Puls Tube No.1		57.6	15.0		
One 1.3W/4.2K Plus tube type cryocooler as 20K cooler			соо	o 1.3W/4.2K Plus lers use for re-co lers	,, ,
Puls Tube No2+N	lo.3	72.0		2.4	1.5 W
		58.8			rom magnets
radiation	cooling power fo shield		oling porform	nance for magnet	cryostat
Cryogenics Science C	enter/KEK				10



- Proposed cooling scheme for SCFFM for 4K Connection Box
- ✓ Vibration control
- ✓ Heat load estimation
- Set up plan for the cryostat in the ATF-2
- Proposed schedule for construction plan
- Summary

#### Proposed set up plan in the tunnel at ATF2





- Proposed cooling scheme for SCFFM for 4K Connection Box
- ✓ Vibration control
- ✓ Heat load estimation
- Set up plan for the cryostat in the ATF-2
- Proposed schedule for construction plan
- Summary

#### Proposed Schedule (Construction & Installation)

		2009	Jan.	2010	10	Dec.	Jan.	2011		Dec.	Jan.	2012		Dec.	Jan.	2013		Dec.
	Man Power	<b>4/</b> 4	1/4	2/4	3/4	4/4	1/4	2/4	3/4	4/4	1/4	2/4	3/4	4/4	1/4	2/4	3/4	4/4
4 <mark>K Box</mark>						1 1 1		1		1 1		1 1 1	1 1 1	   				1
Design work	з '0	9.10					$\rightarrow$	'11.3				   	   	   				   
Call for Tneder	2					0.12		'11.4		ļ		ĺ						
Bid	0.1							'11.	5	i 		i I	i 	i 				
Contruct	0.1							'11.	5				   	 				
R&D work	<sup>1.5</sup> '0	9.10 🗖					$\rightarrow$	'11.3	I 	1 ]				ı 				
4K Box construction	<u>1</u>	<u></u>		<u>, , , , , , , , , , , , , , , , , , , </u>		• • •	<u></u>	'11.6		<u>,</u>		'12.3	<u>                                      </u>	; <u>;;;;;;;;</u> ; 				/:::::   !
Performance Test	2							I I	 	i		$\rightarrow$	'12.5					
Shipping to BNL	0.2							]	-	-	ļ.	'12.6	1	 				
Commisioning with Magnets	3 3							Co	mmiso	oning a	it 2K ?		<b>y</b> 12.7-		13	2		   
Shipping to KEK	0.2														~->	'13.3		 
										••••			9::::::: 	2:::::: 1				
nstallation	3							1	Ship	ping to	9 BNL	?	1 1	1	'1	3.6 🗲	<b>≁</b> '13.	9
Others	1		Su	pport	Design	i & Pro	ductio	in?	T	ì		I	I	i c	old Tes	+	E2 14	13.10

(Nobuhiro KIMURA -16/Dec./2009 at ATF2 TB meeting )



- Proposed cooling scheme for SCFFM for 4K Connection Box
- ✓ Vibration control
- ✓ Heat load estimation
- Set up plan for the cryostat in the ATF-2
- Proposed schedule for construction plan
- Summary



- Re-condensation cooling system @ ATF2 are proposed by KEK.
- For reducing vibration level lower than 50 nm, we may contribute to the low vibration cryocooler system design to be adaptable to the BNL magnet design in cooperation to the design.
- R&D work for low vibration cryogenics have been accepted in Cryogenics Science Center as a basic research.
- Final goal for the ready to operation in ATF-2 is the end of October 2013.

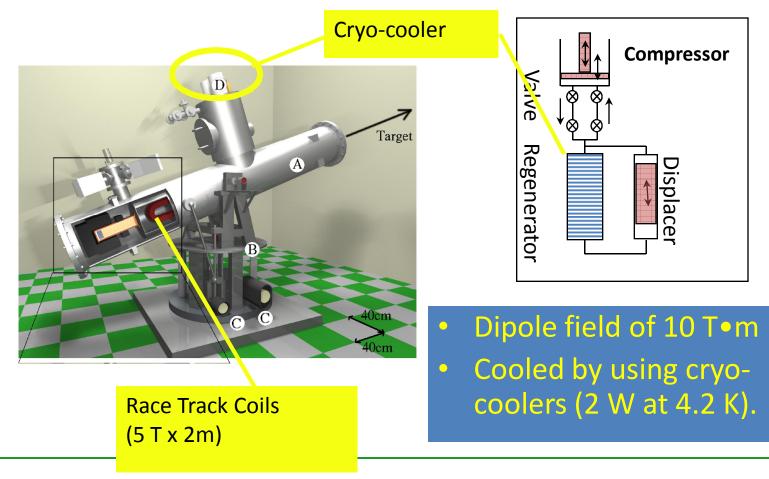


- R&D?
- Other part for Contributions?
- Support system?
- Vibration?
- Etc?



### Appendix

# Superconducting Magnet for Solar Axion Search @ ICEPP U-Tokyo



Cryogenics Science Center/KEK