



Cryogenic System for Superconducting Final Focus Magnets (SCFFM) at ATF-2

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OUTLINE

- Proposed cooling scheme for SCFFM for 4K Connection Box
- ✓ Vibration control
- ✓ Heat load estimation
- Set up plan for the cryostat in the ATF-2
- Proposed schedule for construction plan
- Summary



Infrastructures at ATF2

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LHe supply (supplied only by dewar, from Cryogenics Science Center)	Very limited
Cryogenics facility	None
Space for Liquefier around ATF	??
GHe recovery line	Yes
Human resource for cryogenics operation	None
Power supplies for SC magnets	None

We would like to propose our plan which can be operated under limited infrastructures at ATF2!! and can be consistent with BNL's magnet cooling design.



Proposed the cryogenics system at KEK

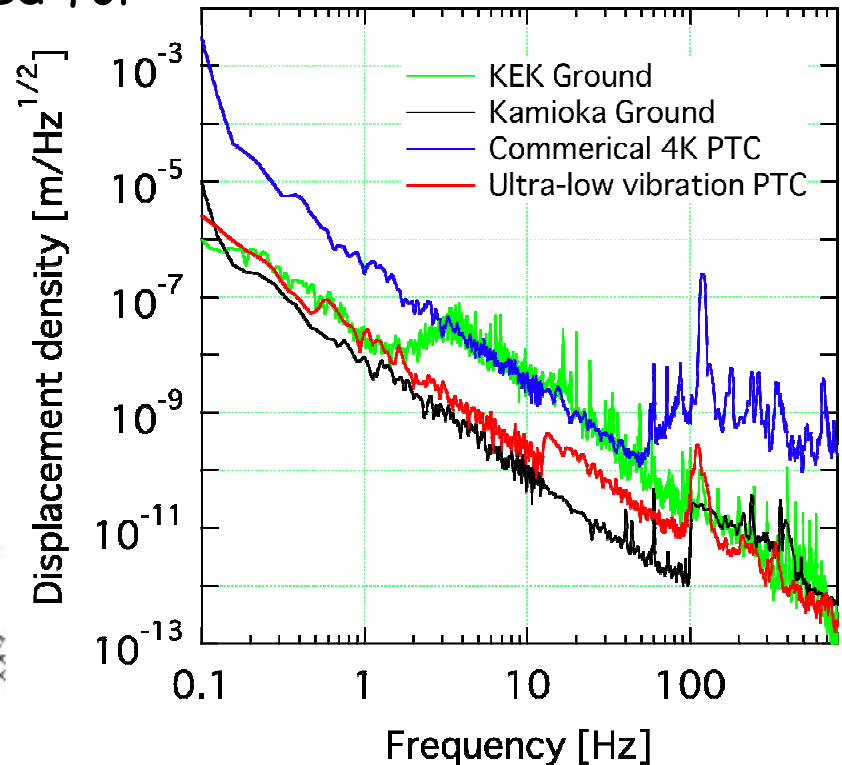
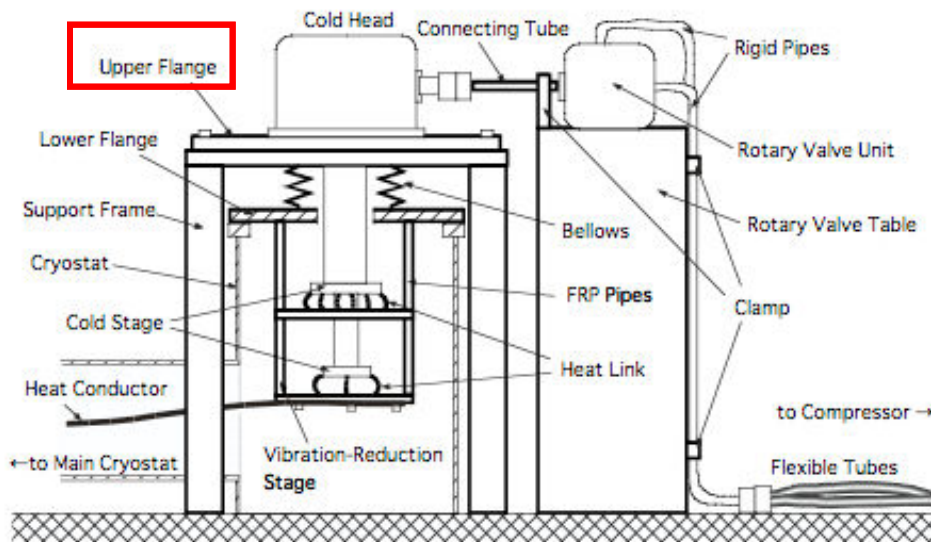
- Cooling scheme @ ATF2
 - We propose to construct "A re-condensation cooling type" with low vibration Cryo-coolers.
 - Vibration Control -> Mixture of LCGT scheme & SCGR scheme

A R&D work of low vibration cryogenics system have just started in Cryogenics Science Center as a basic research for this kind of project.



Example of Ultra-low Vibration Pulse tube cryo-cooler system at KEK

This system was originally developed for gravitational wave detector.



Vibration level of the system was **almost the same as that in Kamiokamine**.
Vibration level is **$\sim 1\text{nm}@1\text{Hz}$ (Bin width ~ 0.01)**
When the cryo-cooler uses as a re-condensation cooler, **do not need** vibration reduction stage in above figure.
Point is separated Rotary valve from cold-head.

By courtesy of Dr. T. Tomaru (KEK)

This system was presented at ICC13.



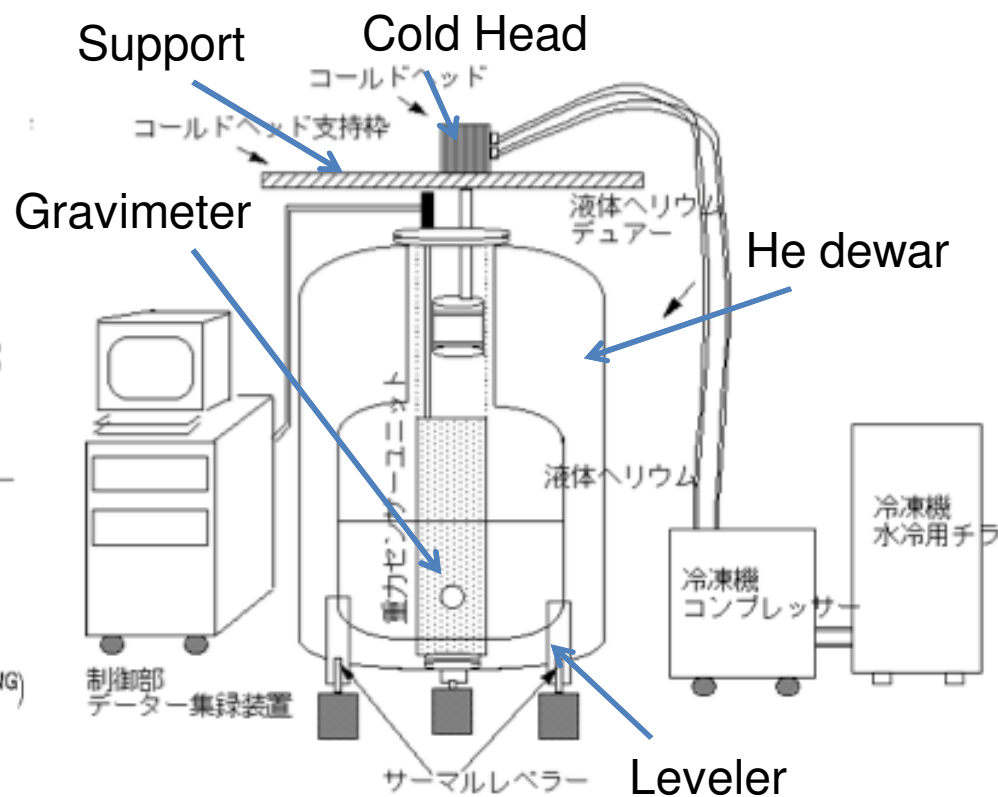
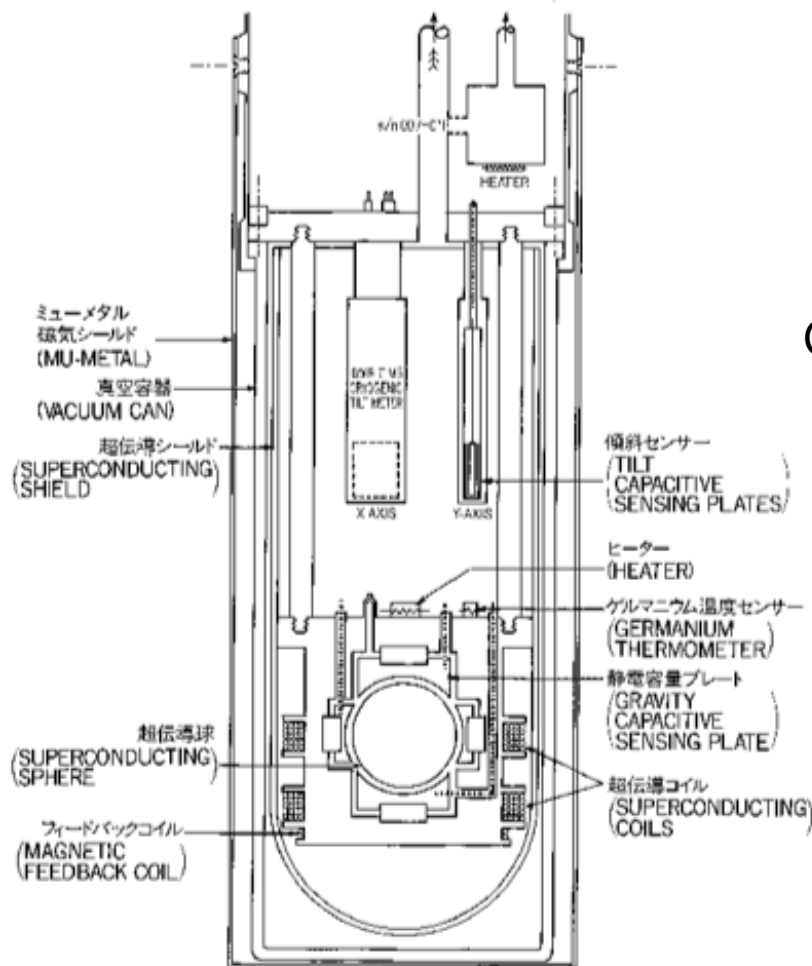
Example of Superconducting Gravimeter

Restrain boiling type by using cooler

(Baby sitter, re-condensation, thermo siphon)

Sensitivity

$$\frac{\Delta g}{g} \approx 10^{-12}$$





Cooling scheme for 4K connection box at ATF2

Heat loads by Current leads into 4K level

300A x 4 leads (0.6 W, 0.15W/lead) by HTC conductor

20A x 10 leads (Total 0.56 W, 0.056W/lead) by Low RRR Cu

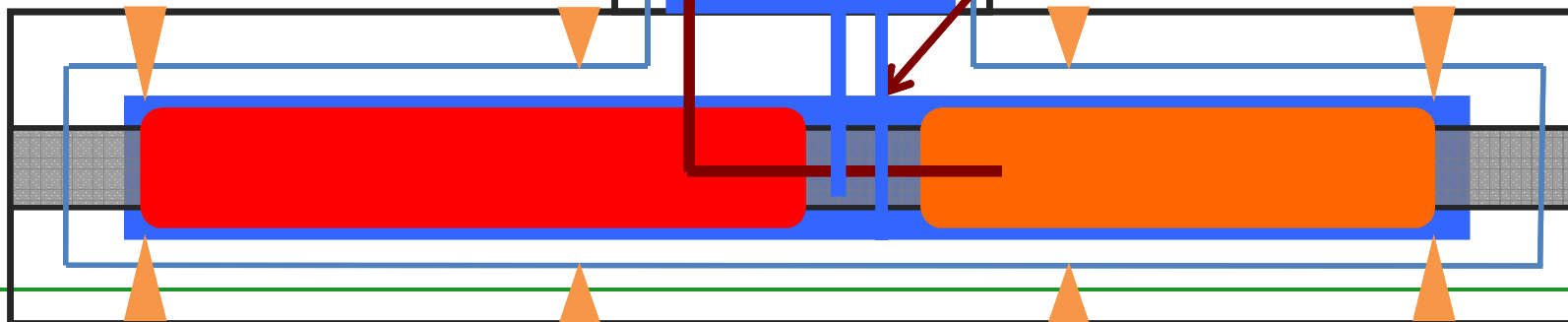
One 1.3W/4.2K Plus tube type cryocooler as 20K cooler

Three Plus tube type cryocooler will be mounted with low vibration mounting

Two 1.3W/4.2K Plus tube type cryocoolers use as re-condensation cooler

Tubes for pre-cooling and thermo siphon mode

KEK's design responsibility





Proposed the cryogenics system at KEK

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 - We propose to construct
“A re-condensation cooling type” with low vibration Cryo-coolers.
 - Vibration Control -> Mixture of LCGT scheme & SCGR scheme

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Estimated heat loads at 4K connection box

		Heat Loads (W)			
		300K→77K	77K→20K	20K(77K)→4.2K	
Element					
Puls Tube No.1	Current Leads	50.0	4.70	1.04	
Puls Tube No.2 &3	Radiation	3.2	0.00	0.11	
	GFRP Support	5.0	0.00	0.10	
	Electrical leads	5.0	0.00	0.10	
		13.2	0.00	1.35	
Puls Tube No.1		57.6	15.0		
One 1.3W/4.2K Plus tube type cryocooler as 20K cooler					
Two 1.3W/4.2K Plus tube type cryocoolers use for re-condensation coolers					
Puls Tube No2+No.3		72.0	2.4		
		58.8	1.1		
Enough for radiation cooing					
Cooling performance for magnet cryostat					
< 1.5~2.4 W by magnets Not enough					



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Proposed set up plan in the tunnel at ATF2

For working and walking space

This is good solution at ATF2!

ryogenics part
radiation control area!

4K connection box

Bellows part

connect

Shintake monitor

Beam direction

Advantage Two.

Huge of mass of shield block will be attached with the BOX, and it will be reduced mechanical reson

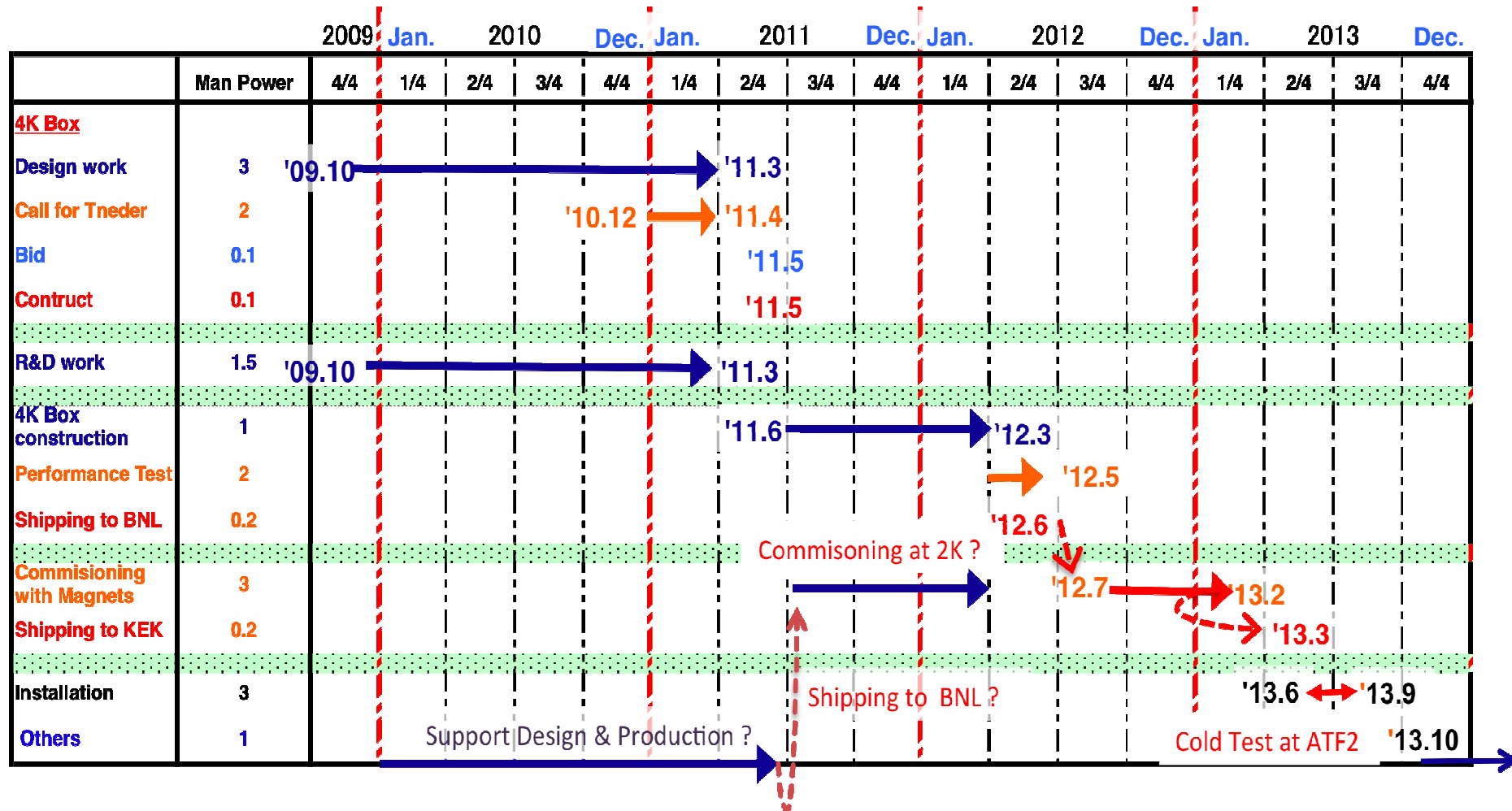


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Proposed Schedule (Construction & Installation)





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Summary

- Re-condensation cooling system @ ATF2 are proposed by KEK.
- R&D work for low vibration cryogenics have been accepted in Cryogenics Science Center as a basic research.
- For reducing vibration level lower than 50 nm, we may contribute to the low vibration cryocooler system design to be adaptable to the BNL magnet design in cooperation to the design.
- Final goal for the ready to operation in ATF-2 is the end of October 2013.



Open to Discussion

- R&D?
- Other part for Contributions?
- Support system?
- Vibration?
- Etc?



Appendix



Design work for 4K box at KEK

- Structure of Current Leads
For B1 & B3 magnets -> HTC + L.R³.Cu lead
For left five magnets -> hybrid conductor type
like LHC sc-corrector magnet
- Cryo-coolers -> Plus tube cryocooler
- Cooling scheme -> Re-condensation cryogenic system



Mixture of LCGT scheme & SCGR scheme



Estimated Heat load by Current Leads-Case

1

			Heat Loads (W)			
			300K→77K	77K→20K	20K→4.2K	
Element	Multipole	Max. I				
Description		Scenario				
	Bn or An	(A)				
Main Quadrupole	B2	275	27.5	2.57	0.24	
Dipole Cor.	B1	20	2.0	0.19	0.12	
Skew-Dipole Cor.	A1	20	2.0	0.19	0.12	
Main Sextupol	B3	125	12.5	1.17	0.20	
Skew-Sext. Cor.	A3	20	2.0	0.19	0.12	
Quad. Cor.	B2	20	2.0	0.19	0.12	
Skew-Quad. Cor.	A2	20	2.0	0.19	0.12	
Set-up: consists of L.R ³ . Cu & HTC			50.0	4.67	1.04	
300K->77K leads: Low-R ³ Cu						
77K->20K leads: Low-R ³ Cu						
20K-> 4K leads: HTC						

300K->77K calculation was based on Wiedemann-Franz law.

Roughly ~50W/kA

Cryogenic Science Consortium

(Prepared by ATFC/ATF2 TB meeting)



Estimated Heat load by Current Leads-Case

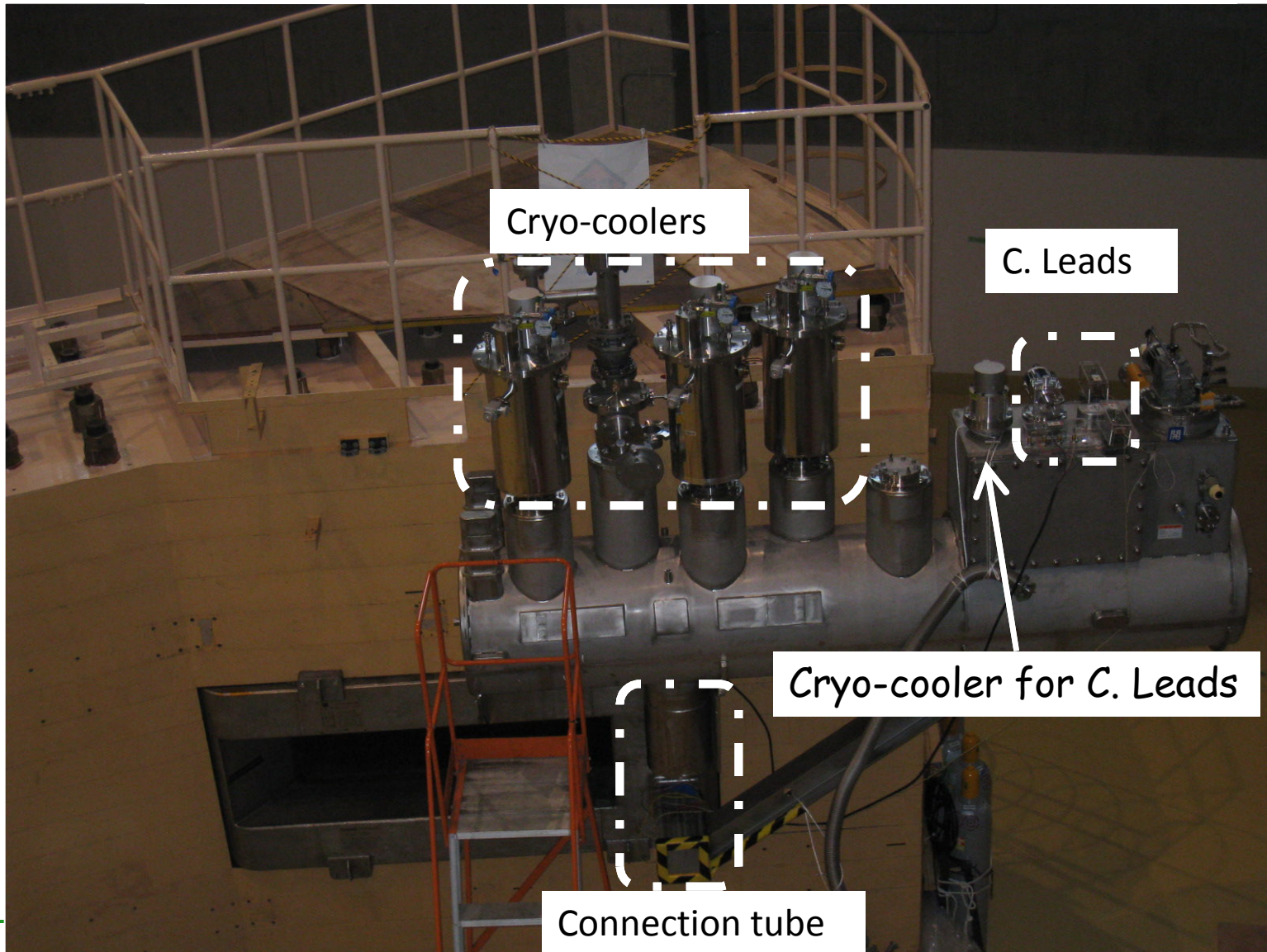
2

			Heat Loads (W)			
			300K→77K	77K→20K	20K→4K	
Element	Multipole	Max. I				
Description		Scenario				
	Bn or An	(A)				
Main Quadrupole	B2	275	27.5	2.57	0.24	
Dipole Cor.	B1	20	1.7	0.19	0.11	
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Main Sextupol	B3	125	12.5	1.17	0.20	
Skew-Sext. Cor.	A3	20	1.7	0.19	0.11	
Quad. Cor.	B2	20	1.7	0.19	0.11	
Skew-Quad. Cor.	A2	20	1.7	0.19	0.11	
			48.3	4.67	1.01	

Set-up: consists of hybrid Cu
300K→77K leads: hybrid Cu
77K→ 20K leads: hybrid Cu
20K→ 4K leads: hybrid Cu
(Except B1 and B3 leads)



Example of Connection Box with Cryocooler and C. Leads at SKS





Example of the cryostat with CRYOMECH PT

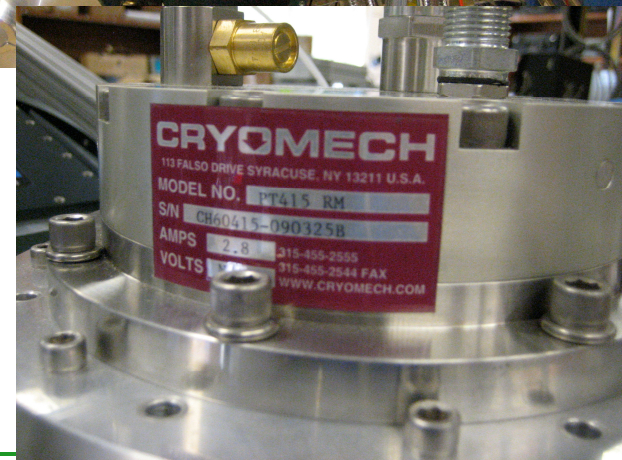
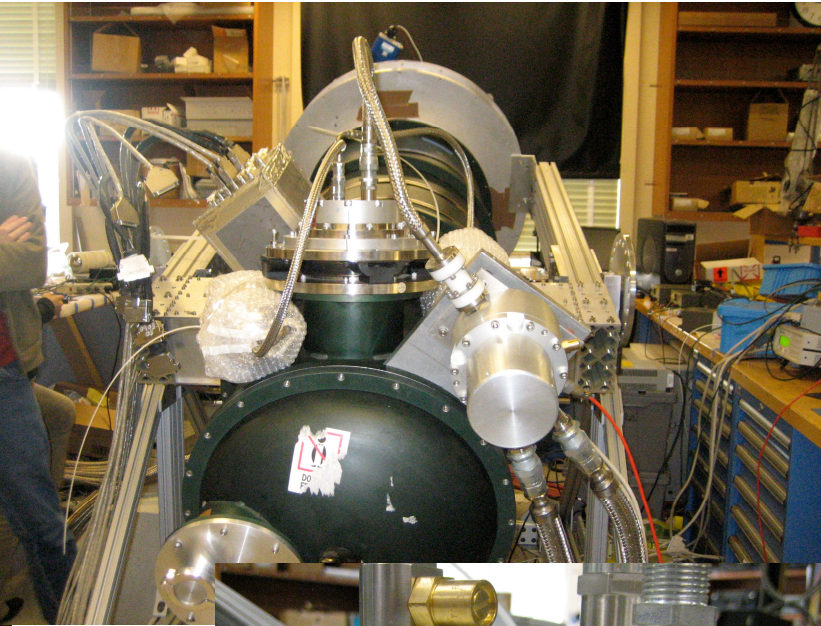
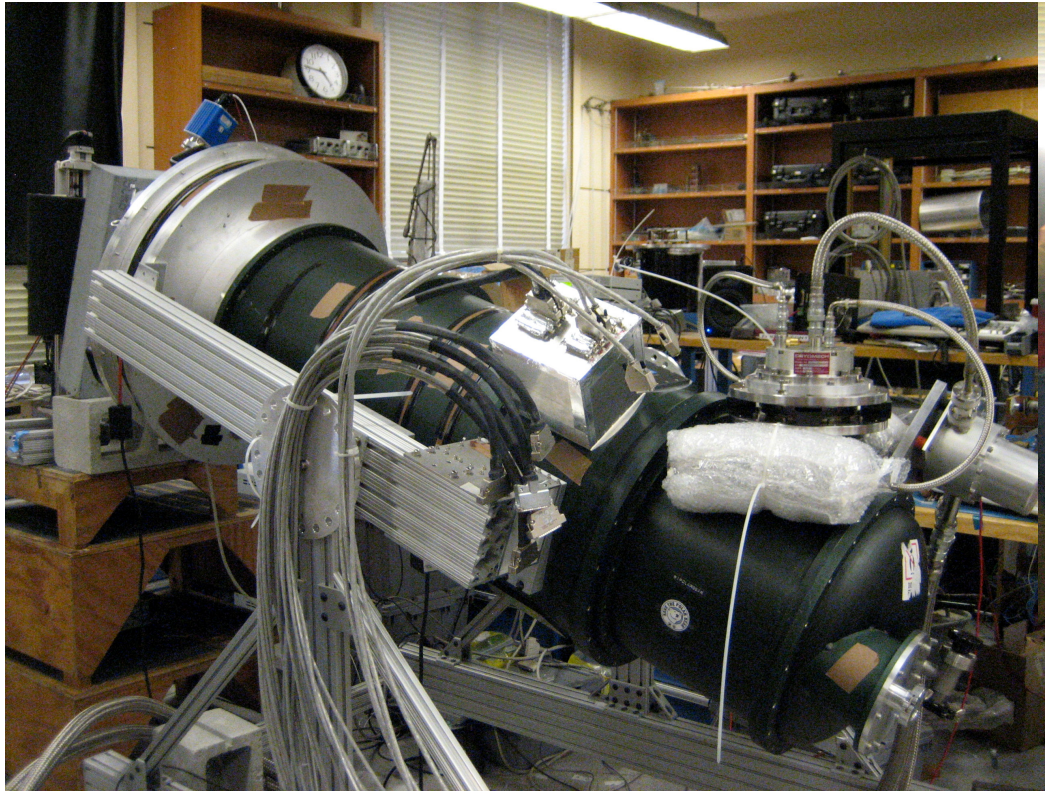


Photo: Polar Bear Experiment system by UCB



Superconducting Magnet for Solar Axion Search @ ICEPP U-Tokyo

