

# Update on SC Magnets and Schedule

Brett Parker\*
BNL-SMD

\*For the ATF2 Superconducting Magnet Upgrade Collaboration



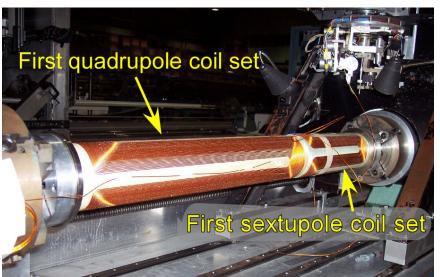
## A Superconducting Magnet Upgrade of the ATF2 Final Focus: Collaboration List

Michael Anerella, John Escallier, Ping He, Animesh Jain, Andrew Marone, Brett Parker, Peter Wanderer, and Kuo-Chen Wu (BNL), Rogelio Tomas Garcia, Claude Hauviller, Eduardo Marin Lacoma and Frank Zimmermann (CERN), Nobuhiro Kimura, Kiyoshi Kubo, Tatsuya Kume, Shigeru Kuroda, Toshiyuki Okugi, Junji Urakawa, Toshiaki Tauchi, Nobuhiro Terunuma, Takayuki Tomaru, Kiyosumi Tsuchiya and Akira Yamamoto (KEK), Philip Bambade (LAL), Andrea Jeremie and Benoit Bolzon (LAPP), Paul Coe and David Urner (Oxford University), Andrei Seryi, Cherrill Spencer, and Glen White (SLAC)

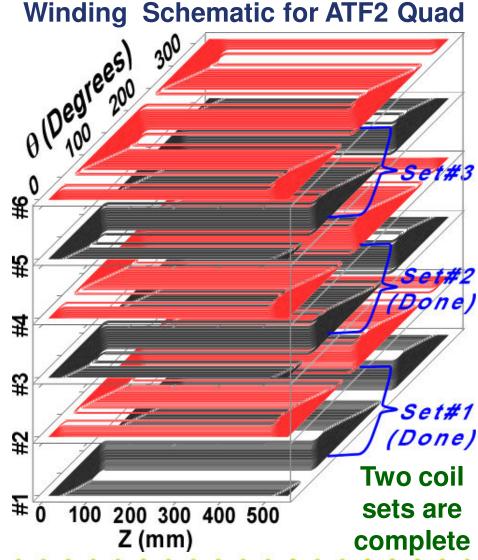
Co-Spokesmen: Brett Parker (BNL), Andrei Seryi (SLAC) and Toshiaki Tauchi (KEK)



### **ATF2 Coil Winding Status**









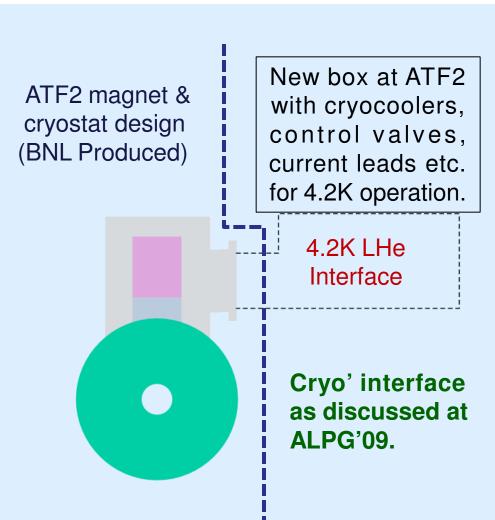
#### B-Field Harmonic Content (Units: 10<sup>-4</sup> at R<sub>ref</sub> of 25 mm) Measured After Winding Two Coil Sets

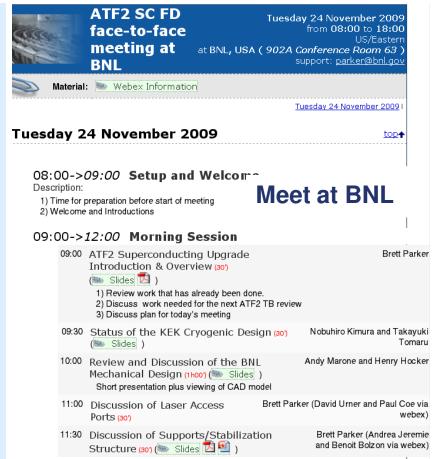
	Coil Set # 1	Coil Set # 2	Coil Set # 1 & 2
Ouad'	After 3+4 uncured	1st Meas. (Uncured)	1st Meas. (3+4 Uncured)
Quad'	11/24/2009 Run 10	11/24/2009 Run 11	11/24/2009 Run 12
I.T.F.(T/m/kA)	9.701	9.089	18.790
Fld. Ang.	-12.4	-15.6	-13.9
Leff (m)			
b3	-0.7	3.8	$\bigcirc 1.3 \bigcirc$
b4	6.0	-8.6	-0.9
b5	13.4	-13.3	0.8
b6	22.2	-23.3	0.2
b7	-0.1	0.2	0.1
b8	0.0	0.0	0.0
b9	0.0	0.1	0.0
b10	0.1	0.0	0.1
b11	-0.1	-0.1	0.0
b12	0.0	0.0	0.0
b13	0.0	0.0	0.0
b14	0.1	-0.1	0.0
b15	0.0	0.0	0.0
a3	5.6	-3.8	1.2
a4	26.5	-29.9	-0.5
а5	14.0	-15.4	0.0
a6	0.1	0.1	0.0
a7	0.4	-0.1	0.1
a8	-0.1	0.4	0.1
a9	0.2	0.1	0.1
a10	-0.5	0.0	-0.3
a11	0.0	0.0	0.0
a12	0.0	0.0	0.0
a13	0.0	0.0	0.0
a14	0.0	0.0	0.0
a15	0.0	0.0	0.0

Sext   11/23/2009   Run 8   Run 9   Run 9		Coil Set # 1	Coil Set # 2	Coil Set # 1 & 2	
Run 7   Run 8   Run 9	Covet			1st Meas. (3+4 Uncured)	
Run 7   Run 8   Run 9	Sext				
Fid. Ang.         15.2         14.0         14.8           Leff (m)              b1         173.1         -227.6         0.0           b4         6.5         -3.7         2.3           b5         12.8         -18.9         -0.4           b6         15.0         -19.7         0.4           b7         25.5         -33.0         0.4           b8         0.3         0.3         0.5           b9         0.3         0.3         0.2           b10         0.2         0.6         0.0           b11         0.8         0.2         0.8           b12         0.2         -0.3         0.1           b13         -0.1         0.0         -0.2           b14         -0.1         0.0         -0.2           b14         -0.1         0.0         -0.1           b15         -0.6         -0.3         -0.4           a1         44.9         -67.3         -1.7           a4         6.2         -13.7         -2.4           a5         8.1         -15.0         -1.5           a6         30.4					
Leff (m)              b1         173.1         -227.6         0.0           b4         6.5         -3.7         2.3           b5         12.8         -18.9         -0.4           b6         15.0         -19.7         0.4           b7         25.5         -33.0         0.4           b8         0.3         0.3         0.5           b9         0.3         0.3         0.2           b10         0.2         0.6         0.0           b11         0.8         0.2         0.8           b12         0.2         -0.3         0.1           b13         -0.1         0.0         -0.2           b14         -0.1         0.0         -0.2           b14         -0.1         0.0         -0.1           b15         -0.6         -0.3         -0.4           a1         44.9         -67.3         -1.7           a4         6.2         -13.7         -2.4           a5         8.1         -15.0         -1.5           a6         30.4         -48.6         -4.1           a7         -1.1	I.T.F.(T/m/kA)				
b1         173.1         -227.6         0.0           b4         6.5         -3.7         2.3           b5         12.8         -18.9         -0.4           b6         15.0         -19.7         0.4           b7         25.5         -33.0         0.4           b8         0.3         0.3         0.5           b9         0.3         0.3         0.2           b10         0.2         0.6         0.0           b11         0.8         0.2         0.8           b12         0.2         -0.3         0.1           b13         -0.1         0.0         -0.2           b14         -0.1         0.0         -0.1           b15         -0.6         -0.3         -0.4           a1         44.9         -67.3         -1.7           a4         6.2         -13.7         -2.4           a5         8.1         -15.0         -1.5           a6         30.4         -48.6         -4.1           a7         -1.1         0.5         -0.5           a8         -0.1         0.0         0.1           a9         0.3         <	Fld. Ang.	15.2	14.0	14.8	
b4         6.5         -3.7         2.3           b5         12.8         -18.9         -0.4           b6         15.0         -19.7         0.4           b7         25.5         -33.0         0.4           b8         0.3         0.3         0.5           b9         0.3         0.3         0.2           b10         0.2         0.6         0.0           b11         0.8         0.2         0.8           b12         0.2         -0.3         0.1           b13         -0.1         0.0         -0.2           b14         -0.1         0.0         -0.1           b15         -0.6         -0.3         -0.4           a1         44.9         -67.3         -1.7           a4         6.2         -13.7         -2.4           a5         8.1         -15.0         -1.5           a6         30.4         -48.6         -4.1           a7         -1.1         0.5         -0.5           a8         -0.1         0.0         0.1           a9         0.3         1.0         0.1           a10         0.2         -	Leff (m)				
b5         12.8         -18.9         -0.4           b6         15.0         -19.7         0.4           b7         25.5         -33.0         0.4           b8         0.3         0.3         0.5           b9         0.3         0.3         0.2           b10         0.2         0.6         0.0           b11         0.8         0.2         0.8           b12         0.2         -0.3         0.1           b13         -0.1         0.0         -0.2           b14         -0.1         0.0         -0.1           b15         -0.6         -0.3         -0.4           a1         44.9         -67.3         -1.7           a4         6.2         -13.7         -2.4           a5         8.1         -15.0         -1.5           a6         30.4         -48.6         -4.1           a7         -1.1         0.5         -0.5           a8         -0.1         0.0         0.1           a9         0.3         1.0         0.1           a10         0.2         -0.3         0.2           a11         0.1	b1				
b6         15.0         -19.7         0.4           b7         25.5         -33.0         0.4           b8         0.3         0.3         0.5           b9         0.3         0.3         0.2           b10         0.2         0.6         0.0           b11         0.8         0.2         0.8           b12         0.2         -0.3         0.1           b13         -0.1         0.0         -0.2           b14         -0.1         0.0         -0.1           b15         -0.6         -0.3         -0.4           a1         44.9         -67.3         -1.7           a4         6.2         -13.7         -2.4           a5         8.1         -15.0         -1.5           a6         30.4         -48.6         -4.1           a7         -1.1         0.5         -0.5           a8         -0.1         0.0         0.1           a9         0.3         1.0         0.1           a10         0.2         -0.3         0.2           a11         0.1         -0.4         0.2           a12         -0.6         0	b4				
b7         25.5         -33.0         0.4           b8         0.3         0.3         0.5           b9         0.3         0.3         0.2           b10         0.2         0.6         0.0           b11         0.8         0.2         0.8           b12         0.2         -0.3         0.1           b13         -0.1         0.0         -0.2           b14         -0.1         0.0         -0.1           b15         -0.6         -0.3         -0.4           a1         44.9         -67.3         -1.7           a4         6.2         -13.7         -2.4           a5         8.1         -15.0         -1.5           a6         30.4         -48.6         -4.1           a7         -1.1         0.5         -0.5           a8         -0.1         0.0         0.1           a9         0.3         1.0         0.1           a10         0.2         -0.3         0.2           a11         0.1         -0.4         0.2           a12         -0.6         0.3         -0.5	b5				
b8         0.3         0.3         0.5           b9         0.3         0.3         0.2           b10         0.2         0.6         0.0           b11         0.8         0.2         0.8           b12         0.2         -0.3         0.1           b13         -0.1         0.0         -0.2           b14         -0.1         0.0         -0.1           b15         -0.6         -0.3         -0.4           a1         44.9         -67.3         -1.7           a4         6.2         -13.7         -2.4           a5         8.1         -15.0         -1.5           a6         30.4         -48.6         -4.1           a7         -1.1         0.5         -0.5           a8         -0.1         0.0         0.1           a9         0.3         1.0         0.1           a10         0.2         -0.3         0.2           a11         0.1         -0.4         0.2           a12         -0.6         0.3         -0.5	b6				
b9         0.3         0.3         0.2           b10         0.2         0.6         0.0           b11         0.8         0.2         0.8           b12         0.2         -0.3         0.1           b13         -0.1         0.0         -0.2           b14         -0.1         0.0         -0.1           b15         -0.6         -0.3         -0.4           a1         44.9         -67.3         -1.7           a4         6.2         -13.7         -2.4           a5         8.1         -15.0         -1.5           a6         30.4         -48.6         -4.1           a7         -1.1         0.5         -0.5           a8         -0.1         0.0         0.1           a9         0.3         1.0         0.1           a10         0.2         -0.3         0.2           a11         0.1         -0.4         0.2           a12         -0.6         0.3         -0.5	b7				
b10         0.2         0.6         0.0           b11         0.8         0.2         0.8           b12         0.2         -0.3         0.1           b13         -0.1         0.0         -0.2           b14         -0.1         0.0         -0.1           b15         -0.6         -0.3         -0.4           a1         44.9         -67.3         -1.7           a4         6.2         -13.7         -2.4           a5         8.1         -15.0         -1.5           a6         30.4         -48.6         -4.1           a7         -1.1         0.5         -0.5           a8         -0.1         0.0         0.1           a9         0.3         1.0         0.1           a10         0.2         -0.3         0.2           a11         0.1         -0.4         0.2           a12         -0.6         0.3         -0.5	b8				
b11         0.8         0.2         0.8           b12         0.2         -0.3         0.1           b13         -0.1         0.0         -0.2           b14         -0.1         0.0         -0.1           b15         -0.6         -0.3         -0.4           a1         44.9         -67.3         -1.7           a4         6.2         -13.7         -2.4           a5         8.1         -15.0         -1.5           a6         30.4         -48.6         -4.1           a7         -1.1         0.5         -0.5           a8         -0.1         0.0         0.1           a9         0.3         1.0         0.1           a10         0.2         -0.3         0.2           a11         0.1         -0.4         0.2           a12         -0.6         0.3         -0.5	b9				
b12         0.2         -0.3         0.1           b13         -0.1         0.0         -0.2           b14         -0.1         0.0         -0.1           b15         -0.6         -0.3         -0.4           a1         44.9         -67.3         -1.7           a4         6.2         -13.7         -2.4           a5         8.1         -15.0         -1.5           a6         30.4         -48.6         -4.1           a7         -1.1         0.5         -0.5           a8         -0.1         0.0         0.1           a9         0.3         1.0         0.1           a10         0.2         -0.3         0.2           a11         0.1         -0.4         0.2           a12         -0.6         0.3         -0.5	b10	0.2		0.0	
b13         -0.1         0.0         -0.2           b14         -0.1         0.0         -0.1           b15         -0.6         -0.3         -0.4           a1         44.9         -67.3         -1.7           a4         6.2         -13.7         -2.4           a5         8.1         -15.0         -1.5           a6         30.4         -48.6         -4.1           a7         -1.1         0.5         -0.5           a8         -0.1         0.0         0.1           a9         0.3         1.0         0.1           a10         0.2         -0.3         0.2           a11         0.1         -0.4         0.2           a12         -0.6         0.3         -0.5	b11	0.8	0.2	0.8	
b14         -0.1         0.0         -0.1           b15         -0.6         -0.3         -0.4           a1         44.9         -67.3         -1.7           a4         6.2         -13.7         -2.4           a5         8.1         -15.0         -1.5           a6         30.4         -48.6         -4.1           a7         -1.1         0.5         -0.5           a8         -0.1         0.0         0.1           a9         0.3         1.0         0.1           a10         0.2         -0.3         0.2           a11         0.1         -0.4         0.2           a12         -0.6         0.3         -0.5	b12	0.2	-0.3	0.1	
b15     -0.6     -0.3     -0.4       a1     44.9     -67.3     -1.7       a4     6.2     -13.7     -2.4       a5     8.1     -15.0     -1.5       a6     30.4     -48.6     -4.1       a7     -1.1     0.5     -0.5       a8     -0.1     0.0     0.1       a9     0.3     1.0     0.1       a10     0.2     -0.3     0.2       a11     0.1     -0.4     0.2       a12     -0.6     0.3     -0.5	b13	-0.1	0.0	-0.2	
a1       44.9       -67.3       -1.7         a4       6.2       -13.7       -2.4         a5       8.1       -15.0       -1.5         a6       30.4       -48.6       -4.1         a7       -1.1       0.5       -0.5         a8       -0.1       0.0       0.1         a9       0.3       1.0       0.1         a10       0.2       -0.3       0.2         a11       0.1       -0.4       0.2         a12       -0.6       0.3       -0.5	b14	-0.1		-0.1	
a4     6.2     -13.7     -2.4       a5     8.1     -15.0     -1.5       a6     30.4     -48.6     -4.1       a7     -1.1     0.5     -0.5       a8     -0.1     0.0     0.1       a9     0.3     1.0     0.1       a10     0.2     -0.3     0.2       a11     0.1     -0.4     0.2       a12     -0.6     0.3     -0.5	b15	-0.6	-0.3	-0.4	
a5     8.1     -15.0     -1.5       a6     30.4     -48.6     -4.1       a7     -1.1     0.5     -0.5       a8     -0.1     0.0     0.1       a9     0.3     1.0     0.1       a10     0.2     -0.3     0.2       a11     0.1     -0.4     0.2       a12     -0.6     0.3     -0.5	a1	44.9	-67.3	-1.7	
a6     30.4     -48.6     -4.1       a7     -1.1     0.5     -0.5       a8     -0.1     0.0     0.1       a9     0.3     1.0     0.1       a10     0.2     -0.3     0.2       a11     0.1     -0.4     0.2       a12     -0.6     0.3     -0.5	a4	6.2	-13.7	<u>-2.4</u>	
a7     -1.1     0.5     -0.5       a8     -0.1     0.0     0.1       a9     0.3     1.0     0.1       a10     0.2     -0.3     0.2       a11     0.1     -0.4     0.2       a12     -0.6     0.3     -0.5	а5	8.1	-15.0	-1.5	
a8     -0.1     0.0     0.1       a9     0.3     1.0     0.1       a10     0.2     -0.3     0.2       a11     0.1     -0.4     0.2       a12     -0.6     0.3     -0.5	a6	30.4			
a9     0.3     1.0     0.1       a10     0.2     -0.3     0.2       a11     0.1     -0.4     0.2       a12     -0.6     0.3     -0.5	a7	-1.1	0.5	-0.5	
a10     0.2     -0.3     0.2       a11     0.1     -0.4     0.2       a12     -0.6     0.3     -0.5	a8				
a11     0.1     -0.4     0.2       a12     -0.6     0.3     -0.5	а9				
a12 -0.6 0.3 -0.5	a10	0.2	-0.3		
	a11		the control of the place that the third the board of the control o		
01 01 02 01	a12	-0.6		-0.5	
413 -0.1 0.2 -0.1	a13	-0.1	0.2	-0.1	
a14 0.0 0.0 0.1	a14	0.0	0.0	0.1	
a15 0.0 0.0 0.0	a15	0.0	0.0	0.0	



#### Cryogenics Interface Status



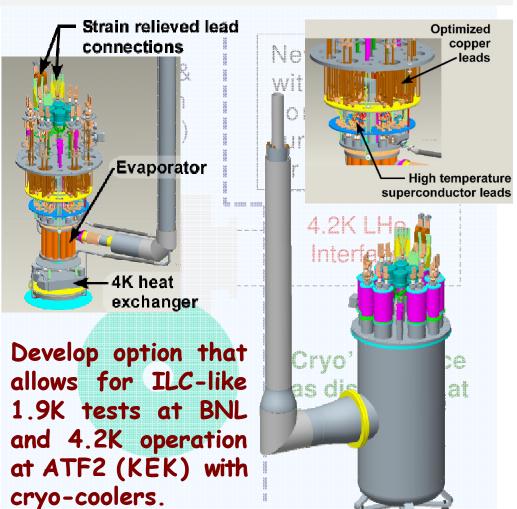


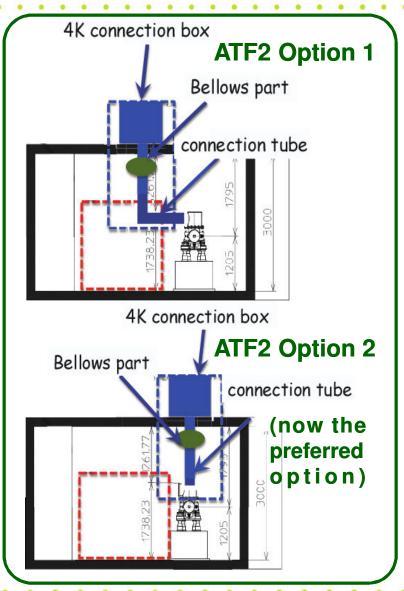
A lot of progress was made at a recent all day meeting held at BNL.



#### Cryogenics Interface Status

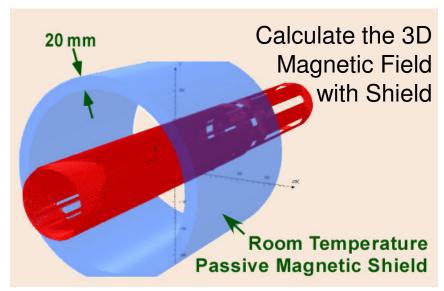
#### **Service Cryostat Under Construction at BNL**

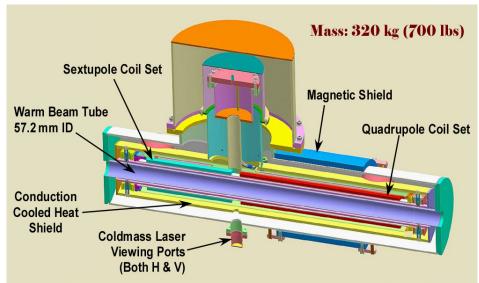


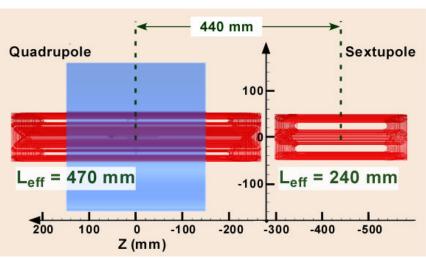




#### Laser View Port Interface Status



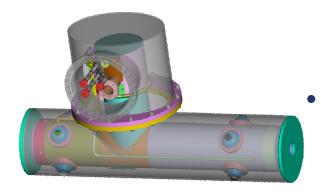




With newest heat shield design it is fairly straightforward to add laser viewing ports. At our recent "Face To Face" meeting we tentatively decided to have these ports positioned at the respective magnetic centers. Before making a final decision we have to evaluate the impact of putting small holes in the quadrupole magnetic shield.



 Both magnets will be tested at 1.9K with the ILC-style Service Cryostat (SC) at BNL.



ATF2 Upgrade Magnet • The ATF2 magnet will be tested at BNL at 4.2K both with SC and ATF2 Cryogenic Box before being shipped to KEK.

> The ATF2 magnet can be tested with beam; we do not have a way to test R&D prototype with beam.

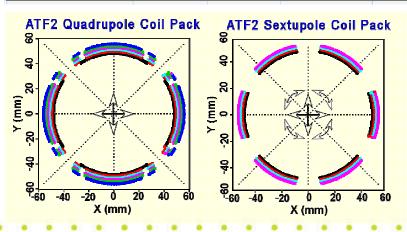


ILC QD0 Full-Length R&D Prototype Magnet



#### ATF2 Coil Package Information

Element	Multipole	Magnetic	Integral	Body	Corrected	Max. I	Resulting		Resulting	
Description	Bn or An	Length (m)	TF (T/m^n-1)/A	TF (T/m^n)/A	Body TF* (T/m^n)/A	Scenario (A)	Field or Gradient		Offset or Rotation	
Main Quadrupole	B2	0.470	0.026834	0.057093	0.058234	275	16.01	T/m	-	-
Dipole Cor.	B1	0.470	0.000352	0.000750	0.000780	20	0.0156	Т	1.0	mm
Skew-Dipole Cor.	A1	0.470	0.000349	0.000742	0.000771	20	0.0154	Т	1.0	mm
Main Sextupol	В3	0.240	0.190547	0.793946	0.793946	130	103.21	T/m <sup>2</sup>	-	-
Skew-Sext. Cor.	A3	0.240	0.193792	0.807467	0.807467	20	16.149	T/m <sup>2</sup>	155	mr
Quad. Cor.	B2	0.240	0.006172	0.025715	0.025715	20	0.514	T/m	5.0	mm
Skew-Quad. Cor.	A2	0.240	0.005884	0.024515	0.024515	20	0.490	T/m	4.8	mm



- Have complete set of correctors to shift magnetic center of the quadrupole and sextupole independently (like ILC).
- For "Pushed-Beta" will also evaluate options for higher order correctors.



#### **Presentation Summary**

Recently the ATF2 Superconducting Magnet Upgrade Collaboration has grown considerably\* and a lot of progress has been made recently (esp. during the face-to-face meeting) both in terms of coil production and fine tuning parameters to enable a robust experimental program.

<sup>\*</sup>Please contact me if you want to be added to the collaboration (or possibly just the mailing list).