











- Detector integration Studies
 - Brief reminder of the detector integration baseline
 - Recent updates
 - Forward calorimeters
 - QD0 support

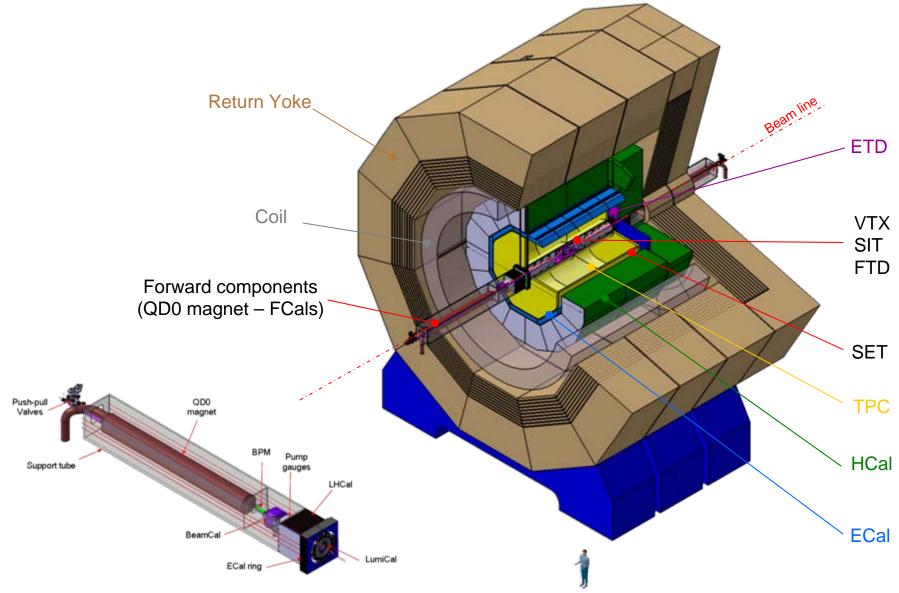
Main issues for 2012 (concerns only the detector)

- Design interfaces (TPC, inner silicon disks, ...)
- Services (cabling/cooling)
- Detector integration organisation (proposal)
 - Integration rules
 - Needed inputs from sub detectors
 - CAD



ILD overview

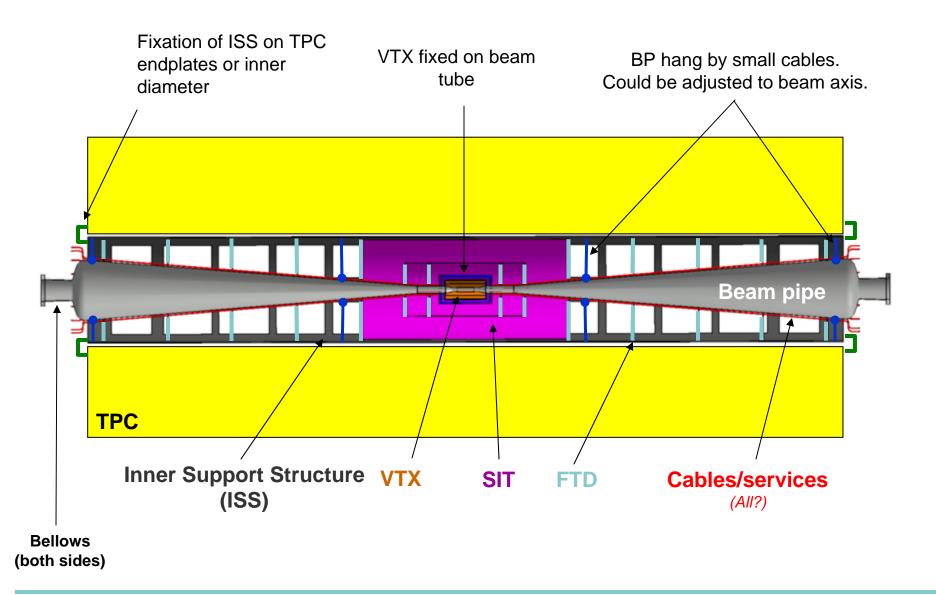




MDI/Integration meeting @ LLR







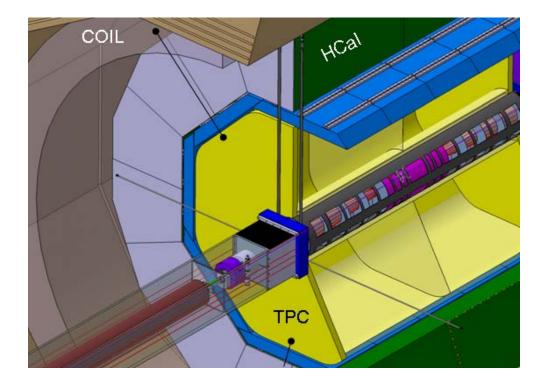




- TPC hanged from coil or barrel HCal
 - Need to be designed in 10cm gap (isostatic system mandatory)

TPC

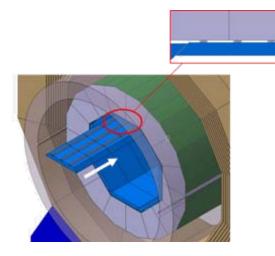
- Adjustments needed
- Better stability with fixing on HCal (= smaller rods)

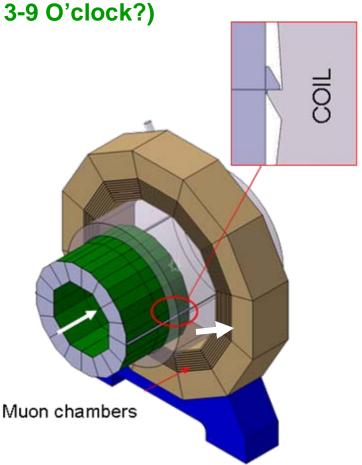






- HCal :
 - Split in 2 rings for AHCal in 5 for SDHCal
 - Supported by rails on coil cryostat (at 3-9 O'clock?)
 - Common insertion scenario for both
- ECal :
 - Segmented in 8 staves of 5 modules
 - Slit with rails screwed on HCal



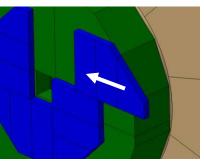




EndCap Calorimeters



- HCal
 - attached to FSP via ring
 - segmented in 4 modules
 - HCal Rings screwed on HCal
- ECal
 - supported via rails to HCal
 - several configurations under study
- ETD
 - screwed on ECal
 - segmented in 4 modules
- Different muon chambers insertion methods
 - Horizontally
 - Radially

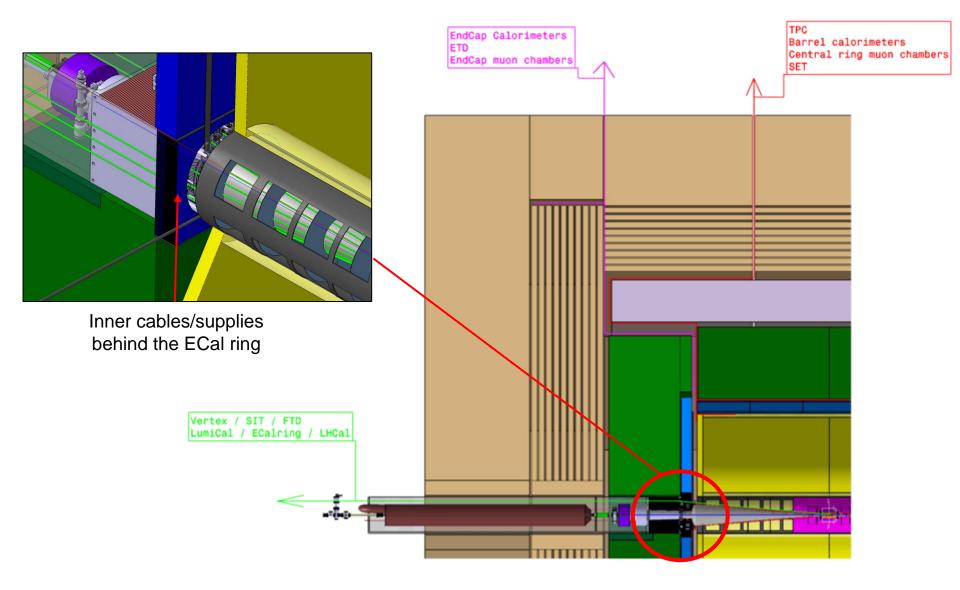


ECal insertion



Cabling scheme

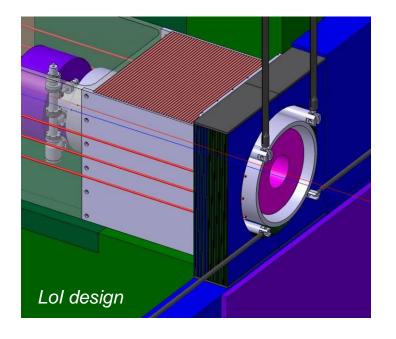






Recent updates on FCals





Tension rods LumiCal ECal ring

- Less dead material
- Lower gap
- Better cables paths
- Stiffer support for tension rods
- Vibration behaviour TBC
- Opening of LumiCal and ECalring without disconnecting services





• Yamaoka san's calculations have shown we need to decouple QD0 support from FCals one

Better vibration behaviour resulting from :

- less weight
- no coupling with tension rods and coil
- less cantilever effect (shorter beam)
- The solution could be 2 square tubes :

– QD0 one

- Fastened to machine tunnel
- Better coherency with machine vibrations
- Supports also Kicker and BPM

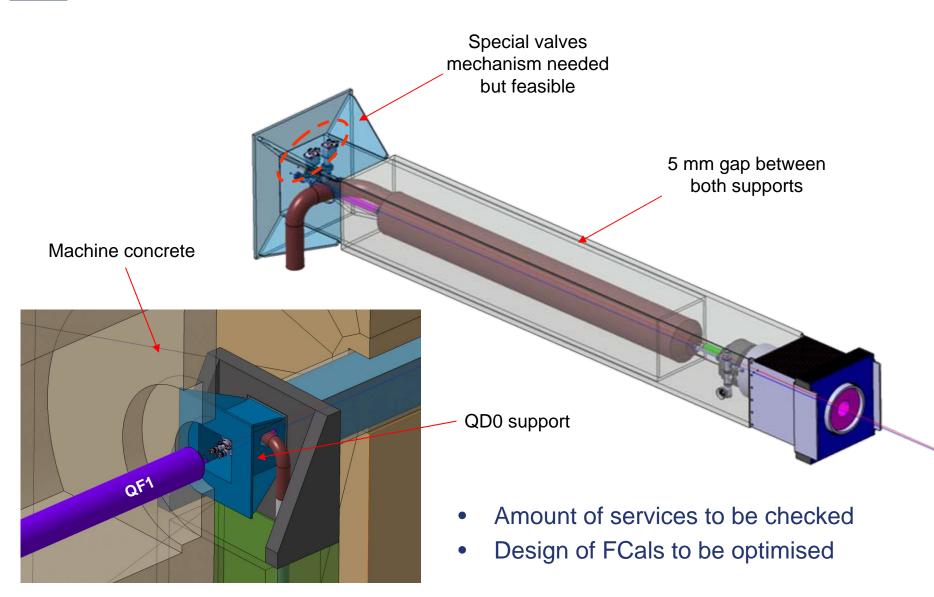
– FCals one

- supported from pillar and tension rods :
- Alignment possible and kept between garage and beam position



New QD0 support









From ILD work plan till 2010 (EB meeting) :

- "Complete basic mechanical integration of the baseline design accounting for insensitive zones such as the beam holes, support structure, cables, gaps or inner detector material"
 ⇒ Detector Integration studies
- "Develop a realistic concept of integration with the accelerator including the IR design"

 \Rightarrow MDI and IR design

• "Develop a realistic simulation model of the baseline design, including the identified faults and limitations"

 \Rightarrow Inputs from detector integration studies

• "Develop a push-pull mechanism, working out the movement procedure, time scale, alignment and calibration schemes in cooperation with relevant groups"

 \Rightarrow Push-Pull studies





- Evaluation of support structure and dead material needed for optimising the simulation model
- New design studies to be performed (in close collaboration with relevant groups) :
 - TPC support
 - Inner detectors integration (VTX+silicon disks) including beam pipe
 - Integration of MONALISA (QD0 position monitor)
 - Tooling for assembly
 - ...
- Some improvements are also possible on :
 - FCals support (tube dimension, tension rods, etc...)
 - Beam line components (vacuum studies on going, nber of valves)
 - HCal/ECal interface : present design seems too statically underdetermined
 - Isostatic design would be preferred





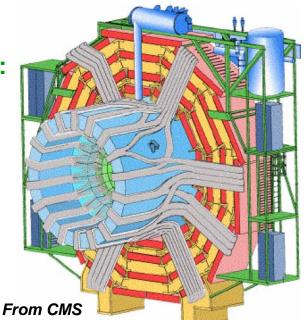


- Integration of services is also mandatory to help us to evaluate gaps and dead material
- Integration of services in the detector :
 - Patrick Cornebise (LAL) will help us to design cable paths (from first studies done by Uwe)
 - Not designing each cables but reserve space including their screening, support structure, etc...

Same strategy foreseen for cooling BUT :

- No one identified at the moment
- Any one candidate?

The cabling and cooling services must
be as common as possible for the different
sub systems







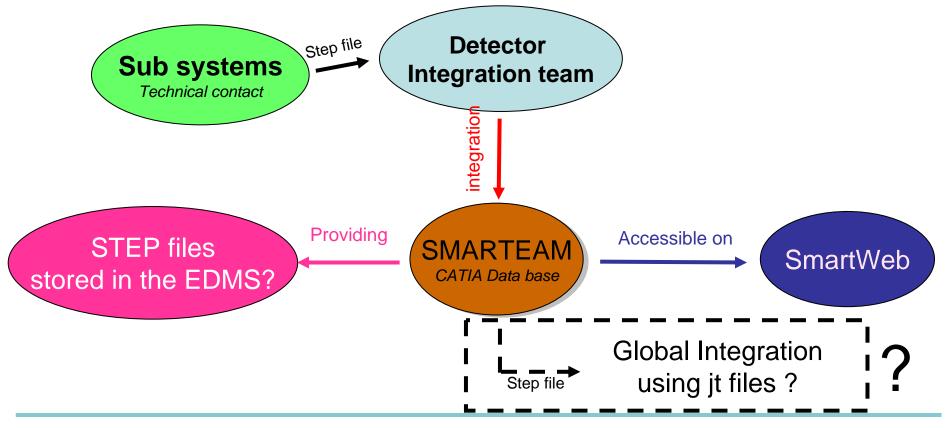
- Identify technical contact for each sub systems
- Need inputs from groups :
 - CAD model (in step file)
 - Information about their sub detectors (see Catherine's draft document) :
 - Dimensions
 - Cables/cooling needed
 - Alignment procedure
 - Stability requirements
 - Etc...
- Need to define integration rules (non exhaustive list):
 - For 3D model (coordinates system, name, level of details,)
 - Placeholders , no go boxes, etc..
 - Adiabatic detectors : the heat you create, the power you have to evacuate
 - Etc...



CAD management proposal



- Slight changes from the previous CAD organisation :
 - adding a technical contact for each sub system
 - How work with the EDMS? Seems not easy, time consuming but very usefull
 - What are the interactions with the global integration ?



MDI/Integration meeting @ LLR





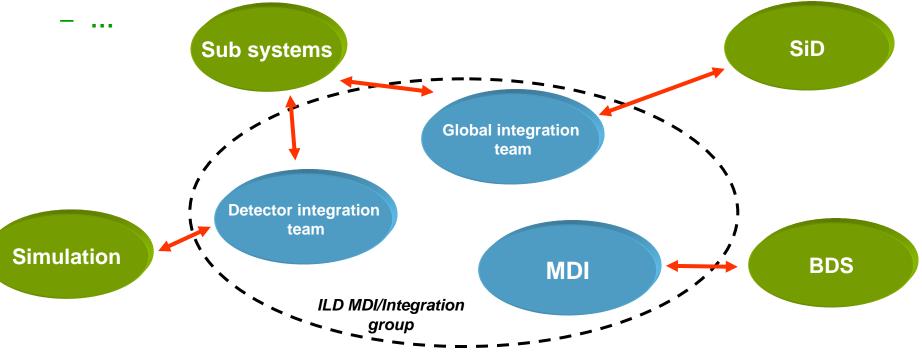
- We have reached a good knowledge of the detector for the Lol
- BUT now some integration studies are needed for 2012 :
 - Sub detectors Interfaces (TPC, Inner silicon disks, etc..)
 - Detector services' design (cables, cooling)
 - Optimisation of present design

- Detector integration organisation proposal :
 - A technical contact must be named for each sub systems
 - Interface document would be filled by each sub systems
 - Integration rules must be established
 - CAD management will mainly follow the previous concept
 - How we could perform this differently?
 - How will be performed the global integration?





- Open questions for discussion on the MDI/Integration group :
 - How we organise with the other groups?
 - Software / Sub detectors / BDS people / SiD/...?
 - Who will be in charge of the global integration with machine, the push pull mechanism, the hall design including services, etc...?
 - What about decision making?
 - Should we organise the MDI/Integration in working groups?



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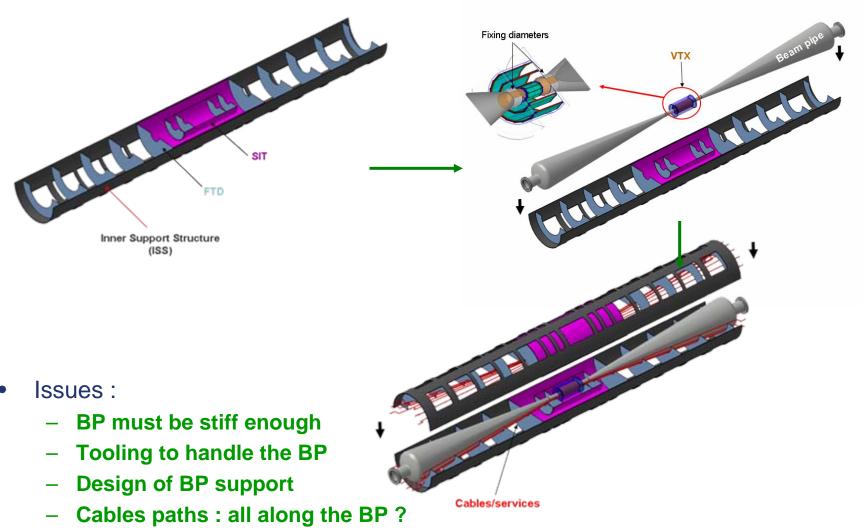


Back up slides



Inner region assembly





– Maintenance of VTX?





- Support tube which supports all these components
 - Forward Calos : LumiCal, ECal ring, LHCal, BeamCal
 - Vacuum components and beam diagnostics
 - Final focus magnet (big challenge!)

