











- Detector integration Studies
  - Brief reminder of the detector integration baseline
  - Recent updates
    - Forward calorimeters
    - QD0 support

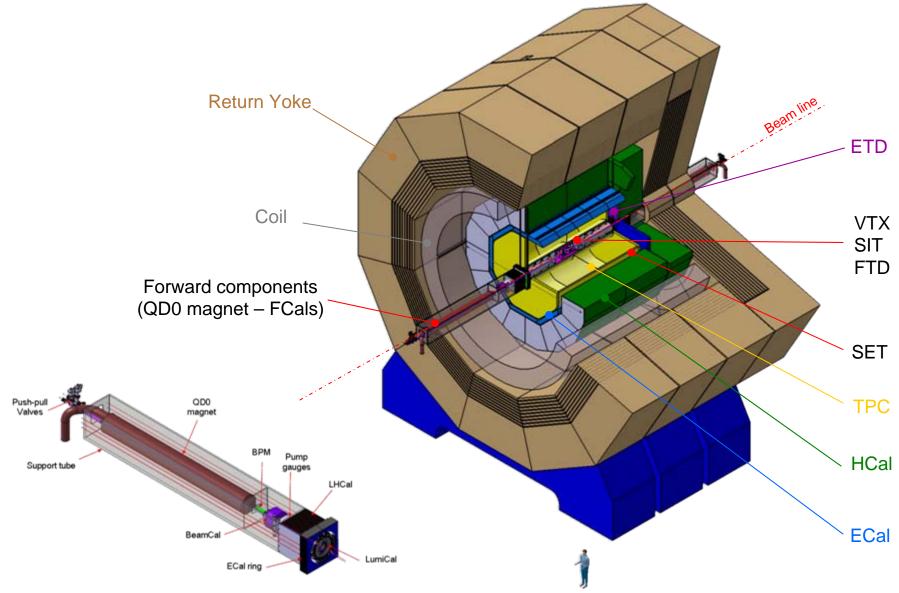
#### Main issues for 2012 (concerns only the detector)

- Design interfaces (TPC, inner silicon disks, ...)
- Services (cabling/cooling)
- Detector integration organisation (proposal)
  - Integration rules
  - Needed inputs from sub detectors
  - CAD



## **ILD** overview

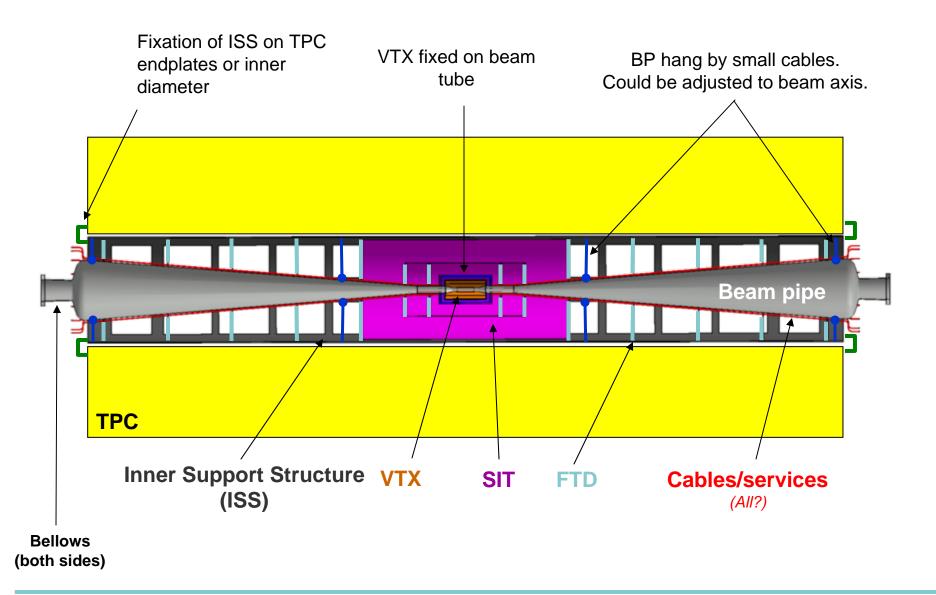




MDI/Integration meeting @ LLR







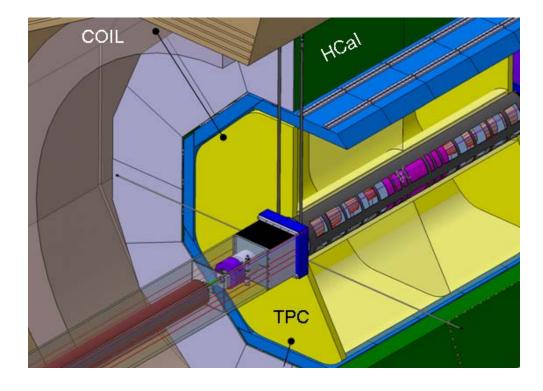




- TPC hanged from coil or barrel HCal
  - Need to be designed in 10cm gap (isostatic system mandatory)

TPC

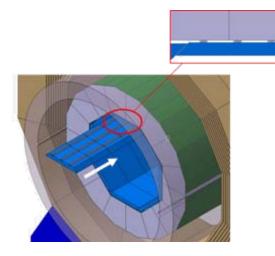
- Adjustments needed
- Better stability with fixing on HCal (= smaller rods)

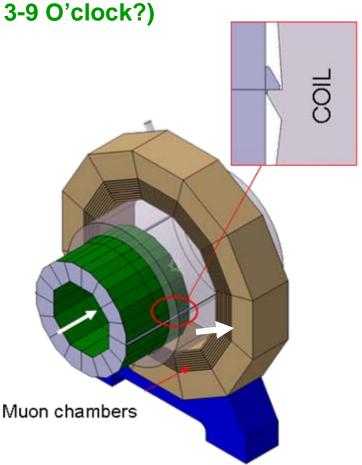






- HCal :
  - Split in 2 rings for AHCal in 5 for SDHCal
  - Supported by rails on coil cryostat (at 3-9 O'clock?)
  - Common insertion scenario for both
- ECal :
  - Segmented in 8 staves of 5 modules
  - Slit with rails screwed on HCal



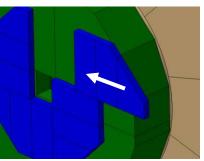




# EndCap Calorimeters



- HCal
  - attached to FSP via ring
  - segmented in 4 modules
  - HCal Rings screwed on HCal
- ECal
  - supported via rails to HCal
  - several configurations under study
- ETD
  - screwed on ECal
  - segmented in 4 modules
- Different muon chambers insertion methods
  - Horizontally
  - Radially

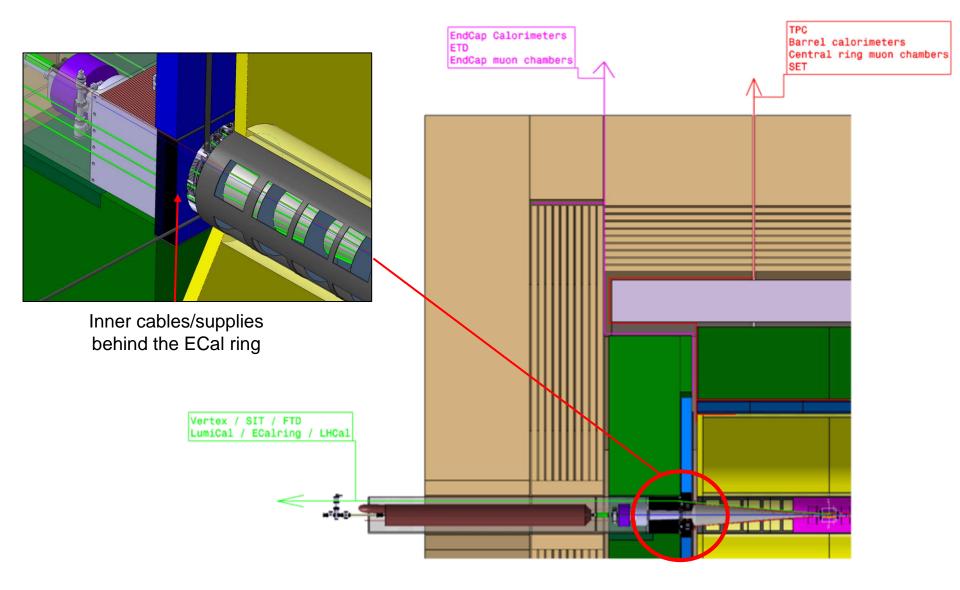


ECal insertion



# Cabling scheme

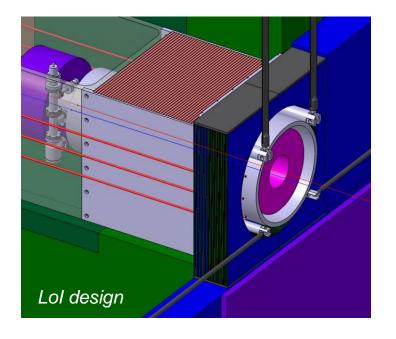






### **Recent updates on FCals**





Tension rods LumiCal ECal ring

- Less dead material
- Lower gap
- Better cables paths
- Stiffer support for tension rods
- Vibration behaviour TBC
- Opening of LumiCal and ECalring without disconnecting services





• Yamaoka san's calculations have shown we need to decouple QD0 support from FCals one

#### Better vibration behaviour resulting from :

- less weight
- no coupling with tension rods and coil
- less cantilever effect (shorter beam)
- The solution could be 2 square tubes :

#### – QD0 one

- Fastened to machine tunnel
- Better coherency with machine vibrations
- Supports also Kicker and BPM

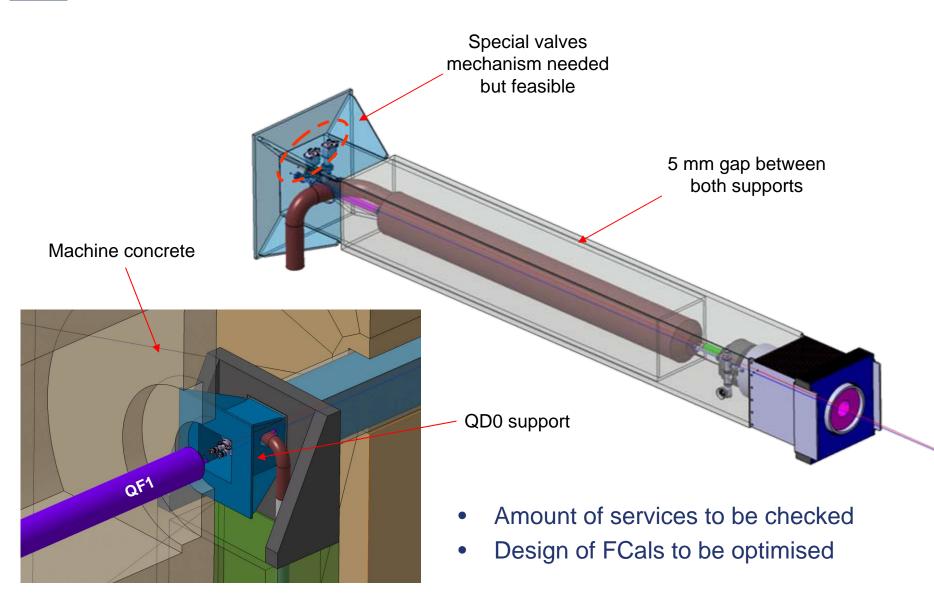
#### – FCals one

- supported from pillar and tension rods :
- Alignment possible and kept between garage and beam position



# New QD0 support









From ILD work plan till 2010 (EB meeting) :

- "Complete basic mechanical integration of the baseline design accounting for insensitive zones such as the beam holes, support structure, cables, gaps or inner detector material"
  ⇒ Detector Integration studies
- "Develop a realistic concept of integration with the accelerator including the IR design"

 $\Rightarrow$  MDI and IR design

• "Develop a realistic simulation model of the baseline design, including the identified faults and limitations"

 $\Rightarrow$  Inputs from detector integration studies

• "Develop a push-pull mechanism, working out the movement procedure, time scale, alignment and calibration schemes in cooperation with relevant groups"

 $\Rightarrow$  Push-Pull studies





- Evaluation of support structure and dead material needed for optimising the simulation model
- New design studies to be performed (in close collaboration with relevant groups) :
  - TPC support
  - Inner detectors integration (VTX+silicon disks) including beam pipe
  - Integration of MONALISA (QD0 position monitor)
  - Tooling for assembly
  - ...
- Some improvements are also possible on :
  - FCals support (tube dimension, tension rods, etc...)
  - Beam line components (vacuum studies on going, nber of valves)
  - HCal/ECal interface : present design seems too statically underdetermined
    - Isostatic design would be preferred





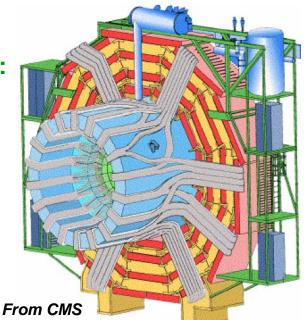


- Integration of services is also mandatory to help us to evaluate gaps and dead material
- Integration of services in the detector :
  - Patrick Cornebise (LAL) will help us to design cable paths (from first studies done by Uwe)
    - Not designing each cables but reserve space including their screening, support structure, etc...

#### Same strategy foreseen for cooling BUT :

- No one identified at the moment
- Any one candidate?

The cabling and cooling services must
be as common as possible for the different
sub systems







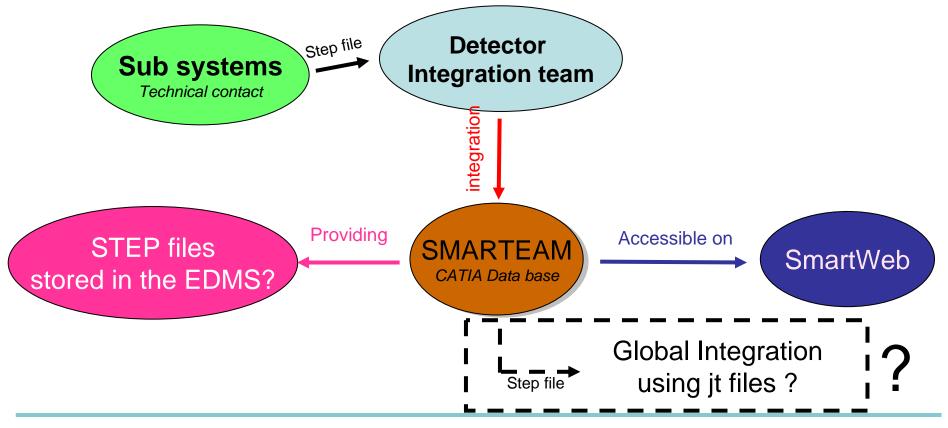
- Identify technical contact for each sub systems
- Need inputs from groups :
  - CAD model (in step file)
  - Information about their sub detectors (see Catherine's draft document) :
    - Dimensions
    - Cables/cooling needed
    - Alignment procedure
    - Stability requirements
    - Etc...
- Need to define integration rules (non exhaustive list):
  - For 3D model (coordinates system, name, level of details, ....)
  - Placeholders , no go boxes, etc..
  - Adiabatic detectors : the heat you create, the power you have to evacuate
  - Etc...



# CAD management proposal



- Slight changes from the previous CAD organisation :
  - adding a technical contact for each sub system
  - How work with the EDMS? Seems not easy, time consuming but very usefull
  - What are the interactions with the global integration ?



MDI/Integration meeting @ LLR





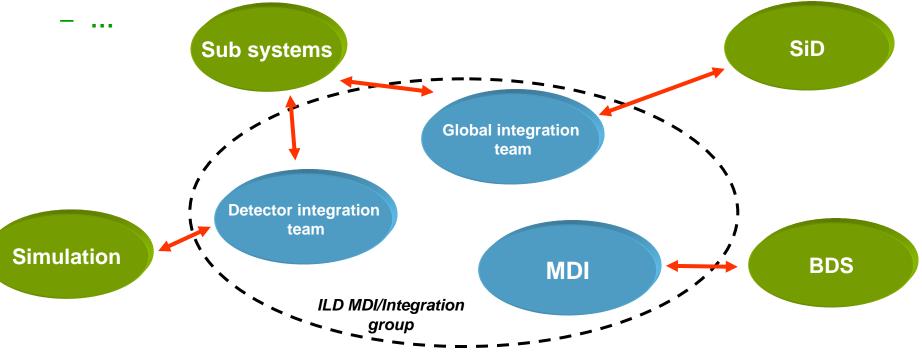
- We have reached a good knowledge of the detector for the Lol
- BUT now some integration studies are needed for 2012 :
  - Sub detectors Interfaces (TPC, Inner silicon disks, etc..)
  - Detector services' design (cables, cooling)
  - Optimisation of present design

- Detector integration organisation proposal :
  - A technical contact must be named for each sub systems
  - Interface document would be filled by each sub systems
  - Integration rules must be established
  - CAD management will mainly follow the previous concept
    - How we could perform this differently?
    - How will be performed the global integration?





- Open questions for discussion on the MDI/Integration group :
  - How we organise with the other groups?
    - Software / Sub detectors / BDS people / SiD/...?
  - Who will be in charge of the global integration with machine, the push pull mechanism, the hall design including services, etc...?
  - What about decision making?
  - Should we organise the MDI/Integration in working groups?



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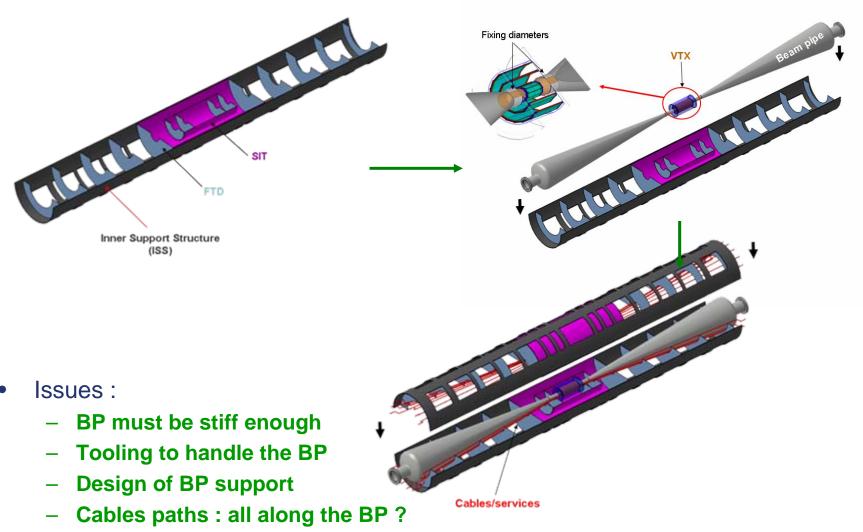


## Back up slides



## Inner region assembly





– Maintenance of VTX?





- Support tube which supports all these components
  - Forward Calos : LumiCal, ECal ring, LHCal, BeamCal
  - Vacuum components and beam diagnostics
  - Final focus magnet (big challenge!)

