

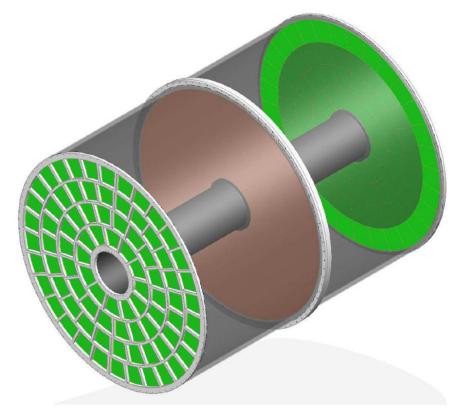
TPC Integration



P. Colas (thanks to D. Attié, M. Carty, M. Riallot, LC-TPC...)

TPC layout(s) Services Power dissipation Endplate thickness and cost Mechanical deformations

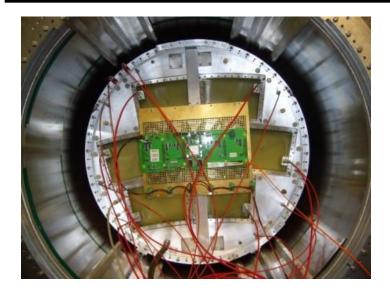
Some work started for and after the LOI for a possible realistic design and for preparation of tools in view of integration.

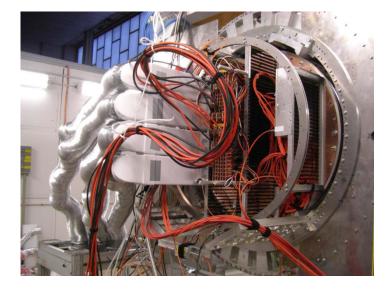


Resistive foil necessary Bulk process avoids frames One high voltage 3x7 mm pads (or thinner at small R) Options: 2 GEMs, 3 GEMs Frames, at least in R Four or Six high voltages 1x5 mm pads

GEM

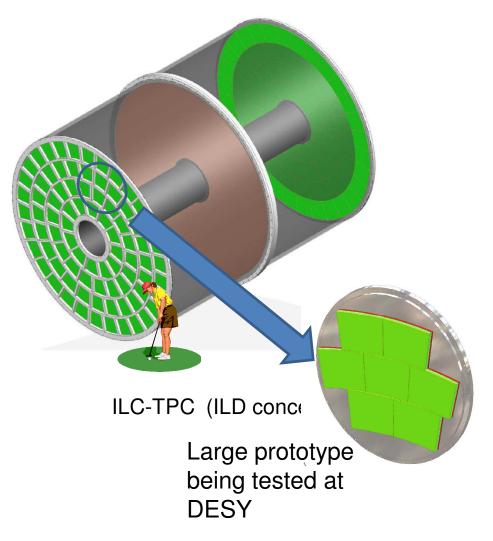
Both technologies being successfully tested in the EUDET facility at DESY. Technology has a serious impact on realistic design and integration. Still many R&D open questions : ion feedback, electronics,...



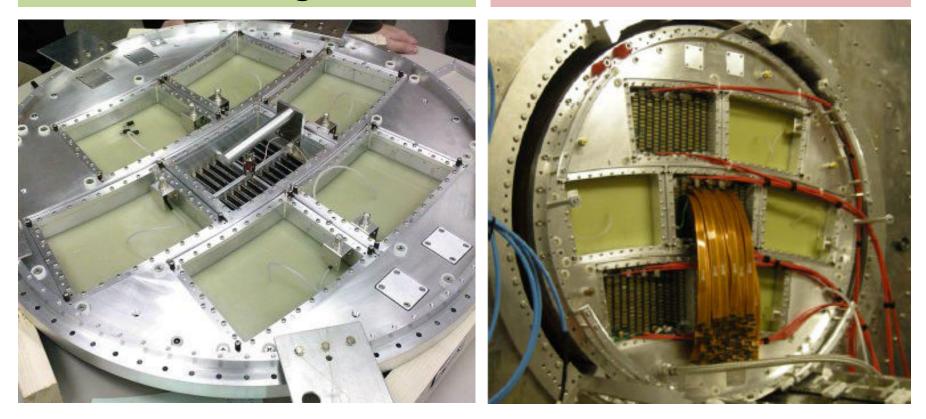


ILC-TPC

Continuous 3D tracking in a large gaseous volume with O(100) space points.







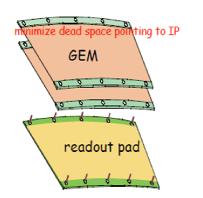
About 2000 readout channels AFTER-based electronics (made in Saclay) About 3200 readout channels ALTRO-based electronics (made at CERN)

DOUBLE GEM



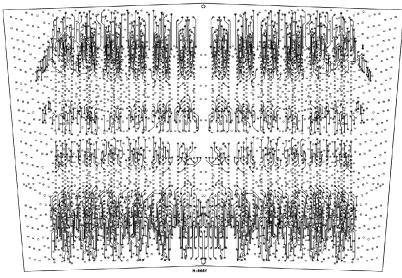
'Bulk' technology (CERN-Saclay) with resistive anode (Carleton)







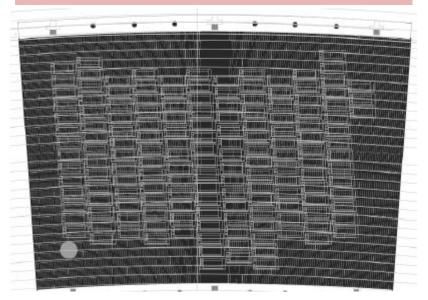
New 100 micron GEM (plasma-etched in Japan) stretched from 2 sides.



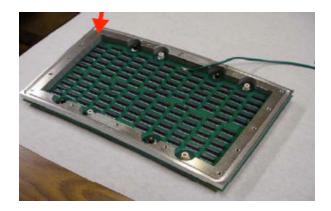
4-layer routing (CERN) and 6-layer routing (Saclay) 24x72 pads, 2.7-3.2 mm x 7 mm



DOUBLE GEM

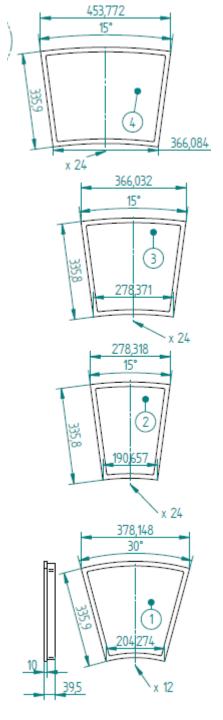


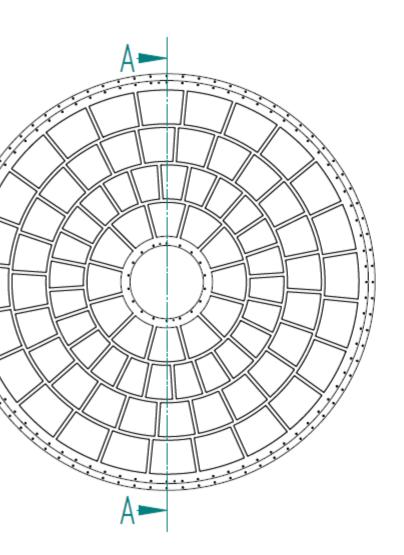
8-layer routing 28x176-192 pads, 1.1 mm x 5.6 mm

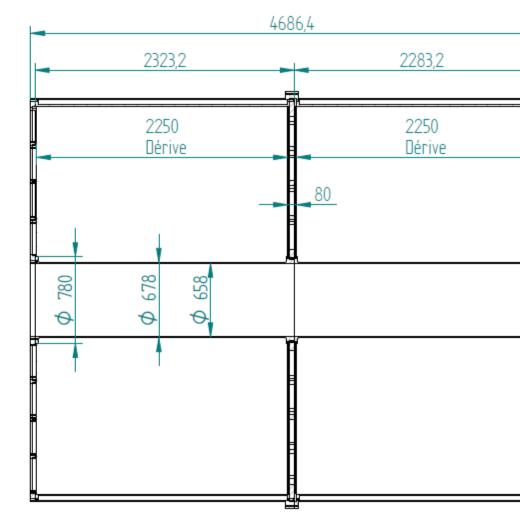


Endplate panels

Dimensions from 'after-Cambridge' Panel height 336 mm Panel width : from 278 to 454 About 6800 pads per panel





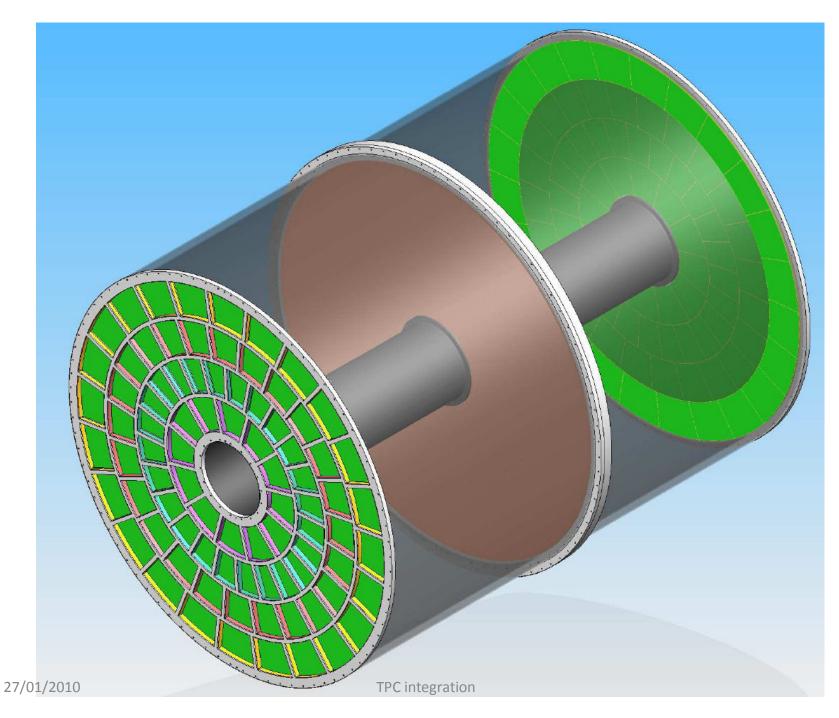


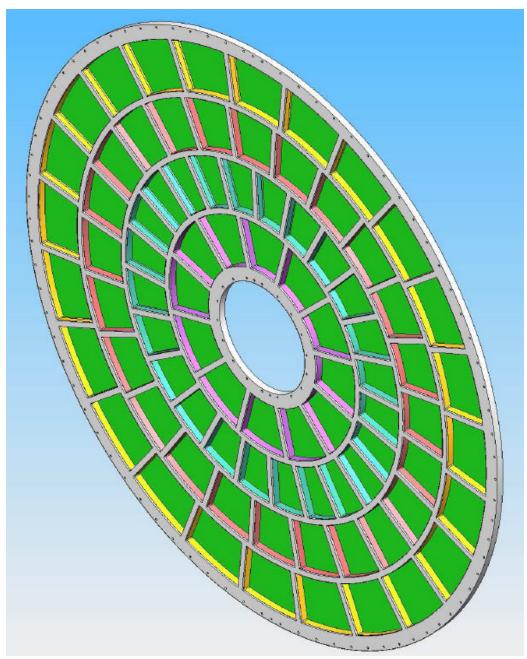
SECTION A-A

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TPC integration





Total weight 400kg per side (with Al)

A design with 3 wheels also exists

Micromegas 7-Module project

- A complete project including software (alignment of the modules), integrated readout, training for a pre-serie, tests and characterization in the T2K lab at CERN. Very close to a real ILC Micromegas TPC (80 modules, 4 times larger, for each side)
- Electronics development (at Saclay, with a very significant contribution from Canada): FEC, FEM, Backend.

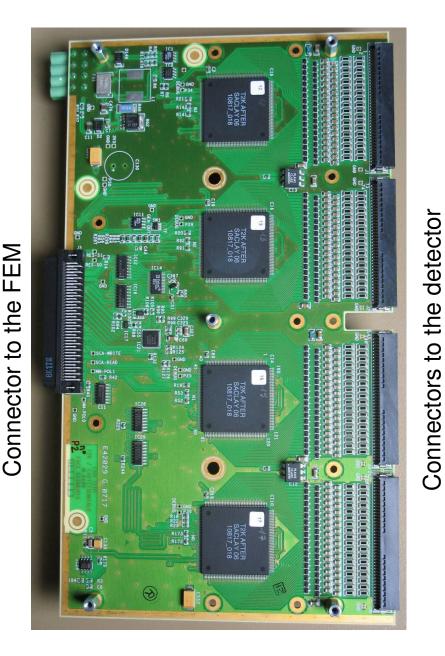
Front End Card

Same as T2K (4 AFTER chips, 4x72 channels) but much less space

In T2K, FECs are perpendicular to the pad plane

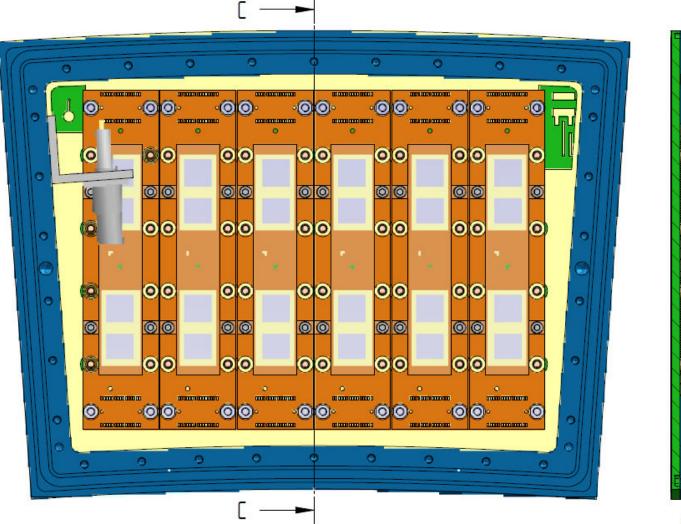
Lot of space is taken by the protection (double diodes, decoupling capacitors and series resistors) : may be useless for ILC (Resistive foil protects). Tests are being performed to optimize these protections.

Also lots of space taken by chip packaging (silicon is 7x7mm instead of 20x20 for the packaging ADC (one per card, 4 chips) can be moved to the FEM (one for all 24 chips)



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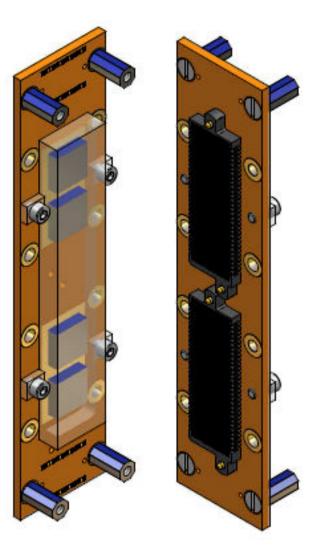
Front End Cards





Front End Cards

Minimal space: remove most of the protections, use naked chips wirebonded on the FEC, transfer power regulation and ADC to the mezzanine module card.

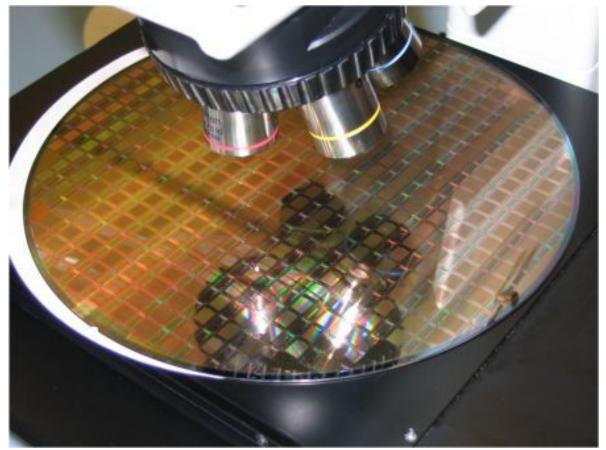


Front End Card

1 AFTER wafer purchased (300 good chips) Make 60 cards (36 good needed) Sent to 'debugging' and dicing end of this month.

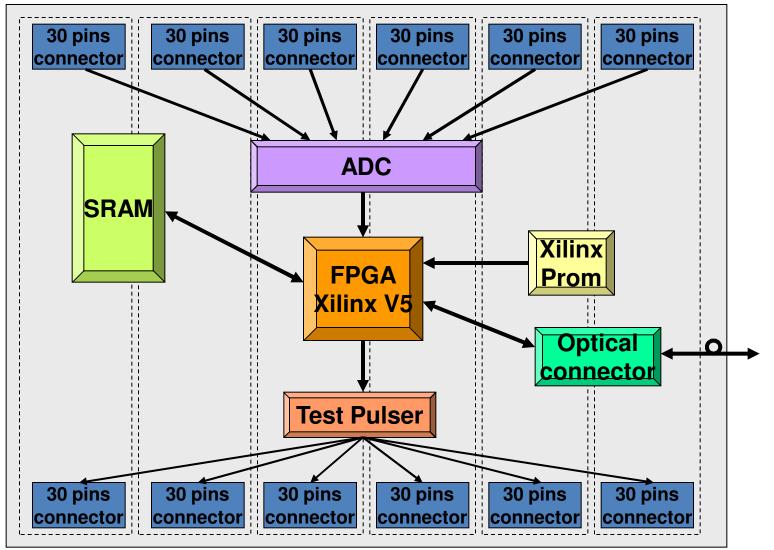
Bond chips (de-bonding possible).

Chips can be tested only on cards. Repair cards with one dead chip.



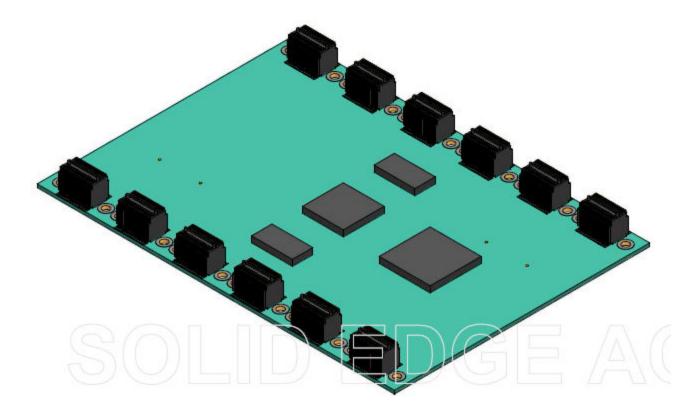
Front End Mezzanine

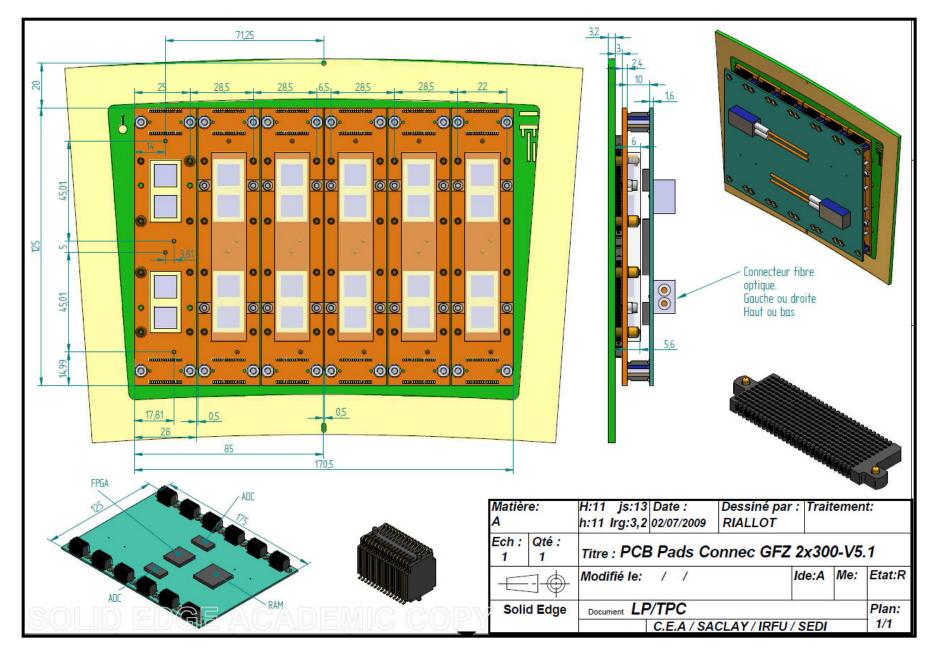
One per module, 1728 channels. Gathers signals from 6 FECs and sends it to the Back End through an optical link





Front End Mezzanine





80 modules each side.

For each module (6800 channels) :

1 HV cable

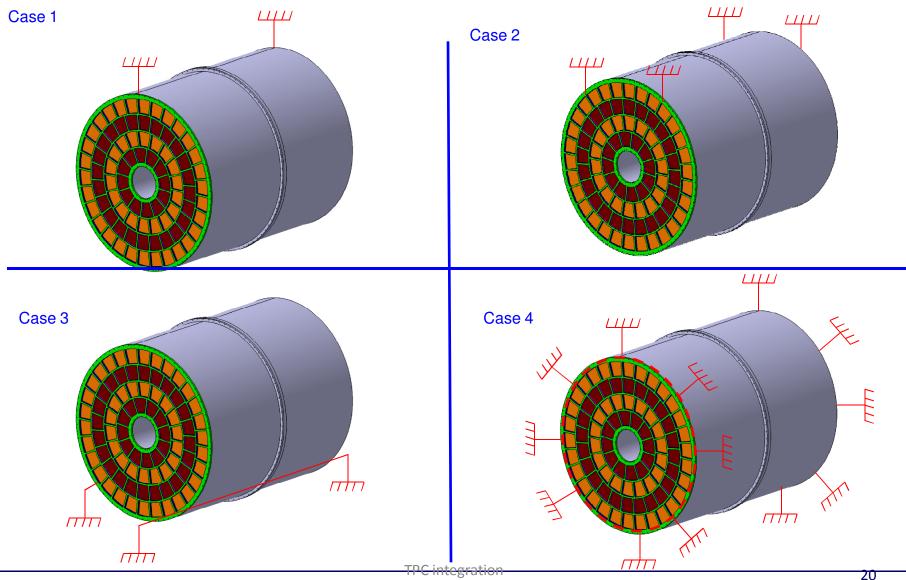
1 double optical fibre

1 low-voltage 32A cable

160 W to remove (becomes negligeable is power pulsing can be fully implemented.

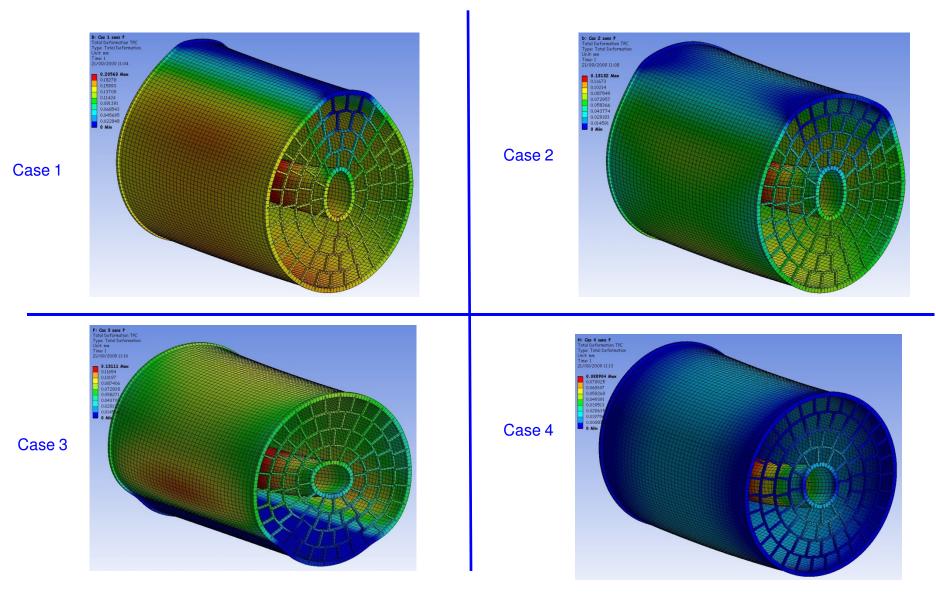
TPC Support

4 configurations



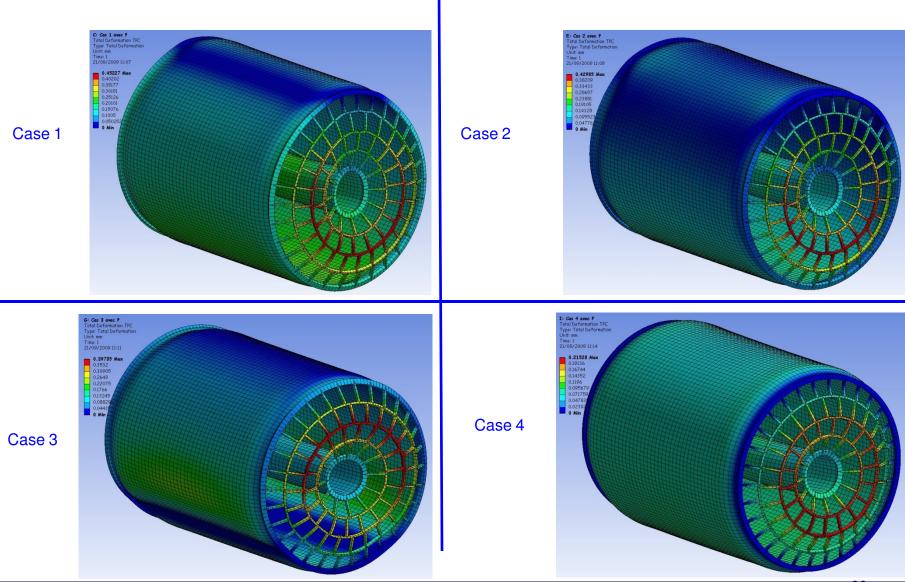
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TPC V1 - $\Delta P = 0 - Results$



TPC integration

TPC V1 - $\Delta P = 10 - Results$



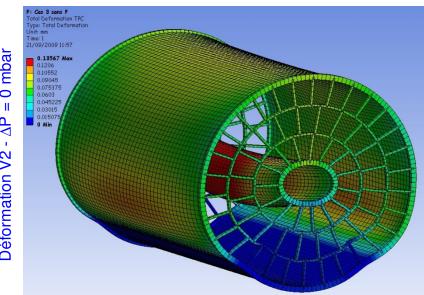
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TPC integration

TPC V1 vs V2

		Deflection (mm)		
_	_	ΔP = 0 mbar	$\Delta P = 10 \text{ mbar}$	
	V1	0.2	0.45	
Case 1	V2	0.18	0.42	
	Δ	-10%	-7%	
	V1	0.13	0.43	
Case 2	V2	0.13	0.4	
	Δ	0%	-7%	
	V1	0.13	0.4	
Case 3	V2	0.13	0.36	
	Δ	0%	-10%	
	V1	0.09	0.21	
Case 4	V2	0.09	0.21	
	Δ	0%	0%	

F: Cas 3 sans P Total Deformation TPC Type: Total Deformation Unit: mm Time: 1 21/09/2009 11:10 0.13111 Max 0.11654 0.10197 0.087406 0.072838 0.058271 0.043707 0.02913 = 0 mbar - **ΔP** Déformation V1



Déformation V2 - $\Delta P = 0$ mbar

CONCLUSIONS

A realistic design for the TPC is being worked on. It is very technologydependent and still open questions need R&D (ion backflow, electronics). The work will be pursued with tools being prepared (M. Carty, R. Volkerborn, AIDA DESY-Saclay?)

The Micromegas 7-module project should demonstrate the possibility of reading out the PCB with 30 mm - thick electronics, making a 100 mm endplate space possible.

The bottleneck is now bringing Low-Voltage and removing heat (correlated problems).