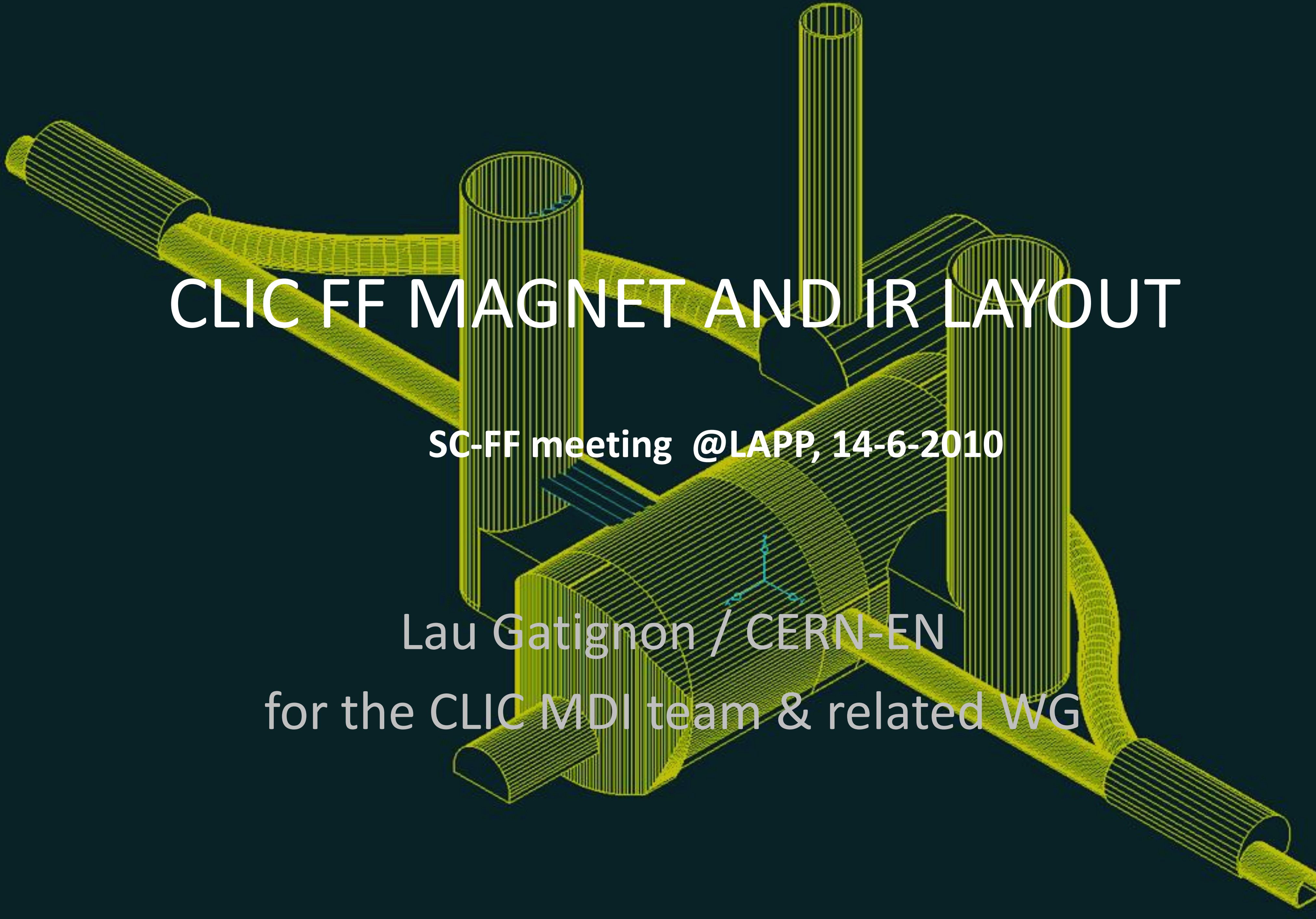


CLIC FF MAGNET AND IR LAYOUT

SC-FF meeting @LAPP, 14-6-2010

Lau Gatignon / CERN-EN

for the CLIC MDI team & related WG

MDI members

Robert Appleby, Armen Apyan, Marco Battaglias, Enrico Bravin,
Helmut Burkhardt, Phil Burrows, Francois Butin, Barbara Dalena,
Konrad Elsener, Arnaud Ferrari, Andrea Gaddi, Martin Gastal,
Lau Gatignon, Hubert Gerwig, Christian Grefe, Edda Gschwendtner,
Michel Guinchard, Alain Hervé, Andréa Jérémie, Thibaut Lefèvre,
Lucie Linssen, Helène Mainaud Durand, Sophie Mallows,
Michele Modena, John Osborne, Thomas Otto, Colin Perry,
Javier Resta Lopez, André Philippe Sailer, Hermann Schmickler, Daniel Schulte,
Jochem Snuverink, Markus Sylte,
Rogelio Tomàs Garcia, Davide Tommasini, Raymond Veness,
Alexey Vorozhtsov, Volker Ziemann, Franck Zimmermann

And input from many others, e.g.

Michel Jonker, Giovanni Rumolo, Guillermo Zamudio Ascencio

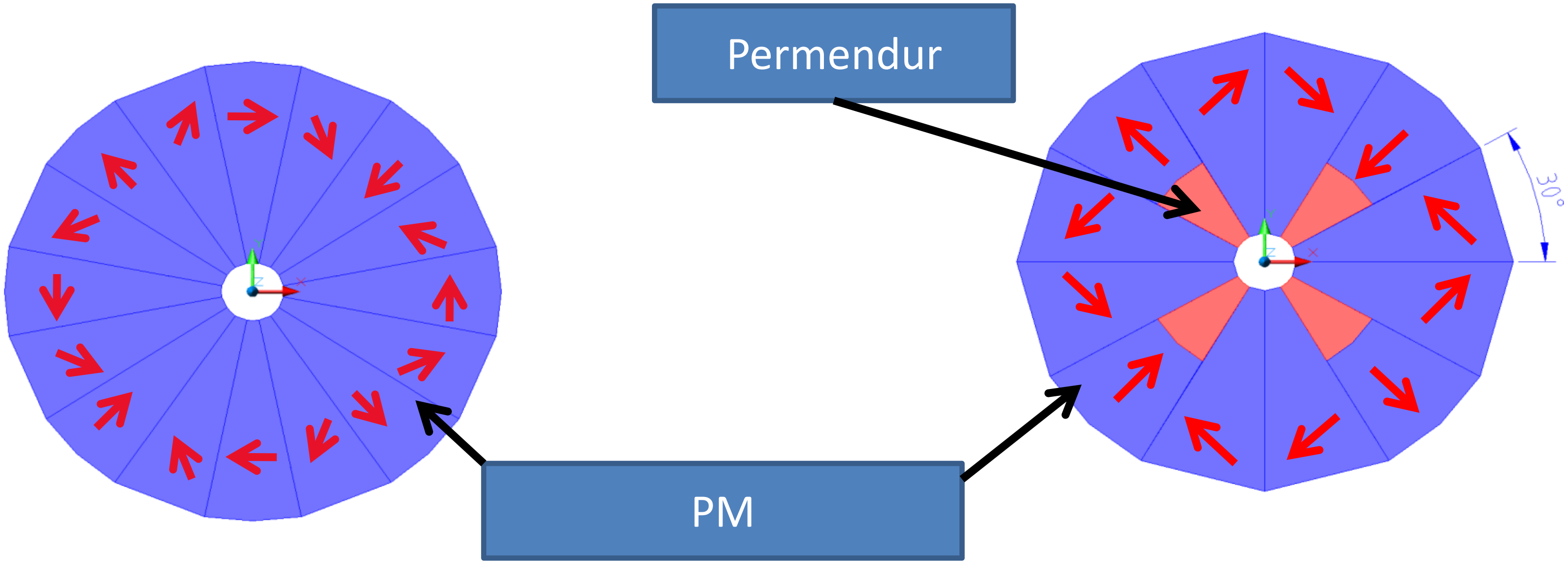
Outline

- Introduction
- The QD0 magnet
- Anti-solenoid
- Detector layout
- QD0 integration in detector
- Pre-alignment of QD0
- QD0 stabilisation
- IP feedback
- Vacuum
- Input for cavern layout with Push-pull
- Summary and Outlook

Final Focus Quadrupole (QD0): Parameters

Parameter	Value
Gradient [T/m]	**575**
Length [m]	2.73
Aperture radius [mm]	3.83
Outer radius [mm] ***– for spent beam***	< 50
Peak field [T]	2.20
Tunability of gradient from nominal	[-10%, 0%]

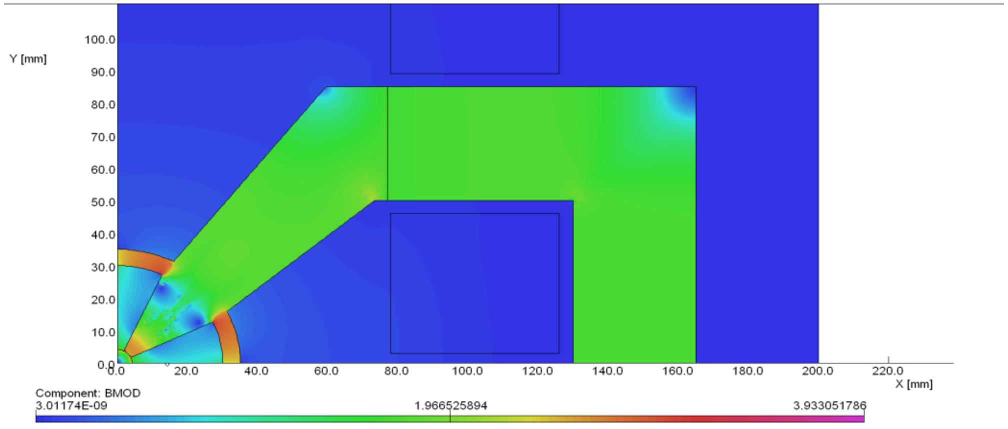
"Halbach" vs. "Super Strong" performances:

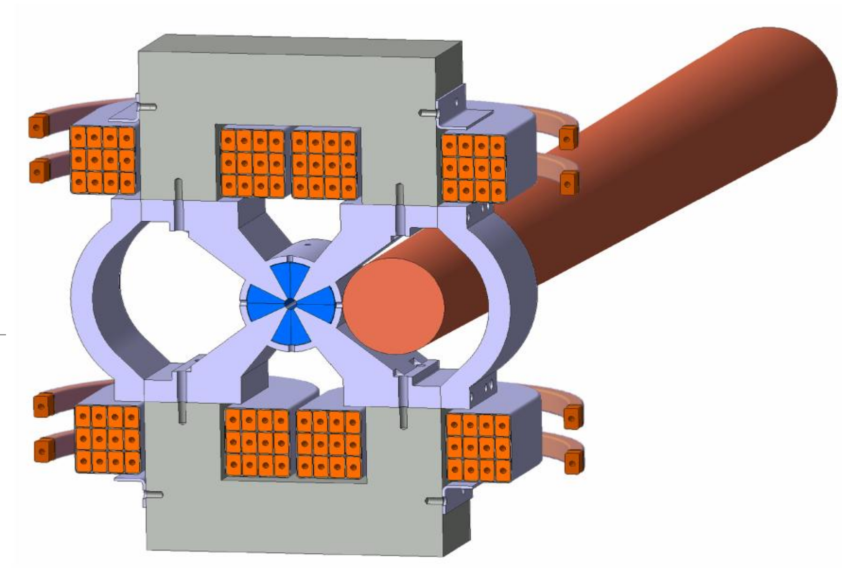


	R=3.8 [mm] (no chamber)		R=4.125 [mm]	
Material	Sm_2Co_{17}	$Nd_2Fe_{14}B$	Sm_2Co_{17}	$Nd_2Fe_{14}B$
Grad [T/m] "Halbach"	450	593	409	540
Grad [T/m] "Super Strong"	564	678	512	615

(Courtesy A. Vorozhtsov)

“Hybrid” approach, Version 2:



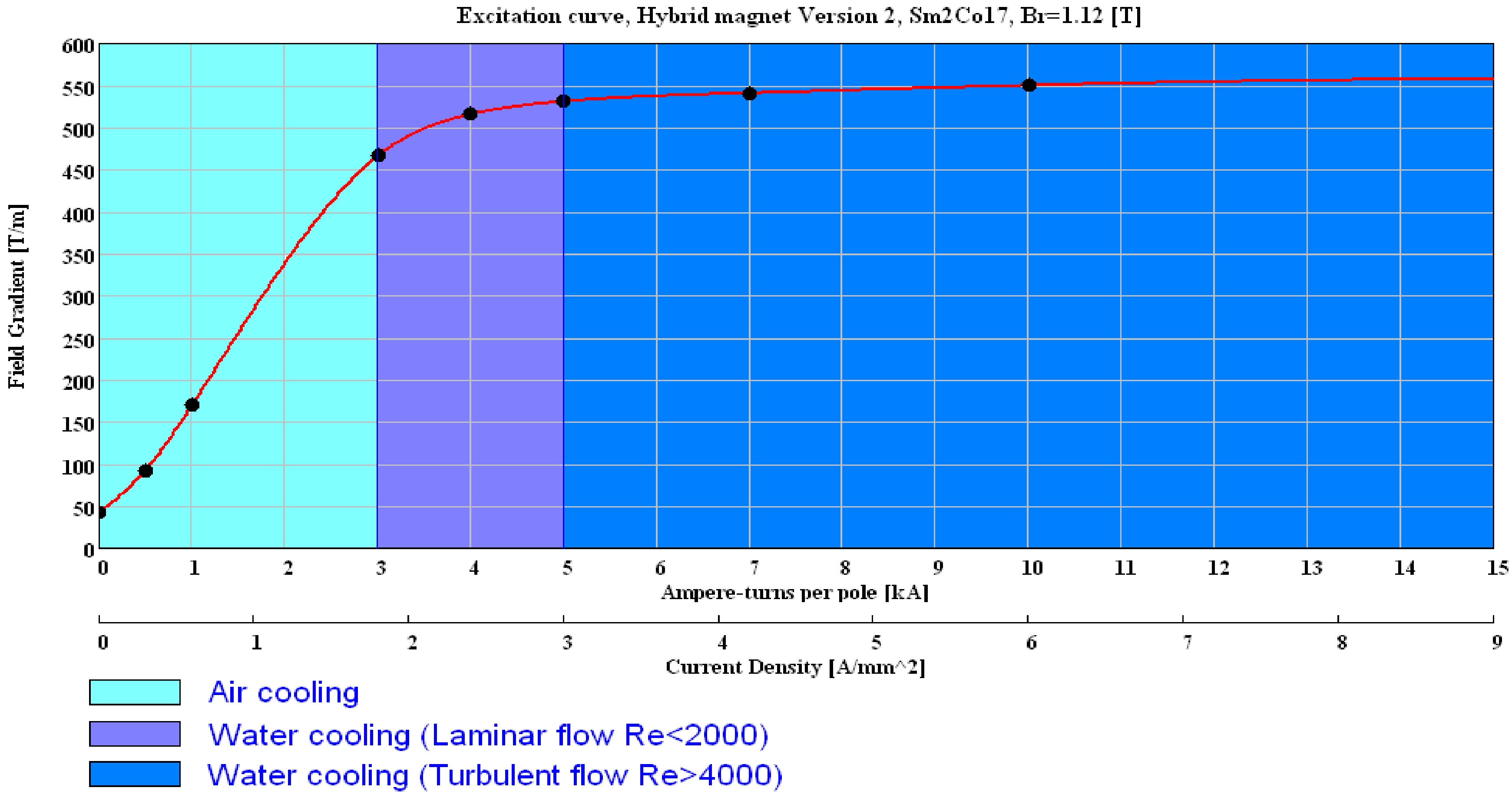


	Iw=5000 [A]
Grad [T/m] Sm_2Co_{17}	531
Grad [T/m] $Nd_2Fe_{14}B$	599

- The presence of the “ring” decrease slightly the Gradient (by 15-20 T/m) but will assure a more precise and stiff assembly

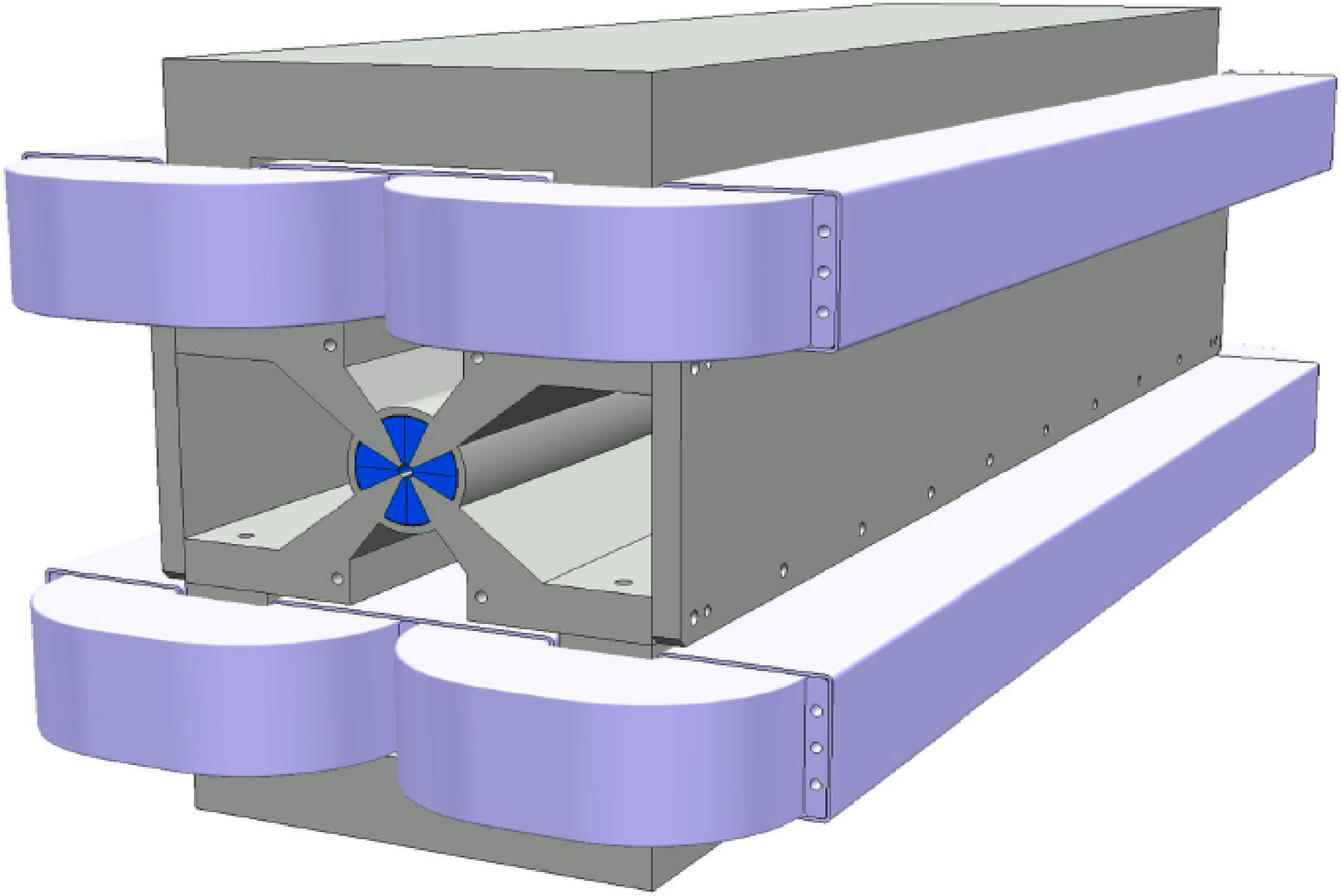
- EM Coils design will permit wide operation conditions (with or without water cooling) that can be critical for performances (ex. stabilization)

“Hybrid Short Prototype”:



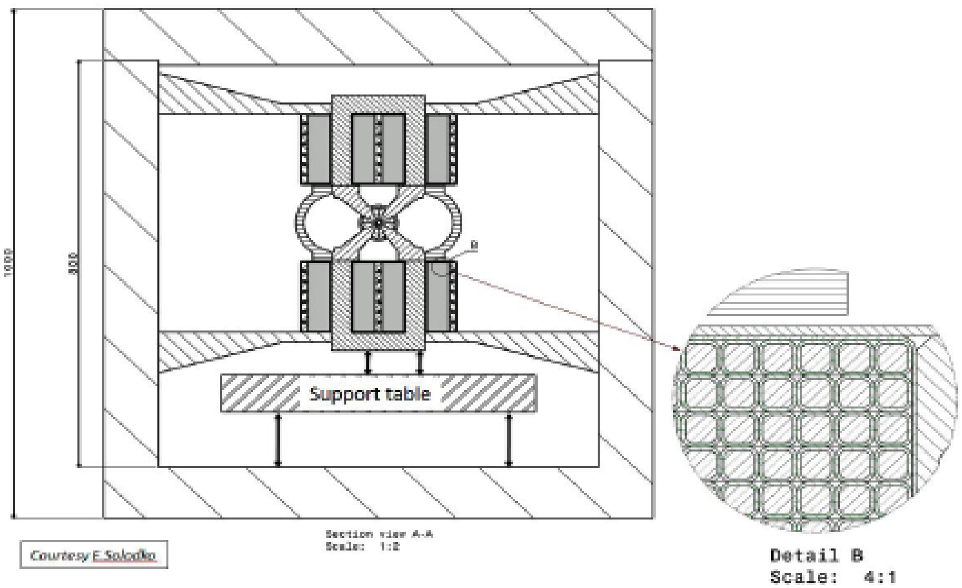
“CLIC09 Workshop” 12-16 October 2009 , M. Modena

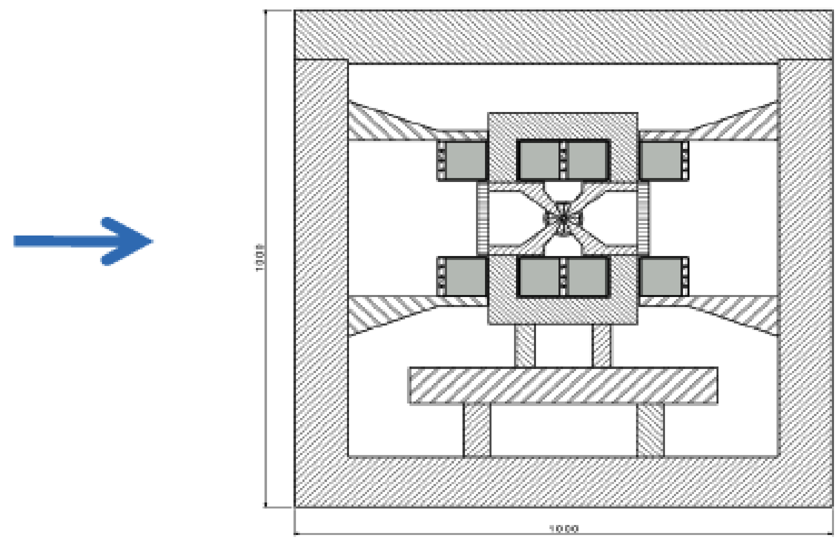
1) LAST Conceptual Design of the “full” magnet



2) Design concept and evolution:

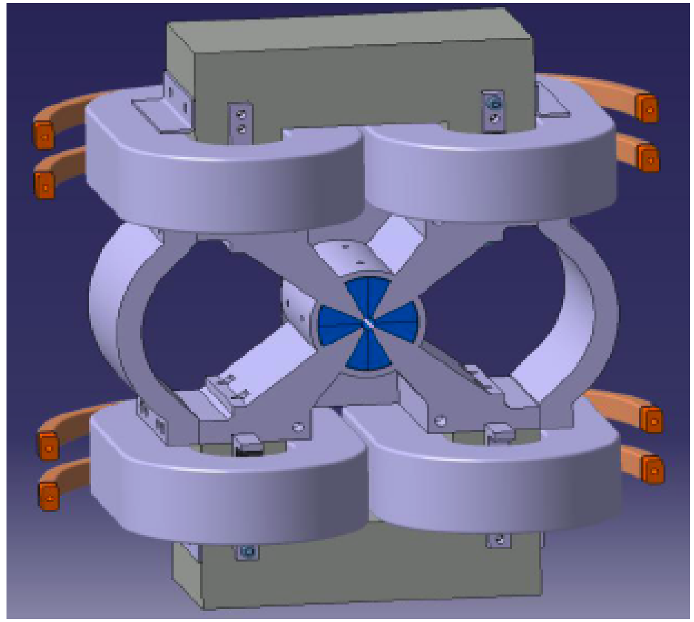
- *"Water-free" coils design (but with thermalization channel to keep temperature under control)*
- *Coils fixation independent from the quadrupole structure*
- *Mechanical details of a LONG version still to be studied*
- *Define strategy to measure field in small aperture (→L.Walckiers)*
- *Test tolerance of PM in external magnetic field*

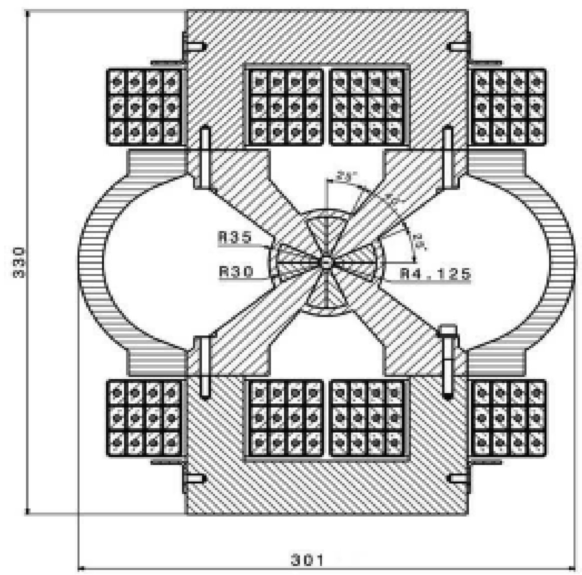


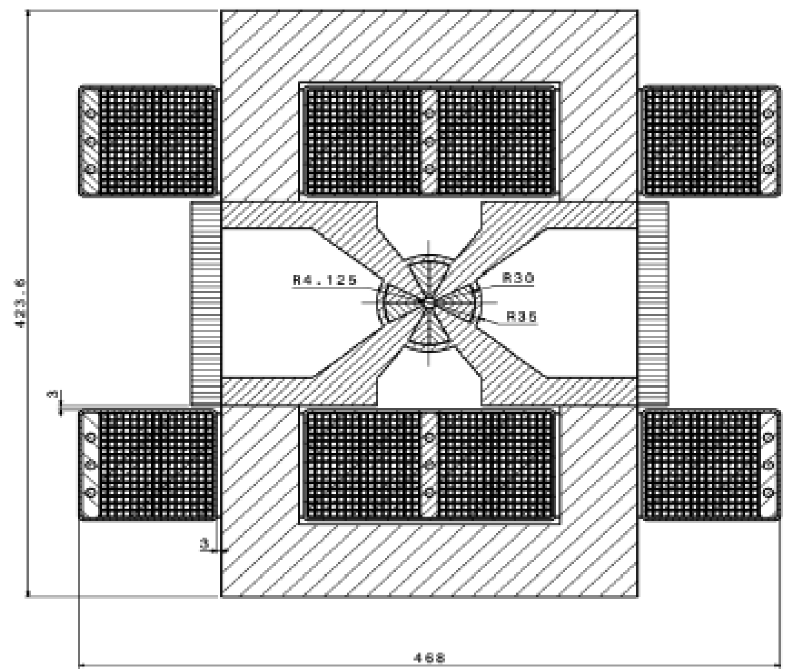


3) Prototype evolution

Building short prototype
Available by end 2010



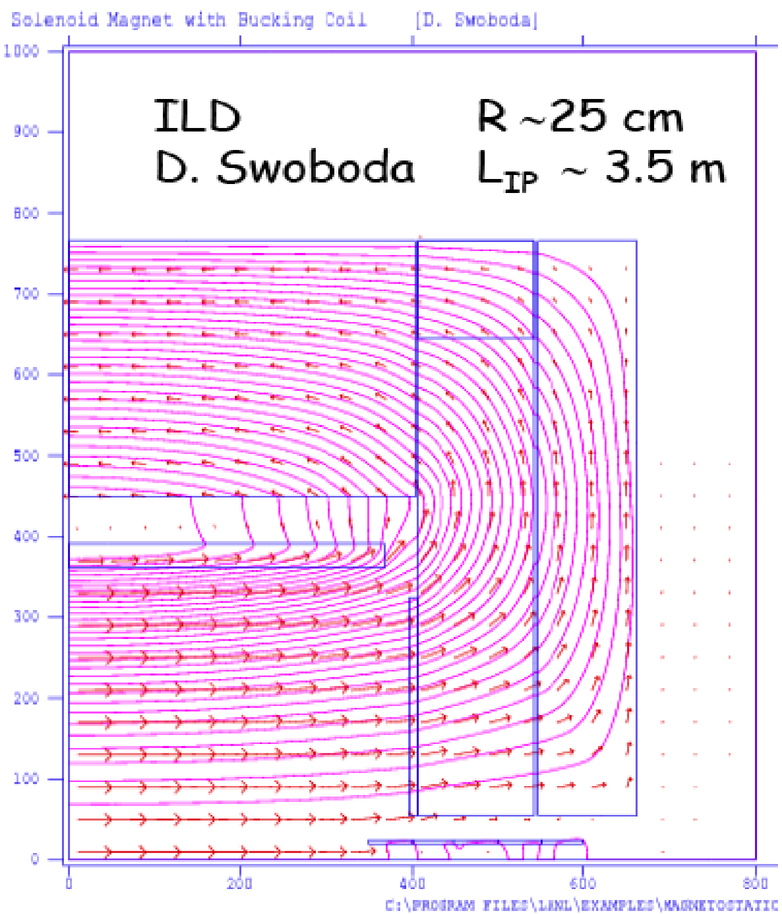


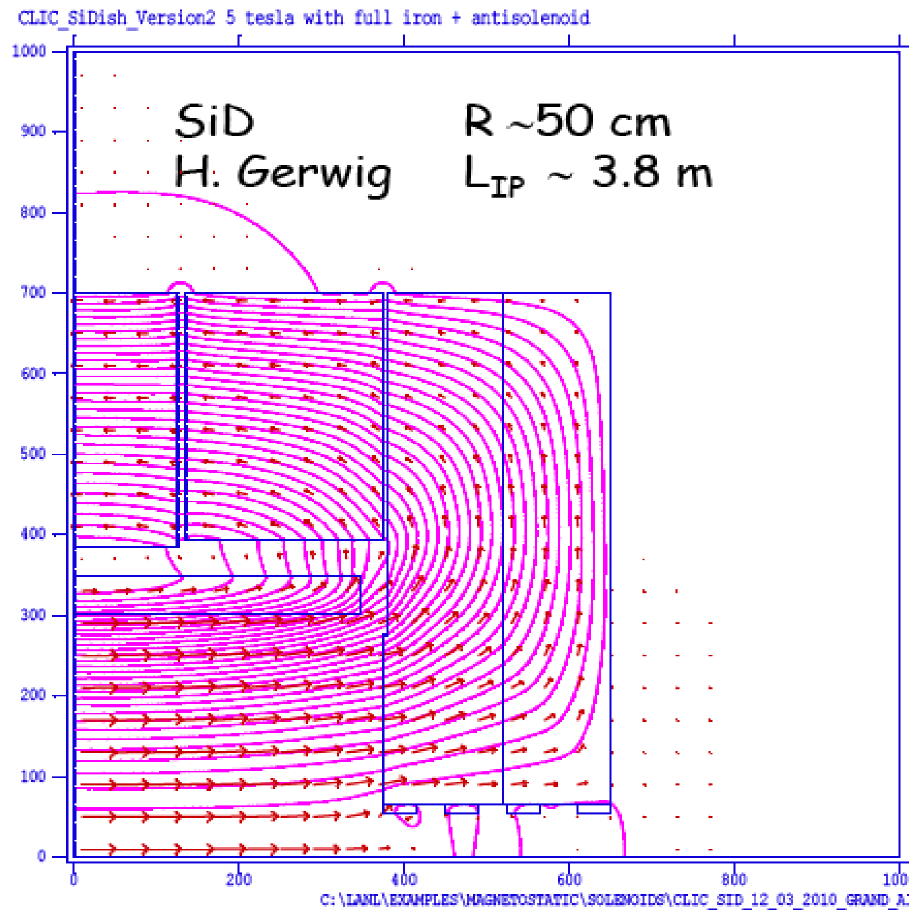


Anti-solenoid protects QD0 magnet:

B.Dalena

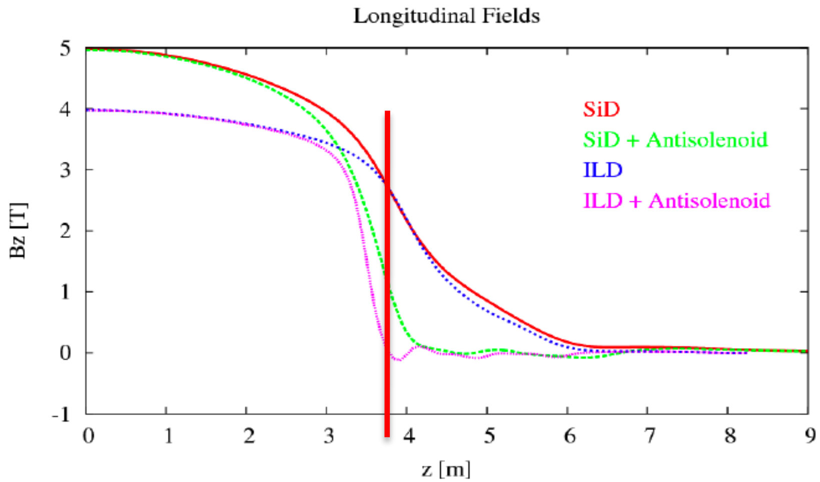
Field Computation



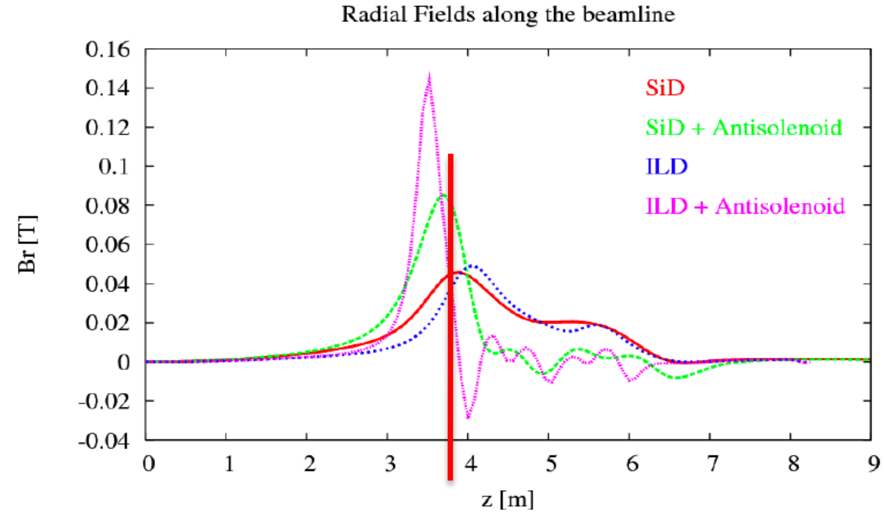


- Engineering design to be made
- Find way to protect QD0 even if one of the solenoids trips

Longitudinal Field along the beamline



Radial Field along the beamline



Conclusion & Outlook

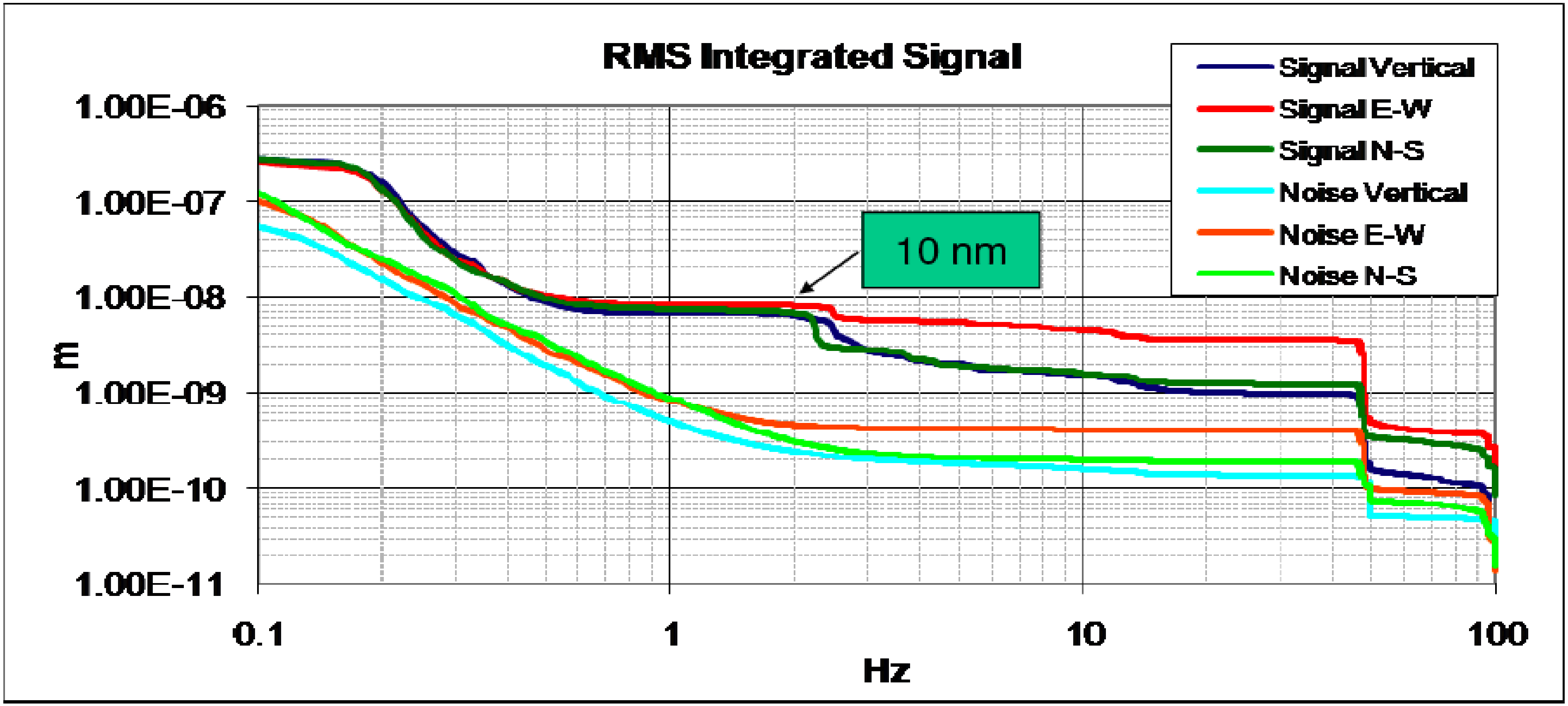
- The two compensating solenoid perform in the same way from the beam optics point of view. Vertical dispersion and <x',y> coupling due to main solenoid field reduced > 90%
- Luminosity optimization for Incoherent Synchrotron Radiation might be required
- Compensating solenoid can help in reducing the dynamic tolerances due to field instability (provided the field changes scale in the same way!)

The residual vertical dispersion and <x', y> coupling must be compensated

- Optimization of the compensating solenoid
- Using the other magnets of the FFS

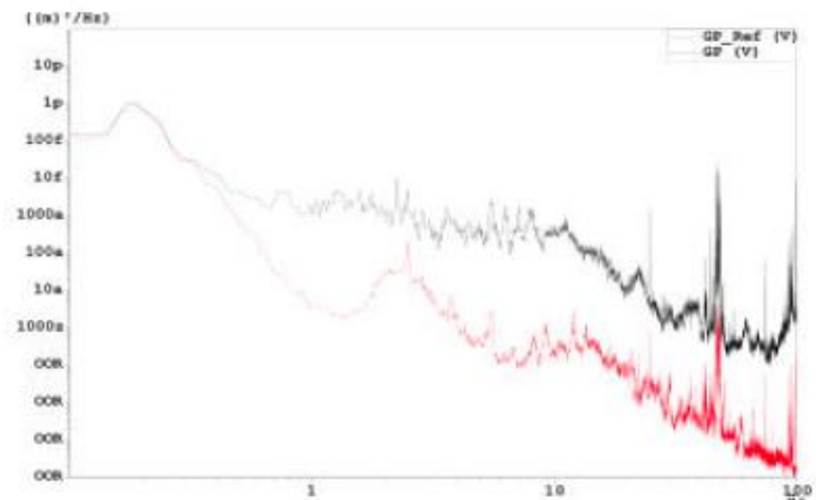
Ground motion measurement in CMS

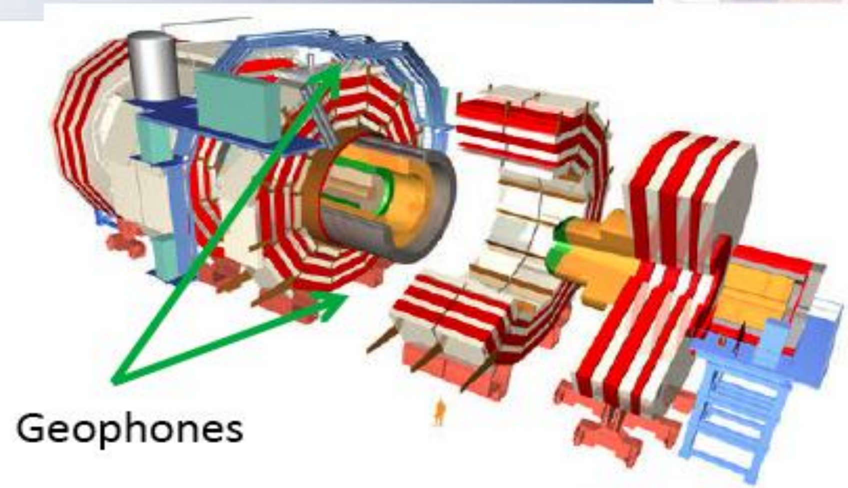
- To measure the ground vibration, two geophones were placed close together on the floor under YB0.
- The measurements were provided while the **cooling systems were off.**



CMS top of Yoke measurement

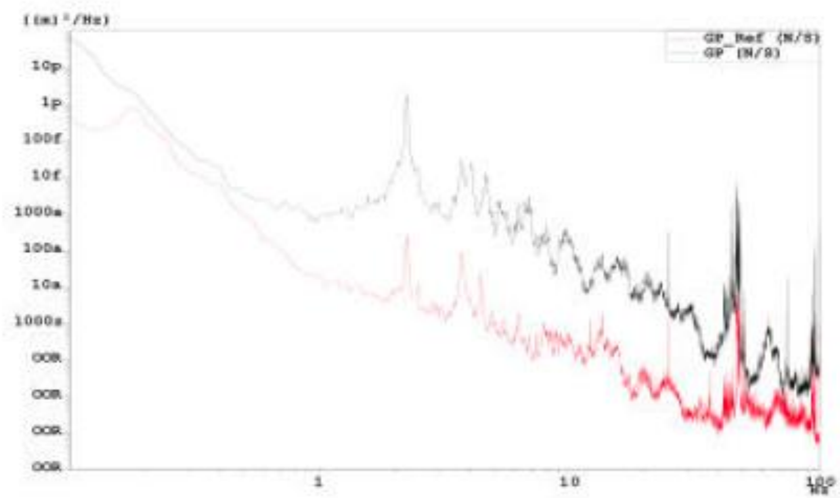
PSD of the signals Vertical direction

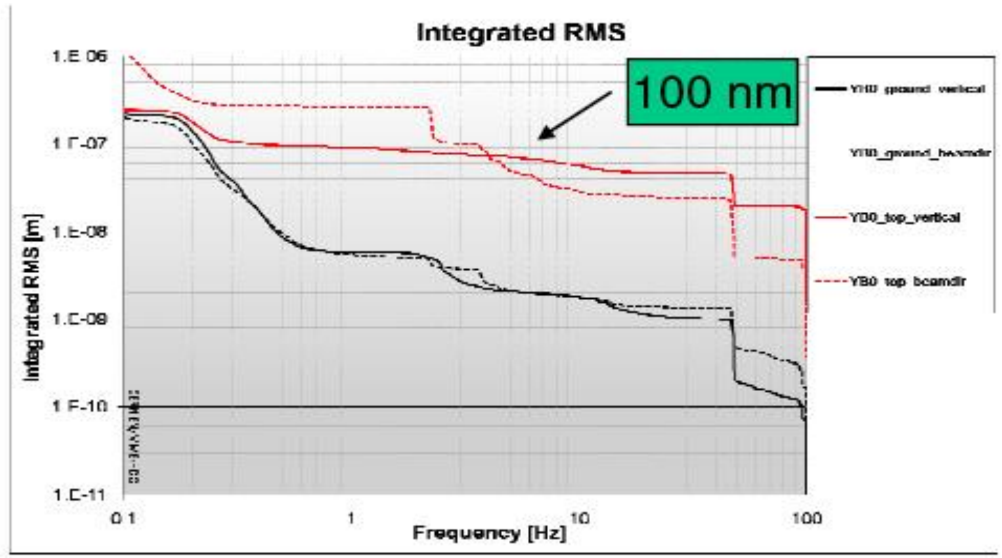




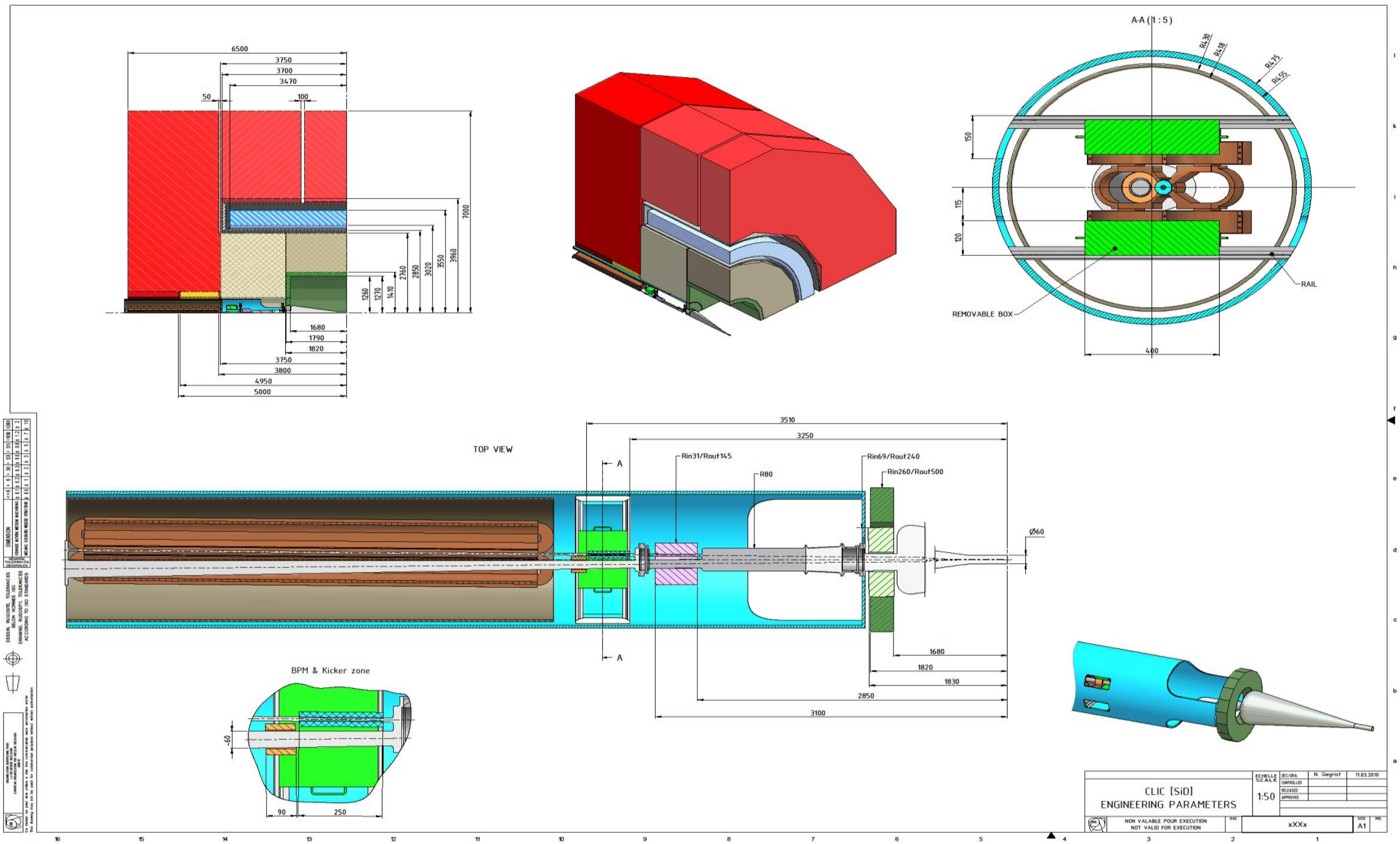
Cooling system OFF

PSD of the signals Beam direction



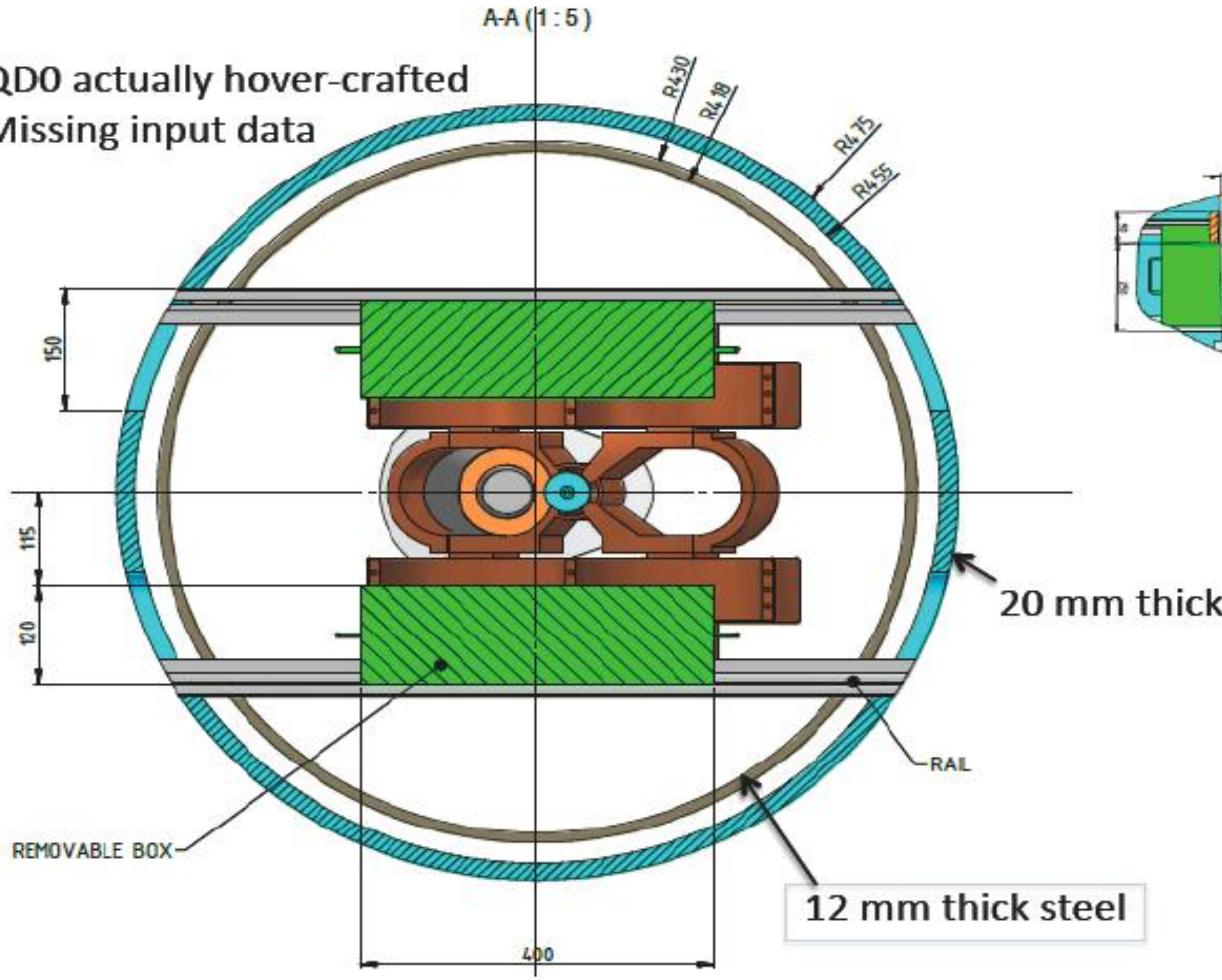


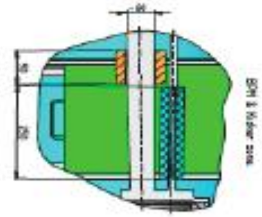
Latest CLIC-SiD detector

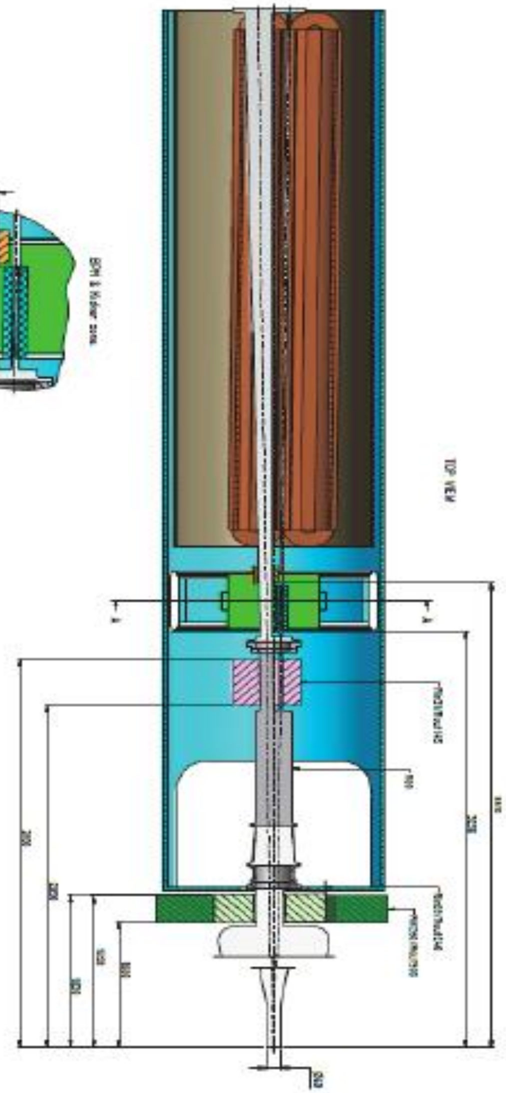


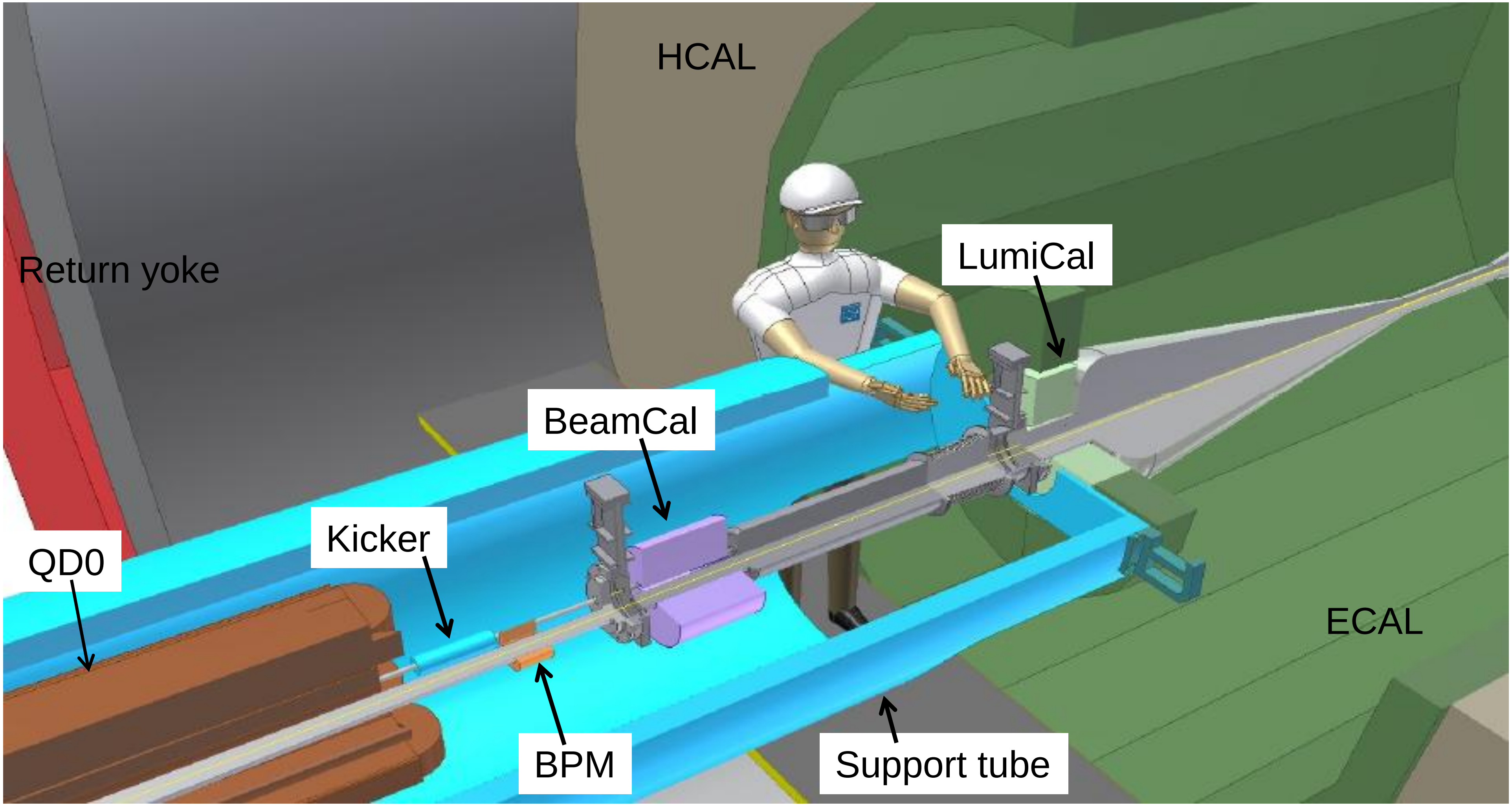
Cross-section support tube, dimensions

QD0 actually hover-crafted
Missing input data

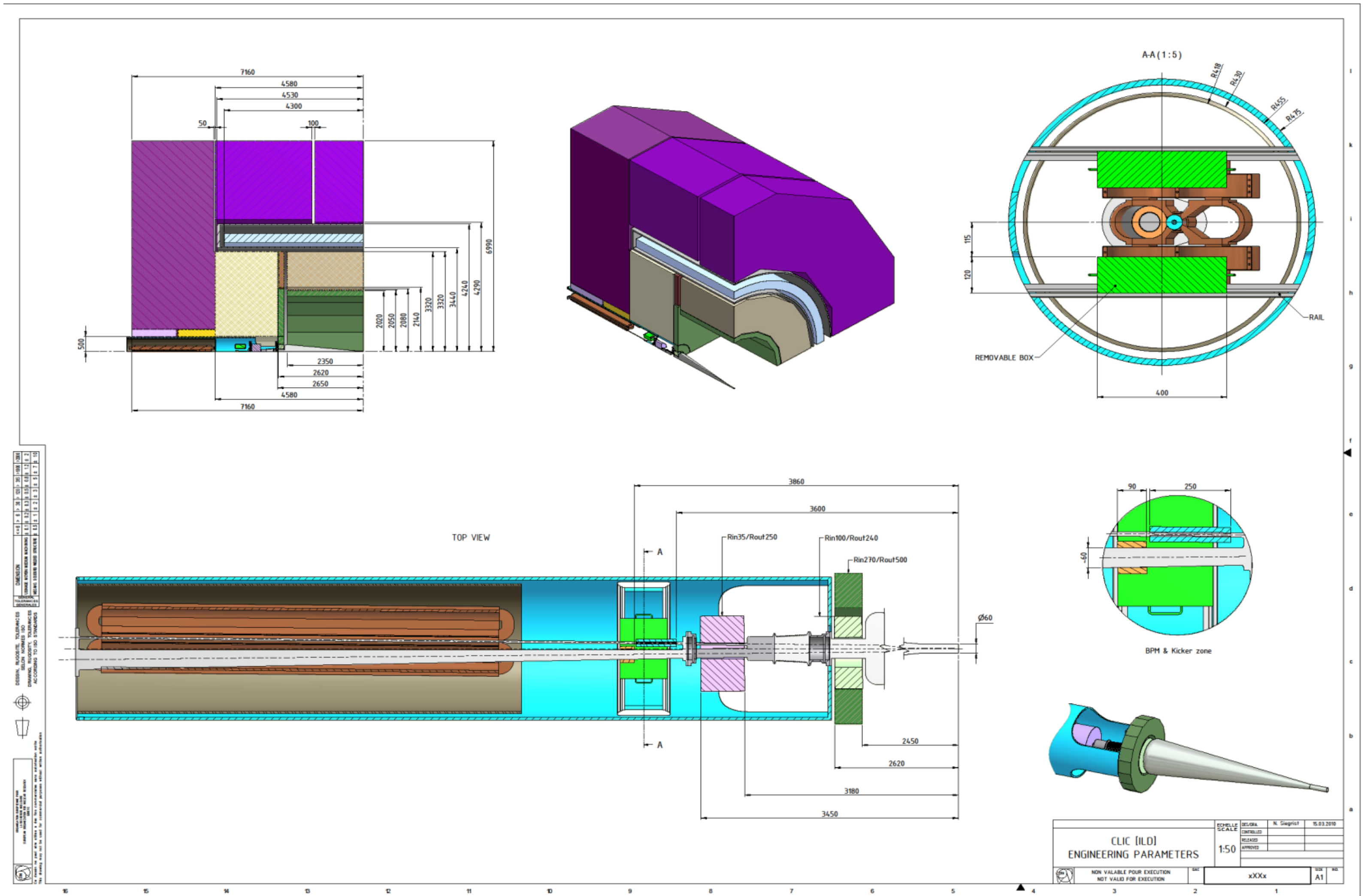




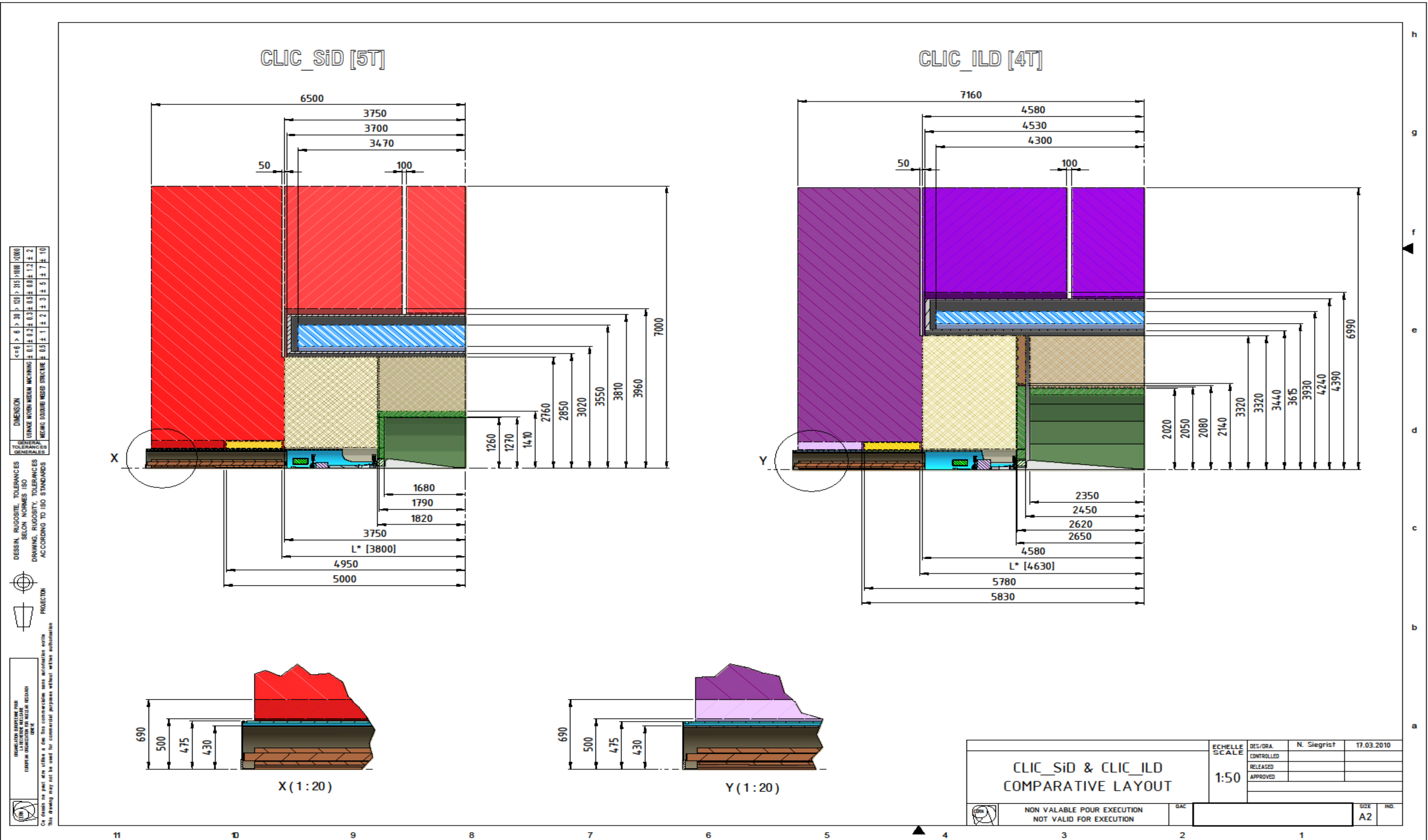



HCAL
Return yoke
LumiCal
BeamCal
Kicker
QD0
ECAL
BPM
Support tube

ILD parameter drawing



Comparison between the two detectors



Split QD0 in several magnets to allow push-pull?

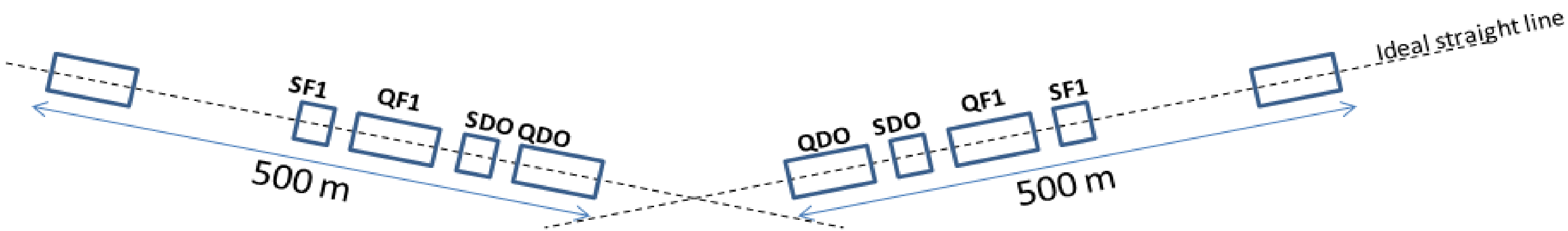
Helene Mainaud

Determination of the position of QD0 w.r.t other components of the BDS (500 last m)

- **Requirements:**

  ✓ 10 µm (for L*=3.5 m), rms value

  ✓ Position of the zero of the QD0 w.r.t to the ideal straight line of the 500 m last meters of BDS



- **Solution proposed:**

  ✓ Stretched wire + WPS sensors

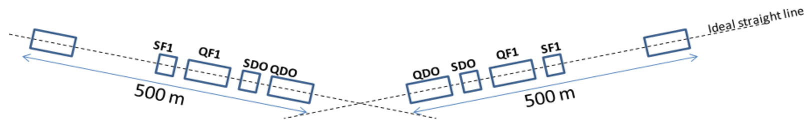
  ✓ Same solution than for the main linac, except the length of wire (500 m instead of 200 m)

  ✓ 500 m wire validated in TT83 tunnel in 2008.

Determination of the position of QD0 w.r.t other components of the BDS (500 last meters)

- **Remaining issues**
    - ✓ 10 microns (rms) concerning the position of the zero of QD0
        - Find a method a fiducialisation of QD0 better than 5 μm
            - ✓ State of the art under progress
        - « Trade-off » with beam dynamics.
    - ✓ Integration
        - Integrate the wire, the wire stretcher and WPS sensors
        - Propose a method to displace the wire stretcher to the tunnel, when QDO is dismounted

Helene Mainaud

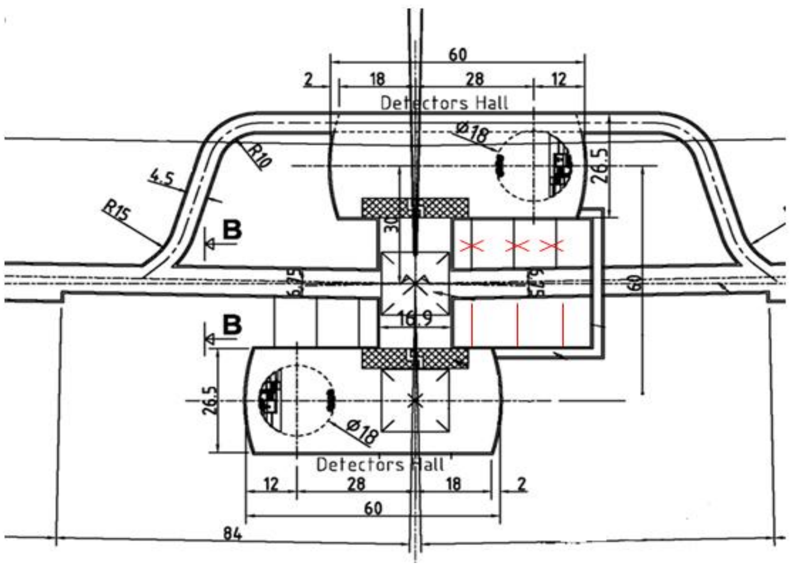


Determination of the position of QD0 w.r.t other components of the BDS (500 last meters)

- **Another issue:**

  ✓ The BDS are like 2 antennas: the « ideal straight lines » will have to meet at the IP. Some permanent monitoring systems giving the relative position of the two antennas will be needed (like in the LHC).

  One interesting point: the fact that the detector is push/pull will allow some measurements across the cavern from time to time, which is very important for the geometry of the machine.



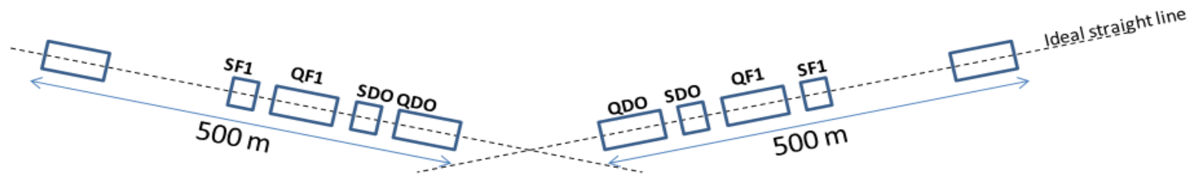
Addressed by the CES Working Group

Helene Mainaud

Monitoring of the position of one QD0 w.r.t the other

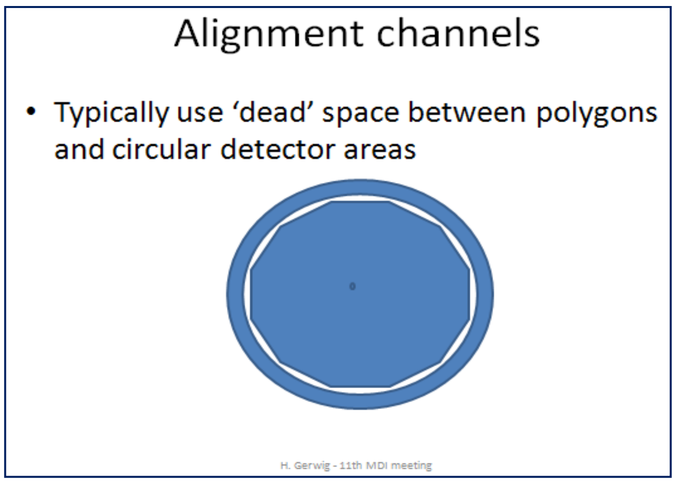
- **Requirements:**

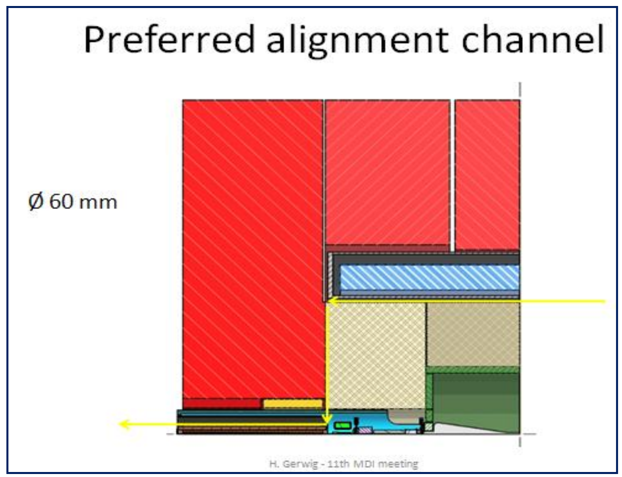
  ✓ The best we can!

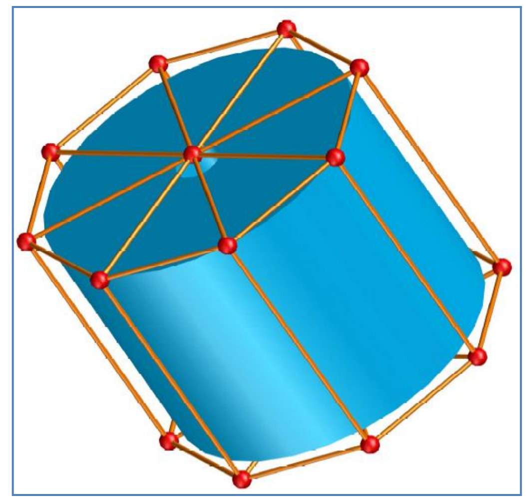


- **Solution proposed:**

  ✓ Solution based on RASNIK system, through the detectors (using dead space between detector areas)







Monitoring of the position of one QD0 w.r.t the other

- **Remaining issues:**

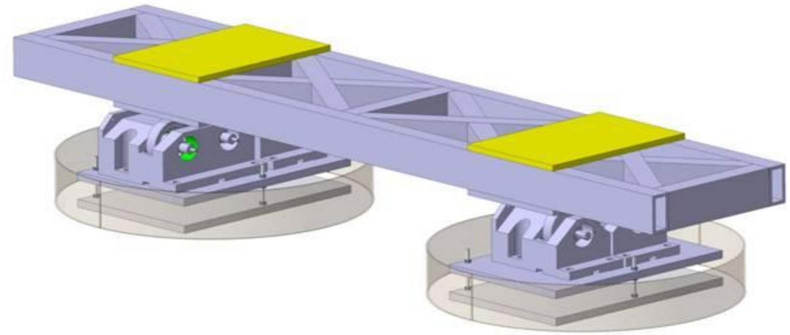
  ✓ Perform simulations to find the best configuration
  - A proposal was sent to NIKHEF, we are waiting for feedback.
    We need to find out the performance of a 3D network of RASNIK, e.g. to produce data for all kind of deformations, including thermal elongations of bars, struts or planes, sag and node deformations
  - Simulations will start under ARAMys

  ✓ Validate the proposed solution

Helene Mainaud

Re-adjustment solution: cam movers for 5 DOF

- **Requirements:**
  - ✓ Sub-micrometric displacements
  - ✓ Compatible with stabilization requirements



- **Solution proposed:**
  - ✓ Cam based system : same than for the MB quad of the linac

- **Remaining issues:**
  - ✓ Integration!

Things needed to be studied for nm stabilisation

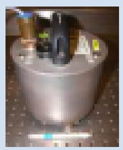
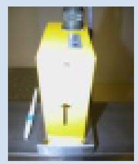
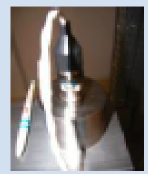
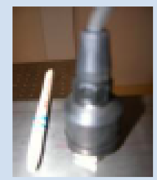
- Instrumentation:
  - nm , low frequency, compact, rad hard, insensitive to magnetic field
- Mechanics=> design and dynamic calculations
  - Maximise rigidity, Minimise weight, Minimise beam height, Optimise support positions
- Stabilization strategy
  - automatics, active or passive isolation, feedback etc…

Sensors that can measure nanometres

Absolute velocity/acceleration studied at LAPP:

Type of sensors	Electromagnetic geophone	Electrochemical geophone	Piezoelectric accelerometers		
Model	GURALP CMG-40T	SP500-B	ENDEVCO 86	393B12	4507B3
Company	Geosig	PMD Scientific	Brüel & Kjaer	PCB Piezotronics	Brüel & Kjaer
Sensibility	1600V/m/s	2000V/m/s	10V/g	10V/g	98mV/g
Frequency range	[0.033; 50] Hz	[0.0167; 75] Hz	[0.01; 100] Hz	[0.05; 4000] Hz	[0.3; 6000] Hz
Measured noise (f > 5Hz)	0.05nm	0.05nm	0.25nm >50Hz: 0.02nm	11.19nm >300Hz: 4.8pm	100nm

Sub-nanometre measurements


Relative displacement/velocity:

Capacitive gauges :Best resolution **10 pm (PI) , 0 Hz to several kHz**

Linear encoders best resolution 1 nm (Heidenhain)

Vibrometers (Polytec) ~1nm at 15 Hz

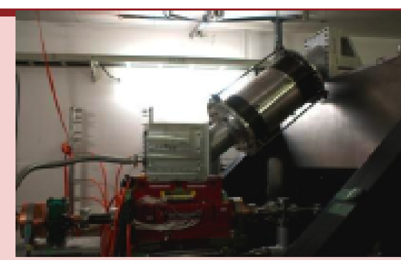
Interferometers (SIOS, Renishaw, Attocube) **<1 nm at 1 Hz**

CERN test bench : membrane and interferometer

OXFORD MONALISA (laser interferometry)

Optical distance meters

Compact Straightness Monitors (target 1 nm at 1 Hz)



ATF2 vibration and vacuum test
⇒Validation
⇒Next: optical test

Actuators

Selection actuator type: comparative study in literature

First selection parameter: Sub nanometre resolution and precision

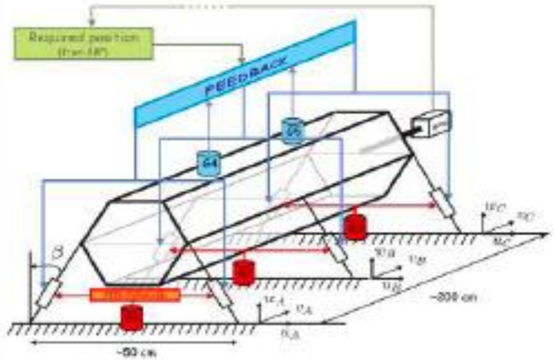
This excludes actuator mechanisms with moving parts and friction, we need **solid state mechanics**

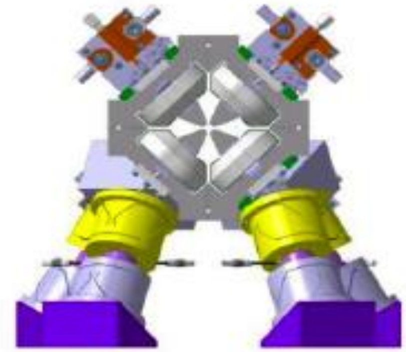
Actuator type	Rigidity	Remarks
Piezo electric materials	High rigidity	+ Well established - Fragile (no tensile or shear forces), depolarisation
Magneto Strictive materials	High rigidity	-Rare product, magnetic field, stiffness < piezo, - force density < piezo + No depolarisation, symmetric push-pull
Electrostatic plates	No rigidity, ideal for soft supports	Risk of break through, best results with µm gaps, small force density, complicated for multi d.o.f. not commercial
Electro magnetic (voice coils)	No rigidity, ideal for soft supports	Heat generation, influence from stray magnetic fields for nm resolution
~~Shape Memory alloys~~		Slow, very non linear and high hysteresis, low rigidity, only traction
~~Electro active polymers~~		Slow, not commercial

Option CERN: Rigid support and active vibration control

Approach: PARALLEL structure with inclined actuator legs with integrated length measurement (<1nm resolution) and flexural joints

Rigid: less sensitive to external forces but less broadband damping

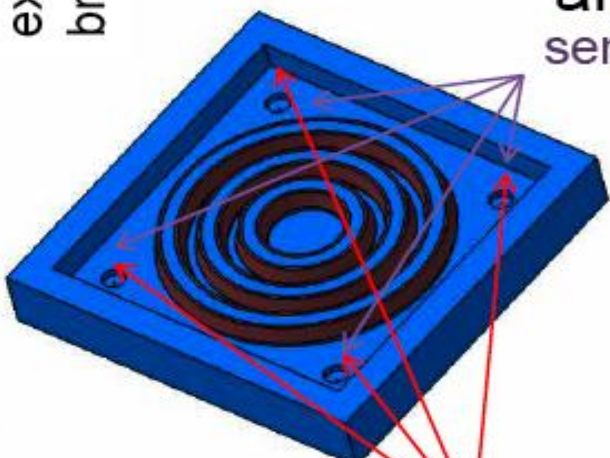




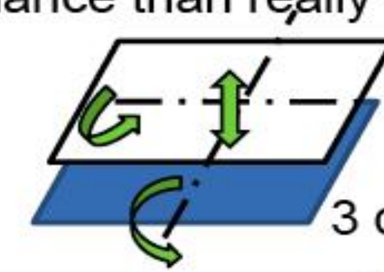
Concept drawing

Up to 6 d.o.f.

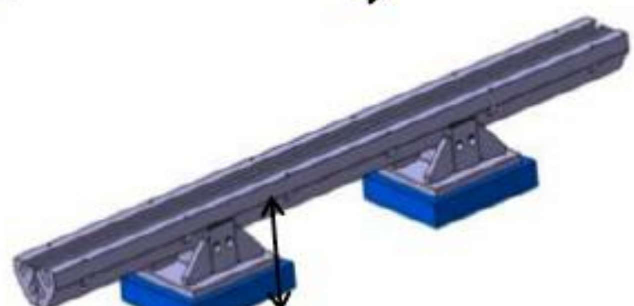
Option LAPP: Soft support (joint more for guidance than really « soft ») and active vibration control



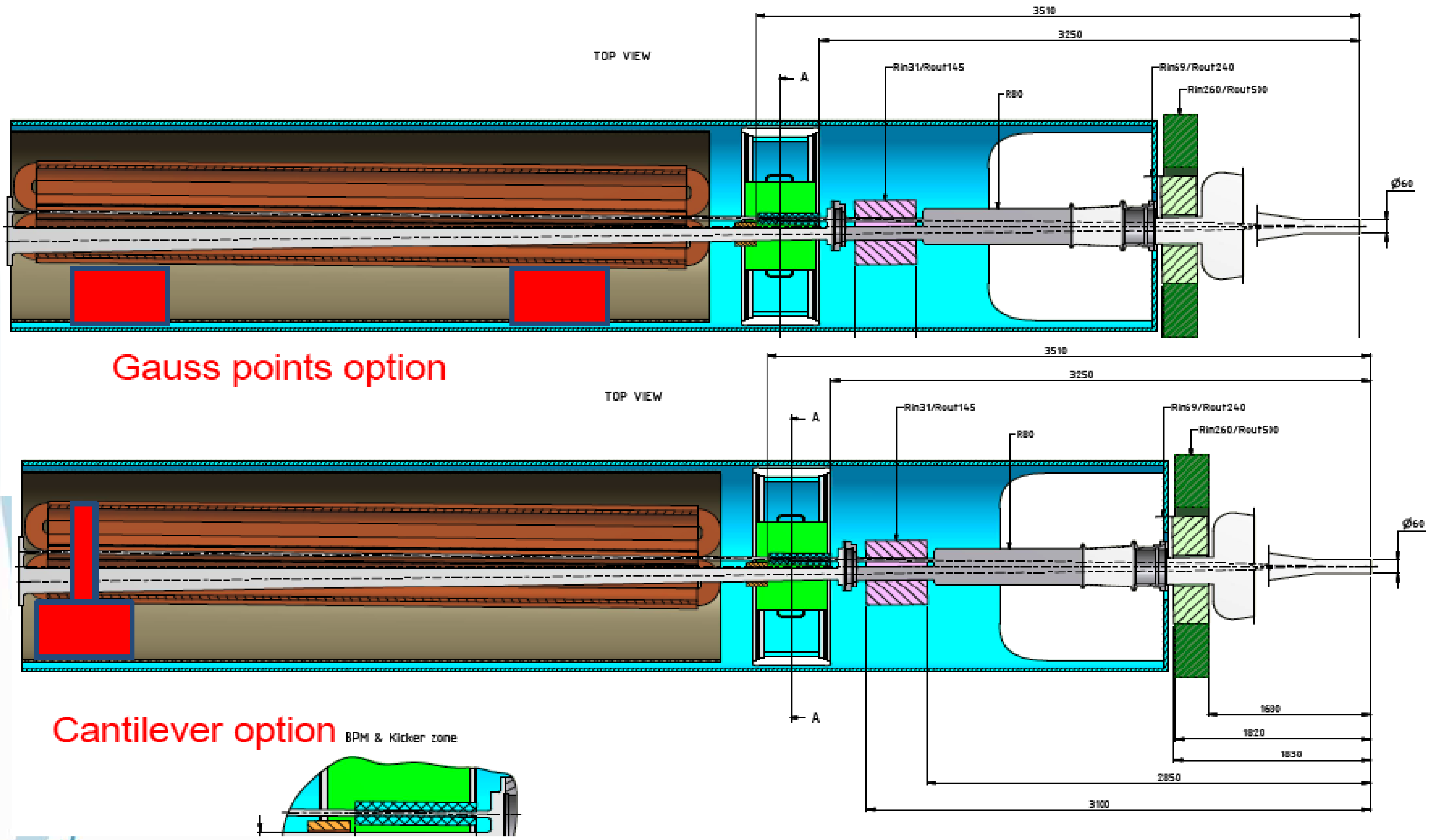
Soft elastomere joint in between



3 d.o.f. :



How to integrate with the rest (cantilever or Gauss points)



Test program at LAPP:

Currently: tests on a sensor borrowed from micro-epsilon (CS601-0.05) on a dedicated test set-up.
Have to give back end of this week
⇒Preliminary results show that a nanometre movement can be measured by the sensor

Bought a sensor from PI (D-015): will receive beginning June, complete (not quick and dirty like currently on borrowed sensor) for about a month. Then if OK, we will buy 3 more: receive around end August. Then tests on isolation device can start.

Study elastomere : shape (recent tests are difficult to interpret, need a better study) and fabrication process: unique piece vs separate rings)

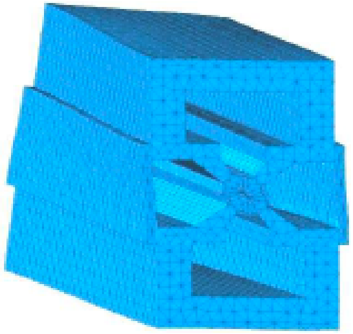
If time, then work can be done on FF magnet.

L.Pacquet, G. Deleglise

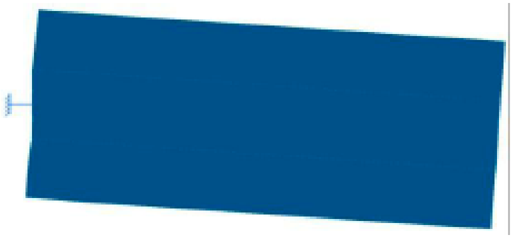
Preliminary FF calculations

just preliminary tests to get a feeling of what is going on…the numbers are not optimized, the tendency of the frequency of first mode to go up or down is correct!

Solid block without coils : 991Hz

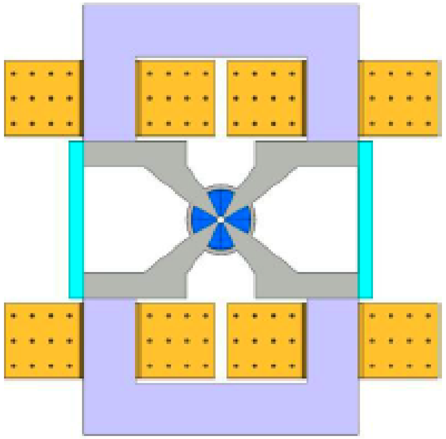


Cantilever : 125Hz

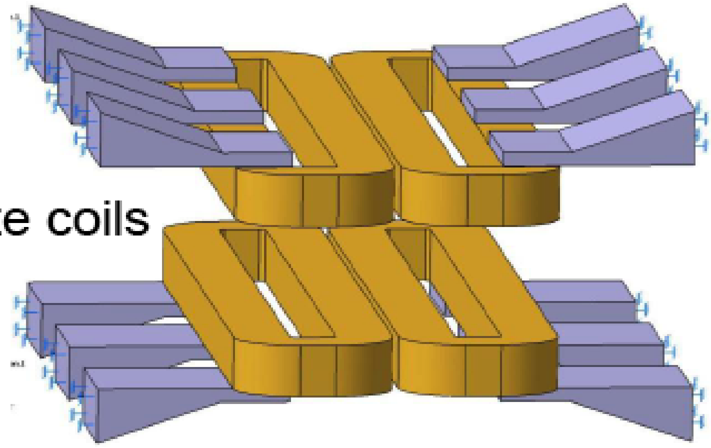


2 supports under magnet : 249Hz

Solid block with mass of coils : 557Hz



Work started with separate coils



Pre-isolator – How does it work?

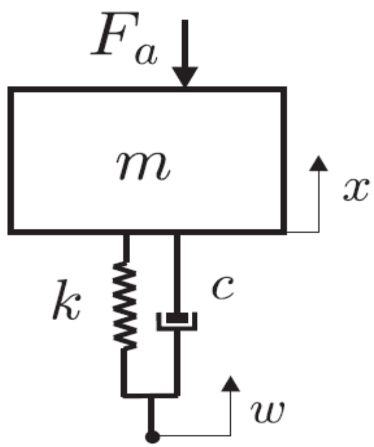
Low dynamic stiffness mount **+** Large mass

natural frequency around 1 Hz

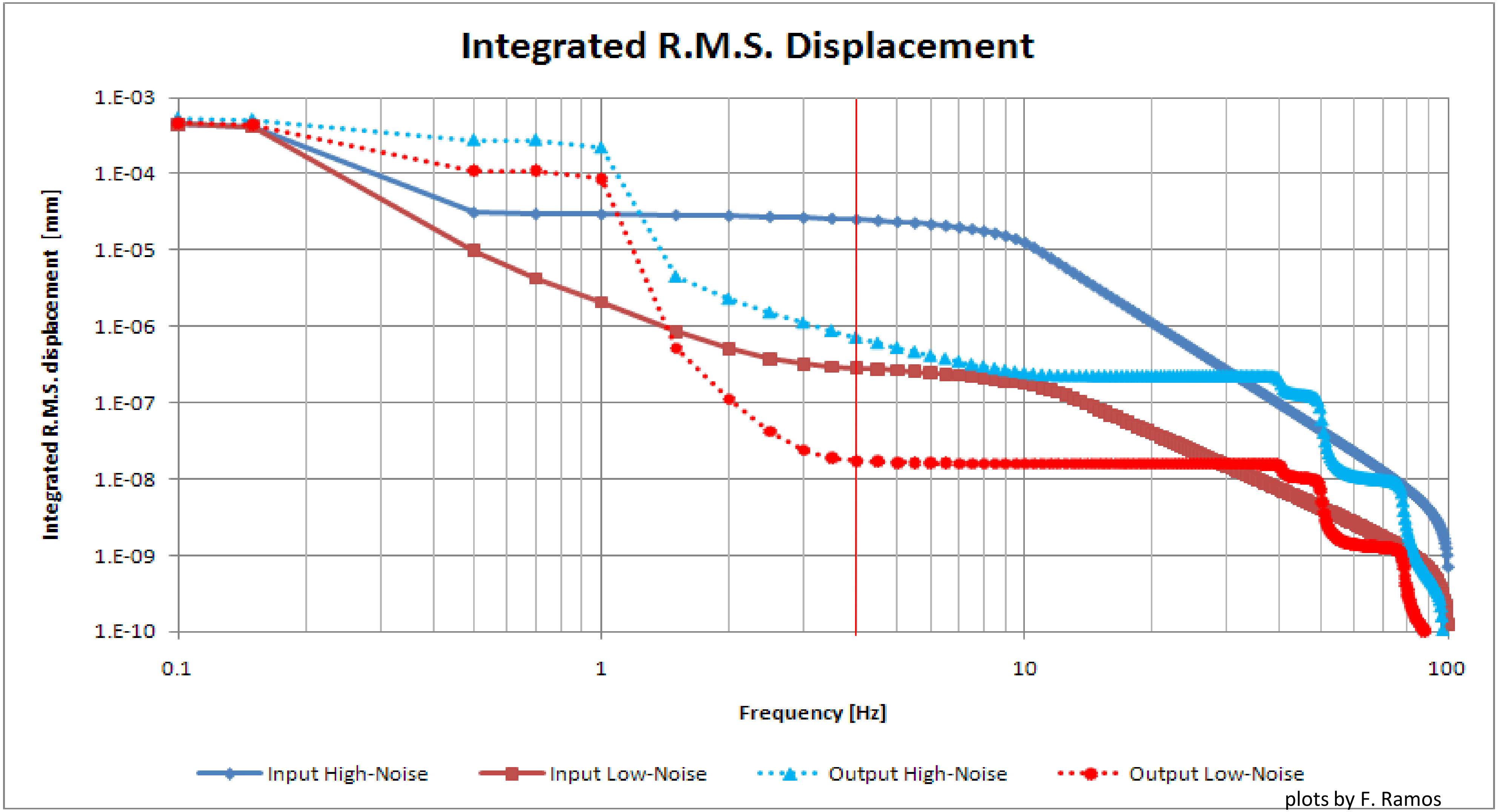
50 to 200 tons

Acts as a low-pass filter for the ground motion (w)

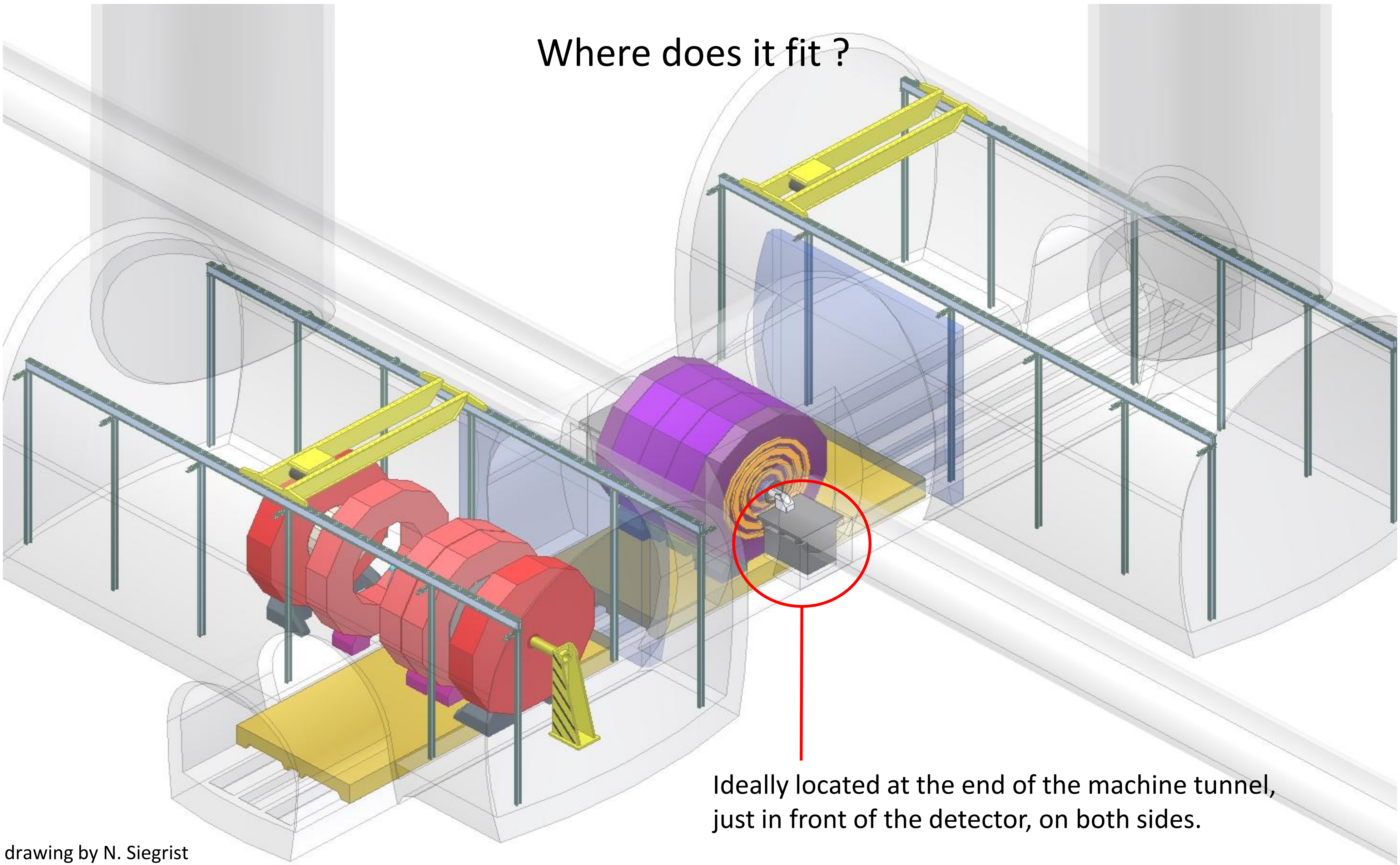
Provides the inertia necessary to withstand the external disturbances (F_a), such as air flow, acoustic pressure, etc.)



RMS vertical displacement reduced by a factor >10 from 4 Hz.



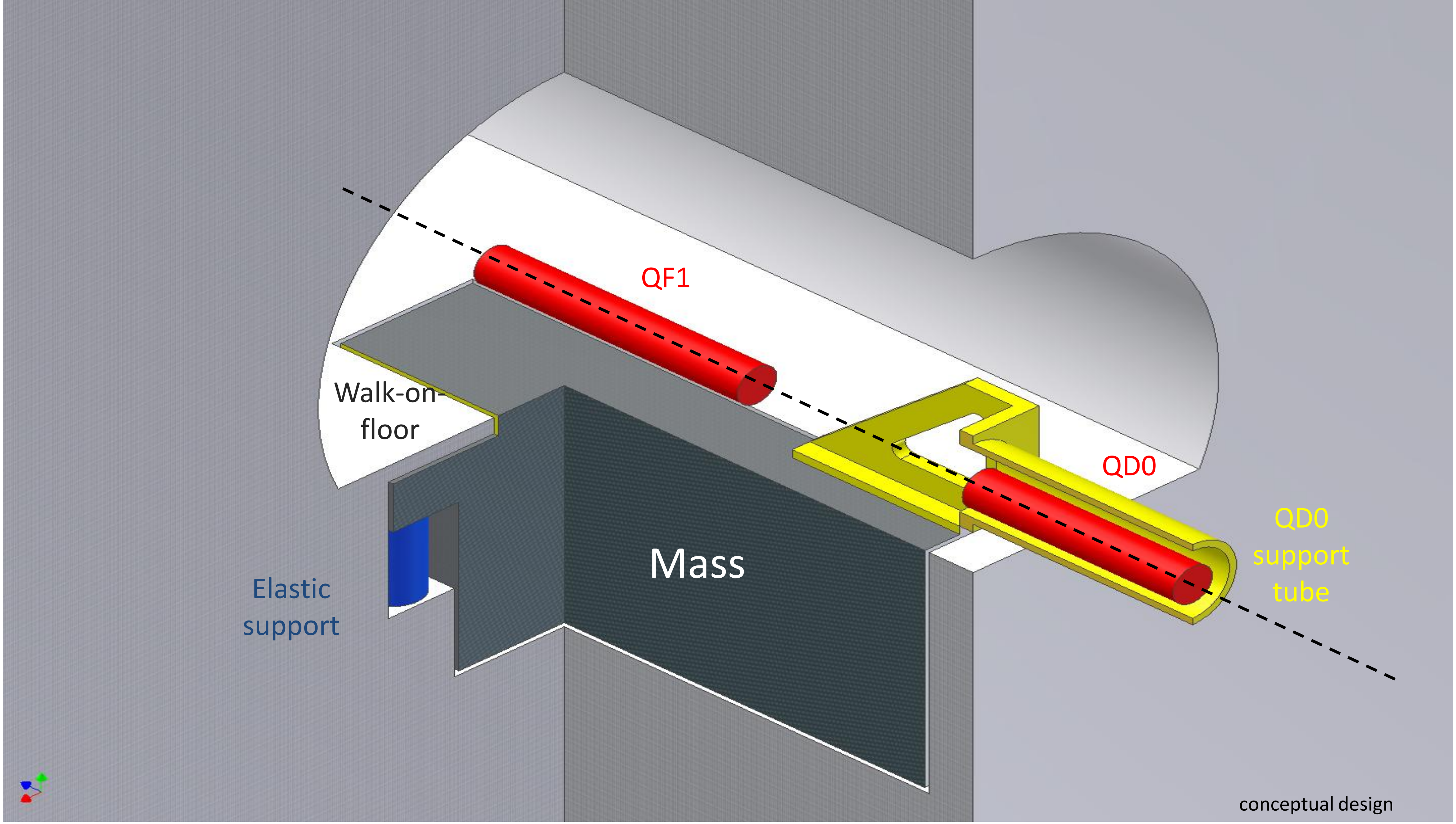
Where does it fit ?



Ideally located at the end of the machine tunnel, just in front of the detector, on both sides.

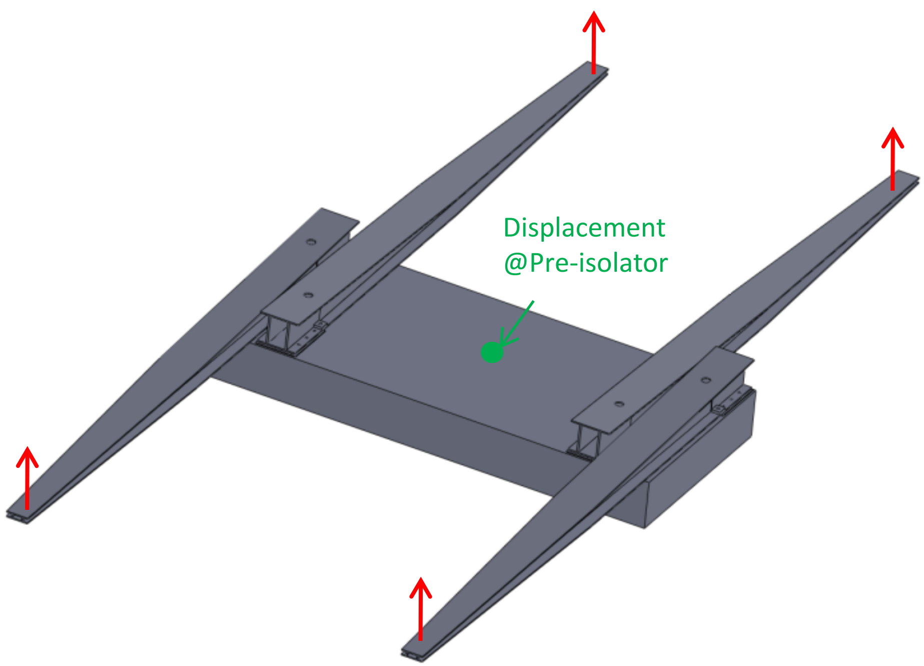
drawing by N. Siegrist

How can it be realized ?



Small scale prototype test proposed:

Experimental set-up – How ?



The prototype needs to be:

Simple to design/build/assemble
Easy to "debug" & tune
Cheap

Proposal:
40 ton mass supported by
4 structural beams acting as flexural springs

P.Burrows, J.Resta-Lopez

CLIC IP-FB system latency issues

PRELIMINARY

- Irreducible latency:
  - Time-of-flight from IP to BPM: t_{pf}
  - Time-of-flight from kicker to IP: t_{kf}
- Reducible latency:
  - BPM signal processing: t_p
  - Response time of the kicker: t_k
  - Transport time of the signal BPM-kicker: t_s

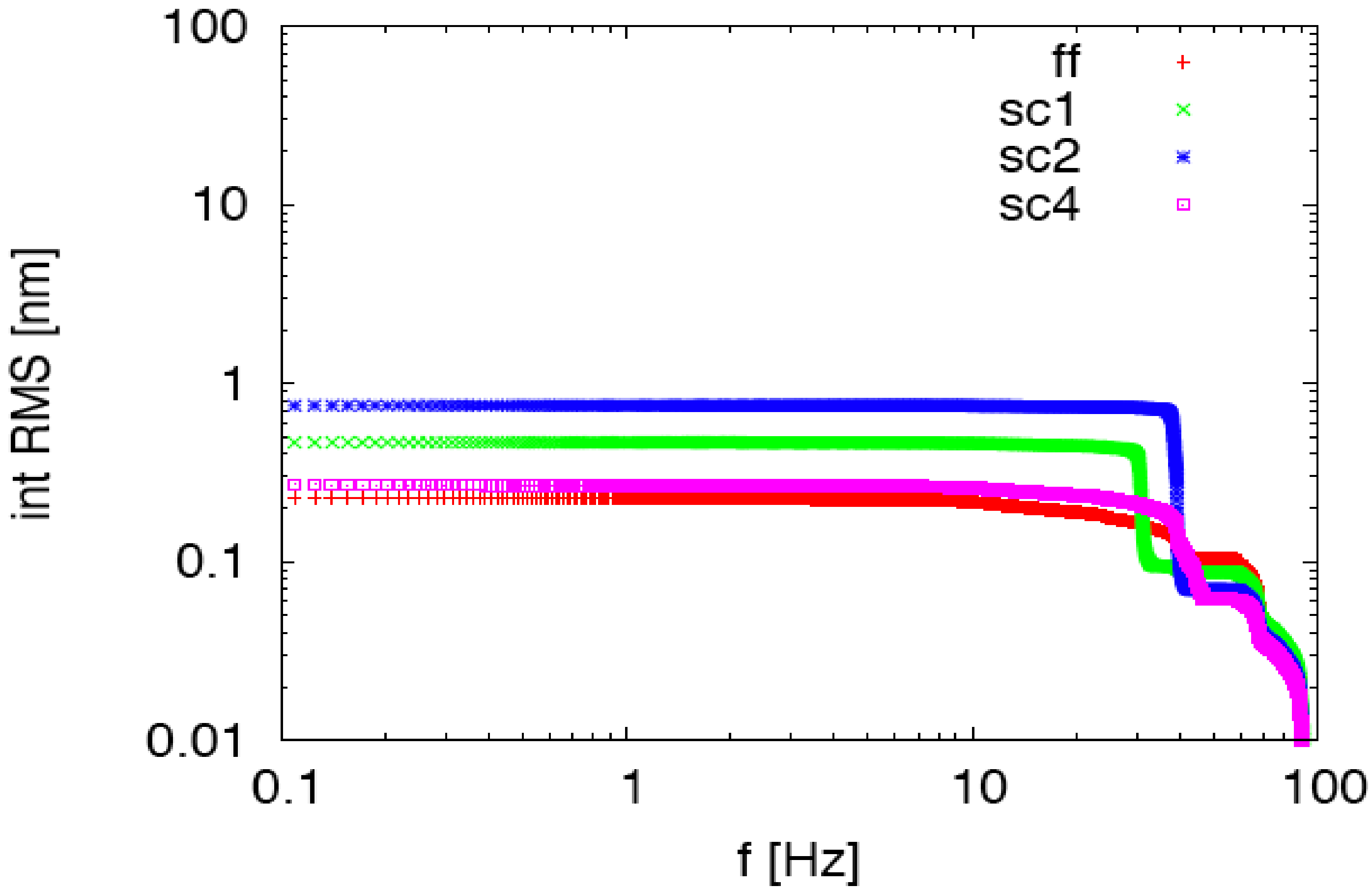
Study and test of an analogue FB system for 'warm' linear colliders: FONT3:

P. Burrows et al. "PERFORMANCE OF THE FONT3 FAST ANALOGUE INTRA-TRAIN BEAM-BASED FEEDBACK SYSTEM AT ATF", Proc. of PAC05.

Comparison of tentative latency times for a possible CLIC IP-FB system with the latency times of FONT3

Source of delay	Latency FONT3 [ns]	Latency CLIC [ns]
$t_{pf} + t_{kf}$	4	20
t_s	6	7
t_p	5	5
t_k	5	5
Total t_{FB}	20	37

Inclusion of Cantilever



- Combination of ground motion, mechanical stabilisation, beam feed-forward (simplified), beam-beam feedback and cantilever is shown

Have to repeat with full model of realistic elements and equipment

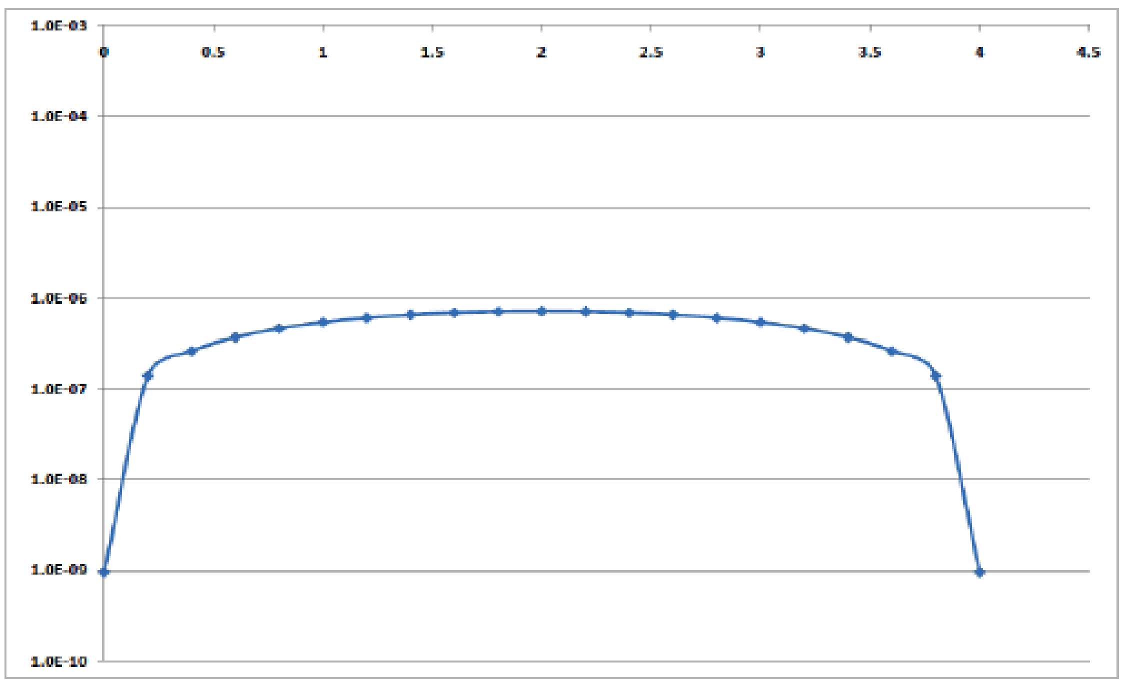
VACUUM IN INTERACTION REGION:

Conclusions and Outlook

- It has been verified with FASTION simulations that the vacuum specification of the CLIC-BDS is 10nTorr (in terms of partial pressures of H_2O and CO), as was extrapolated from the ML simulations
- Assuming 10 nTorr as base pressure along the BDS, coherent motion can appear if the pressure is degraded above 10^4 nTorr over the last 400m
- Assuming 10 nTorr as base pressure along the BDS, a pressure of 10^5 nTorr is not enough to excite a coherent instability, if only present over the last 20m of BDS
- All the above study only sets the limits above which **coherent motion** appears as an effect of the interaction beam-ions
  - ⇒ **No incoherent effects** have been carefully looked into
  - ⇒ **Emittance growth** could still be a problem for very large values of pressure, even over short distances
  - ⇒ All incoherent effects could be in principle studied via numerical simulation, but a full sensitivity study to the numerical parameters is necessary (which can require very time consuming checks)

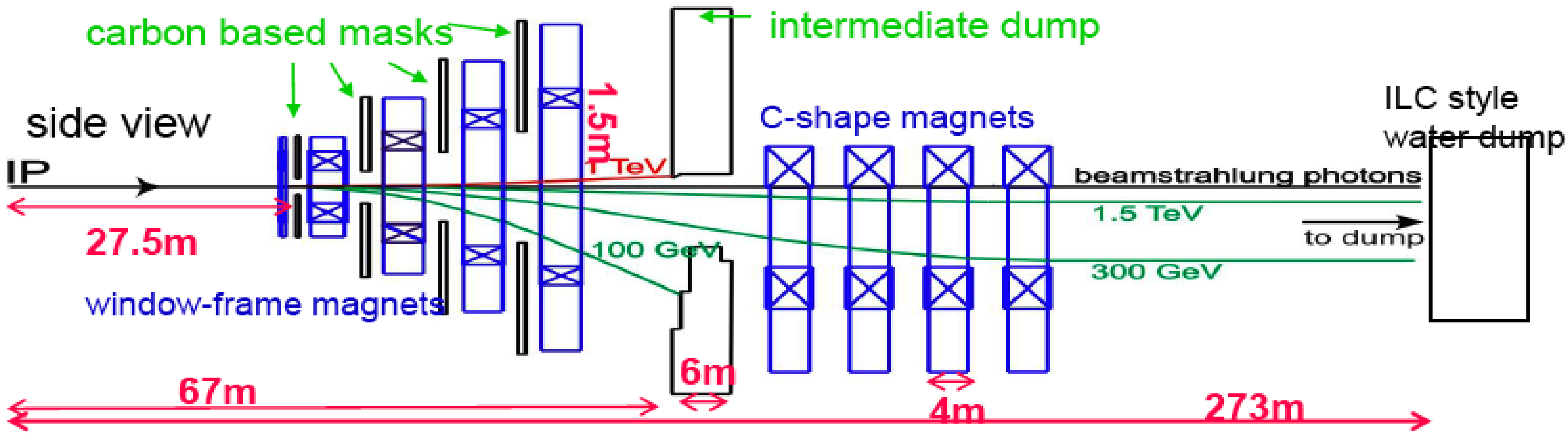
Unbaked Pressure Profile in QD0

- Static pressures
  - Average 4.8x10^{-7} mbar [~3.6x10^{2} nTorr]
  - Peak 8.1x10^{-7} mbar [~6x10^{2} nTorr]
  - Achievable pressure is dominated by the small conductance of the tube and the outgassing rate
- Dynamic pressure components
  - Additional gas load due to surface bombardment by ions, electrons and photons will increase these static pressures
  - Some data starting to arrive from A.Sailer, but calculations are time-consuming
  - Beryllium in the experimental chamber has a high secondary electron yield and may need special coating



Static partial pressure of H_2O [mbar] along the QD0 beam tube [m]

Post Collision Line: Status for CDR



- Baseline Layout of the Post Collision Line
  → IP to main beam-dump: 273m! (due to constraints from CE)
  + Conceptual design of magnets
  + Conceptual design of intermediate dump and masks
  + Conceptual design of vacuum

New ideas for cavern layout:

Introduction.

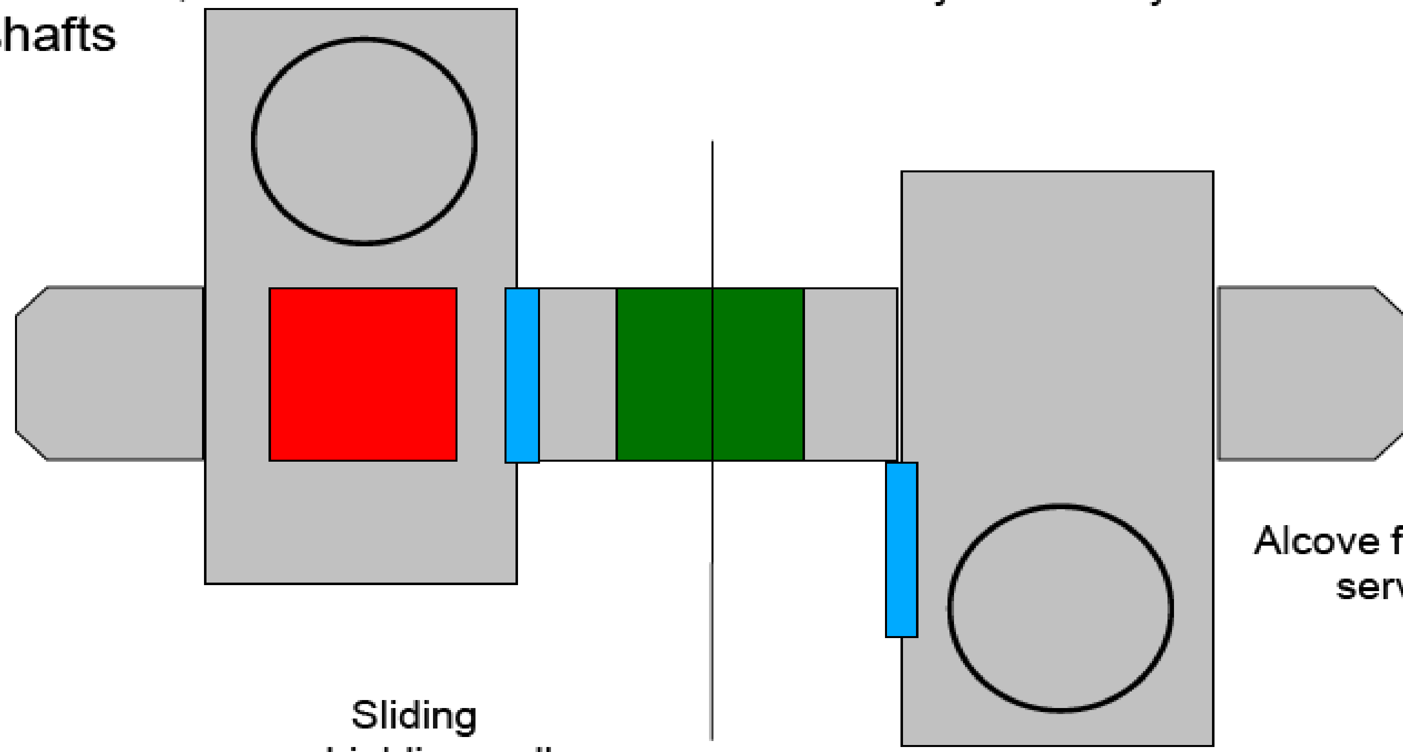
The push-pull scenario and the coexistence of two detectors in the same experimental area sets some specific requirements to the civil engineering and to the design of underground infrastructures.

- ❑ The most basic one being a fair sharing of the underground facilities between the two detectors → symmetric layout.
- ❑ Then the possibility to move the detector form garage to beam in the fastest and safest way → detector platform, cable-chains.
- ❑ Third, to guarantee, by an appropriate design, that the personnel safety is always assured → shielding of beam-area.
- ❑ The detector assembly scenario plays a fundamental role in the design of the underground facilities → crane capacity, assembly space.
- ❑ Finally, contribute to reduce the noise injected to the machine final focus magnets → integrate a passive isolator at the interface between machine and detector.

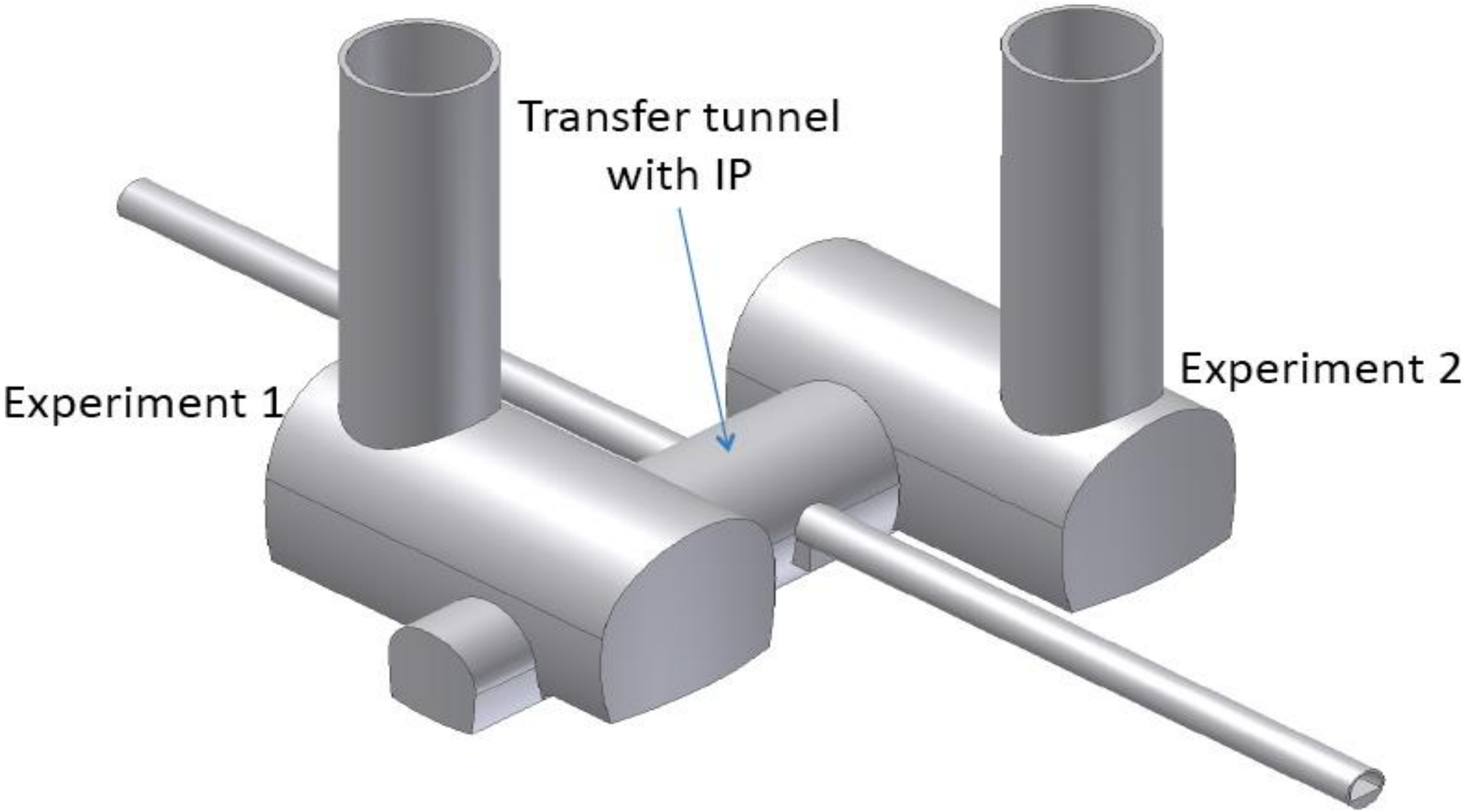
A.Gaddi, H.Gerwig, A.Hervé, N.Siegrist, F.Ramos

UX Cavern optimization.

Cavern volume: 95,000 m^3
2 x Φ16m shafts

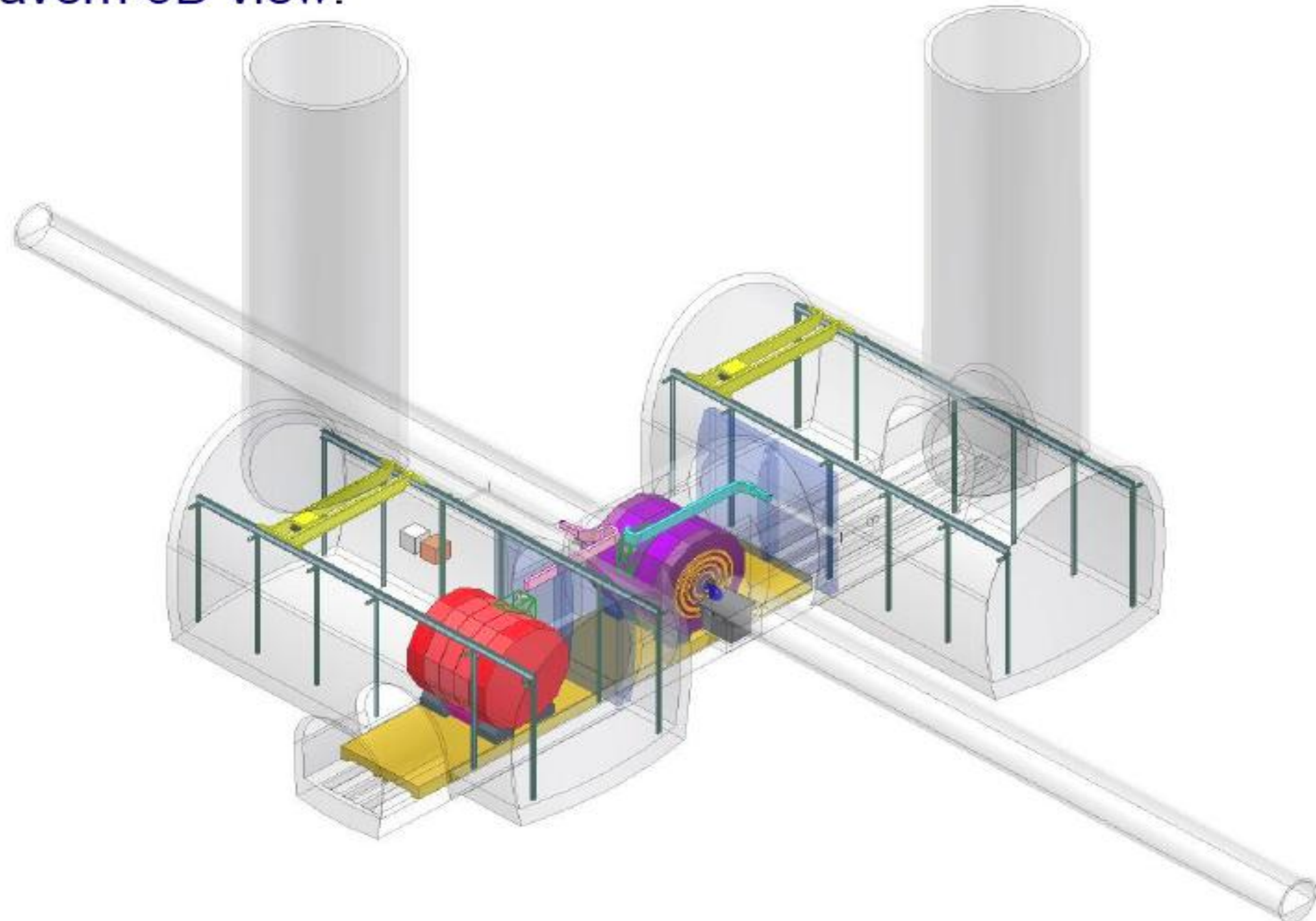


CLIC cavern



Experimental Area Layout

UX Cavern 3D view.



SUMMARY AND OUTLOOK

- Over the last year we have made significant progress in the design of the QD0 magnet and in its integration, including the infrastructure and concepts for alignment and stabilisation
- The next step is a full simulation of the expected performance of stabilisation combined with the other feedbacks, as shown but with the latest parameters
- A prototype (short) QD0 magnet will be constructed and allow tests in terms of field quality and mechanical behaviour.
- The MDI group also considers many other issues in the IP region, such as post-collision line and beam dumps, backgrounds from the dumps, radiation and RP issues, shielding, luminosity monitoring, push-pull, cavern layout, coordination with civil engineering and services, etc
- Now we are preparing for writing the CDR chapter and estimating cost.