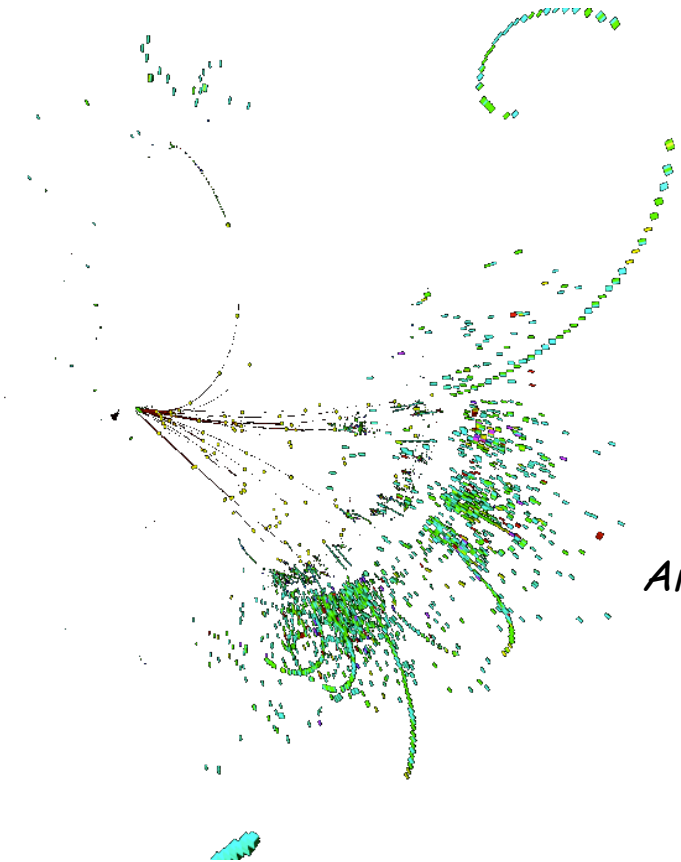

Detector R&D Status and Overview

March 19, 2011

Marcel Demarteau
Argonne National Laboratory

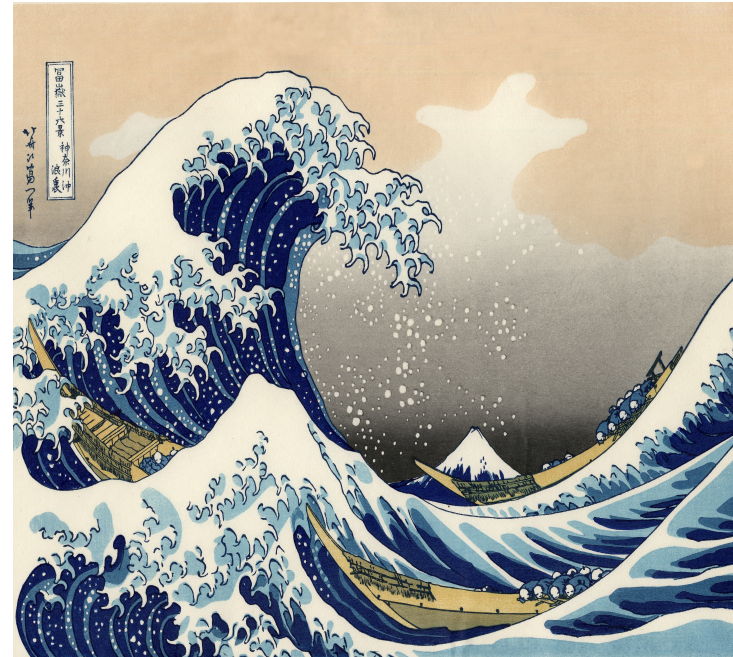
ALCPG 2011
Eugene, OR, March 19-23, 2011



Japan



- Our hearts go out to our Japanese colleagues who suffered three major disasters simultaneously
 - Earthquake
 - Tsunami
 - Nuclear Catastrophe

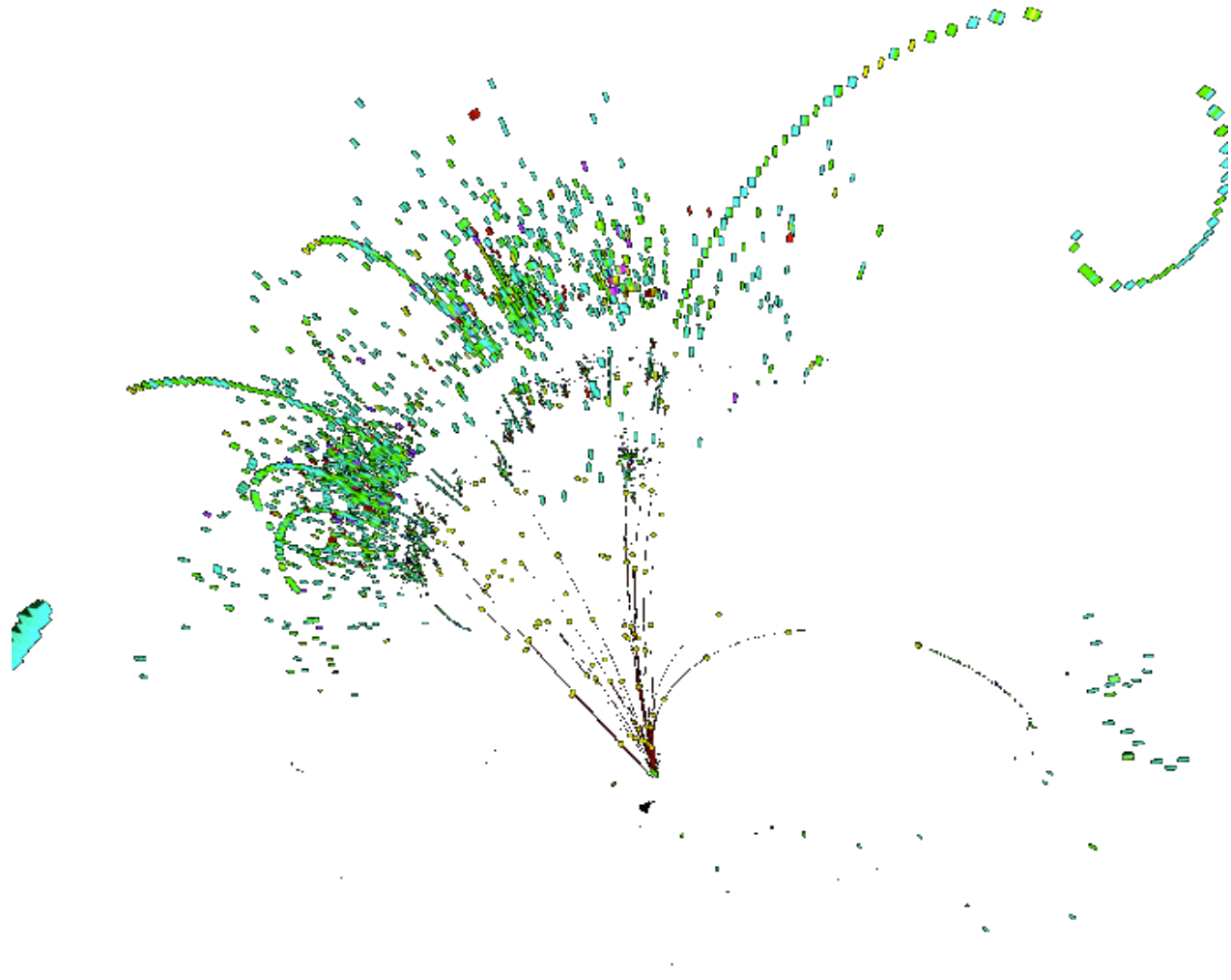


Thus in silence in dreams' projections,
Returning, resuming, I thread my way through the hospitals;
The hurt and wounded I pacify with soothing hand,
I sit by the restless all dark night - some are so young;
Some suffer so much - I recall the experience sad...

Walt Whitman, from *Leaves of Grass*, 1876

Outline

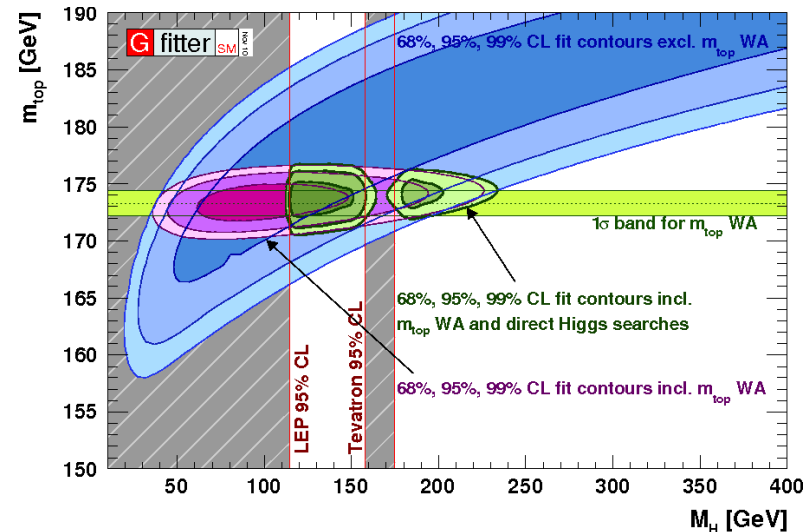
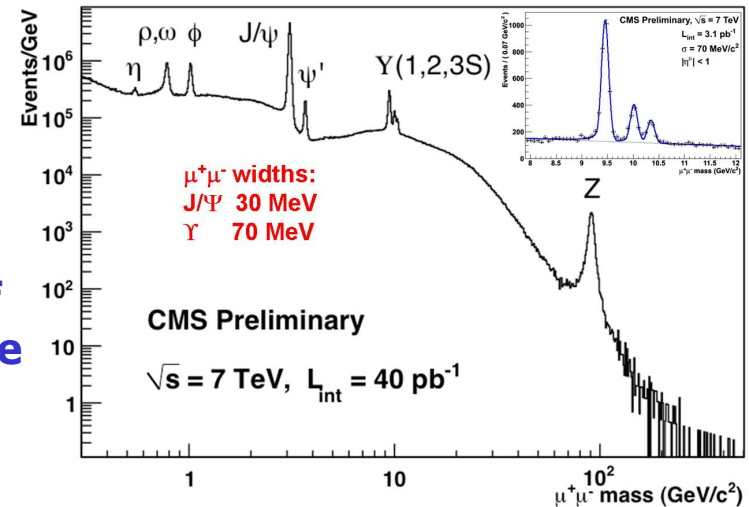
- **The physics drivers**
- **Status of R&D**
- **Reflections**



Physics Goals



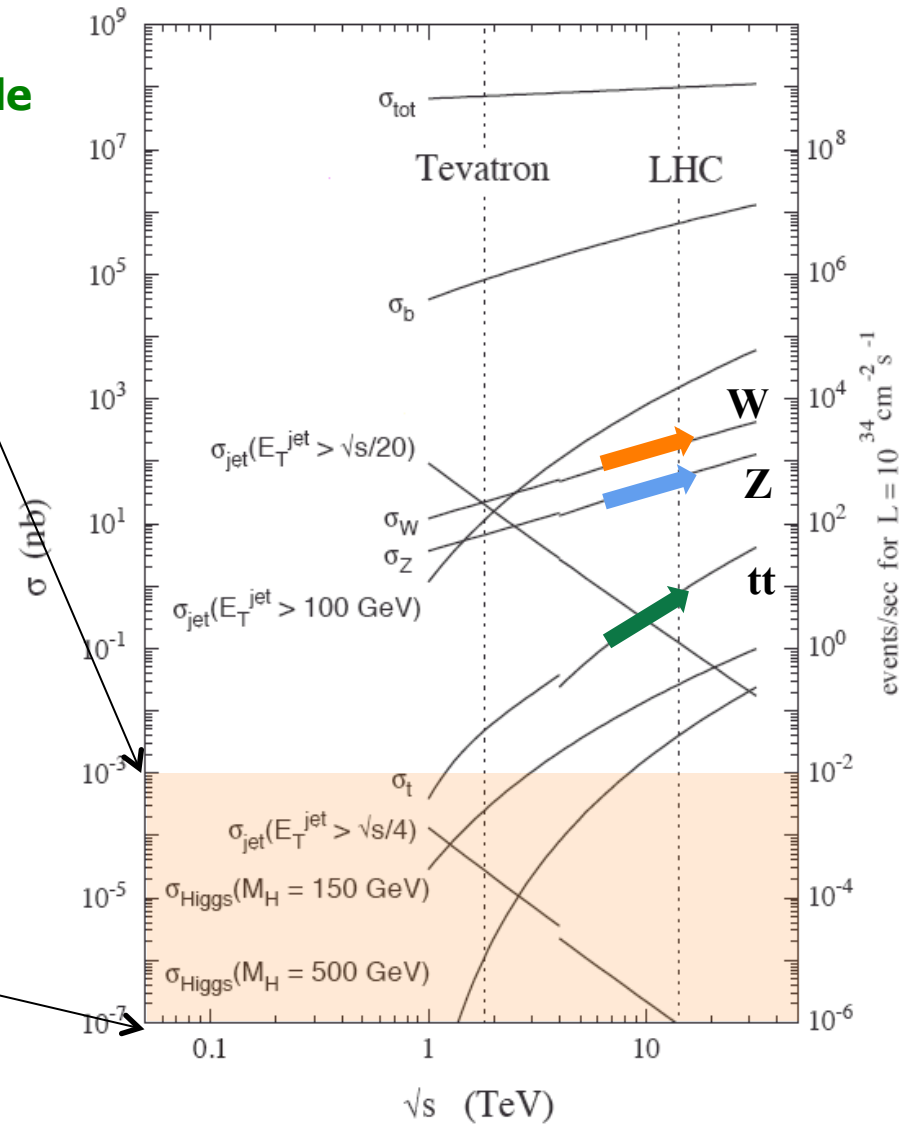
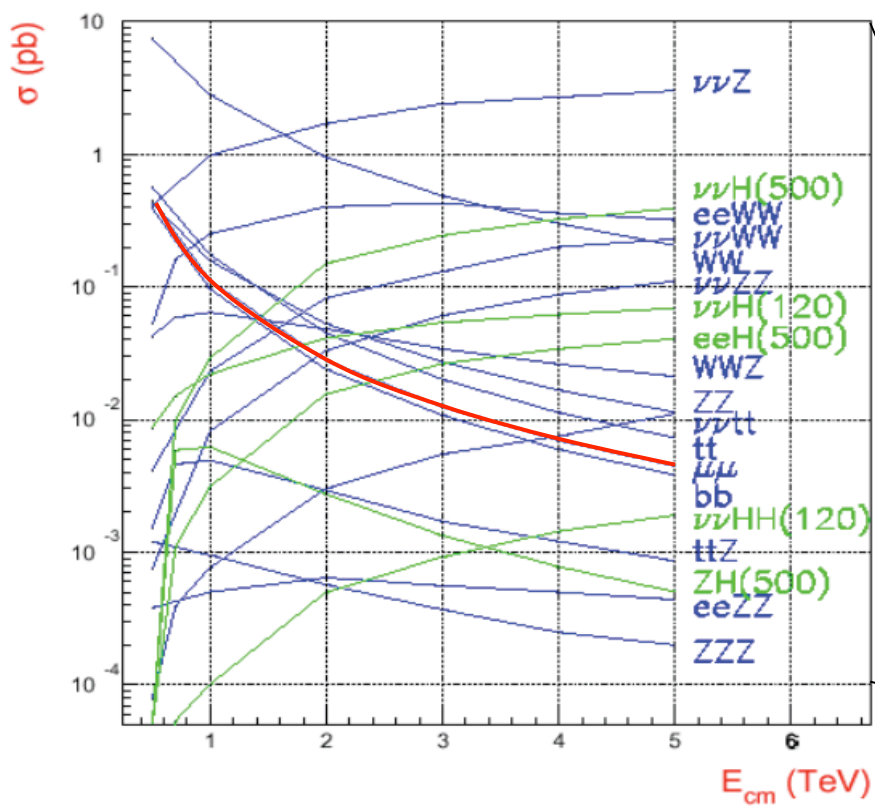
- The LHC has brought us to the threshold of discovery for new physics, and we expect to cross it, momentarily ?
- If the new physics is within the ILC center of mass reach, it will let us unravel the structure of that physics
 - Electroweak Symmetry Breaking
 - Higgs sector(s)
 - Extra symmetries, dimensions, ...
- If no new physics is uncovered at the LHC, precision allows unprecedented probe of SM
 - Uncover cracks in SM
 - Channels missed at the LHC (trigger or signature)



Physics Environments



- Physics environments of LHC and ILC are radically different
 - Small, democratic cross sections
 - W / Z separation in hadronic mode
- Emphasis on precision, aided by the fact that leptons are elementary particles



Physics

- **Unambiguous identification of multi-jet decays of Z's, W's, top, H's, χ 's,**

$$ZH H$$

- **Higgs recoil mass and SUSY decay endpoint measurements**

$$ZH \rightarrow \ell^+ \ell^- X$$

- **Full flavor identification and quark charge determination for heavy quarks**

$$ZH, H \rightarrow c\bar{c}, b\bar{b}, \dots$$

- **Full hermiticity to identify and measure missing energy and eliminate SM backgrounds to SUSY**

$$\tilde{u} \text{ decay}$$

- **The unexpected**

Physics

- **Unambiguous identification of multi-jet decays of Z's, W's, top, H's, χ 's,**

$$ZH H$$

- **Higgs recoil mass and Susy decay endpoint measurements**

$$ZH \rightarrow \ell^+ \ell^- X$$

- **Full flavor identification and quark charge determination for heavy quarks**

$$ZH, H \rightarrow c\bar{c}, b\bar{b}, \dots$$

- **Full hermiticity to identify and measure missing energy and eliminate SM backgrounds to SUSY**

$$\tilde{\mu} \text{ decay}$$

- **The unexpected**

Detector

- **Demands unprecedented jet energy resolution**

$$\sigma_{E_{jet}} / E_{jet} = 3\%$$

- **Pushes tracker momentum resolution**

$$\sigma(1/p_T) = 5 \times 10^{-5} \text{ (GeV}^{-1}\text{)}$$

- **Demands superb impact parameter resolution**

$$\sigma_{r\phi} \approx \sigma_{rz} \approx 5 \oplus 10 / (p \sin^{3/2} \vartheta)$$

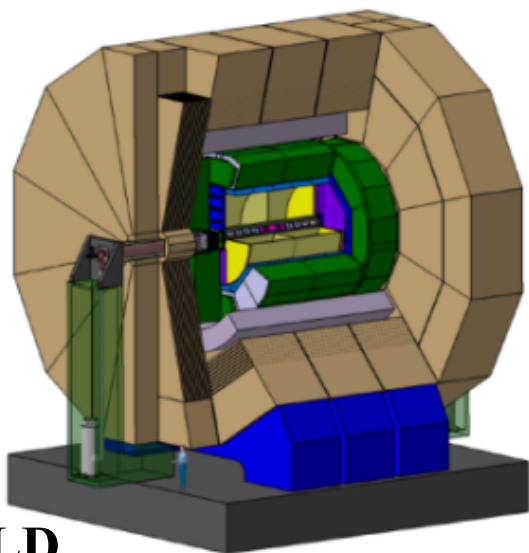
- **Instrumented forward region**

$$\Omega = 4\pi$$

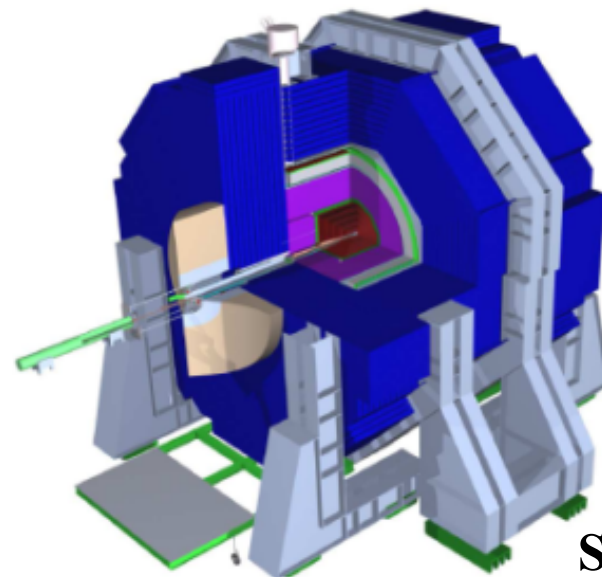
- **Smarts**

Detector Concepts

- Two validated detector concepts for the ILC



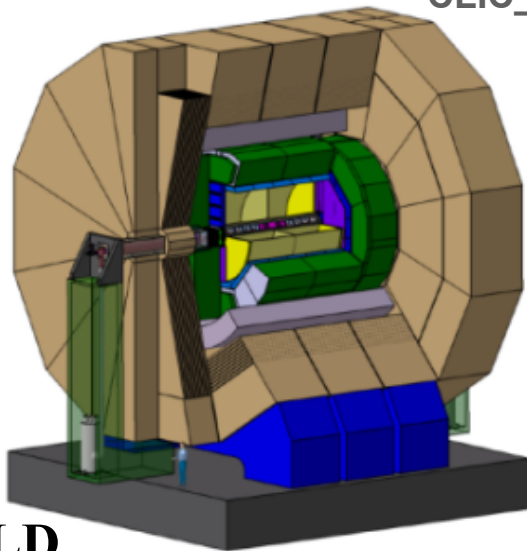
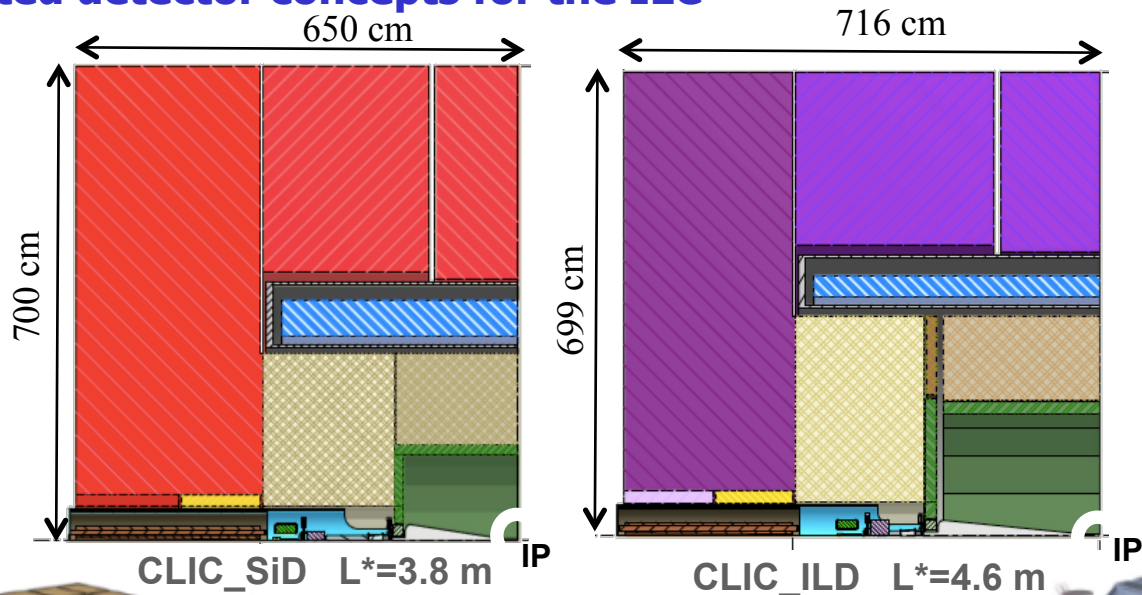
ILD



SiD

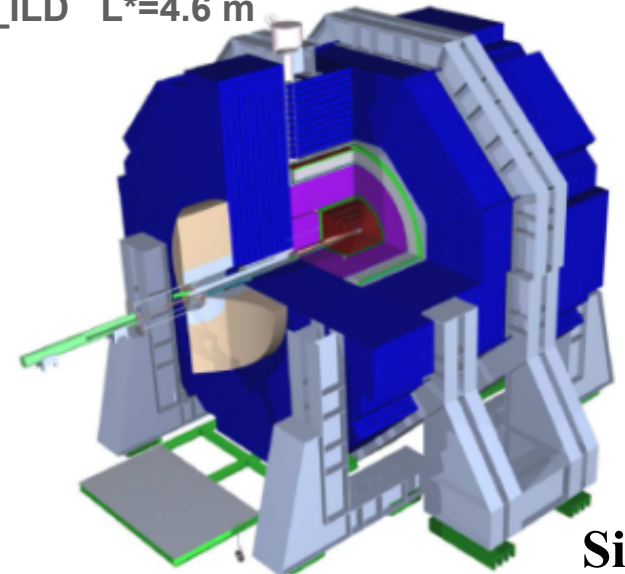
Detector Concepts plus Siblings

- Two validated detector concepts for the ILC



ILD

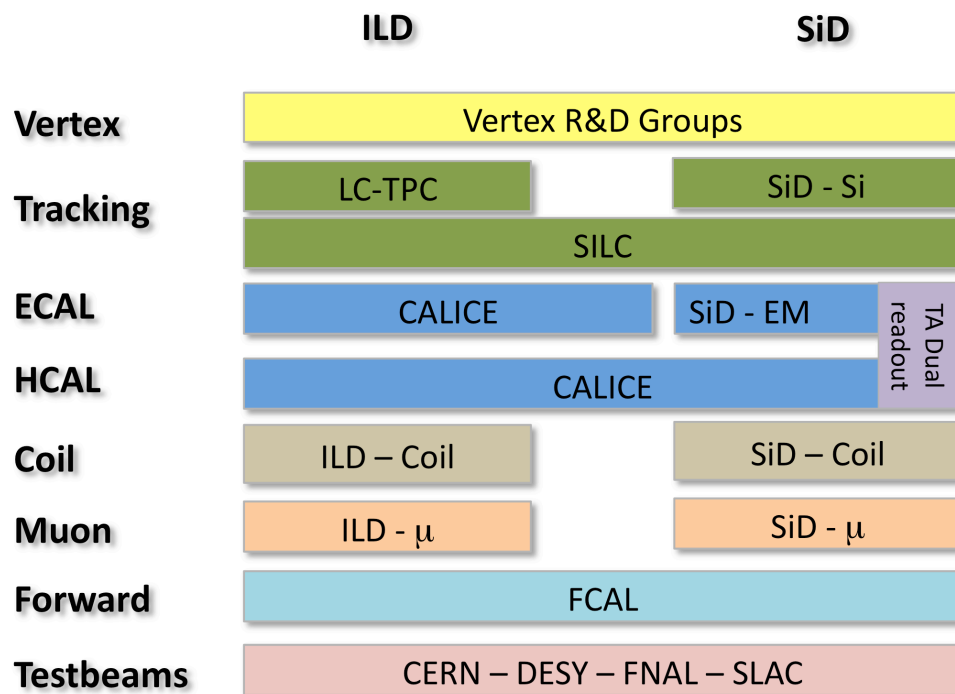
With ILC-CLIC
cooperation
SiD' and ILD' concepts



SiD

Detector R&D Organization

- The matrix of detector R&D is quite convoluted
 - R&D for ILD mainly carried out within horizontal R&D collaborations
 - R&D for SiD mainly carried out by the concept



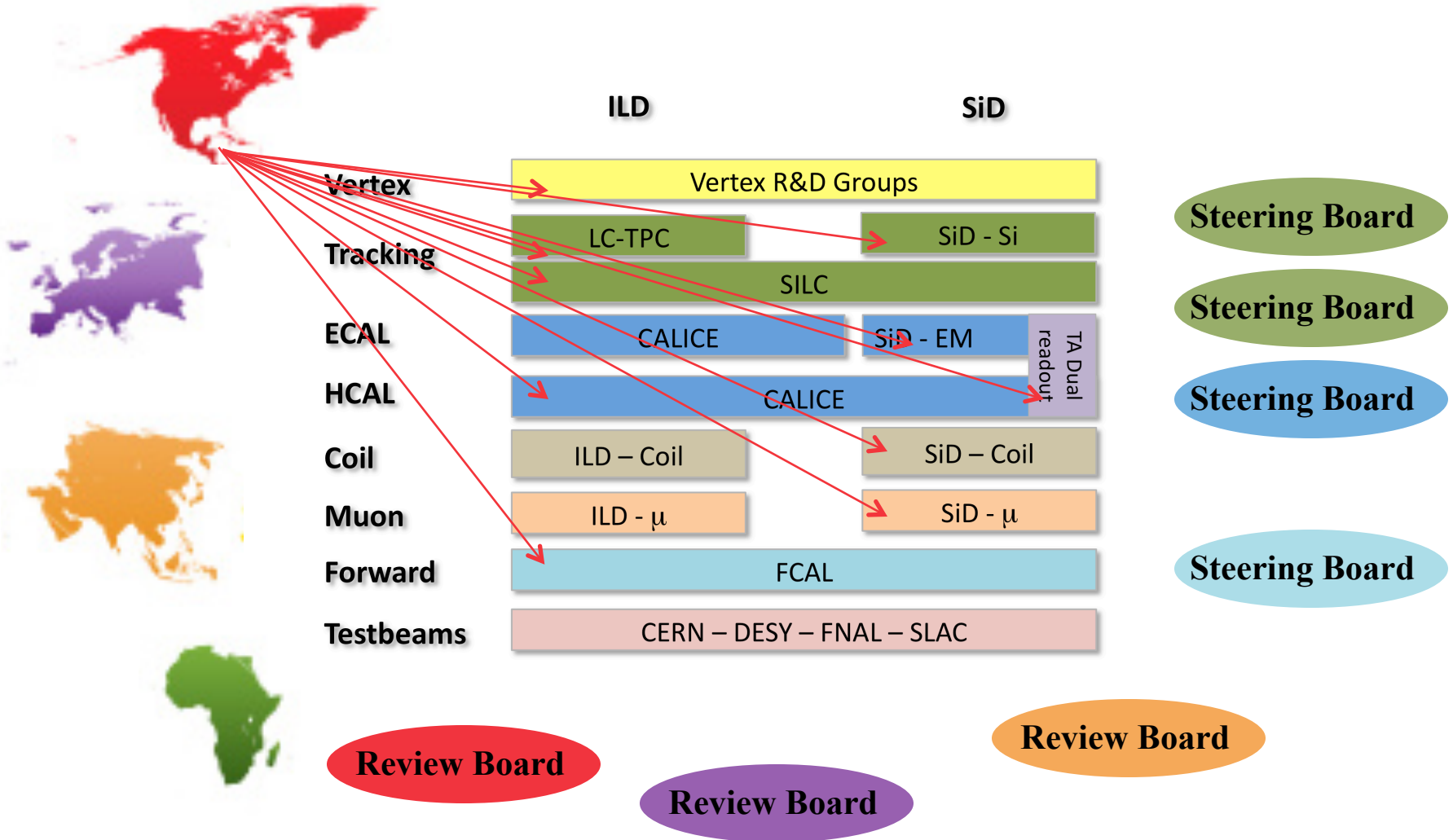
- Control held by R&D collaborations, but even that is very limited

Detector R&D Organization



- R&D based in many regions, many funding sources, many oversight bodies

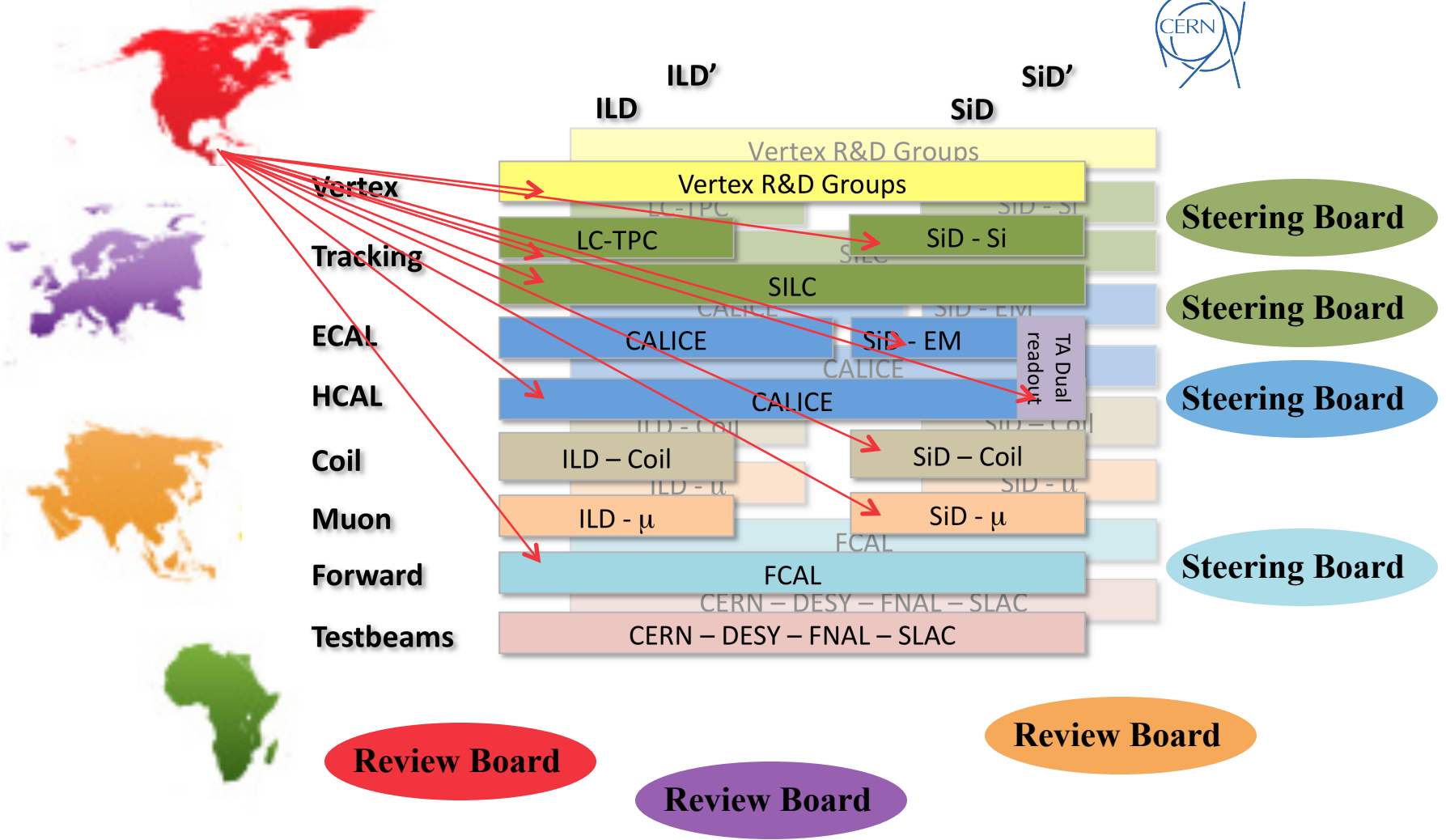
...



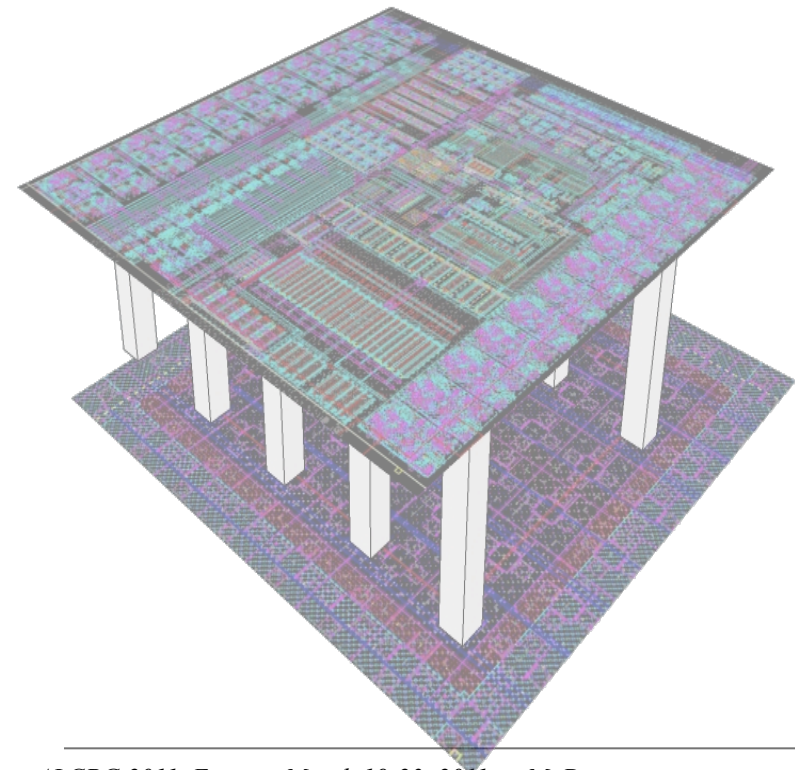
Detector R&D Organization



- R&D based in many regions, many funding sources, many oversight bodies It works !



Vertex Detectors



Research Thrusts



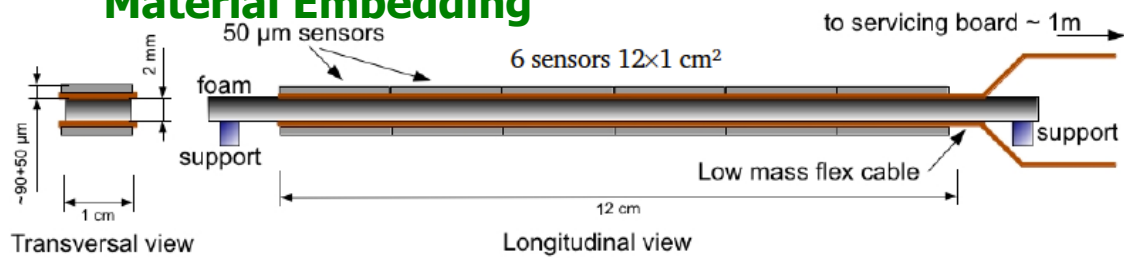
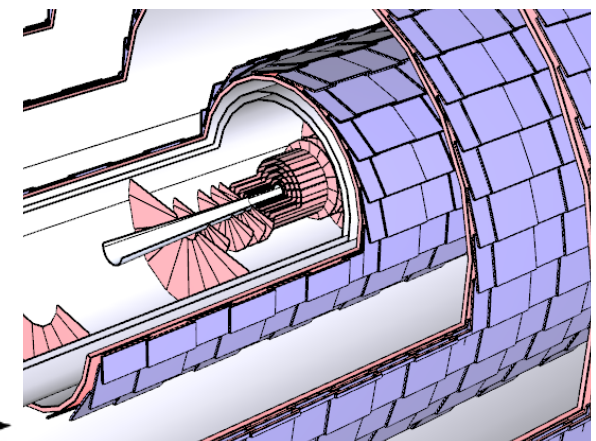
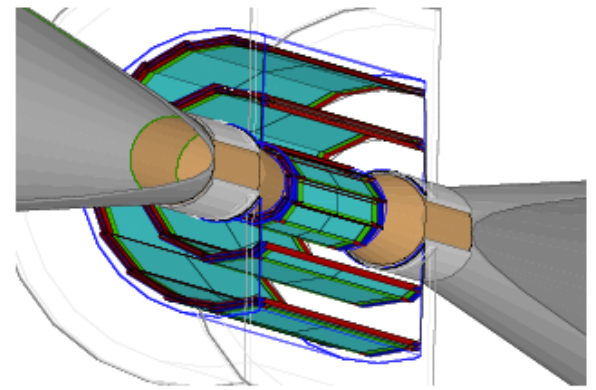
- **Precision vertexing/tracking/imaging ideally requires detectors that have**
 - **zero mass: transparency of $\sim 0.1\% X_0$**
 - **zero power: allow for air cooling (< 50 W)**
 - **zero dead zones**
 - **zero dead time**
 - **zero effective occupancy: integration over few bunches**
 - **zero noise susceptibility: EMI immune**
 - **1/zero precision: spacepoint $< 5\mu\text{m}$,
impact parameter $5\mu\text{m} \oplus 10\mu\text{m}/(p \sin^{3/2} \theta)$**
 - **1/zero pattern recognition capability: many layers close to IP**
 - **Modest radiation hardness**
- **These aggressive set of goals and the physics need, has led to a wide range of R&D based on established and emerging technologies**
- **No technology has established itself yet. It is expected that the experiments will choose the best technology that will meet their needs at the time of the technical design**

Detector Design Options

- **Long Barrel Configuration (ILD)**
 - **Single geometry for all layers**
 - **Large charge sharing at small angles and larger occupancies**
 - **More mass on trajectories at small angle**
 - **Limited number of space points on particle trajectory at forward angles**

- **Barrel and Disk Configuration (SiD)**
 - **No precedent for disk geometry for pixel planes and associated services**
 - **Uniform angular coverage and response**

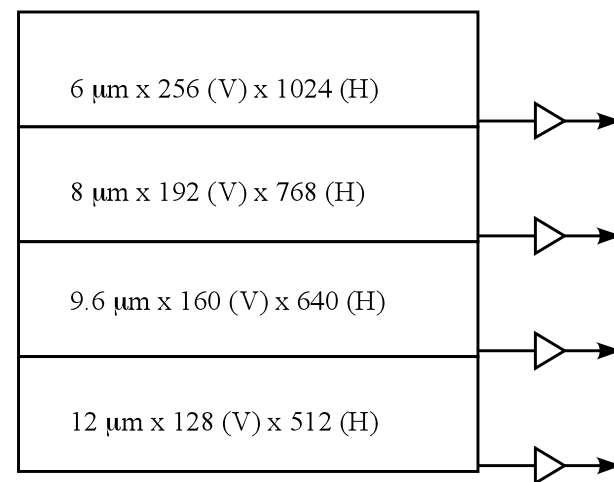
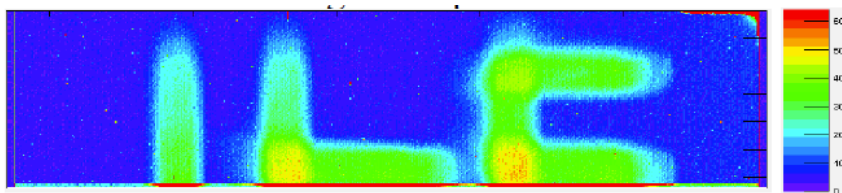
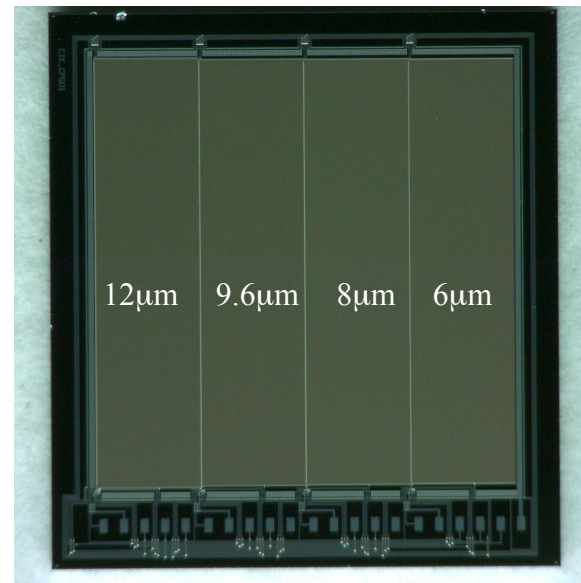
- **Ongoing studies on low-mass support**
 - **PLUME: Pixelated Ladder with Ultralow Material Embedding**



CCD Technology

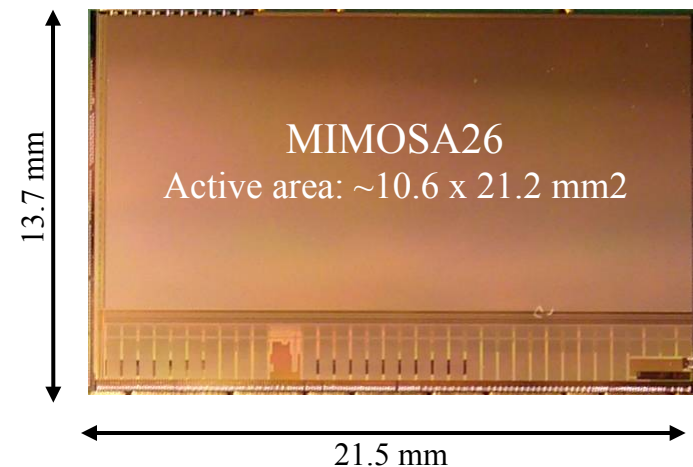
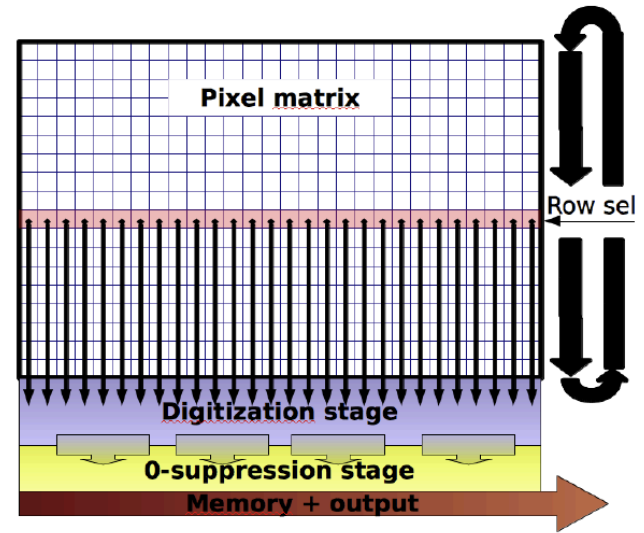


- R&D is focused on fine pixel CCD sensors (FPCCD) and readout ASICs
- Goal:
 - Pixel size : $5\mu\text{m} \times 5\mu\text{m}$
 - Total # modules: 6080
 - $20,000 \times 128$ pixels/module $\rightarrow 10^{10}$ pixels
 - Full depleted, $15\mu\text{m}$ thickness
 - Readout speed $> 10\text{Mpix/s}$
 - Readout noise $< 50 e^-$, Power $< 100\text{ W}$
- Currently produced: FPCCD #3
 - Pixel size: $12 - 6\mu\text{m}$
 - Sensitive thickness: $15\mu\text{m}$
- Tests being carried out:
 - Pixel size: $12\mu\text{m} \times 12\mu\text{m}$
 - 4 frames with 512×128 pix/frame
- Status
 - Readout speed limited to 1.5Mpix/s



MAPS CMOS

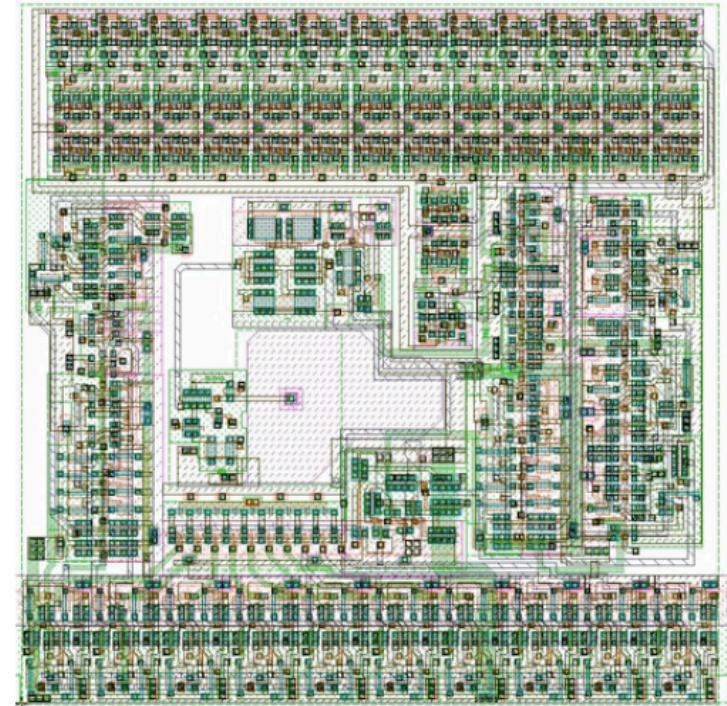
- **Strong Strasbourg group developing CMOS MAPS sensors**
- **Strategy for ILC (ILD)**
 - **Layer 1: spatial resolution**
 - Pixel pitch $16 \times 16 \mu\text{m}^2$, binary output
 - $\sigma \leq 3 \mu\text{m}$, integration time $\leq 50 \mu\text{s}$
 - **Layer 2: time resolution**
 - Pixel pitch $16 \times 64\text{--}80 \mu\text{m}^2$, binary output
 - $\sigma \sim O(5) \mu\text{m}$, integration time $\leq 10 \mu\text{s}$
 - **Outer Layers: low power**
 - Pixel pitch $35 \times 35 \mu\text{m}^2$, 4-bits ADC output
 - 4 cm^2 of sensitive area
 - $\sigma \sim 4 \mu\text{m}$, integration time $\leq 100 \mu\text{s}$
- **Proof of principle: Mimosa 26**
 - **Used in EUDET telescope**
 - **Pixel array: 1152×576 , $18.4 \mu\text{m}$ pitch**
 - **10 k images/s**
 - **Also used in STAR VXD upgrade and for CBM MVD**



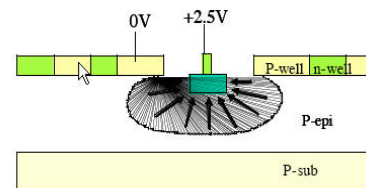
Chronopixel



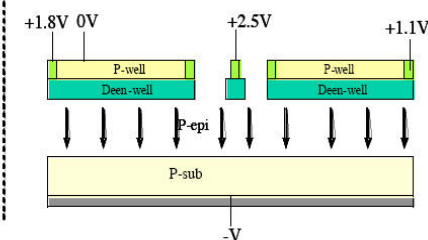
- **Chronopixel design provides for single bunch-crossing time stamping**
 - **When signal exceeds threshold, time stamp provided by 14 bit bus is recorded into pixel memory, and memory pointer is advanced**
 - **Comparator threshold adjusted for all pixels**
- **Current design**
 - **50x50 μm^2 pixels**
 - **Two pixel architectures**
 - Regular p/n-well design (A)
 - Deep n-well design (B)
- **Tests show that general concept works**
 - **Good sensitivity ($\mu\text{V}/e^-$) as designed**
 - **Sensors timestamp max. recording speed (7.27 MHz) is adequate**
 - **Noise figure meets specifications**



Pixel-A



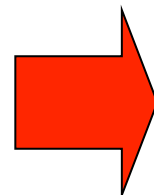
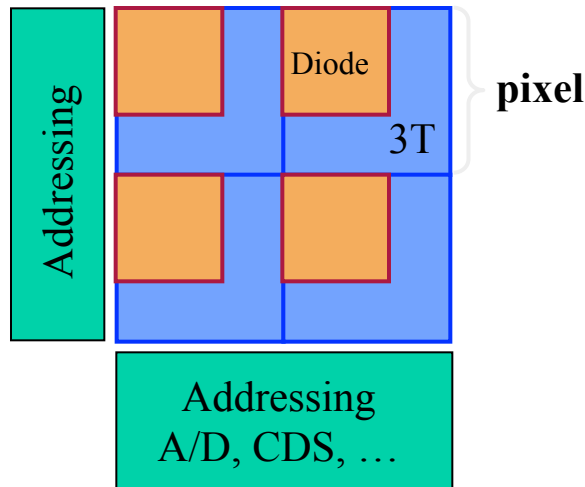
Pixel-B



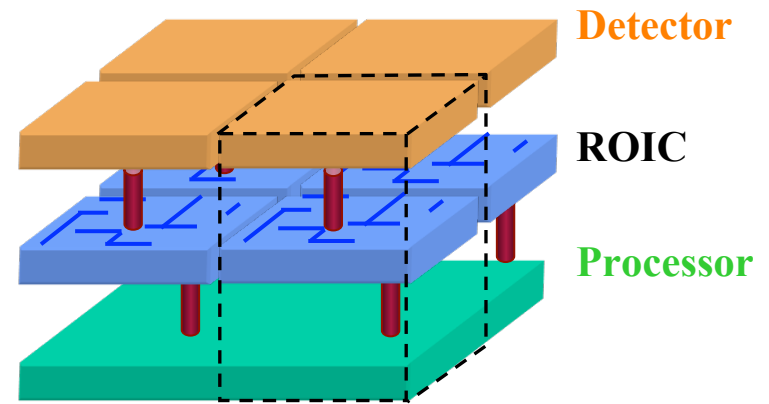
Vertical Integrated Circuits – 3D

- Vertical integration of thinned and bonded silicon tiers with vertical interconnects between the IC layers
- Technology driven by industry; offers potential for transformational new detectors

Conventional MAPS



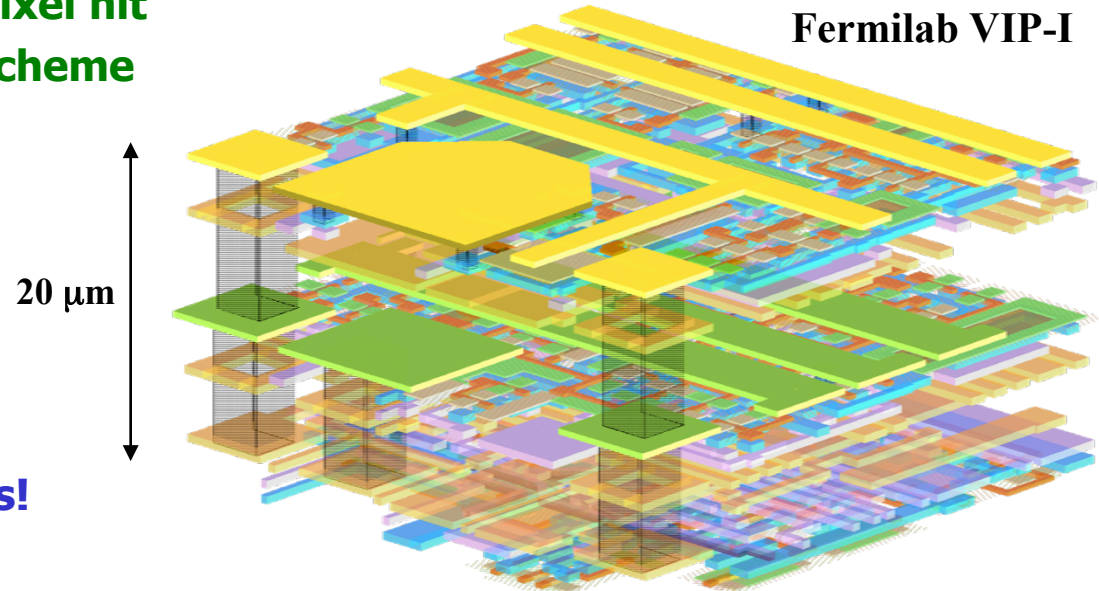
3-D Pixel



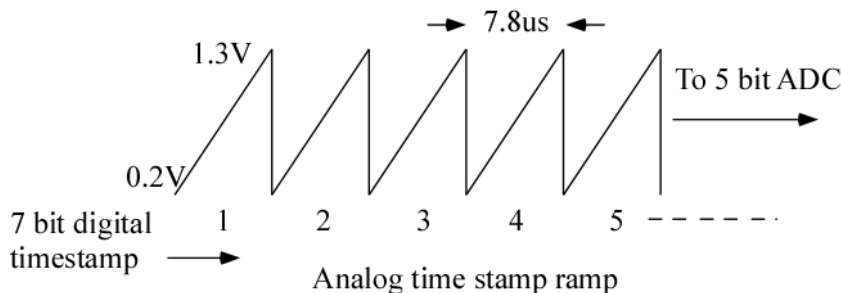
VIP Chip



- Fermilab designed Vertical Integrated Pixel (VIP) chip for ILC pixel detector, through MIT-LL process
- First chip was functional and a redesign was submitted VIP-2A, MIT-LL
 - Pixel array 48x48, 28x28 μm^2 pixels; design for 1000 x 1000 array
 - Provides analog and binary readout information
 - 7-bit Time stamping of pixel hit
 - Token passing readout scheme
 - Sparse readout
- Chip divided into 3 tiers
 - $\sim 7 \mu\text{m}$ / tier

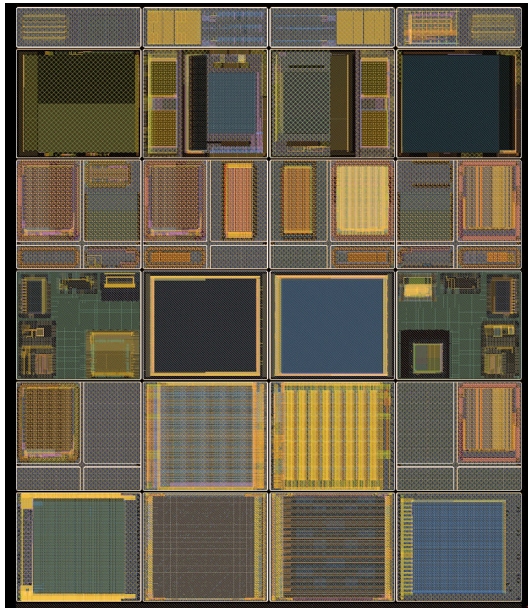


- New chip, VIP-2A Chip works!



Time jitter and linearity better than 1%
Control over the full range to 1 ms

Fermilab 3D Multi-Project Run

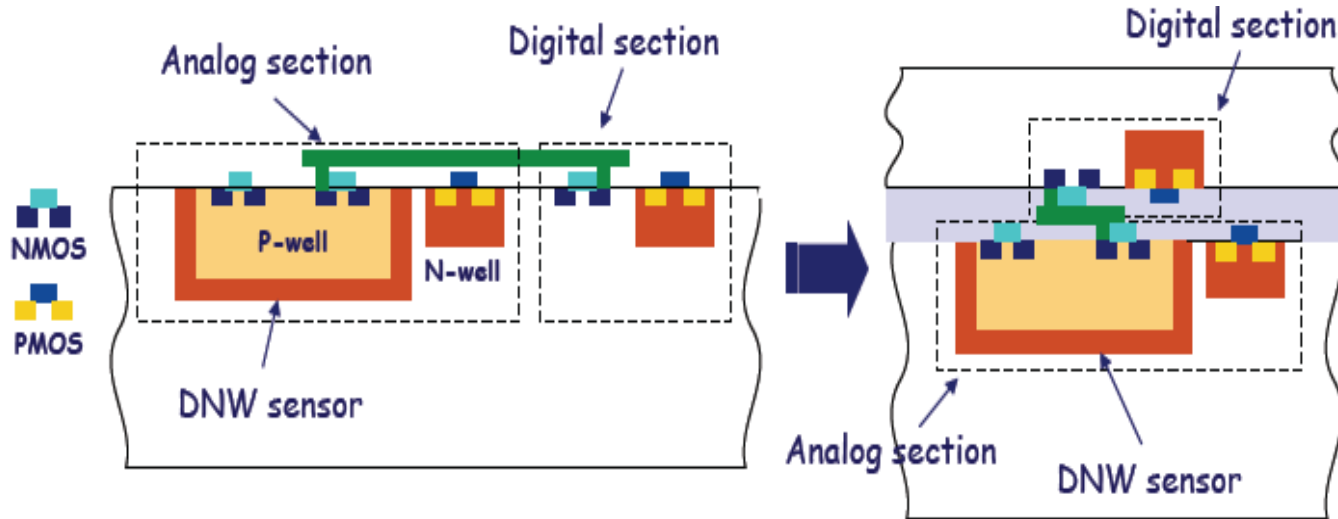


- **Fermilab formed a 3D consortium and hosted a 3D multi project run with Tezzaron**
 - **Two layers of electronics fabricated in the Chartered 130 nm process, useful reticule size is 16x24 mm**
 - **Wafers will be bonded face to face**
 - **Submission closed September 2009**
- **Frame divided into 12 sub-reticules for consortium members**
- **More than 25 two-tier designs (circuits and test devices)**

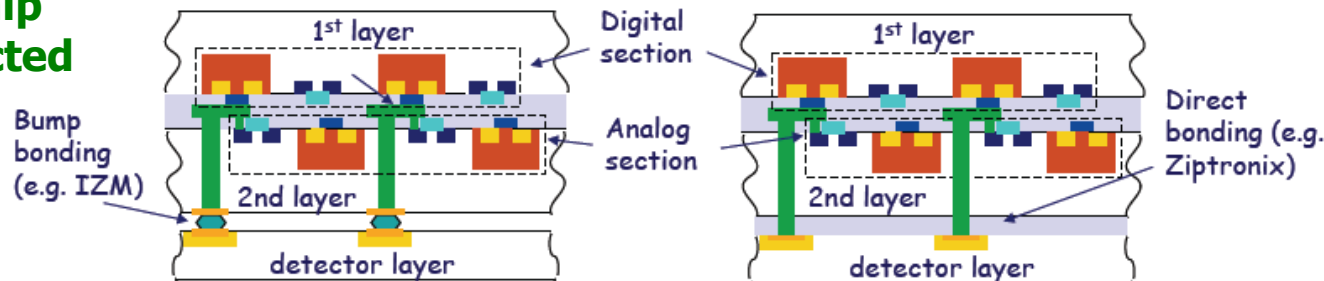
- **Unfortunately there have been a lot of growing pains with this process**
- **But, 2D wafers have been obtained and test well**
- **Full expectation that 3D bonded wafers will be available this year and testing can begin with sensor integration with 3D ICs.**

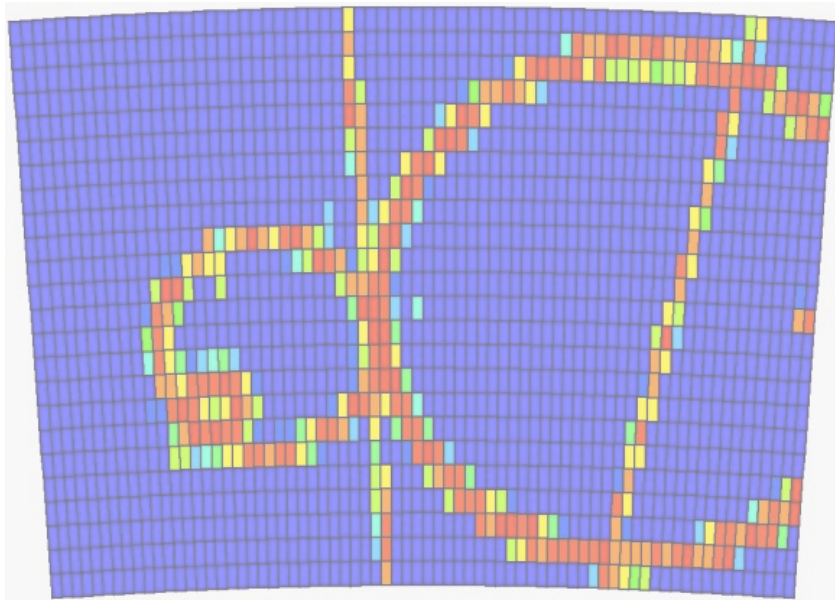
MAPS in 3D

- INFN has pilot project with Fermilab 3D Tezzaron project for 3D MAPS



- Tier 1: sensor + analog FE + part of the discriminator
- Tier 2: part of the discriminator, digital front-end and peripheral readout electronics
- Extend to CMOS FE integrated with high resistivity sensor
 - 3D front-end chip (2 tiers) connected to HR sensor



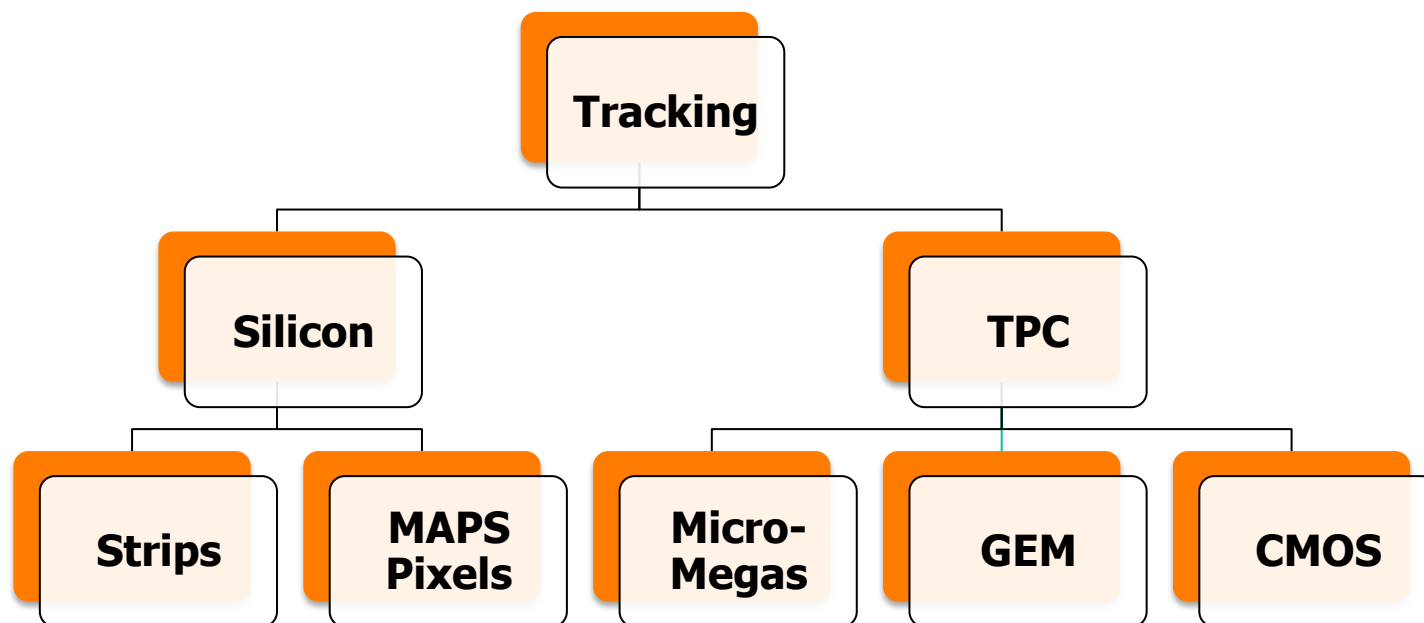


Tracking

Research Thrusts

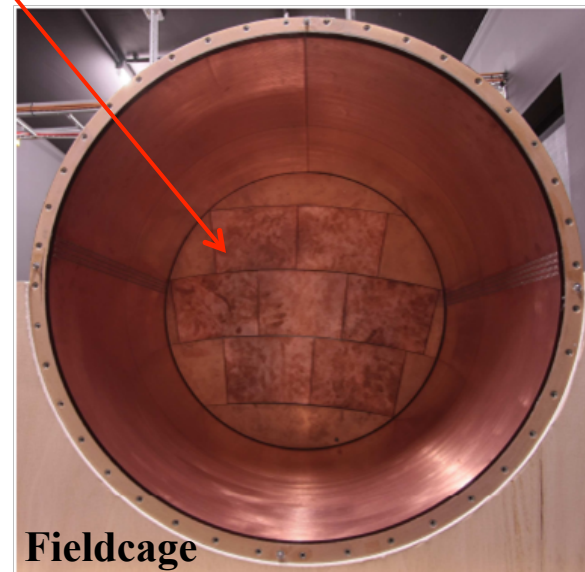
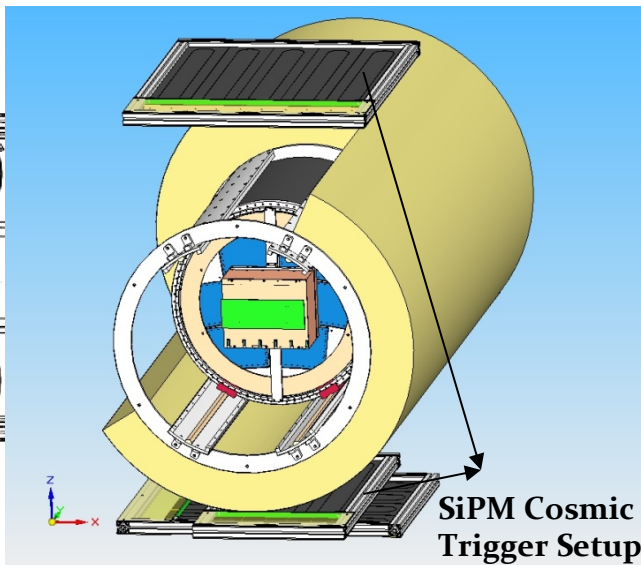
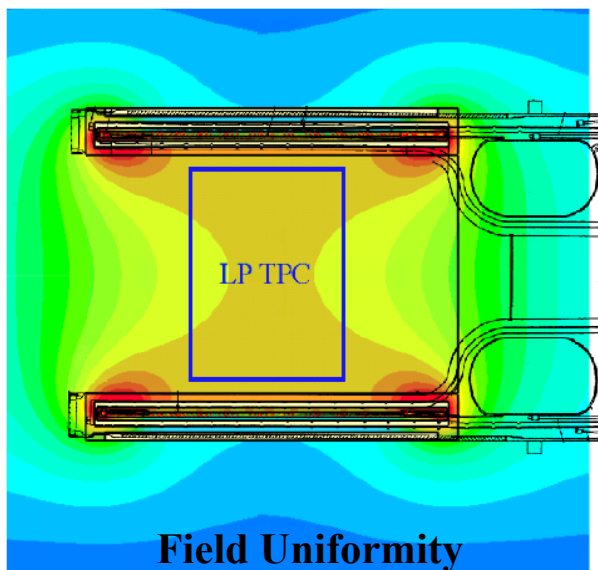
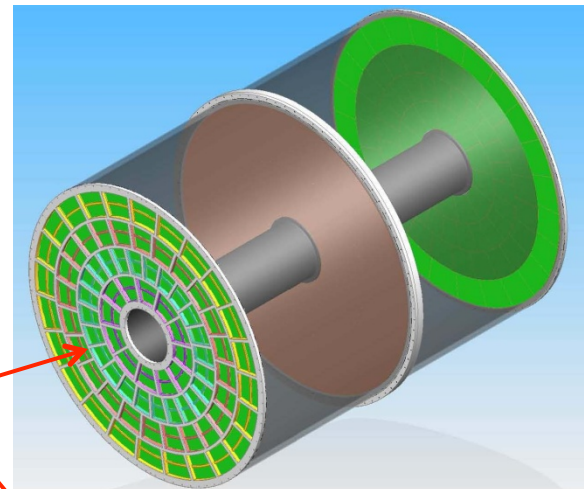
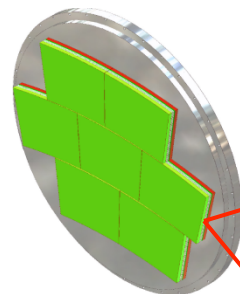
- **Precision tracking to enable high resolution calorimetric measurements**
 - **Low mass**
 - **Unprecedented momentum resolution:** $\sigma(1/p_T) = 5 \times 10^{-5} (GeV^{-1})$
 - **Good double track separation: $\sim 150 \mu m$**
 - **Hermetic, uniform coverage**
 - **Excellent pattern recognition capability**

Technology Tree

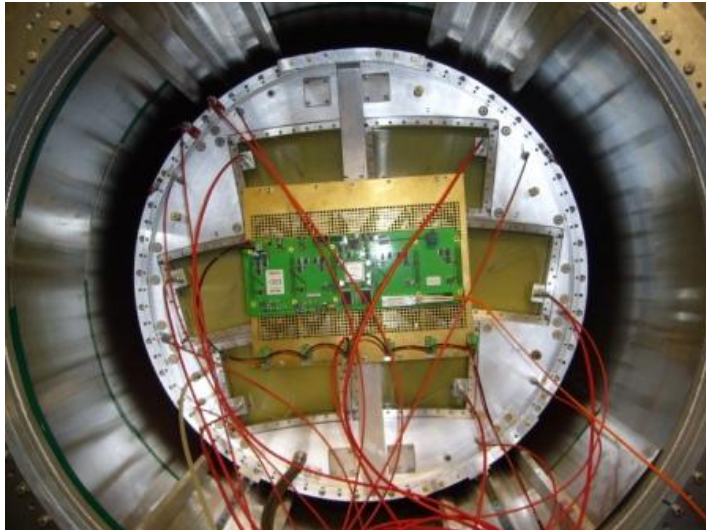
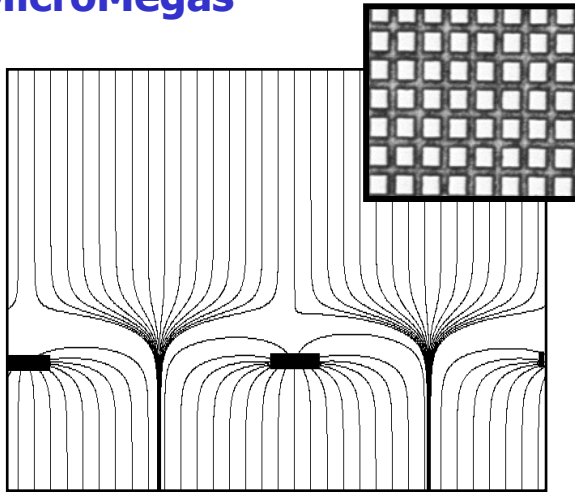


- Focus of LC TPC collaboration is on the Large Prototype chamber (LP)
- Prototype inside PCMAG: superconducting solenoid, 1.2 T
 - Extensive series of tests carried out and being planned

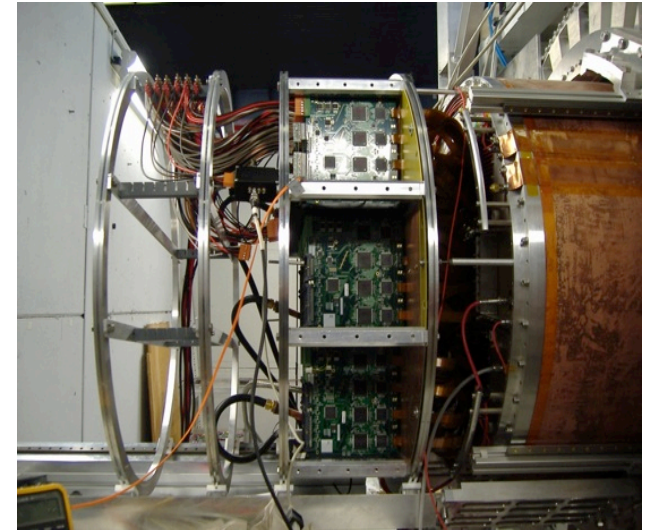
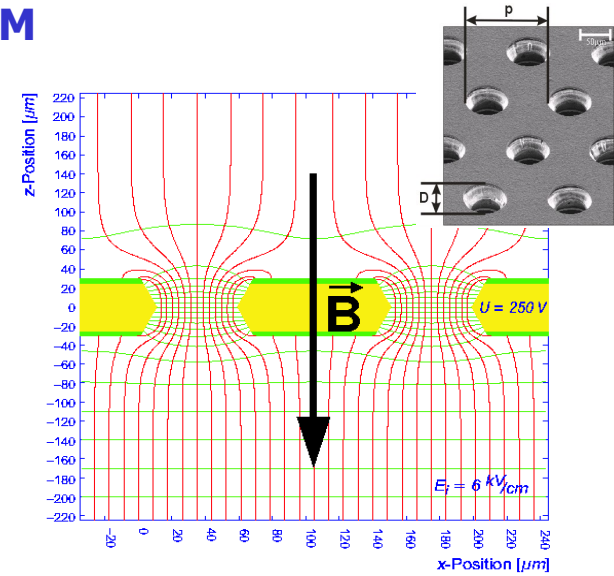
TPC endplate of LP



- **MicroMegas**

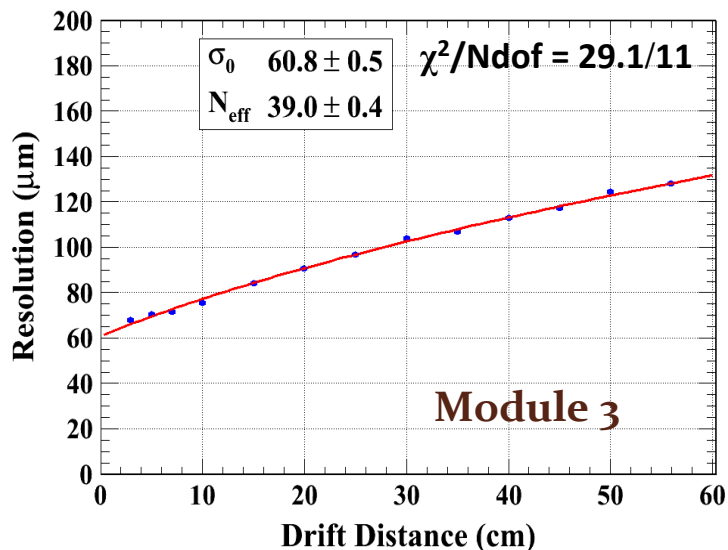


- **GEM**



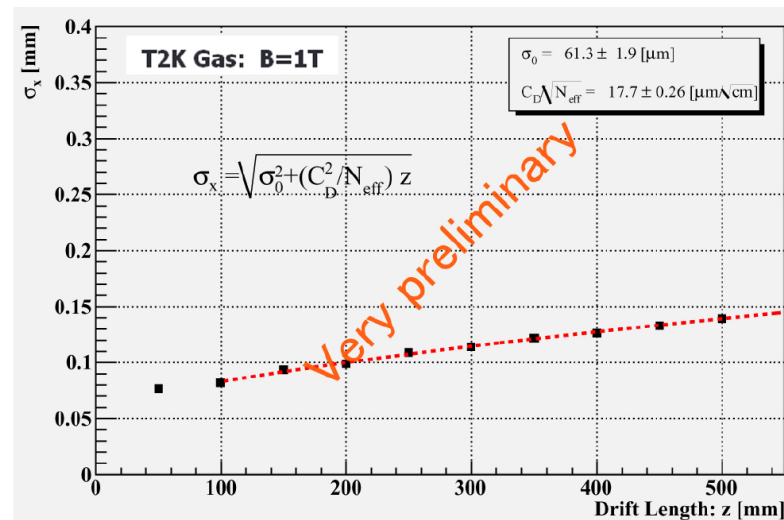
- **MicroMegas**

$B=1\text{ T}$ $C_d = 94.2\ \mu\text{m}/\sqrt{\text{cm}}$ (Magboltz)



- **GEM**

$B=1\text{ T}$ $\sigma_0 = 61.3 \pm 1.9\ \mu\text{m}$



Resolution of 80 μm at 2m drift in $B=3.5\text{ T}$ obtained!

- **Read out based on T2K AFTER electronics (Saclay)**

- **April/May: new AFTER electronics**
- **Late 2011 ($B=0$): 7 Micromegas modules with new AFTER electronics**

- **Read out based on ALTRO electronics (EUDET, Lund, CERN)**

- **New ALTRO electronics developed**

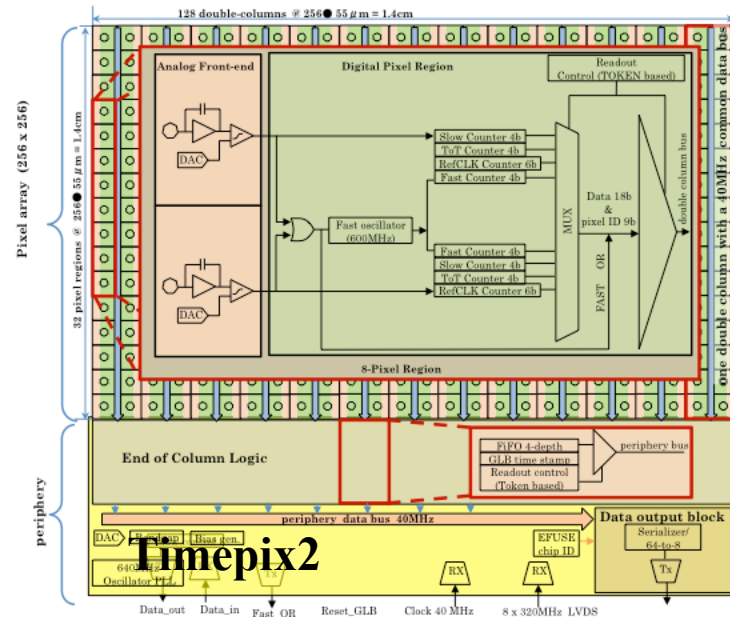
TPC Readout



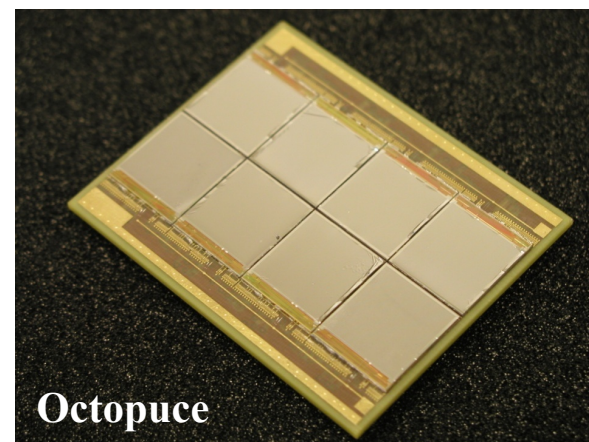
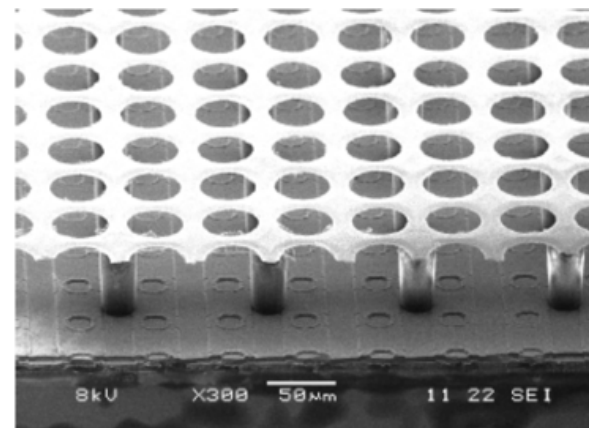
- **S-Altro 16 chip: a 16 channel front-end chip; each channel comprises :**
 - **Low-noise programmable pre-amp, shaper, ADC,**
 - **Digital Signal Processor**
 - **Max sampling frequency: 40MHz**
 - **Max readout frequency: 80MHz**
 - **IBM 130nm CMOS**
- **ASIC currently being tested**



- **TimePix2 for pixelized TPC readout; matrix layout: 256x256 pixels (Pixel size 55x55 μm)**
 - **Low minimum detectable charge:**
 - $< 500 e^-$ minimum threshold
 - **Time stamp and TOT simultaneously**
 - Fast time-stamp $\sim 1.5\text{ns}$
 - Slow time-stamp $\sim 25\text{ns}$
 - **TOT 8-10 bit**
 - **Sparse Readout**

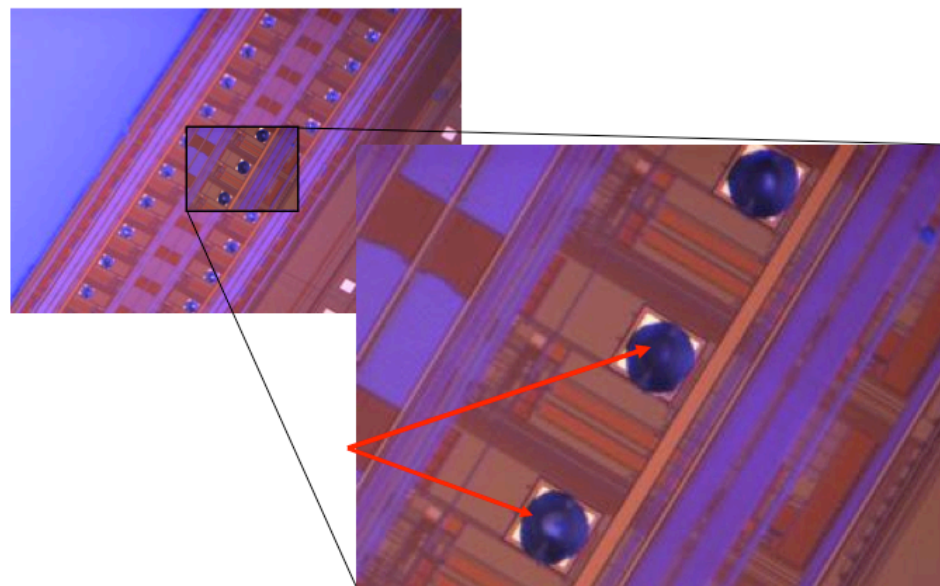
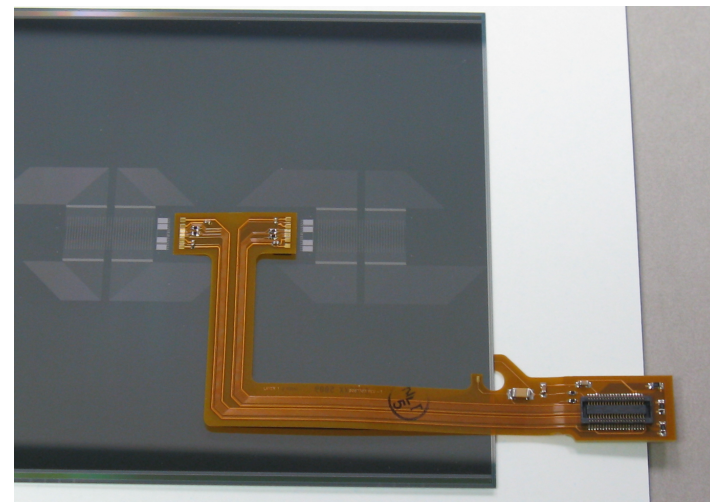


- **Octopuce : 8 InGrids (integrated MicroMegas grids on TimePix chips) bonded on a LP panel**
 - **65 000 digital pixels (55 μm x 55 μm)**
 - **Time and Time over Threshold (TOT) measurement**
 - **Tests started inside 1T magnet**
- **Activities:**
 - **Octopuce, maybe second Octopuce plane**
 - **DESY 3-GEM module beam test on LP**
 - **Asian 2-GEM module beam test**
 - **S-Altro16, new AFTER, TimePix2 chips**
 - **Continued engineering studies for new endplate (Cornell)**
 - **Preparation cooling and power pulsing tests**
 - **PCMAG upgrade in Aug'11-Jan'12**
- **Vibrant R&D program**



Silicon Tracking

- **Silicon Strip modules with hybrid-less design**
 - **Two ASICs directly mounted on a sensor with 2k strips**
 - **Double-metal trace routing**
 - **Power and clock routed over sensor**
- **Component test of:**
 - **kPix: 1k-channel ASIC**
 - **Low-mass cable**
 - **Low-mass ASIC bonding**
 - Gold stud attachment using thermo-compression 300-350 C
 - 160 g/bump ok
 - **Low-mass module design**
 - **Induced readout noise**
 - **Power pulsing and induced Lorentz force in B-field**

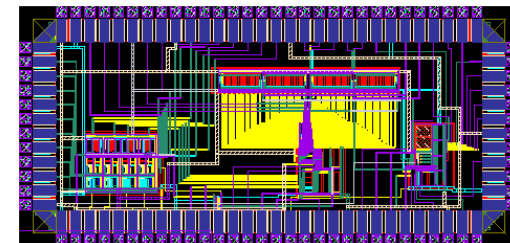
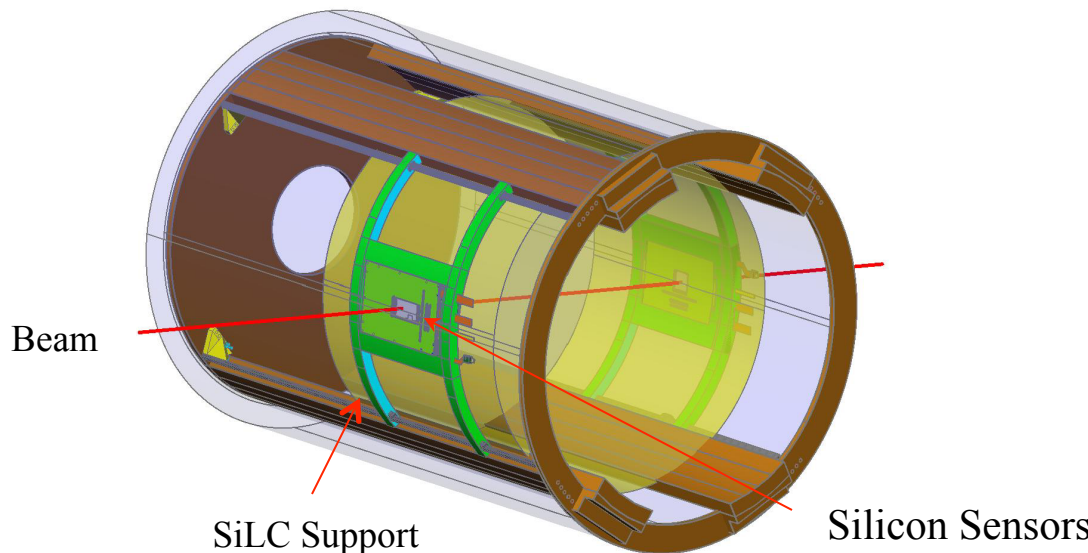
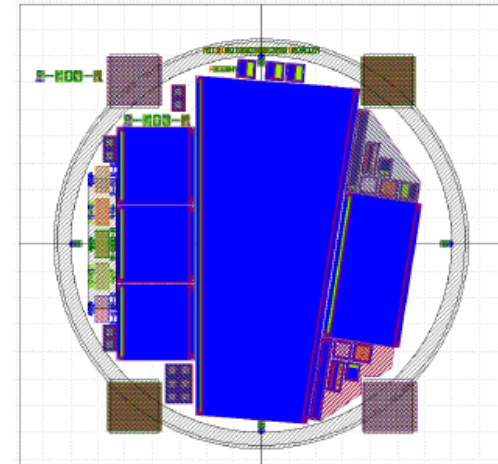


Silicon Tracking

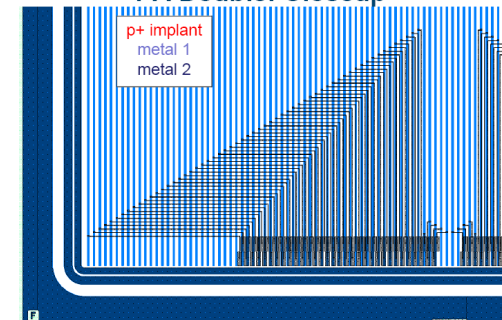
- **A very broad R&D program carried out within the SILC collaboration**
 - **Investigating double-sided silicon detectors for the forward regions**
 - **Development of a 128-channel silicon tracker readout chip: SiTRK**
 - **Silicon strip sensors with integrated pitch adapters**
 - **Edgeless sensors**
 - ...

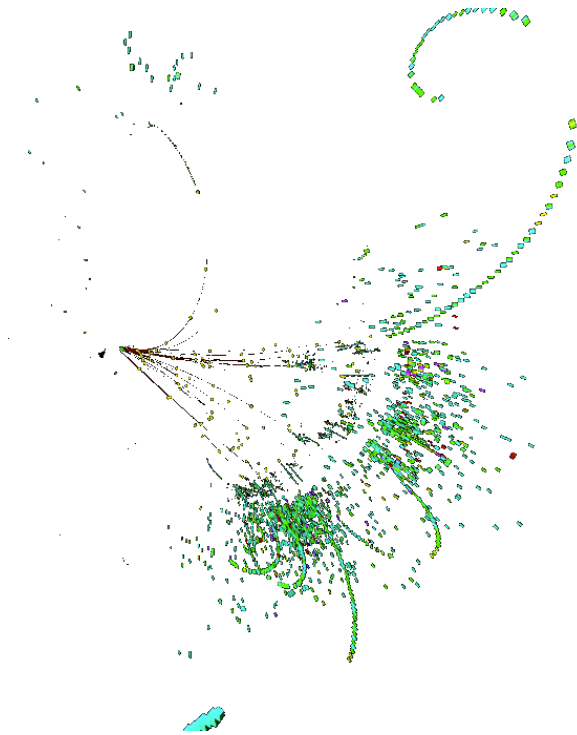
- **Joint test beam efforts with LC TPC collaboration**

Trapezoidal sensor with test structures



PA Double: Closeup



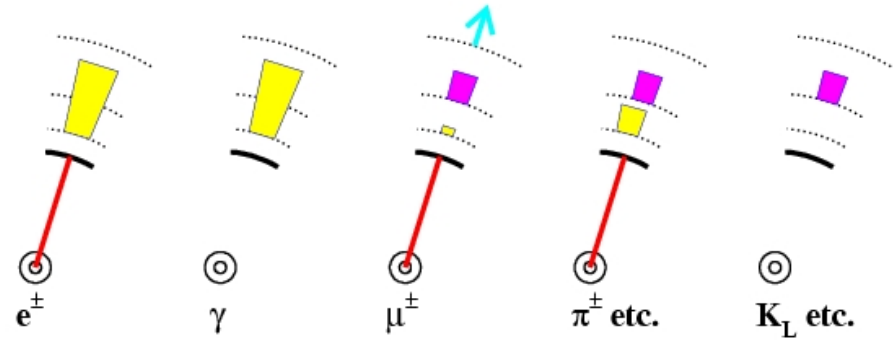


Calorimetry

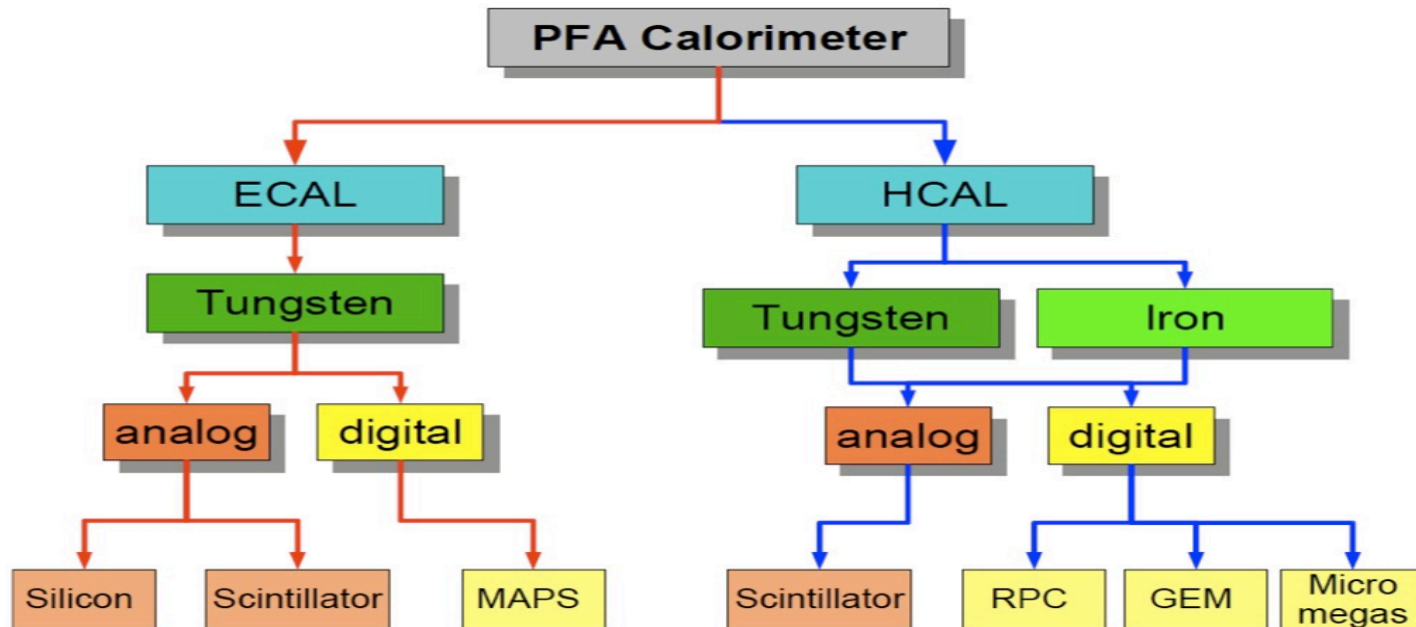
Research Thrust

- **Calorimetry based on Particle Flow**

- **Reduce the function of the calorimeter to measuring the energy of neutrals only**
- **Key word is granularity !**



CALICE Technology Tree



- Studies with the Si-W physics prototype nearly completed
- Development of Technological Prototype started:

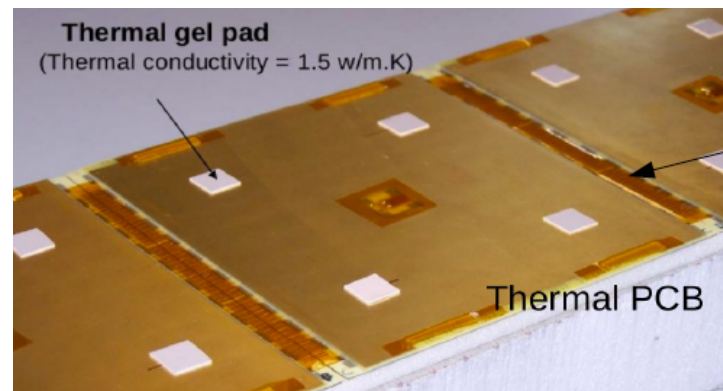
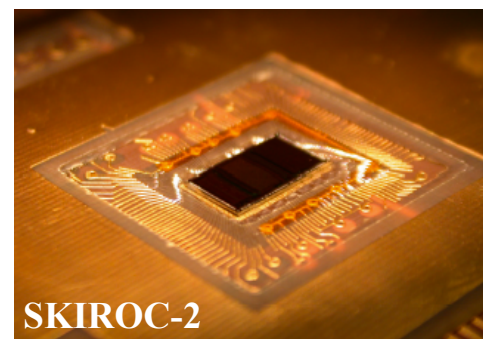
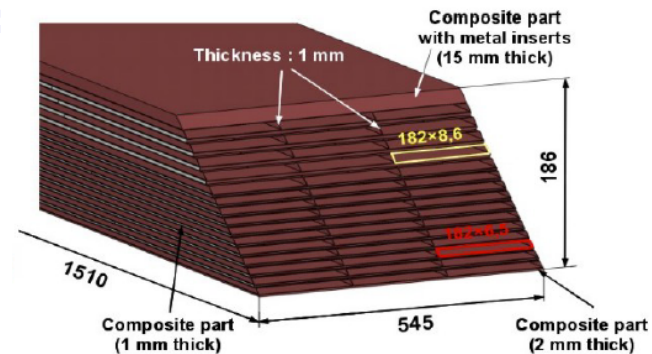
- Final detector-like mechanical structure
 - $\sim 2/3$ scale
- Final detector-like powering and services

- **Assembly:**

- Final mechanical assembly underway
 - ~ 40 silicon sensors purchased, ~ 10 ordered
- Readout with **SKIROC-2 ASIC**; critical step to move forward
- PCB interconnections possibly with anisotropic conductive film (3M)

- **Schedule**

- Tests of first layer this year at DESY
- Test with SKIROC2 chip, 2012
- Multi-layer tests end 2012, 2013

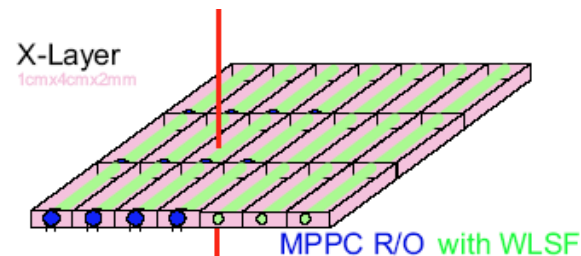


Scintillator ECAL

- Design uses 5mm scintillator strips (x,y), 5mm wide with MPPC readout

- Current focus is on Layer Integration
Wonderful demonstration of CALICE leverage

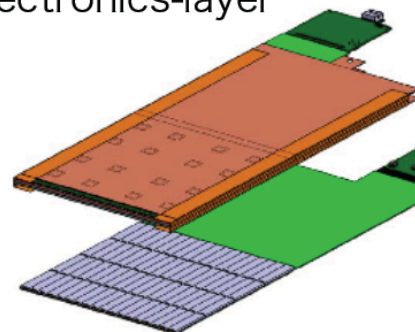
- Uses EUDET absorber structure (French)
- Uses AHCAL readout electronics (DESY)



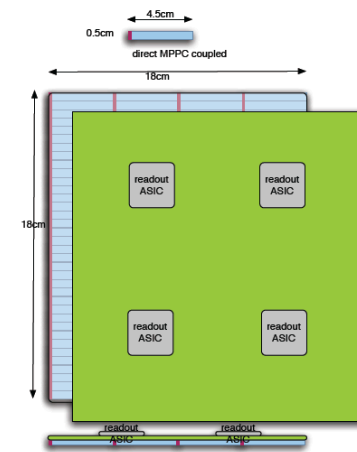
- New Hamamatsu MPPC employed

- 1600 pixels/1x1 mm² → 2500 pixels/1x1mm²
- Improve dynamic range and linearity

electronics-layer

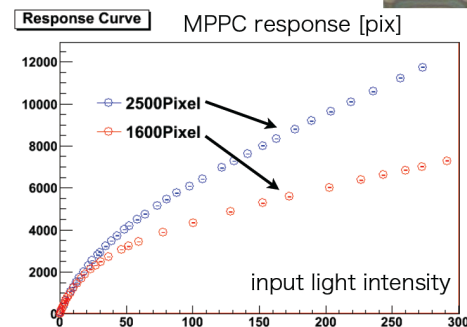


scinti-layer



- Schedule:

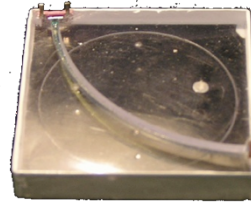
- Complete construction in 2011
- Test beam in 2012



Analogue HCAL Analysis



- Analogue HCAL is based in scintillator tiles, with MPPC readout



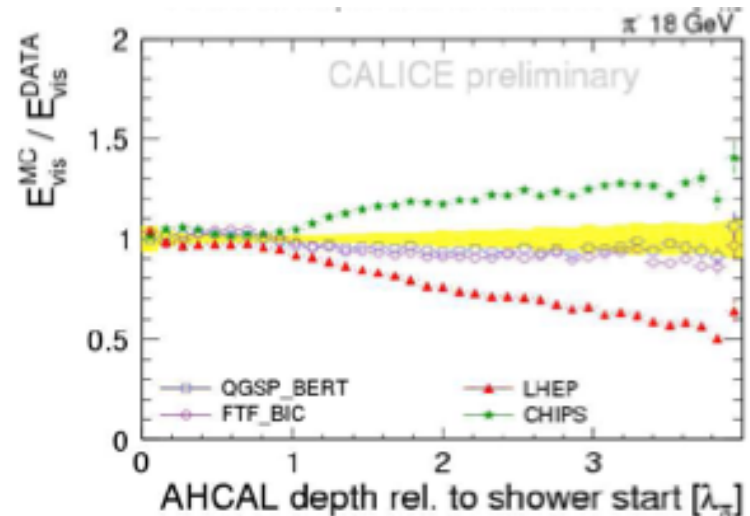
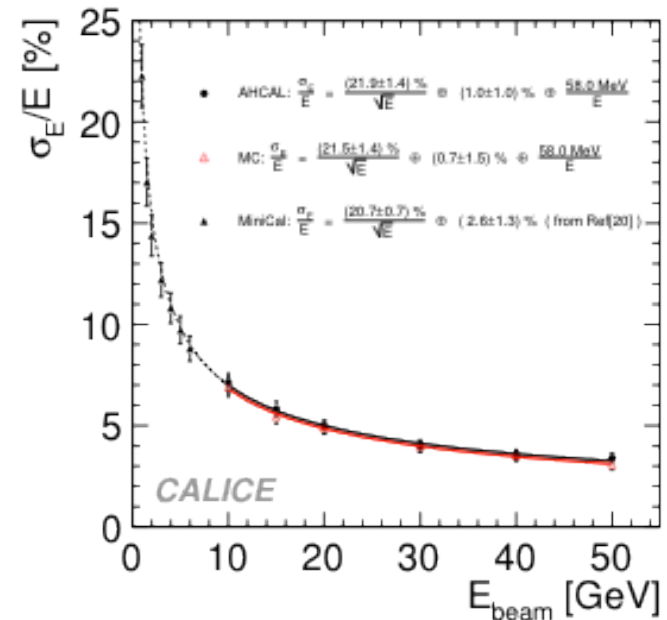
- Physics prototype data from both CERN and Fermilab

- Publications coming up
- New results appearing

- Electromagnetic response measured; established detector modeling for hadronic analyses

- Detailed test of Geant 4 hadron shower models, exploit fine granularity, capability to tag shower start point

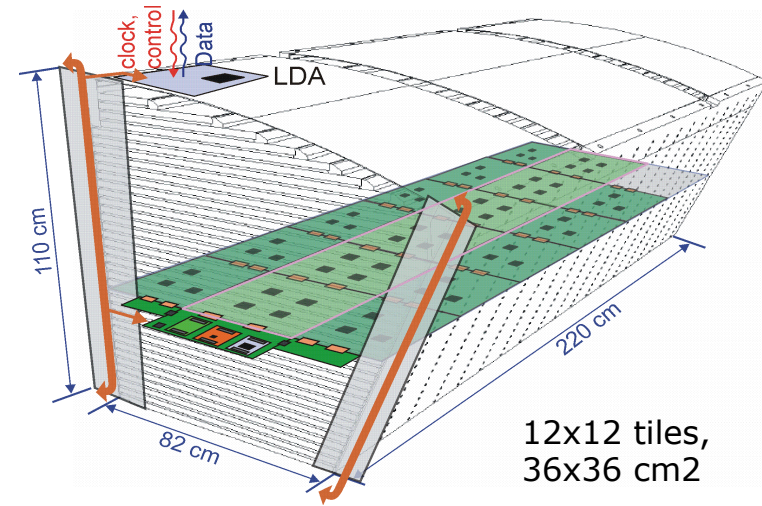
- Scintillator planes now serving in W stack in CERN testbeam



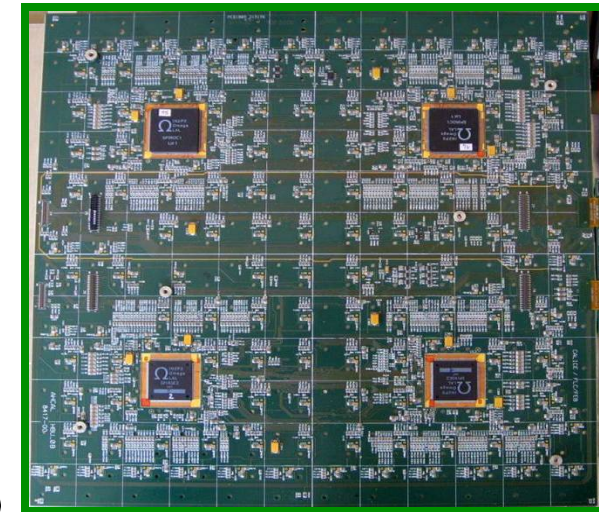
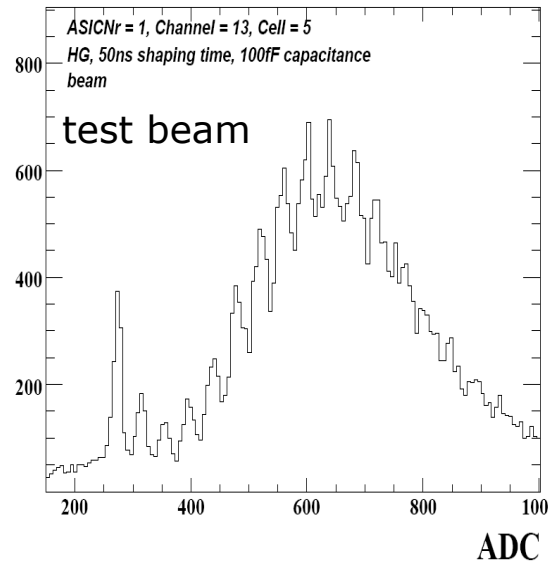
Analogue HCAL: Next Prototype



- 2nd generation prototype has integrated readout ASICs and LED system - and time measurement
- Prototype roadmap:
 - 2010: 1st HBU
 - 2011: full layer (2000 ch)
 - 2012: several options
 - instrument part of ILD wedge
 - tungsten HCAL

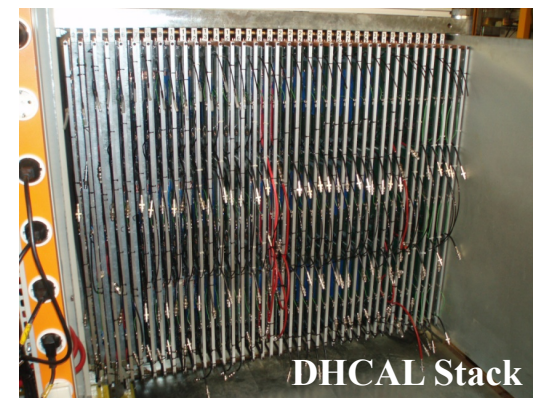
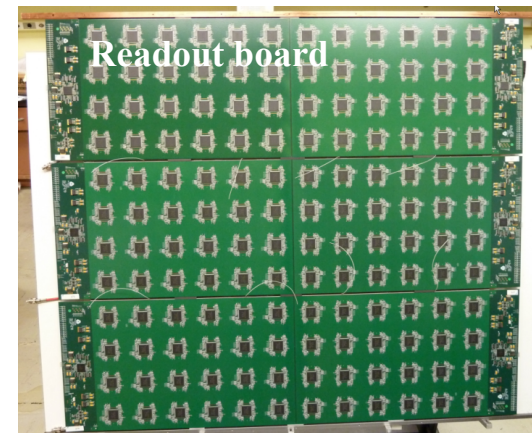


New full readout board



Digital HCAL: RPC

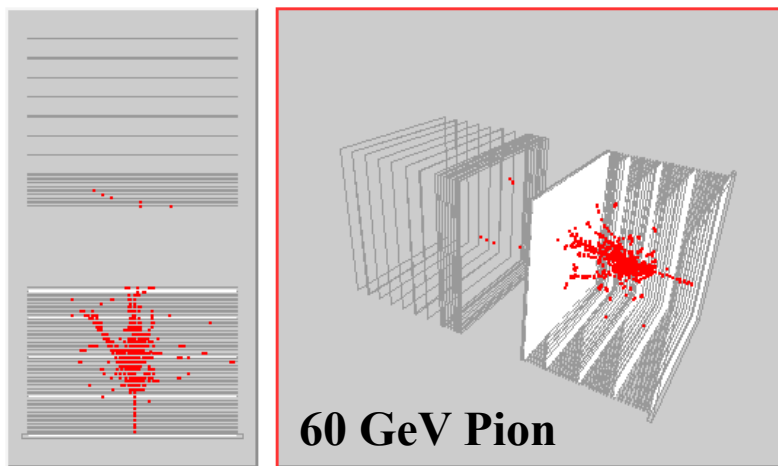
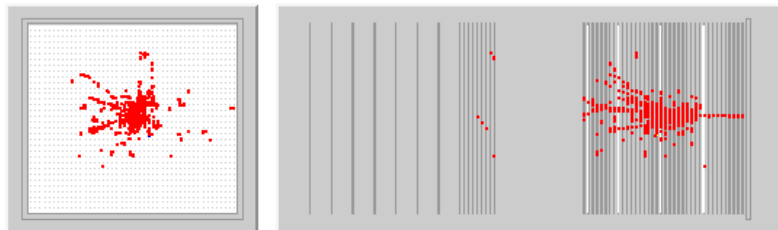
- Digital hadron calorimetry based on glass RPCs with 1x1 cm² readout pads
- Large scale prototype built
 - **350,000 channels DHCAL + 120,000 channels for Tail Catcher**
 - 10,000 DCAL III ASICs
 - 205 RPCs, 337 Readout boards
 - Low Voltage (384 channels)
 - High Voltage (64 channels)



- Currently still taking data at Fermilab
- Schedule
 - **April 2011: Combined with the CALICE Silicon-W ECAL**
 - **Fall: DHCAL with W plates (?)**

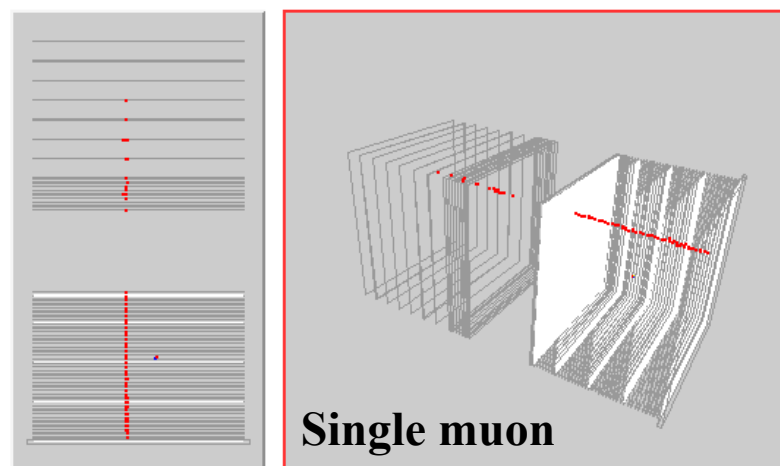
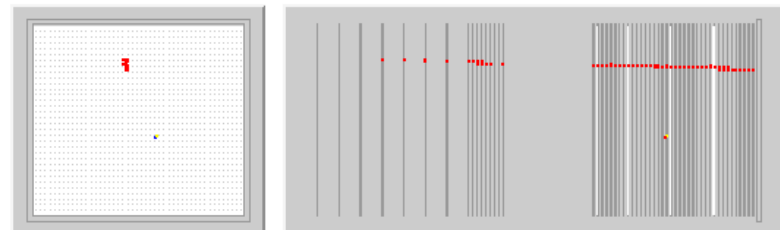
Run 996:0 Event 1055

Time: 6471452
Hits: 766 Energy: xxx mips

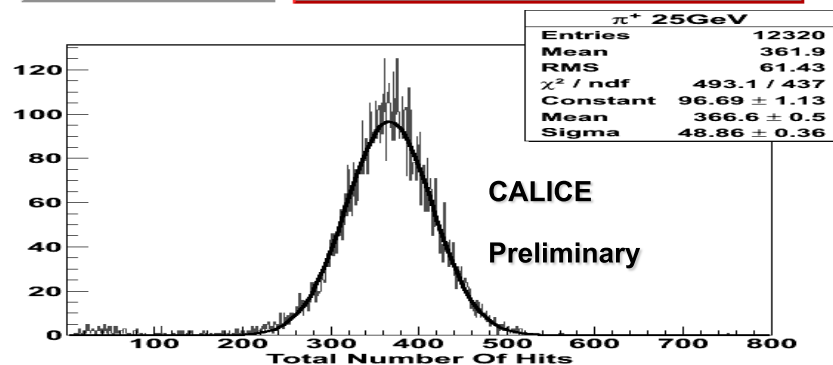


Run 998:0 Event 1208

Time: 1099507
Hits: 74 Energy: xxx mips

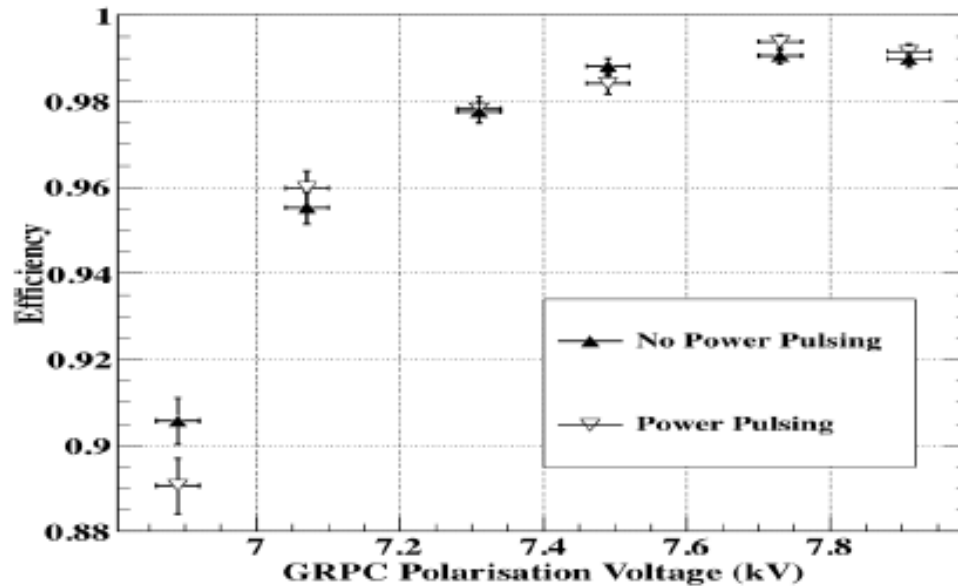
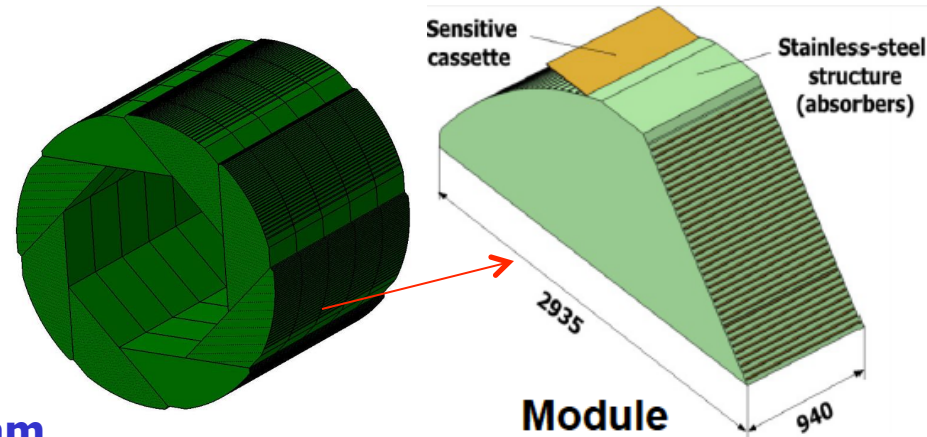


- The concept of a DHCAL with RPCs is close to being validated



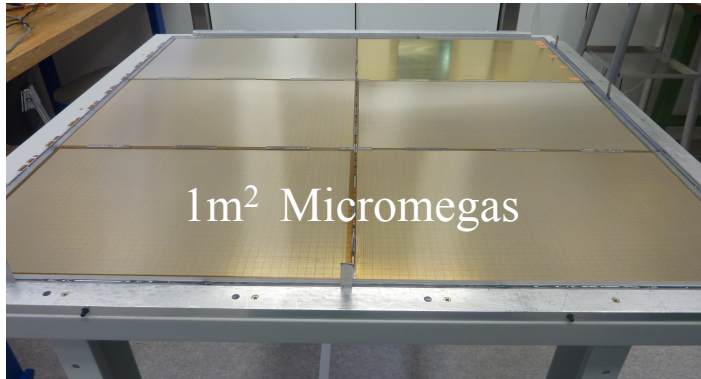
Semi-Digital HCAL: RPC

- A technological prototype is being built for the SDHCAL
 - 48 layers, 2 cm absorber and 0.6 cm thick glass RPC
 - Depth 6λ
 - $1 \times 1 \text{ cm}^2$ pads, 442,368 channels
- Two cassettes tested in CERN testbeam with and without power pulsing



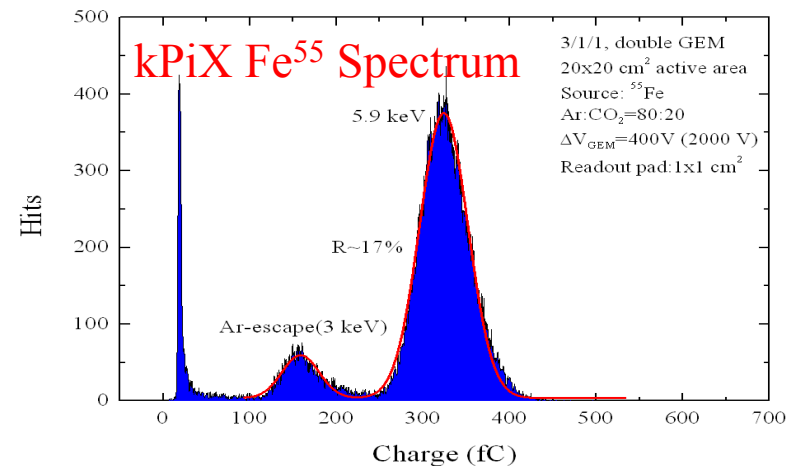
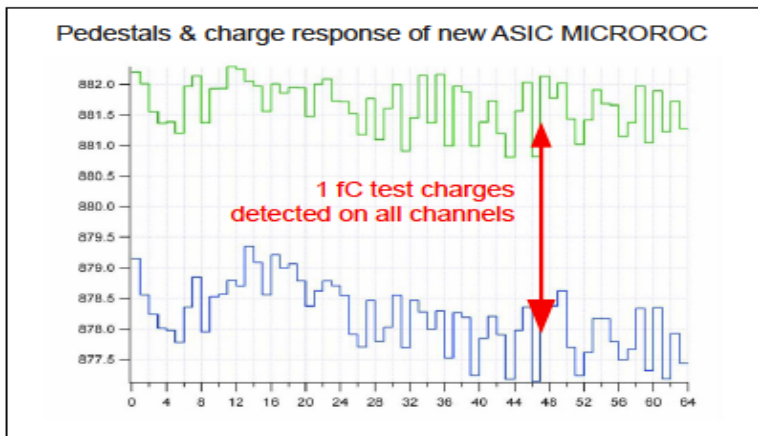
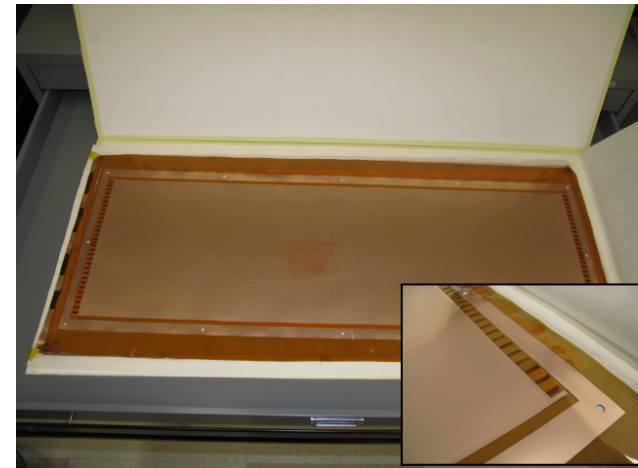
MicroMegas

- Design of 48x32cm² PCB equipped with ASIC, pads and mesh
- 1 m² chamber with dead zone < 2%
- Deploy new ASIC: MICROROC

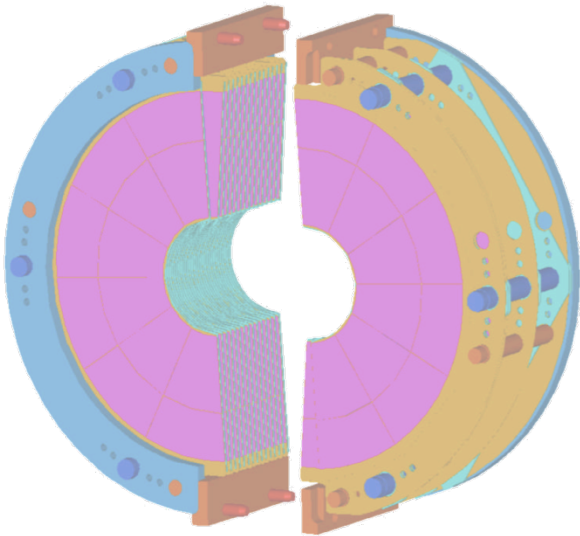


GEM

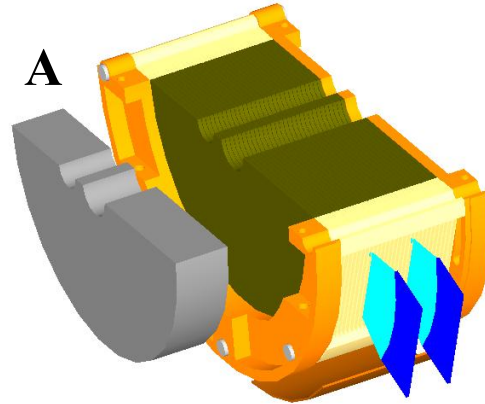
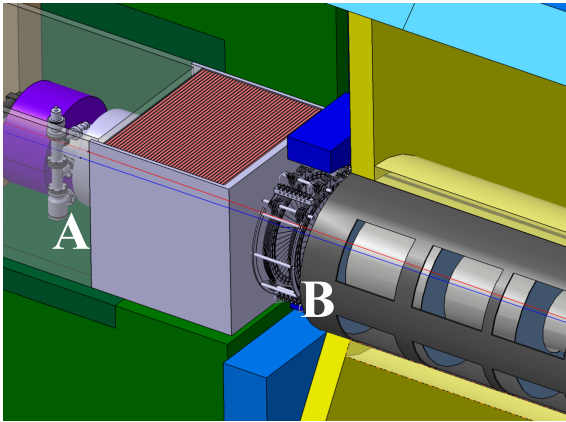
- Design of 1m² GEM foils
- Readout with kPiX and DCAL ASIC



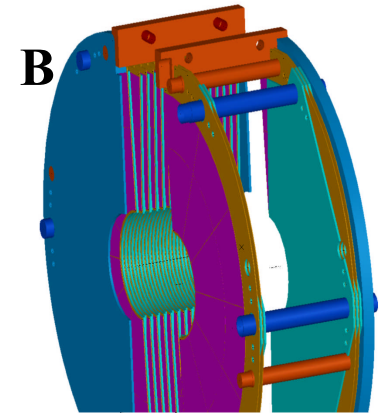
Forward Calorimetry



Forward Instrumentation

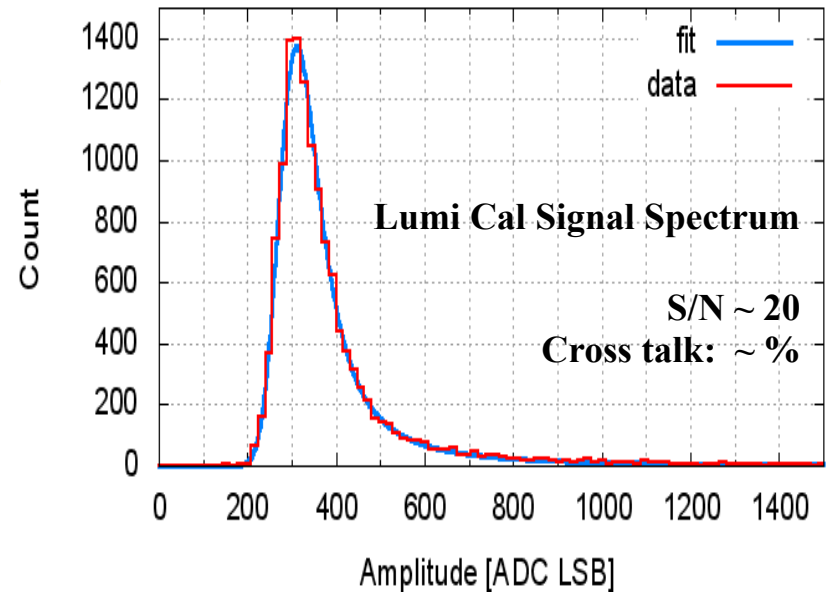
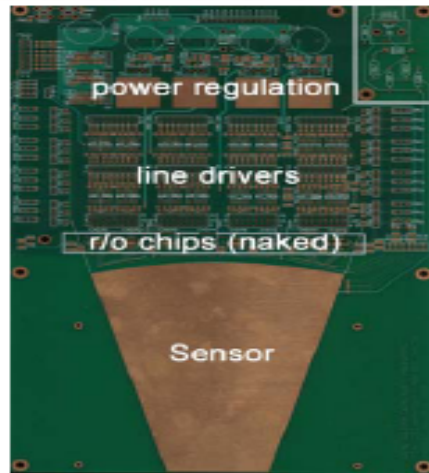
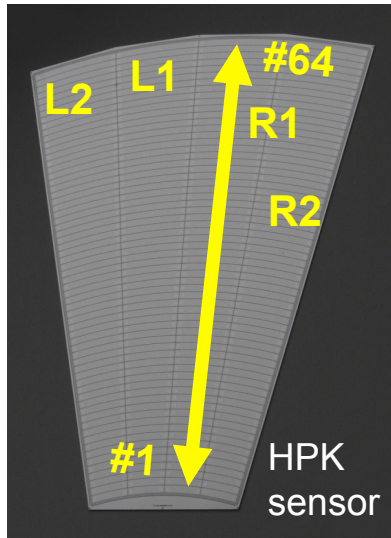


Beamcal + pair monitor



Luminosity monitor

- Beam test with 4 GeV electrons at DESY

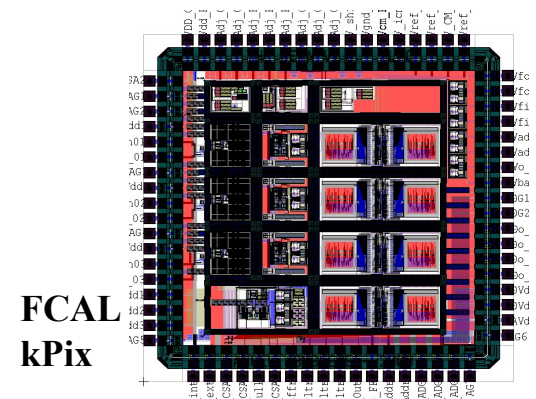
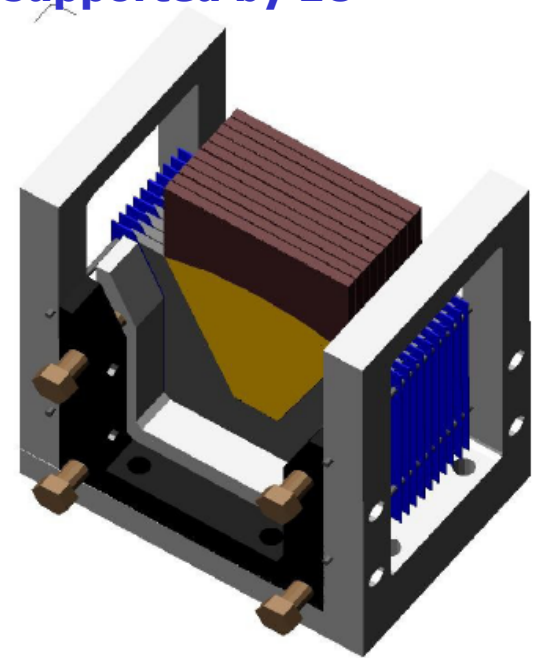


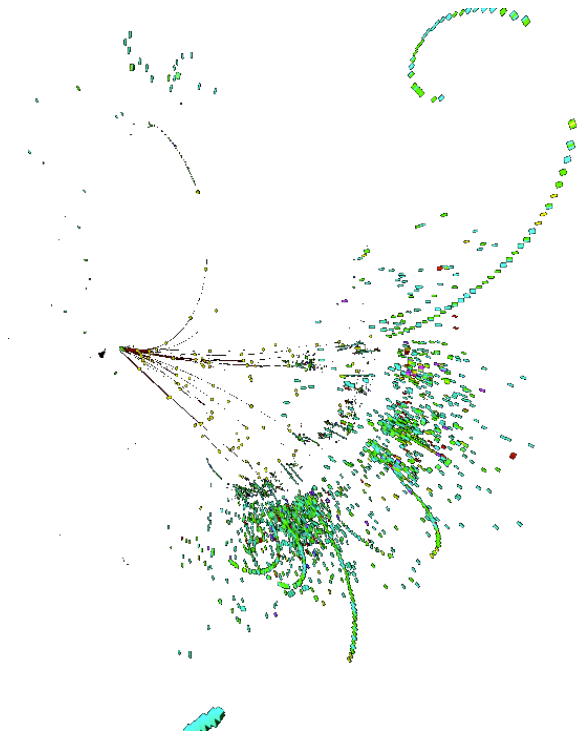
FCAL Prototype

- Collaboration preparing for a prototype calorimeter, supported by EU through AIDA program
 - Flexible, high precision tungsten structure
 - Fast FE Readout
 - Innovative connectivity scheme
 - Position control devices

- Read out employs kPix ASIC
 - Adapted to FCAL with fast feedback system
 - 72 channels

- Exploits common European infrastructure
 - Power pulsing
 - Data acquisition
 - Tracking in front of the calorimeter

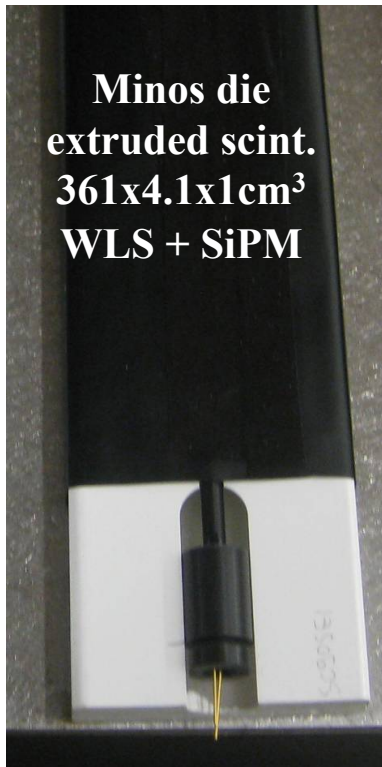




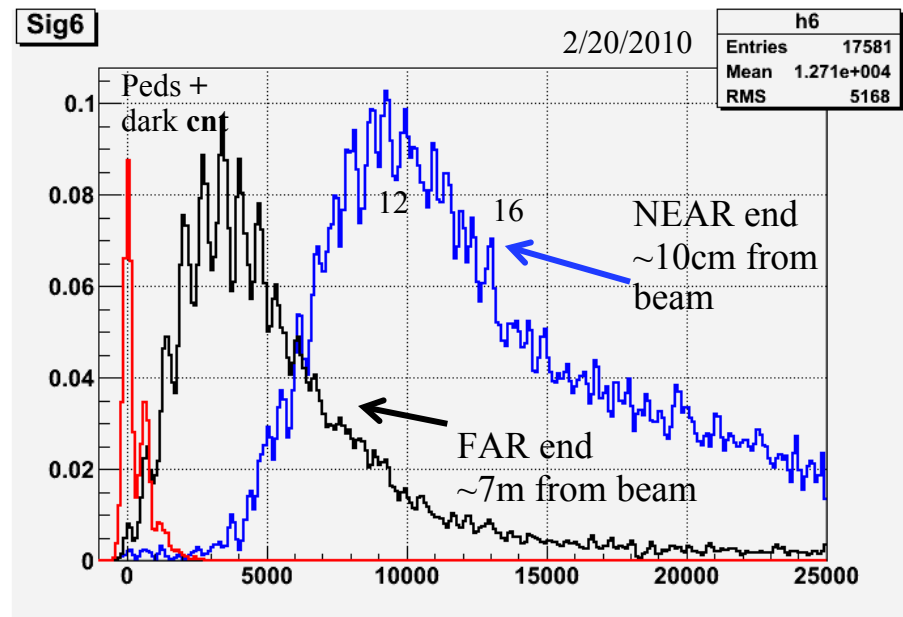
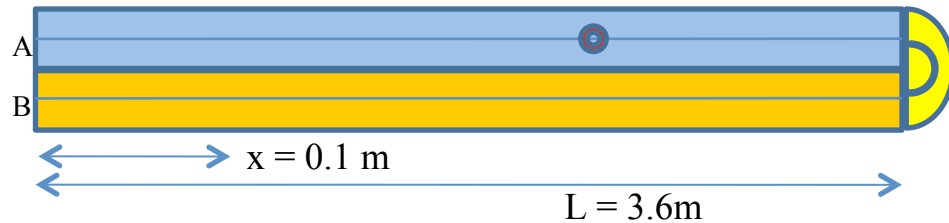
Muons

Muon Detectors

- Double scintillator strip, read out with SiPM with integrated wave form digitizer (212 MHz) studied as muon detector in Fermilab test beam



- Next steps: 16, 32, then 64 strips in four stations to test:



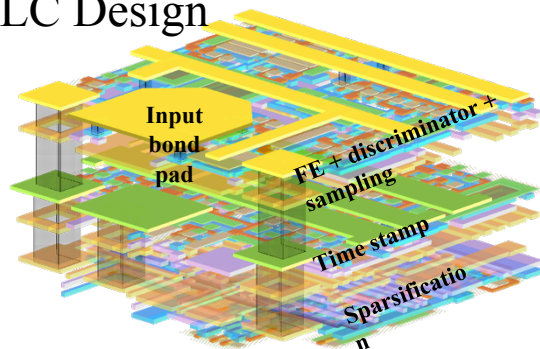


Show me !

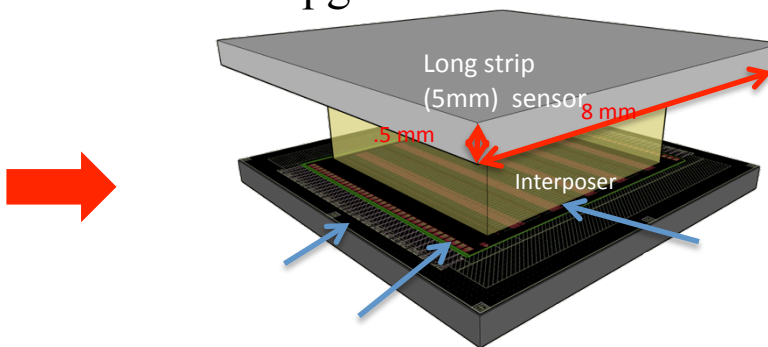
Benefits of ILC Detector Program

- The development of new technologies and the implementation in prototype detectors has been very beneficial to the community at large
 - **3D Silicon**

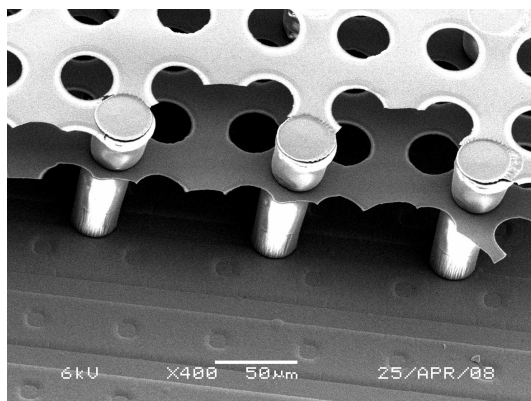
ILC Design



LHC Upgrade



- **INGRID technology**

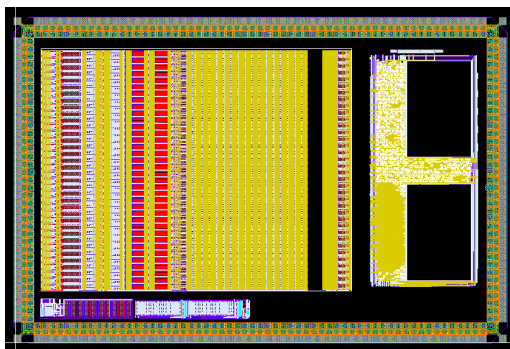


CAST

Benefits of ILC Detector Program



– Readout Chip for SiPM Analog Hadron Calorimeter: SPIROC



SPIROC



PEBS

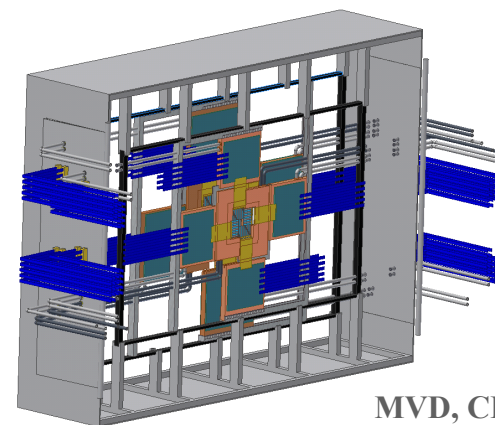
3000 chips deployed in
PEBS balloon experiment

– Mimosa Pixel Array



Mimosa 26

Pixel matrix: 1152 x 576
18.4 μm pitch, 10 k images/s



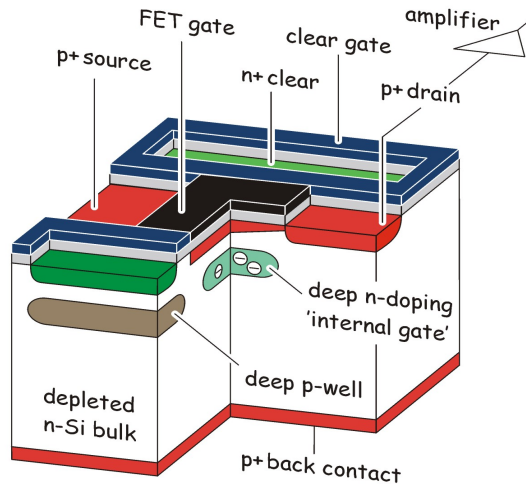
MVD, CBM

... and EUDET beam telescope
and vertex detector for STAR

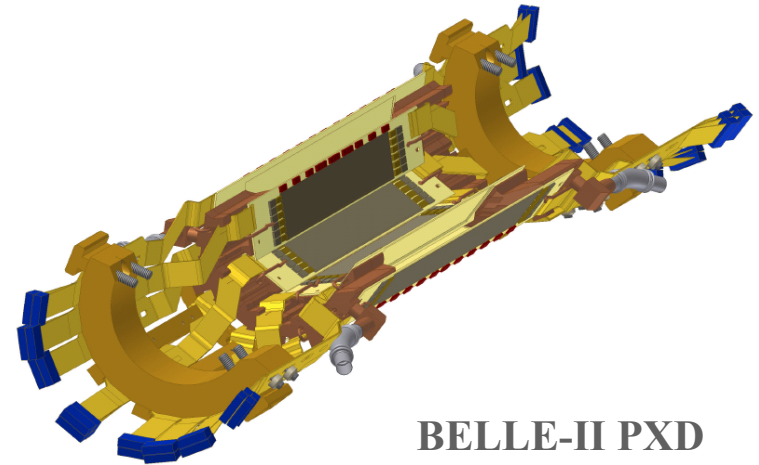
Benefits of ILC Detector Program



- **Development of the DEPFET technology brought to full detector level stage within the ILC framework**



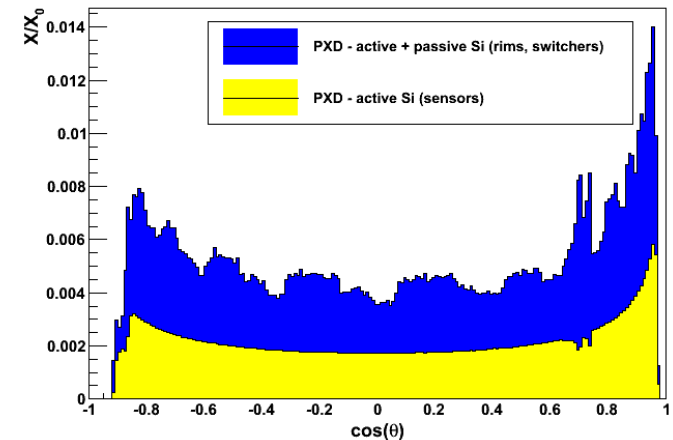
DEPFET



BELLE-II PXD

- **ILC material budget goal achieved by DEPFET**
- **If it had not been for the ILC detector R&D program, BELLE-II would not have had a viable vertex detector technology**

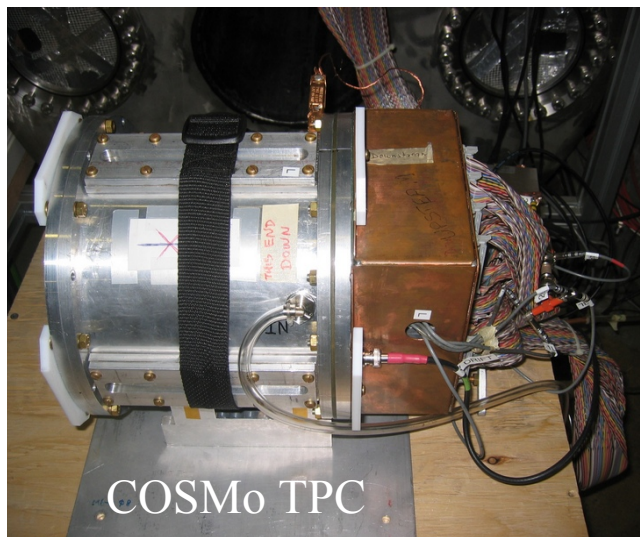
Material budget studies - Belle II PXD



Benefits of ILC Detector Program



- **Micromegas TPC work carried out within the LCTPC collaboration**



T2K TPC

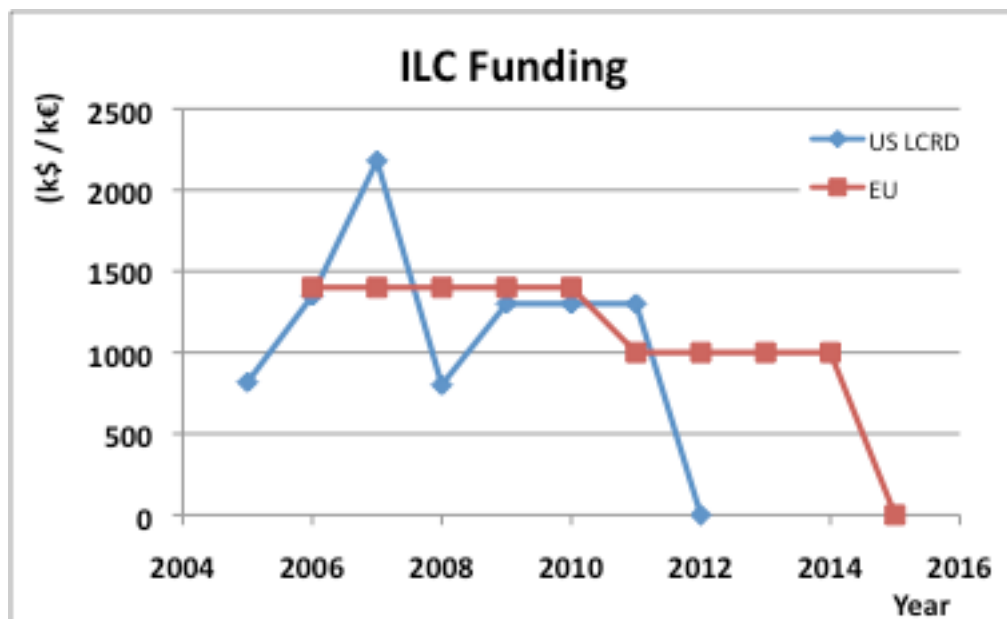
- **Quote: "I can confirm that the ILC TPC R&D was essential for T2K near detector TPCs. In fact, without the ILC TPC R&D program, there would have been no T2K TPCs"**

Dean Karlen, February 2011

Support



- Even though the fruits of the ILC detector development are clearly visible inside and outside of HEP, support is still diminishing



– US ILC support

- Universities (LCRD)
- Terminates in FY12

– EU support

- EUDET, 2006-09
€21.5 M
- AIDA, 2011-15
€27 M,
- Funding geared towards infrastructure

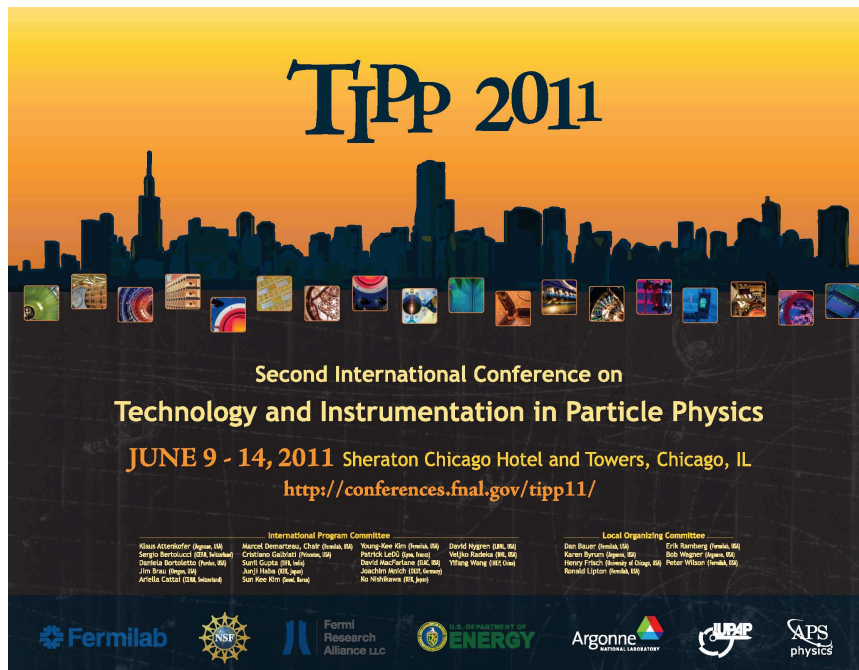
• Some other observations:

- US initiated new detector R&D program for collider detectors with overall funding of \$3M (shared with LHC)
- Japanese funding as it exists will terminate this year
- Individual country contributions to R&D collaborations can widely fluctuate from year to year (+/- 30%)
- UK funding has been eliminated

Own Advocates



- **We have to be our own advocates: to garner support, the burden is on us to inform and educate the agencies and community about the excellent work being carried out and its benefits!**



- **We hope to see many in June in Chicago !**
 - <http://conferences.fnal.gov/tipp11/>
- **Also workshop on power delivery and power pulsing, May 9-10, Orsay**
 - <http://ilcagenda.linearcollider.org/conferenceDisplay.py?confId=5010>

In Search of the Radical Solution



- In the January 2011 issue of the magazine **Scientific American** there is an interview with a famous Indian scientist :

“In Search of the Radical Solution”
- The sentiment in that interview applies, I believe, equally well to detector development in our field



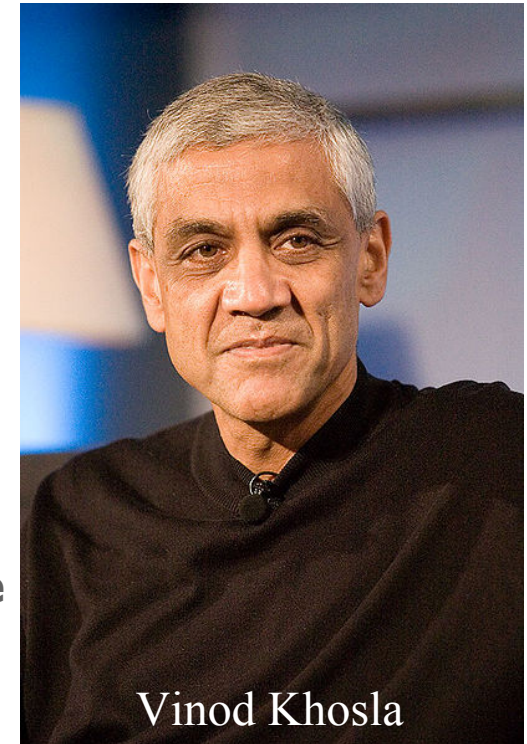
In Search of the Radical Solution



- **In the January 2011 issue of the magazine Scientific American there is an interview with a famous Indian scientist :**

“In Search of the Radical Solution”

- **The sentiment in that interview applies, I believe, equally well to detector development in our field**
- **Reinvestment in other than incremental, non-scalable innovations technologies is needed**
- **“The greatest payoffs will come from fundamentally reinventing mainstream technologies”**



Vinod Khosla

**-- Vinod Khosla
co-founder SUN microsystems
venture capitalist**

<http://www.scientificamerican.com/article.cfm?id=in-search-of-the-radical-solution>
<http://ScientificAmerican.com/jan2011/khosla>

Summary



- **Excellent R&D being carried out in the framework of the ILC all over the world; apologies to all excellent efforts not mentioned !**
- **AIDA program in Europe provides badly needed continuity**
- **The spin-off of ILC originated detector development is significant**
- **The community, however, seems unable to leverage that significant accomplishment**
- **Open-ended R&D is, in the long-term, not sustainable. The biggest disadvantage for a continued viable detector R&D program is the fact that there is no construction timeline for the ILC**