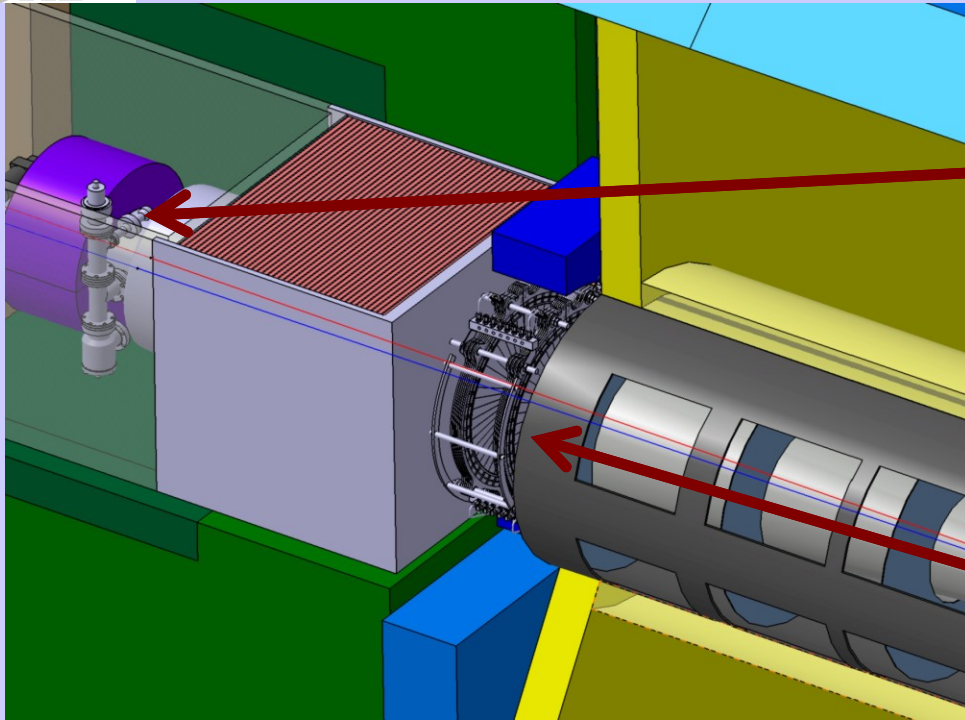




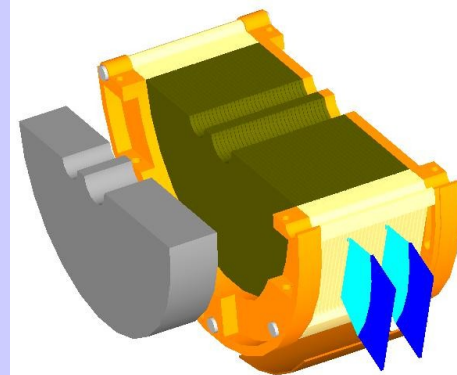
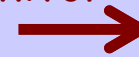
Wolfgang Lohmann,
BTU and DESY

Labs involved: Argonne, Vinca Inst, Belgrade, Bukharest IFIN,
CERN, Univ. of Colorado, Cracow UST,
Cracow INP, JINR Dubna, Royal
Holloway, NCPHEP Minsk, Santa Cruz,
Stanford University, SLAC
Tuhoku Univ., Tel Aviv Univ., DESY (Z.)

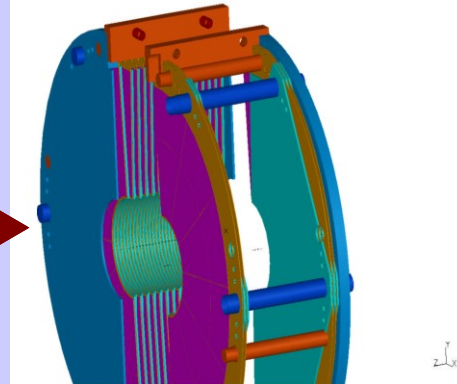
Very Forward Instrumentation- Example ILD



BeamCal
+ Pair
Monitor



LumiCal



- precise luminosity measurement,
- hermeticity (electron detection at low polar angles),
- assisting beam tuning (fast feedback of BeamCal data to machine)

Challenges:

radiation hardness (BeamCal), high precision (LumiCal) and fast readout (both)

Design studies, background, systematic effects for 500 GeV advanced

Preprint typeset in JINST style - HYPER VERSION

Published in JINST

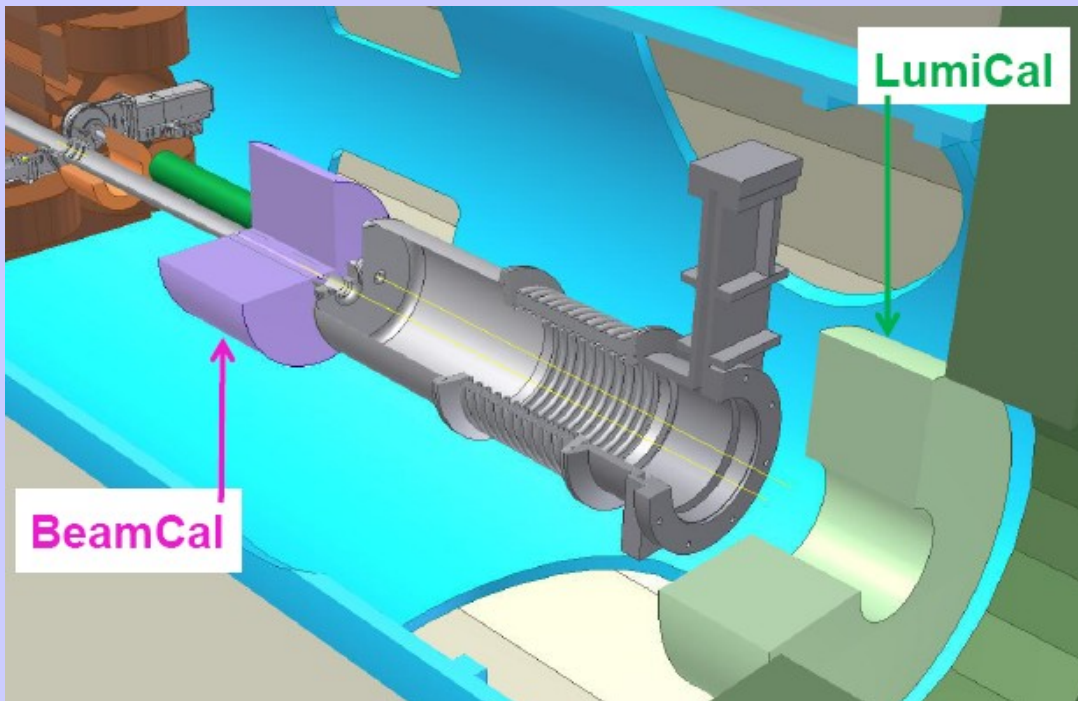
Forward Instrumentation for ILC Detectors

Halina Abramowicz^a, Angel Abusleme^b, Konstantin Afanaciev^c, Jonathan Aguilar^d, Praseon Ambalathankandy^d, Philip Bambade^e, Matthias Bergholz^{f,1}, Ivanka Bozovic-Jelisavcic^g, Elena Castro^f, Georgy Chelkov^h, Cornelia Cocaⁱ, Witold Daniluk^j, Angelo Dragone^k, Laurentiu Dumitruⁱ, Konrad Elsener^l, Igor Emeliantchik^c, Tomasz Fiutowski^d, Mikhail Gostkin^h, Christian Grah^{f,2}, Grzegorz Grzelak^{j,3}, Gunter Haller^l, Kazutoshi Ito^m, Tatjana Jozefovicⁿ, Szymon Kulis^d, Wolfgang Langenbrunn^o, Marcin Moszczynski^j, Uriel Nauyts^p, Orlandeaⁱ, Gleb Oleinikⁿ, Pandurovic^g, Bogdan Pavlovic^q, Andre Sailer^l, Ringo Schaefer^r, Smiljanic^g, Krzysztof Swiatkowski^s, Wierba^j, Hitoshi Yamamoto^t

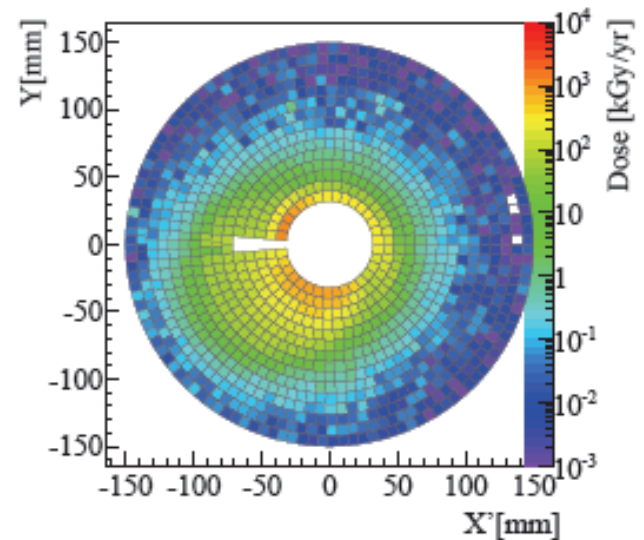
ABSTRACT: Two special calorimeters are foreseen for the instrumentation of the very forward region of the ILC detector, a luminometer designed to measure the rate of low angle Bhabha scattering events with a precision better than 1% and a low polar angle calorimeter, adjacent to the beam-pipe. The latter will be hit by a large amount of beamstrahlung remnants. The amount and shape of these depositions will allow a fast luminosity estimate and the determination of beam parameters. The sensors of this calorimeter must be able to handle a high occupancy. Both devices will improve the sensitivity of the detector in the search for new particles. Due to the high occupancy fast front-end electronics is needed. The design of the calorimeters developed and optimised with Monte Carlo simulations is presented. Results on the performance of these major components are summarised.

1 [physics.ins-det] 13 Sep 2010

Focus is now on the design of the forward region of a CLIC detector



Radiation dose in the 5th layer of BeamCal



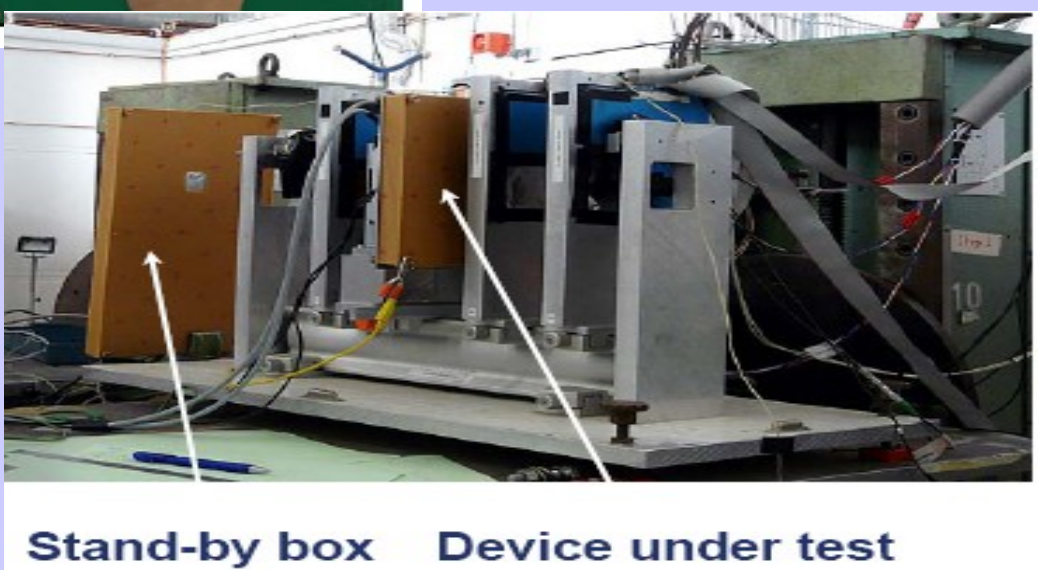
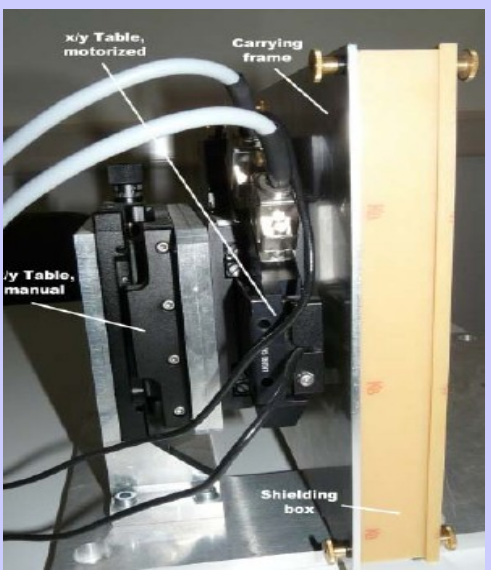
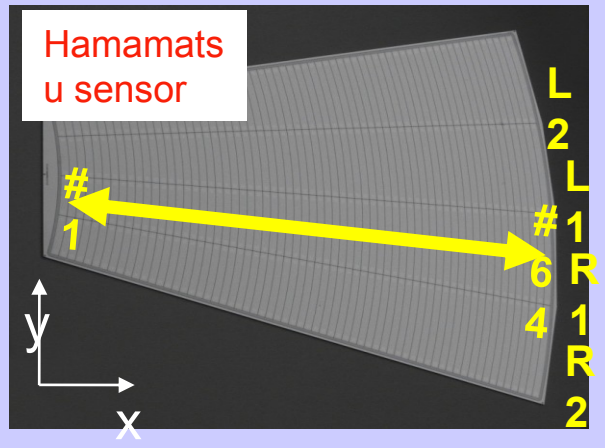
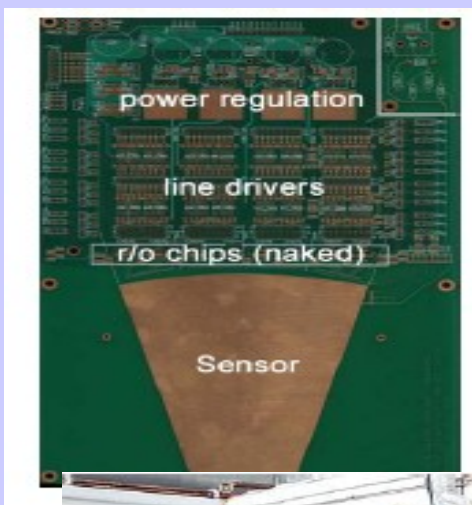
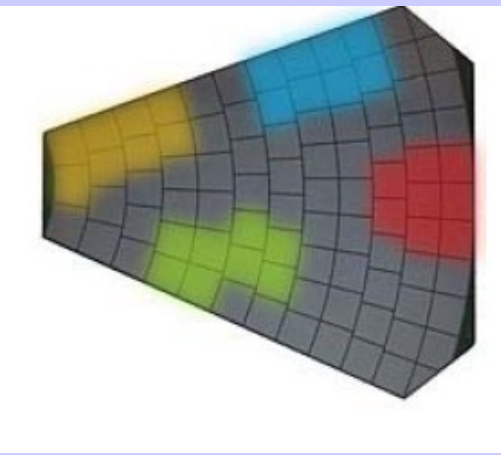
LumiCal is designed to measure the Luminosity with a precision of 10^{-2} at 3 TeV

BeamCal feasible, details need more studies

Results presented by Konrad Elsener

Successful test-beam venture in August

Beam 22 at DESY, 4 GeV electrons, sensors equipped with FE ASICs from UST Cracow

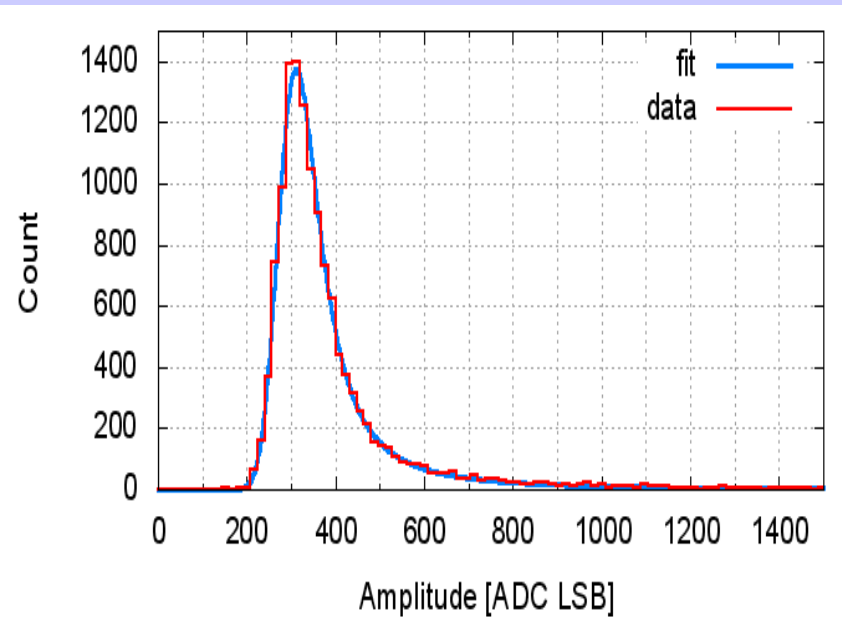


Results presented by Olga Novgorodova

Successfull test-beam venture in August

LumiCal

Signal spectrum

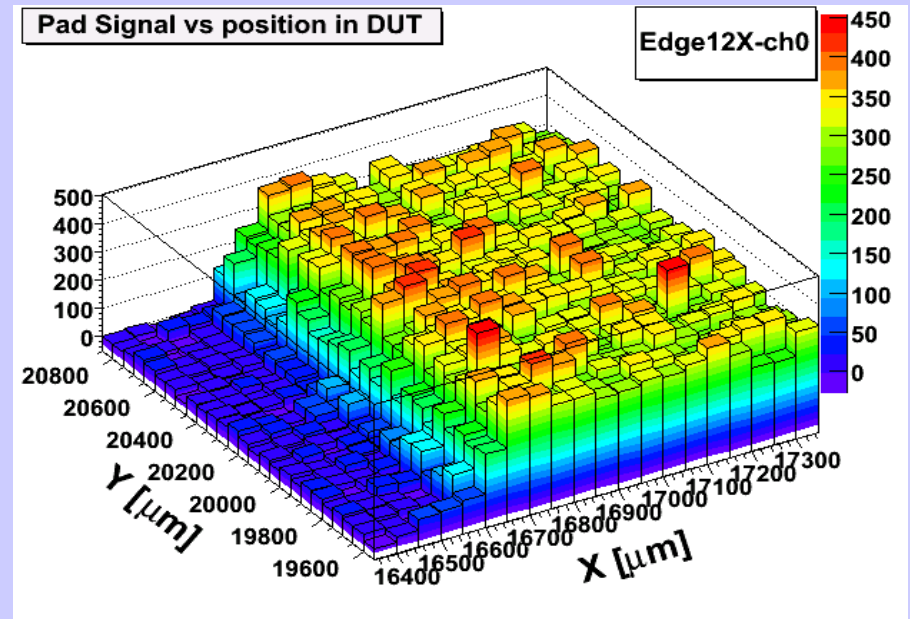


$S/N \sim 20$

Cross talk: $\sim \%$

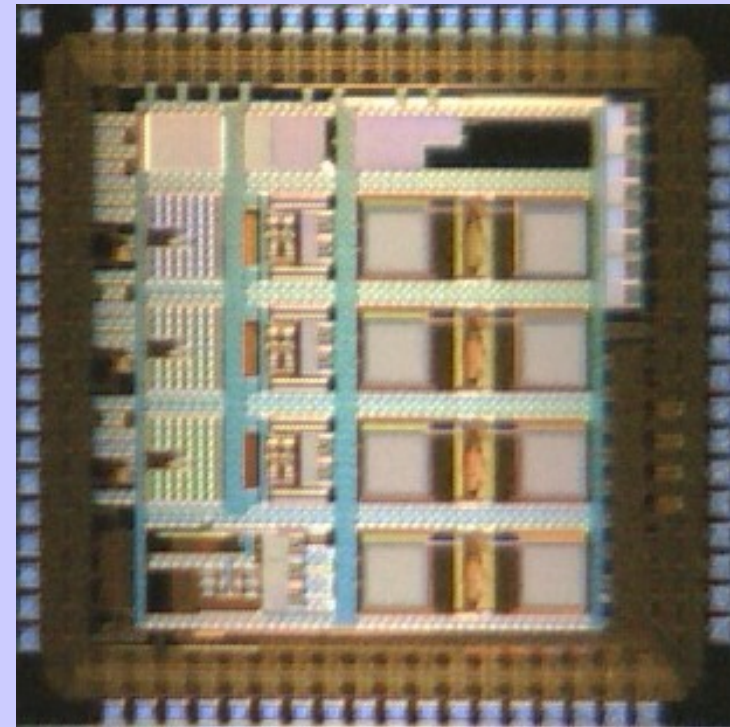
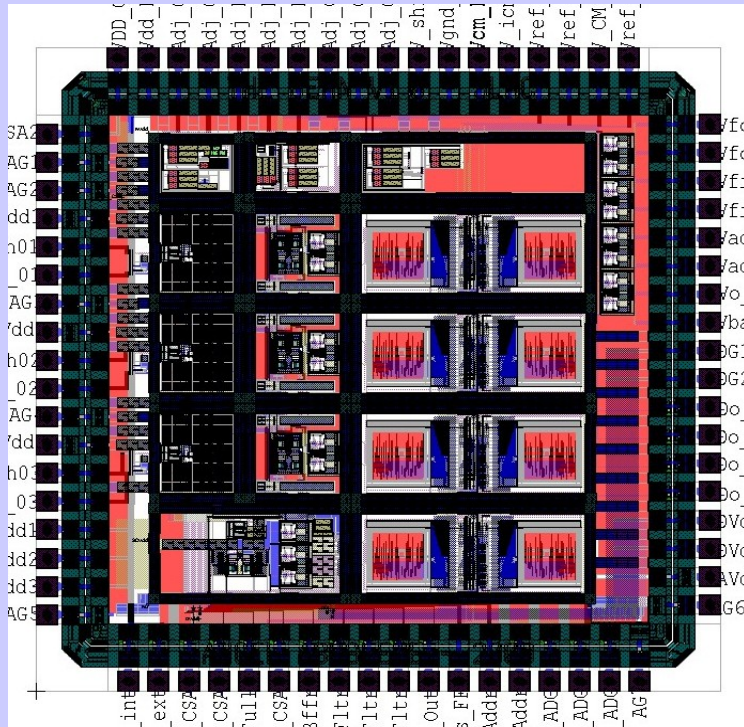
Homogeneity of the response

BeamCal



In addition: study of stability, edge effects

Designed especially for BeamCal (fast feedback function)

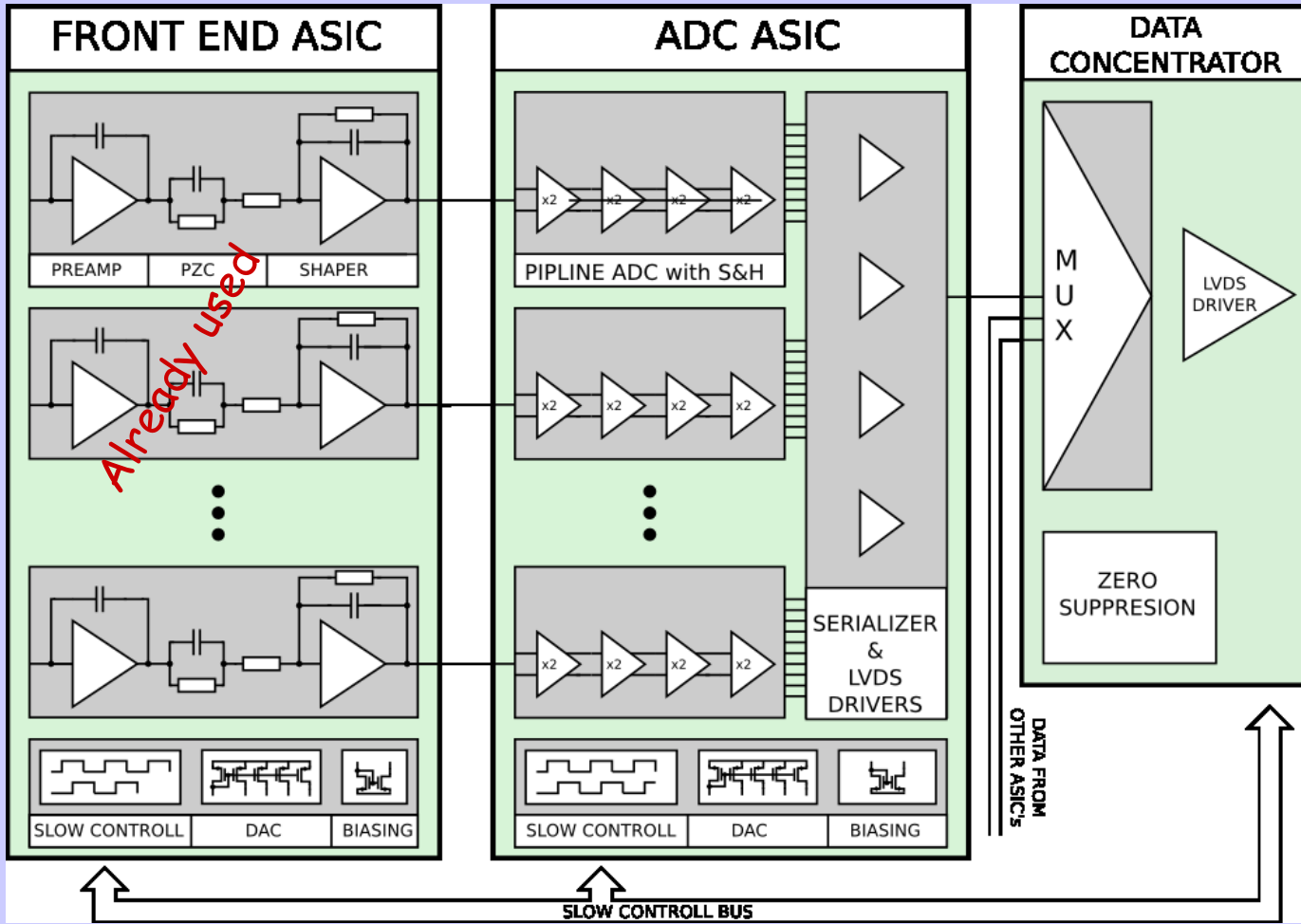


- TSMC 0.18um, 1.8V
- 72 pads, 2.4mm x 2.4mm (incl. pads)
- 3 charge amplifiers, 4 x 10-bit, fully diff. SAR ADCs, 1 SC adder, 3 SC filters

Status presented by Angel Abusleme

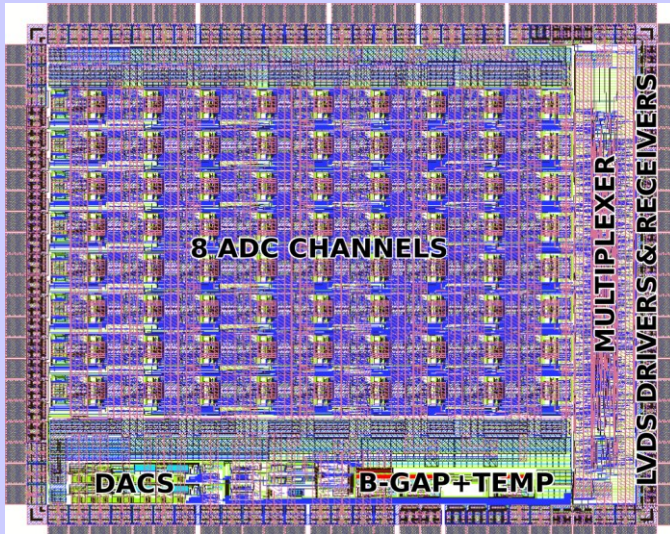
Electronics readout chain

LumiCal version

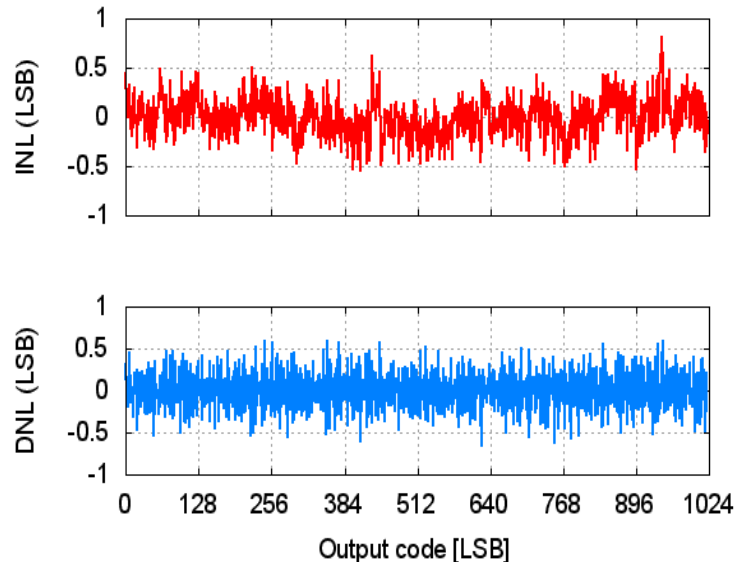


ADC ASIC prototype

8 Channel ASIC ADC chips tested connected to the FE ASICs



- 8 channel pipeline ADC:
 - Scalable power (~1mW/MHz) and sampling frequency (up to ~25MHz)
 - Digital multiplexer/serializer:
 - Serial mode (<300MHz): one data link per all channels (max $f_{smp} \sim 3$ MSps)
 - Parallel mode (~250MHz): one data link per channel (max $f_{smp} \sim 25$ MSps)
 - Test mode (single channel readout)
- High speed LVDS I/O (~1GHz)
- Low power DACs references/bias
- Precise BandGap reference source and Temperature sensor



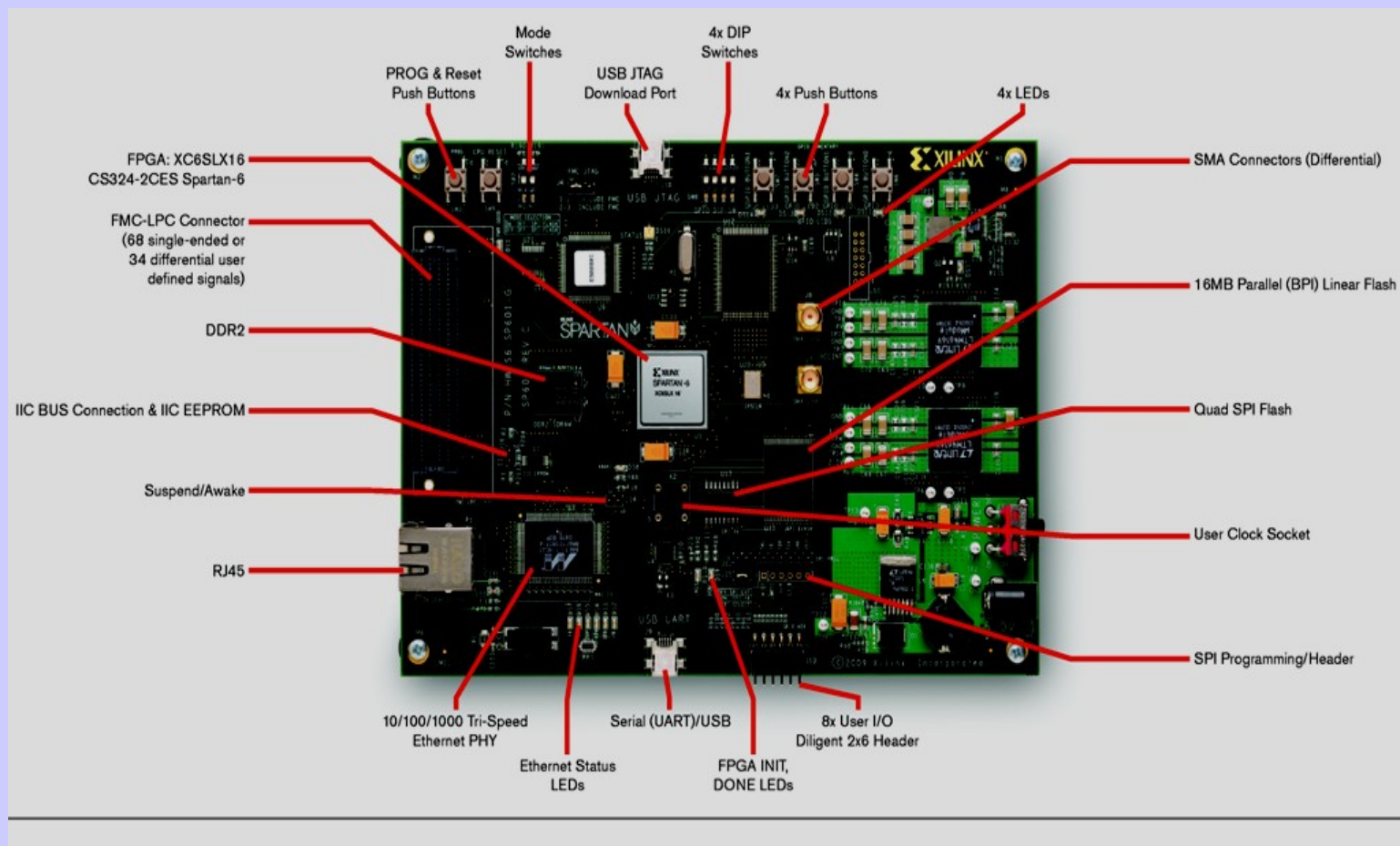
← Few results:
 ENOB ~9.7
 INL < 0.8 LSB
 DNL < 0.6 LSB

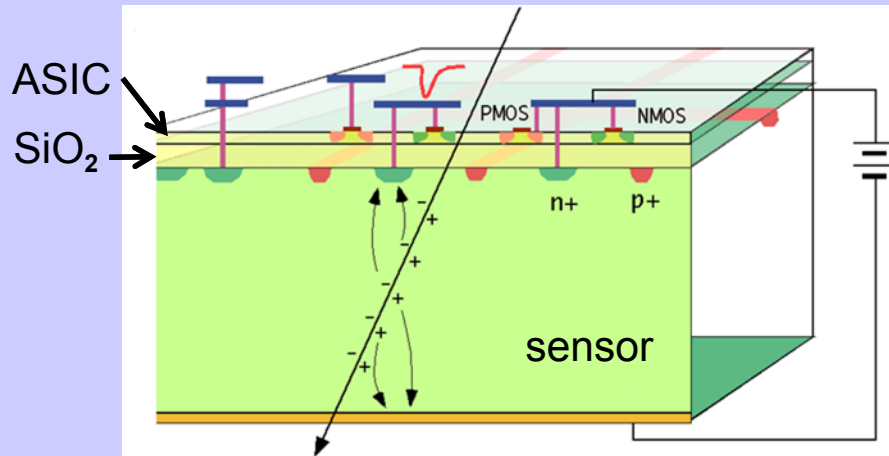
Developments just started:

- Development of data concentrator (FPGA or ASIC)
- Development of 64 channels front-end and ADC ASICs (130nm technology) (AGH-UST Cracow)

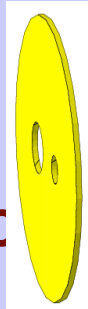
DIF-link to detector DAQ

- Design of FCAL DIF under work (LumiCal version)
- For next test beam the DIF functionality is implemented by a commercial FPGA - SPARTAN6 (XILINX SP601) board





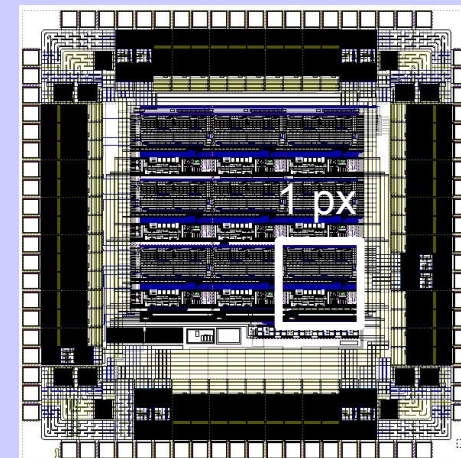
- Pixel size: $400 \times 400 \mu\text{m}^2$
- Radius: 10 cm
- Total number of pixels: $\sim 200,000$



→ Monolithic construction allows the elimination of the bump-bonding process.

- First step: design of a readout prototype ASIC for 3x3 pixels: digital readout (preamp, discriminator, counter)
- manufactured chip (CMOS 0.2 μm , SOI technology)
- performance measurements done

Publication accepted !



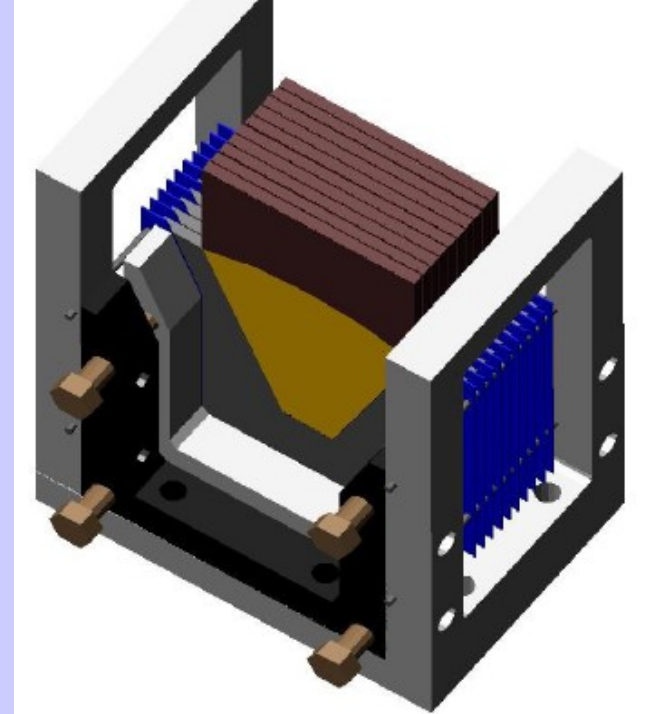
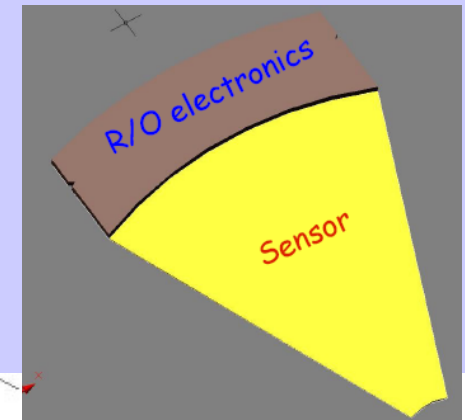
Preparation of a prototype Calorimeter:

- Flexible, high precision tungsten structure,
- Fast FE Readout
- Innovative connectivity scheme
- Position control devices
- Fully assembled sensor planes, covering $\geq 30^\circ$
- Power pulsing

Infrastructure common with others:

- Data acquisition
- Tracking in front of the calorimeter

Participating Institutes: AGH-UST (Cracow), CERN, DESY (Zeuthen), IFJPAN (Cracow), TAU (Tel Aviv)



- Flexible tungsten structure: design 2012, manufacturing 2013, ready 2014
- Multichannel readout ASICs: design start 2011, 1st prototype production, 2012, 2nd 2013
- Complete prototype of sensor plane 2012
- DAQ: 1st DIF prototype 2011, prototype of complete DAQ 2012, ready 2013
- Design fixed beginning 2013
- Production 2014

- ILC detector DBD 2012
 - refining design considerations (MC studies)
 - completing the measurements with fully assembled sensor plane prototypes

- CLIC CDR (2011)
 - completing design studies

- Design studies are focused now on a CLIC detector
- FCAL started test-beam measurements to test assembled prototype sensor planes, Results so far satisfactory
- The readout will be completed in a few steps, beam-tests planned
- Long term goal is a calorimeter prototype, ready in 2014, including
 - power pulsing
 - DIF to standard DAQ
 - position monitoring