

KCS Development and Consideration of KCS/RDR Operation with Reduced Bunch Number

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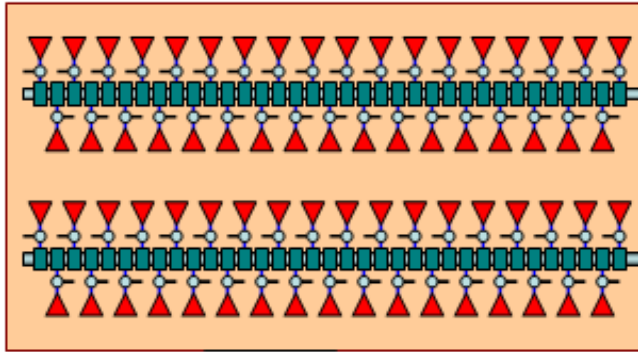
ILC 2nd Baseline Assessment Workshop (BAW-2)

SLAC

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Klystron Cluster System Basic Layout

surface rf power cluster building



- Main linac rf power is produced in surface buildings and brought down to and along the tunnel in low-loss circular waveguide.

- Many modulators and klystrons are “clustered” to minimize surface presence and required shafts.

- Power from a cluster is combined and then tapped off in equal amounts at 3-cryomodule (RDR rf unit) intervals.

surface

- service tunnel eliminated

- underground heat load greatly reduced

shaft

~1.06 km

upstream

downstream

~1.06 km

accelerator tunnel

CTO

TE₀₁ waveguide

WAVEGUIDE
DISTRIBUTION
SYSTEM

TAP-OFFS

9 CAVITIES

4 CAVITIES QUAD 4 CAVITIES

3 CRYOMODULES

37.956 m

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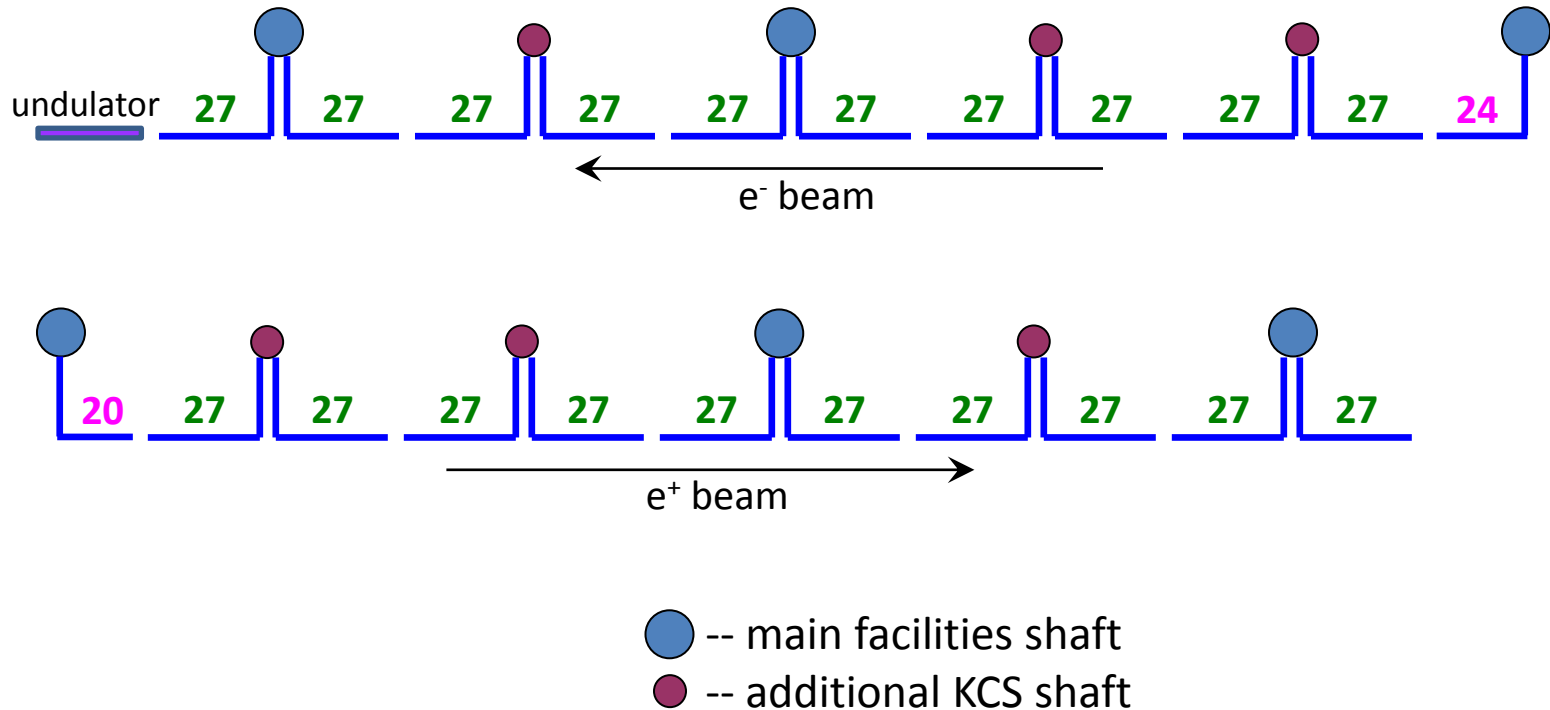
4 CAVITIES QUAD

3 CRYOMODULES

37.956 m

KCS Shafts and RF Units per KCS

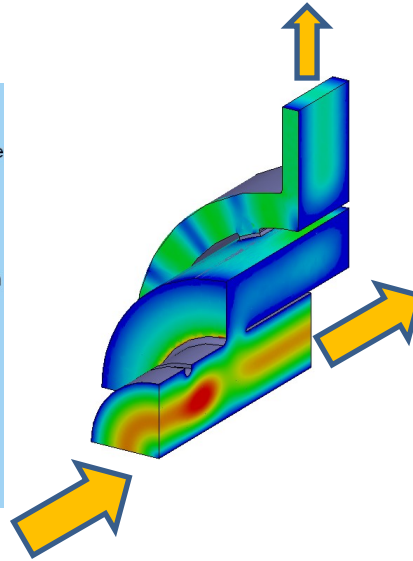
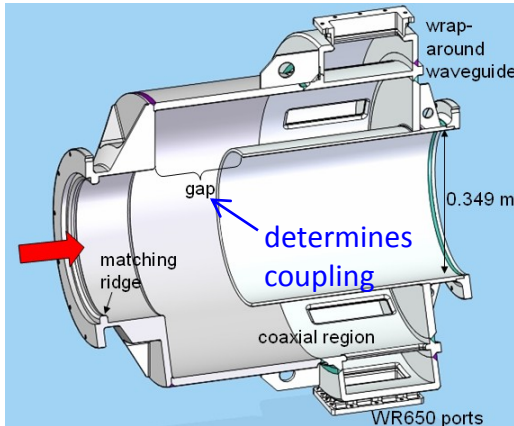
With 12 rf units from the RTML added to each of the main linacs and 4 more in the e^- linac than the e^+ linac for undulator losses, they have **294** and **290** rf units, respectively. The following would seem to be a reasonable modified KCS layout.



Combining and Distributing Power

Couplings ranging from ~ 1 to $1/33$ to the TE_{01} (low loss, no surface E-field) mode are required.

CTO (Coaxial Tap-Off)



"3-port" coupler

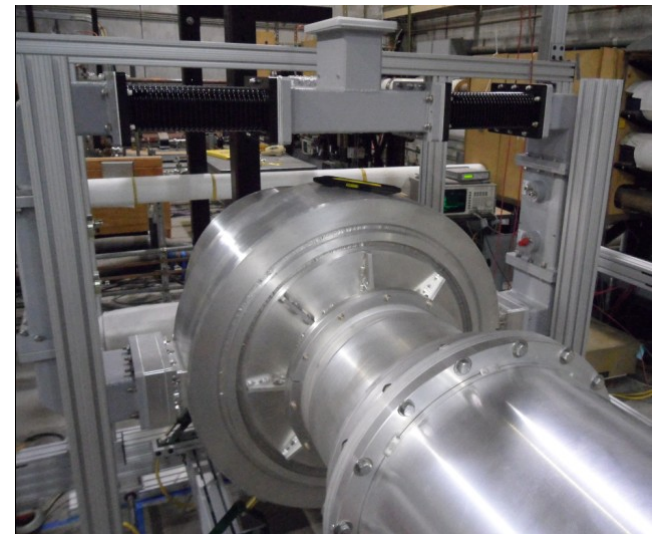
$$S = \begin{pmatrix} 0 & \sqrt{C} & \sqrt{1-C} \\ \sqrt{C} & (1-C) & -\sqrt{C(1-C)} \\ \sqrt{1-C} & -\sqrt{C(1-C)} & C \end{pmatrix}$$

A schematic diagram of a 3-port coupler. It shows three ports labeled 1, 2, and 3. Port 1 is connected to port 3, and port 2 is connected to port 3. The ports are represented by black dots connected by lines.

For combining, the tap-offs are installed backwards. Proper phase and relative amplitude needed for match (mismatched power goes to circulators).



A pair of 3-dB CTO's.



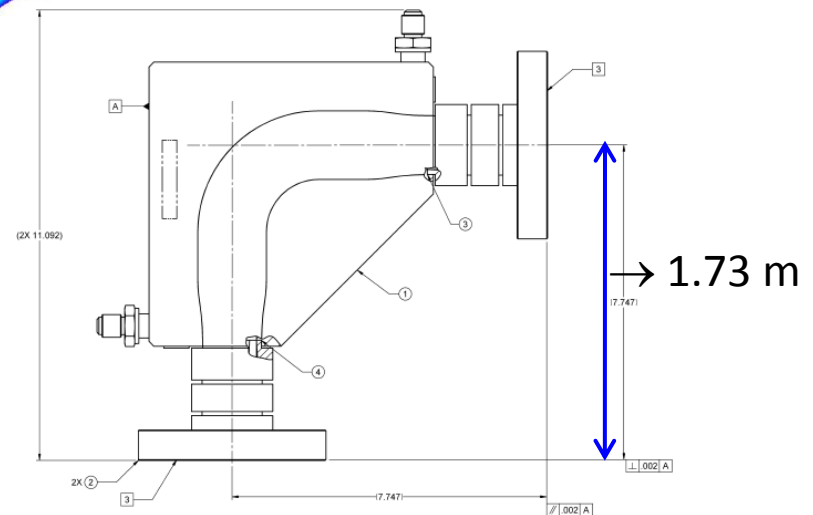
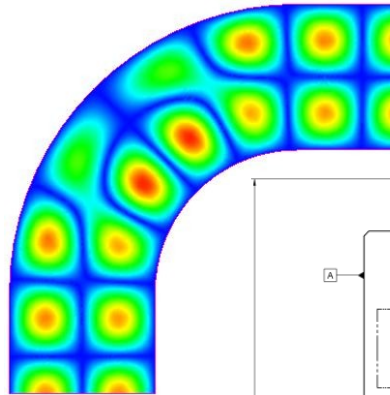
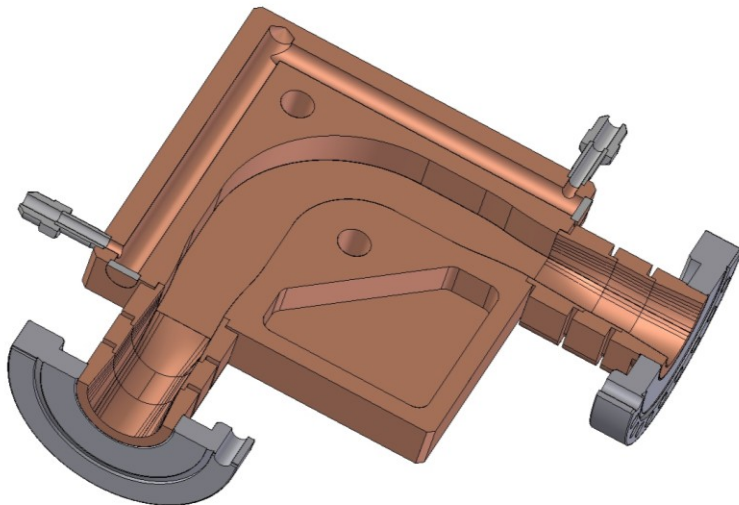
A CTO connecting WR650 waveguide to 48cm-diameter circular waveguide.

Main Waveguide Bends

For KCS, we need to bend the main rf waveguide *at full power* through multiple 90° bends to bring it down to and along the linac tunnel. Demonstration of such a bend is crucial to establishing the feasibility of KCS.

Though we've considered other options, including a more compact design with significantly higher surface fields, the leading contender is a scaled modification of the following X-band SLAC design*.

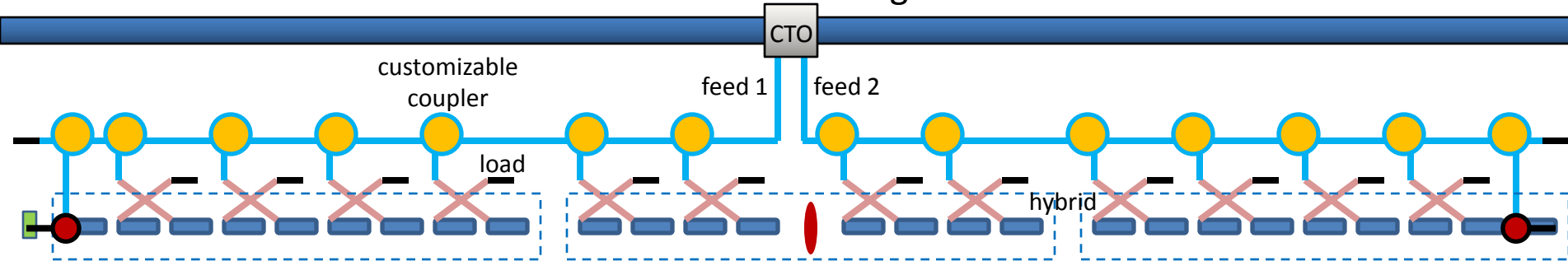
Smooth, properly spaced circular-elliptical and elliptical-rectangular tapers convert the circular TE_{01} mode into the rectangular TE_{20} mode, which is preserved around a swept bend.



* S. Tantawi, V. Dolgashev, C. Nantista

Local RF Power Distribution Scheme

Power from each CTO is distributed along a 3-CM rf unit containing 26 cavities through a local PDS. Distribution is tailored to accommodate gradient limits of cavities.



Original VTO (Variable Tap-Off) Pair-Feeding Concept

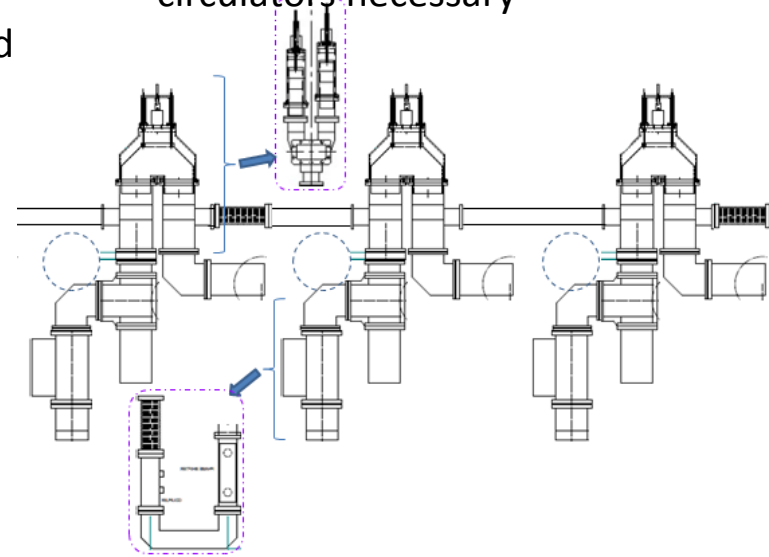
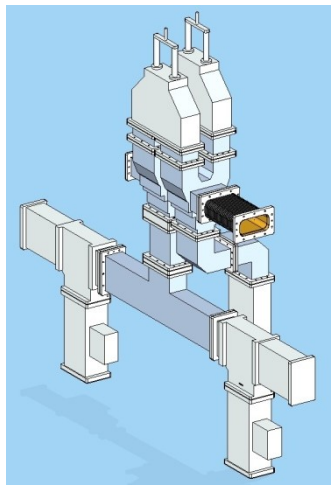
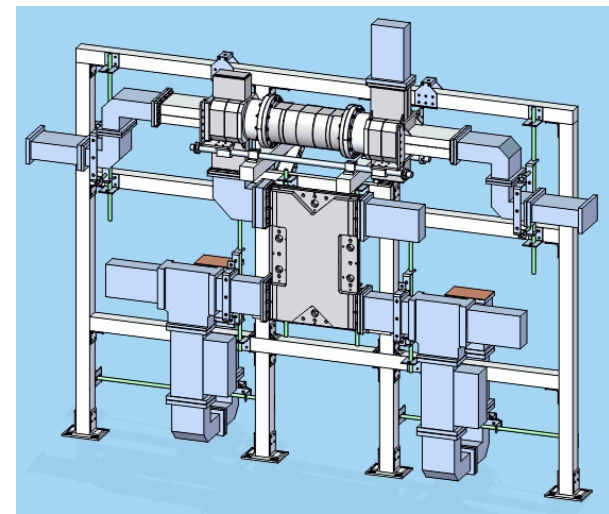
- manually adjustable by pairs
- requires pair sorting
- circulators can be eliminated

Alternate Scheme w/ Folded Magic-T's and Motorized U-Bend Phase Shifters

- *remotely* adjustable by pairs
- requires pair sorting
- circulators can be eliminated

Folded Magic-T's and Motorized U-Bend s for Each Cavity

- *remotely* adjustable by pairs
- *no* pair sorting required
- circulators necessary



Peak RF Power Required from Klystrons per 27 RF Unit KCS (full current)

294.3 kW	(nominal to beam per cavity = $31.5 \text{ MV/m} \times 1.038 \text{ m} \times 9 \text{ mA}$)	
× 1.059	(for flat gradient w/ cavity gradient spread and common timing)	
× 1.062	(for statistical spread in feed/rf unit requirements w/ fixed couplings)	
× 26	(cavities/rf unit)	
÷ 0.95	(~ 5% local distribution losses) = 9.06 MW/rf unit @ CTO	
× 27	(rf units)	
÷ 0.935	(6.5% main waveguide losses) = 271.3 MW @ beginning of linac run	
÷ 0.983	(shaft and bends)	} ~ 8% klystron-to-tunnel
÷ 0.993	(combining CTO circular waveguide losses)	
÷ 0.965	(input circulator and WR650 losses)	
÷ <u>0.977</u>	(CTO coupling/klystron amplitude mismatches)	
284.2 MW	from klystrons	

Klystrons Needed per 27 Unit KCS (full current)

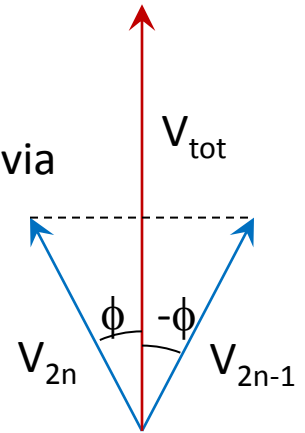
The calculation/estimate suggests we need **284.2 MW** worth of klystron power.

At 10 MW each, **29 klystrons** would give us **290 MW** (2.0% to spare).

However, we want to be robust against a single klystron failure per system. With N sources combined in a passive network, failure of one source leaves combined the equivalent of $(N-1)^2/N$ sources.

With **31 klystrons** and 30 on, we have **290.3 MW** available (2.2% to spare).

However, we also need 7% (5% usable) overhead for LLRF to be harnessed via phase control of the rf drives, oppositely dephased in pairs, such that the combined power is reduced as $P = P_{\max} \cos^2 \phi$, with ϕ nominally 15° .



The maximum power requirement rises to $284.2 \text{ MW} \div 0.933 = \mathbf{304.6 \text{ MW}}$,

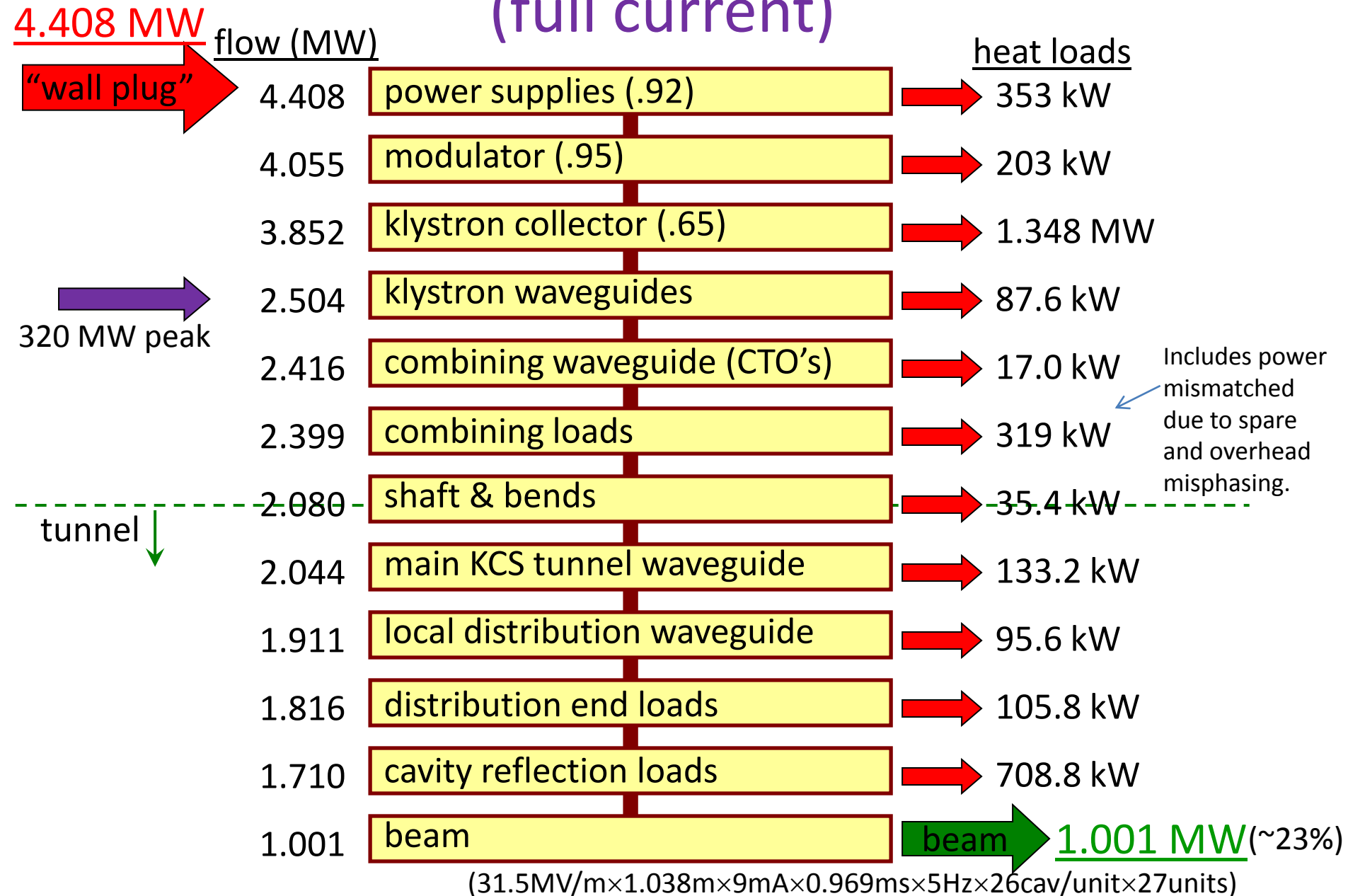
With **33 klystrons** and one off, we have **310.3 MW** (1.9% to spare).

30 klystrons for the 24 unit KCS and

25 klystrons for the 20 unit KCS)

TOTAL: $20 \times 33 + 30 + 25 = \mathbf{715 \text{ klystrons}}$ installed (693 on)

27 Unit KCS Average Power Diagram (full current)



Reduced Beam Current

Halving the number of bunches in the ILC beam pulse is considered as a way to reduce the (initial) cost of the machine. The direct impact on the luminosity might be ameliorated by introduction of a traveling focus scheme. In this reduced beam current “low power” scenario, **site power** is reduced, along with **water cooling** requirements.

Additionally, for the high-power rf system, the amount of **installed rf** production equipment can be significantly **reduced**.

The impact depends on the bunch frequency, f_B , which affects:

$$\text{beam pulse current: } I_b = N_e e f_B$$

$$\text{beam pulse duration: } t_b = (n_B - 1) f_B^{-1}$$



rf power per cavity:

$$P_{rf} = I_b V_c = N_e e V_c f_B$$

rf pulse duration:

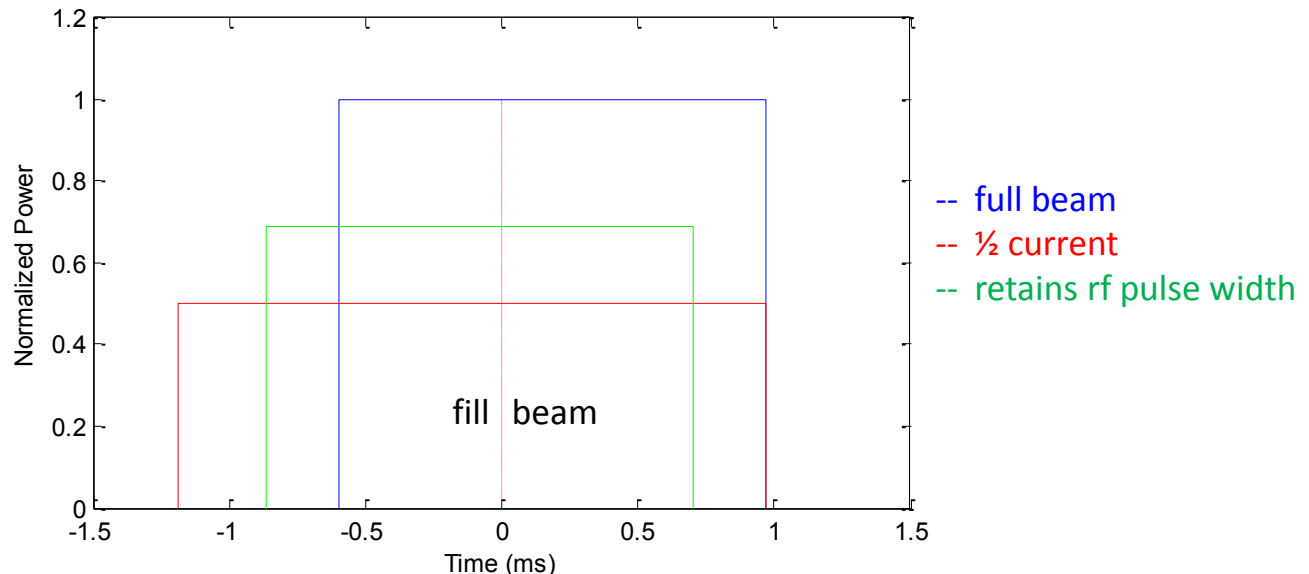
$$t_{rf} = t_i + t_b = \left[\frac{2 \ln 2}{\omega N_e e R / Q} V_c + (n_B - 1) \right] f_B^{-1}$$

KCS Low Power

KCS is very *flexible*. Combining tens of klystrons allows us to adjust installed power with relatively fine granularity.

Fixed t_b : Simply eliminating every other bunch (**halving f_B**) maintains the beam duration and halves the *current*, cutting in **half** the required **peak power**. However, it also *doubles* the cavity *fill time*, thereby **increasing** the required **rf pulse width** at full gradient by **38%**. ($P_{rf} \rightarrow \frac{1}{2} P_{rf0}$, $t_{rf} \rightarrow 1.38 t_{rf0}$)

Fixed t_{rf} : It's preferable to adopt parameters which allow use of the modulators and klystrons developed for full RDR beam specifications, i.e. to stay within the ~ 1.6 ms pulse width. This can be achieved by reducing the bunch spacing to increase the current to **0.69 I_0** . The rf peak power required at the cavities is reduced from that for the full beam by this factor. ($P_{rf} \rightarrow 0.69 P_{rf0}$, $t_{rf} \rightarrow t_{rf0}$)



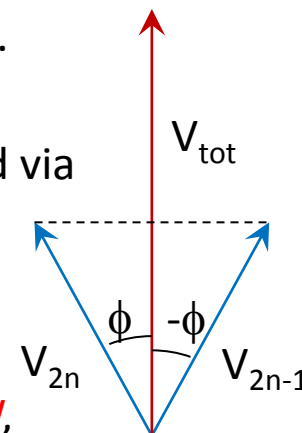
Klystrons Needed per 27 Unit KCS (1/2 bunches)

Scaling from the full current case, we need $(0.69 \times 284.2 =)$ **196.1 MW** worth of klystron power. At 10 MW each, **20 klystrons** would give us **200 MW** (2.0% to spare).

However, we want to be robust against a single klystron failure per system. With N sources combined in a passive network, failure of one source leaves combined the equivalent of $(N-1)^2/N$ sources.

With **22 klystrons** and 21 on, we have **200.5 MW** available (2.2% to spare).

However, we also need 7% (5% usable) overhead for LLRF to be harnessed via phase control of the rf drives, oppositely dephased in pairs, such that the combined power is reduced as $P = P_{\max} \cos^2 \phi$, with ϕ nominally 15° .



The maximum power requirement rises to $196.1 \text{ MW} \div 0.933 =$ **210.2 MW**,

With **23 klystrons** and one off, we have **210.4 MW** (0.12% to spare).

21 klystrons for the 24 unit KCS and
18 klystrons for the 20 unit KCS)

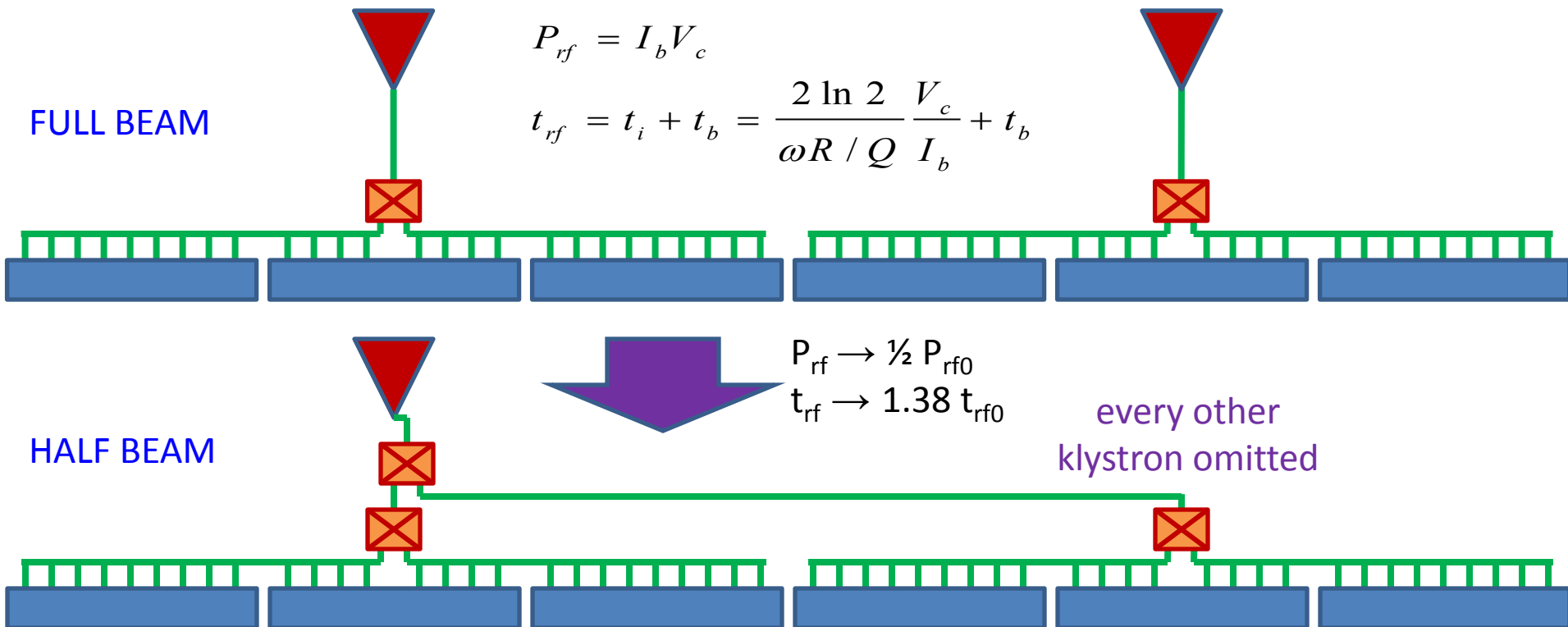
TOTAL: $20 \times 23 + 21 + 18 =$ **499 klystrons installed (477 on)**

30.2% reduced from full current

RDR-Like Fallback Low Power

With the KCS and DRFS schemes in development, an RDR-like layout w/ **10 MW klystrons, modulators, etc. in the (enlarged) single tunnel** is considered the fallback plan.

For half bunches operation, one could double the bunch spacing and install half the modulators and klystrons, each feeding 6 CM's, rather than 3.

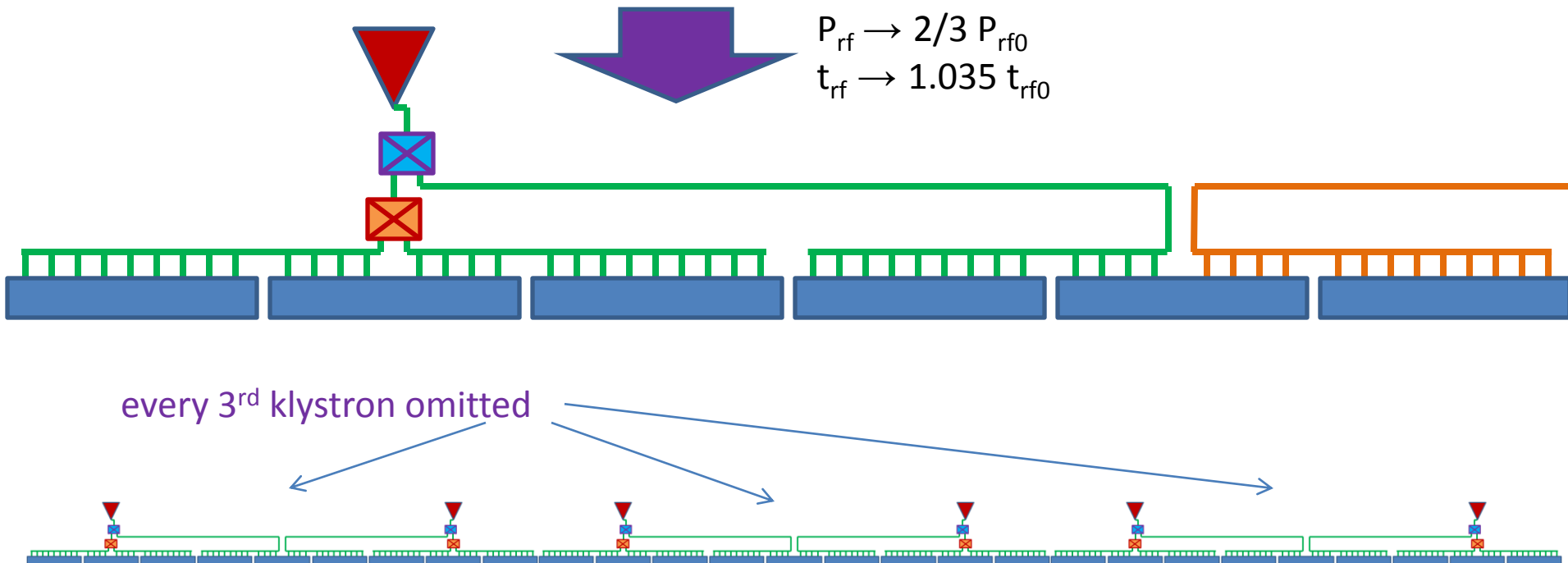


This would double the fill time, **increasing** the required **rf pulse** width by 38%.

The installed modulators and klystrons would then be overspec.ed for the upgrade.

Alternatively, one could install 2/3 of the rf production equipment, with each klystron feeding 4 ½ CM's.

This would reduce the available power per cavity, and thus the acceleratable beam current or bunch frequency, by a factor of ~2/3 vs. RDR.

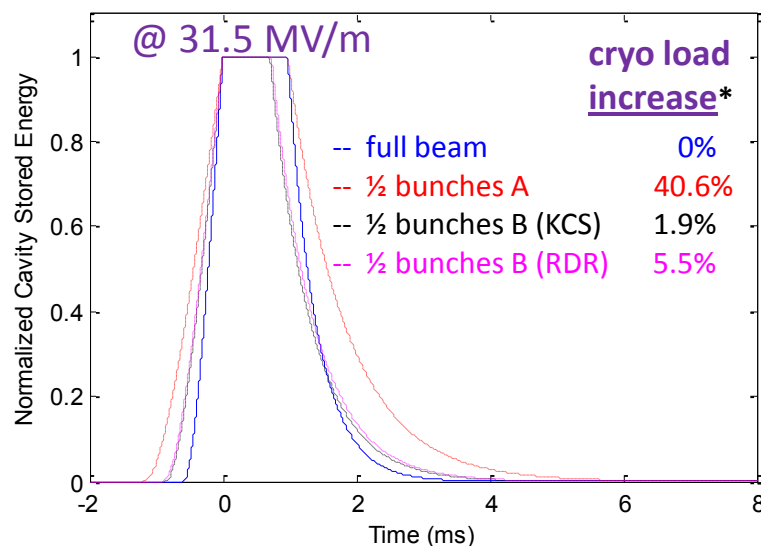


The beam pulse duration ($\propto n_B / I_b \rightarrow 1/2 / 2/3$) is then shortened by a factor of $3/4$, and the fill time increased by a factor of $3/2$, yielding an rf pulse width increase of only ~3.5%.

Parameter Summary

250 GeV/beam	# of bunches	bunch spacing	beam current	beam duration	rf peak power	fill time, t_i	rf pulse duration
full beam	2625	369.2 ns	9 mA	0.969 ms	294.2 kW	0.595 ms	1.564 ms
½ bunches A	1313	738.5 ns	4.5 mA	0.969 ms	147.1 kW	1.190 ms	2.159 ms (up 38%)
½ bunches B KCS	1313	535.1 ns	6.21 mA	0.702 ms	203.0 kW	0.862 ms	1.564 ms
½ bunches B RDR	1313	553.8 ns	6 mA	0.727 ms	196.1 kW	0.893 ms	1.619 ms (up 3.5%)

Parameter choice also impacts cryogenic load.



* Only includes dynamic load of fundamental rf in cavity. Additional contributions come from coupler (linear w/ power and time) and HOM (current dependent).

Installation for Reduced Bunches

KCS:

- Everything in the tunnel is installed.
- 69.8 % (499/715) of high power rf production equipment (klystrons, modulators, power supplies, etc.) in KCS surface buildings, *upstream* from shaft, with main waveguide runs traversing the region where the rest will go.
- 68.8% (477/693) of “wall plug” power for main linac high power rf.
- 75%* of water cooling capacity for heat load from high power rf.



RDR-Like Fallback:

- 66.7 % of high power rf production equipment in the linac tunnels, with *additional* power dividers and waveguide.
- 69% ($1.035 \times 2/3$) of “wall plug” power for main linac high power rf.
- $\sim 75\%^*$ of water cooling capacity for high power rf heat load.

* full current

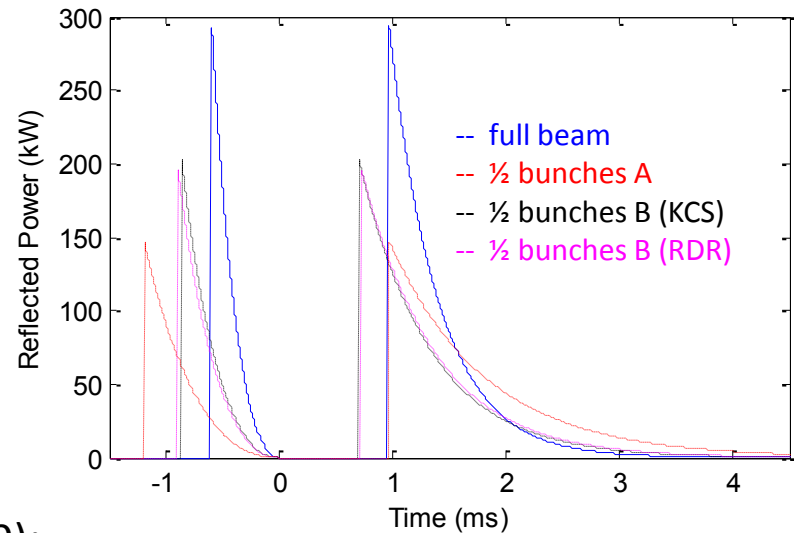
rf power: P_{rf0}
 beam power: $P_{b0} = 0.23P_{rf0}$ (see slide 9)
 heat load: $P_{h0} = P_{rf0} - P_{b0} = 0.77P_{rf0}$

1/2 bunches

rf power: $P_{rf} = 0.69P_{rf0}$
 beam power: $P_b = 0.5P_{b0} = 0.115P_{rf0}$
 heat load: $P_h = P_{rf} - P_b = 0.575P_{rf0} = \underline{0.747P_{h0}}$

Heat Load Breakdown for KCS

The rf energy deposited per pulse into the cavity reflection loads (circulator loads), being the product of $P_{rf} (\propto I_b)$ and $t_i (\propto I_b^{-1})$, is, for a given gradient, constant across the parameter sets.



HPRF heat load distribution (from slide 9):

above ground – 68.3%

below ground – 31.2% (65.7% fixed, 34.3% power dependent)

HPRF heat load reduction factor:

above ground – 0.69

below ground – $(0.657 + 0.343 \times 0.69) = 0.894$

Total – $(0.683 \times 0.69 + 0.312 \times 0.894) = 0.750$

For the RDR-like layout the total reduction is the same, 0.75, all below ground.

Transition to Full Beam Current

KCS:

- Upgrade is all above ground.
 - Install remaining 31% of “wall plug” power capacity.
 - Install remaining 25% of cooling capacity.
 - Install remaining 30.2% of high-power rf hardware in the *KCS buildings*.
- Most, up to the point of connecting the sources into the main waveguide, can be done while *running*.

RDR-Like Fallback:

- Install remaining 31% of “wall plug” power capacity.
 - Install remaining 25% of cooling capacity.
 - Install remaining 33.3 % of high-power rf hardware in the *linac tunnels*.
- ILC is *shut down* during installation.