



# **Towards Ecal Assembly**



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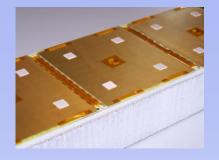






## **Ecal assembly main steps**

ASU ensemble assembly



Kapton HV gluing and Slab's elements stacking

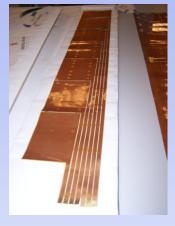
Slab locking



Cosmic bench

Modul integration







## Hall requirement:

- Enough surface (arround 60m2)
- Strong floor to support heavy object
- Large access
- Relatively clean
- Handling equipment
- Electrical power

## **LAL allocated facilities for Ecal**

Hall present state (hall 051:47m2 and hall 051+ hall 059:64m2)





Exterior view of entrance with hoist rail



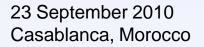
Interior view of Exterior door and hoist rail



Interior view of Exterior door and wall to 2nd room

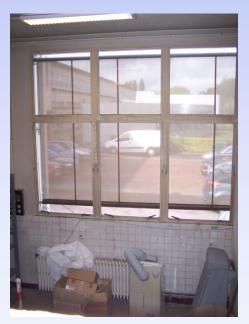


One's back to exterior door





Other side wall: Room 059



Room 059 window









Main room (051)

#### **Required works**

Clearing and cleaning

Walls coating and painting

Revision of electrical installations.

**Checking hoist rail** 

Phone and network wiring

Exterior door repair or change

Plastic curtain installation

Interior door installation (If enlargement to the adjacent room accepted).

Installation of a heating in 059 room

#### **Required fitting**

ASU assembly area

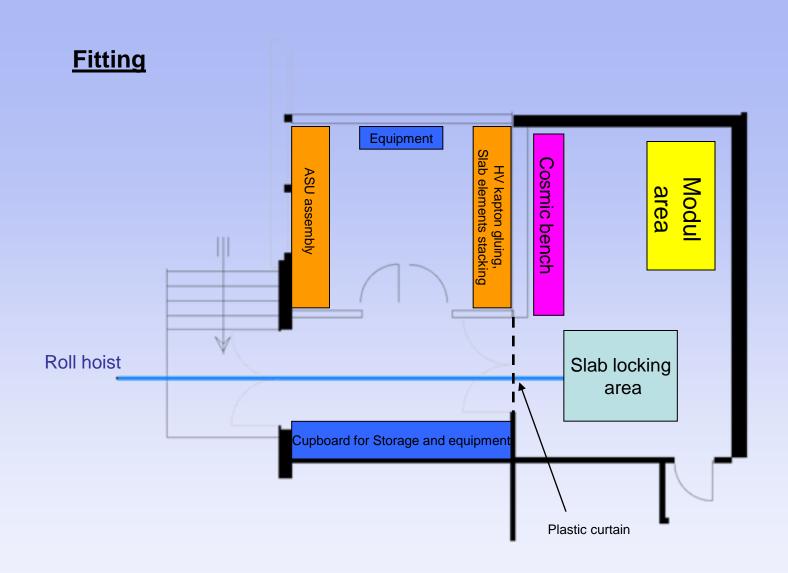
Slab 1 area (elements stacking, kapton HV)

Slab 2 area (Slab locking)

**Cosmic bench** 

**Module integration area** 

Storage and equipment area



## **Schedule**

The next LAL infrastucture meeting be held mid-october: Objective at the beginning of the works in november.

We expected start fitting at beginning year 2011.