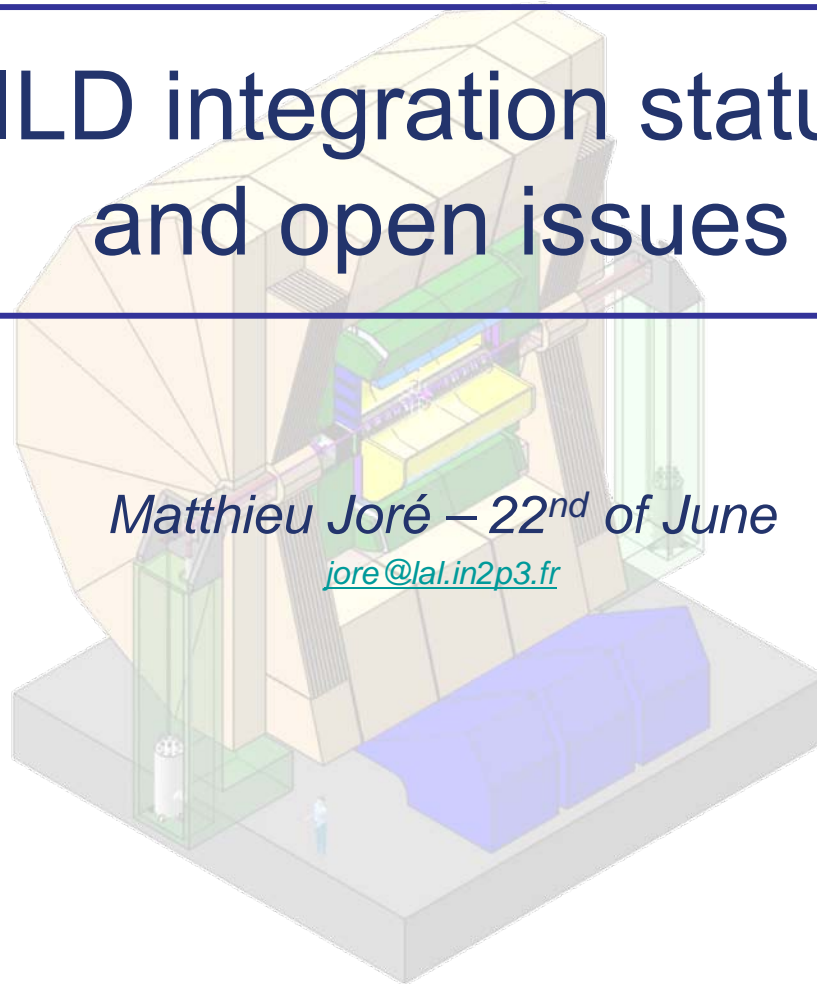




ILD integration status and open issues



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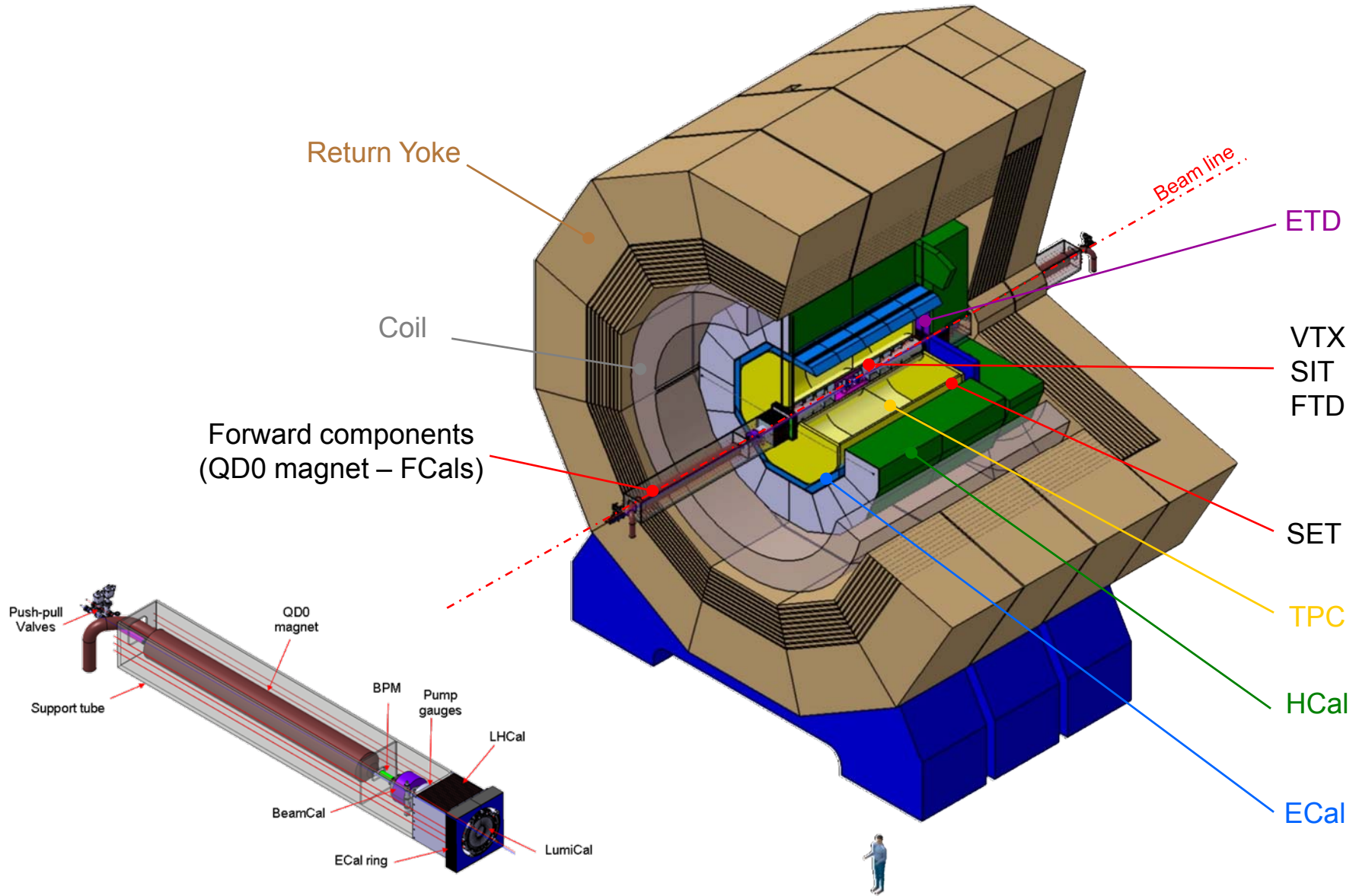


Outline

- Introduction
- Hadron calorimeters integration
 - **AHCal barrel**
 - **SDHCal barrel**
 - **EndCap**
- Inner region
 - **Status**
 - **Current assembly procedure**
 - **Some open issues**
- Conclusions



ILD overview



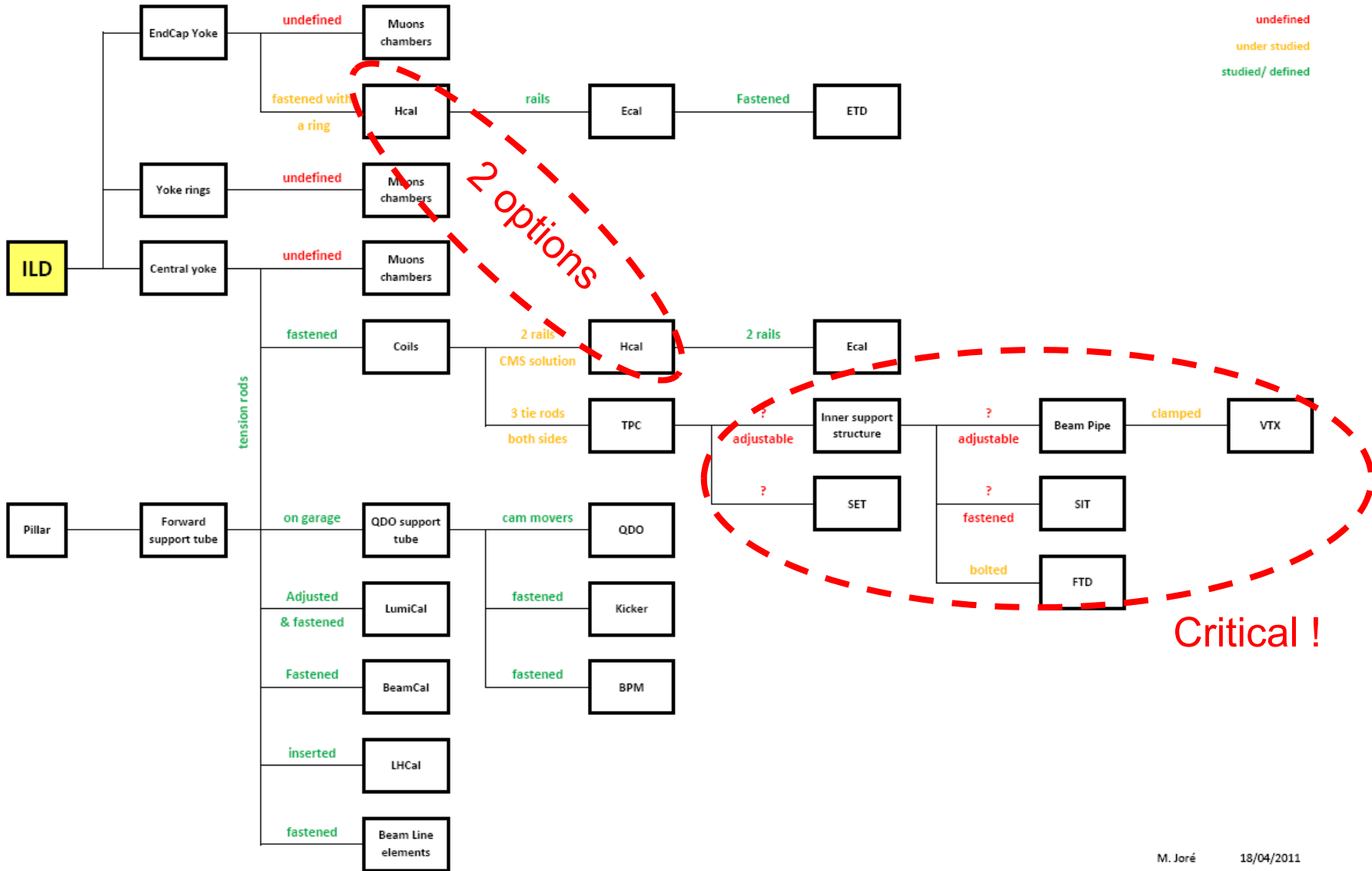


Goals for the integration studies

- For 2012 :
 - **Complete basic mechanical integration of the baseline design accounting for insensitive zones such as the beam holes, support structure, cables, gaps or inner detector material**
 - **Develop a realistic simulation model of the baseline design, including the identified faults and limitations**
- Goals for this ILD workshop :
 - **Define a software baseline for mass production**
 - Each sub detector must show that they could be integrated in ILD
 - **Estimate as much as possible the insensitive material**
 - Especially for the inner region !



ILD Integration tree



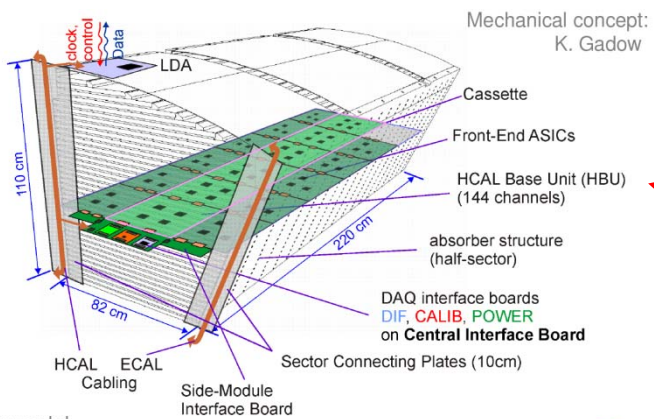


Hadron Calorimeters integration



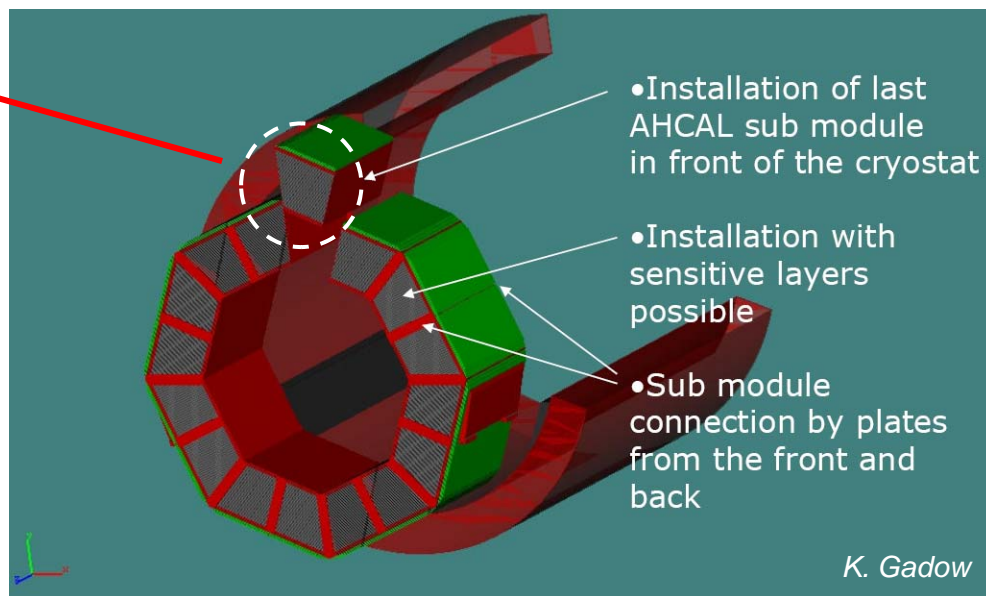
AHCAL Barrel

- Mechanical concept :
 - Made of 2 rings
 - 16 modules / rings
 - Module is made of bolted SS plates
 - Electronic card and tile inserted along the axis
 - Tilt of 22.5° for the rail integration



Not in scale!

Mathias Reinecke | CALICE week Lyon | Sept. 16th – 18th, 2009 | Page 13

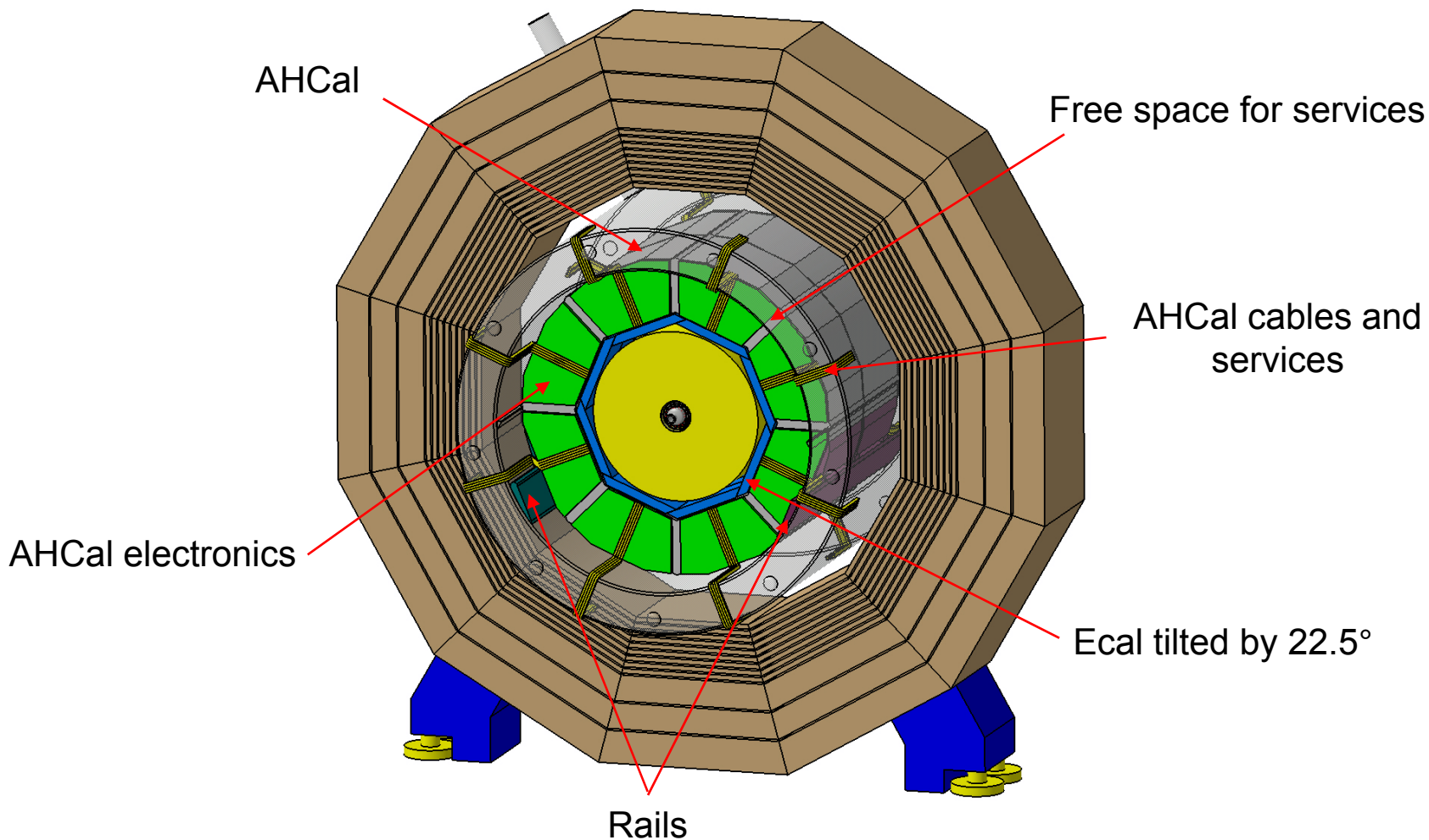


K. Gadov



AHCal barrel in ILD

- Recent updates have been done to integrate the model in ILD
 - Dimensions now fit the requirements





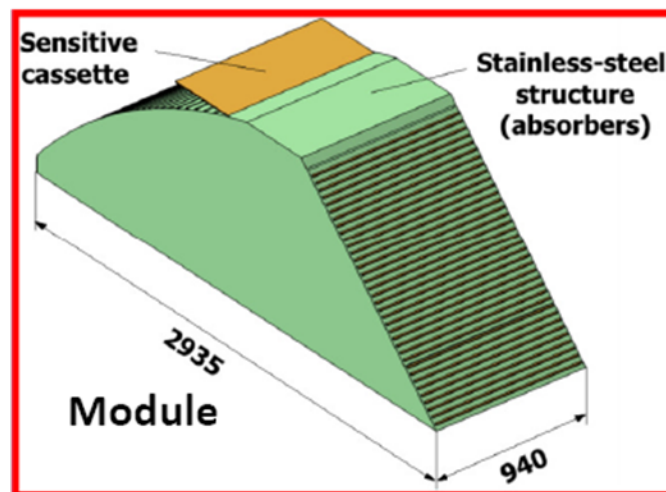
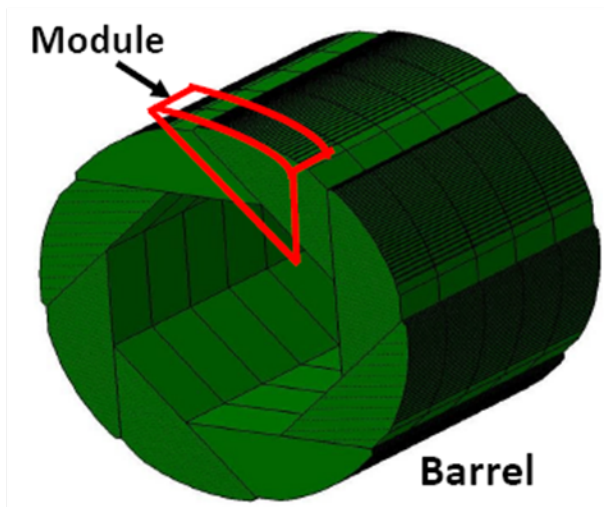
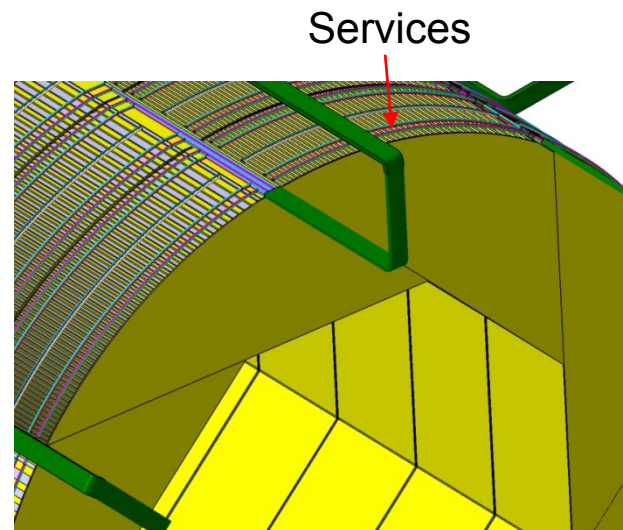
AHCal issues

- AHCal barrel design :
 - **Crack at $z=0$**
 - Could have two different length for the rings
 - **Integration of the rails system with the cryostat**
 - Could be similar to CMS system
- Integration :
 - **Impact of the 22.5° tilt on the Ecal should be OK**
 - **New design of the Ecal Leakless system to be performed**



SDHCaI barrel

- Mechanical concept (JC Ianigro):
 - Made of 5 rings
 - Structure “a la Videau” with 8 modules
 - RPC are inserted radially
 - Electronic and services between cryostat and ring
 - Might allow to reduce the overlap dimension

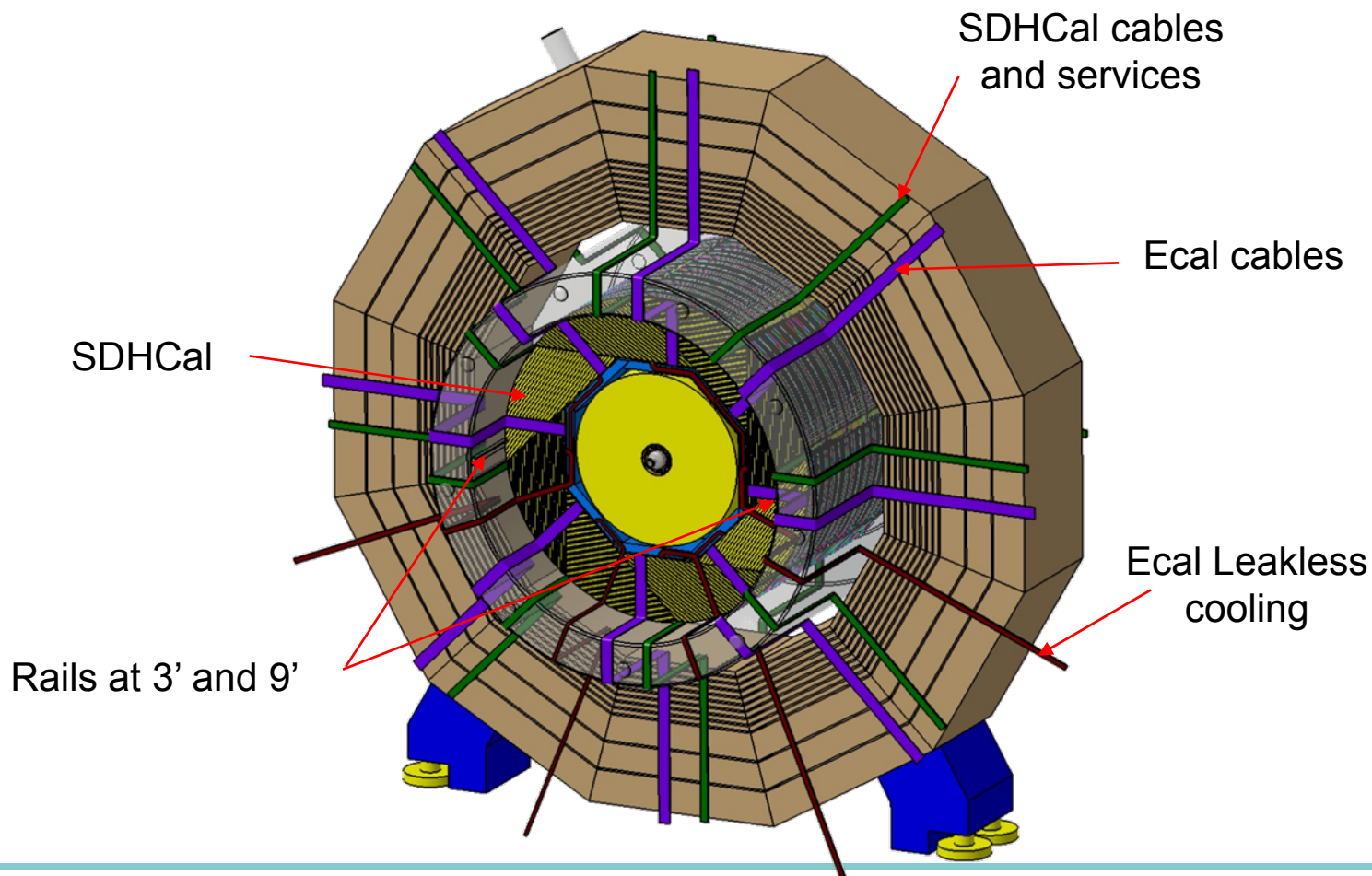


From MC Fouz at CALICE meeting 2011



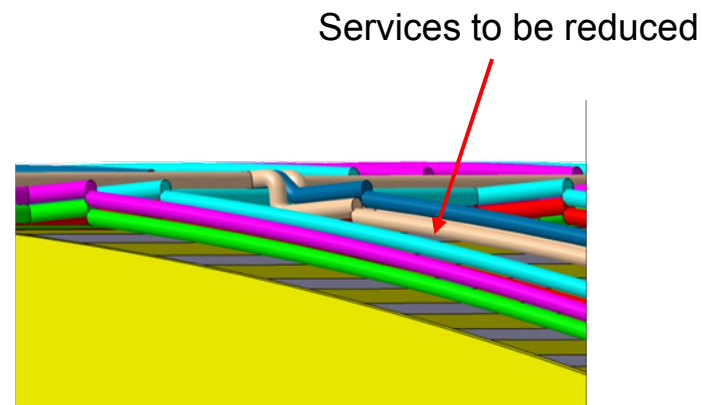
SDHCal in ILD and cables

- Now integrated into the ILD Cad model
- Detailed study on cabling will be done (C. Clerc)
 - **Reducing the overlap seems possible**





- Barrel :
 - **Dimensions should be revisited to allow some clearance with the cryostat**
 - Impact on the sensitive part
 - New design of the services
 - **Rails system should be studied**
 - Could be the same as the AHCAL
 - Around 50mm is needed

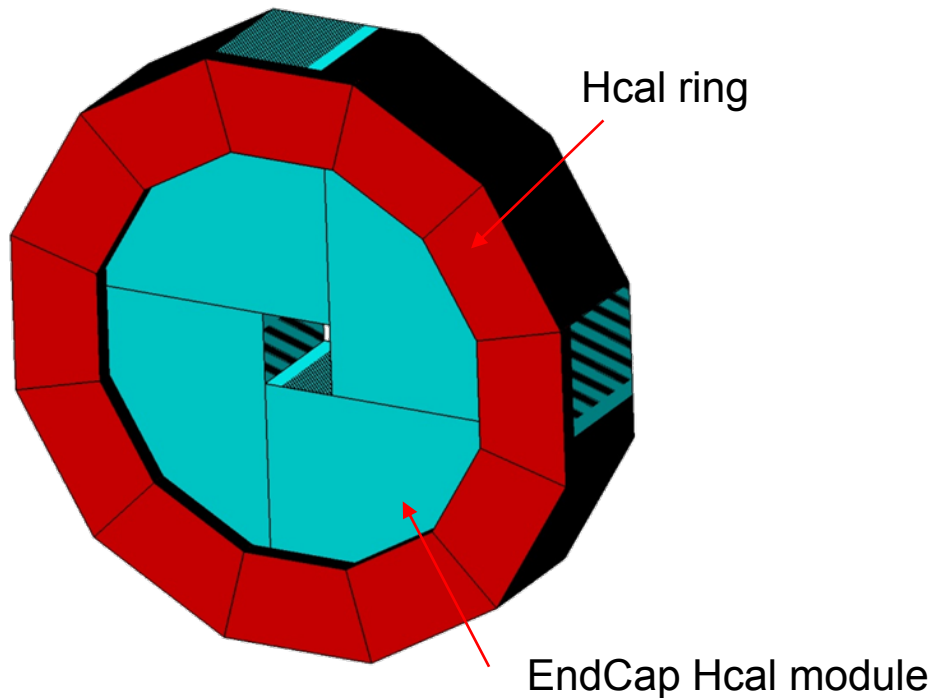


- Integration :
 - **Design of the Ecal leakless system**
 - **Estimation of the total amount of cables in order to optimise the overlap dimension**



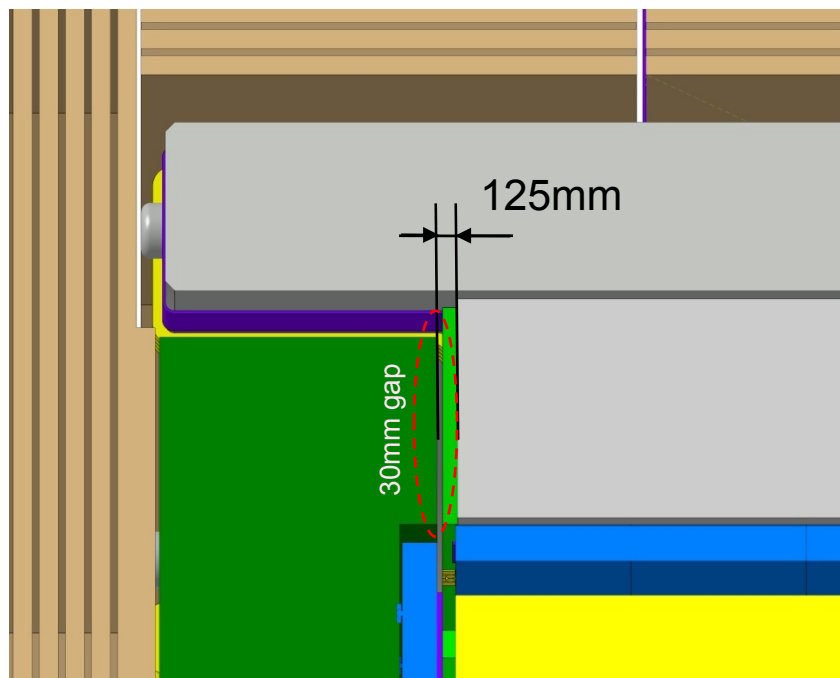
EndCap

- First design of the EndCap Hcal proposed by Jean Christophe but fits to both concept (RPC or scintillator)
 - **Build in 4 module**
 - **Fixation to the yoke must be studied**
 - Must decouple yoke and HCal
 - **Mechanical behaviour must be understood**

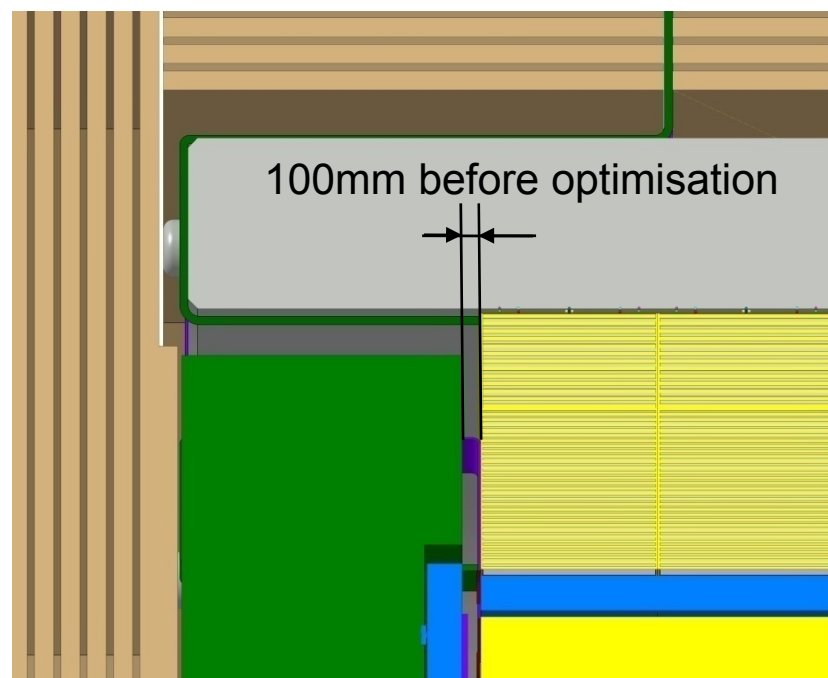




Focus on the overlap region



AHCaI



SDHCaI



Inner region integration

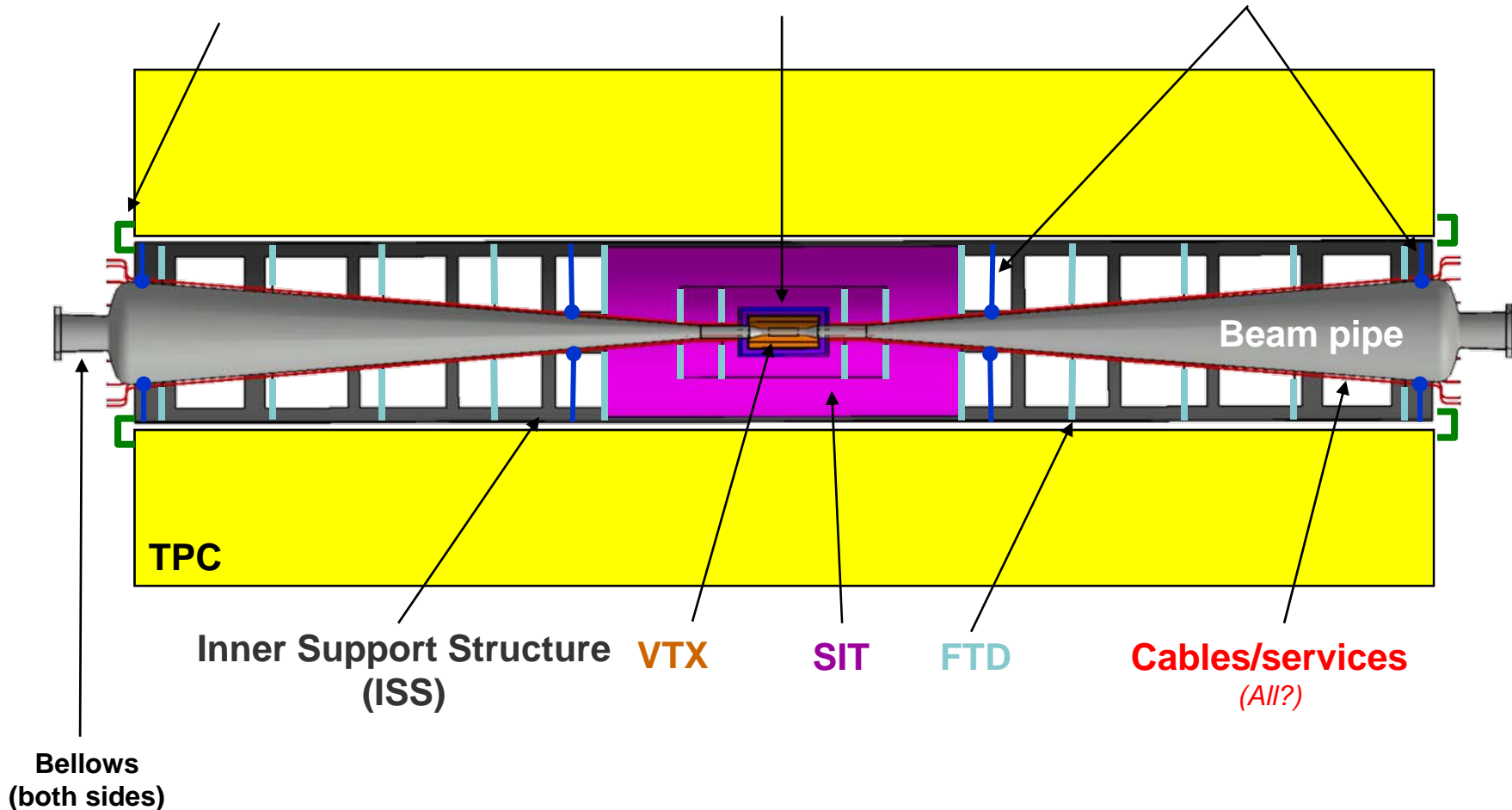


Inner region - reminder

Fixation of ISS on TPC
endplates or inner
diameter

VTX fixed on beam
tube

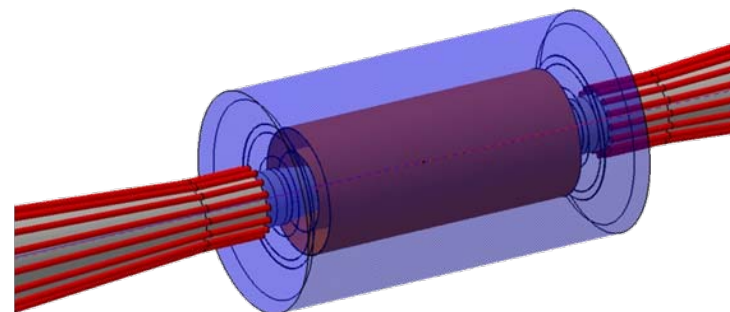
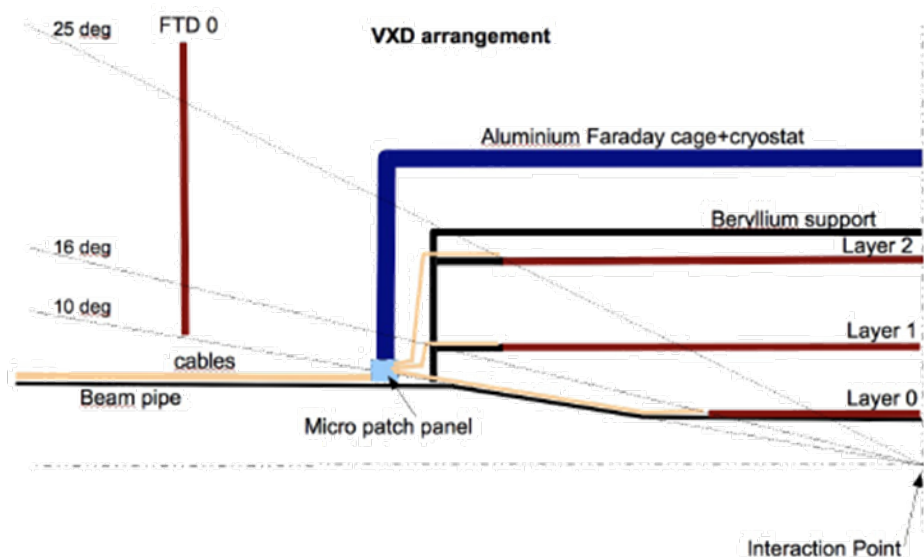
BP hang by small cables.
Could be adjusted to beam axis.





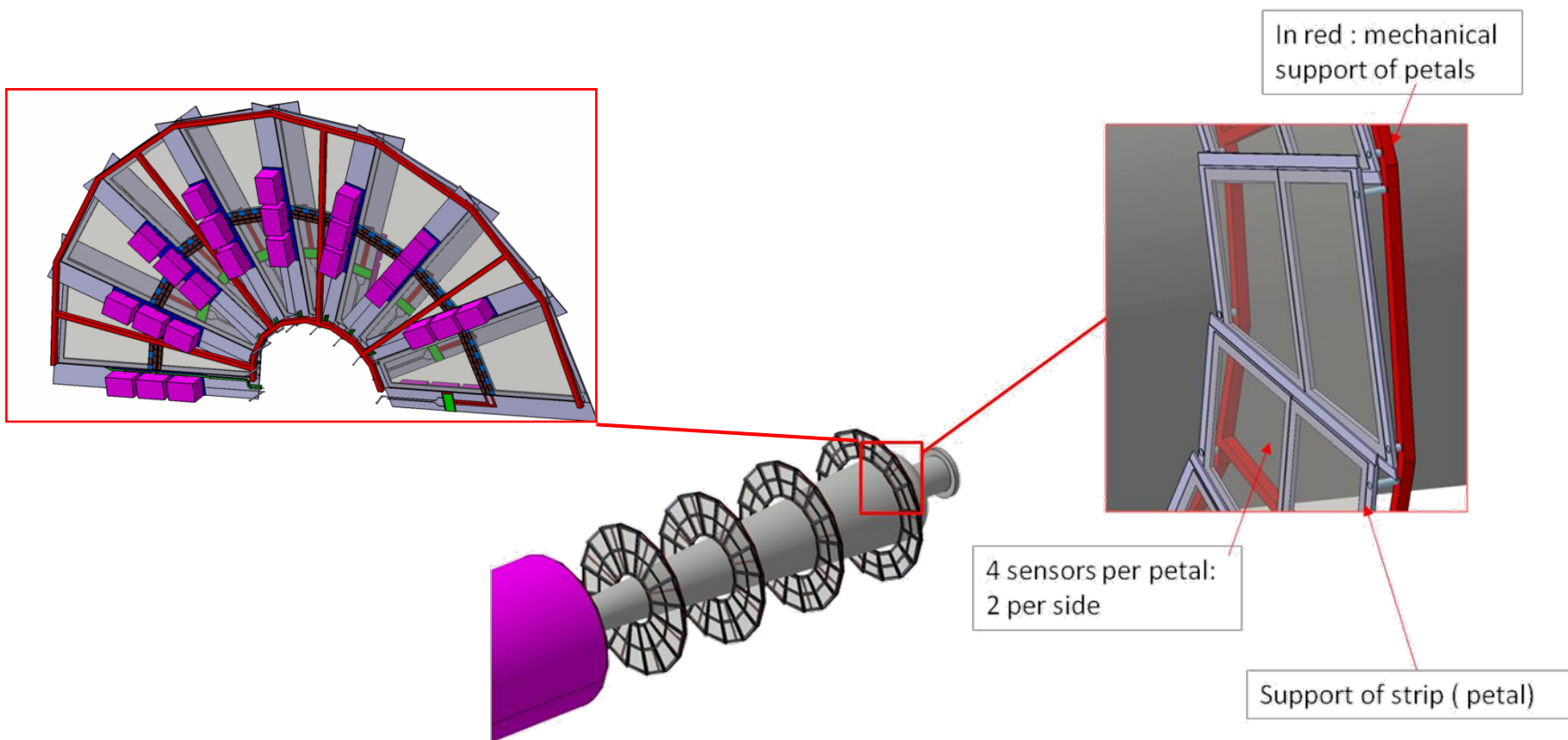
Updates on Vertex

- Some progress has been made on VTX by J. Baudot and al.
 - **Estimation of mechanical material**
 - **First estimation of cables and power needs**
 - **Cooling depends on the technology :**
 - Air flow for CMOS
 - CO2 evaporation in pipes for CCD -> real cryostat



VTX in the ILD CAD model

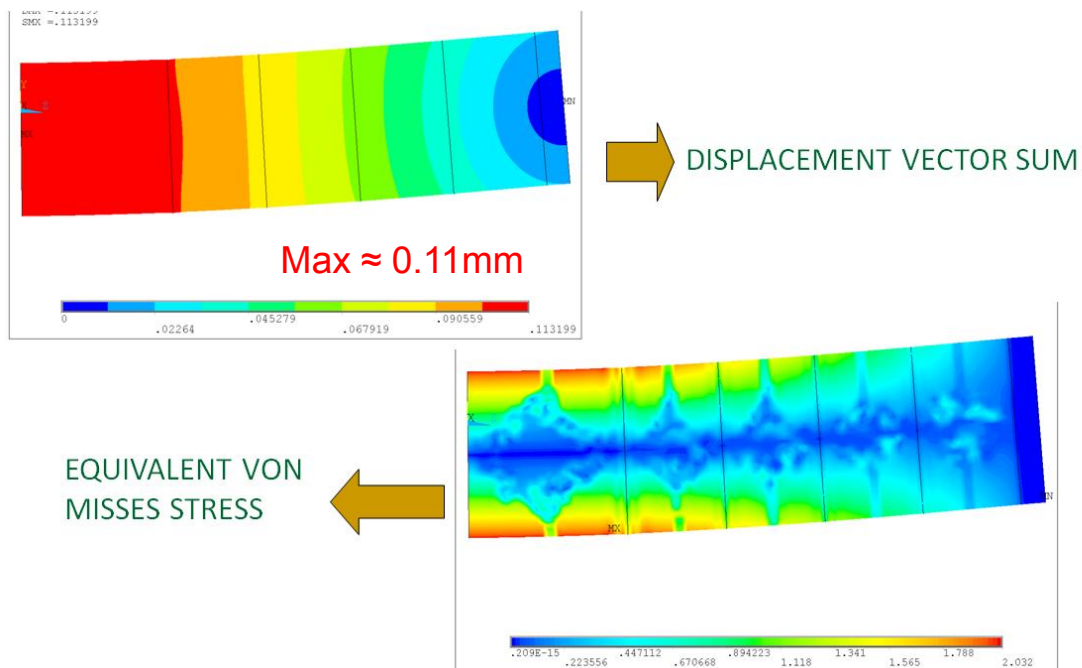
- On FTD3->7 by David Moya and al.
 - **Mechanical design of petals**
 - **Estimation of the cable amount and positions**
 - **Cooling must be studied (probably air cooling)**





Inner supporting structure

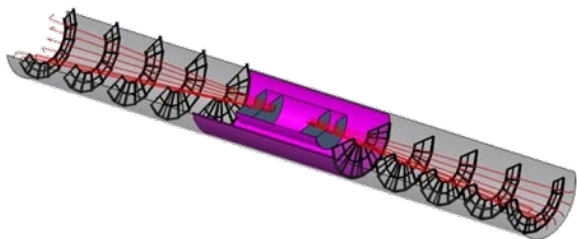
- David also performed FEA calculations on the tube
- Results :
 - Material used for the composite: **MTM45/IM7**
 - Cylinder eight Layers 1,04 mm thickness with **0°/90°/45°-45°** config.
 - Rings four Layers 0,52 mm thickness



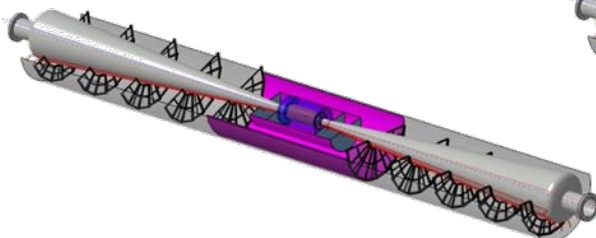


Current assembly procedure

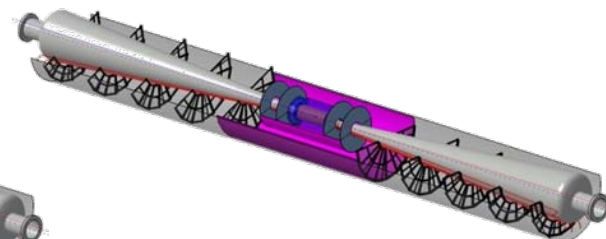
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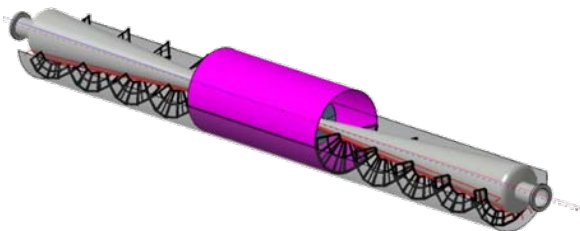
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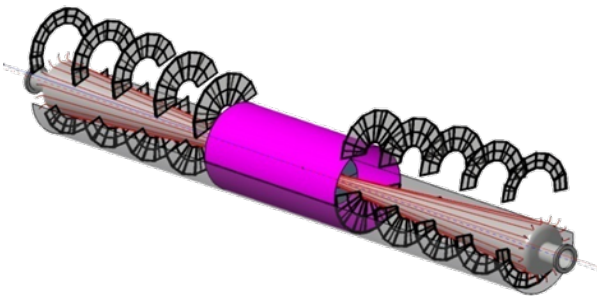
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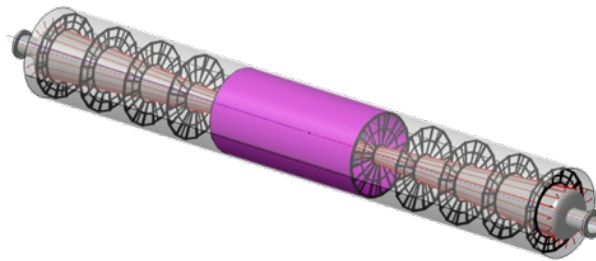
4



5



6





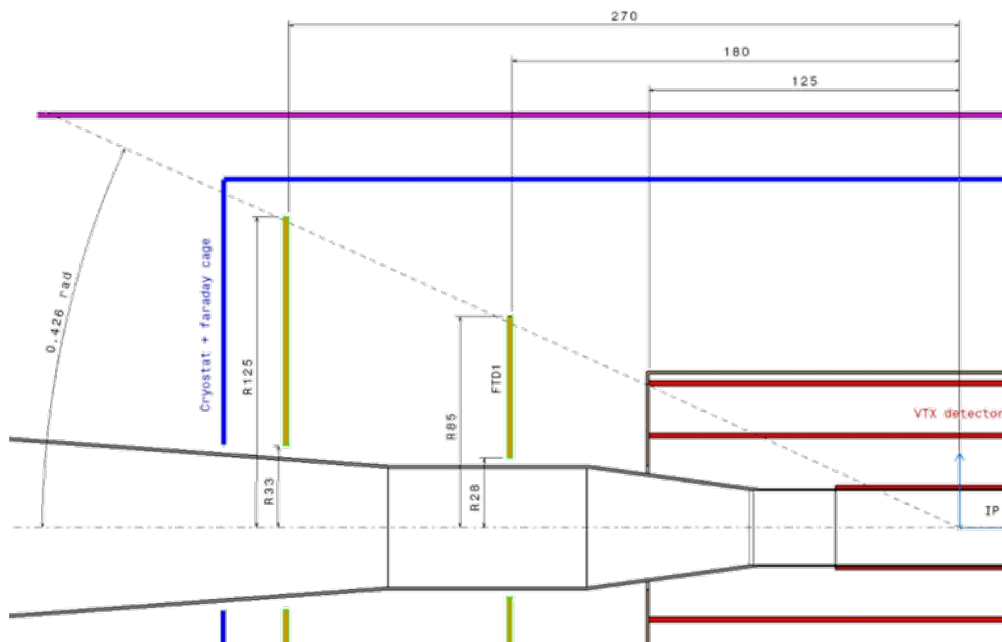
Some open issues

- SIT :
 - **Mechanical structure?**
 - **Cables amount and path ?**
 - **Cooling**
 - **No one identified at the moment**
- FTD1&2 cables and support?
- BP support : wires?
- Tooling
- Etc...



Discussions about FTD1&2 and VTX

- FTD1&2 use Pixel sensors
 - **Might need a cryostat and a faraday cage as the Vertex**
- Discussion ongoing to review their integration :
 - **Integrated in the same cryostat than the VTX**
 - **Position and dimensions would be modified**
 - **Integration procedure too**
 - **Any comments?**





Conclusions

- Hadron Calorimeters :
 - **Both concepts are now integrated in the ILD CAD model**
 - **Some remaining issues :**
 - Overlap region optimisation for the SDHCal (services integration)
 - Rail design on coil for both
 - EndCap design and fixation to the yoke
- Inner region
 - **Better understanding of the VTX and the FTD 3->7**
 - **Still missing informations on the SIT and FTD1&2 !**
 - **Some information could be implemented into the simulation**
 - Rough estimation of cables and route
 - CFRP supporting tube
- Still some remaining studies for DBD 2012 :
 - **TPC fixation**
 - **Inner Supporting tube fixation and tuning**
 - **Forward region, etc...**