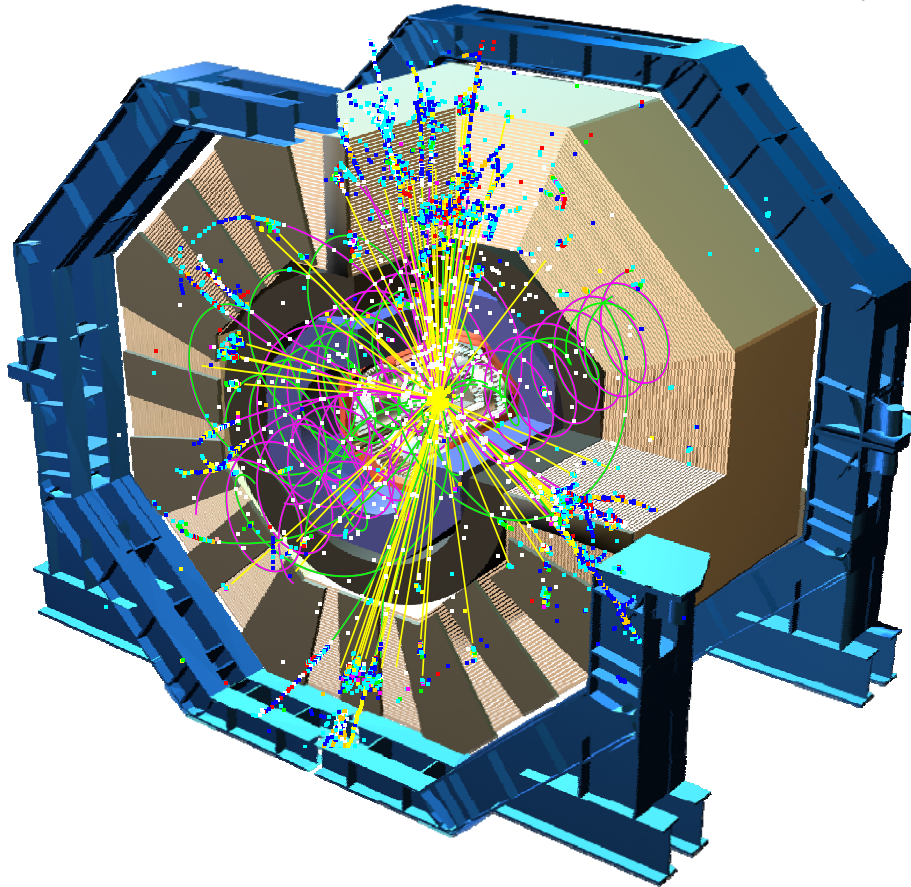




SiD - a concept for ILC



LCFOA - 2006

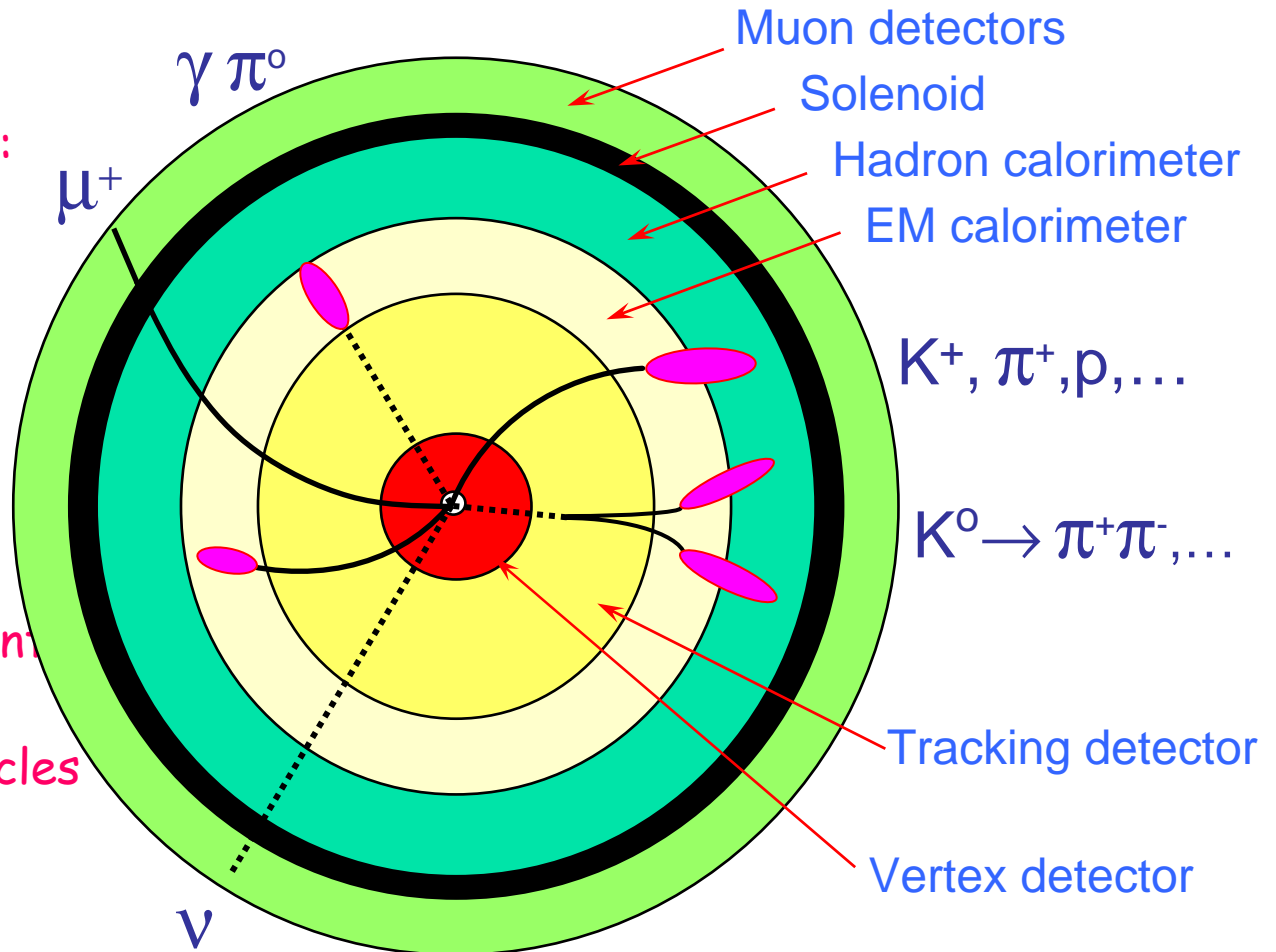
Functional Schematic of a Linear Collider Detector

- Fully wrap the interaction point with detectors

- Precision measurements: no perturbation of any particle property; "massless" detectors

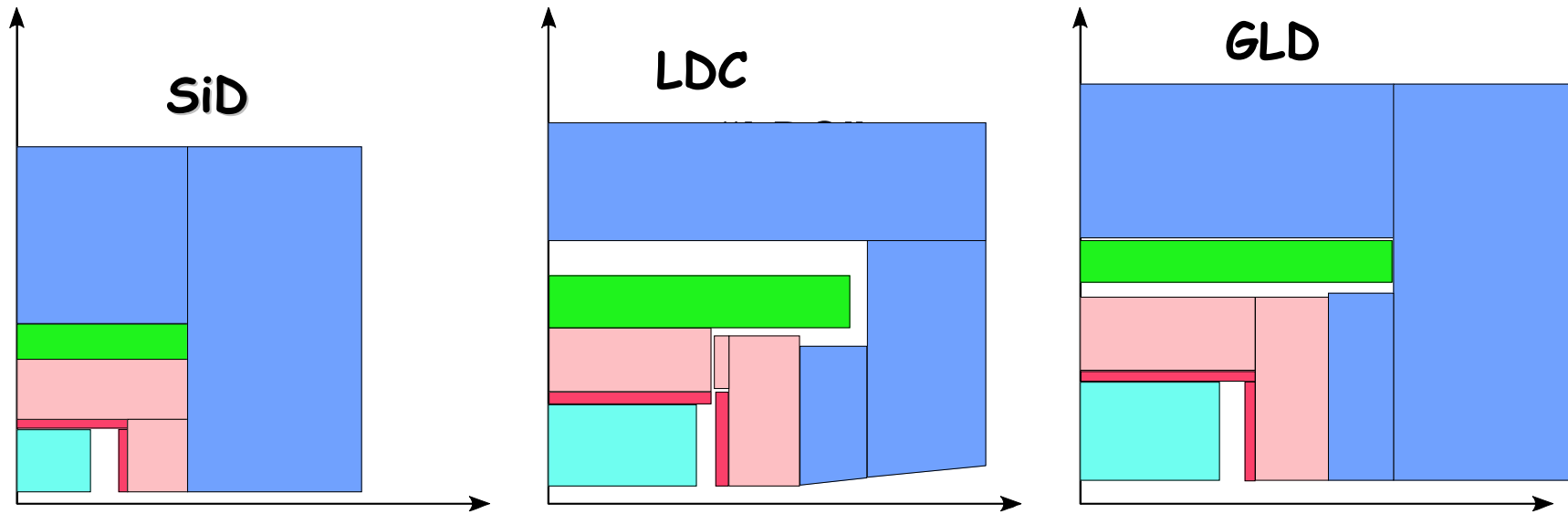
- After precision and tracking measurements, calorimetric measurement, particle absorption

- Track penetrating particles



Detector Concepts

- Three + 1 detector concepts



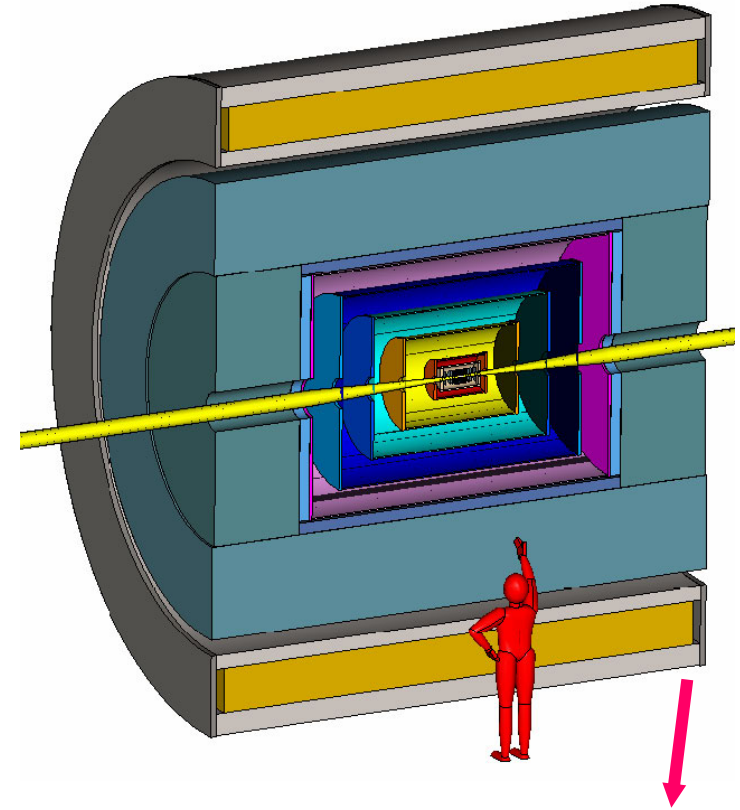
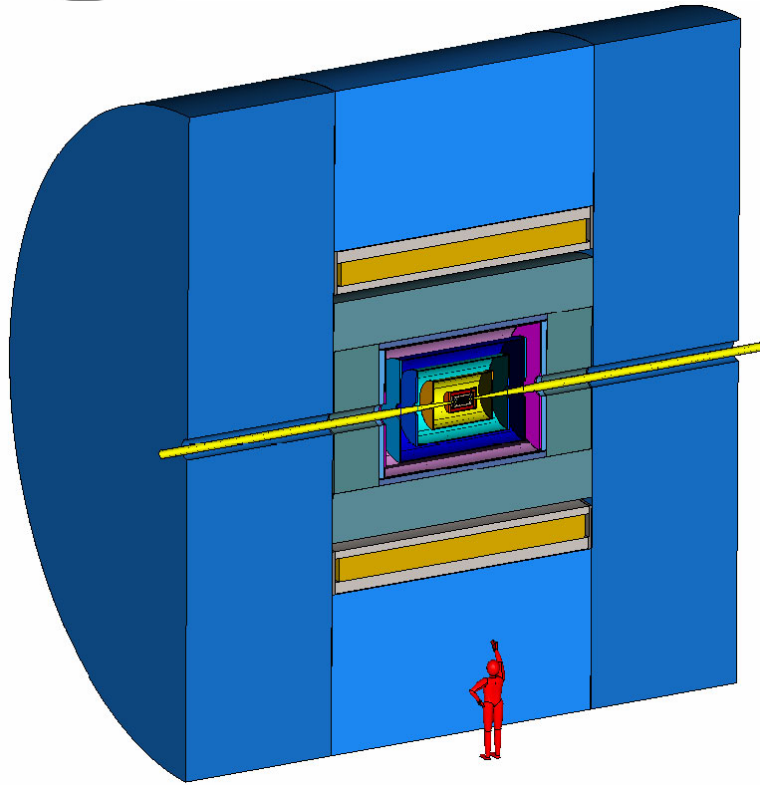
- Main Tracker
- EM Calorimeter
- Had Calorimeter
- Cryostat / Solenoid
- Iron Yoke / Muon System

1 May 20

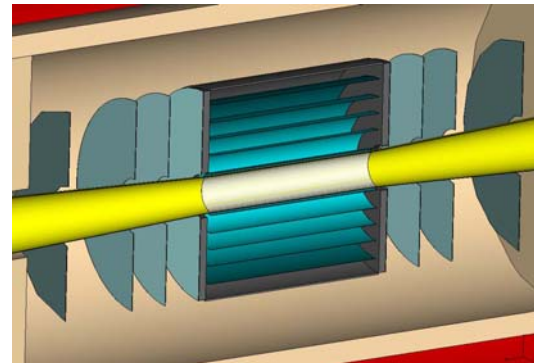
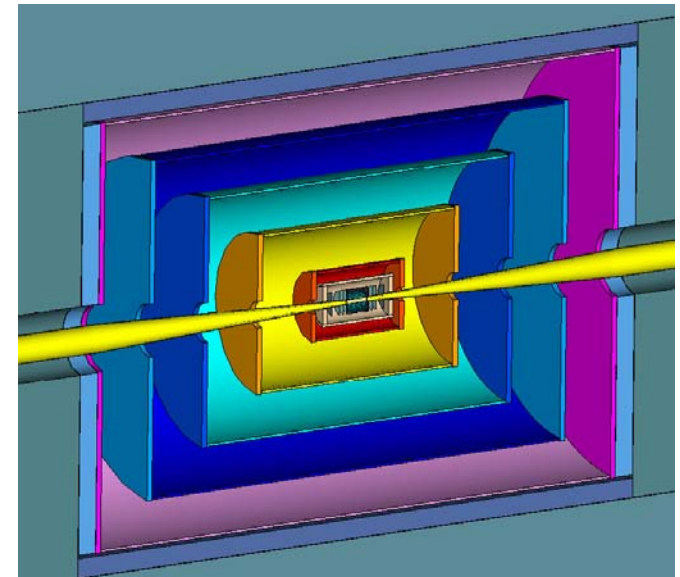
- SiD: Silicon Detector SiD: $B R^2$
 - Small, 'all' silicon
- LDC: Large Detector Concept LDC: $B R^2$
 - TPC based
- GLD: Global Large Detector GLD: $B R^2$



SiD - the example for this talk



A high performance detector for the LC
Uncompromised performance
BUT Constrained & Rational cost

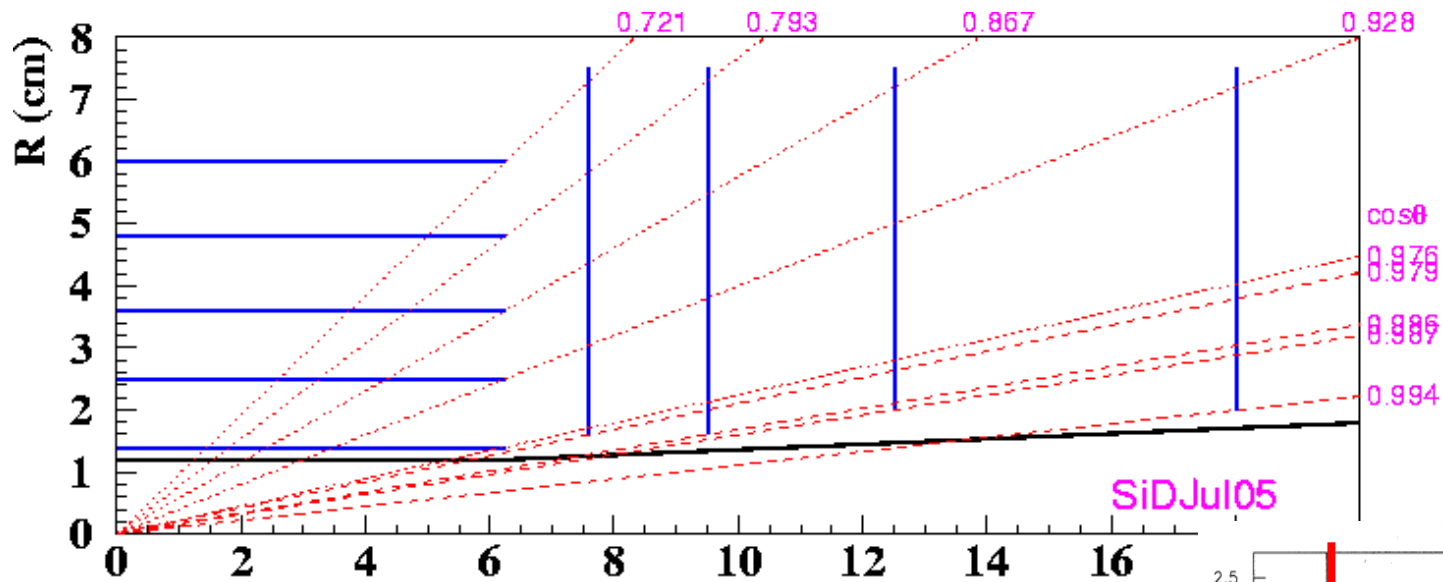


nbach

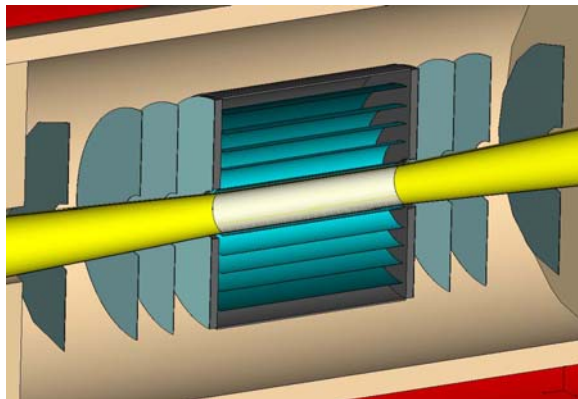
1 May 2006



Vertexing= VXD

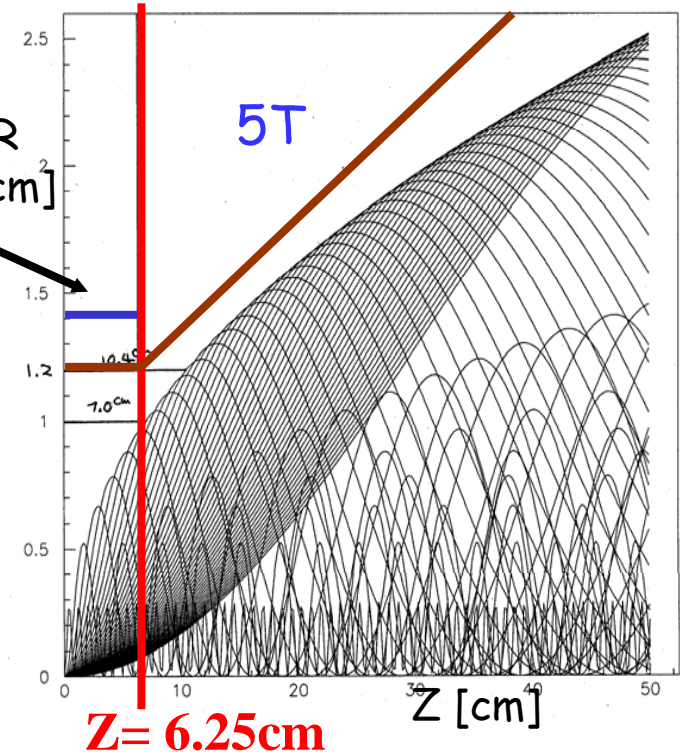


5 barrel layers
4 end disks



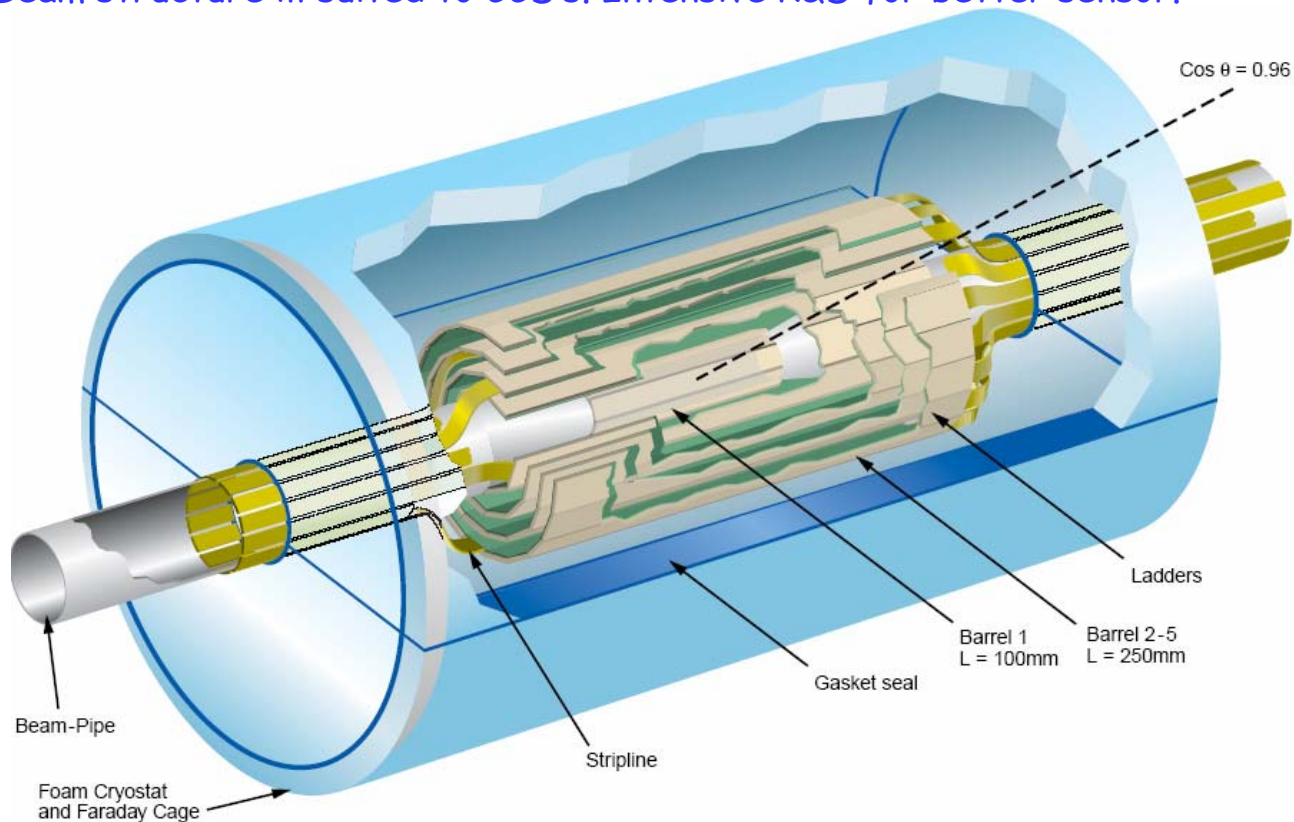
Design drivers:
Smallest radius possible
Clear pair background

Role:
Ultra precise measurement of tracks near the interaction point. Measure decays of unstable particles a few microns from the IP. Determine track parameters for subsequent momentum measurement.



Generic Vertex Detector

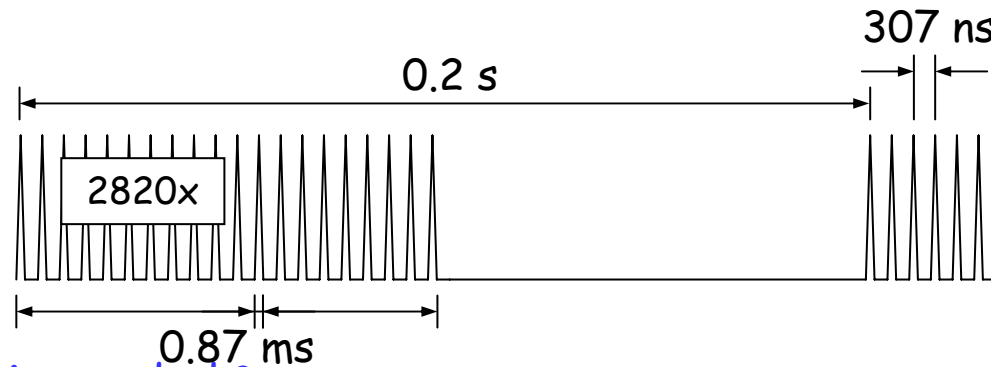
- Multi-layered, high precision device
 - ◆ Very thin, low mass detectors; layer thickness of 0.1% X_0 per layer
 - 20 μm of Si is 0.02% X_0
 - ◆ High granularity: 5 - 20 μm pixels; 10^9 pixels for barrel detector
 - ◆ Low power dissipation
 - ◆ Radiation tolerant; inner layer at $R_{\text{in}} = 14$ mm
- Generic option employs ccd readout, with good experience from SLC
 - ◆ Operating $T \leq -40$ °C
- But ILC Beam structure ill suited to CCD's. Intensive R&D for better sensor.



1 May 2006

Sensors: The Challenge

- Beam structure



- What readout speed is needed ?

- ◆ Inner layer 1.6 MPixel sensors

- Once per bunch = 300ns per frame : *too fast*
 - Once per train ~100 hits/mm² : *too slow*
 - 5 hits/mm² => 50μs per frame: may be tolerable
 - Note: fastest commercial imaging ~ 1ms / MPixel

- How thin? How radiation hard ? How low the power consumption ?

- Major R&D effort in CMOS sensors

- ◆ Fast CCD's

- Pixel = active element is pixel

- ◆ MAPS detectors

- **M**onolithic = read-out electronics and sensor are integrated on the same substrate
 - **A**ctive = an amplifier (and as much as we can fit) is integrated into each pixel
 - **S**ensor



R&D on Active Pixels

- Active pixels are very promising as particle detectors
- Drivers for particle detectors are common with industry
 - ◆ Improve charge sensing system
 - ◆ Control of epitaxial layer; number of metal layers
 - ◆ number of capacitors per pixel
 - ◆ Fast readout and fast signal processing; low power consumption
 - ◆ Small and 'massless'; operation at room temperature
 - ◆ Radiation tolerant
- Moreover, these detectors hold clear promise as imaging detectors for industrial applications
- However, to date there is very little common R&D between academia and industry and industry participation, with its vast expertise, is highly welcome (existing participation mainly in Europe)

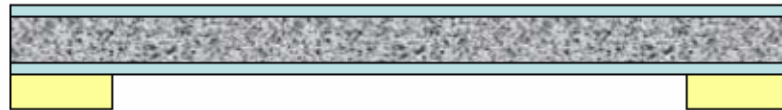
Industries: SOI: American Semi-Conductor, Boise, Idaho
thinning: Aptek Industries, San Jose, CA

MAP: Sarnoff Laboratories N.J.

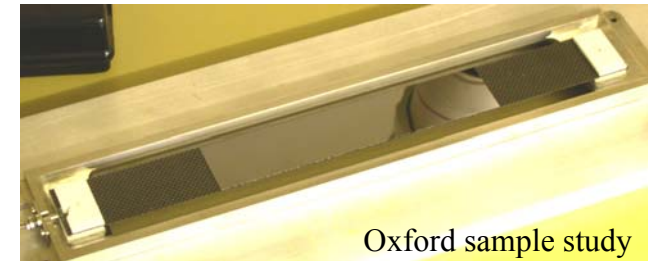
Materials R&D

- Materials R&D critical for successful design
- Ladder structures for vertex detector need to be thin and not deflect
 - ◆ same CTE as Si; good thermal conductivity; stiff

RVC foam (foam thickness 1.5 mm)

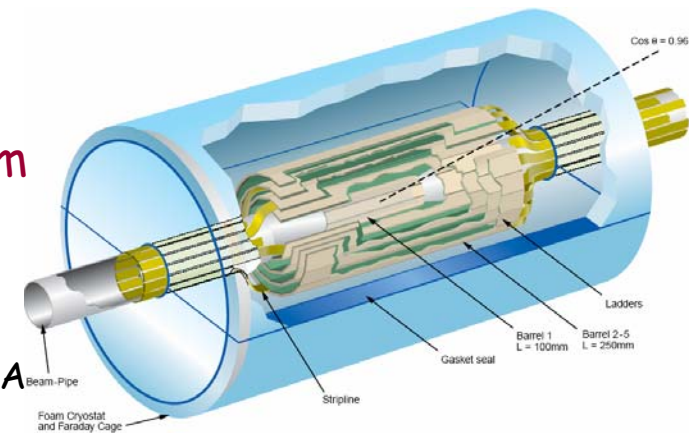


Silicon Carbide foam (foam thickness 1.5 mm)



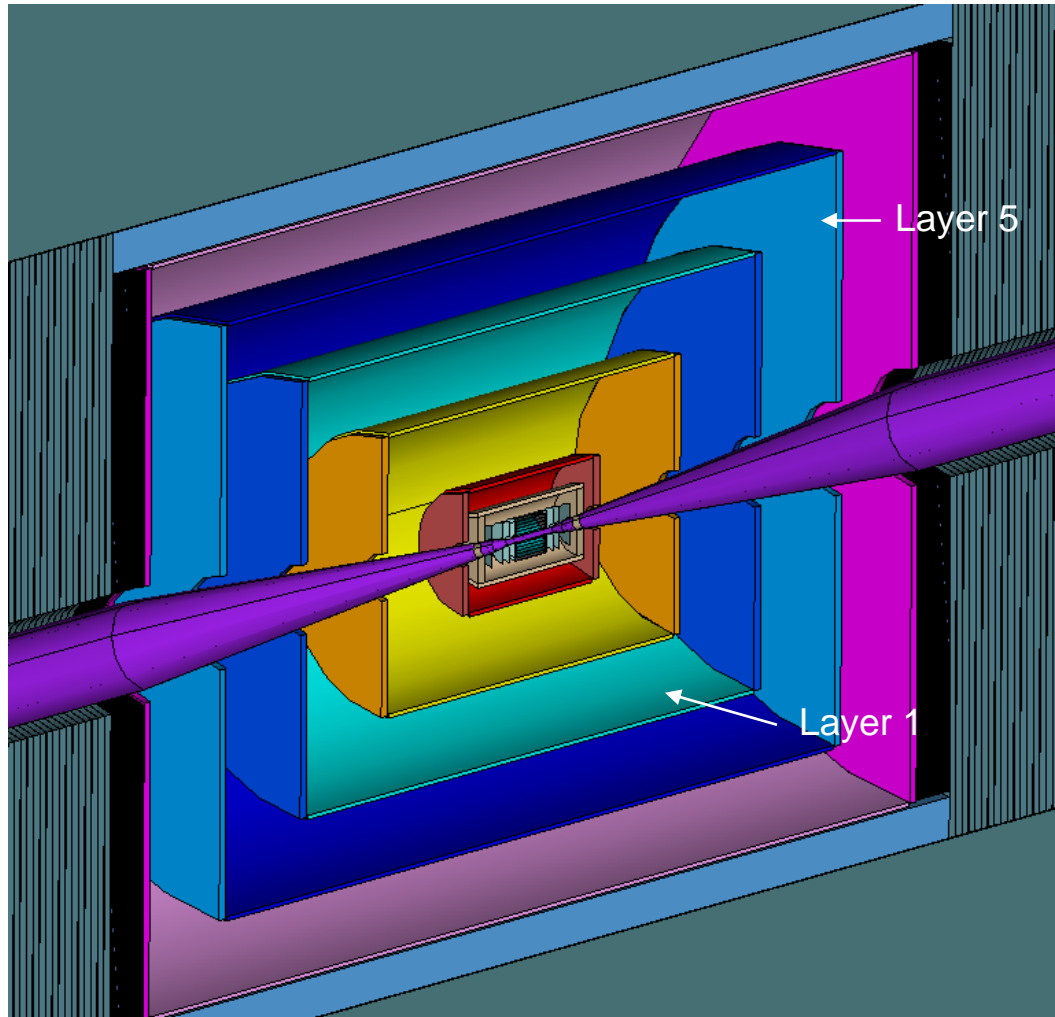
- Various support materials being studied
 - ◆ 8% Silicon Carbide Foam
 - ◆ 3% Reticulated Vitreous Carbon (RVC) foam
 - ◆ Other materials ?

Industries: ERG Materials and Aerospace Corporation, Oakland, CA
 Ultramet, Pacoima, CA



Tracker (Momentum??)

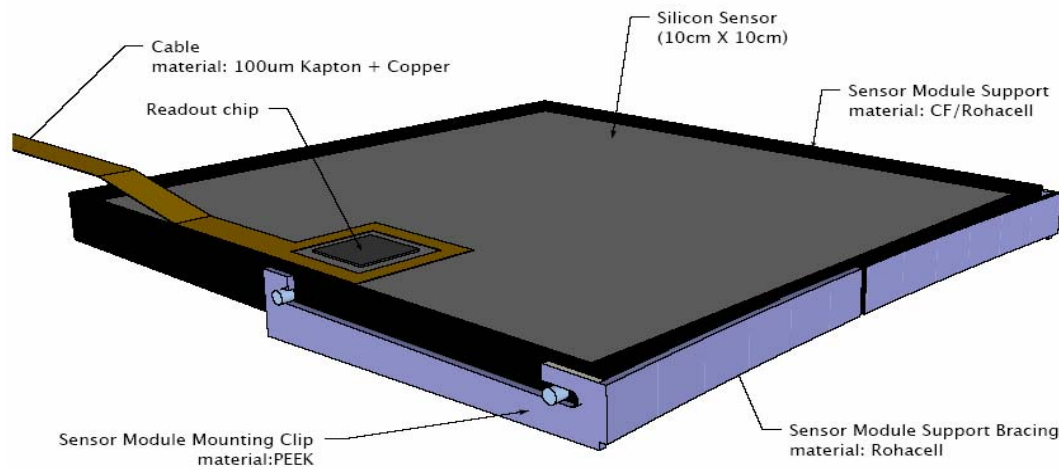
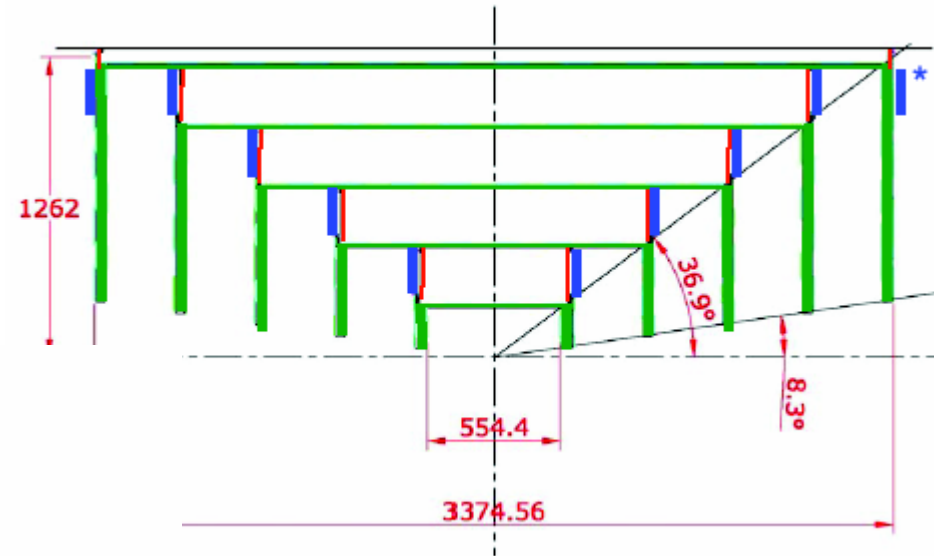
- 5-Layer silicon strip outer tracker, covering $R_{in} = 20$ cm to $R_{out} = 125$ cm, to accurately measure the momentum of charged particles



- Support
 - ◆ Double-walled CF cylinders
 - ◆ Allows full azimuthal and longitudinal coverage
- Barrels
 - ◆ Five barrels, measure Phi only
 - ◆ Eighty-fold phi segmentation
 - ◆ 10 cm z segmentation
 - ◆ Barrel lengths increase with radius
- Disks
 - ◆ Five double-disks per end
 - ◆ Measure R and Phi
 - ◆ varying R segmentation
 - ◆ Disk radii increase with Z_{10}

Tracking I

- Sensor/Power/readout motherboard modular

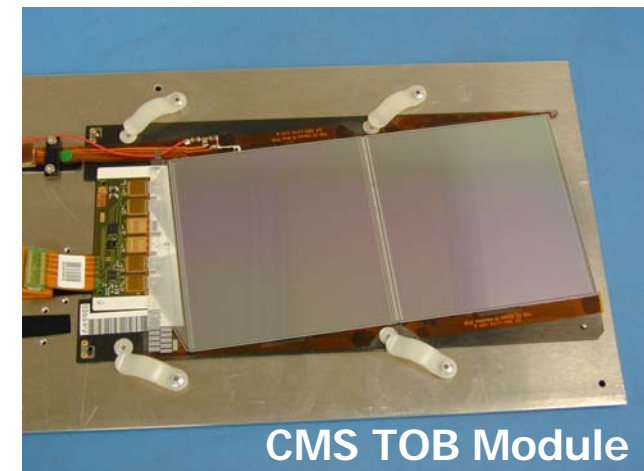
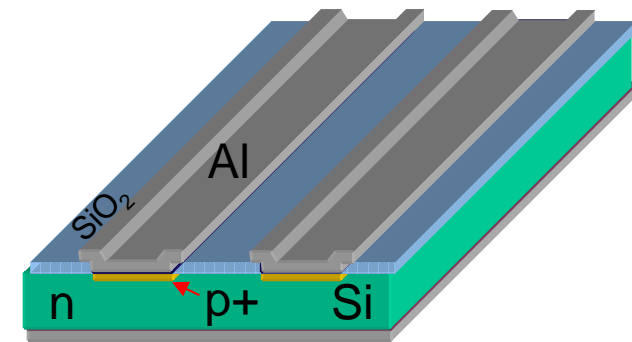


- Cylinders tiled with 10x10cm sensors with readout chip
- Single sided (ϕ) in barrel
- R, ϕ in disks
- Modules mainly silicon with minimal support (0.8% X_0)

• Overlap in ϕ and z

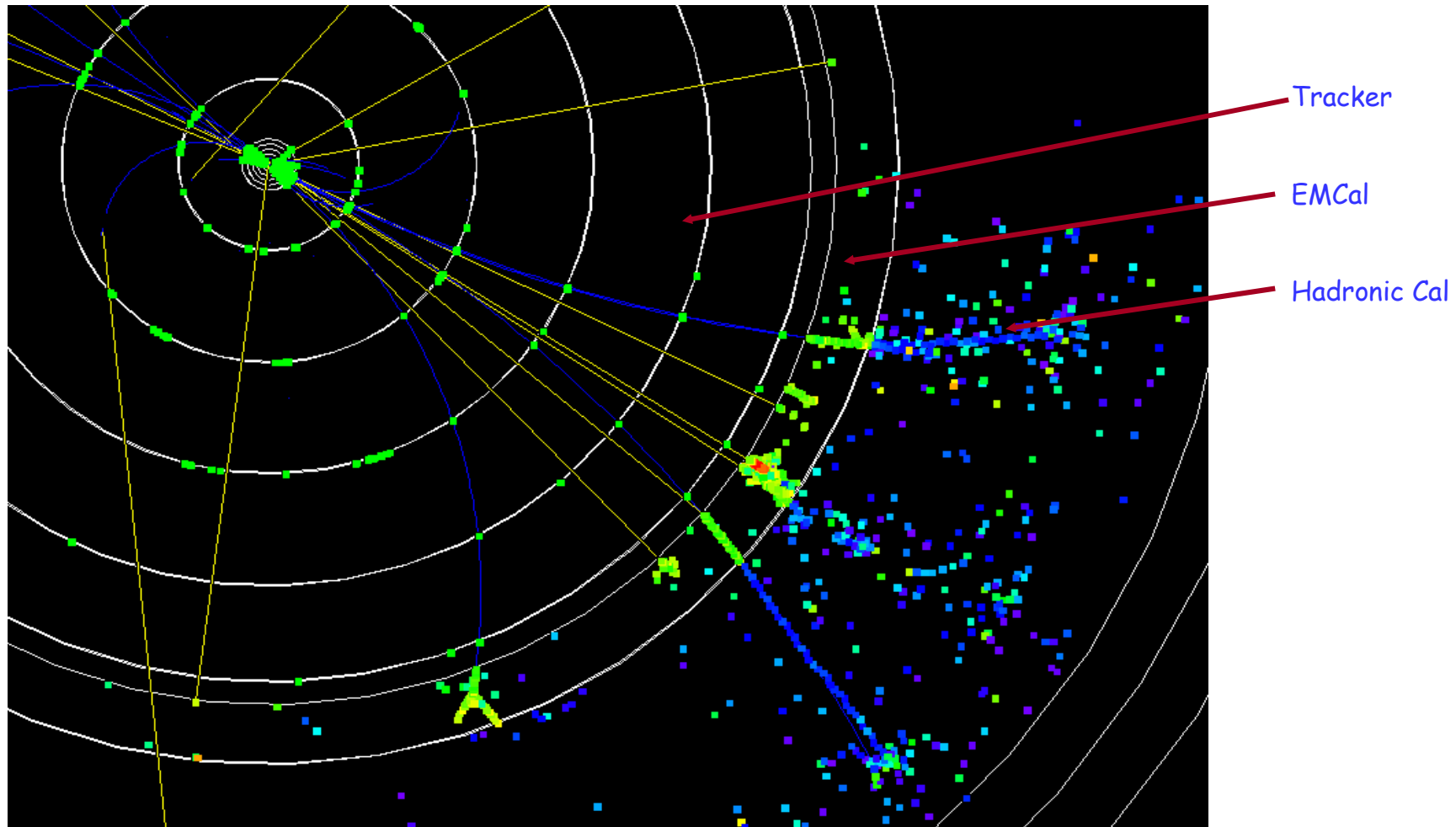
Silicon Strip Detectors

- Silicon wafers
 - ◆ FZ, high resistivity silicon, p-on-n
 - ◆ 6" wafers, 300 mm thick
 - ◆ strip pitch 50 mm
 - ◆ sensor size $\sim 10 \times 10 \text{ cm}^2$
- Tracker scale
 - ◆ Current price for processed Si $\$6/\text{cm}^2$
 - ◆ Total Si cost $\$6.0\text{M}$
- Industry issues
 - ◆ Cost reduction
 - ◆ Explore double-sided sensors
 - ◆ Module fabrication ($>10,000$) in industry



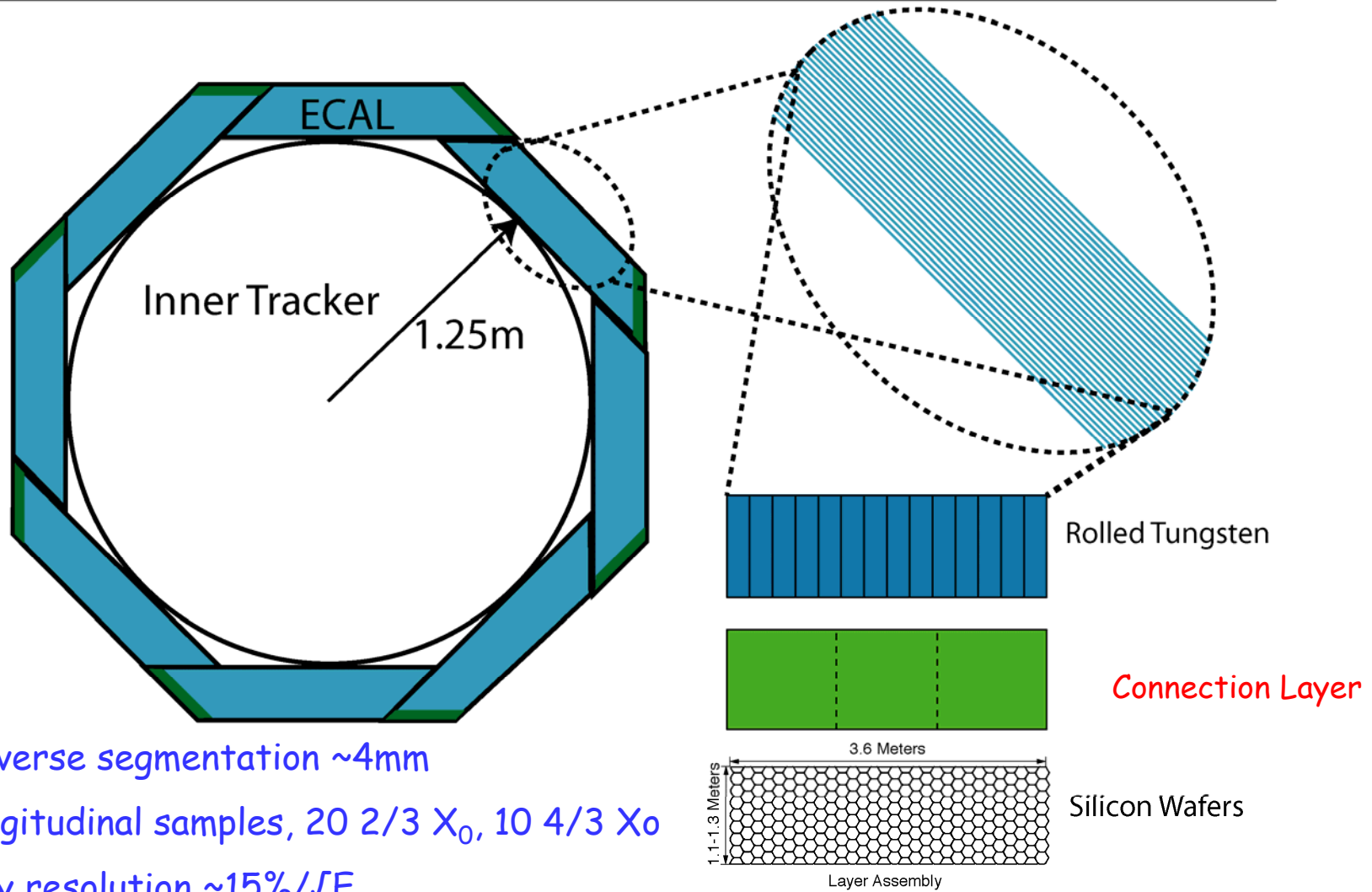
Industries: CiS, Erfurt, Germany
 Colibrys, Neuchatel, Switzerland
 Eurisys, Strasbourg, France
 ELMA, Zelenograd, Moscow
 Hamamatsu Photonics, Hamamatsu City, Japan
 Micron Semiconductor, Lansing, Great Britain
 ONSemi (TESLA), Roznov pod Radhostem, Czech Republic
 SGS-Thompson (ST) Microelectronics, Catania, Sicily, Italy
 Sintef, Oslo, Norway

SiD Calorimetry



- We would like a detector which can examine new physics processes in detail...Requires new levels of pixelization.

EMCal Concept



Transverse segmentation $\sim 4\text{mm}$

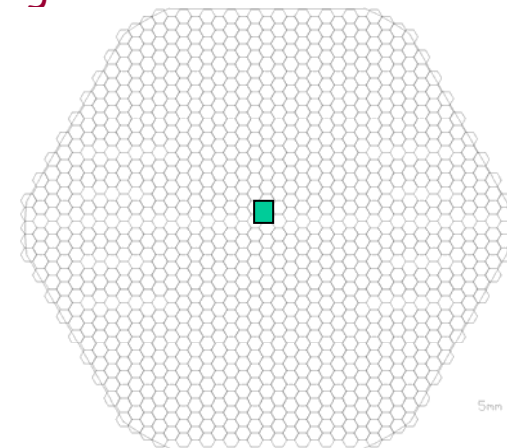
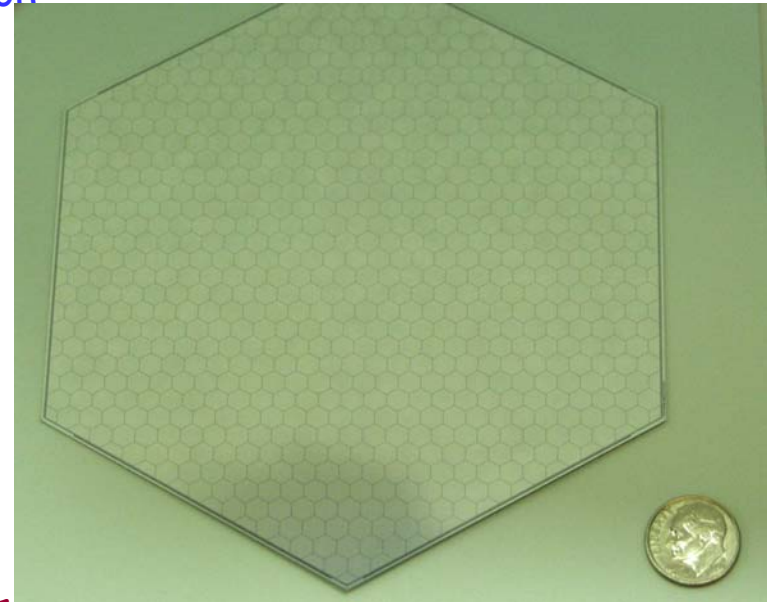
30 longitudinal samples, 20 $\frac{2}{3} X_0$, 10 $\frac{4}{3} X_0$

Energy resolution $\sim 15\%/\sqrt{E}$

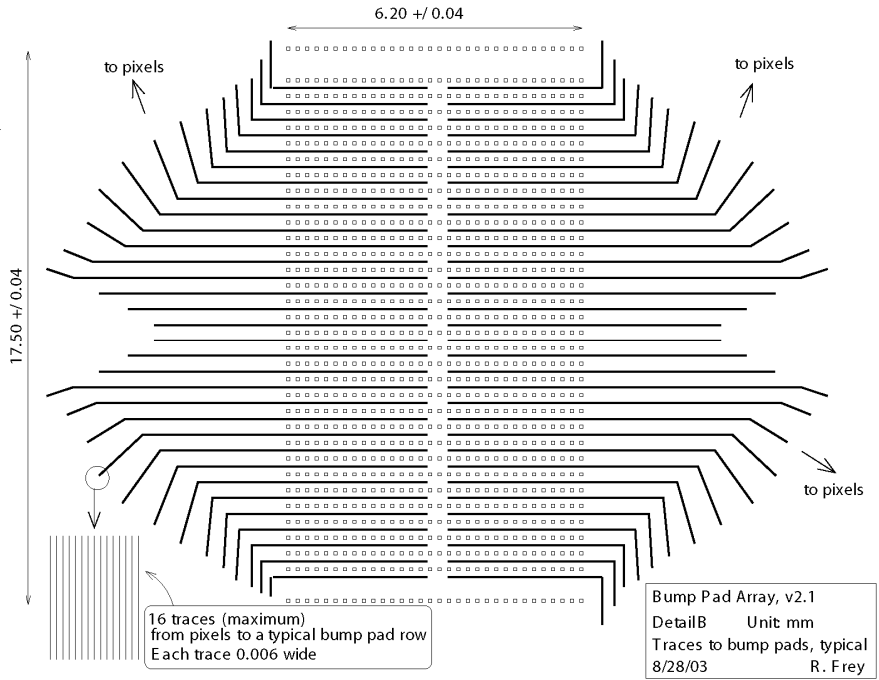
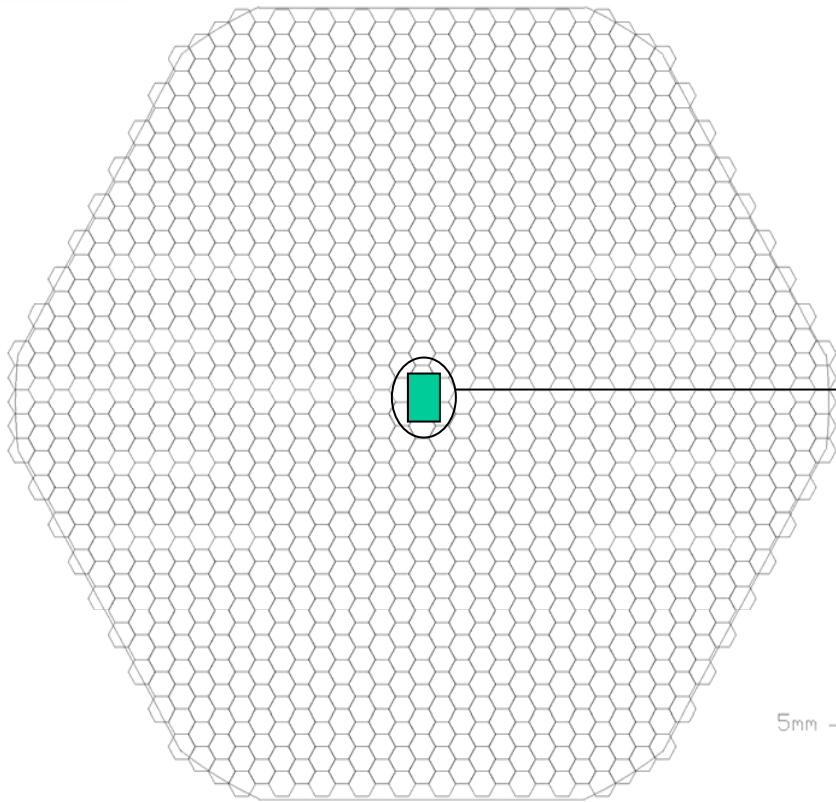
Gap $\sim 1\text{mm}$, effective Moliere radius $\sim 12\text{ mm}$

EM Calorimetry

- Proposed active medium for EM calorimeter: silicon
- Silicon from 6" wafers
 - ◆ Same as for silicon strip detectors
 - ◆ p-on-n silicon
 - ◆ 300 μm thick
- Transverse segmentation
 - ◆ 5 x 5 mm² hexagonal pixels
 - ◆ 1024 channels per wafer, one ASIC/wafer
 - ◆ Total 50 10⁶ readout channels
- Scale
 - ◆ Area of ~ 1300 m² of silicon ; ~90,000 wafers
 - ◆ Total silicon cost \$25M assuming a cost of \$2/cm²
 - ◆ ~40 tonnes 2.5 mm tungsten; ~40 tonnes 5 mm tungsten
- Industry
 - ◆ Same industries as for strip detectors
 - ◆ H.C. Starck

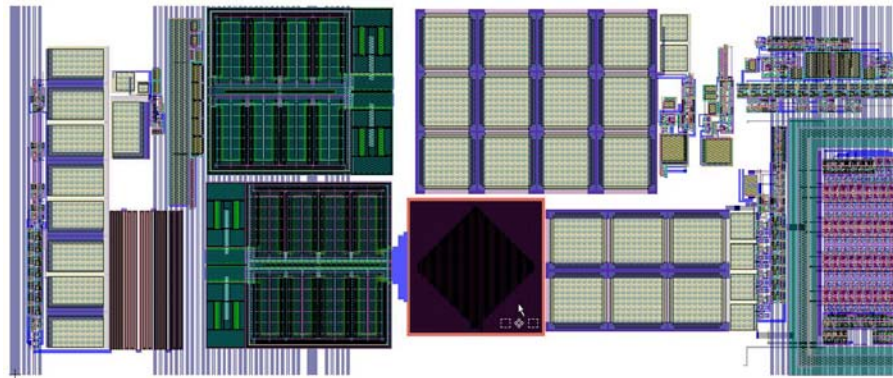


Wafer and readout chip connections





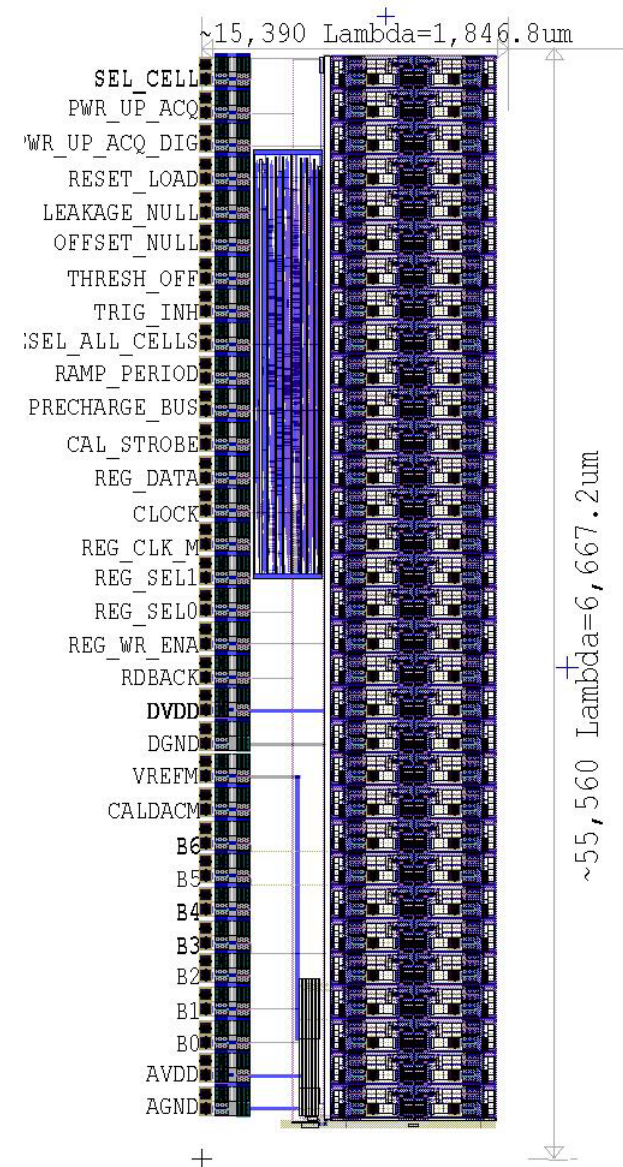
KPiX SiD Readout Chip



One cell. Dual range, time measuring, 13 bit, quad buffered. Very low noise; very low power.

TSMC 0.25 micron technology

Prototype: 2x32 cells: full: 32x32

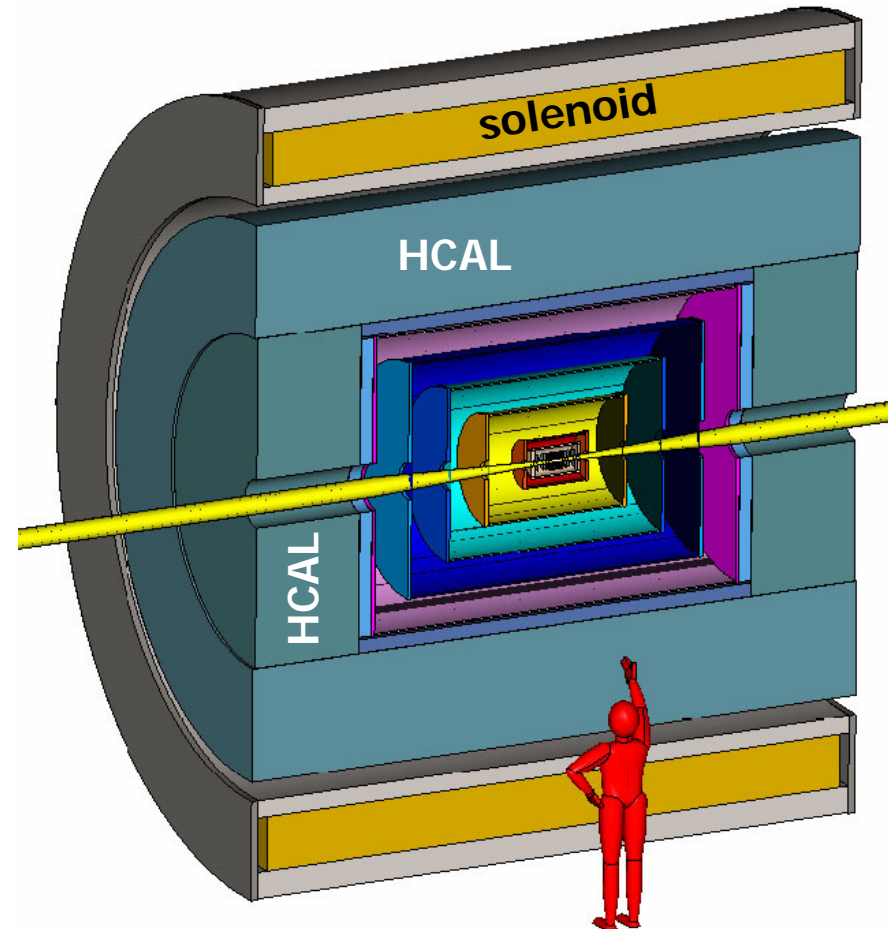


Hadron Calorimetry

- Sampling calorimeter with steel (or tungsten) as absorber
 - ◆ Radial extent
 $R_i = 139 \text{ cm}$, $R_o = 237 \text{ cm}$
 - ◆ 35 - 55 layers, $\sim 2.0 \text{ cm}$ sampling
 - ◆ Transverse segmentation:
 $1 \times 1 - 5 \times 5 \text{ cm}^2$

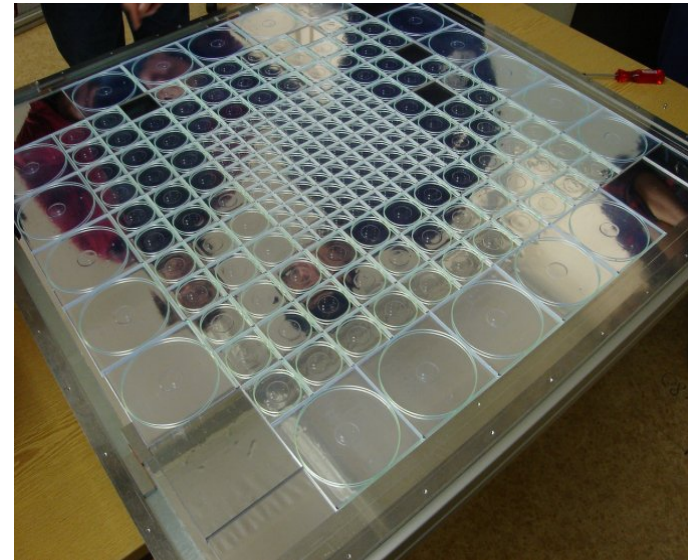
- Active media
 - ◆ Resistive Plate Chambers (RPC's)
 - ◆ Gas Electron Multipliers (GEM's)
 - ◆ Scintillator

- Scale
 - ◆ Area of $\sim 3000 \text{ m}^2$
 - ◆ Weight $\sim 400,000 \text{ kg}$ of steel
 - ◆ Total of $30 \cdot 10^6$ readout channels

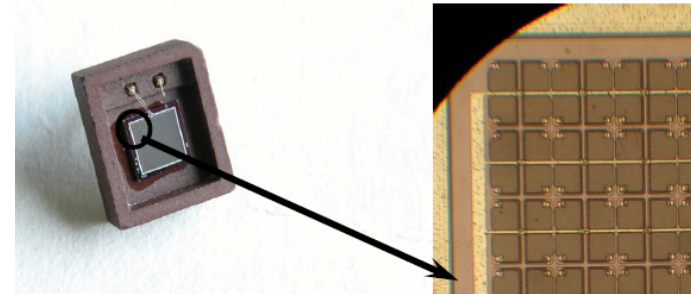


- Scintillator with WLS fiber
 - ◆ Industry leaders Kuraray and Saint Gobain (Bicron).
- Readout through Silicon Photo Multipliers
 - ◆ Pixel Geiger Mode APDs
 - ◆ Gain 10^6 , bias ~ 50 V, size 1 mm^2 with about 1000 pixels
 - ◆ QE x geometry $\sim 15\%$
- Larger devices with greater sensitivity in the blue are desirable so that they can be coupled directly to the scintillator without the WLS fiber
- Fast reset devices; minimize rate dependence

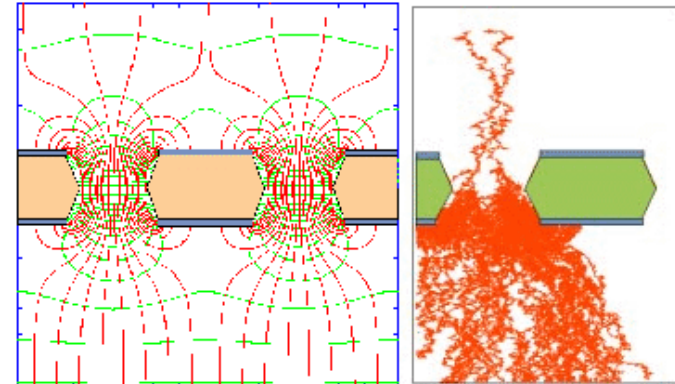
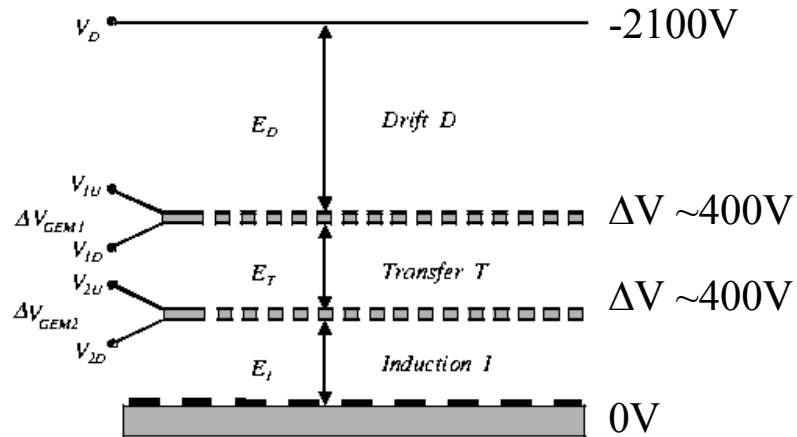
Industries: Advanced Photonix, Camarillo, CA
aPeak, Newton, MA
CPTA, Moscow; MEPhI and Pulsar, Moscow
Hamamatsu Photonics, Hamamatsu City, Japan (to Japanese Academia)



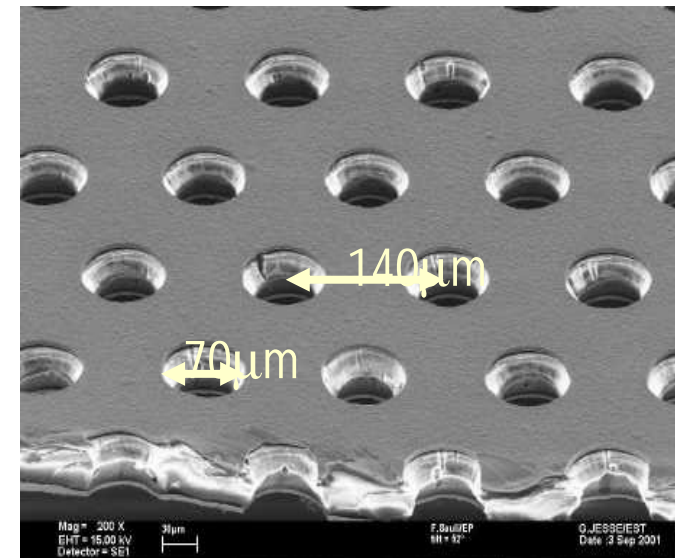
SiPM $3 \times 3 \text{ mm}^2$, 5625 pixels



Gas Electron Multiplier Calorimetry



- Active medium is a gas (Ar/CO₂)
- Signal multiplication takes place in holes of two copper foils separated by kapton
- Amplification uses 2 or 3 stages
- Current limitation is the size of the copper foils
 - ◆ Maximum size 30 x 30 cm²
 - ◆ Cost < \$1k/m²

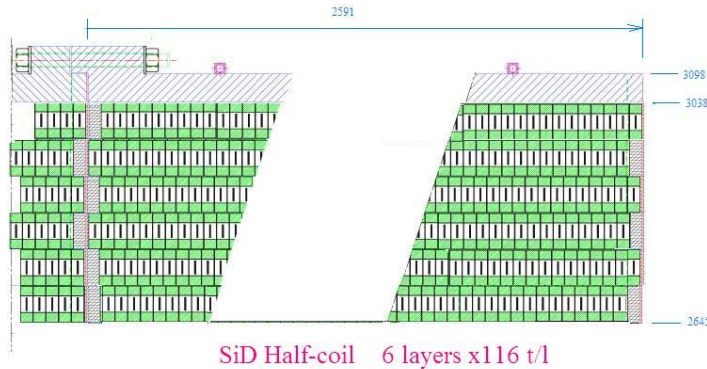


Industries: 3M

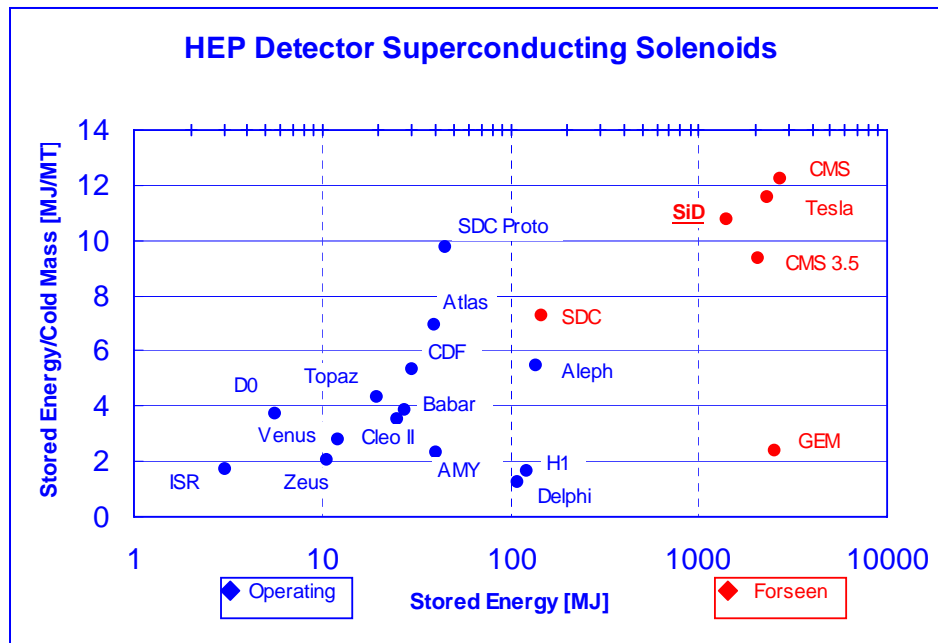


Solenoid

- All detector concepts employ a solenoid
- SiD field: $B(0,0) = 5T$ (not done previously)
 - ◆ Clear Bore $\varnothing \sim 5m$; $L = 6 m$: Stored Energy $\sim 1.4 GJ$



- CMS Magnet Specifications
 - ◆ $B=4 T$, $2.7 GJ$
 - $\varnothing = 6 m$, $L = 13 m$
- Built as collaboration of 6 institutions: CERN, SACLAY, ETHZ/FNAL, INFN Genoa, UWisc
- With >14 major industrial partners



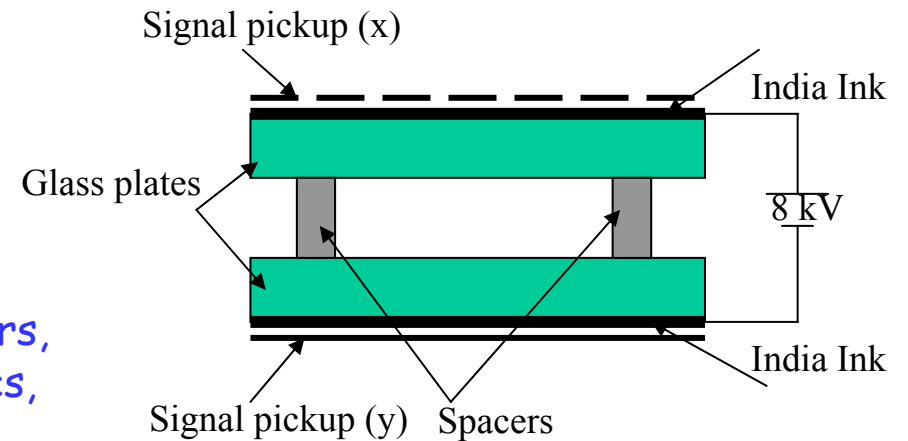
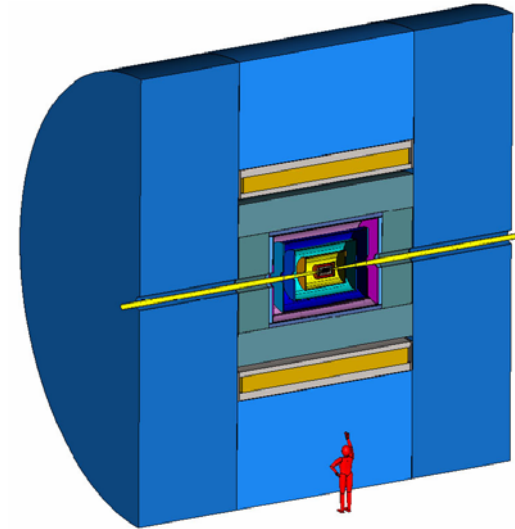
1 May 2006

ILC Detector M. Breidenbach

- ◆ Sumitomo (Japan)
- ◆ Alusuisse (Switzerland)
- ◆ Outokumpu (Finland)
- ◆ Brugg (Switzerland)
- ◆ Nexans (Switzerland)
- ◆ Techmeta (France)
- ◆ Kawasaki Heavy Industry (Jp)
- ◆ Comptoise Industrie (France)
- ◆ Hudong Heavy Machinery (Cn)
- ◆ DWE (Germany)
- ◆ Criotec (Italy)
- ◆ SES (Islamabad, Pakistan)
- ◆ Ansaldo (Italy)
- ◆ Air Liquide (France)

Muon System

- Outer detector consists of an array of detectors to track deep penetrating particles (muons) and acts as a flux return for the B-fields
 - ◆ **Steel absorber**
 - 24 10 cm plates
 - $3 \cdot 10^6$ kg ($4 \cdot 10^6$ kg) central (ends)
 - ◆ **Large area; low cost detectors**
 - Area of ~ 5000 m²
 - scintillator bars and WLS fibers with multi-anode PMT readout
 - Hamamatsu, Phillips
 - Resistive Plate Chambers
 - passing charged particle induces an avalanche, which develops into a spark
 - The discharged area recharges slowly through the high-resistivity glass plates
- Anticipate that all assembly of the detectors, as well as the associated readout electronics, will be done by industry.





SiD Scale

- Vertex Detector
 - ◆ Assume detector 16 x 60 mm. Then 200-300 detectors...
- Tracker
 - ◆ ~80 m² Si detector. Most strips, forward may be pixels
 - ◆ ~8500 modules
- EMCal
 - ◆ ~1200 m² Si detector
 - ◆ ~90,000 readout chips and associated cables, electronics
 - ◆ ~80 tonnes tungsten
- HCal
 - ◆ ~3000-4000 m² detector - RPC, GEM, scintillator
 - ◆ ~500 tonnes tungsten or 400 tonnes steel
- Solenoid
 - ◆ ~1.4 Gigajoule stored energy
 - ◆ ~25 km superconducting winding
- Muon System
 - ◆ ~5000 m² detectors
 - ◆ 3-4 kilotonnes steel



Summary

- An ILC detector is a substantial project, though small compared to the machine.
- There are significant areas of R&D, particularly for pixel detectors, that require industrial participation and may have broader application.
- Many of the subsystem components are of a scale that will require industrial participation.
- This is a step in what we hope will be a productive and mutually beneficial dialogue between the ILC detector community and industry