

# FBG monitoring for FTD

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*...Thanks to*

D. Quirion, G. Pellegrini, M. Lozano  
Centro Nacional de Microelectrónica

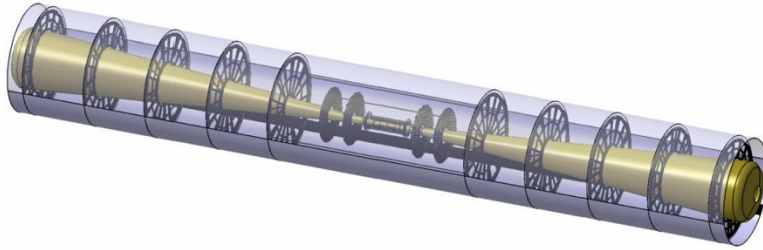
Y. Morillo, J.García, M. C. Jiménez  
Centro Nacional de Aceleradores

A.Oyanguren, C.Lacasta, C.Mariñas  
Instituto de Física corpuscular

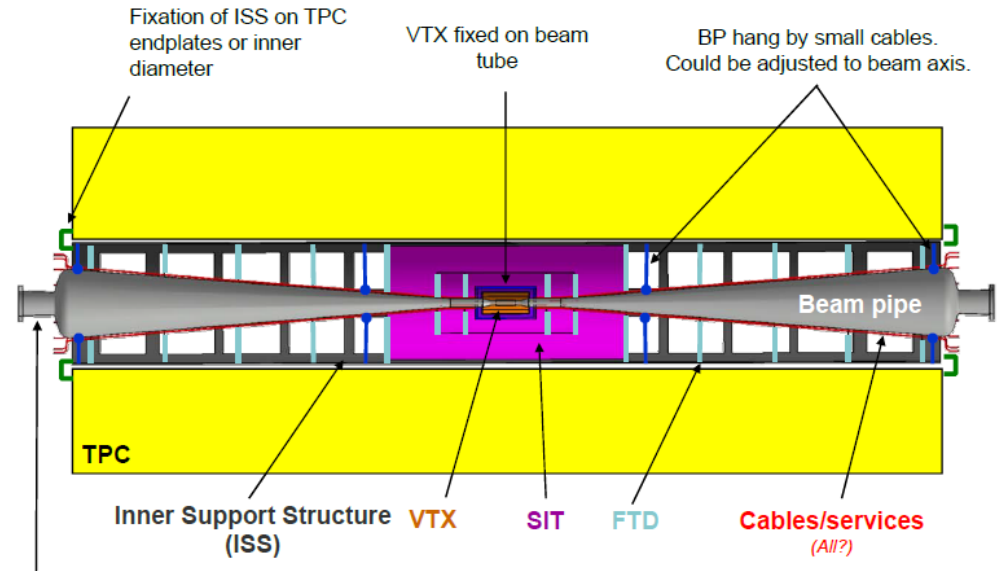
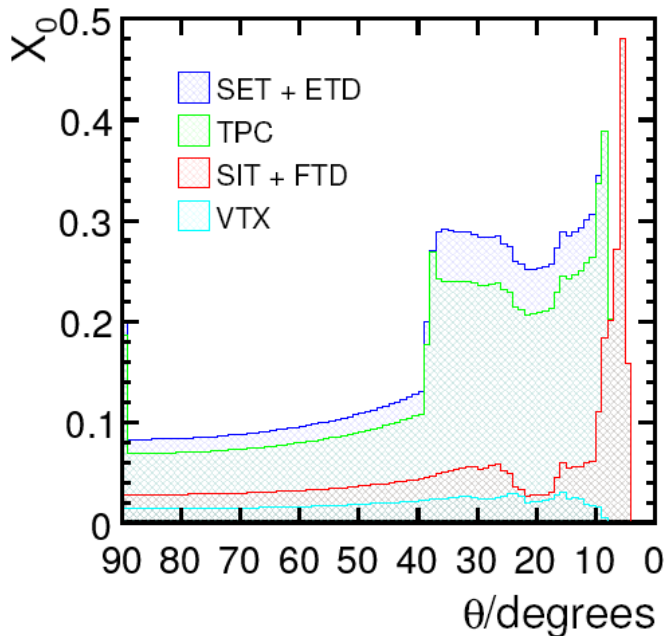
# Outline



- Motivation
- FBG Introduction
- Initial R&D activities
- State of the art of embedded FOS monitoring
- R&D activities For ILD Forward Tracking in collaboration with AIDA Project
- Outlook



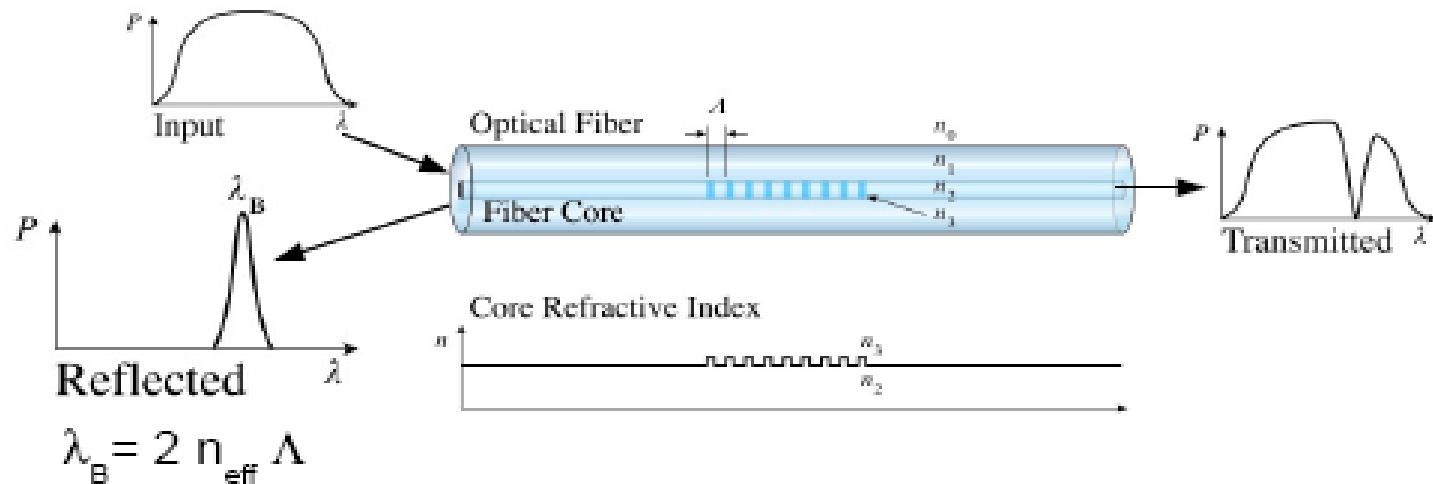
*The material in the tracker increases, it is needed to have solutions to mitigate it in order to have good physics performance*



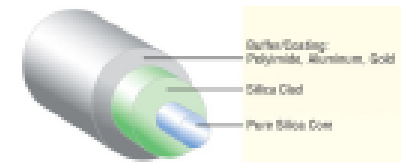
- *Structural monitoring of silicon tracker systems:*  
*Using IR-transparent microstrips for tracker alignment*  
*Improving their transparency*
- *Struct.&environmental monitoring of tracker & vertex systems:*  
*Using integrated fiber optic sensors (FOS) as monitors*  
*Embedding FOS in the tracking sensor itself*

## Introduction to Fiber Grating Optical Sensors (I)

- Gratings can be used as “single wave reflectors” *aka* Bragg reflectors

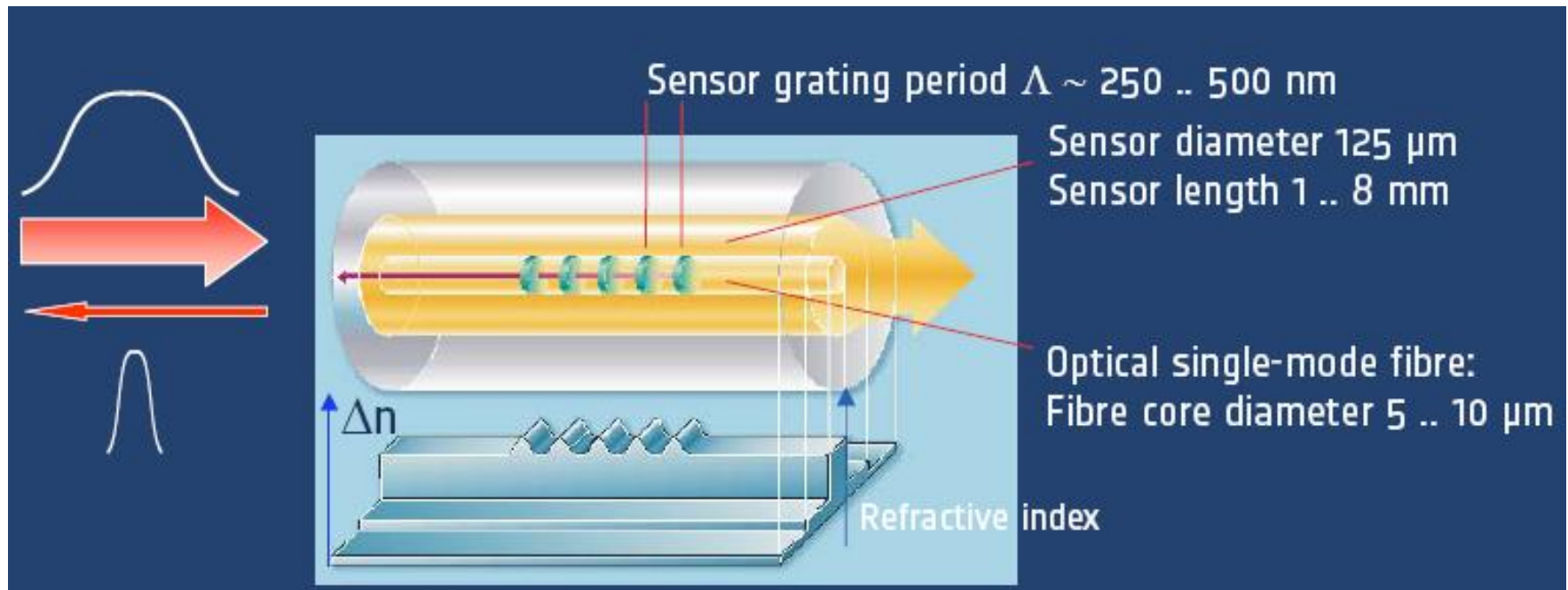


- $\lambda_B$  is sensitive to strain and T: 
$$\left[ \frac{\Delta \lambda_B}{\lambda_B} \right] = C_S \epsilon + C_T \Delta T \quad \begin{cases} \sim 10 \text{ pm/K} \\ \sim 1 \text{ pm}/\mu\epsilon \end{cases}$$
- Bragg reflectors can then be used as sensing elements in optical fibers
- Other quantities (humidity, %CO<sub>2</sub>, magnetic field,...) can be measured using coatings sensitive to these measurands.

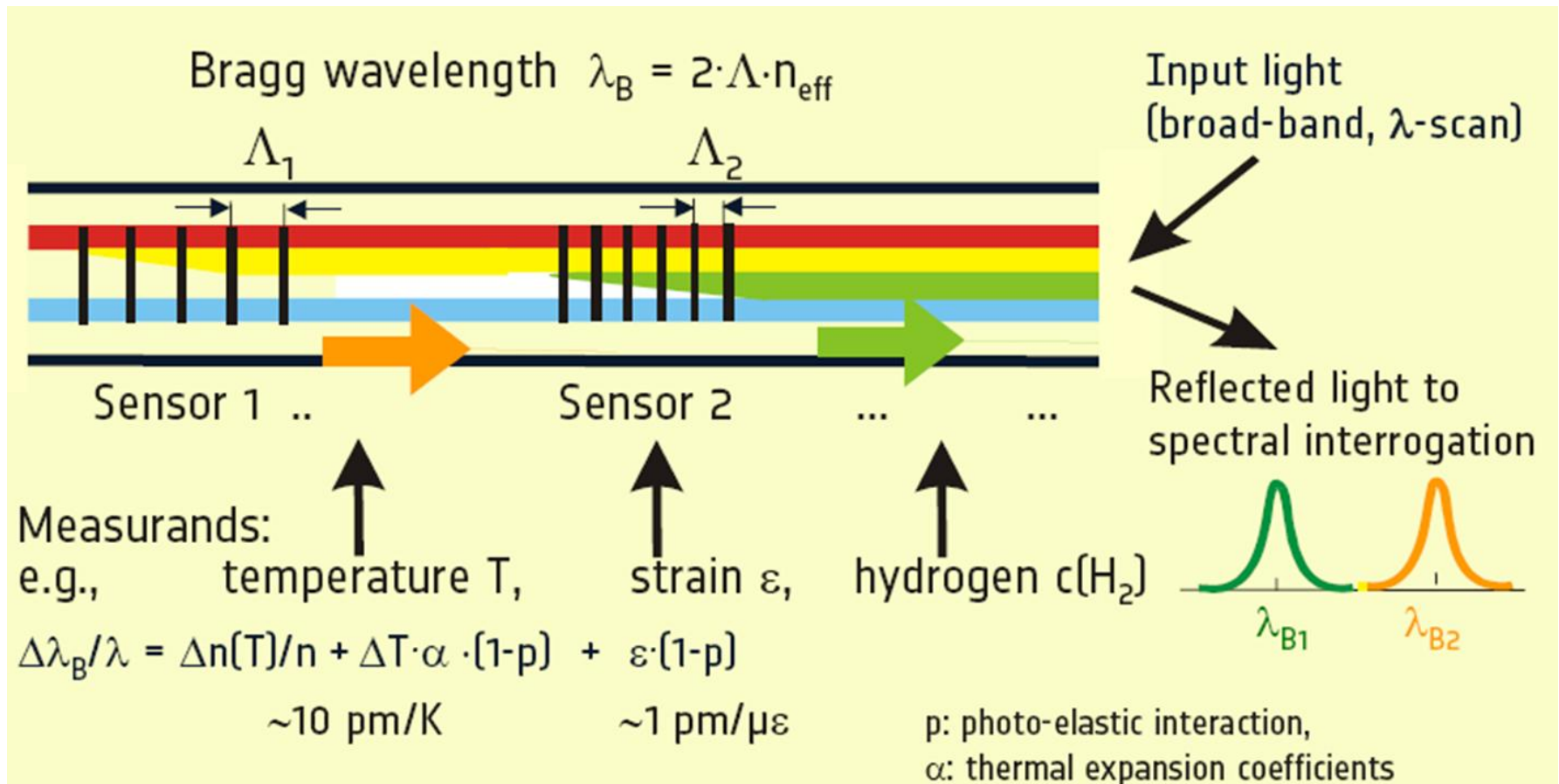


# Fiber Bragg Grating Optic Sensor

- Keep in mind: Physically, FGB sensors have a section of an optical fiber with a length of few millimeters.



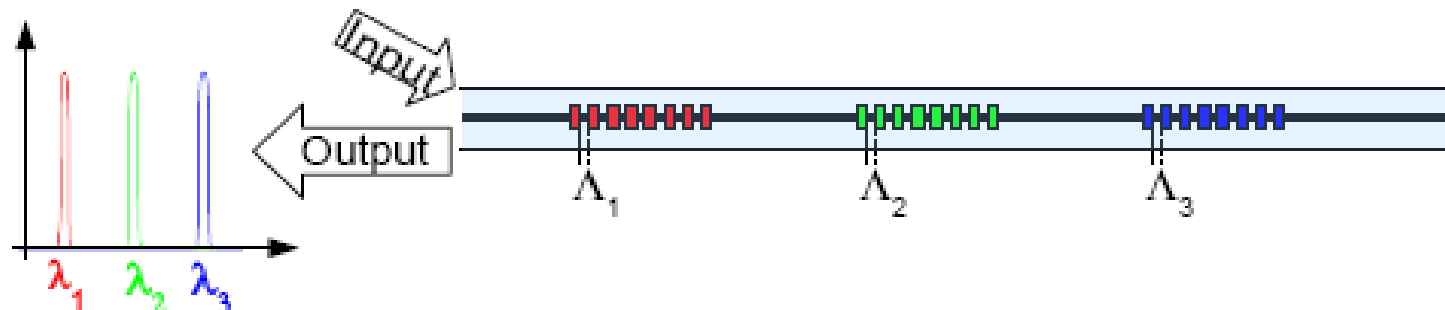
# Fiber Bragg Grating Sensor



- Sensitivity to other agents (HR%) achieved by different fiber coatings or refractrometer technics.

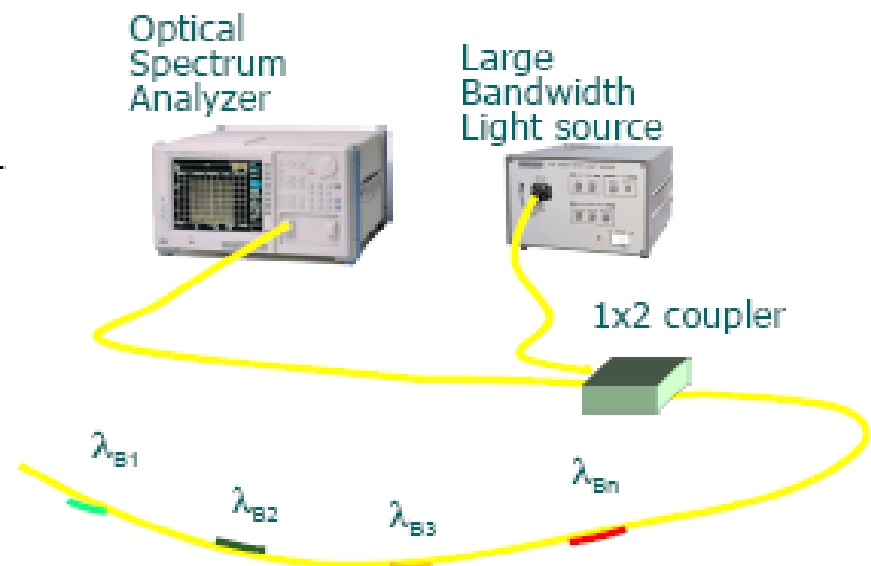
## Introduction to Fiber Grating Optical Sensors (II)

- Gratings for different wavelengths can be recorded in the same fiber: measurand mapping capability



- Optical fibers can be embedded in materials  
We have then *smart structures* capable of self-monitoring

- Light source and analyzer can be up to km away from the sensor itself



# Advantages of FBG sensors



- General attributes of Fiber Optic Sensors:

- Immunity against:

- High electromagnetic fields, high voltages.

- High and low temperatures.

- Nuclear radiation environments (not in all the cases)

- Light-weight, miniaturized, flexible, low thermal conductivity.

- Low-loss, long-range signal transmission(“Remote sensing”)

- Specific FBG attributes:

- Multiplexing capability (sensor network)

- Embedding in composite materials.

- Wavelength encoded ( neutral to intensity drifts)

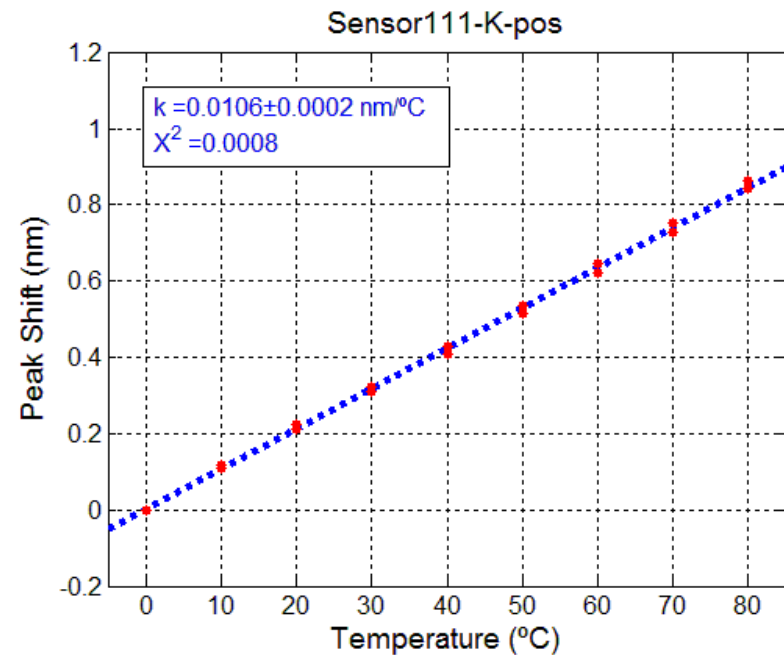
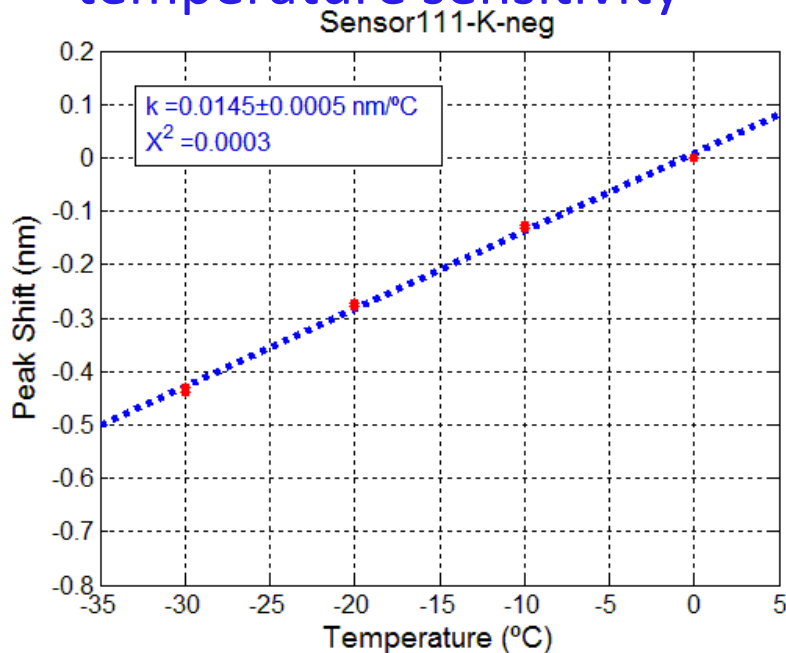
- Mass producible at reasonable costs.

- Very high and low temperatures (4 K to 1200 K).



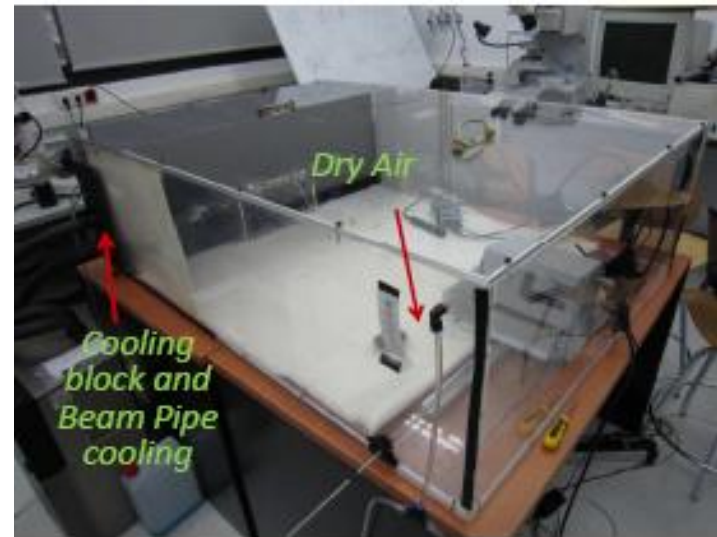
# R&D activities: Thermal Calibration

- Temperature calibration at IFCA of FBG sensors with different Coatings (gluing FOS with kapton to Linkam thermal plates with 0.1° precision)
- Acrylate coating has a phase change at 0 °C , affecting FBG temperature sensitivity

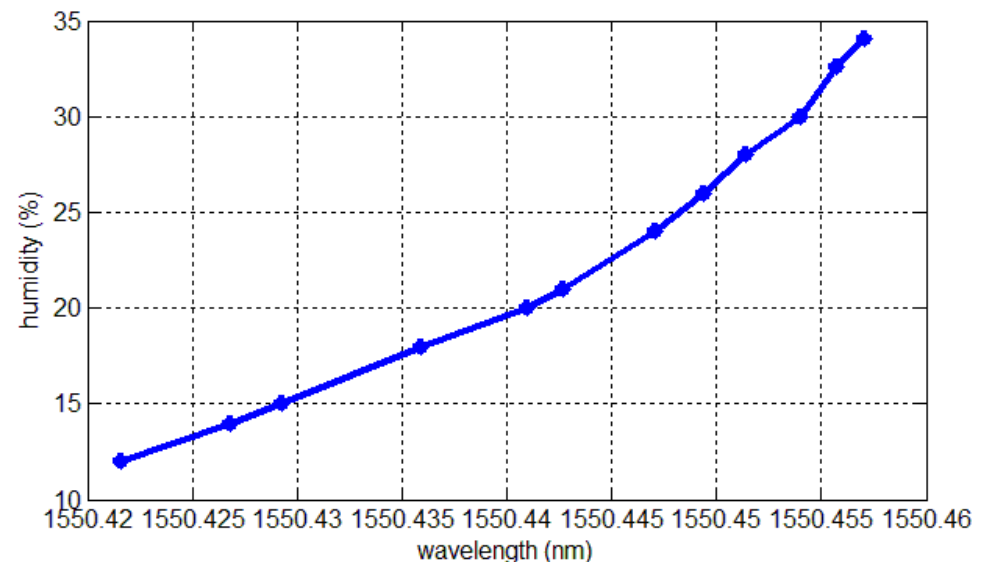


# R&D activities: Humidity measurement

- Some measurements where done at Thermal set-up at IFIC
- Polyimide coated FBG where used to measure temperature and humidity inside BELLE II mock-up volume
- thermo-hygrometer measurement vs FBG signal change



Free FBG outside cage



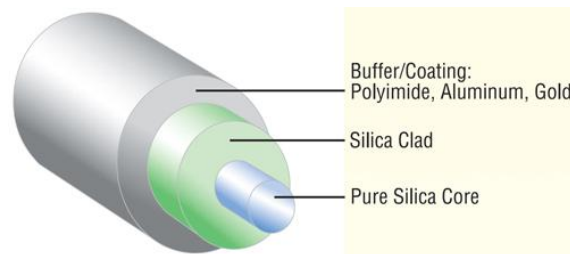
# R&D :FBG qualification vs Irradiation

## Aim:

Find most radiation tolerant *FBG sensor*.

Quantify the change in sensors strain sensitivity

*Find main fiber parameters affecting FBG sensor sensitivity*



*Select Fibers with different Coating ( polyimide, Ormocer and Acrylate) fiber type ( Ge doping concentration, another dopings...) and manufacturing process (draw tower, H2 loading, annealing, etc).*

# R&D :FBG qualification vs Irradiation

## Irradiation of Fiber Grating Sensors

Two FBG active irradiation campaigns done at “*Centro Nacional de Aceleradores*” (CNA) with protons up to an absorbed dose of 1.5 GRad and 10 MRad.

### Outcome of irradiations:

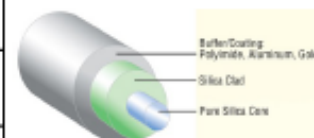
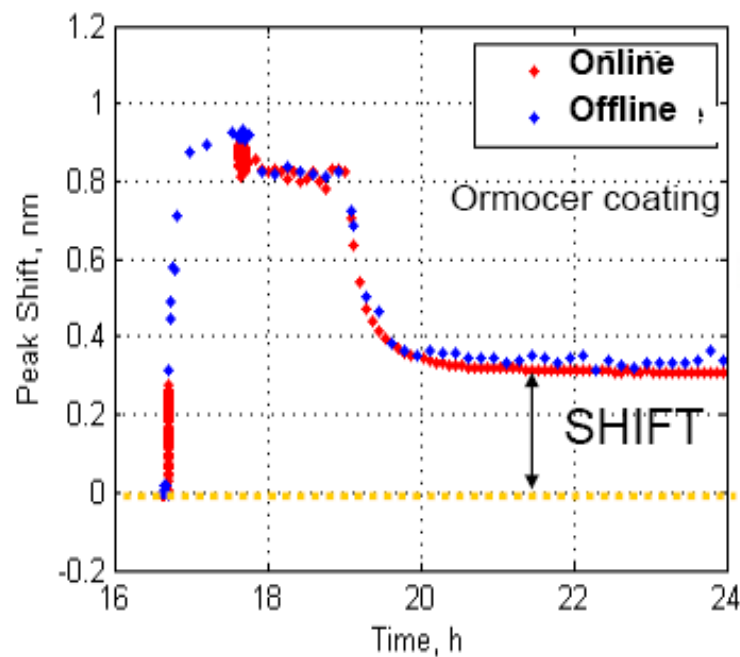
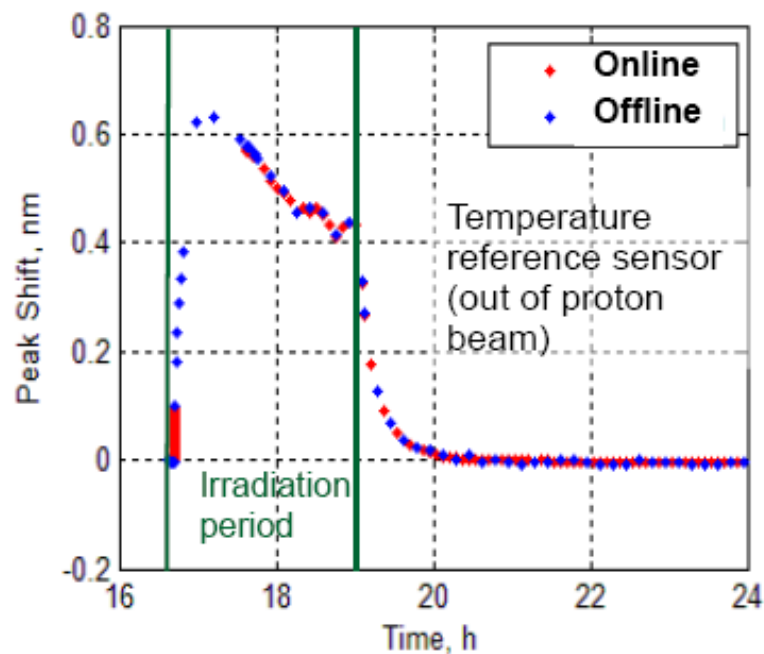
- **Reflected** lambda affected by type of **coating**

Acrylate coated fibers displayed no peak shift

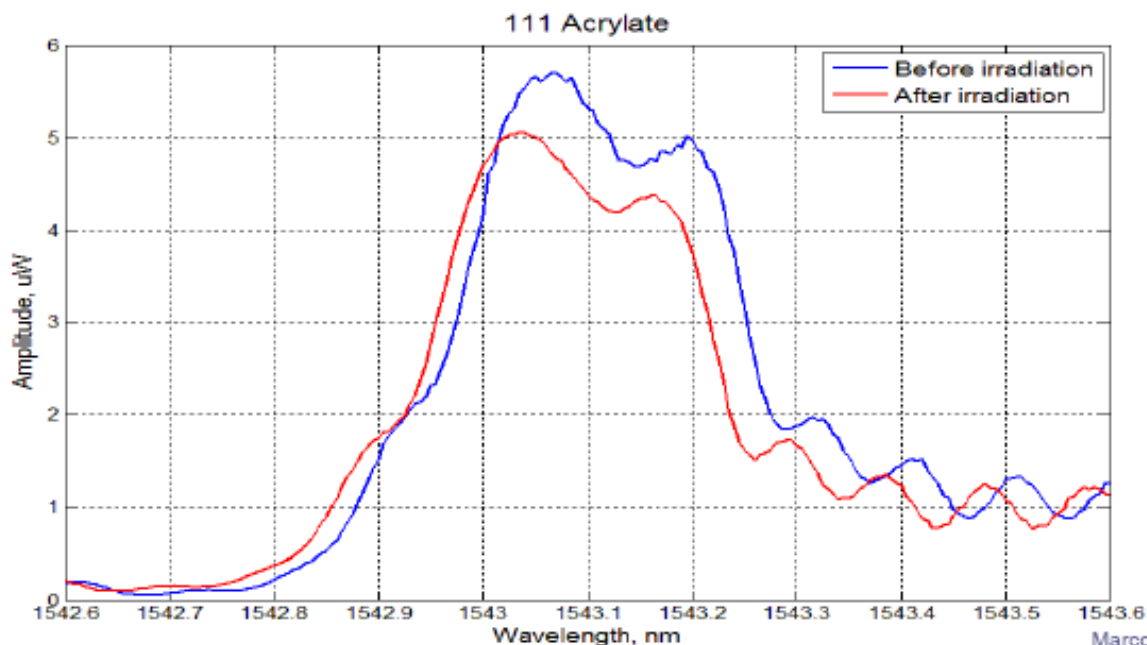
- **Attenuation** is affected by the type of **core**
- Annealing observed after irradiation (two weeks).  
Studying it now in more detail



# Irradiation Campaign: Effect on the fiber



Most resistant sensor to irradiation: acrylate  
Peak shift:  $O(\mu m)$



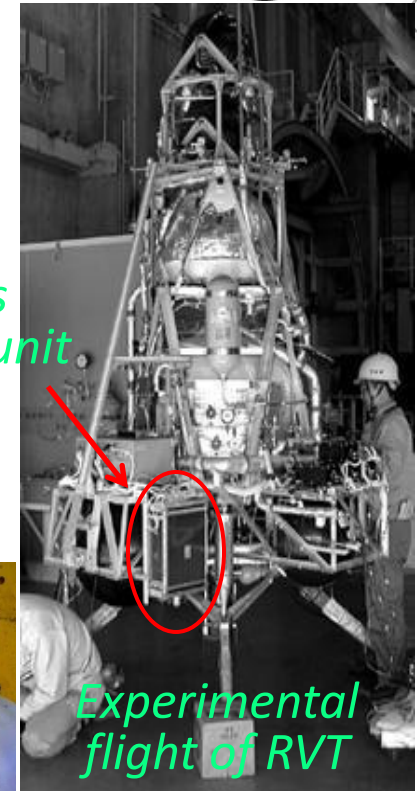
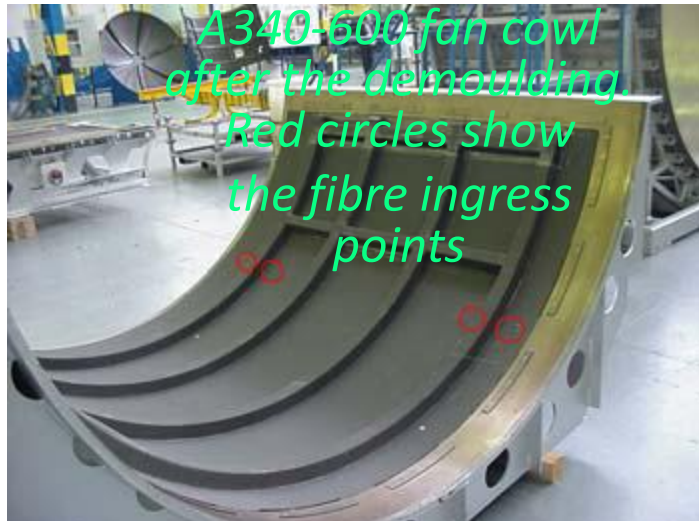


# Embedded FOS: State of the art

- Embedded FBG for structural health monitoring is an established technique in several areas, developed during last 10 years, some applications:

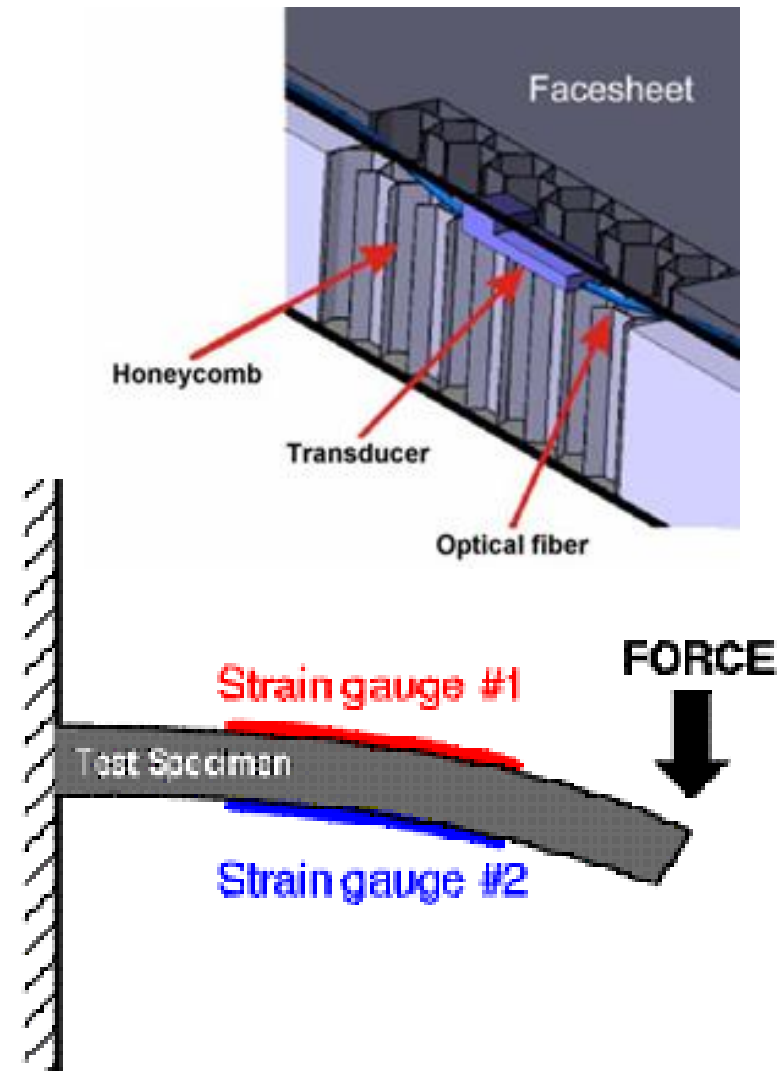
- Wind turbines blades monitoring
- Aeronautics and Aerospace CFRP structures health monitoring

*FOS sensors  
interrogation unit*

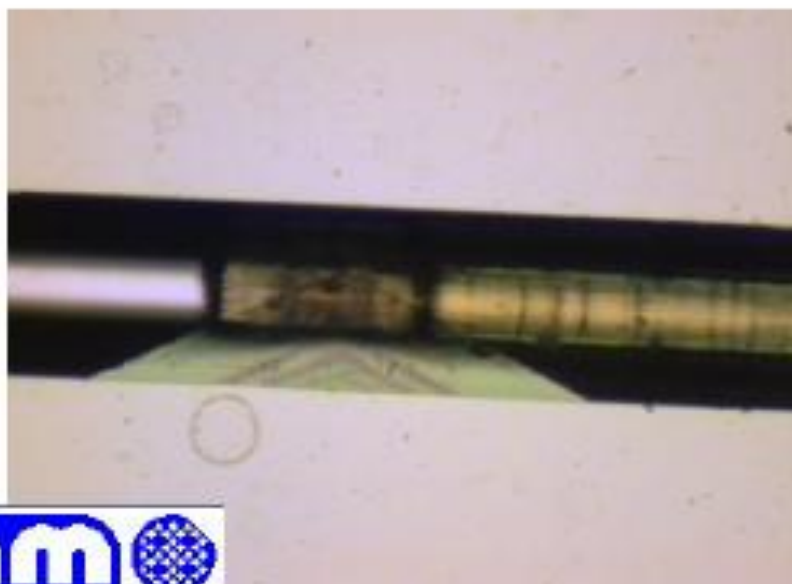
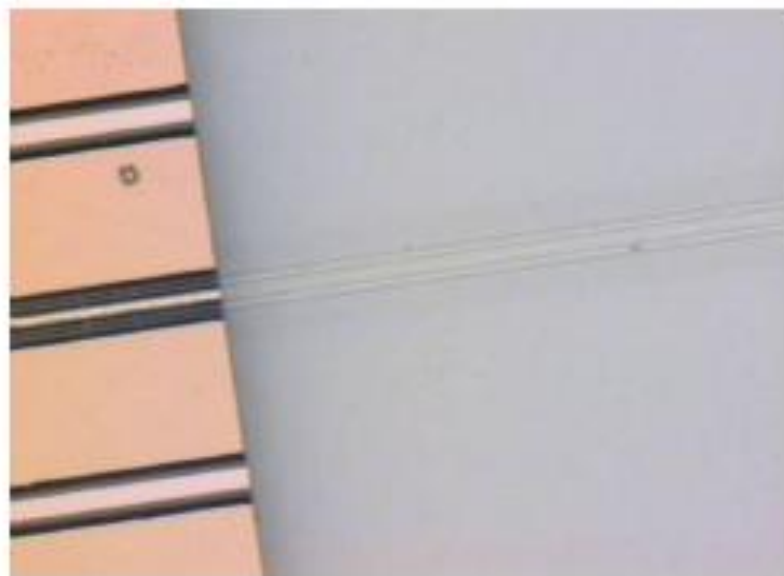
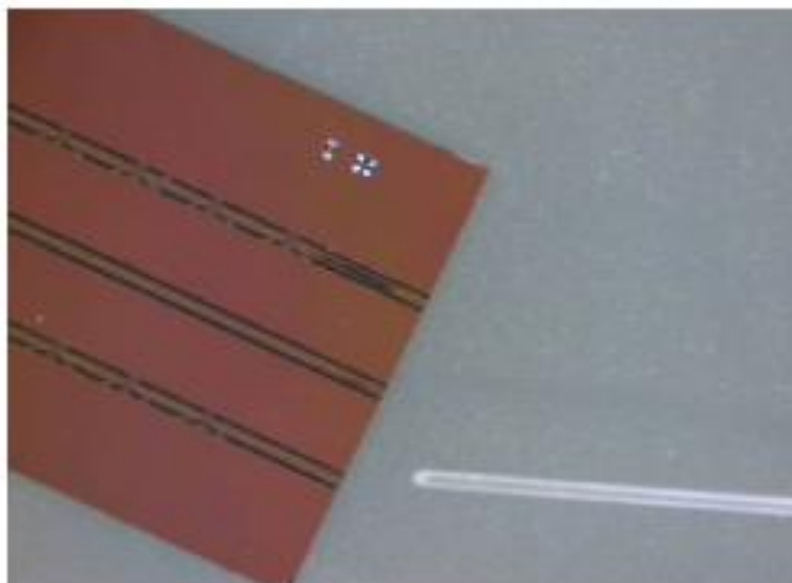


# Embedded FOS: State of the art

- The basic principle:  
embed FOS in CFRP structure at defined position. Use measured deformation to:
  - Determine the deformed shape of the structure
  - Calculate displacements between structure locking points
  - Calculate temperature distribution and gradients in the CFRP structure.



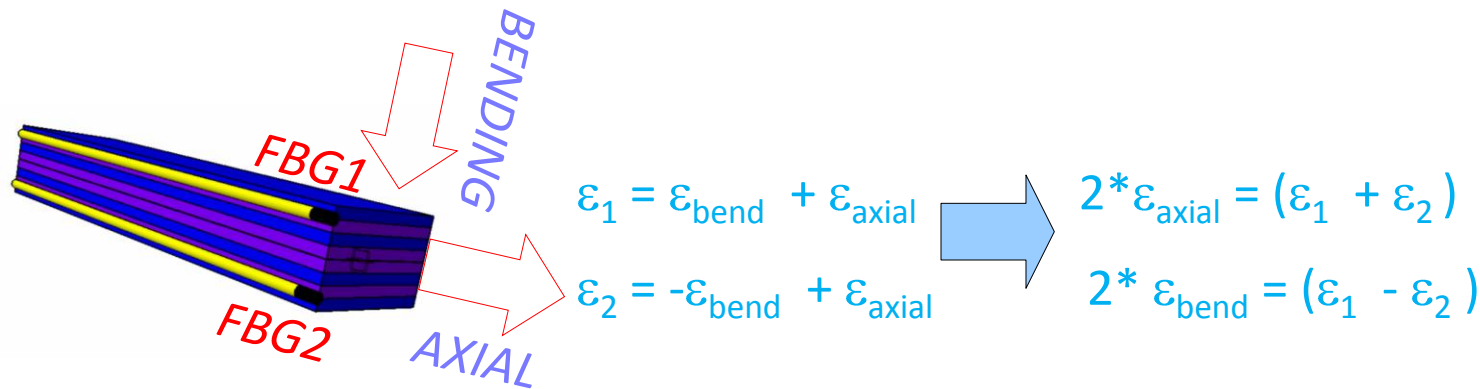
Design of micromechanical fixations for **bonding of fibers to silicon sensors**  
Wafer with machined groove done at CNM-Barcelona





# Embedded FOS: Example

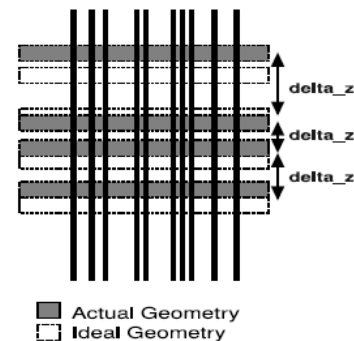
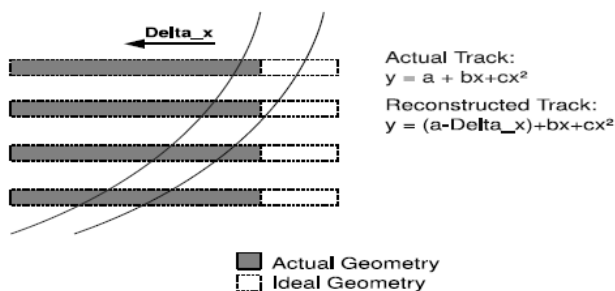
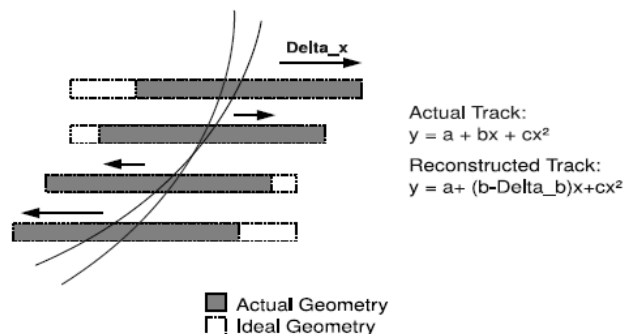
- **Calculation of flex and axial effect on a beam** submitted to both loads at the same time.
- **Embedding** two sensors symmetrically with respect to the neutral line (half thickness) both effects can be calculated
  - Flex strain in both sensors will be of opposite signal (traction / compression)
  - Axial strain is the same for both sensors:



This values allow us to calculate the deflection and axial deformation .

# \_Monitoring requirements: Weak Modes

- First lesson from LHC detectors: position and deformation monitors must cover the weak modes of software (track-based) alignment algorithms.



# R&D activities For ILD Forward Tracking Within AIDA

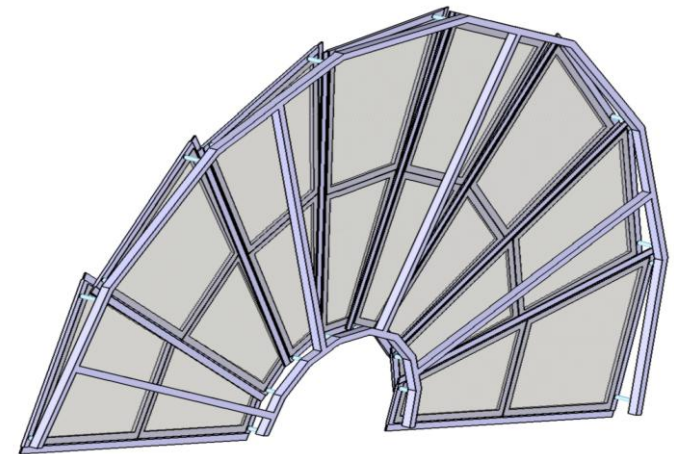
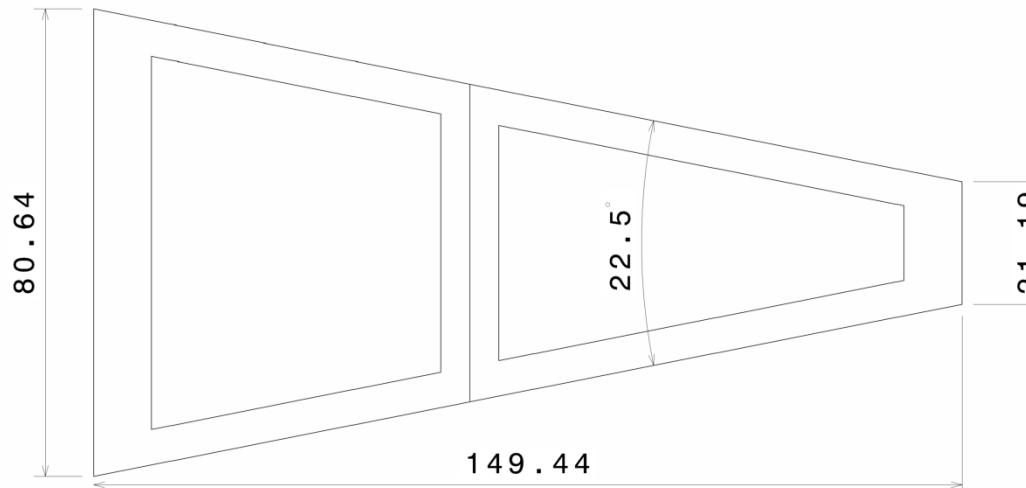
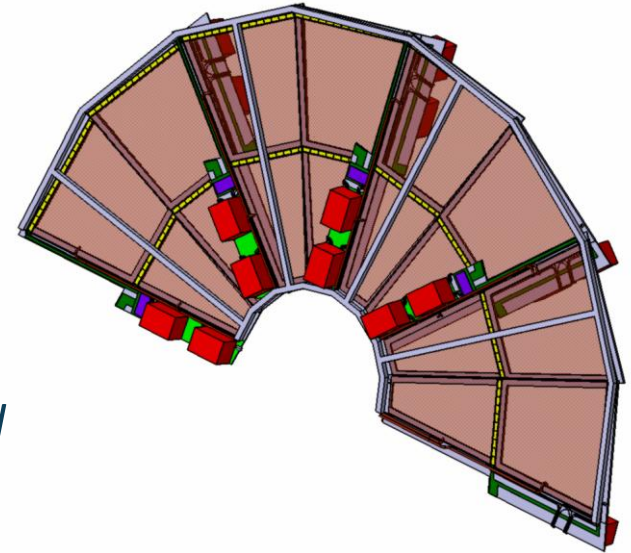


The aim is to manufacture some ILD FTD *support* petals, both for real sensor support and mechanical mock-ups

*Petals matching the geometry of the 3th FTD geometry has been chosen, being the biggest one*

*Sensors and electronic will be mounted in this mock-up. In order to be able to mount CNM manufactured sensors ( four inches Wafers) , the structure will be scaled 0.65 :1*

*Petals mechanical and thermal behavior will be tested  
A final petal configuration will be selected.*



# R&D activities For ILD Forward Tracking Within AIDA



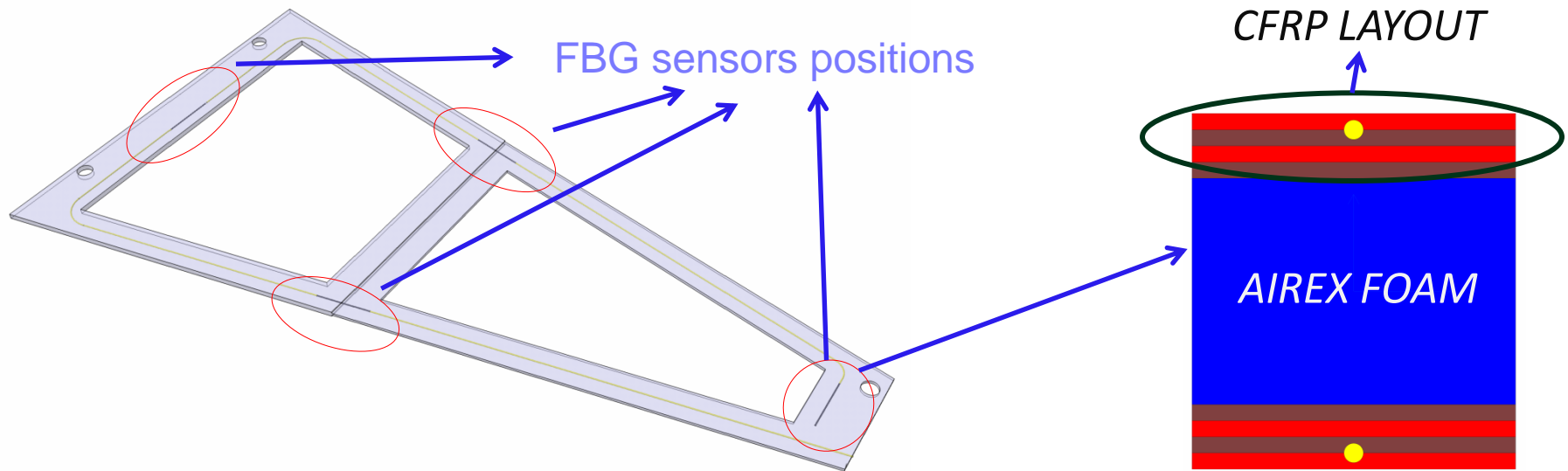
After carrying out *thermal and mechanical test In the mock-up*

*New petal prototype or Technological Demonstrator will be manufactured at INTA ( scaled) with FBG sensors embedded in a predefined position of the petal.*

*The purpose: Be able to monitor petal deformed shape in real time when this is subject to thermal and mechanical loads.*

- **INTA** has the needed **equipment** for CFRP manufacture (Autoclave, cutting system, prime material Fridge)
- Composite material department has experience on FBG sensors embedding

**FEA simulations** are in progress to define the relation between **strain measured by the FBG sensors** and **deformed shape** of the technological demonstrator and displacement of the locker points.



# R&D activities For ILD Forward Tracking: AIDA

This technological demonstrator is planned to be tested within the framework of AIDA collaboration (WP 9.3)

One of the AIDA deliverables is the manufacturing of a thermo-mechanical SETUP at DESY (*expected to be finished this year*)

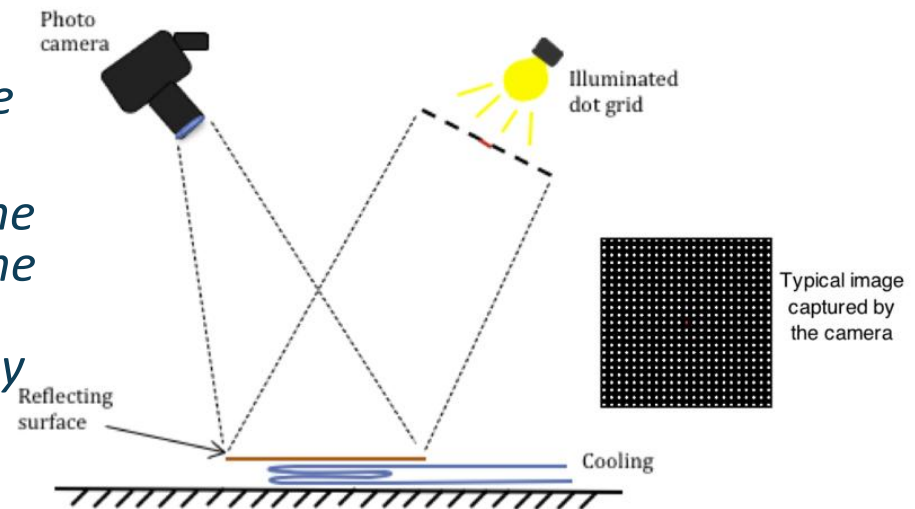
This thermo-mechanical setup will allow us to apply loads to our FTD prototype:

Thermal loads (cooling of the structure up to working temperature)

Displacement between demonstrator locking parts

*The setup will have a deformation measurement optical system with a resolution of  $10\ \mu\text{m}$  for mock-ups to be tested.*

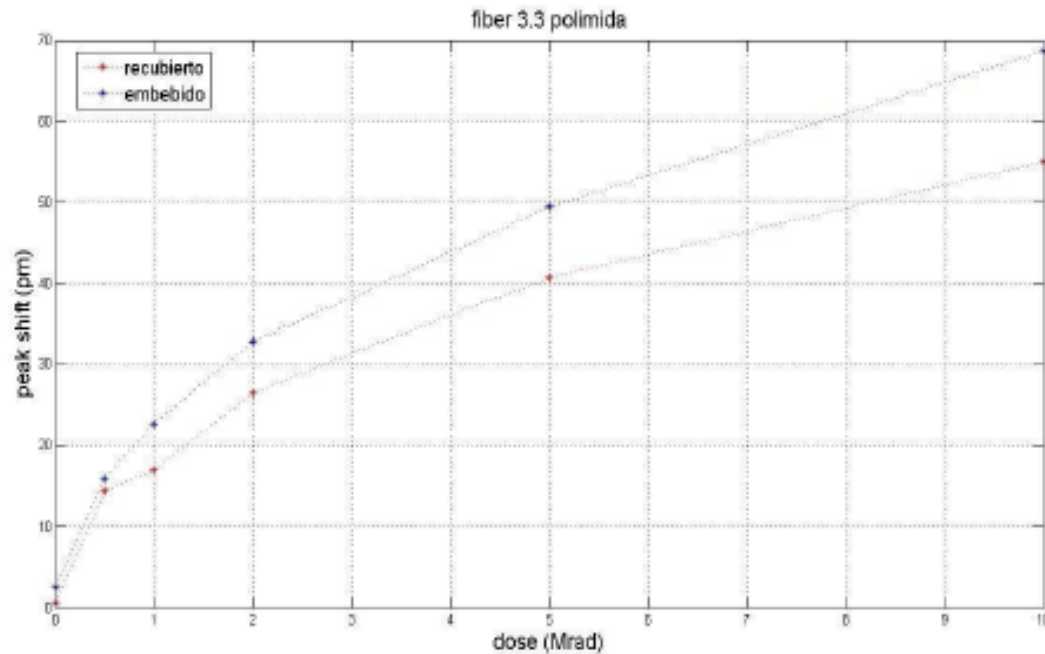
*The idea is to apply different loads to the FTD petal like prototype and compare the deformation measured by Thermo-mechanical set-up optical system and by the FBG sensors.*



# THANK YOU !



## PRELIMINARY RESULTS OF IRRADIATION



D.Moya, Tracking-Vertex session, Granada Sept. 29th 2010



## Rad-Hard Qualification of FOS

- We need to proof radiation hardness of the sensor in the fiber and of the fiber embedded in hosting material (CF laminate)
- Irradiation campaign at Spanish National Centre for Accelerators (CNA-CSIC)
- New Cyclotron facility (18MeV protons), here 15.5 MeV protons
- 9 fibers, 3 different coatings, 2 different sensors irradiated

