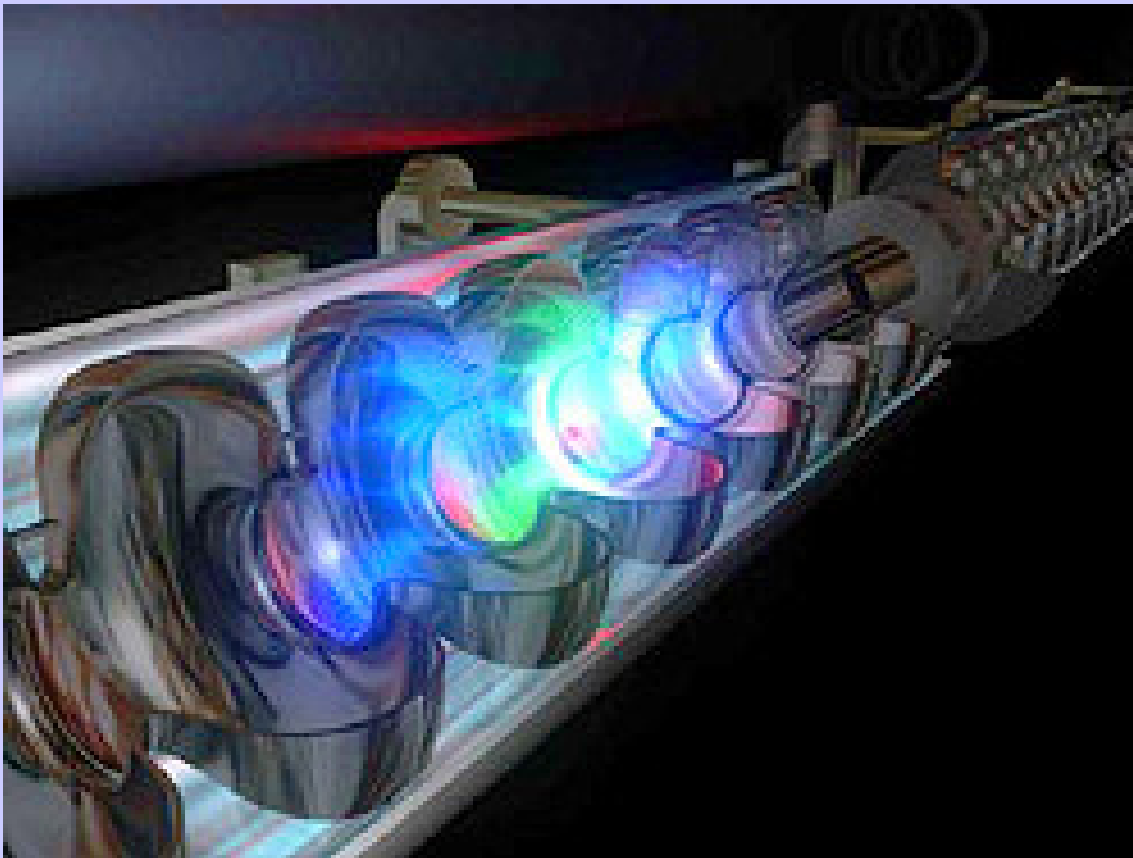


Introduction to the ILC

Lecture I-2

Linear Collider School 2012

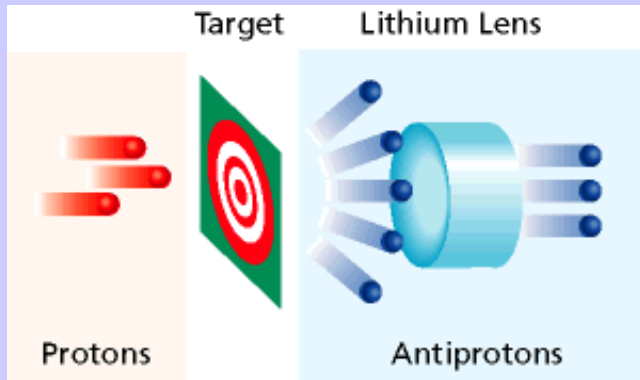


Barry Barish

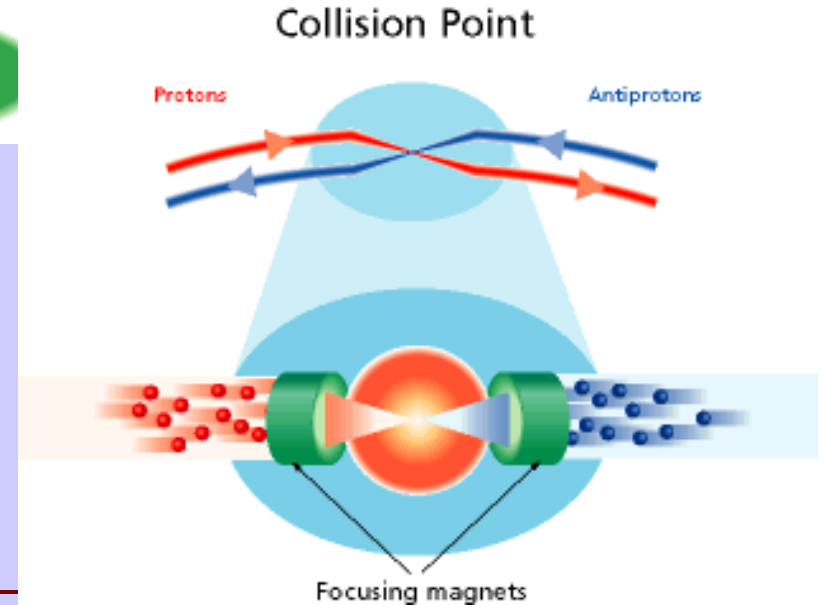
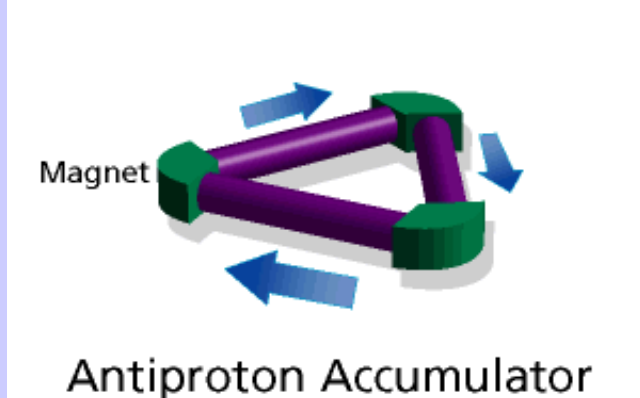
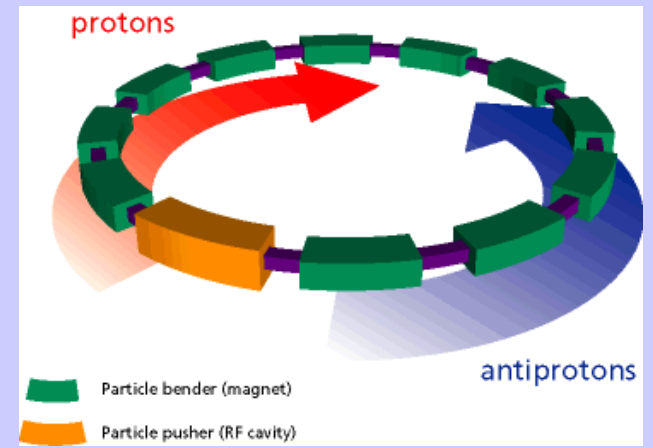
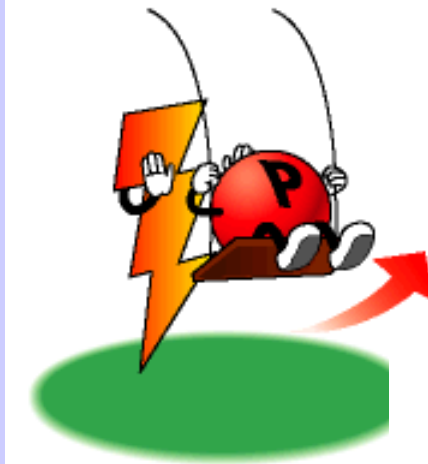
Caltech / GDE

28-Nov-12

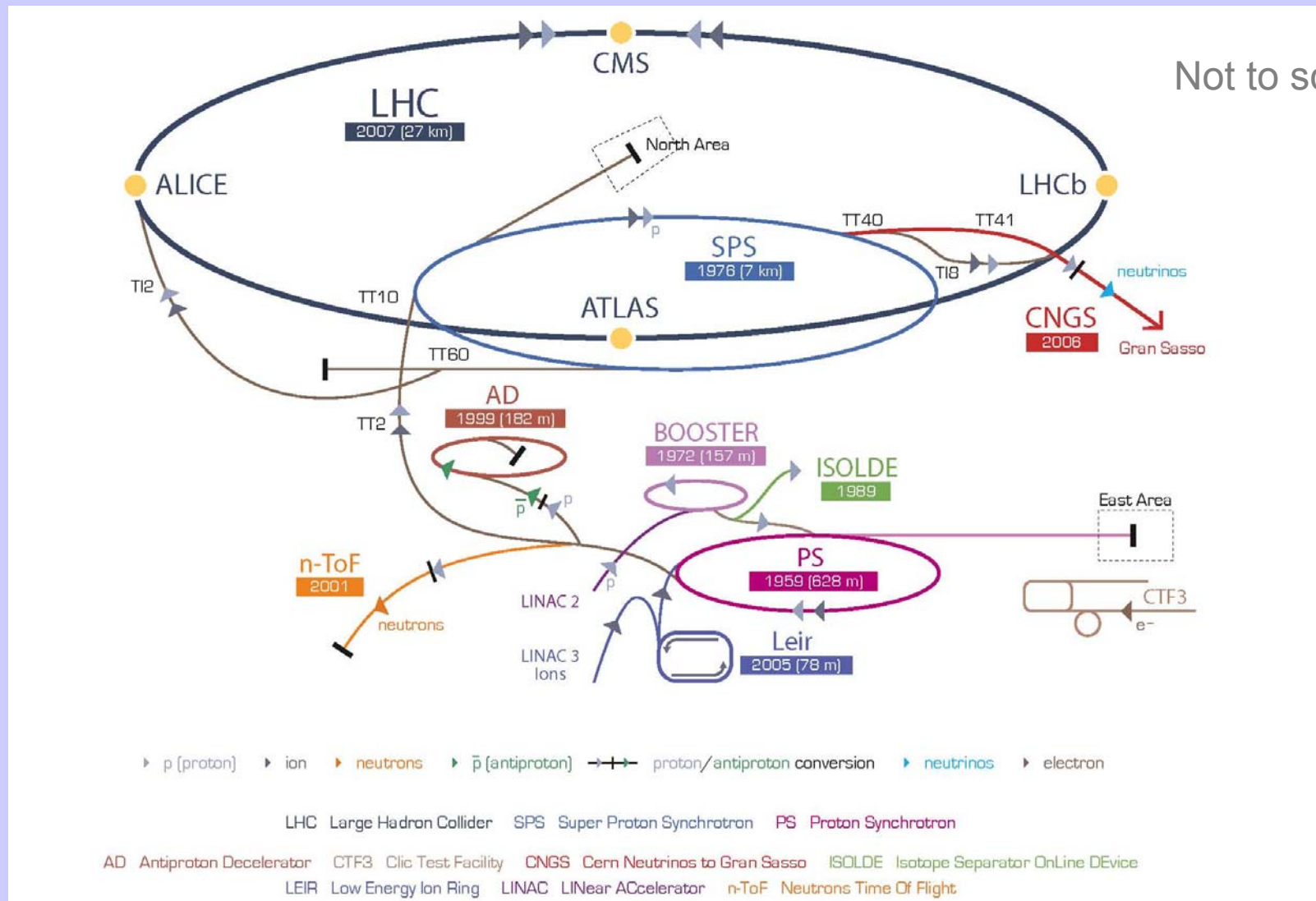
Particle Colliders



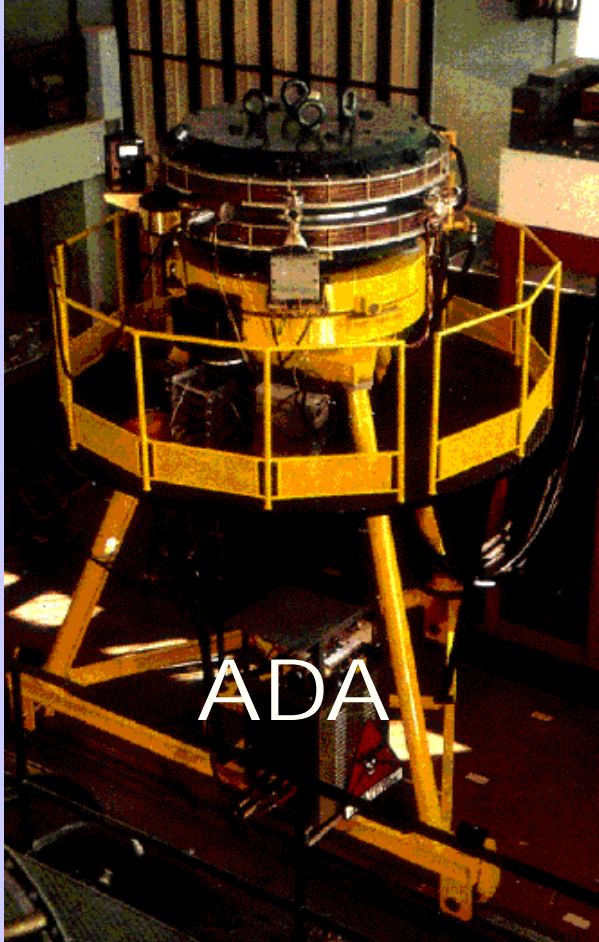
With the right timing, the electric field pushes the proton.



LHC – CERN Accelerator Complex



Electron-Positron Colliders



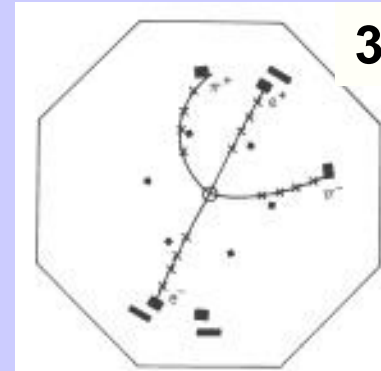
Bruno Touschek built the first successful electron-positron collider at Frascati, Italy (1960)

Eventually, went up to 3 GeV

But, not quite high enough energy



SPEAR at SLAC



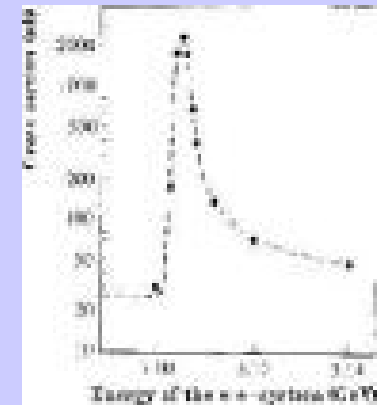
3.1 GeV



**Burt Richter
Nobel Prize**

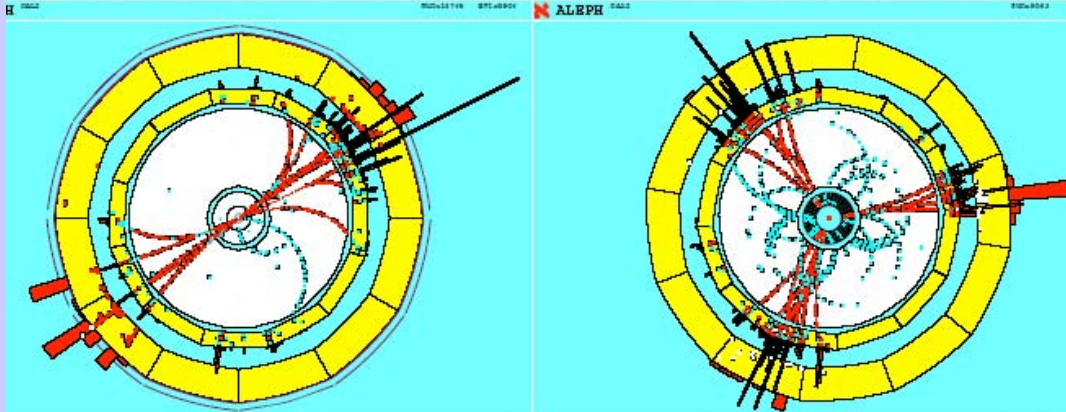
and

**Discovery
Of
Charm
Particles**



The rich history for e^+e^- continued as higher energies were achieved ...

electron positron
collider

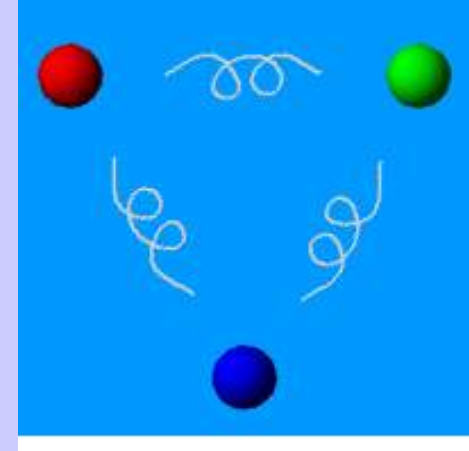


can see quarks

and a gluon ~1980

2004 Nobel to Gross, Wilczek, Politzer

21

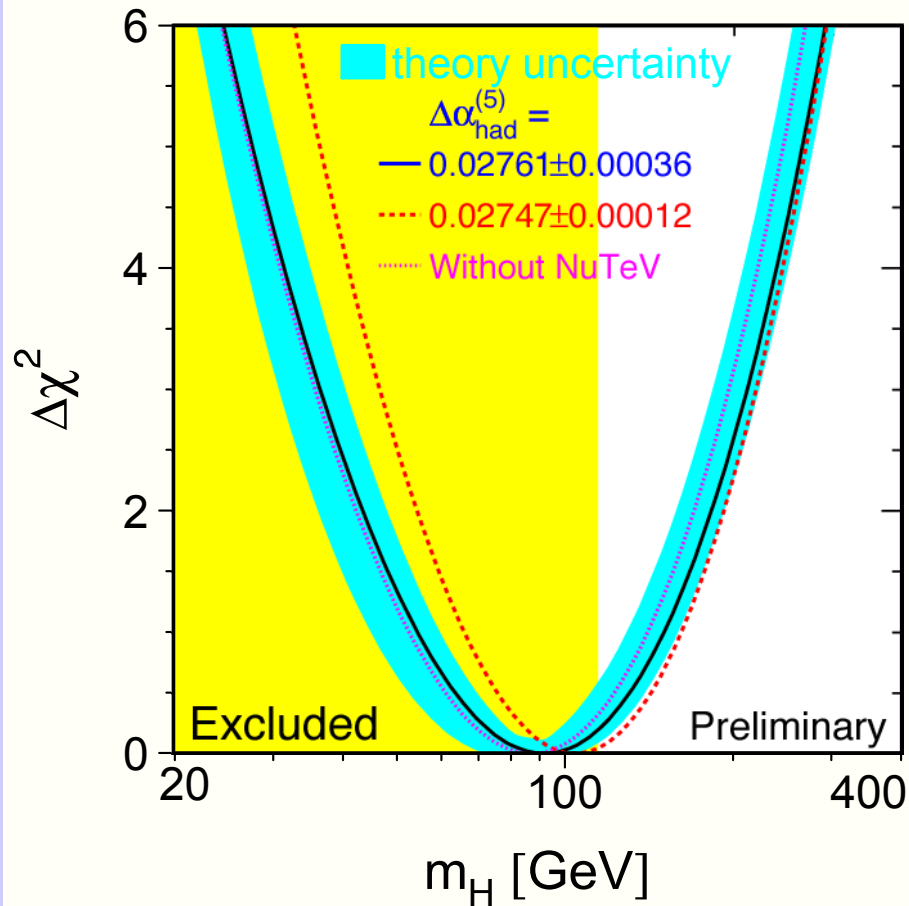


DESY PETRA Collider

Precision Measurements

Third generation

Winter 2003

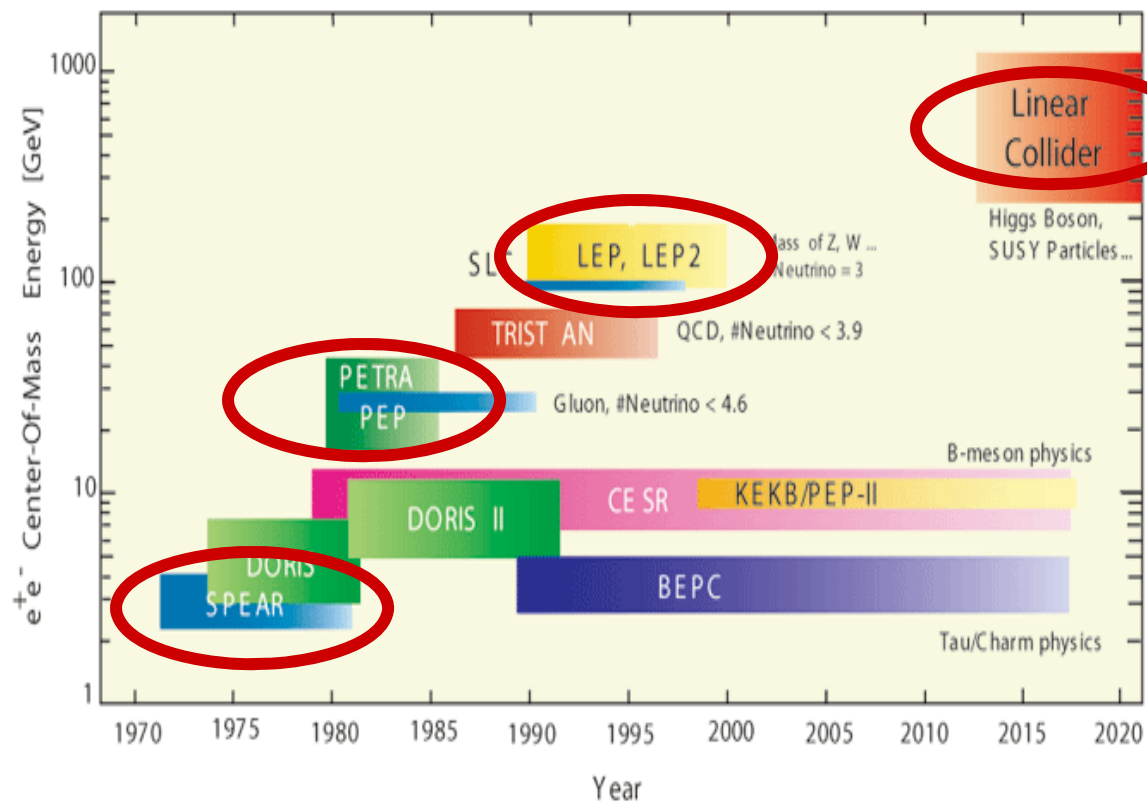


**CERN's LEP Collider
set the stage for
Terascale physics**

- Reveal the origin of quark and lepton mass
- Produce dark matter in the laboratory
- Test exotic theories of space and time

Three Generations of e^+e^- Colliders

The Energy Frontier



Fourth Generation?

Circular or Linear Collider?

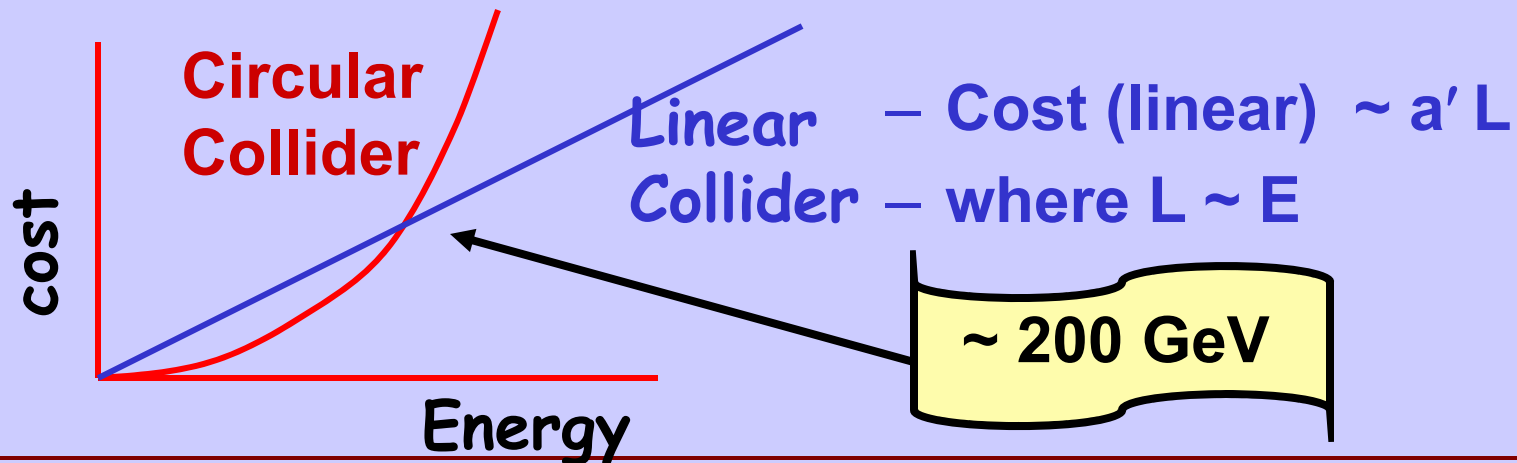
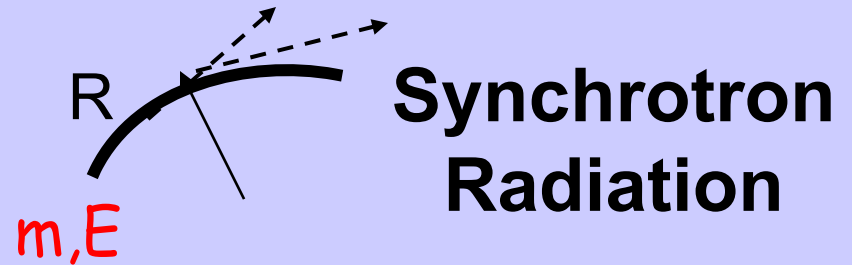
- Circular Machine**

- $\Delta E \sim (E^4 / m^4 R)$

- $\text{Cost} \sim a R + b \Delta E$

- $\sim a R + b (E^4 / m^4 R)$

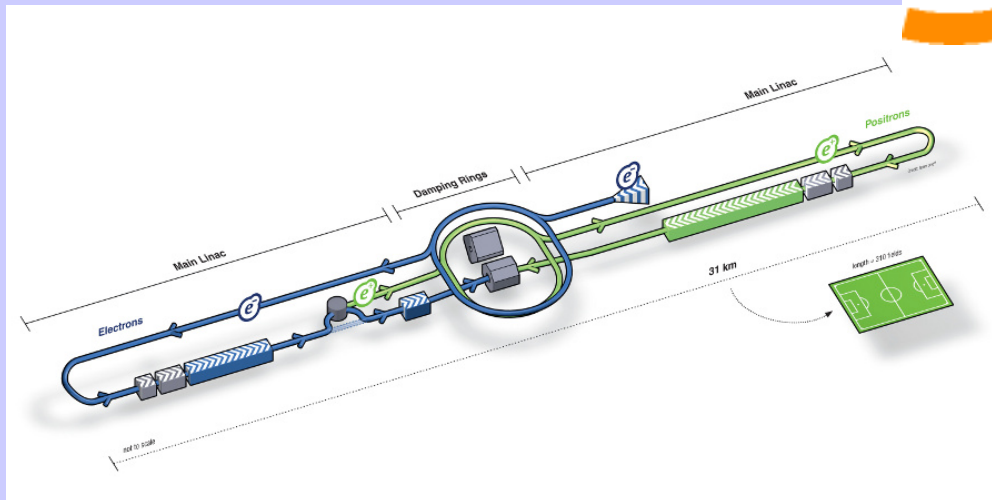
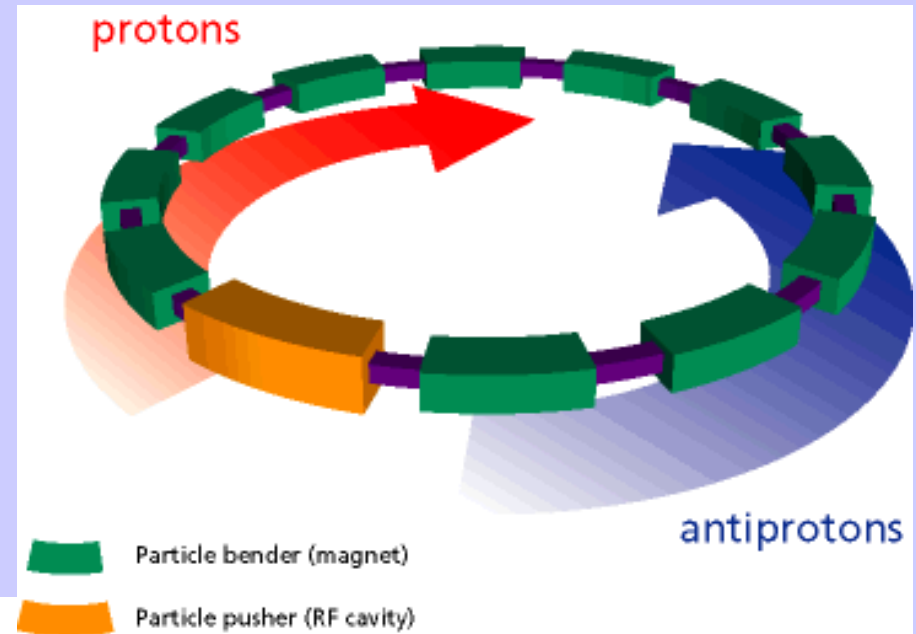
- **Optimization : $R \sim E^2 \Rightarrow \text{Cost} \sim c E^2$**



Particle Colliders

Hadron colliders:

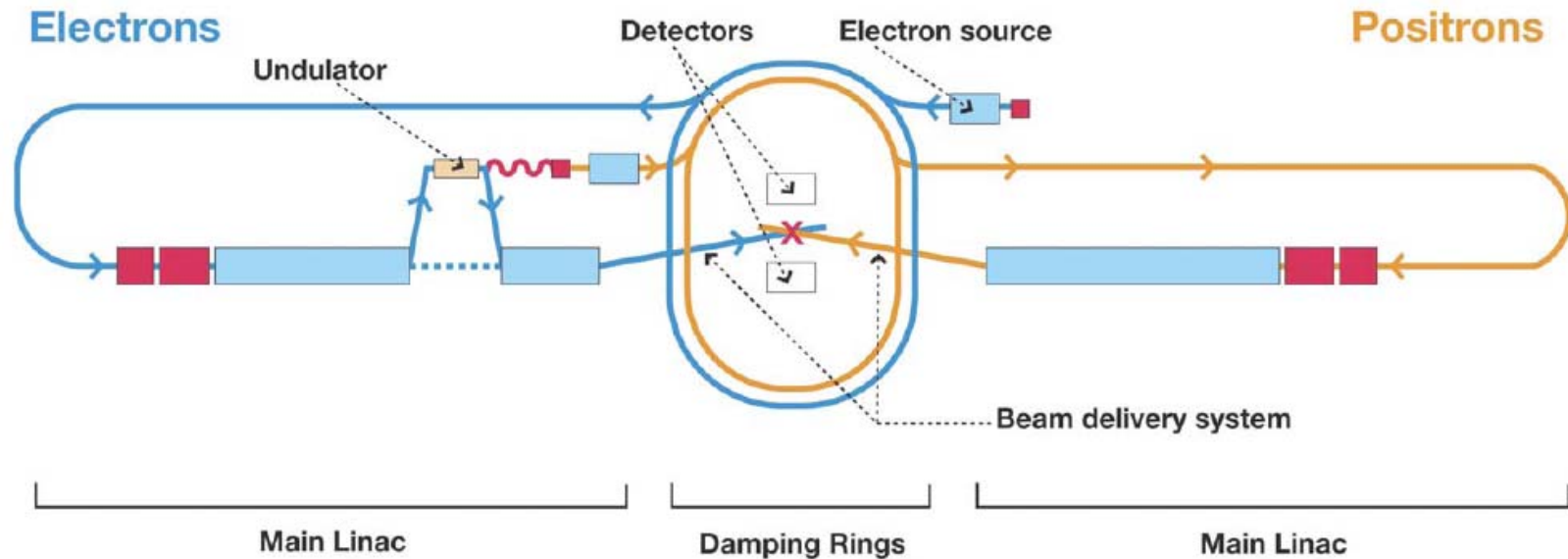
Higher energies, but energy of collision of point-like constituents have large variance.



Lepton (ep) colliders:

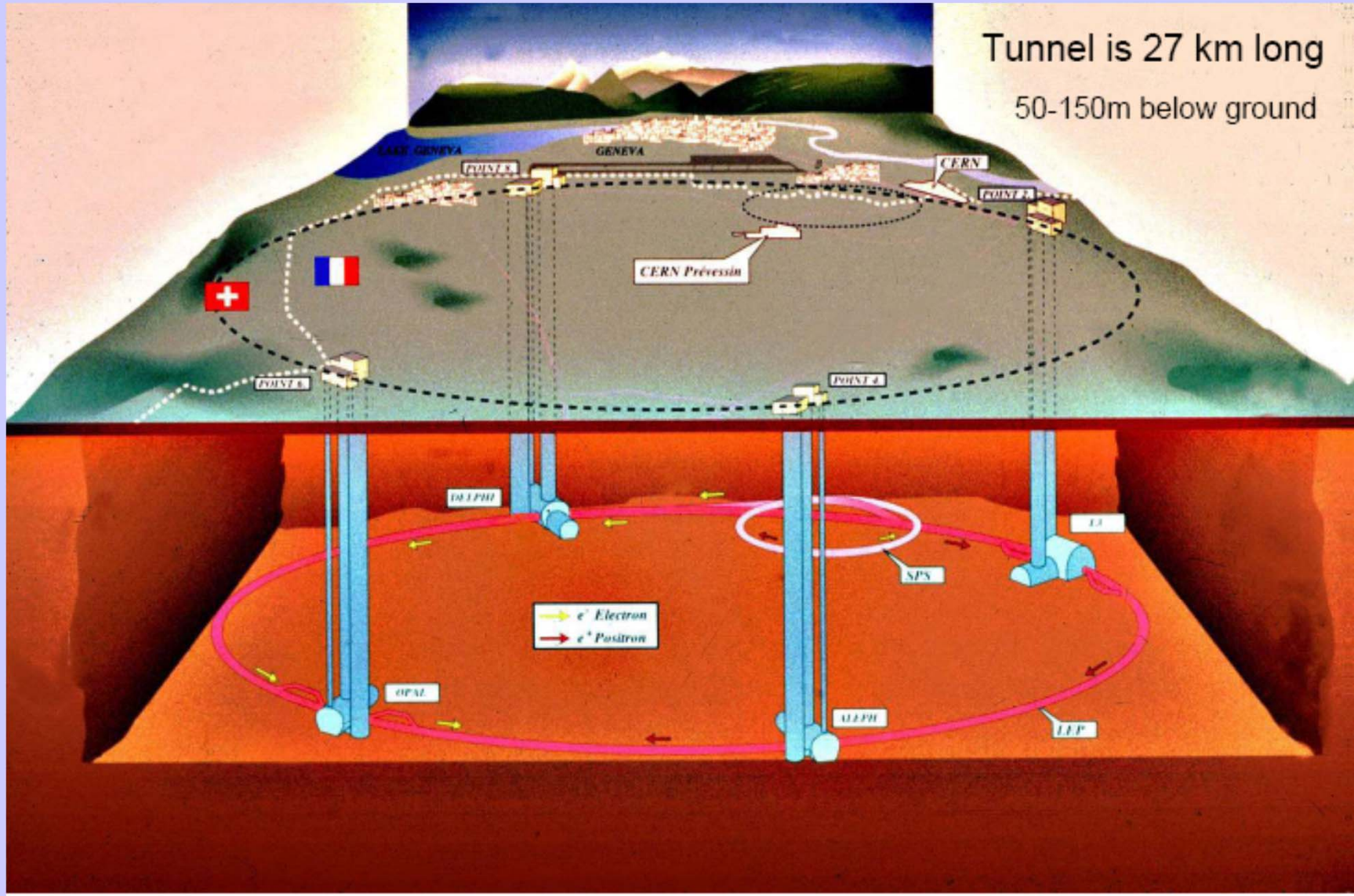
Lower energies, but well-known, controllable E_{CM} of collisions, much cleaner final states.

The ILC



- Two linear accelerators, with tiny intense beams of electrons and positrons colliding head-on-head
- Total length ~ 30 km long (comparable scale to LHC)
- COM energy = 500 GeV, upgradeable to 1 TeV

LHC --- Deep Underground



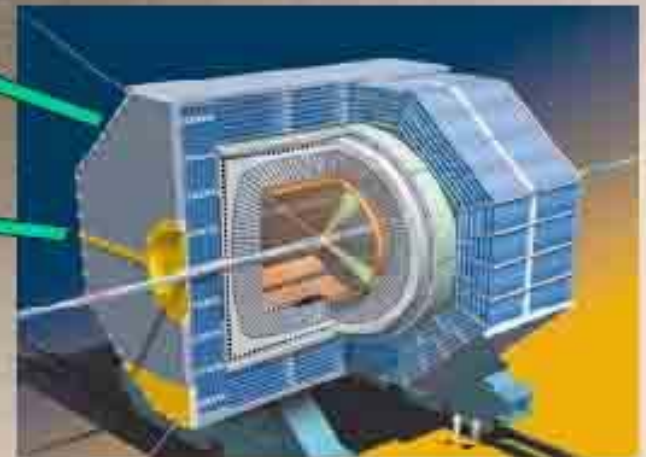
Tunnel is 27 km long
50-150m below ground

ILC -- Deep Underground

Main Research Center

Particle Detector

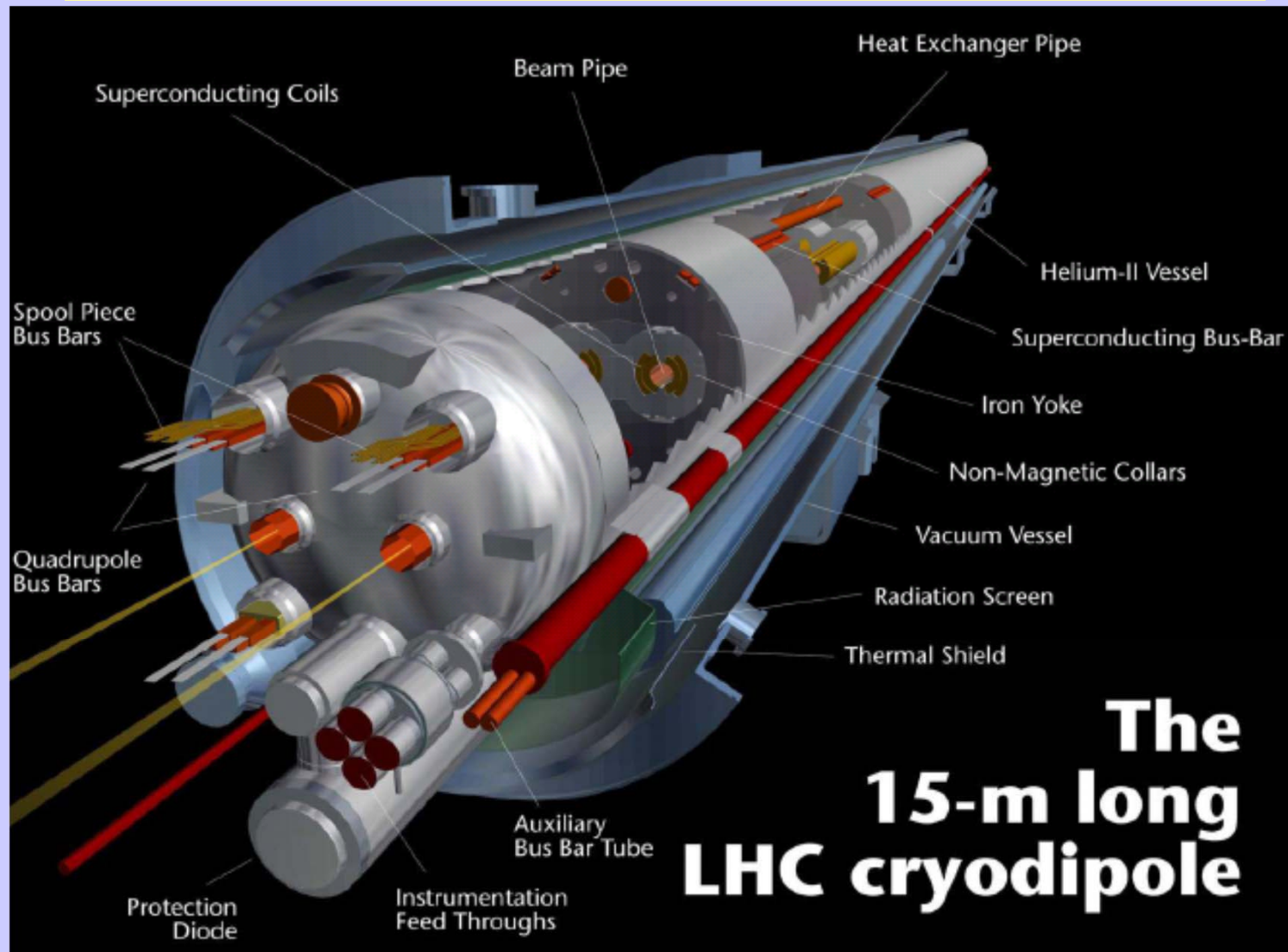
~30 km long tunnel



Two tunnels

- accelerator units
- other for services - RF power

LHC --- Superconducting Magnet



ILC - Superconducting RF Cryomodule

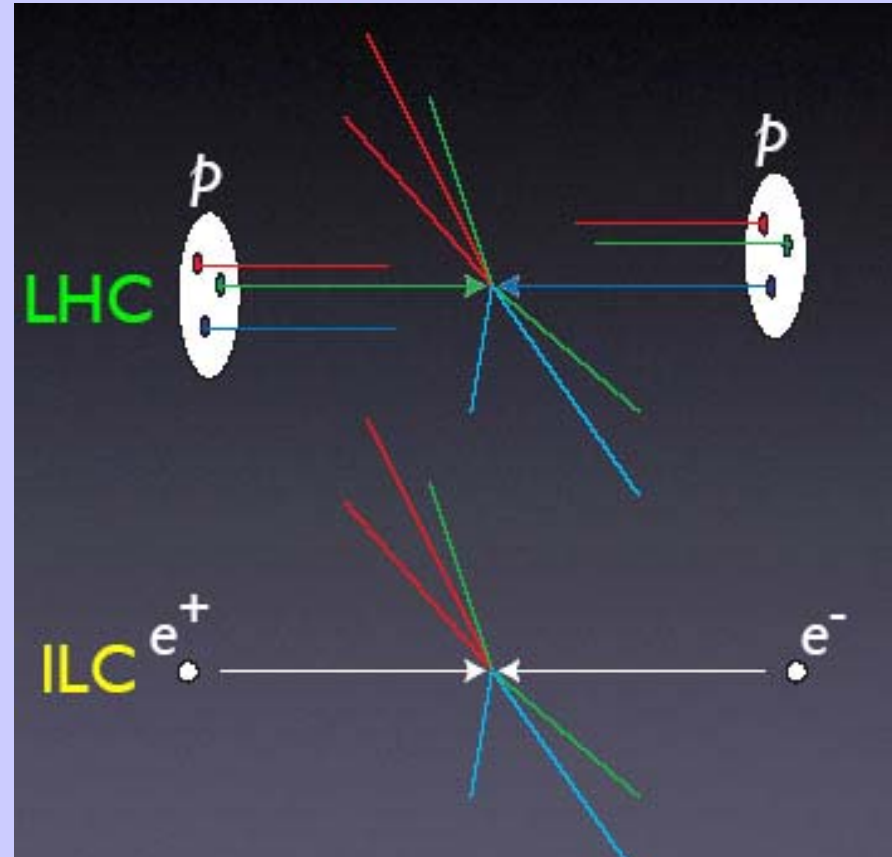


Comparison: ILC and LHC

	ILC	LHC
Beam Particle :	Electron x Positron	Proton x Proton
CMS Energy :	0.5 – 1 TeV	14 TeV
Luminosity Goal :	2×10^{34} /cm ² /sec	1×10^{34} /cm ² /sec
Accelerator Type :	Linear	Circular Storage Rings
Technology :	Supercond. RF	Supercond. Magnet

Advantages of e^+e^- Collisions ?

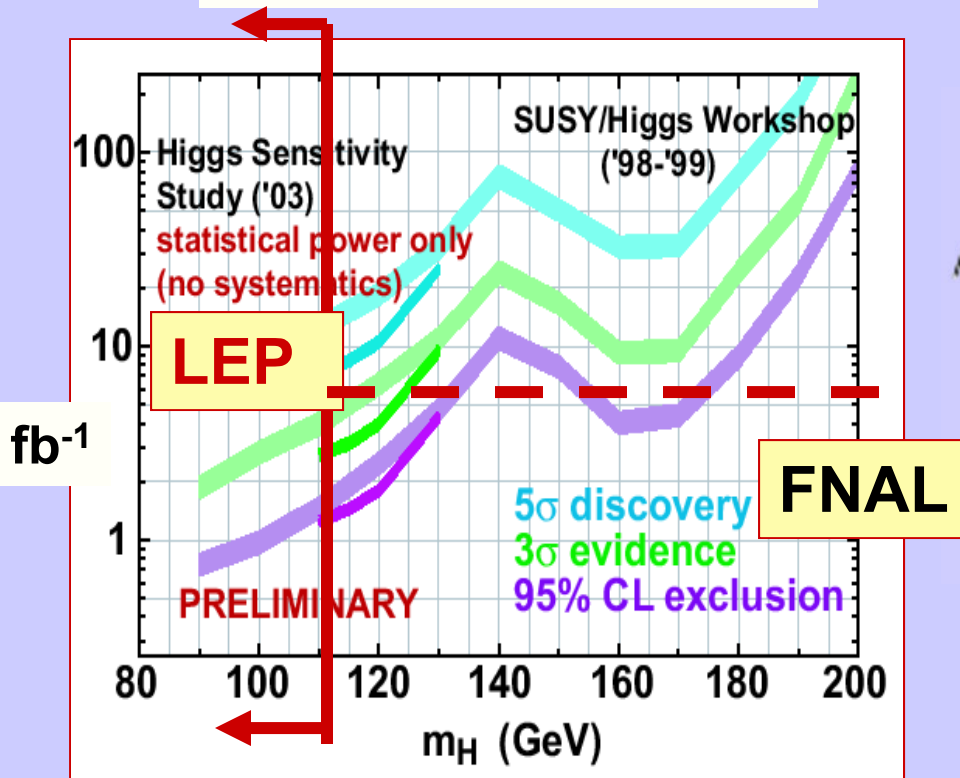
- elementary particles
- well-defined
 - energy,
 - angular momentum
- uses full COM energy
- produces particles democratically
- can mostly fully reconstruct events



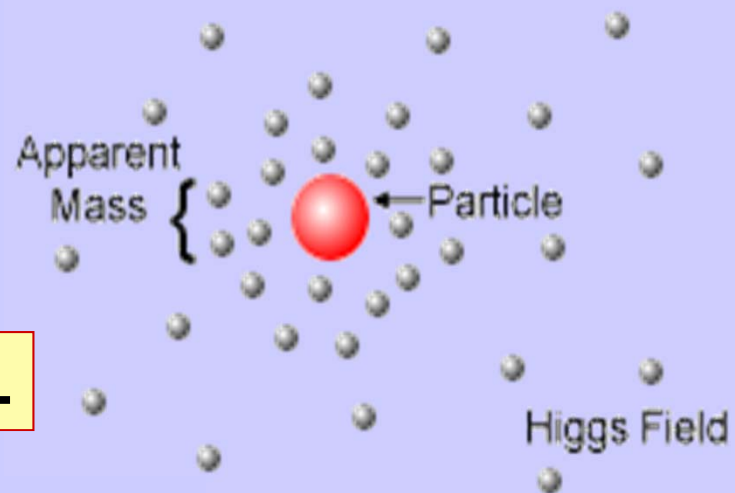
LHC and the Energy Frontier

Source of Particle Mass

Discover the Higgs



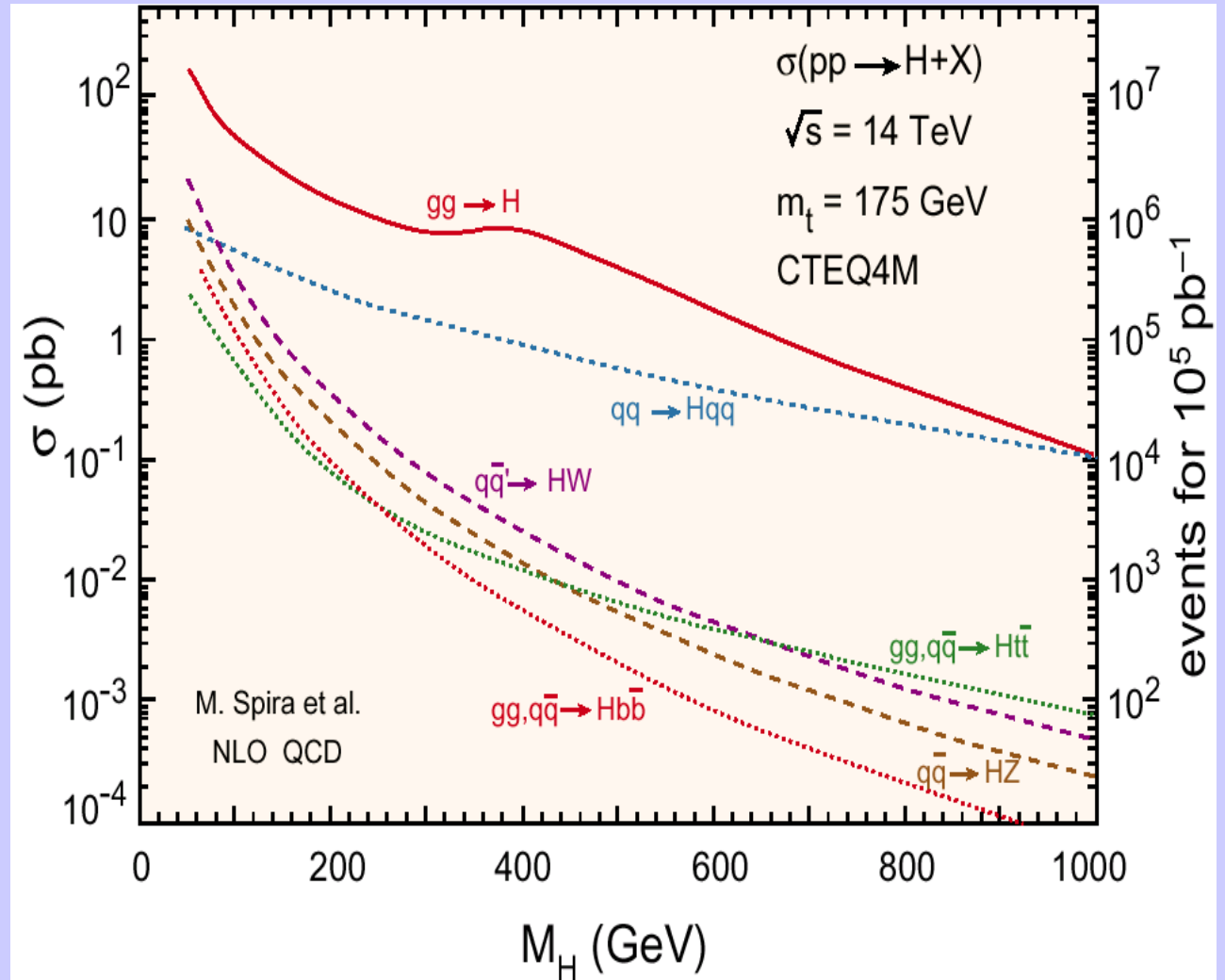
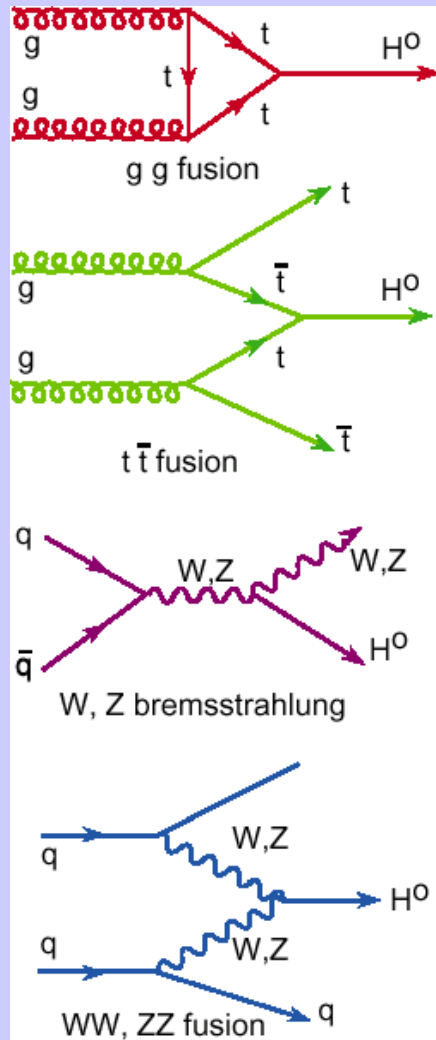
The Higgs Field



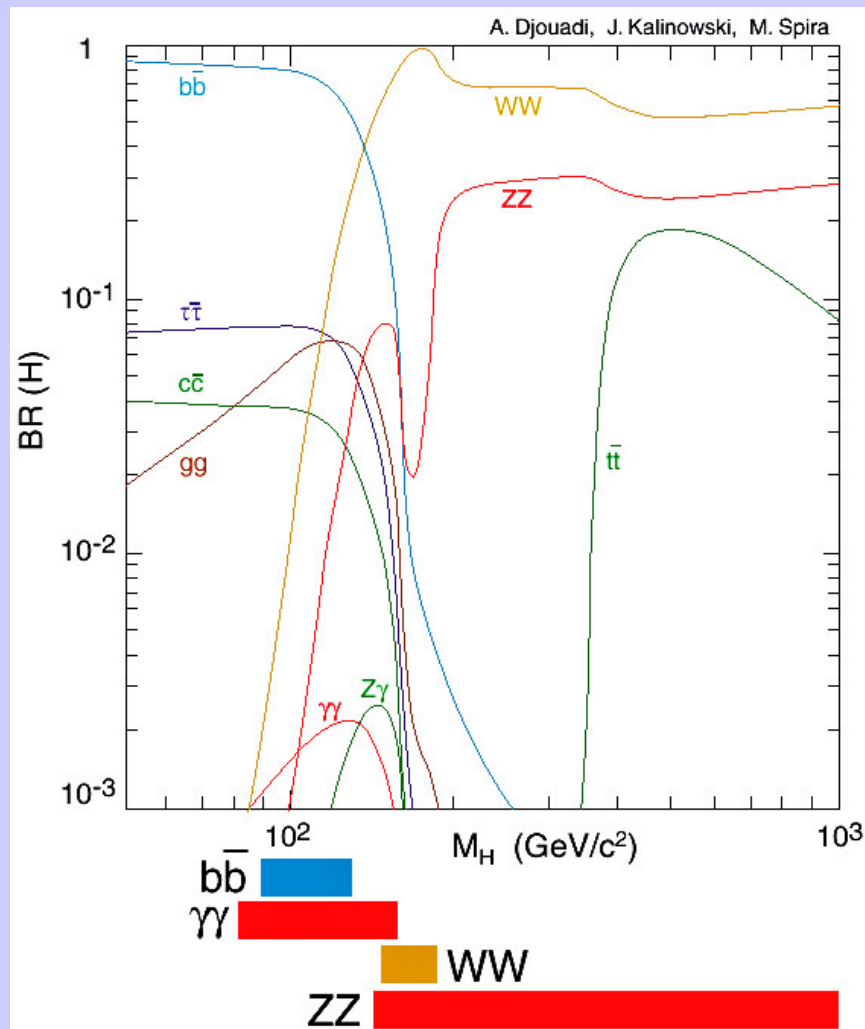
or variants or ???

LHC - Higgs Production and Cross Section

four production mechanisms



LHC - Higgs Discovery Channels



Higgs coupling proportional to m_f , therefore b-quark dominates until reach WW, ZZ thresholds

Large QCD backgrounds:

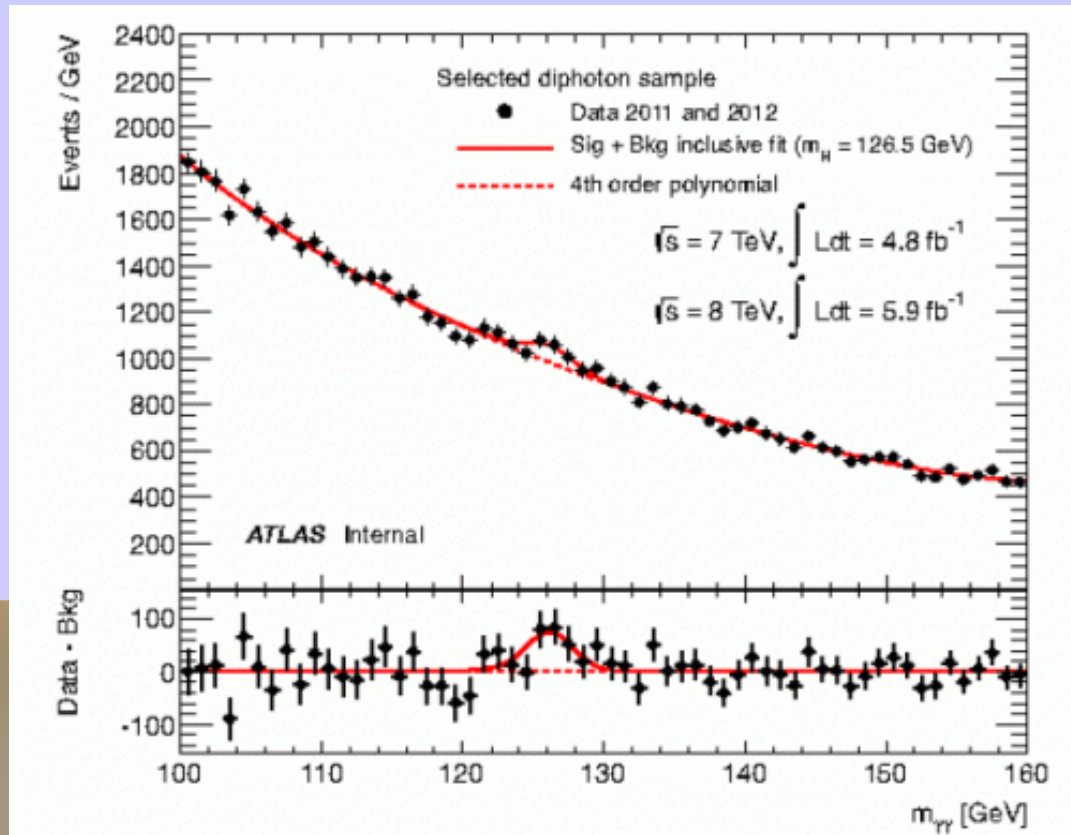
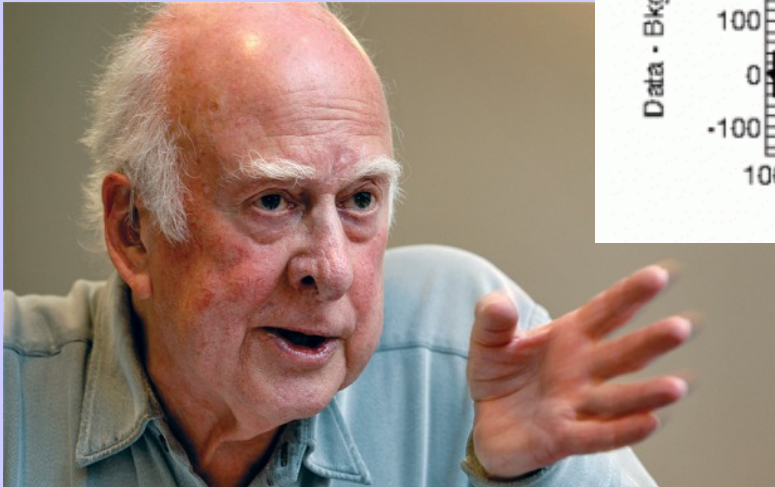
$$\sigma (H \rightarrow b\bar{b}) \approx 20 \text{ pb} \quad (\text{for } M_H = 120 \text{ GeV})$$

$$\sigma (b\bar{b}) \approx 500 \text{ mb}$$

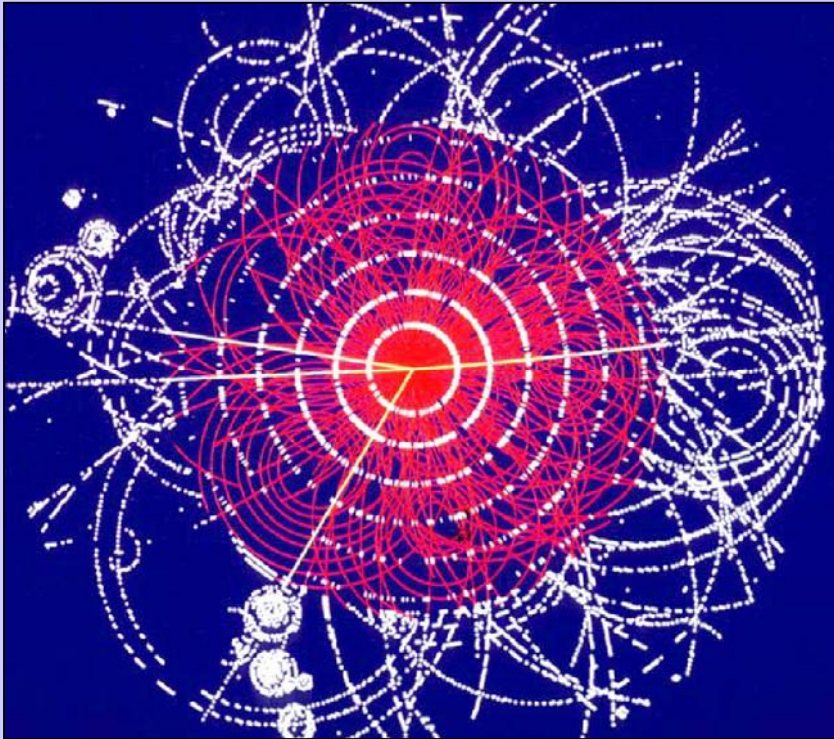
Search for ℓ, γ final states

Discovery of Higg-like particle

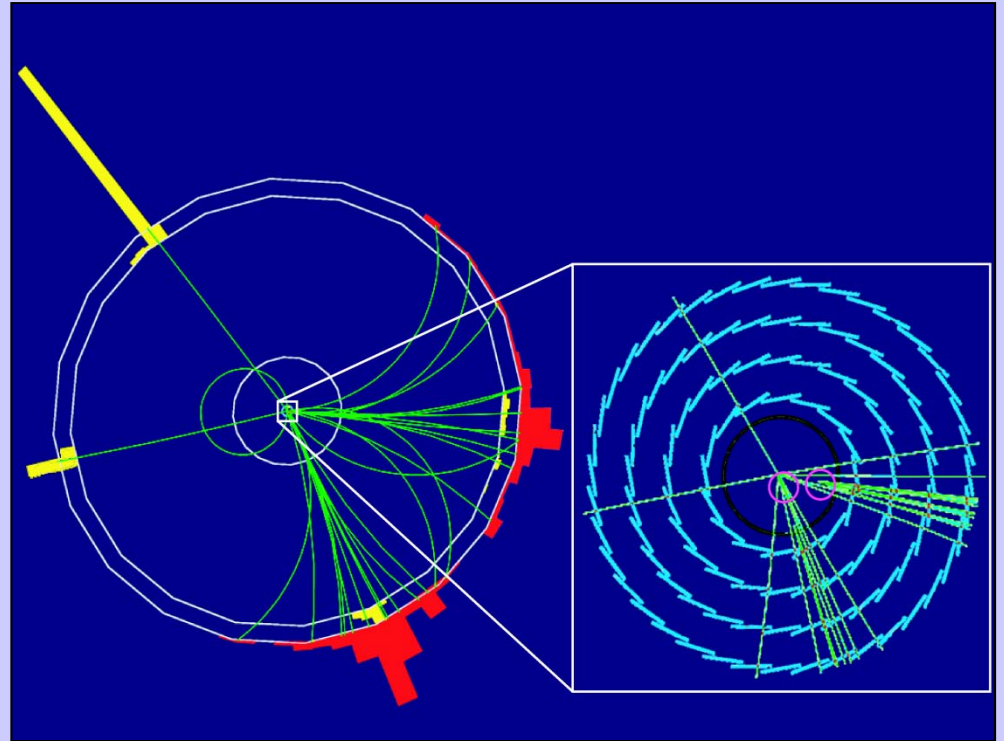
Peter Higgs



LHC/ILC Higgs Event Comparison



LHC

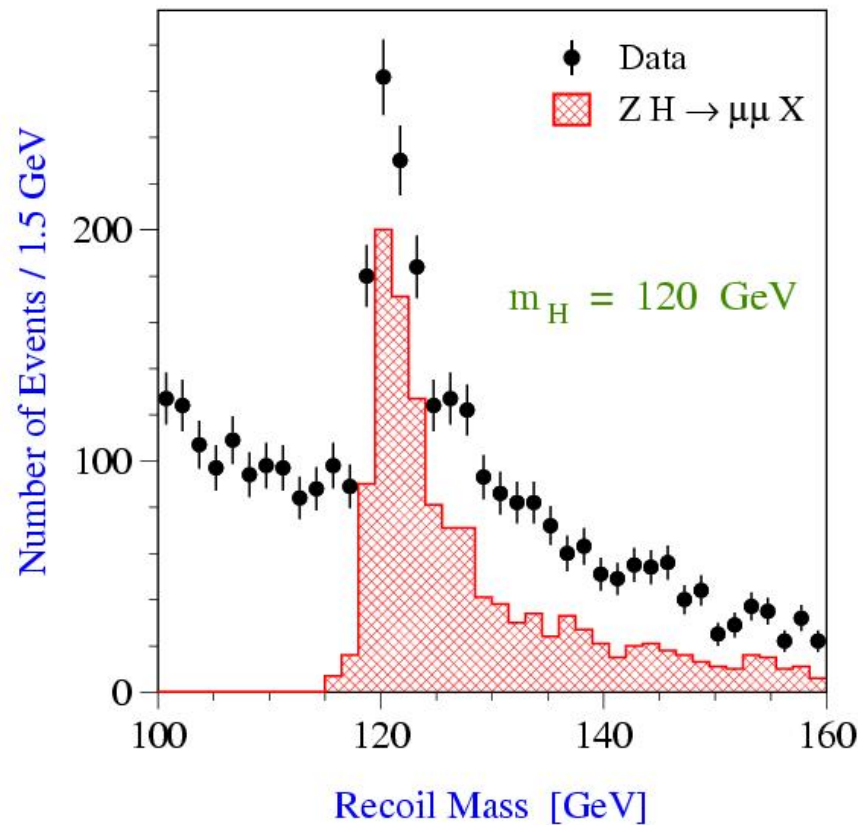
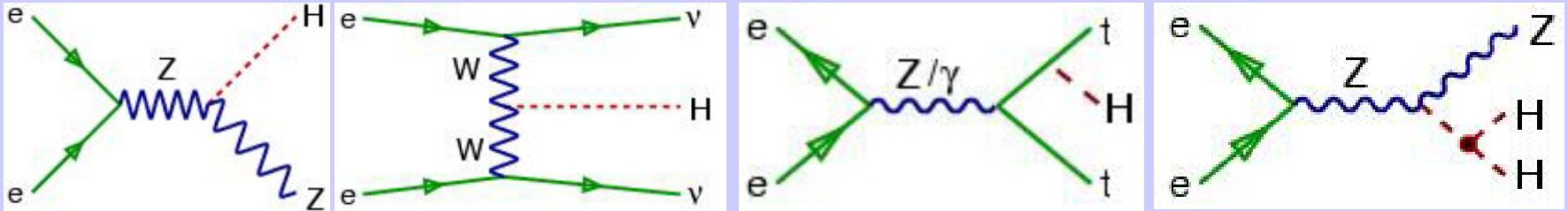


ILC

$$e^+ e^- \rightarrow Z H$$

$$Z \rightarrow e^+ e^-, H \rightarrow \bar{b} b \dots$$

ILC Precision Higgs physics



Garcia-Abia et al

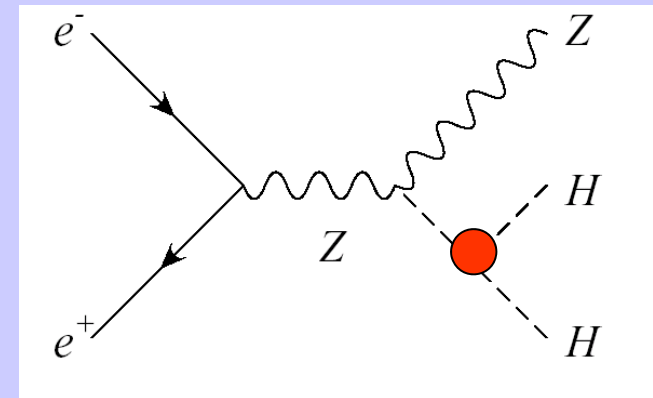
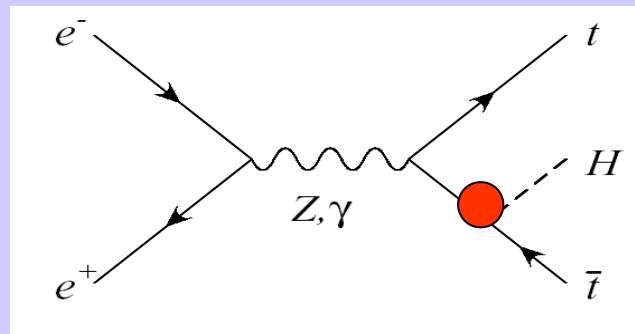
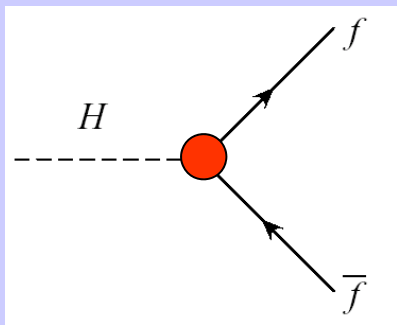
■ Model-independent Studies

- mass
- absolute branching ratios
- total width
- spin
- top Yukawa coupling
- self coupling

■ Precision Measurements

Remember - the Higgs is a Different!

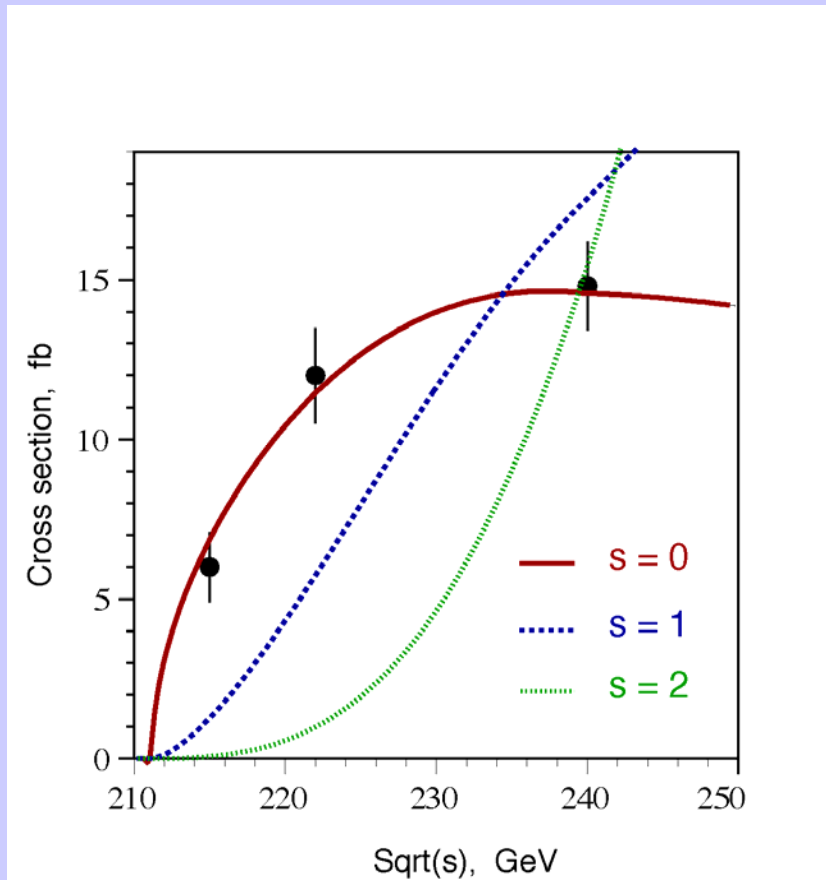
- It is a zero spin particle that fills the vacuum
- It couples to mass; masses and decay rates are related



Higgs Coupling-mass relation

$$m_i = v \times \kappa_i$$

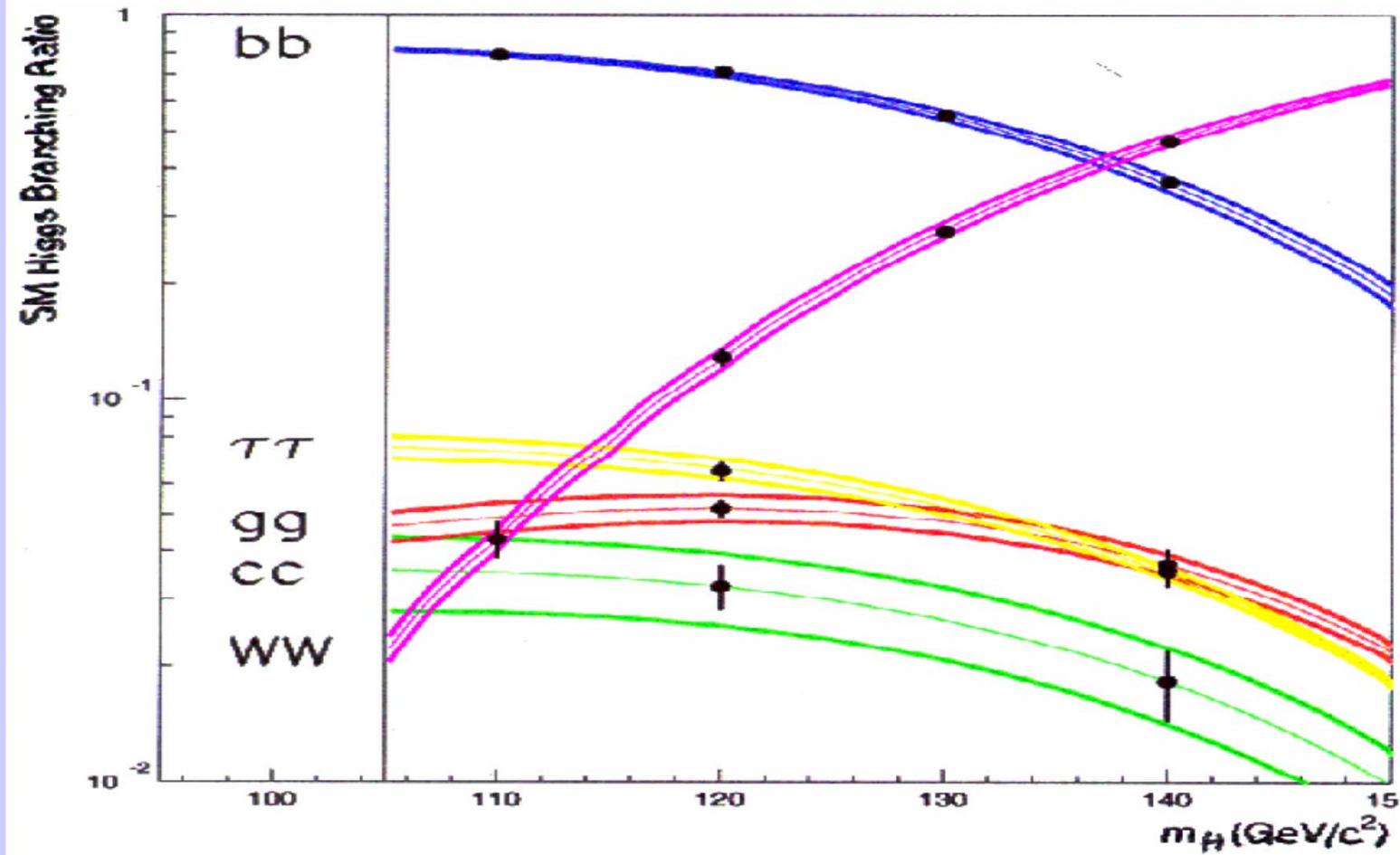
ILC: Is it really the Higgs ?



Measure the quantum numbers. The Higgs must have spin zero !

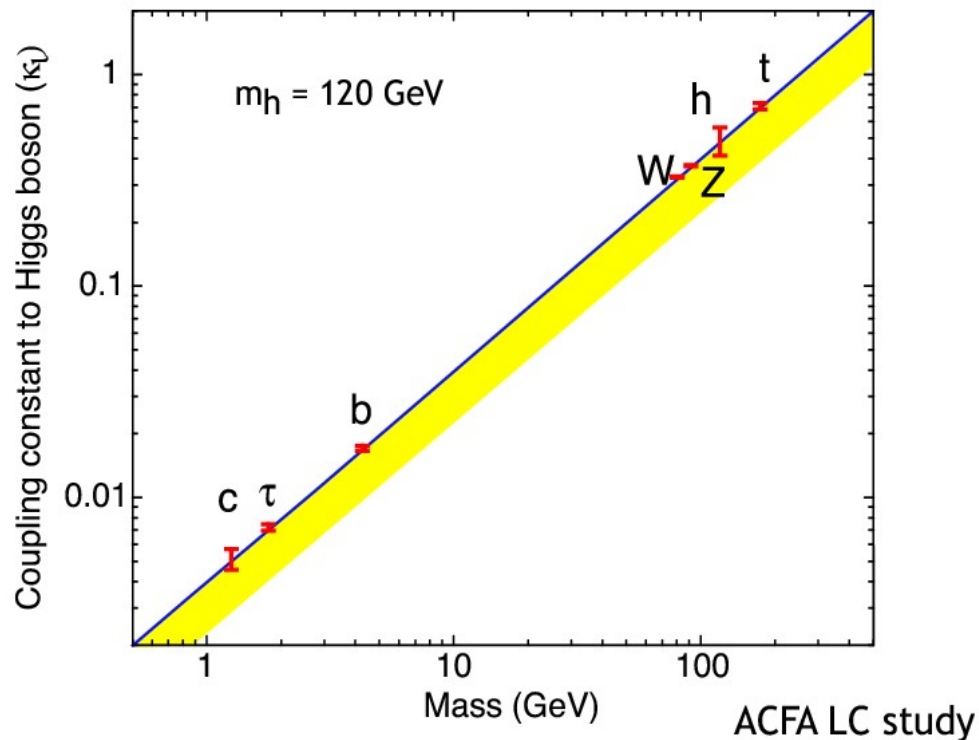
The linear collider will measure the spin of any Higgs it can produce by measuring the energy dependence from threshold

Higgs Branching Ratios



What can we learn from the Higgs?

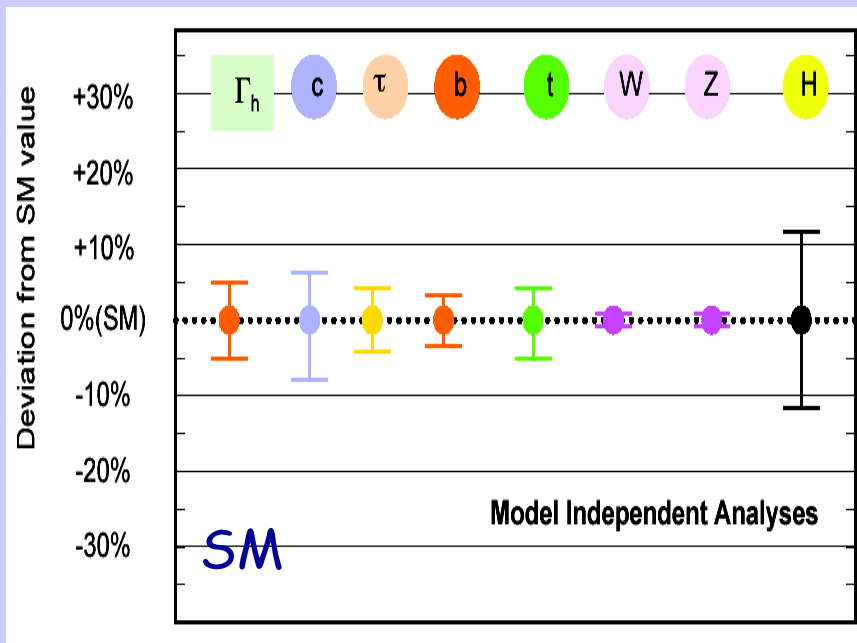
Precision measurements of Higgs coupling



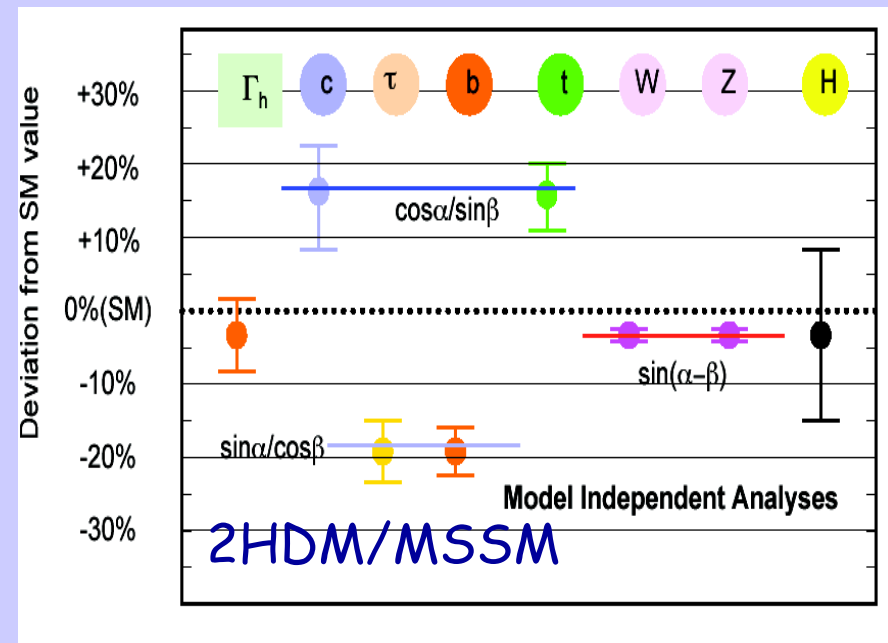
Higgs Coupling strength is proportional to Mass

e^+e^- : Studying the Higgs

determine the underlying model



Yamashita et al

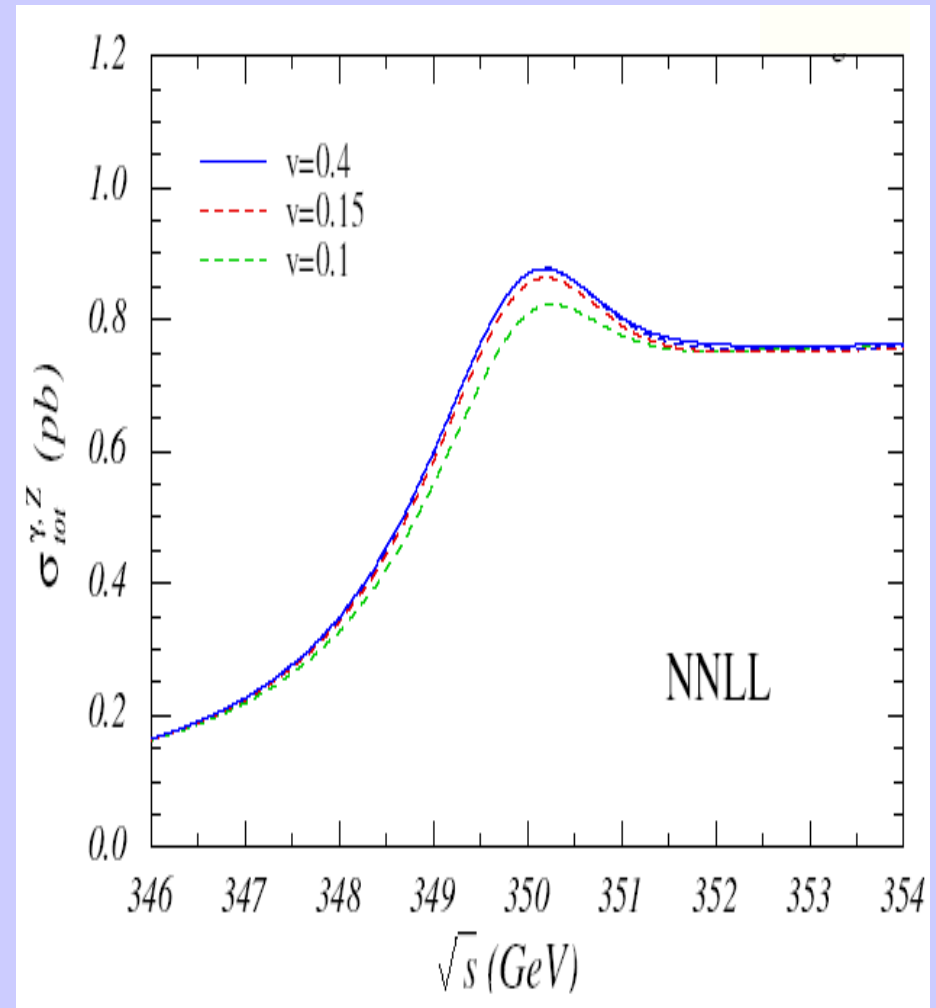


Zivkovic et al

Top Quark Measurements

Threshold scan provides mass measurement

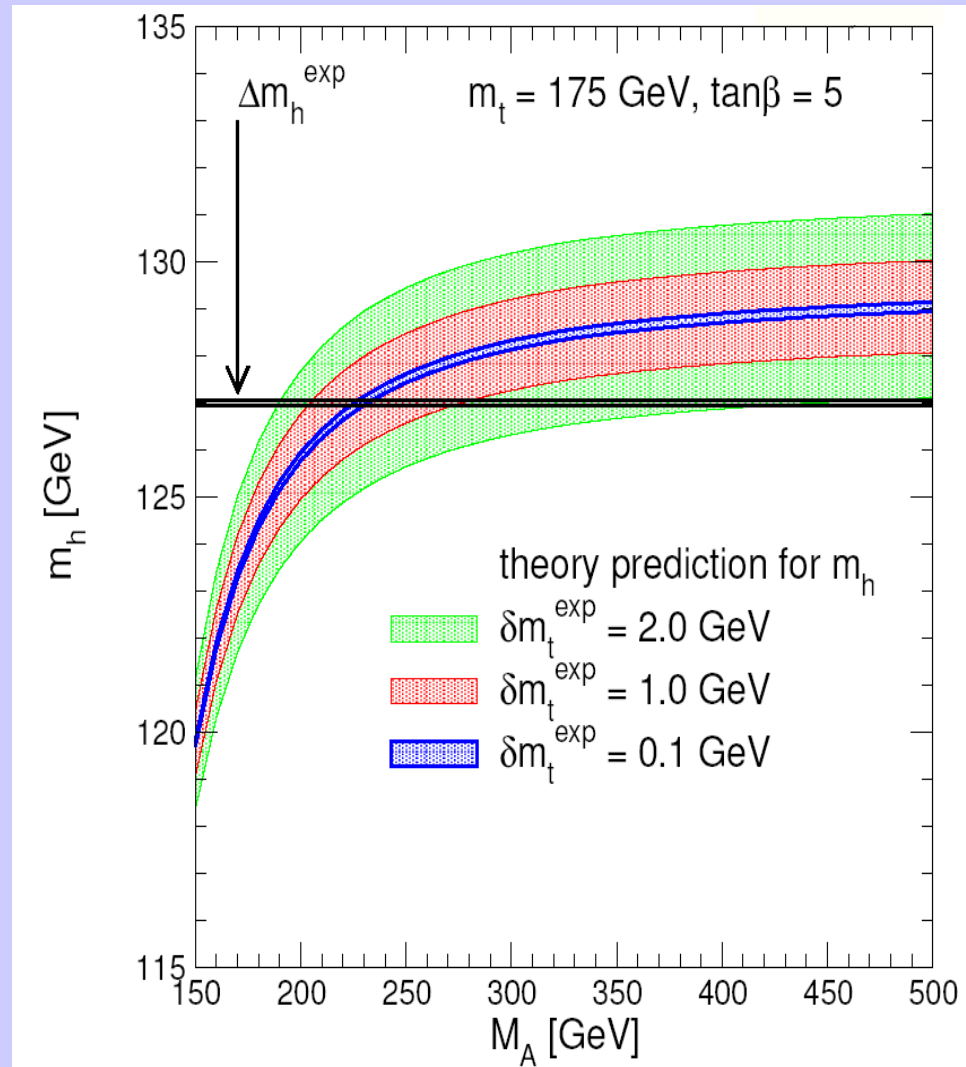
Theory (NNLL) controls $m_t(\text{MS})$ to **100 MeV**



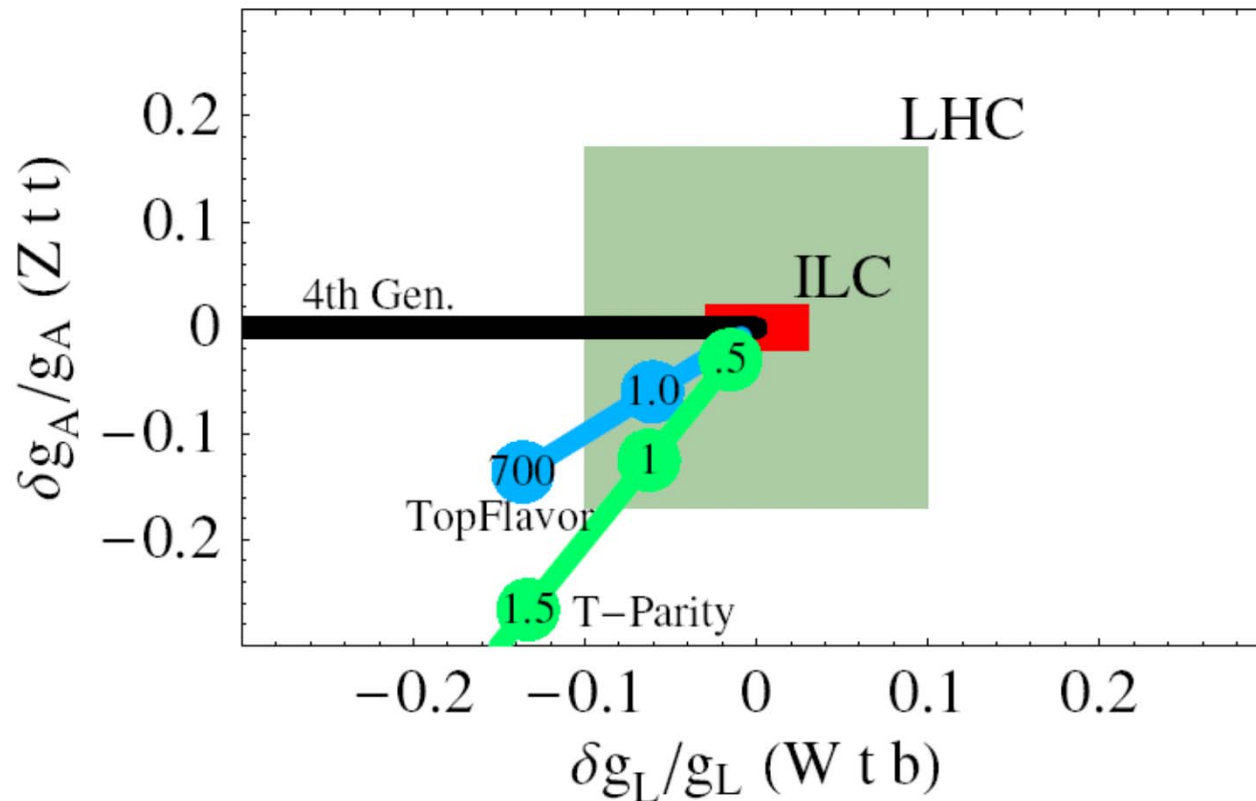
Top Quark Measurements

Precision top mass

- Improved Standard Model fits
- MSSM (m_h prediction)
- ...

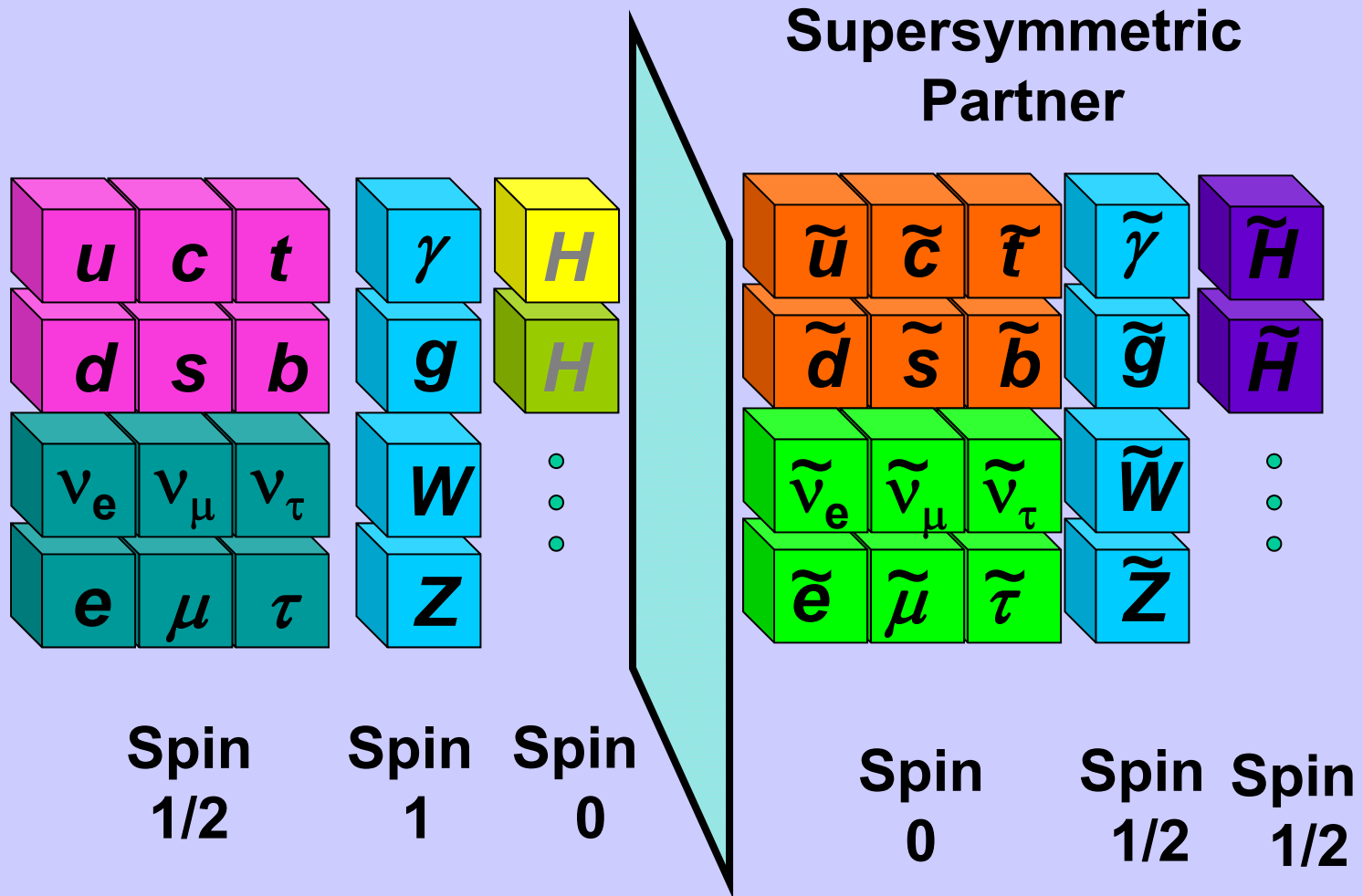


Top Quark Measurements



Bounds on axial $t\bar{t}Z$ and left handed tbW for LHC and ILC compared to deviations in various models

Supersymmetry



Is there a New Symmetry in Nature?

Bosons

Integer Spin: 0, 1, ..



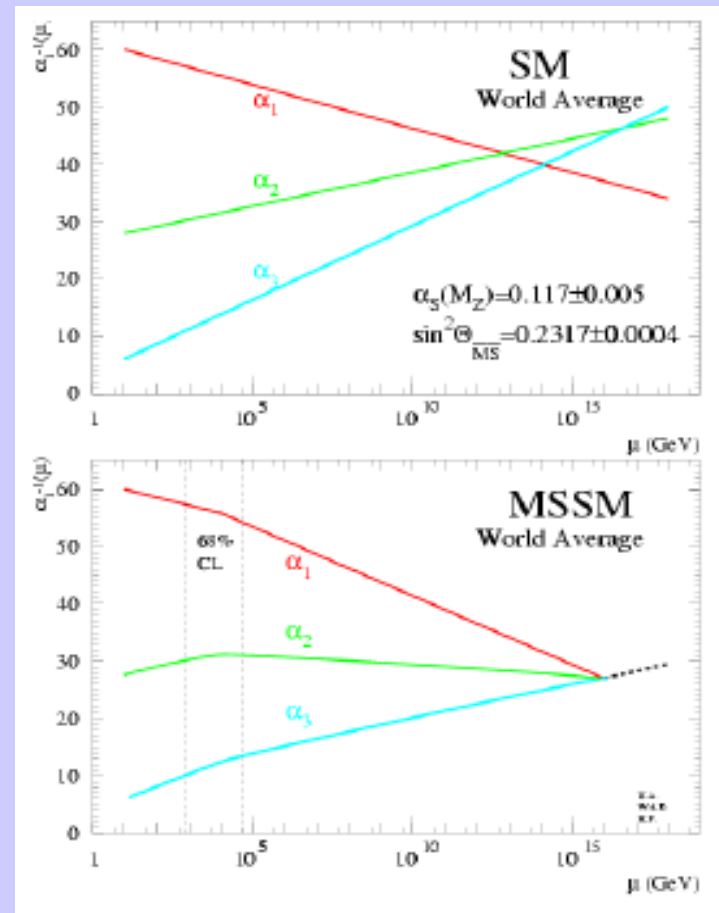
Fermions

Half integer Spin: 1/2, 3/2, ..

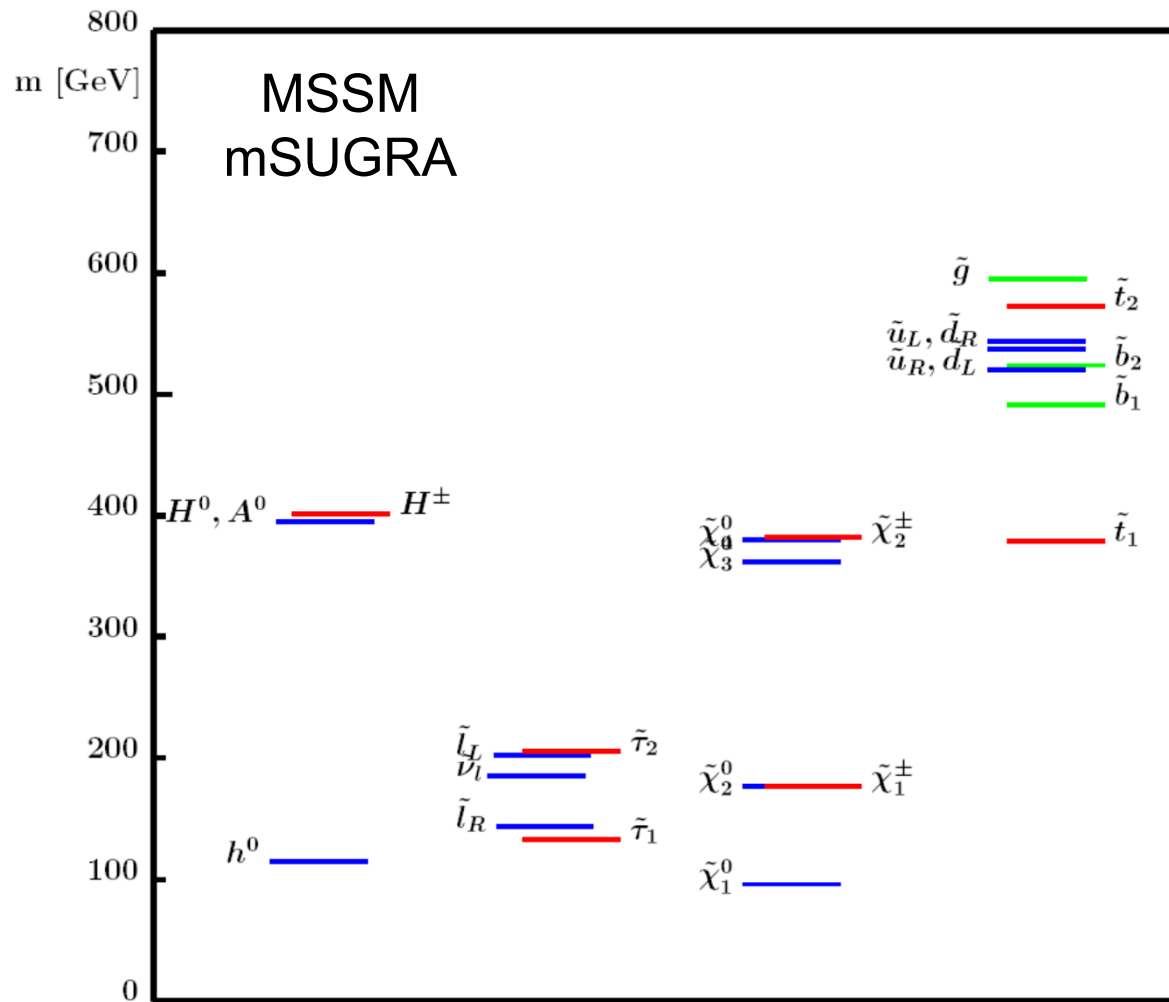
The virtues of Super-symmetry:

- Unification of Forces
- The Hierarchy Problem
- Candidate for the Dark Matter

...



Spectrum of Supersymmetric Particles



squarks and sgluons
heavy yielding long
decay chains ending
with LSP neutralino

Superstring Theory

extra dimensions

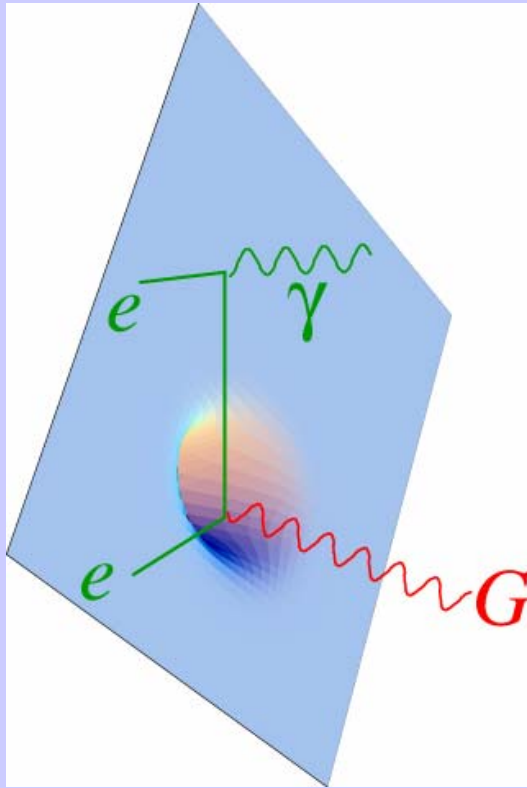
- In addition to the 3+1 dimensional space-time, extra space-dimensions exist, presumably curled into a small space size.



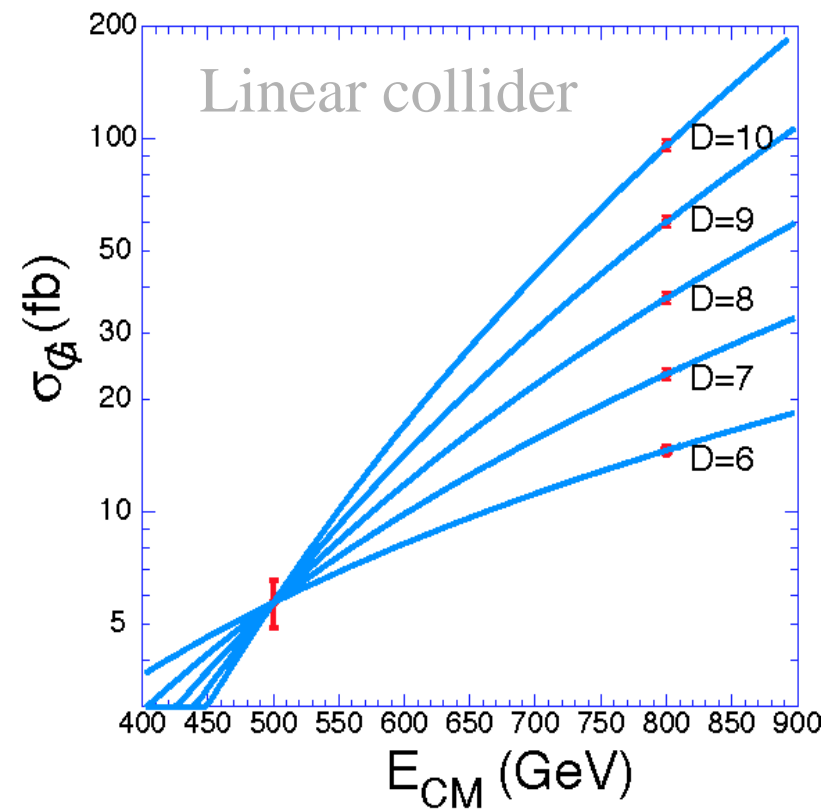
Internal quantum numbers of elementary particles are determined by the geometrical structure of the extra dimensions

Kaluza-Klein - Bosonic partners

Direct production from extra dimensions ?

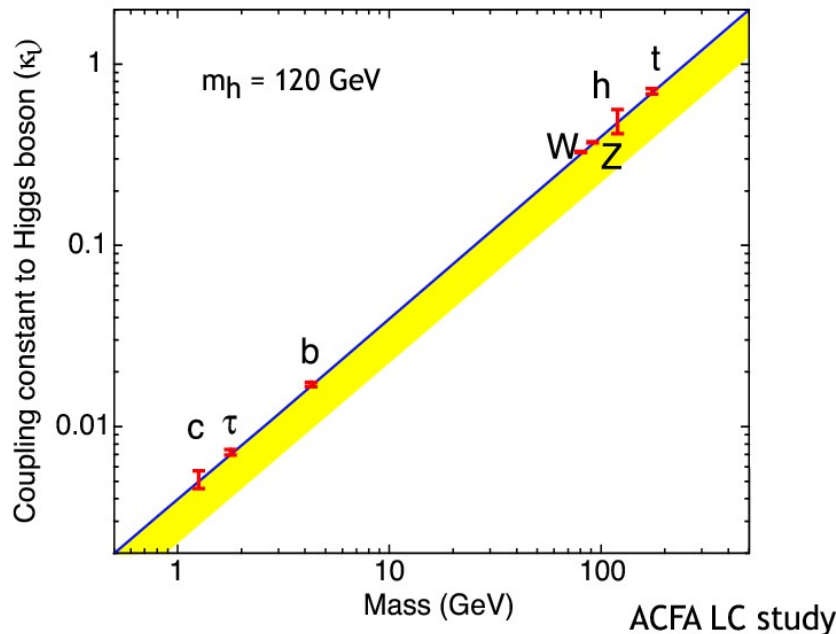


New space-time dimensions can be mapped by studying the emission of gravitons into the extra dimensions, together with a photon or jets emitted into the normal dimensions.

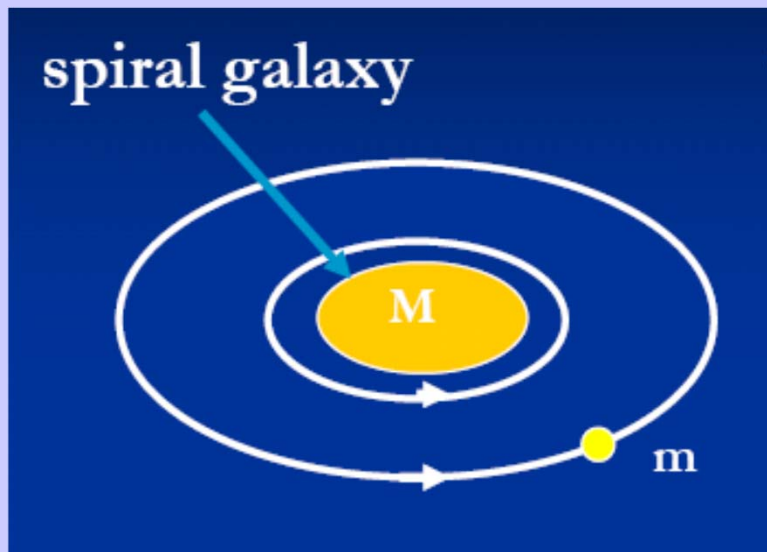


Extra dimensions and the Higgs?

Precision measurements of Higgs coupling can reveal extra dimensions in nature



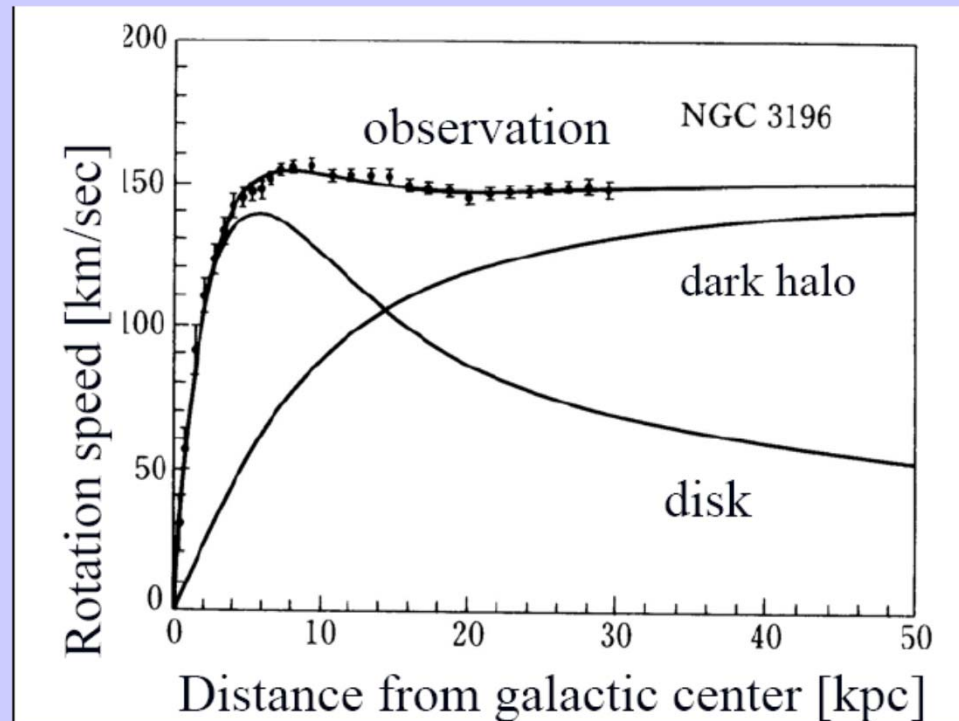
- Straight blue line gives the standard model predictions.
- Range of predictions in models with extra dimensions -- yellow band, (at most 30% below the Standard Model)
- The red error bars indicate the level of precision attainable at the ILC for each particle



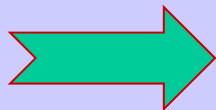
Dark Matter

- gravity = centrifugal
 $GMm/r^2 = mv^2/r$
- outside of galaxy
 $v = \sqrt{GM/r}$
- inside of galaxy
 $v = \sqrt{4\pi G\rho/3} r$

Dark Matter in our Galaxy



- **Rotation speed of the spiral is almost constant over wide distance from the center**



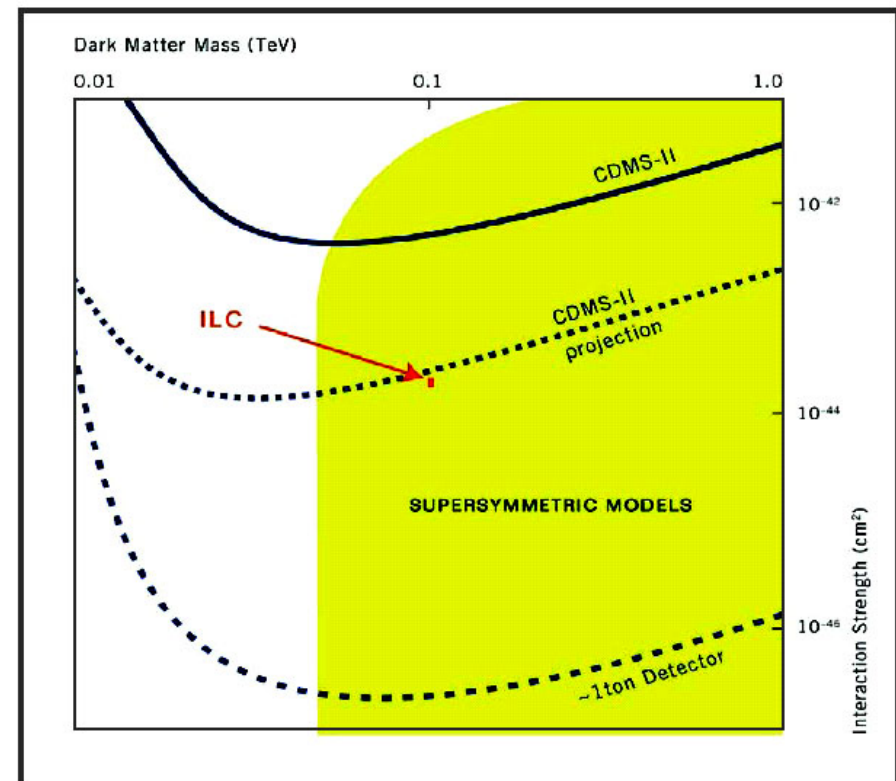
~ 0.3 GeV/cm of Dark Matter exists in our Galaxy

Dark Matter Candidates

LSP

The most attractive candidate for the dark matter is the lightest SUSY particle

- The abundance of the LSP as dark matter can be precisely calculated, if the mass and particle species are given.
- ILC can precisely measure the mass and the coupling of the LSP
- The Dark Matter density in the universe and in our Galaxy can be calculated.

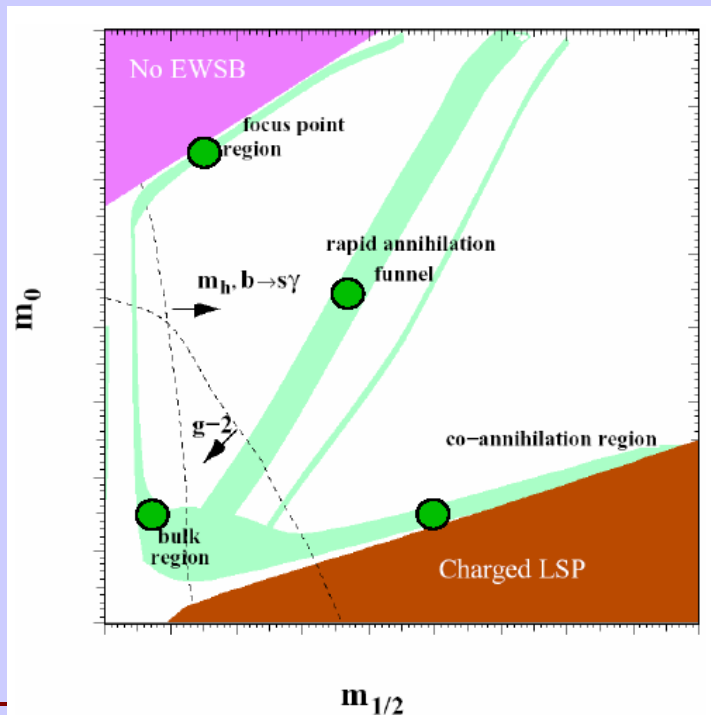


The Cosmic Connection

SUSY provides excellent candidate for dark matter (LSP)

Other models also provide TeV-scale WIMPs

How well can the properties of the DM-candidates (to be found at accelerators) be compared to the properties of the real DM (inferred from astrophysical measurements) ?



	$\Delta\Omega_{\text{DM}}/\Omega_{\text{DM}}$	main sensitivity
bulk	3.5%	$\tilde{\chi}_1^0, \tilde{e}_R, \tilde{\mu}_R, \tilde{\tau}_1$
focus	1.9%	$\tilde{\chi}_1^0, \tilde{\chi}_2^0 - \tilde{\chi}_1^0, \tilde{\chi}_3^0 - \tilde{\chi}_1^0, \tilde{\chi}_1^+ - \tilde{\chi}_1^0, \sigma(\tilde{\chi}_1^+ \tilde{\chi}_1^-)$
co-ann.	6.5%	$\tilde{\chi}_1^0, \tilde{\chi}_1^0 - \tilde{\tau}_1$
funnel	3.1%	$A^0, \tilde{\chi}_1^0, \tilde{\tau}_1$

Matches precision of future CMB exp.

How the physics defines the ILC



Parameters for the Linear Collider

September 30, 2003

Asia: Sachio Komamiya, Dongchul Son
Europe : Rolf Heuer (chair), Francois Richard
North America: Paul Grannis, Mark Oreglia

How the physics defines the ILC *charge*

The group comprises two members each from Asia, Europe and North America. It shall produce a set of parameters for the future Linear Collider and their corresponding values needed to achieve the anticipated physics program. This list and the values have to be specific enough to form the basis of an eventual cost estimate and a design for the collider and to serve as a standard of comparison in the technology recommendation process. The parameters should be derived on the basis of the world consensus document “Understanding Matter, Energy, Space and Time: The case for the e⁺e⁻ Linear Collider” using additional input from the regional studies. The final report will be forwarded to the ILCSC for its acceptance or modification by end of September, 2003.

The parameter set should describe the desired baseline (*phase 1*) collider as well as possible subsequent phases that introduce new options and/or upgrades.

How the physics defines the ILC?

charge (continued)

The parameter set should describe the desired baseline (*phase 1*) collider as well as possible subsequent phases that introduce new options and/or upgrades.

For all phases and options/upgrades priorities should be discussed wherever possible and appropriate, and the description should include at least the following parameters:

- Operational energy range
- Minimum top energy
- Integrated luminosity and desired time spent to accumulate it, for selected energy values
(e.g. at the top energy, at the Z-pole, at various energy thresholds...)
- Polarisation and particle type for each beam
- Number and type of interaction regions

The committee may include any other parameter that it considers important for reaching the physics goals of a particular phase, or useful for the comparison of technologies, subject to the approval of the ILCSC.

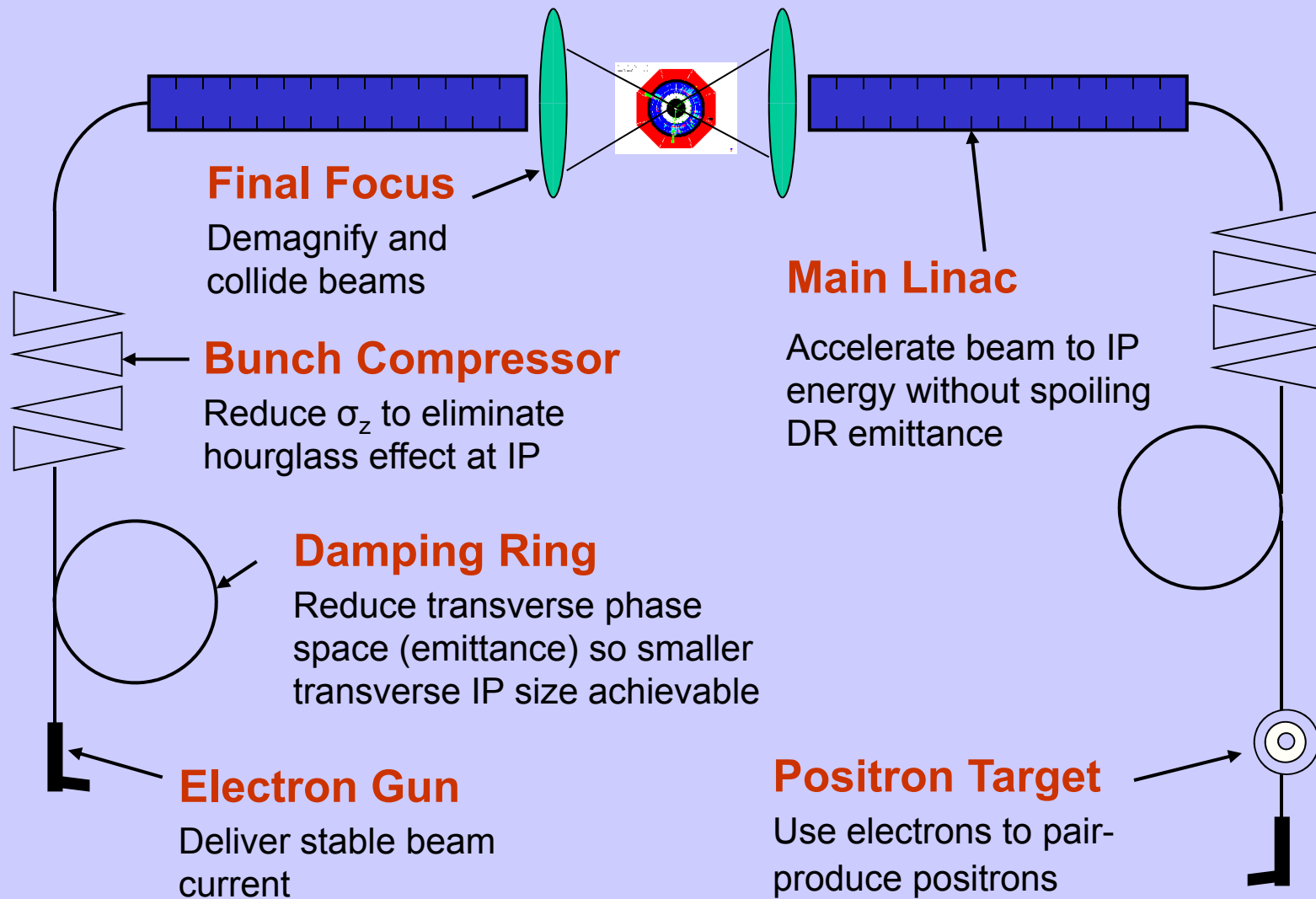
Parameters for the ILC

- E_{cm} adjustable from 200 – 500 GeV
- Luminosity $\rightarrow \int L dt = 500 \text{ fb}^{-1}$ in 4 years
- Ability to scan between 200 and 500 GeV
- Energy stability and precision below 0.1%
- Electron polarization of at least 80%
- **The machine must be upgradeable to 1 TeV**

A TeV Scale e^+e^- Accelerator?

- Two parallel developments over the 1990s (**the science** & **the technology**)
 - Two alternate designs -- “warm” and “cold” had come to the stage where the “show stoppers” had been eliminated and the concepts were well understood.
 - A major step toward a new international machine required uniting behind one technology, and then make a unified global design based on the recommended technology.

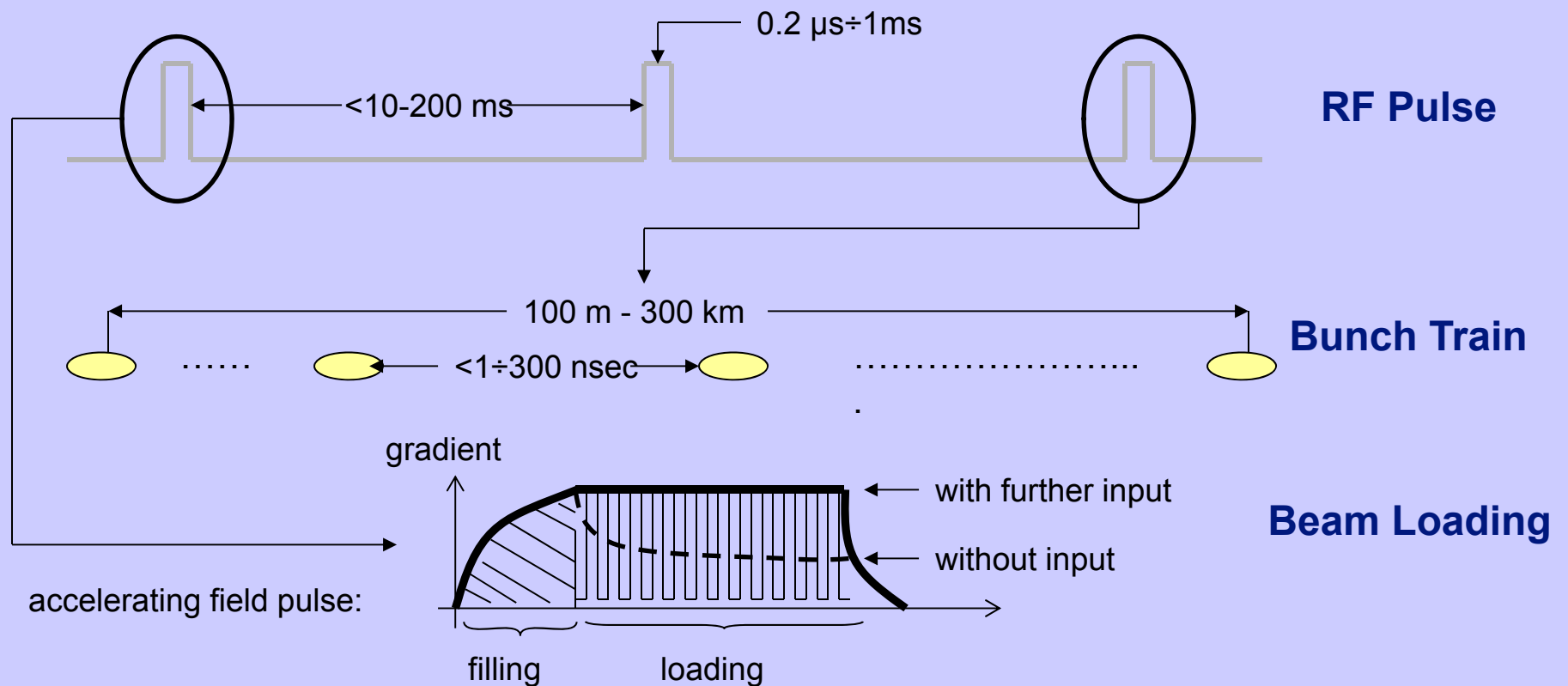
Linear Collider Conceptual Scheme



Linear Colliders are pulsed

All LCs are pulsed machines to improve efficiency. As a result:

- duty factors are small
- pulse peak powers can be very large



ILC Subsystems

- **Electron source**

To produce electrons, light from a titanium-sapphire laser hit a target and knock out electrons. The laser emits 2-ns "flashes," each creating billions of electrons. An electric field "sucks" each bunch of particles into a 250-meter-long linear accelerator that speeds up the particles to 5 GeV.

- **Positron source**

To produce positron, electron beam go through an undulator. Then, photons, produced in an undulator, hit a titanium alloy target to generate positrons. A 5-GeV accelerator shoots the positrons to the first of two positron damping rings.

- **Damping Ring for electron beam**

In the 6-kilometer-long damping ring, the electron bunches traverse a wiggler leading to a more uniform, compact spatial distribution of particles. Each bunch spends roughly 0.2 sec in the ring, making about 10,000 turns before being kicked out. Exiting the damping ring, the bunches are about 6 mm long and thinner than a human hair.

- **Damping Ring for positron beam**

To minimize the "electron cloud effects," positron bunches are injected alternately into either one of two identical positron damping rings with 6-kilometer circumference.

- **Main Linac**

Two main linear accelerators, one for electrons and one for positrons, accelerate bunches of particles up to 250 GeV with 8000 superconducting cavities nestled within cryomodules. The modules use liquid helium to cool the cavities to -2° K. Two 12-km-long tunnel segments, about 100 meters below ground, house the two accelerators. An adjacent tunnel provides space for support instrumentation, allowing for the maintenance of equipment while the accelerator is running. Superconducting RF system accelerate electrons and positrons up to 250 GeV.

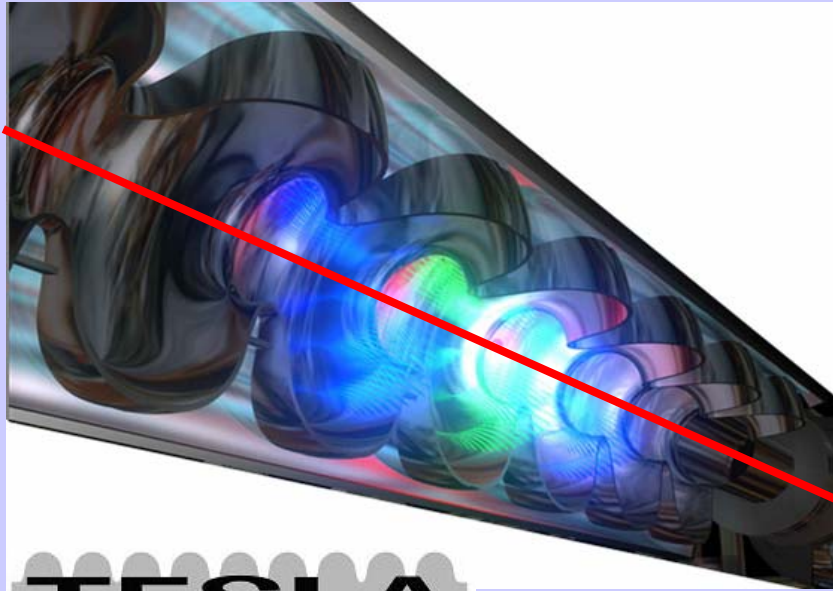
- **Beam Delivery System**

Traveling toward each other, electron and positron bunches collide at 500 GeV. The baseline configuration of the ILC provides for two collision points, offering space for two detectors.

A TeV Scale e^+e^- Accelerator?

- Two parallel developments over the 1990s (**the science** & **the technology**)
 - Two alternate designs -- “warm” and “cold” had come to the stage where the “show stoppers” had been eliminated and the concepts were well understood.
 - A major step toward a new international machine required uniting behind one technology, and then make a unified global design based on the recommended technology.

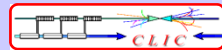
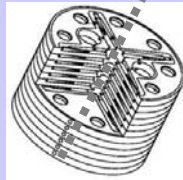
Linear Collider: Competing Technologies



TESLA

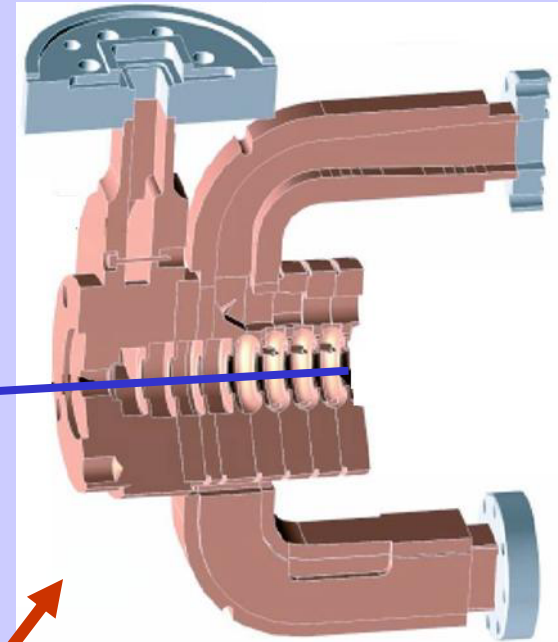
1.3 GHz - Cold

Evolution from: CEBAF & LEP II
+ TRISTAN, HERA, etc.



12 GHz - Warm

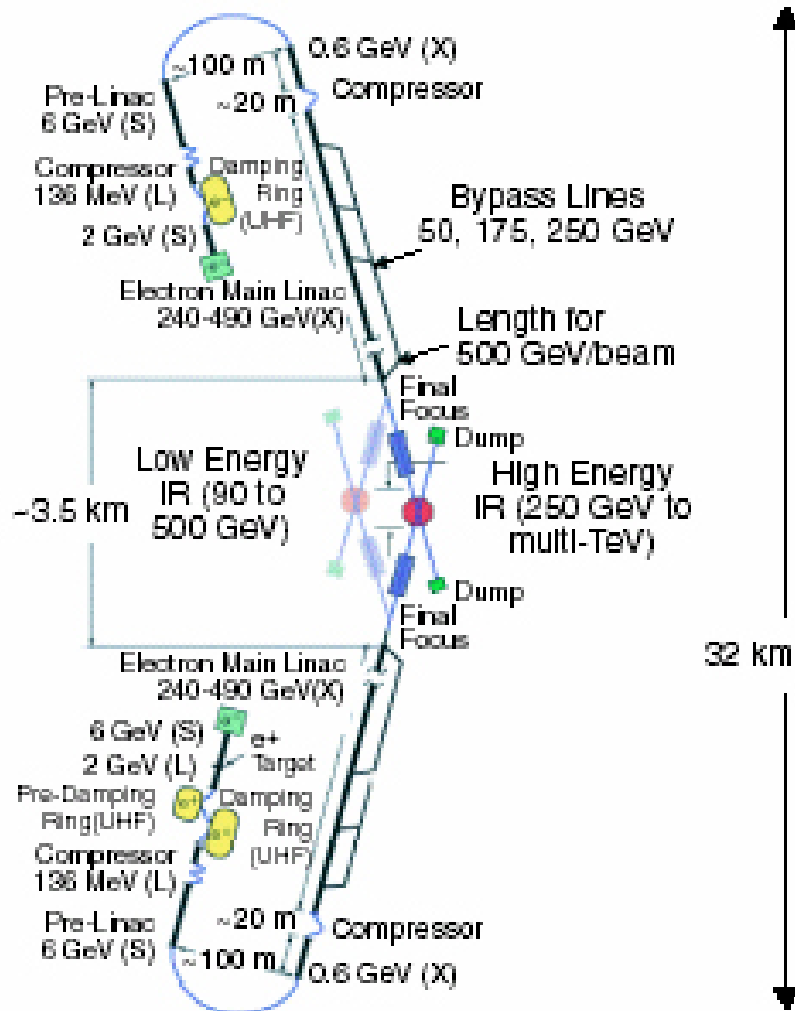
Evolution from: SLAC & SLC



11.4 GHz - Warm

GLC

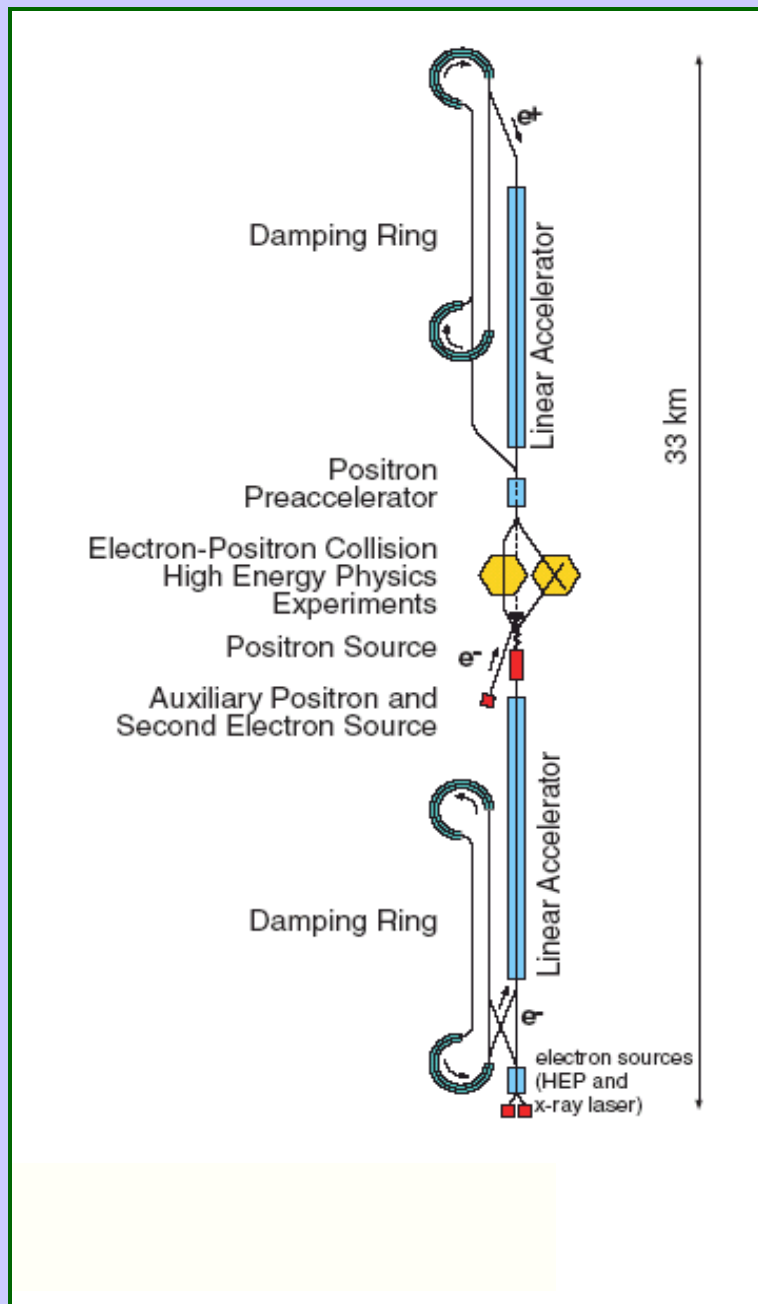
GLC/NLC Concept



The JLC-X and NLC essentially a unified single design with common parameters

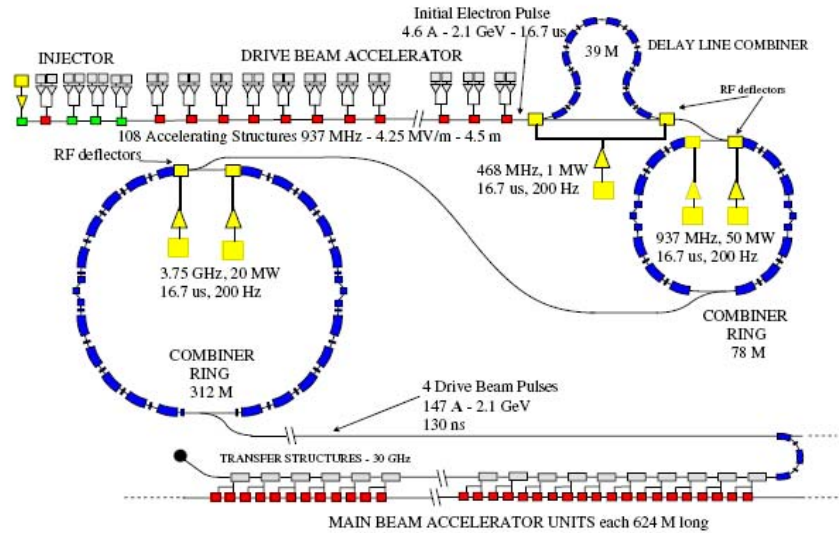
The main linacs based on 11.4 GHz, room temperature copper technology.

TESLA Concept



- The main linacs based on 1.3 GHz superconducting technology operating at 2 K.
- The cryoplant, is of a size comparable to that of the LHC, consisting of seven subsystems strung along the machines every 5 km.

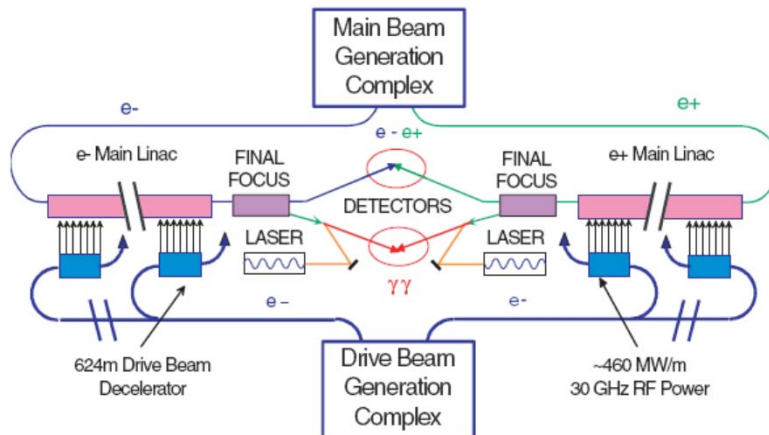
Drive Beam



CLIC Concept

The main linac rf power is produced by decelerating a high-current (150 A) low-energy (2.1 GeV) drive beam

Main Accelerator



Nominal accelerating gradient of 150 MV/m

GOAL
Proof of concept

Technical Review Committee

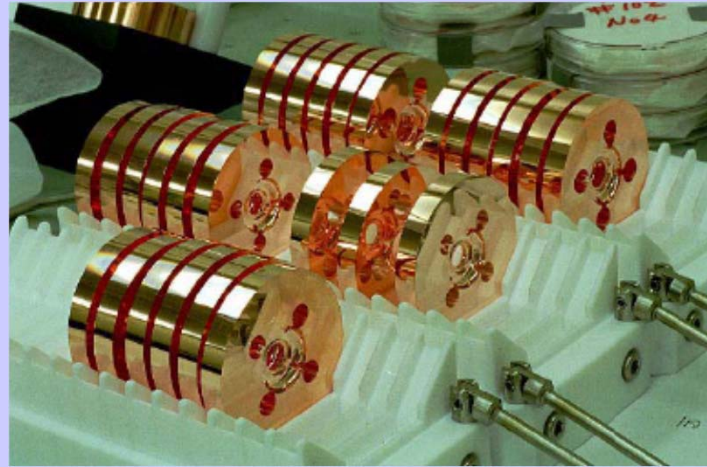
In Feb. 2001, ICFA charged a Technology Review Committee, chaired by Greg Loew of SLAC to review the critical R&D readiness issues.

The TRC report in 2003 gave a series of R&D issues for L-band (superconducting rf TESLA), X-band (NLC and GLC), C-band and CLIC. The most important were the R1's: those issues needing resolution for design feasibility.

R1 issues pretty much satisfied by mid-2004

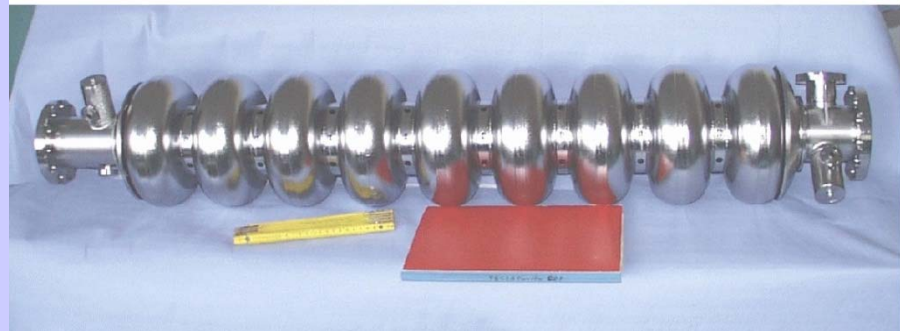
ILC – Underlying Technology

- Room temperature copper structures



OR

- Superconducting RF cavities



ICFA/ILCSC Evaluation of the Technologies

INTERNATIONAL LINEAR COLLIDER
TECHNICAL REVIEW COMMITTEE
SECOND REPORT
2003

**The Report Validated the Readiness
of L-band and X-band Concepts**

ITRP in Korea

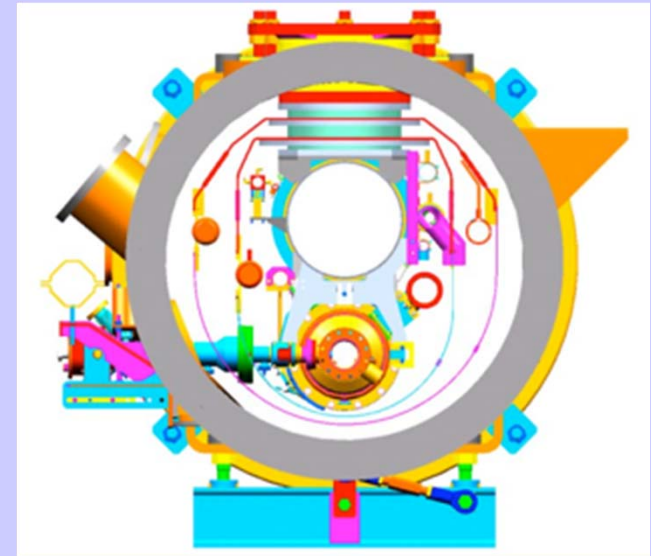


*International Technology Recommendation Panel Meeting
August 11 ~ 13, 2004. Republic of Korea*

Recommendation: Superconducting (SCRF)



- **Advantages:**
 - Small RF surface resistance
 - Large Resonance value: Q
 - Low frequency and Large aperture and
 - Small beam loss
- **Additional effort required:**
 - Cryomodule (thermal insulation)
 - Cryogenics,



SCRF Technology Recommendation

- The recommendation of ITRP was presented to ILCSC & ICFA on August 19, 2004 in a joint meeting in Beijing.
- ICFA unanimously endorsed the ITRP's recommendation on August 20, 2004



Global Design Effort

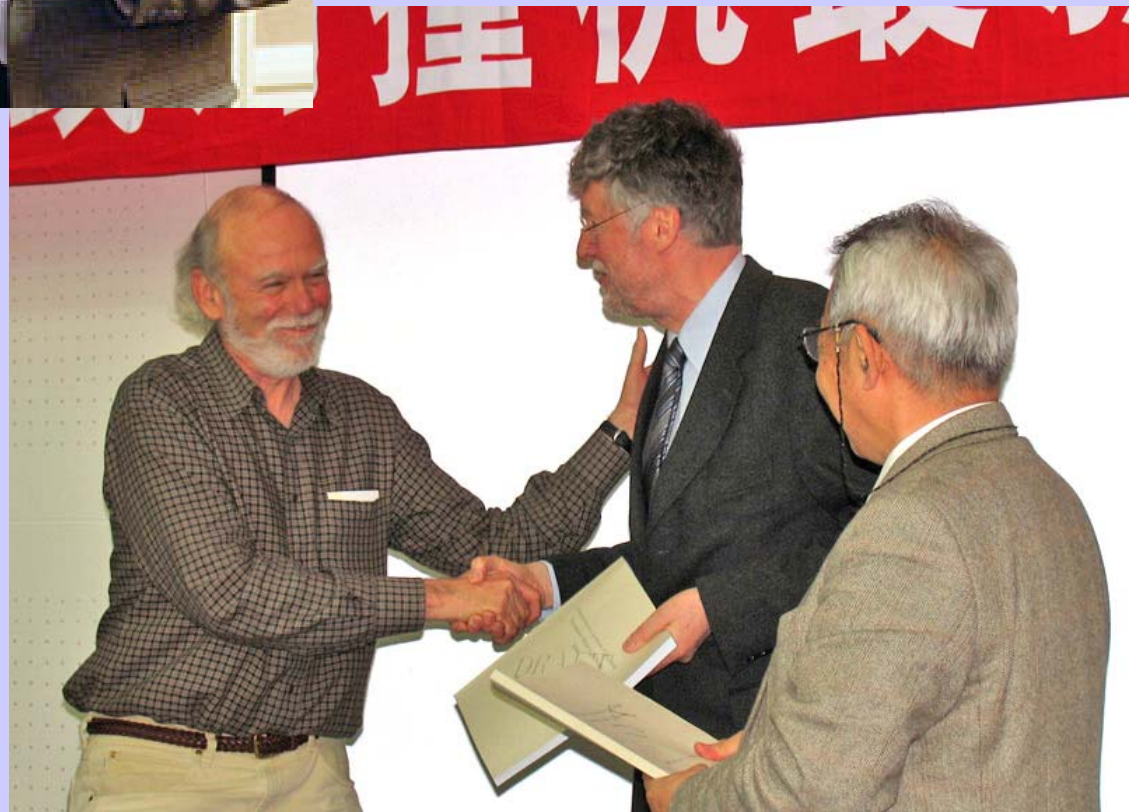
– The Mission of the GDE

- Produce a design for the ILC that includes a detailed design concept, performance assessments, reliable international costing, an industrialization plan , siting analysis, as well as detector concepts and scope.
- Coordinate worldwide prioritized proposal driven R & D efforts (to demonstrate and improve the performance, reduce the costs, attain the required reliability, etc.)

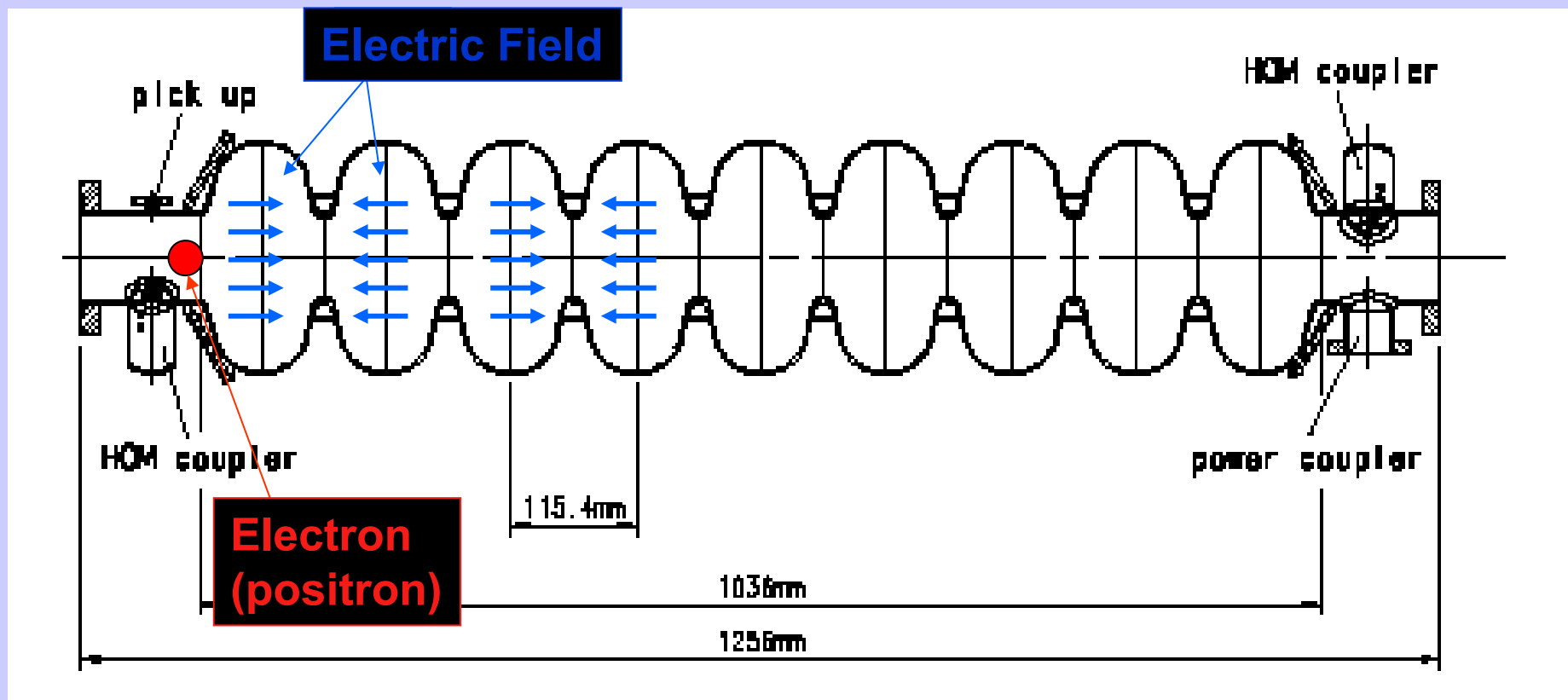


**March 2005
I accepted
GDE job**

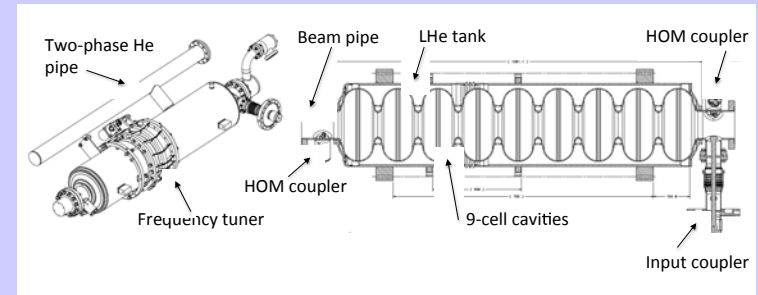
**Feb 2007
Reference Design
Presented to
ICFA/ILCSC**



Technical Challenges: High Grad SCRF



SCRF Linac Technology



28-Nov-2012

©Rey-Hori/KEK

1.3 GHz Nb 9-cell Cavities

16,024

Cryomodules

1,855

SC quadrupole pkg

673

10 MW MB Klystrons & modulators

436 / 471 *

* site dependent

Approximately 20 years of R&D worldwide
→ Mature technology

Main Linac Parameters

Average accelerating gradient	31.5 ($\pm 20\%$)	MV/m
Cavity Q_0	10^{10}	
(Cavity qualification gradient	35 ($\pm 20\%$)	MV/m)
Beam current	5.8	mA
Number of bunches per pulse	1312	
Charge per bunch	3.2	nC
Bunch spacing	554	ns
Beam pulse length	730	μ s
RF pulse length (incl. fill time)	1.65	ms
Pulse repetition rate	5	Hz
Beam power per cavity (peak)	190*	kW

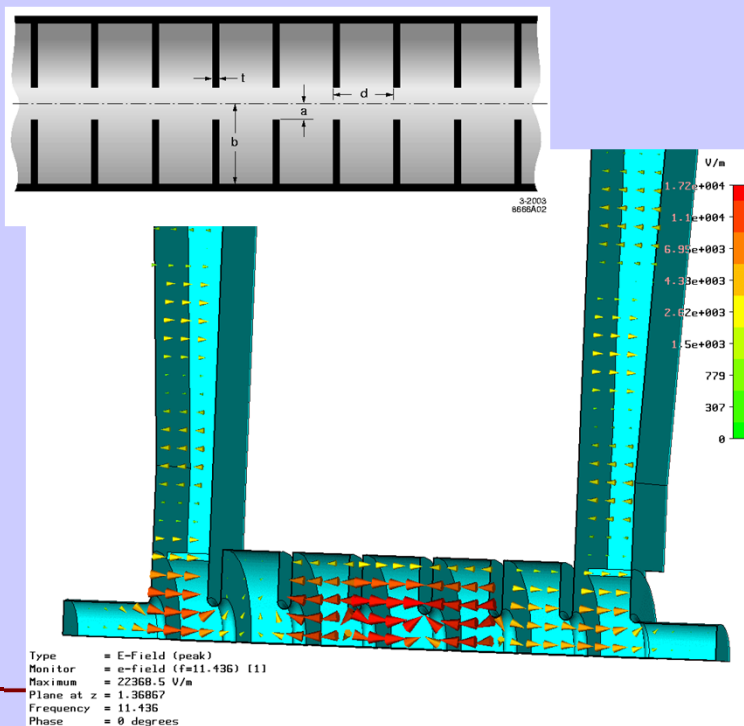
* at 31.5 MV/m

Real Accelerating Structures: Cavities

Imposing boundary condition in the longitudinal direction, z , we have for each mode (for example the TM_{01}) two waves: rightward-propagating ($+z$) wave and a leftward-propagating wave. The combination can give a wave with phase velocity $V_{ph} \leq c$

Traveling wave structure

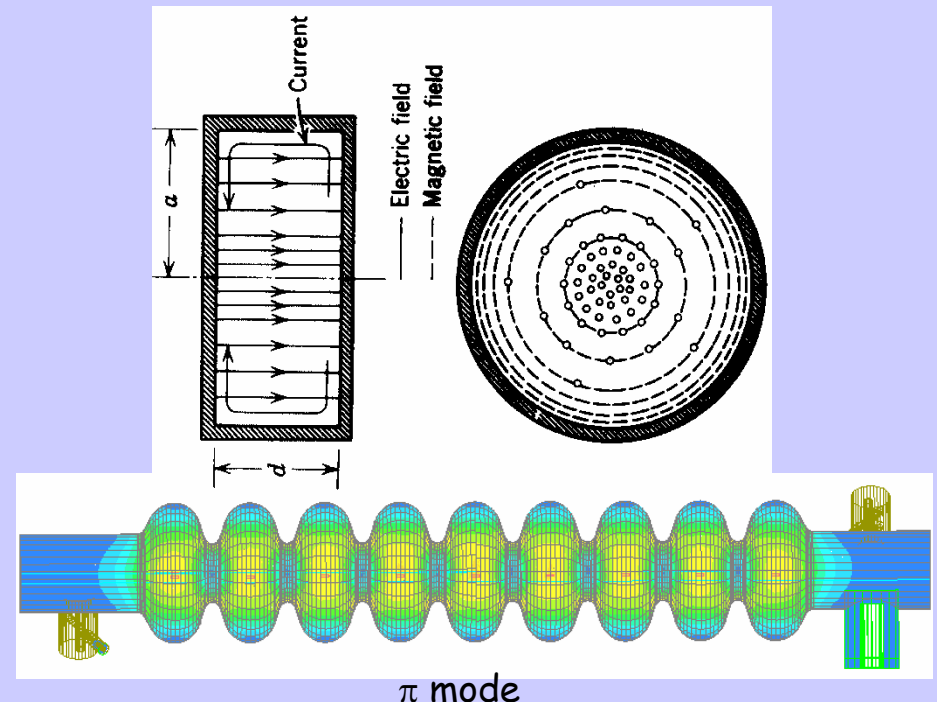
$$V_{ph} \approx c \text{ and } V_g < c$$



28-Nov-2012

Standing wave structure

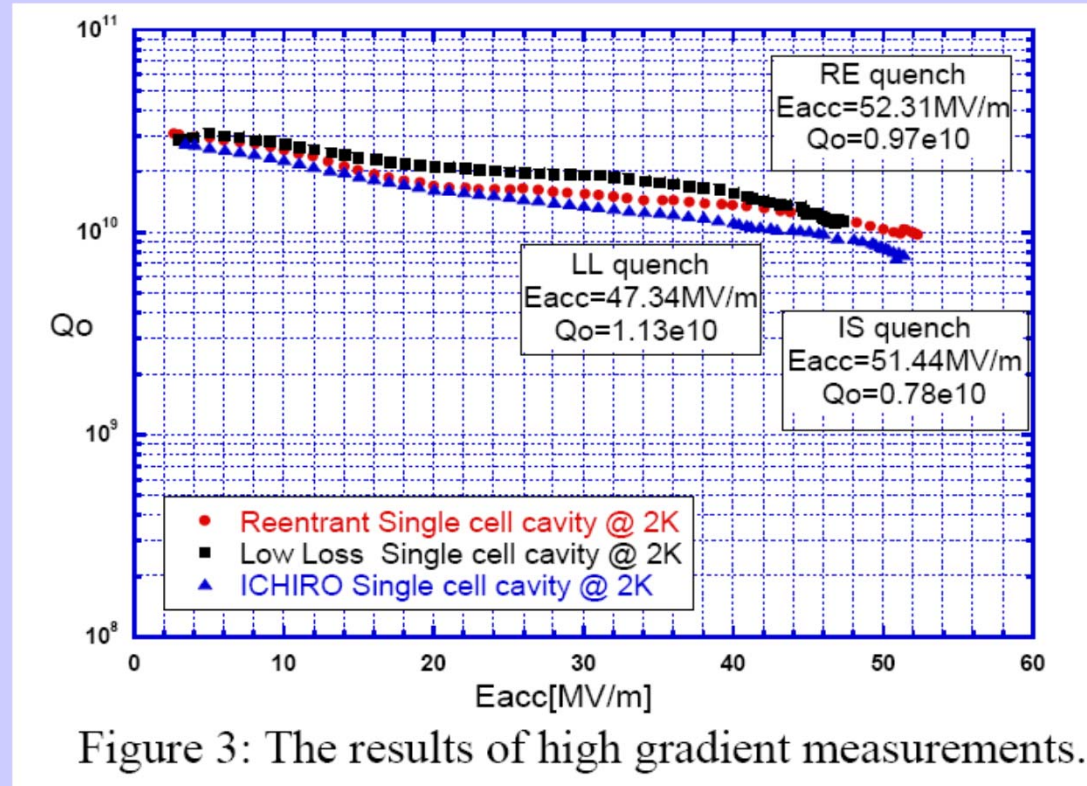
$$V_{ph} = 0 \text{ and } V_g = 0$$



Linear Collider School 2012
Lecture I-2

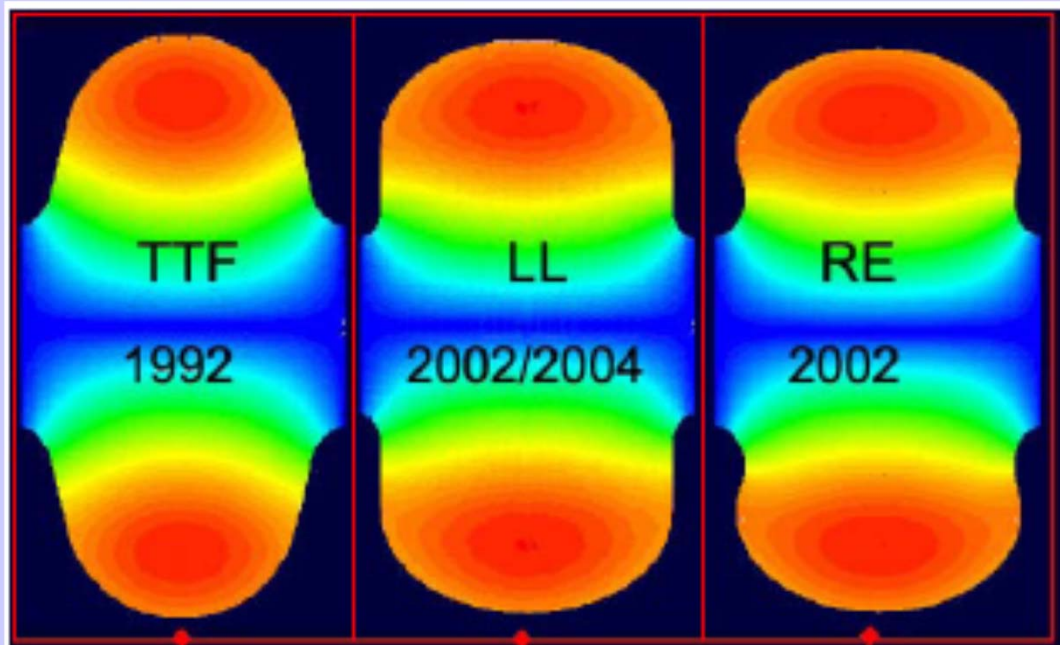
67

Example of 9-cell cavity performance



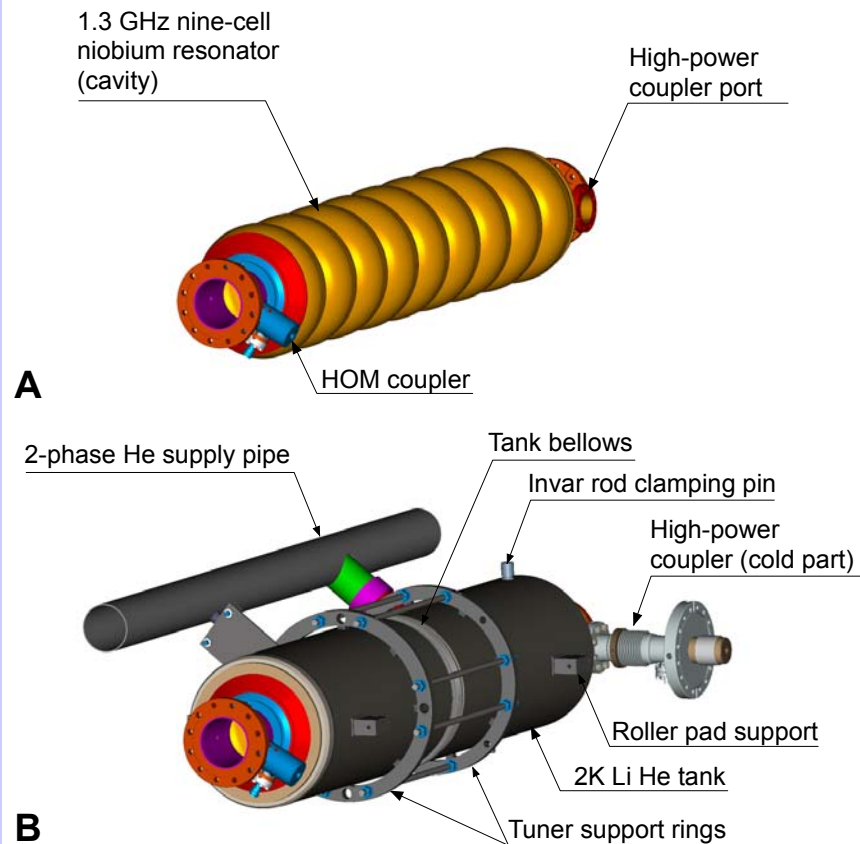
- Enormous R&D efforts have been made world wide to establish SCRF acceleration technology.
- We need more than 10,000 units of this kind of cavity assembled in the cryomodule.

Cavity Shape Optimization



	TESLA	LL	RE
Aperture, mm	70	60	70
$k_e, \%$	1.9	1.52	2.38
$K_e = E/E_{acc}$	1.98	2.36	2.39
$k_m, \text{mT}/(\text{MeV}/\text{m})$	4.15	3.61	3.78
$(r/Q), \Omega$	113.8	133.7	120.6
G, Ohm	271	284	280

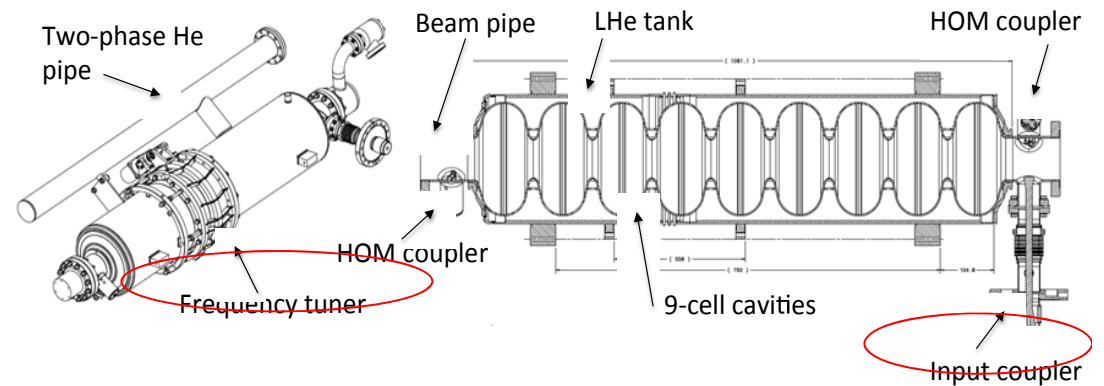
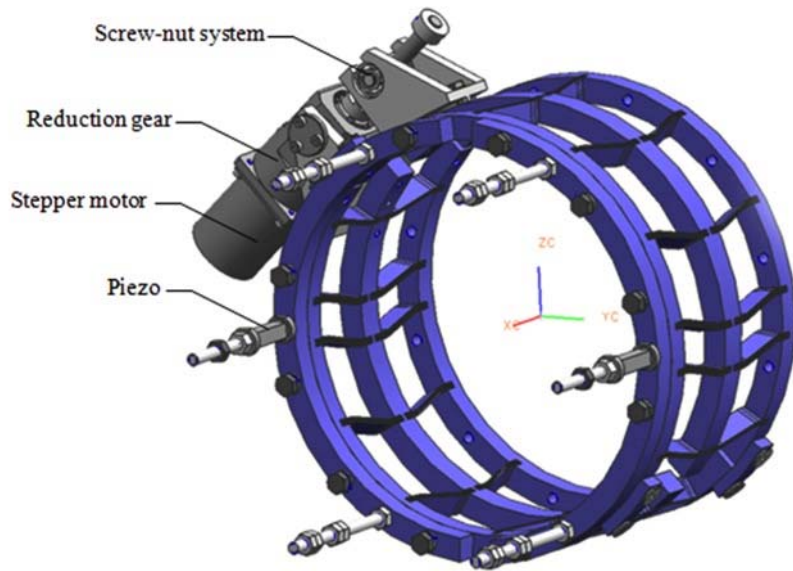
1.3 GHz Nine-Cell Cavities



- **Solid high-grade niobium**
 - **RRR ≥ 300**
- **Mechanical fabrication**
 - **deep drawing**
 - **electron-beam welding**
- **Surface preparation**
 - **electro-polishing**
 - **High-pressure rinsing**
 - **800 deg C bake**
- **Cavity package:**
 - **HOM couplers (x2)**
 - **High-power input coupler**
 - **Ti-Nb Helium tank (cryostat)**
 - **Mechanical tuner**

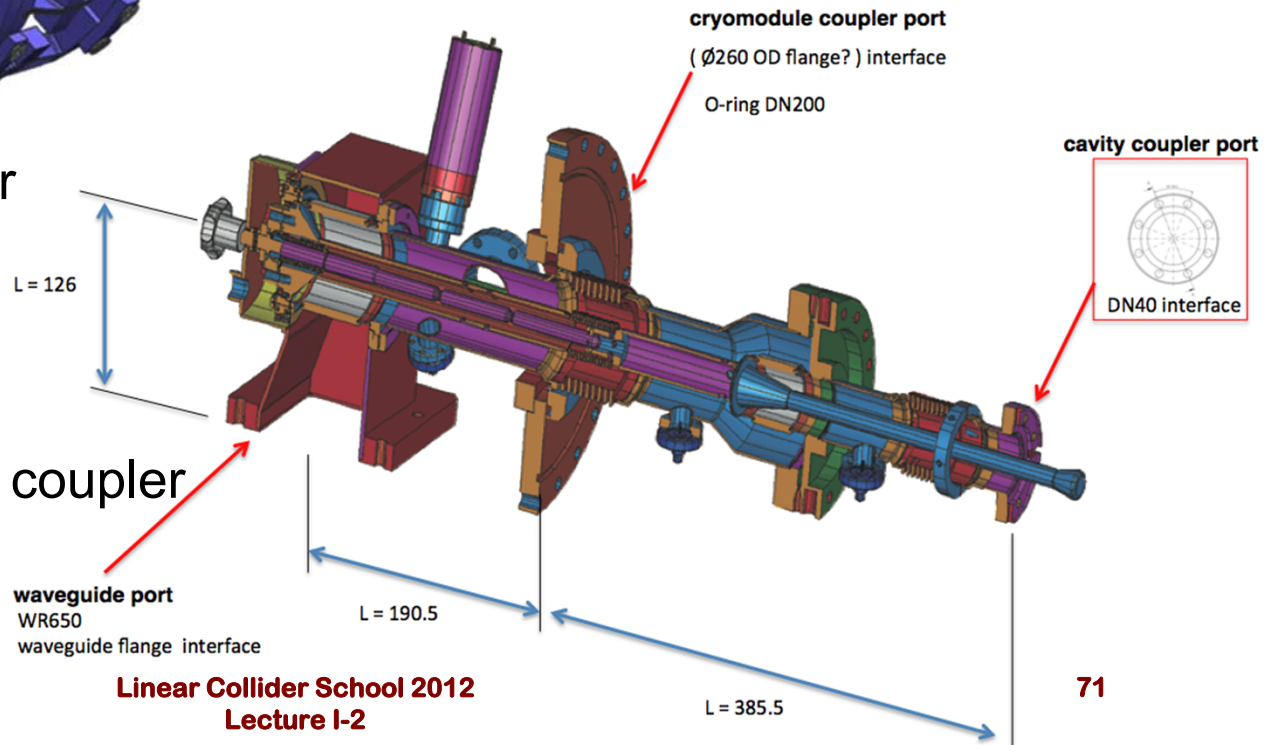
Ultra-Clean
Environment

Cavity Package



Frequency (“blade”) tuner

High-power coaxial input coupler



28-Nov-2012

Linear Collider School 2012
Lecture I-2

71

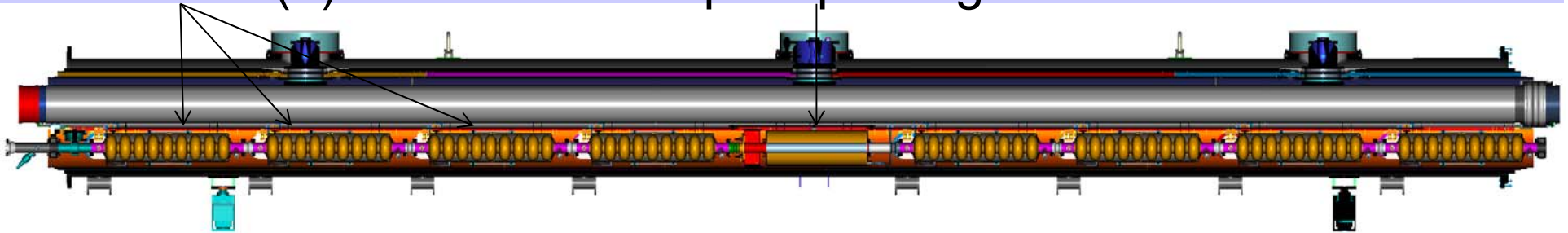
Cryomodule

Type-B module

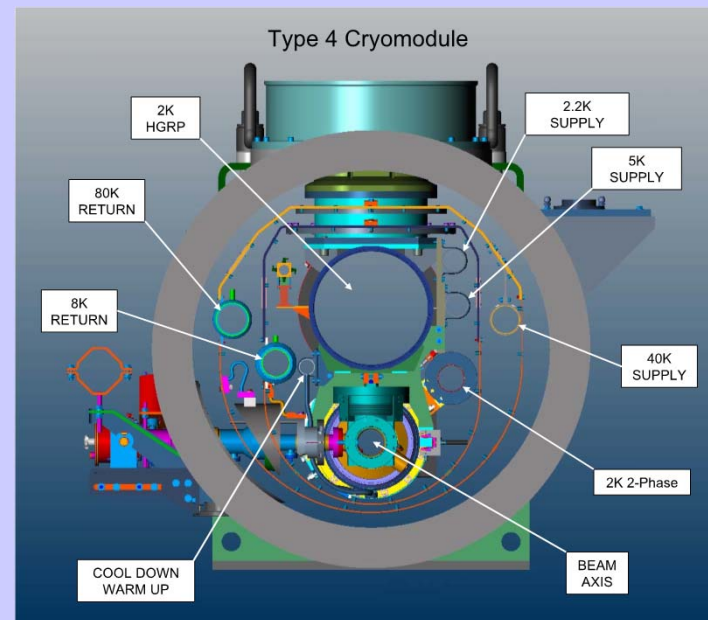
Type-A has 9 cavities and no quadrupole

cavities (8)

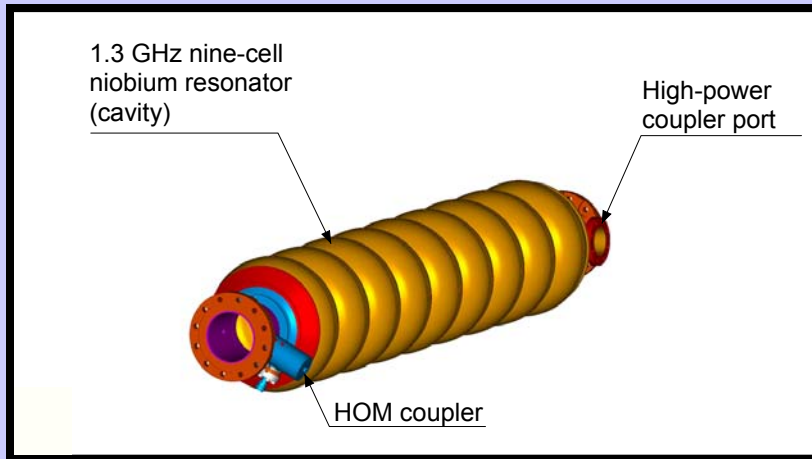
SC quad package



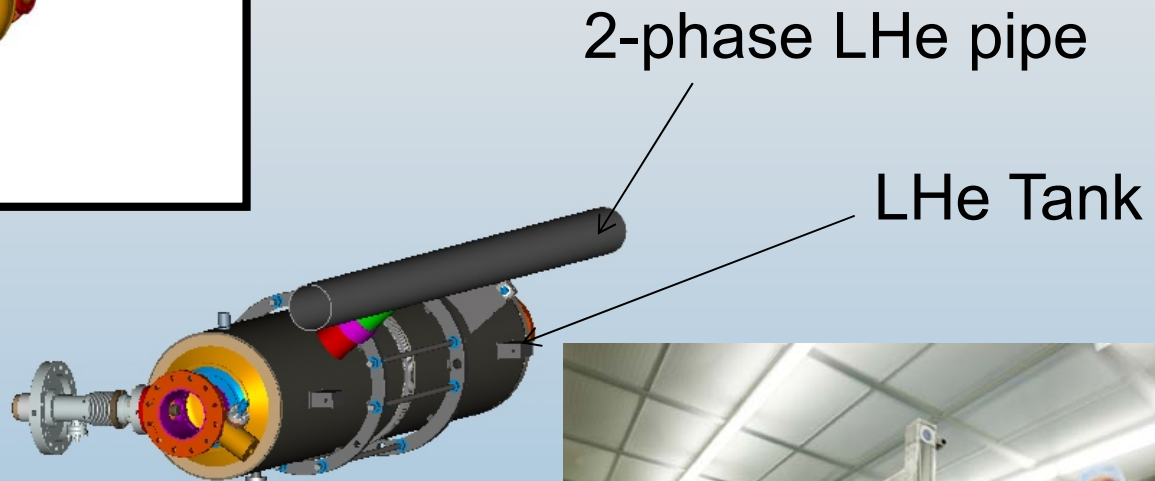
12.652 m (slot length)



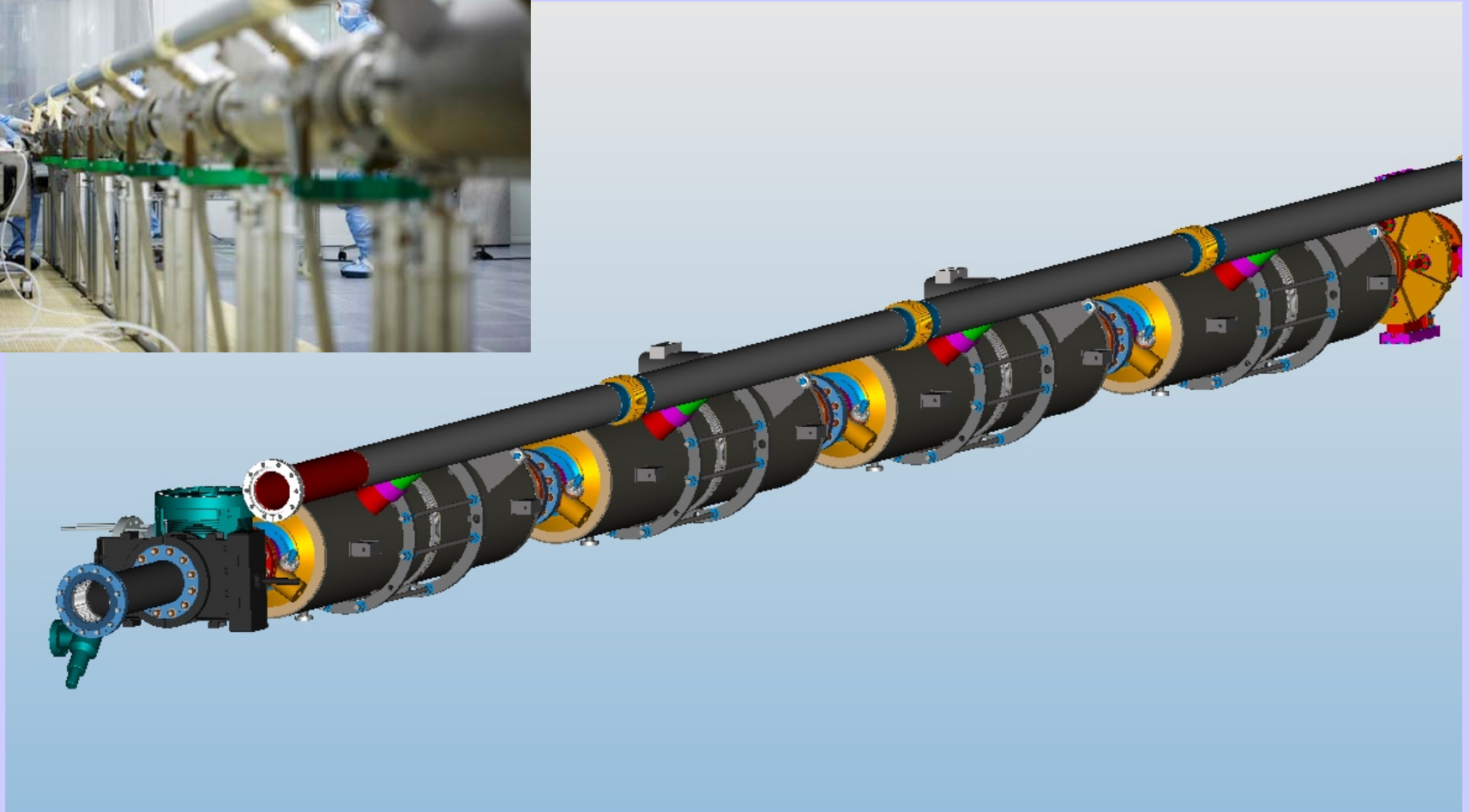
Cavity Package



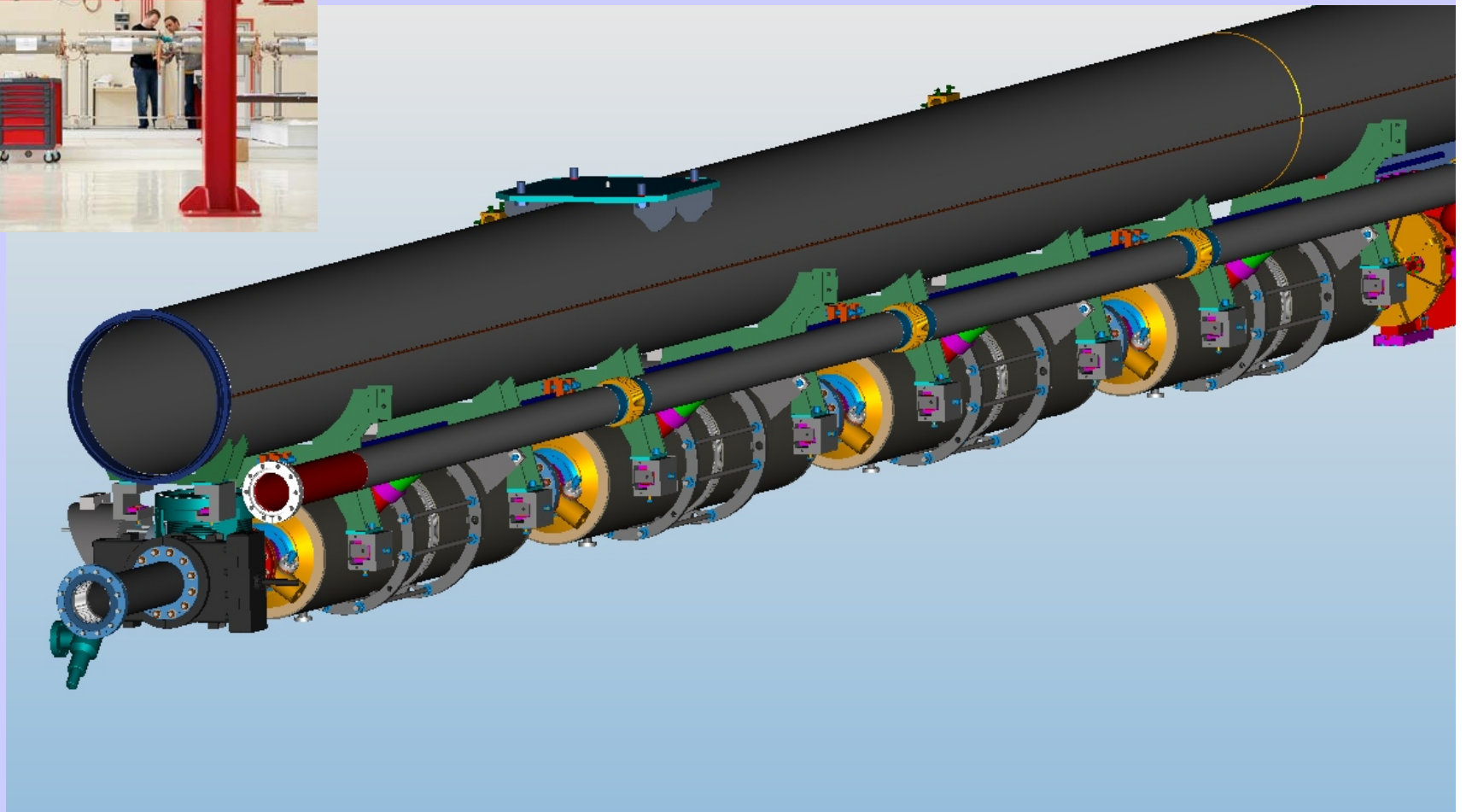
RF Input coupler



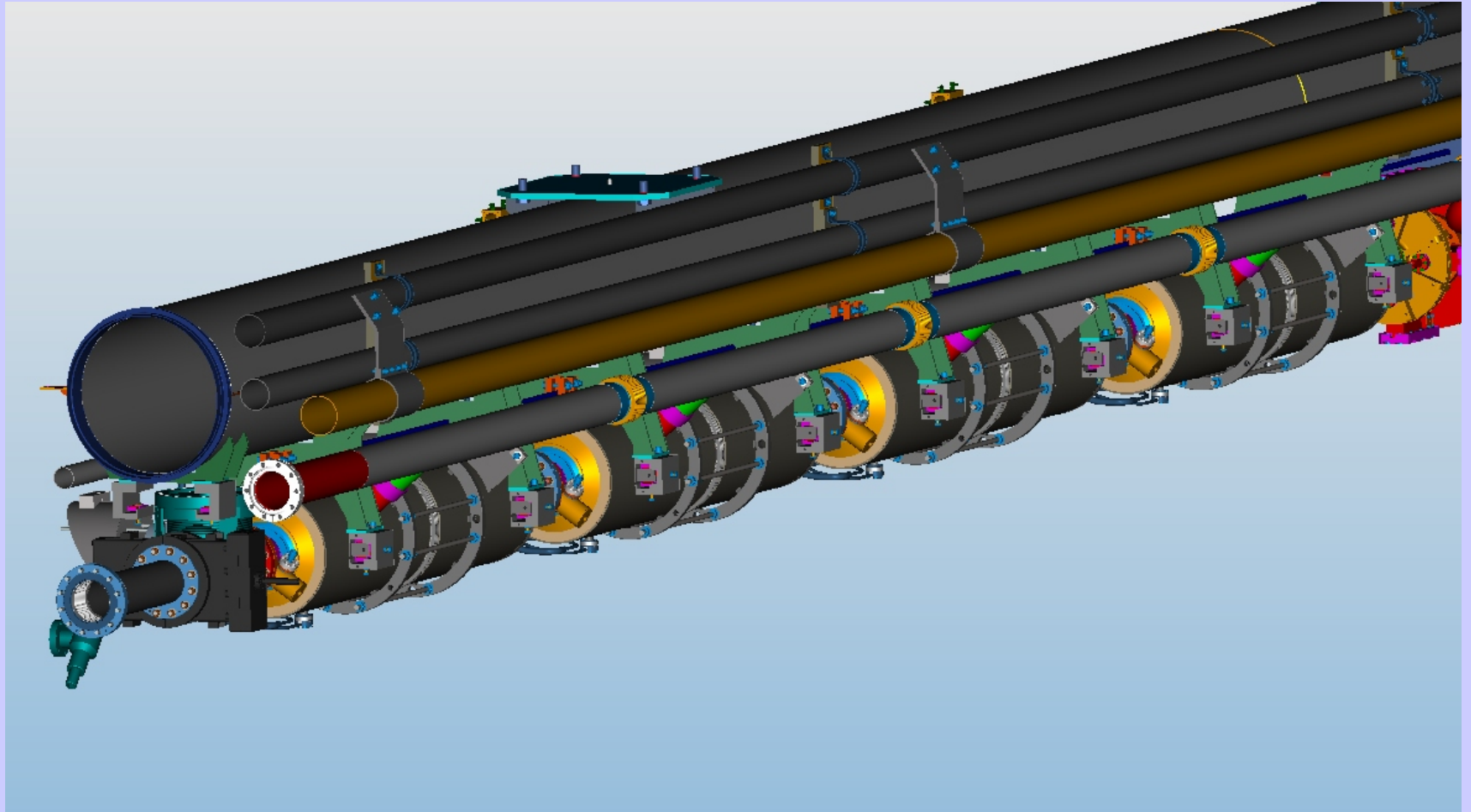
String Assembly



Mounted to Gas Return Pipe



Add Piping

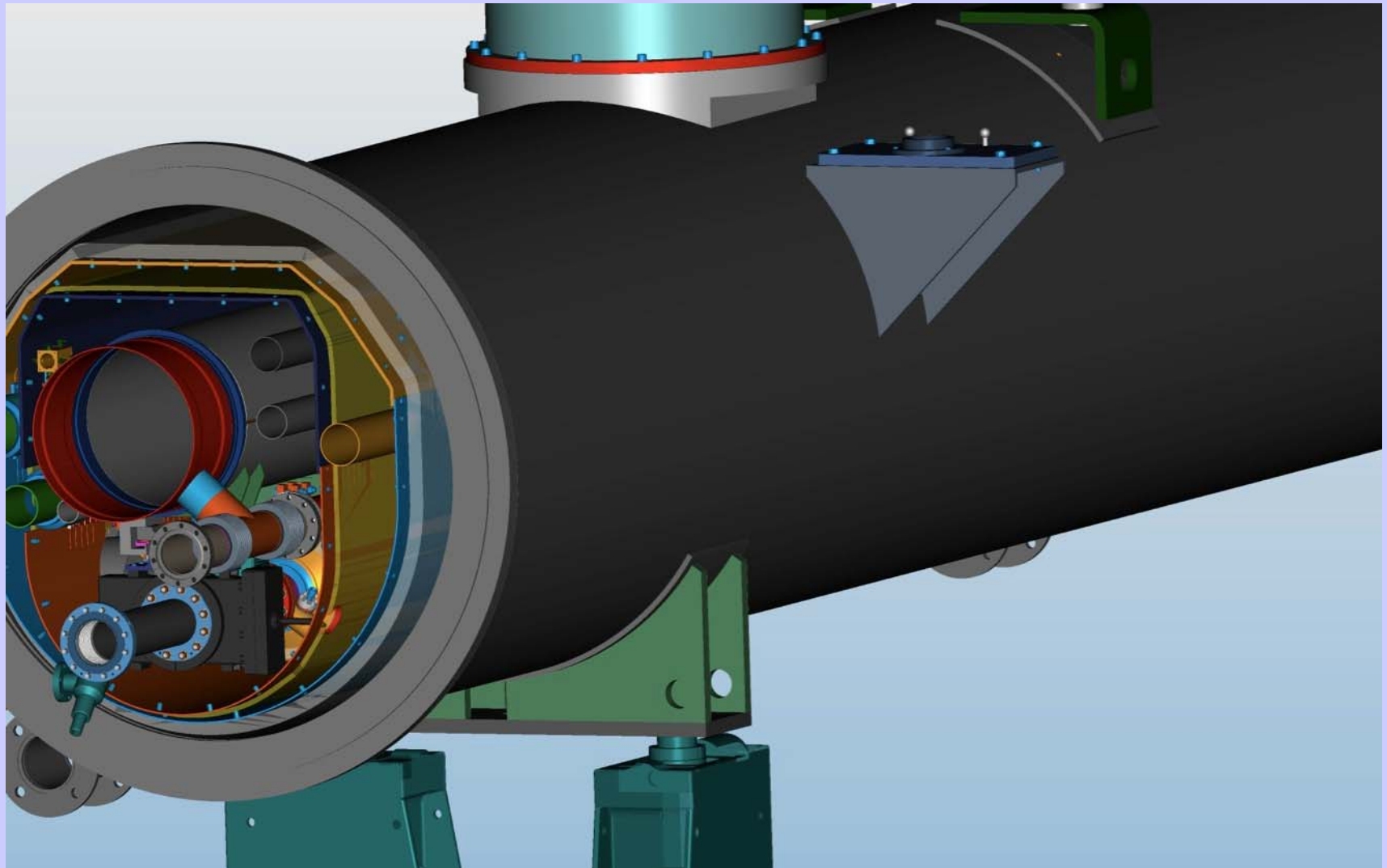


5K and 70K Thermal Shields

and insulation

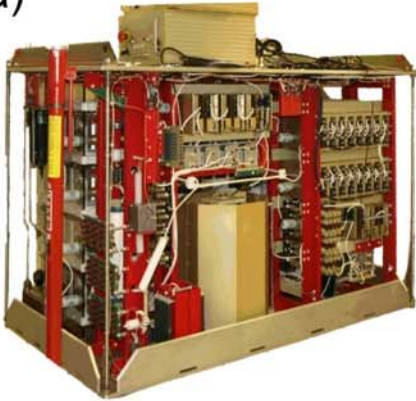


Insertion into outer vacuum vessel

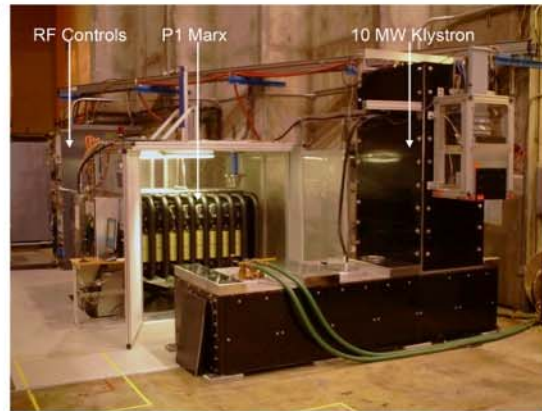


RF Power Source

(a)



(b)



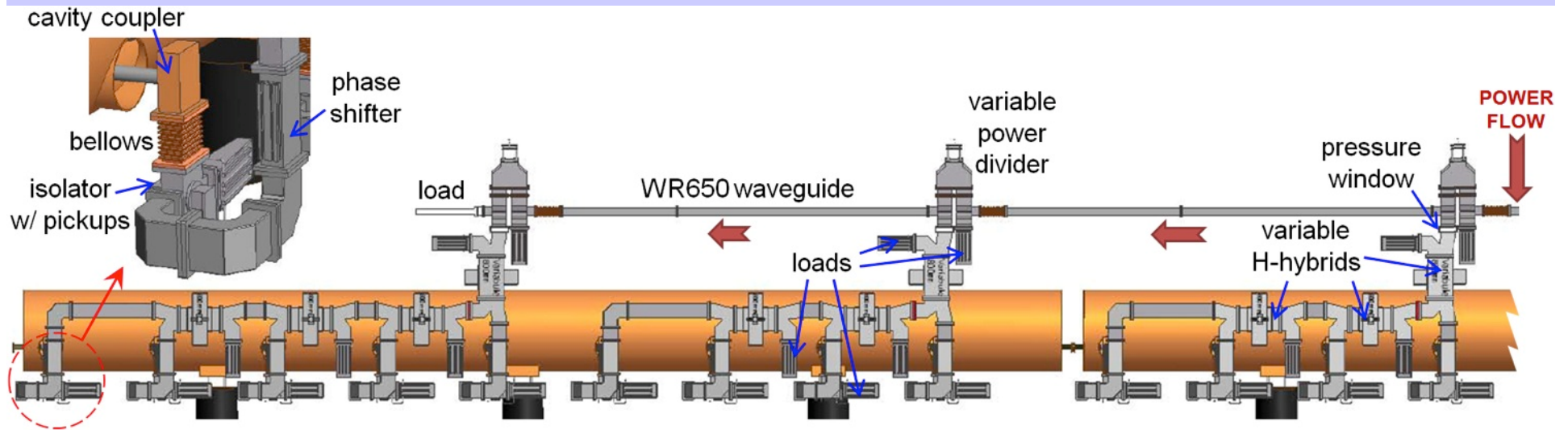
(c)



Marx modulator

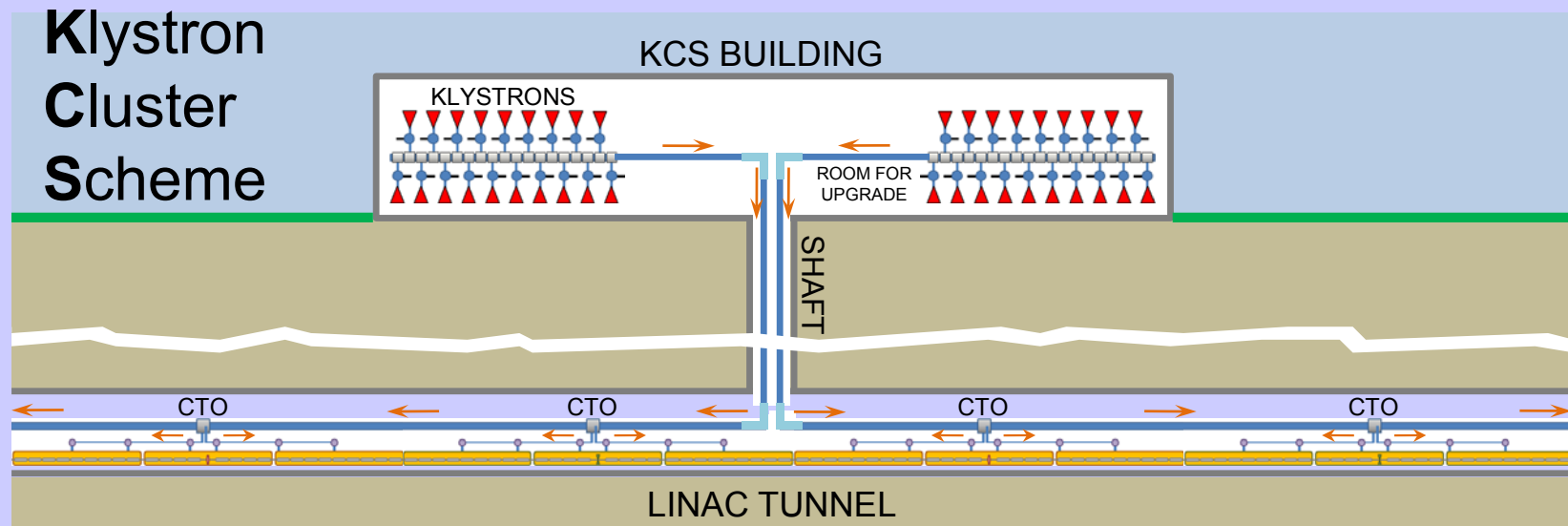
10MW MB
Klystron

RF Power Distribution (in tunnel)



- One 'source' drives many cavities (26/39)
- Power distribution system divides and distributes power to individual cavities
- Automated adjustment (splitters, phase shifters) allow individual adjustment of power to each cavity
- Can be tailored to accommodate the expected $\pm 20\%$ in cavity gradient performance
- Remote adjustability gives flexibility and maximises energy reach – but at a cost.

Site Dependence I: KCS



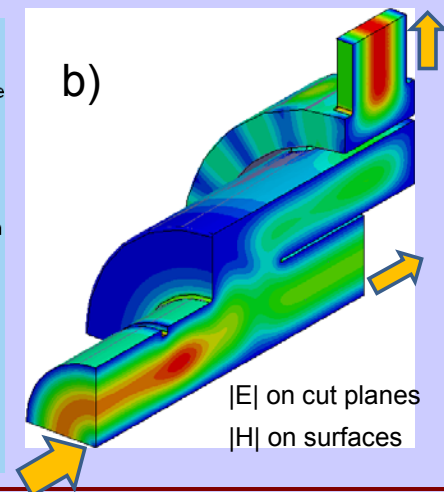
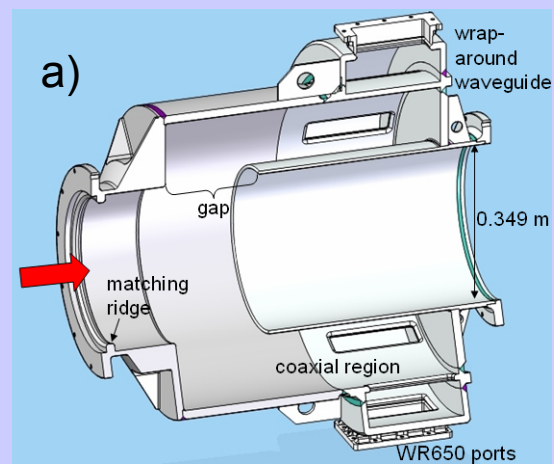
Novel system

35×10 MW MBK → 350 MW

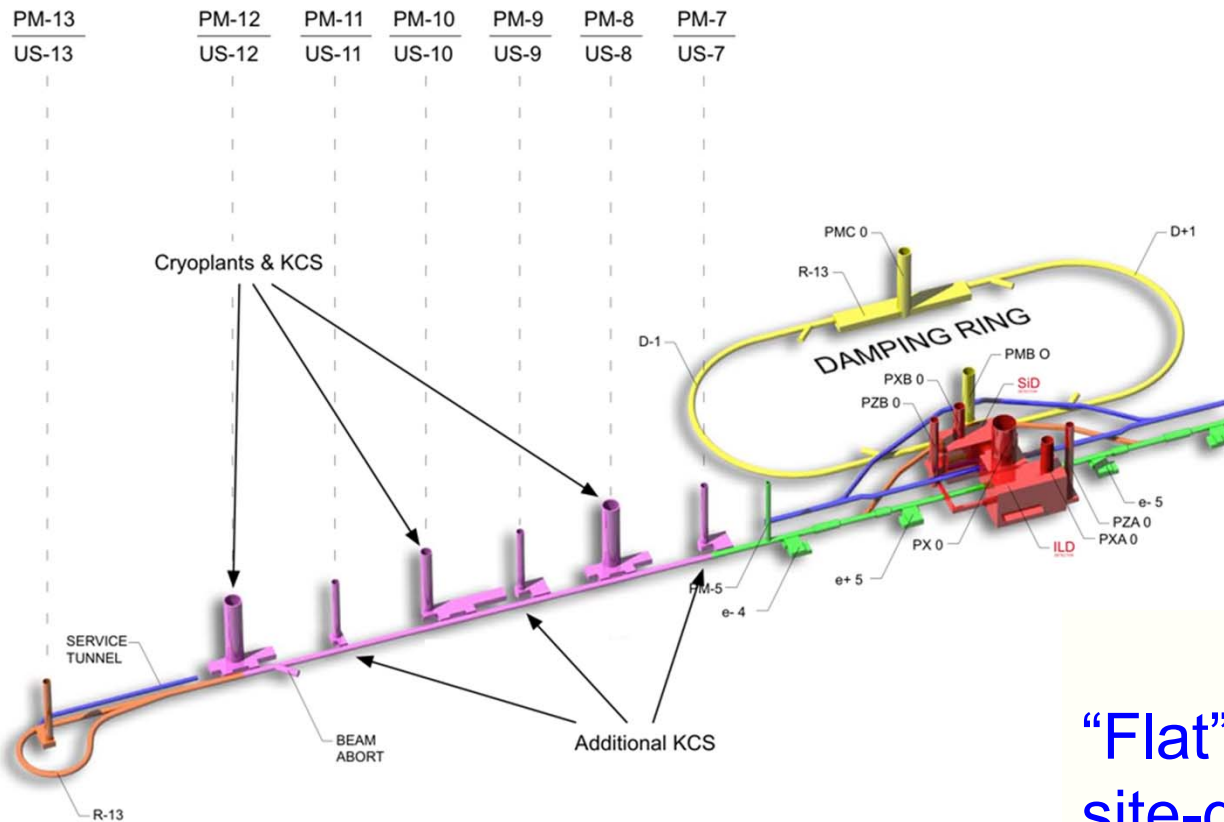
Feeds ~1 km of linac via over-moded circular WG (∅ 48 cm)

~8 MW 'taped-off' every 26 cavities

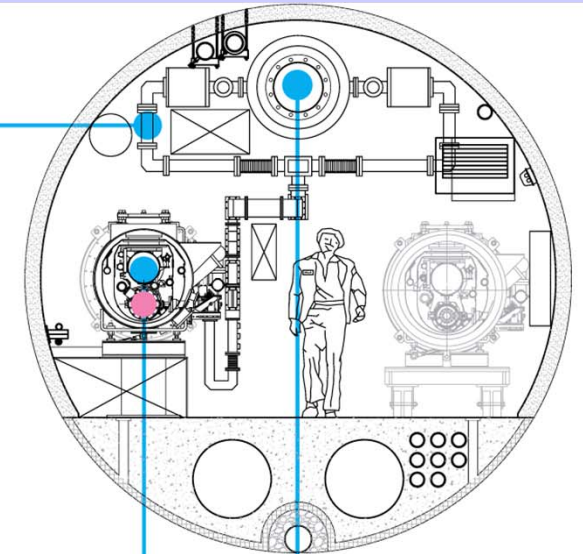
Special Coaxial Tap-Offs (CTO) used for both combining and splitting



Site Dependence I: KCS



waveguide distribution



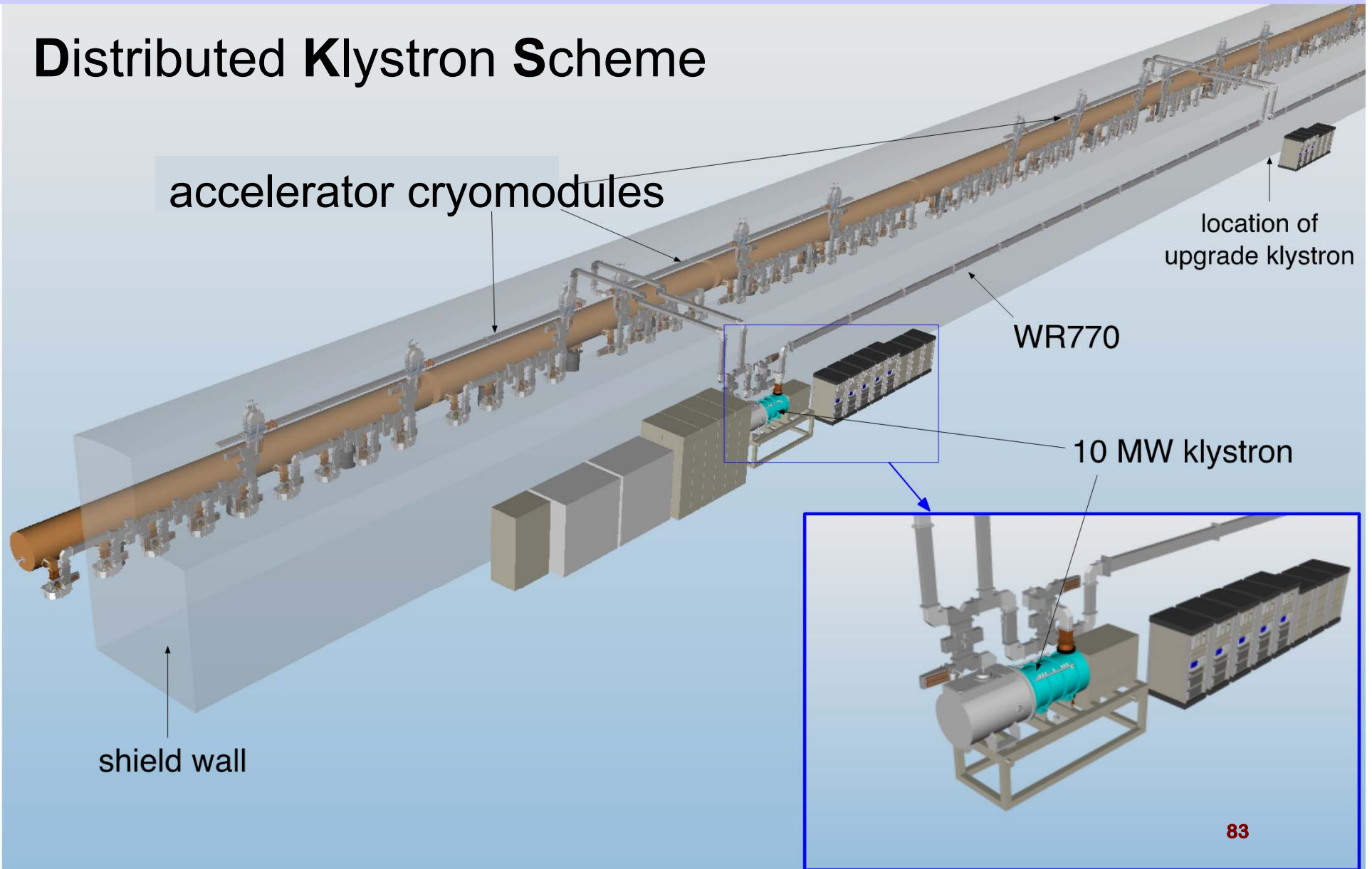
Over-moded
KCS waveguide

installed
cryomodule

“Flat” topography
site-dependent design

Site Dependence II: DKS

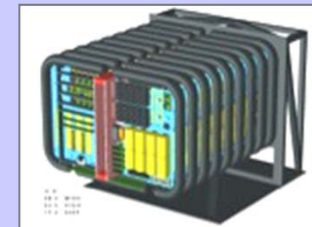
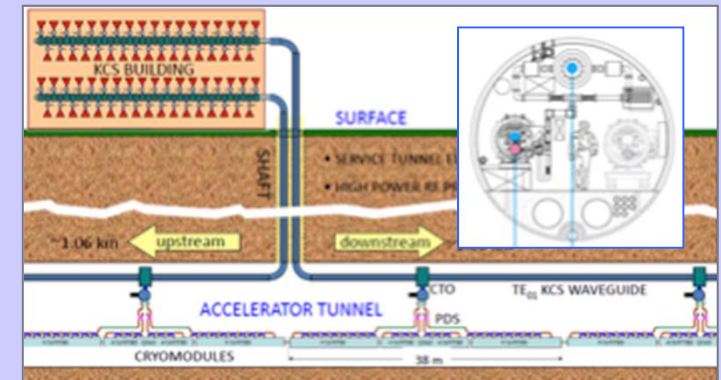
Distributed Klystron Scheme



H LRF Power Distribution Design

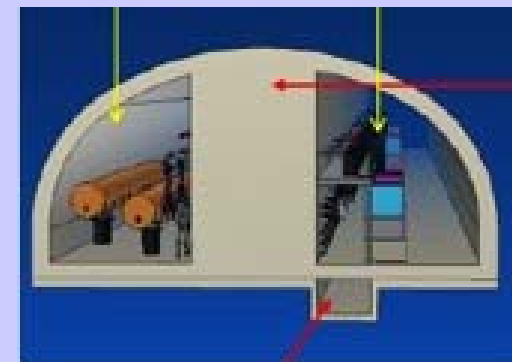
Klystron Cluster Scheme (KCS)

- Marx Modulators
- Clusters of klystrons
($2 \times \sim 30$ 10-MW MBK) on surface
- RF power distribution via major waveguide (300 MW)



Distributed Klystron Scheme (DKS)

- Marx modulator
- 10-MW MBK per 39 cavities
- Everything in tunnel



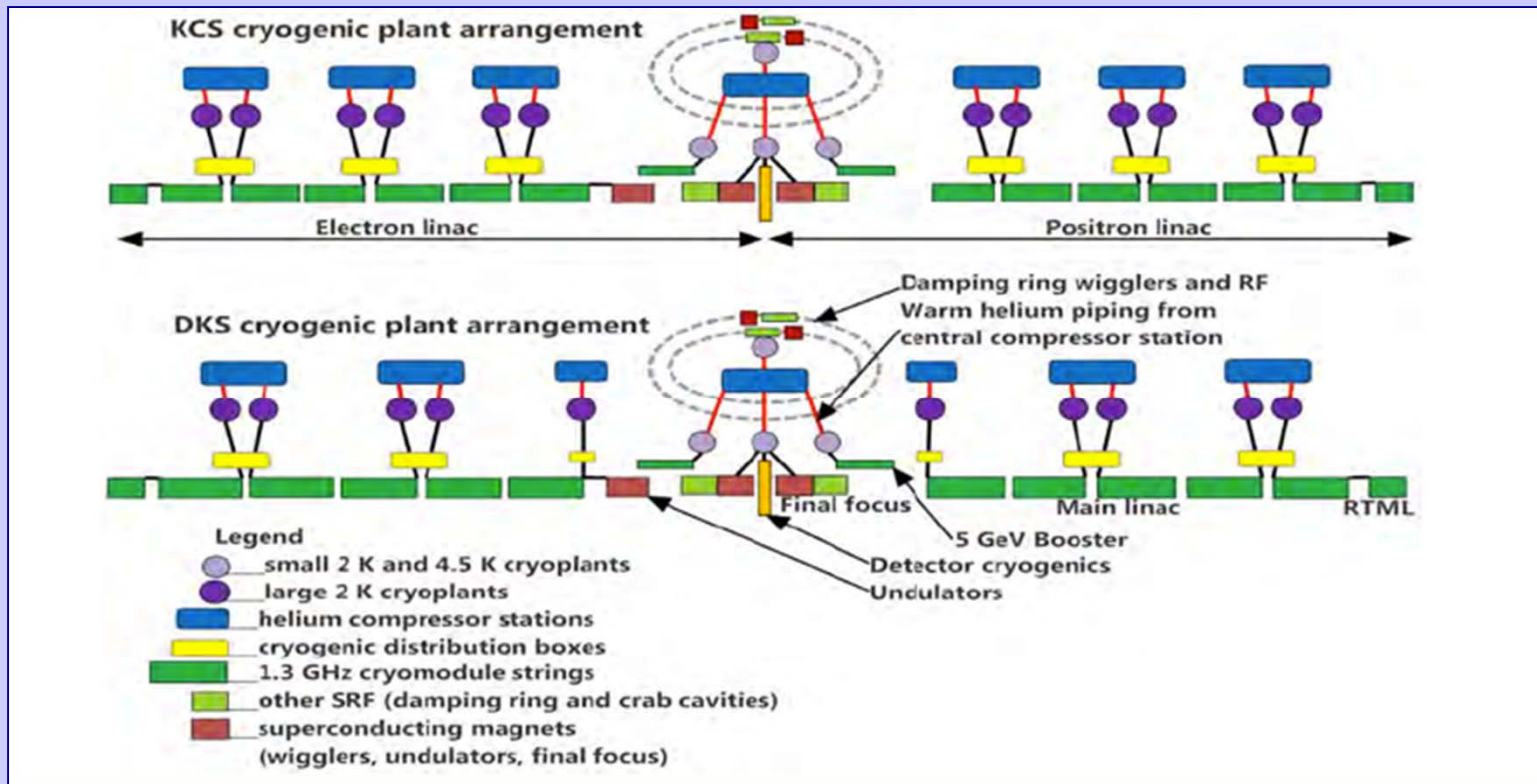
Slide 84

NJW1

Will mention verbally the on-going SLAC R&D (and recent high-power result) and that DRFS concept will be tested at S1G.

Nicholas Walker, 10/4/2010

Cryogenics Designs

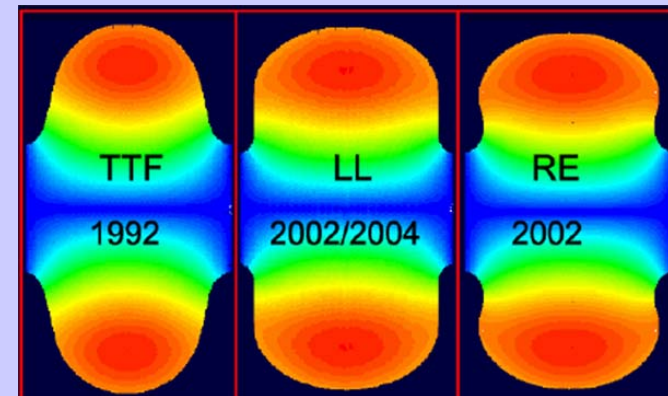


Volumes	Numbers	Liq. He (L) equivalent	Tevatron eq.	LHC Eq.
One module		346.1		
String	12 modules	4,153	0.1	
Cryo. unit	14-16 strings	62,992	1.0	0.1
ILC ML	2 x 5 cryo. units	630,261	10.5	0.9

Global Plan for SCRF R&D

Year	07	2008	2009	2010	2011	2012
Phase	TDP-1			TDP-2		
Cavity Gradient in v. test to reach 35 MV/m	→ Yield 50%			→ Yield 90%		
Cavity-string to reach 31.5 MV/m, with one-cryomodule		Global effort for string assembly and test (DESY, FNAL, INFN, KEK)			We are here	
System Test with beam acceleration		FLASH (DESY) , NML/ASTA (FNAL) QB, STF2 (KEK)				
Preparation for Industrialization				Production Technology R&D		
Communication with industry:	1 st Visit Vendors (2009), Organize Workshop (2010) 2 nd visit and communication, Organize 2 nd workshop (2011) 3 rd communication and study contracted with selected vendors (2011-2012)					

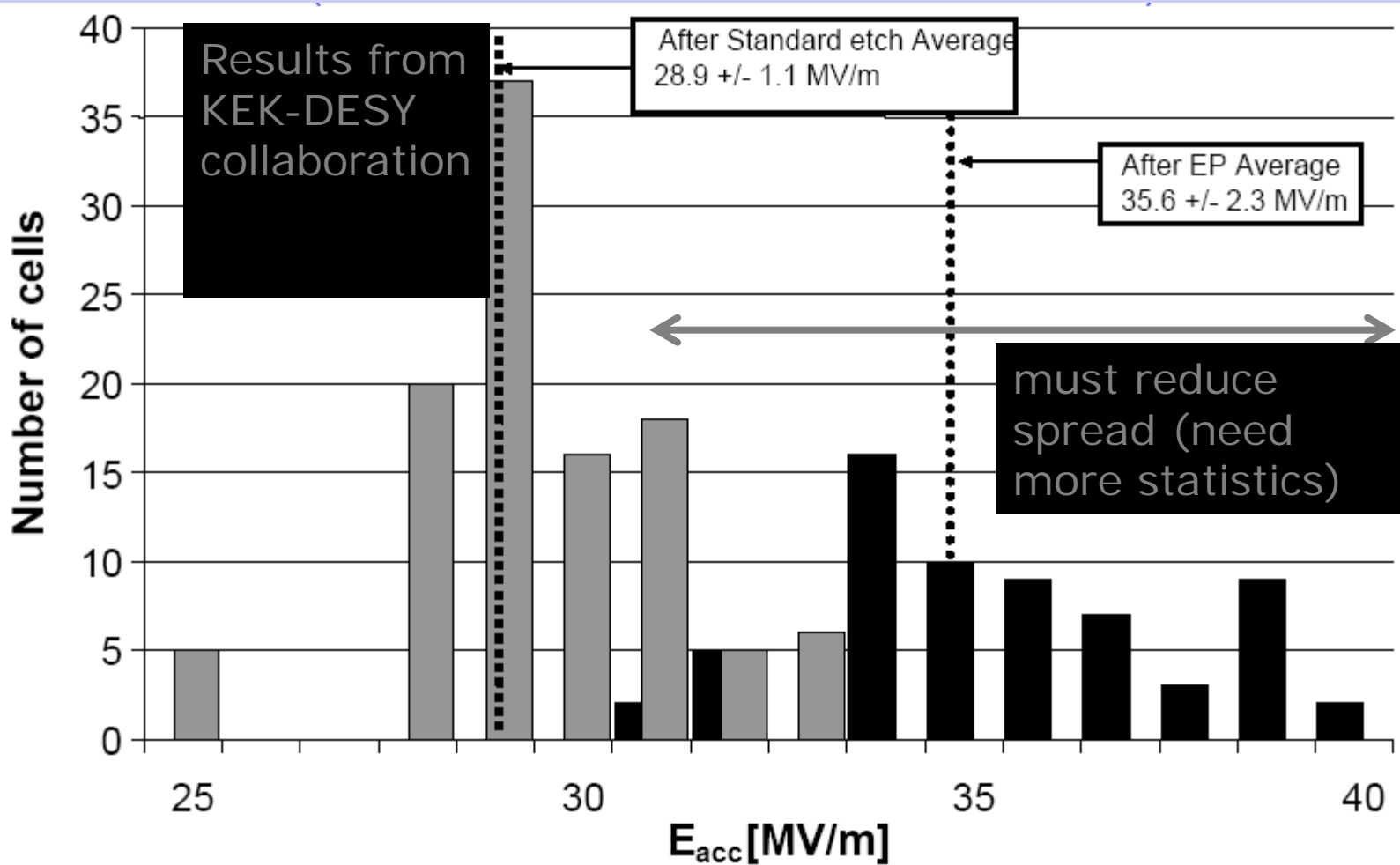
Superconducting RF Cavities



**High Gradient Accelerator
35 MV/meter -- 40 km linear collider**

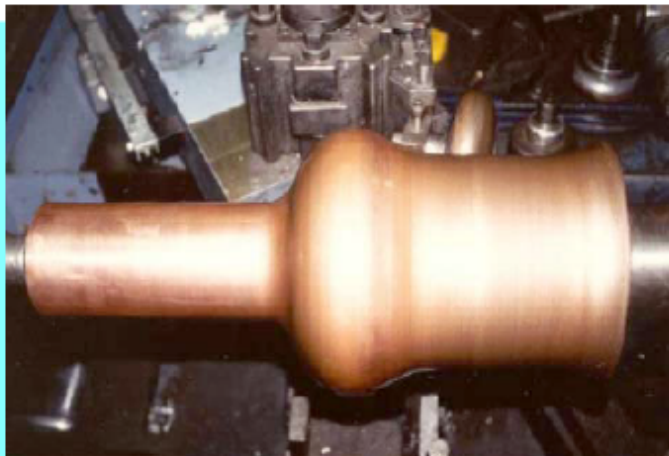
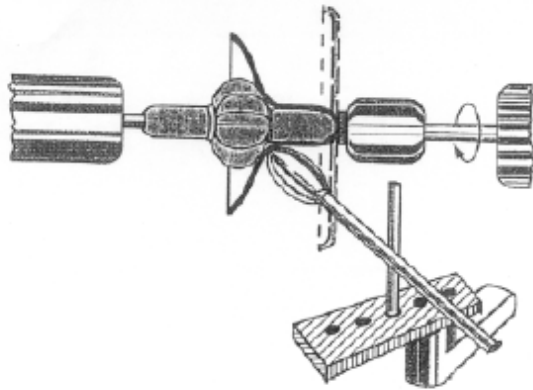
Gradient

single-cell measurements (in nine-cell cavities)

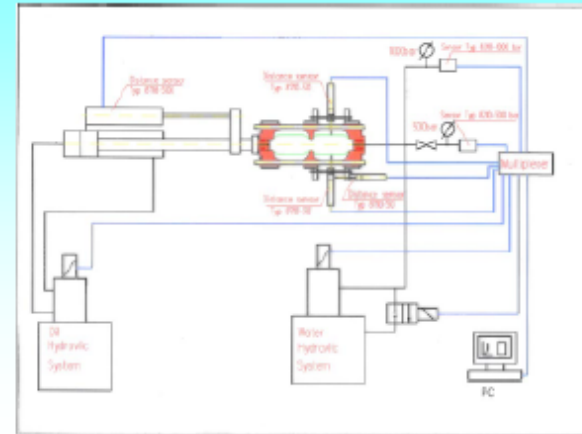


Improved Fabrication

Spinning (V.Palmieri, INFN Legnaro)



Hydroforming, DESY, KEK



Improved Processing Electropolishing

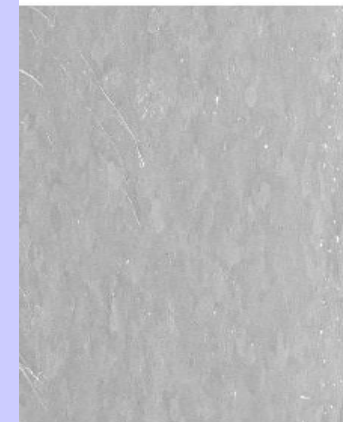
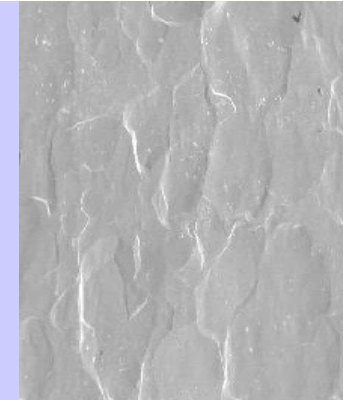


KEK / Nomura EP

DESY EP

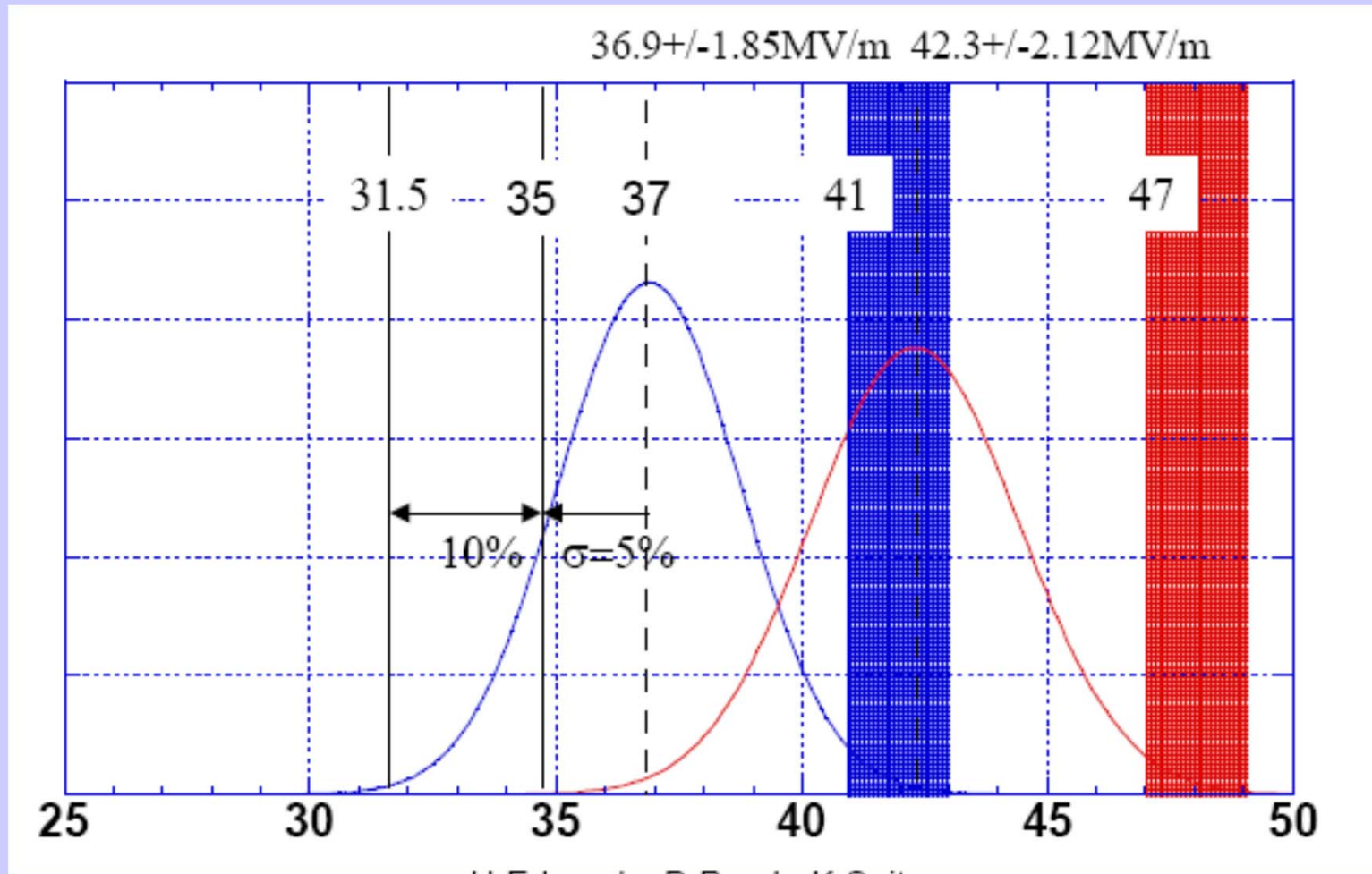


Chemical Polish



Electro Polish

Baseline Gradient



The ILC SCRF Cavity

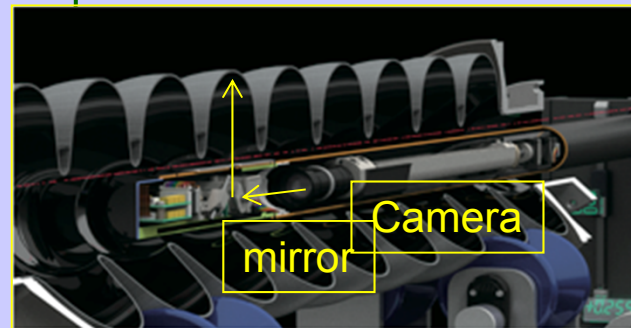


Figure 1.2-1: A TESLA nine-cell 1.3 GHz superconducting niobium cavity.

- Achieve high gradient (35MV/m); develop multiple vendors; make cost effective, etc
- Focus is on high gradient; production yields; cryogenic losses; radiation; system performance

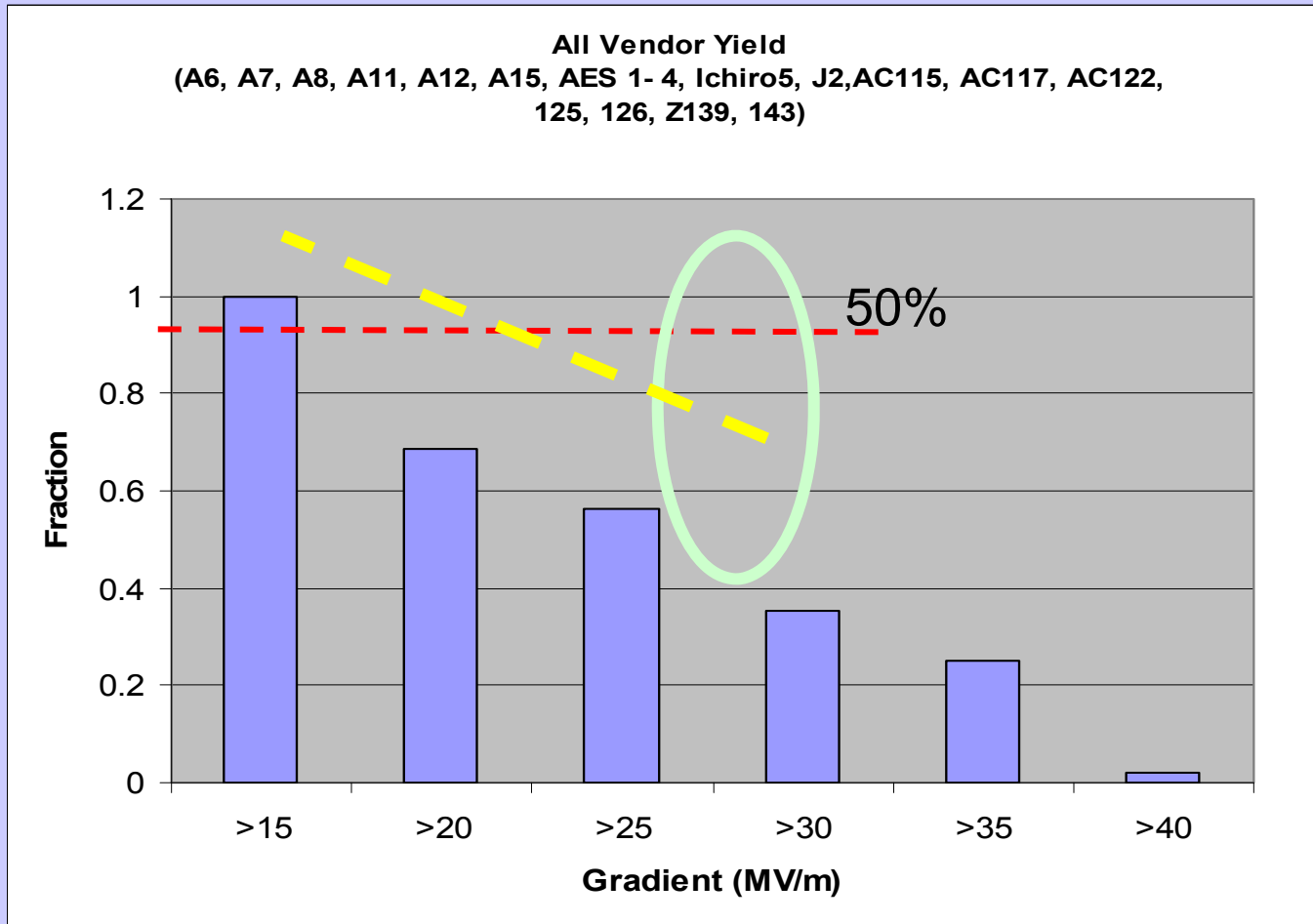
Cavity R&D Efforts

- **Fabrication:**
 - Forming and welding (EBW)
- **Surface Process:**
 - Chemical etching
 - Electro-polishing
 - Cleaning
 - Ethanol, Detergent, Micro-EP
 - High pressure rinsing
- **Inspection/Tests:**
 - Optical Inspection (warm)
 - Tests and thermometry (cold)



Cavity Process Yield in 2008

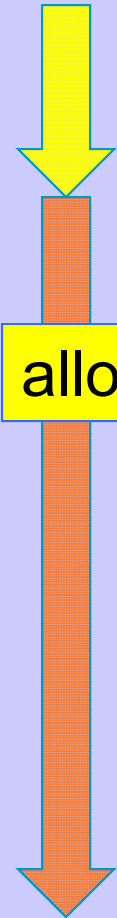
Process Yield: ~ **23 %** @ 35 MV/m, based on 48 Tests for 19 cavities



-
Manufactured by ACCEL, AES, Zanon, KEK (Ichiro-type), and JLab

Tested at DESY and JLab

Standard Procedure Established



allow twice

	Standard Fabrication/Process
Fabrication	Nb-sheet purchasing
	Component Fabrication
	Cavity assembly with EBW
Process	EP-1 (~150um)
	Ultrasonic degreasing with detergent, or ethanol rinse
	High-pressure pure-water rinsing
	Hydrogen degassing at > 600 C
	Field flatness tuning
	EP-2 (~20um)
	Ultrasonic degreasing or ethanol (or EP 5 um with fresh acid)
	High-pressure pure-water rinsing
	Antenna Assembly
	Baking at 120 C
Cold Test (vertical test)	Performance Test with temperature and mode measurement

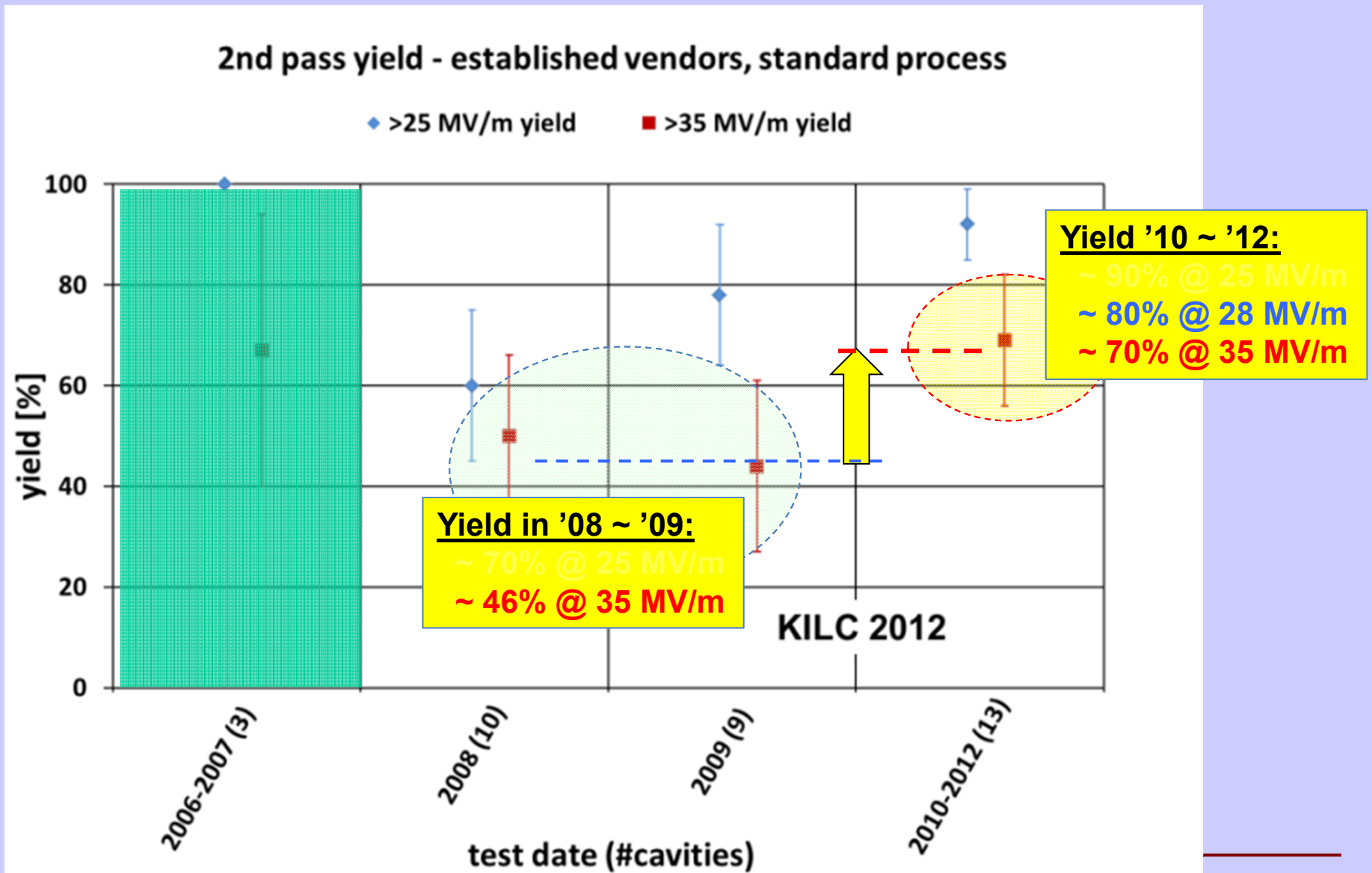
Fabrication

- Material
- [EBW](#)
- Shape

Process

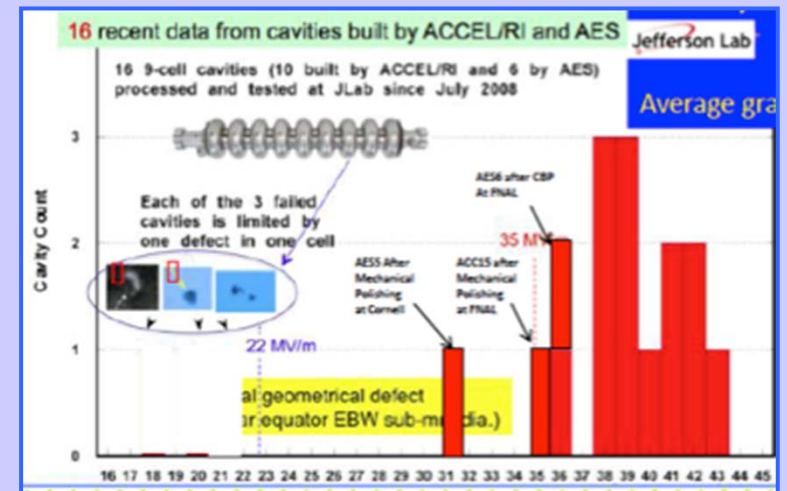
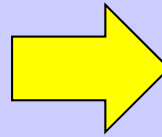
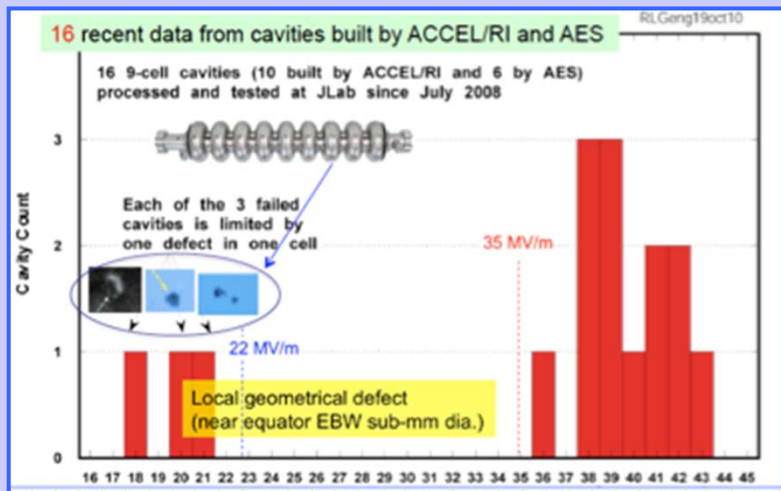
- [Electro-Polishing](#)
- Ethanol Rinsing or
- Ultra sonic. + Detergent Rins.
- High Pr. Pure Water cleaning

Yearly Progress in Cavity Gradient Yield



Experience

JLab, Fermilab, Cornell Collaboration



- **Type-A:** quench limit occurs in a gradient range of < 25 MV/m.
 - Often correlated with sub-mm sized geometrical defects at or near the equator EB welding.
 - Repeated EP has no or little effect in improving the quench limit, suggesting the permanent nature of these defects
- **Type-B:** quench limit occurs at a gradient > 25 MV/m.
 - Normally no observable feature at the quench site
 - Often, a second EP effectively improves the quench limit to > 30 MV/m.

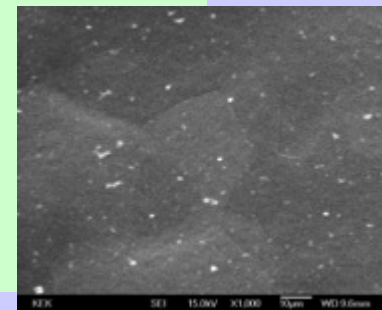
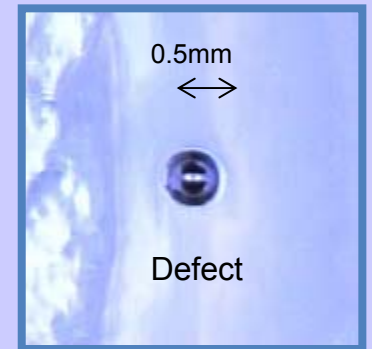
Reasons to limit the field gradient

A: Caused in Fabrication

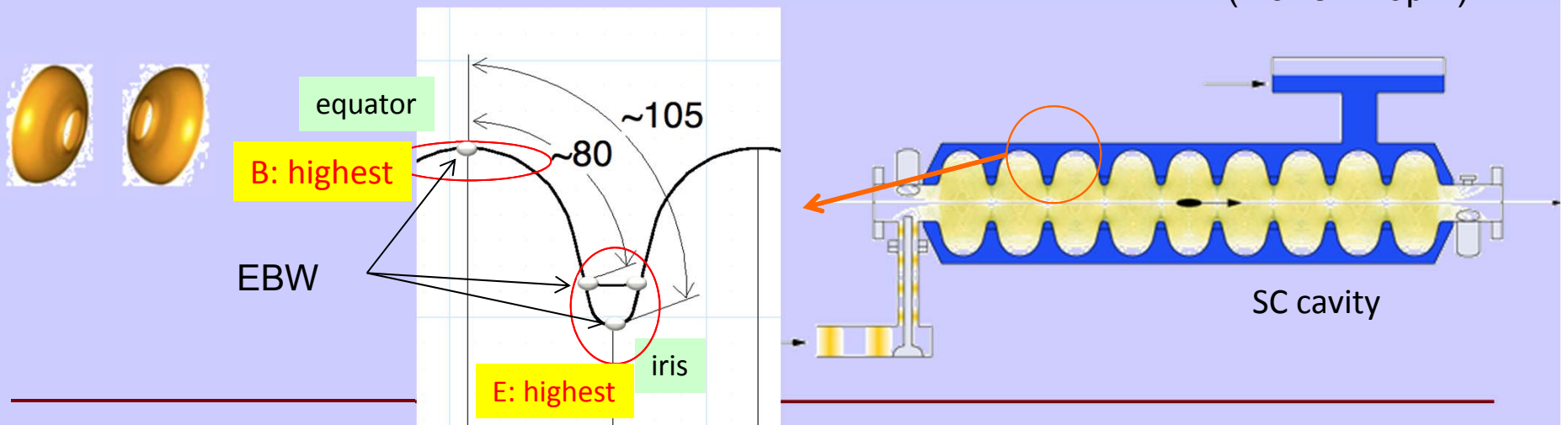
--> Defect in material and from EBW

B: Caused in Surface Treatment

--> Enhancement of material defect
--> Residual contamination



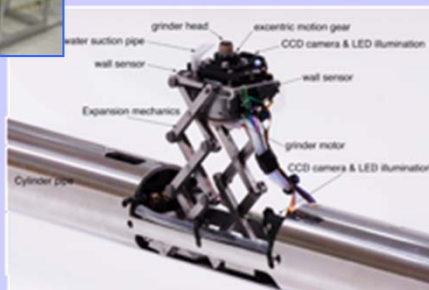
Contamination on Nb surface
(~ a few 10µm)



Inspection and Repairing Technology may improve the Yield

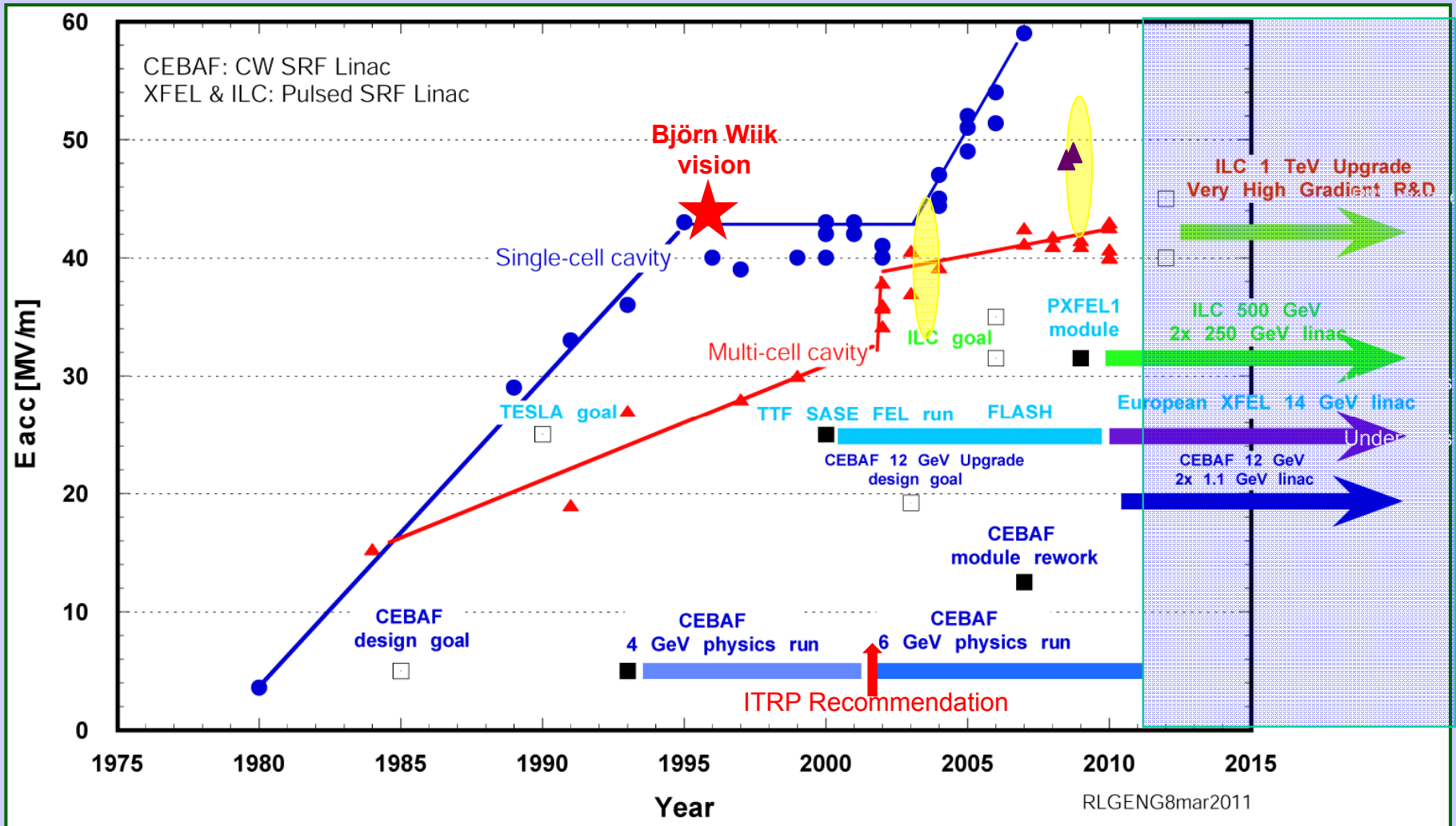
Technology in progress:

- Localization during test
+ Optical inspection
+ Repairing



Cavity	Repaired at (EP/ MT/ LG)	Tested at	Bef.	Aft.	Year
AES-5	Cornell (EP)	JLab	20	31	2010
AES-6	FNAL (Tumbling)	JLab	21	36	2011
ACC-15	FNAL (Tumbling)	JLab/FNAL	18	35	2011?
LG#1	JLab-KEK (LG)	JLab	31	(42)	2010?
MHI-08	KEK (LG)	KEK	16	27	2009
MHI-14	KEK (LG)	KEK	13	37	2011
MHI-15-1	KEK (LG)	KEK	23	33	2011
MHI-15-2	KEK (LG)	KEK	29	36	2011
MHI-15-3	KEK (LG)	KEK	18	36	2012
MHI-16	KEK (LG)	KEK	21	34	2012
MHI-19	KEK (LG)	KEK	26	37	2012
HIT-2	KEK (LG)	KEK	35	41	2012

SCRF Cavity Gradient Progress



Global Plan for SCRF R&D

Year	07	2008	2009	2010	2011	2012
Phase	TDP-1			TDP-2		
Cavity Gradient in v. test to reach 35 MV/m	→ Yield 50%			→ Yield 90%		
Cavity-string to reach 31.5 MV/m, with one-cryomodule		Global effort for string assembly and test (DESY, FNAL, INFN, KEK)			We are here	
System Test with beam acceleration		FLASH (DESY) , NML/ASTA (FNAL) QB, STF2 (KEK)				
Preparation for Industrialization		Production Technology R&D				
Communication with industry:	1 st Visit Vendors (2009), Organize Workshop (2010) 2 nd visit and communication, Organize 2 nd workshop (2011) 3 rd communication and study contracted with selected vendors (2011-2012)					

SCRF Accelerator Test Facilities

- In progress for SCRF beam accelerator



FLASH@DESY



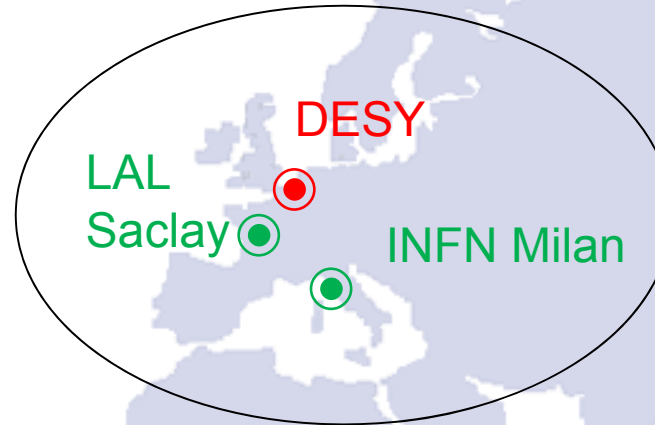
STF@KEK



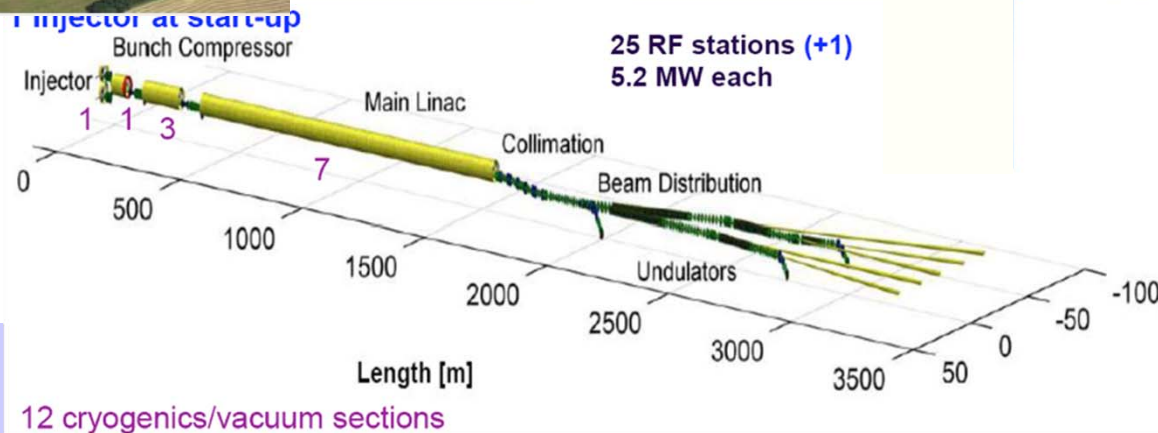
ASTA@FNAL

European XFEL

XFEL
X-Ray Free-Electron Laser



- 17.5 GeV (20 GeV)
- 100 Cryomodules
- 800 cavities
- Gradient:
 - 23.5 MV/m
 - (28 MV/m)



- Industrialisation & mass production
 - 1 CM / week

• “In-kind”
international
model

Progress in SCRF System Tests

• DESY: FLASH

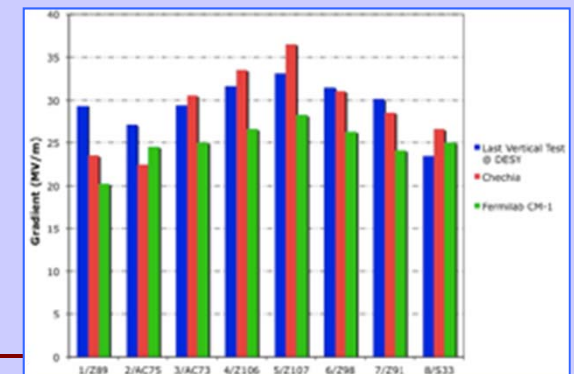
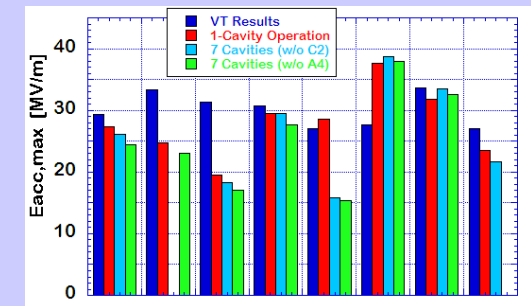
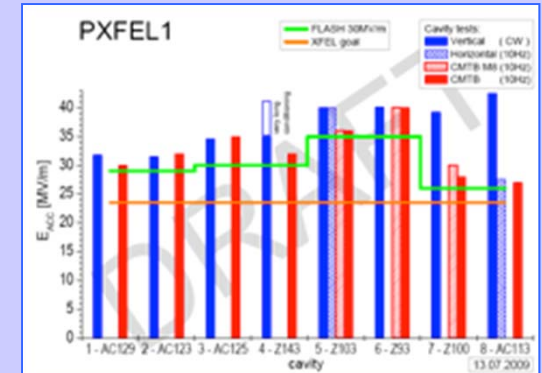
- SRF-CM string + Beam,
 - ACC7/PXFEL1 < 32 MV/m >
- 9 mA beam, 2009
- 800 μ s, 4.5mA beam, 2012

• KEK: STF

- S1-Global: complete, 2010
 - Cavity string : < 26 MV/m >
- Quantum Beam : 1 ms
- CM1 + Beam, in 2014

• FNAL: NML/ASTA

- CM1 test complete
- CM2 operation, in 2013
- CM2 + Beam, beyond 2013



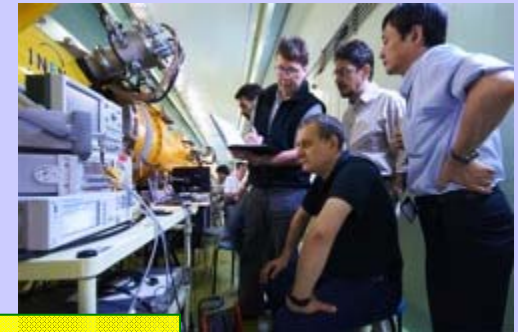
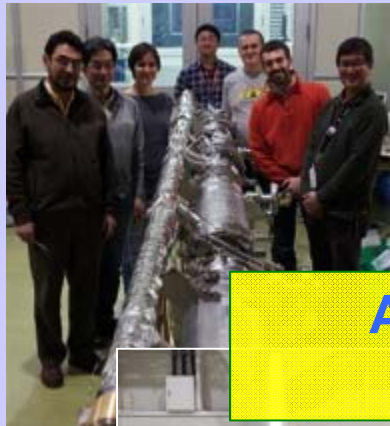
S1-Global Assembly/Test with Global Effort



DESY, FNAL, Jan., 2010



DESY, Sept. 2010



DESY & INFN, July, 2010

A practice for Global Cooperation with Plug-compatibility !

INFN
and
FNAL
Feb.
2010



March, 2010

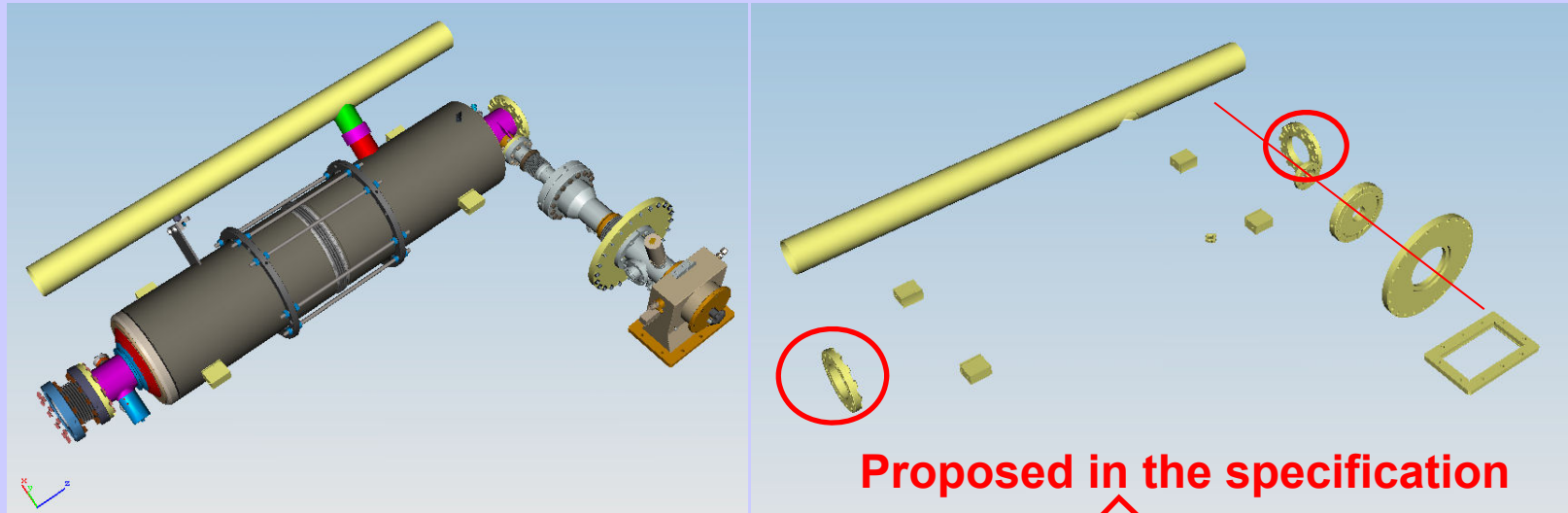


DESY, May, 2010



June, 2010 ~

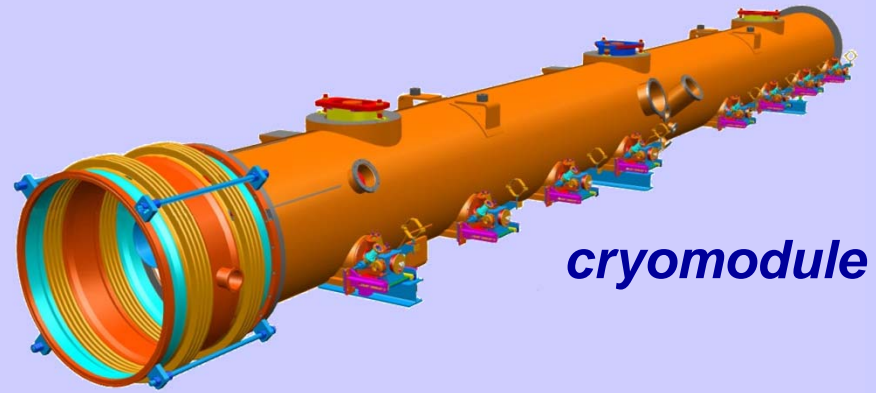
Plug Compatibility Concept



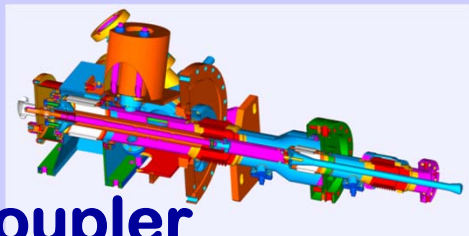
Helium Vessel Body		KEK-STF-BL	KEK-STF-LL	FNAL-T4CM	DESY-XFEL
Helium Jacket	Material	Ti	SUS	Ti	Ti
	Slot length, mm	1337	1337	1326.7	(1382:Type3)
	Distance between beam pipe flanges, m	1258.6	1254.5	1247.4	1283.4
	Distance between bellows flanges, mm	78.4	85.2	80.49 (cold)	
	Outer diameter, mm	242	236	240	240
Beam Pipe Flange	Material	NbTi	Ti	NbTi	NbTi
	Outer diameter, mm	130	140	140	140
	Inner diameter, mm	84	80	82.8	82.8
	Thickness, mm	14	17.5	17.5	17.5
	PCD, bolts	φ115, 16-φ9	φ120, 16-φ9	12, M8 SS studs	12, M8 SS studs
	Sealing	Helicoflex	M-O seal	Al Hex Seals	Hexagonal Al ring
	Distances between the connection surface and input coupler axis	62, -1196.6	58.1, -1213.9	60.6, -1186.8	60.6, -1222.8

Superconducting RF Linac Technology

cavity

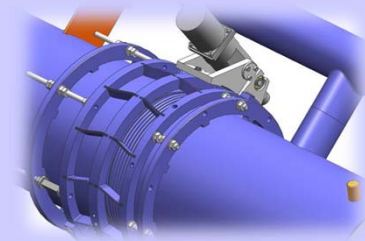


cryomodule



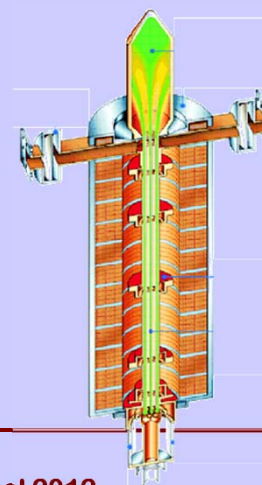
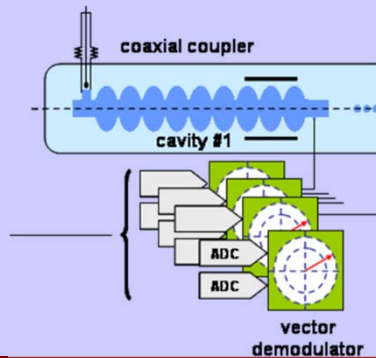
coupler

SCRF Linac
Technology

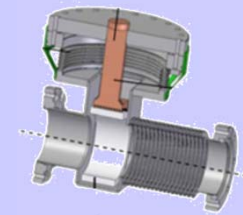


tuner

LLRF



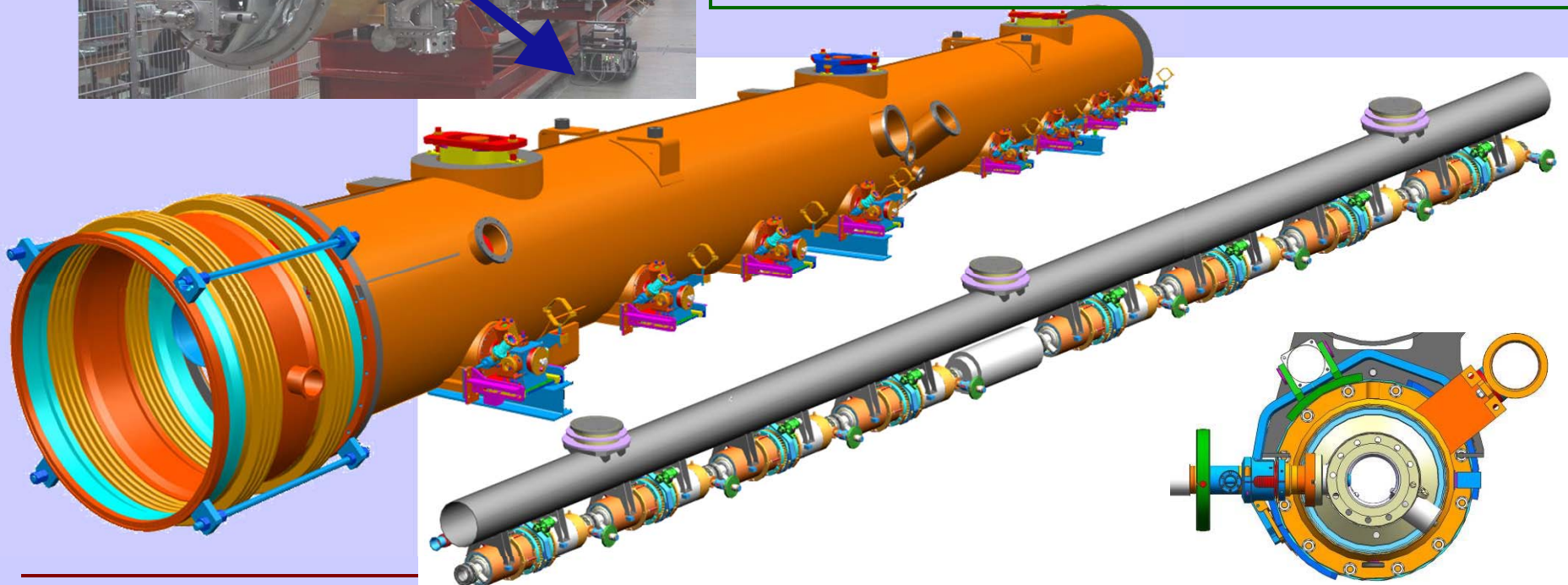
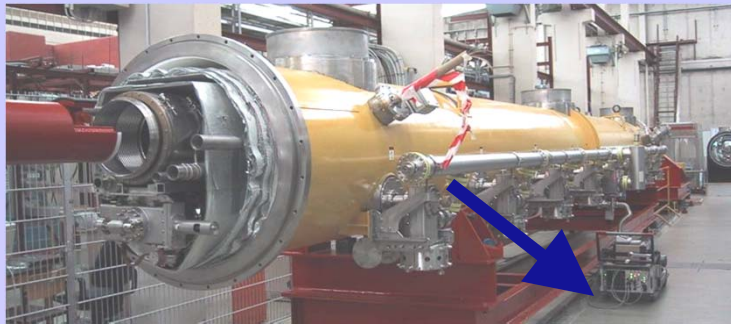
RF



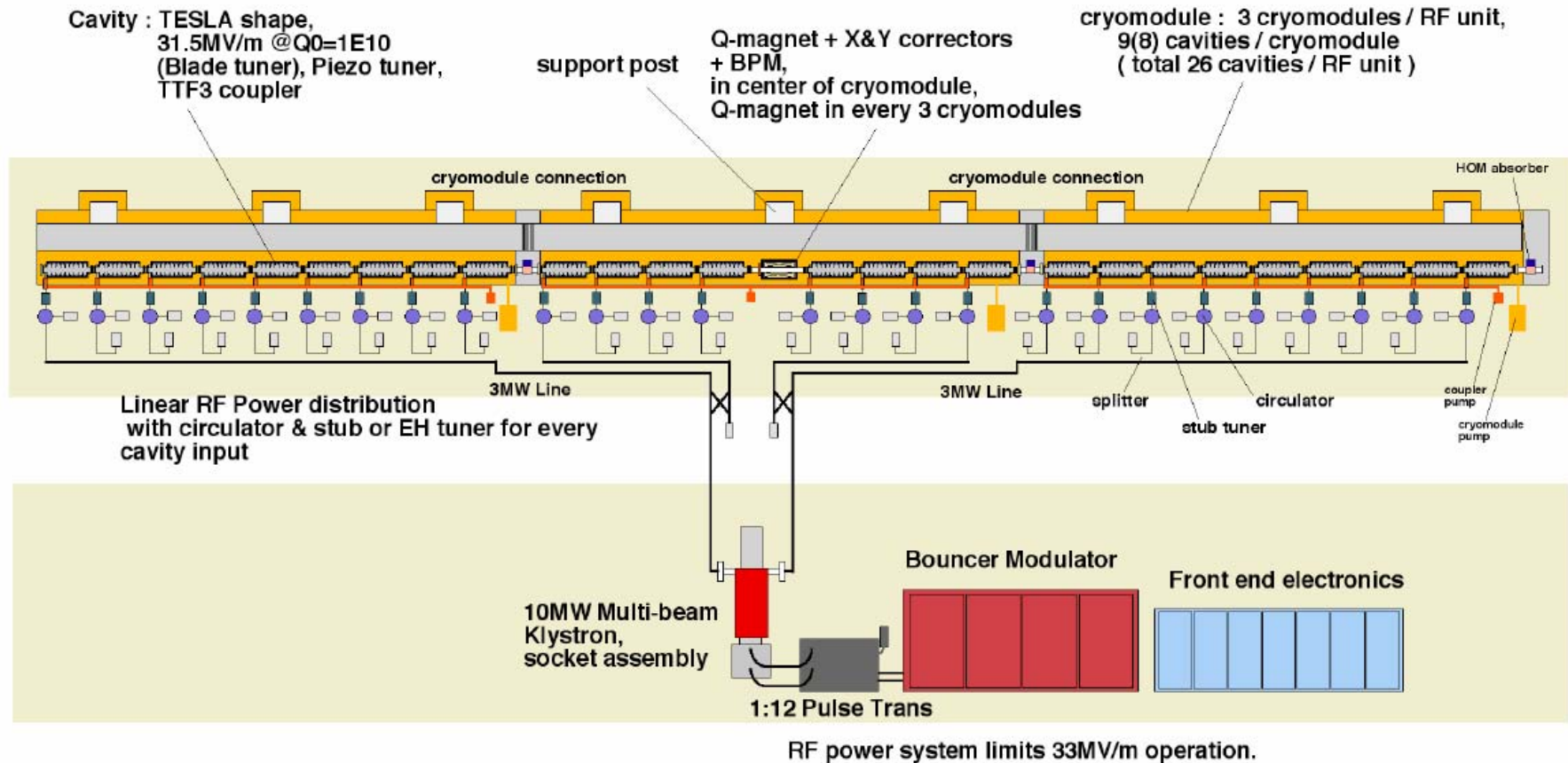
HOMs

ILC Reference Cryomodule

- Developed by INFN for TTF-TESLA
- 3rd generation of improvements
- Many years of successful operation
- Baseline for XFEL and ILC
- Reference for others (Project X, etc)



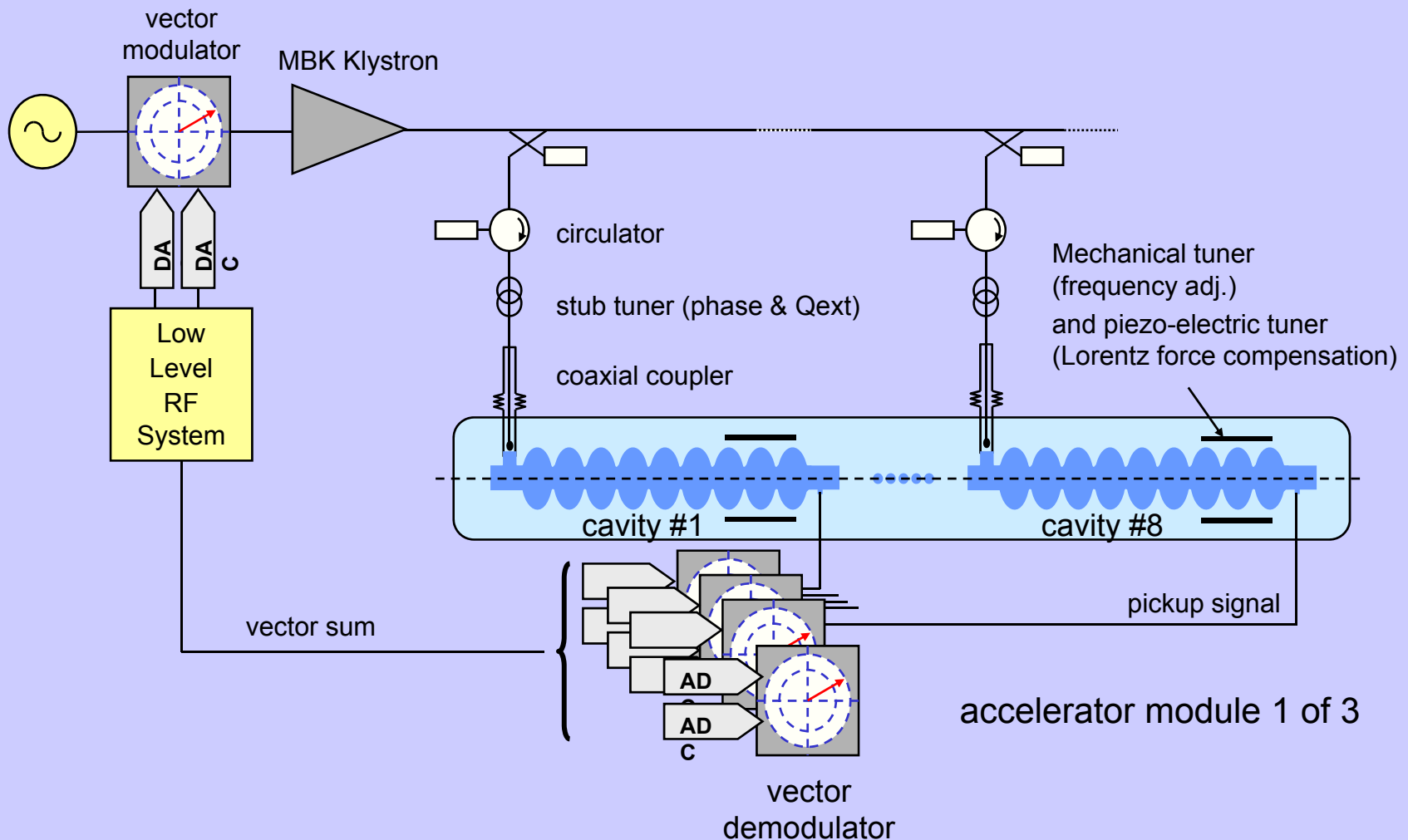
One ILC Linac RF Unit



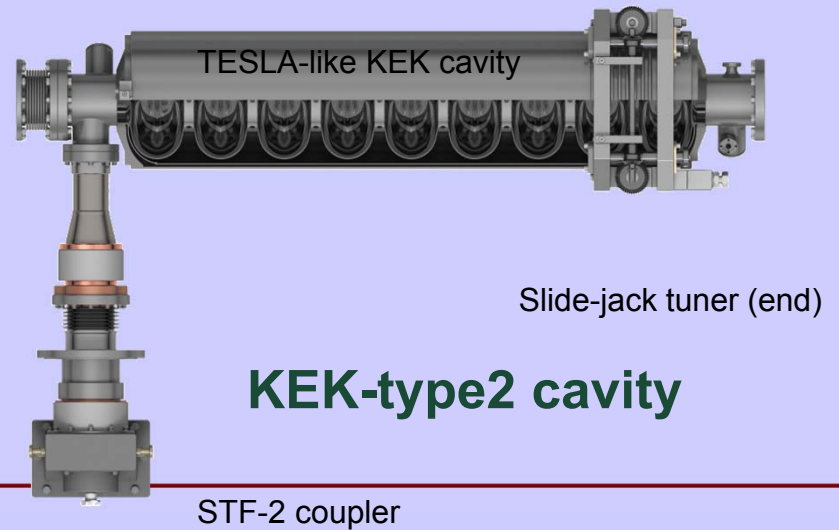
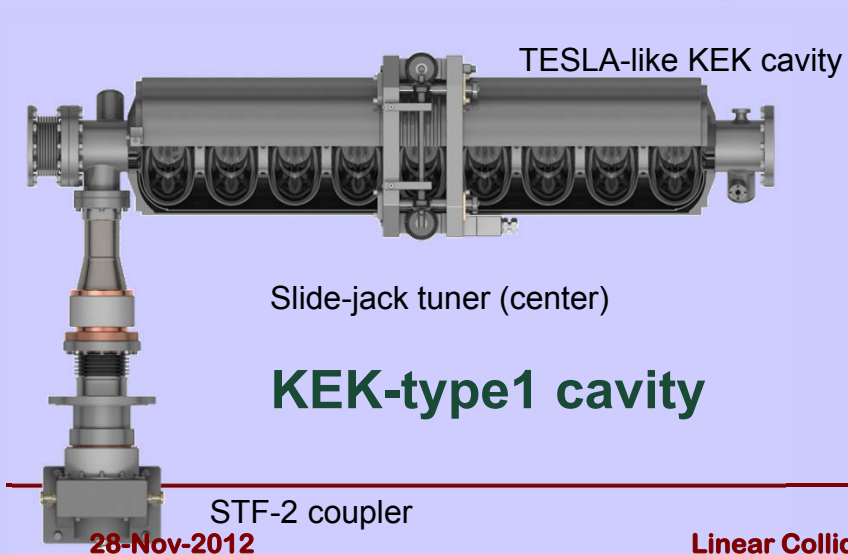
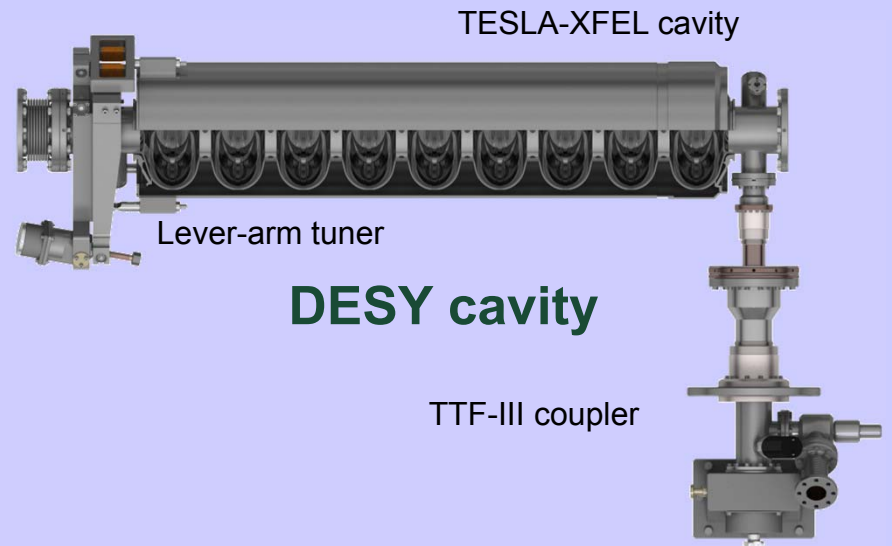
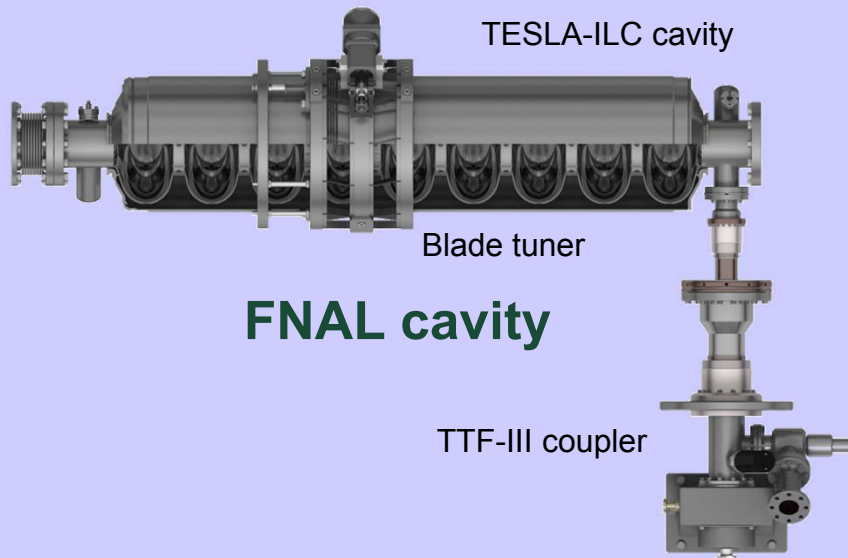
RDR configuration

Standard ILC RF Unit

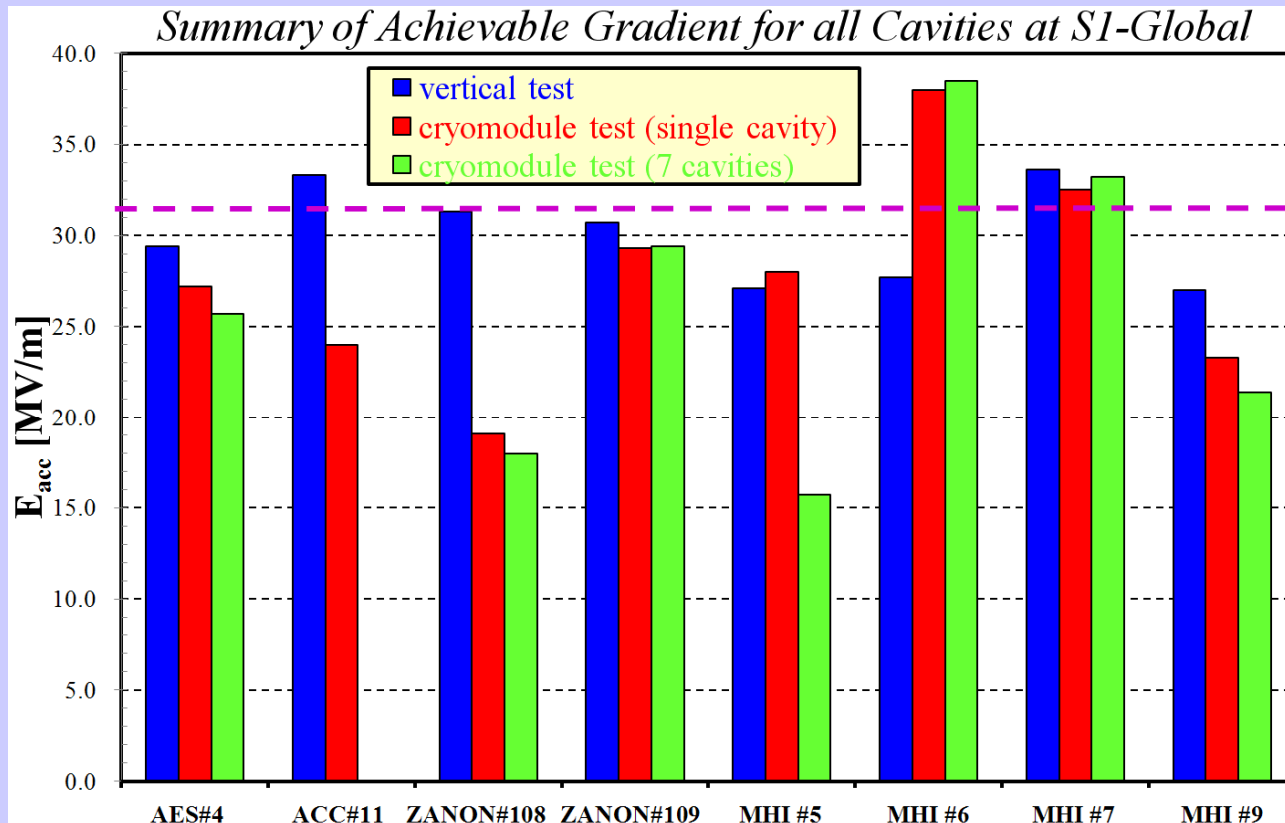
1 klystron for 3 accelerating modules, 9-8-9 nine-cell cavities each



S1-Global Cavity Packages



Cavities Performance:



Gradient

31.5 MV/m

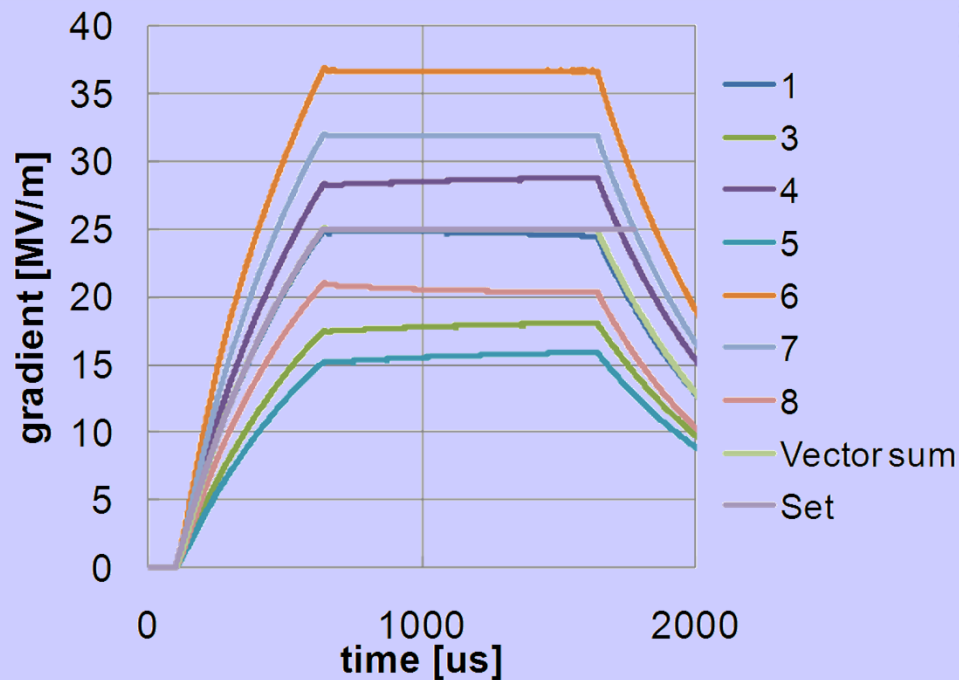
C1 C2 C3 C4 A1 A2 A3 A4

- Before cryomodule installation Average 30.0MV/m
- after cryomodule installation Average 27.7MV/m
- 7 cavities combined operation Average 26.0MV/m

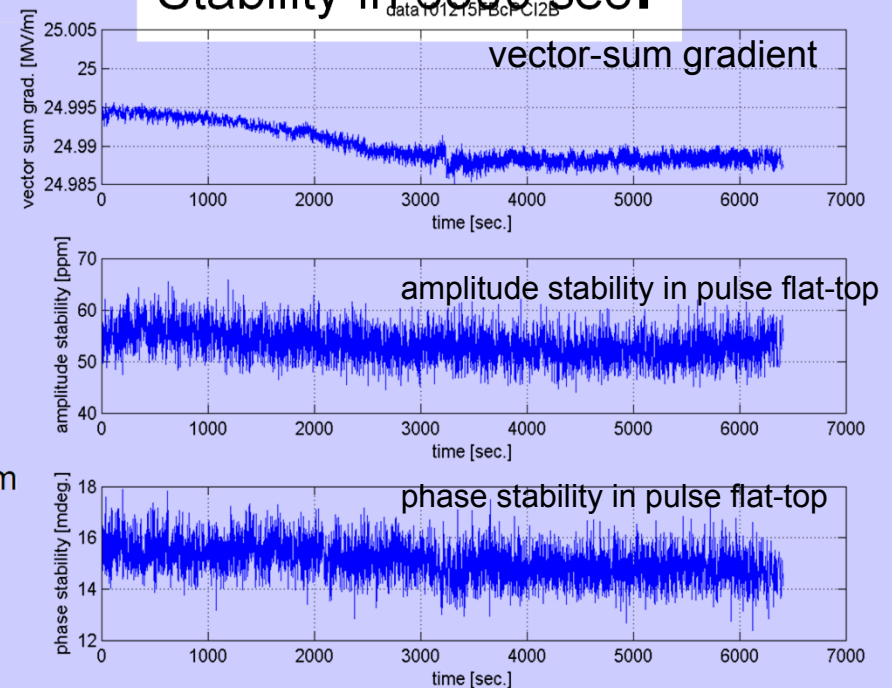
Seven-cavity operation by digital LLRF

LLRF stability study with 7 cavities operation at 25MV/m

Field Waveform of each cavity



Stability in 6300 sec.

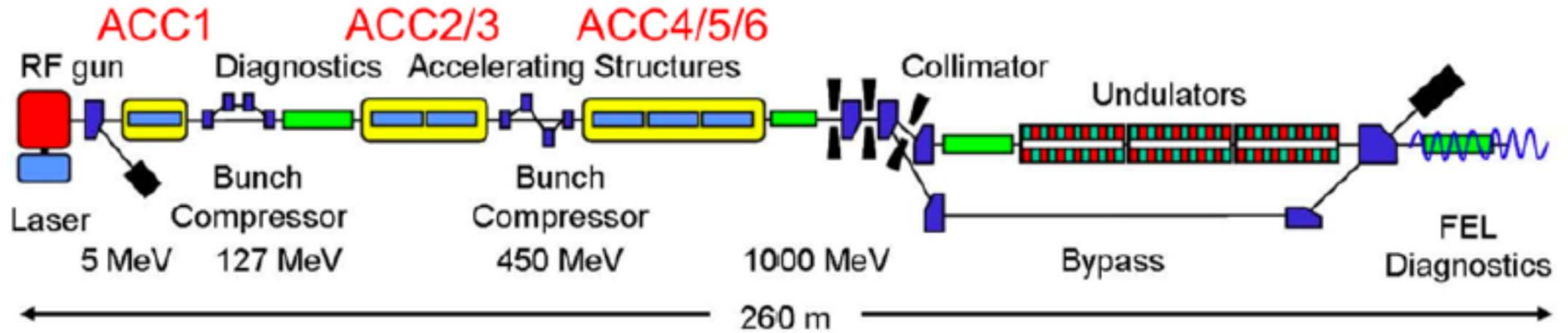


- Vector-sum stability: 24.995MV/m ~ 24.988MV/m (~0.03%)
- Amplitude stability in pulse flat-top: < 60ppm=0.006%rms
- Phase stability in pulse flat-top: < 0.0017 degree.rms



TTF/FLASH 9mA Experiment

Full beam-loading long pulse operation → “S2”

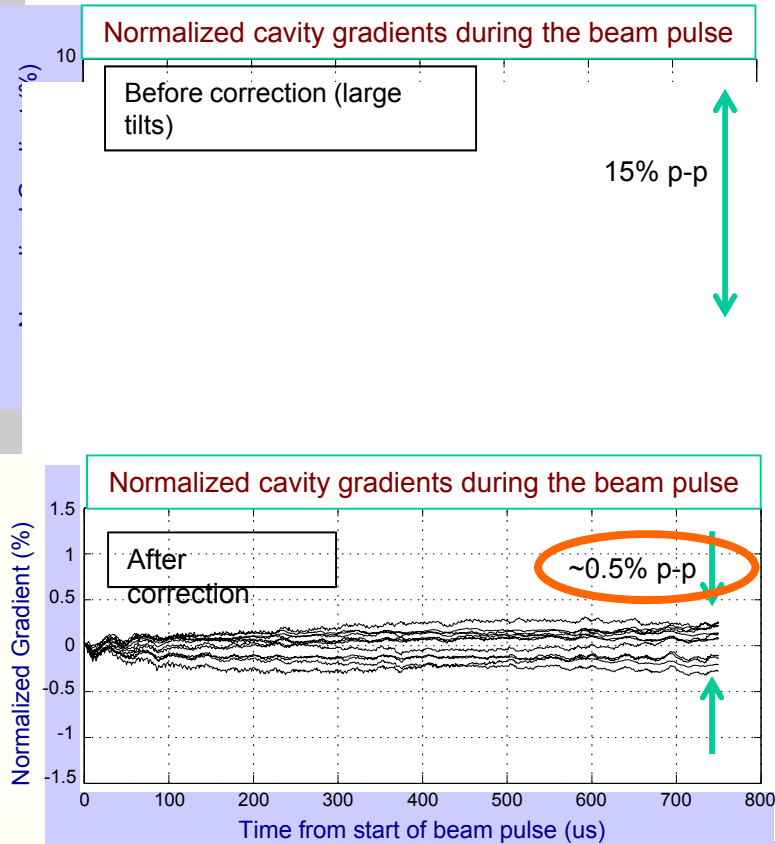


		XFEL	ILC	FLASH design	9mA studies
Bunch charge	nC	1	3.2	1	3
# bunches		3250	2625	7200*	2400
Pulse length	μ s	650	970	800	800
Current	mA	5	9	9	9

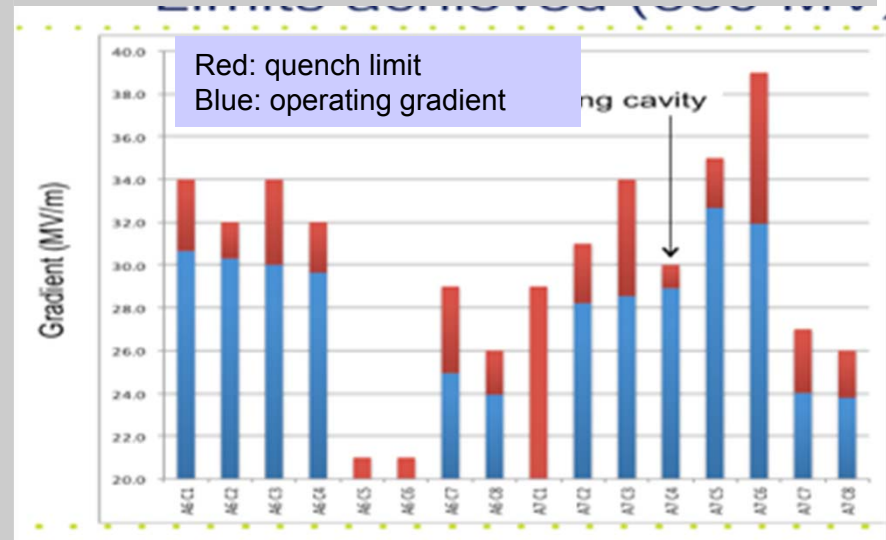
- Stable 800 bunches, 3 nC at 1MHz (800 μ s pulse) for over 15 hours (uninterrupted)
- Several hours ~1600 bunches, ~2.5 nC at 3MHz (530 μ s pulse)
- >2200 bunches @ 3nC (3MHz) for short periods

FLASH 9mA Studies: Beam operation close to cavity gradient limits (4.5mA/800us bunch trains)

Tailored cavity Loaded-Qs to cancel beam-loading induced gradient tilts



Operation at 380MeV on ACC67 (13 cavities)

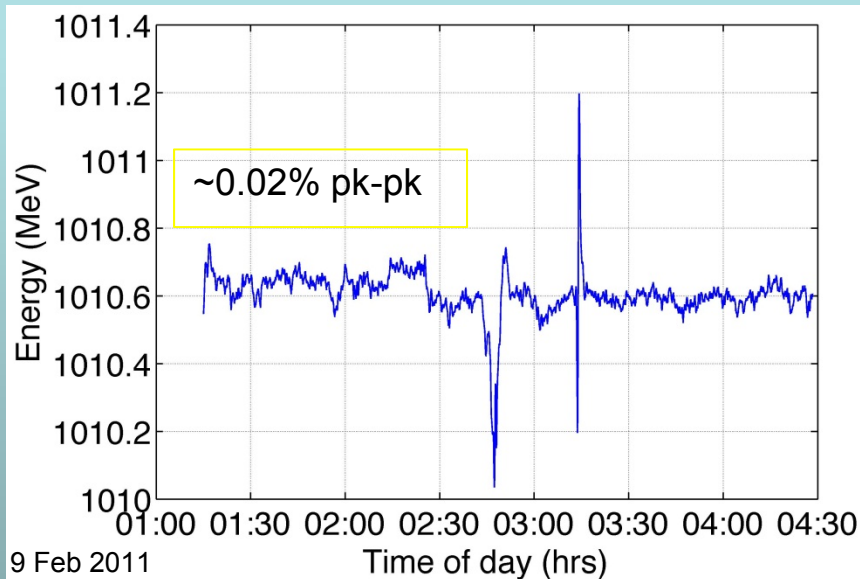


The limiting cavity is within 5% of quench

- Flattened individual gradients to $\ll 1\%$ p-p,
- Several cavities within 10% of quench ,
- ‘Cavity gradient limiter’ to dynamically prevent quenching without turning off the RF.

FLASH: Stability

Energy stability over 3hrs with 4.5mA



- **15 consecutive studies shifts (120hrs), and with no downtime**
- **Time to restore 400us bunch-trains after beam-off studies: ~10mins**
- **Energy stability with beam loading over periods of hours: ~0.02%**
- **Individual cavity “tilts” equally stable**

FLASH 9mA Expt achievements: 2009-mid 2012

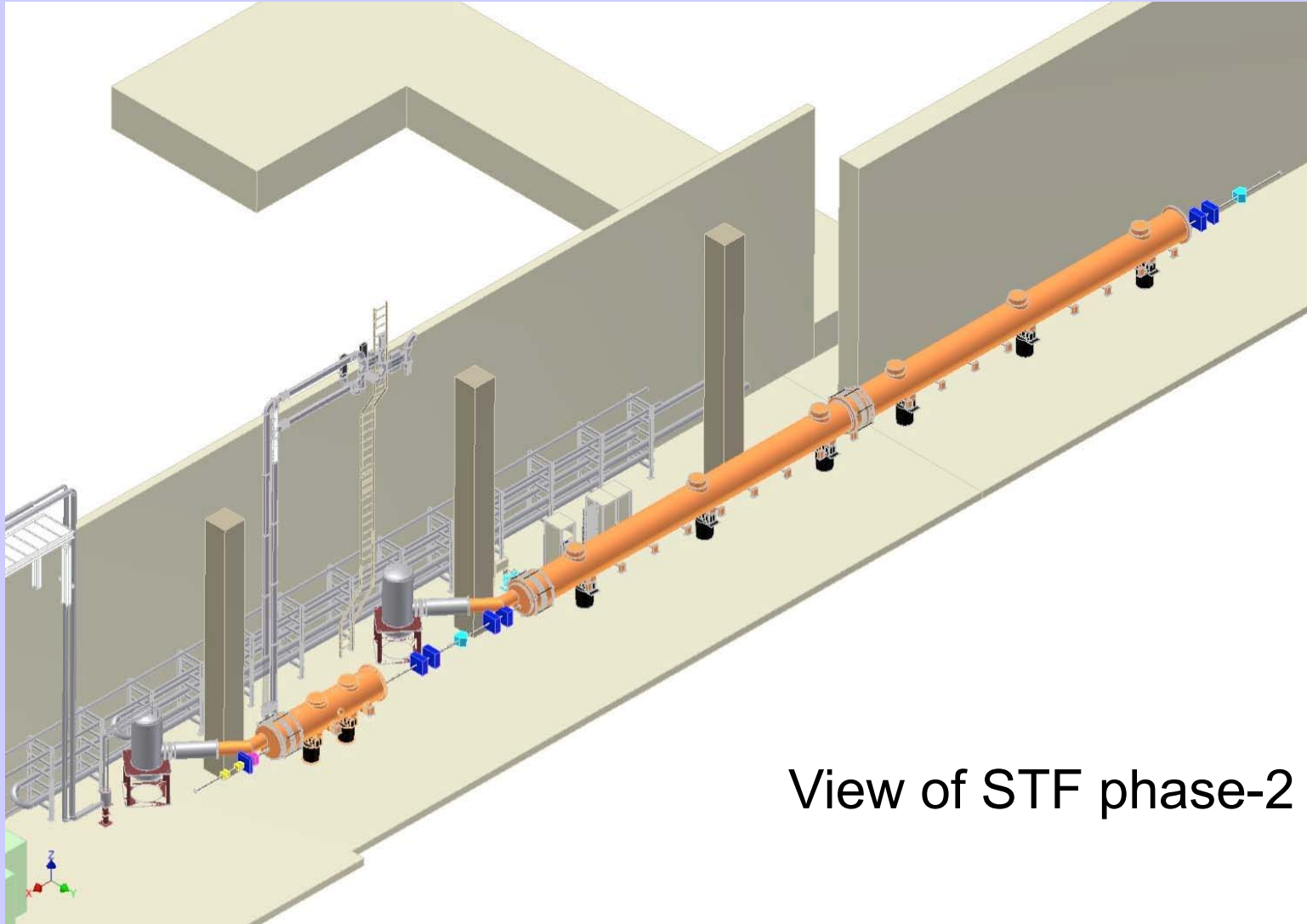
High beam power and long bunch-trains (Sept 2009)

Metric	ILC Goal	Achieved
Macro-pulse current	9mA	9mA
Bunches per pulse	2400 x 3nC (3MHz)	1800 x 3nC 2400 x 2nC
Cavities operating at high gradients, close to quench	31.5MV/m +/-20%	4 cavities > 30MV/m

Gradient operating margins (Feb 2012)

Metric	ILC Goal	Achieved
Cavity gradient flatness (all cavities in vector sum)	2% $\Delta V/V$ (800 μ s, 5.8mA) (800 μ s, 9mA)	<0.3% $\Delta V/V$ (800 μ s, 4.5mA) <i>First tests of automation for Pk/QI control</i>
Gradient operating margin	All cavities operating within 3% of quench limits	Some cavities within ~5% of quench (800 μ s, 4.5mA) <i>First tests of operations strategies for gradients close to quench</i>
Energy Stability	0.1% rms at 250GeV	<0.15% p-p (0.4ms) <0.02% rms (5Hz)

STF Systems Tests at KEK



View of STF phase-2 tunnel

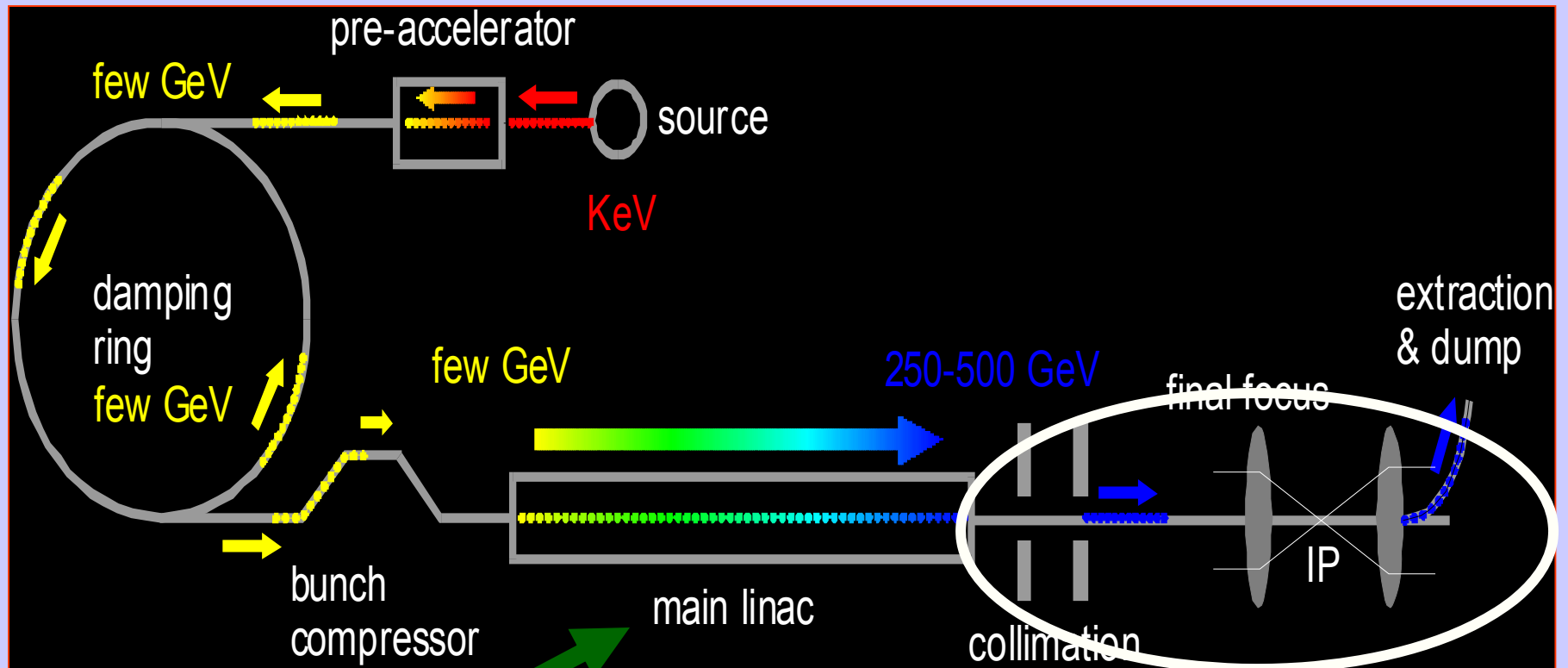
Fermilab – NML SRF



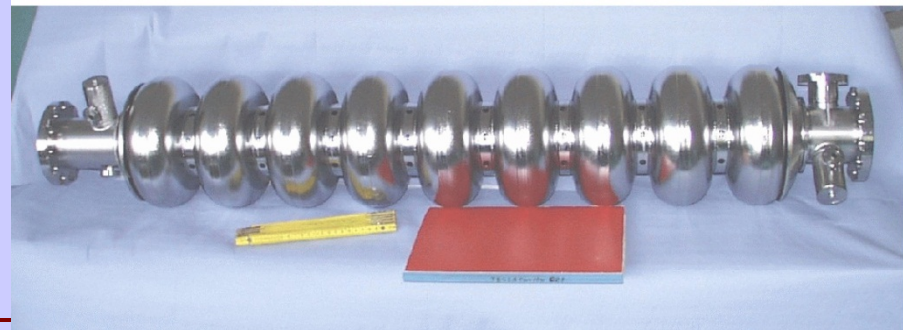
Systems Tests

Fermilab NML: RF Unit Test Facility

Designing a Linear Collider



**Superconducting RF
Main Linac**



Luminosity & Beam Size

$$L = \frac{n_b N^2 f_{rep}}{2\pi\sigma_x\sigma_y} H_D$$

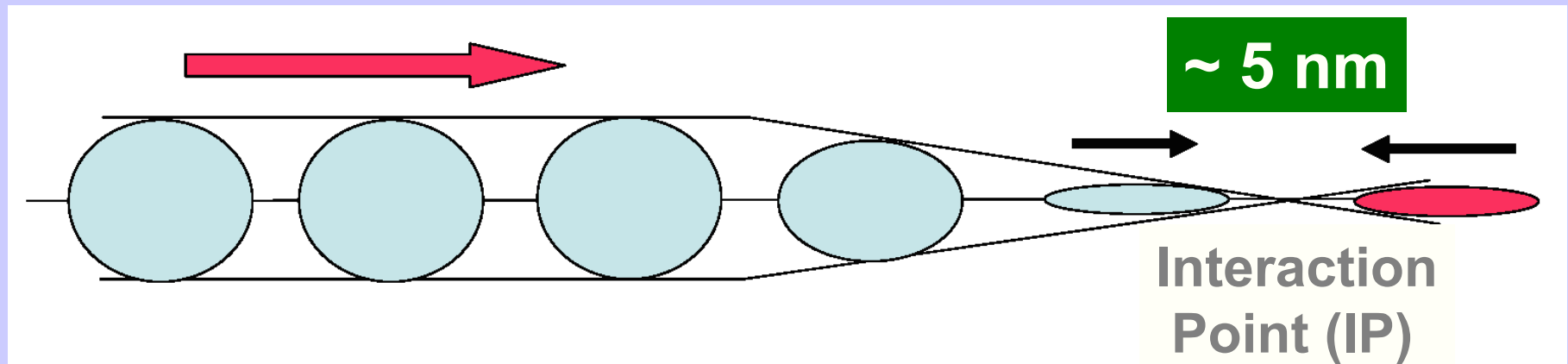
- $f_{rep} * n_b$ tends to be low in a linear collider

	L	f_{rep} [Hz]	n_b	$N [10^{10}]$	σ_x [μm]	σ_y [μm]
ILC	2×10^{34}	5	3000	2	0.5	0.005
SLC	2×10^{30}	120	1	4	1.5	0.5
LEP2	5×10^{31}	10,000	8	30	240	4
PEP-II	1×10^{34}	140,000	1700	6	155	4

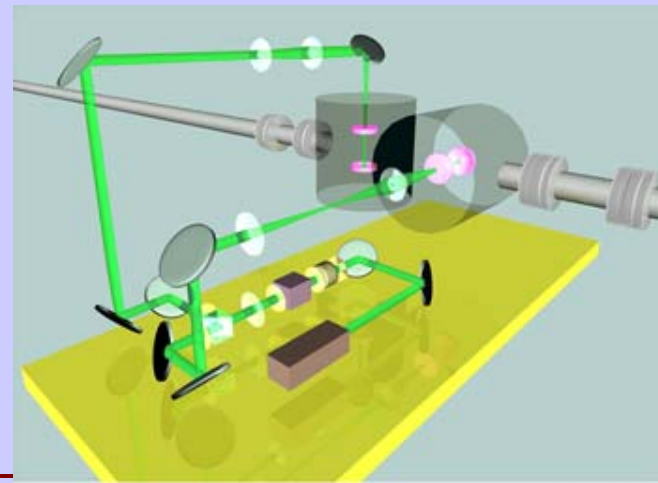
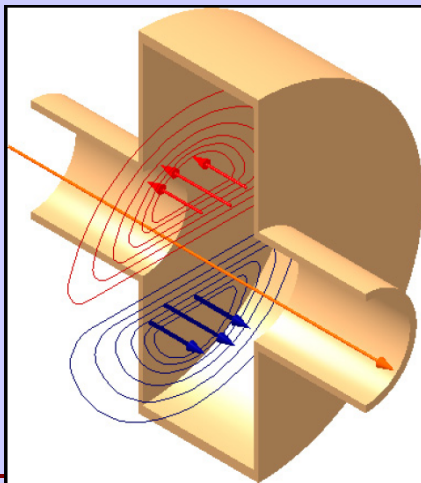
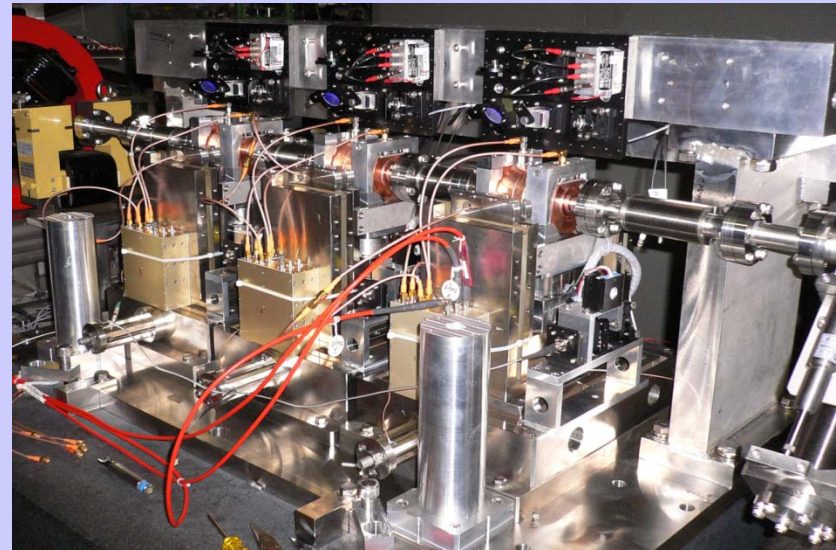
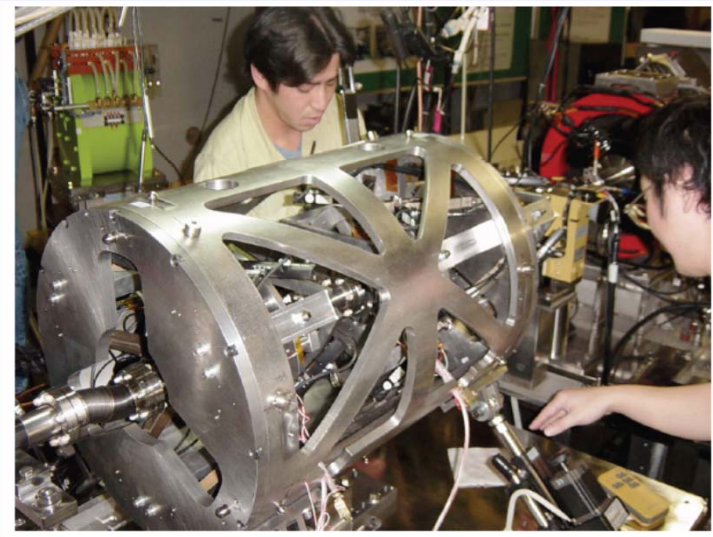
- Achieve luminosity with spot size and bunch charge

Achieving High Luminosity

- Low emittance machine optics
- Contain emittance growth
- Squeeze the beam as small as possible

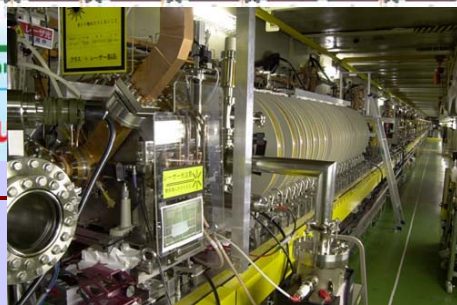
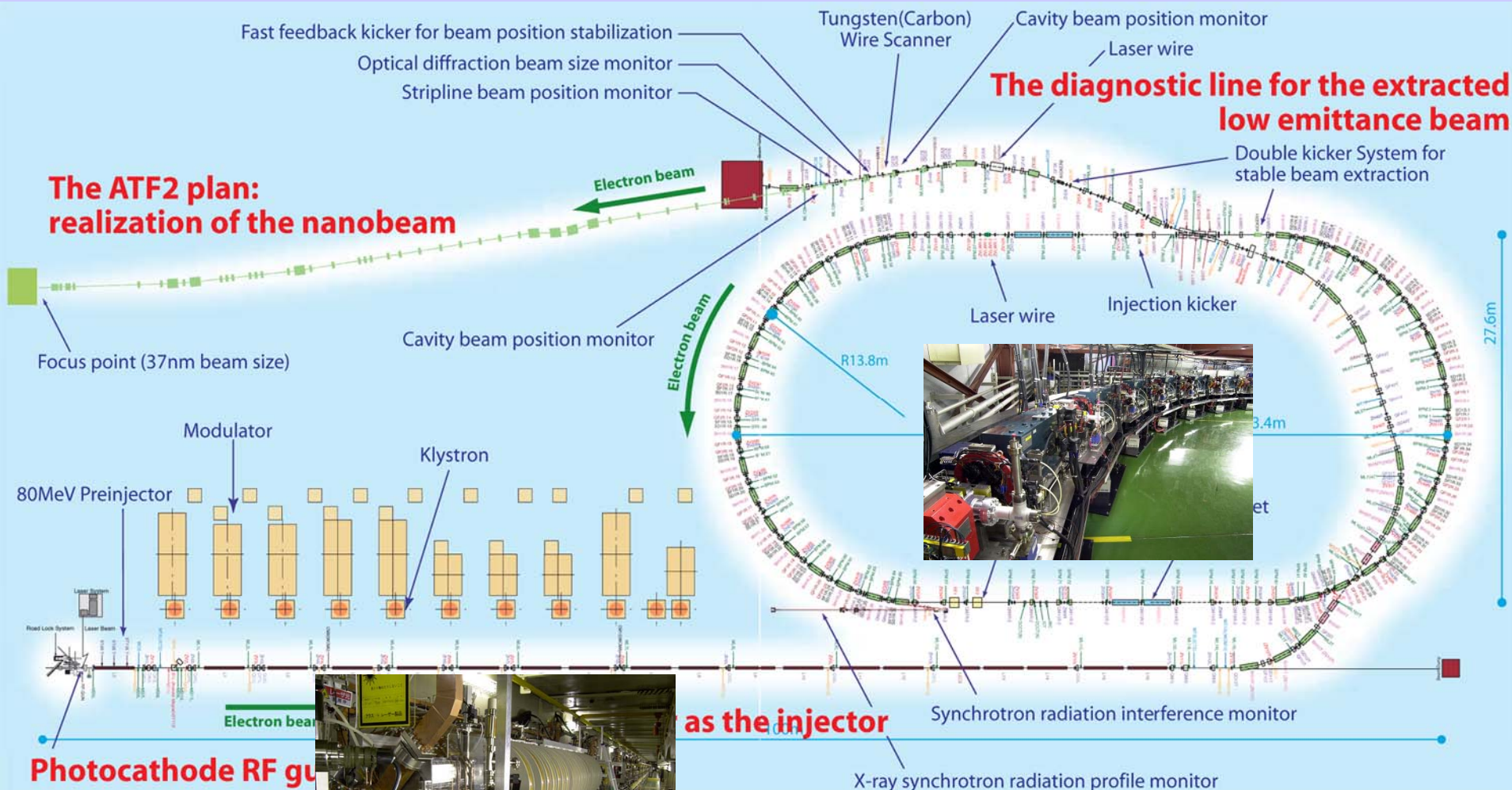


Making Very Small Emittance (*Beam Sizes at Collision*)

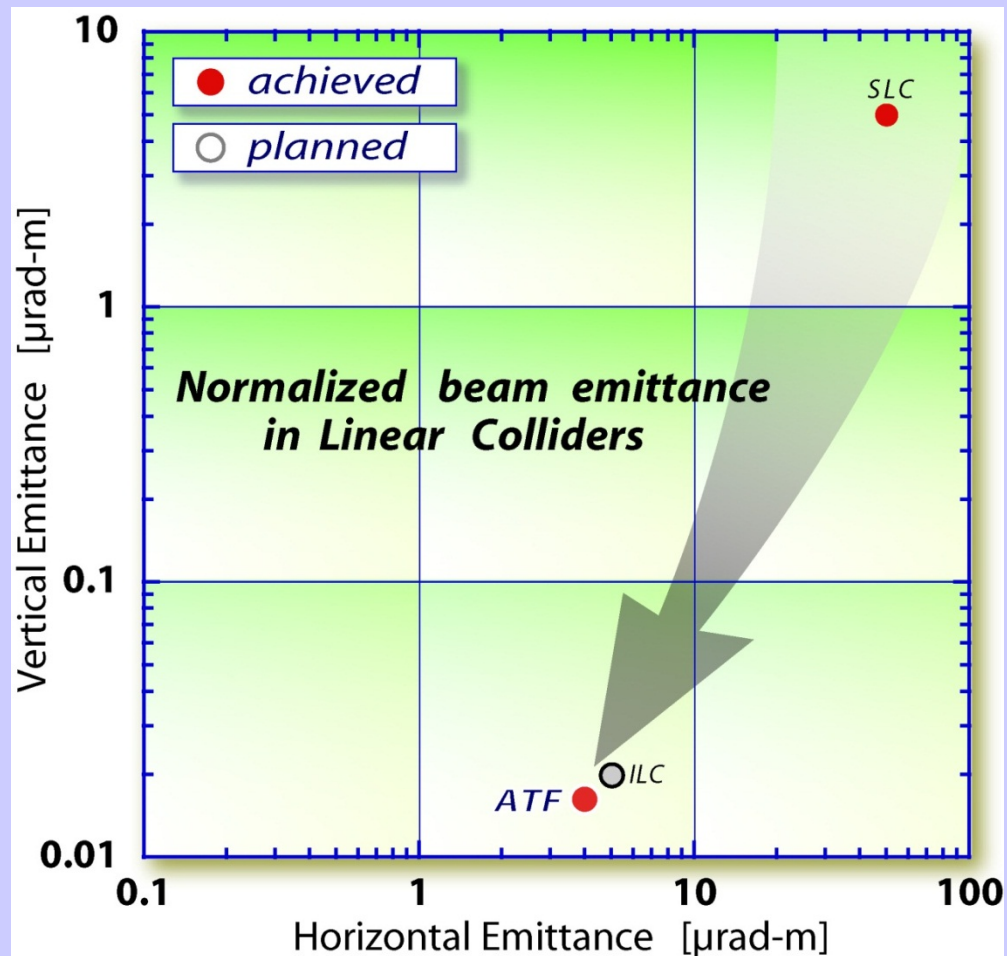




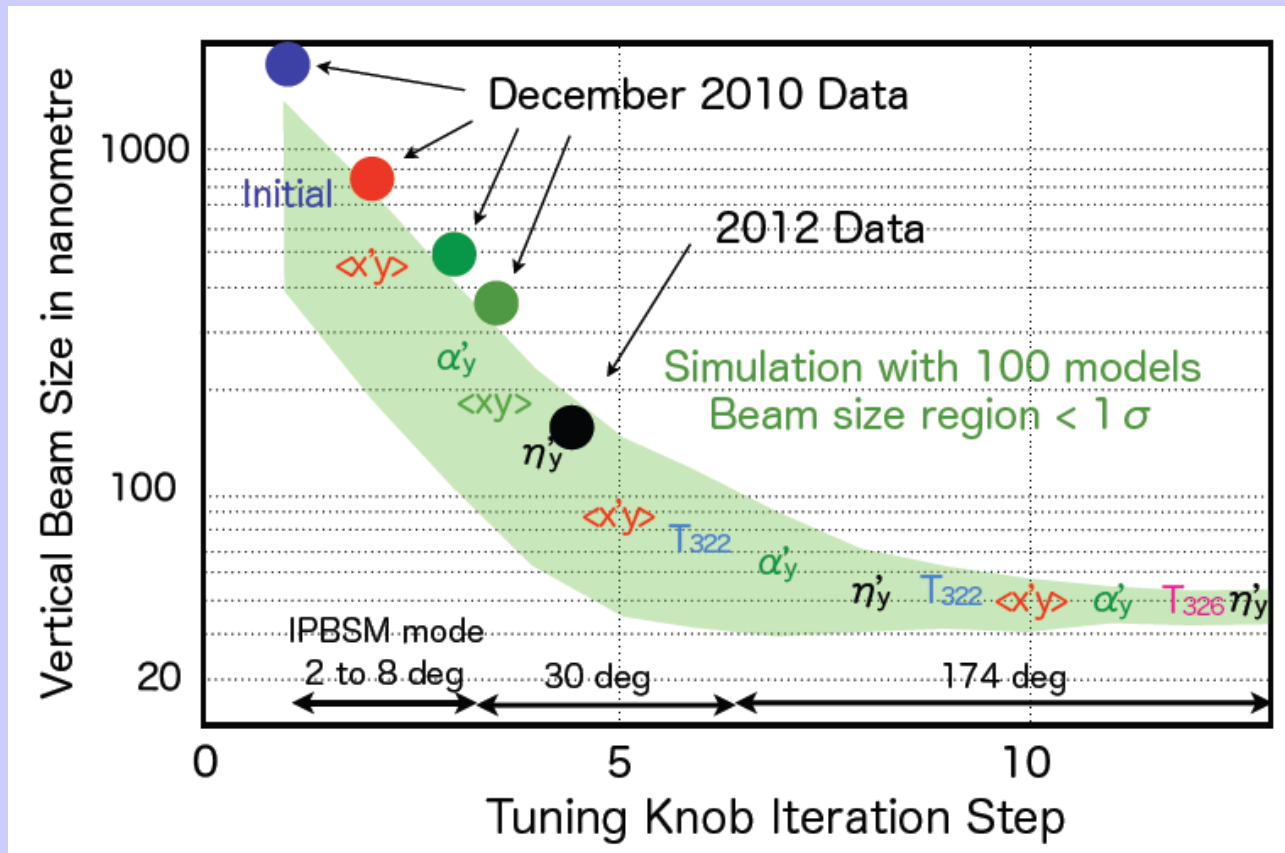
Accelerator Test Facility (ATF)



We believe we have technology in hand to squeeze beam down to the required size.

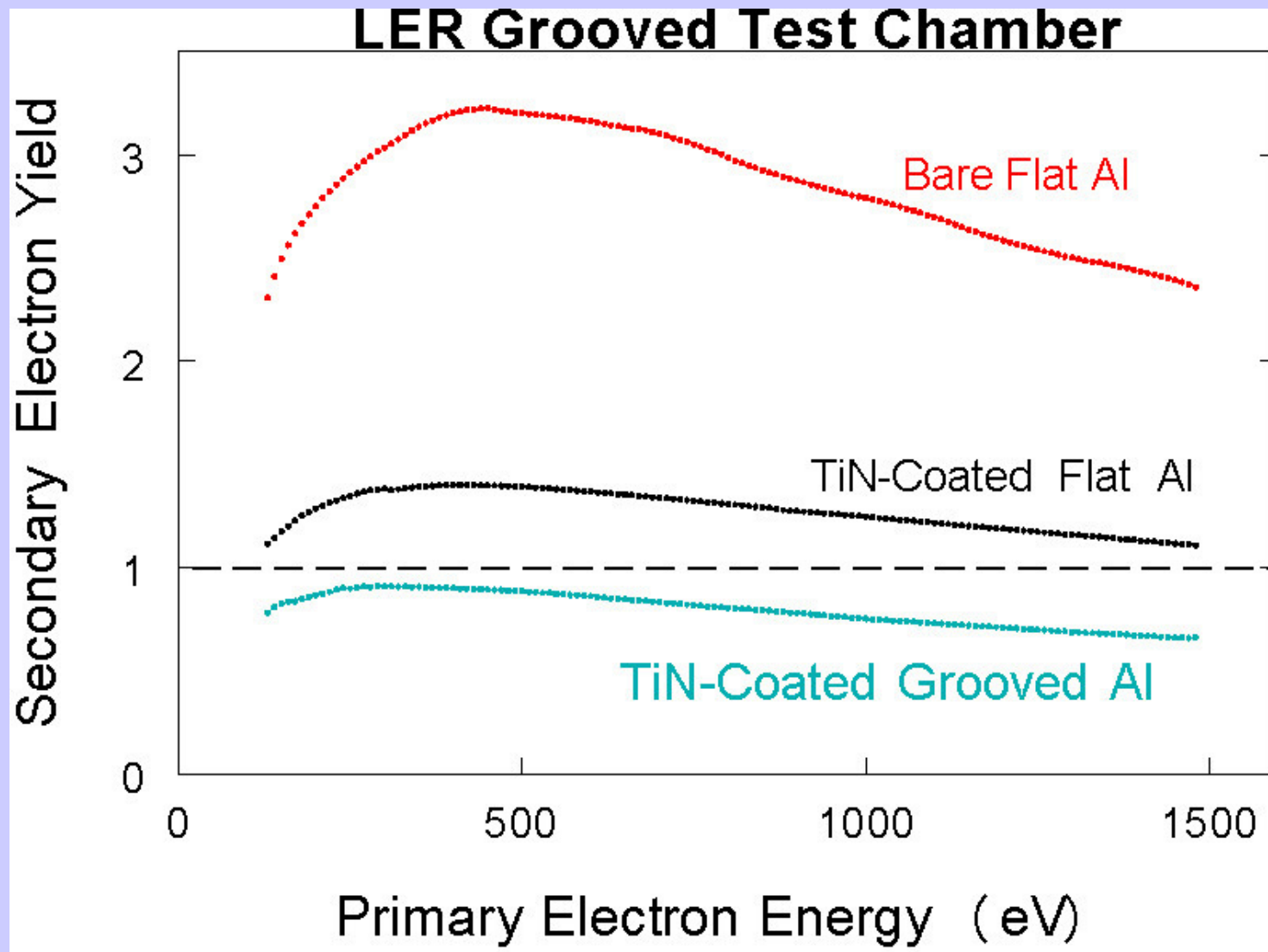


ATF-2 earthquake recovery

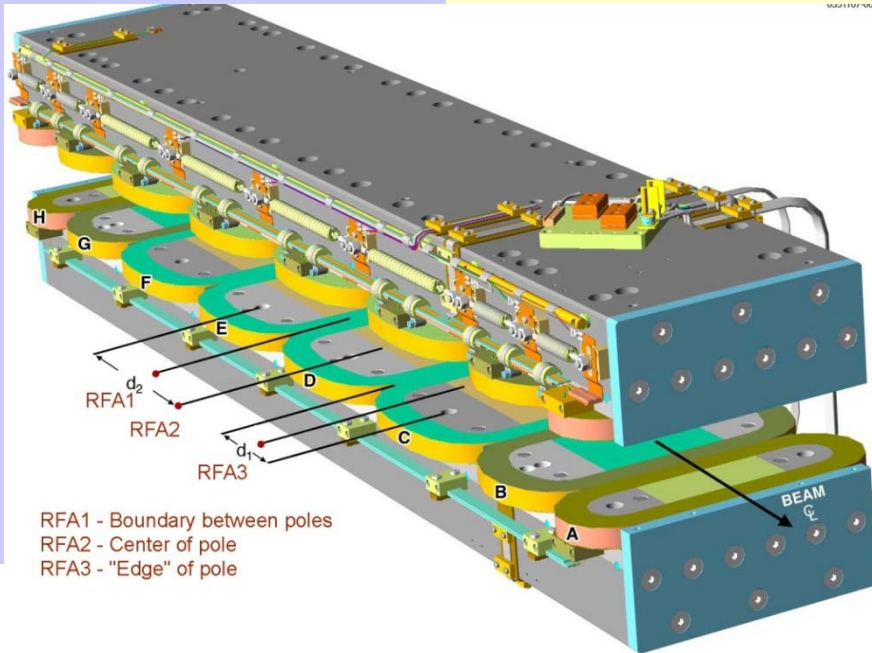


- Vertical beam size (2012) = 167.9 plus-minus nm
- 1 sigma Monte Carlo
- Post-TDR continue to ILC goal of 37 nm + fast kicker
- Stabilization studies

Mitigation - Simulation Studies

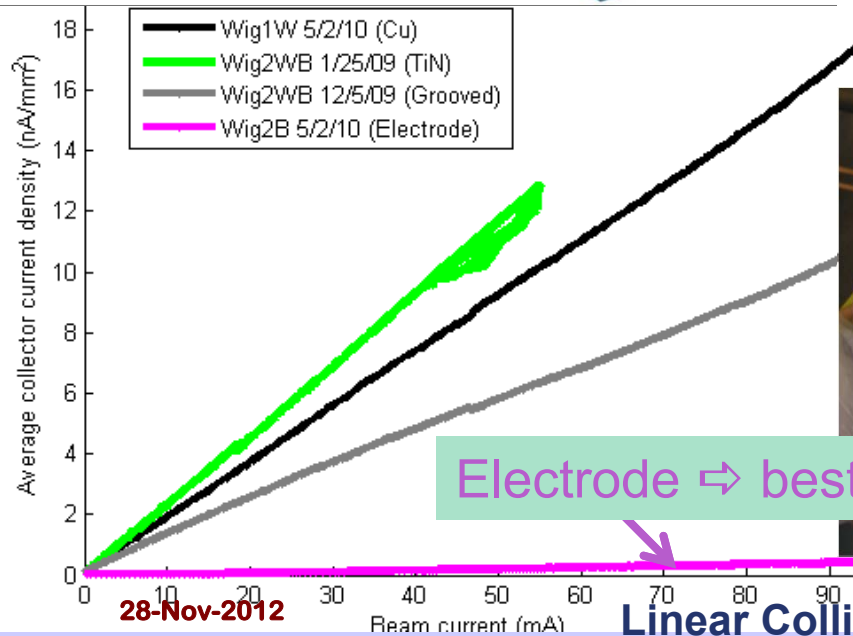
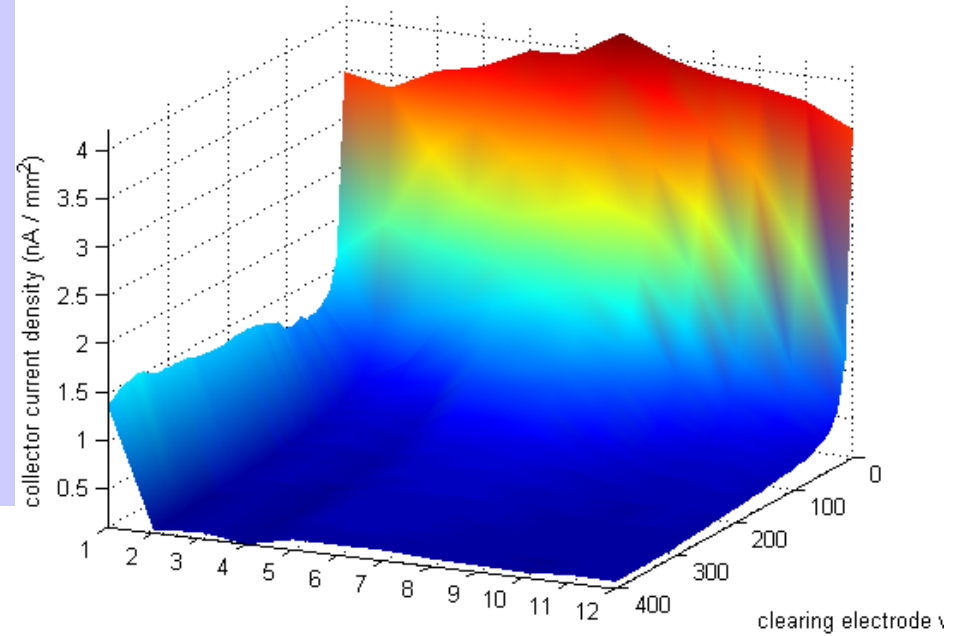


CesrTA - Wiggler Observations



RFA1 - Boundary between poles
 RFA2 - Center of pole
 RFA3 - "Edge" of pole

Run #2568 (1x20x2.8mA e+, 4 GeV, 14ns): 01W_G2 Center pole Col Curs



28-Nov-2012

Baseline Mitigation Plan

EC Working Group Baseline Mitigation Recommendation

	Drift*	Dipole	Wiggler	Quadrupole*
Baseline Mitigation I	TiN Coating	Grooves with TiN coating	Clearing Electrodes	TiN Coating
Baseline Mitigation II	Solenoid Windings	Antechamber	Antechamber	
Alternate Mitigation	NEG Coating	TiN Coating	Grooves with TiN Coating	Clearing Electrodes or Grooves

*Drift and Quadrupole chambers in arc and wiggler regions will incorporate antechambers

- Preliminary CESRTA results and simulations suggest the presence of *sub-threshold emittance growth*
 - Further investigation required
 - May require reduction in acceptable cloud density \Rightarrow reduction in safety margin
- An aggressive mitigation plan is required to obtain optimum performance from the 3.2km positron damping ring and to pursue the high current option

Parametric Approach

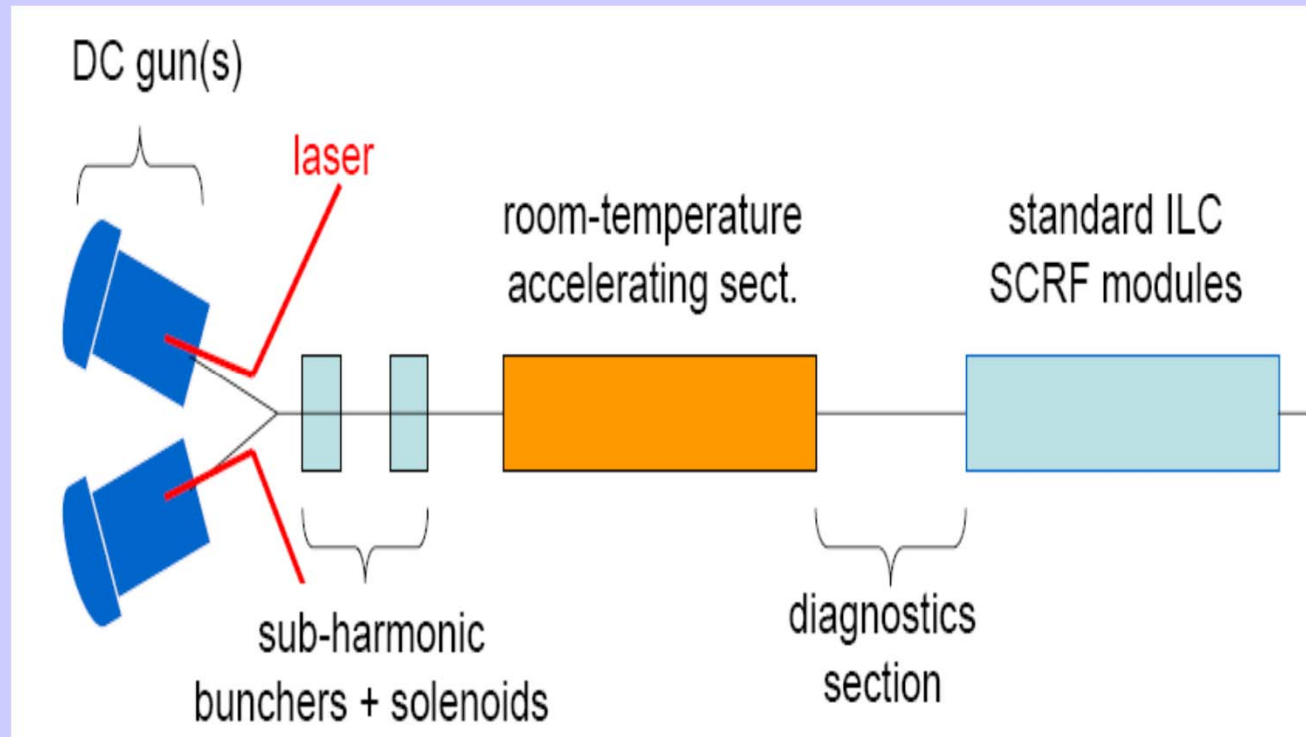
- A working space - optimize machine for cost/performance



		min		nominal		max	
Bunch charge	N	1	-	2	-	2	$\times 10^{10}$
Number of bunches	n_b	1330	-	2820	-	5640	
Linac bunch interval	t_b	154	-	308	-	461	ns
Bunch length	σ_z	150	-	300	-	500	μm
Vert. emit.	$\gamma\epsilon_y^*$	0.03	-	0.04	-	0.08	mm-mrad
IP beta (500GeV)	β_x^*	10	-	21	-	21	mm
	β_y^*	0.2	-	0.4	-	0.4	mm
IP beta (1TeV)	β_x^*	10	-	30	-	30	mm
	β_y^*	0.2	-	0.3	-	0.6	mm

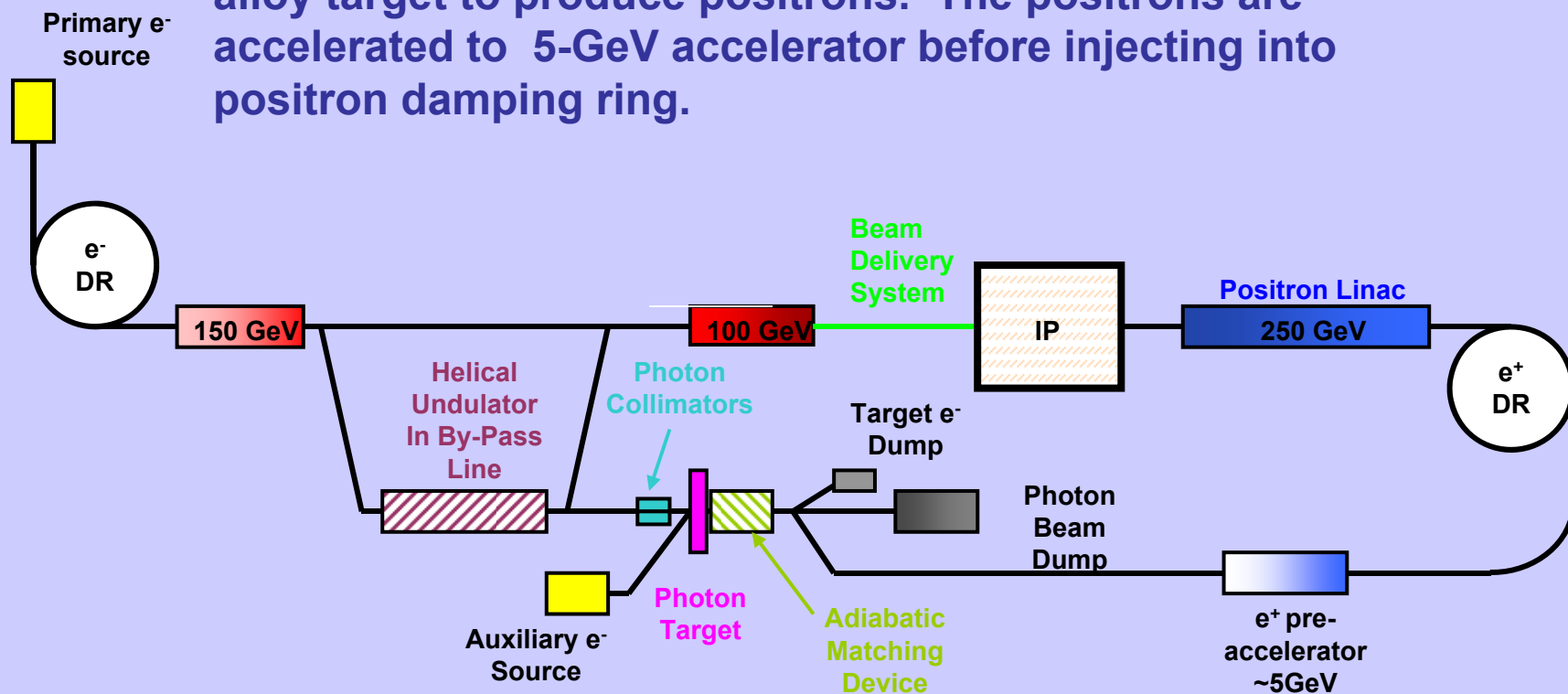
Baseline Features – Electron Source

- **Electron Source – Conventional Source using a DC** ----- Titanium-sapphire laser emits 2-ns pulses that knock out electrons; electric field focuses each bunch into a 250-meter-long linear accelerator that accelerates up to 5 GeV

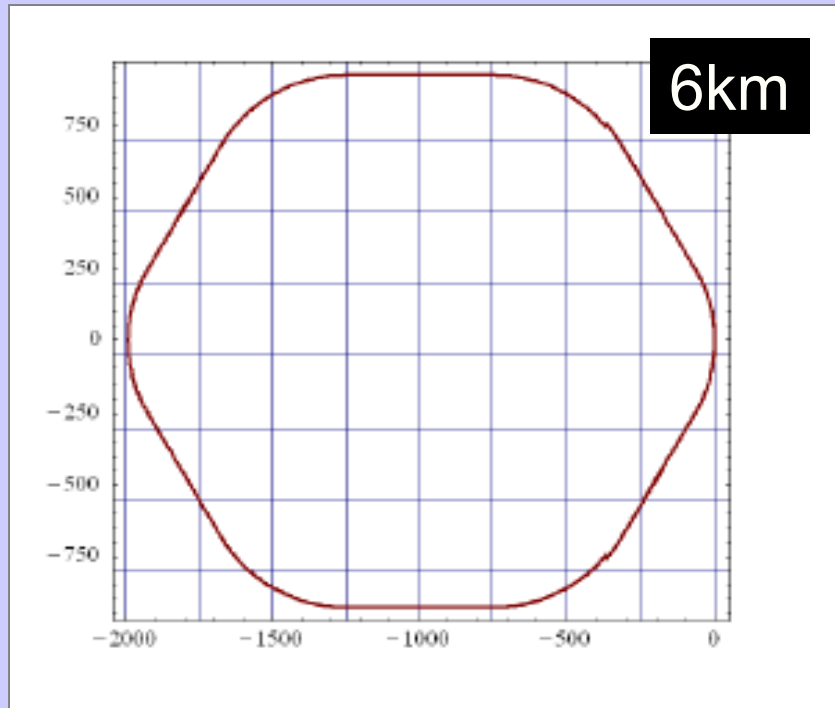


Baseline Features – Positron Source

- **Positron Source – Helical Undulator with Polarized beams** – 150 GeV electron beam goes through a 200m undulator producing photons that hit a 0.5 r titanium alloy target to produce positrons. The positrons are accelerated to 5-GeV accelerator before injecting into positron damping ring.

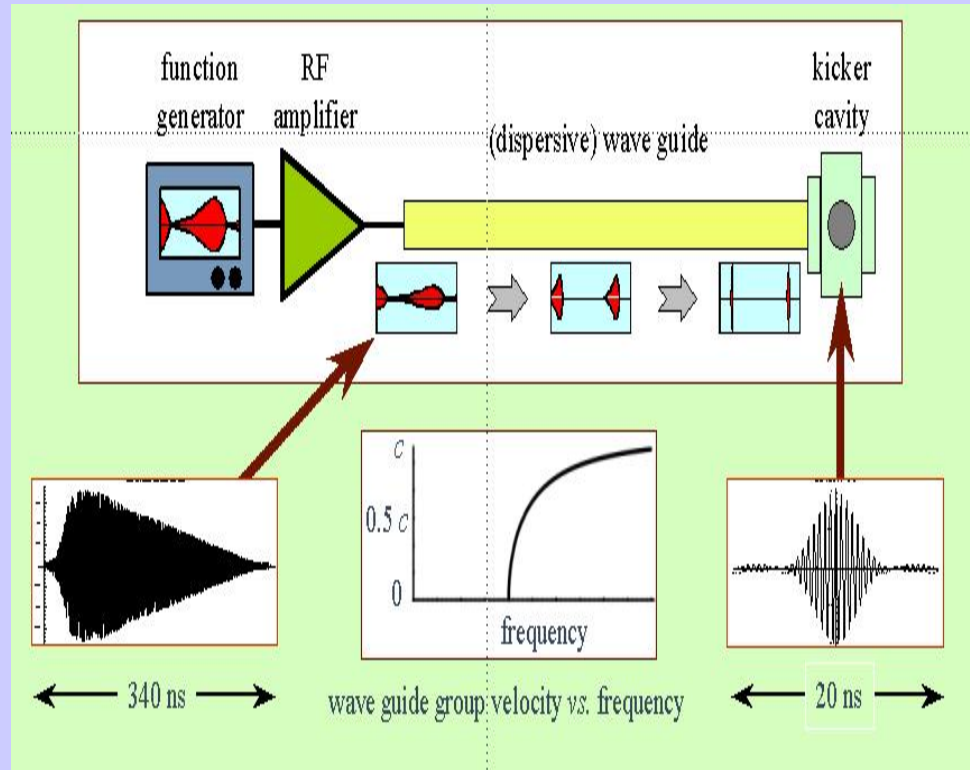


6 Km Damping Ring

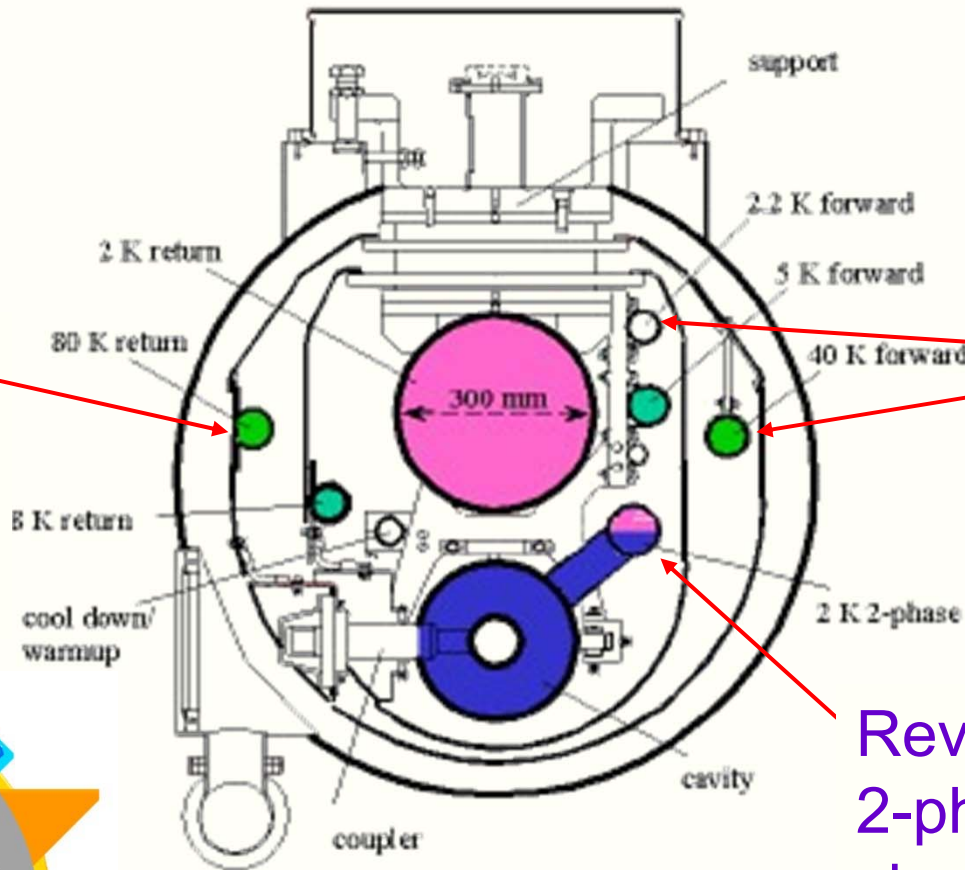


The damping rings have more accelerator physics than the rest of the collider

Requires Fast Kicker
5 nsec rise and 30 nsec fall time



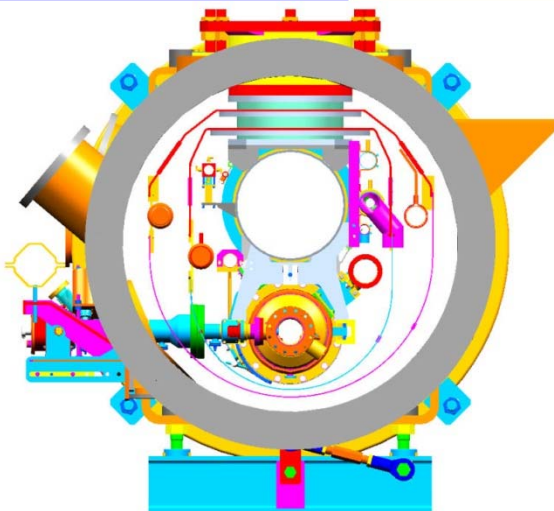
ILC Cryomodule



Increase diameter beyond X-FEL

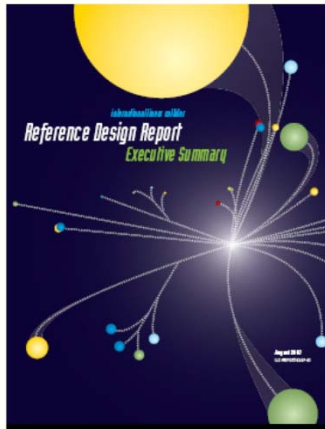
Increase diameter beyond X-FEL

Review 2-phase pipe size and effect of slope

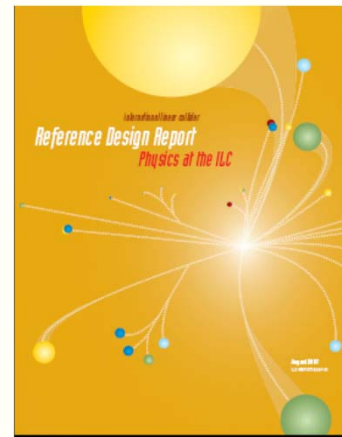


RDR Complete

- Reference Design Report (4 volumes)



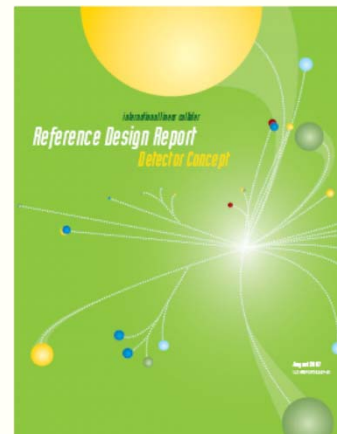
Executive
Summary



Physics
at the
ILC



Accelerator



Detectors

RDR vs ICFA Parameters

- E_{cm} adjustable from 200 – 500 GeV
- Luminosity $\rightarrow \int L dt = 500 \text{ fb}^{-1}$ in 4 years
- Ability to scan between 200 and 500 GeV
- Energy stability and precision below 0.1%
- Electron polarization of at least 80%

The RDR Design meets these “requirements,” including the recent update and clarifications of the reconvened ILCSG Parameters group!

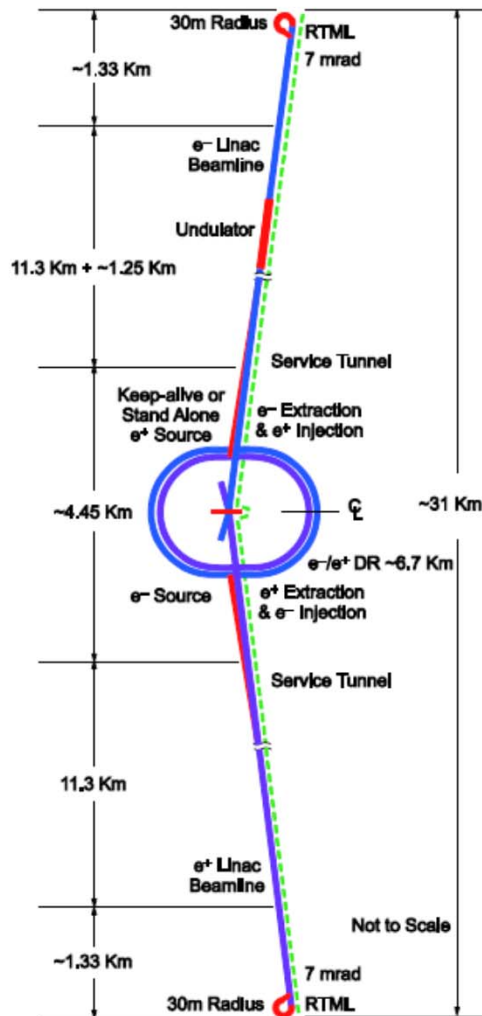
Why change from RDR design?

- Timescale of ILC demands we continually update the technologies and evolve the design to be prepared to build the most forward looking machine at the time of construction.
- Our next big milestone – the technical design (TDR) at end of 2012 should be as much as possible a “construction project ready” design with crucial R&D demonstrations complete and design optimised for performance to cost to risk.
- Cost containment vs RDR costs is a crucial element. (Must identify costs savings that will compensate cost growth)



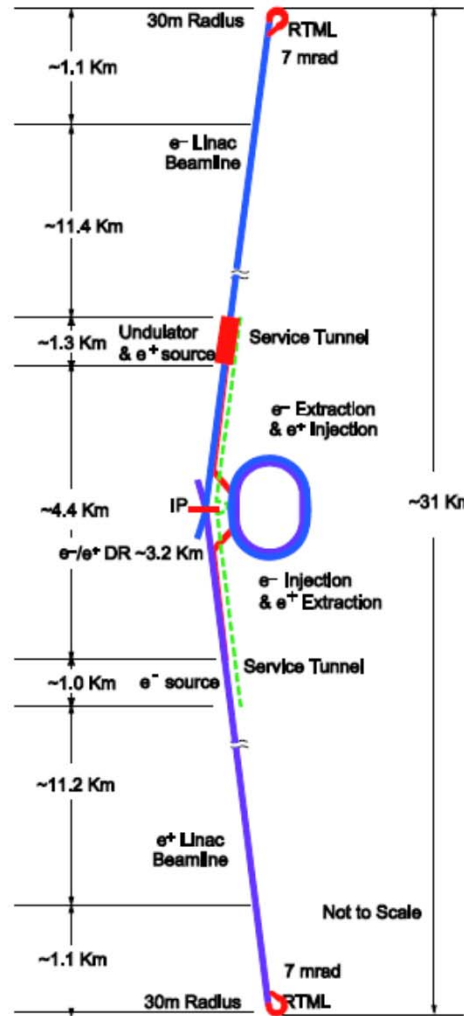
Proposed Design changes for TDR

RDR



28-Nov-2012

SB2009



Linear Collider School 2012
Lecture I-2

- Single Tunnel for main linac

- Move positron source to end of linac ***

- Reduce number of bunches factor of two (lower power) **

- Reduce size of damping rings (3.2km)

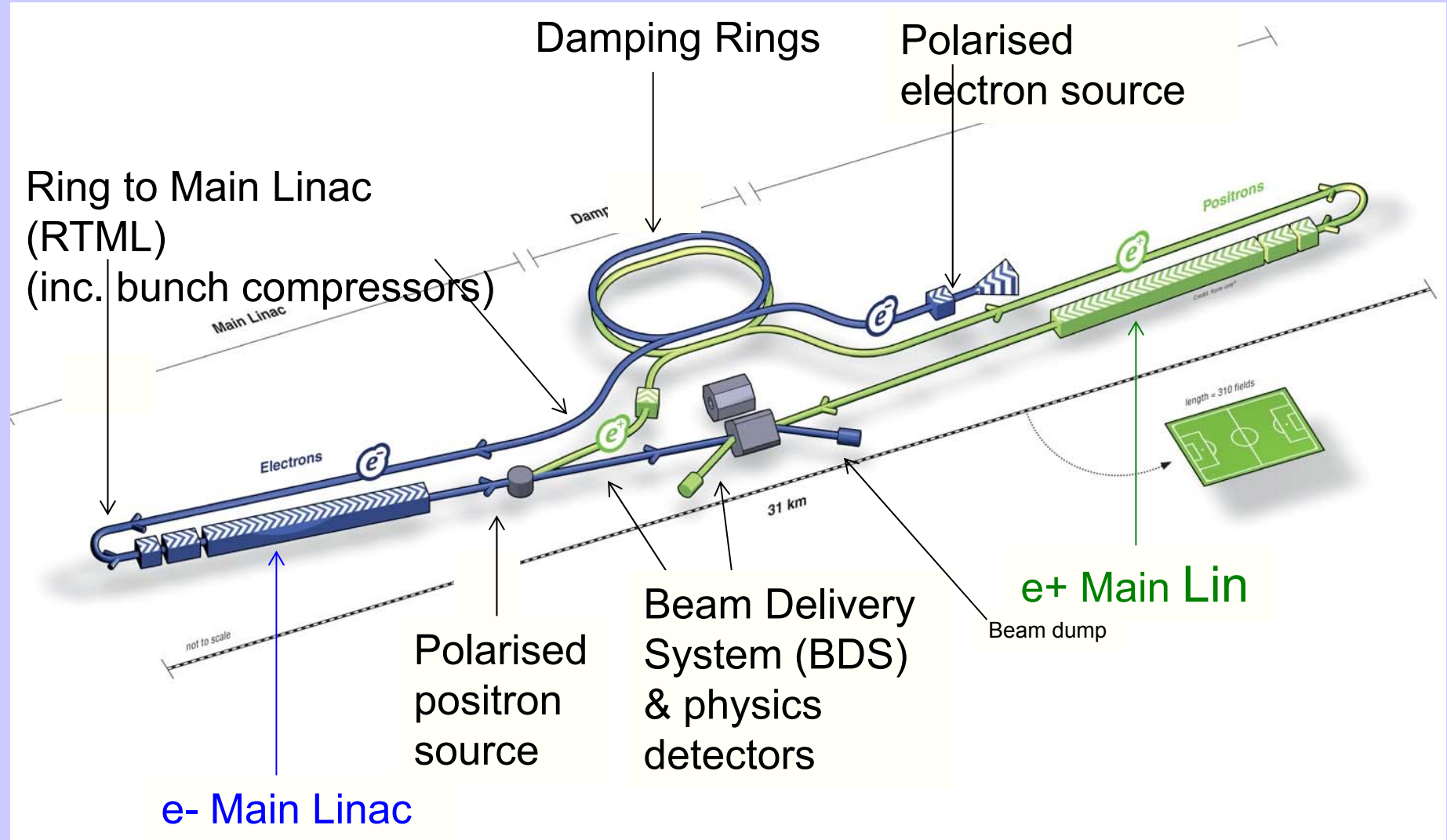
- Integrate central region

- Single stage bunch compressor

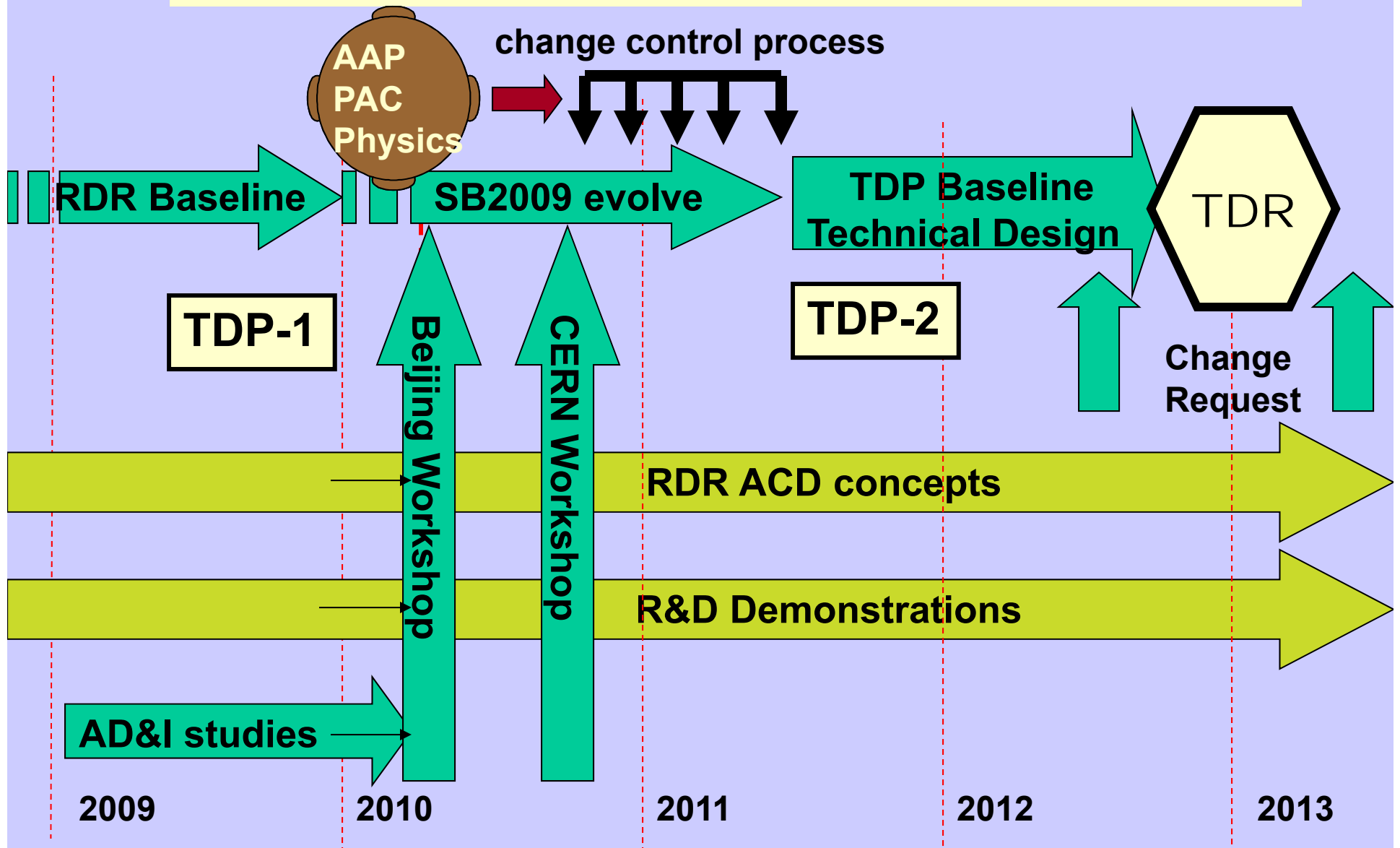
Scope of Design Changes

1. 31.5 MV/m average accelerating gradient including $\pm 20\%$ spread
2. Single tunnel for Main Linacs
3. Undulator-based e^+ source relocation to end of e^- Main Linac
4. Reduced beam-power parameter set
 - reduced klystron / modulator count
5. 3.2km circumference Damping Ring
6. Central region integration (general)

ILC General Layout



Technical Design Phase and Beyond

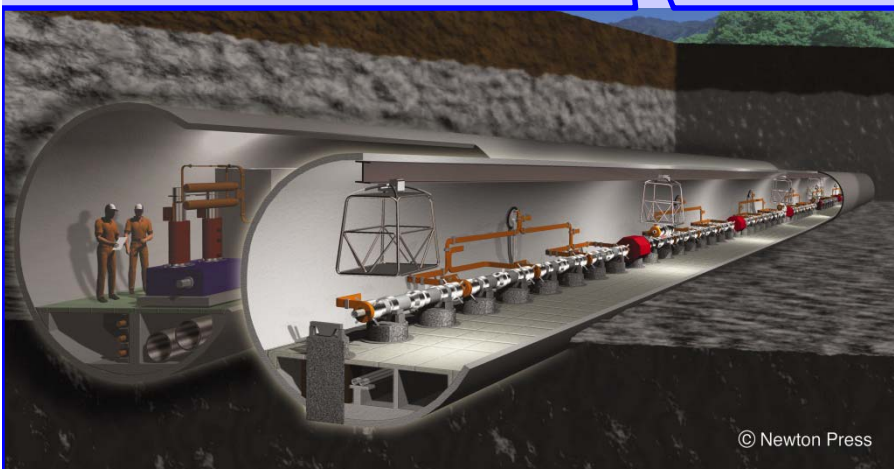
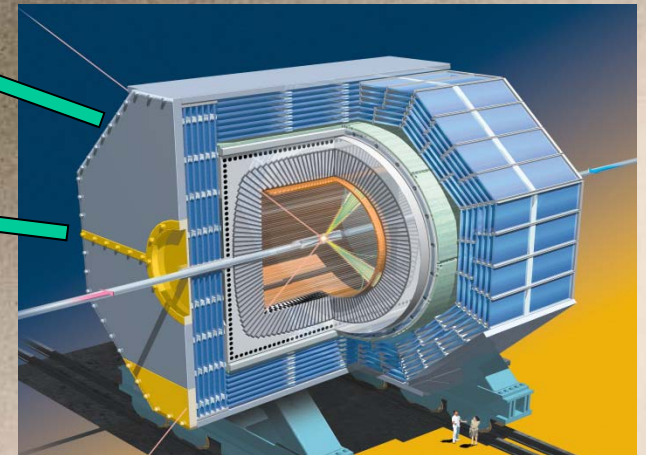


Linear Collider Facility

Main Research Center

Particle Detector

~30 km long tunnel



Two tunnels

- accelerator units
- other for services - RF power

Conventional Facilities

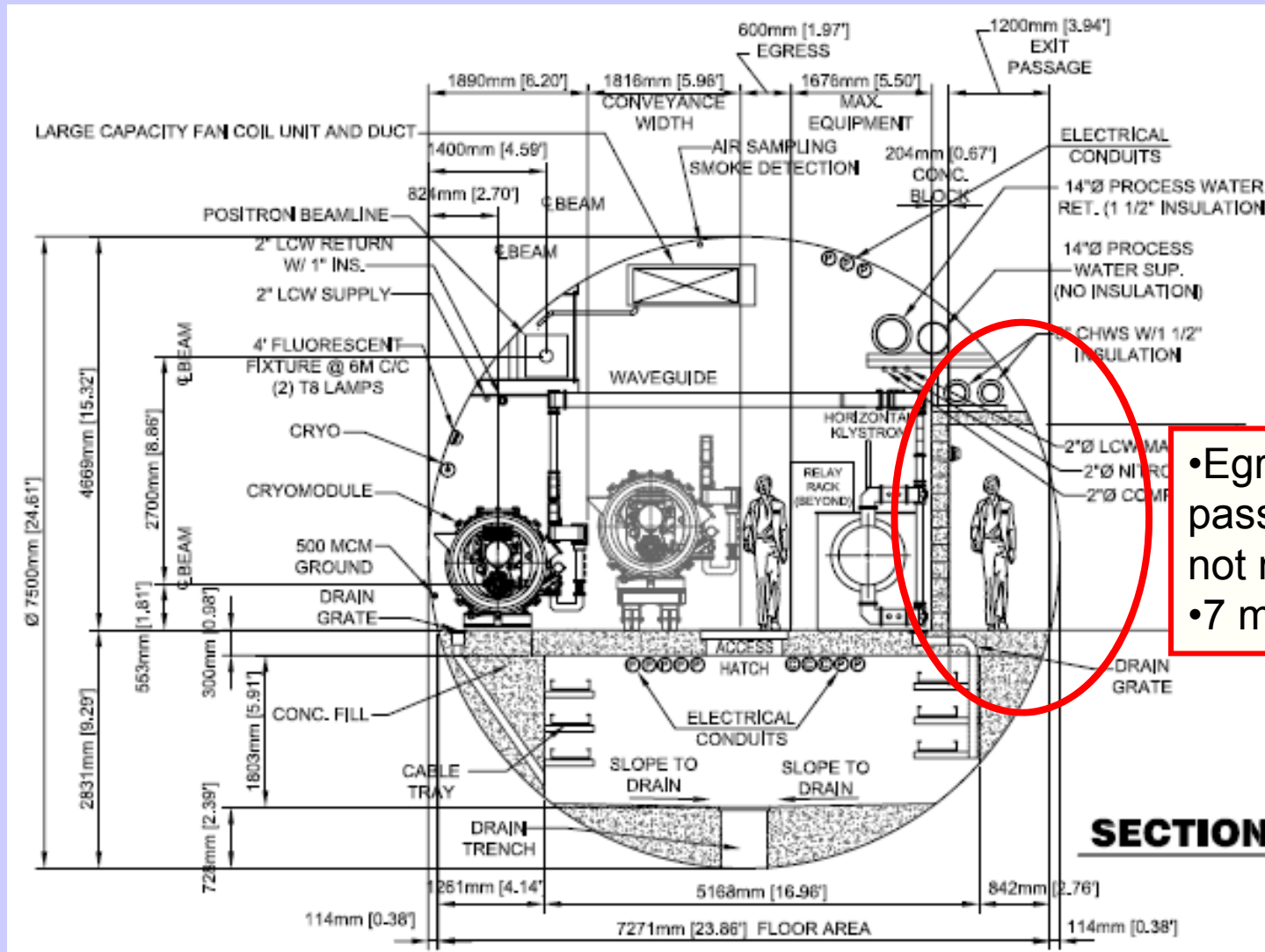
72.5 km tunnels ~ 100-150 meters underground

13 major shafts \geq 9 meter diameter

**443 K cu. m. underground excavation: caverns,
alcoves, halls**

92 surface “buildings”, 52.7 K sq. meters = 567 K sq-ft

7.5 m Diameter Single Tunnel



7.5 m Diameter Single Tunnel

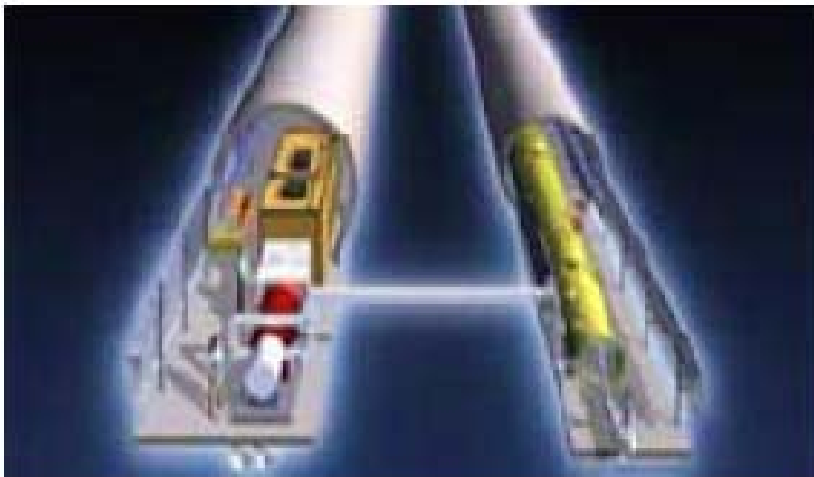
High-Level RF Solution

- Critical technical challenge for one-tunnel option is the high level RF distribution.
- Two proposed solutions :
 - **Distributed RF Source (DRFS)**
 - Small 750kW klystrons/modulators in tunnel
 - One klystron per four cavities
 - ~1880 klystrons per linac
 - Challenge is cost and reliability
 - **Klystron Cluster Scheme (KCS)**
 - RDR-like 10 MW Klystrons/modulators on surface
 - Surface building & shafts every ~2 km
 - Challenge is novel high-powered RF components (needs R&D)

Conventional Facilities

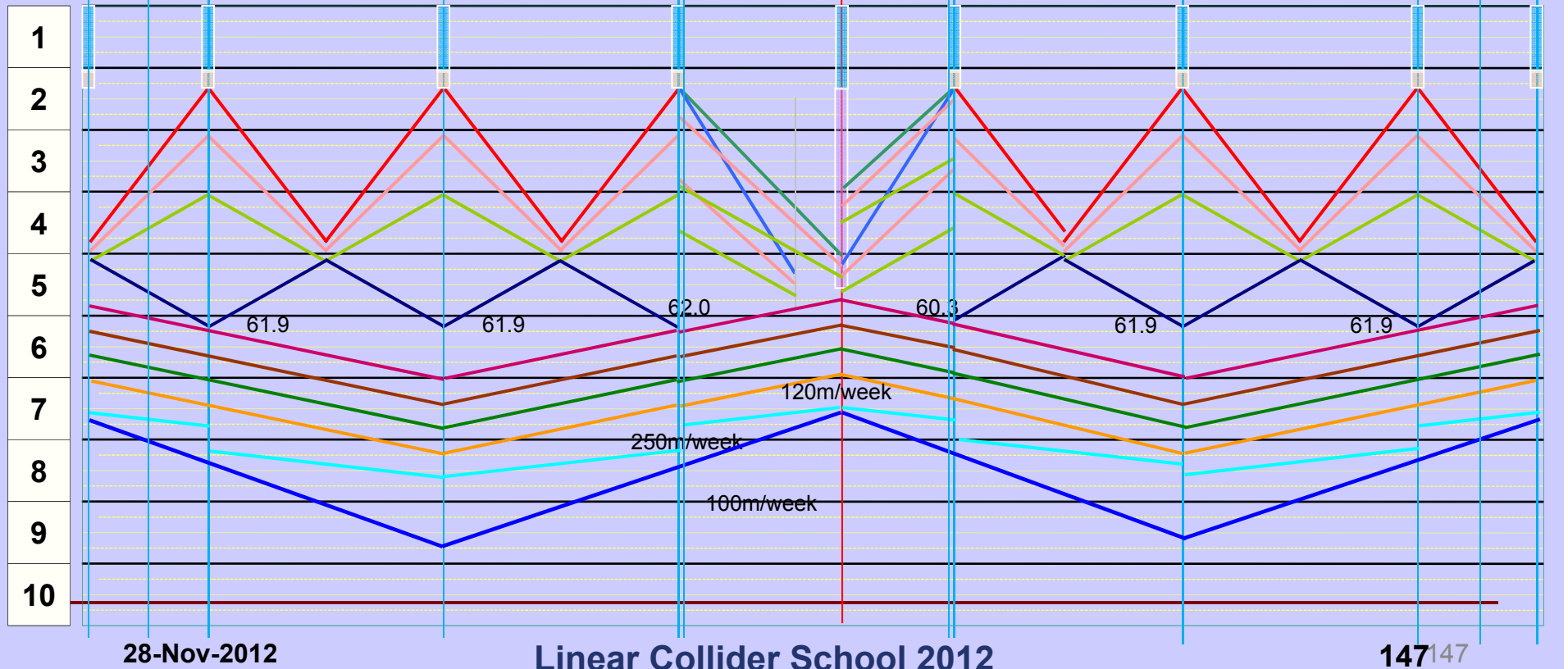
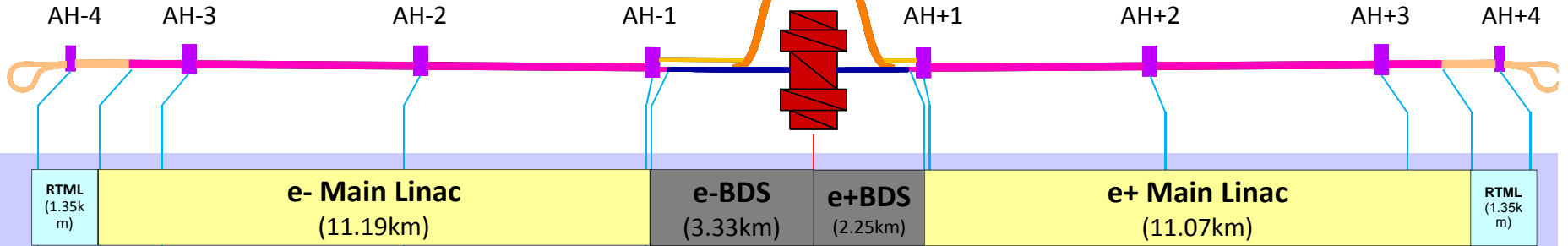
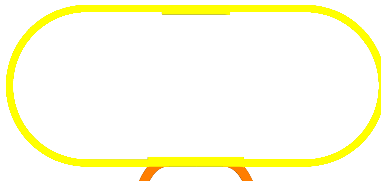
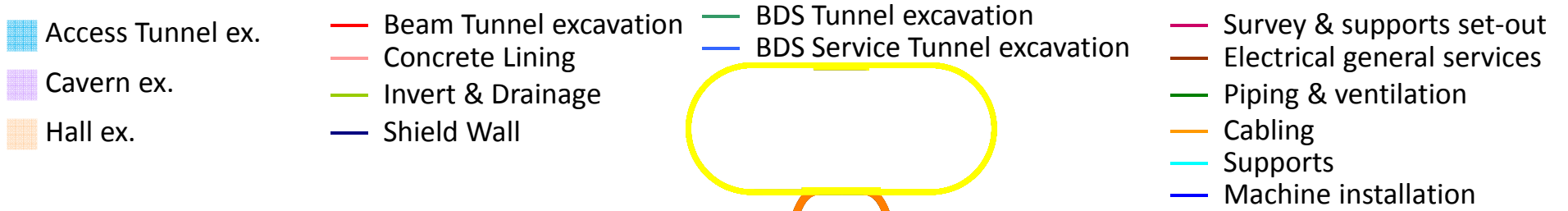
Japan -- New Tunnel Shape

RDR two tunnel design (2007)

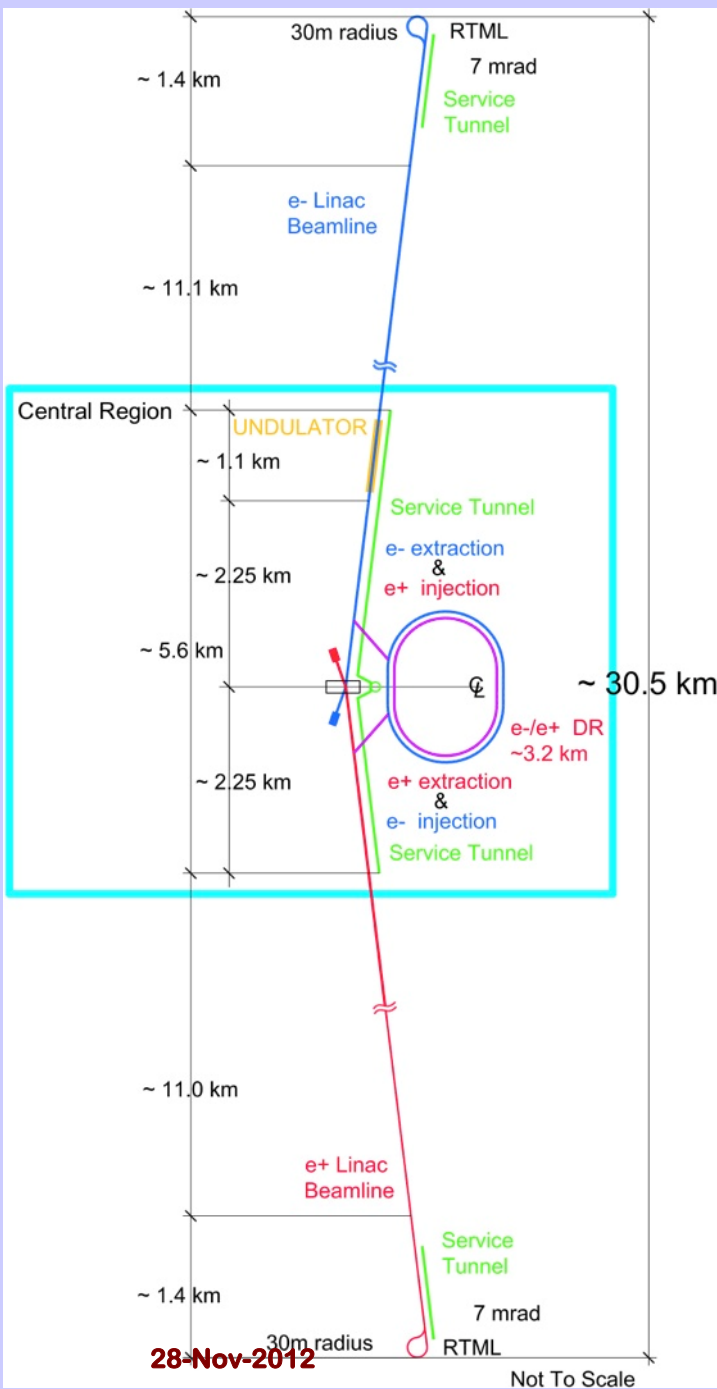


TDR mountain sites





Footprint



Total site length (500 GeV CM)	30.5 km
---------------------------------------	----------------

SCRF Main Linacs	22.2 km
-------------------------	----------------

RTML (bunch compressors)	2.8 km
---------------------------------	---------------

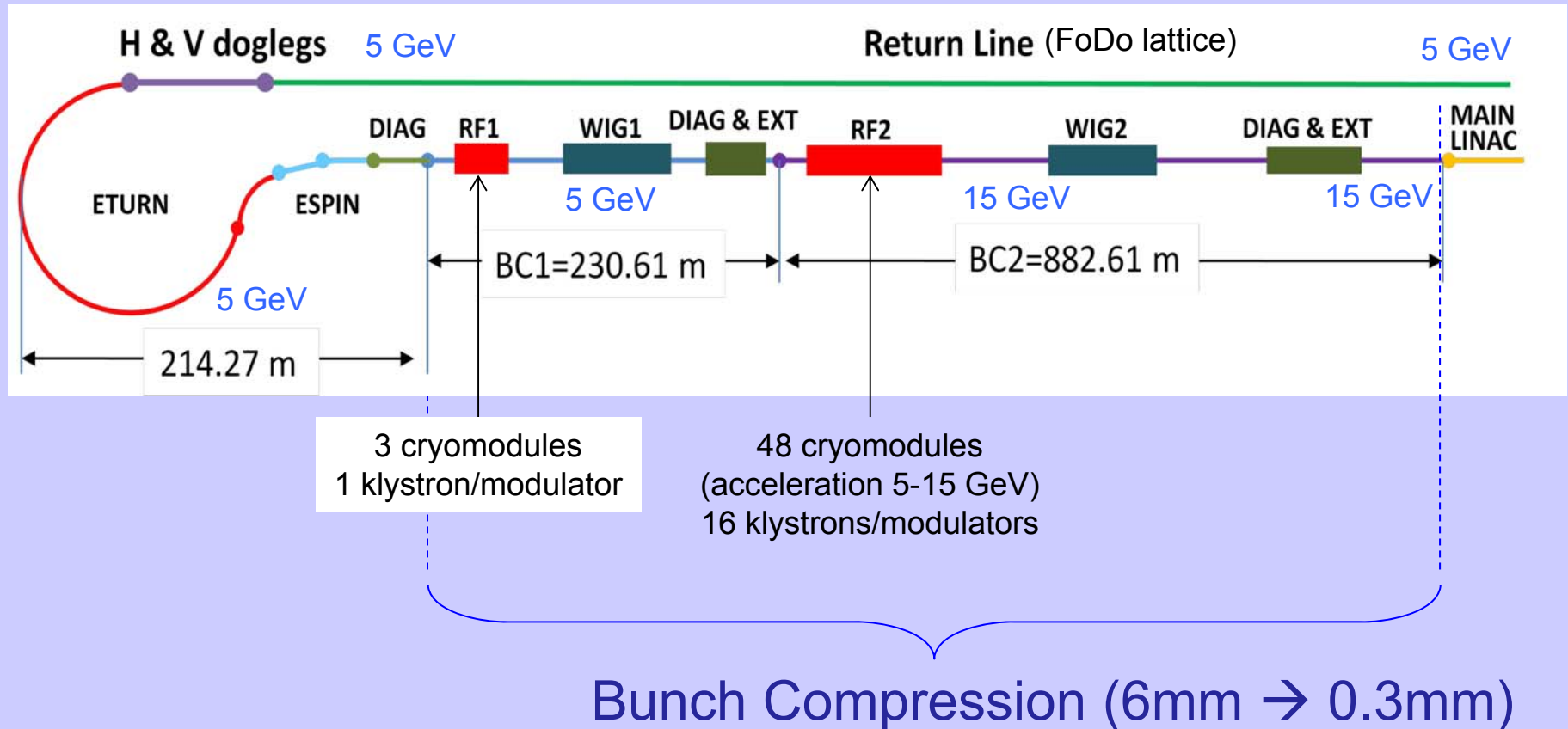
Positron source	1.1 km
------------------------	---------------

BDS / IR	4.5 km
-----------------	---------------

Damping Rings (circumference)	3.2 km
--------------------------------------	---------------

There are the SCRF main linacs....
... and there is everything else.

Ring To Main Linac (RTML)



Ring To Main Linac (RTML)

Table 7.6. Total number of components in each RTML. Where 2 totals are shown, the larger number refers to the longer electron-side RTML, the smaller number refers to the shorter positron-side RTML. (BLM= Bunch Length Monitor, SLM= Synchrotron Light Monitor)

Magnets		Instrumentation		RF	
Bends	336/356	BPMs	782/752	Cavities	440
Quads	825/793	Wires	12	Cryo-Mod.	51
Dipoles	1229/1157	BLMs	2	RF sources	17
Kickers	18	OTRs	5	S-band struct.	2
Septa	14	Φ monitors	5	S-band sources	2
Pulsed bends	3	Xray SLMs	1		
Extr. bends	12	Rect. Coll.	10		
Rasters	6	Circ. Coll.	14		
Solenoids	4				

Longest single system: 15.4 km ($\times 2$) (beamline length)

Central Region

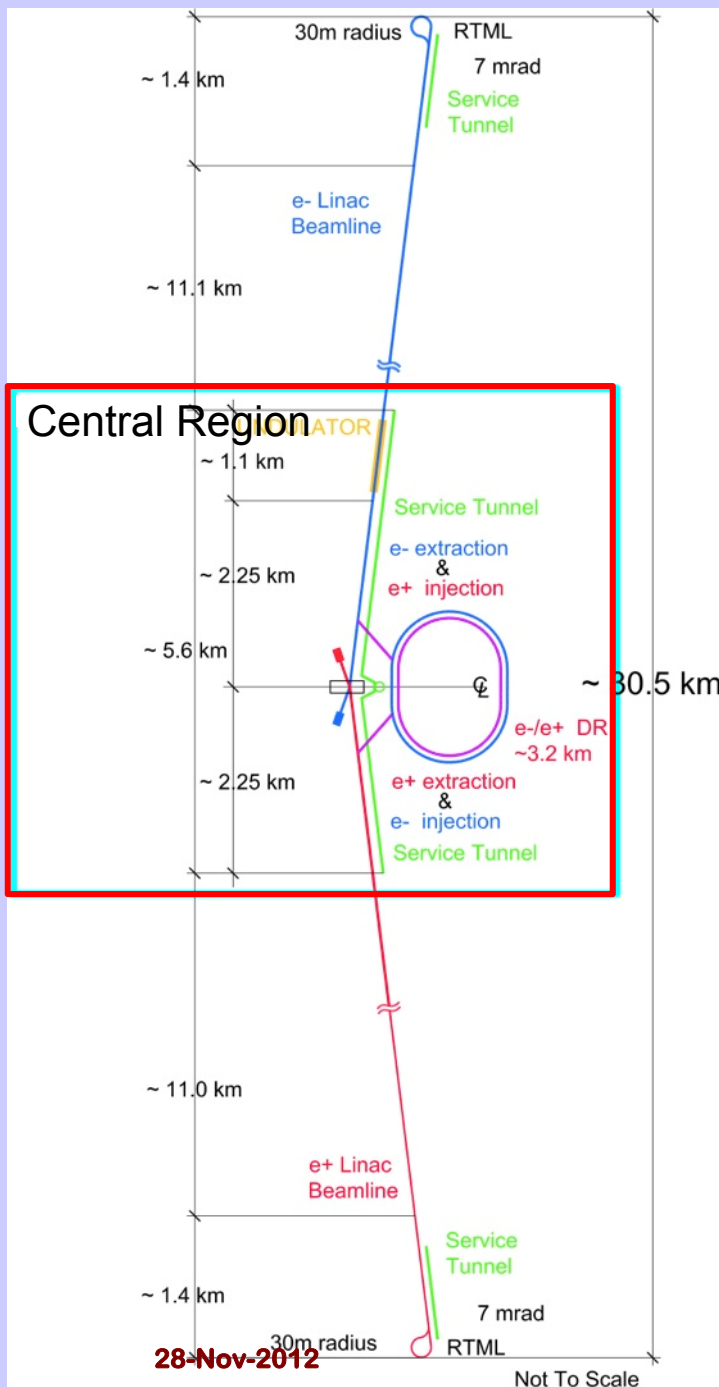
- 5.6 km region around IR

- **Systems:**

- electron source
- positron source
- beam delivery system
- RTML (return line)
- IR (detector hall)
- damping rings

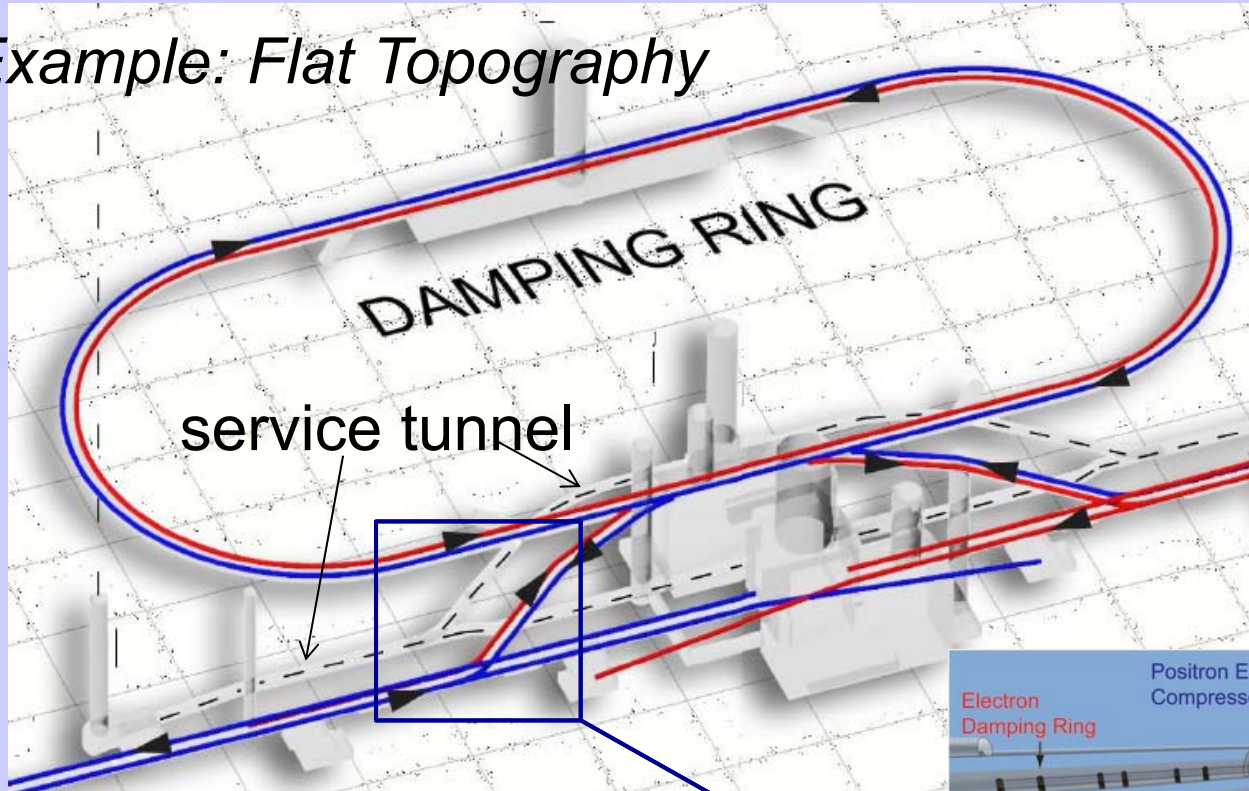
} common tunnel

- **Complex and crowded area**



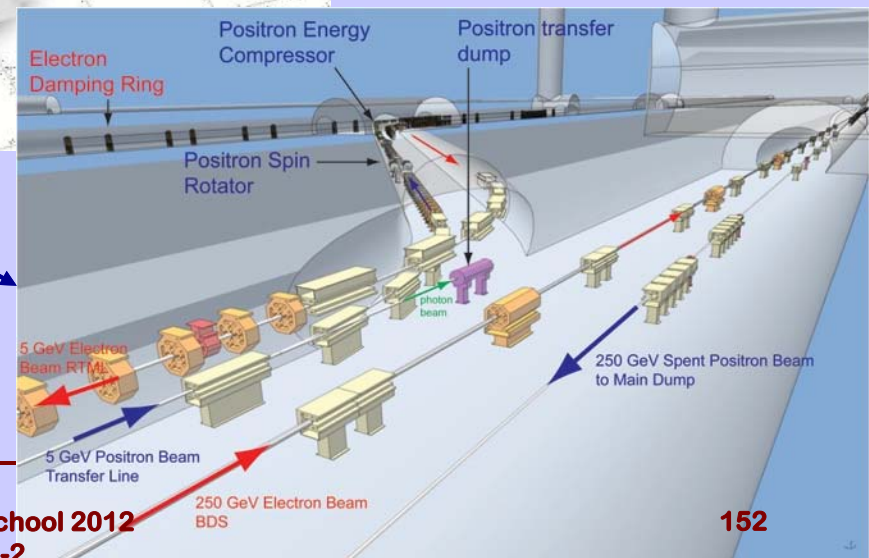
Central Region

Example: Flat Topography

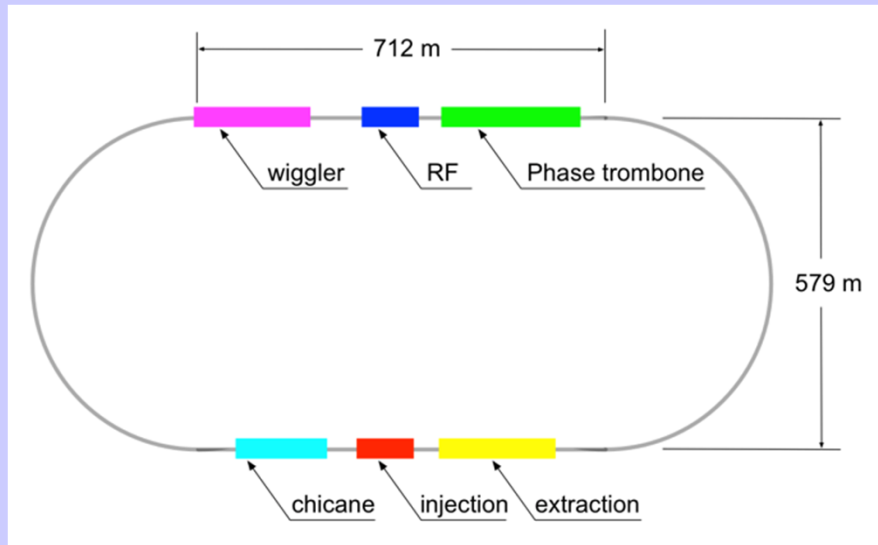


The central region **beam tunnel** remains a **complex region**.

Complete, detailed and **integrated lattices** are now available
→ component counts
→ cost estimate



Damping Rings



Circumference	3.2	km
Energy	5	GeV
RF frequency	650	MHz
Beam current	390	mA
Store time	200 (100)	ms
Trans. damping time	24 (13)	ms
Extracted emittance (normalised)	x: 5.5 y: 20	μm nm
No. cavities	10 (12)	
Total voltage	14 (22)	MV
RF power / coupler	176 (272)	kW
No. wiggler magnets	54	
Total length wiggler	113	m
Wiggler field	1.5 (2.2)	T
Beam power	1.76 (2.38)	MW

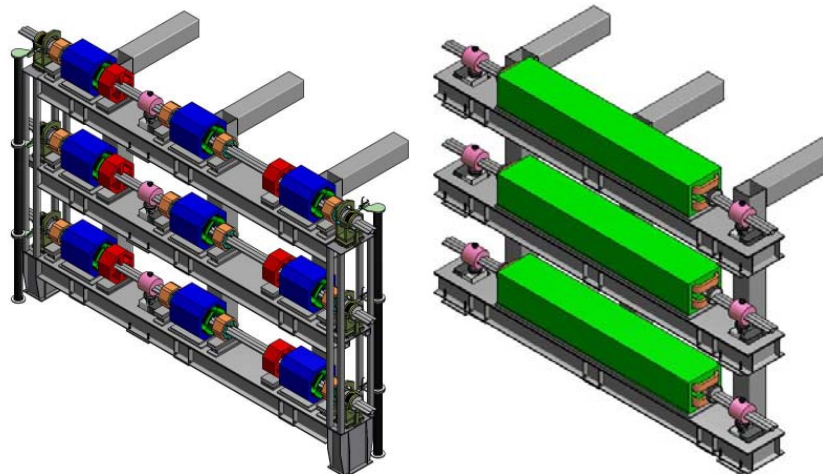
Values in () are for 10-Hz mode

Many similarities to modern 3rd-generation light sources

Positron ring (upgrade)

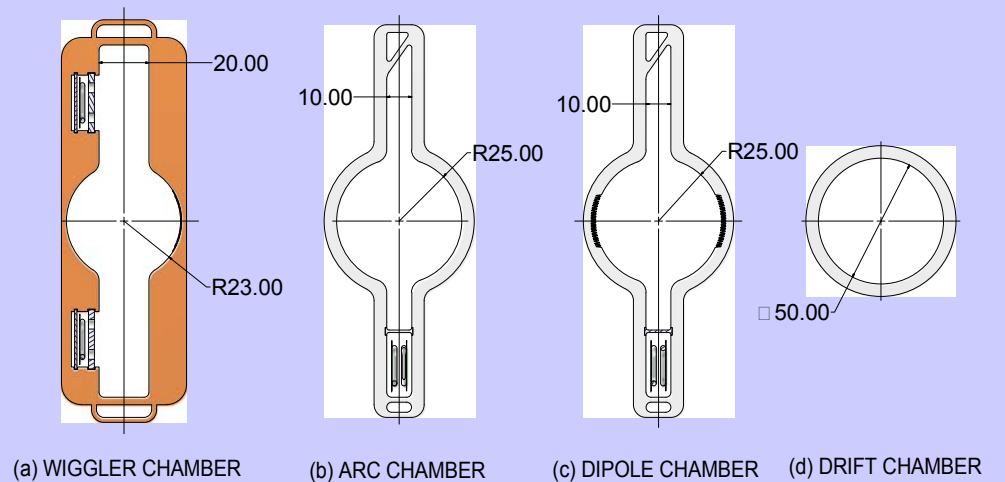
Electron ring (baseline)

Positron ring (baseline)

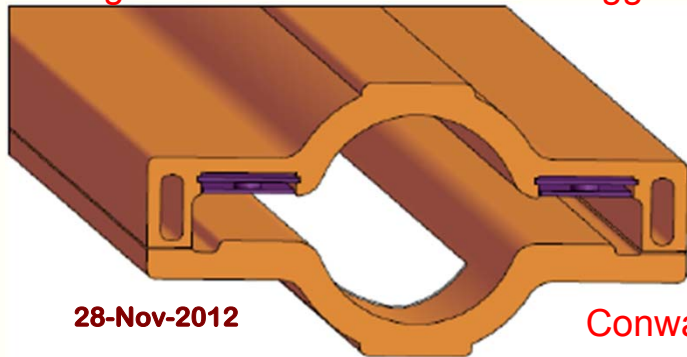


Damping Rings: Vacuum (Electron Cloud)

- Reduction of electron cloud build-up in e+ ring critical for ILC parameters
- Full e-cloud mitigation concepts included into vacuum design
 - CesrTA (and other) R&D results
- Vacuum System Design/Costing
 - Super-KEK-B VCs in production with similar designs to ILC DR



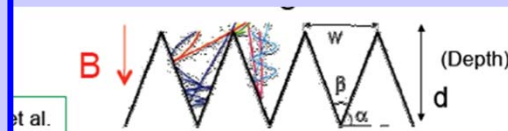
DR Wiggler chamber concept with thermal spray clearing electrode – 1 VC for each wiggler pair.



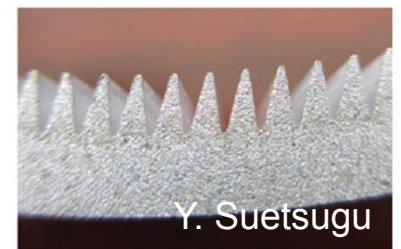
28-Nov-2012

Conway/Li

SuperKEKB Dipole Chamber Extrusion



Valley : R0.1~0.12
Top : R0.15
Angle : 18~18.3°

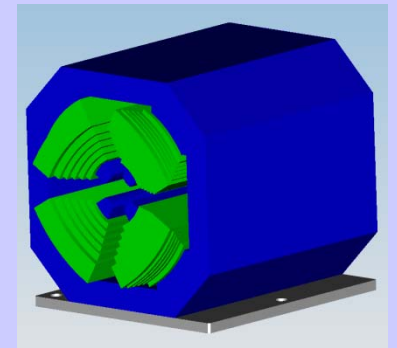
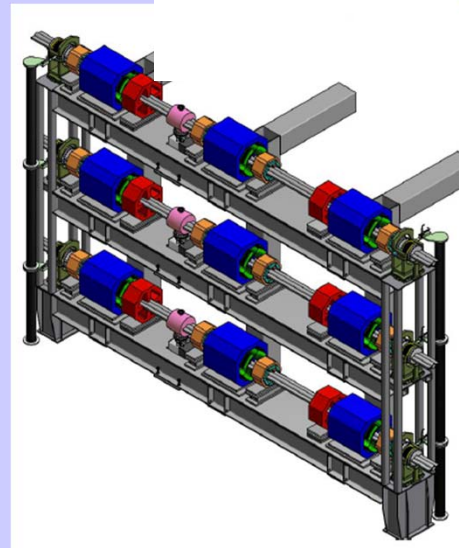
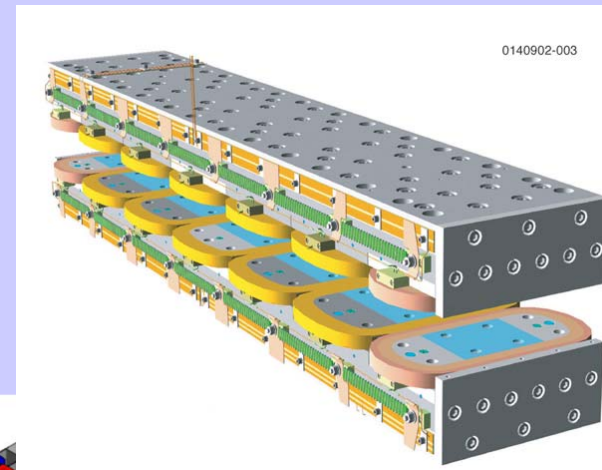


Y. Suetsugu

DR: Magnets & Power Supplies

Superferric SC wigglers

Parameter	Unit	CESR-c	ILC TDR
Peak Field	T	2.10	2.16
No. Poles		8	14
Length	m	1.3	1.875
Period	m	0.40	0.30
Pole Width	cm	23.8	23.8
Pole Gap	cm	7.6	7.6
$\Delta B/B _{x=10 \text{ mm}}$	%	0.0077	0.06
Coil Current	A	141	141
Beam Energy	GeV	1.5–2.5	5



J. Conway
C. Spencer

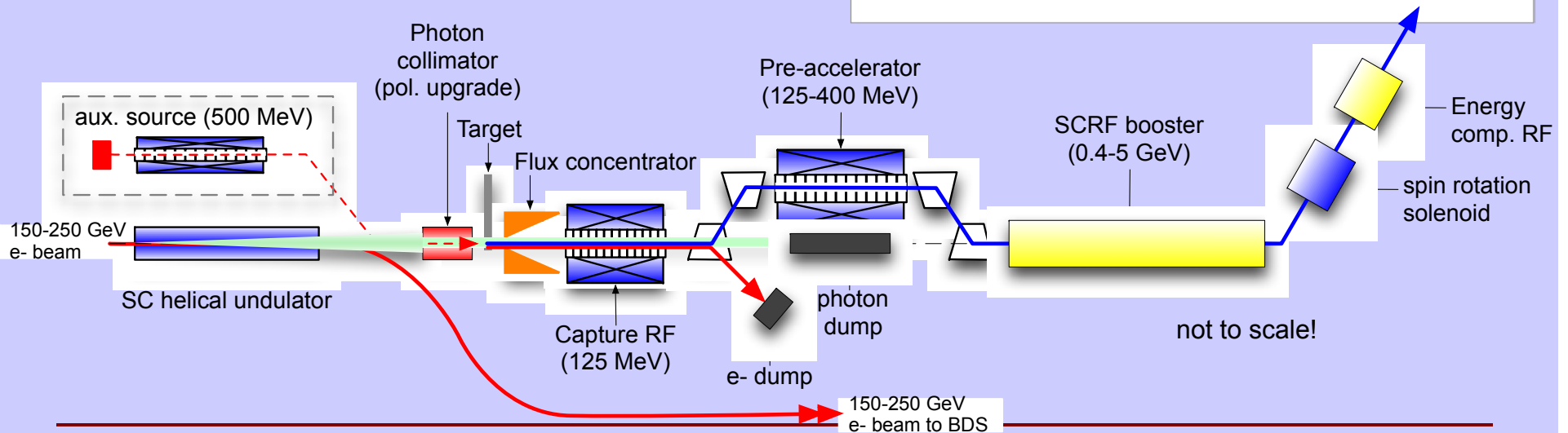
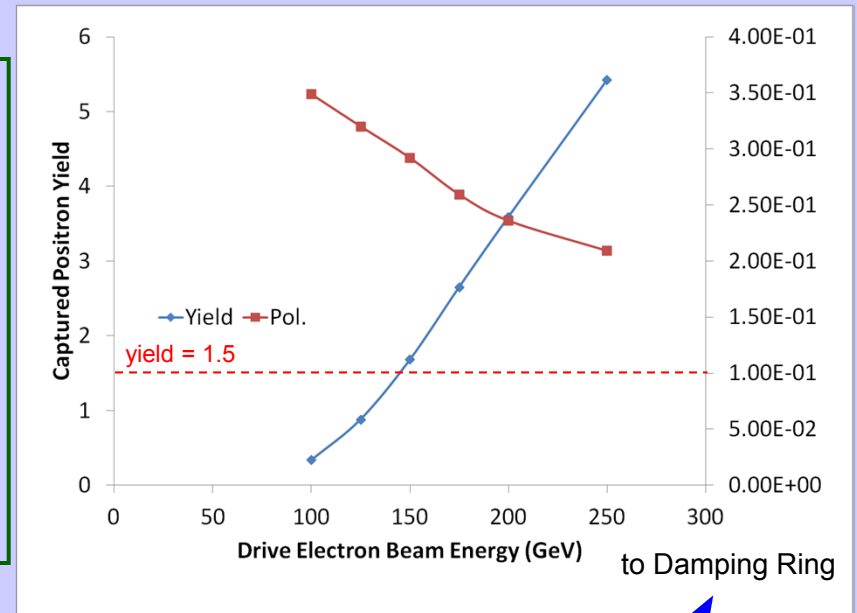
room-temperature magnets

Magnet	Type	Eng. Style	Qty	Power Method
Dipoles:	Corrector	D60L250	304	Individual
	Chicane	D60L940	28	String
	Disp. Supp.	D60L1940	10	String
	Arc	D60L2940	150	String
Quadrupoles:	Arc	Q60L480	482	Individual
	Straight	Q60L700	121	Individual
	Wig/Inj/Ext	Q85L309	50	Individual
	Wiggler	Q85L600	30	Individual
Skew Quads	Corrector	Q60L250	158	Individual
Sextupoles	—	SX60L250	600	Individual
Wigglers	—	WG76L2100	54	Individual
Kickers	Inj/Ext	Striplines	42	Individual
Thin Pulsed Septa	Inj/Ext	—	2	Individual
Thick Pulsed Septa	Inj/Ext	—	2	Individual

Power system based on large DC supplies driving long bus bar, with local DC-to-DC converters at magnet locations (cost optimised)

Positron Source (central region)

- located at exit of electron Main Linac
- 147m SC helical undulator
- driven by primary electron beam (150-250 GeV)
- produces ~ 30 MeV photons
- converted in thin target into e^+e^- pairs

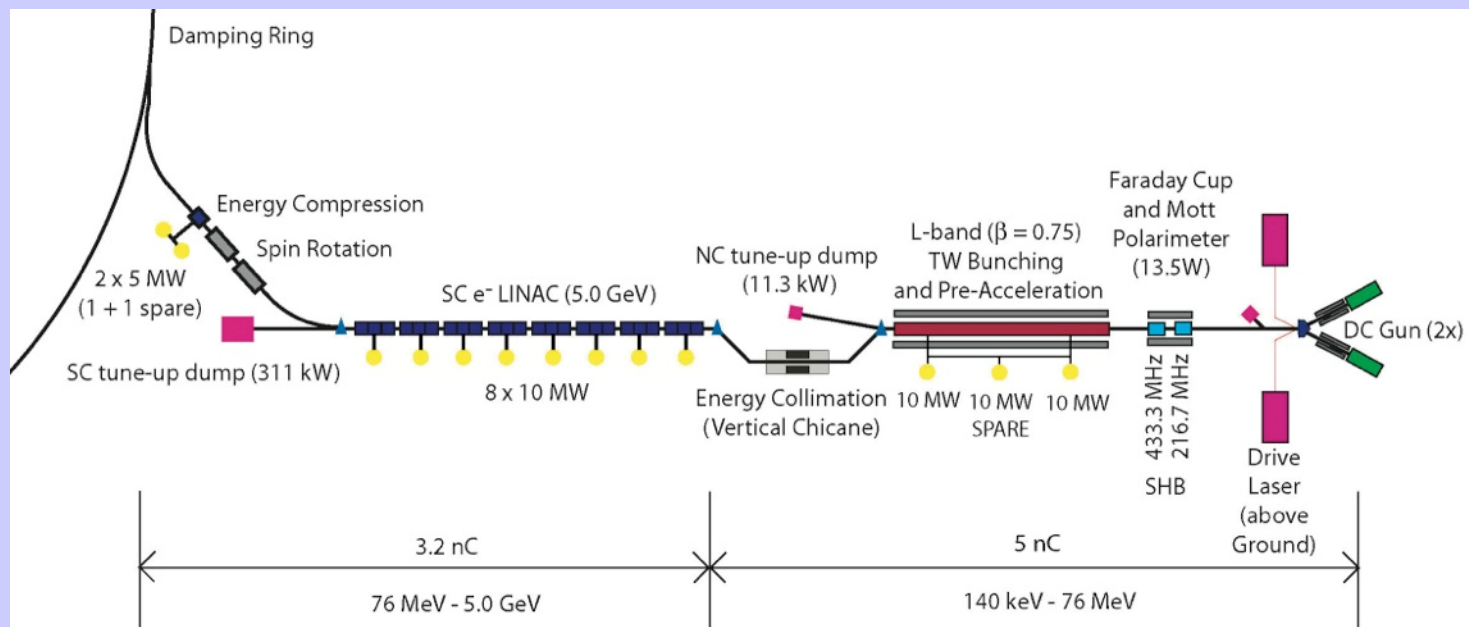


10Hz mode for e⁺ production

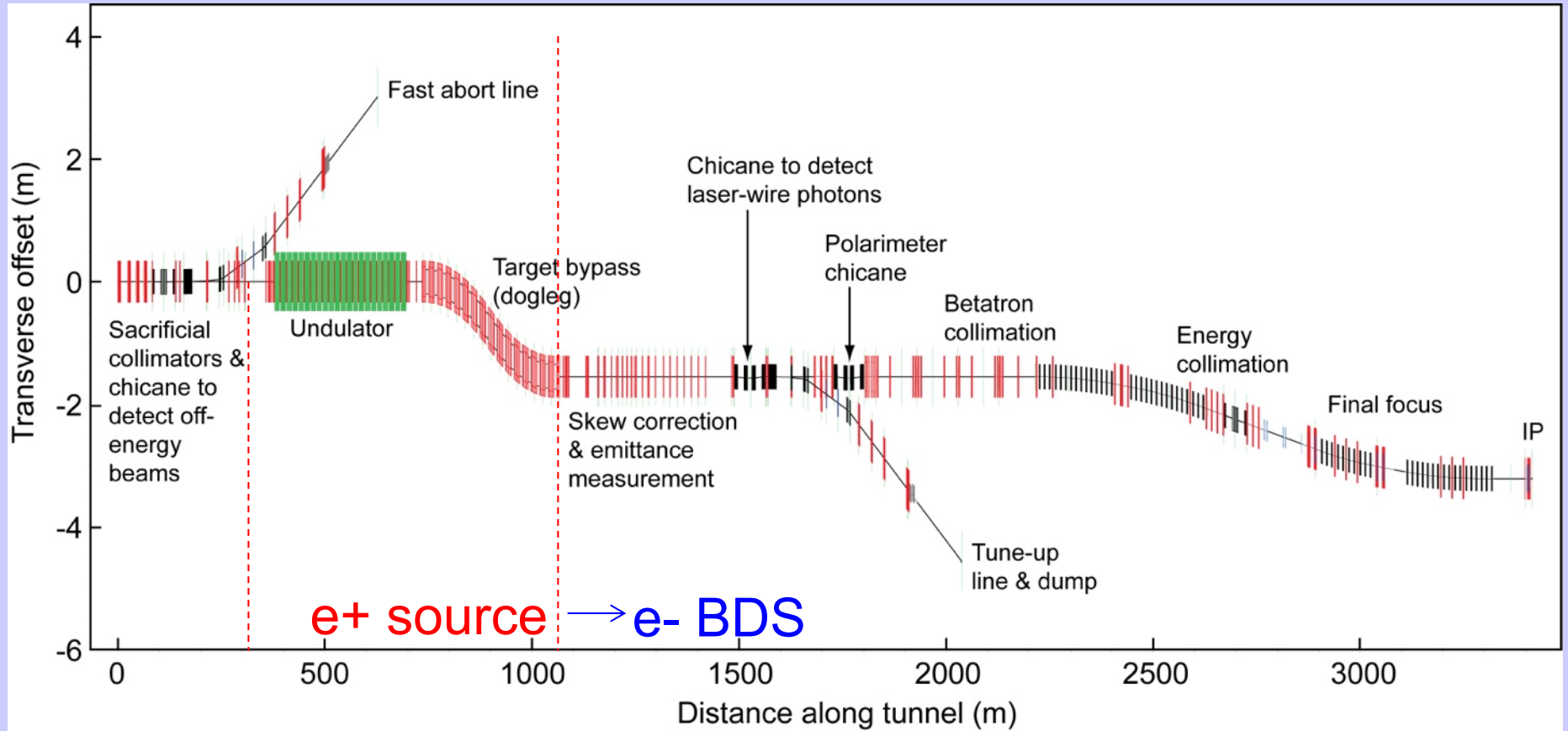
- **Low E_{cm} running (≤ 250 GeV) \rightarrow 10Hz mode**
- **Alternate pulses:**
 - 150 GeV e⁻ pulse to generate positrons
 - $E_{\text{cm}}/2$ e⁻ pulse for luminosity
- **Ramifications:**
 - 100ms store time in DR \rightarrow shorter damping times
 - Need to dump 150 GeV production pulse after undulator (new beamline, pulsed-magnet system)
 - Pulsed trajectory-correction system before undulator for 150 GeV production beam.
- **Electron Main Linac requires no modification**
 - Installed AC power sufficient for $\sim 1/2$ energy operation at 10Hz.

Polarised Electron Source

- Laser-driven photo cathode (GaAs)
- DC gun
- Integrated into common tunnel with positron BDS



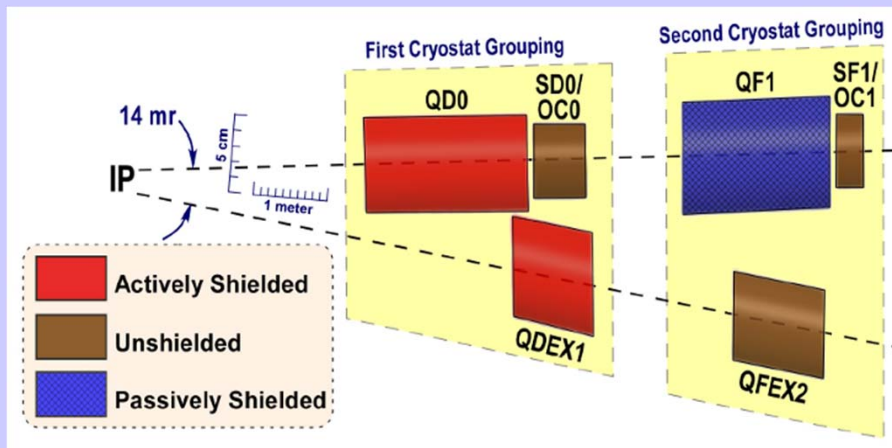
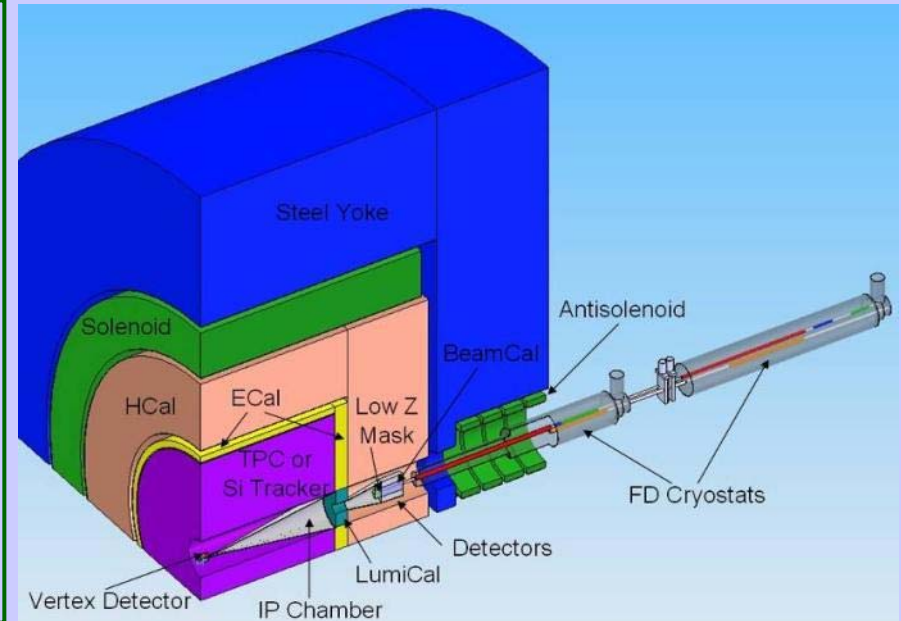
Beam Delivery System



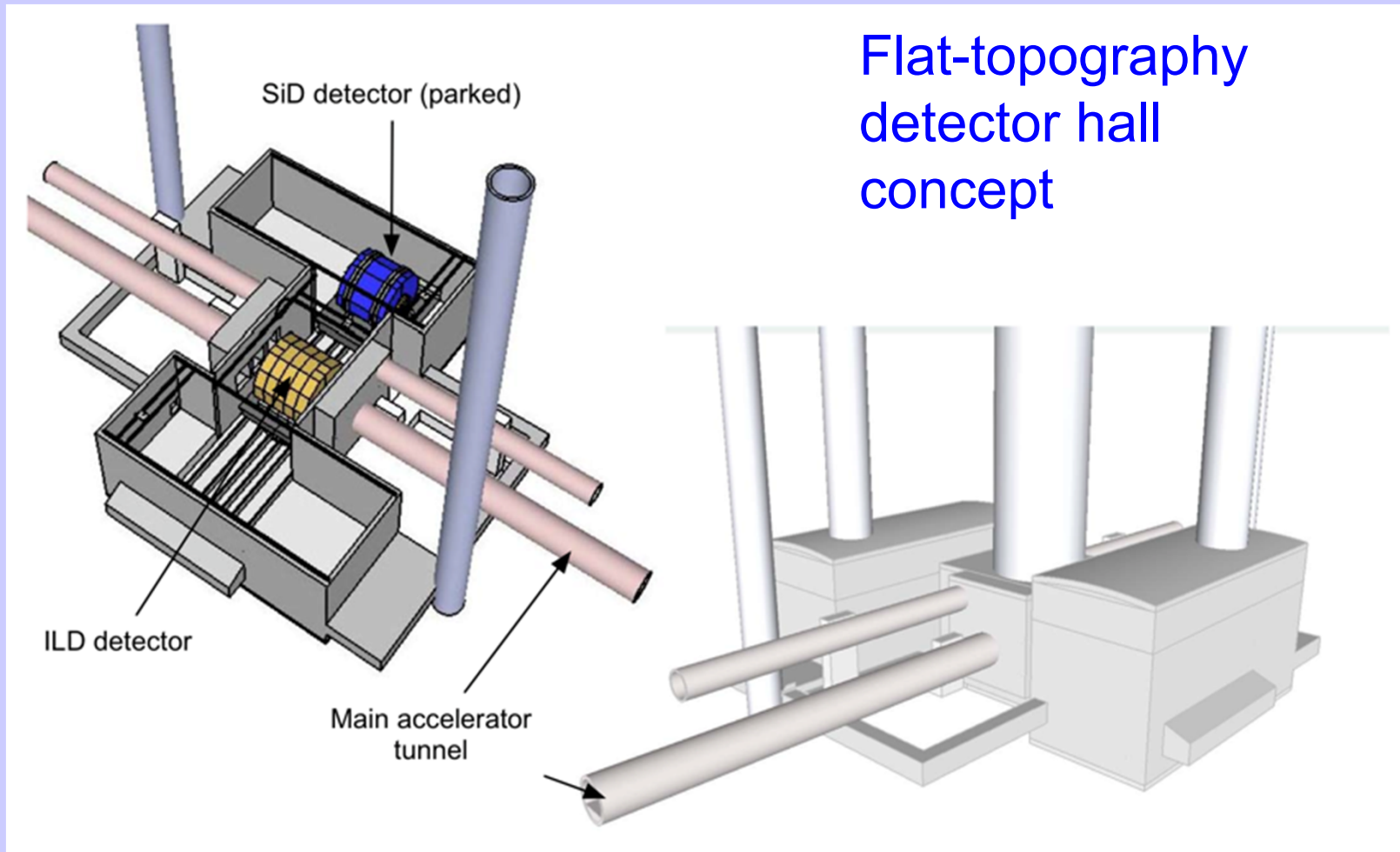
Electron Beam Delivery System

IR region (Final Doublet)

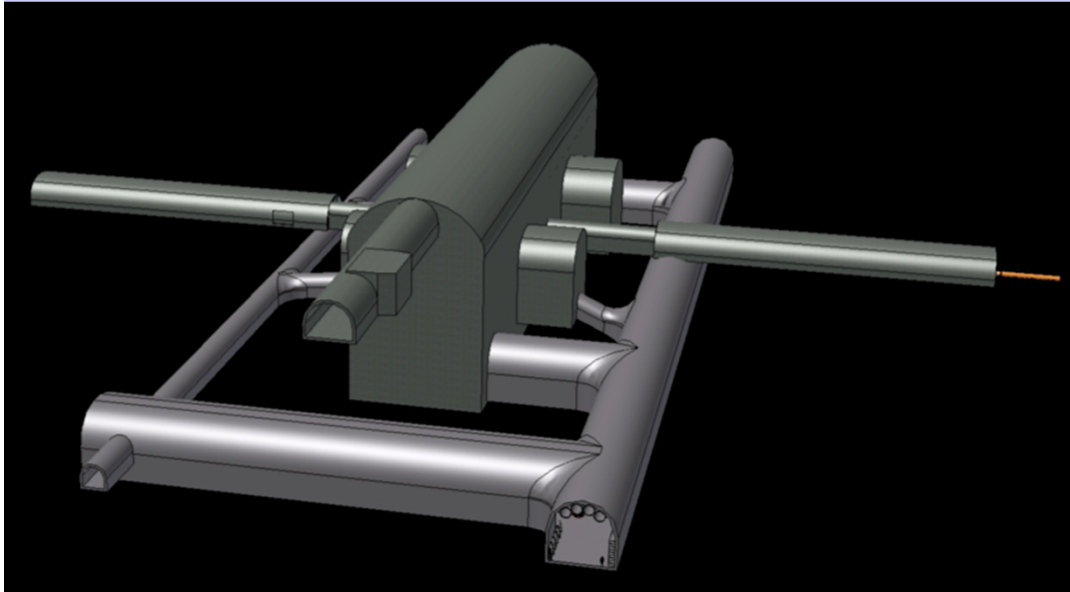
- **FD arrangement for push pull**
 - different L^*
 - ILD 4.5m, SiD 3.5m
- **Short FD for low E_{cm}**
 - Reduced β_x^*
 - increased collimation depth
 - “universal” FD
 - avoid the need to exchange FD
 - conceptual - requires study
- **Many integration issues remain**
 - requires engineering studies beyond TDR
 - No apparent show stoppers



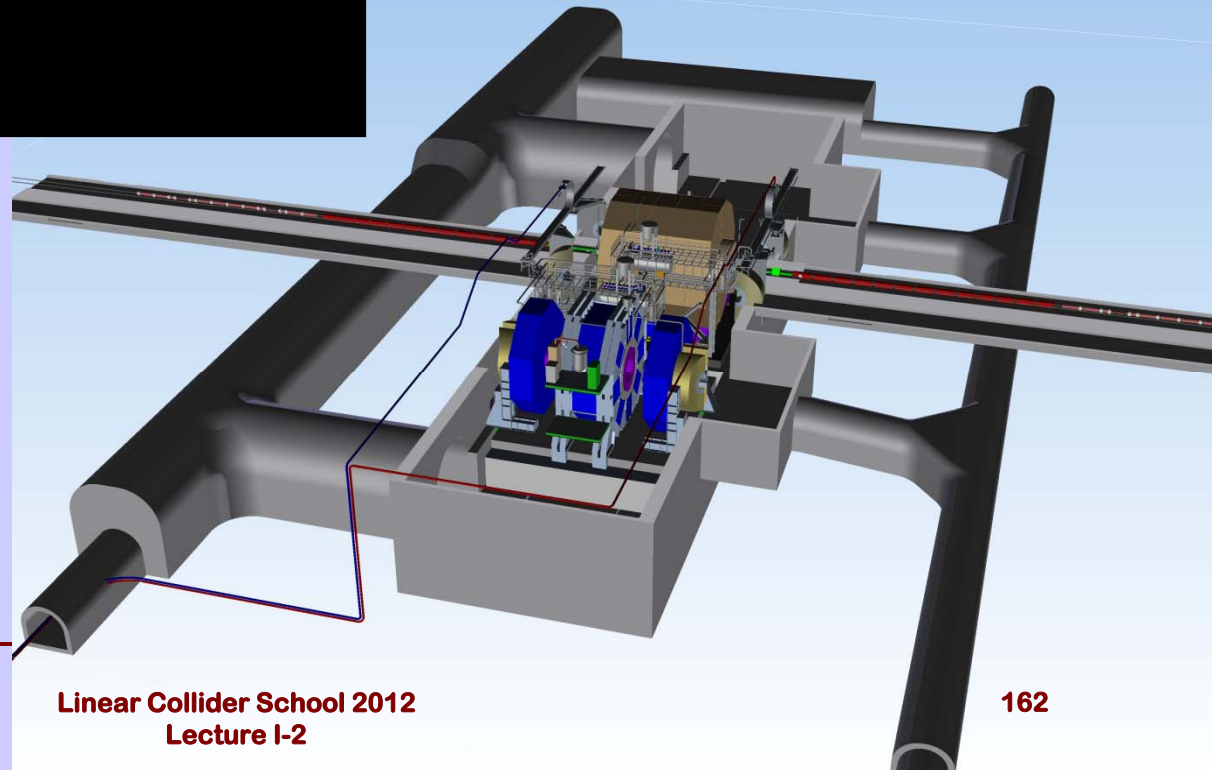
Detector Hall



Detector Hall



Mountainous-topography
detector hall concept

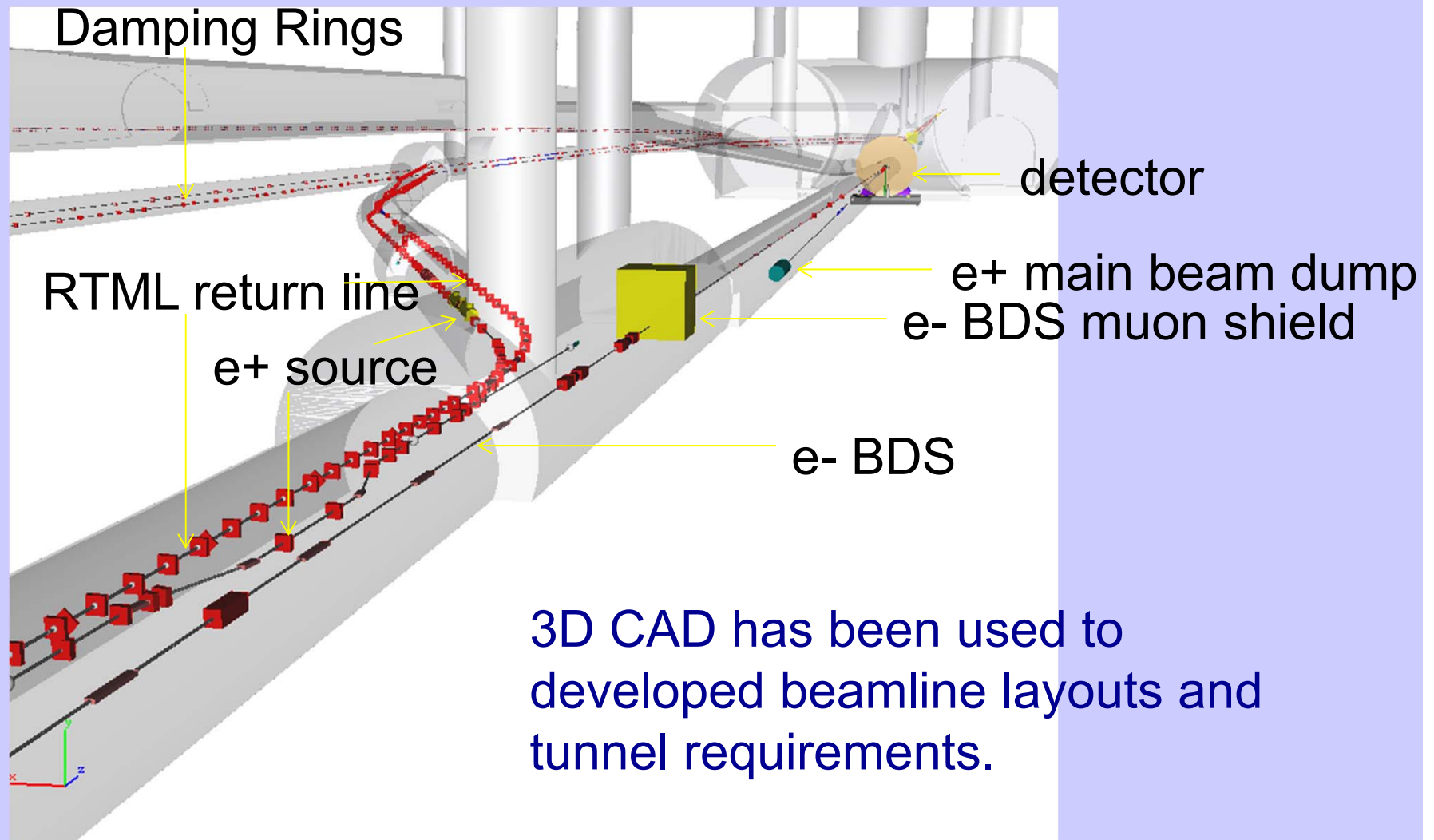


28-Nov-2012

Linear Collider School 2012
Lecture I-2

162

Central Region Integration

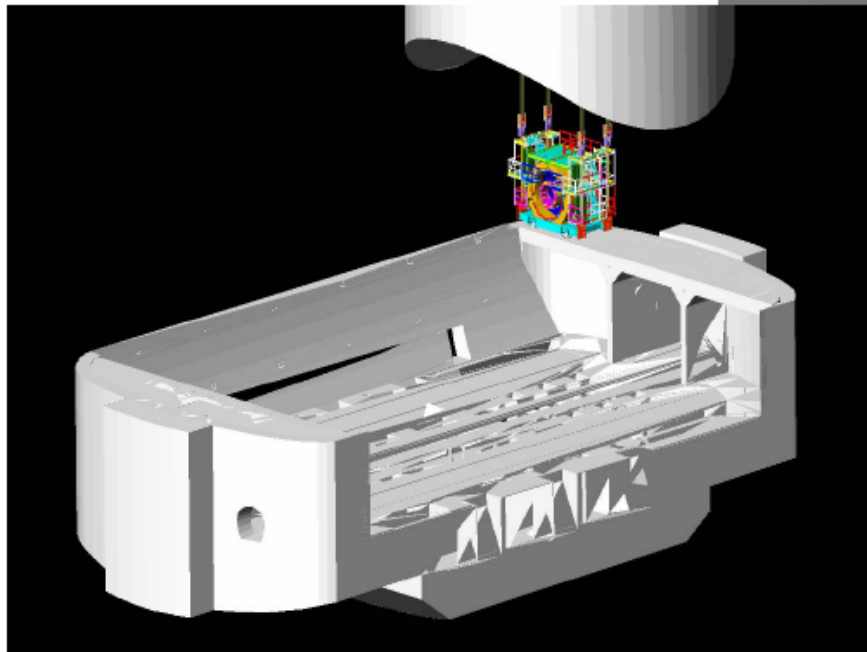
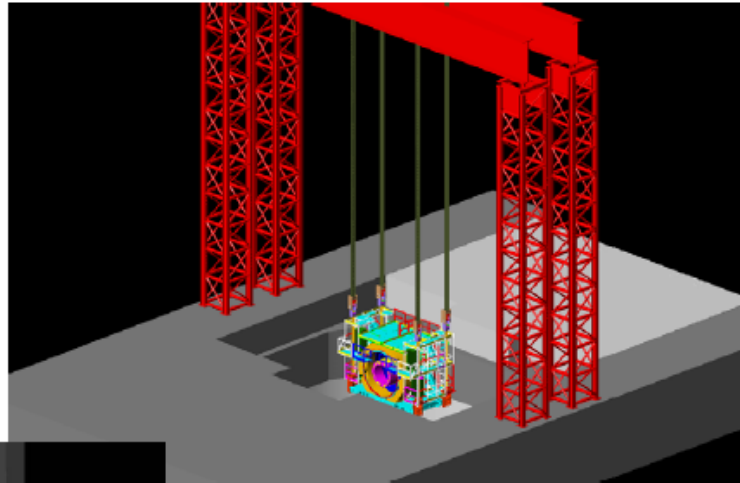
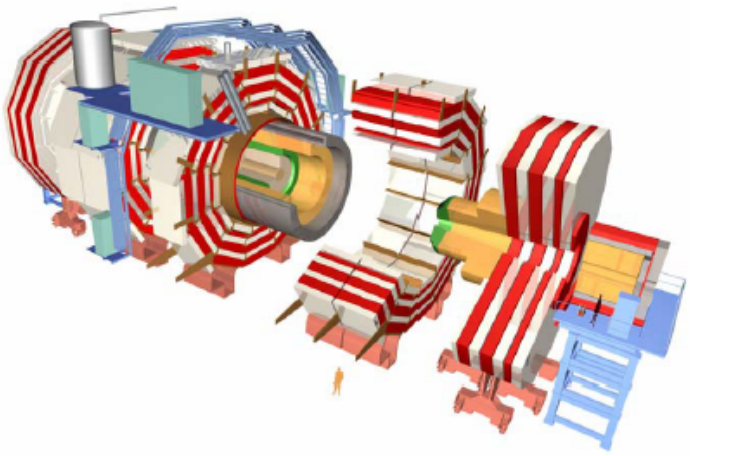


3D CAD has been used to developed beamline layouts and tunnel requirements.

Complete model of ILC available.

On-surface Detector Assembly

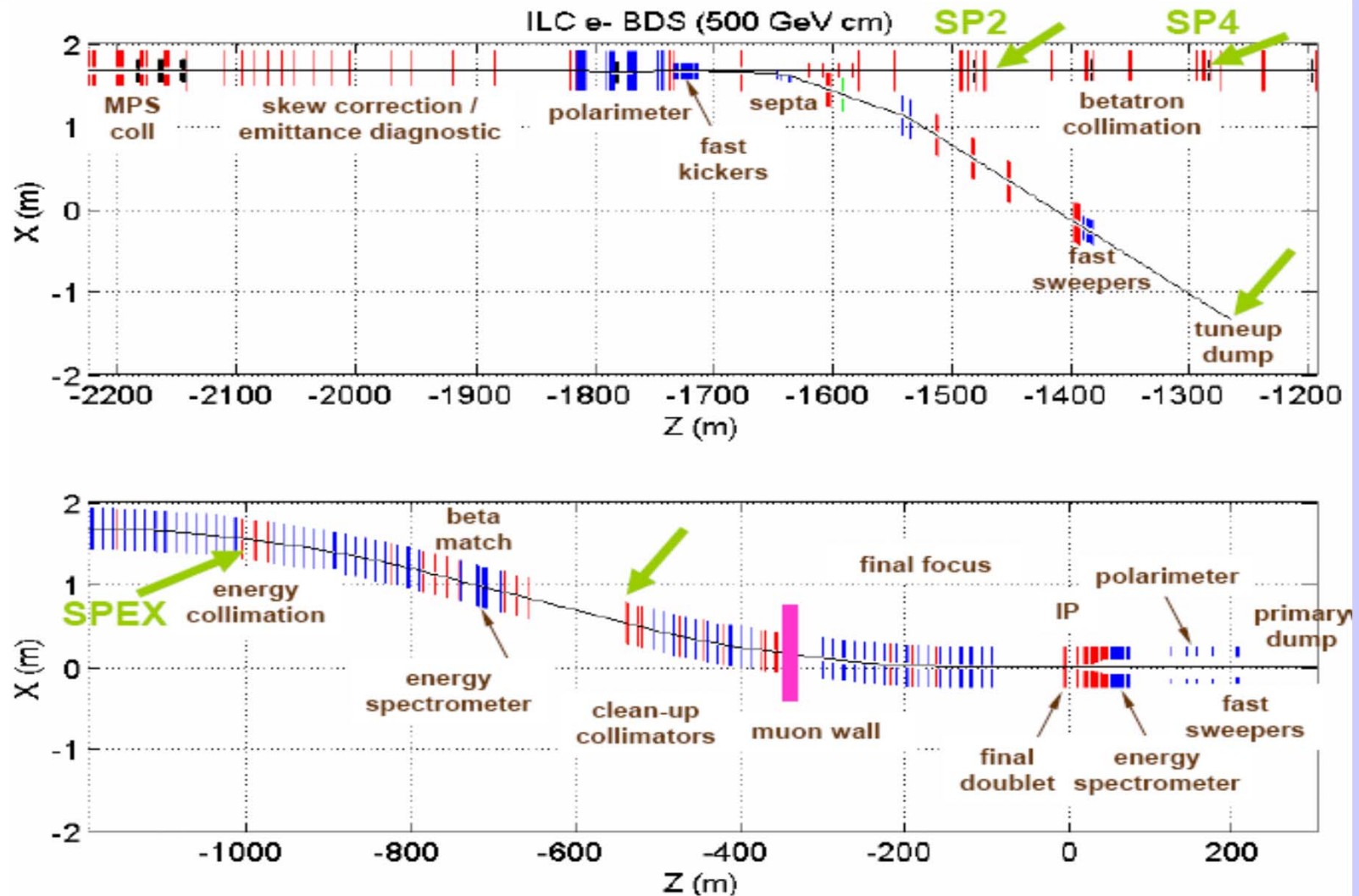
CMS approach



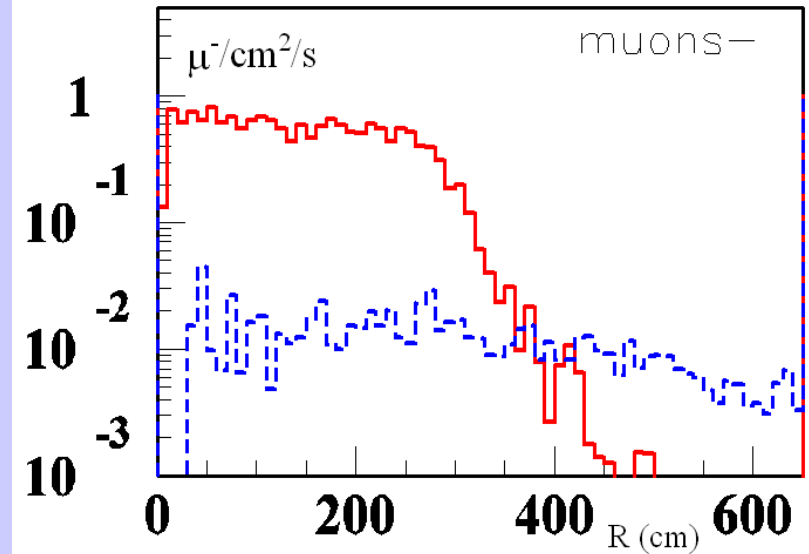
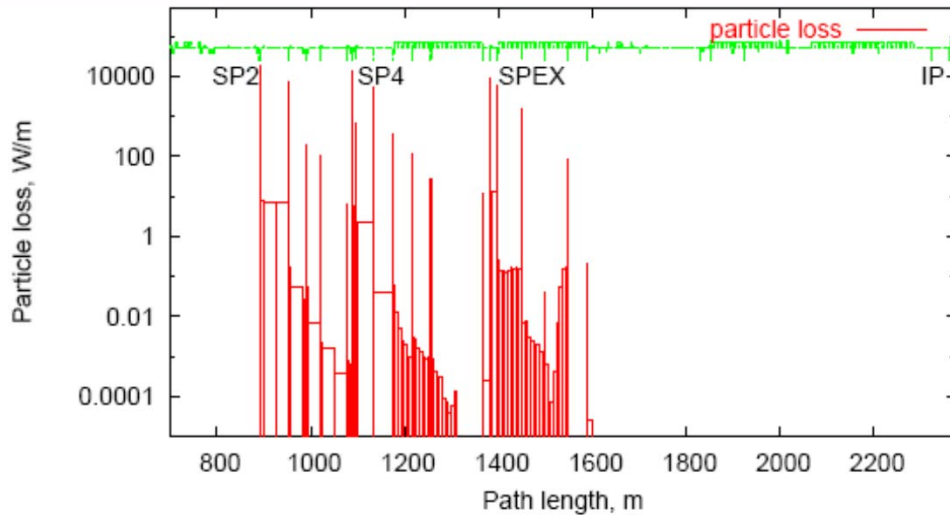
CMS assembly approach:

- Assembled on the surface in parallel with underground work
- Allows pre-commissioning before lowering
- Lowering using dedicated heavy lifting equipment
- Potential for big time saving
- Reduces size of required underground hall

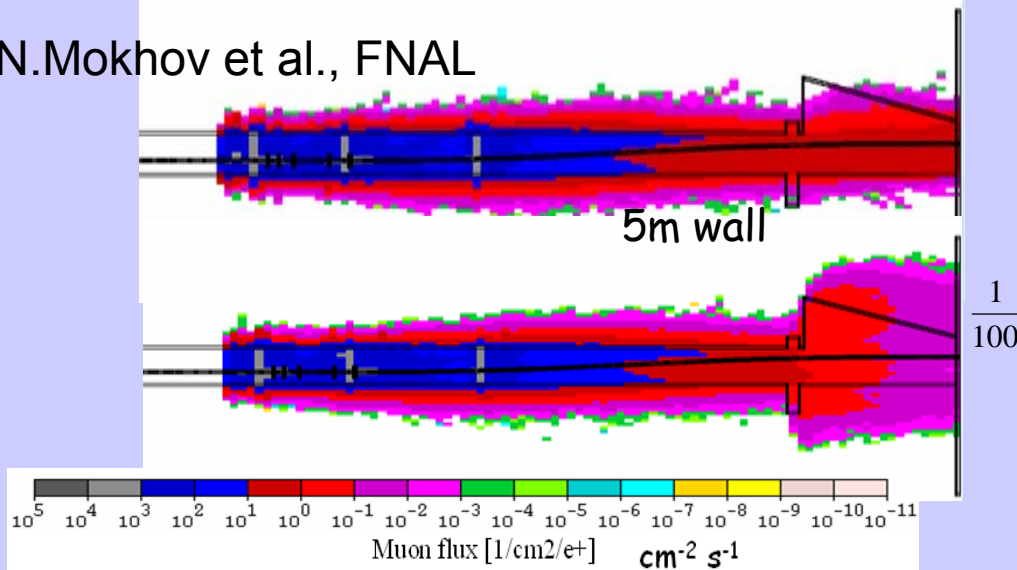
Possible Sources of Muons



Muon Reduction



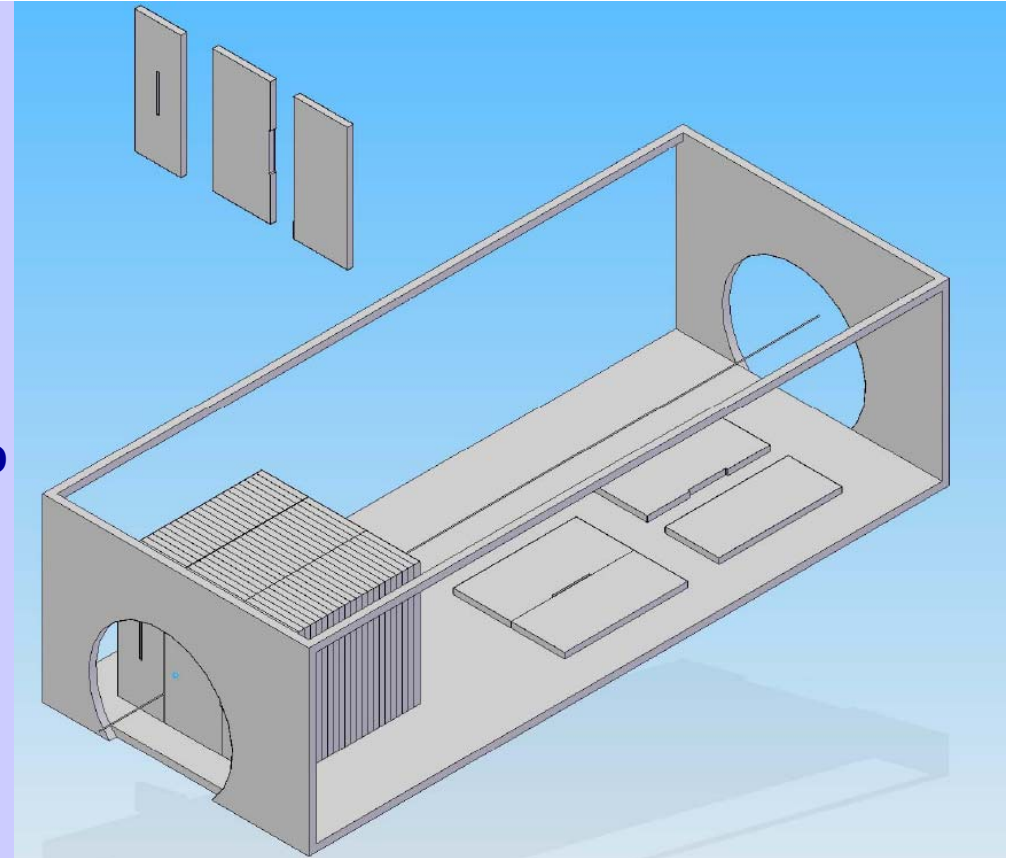
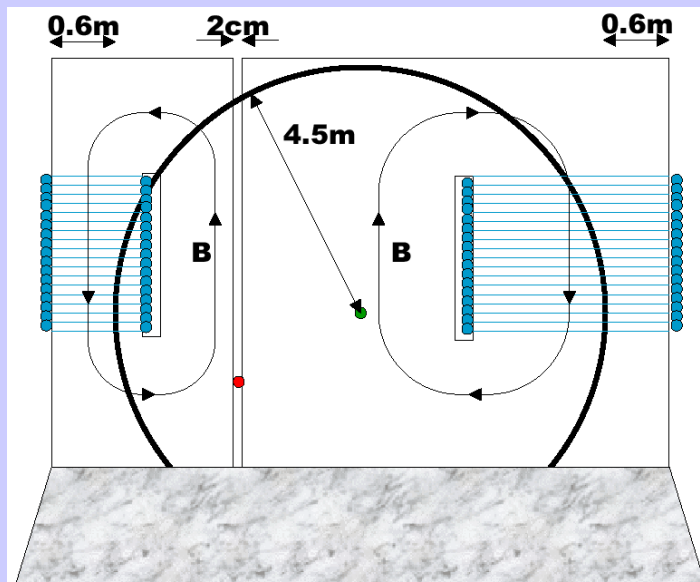
N.Mokhov et al., FNAL



- Muon flux in BDS & IR with and without 5m muon wall
- Allows reducing flux in TPC to a few m per ~100 bunches

Muon walls

- **Purpose:**
 - **Personnel Protection:** Limit dose rates in IR when beam sent to the tune-up beam dump
 - **Physics:** Reduce the muon background in the detectors

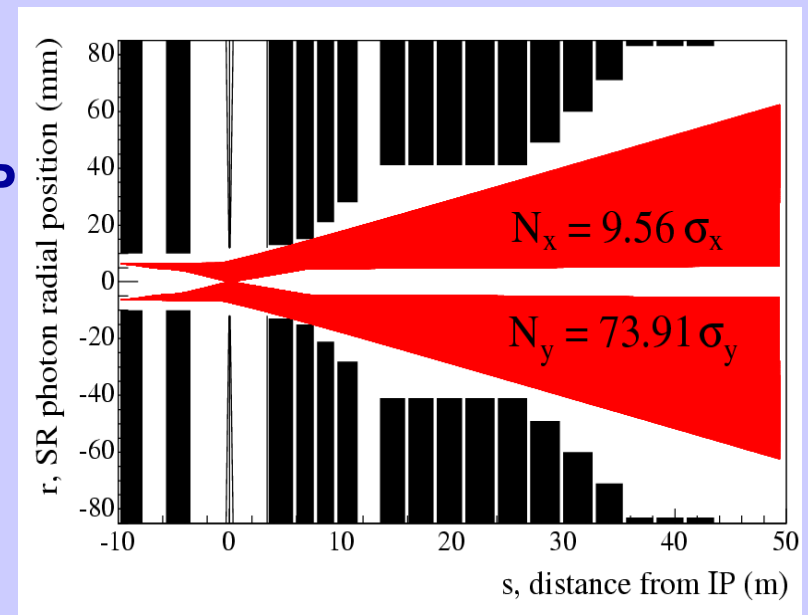


5m muon wall installed initially

If muon background measured too high, the 5m wall can be lengthened to 18m and additional 9m wall installed
(Local toroids could be used also)

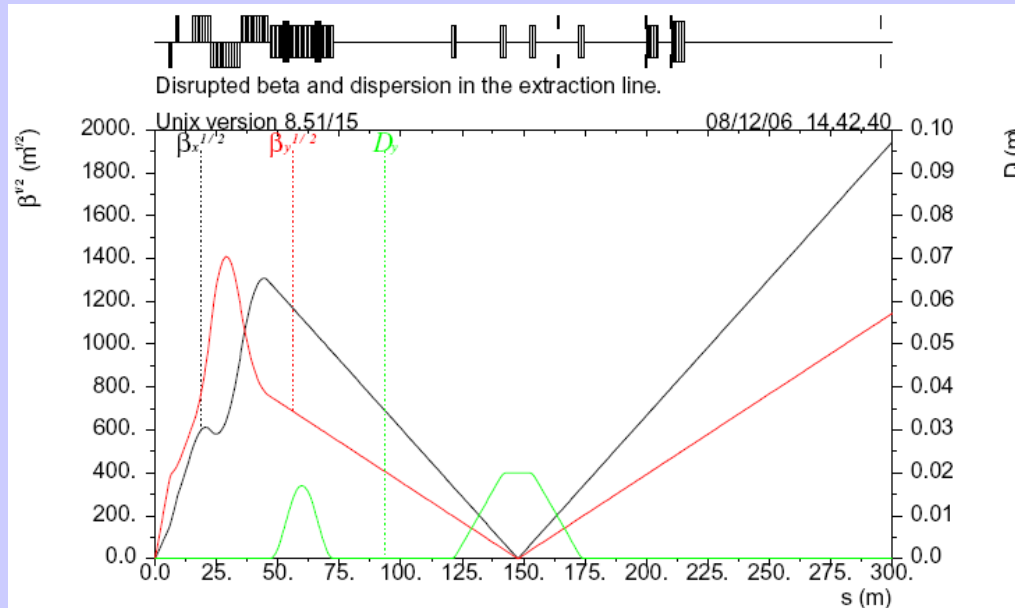
Beam Gas & Synchrotron Radiation in IR

- **Beam gas**
 - is minimized by controlling the pressure near IP within 1nTorr level, 10nTorr in 200-800m from IP and ~50nTorr in the rest of the system
- **Synchrotron Radiation in IR**
 - due to upstream collimation is contained within a defined cone which is extracted away

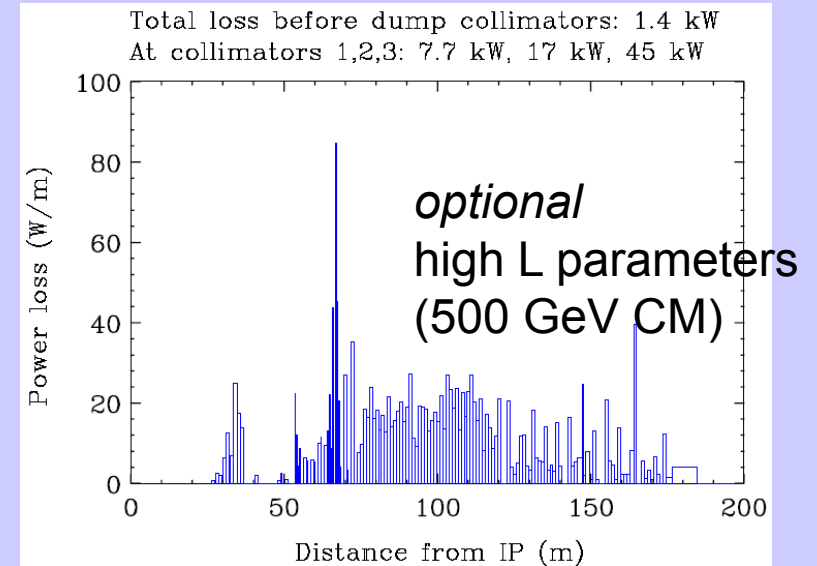
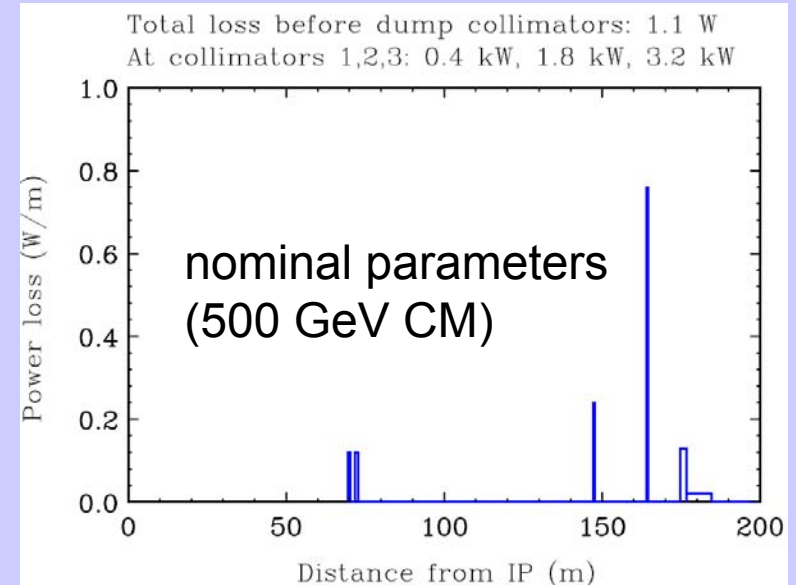


**Example of SR rays
from beam halo in IR
apertures**

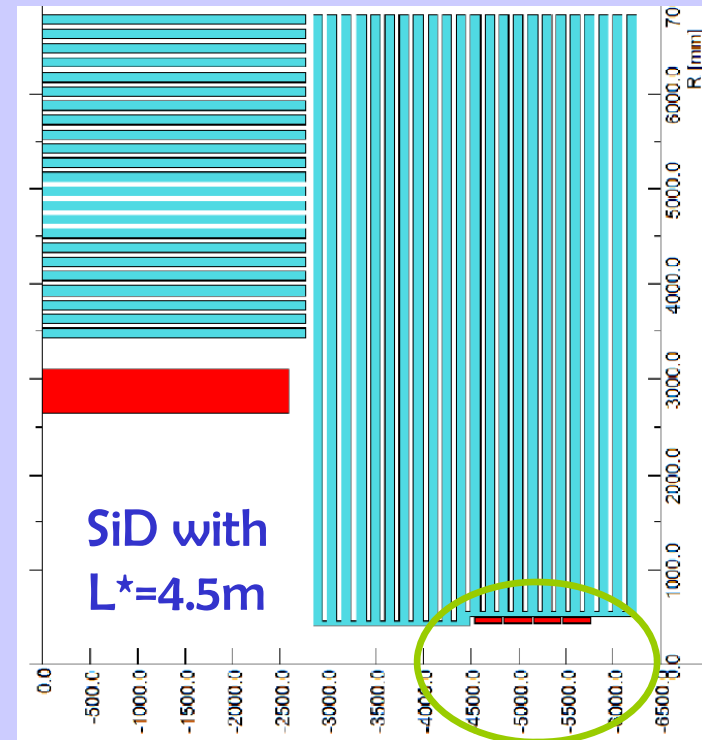
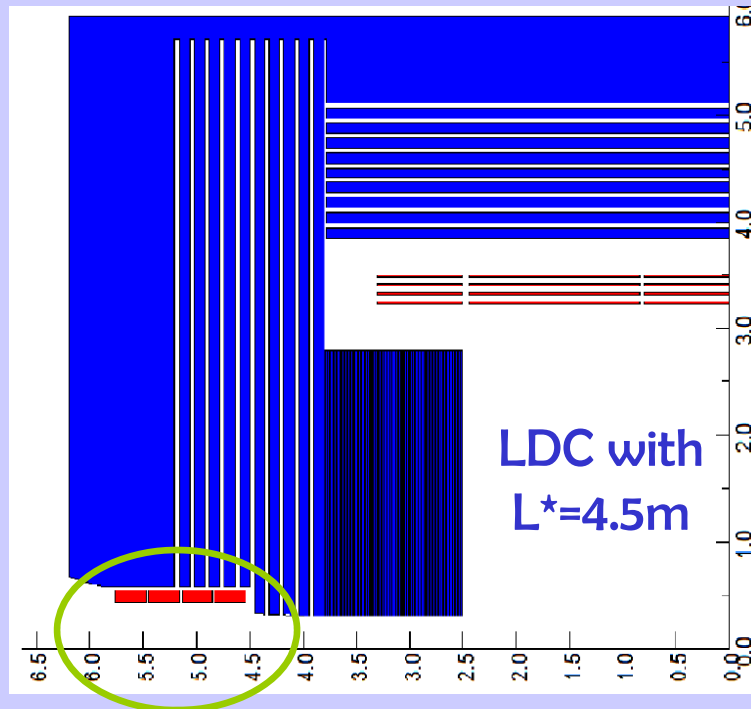
Extraction Lines



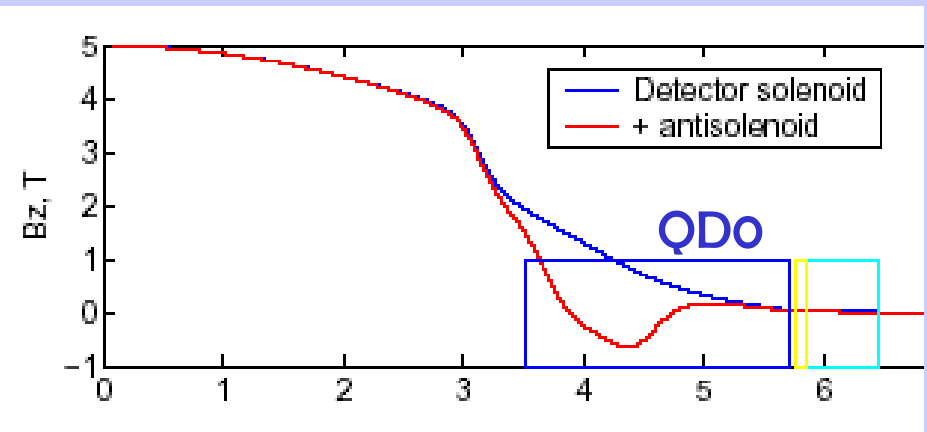
- Losses for the nominal case are negligible (~1W for 200m from IP)
- Even for High L parameters is within acceptable levels
- Small losses in extraction and separation from dump are important to keep the back-shine low



Antisolenoids



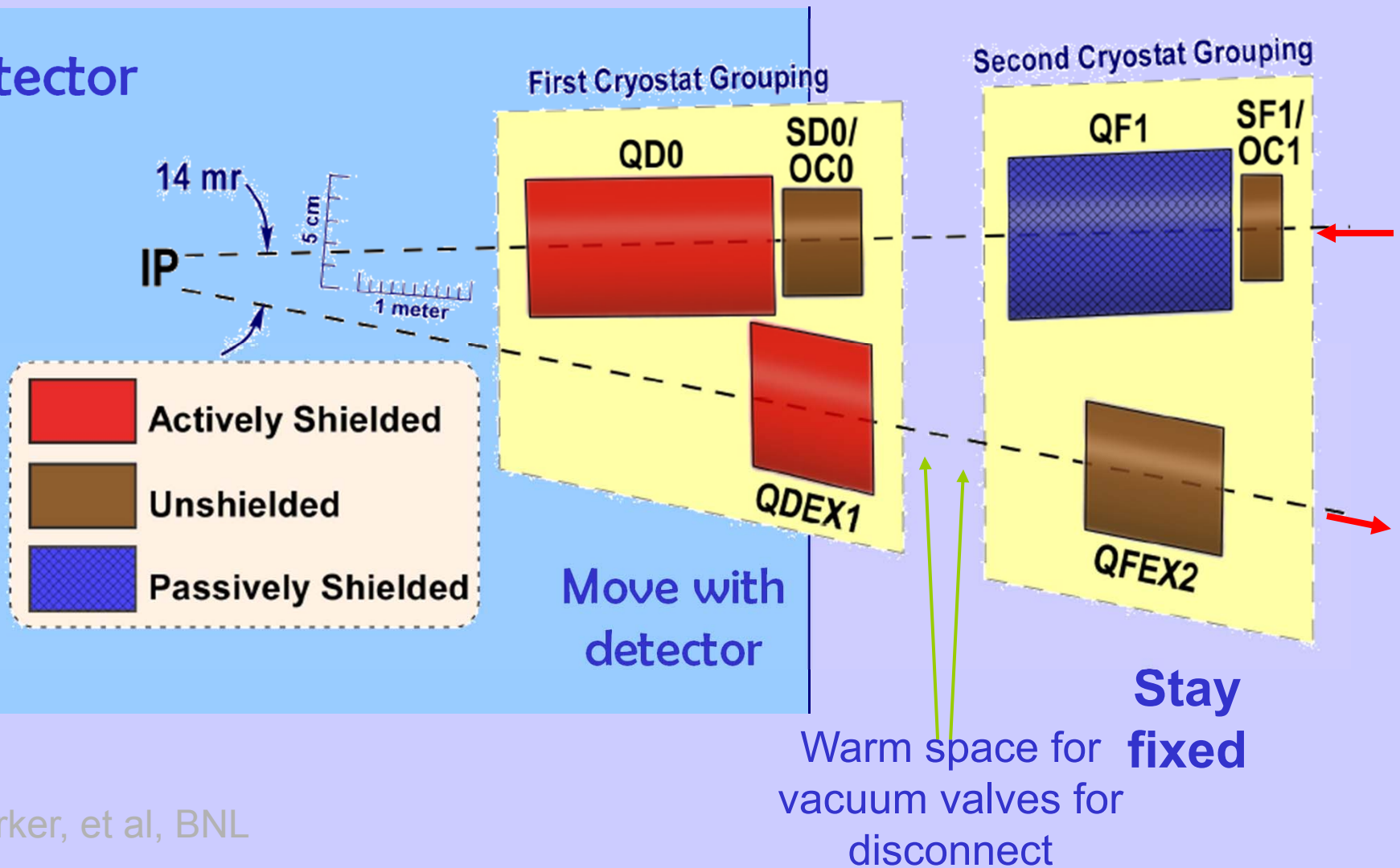
- Antisolenoids for local compensation of beam coupling
- Depend on all parameters (L^* , field, sizes, etc) and is a delicate MDI issue



Example of optimal field for local compensation of coupling (SiD, $L^*=3.5\text{m}$)

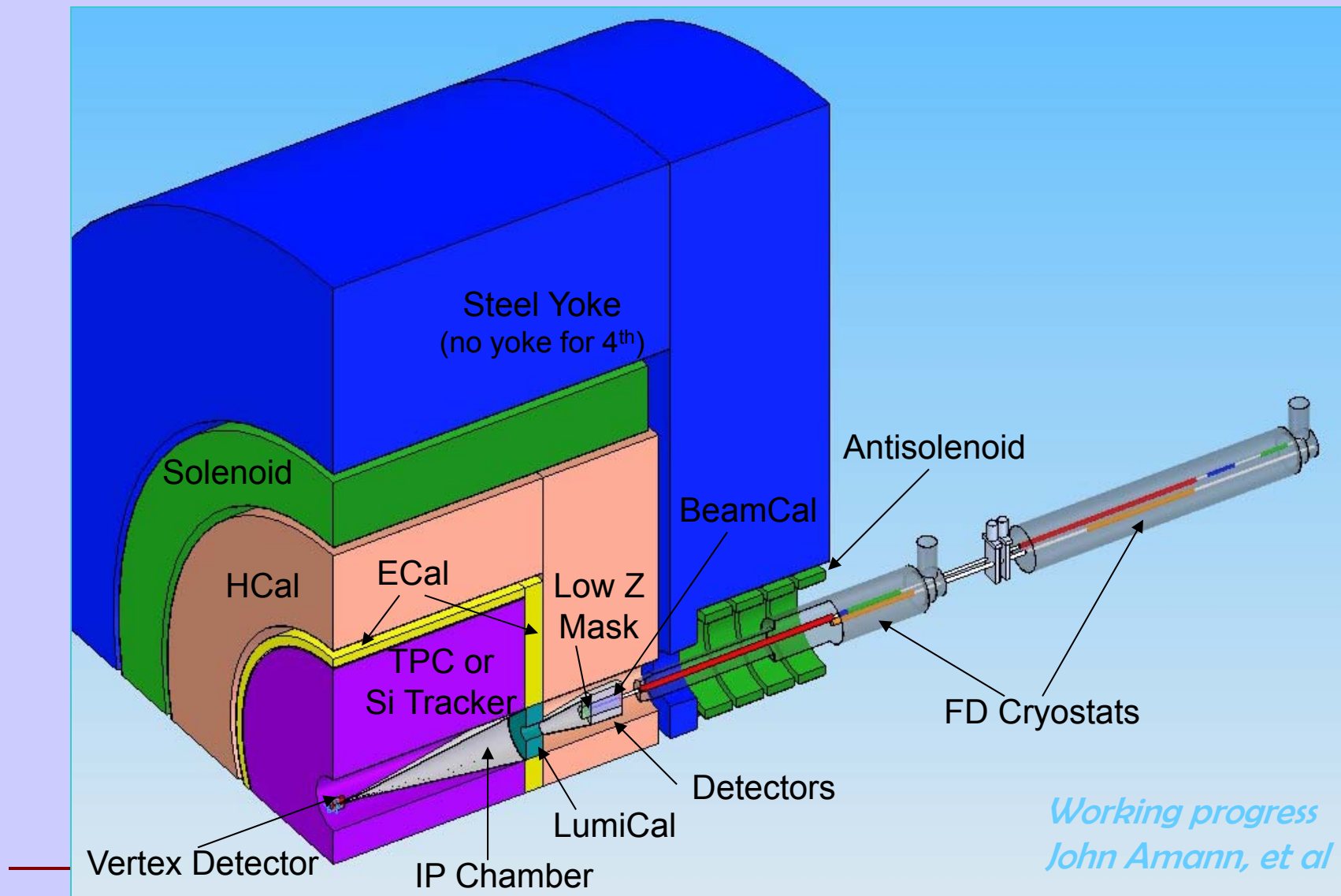
Interaction Region Conceptual Design

Detector



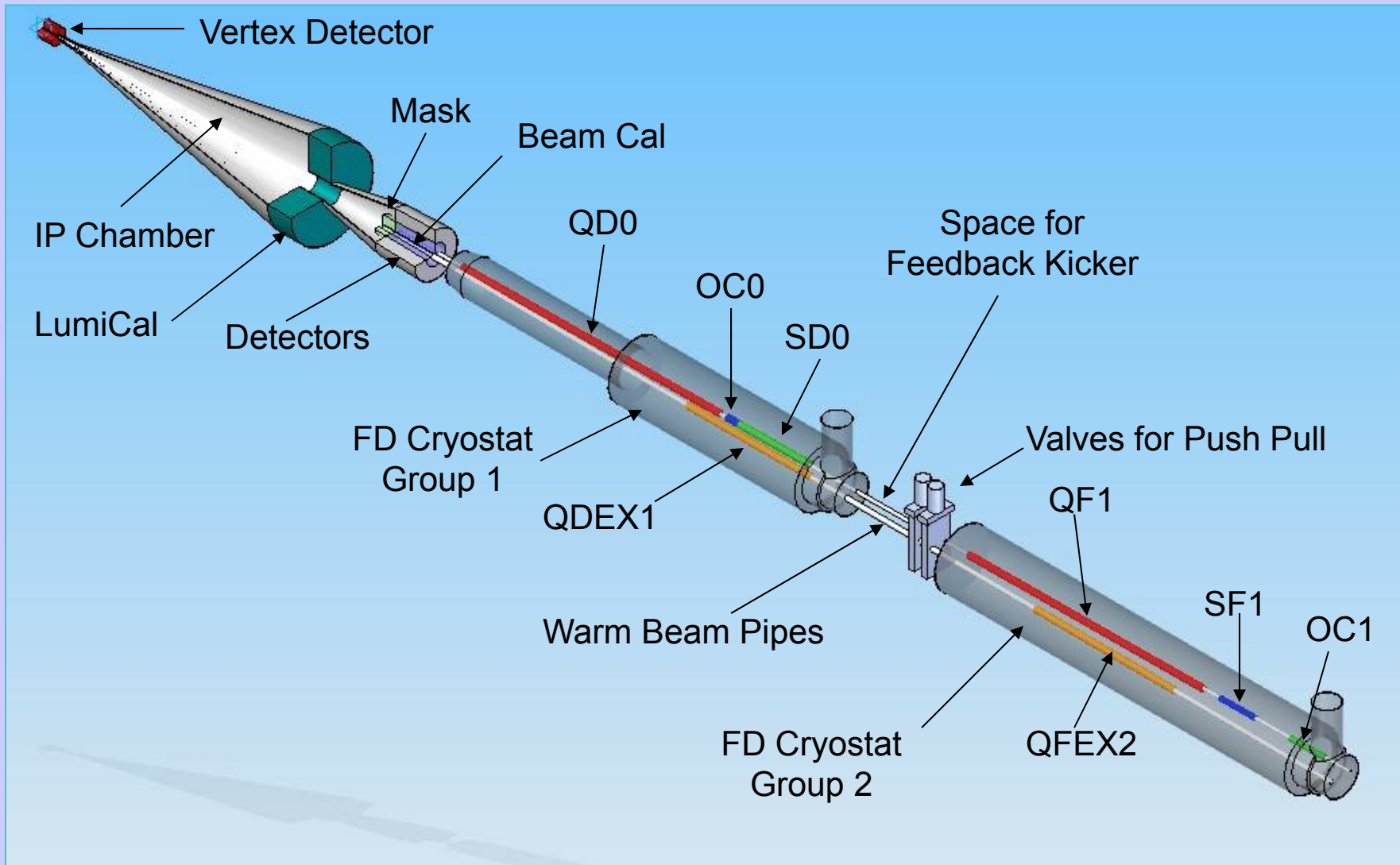
B.Parker, et al, BNL

Generic Detector - IR Details



*Working progress
John Amann, et al*

Generic IR layout



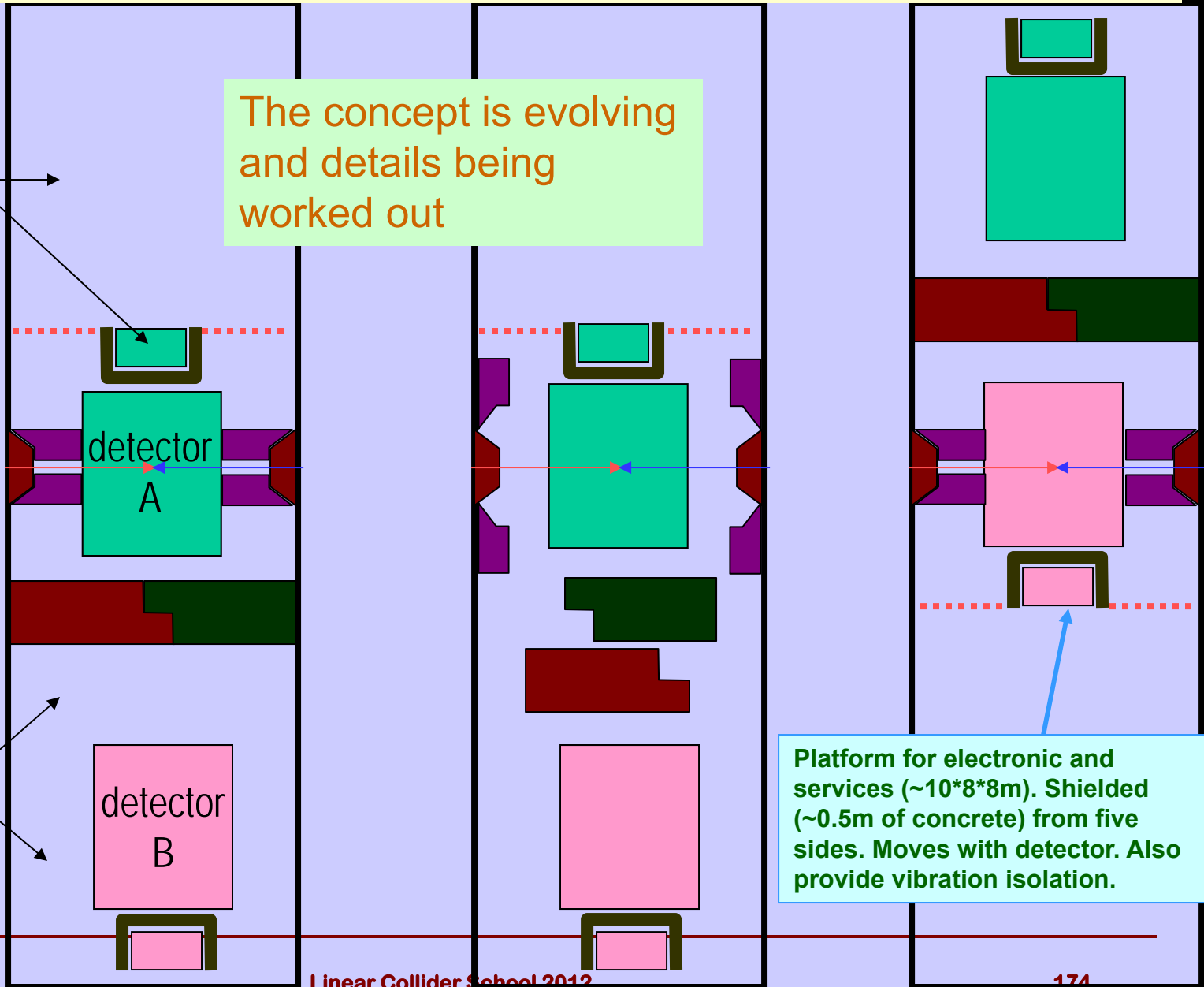
Concept of IR hall with two detectors

may be accessible during run

The concept is evolving and details being worked out

accessible during run

Platform for electronic and services (~10*8*8m). Shielded (~0.5m of concrete) from five sides. Moves with detector. Also provide vibration isolation.



Detector Performance Goals

- **ILC detector performance requirements and comparison to the LHC detectors:**

- **Inner vertex layer** ~ 3-6 times closer to IP
- **Vertex pixel size** ~ 30 times smaller
- **Vertex detector layer** ~ 30 times thinner

Impact param resolution $\Delta d = 5 [\mu\text{m}] \oplus 10 [\mu\text{m}] / (p[\text{GeV}] \sin 3/2\theta)$

- **Material in the tracker** ~ 30 times less
- **Track momentum resolution** ~ 10 times better

Momentum resolution $\Delta p / p^2 = 5 \times 10^{-5} [\text{GeV}^{-1}]$ central region

$\Delta p / p^2 = 3 \times 10^{-5} [\text{GeV}^{-1}]$ forward region

- **Granularity of EM calorimeter** ~ 200 times better

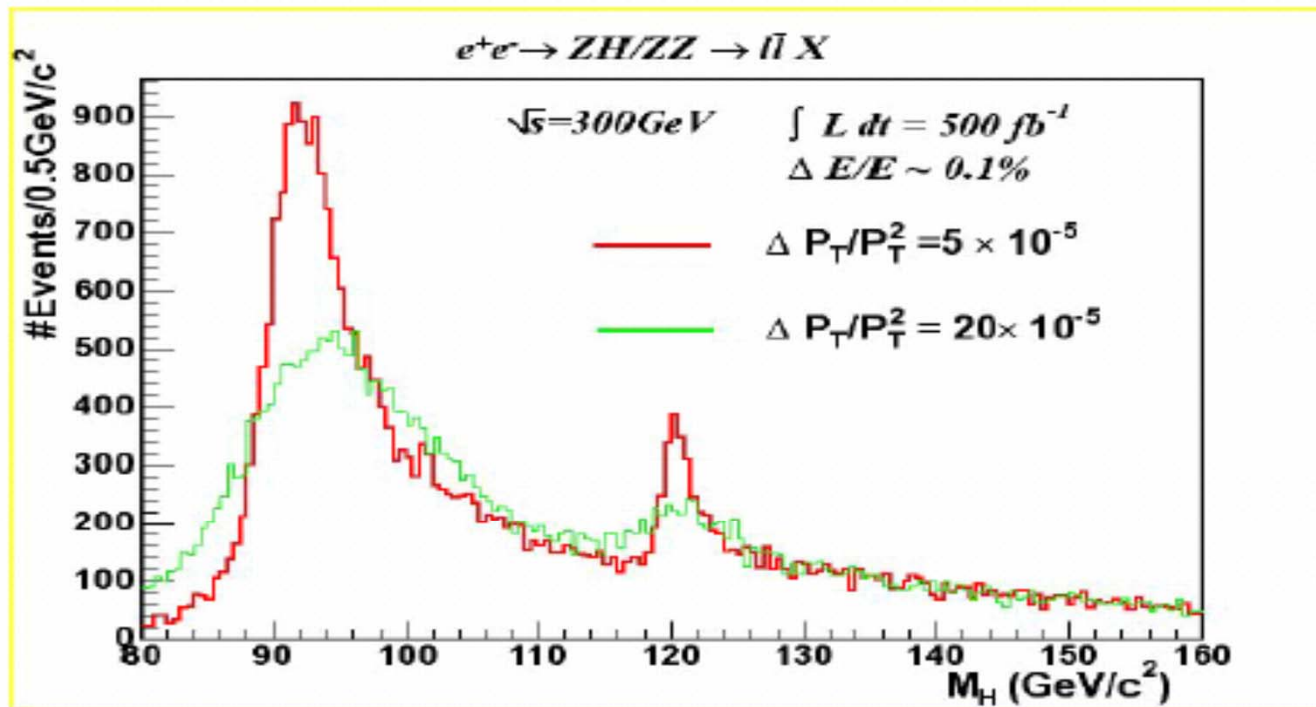
Jet energy resolution $\Delta E_{\text{jet}} / E_{\text{jet}} = 0.3 / \sqrt{E_{\text{jet}}}$

Forward Hermeticity down to $\theta = 5-10 [\text{mrad}]$

Detector Performance Goals

e.g: The Higgs tagging mode

$$e^+e^- \rightarrow ZH, \quad Z \rightarrow \ell^+\ell^-$$



$\sigma_p/p^2 \sim 5 \times 10^{-5}$ is “necessary”

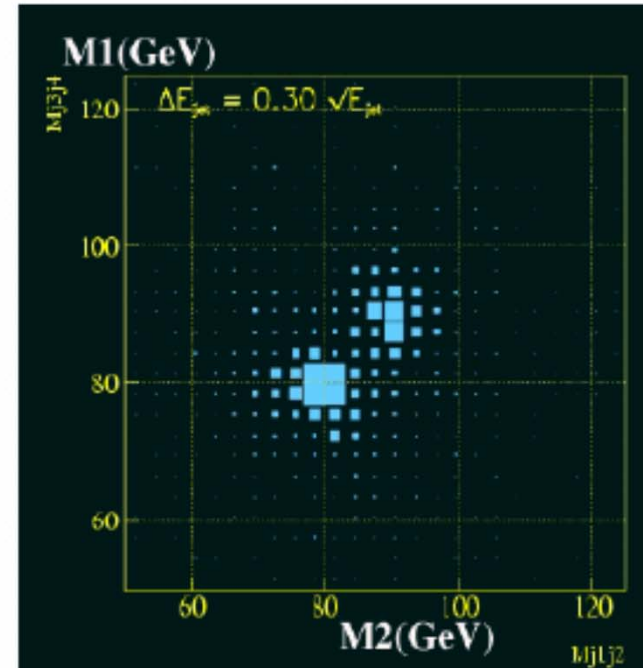
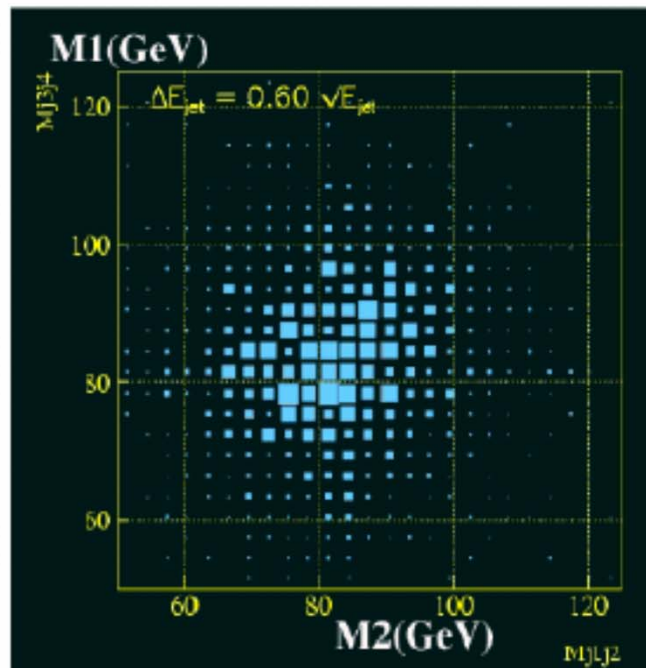
Detector Performance Goals

e.g: Separation of WW and ZZ

$e^+e^- \rightarrow \nu\bar{\nu}W^+W^-, \nu\bar{\nu}ZZ, \quad W, Z \rightarrow 2\text{jets}$

$$\frac{\sigma_E}{E} = \frac{0.6}{\sqrt{E}}$$

$$\frac{\sigma_E}{E} = \frac{0.3}{\sqrt{E}}$$



$\frac{\sigma_E}{E} \sim \frac{0.3}{\sqrt{E}}$ is 'needed'.

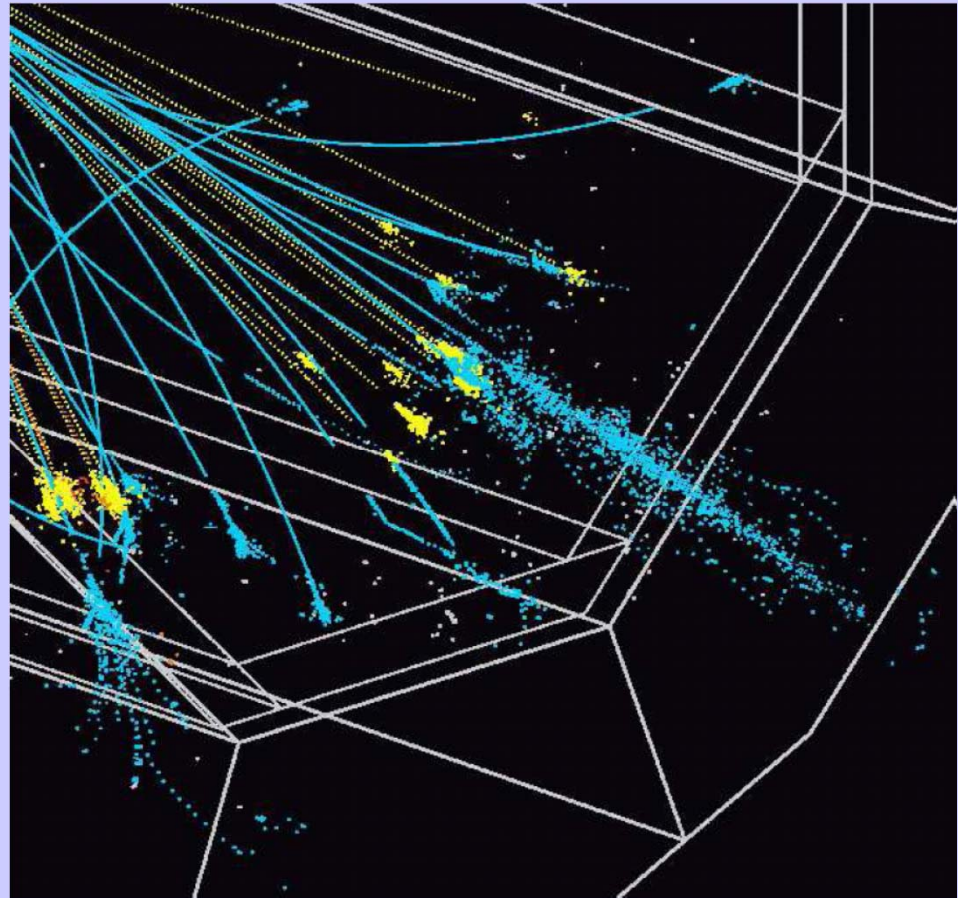
For jets !!!!

How to Achieve $\Delta E/E = 0.3/\sqrt{E}$

- **Must improve beyond sampling calorimeters**
- **Proposal → Use “energy / particle flow”**
 - **EM calorimeter (EMCAL) used to measure photons and electrons**
 - **Track charged hadrons from tracker through EMCAL**
 - **Identify energy deposition in hadron calorimeter (HCAL) with charged hadrons & replace deposition with measured momentum**
 - **The remaining energy of neutral hadrons (K’s, Lambda’s) is measured by sampling calorimetry**
- **Requires imaging calorimeter with very fine transverse segmentation and large dynamic range and EM resolution**

How to Achieve $\sigma_E/E = 0.3/\sqrt{E}$

- Simulation studies are underway to determine transverse and longitudinal sampling and test algorithms.
- Beam tests are needed to demonstrate the technique and resolutions achieved

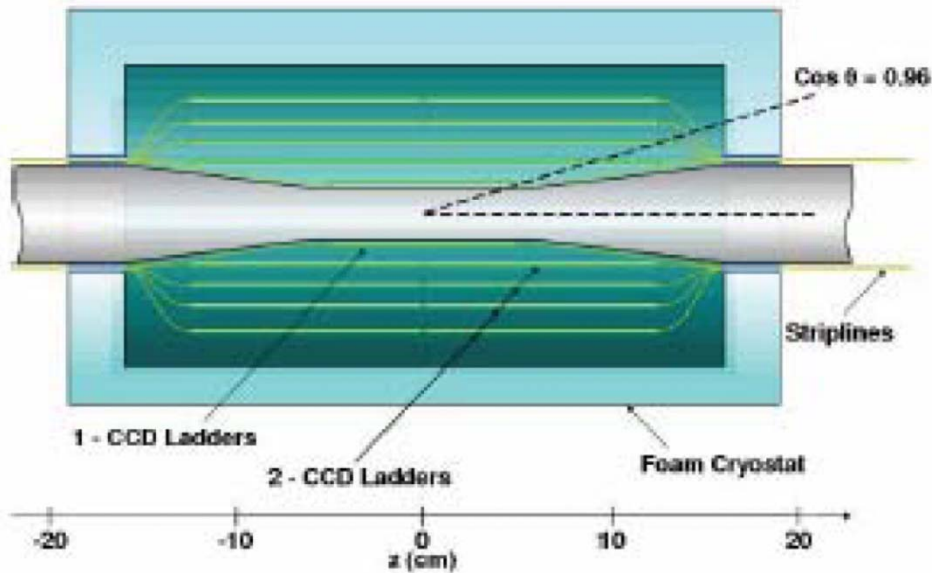


Imaging calorimeter, where spatial resolution becomes as important as energy resolution.

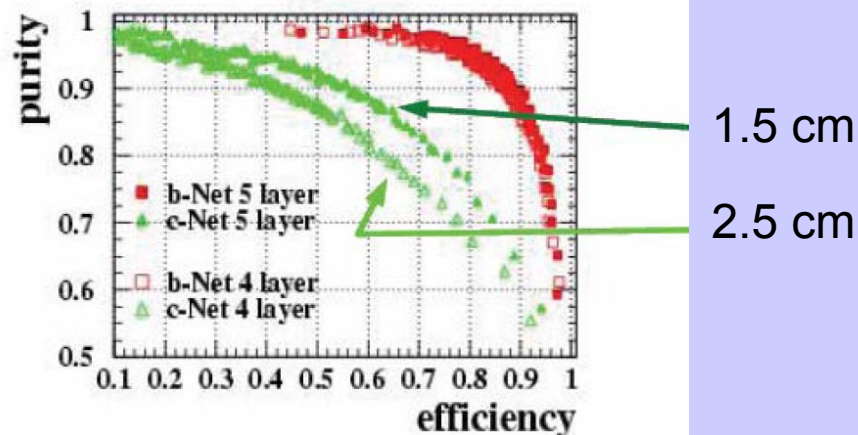
ILC Energy Flow Calorimetry

- Jet energy measurement is by the Energy/particle flow algorithm
- Charged particle momentum is measured by tracker
- Photon energy is measured by ECAL
- Neutral hadron (K_L n) energy is measured by HCAL(+ECAL)
- Separate these particles in the calorimeters
- $\sigma(E_{\text{jet}})^2 = \sum \Delta E_{\text{ch}}^2 + \sum \Delta E_{\gamma}^2 + \sum \Delta E_{\text{neutral had}}^2 + \sum \Delta_{\text{confusion}}^2$
- Due to high particle density in the core of jet and large fluctuation of HCAL energy flow, jet energy resolution is dominated by $\Delta E_{\text{neutral had}}$ and $\Delta_{\text{confusion}}$

Vertex Detectors



- Measurement of Higgs Boson coupling requires high purity and high efficiency b- and c-quark identification
- High occupancy due to soft e^+e^- pairs created by Beamstrahlung, therefore Si pixel detector
- The inner layers must be as thin close to the beam as possible



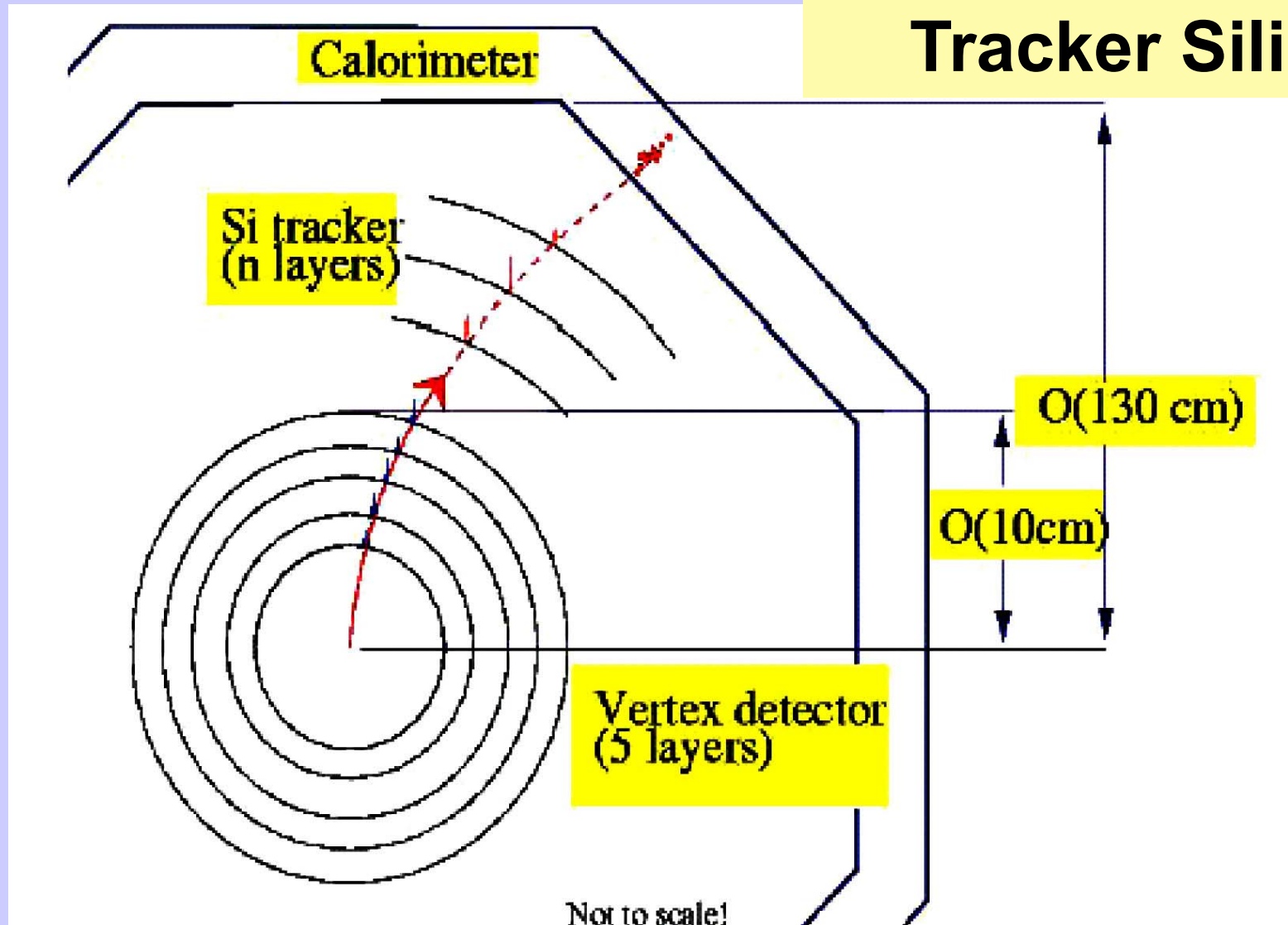
Tracking Considerations

- Momentum resolution (hit position accuracy, calibration, alignment)

$$\Delta p/p^2 \sim \sigma/R^2 B \sqrt{N}$$

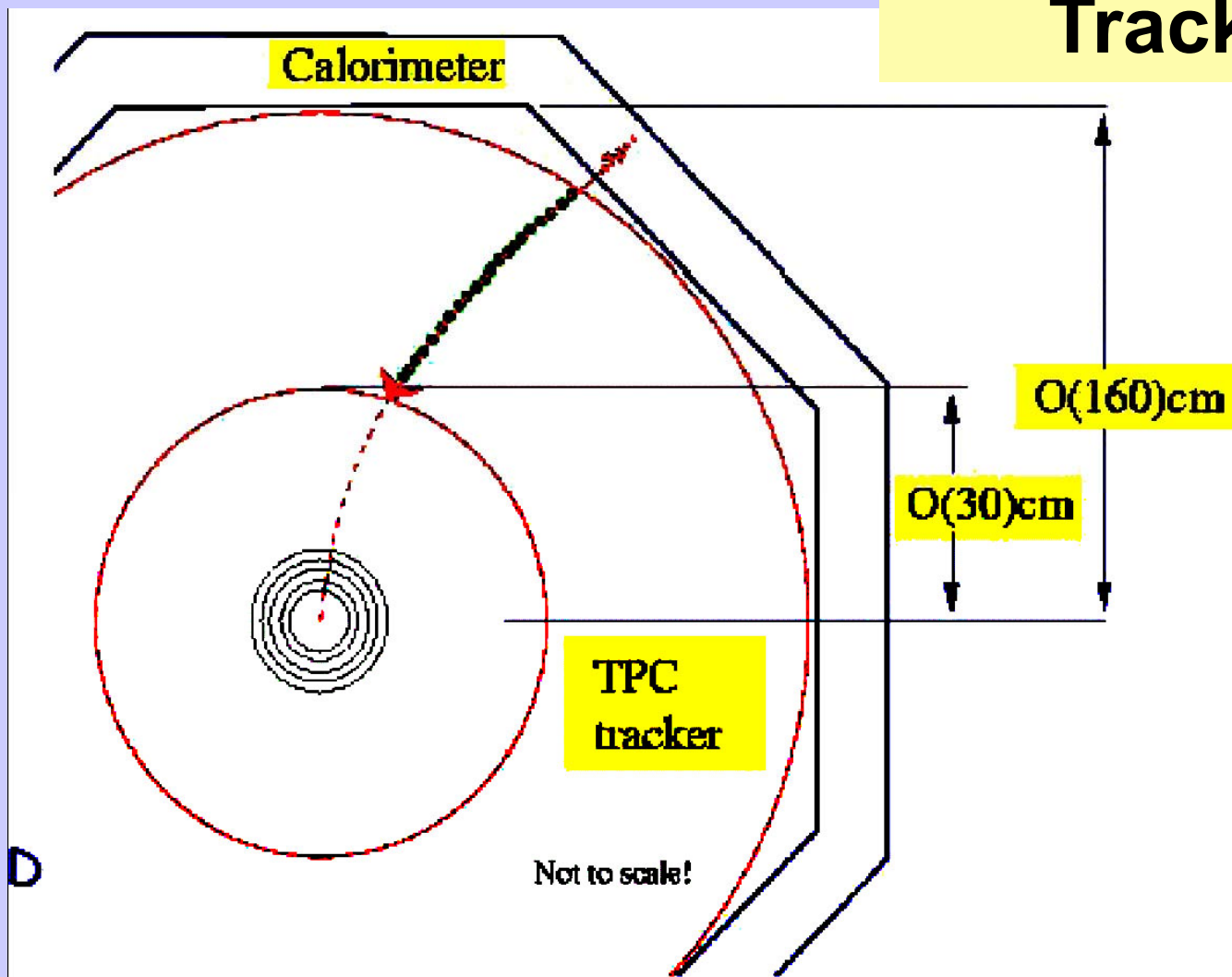
- Pattern recognition efficiency $\sim N$
- Need robustness vs background
- Two approaches in the Detector Concepts

Tracker Silicon



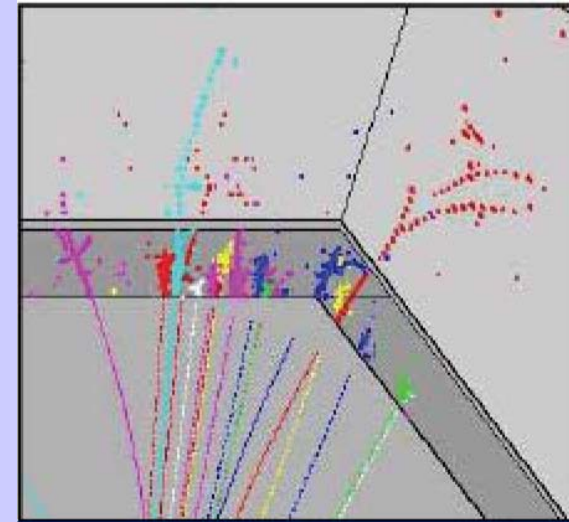
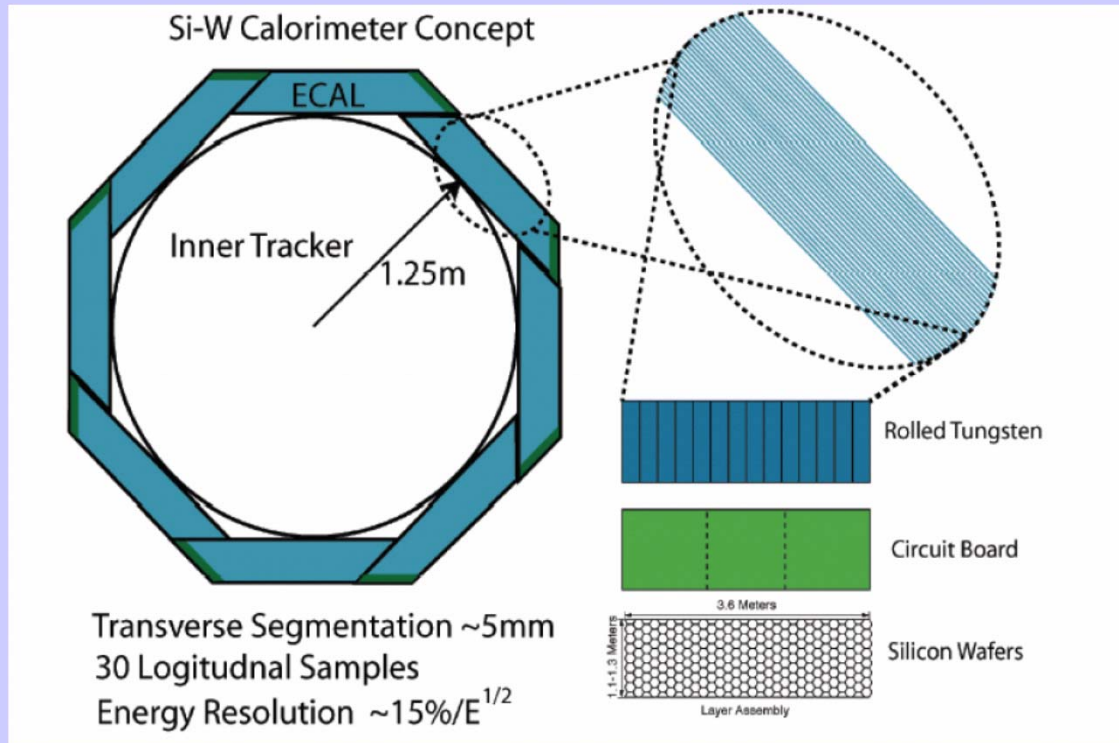
- 5 layers of pixel detectors and 5 layers of Si-strip

Tracker TPC



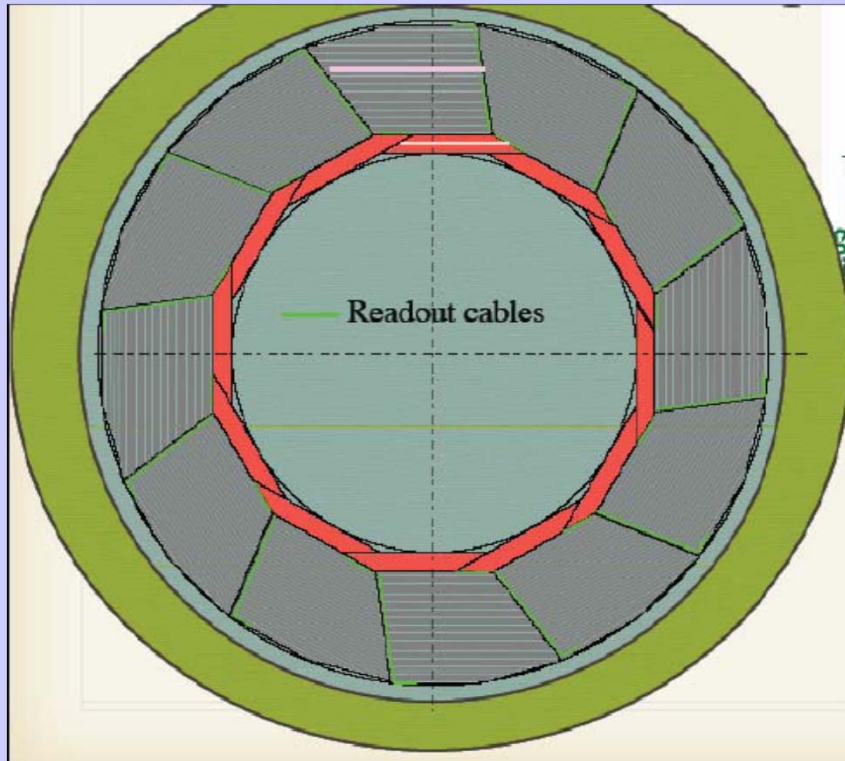
- $O(200\text{pts})$ in TPC; 5 layers pixel vertex detectors;
 $O(2)$ Silicon tracking layers

EM Calorimeter



- **Electro-magnetic Calorimeter Tungsten is an ideal material**
 - short radiation length 3.5mm
 - small Moliere radius 9mm
 - Si-sensor / Si-PMT

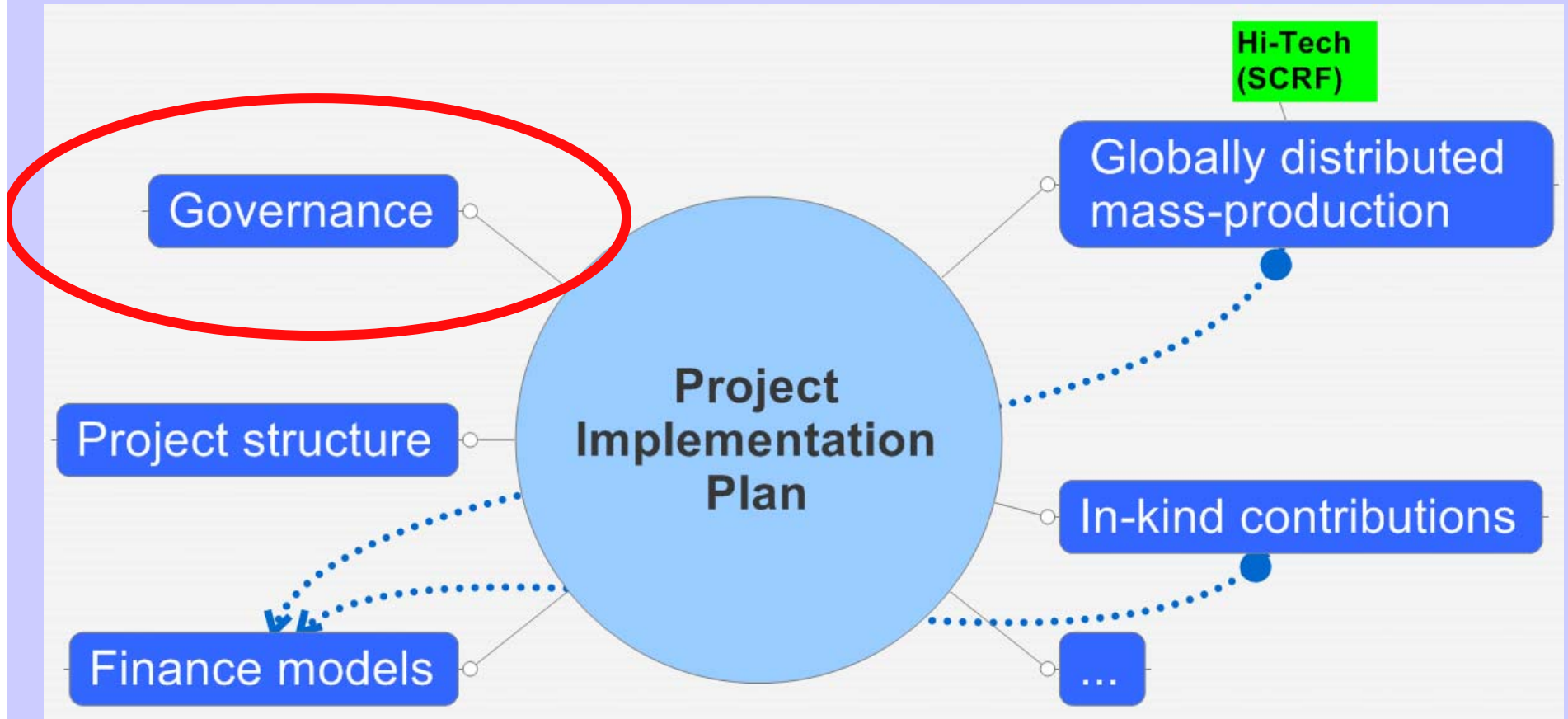
Hadronic Calorimeter



Hadron Calorimeter Digital vs analog

- **Granularity, Hermeticity, Energy resolution, Thickness**

Project Implementation Plan





Higgs Factory – Energy

Staging / Upgrading



- **~125 GeV from LHC**
 - $125+91=216$ GeV cm \rightarrow 250 GeV
- **173 GeV Top quark**
 - $2 \times 173 = 346$ GeV cm \rightarrow 350-400 GeV
- **Higgs self coupling (t-coupling) ???**
 - ≥ 500 CM (up to 650 ??)
- **TeV and beyond....?**

250 GeV CM (first stage)

Relative to TDR 500 GeV baseline

Two stage compressor (5-15 GeV)

Half linacs solution
 $G = 31.5 \text{ MV/m}$

→ **POSITRON** linac straightforward
~50% ML linac cost (cryomodules, klystrons, cryo etc.)
~50% ML AC power

→ **ELECTRON** linac needs 10Hz mode for e+ production
 $\Delta E = 135 \text{ GeV}$ instead of 110 GeV (+25 GeV)
~57% ML linac cost (cryomodules, klystrons etc)

Main Linac infrastructure

Linac components: 50%

Cryogenics: 65%

RF AC power: 80%

10Hz needs (1/2 linac \times 10Hz/5Hz):

100% ML AC power

(1/2 linac \times 10Hz/5Hz)

80% cryo cost

(50% static + 100% dynamic)

Y. Okada @ Fermilab

ILC Plan in Japan

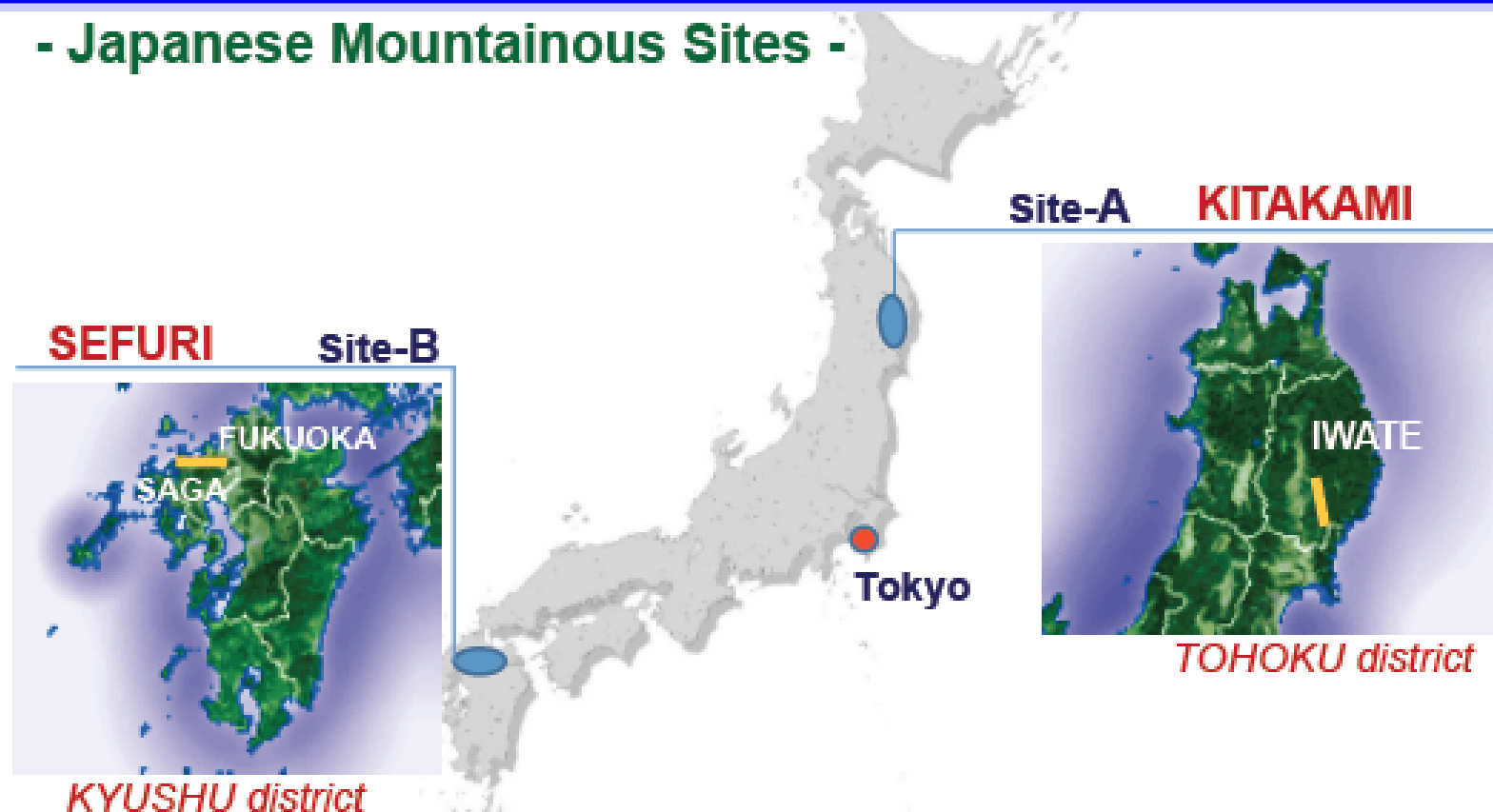
(After the discovery of a Higgs-like particle)

- Japanese HEP community proposes to host ILC based on the “staging scenario” to the Japanese Government.
 - ILC starts as a 250GeV Higgs factory, and will evolve to a 500GeV machine.
 - Technical extendability to 1TeV is to be preserved.
- It is assumed that one half of the cost of the 500GeV machine is to be covered by Japanese Government. However, the share has to be referred to inter-governmental negotiation.

• 18

Two Candidate Sites in Asia/Japan

- Japanese Mountainous Sites -



GDE Conclusions

- The major R&D milestones for TDR are in-hand
- The TDR will be a self-contained comprehensive R&D report; with a design based on new baseline; a new value costing; and a section on project implementation planning
- Submit: Dec 2012; Reviews of technical design & costs;
 - Technical Review by augmented PAC (Dec 2012 at KEK)
 - Cost Review by international committee (Jan 2013 at Orsay)
 - TDR Overall Review by ILCSC (Feb 2013 at Vancouver)
- Revise, rewrite as needed; finalize and submit to ICFA at LP2013 (June 2013)

GDE Mandate Complete

- Post-TDR ILC program: 1) extend energy reach; 2) systems tests; 3) evolve design based on technology development and LHC results; consider staged design, beginning with Higgs Factory.