



Key Luminosity Issues of the Main Linac

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LCWS13 – Nov 11-15, 2013 – The University of Tokyo, Japan

Luminosity Issues in ILC ML

- **Misalignments:**
 - Pre-alignment in a distance range up to betatron period, $\sim 400\text{m}$
 - Tolerances based on simple assumptions (independent, random) are given.
 - Need realistic survey/alignment models.
- **BPM scale error** (calibration)
 - $<10\%$ required.
 - For adjusting to non-zero design vertical dispersion.
- **Cavity to cavity accelerating voltage flatness**
 - (Cavity tilt) \times (voltage change) $<$ (0.3 mm) \times (1%) .

ILC ML static errors and cures

- **Agreed “standard”**
 - Random Gaussian distributions are used for most studies
- **DMS (Dispersion Matching Steering)** as standard correction method
 - For dispersion measurement, change beam energy 10% ~ 20%
 - BPM scale error is important ← non-zero design dispersion
 - Emittance / dispersion tuning bumps
- **Other methods** (Kick minimum, Ballistic, wake bumps, etc.) as additional or alternative corrections.
- **Simulations** have shown that the required performance are met
 - Several codes have been benchmarked at the occasion

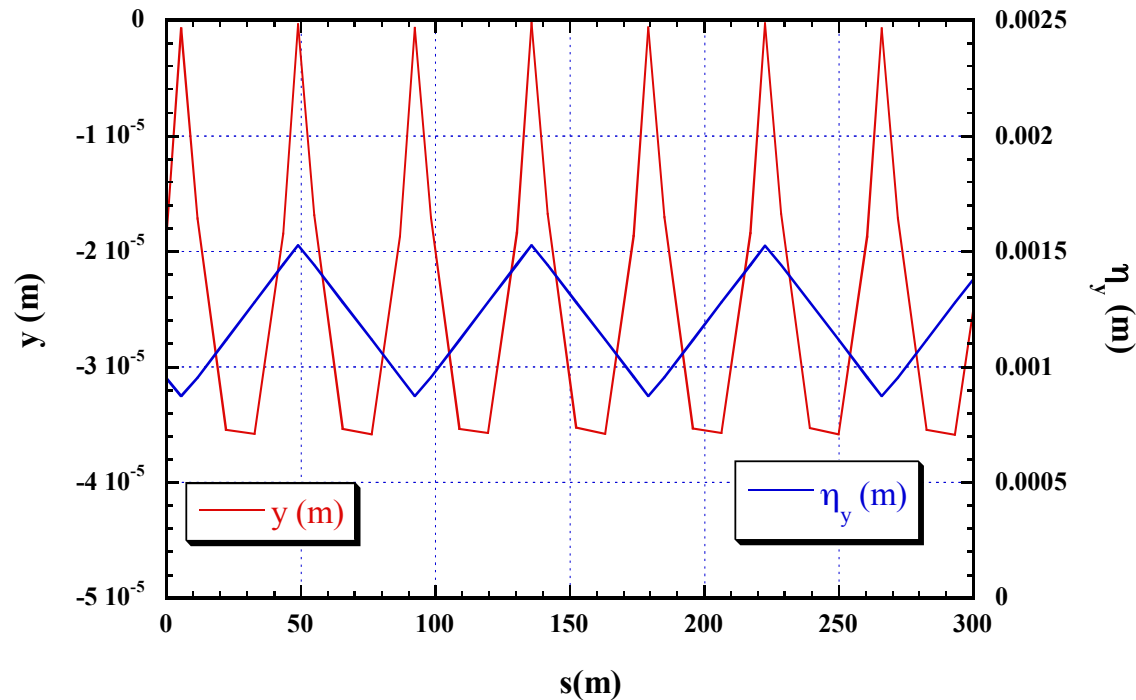
Alignment, BPM requirements

“standard” alignment errors

Error	RTML and ML Cold	with respect to
Quad Offset	300 μm	cryo-module
Quad roll	300 μrad	design
RF Cavity Offset	300 μm	cryo-module
RF Cavity tilt	300 μrad	cryo-module
BPM Offset (initial)	300 μm	cryo-module
Cryomoduloe Offset	200 μm	design
Cryomodule Pitch	20 μrad	design

Independent Gaussian Random assumed in evaluation of all errors.
Not based on realistic survey/alignment models.
Distance range up to betatron period, ~ 400 m, is important.

Linac following earth's curvature, Vertical orbit w.r.t. the reference line and dispersion



DFS correction need to measure nonzero dispersion accurately. \rightarrow BPM Scale should be accurately calibrated.

Cavity Acc. Voltage Flatness

- Cavity tilt (alignment) + voltage change cause transverse orbit change
- Cavity by cavity Acc. Voltage “Flatness” required
 - RF control for individual cavity, not only “Vector Sum”
- Tolerance:
 - $(\text{RMS cavity tilt}) \times (\text{RMS Flatness}) < (300 \text{ um}) \times (1\%)$

Demonstrated at FLASH (TDR Part I 3.2)

Luminosity Issues in CLIC ML

(See also D. Schulte's overview yesterday)

- **Misalignments** -> pre-alignment, PACMAN, wake-monitors, beam-based alignment and tuning procedures
- **Ground motion and technical noise** -> stabilisation + feedback
- **RF phase and amplitude jitter** -> drive beam phase feedback, energy feedback
- **RF breakdown rate**
- **Fast beam-ion instability** -> vacuum
- **Temperature variations and effects on the beam** -> module programme
- **Reliability** -> FEL developments

Long-range wakefields

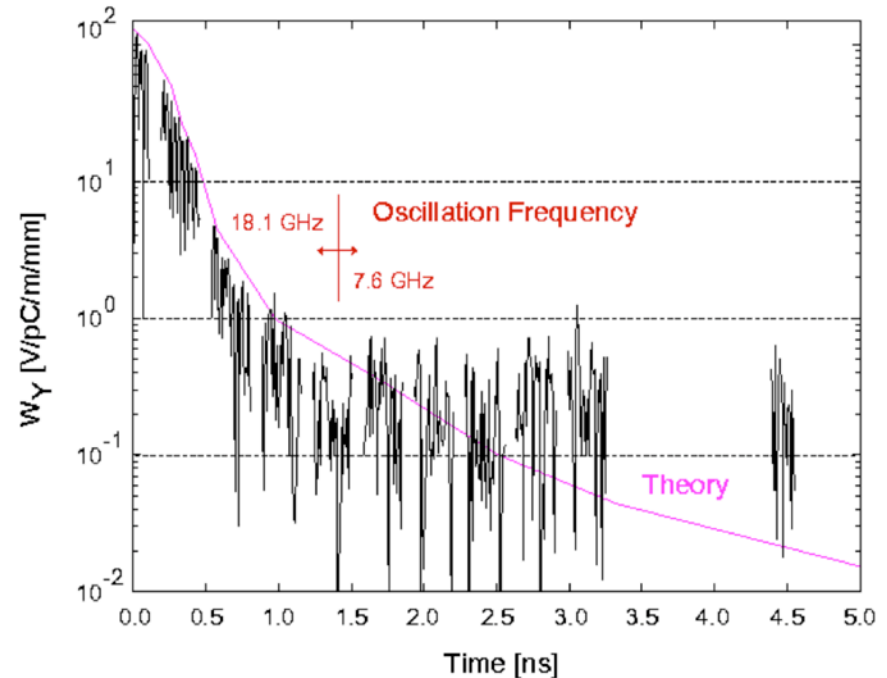
Bunch-to-bunch long-range wakefields can induce transverse instabilities leading to beam break-up.

Long-range wakefields are sine-like functions:

$$W_{\perp}(z) = \sum_i^{\infty} 2k_i \sin\left(2\pi \frac{z}{\lambda_i}\right) \exp\left(-\frac{\pi z}{\lambda_i Q_i}\right)$$

They can be reduced by

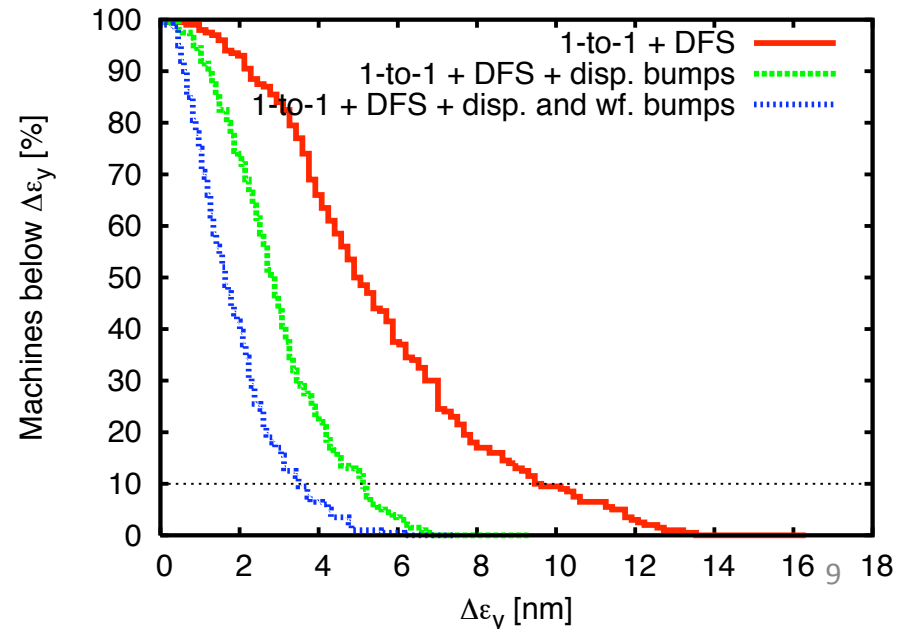
- Damping
- Detuning



Misalignments and BBA

- Rely on **Pre-Alignment of the main linac components**
 - to a level $O(10 \text{ } \mu\text{m})$ over a window of 200 m
- **Beam-based Alignment** procedure
 - Orbit steering correction
 - Dispersion-free steering using the Bunch Compressor
 - RF Alignment using the wakefield monitors
- **Other methods** as a reserve
 - Tuning bumps
 - Wakefield-free steering

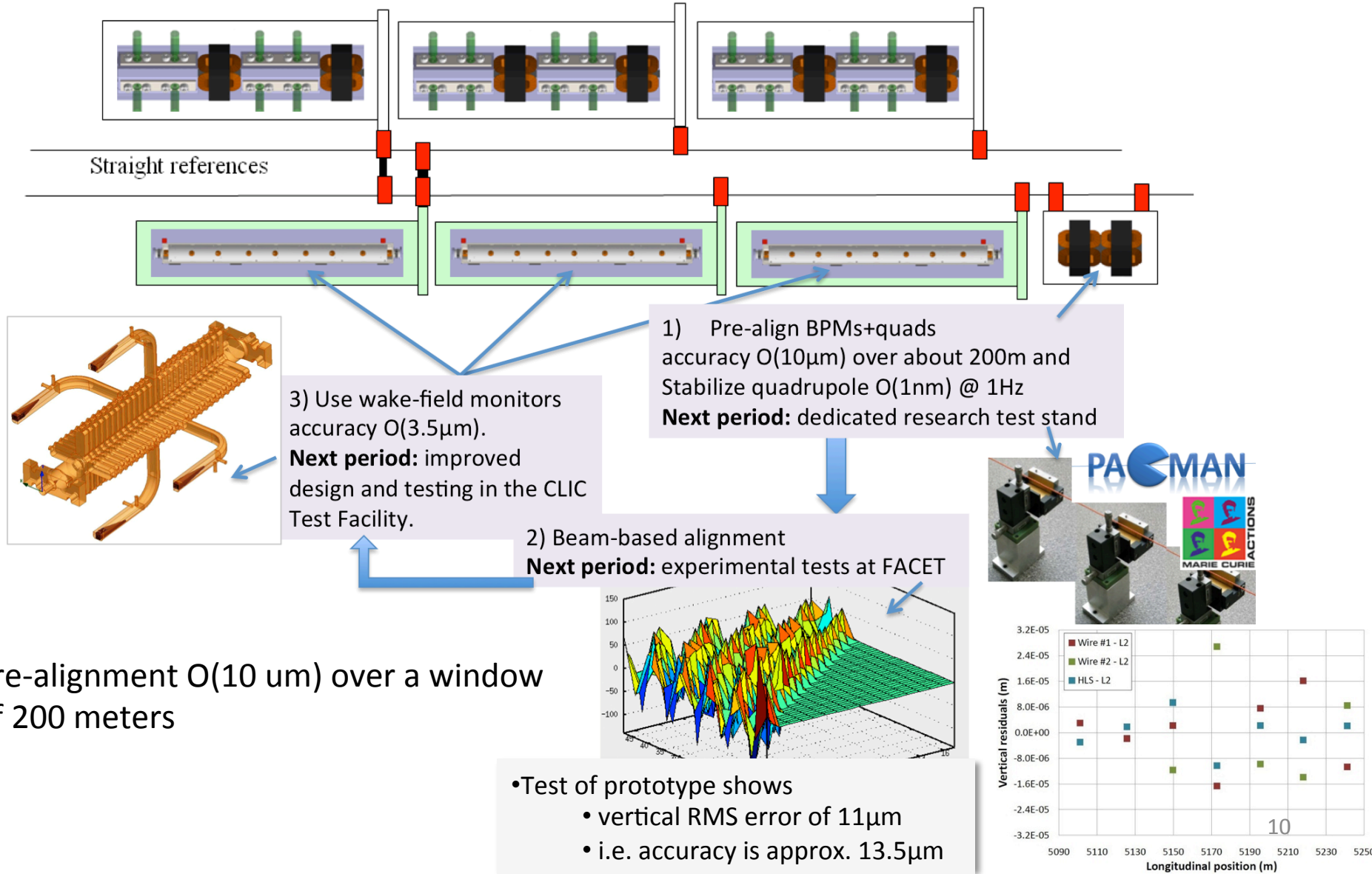
Simulations show that the performance goals are met



CLIC Main Linac Alignment

Emittance preservation feasibility for LC: mainly simulation studies

Currently and next period: experimental studies of alignment methods

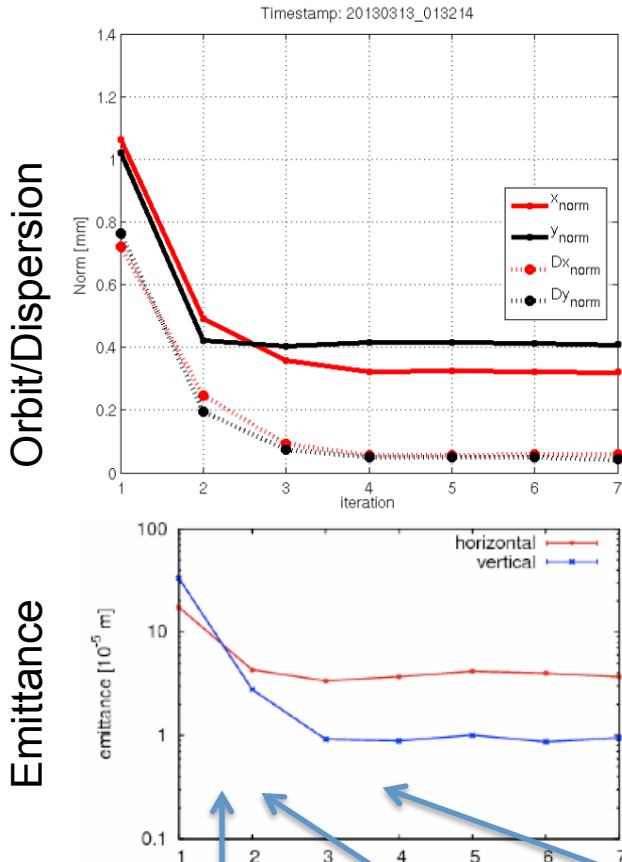


Pre-alignment $O(10 \mu\text{m})$ over a window of 200 meters

CLIC Beam-Based Alignment tests at FACET

Dispersion-free Steering (DFS) proof of principle – March 2013

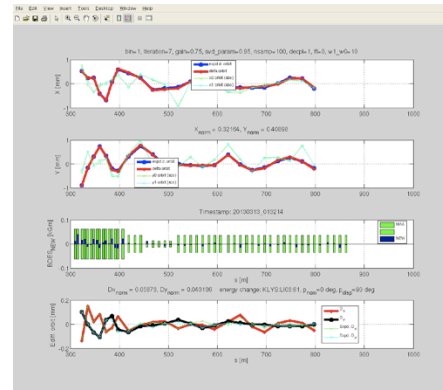
A. Latina,
J. Pfungstner,
E. Adli,
D. Schulte



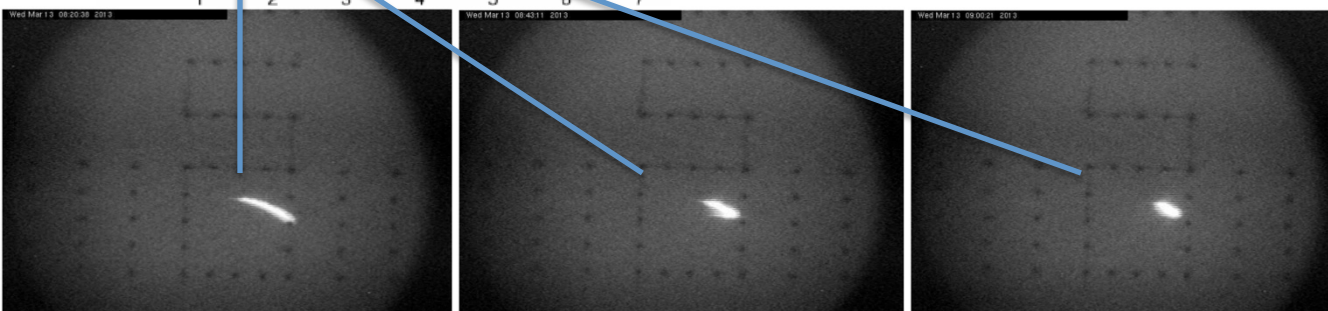
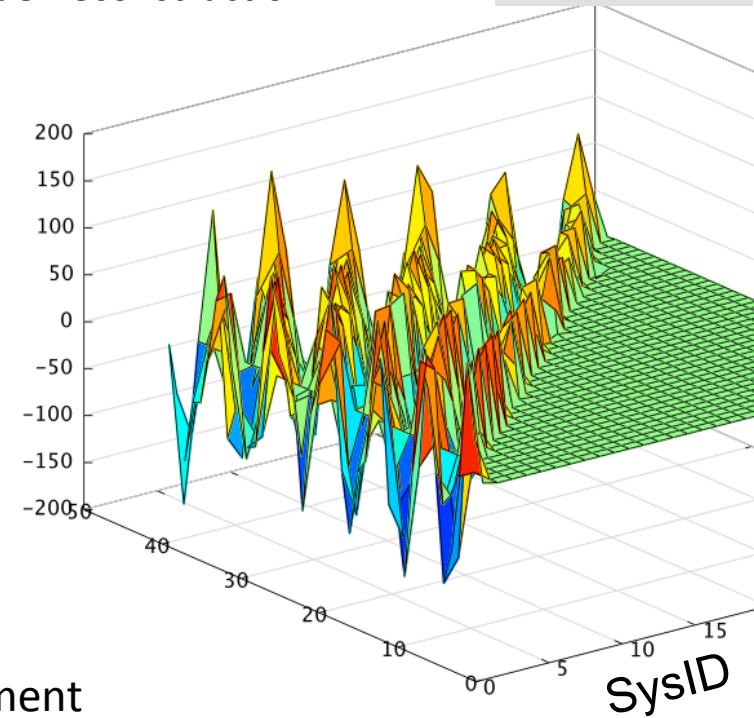
DFS correction applied to 500 meters of the SLC linac

- SysID algorithms for model reconstruction
- DFS correction with GUI
- Emittance growth is measured

Graphic User Interface:



Beam profile measurement



Incoming oscillation/
dispersion is taken out and
flattened; emittance in LI11
and emittance growth
significantly reduced.

Before correction

After 1 iteration

After 3 iterations

Emittance preservation – To do List

- Simulations with more realistic models of pre-alignment
- Integrated simulations of RTML+ML
 - DFS in the main linac relies on the BC
- More experimental tests of BBA:
 - On-going experiments at FACET
 - emittance / dispersion tuning bumps
 - BC used for DFS: Tests at a FLASH / XFEL?
- More hardware tests (see next slide)

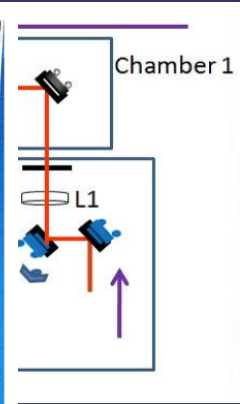
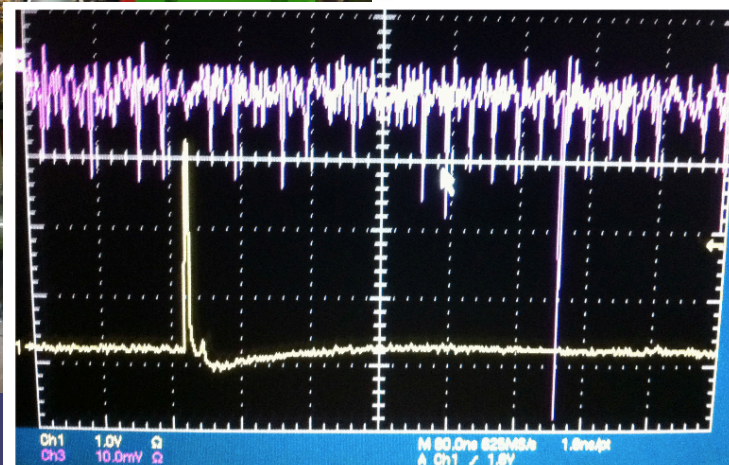
More hardware component tests

- Specific to CLIC:
 - Measurement of Long-range Wakefields in the CLIC AS
 - Experiment at SLAC does not seem to be possible
 - Wakefield monitors in the CLIC AS
- Common with ILC:
 - Impact of misaligned cavities on the beam
 - Impact of tilted cavities
- Specific to ILC:
 - Tests of cold Cavity-BPMs
 - Tests of Linearity of BPMs in cryomodules

Wakefield monitors: CTF3 as diagnostics test bed

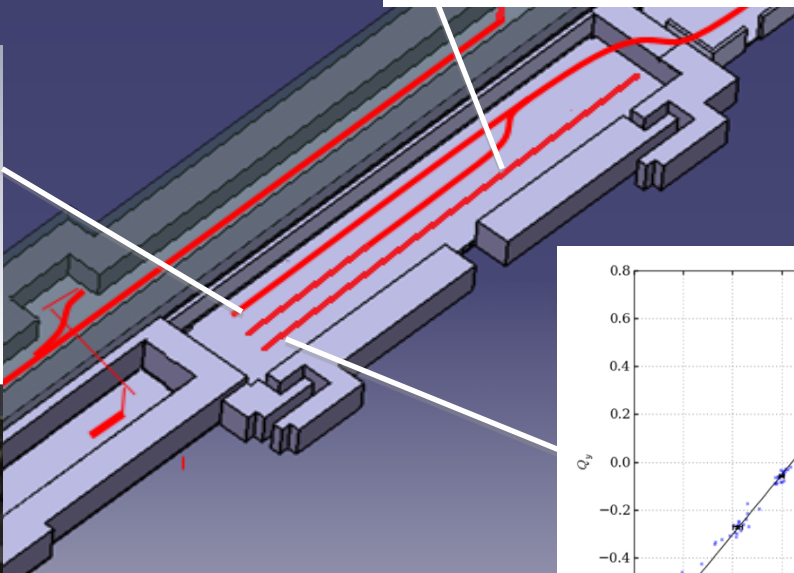
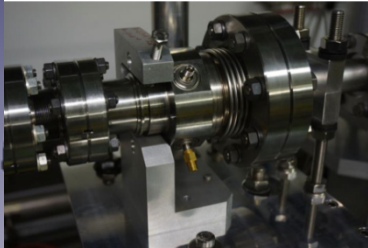
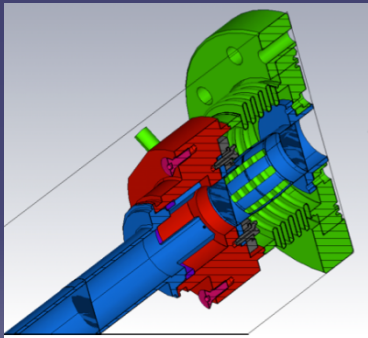
(See R. Corsini's talk later)

Electro-optic bunch profile monitor
in CALIFES
(CERN-Dundee University)



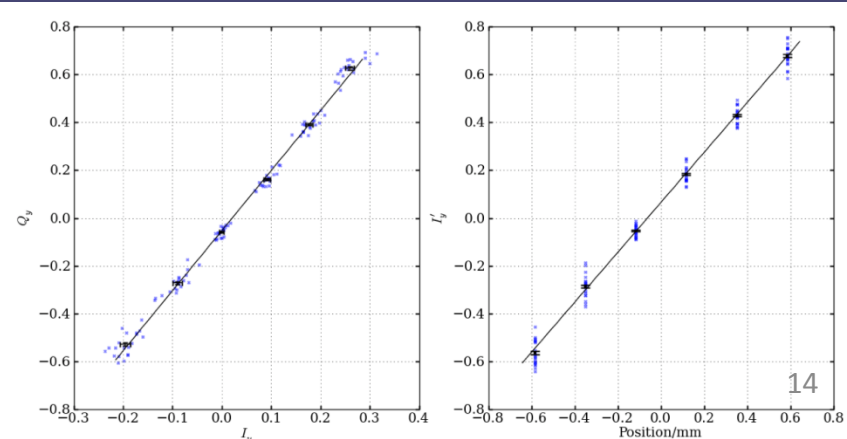
R. Pan, T. Lefebvre

Stripline Drive Beam BPM
in TBL
(CERN-LAPP)



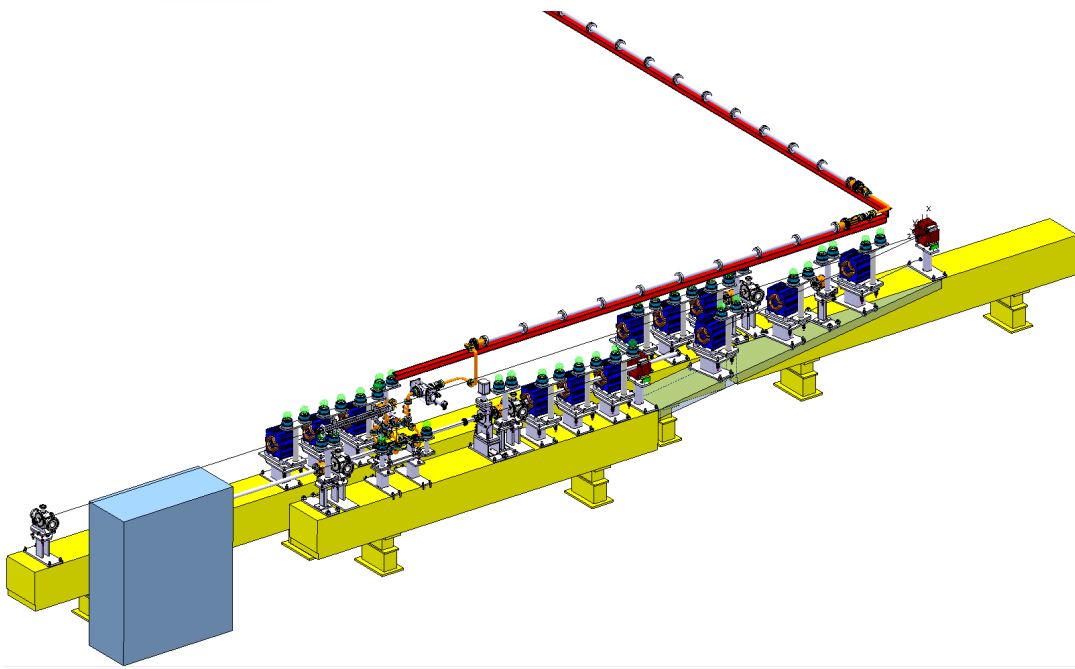
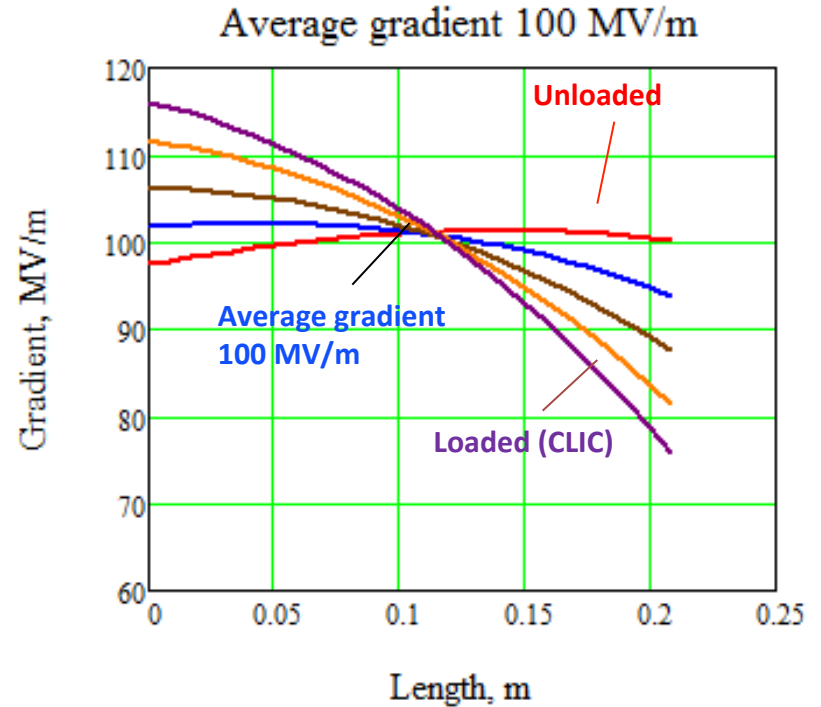
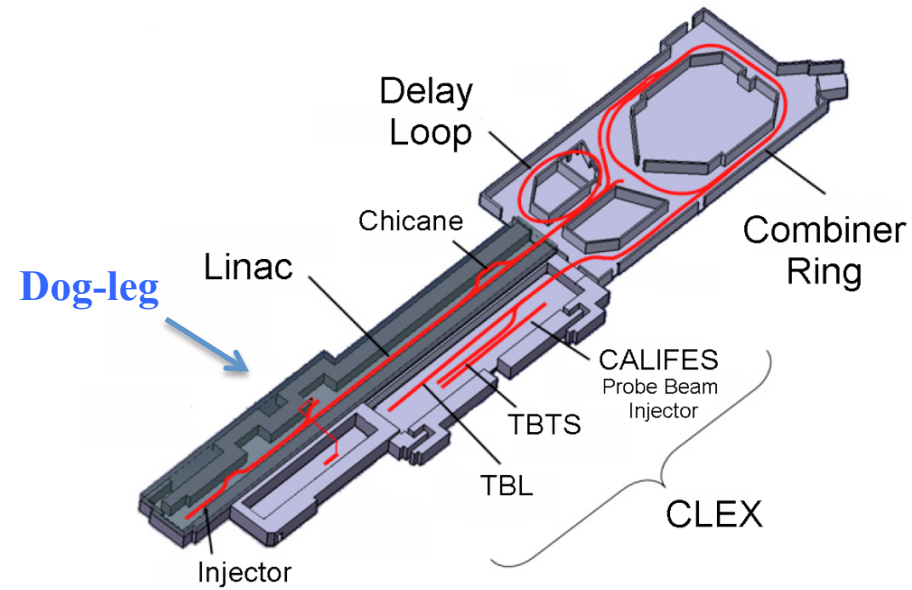
2013 Goals

Cavity Main Beam BPM
in CALIFES/TBTS
(CERN-JAI at Royal Holloway)



*F. Cullinan, J. Towner,
W. Farabolini, M.
Wendt...*

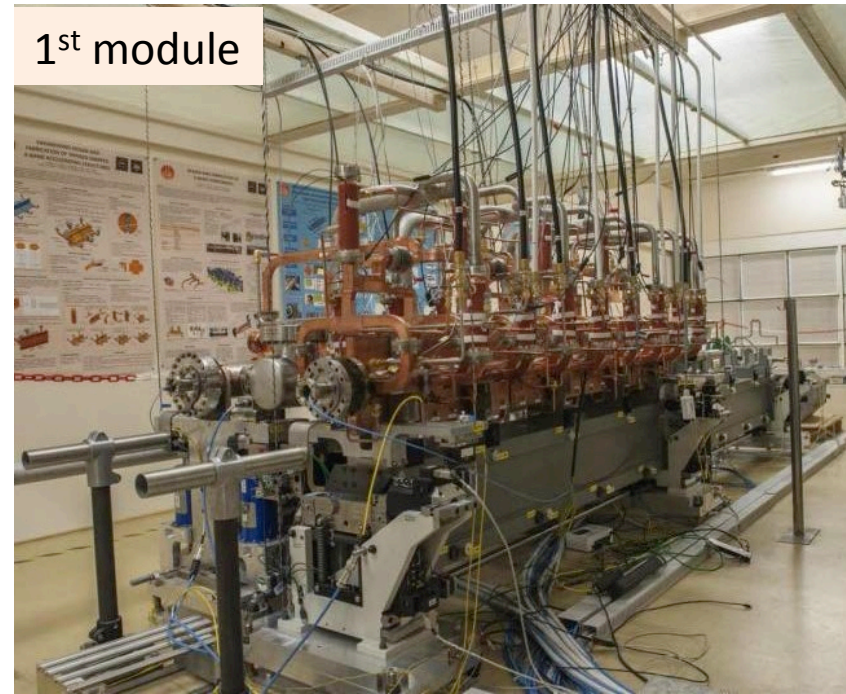
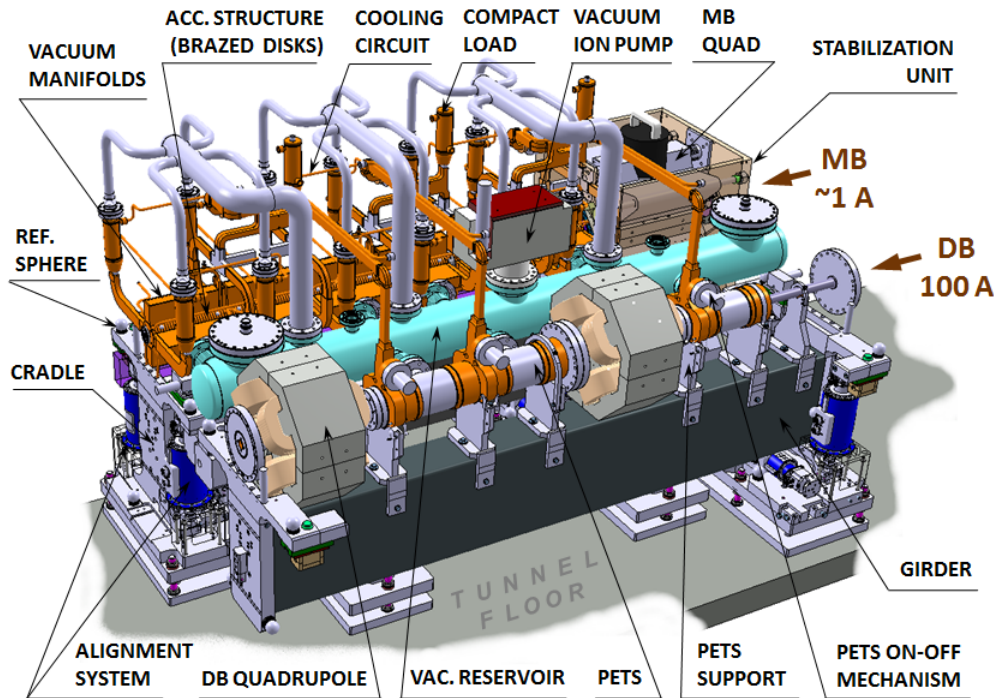
Beam loading test facility



Test stand in CTF3 dog-leg to test gradient with **beam loading**

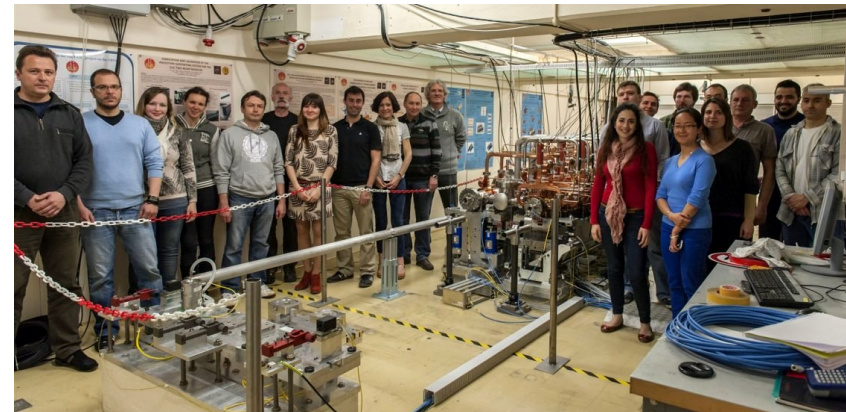
- Structure powered at full power with 12 GHz klystron
- 1 A drive beam sent through structure
- System begin commissioned
- Conditioned structure to come this year

CLIC Two-beam Module



Complete test modules:

- All safety measures implemented (power dissipation ~7 kW per module)
- DAQ and control system (Labview based) tested and validated
- First tests promising and in line with FEA simulations
- Tests of airflow possible in tunnel mockup
- Modules are equipped with heaters to study temperature changes and slow variations

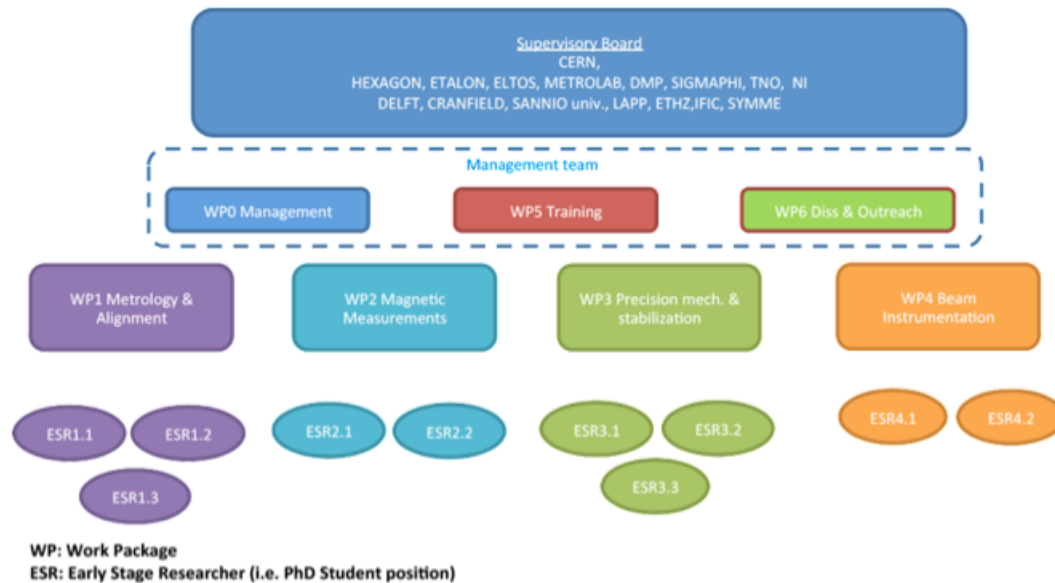


Quadrupoles need to be stable to O(1nm) level @ 1HZ: Dedicated research test stand

MAIN MENU

- Home
- Scientific Project
- Vacancies-Application
- Network Partners
- **Organization**
- Past & Future Events
- Publications
- Outreach
- For Members only

Organization



Cranfield
UNIVERSITY

ETH

Eidgenössische Technische Hochschule Zürich
Swiss Federal Institute of Technology Zurich

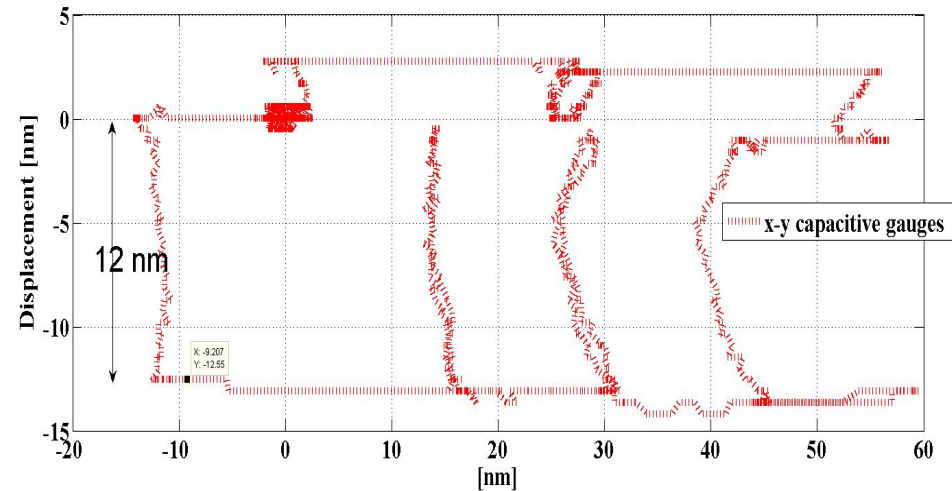
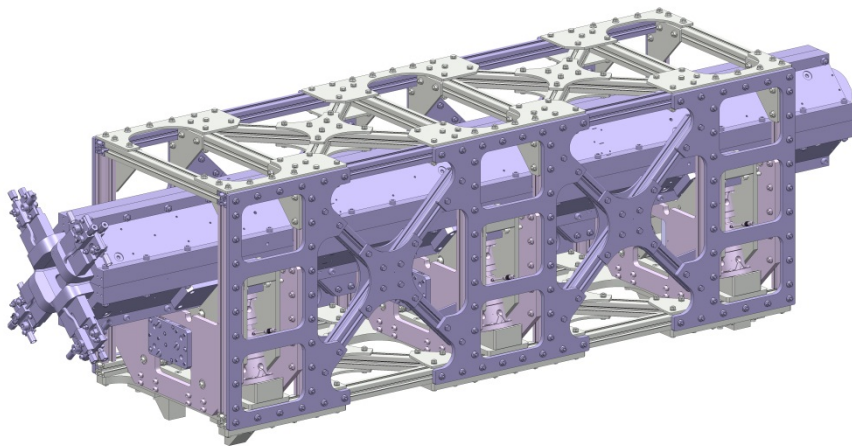


Stabilisation Progress

Integrated studies of ground motion, hardware and beam allowed to define new specifications for motion sensors

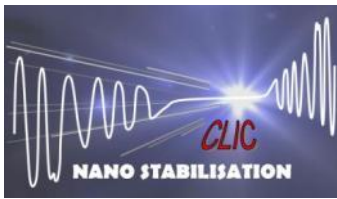
New sensor is being developed
First promising results

Position verified to be 0.25nm



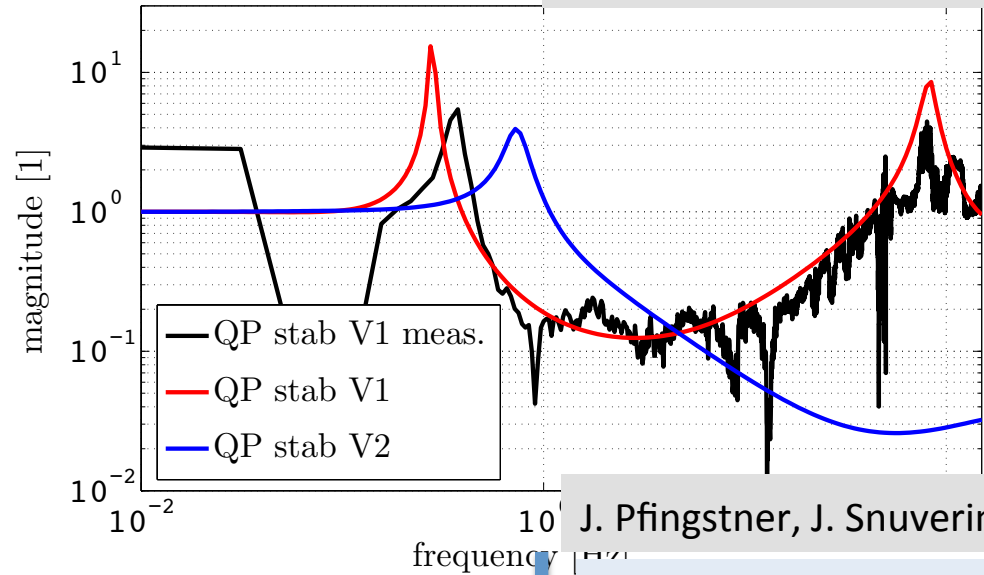
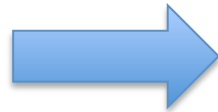
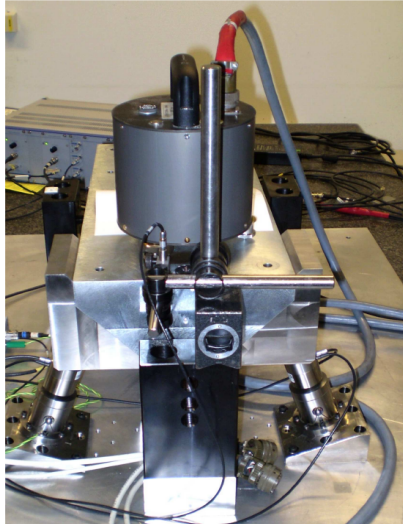
Prototypes for module under production
Long magnet design



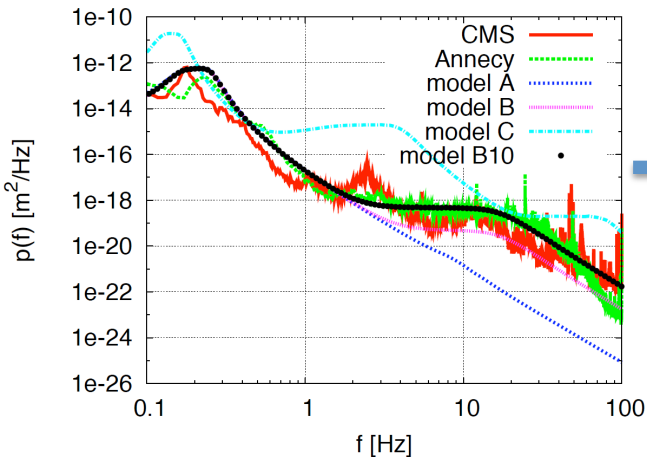


Active Stabilisation Results

K. Artoos, A. Jeremie et al.



J. Pfungstner, J. Snuverink et al.



Code

Machine model
Beam-based feedback

Luminosity achieved/lost

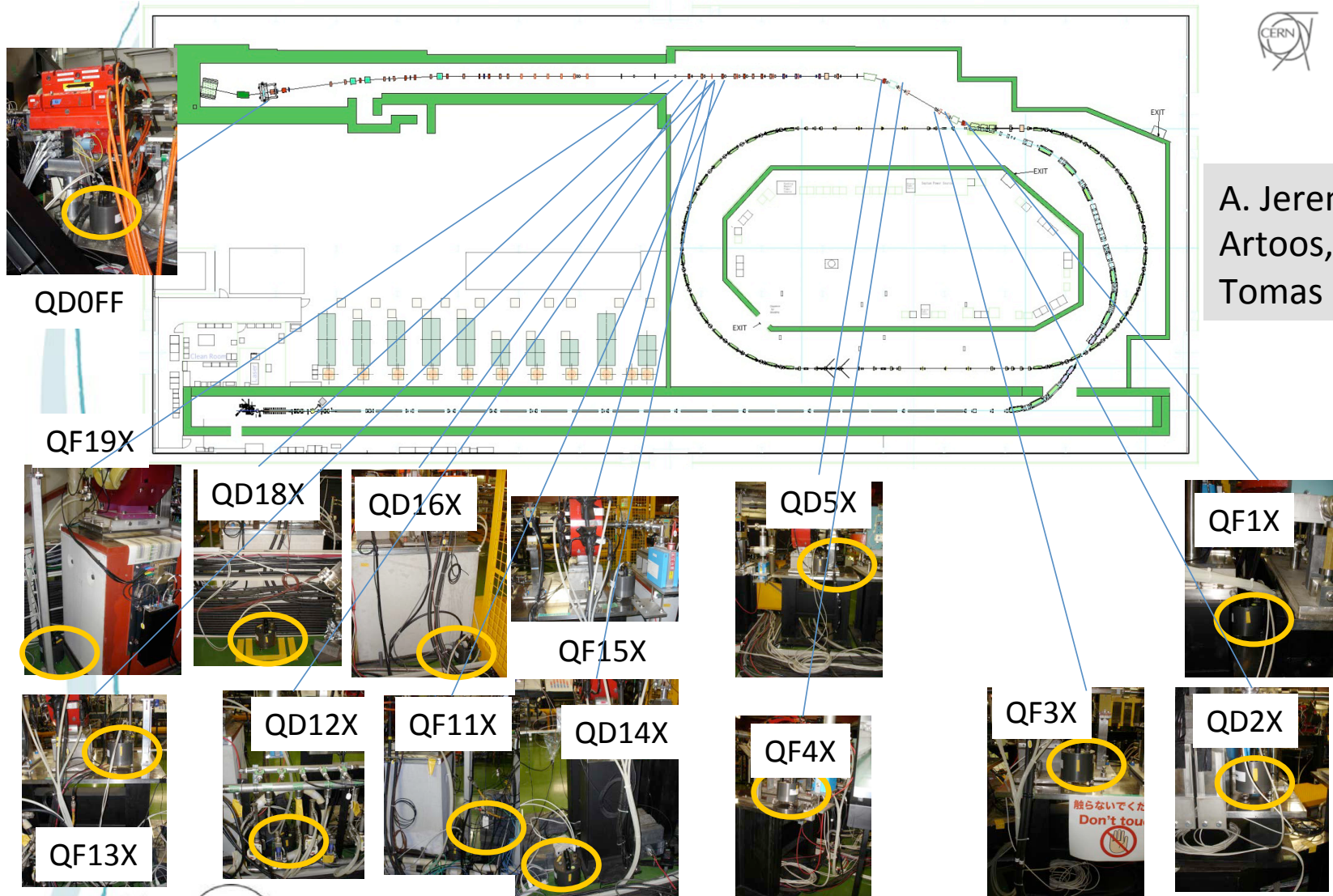
	B10
No stab.	53%/68%
Current stab.	108%/13%
Future stab.	114%/7%

Close to/better than target

Stabilisation Experiment



A. Jeremie, K. Artoos, R. Tomas et al.



Conclusions, and review of test facilities

- Long list of on-going experimental activities and experimental successes
 - CTF3, CLIC Two-Beam Module, FLASH, FACET, ATF2, etc. etc.
 - Keep going
- Theoretical studies are on-going, some new are needed
 - Pre-alignment models and simulations of integrated BBA: BC+ML
 - DMS with BPM calibration errors in ILC
 - Stabilisation
 - Review vacuum / fast ion-beam instability
- Experiments should continue, new experiments and hardware tests should be envisaged
 - BBA and emittance preservation, different methods, BC for DFS
 - CLIC AS long-range wakefields
 - Reliability: FEL developments