Asian LC Activity Status and Prospects (other than Japan)



J. Gao

IHEP

LCWS13-Tokyo, Nov. 11-15, 2013 Tokyo University, Japan

Contents

- 1. Asia LC activity status review
- China
- Korea
- India
- 2. ILC perspective in Asia
- **3. Concluding remarks**

LC activities in China

P

ILC R&D Activities (fields) in China



IHEP in ILC Design

(SB2009,Single bunch compressor TDR, two bunch compressors)

Model Parameter Sets

- Dy 38→16
- $n_{\gamma} 1.7 \rightarrow 1.1$
- δ_B ~4%→2.8%
- L(top 1%) 60%→69%

BTR @DESY, Oct.26.2011 K.Yokoya

		500GeV F	Reference	Gao	mod. Gao
		noTF	TF	BAW2	
Ecm	GeV	500	500	500	500
gamma		4.89E+05	4.89E+05	4.89E+05	4.89E+05
N	e10	2.0	2.0	1	1
frep	Hz	5.0	5.0	5	5
Nb		1312	1312	2625	2625
РВ	MW	10.5	10.5	10.5	10.5
sigz	mm	0.3	0.3	0.166	0.15
enx	m	1.0E-05	1.0E-05	1.00E-05	1.00E-05
eny	m	3.5E-08	3.5E-08	1.00E-08	2.50E-08
betax	mm	11.0	11.0	8.0	7.0
betay	mm	0.48	0.20	0.166	0.15
sigx	nm	474.2	474.2	404.4	378.3
sigy	nm	5.86	3.78	1.84	2.77
theta_x	ur	43.1	43.1	50.5	54.0
theta_y	ur	12.2	18.9	11.1	18.5
Dx		0.30	0.30	0.12	0.12
Dy		24.6	38.2	25.6	16.4
Upsilon		0.062	0.062	0.066	0.078
Ngamma		1.7	1.7	1.0	1.1
deltaB		3.7%	3.7%	2.3%	2.7%
HDx		1.1	1.1	1.0	1.0
HDy		6.1	2.8	4.0	3.4
HDy		2.0	1.5	1.6	1.5
Lgeo		7.51E+33	1.16E+34	1.40E+34	9.97E+33
L (formula)		1.47E+34	1.75E+34	2.24E+34	1.50E+34
Simulation (noTF	-)	noTF	TF		mod.Gao
Ngamma		1.82			1.093
deltaB(%)		4.107			2.887
L		1.58E+34			1.48E+34
L(1%)		60.2			69.4
simulation (TF)					
Ngamma			1.87		1.09
deltaB(%)			4.26		2.853
L			2.09E+34		1.72E+34
L(1%)			60.2		69.3
L(TR)/L(no)					

IHEP in ATF2 collaboration since 2005: hardwars, beam dynamics and experiments



2010年10月19日火曜日

IHEP in ATF2 collaboration on beam dynamics and experiments (one of the key focusing point of R&D)

•2007.10-2008.10 IHEP visitor (Sha Bai) to LAL, France (FCPPL), worked on ATF2 beam waist manipulation and find the minimum beamsize of 20nm for ATF2.
•2009.1-2009.6 IHEP visitor (Sha Bai) to KEK, Japan, worked on ATF2 beam waist manipulation and experimental study.

•2009.10-2009.12 visitor (Sha Bai) to KEK, Japan,

worked on ATF2 multiknobs correction simulation and experimental study.

•2011. 11-2012. 1 IHEP visitor (Sha Bai) of KEK, Japan, worked on waist Corrections at the Interaction Point of ATF2 in the Presence of IPBSM Fringe Rotations and input beam $\mathbf{6}_{13}$, $\mathbf{6}_{24}$ and Twiss reconstruction.

•2012.11-2013.2 IHEP visitor (Yiwei Wang) to LAL, France (FCPPL), worked ILC ATF2

Through ATF2 collaboration and FCPPL on ATF2, two Ph.D students and one Post Doc have been trained.





IHEP Damping Ring R&D (alternative design)



DMC4 (e-linac 10 Hz)

Beam energy	5.0 GeV			
Circumference	3243.08 m			
RF frequency		650 MHz		
Transverse damping time		13.9 ms		
Natural bunch length		6 mm		
Natural energy spread		0.13%		
Phase advance per FODO cell	65°	75°	90°	
Momentum compaction factor	4.17×10 ⁻⁴	3.31×10 ⁻⁴	2.11×10 ⁻⁴	
Normalized natural emittance	6.34 um	5.27 um	3.76 um	
RF voltage	24.48 MV	20.04 MV	14.07 MV	
RF acceptance	2.42%	2.26%	1.87%	
Synchrotron tune	0.047	0.037	0.024	
Working point x/y	44.52/41.88	48.02/45.55	56.06/54.15	
Natural chromaticity x/y	-49.2/-48.1	-54.7/-53.5	-69.6/-67.7	

IHEP Pulse Source for ILC Damping Ring Kicker R&D Progress





Single Switch Test Result





Multi-channel Clock



MOSFET Driver

The whole system will be integrated and tested in the end of 2011 with the goal of the pulse length <10 ns,1 MHz, \pm 5 kV

Inductive Adder

IHEP in collaborations on ILC positron source

Polarized Gamma-rays generation experiment at KEK-ATF

Circularly Polarized Pulsed Laser Light Lead Shield PMT Pure Csl Polarized y-Ray Emax=28.3Mev Photon Detector Polarized Ring





IHFP in

With KEK

Collaboration

• From September of 2005, IHEP started collaboration on ILC positron source with Omori's group from KEK.

• From September of 2006 to July of 2008, IHEP Ph. D student, Xiaoping Li, visited at KEK working on the experiment studies on the polarized Gammarays generation at KEK-ATF.

IHEP in Collaboration With LAL (FCPPL)



Figure 5.1: Hybrid scheme using crystal and granular target for ILC.(TODO not correct, take the figure of the bending magnet)

A Ph.D student of IHEP, Mr. Chenghai Xu, has been co-directed by supervisors LAL (R. Chehab) and IHEP under FCPPL (2008-2012). Now Dr. Jin Song works with LAL (2013-). Setup of the experiment at KEK-ATF

New General Layout for Remote Target Replacement of positron source , Dr. Jia of IHEP







IHEP in Collaboration With ANL

Advanced Laser Wire system had been constructed and installed in the tunnel of electron beam transport line of BEPC II in 2012



Left : Layout of Laser Wire system.

Below : Real structure near the interaction chamber in the tunnel.



First ILC 1.3GHz Klystron and 10MW 5Hz Solid State Max Generator in China (2013)



Institute of Electronics, CAS

Pulse Voltage	120 kV
Pulse Current	140 A
Pulse Length [flat-top]	1500 uS
Total Pulse Charge	192 <u>mC</u>
Total Pulse Energy	23,520 J
Repetition Rate	5 Hz
Average AC Input Power	125 kW
Total # of Stations	~ 600

Marx固态调制器主要技术指标









IHEP

IHEP ILC 1.3GHz SC Cavity R&D History (low loss and large grain type)

Two Ph. D students and one Post Doc has been trained



IHEP 1.3 GHz Low Loss Large Grain 9-cell Cavities

Low Loss shape cavity is one of the ILC post-TDR SRF R&D options. Large grain niobium cavity has higher Q0 and lower material cost, but difficult in fabrication, welding and processing.



CP 40 MV/m, $Q_0 = 1.6 \times 10^{10}$ @ 2K EP 48 MV/m, $Q_0 = 1.0 \times 10^{10}$ @ 2K



9-cell Cavity IHEP-01 (no HOM, 2010)



9-cell cavity IHEP-02 (with HOMs, 2012)



IHEP-01 20 MV/m, 5 cells \gtrsim 30 MV/mIHEP-02 20 MV/m, 7 cells \gtrsim 40 MV/m

Local grinding can remove the defects.

IHEP02 vertical test results at Fermi in 2013

Cell#	Gradient	Limitation (test mode)	
1	> 20.5	limited by quench at cell#9 (Pi)	
2	> 37.9	passband excitation (2Pi/9)	
3	> 43.5	passband excitation (2Pi/9)	
4	> 40.0	power limit (Pi/9)	
5	> 42.0	power limit (Pi/9)	
6	> 40.0	power limit (Pi/9)	
7	> 43.5	passband excitation (2Pi/9)	
8	> 37.9	passband excitation (2Pi/9)	
9	= 20.5	quench (self pulsed) at cell#9 (Pi)	



IHEP 1.3GHz 9-cell LL-LG Cavity Process, Test and Dressing (Collaboration with KEK, Jlab and Fermi)









Pre-tuning & 2nd BCP Ultrasonic Cleaning (at IHEP & KEK)









IHEP-01 1st pass at IHEP and KEK (2010)



IHEP-02 at IHEP and FNAL (2013)











IHEP-01 2nd pass at IHEP and JLAB (2011)





Helium vessel and magnetic shield (2013)

ILC 1.3 GHz High Power Input Coupler

By 72 hour conditioning in KEK STF, the two couplers reached ILC specification: 1 MW, 1.5 ms, 5 Hz (2013)







1.3 GHz Tuner and LLRF System

- 1.3 GHz digital LLRF system room temperature test with 9-cell cavity. Phase stability \pm 0.03 $^{\circ}$ (pp), amplitude stability \pm 0.05 % (pp), better than ILC spec (\pm 0.24 $^{\circ}$ and \pm 0.07 %)
- Tuner and Piezo room temperature test reached the design stroke and resolution







Tuner and Piezo test







Slide Jack Tuner Test on 4-cell Cavity

Test the slide jack tuner performance at LN₂ temperature on a PKU 4-cell cavity.







IHEP ILC-TC1 Cryomodule









ILC Test Cryomodule (ILC-TC1) Assembly

- Cryomodule assembly in end 2013
- Horizontal test in 2014
- With beam pipes for beam test















IHEP made TESLA-like 9-cell Cavity

- Fine grain cavity collaborating with KEK
- Dumbbells are done, end groups in fabrication
- Cavity EBW scheduled in early 2014, then process and test in KEK.
- Plan to install to KEK STF-2 cryomodule





IHEP New Cryogenic Plant for SRF R&D



Helium Plant (Air Liquide)

- Refrigeration: 1000 W @ 4.5K
- Liquefaction: 284 L / h
- 2K Pumps (total): 8000 m³/h @ 3100 Pa
- Deliver in end 2013, vertical test and horizontal test commission in 2014



Vertical Test Dewar

- With heat exchanger
- Inside diameter: 0.85 m
- Inner depth: 4.2 m
- Deliver in early 2014

IHEP Cavity Industrialization Study



HE-Racing Technology (HERT)

- previous IHEP workshop (on campus)
- experience in accelerator components
 - S-band accelerator tubes
 - magnets
 - high power input couplers for SRF cavity (ILC 1.3 GHz, 500 MHz ...)



Press Machine



CMM Machine

Newcomer in SRF cavity

- TESLA single cell and 9-cell cavity as the startup
- facilities for cavity fabrication, welding and annealing



CNC Turning Center



Vertical Machining Center

HERT New EBW Machine and Furnace

EBW Machine

Vacuum chamber: L 3.3m x W 1m x H 1.3m Voltage: 60 kV, inside equator weld possible In commissioning



Furnace

High temperature: 1350 C Working vacuum: 3.0×10 -3 Pa In commissioning



Key SC Accelerator Technologies for ILC at IHEP (Summary)



1.3GHz 9-cell cavity (IHEP-01,IHEP-02) IHEP first Large-grain low-loss shape, 20MV/m





Tuner



Input coupler (tested)

LLRF (tested)







12 m Cryomodule for Euro-XFEL PXFEL1 in FLASH; 58 ordered for XFEL

IHEP Planed New SC Lab





TESLA type fine and large grain 9 cell cavities (Beijing University)

1.00E+





• pi-mode

In 2008, the first TESLA type 9-cell cavity reached 23MV/m

> 2nd test Max Eacc 28.6 MV/m at Q0 4E9, limited by RF cable.

					N.			Iller
			1	10	151	See.		1
-19		1	10 10			121	144	1 IRO
100	ent teat teats	20	a de la companya de l	+115 Ex.	A	STUDIE A	LIN BORG	

TESLA fine grain tested at Jlab



TESLA large grain tested at KEK



腔编号	Eacc(MV/m)	Q ₀
PKU1	23.0	> 1 ×10 ¹⁰
		at 19MV/m
PKU2	22.4	2.0×10 ¹⁰
PKU3	28.6	4×10 ¹⁰
PKU4	32.4	> 1 ×10 ¹⁰
ILC 标准	31.5±20%	>1×10 ¹⁰

Ningxia Orient Superconductor Technology Co., Ltd. 1.3GHz SC Cavity industrialization

(Founded by OTIC and PKU, Feb. 2011)



Factory facilities



EBW Machine (High Voltage)

















IHEP collaborates with CLIC







The external dipole modes from the PETS



- The accelerating structure of main linac (called "cavity" in the following) gets power from the PETS (Power Extraction and Transfer Structure) of the decelerator.
- If the PETS are misaligned, it will feed high frequency field into cavities.
- dipole modes excited in cavities by the external field
- Kick the main beam and lead to the beam quantity degrade beam offset & emittance growth

One Ph. D student from IHEP has been trained at CERN

Tsinghua University-CERN CLIC Collaboration on Accelerating Structures



Parameters of CDS-C and CLIC-G					
	CDS-C	CLIC-G			
Iris aperture (mm)	3.15, 2.35	3.15, 2.35			
Q-factor (Copper)	4895, 5385	5538, 5738			
Shunt impedance (MΩ/m)	59, 83	81, 103			
Group velocity (%c)	1.38, 0.73	1.65, 0.83			
Max surface E-field (MV/m)	245	235			
Max Sc (MW/mm^2)	5.66	5.39			
Max temperature rise (K)	23.0	47.5			
Peak input power (MW)	67.5	60.5			
Filling time	75.4	64.8			
RF-to-beam efficiency	24.7%	27.5%			

Wakefield simulation (using Gdfidl)



One Ph. D student from Tsinghua University has been trained at CERN

LC activities in Korea

P

Main LC collaboration R&D has been focused on ILC/CLIC ATF2 experiments: IP-BPM monitor

Low-Q IP-BPM Test (Nov. 2013)



Ref. BPM install

Electronics w/ cable connection







ADC system check (C009-H)





IP-mover control program with I-Q tuning

1st resolution test for Low-Q IP-BPM (Nov. 2013)



1st resolution test for Low-Q IP-BPM (Nov. 2013)



Fabrication L-band cavity BPM (Nov. 2013)



LC activities in India

P

RRCAT, Development of 1.3 GHz tuner and testing

Development of two types of 1.3 GHz SCRF cavity tuners have been taken up.

- Blade tuner fabrication and testing.
- Scissor tuner design, analysis and fabrication.



1.3 GHz Prototype Dressed Cavity with Blade Tuner



1.3 GHz Prototype Dressed Cavity with Scissors Tuner



RRCAT, Laser Welding Technology for SRF Cavity Fabrication

20 kW Nd:YAG fiber-coupled laser





Prototype 3.9 GHz SCRF Nb cavity

.....



Prototype 1.3GHz cavity Nb half cells welded



9-cell copper cavity

Development of Single Cell 1.3 GHz SCRF Cavities at RRCAT - IUAC Under Indian Institutions & Fermilab Collaboration

First Indian 1.3 GHz superconducting cavity performance measured at Fermilab. Maximum accelerating field of 21 MV/m at Q > 1 E+10 achieved at 2 K.



Subsequently, two more cavities have been fabricated and processed under IIFC to improve the performance.

These cavities have exhibited accelerating gradients up to 37.5 MV/m with a Q > 1 E+10 at 2 K.







Amit Roy

RRCAT, SCRF Cavity Test Setups



VTS Cryostat & Cavity Insert Assy



RF Supply for VTS



Block Diagram of VTS PSI System



VTS PSI Rack



Internal Configuration of HTS (with cryogen piping)

ILC perspectives in Asia

P

Asian countries and regions are very active in different kinds of large accelerator facilities in addition to LC R&D

Accelerators projects in mainland China and Taiwan



CSNS under construction



China ADS R&D Program started



Beijing Advanced Photon Source (BAPS) In proposal (5GeV)



3D Aerial View of NSRRC

Taiwan Photon source (TPS) under construction

10

Current Accelerator Projects in Korea (2013)



RAON, Rare Isotope Acc. SC Cyclotron for Carbon Therapy KOMAC,100-MeV Proton Linac

Accelerator activities in India

1. 1 GeV proton linac for spallation neutron source is proposed by RRCAT, Indore to be built over the period 2012-2022.

 2. 200 MeV high current proton linac proposed by BARC, Mumbai for ADS
 related development in the period 2012-2017.

3. A RIB project at VECC, Kolkata using 50 MeV electron linac followed by heavy ion superconducting linac in hte period 2012-2017.

4. Development of Nb resonators of TESLA type(1.3 GHz, multi-cell) and

650 MHz elliptical resonators for protons being developed at RRCAT, Indore; VECC, Kolkata and IUAC, New Delhi.

Vietnam is coming...





"Windows on the Universe" held at ICISE, Quy Nhon, August 11-17, 2013, Vietnam

"Physics at LHC and beyond" to be held at ICISE, Quy Nhon, August 11-17, 2014, Vietnam



China's scientific effort and potential

- In 2011, China's R&D 868.7 Billion RMB, increasing 23% compared with 2010, R&D vs GDP 1.84%.
- In 2011, China's R&D 2.88 Million man-year, increasing 9.8% compared with 2010, keeping the first place in the world (In 2020, 3.8 Million manyear).
- In 2010, China's fundamental research investment 32.4 Billion RMB, increasing 20% compared with 2009.
- In 2011, China's science and technology manpower 62 Million, increasing Million compared with 2010.
- In 2011, undergraduate students in universities 23 Million, increasing 0.77 Million, graduate student 1.65 Million, increasing 0.11 Million.
- In 2011, students going abroad 0.34 Million, increasing 19% compared with 2020, returning students 0.186 Million, increasing 38% compared with 2010.
- ➢ In 2011, NSFC 18.3Billion RMB.

.....

In 2023, China' GDP 17k Billion UDS, USA 's GDP 19k Billion USD. Two economic peak countries world then...

IHEP Director, Prof. Yi Fang Wang's speech for ILC Event on June 12, 2013 (During Fragrant Hill Scientific Meeting on future e+e- colliders, June 12-14, 2013, Beijing) (China's stand point on ILC)

Today is a very important day for our high energy physics community and for the global Science community. After almost 10 years efforts, we completed the technical design report of the International Linear Collider(ILC). This is truly an international event, to be celebrated by all the scientists and engineers involved in the last twenty years, by everybody in the community and by the whole world.

Since August of 2004, when ICFA having chosen the cold technology for ILC at IHEP in Beijing, thousands of scientists and engineers around world from different institutions and universities have been working as an integrated team on this unique project, a truly global efforts, a great worldwide endeavor of human being, and a big dream for all of us. The way we are organized is very successful, of course, with a very strong leadership and inspiration of Prof. Barry Barish and Prof. Sakue Yamada. The completion of TDR shows that we can organize ourselves successfully and efficiently. This is also a demonstration that we can organize ourselves to construct the ILC, and our dream can become a truth.

The discovery of Higgs comes really on time, thanks to our colleagues at the Large Hadron Collider. ILC cannot be better justified at this moment. We can now study in detail the properties of Higgs, and search for signs of new physics beyond the Standard Model. Both are extremely important towards the understanding of the world we are living in, which is a dream by billions of people over thousands of years.

On behalf of the Chinese High Energy Physics Community, I am honored to share with you our strong emotion and full support for ILC. We will certainly be part of it. This is a new way of life for us to explore, a new wonderful culture for us to enrich, a common endeavor for us to find our own roles to participate, to contribute, to support each other, and to share its coming fruits, both for the progress of science and to the progress of our society, all in general.

With the success of this worldwide observed ILC Event, we reset the needles of our clock and make the new counting for the next milestone, the final approval of all the participating governments for the construction.

2013-6-12 Beijing

Statement from the Asian High Energy Physics Community on the International Linear Collider

(<u>http://www.interactions.org/cms/?pid=1033193</u>)

Date Issued: 3 September 2013 (Asia's stand point on ILC)

AsiaHEP/ACFA believes that the ILC is the most promising electron positron collider to achieve next generation physics objectives.

.....

.

AsiaHEP/ACFA welcomes the proposal by the Japanese HEP community for the ILC to be hosted in Japan. AsiaHEP/ACFA looks forward to a proposal from the Japanese Government to initiate the ILC project. Considering the situation in which accelerator science is rapidly growing and related technologies are building in Asia-Oceania region, the participation in a cutting-edge accelerator project, such as the ILC, will accelerate the benefits to the whole accelerator science as well as to high energy physics in this region.

<u>AsiaHEP/ACFA will make every effort to promote the ILC, especially in Asia-</u> <u>Oceania region.</u>

Potential technical contribution to ILC construction from China

Parameters	Value
C.M. Energy	500 GeV
Peak luminosity	1.5 x10 ³⁴ cm ⁻² s ⁻¹
Beam Rep. rate	5 Hz
Pulse duration	0.73 ms
Average current	5.8 mA (in pulse)
Av. field gradient	31.5 MV/m +/-20% Q ₀ = 1E10
# 9-cell cavity	16024 (x 1.1)
# cryomodule	1,855
# Klystron	~400



Higgs factory (250GeV)

300 cryomodules (cold mass)





Three cavity production centers: 800-1000 cavities in total

Magnets for international collaborations







For ILC-ATF2(KEK, Japan)

For PEFP (KAERI, Korea)







Damping ring magnets:

1/3?

For PEP-II (SLAC, USA)

LAC, USA) For

For SPEAR3 (SLAC, USA) Undulat

Undulator for Europe XFEL

P

First Visit from Japanese Government on ILC -Visit of Japanese Embassy Officer to IHEP (日本驻华使馆经济部一等秘书来访)

On June 24, 2013, afternoon at 15:30, Japanese Embassy officer in Beijing, Science and Technology Attache. Mr. Yamanouchi Hiroya(山之内裕哉), Visited IHEP. Duration: 1 hour Place: IHEP Main building A302

Concluding remarks

- Asian countries have been active in participating LC R&D collaboration and training of the students and specialists.
- Asian countries are trying to master the key technologies of ILC before its construction.
- Asian countries are very active in large accelerator facilities' constructions, which could be a good reservoir of advanced accelerator technologies and skilled accelerator specialists.
- Supporting and participating ILC R&D and preparing themselves for participating ILC construction are vital to Asian countries in this most important opportunity provided by ILC to have a significant development in Science, Technology and Society.
- Asian countries have big potentials to contribute to ILC, in science, technologies, human resources and economy.
- A more coordinated efforts on ILC in Asia are needed under ACFA.
- The momentum should be kept and strengthened in Asian countries on ILC under the guidance of ICFA-LCB within LCC.

Thank you for your attention



Thanks to W. Namkung, E.S Kim, A. Roy, K.X. Liu, C.X. Tang to provide useful information during preparing this talk.

