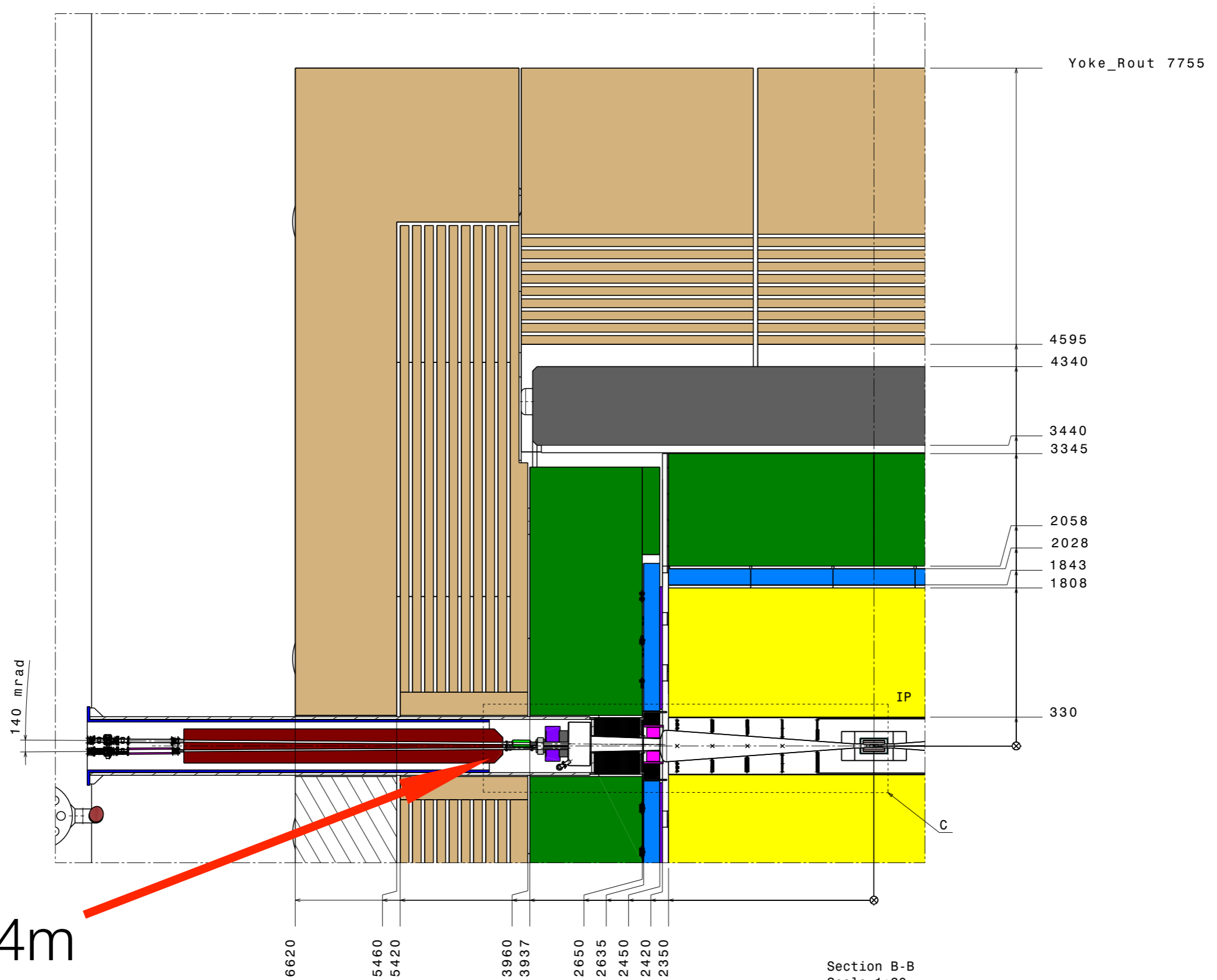


L* Status at ILD

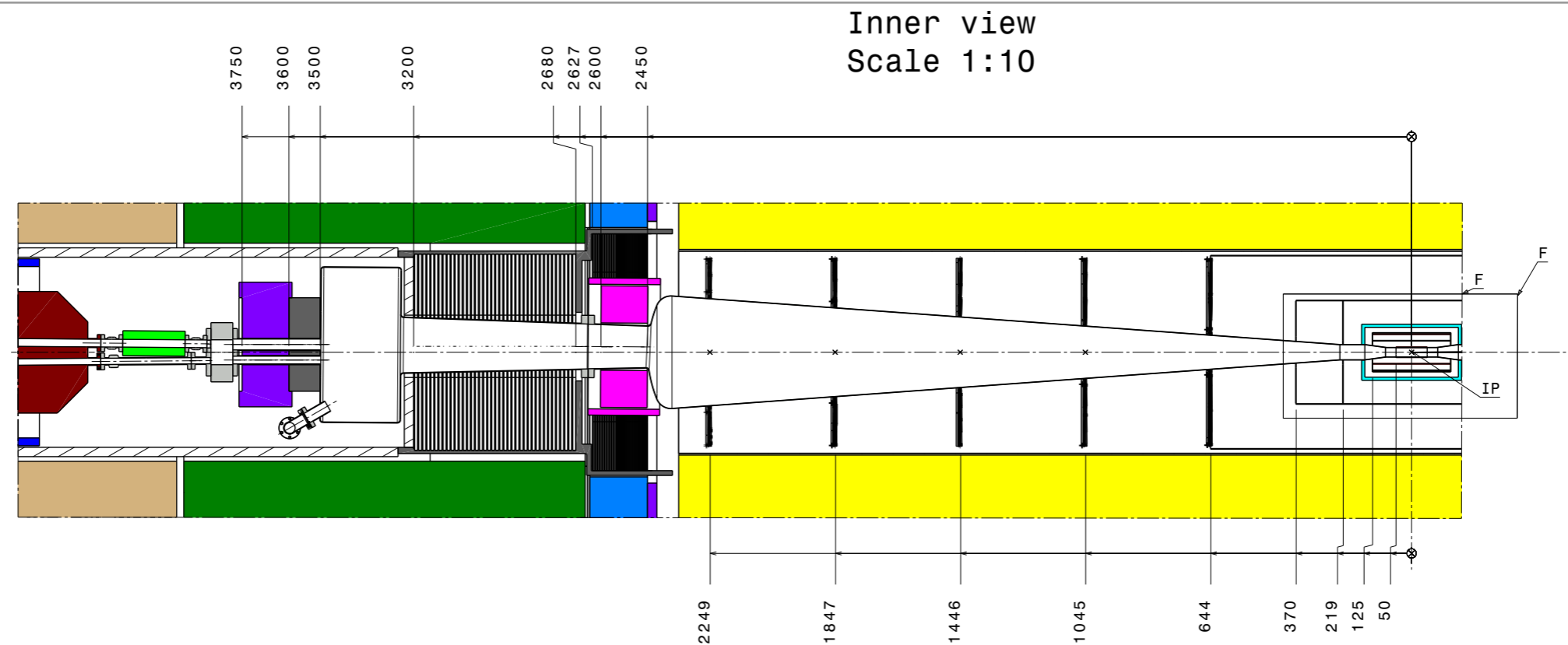
Karsten Buesser
SiD Workshop/MDI Meeting
13.01.2015

ILD Dimensions



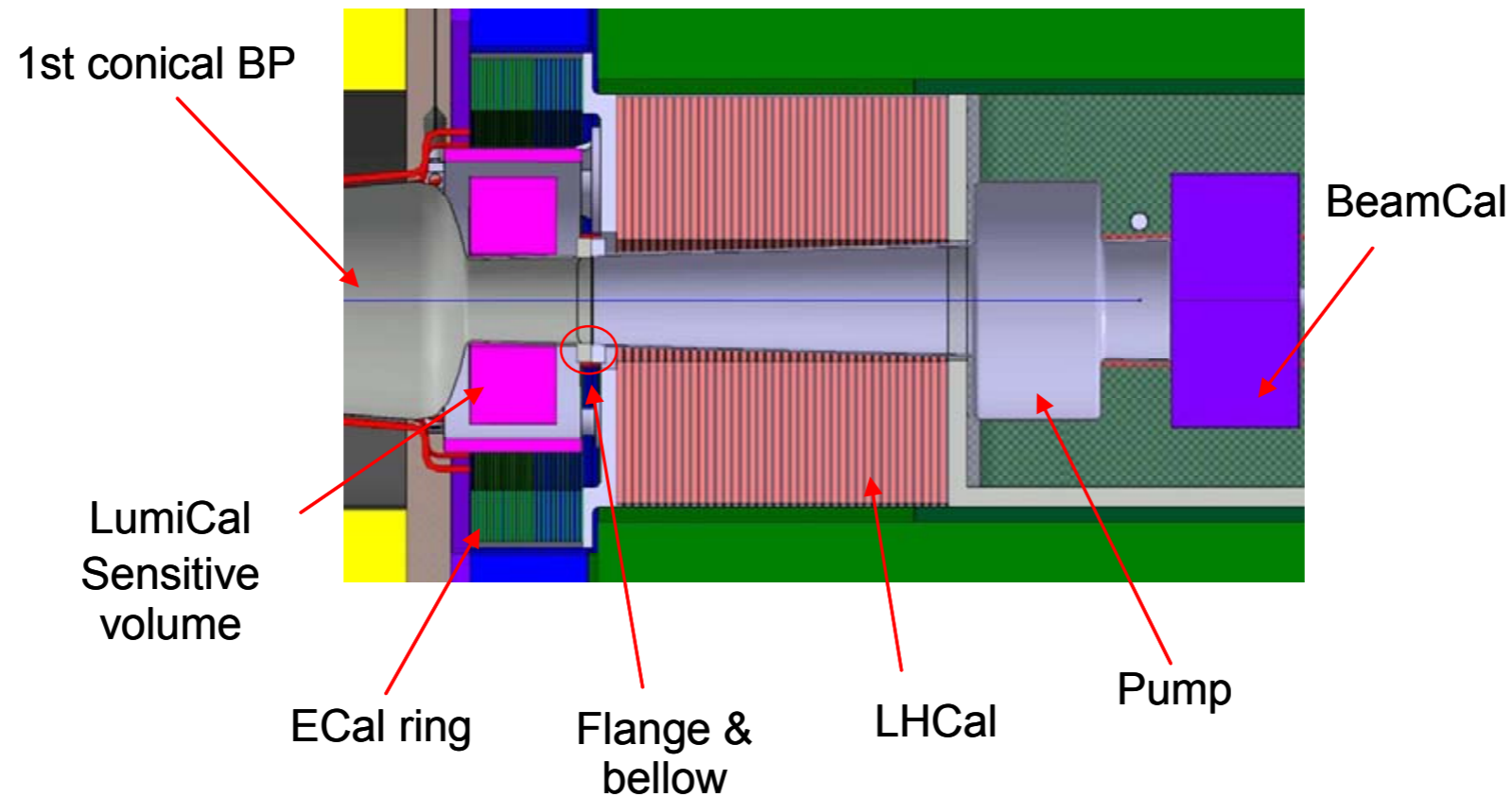
$L^* = 4.4\text{m}$

ILD: Current Lower Constraints on L^*

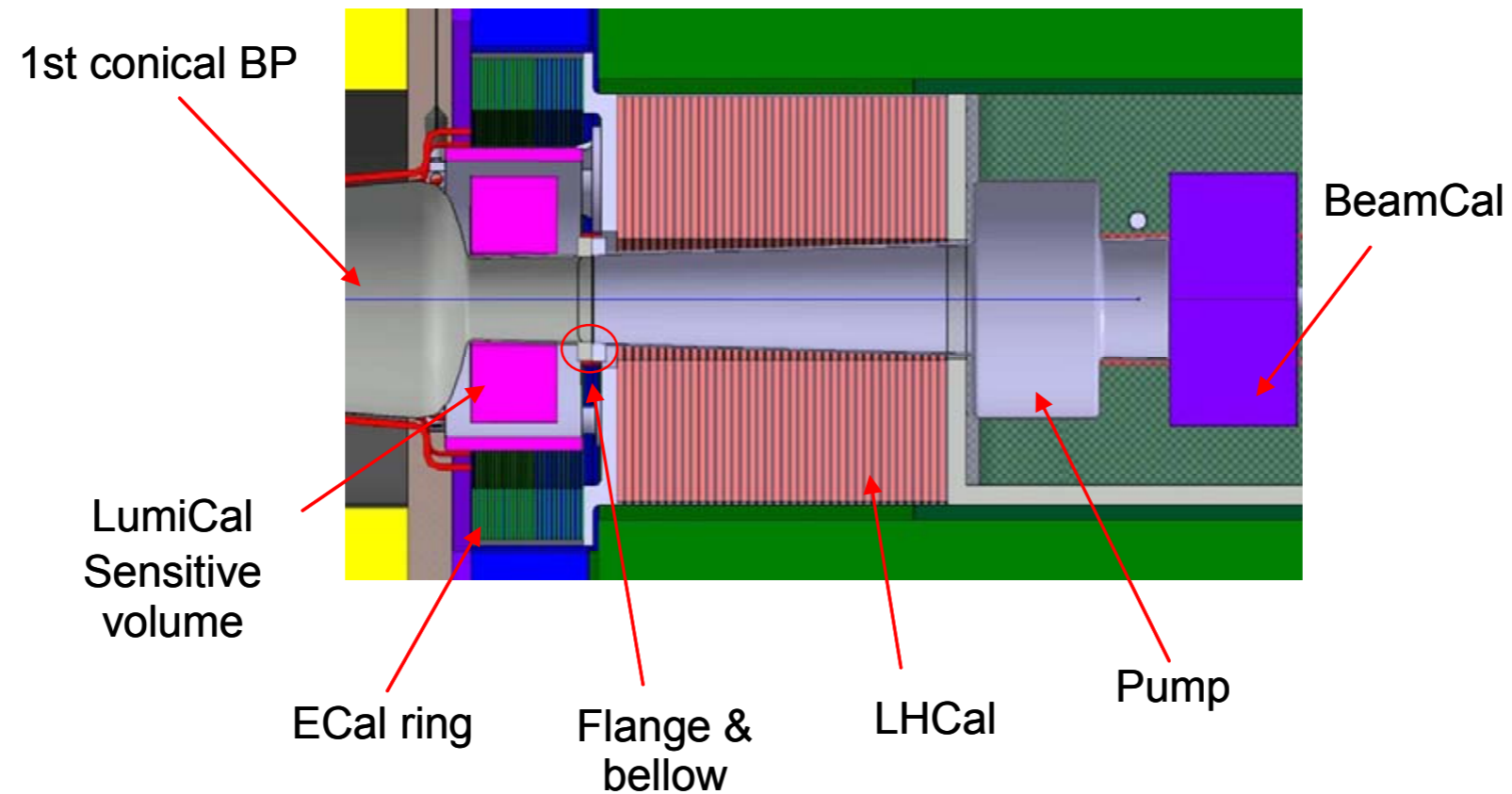


- Detailed design of forward region:
 - LumiCal, LHCAL, BeamCal
 - Beam Pipe, Bellows, Flanges, Vacuum Pumps
 - Optimised (many FTEs in the last ~10y) for
 - operations: no FCAL or masks inside the tracking volume
 - assembly and maintenance
 - physics: VTX (occupancies and layer radii), FCAL performance, hermeticity

Forward Region - possible changes towards $L^*=4\text{m}$



- Need to find ~40cm in current design
- Look into design optimisations of all structures
 - maybe find some 10cm there, but more?
- Biggest devices:
 - Pump in front of BeamCal (30cm)
 - LHCAL (~50cm)

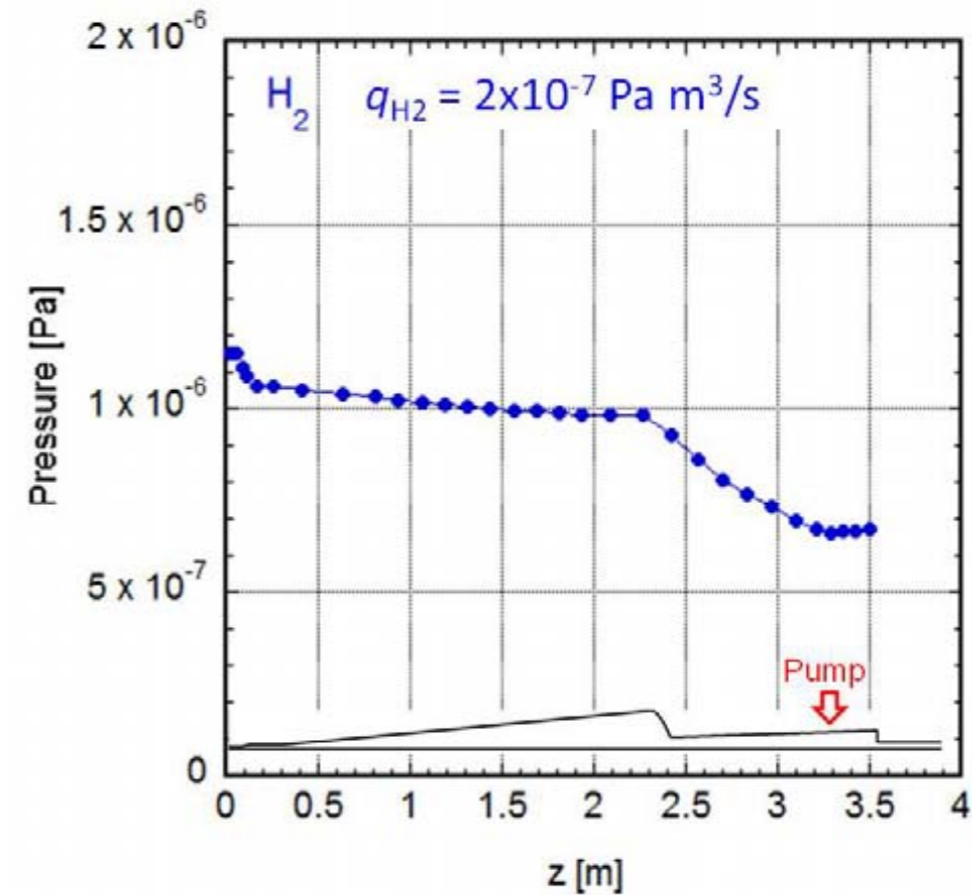
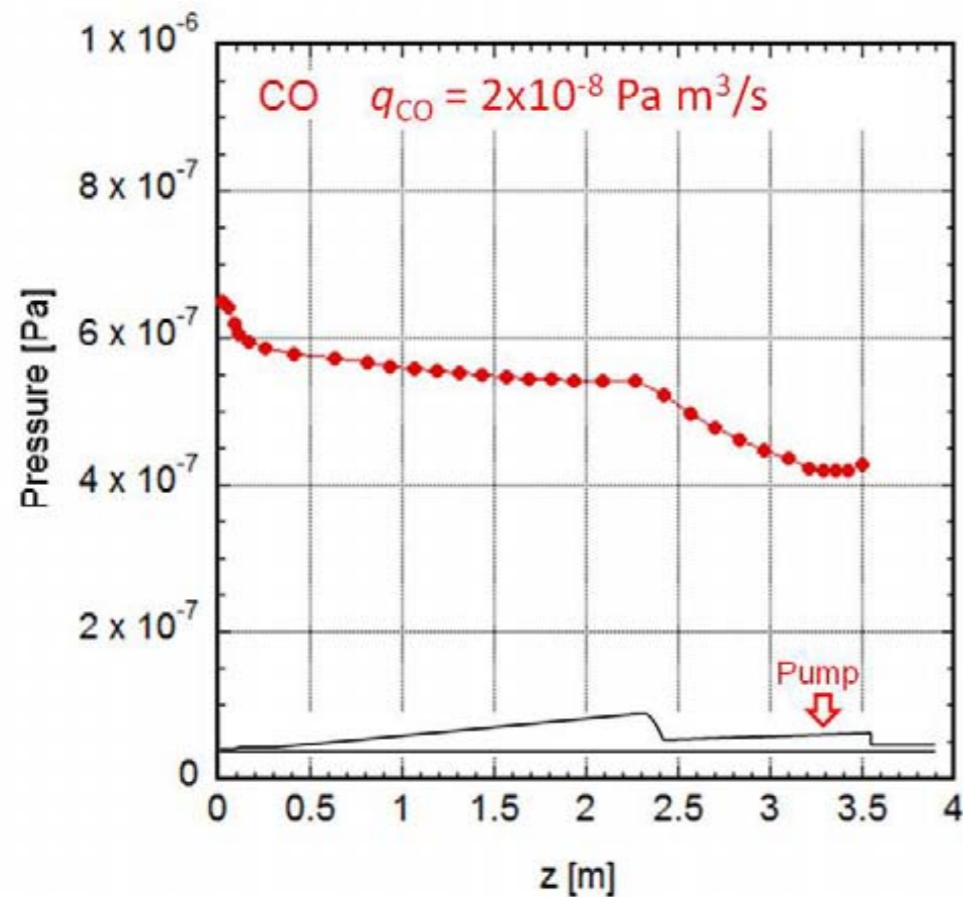
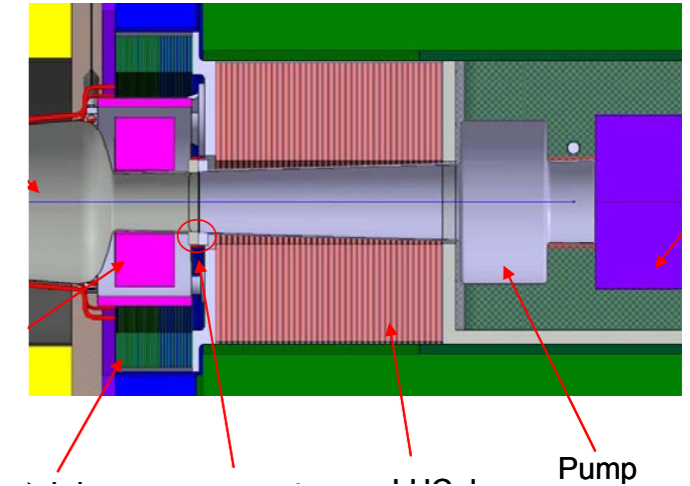


- FCAL collaboration will look into optimisation of existing BeamCal and LumiCal design
 - not sooo eager to start activities on LHCAL
- Lucia Bortko (Zeuthen) has started background simulation on pair background with new BeamCal location



Vacuum Conditions

- What about the vacuum pump?
- SiD has no pump in front of QD0, but behind
- ILD vacuum studies done for Lol
 - Y. Suetsugu, “Technical Note for ILD Beam Pipe“:
 - $6\text{E-}7$ Pa ($6\text{E-}9$ mbar, ~ 4.5 nTorr) for CO
 - $1\text{E-}6$ Pa ($1\text{E-}8$ mbar, ~ 7.5 nTorr) for H_2

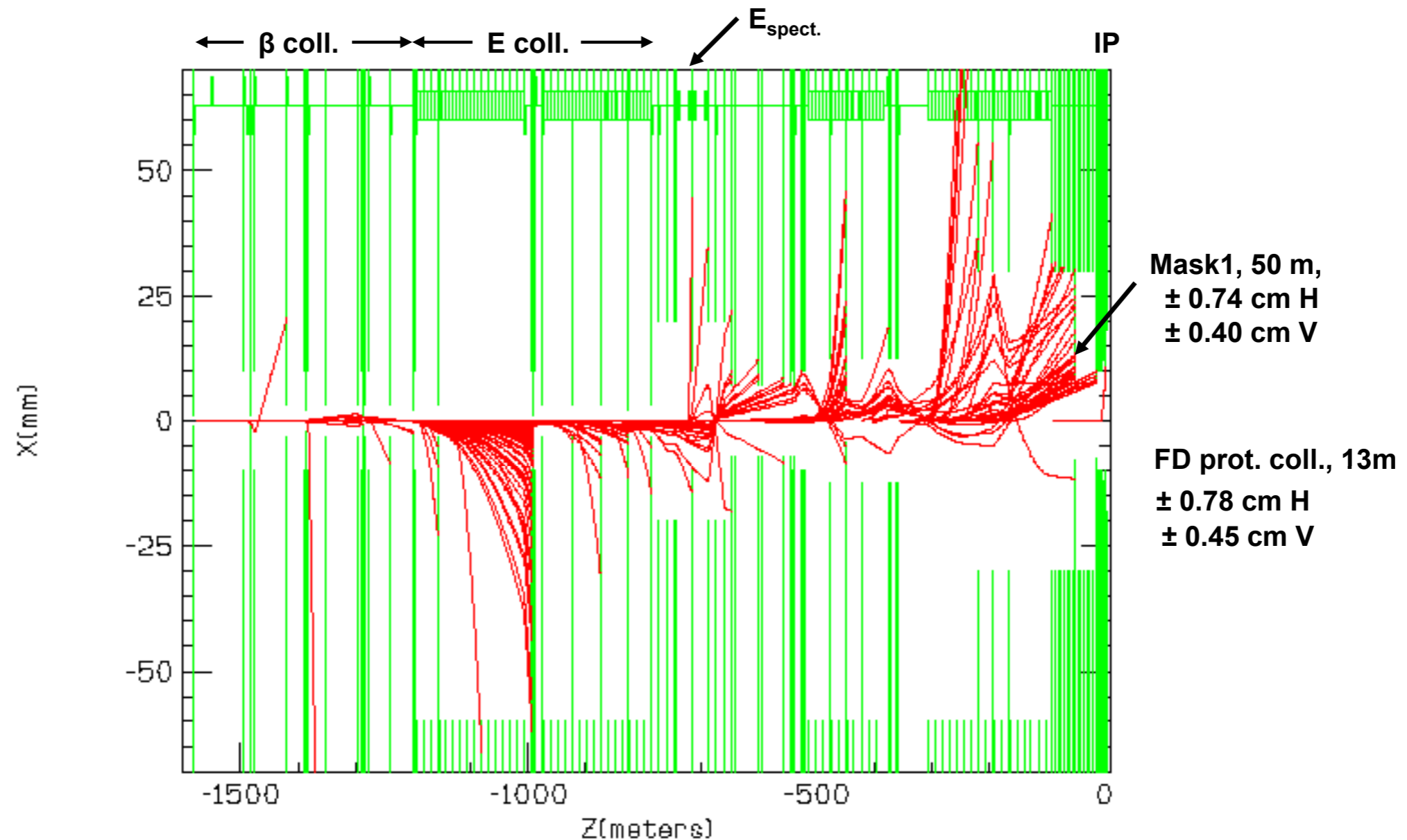


Vacuum Requirements



- L. Keller, T. Maruyama, T. Markiewicz - ILC-Note-2007-016

Loss pts. of 150 random beam-gas Brem. trajectories in the BDS using LP TURTLE



Vacuum Requirements



- L. Keller, T. Maruyama, T. Markiewicz - ILC-Note-2007-016

Summary of Hits/bunch and Hits/160 bunches (TPC) – both beams, 10 nTorr

— Hits/bunch

— Hits/160 bunches (TPC)

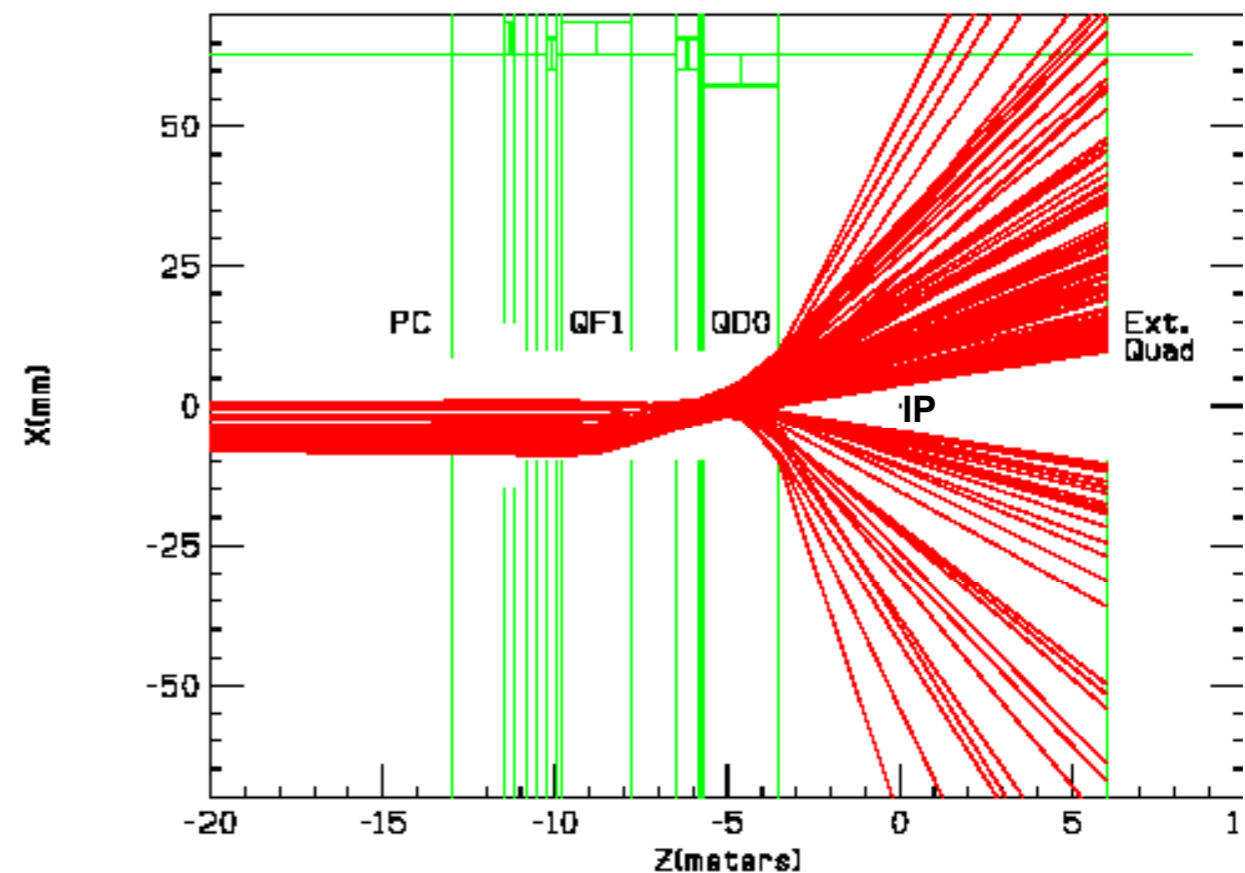
Hit Location	GEANT3 Beam-gas Brem (charged)	TURTLE Beam-gas Brem (charged)		TURTLE Beam-gas Brem (photons)		TURTLE Coulomb (charged)	
	Hits	Hits	<E>	Hits	<E>	Hits	<E>
FD Prot. Coll. (13 m) x > 0.74 cm y > 0.45 cm Origin 0-800m from IP	0.22 35	0.17 27	235 GeV	0.056 9.0	~50 GeV	0.009 1.4	250 GeV
Inside F.D. (10 – 3.5 m) (QF1 to QD0) Origin 0-100m from IP	0.014 2.2	0.006 1.0	~100 GeV	0	-	0	-
IP region (± 3.5 m) (R > 1 cm at Z = 6.0 m) Origin 0-200m from IP	0.04 6.4	0.02 3.2	~100 GeV	0	-	0	-

GEANT3 simulations show that only hits in the IP region (± 3.5 m) cause problems for the vertex detector

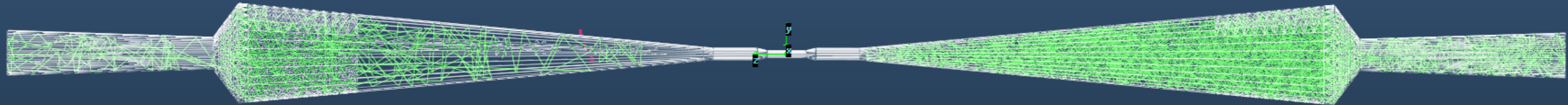


How relevant is the Vacuum inside the detector?

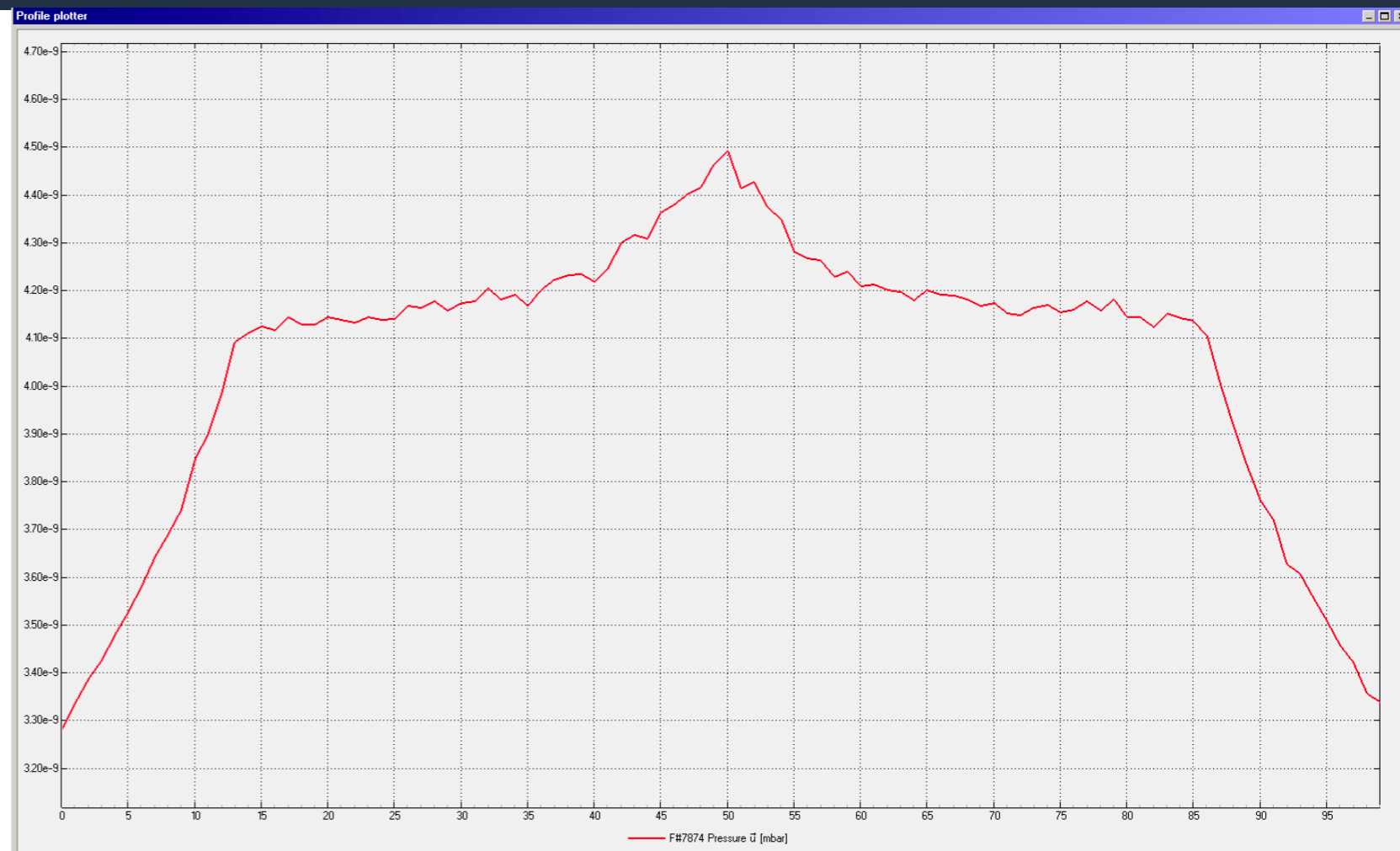
- Beam-Gas scattering in the BDS upstream is relevant for detector backgrounds
- $O(10 \text{ nTorr})$ is the required vacuum level up to $\pm 200\text{m}$
- Beam-Gas background produced inside the detector is mostly forward peaked - leaves the detector through the beam pipe
- So in theory, vacuum level inside the detector could be much higher
- To be checked with full detector simulations!



Check Vacuum Conditions



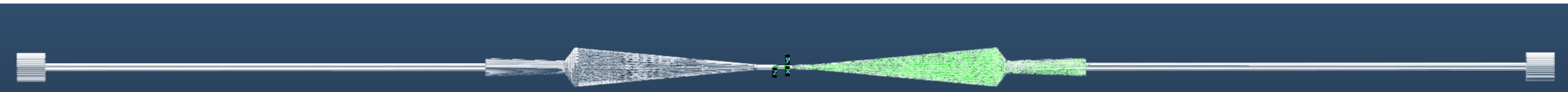
- MolFlow+ (CERN)
- Molecule tracker for given gases, materials and geometries
- For CO: 4.5E-9 mbar
 - Suetsugu: 6E-9 mbar



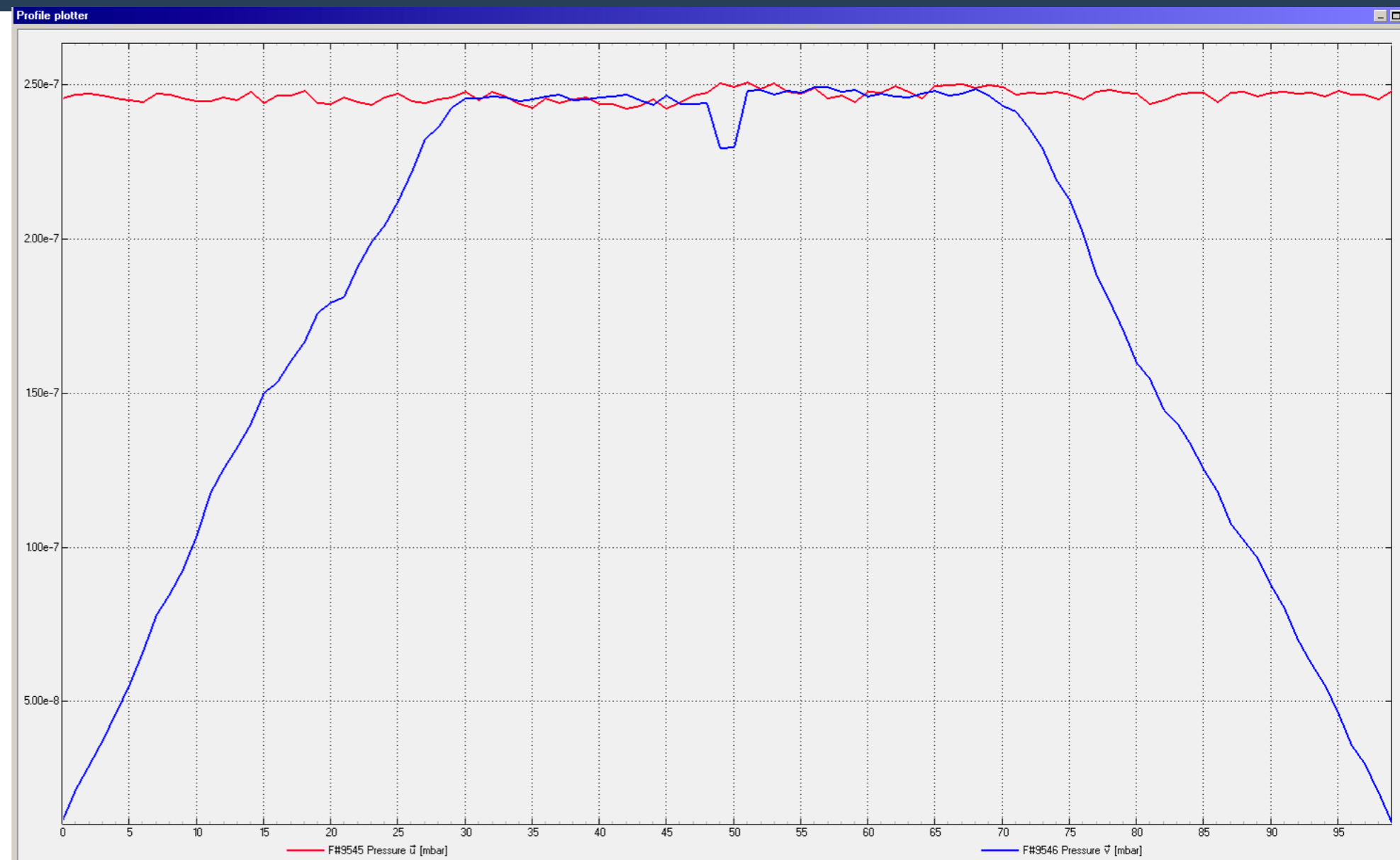
New Vacuum Geometry



- Moved the pumps to the upstream sides of both QD0s
 - increases pumping lever arm by ~5m on both sides...



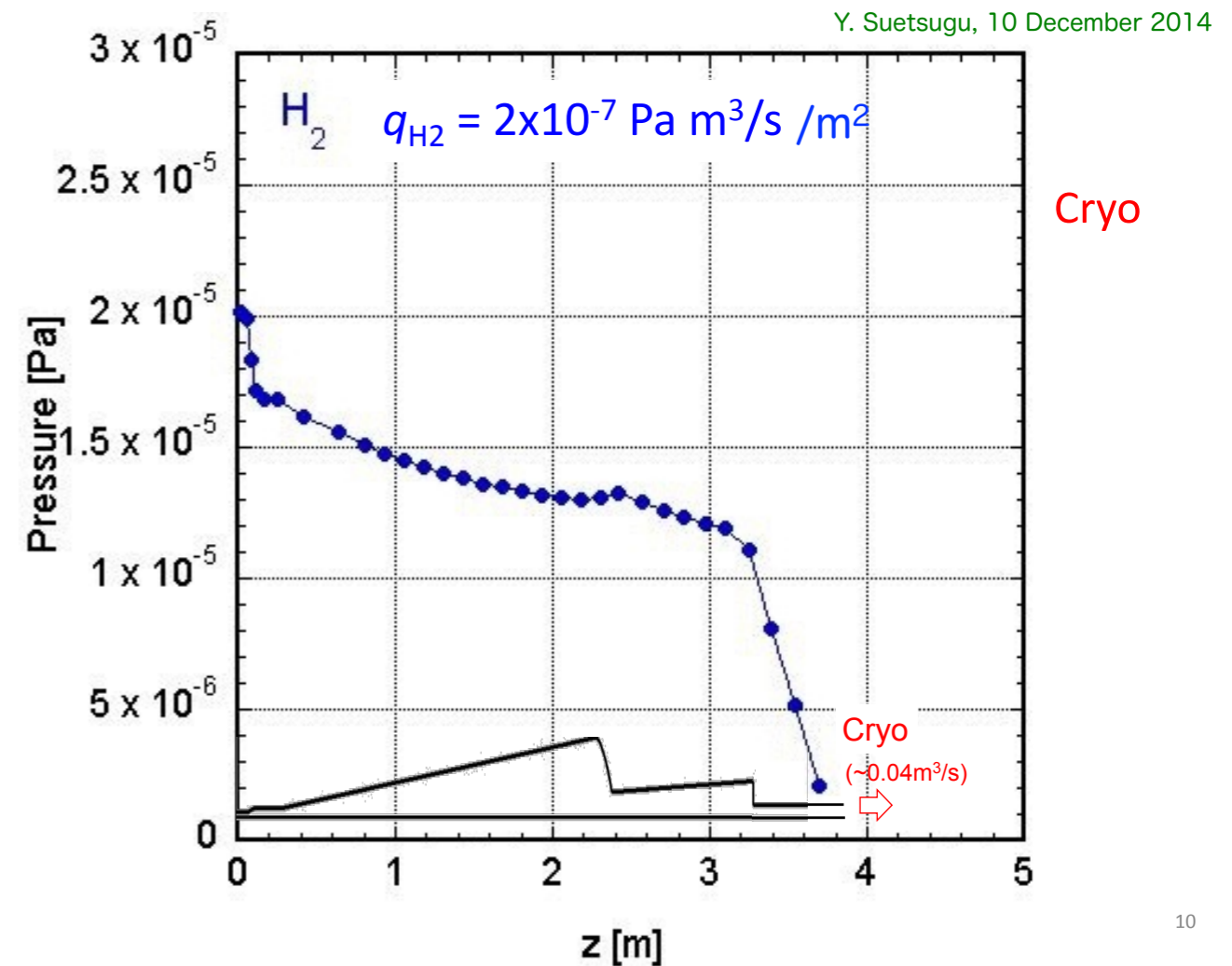
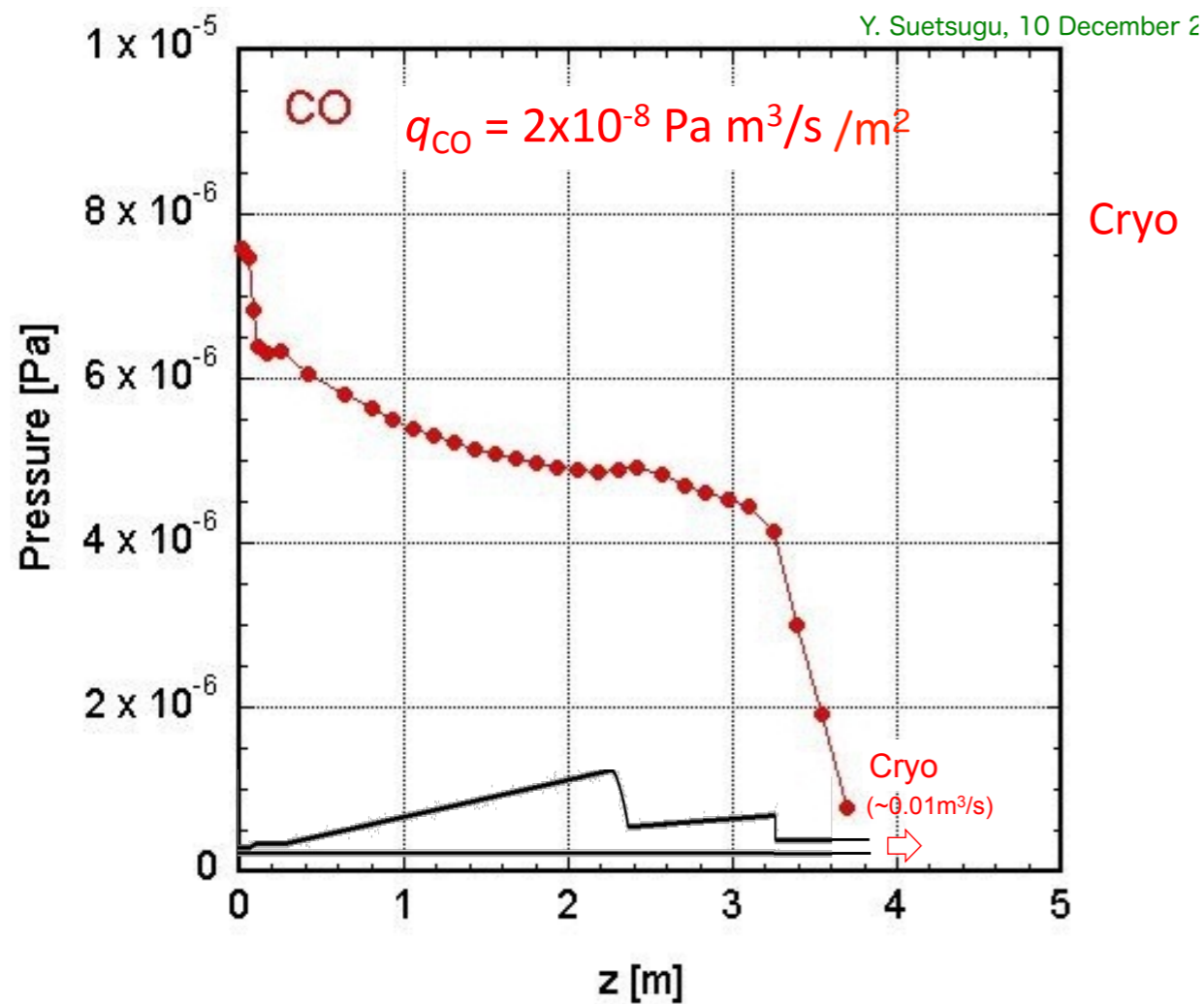
- Increases level to $2.5E-7$ mbar
 - for CO
- ~200 nTorr
- ~50 times higher than with old pump location



Revisited Vacuum Studies at KEK



- Y. Suetsugu checked impact of cryogenic QD0
 - Vacuum levels without pump but with cold QD0:



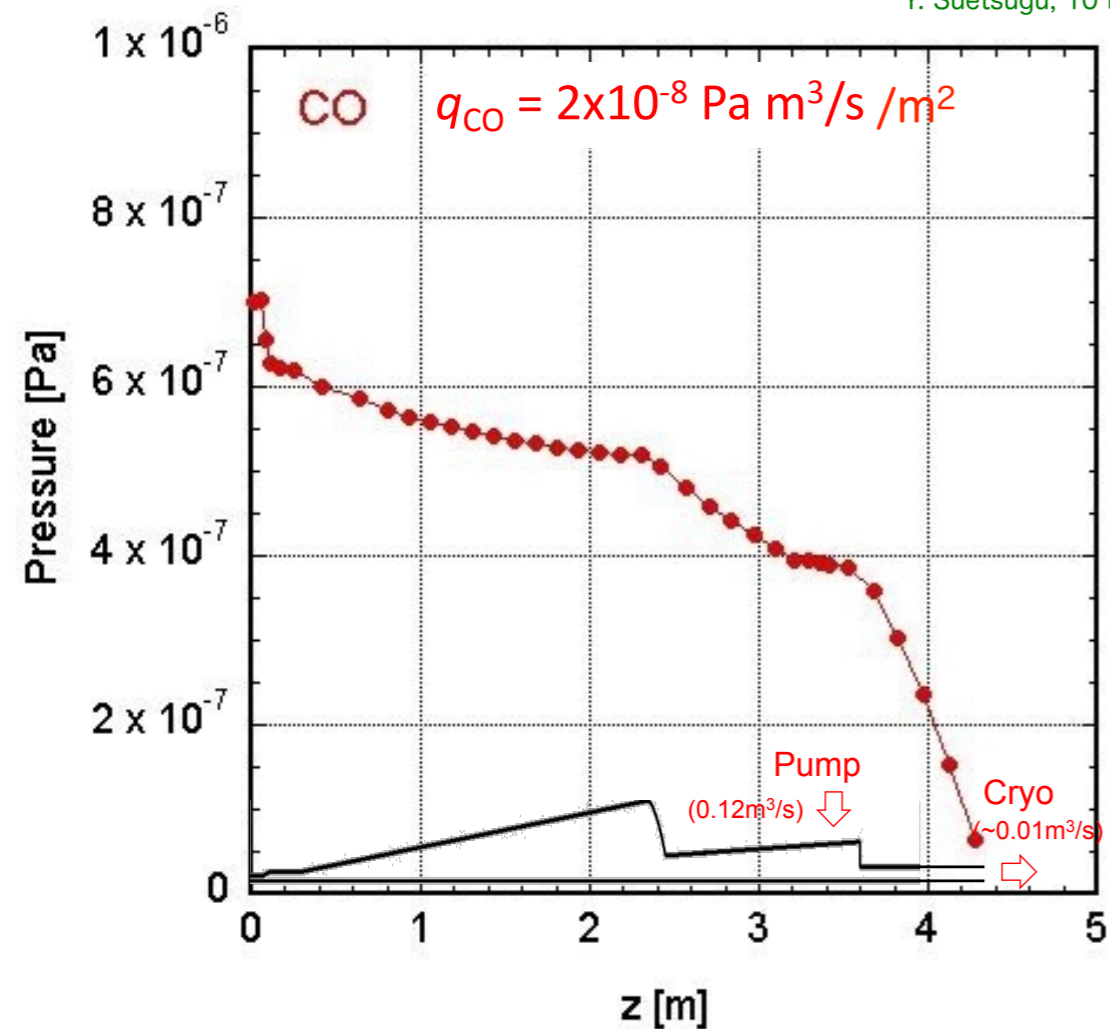
- CO: $6.8 \times 10^{-6} \text{ Pa}$ (50 nTorr); factor 10 above DBD value
- H₂: $2 \times 10^{-5} \text{ Pa}$ (150 nTorr); factor 20 above DBD value

Revisited Vacuum Studies at KEK



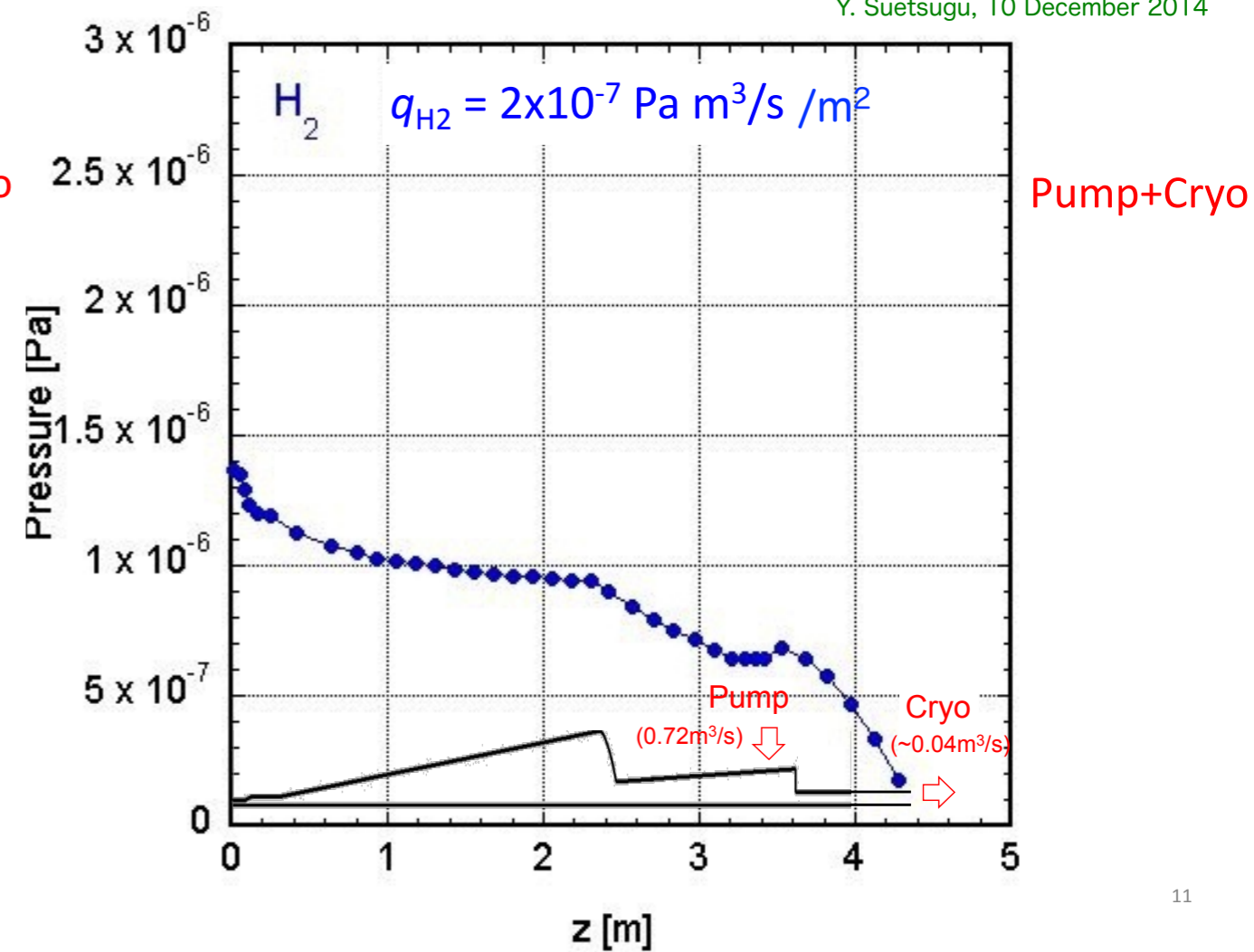
- Vacuum levels with pump and cold QD0:

Y. Suetsugu, 10 December 2014



9

Y. Suetsugu, 10 December 2014



11

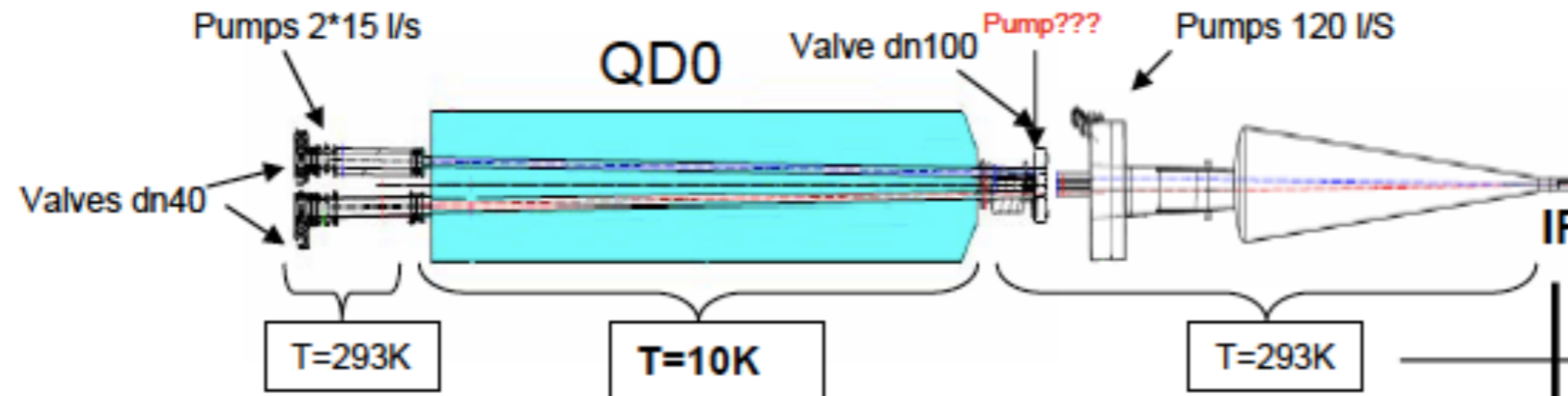
- CO: 6.5×10^{-7} Pa (4.8 nTorr); similar as DBD numbers
- H₂: 1.4×10^{-6} Pa (10 nTorr); similar as DBD numbers

Vacuum Studies at LAL

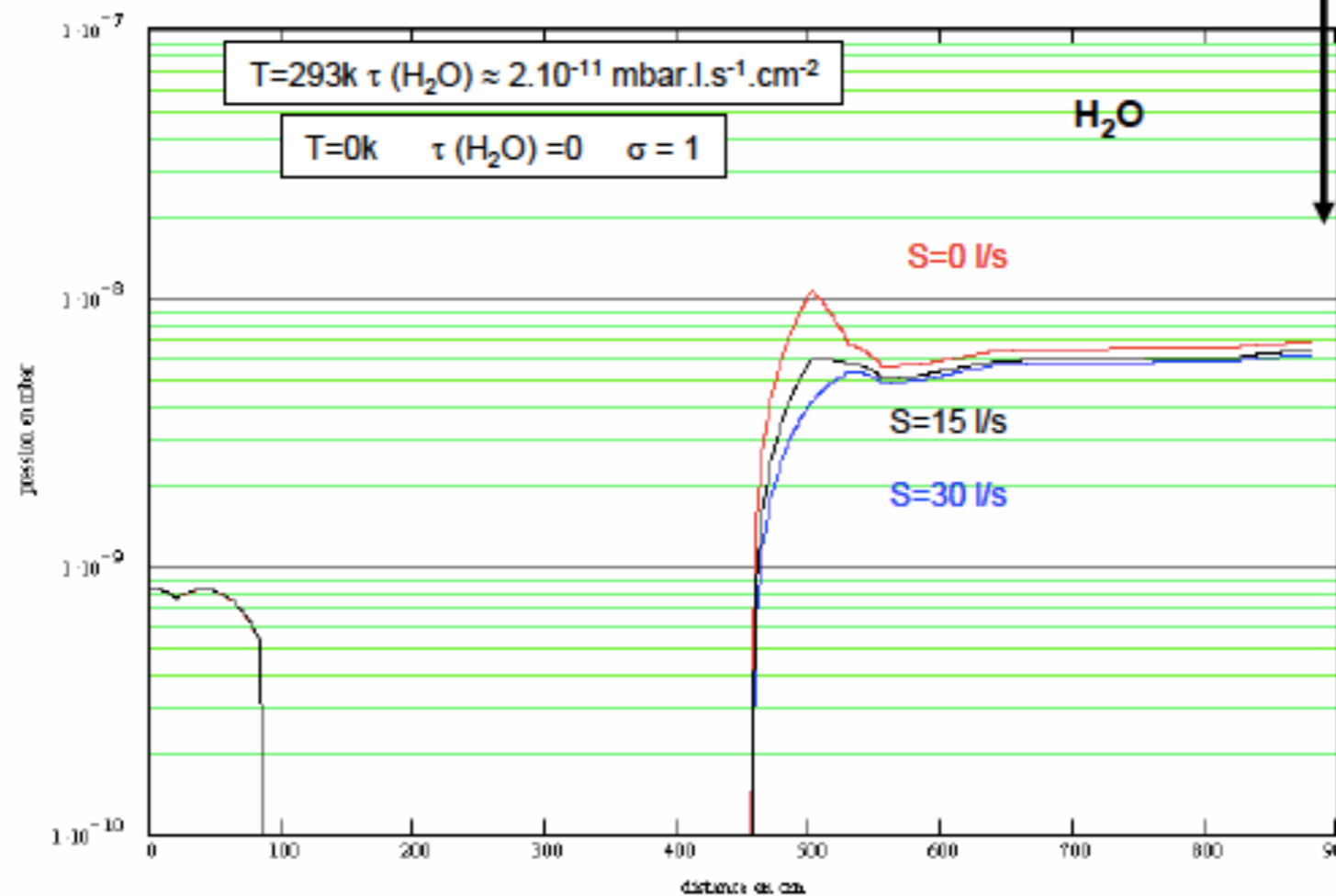


UNDER STATIC CONDITION

QD0 + IP region



B. Mercier



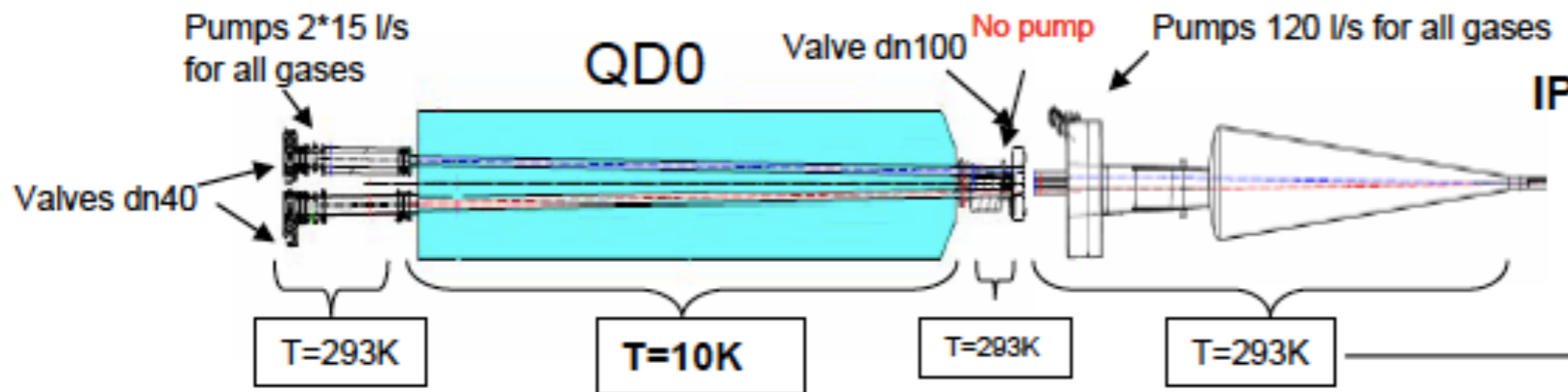
10^{-8} mbar (7.5 nTorr)

Vacuum Studies at LAL



UNDER STATIC CONDITION

QD0 + IP region



B. Mercier

IP region with baking

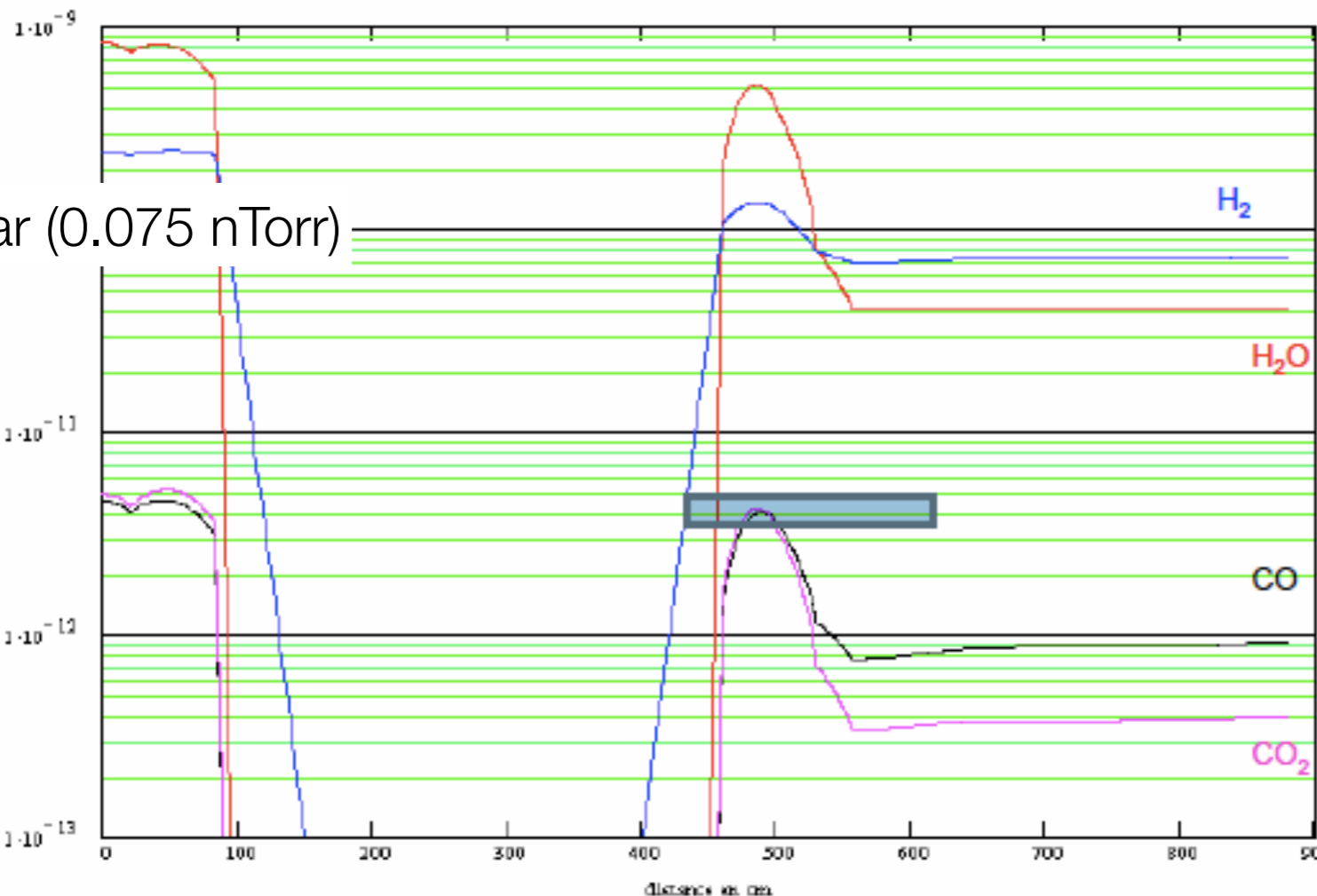
Alu or Cu or SS after 100h pumping

- τ (H₂) $\approx 2 \cdot 10^{-13}$ mbar.l.s⁻¹.cm⁻²
- τ (H₂O) ≈ 0 mbar.l.s⁻¹.cm⁻²
- τ (CO) $\approx 2 \cdot 10^{-15}$ mbar.l.s⁻¹.cm⁻²
- τ (CO₂) $\approx 5 \cdot 10^{-16}$ mbar.l.s⁻¹.cm⁻²

Between valves dn40 and dn100
Without baking

- T=293K
- τ (H₂) $\approx 5 \cdot 10^{-12}$ mbar.l.s⁻¹.cm⁻²
 - τ (H₂O) $\approx 2 \cdot 10^{-11}$ mbar.l.s⁻¹.cm⁻²
 - τ (CO) $\approx 1 \cdot 10^{-13}$ mbar.l.s⁻¹.cm⁻²
 - τ (CO₂) $\approx 1 \cdot 10^{-13}$ mbar.l.s⁻¹.cm⁻²

- T=10K
- τ (all gases) ≈ 0 mbar.l.s⁻¹.cm⁻²
 - σ (all gases) = 1 few monolayers
 - For H₂ beam screen 2% surface



10⁻¹⁰ mbar (0.075 nTorr)

Vacuum Studies at LAL



VACUUM DISTRIBUTION ON ILD

UNDER STATIC CONDITION

Do we need to have a good static vacuum $P \sim 0.1$ nTorr ???

B. Mercier

IP region baking in situ (150°C) is necessary

an annular triode ion pump with ~ 200 cells? (feasibility TBC)

an ion pump before the Dn100 valve is not necessary

H_2O Pressure remains important ? \rightarrow

Traitement of H_2O outgassing on valves and connecting tubes at QD0

\swarrow
Ex-situ baking, quick assembly on dry air

Under dynamic condition

Photon , ion and electron desorption

E-cloud

Lost electron positron

$\text{SEY}_{\text{max}}(\text{Be}) = 2.9$ even after a baking

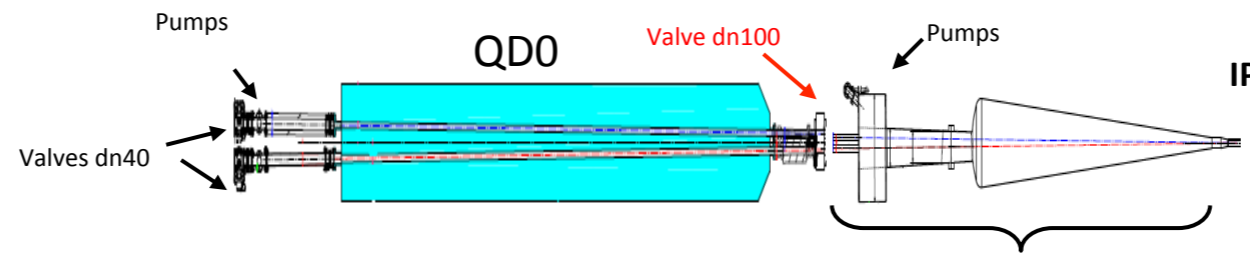
Neg, TiN, Carbone,.. coating ??

Geometry QDO chamber ? Beam screen, stiking coefficient, cooling down scenario....

Optmisation pumping speed vs working pressure

Optimisation outgassing rate, conductance,

possible changes towards $L^*=4\text{m}$



Need a pumping system between the two DN 100 valves (hot part of the IP chamber)

Proposal for a distributed pumping: coating NEG (Non evaporate Getter)



Length reduction



Improved vacuum level (to quantify)



Need to in situ baking of beam pipe



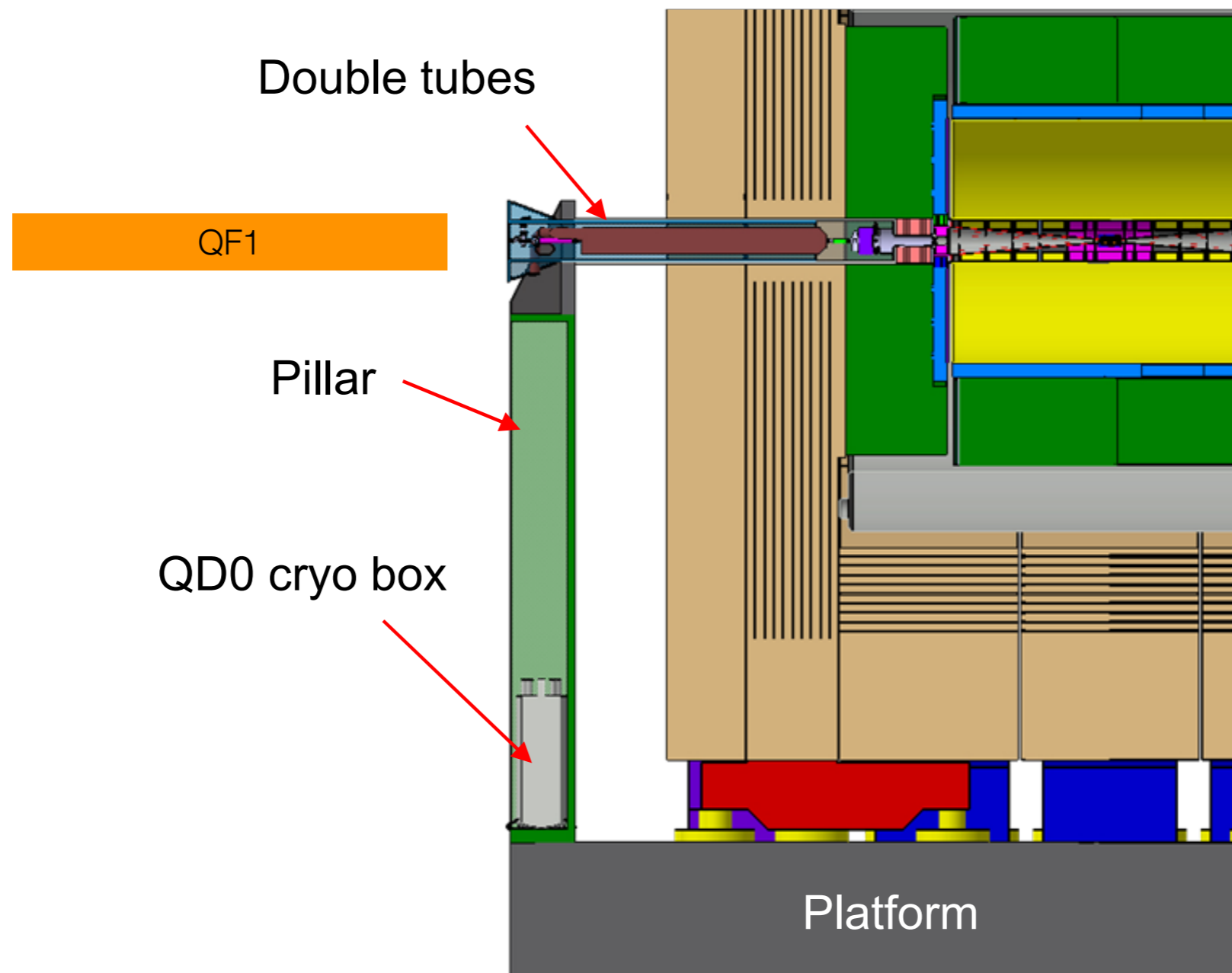
Vacuum Studies Summary

- Vacuum studies indicate that
 - Cryo effect by QD0 is relevant
 - If we remove any pump in front of QD0:
 - the vacuum conditions deteriorate by factors of $\sim O(10)$
 - KEK: from 5 nTorr levels to 50 nTorr levels
 - detailed studies at LAL even predict 0.1 nTorr level for DBD geometry
 - LAL proposal to look into distributed pumping system (NEG coating) in the beam pipe to possibly recover nTorr levels
- Still need to do work on background tolerances in ILD
 - about to identify persons in ILD analysis group who could do detailed Geant-type studies on beam-gas studies
- Probably need to put emphasis on dynamic vacuum conditions
 - photon desorption, etc.



What about QF1?

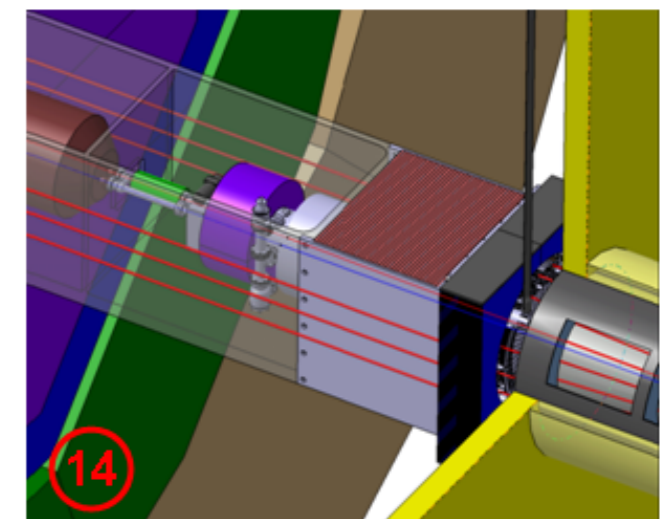
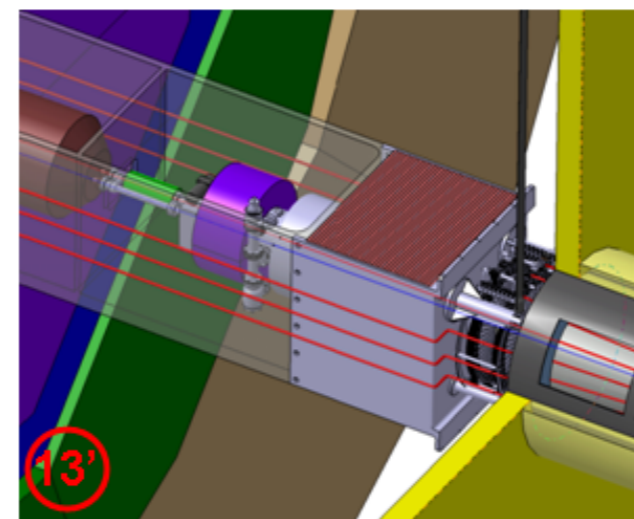
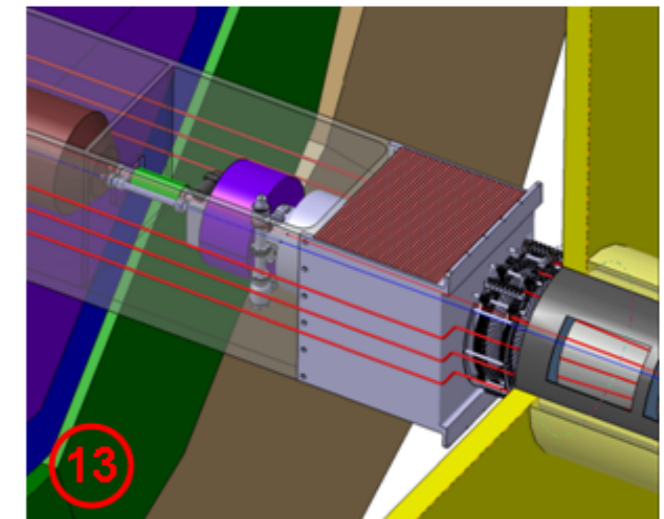
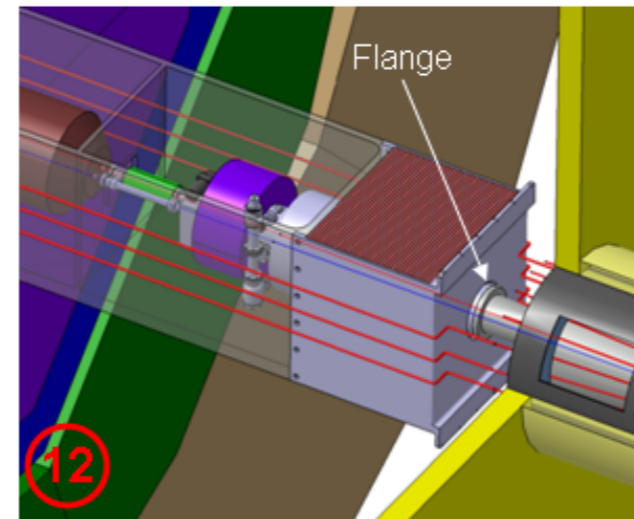
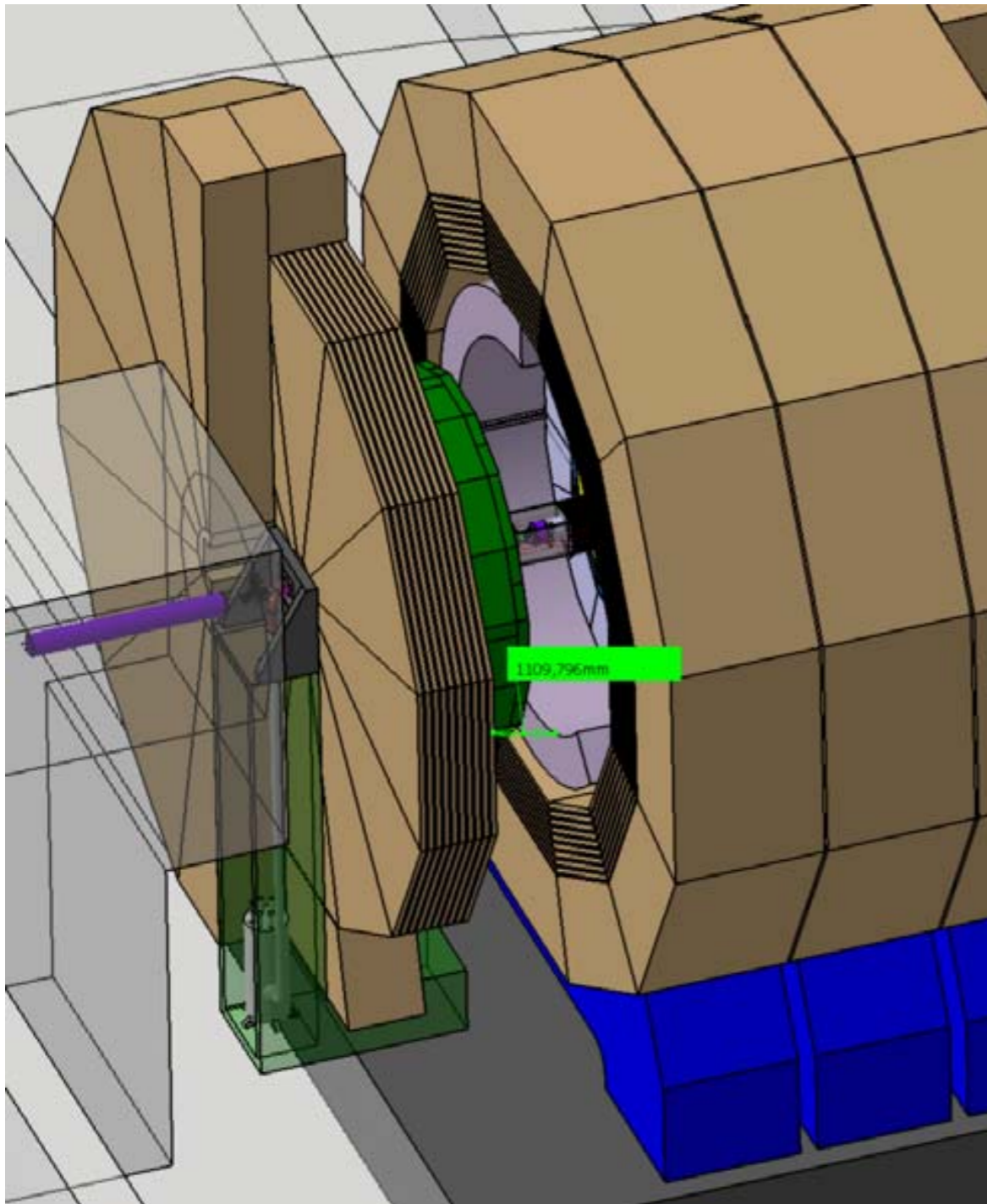
- BDS studies indicate that a smaller L^* for QD0 might require also a smaller L^* for QF1
- This might also have an impact on ILD:





Current ILD Opening Procedure

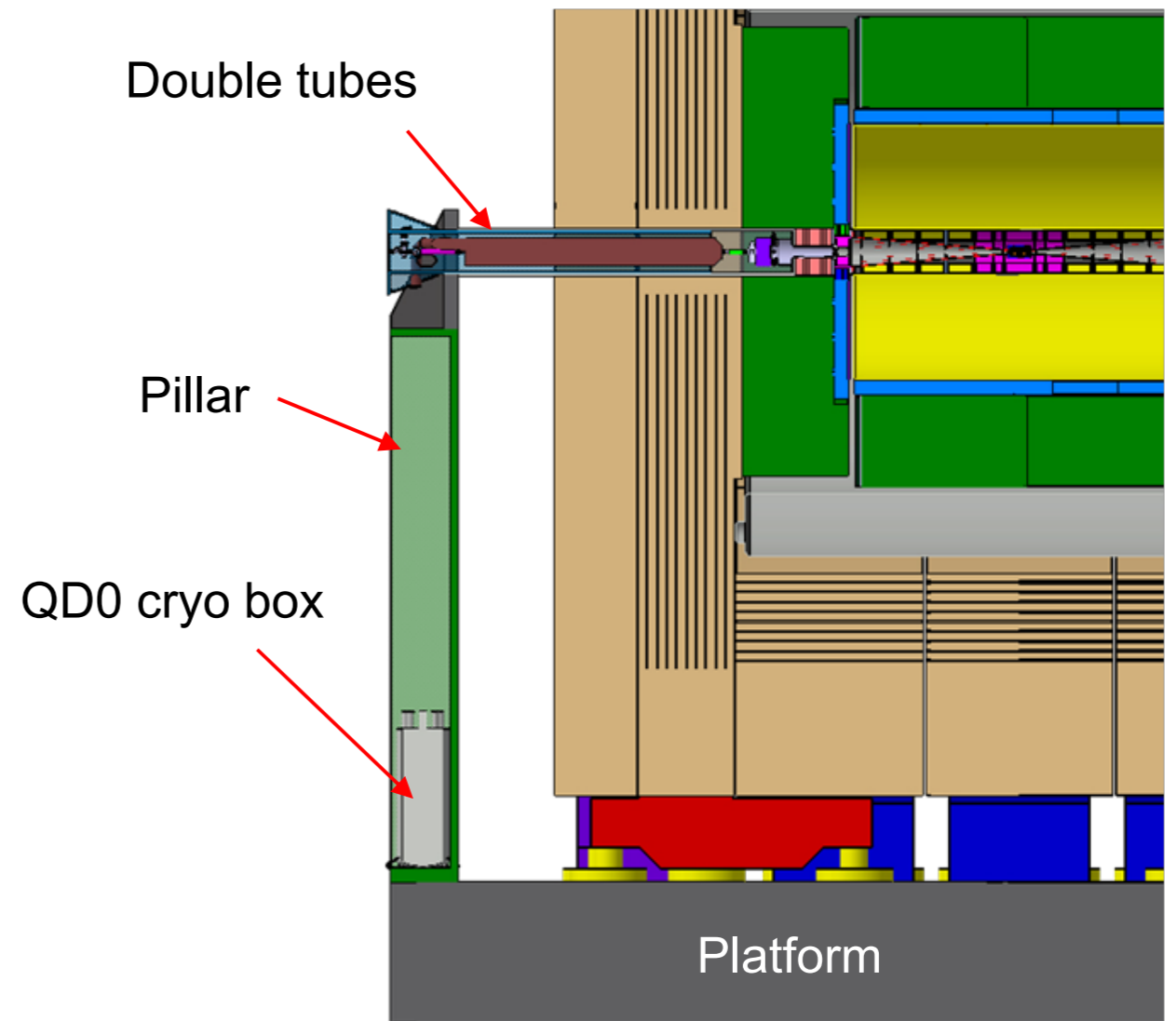
- Need to move endcap far enough out to have access to inner detector to open flanges





ILD and QF1 L*

- If QF1 comes closer and the QD0 support pillar eventually moves closer to the endcap, the current opening scheme needs to be modified
- Need to re-think the QD0 support using a pillar
- Maybe a temporary QD0 support in the garage position is needed
 - has impact on cryo supplies...
- Would abandon the possibility to open the detector on the beam line
 - anyhow rarely needed in push-pull scenario





Summary and Outlook

- ILD has started an effort to adapt to a reduction of QD0 L*
- Removal of the vacuum pump in front of QD0 seems a possible way to gain ~40 cm of space
- Vacuum studies under way at LAL, KEK, DESY
- Vacuum levels could increase by factors of ~10-20
 - LAL group has started a study on a distributed vacuum system that could recover the previous levels
 - all vacuum experts are concerned more by dynamic conditions
 - though, their main experience comes from storage rings, not linear colliders
 - ILD is about to start a beam-gas background study
- QF1 L* has also implications on ILD engineering design
- Time line: have informations at hand for a conceptual decision by April