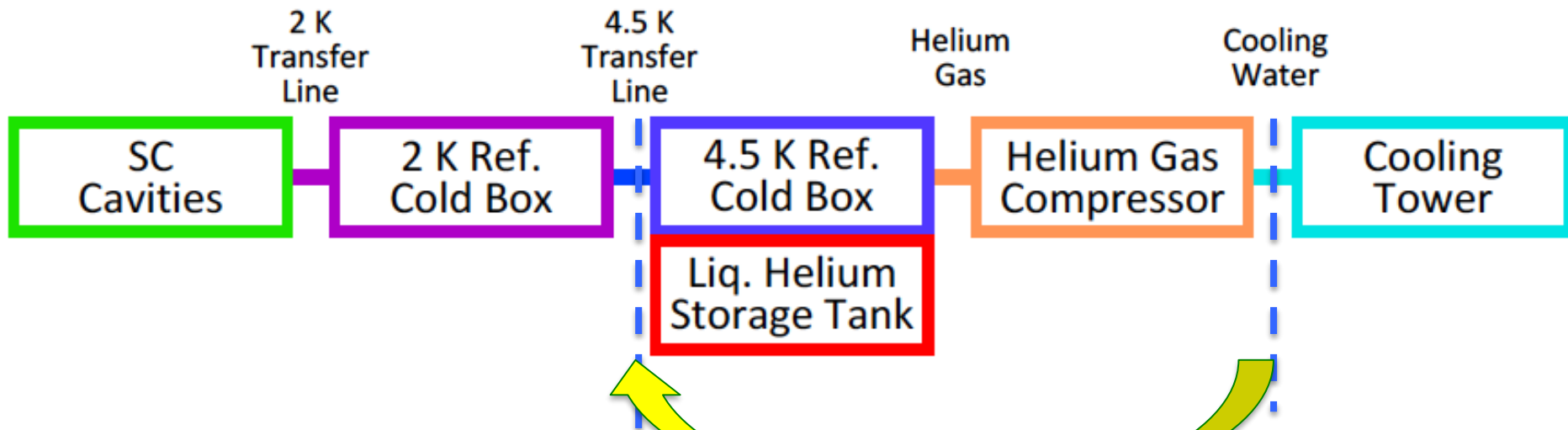


# **ILC Cryogenics Layout:**

## A draft consensus for the Change Request

CFS and Cryogenics Two-days  
Workshop at CERN  
27 and 28, July, 2015

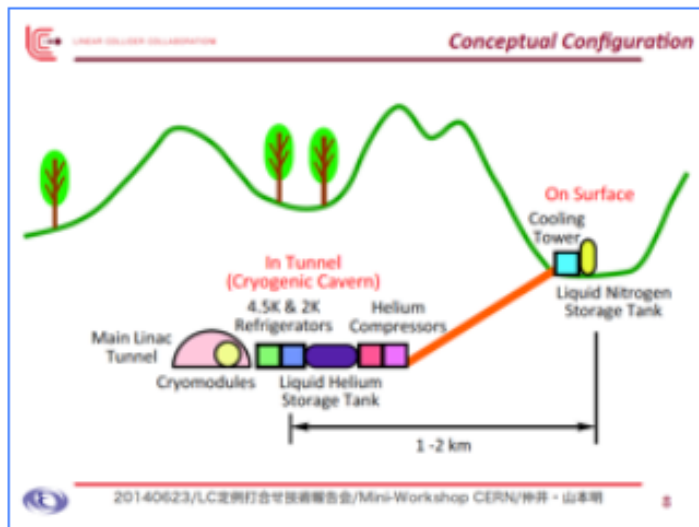


- Superconducting cavities installed in underground tunnel
- 2 K refrigerators required for keeping of 1.3 GHz cavities at or below 2 K
- Cooling at or below 2 K requires 4.5 K refrigerators
- Most of electric power for cryogenic systems consumed by helium compressors
- Heat removal necessary for heat generation at helium compressors as much as consumed electric power (cooling water, cooling towers)

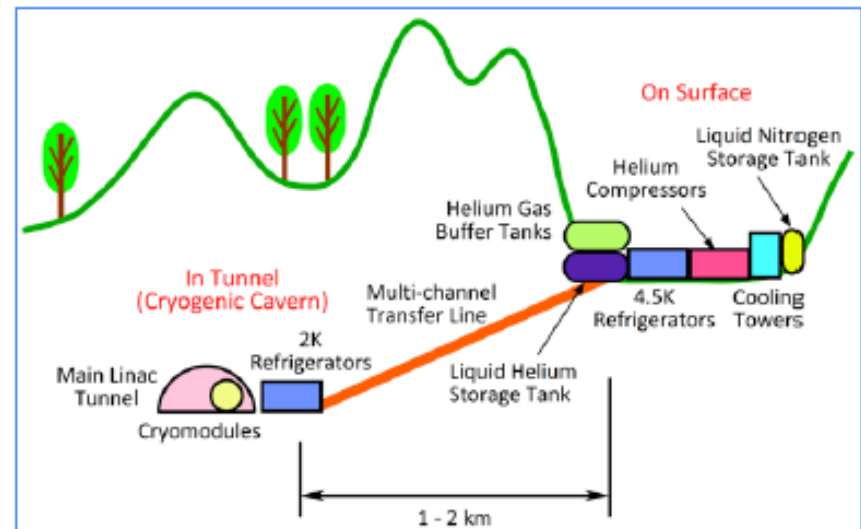
# Change Request, to be submitted

## Main Cryogenics Layout on Surface

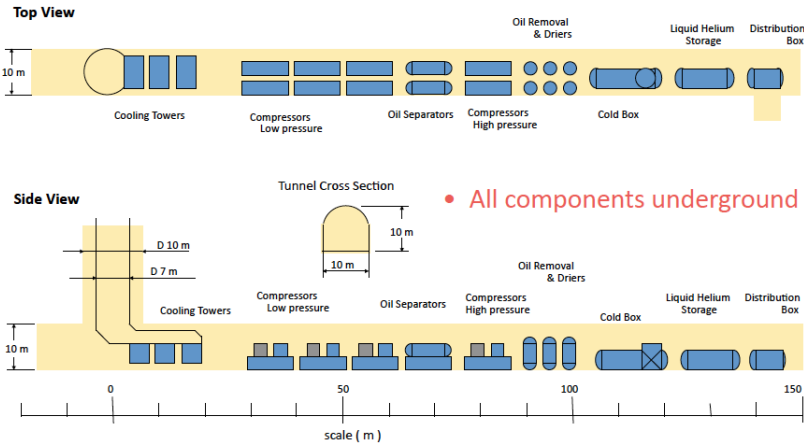
ILC-TDR Baseline



New Baseline to be proposed to CMB

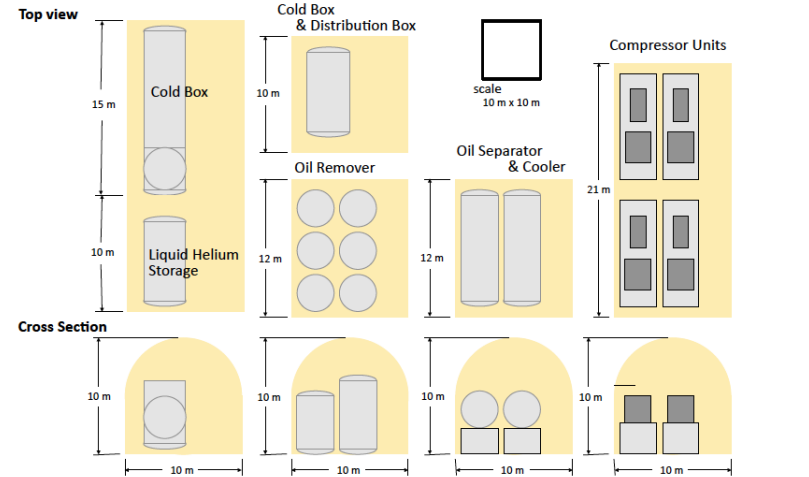


### Cryogenic Component Configuration (1)



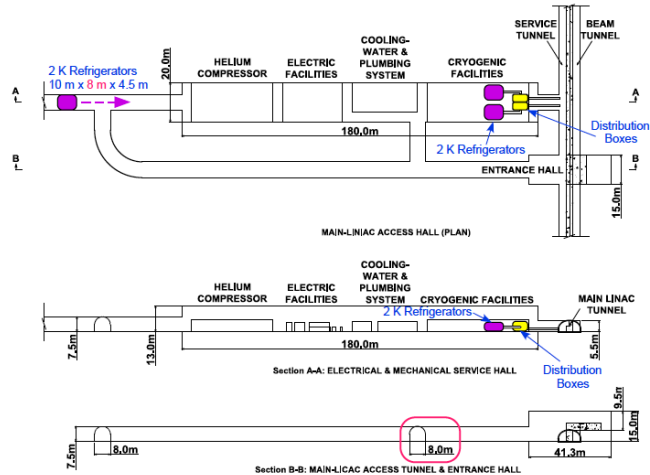
K. Hosoyama, 2010

### Cryogenic System Components

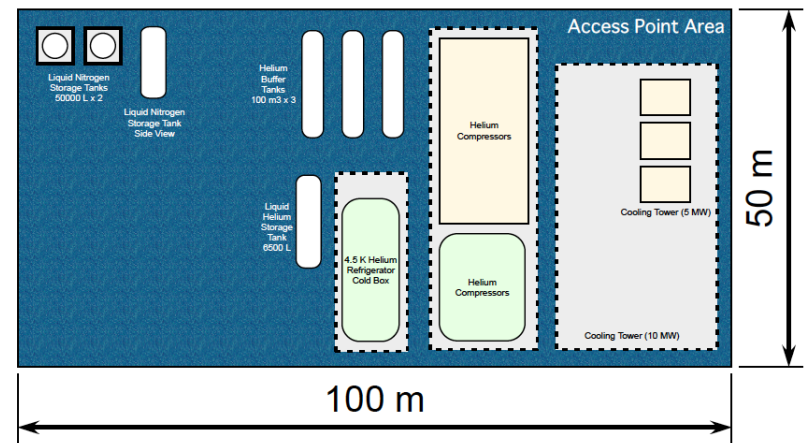


K. Hosoyama, 2010

### Cryogenic Components in Cryogenic Cavern



### Cryogenic Components on Access Point Surface



# Some Comparisons

## ILC – TDR Baseline

Main components **underground**

### Features:

- Scenic preservation on surface
- No major cryo-transfer-line
- Lower cryogenic operational cost because of no 1 km transfer line.
- A cost driver: Covern:  
13m(w) x 180m (l) x 10m(h)  
=23,000 m<sup>3</sup>

## New Baseline in preparation

May components **on surface**

### Features:

- Safety
- Accessibility in daily operation
- No concern for MC vibration
- He storage flexibility
- Smaller access tunnel size because of no installation of 4.5 K Cryo-plant Under G.
- A cost drivers:
- Saving caver cost:
  - 23,000m<sup>3</sup>x 0.5 = ~ 11,500 m<sup>3</sup>
  - 200 CHF/m<sup>3</sup> x 2.30E4 = 2.3 MCHF
- Additional transfer line cost:
  - 2 kCHF/m x 1,000 m = 2 MCHF



- All cryogenic components except 2 K refrigerators and distribution boxes will be installed on surface
- Cryogenic components on surface and underground will be connected with multi-channel transfer lines
- Consideration of scenic preservation for cryogenic components on surface is necessary
- Cost can be reduced by constructing 10 identical cryogenic plants for main linacs
- Distribution boxes of two adjacent cryogenic plants may be interconnected for redundancy (but higher cost)
- Number of cryo strings for 1 cryo unit should be fixed to 21
- Total length of multi-channel transfer lines differs according to location
- Construction cost should be re-evaluated as cryogenic configuration change



# Conclusion

- It has been a consensus to propose a new baseline cryogenics layout with major components located on surface,
- Cost balance is basically neutral (and to be further investigated,
- The Change Request can be submitted before LCWS2015.