

R&D towards Understanding the "Q-drop"

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and

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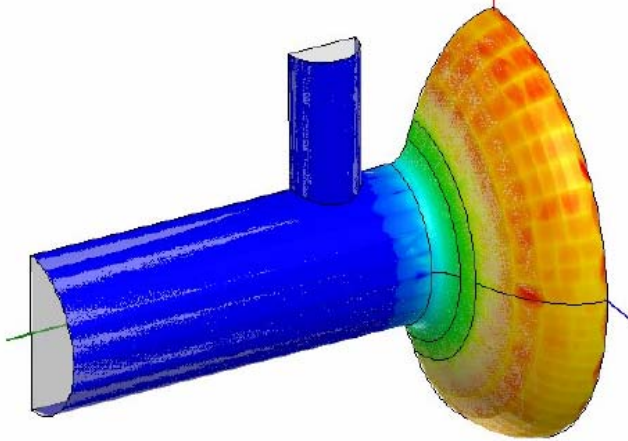
Issues/Work in progress

- Is the Q-drop an electric or magnetic field effect? TE/TM cavity, High Field Cavity
- Are grain boundaries the reason for the Q-drop? Cavities of different grain sizes, single crystal cavities
- What is the influence of the equator weld? Seamless cavities, NbCu, Nb
- Under which conditions can Q-drop be reduced/eliminated? "in -situ" baking, EP vs BCP, T-mapping
- Is there a frequency dependence of the "Q-drop"? 1300 MHz, 1500 MHz, 2300 MHz cavities
- Can one correlate rf performance with surface features? TE_{011} coaxial cavity with sample

TE/TM cavity: Q - drop(1)

TE011 vs. TM010 properties

TM010 surface magnetic field



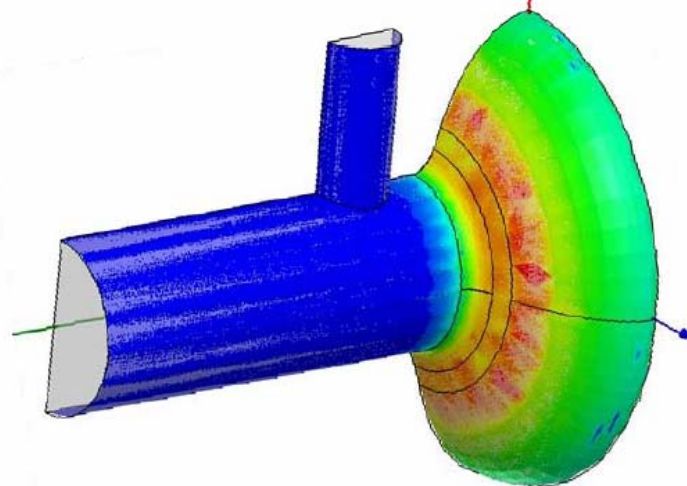
Frequency: 1.467 GHz

Geometry factor: 273 Ω

B_p/\sqrt{U} : 60.7 mT/ \sqrt{J}

Effective area: 0.0586 m²

TE011 surface magnetic field



Frequency: 2.824 GHz

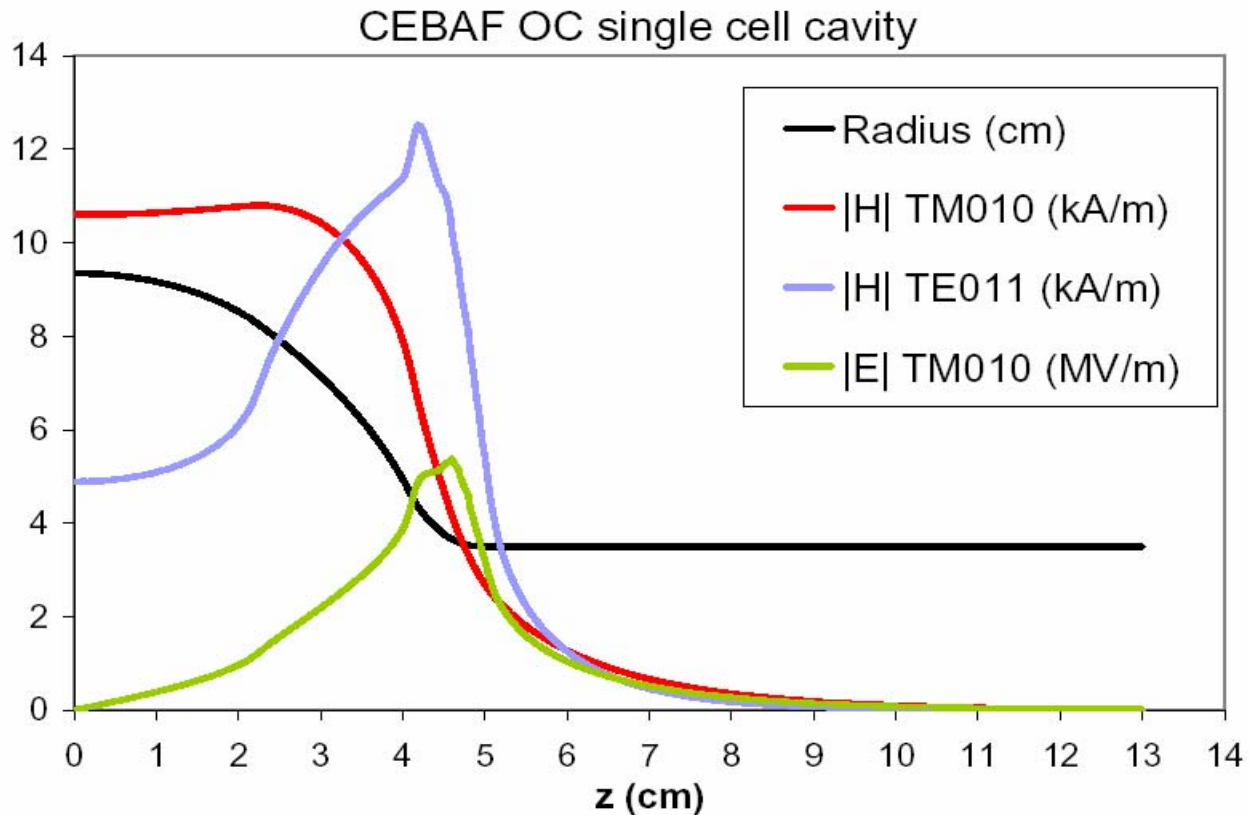
Geometry factor: 701 Ω

B_p/\sqrt{U} : 50 mT/ \sqrt{J}

Effective area: 0.032 m²

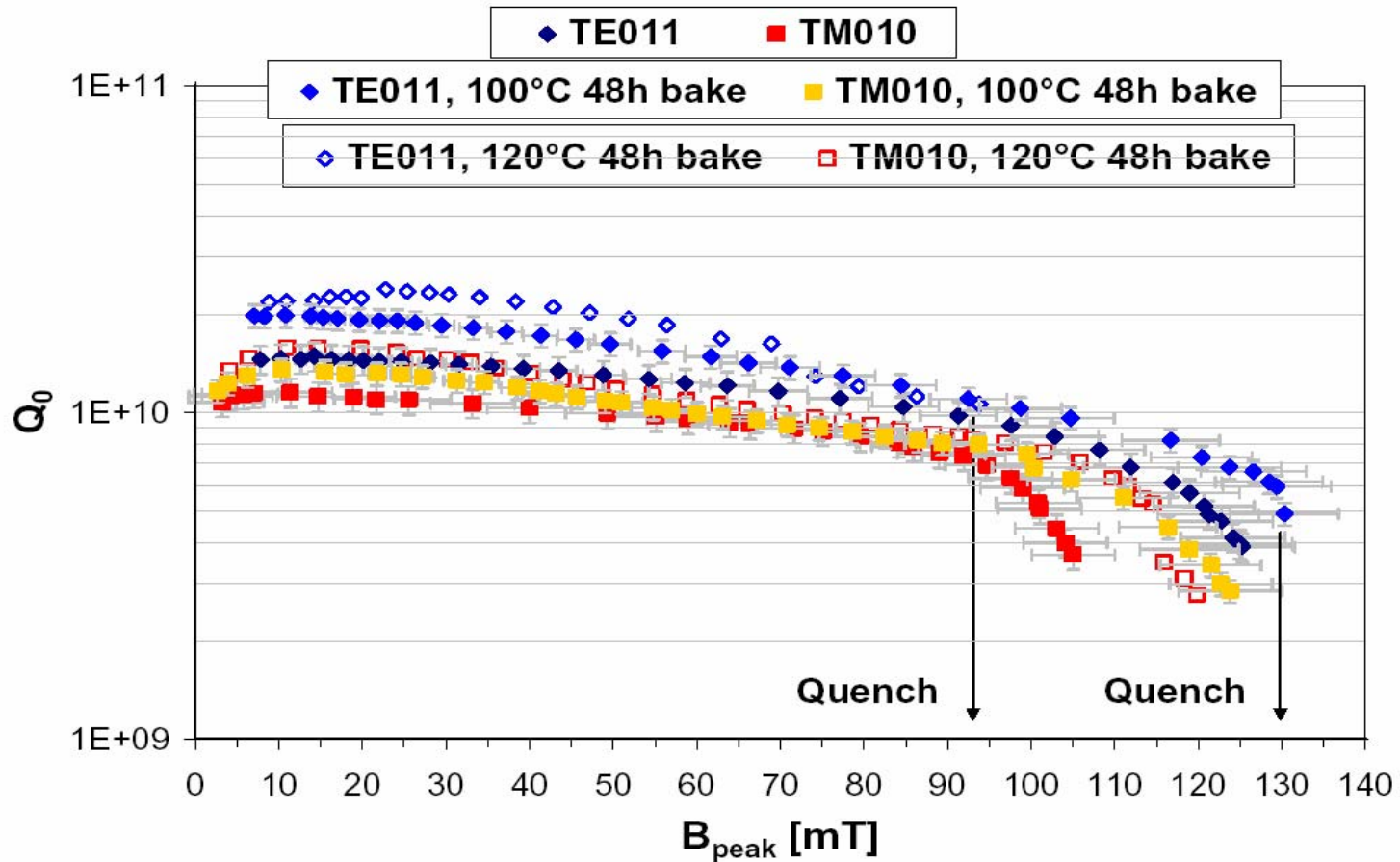
TE/TM cavity: Q - drop(2)

Surface fields distribution



TE011 has no electric field on the cavity surface

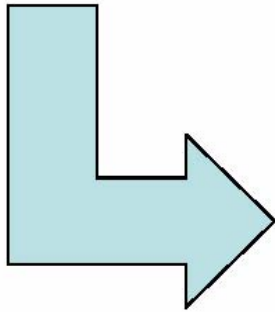
TE/TM cavity: Q - drop(3)



TE/TM cavity: Q - drop(4)

Conclusion (G. Ciovati)

- The same dependence R_s vs. B_p as seen in TM₀₁₀ mode above 90mT was observed in TE₀₁₁ mode at higher field, once the thermal conduc. was decreased by HT



- Q-drop is more probable to be a magnetic field effect
- None of the present models explain all the experimental results

High Field Cavity (NbCu, seamless)

The cavity will be operated in two cylindrically symmetric modes (0 and π) of TM_{010} type.

0 - Mode

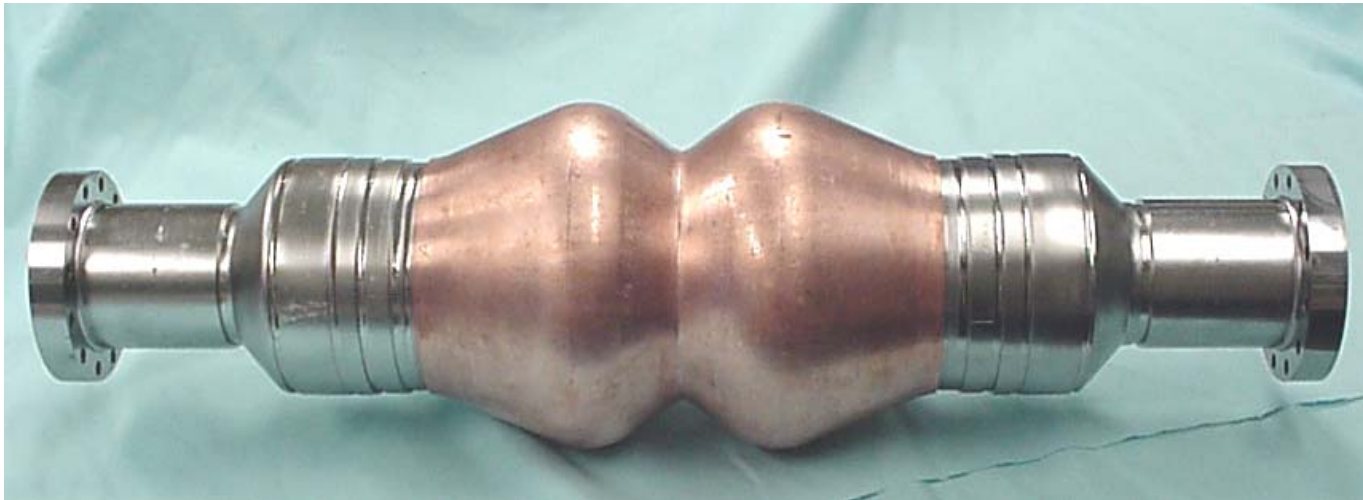
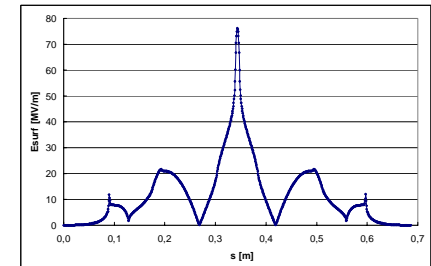
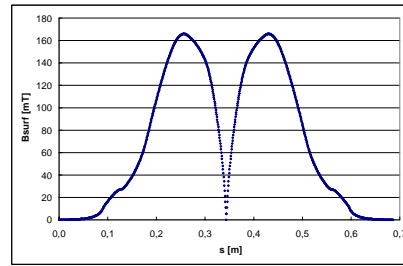
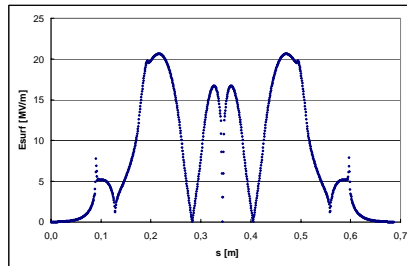
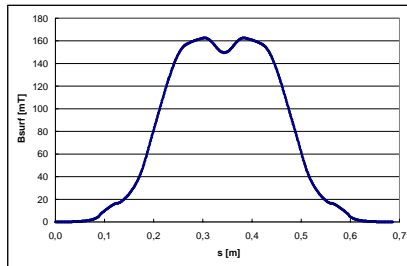
π - Mode

B - field

E - field

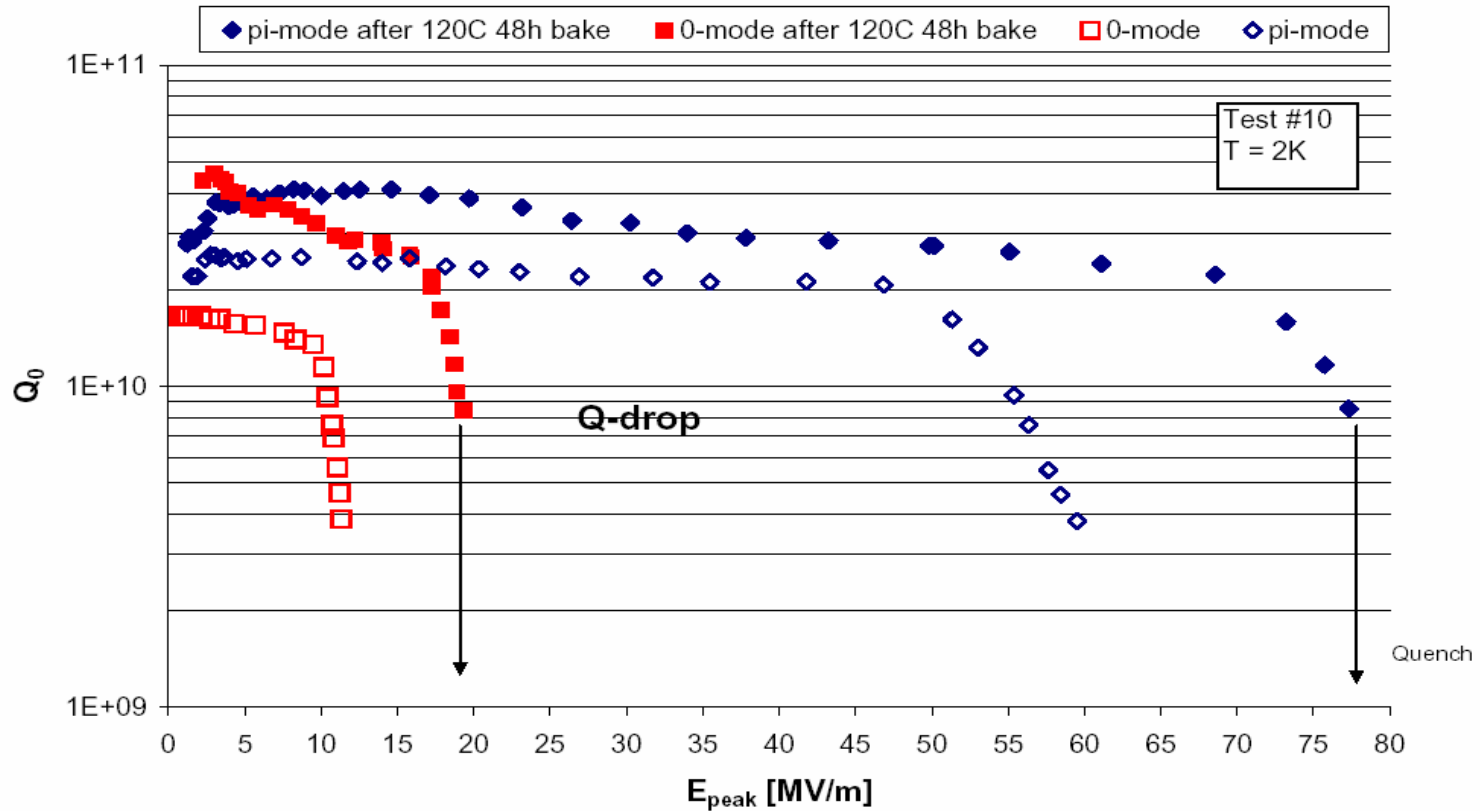
B - field

E - field



High Field Cavity (Niobium)

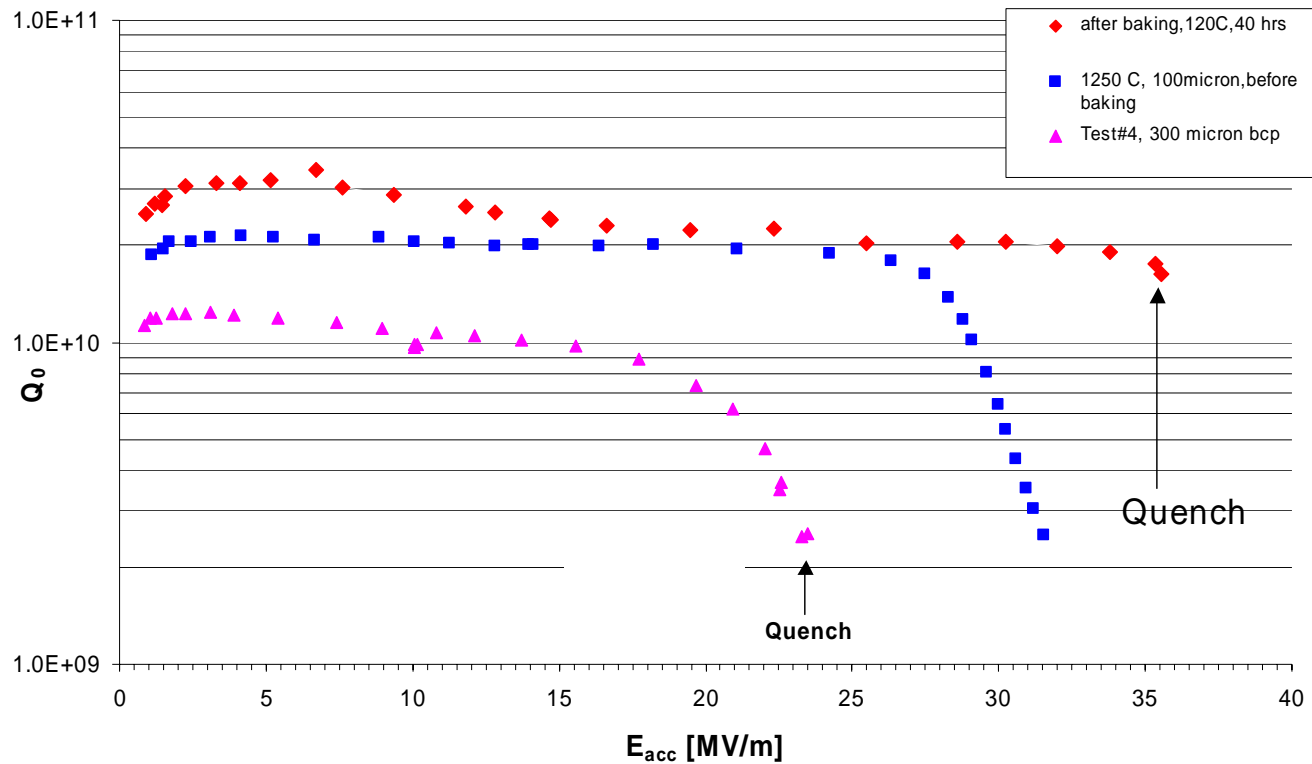
High Field 2-cell cavity after heat treatment at 1250C with Ti box, 70 μ m BCP
1:1:2, 2h HPR



Nb of different Ta contents(2):600 ppm

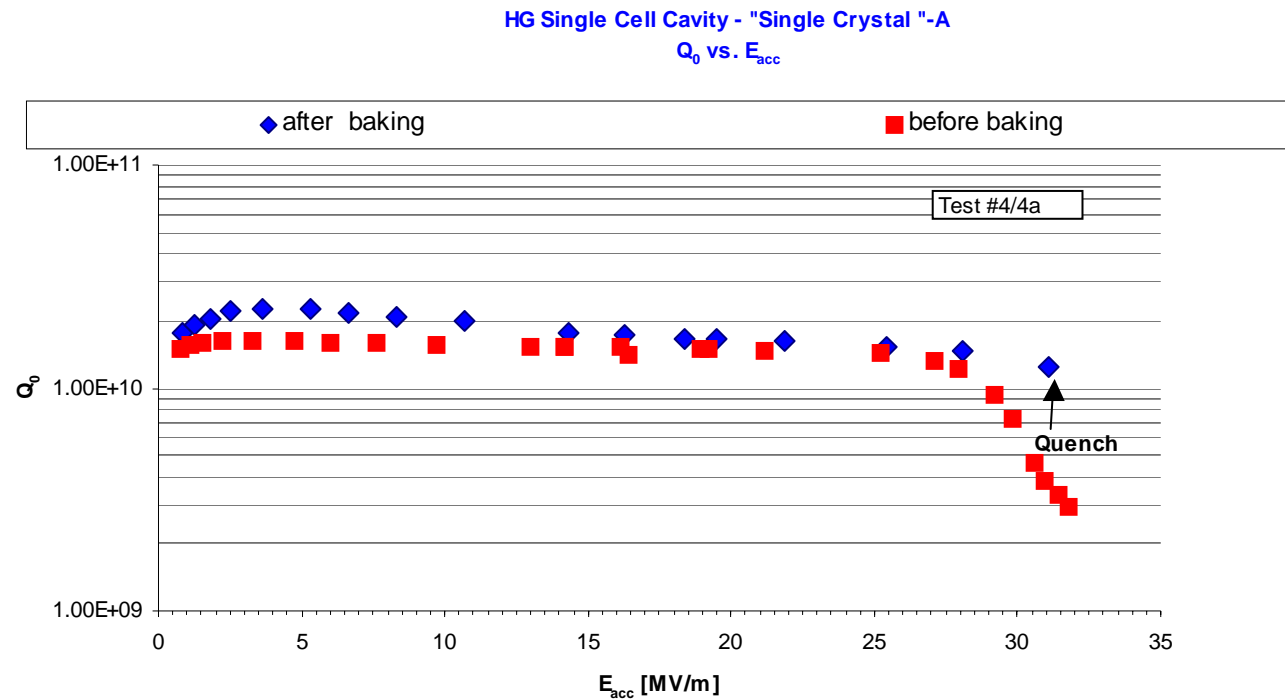
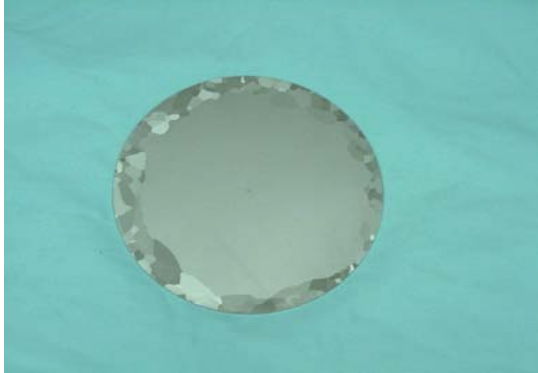
CEBAF Single cell cavity Nb/Ta 1162_33/1162_34

Q_0 vs. E_{acc} ,



To Item 1: large grain cavities(2)

Ingots "A"



Single Crystal Niobium Cavity (1)

Discs from Ingot



Cavity

$$E_{\text{peak}}/E_{\text{acc}} = 1.674$$

$$H_{\text{peak}}/E_{\text{acc}} = 4.286 \text{ mT/MV/m}$$

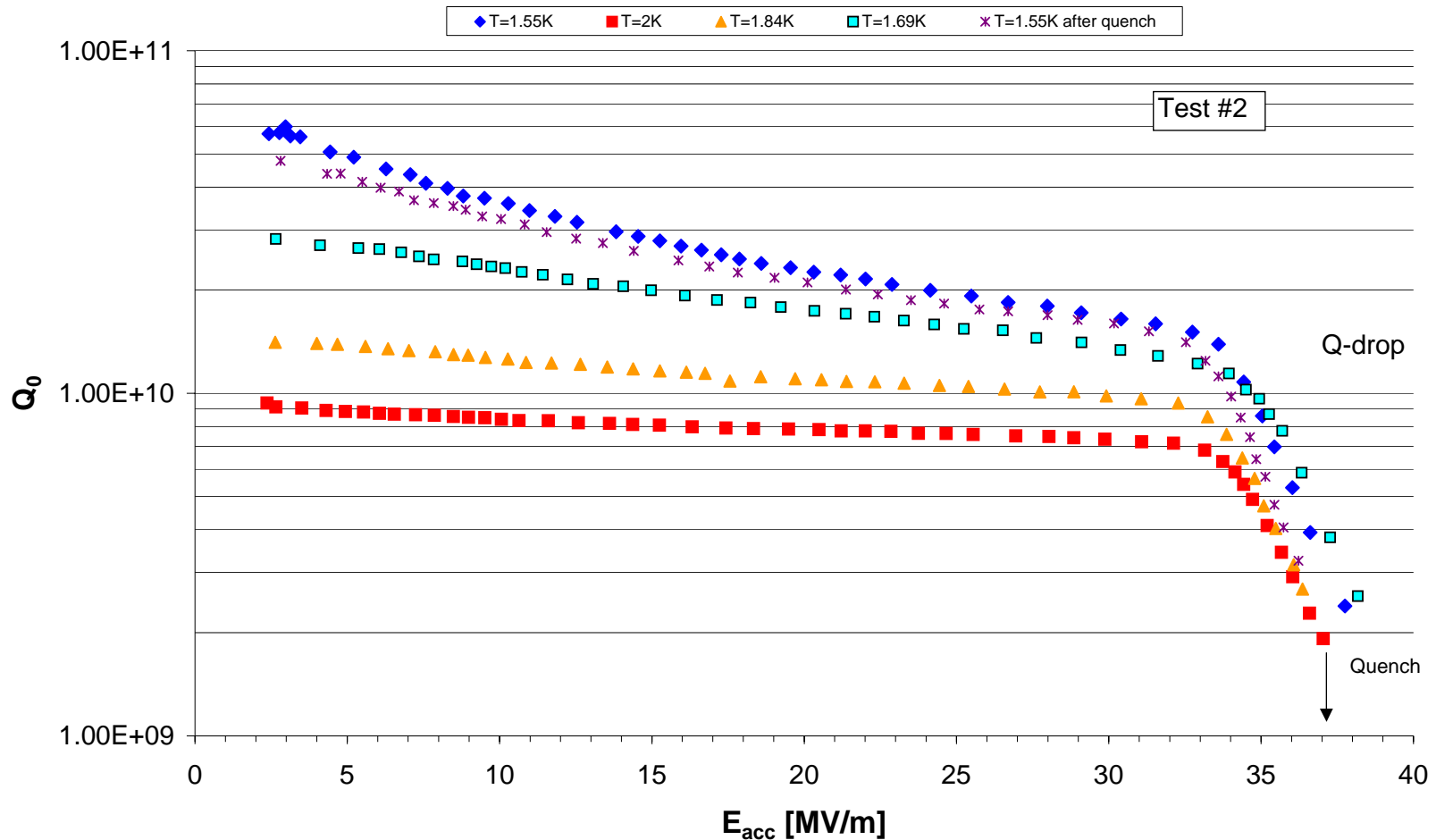


Single Crystal Niobium Cavity (4)

Test #2 (before baking)

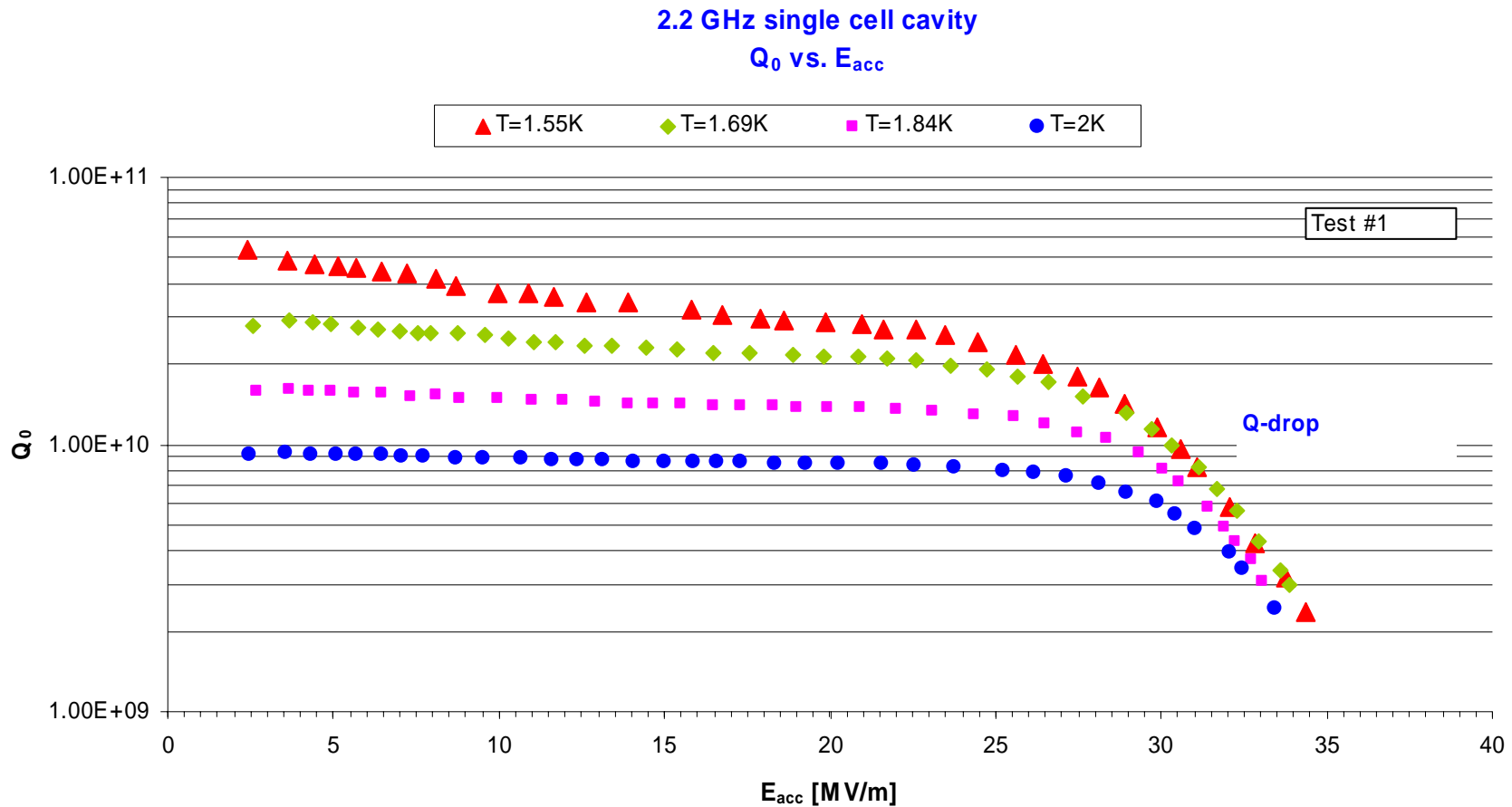
2.2 GHz Single crystal single cell cavity after post-purification, 70 μ m BCP 1:1:1, 30min HPR

Q_0 vs. E_{acc}



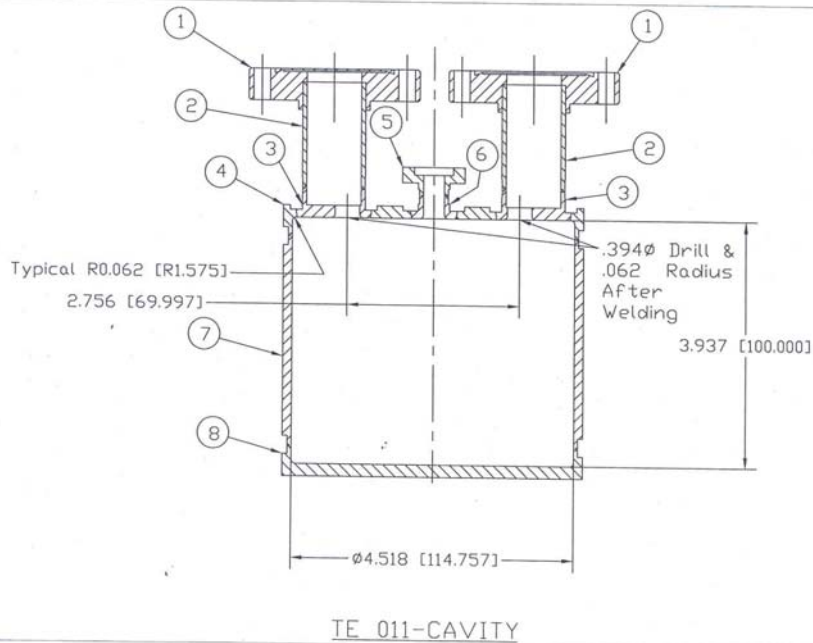
Standard Material: 2.2 GHz

Test #1: ~ 100 mm bcp, 800C, 3 hrs, ~ 80 mm bcp

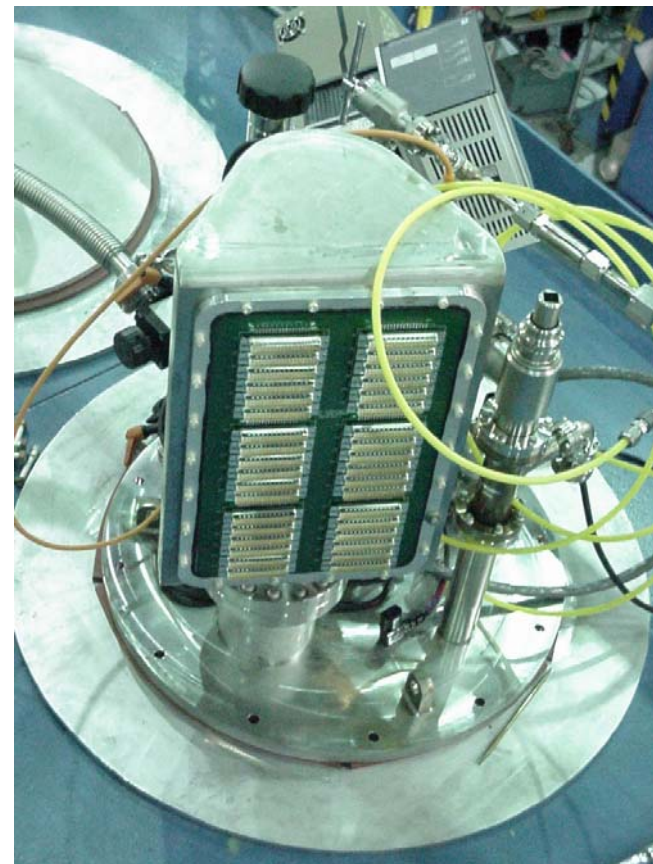
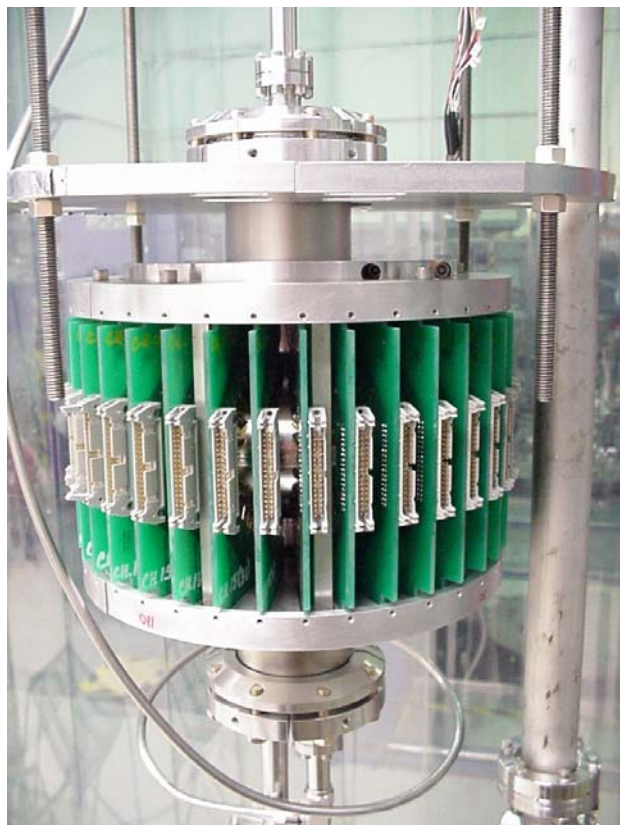


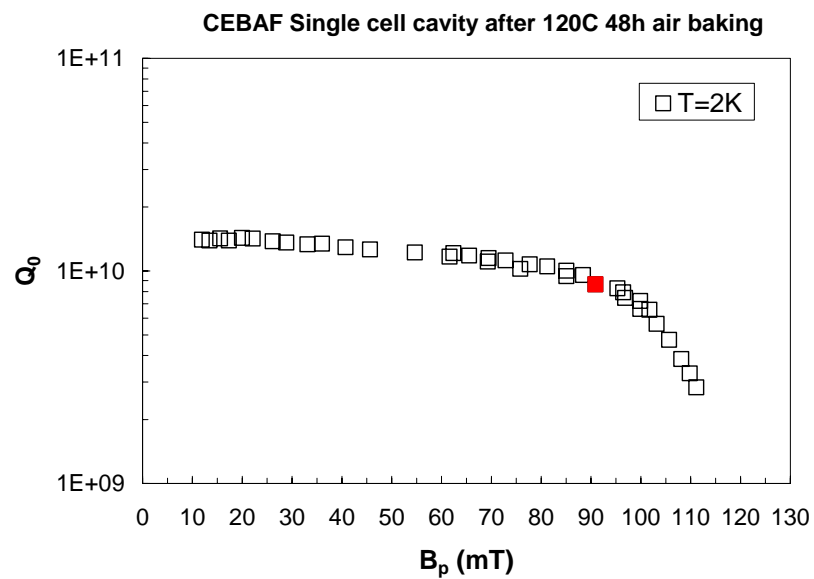
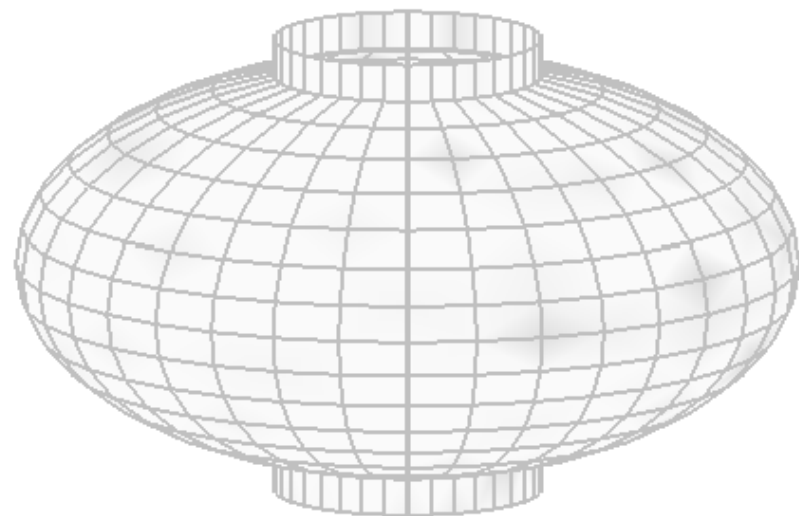
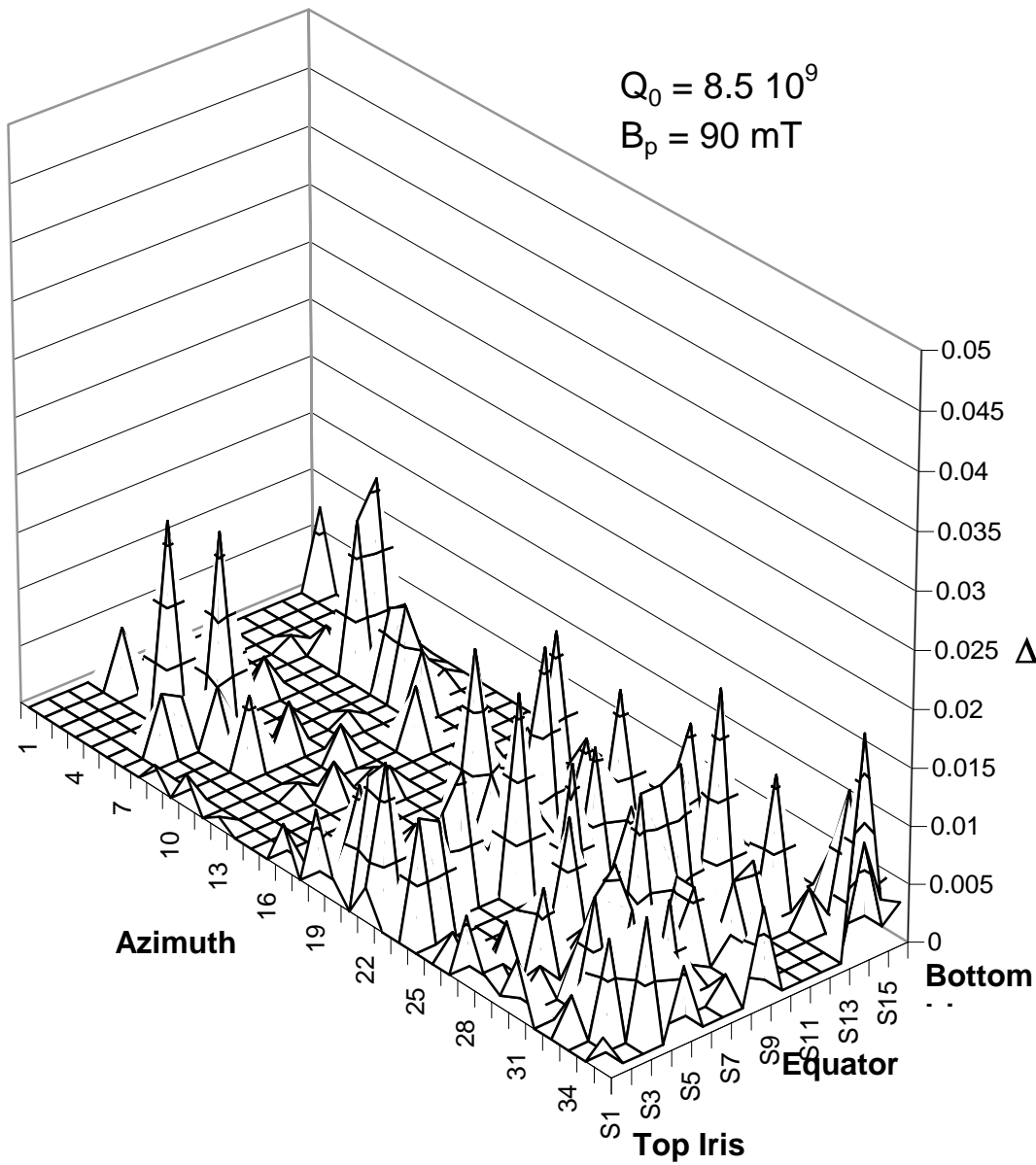
TE₀₁₁ Coaxial Cavity

H-field on sample 2x higher than anywhere on cavity wall

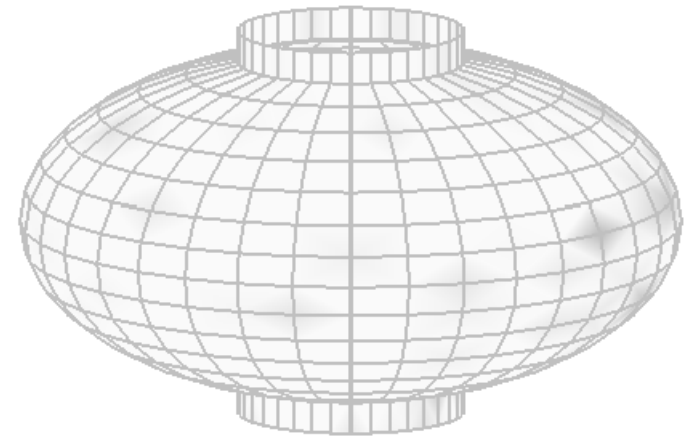
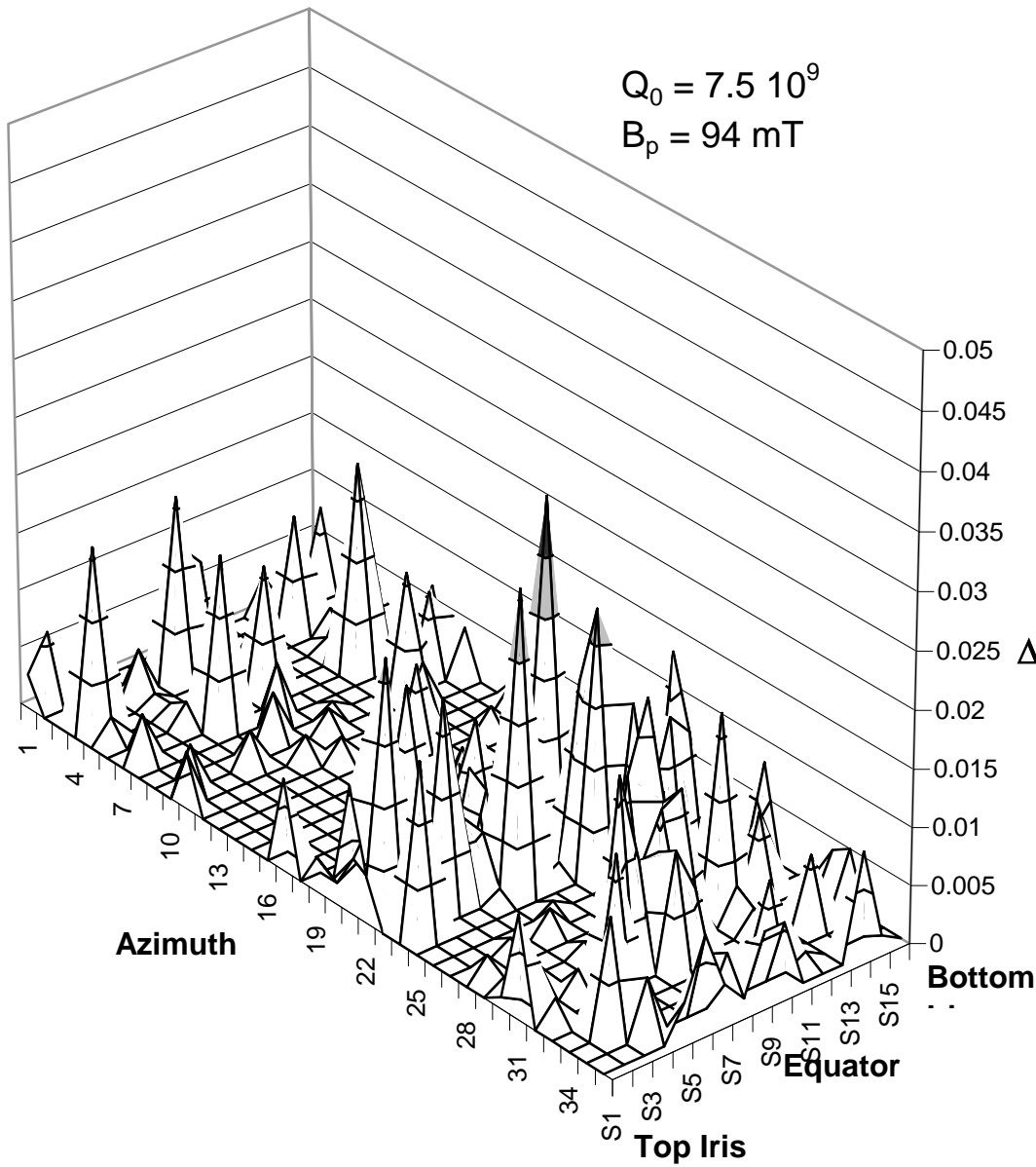


T- Mapping(1)



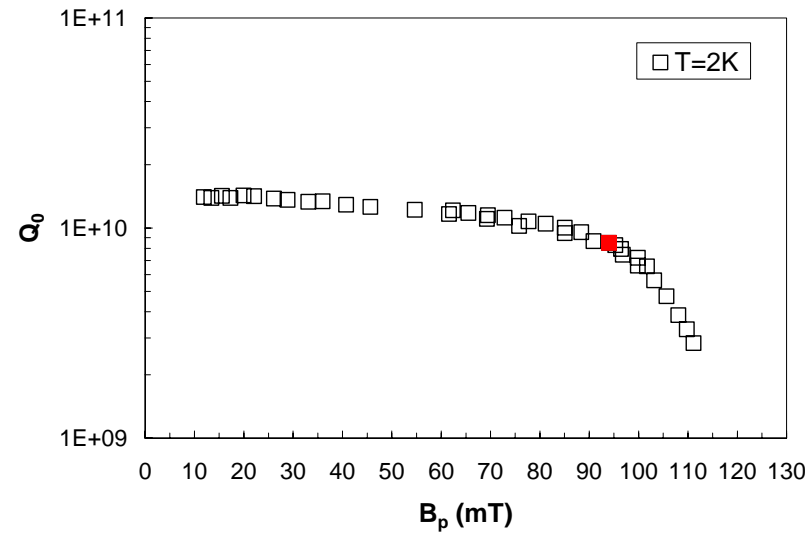


$Q_0 = 7.5 \cdot 10^9$
 $B_p = 94 \text{ mT}$

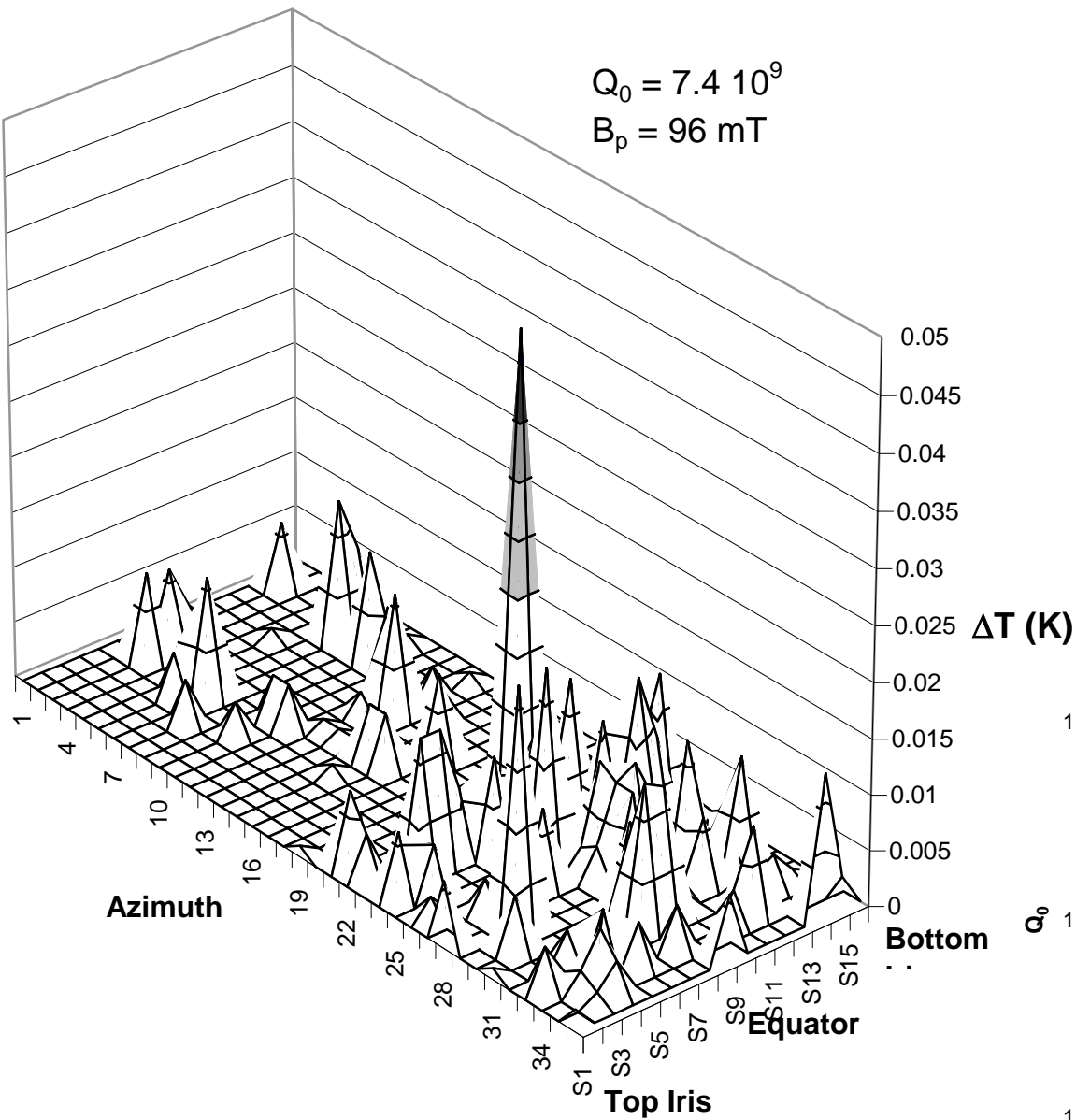
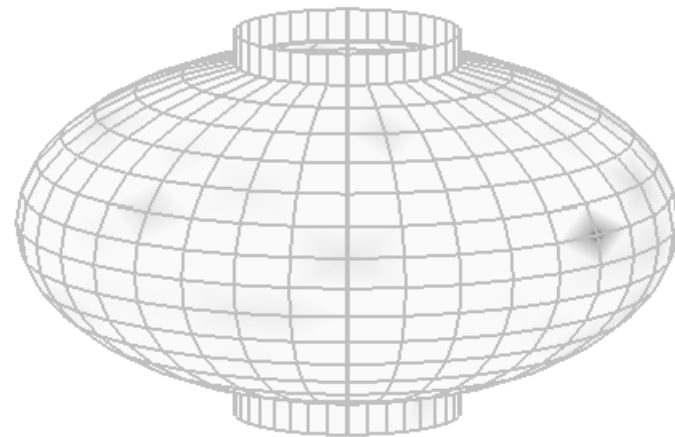


ΔT (K)

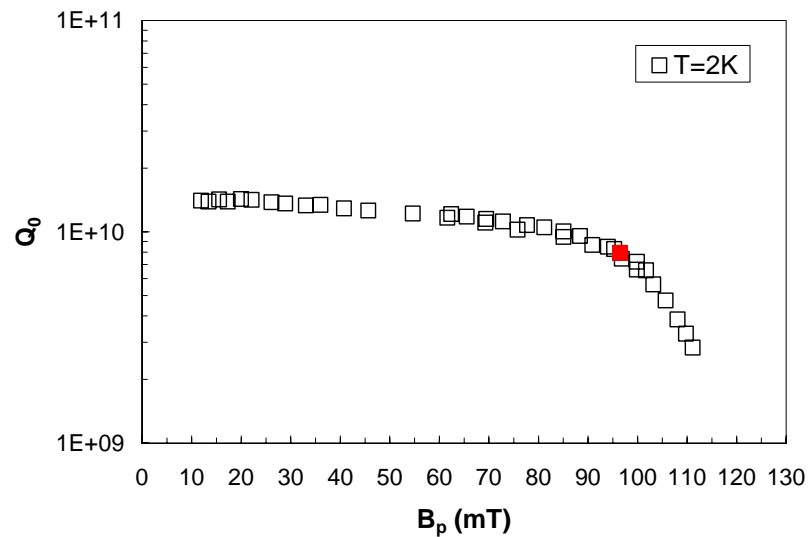
CEBAF Single cell cavity after 120C 48h air baking

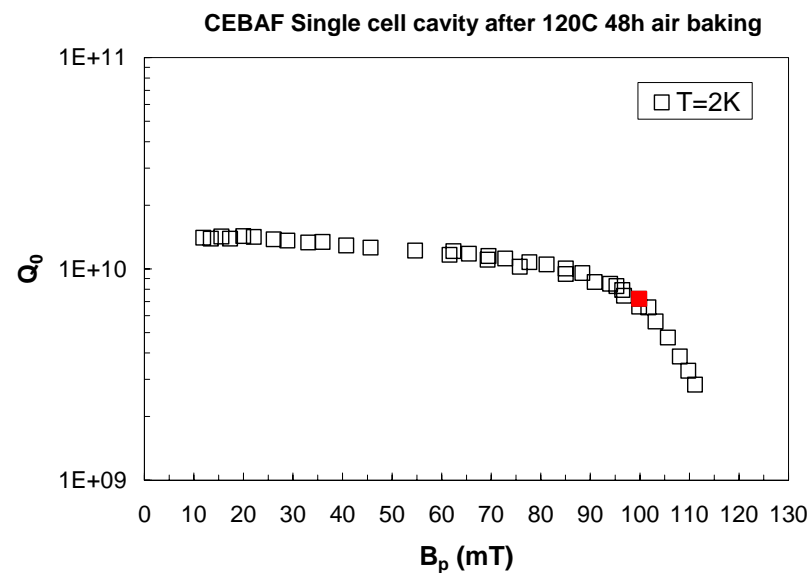
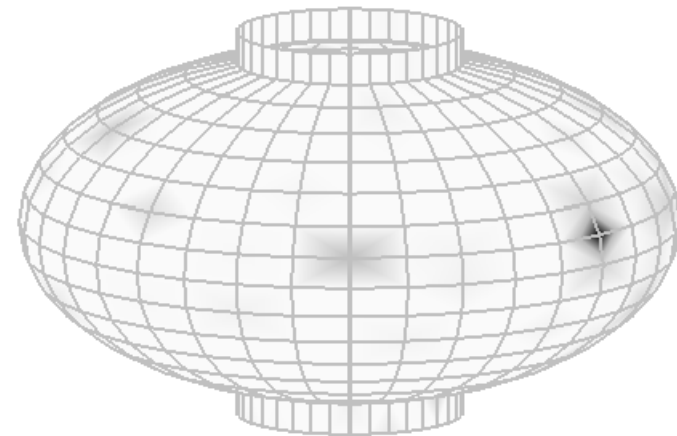
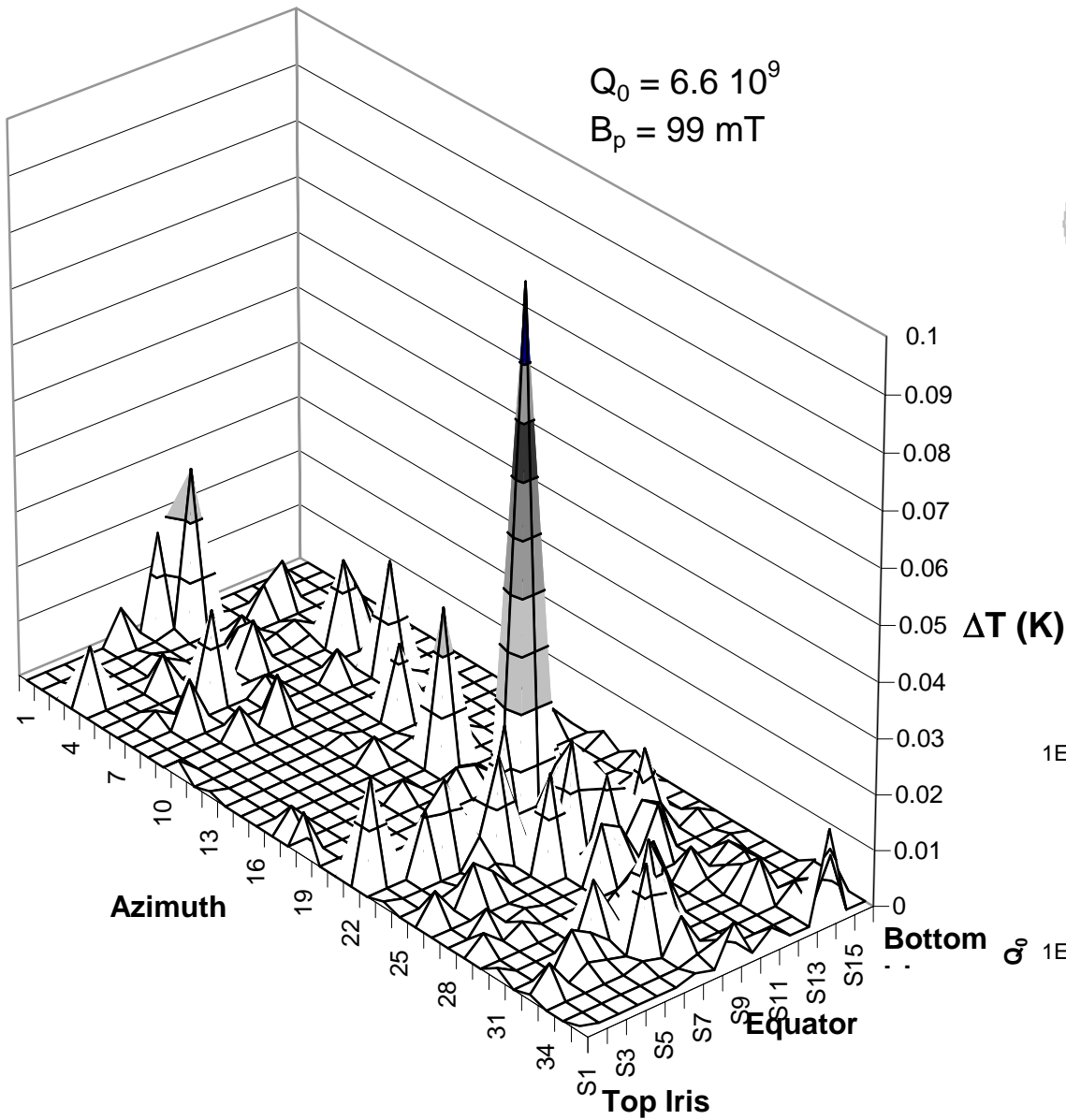


$$Q_0 = 7.4 \cdot 10^9$$
$$B_p = 96 \text{ mT}$$



CEBAF Single cell cavity after 120C 48h air baking



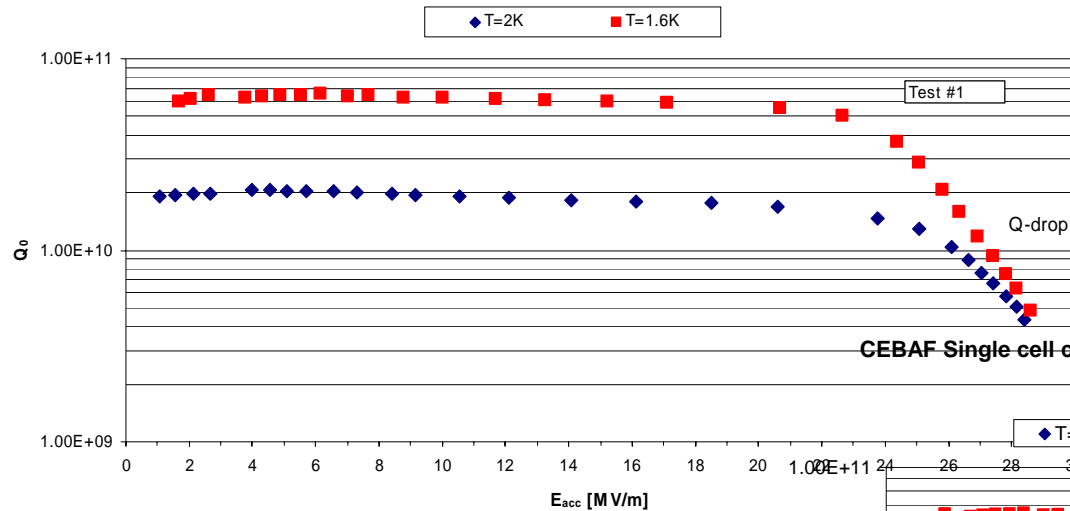


Electropolishing

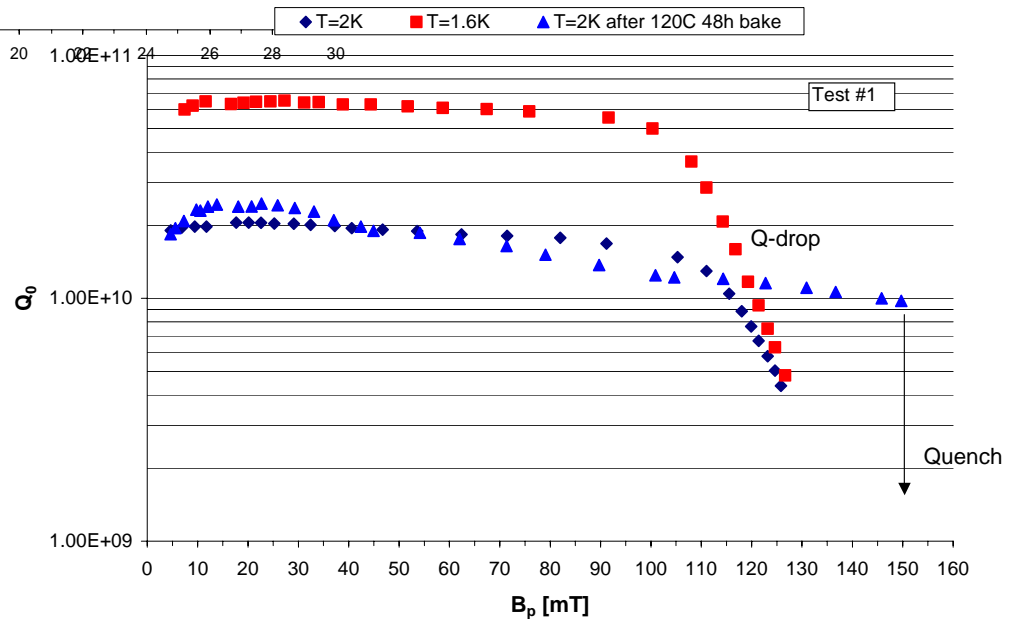
Single cell: 3 hrs, 20 Amp, Voltage control

CEBAF Single cell cavity electropolished

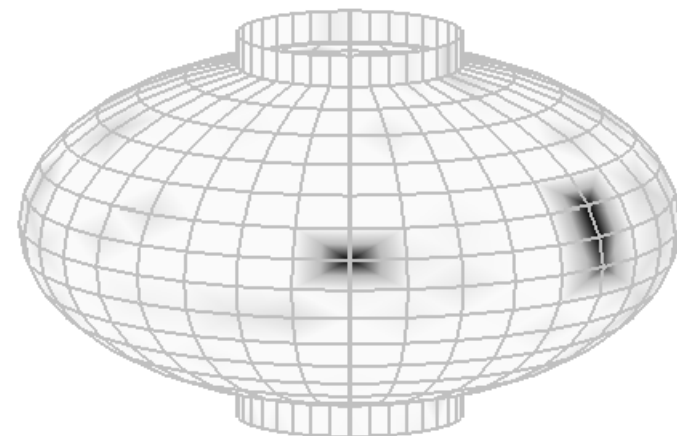
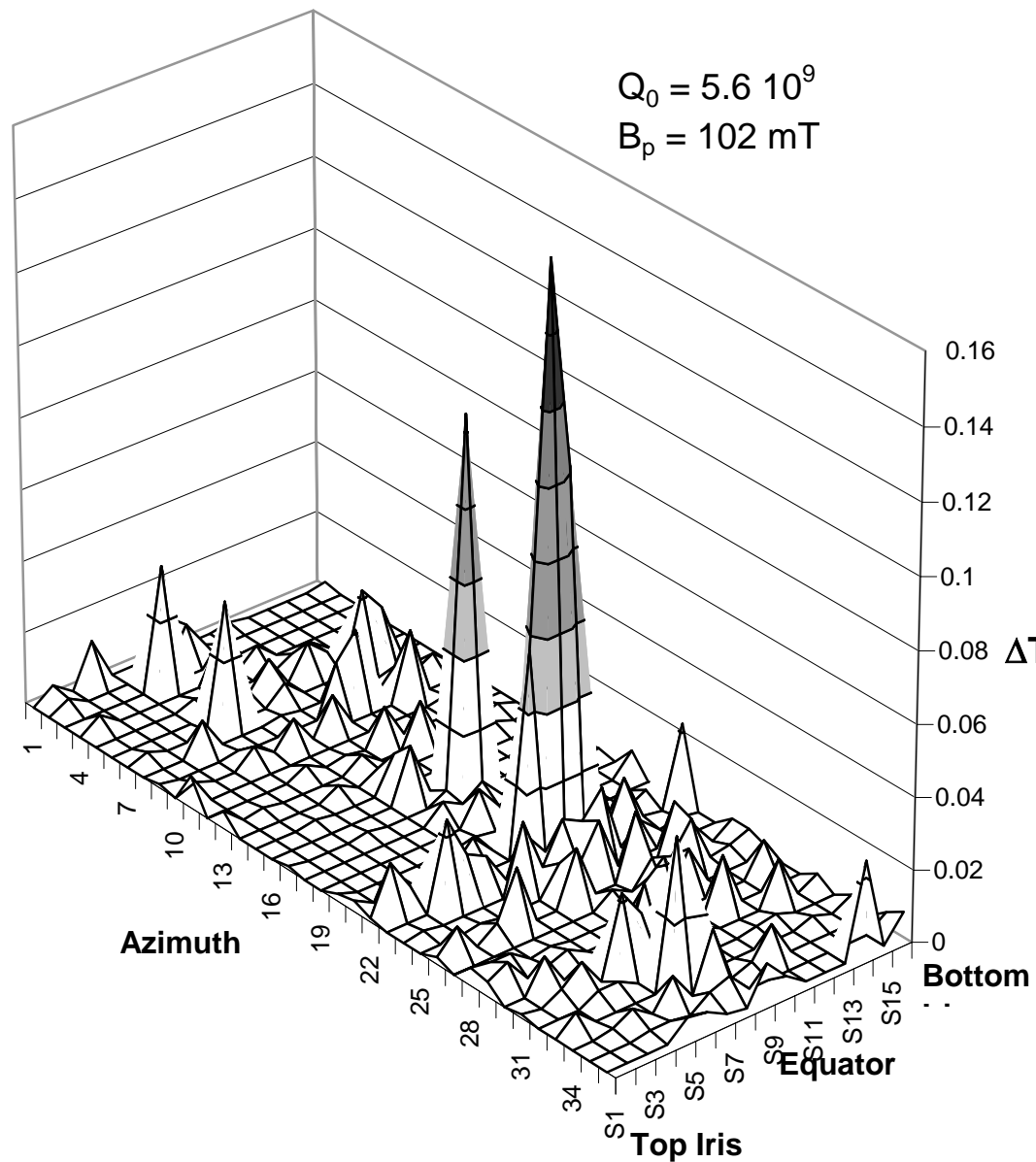
Q_0 vs. E_{acc}



CEBAF Single cell cavity HP1-9105/HP2-9117 3h EP voltage control, I=20A, 1h HPR

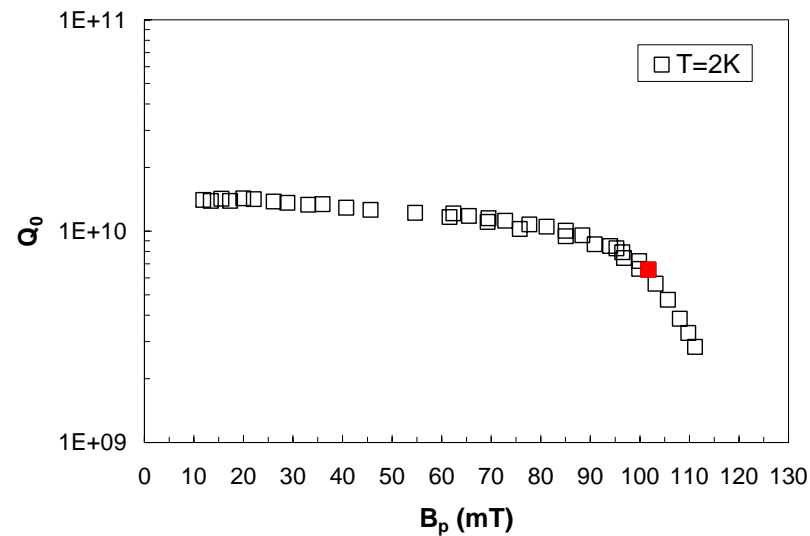


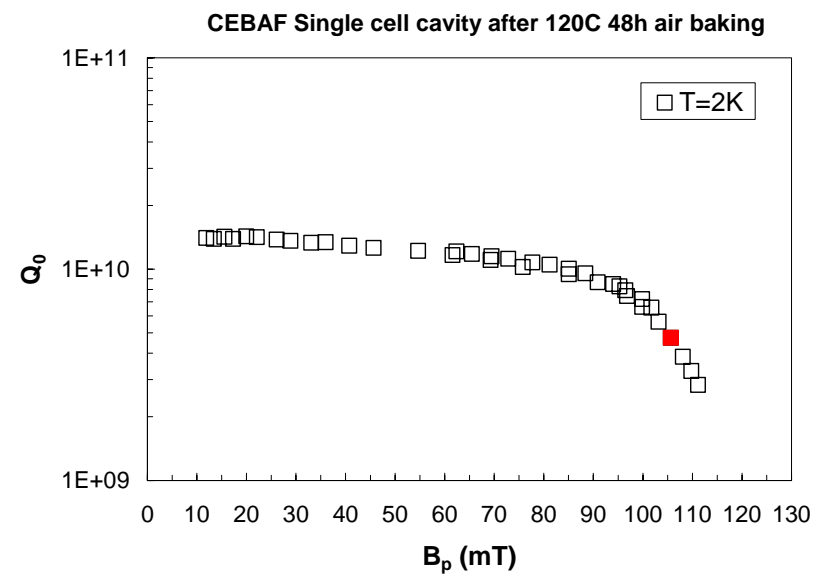
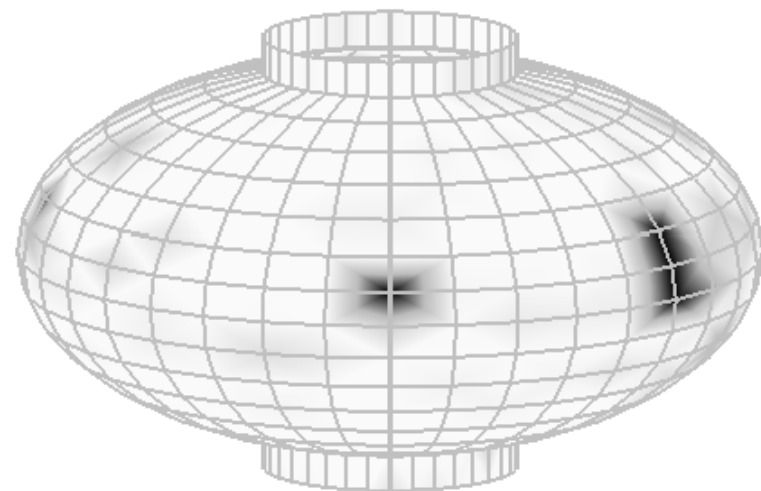
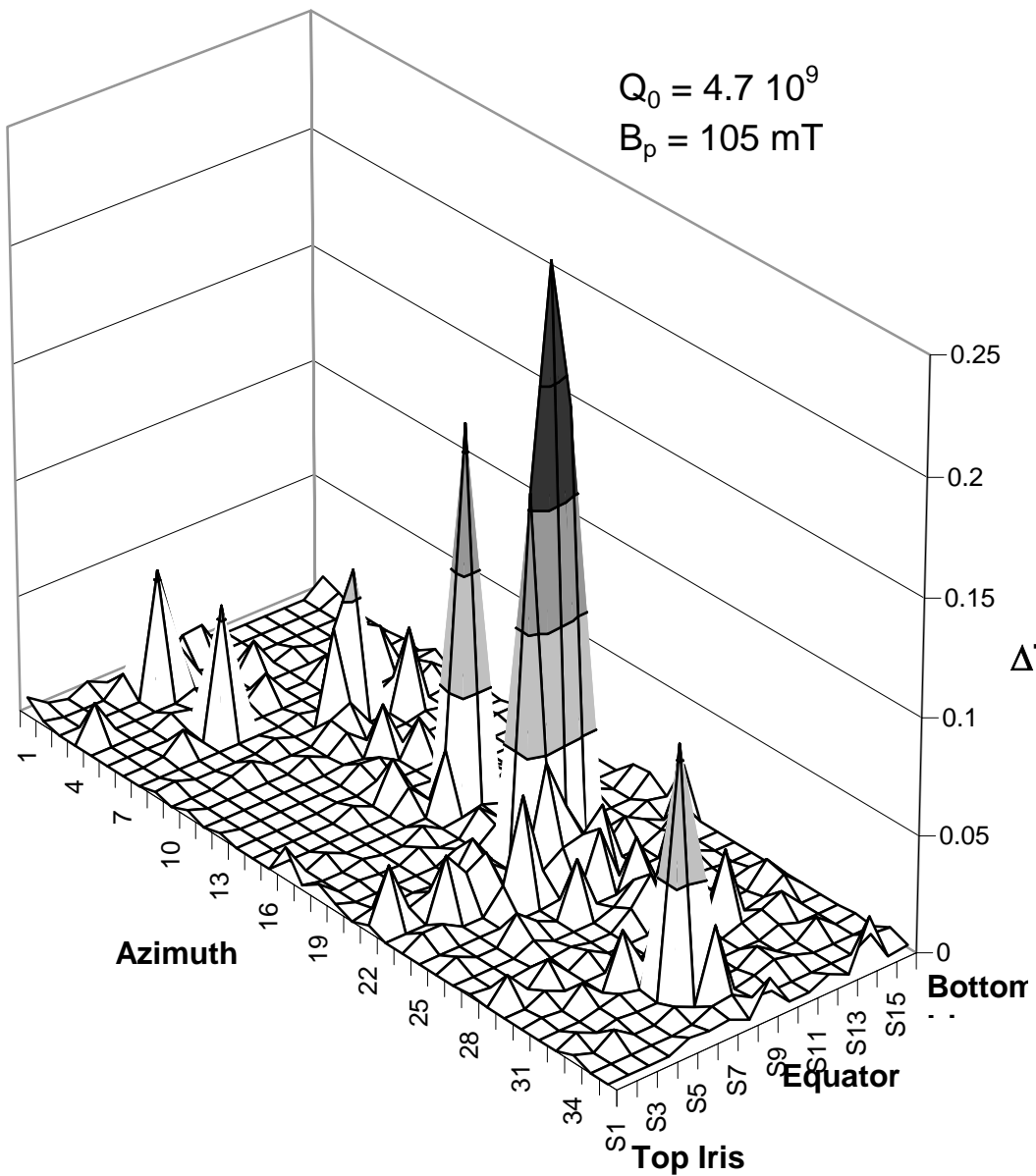
$Q_0 = 5.6 \cdot 10^9$
 $B_p = 102 \text{ mT}$

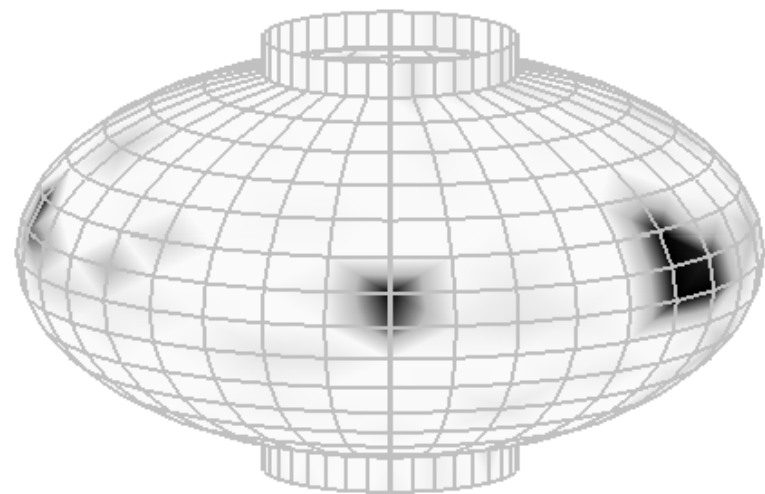
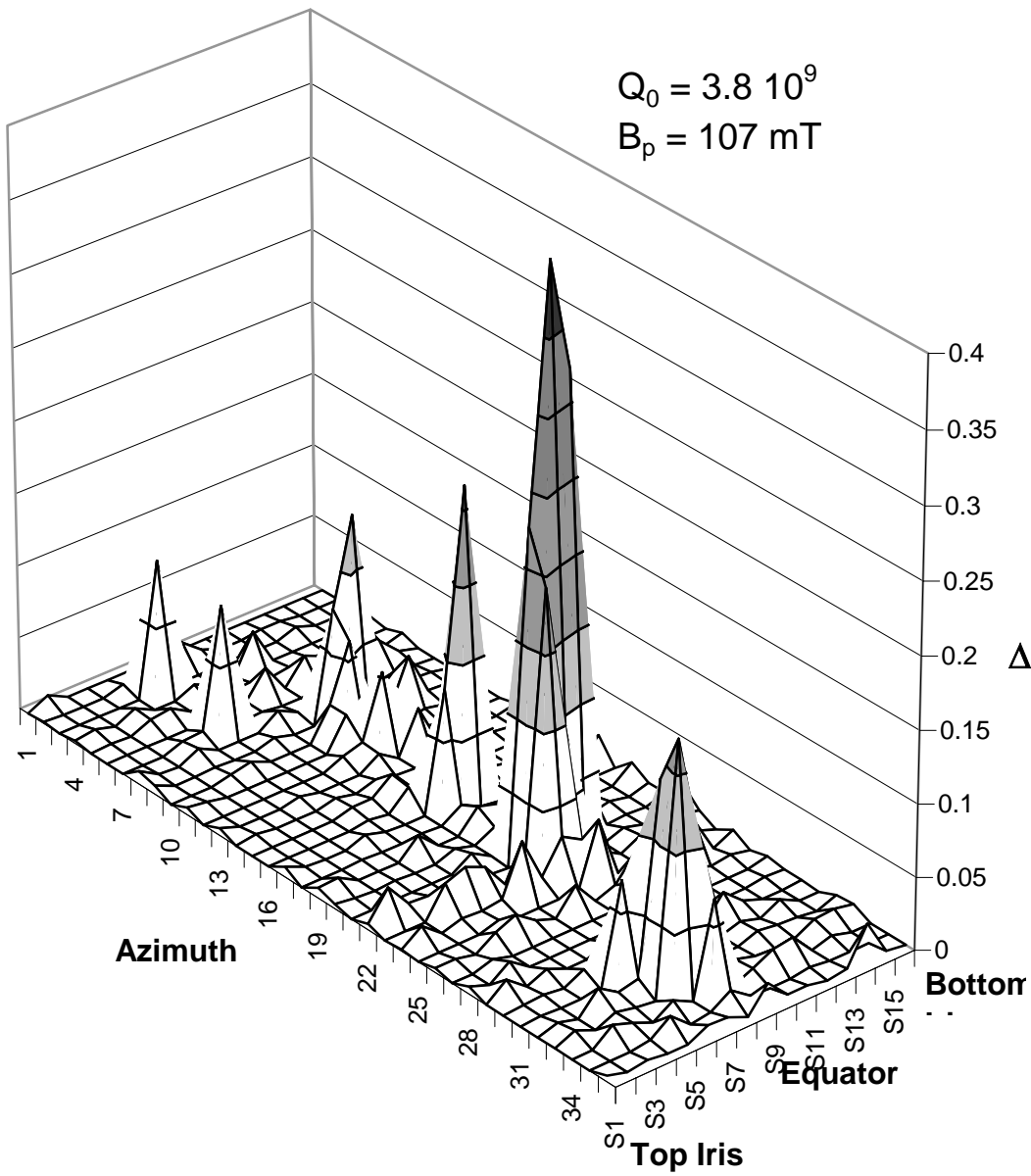


ΔT (K)

CEBAF Single cell cavity after 120C 48h air baking

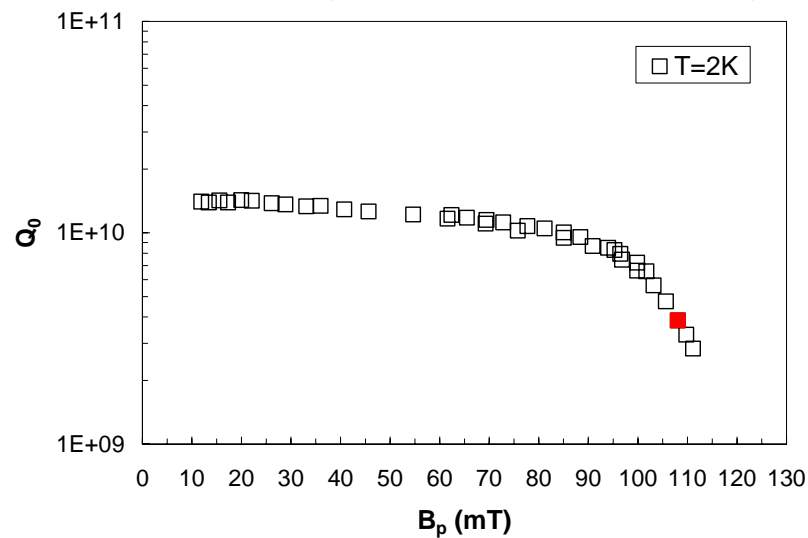


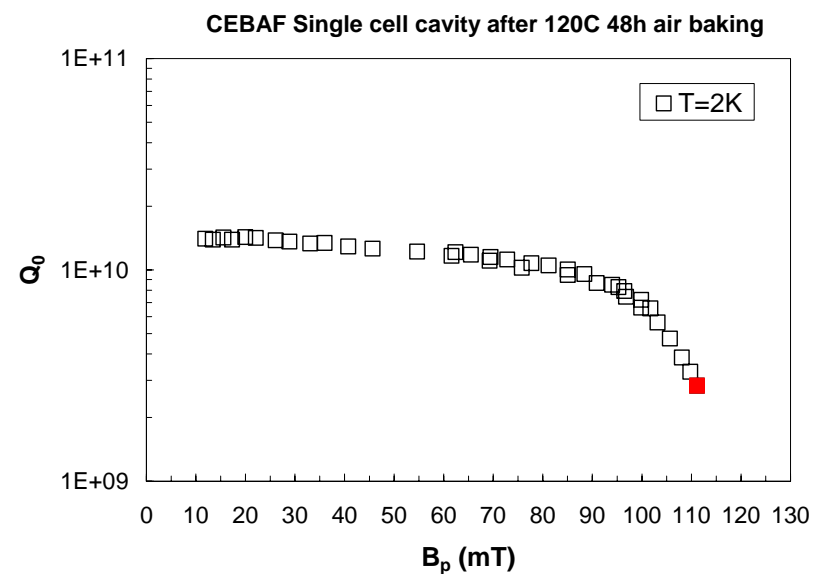
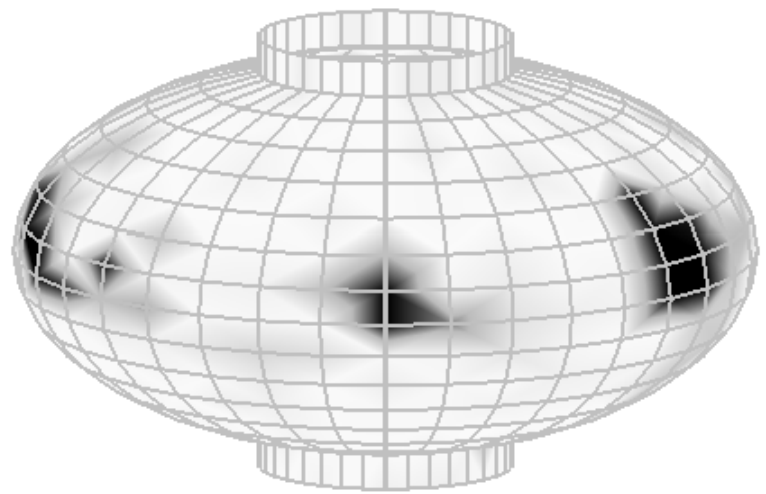
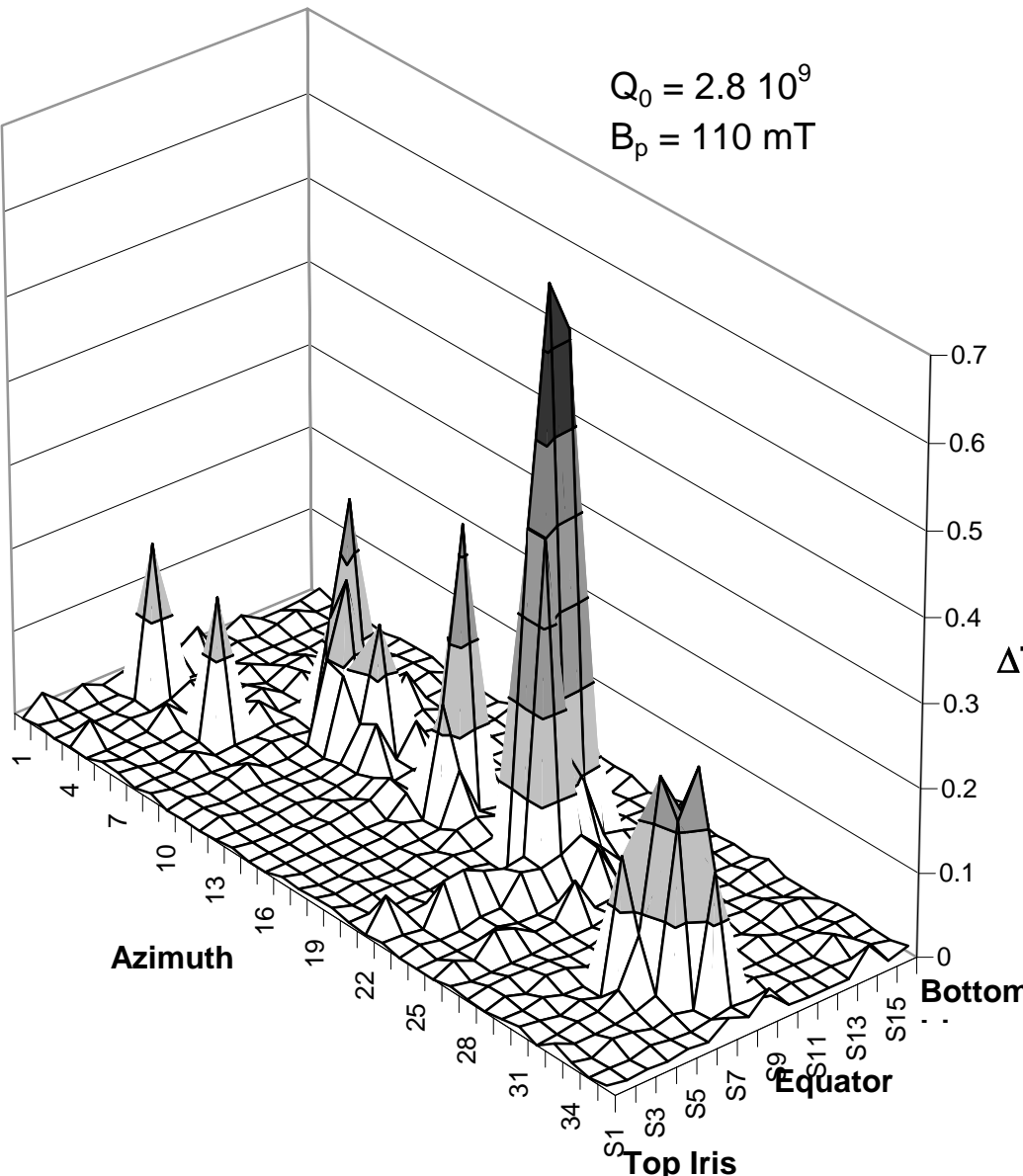




ΔT (K)

CEBAF Single cell cavity after 120C 48h air baking





Q-drop: recent observations

- Q-drop is most likely a magnetic field effect
- Heating observed near equator with T-maps
- Is the electron beam weld/contaminated area around weld responsible? (oxide clusters, reduced H_c)
- Elimination of grain boundaries does not eliminate Q - drop, but seem to shift it to larger H_{peak}
- At higher frequencies Q-drop seems to start at higher H_{peak}
- "In situ" baking of EP and BCP cavities reduces Q-drop
- Optimal baking conditions for single crystal/large grain material might need to be adjusted (sometimes increase in R_{res})