

WG-1: Cost Reduction Studies

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Global Design Effort

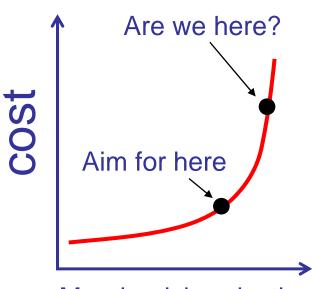


Why Are We Here?

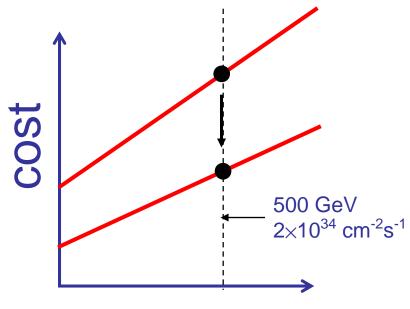
- January EC meeting agreed that "Cost Reduction" should be a strong theme of workshop
- Premise: the cost of the ILC <u>must</u> be reduced by 2010/12.
 - Important to show we have gone through the process
 - The idea of 'the minimal machine'
- Expected low(er) attendance for Sendai meeting
 - Required (complete) technical expertise not available to us
 - What we could really achieve has been discussed at several 'planning meetings'
 - Decided to approach initial discussions / brainstorming in 'small focused groups'
 - Not necessarily 'specific technical experts' but hopefully knowledgeable in a broad-sense
 - Part of our job is to identify 'who to ask' for information (see later)
- An experiment!
 - A forum for discussion (with a method to keep us focused)



What we must do



Margin, risk reduction, redundancy, ... (*indirect* performance)



Physics "figure of Merit" (*direct* performance)

Minimum cost machine Understand the performance derivatives



Our Mission (Approach)

- Begin discussions towards specifying "Cost Reduction Studies"
 - Initial list (~120 items) has already been generated
 - Input / recommendations / advice to PM
- An experimental approach to promote new and re-newed debate
 - Ad hoc group (no formal mandate)
 - Keywords: Brainstorming, Triage
 - Open to all who are willing to engage positively in this process
 - And who feel they can contribute.
- Each CRS should be considered an as <u>an exercise</u>
 - Promote innovating discussion on items
 - Educational (for those in study groups)
- WG-1 is the start of a process which will conclude at the end of the year
 - LCWS (November) is an idea goal



What we will not do

- Propose design modifications which will result in major cost savings
 - We can only hope to open the discussions and perhaps focus / organise the proposal list
 - Ask questions for those items which look interesting
 - Identify what "studies" we think need to be made
 - And by whom
- Note that in many cases we are not "the experts"
 - Our TAG leaders must (and will) be involved
- Identifying 'expert resources' (or lack of them) should also be high on our discussion list
 - But this does not stop this group of people opening the door to possible fruitful discussions.

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Ultimate Goal (TD Phase I & II)

- Produce a set of 'options' and engineering solutions with associated
 - Cost increments
 - Risk/impact analysis
- Have enough information and 'options' to be able to discuss exactly what machine we should build
 - When we know the physics case
 - When we know the actual site
 - (Some indication of what the world is willing to pay)
- An open discussion including the Phys & Det groups, when making 'final decisions' about the machine to propose
 - We must have all the relevant information at hand for such discussions
 - Today is the start of the process to provide that information.



The (Initial) Approach for WG1

- Loosely based on "Open Space" Approach
 - But modified for our purpose
- Split into study groups of approx. 4,each with one "convener" to act as lead.
- Groups will have access to the CSR (presented by John C.)
- Group coordinator will be given access to VALUE estimate rollup
 - A summary of the estimate, not the complete estimate (too detailed for our high-level discussions)
- The goal for each group (independently)
 - Identify "top 10" items, i.e. those that you consider should be explored further or have merit
 - Identify the "bottom 10", those that you think are a complete waste of time
 - Attempt to assess your choices using 'category questions'
 - Prepare a short presentation of your choices (incl. justification) for discussion Wednesday PM
- Special group (Ewan) on 'central injectors / staging'



Rules and Comments (1)

- Make sure you generate your list of 10. Coordinator has 'casting vote' if discussion is deadlocked
 - But should be noted in close-out
- Do attempt to make a comment for each category, even if it is 'not applicable'
- Do not try to rank or prioritise your chosen ten.
 - Unless there is a clear and obvious consensus in your team.
- Keep your close-out summary for Wednesday short, but provide full information to WG-1 organisers (NW, JC, TS) so we can consolidate all the input
 - And make some analysis



Rule and Comments (2)

- If you can, make recommendations for further studies that need to be made
 - And by whom
- Don't feel you need to quantify and pass "expert judgement" on all
 - We are not necessarily the experts
 - Ignore items if you really have no 'feel'
 - Encouraged to say 'that sounds interesting but I need more information'
- Many items you may find redundant or related
 - Please comment: part of exercise is to group and consolidate list
 - Can certainly be used as a criteria for a bottom-10 list
- Note that scope of items in list has a broad spectrum
 - Ranging from 'shallow site study' to 'adjusting return water temperature'
 - (One of the category questions is to comment on this scope)
 - For this initial pass, ignore the obvious correlations between these things.



Primary Cost-Reduction Categories

- 1. Estimate Capitol Cost Saving
 - Is this a cost reduction at all?
- 2. Direct physics parameter Impact
 - Initial capability
 - Maximum Reach
- 3. Staging \rightarrow SG-1
 - Can impact be later mitigated with an "upgrade"?
- 4. Risk impact
 - on reaching nominal performance
- 5. Scope of proposed modification
 - Major layout change to plug-compatible component change
- 6. Technical systems overhead
- 7. Impact on operations
- 8. Machine reliability
- 9. Scope of necessary R&D programme
- 10. Impact on TD phase planning
- 11. Impact on construction schedule
- 12. Site dependency issues
- 13. Initial study effort (primary required resources)

In the form of questions to be quantified (where applicable)