



# **Accelerator WG 5 summary Interaction region, ATF2 and MDI**

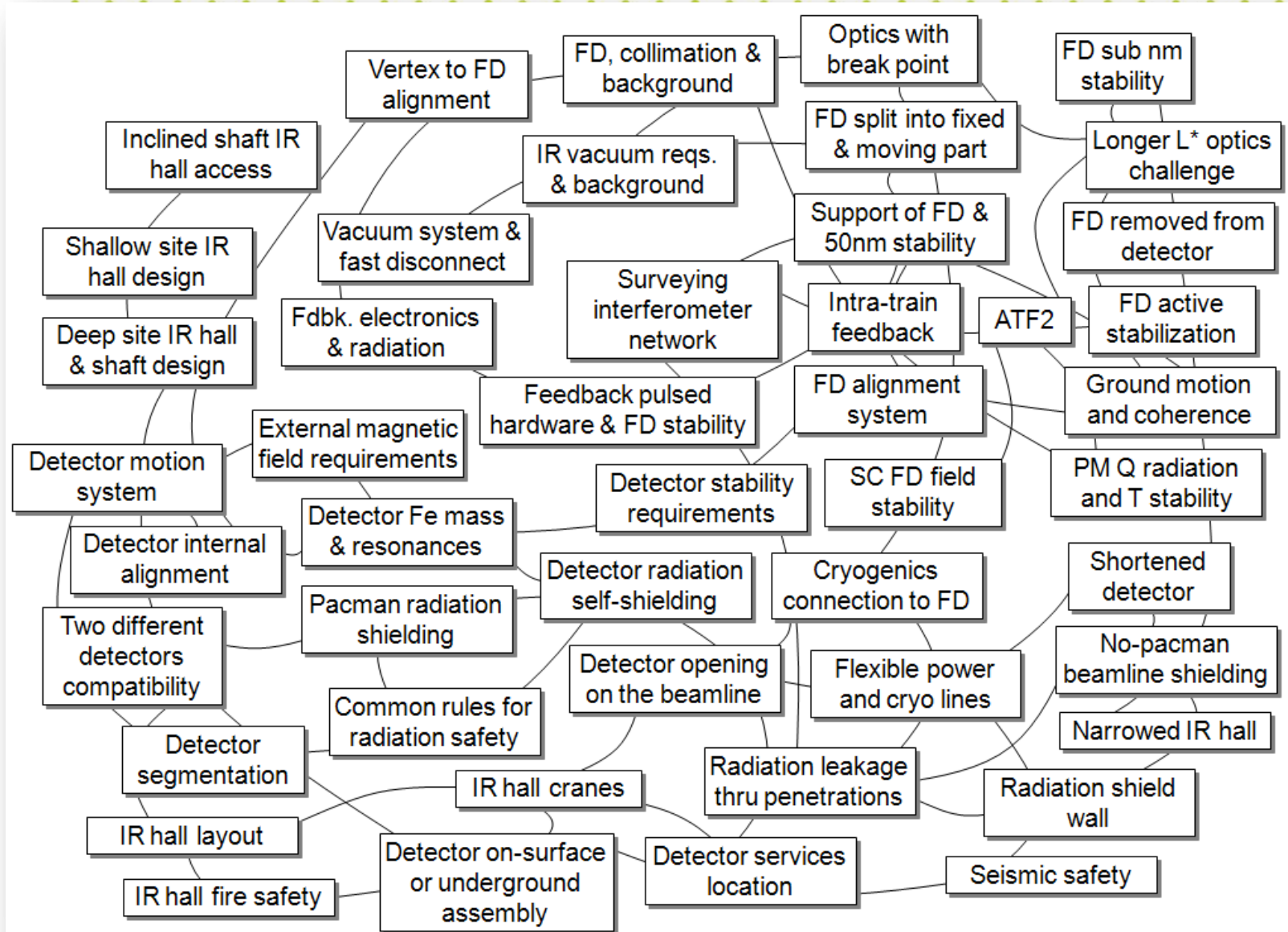
**Deepa Angal-Kalinin, Lau Gatignon,  
Andrei Seryi, Rogelio Tomas**

**IW/LC2010  
22 -10 - 2010**

A horizontal dotted line in a light yellow-green color runs across the bottom of the slide, starting from the left edge and ending at the right edge.



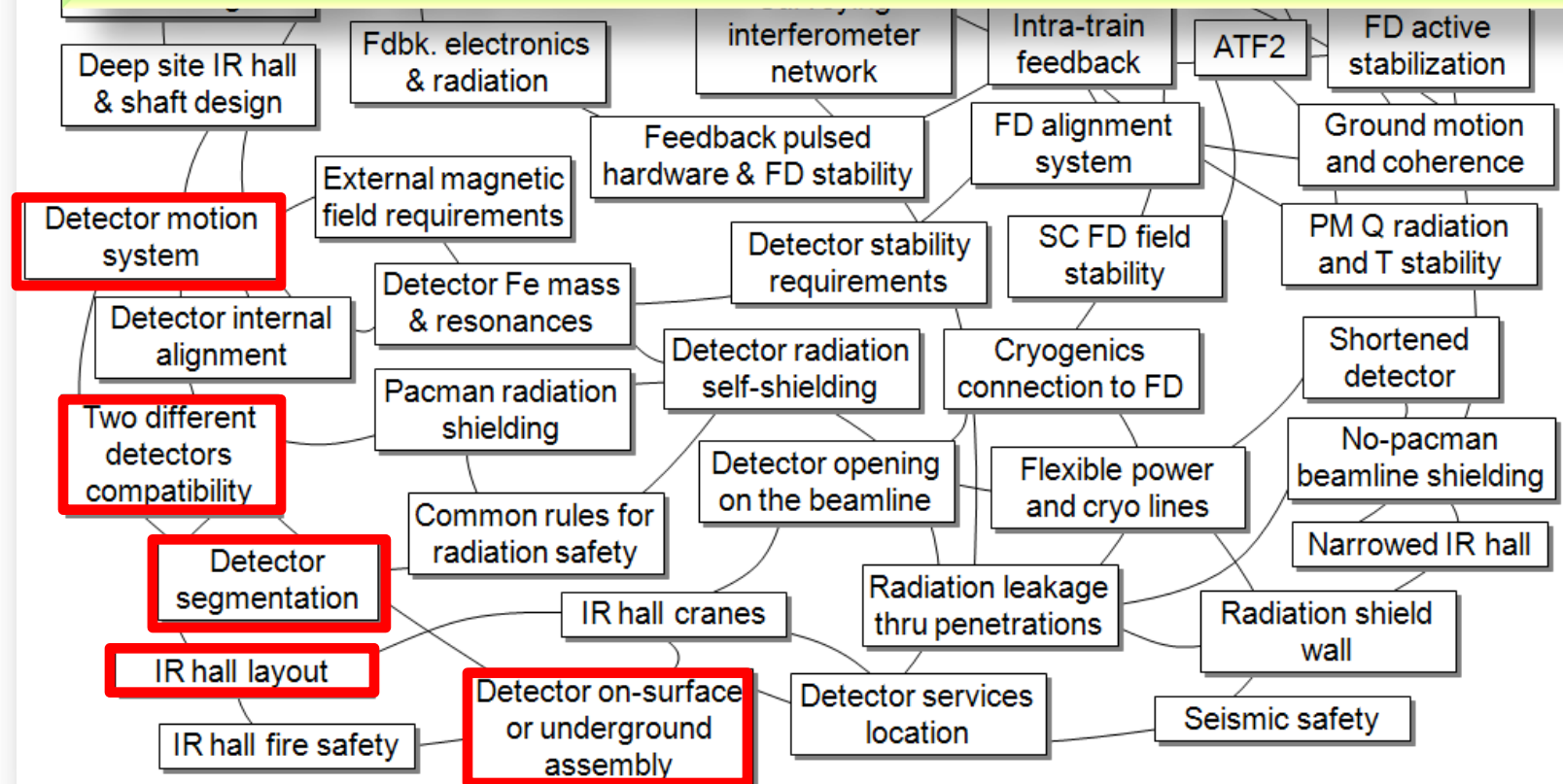
# Interrelation of technical challenges for the push-pull system





# Illustrations of interrelations

- Differences of approaches for detector assembly lead to differences in segmentation and rigidity, resulting in different assumptions on requirements for a detector motion system
- The motion system and IR hall design need to mitigate the challenges and maximise compatibility of detectors





## Reminder

- The push-pull project is a very ambitious one.
- In size of loads to be moved  $> 10'000$  tons, number of movements  $> 150$  over 15 years.
- It is even more demanding when considering the environment, final precision, and time constraints, say a full exchange in less than three or four days.
- This is a very challenging task, and there is no example of such a system.



## Roller / Airpad consideration

- The flatness of the rail under the load maybe a problem.
- Airpads are very tolerant with respect to the rail geometry and do not need a hardened rail.
- At the contrary, a figure of a few tenths of mm has been mentioned for the allowed deformation of the hardened rail under the full area of a loaded Roller to ensure that most rolls are loaded.
- I think that, if rollers are used, additional piling has to be foreseen below the underground hall to guarantee the rail flatness.



# Steel reinforcement of CMS Plug $\Rightarrow$ Models need benchmarking to evaluate damping and Young's modulus





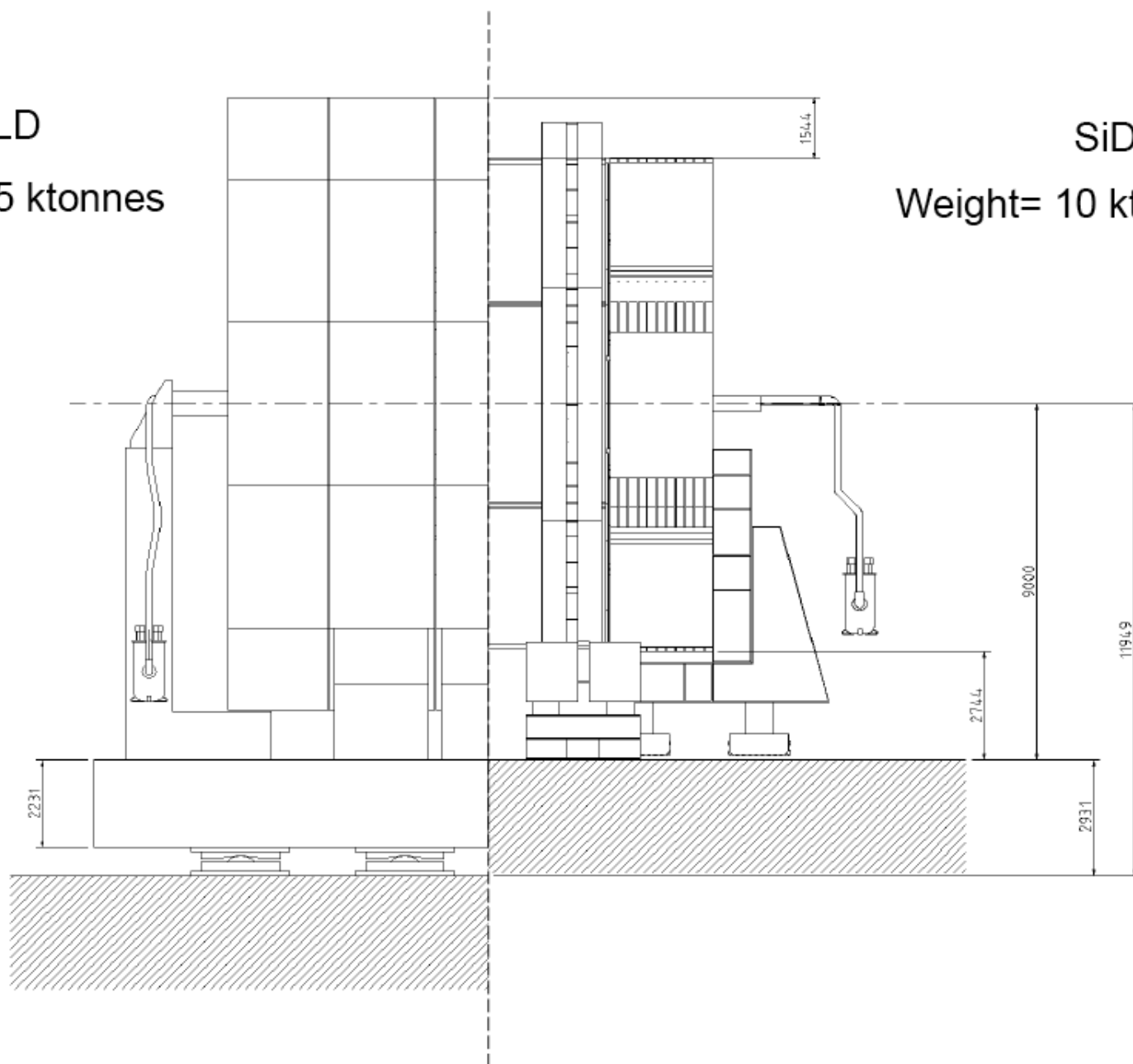
# ILD and SiD differences

ILD

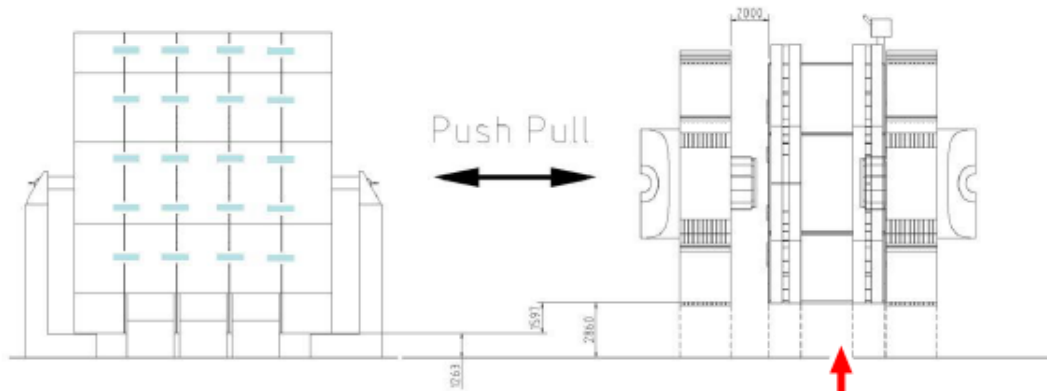
Weight= 15 ktonnes

SiD

Weight= 10 ktonnes



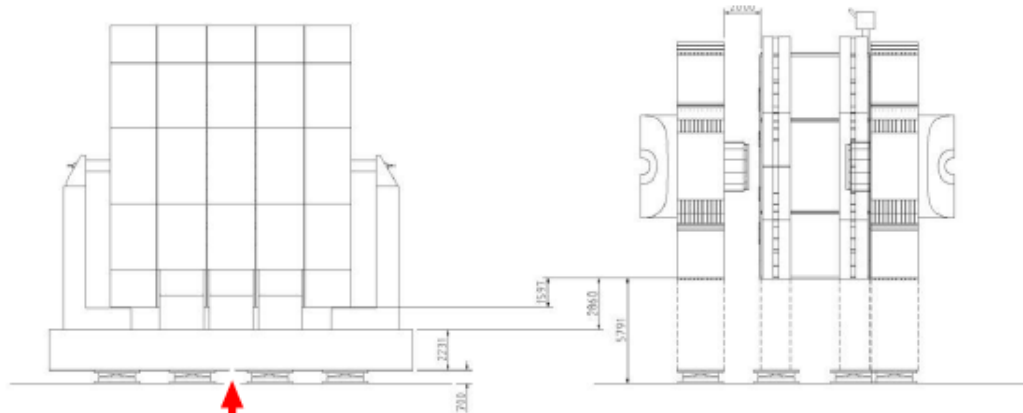




Option 1, ILD and SiD moving on the floor

It requires to inter latch the rings during the push pull

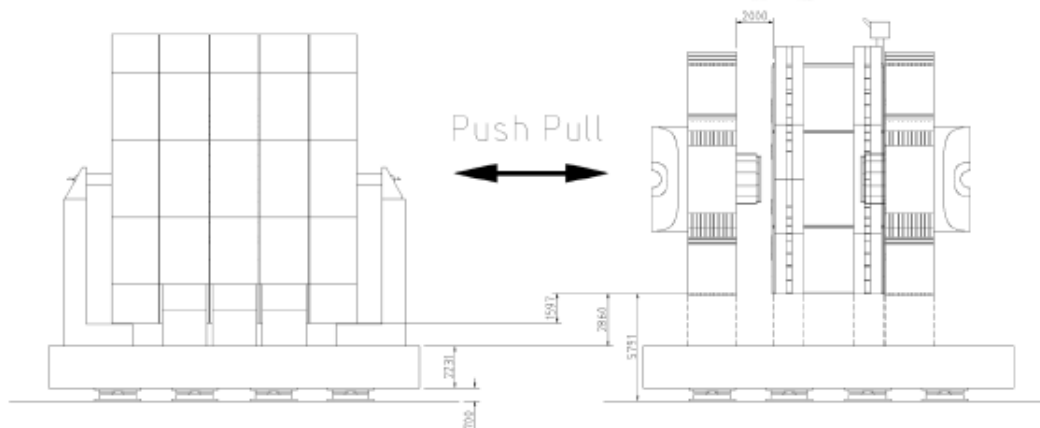
SiD baseline



ILD baseline

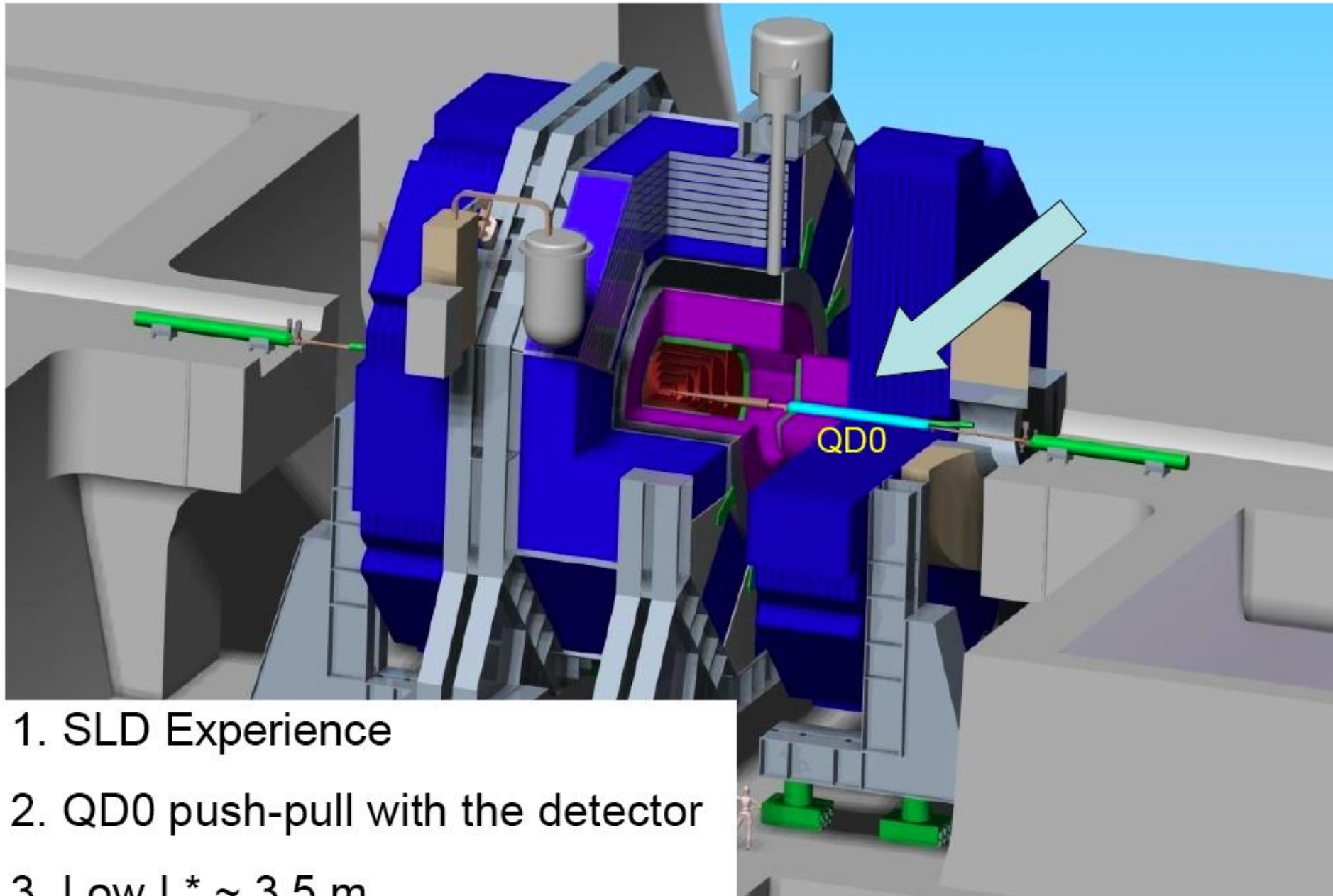
Long legs for SiD

Option 2, ILD on a platform, SiD moving on the floor



Option 3, ILD and SiD on platforms





1. SLD Experience
2. QD0 push-pull with the detector
3. Low  $L^* \sim 3.5$  m





## Push-Pull using Platform

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- Reduce vibrations during movement
  - Initial concern was vibrations on cold mass during movement while solenoid cold
- Keeping inter-alignment of detector parts
  - Barrel wheels and end-cap parts can be aligned on platform in parking position
  - Time for alignment in beam position is reduced
  - Calibration requirements are reduced
- Movement directions are decoupled
  - Push-pull movement (transverse) is done by platform
  - Detector opening is done by longitudinal movement of end-caps or barrel wheels
  - One dimensional movement systems easier, can be optimized
- Floor behavior is decoupled from detector mounting
- Damping or earth quake damping systems could be implement underneath platform
- Best compatibility with ILD assembly and opening procedures





# Push-Pull without Platform

---

Common rigid frame for barrel wheels, barrel end-caps and inner outer end-caps connection

- Fixed frame should severely limit access when detector is open
  - Access between barrel and end-cap, access between barrel wheels ("Cherry picker", scaffolding or crane access like at CMS)
- Mounting/dismounting removable frame would be too time consuming for fast push-pull operation
- Outer frame would add added magnetic material and weight
  - Adding iron would modify the magnetic stray field and forces (CMS experience)
- Outer frame may lead to re-design of the assembly procedure
- Distribution of outer forces during movement must more complicate with outer frame. Frame coupled to barrel wheels and end-caps
  - Sheering force may result into misalignment of detector parts



# **H.Yamaoka, BELLE vibration measurements:**

## **Conclusions**

**Vibration analysis has been performed and compared to measurement data.**

### 1. Detector floor → KEKB floor

Good consistency, FEM model is simple.

Vibration effect is small above 1Hz/10Hz because of high natural frequencies.

### 2. KEKB floor → QCS magnet

Good consistency.

### 3. Detector floor → Belle platform

Relatively good.

If the FEM model makes more precisely, it will become better consistency.

### 4. Detector floor → End caps/Barrel yoke: Not yet.

Some special techniques for FEM needed due to very large model.

Effect of the magnetic force should be taken into account.

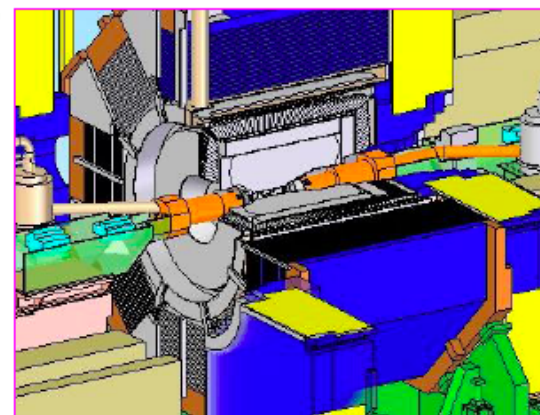
## **Vibration measurements at KEK**

- Belle roll-out will be done in early/middle of Dec.

→ Vibration during roll-out will be measured.

- Vertex detector will be removed from the Belle in mid. Nov.

→ Vibration at central region will be measured.



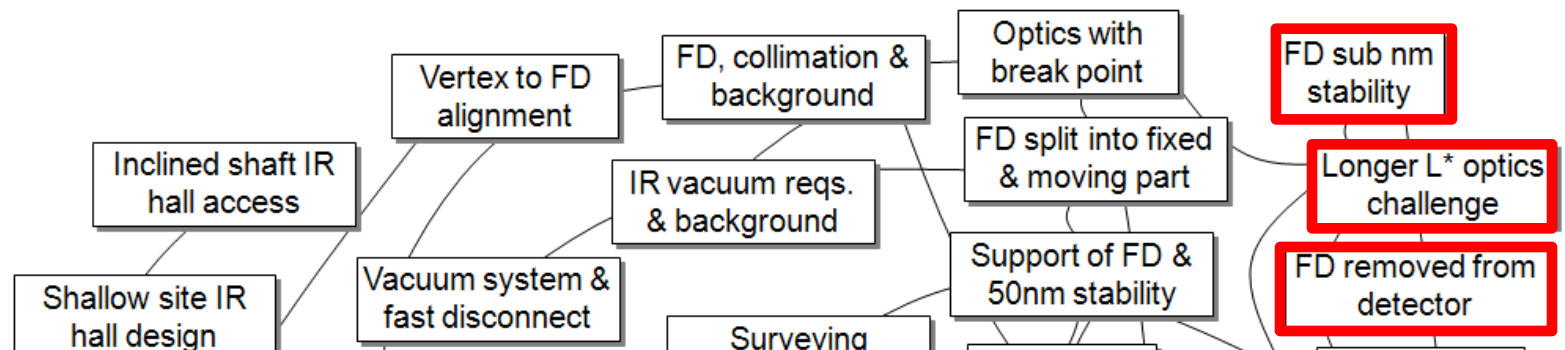
**Detector level was adjusted to the beam level 12 years ago.**

Re-adjustment to the beam level hasn't been done so far.

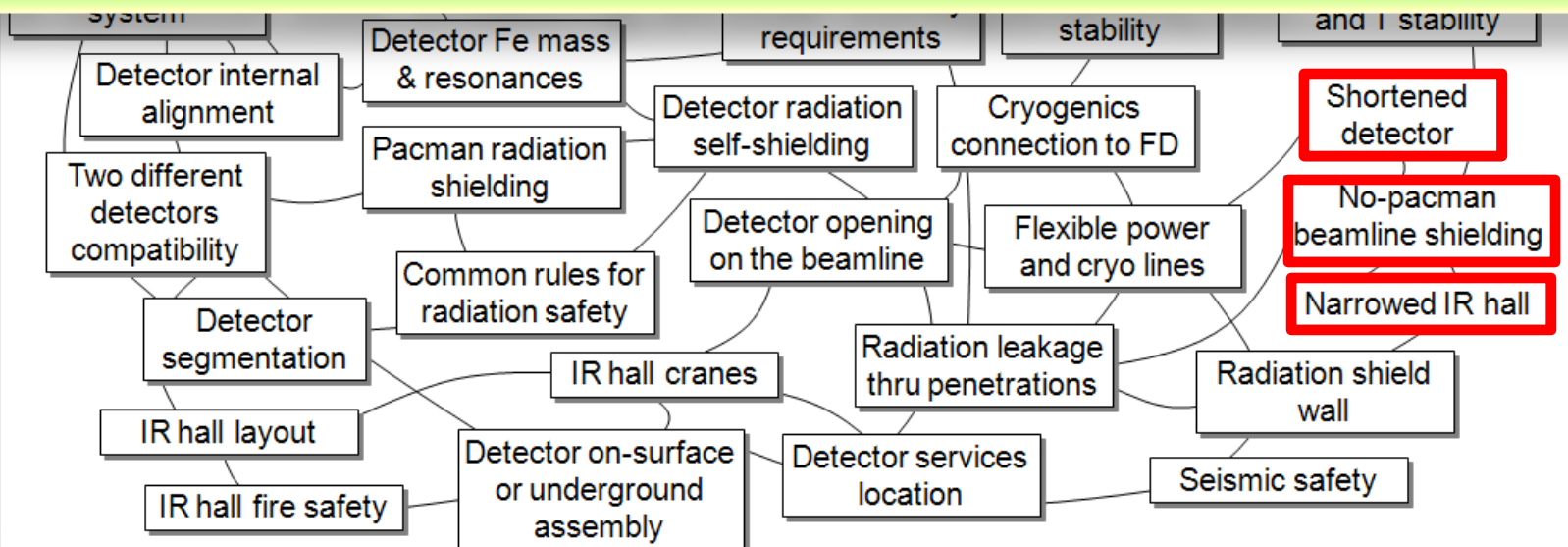
Detector level also hasn't measured.

➔ Detector level will be measured before roll-out.





**CLIC Final Doublet requires fraction of nm stability. A solution may be to lengthen  $L^*$ , and/or placing FD on a stable floor. This may affect detector size, shielding, IR hall configuration, etc**





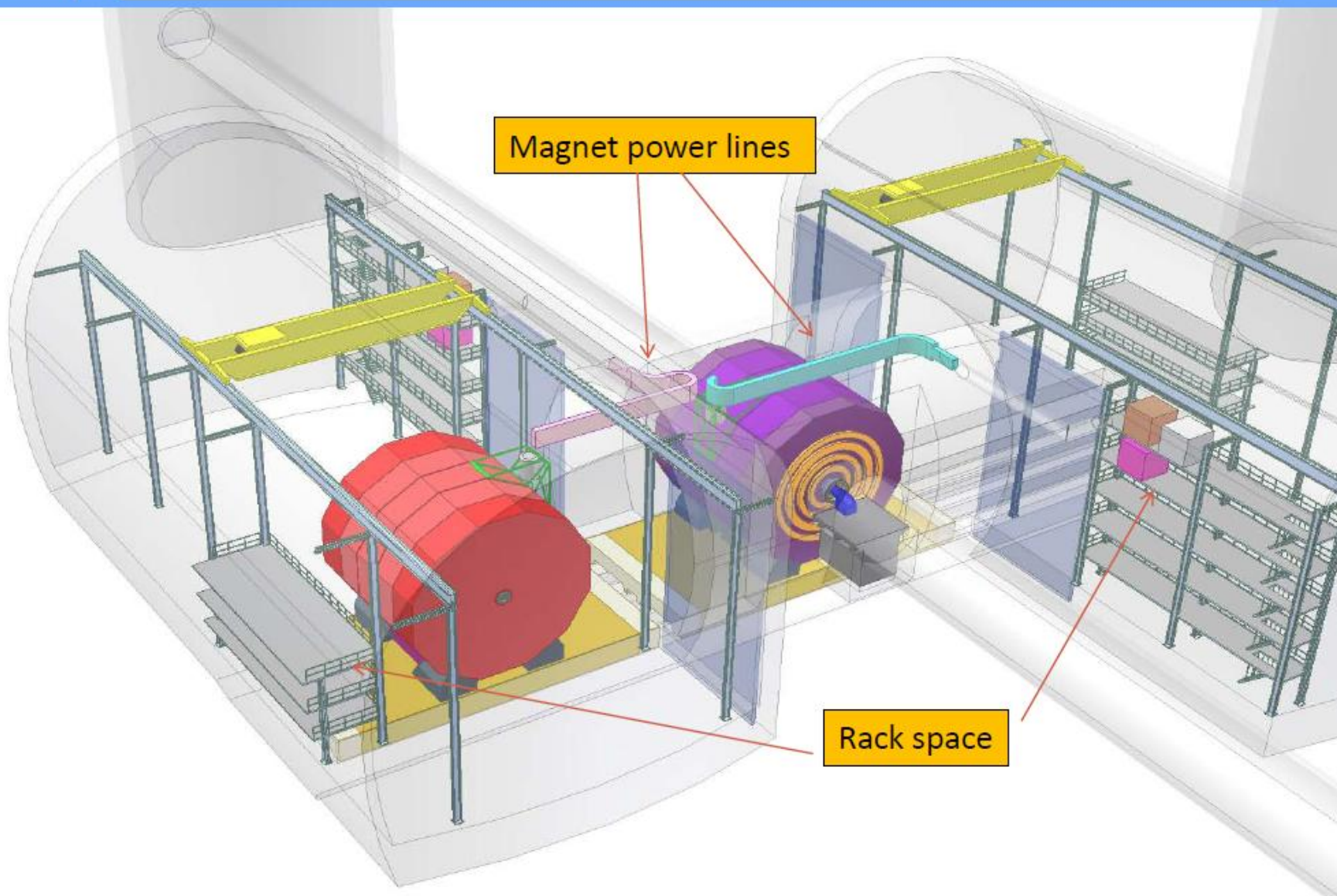


# Permanent evolution of CLIC MDI

|  |   |   |   |
|--|---|---|---|
| <b>Parameter drawing for 2 detectors</b>   | <b>2 experimental caverns connected via a transfer tunnel</b>                         | <b>Interface BDS/IP extremely short no pac-man but ring chicane with only linear movement</b> | <b>Each detector on a platform</b>  |
| <b>All FF magnets on a pre-isolator exchangeable via experimental cavern</b>           | <b>A two-in-one support tube with eigen-frequencies tuned on function and purpose</b> | <b>A sectorisation of the vacuum that allows pre-pumping, no bake-out, pumping port</b>       | <b>Stabilisation directly under QD0<br/>Pre-alignment on pre-isolator in the tunnel</b> |
| <b>Sectorisation for IP, sliding doors separate data taking &amp; maintenance area</b> | <b>Longer experiment adapts via end coils to shorter experiment</b>                   | <b>Lumical, Kicker Beamcal, BPM and vacuum valves fully integrated</b>                        | <b>Survey gallery and emergency escape tunnel integrated in cavern design</b>           |

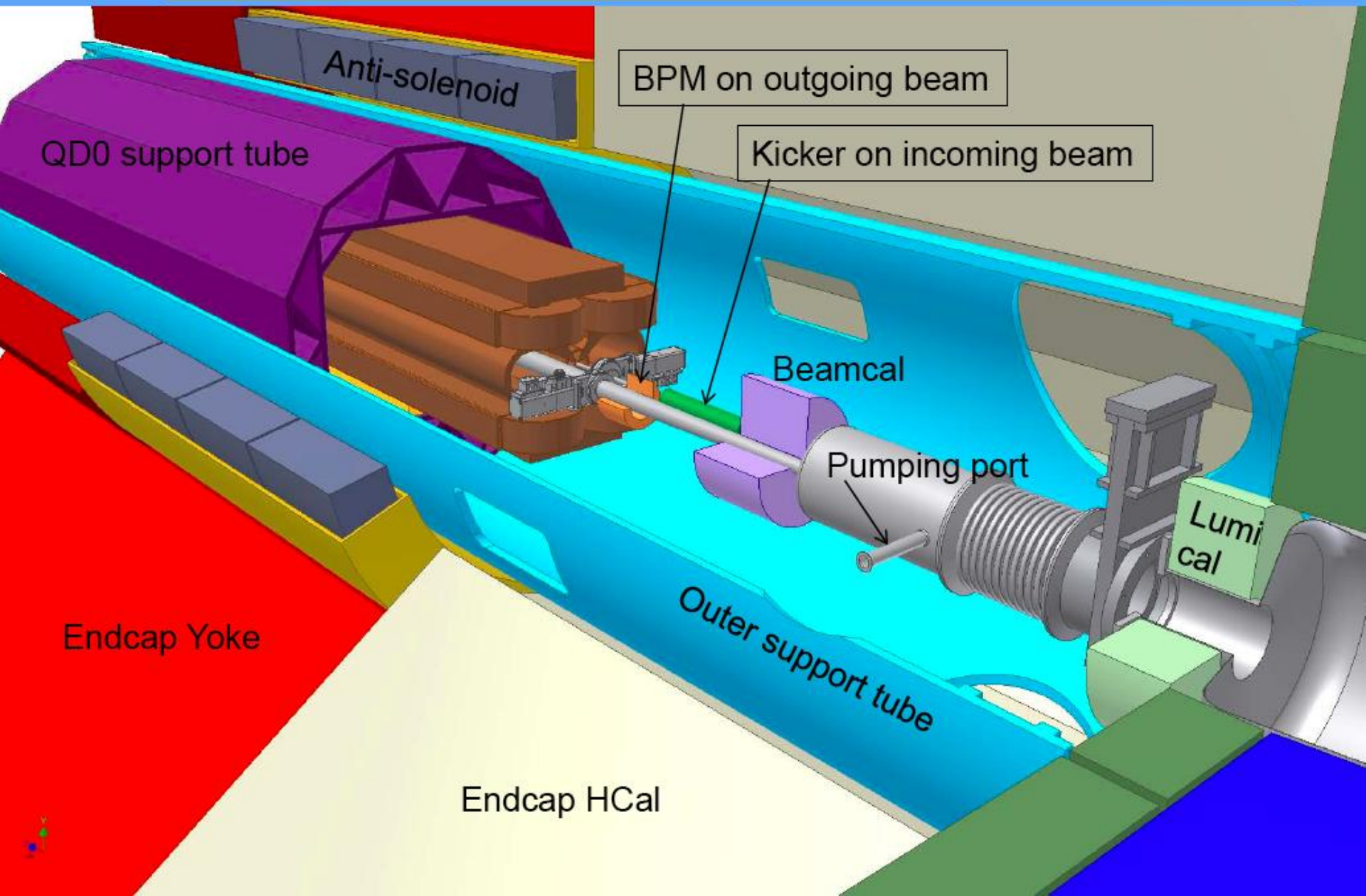


# Cavern: Magnet powering and Cryoline





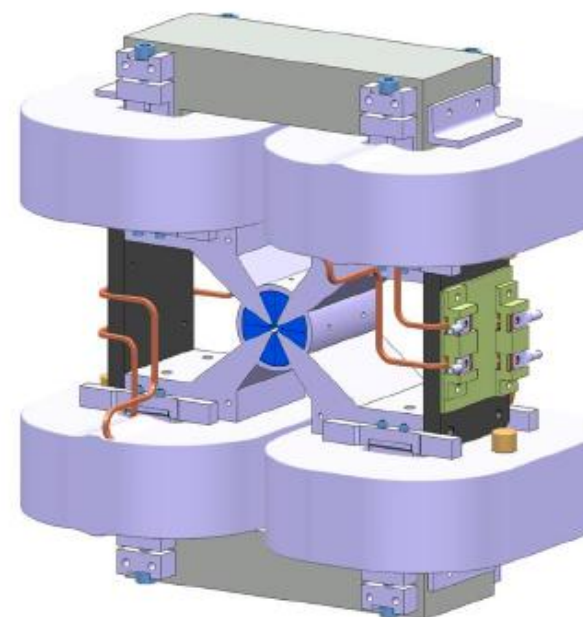
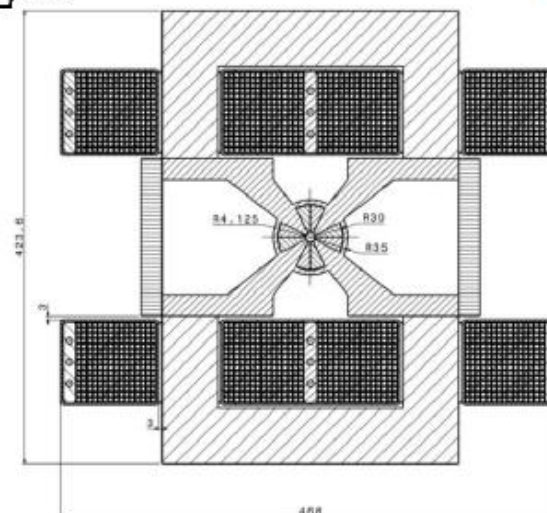
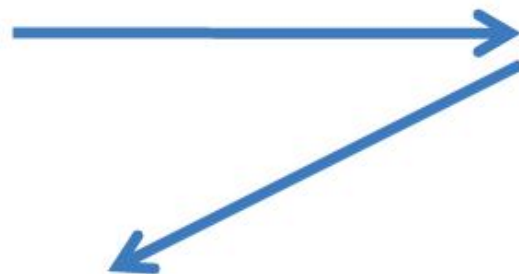
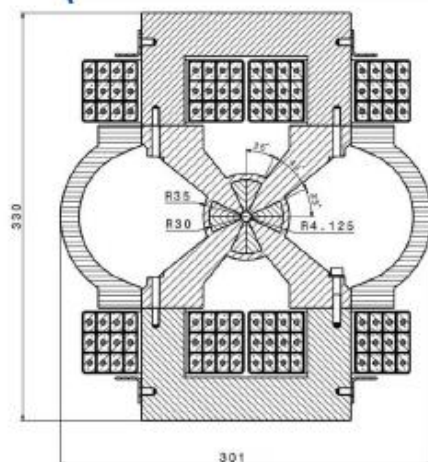
# Layout Inner and Outer Support Tube





# CLIC QD0 Status

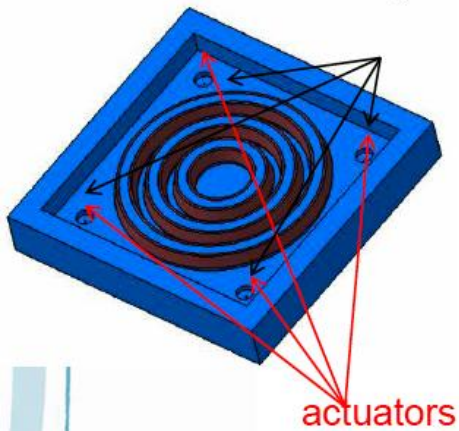
*...Where we are TODAY with the SHORT Prototype:*



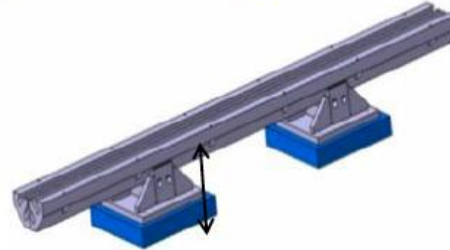
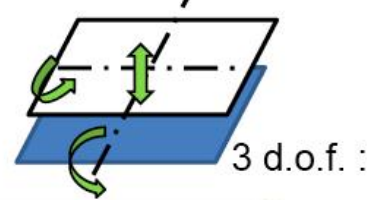
| CLIC QD0 Main Parameters      |                      | 100mm prototype | Real magnet 2.7m |
|-------------------------------|----------------------|-----------------|------------------|
| <b>Yoke</b>                   |                      |                 |                  |
| Yoke length                   | [m]                  | 0.1             | 2.7              |
| <b>Coil</b>                   |                      |                 |                  |
| Conductor size                | [mm]                 | 4×4             | 4×4              |
| Number of turns per coil      |                      | 18×18=324       | 18×18=324        |
| Average turn length           | [m]                  | 0.586           | 5.786            |
| Total conductor length/magnet | [m]                  | 0.586×324×4=760 | 5.786×324×4=7500 |
| Total conductor mass/magnet   | [kg]                 | 26.8×4=107.2    | 265.2×4=1060.8   |
| <b>Electrical parameters</b>  |                      |                 |                  |
| Ampere turns per pole         | [A]                  | 5000            | 5000             |
| Current                       | [A]                  | 15.432          | 15.432           |
| Current density               | [A/mm <sup>2</sup> ] | 1               | 1                |
| Total resistance              | [mOhm]               | 896             | 8836             |
| Voltage                       | [V]                  | 13.8            | 136.4            |
| Power                         | [kW]                 | 0.213           | 2.1              |



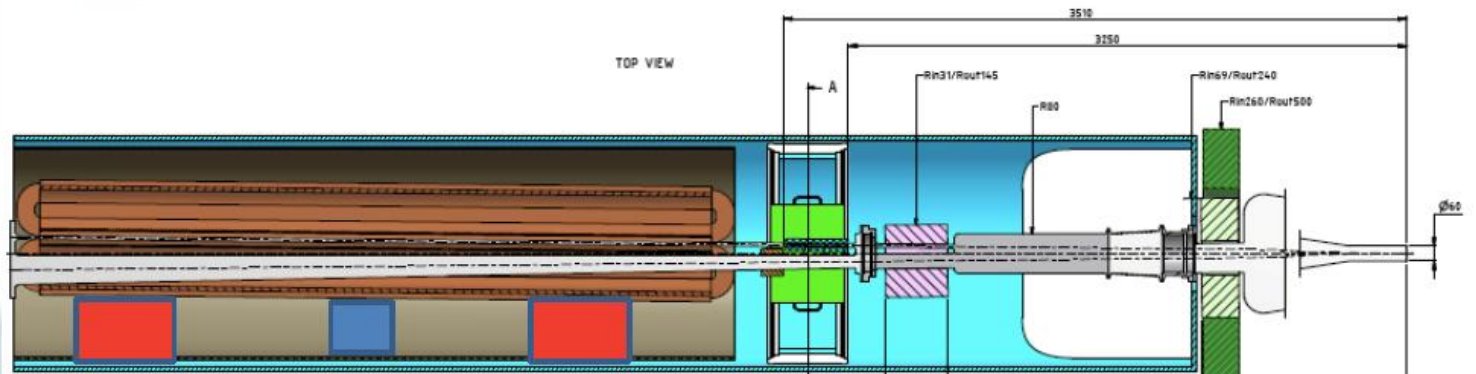
Relative sensors (more compact)



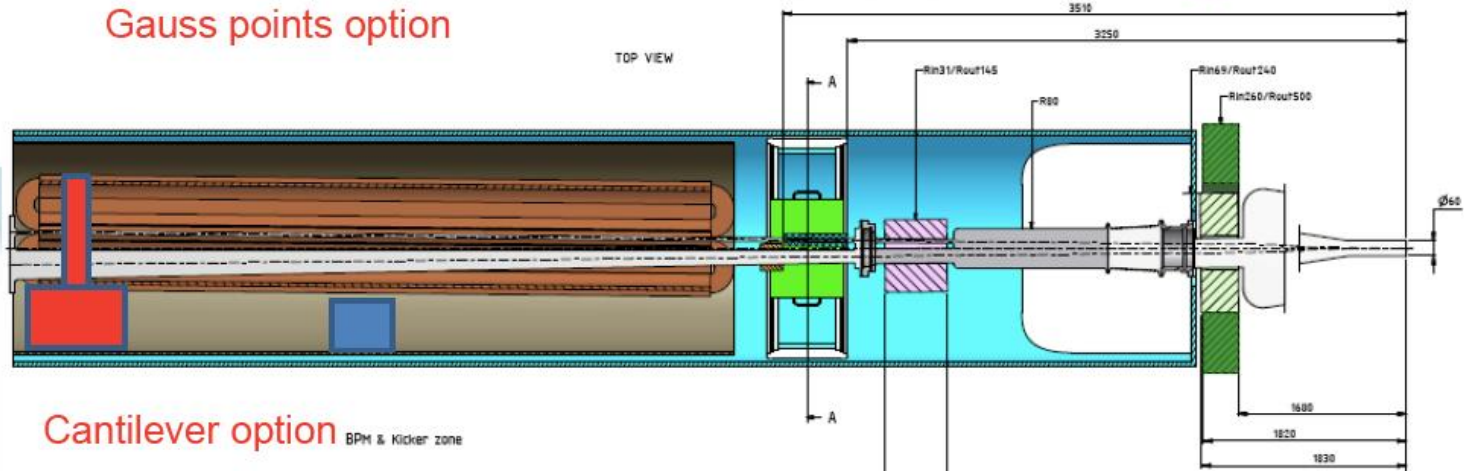
elastomere joint in between for guidance



How to integrate with the rest (cantilever or Gauss points)



Gauss points option



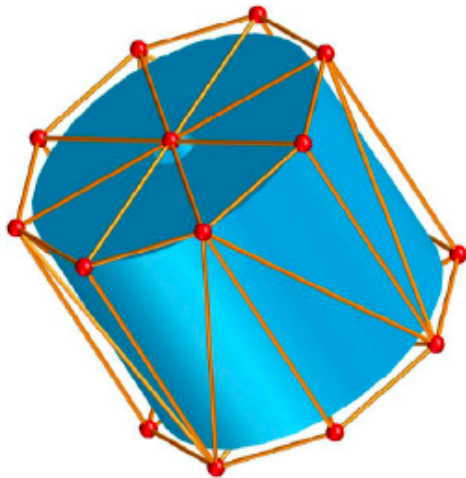
Cantilever option BPM & Kicker zone



# Solutions for MDI area

Left side w.r.t right side

- ✓ Monitoring of QD0:
  - Network of over-determined nodes linking each QD0
  - Each node consists of a combination of RASNIK systems performing measurements through the detector, using the dead space between polygons and circular detector areas
  - RASNIK systems calibrated with a sub-micron accuracy
  - This project is part of a collaboration with NIKHEF institute.



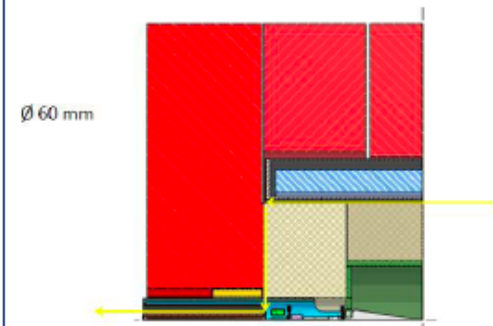
Alignment channels

- Typically use 'dead' space between polygons and circular detector areas



H. Gering - 11th MDI meeting

Preferred alignment channel



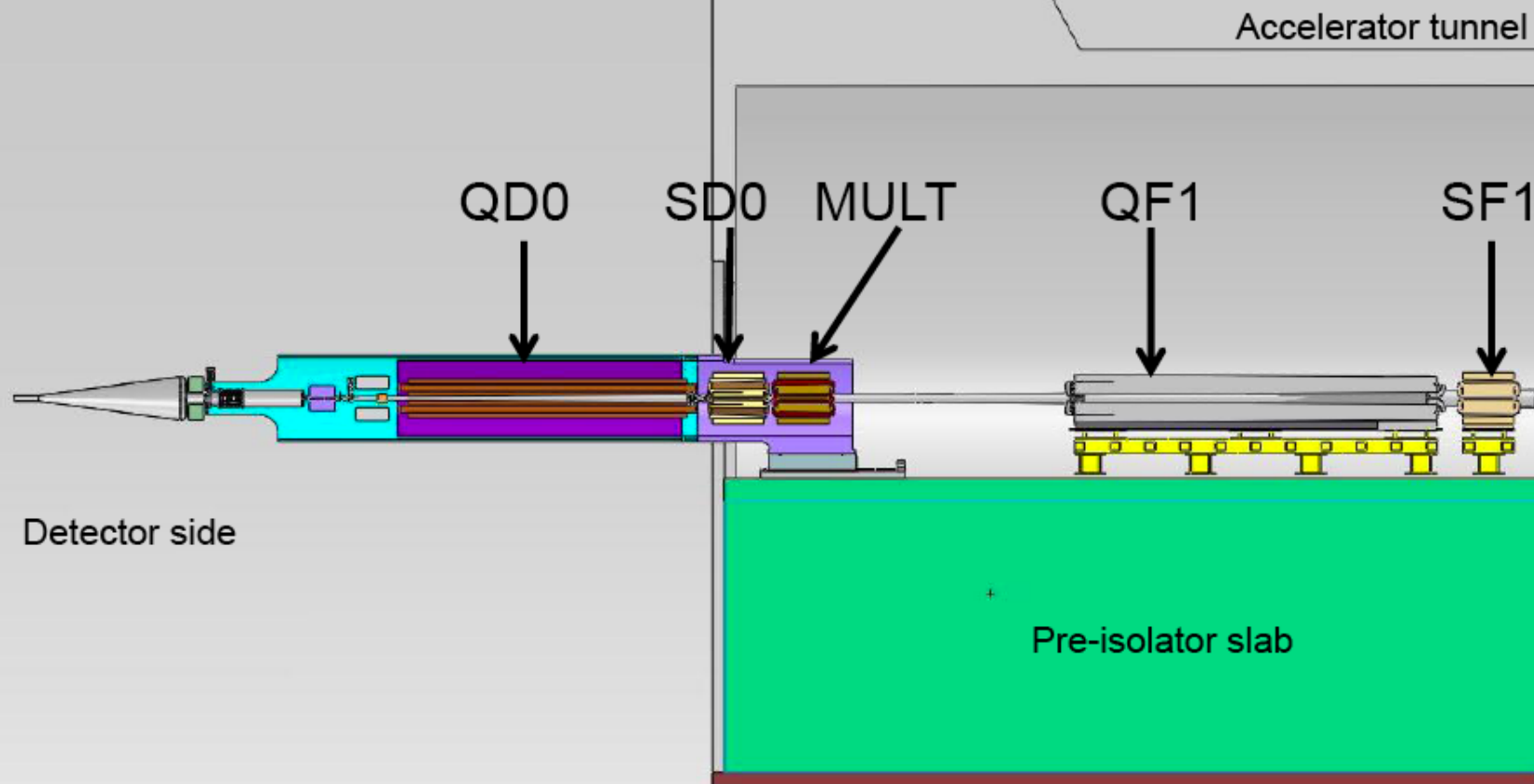
H. Gering - 11th MDI meeting

## Next steps

- Perform simulations of configurations
- Design and calibrate nodes of RASNIK
- Validate the solution on a dedicated mock-up

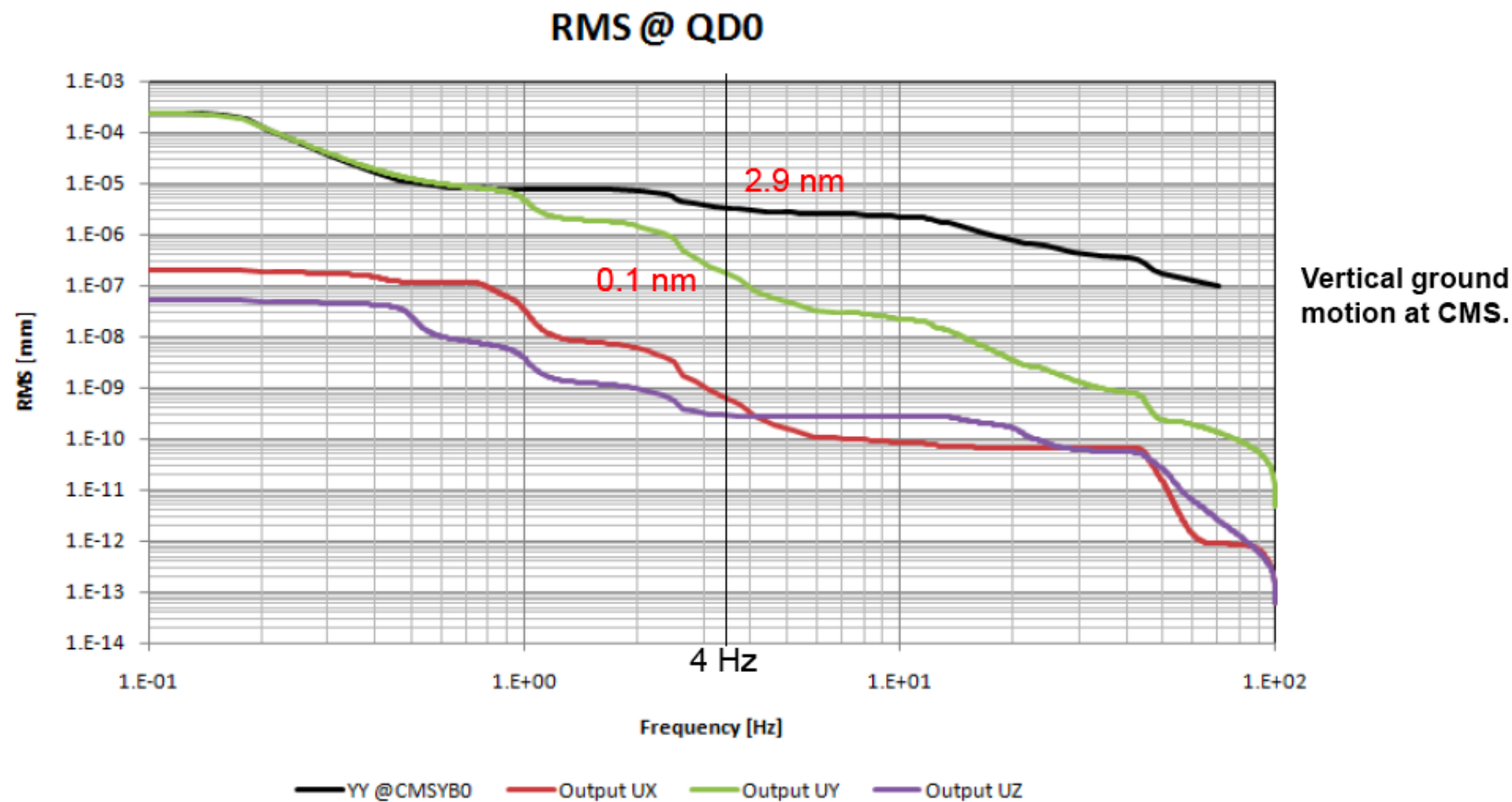


More in details :





## Random vibration response.

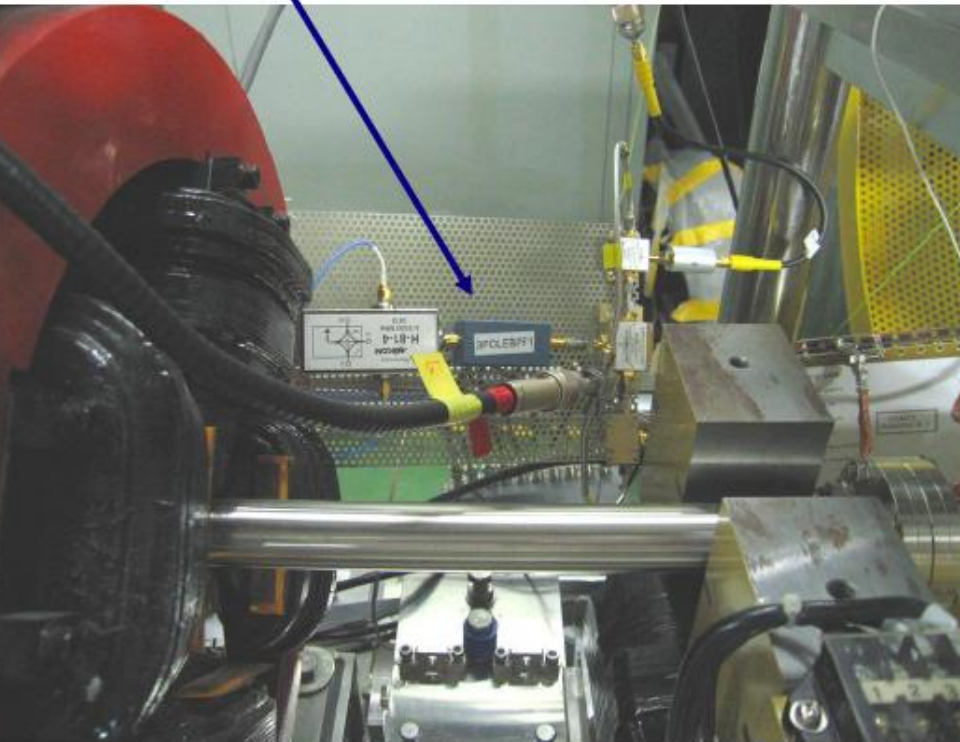


Reduction in r.m.s. displacements by a factor 30 above 4 Hz



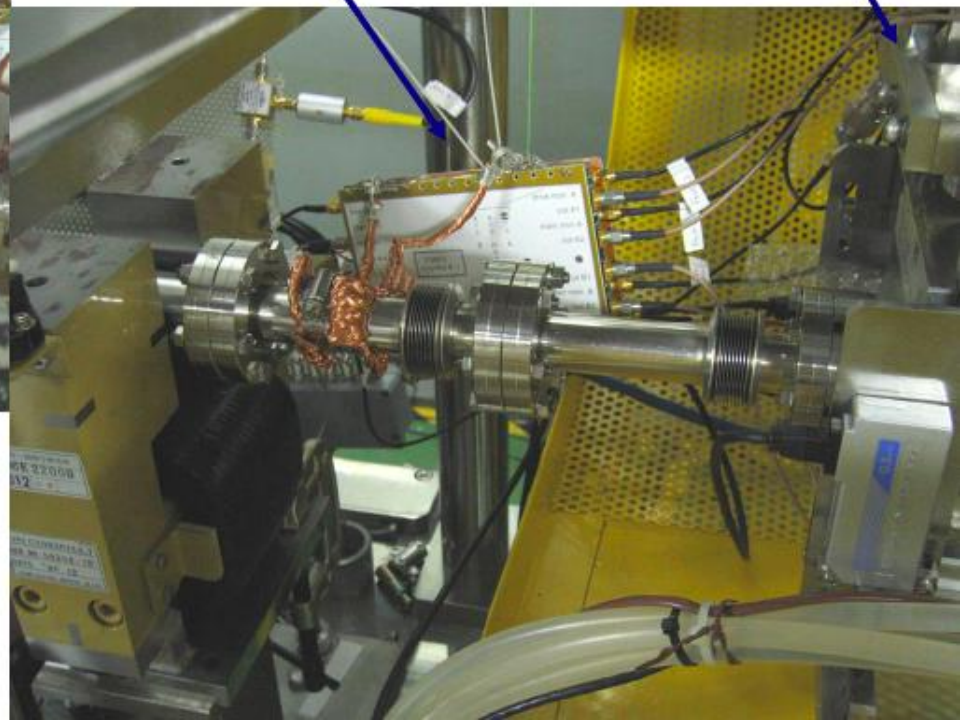
# FONT3: BPM processor + amplifier/feedback installation in ATF beamline

BPM processor board



FEATHER  
kicker

Amplifier/FB board



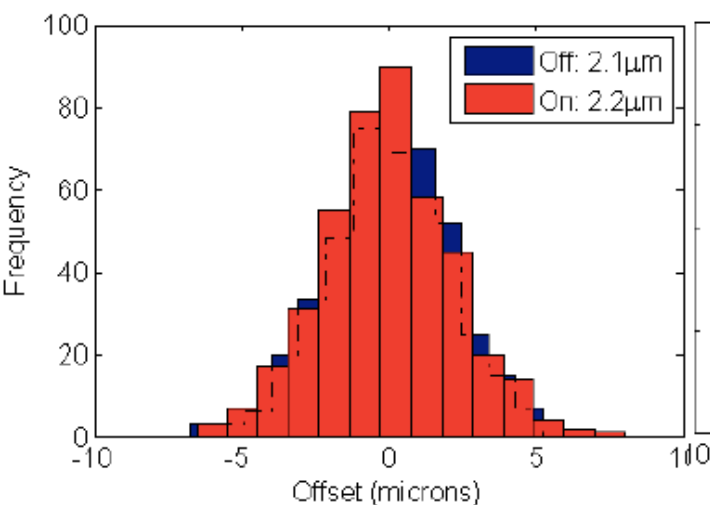
Expected latency  
at CLIC: 37 nsec



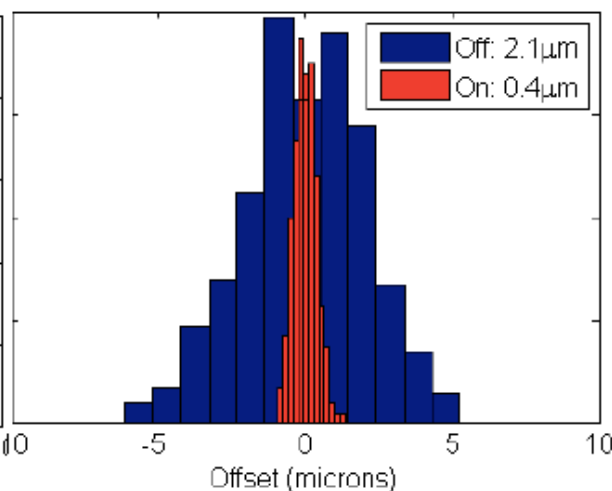


# P2 → K1 loop jitter reduction (April 2010)

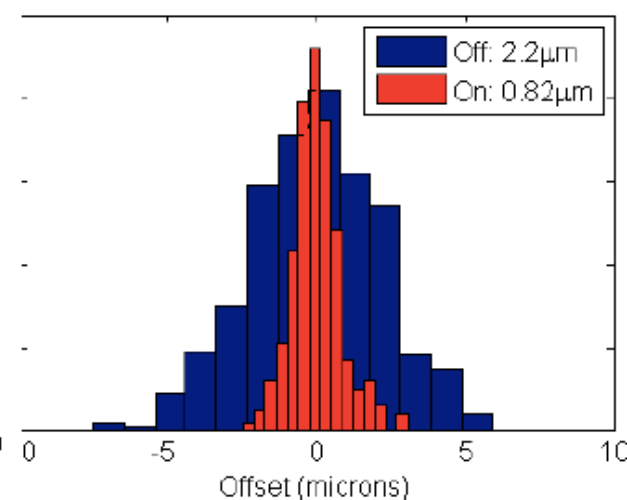
## Bunch 1



## Bunch 2



## Bunch 3



2.1  $\mu$ m



0.4  $\mu$ m



0.8  $\mu$ m

Factor of 5 jitter reduction



Progress on CLIC BDS static tuning:  
87% probability of reaching 80% luminosity.  
Need to learn from ATF2

Barbara Dalena

| pre-alignment<br>H&V [ $\mu\text{m}$ ] | Relative<br>Success<br>rate % | Absolute<br>Success rate<br>% | lattice               | comments                     |
|--|-------------------------------|-------------------------------|-----------------------|------------------------------|
| 10                                     | 55                            | 80                            | $L^* = 3.5 \text{ m}$ | nominal                      |
| 10                                     | 58                            | 84                            | $L^* = 3.5 \text{ m}$ | Higher energy<br>bandwidth   |
| 10                                     | 65                            | 87                            | $L^* = 3.5 \text{ m}$ | Tuning + horizontal<br>knobs |



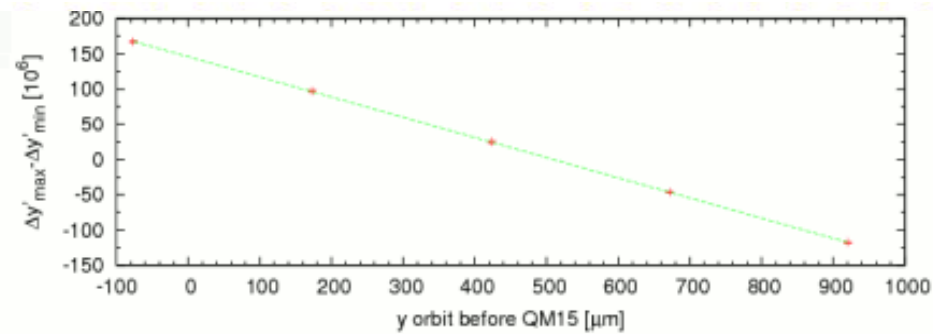
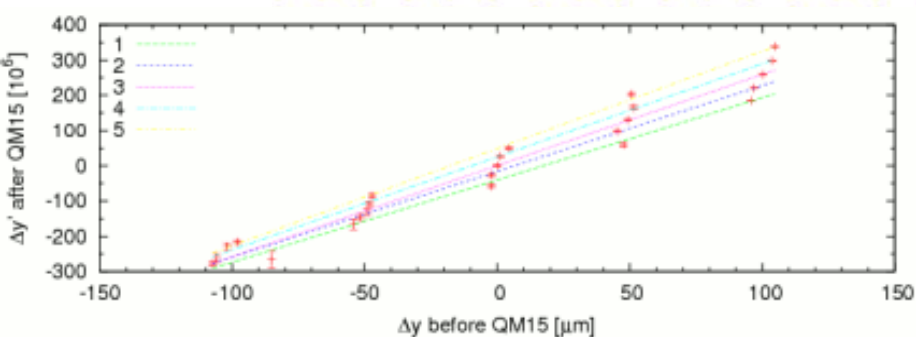


Glen probably found the solution to better tune the CLIC FFS via the “pushed ATF2”

- Used for developing tuning strategy for ATF2.
- Next plan to attempt to develop tuning strategy for “pushed beta” optics.
- Non-linear knobs required with increased FFS chromaticity?

ATF2 is an example of true ILC-CLIC collaboration where both projects benefit from each other.





|                          | 1 <sup>st</sup> Measurement<br>Type 1 | 2 <sup>nd</sup> Measurement<br>Type 1 * | 3 <sup>rd</sup> Measurement<br>Type 2 | 4 <sup>th</sup> Measurement<br>Type 2 |
|--------------------------|---------------------------------------|---|---------------------------------------|---------------------------------------|
| Offset [ $\mu\text{m}$ ] | $110 \pm 40$                          | $135 \pm 86$                            | $114 \pm 18$                          | $510 \pm 1.6$                         |

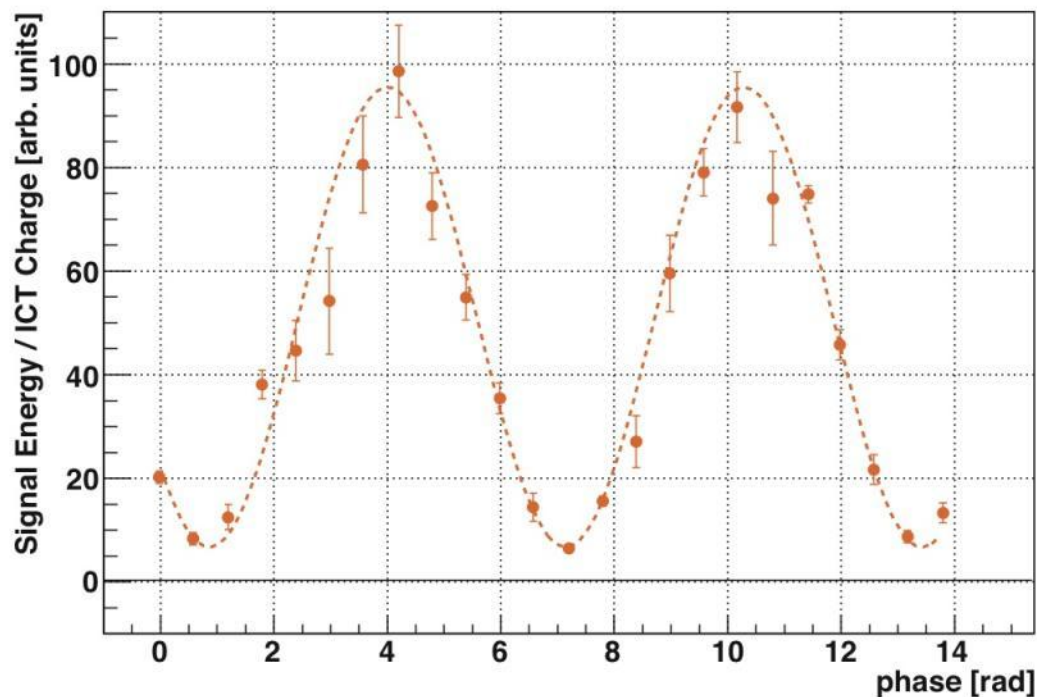
Quad shunting can get to the micron resolution in ATF2!





In 2010 spring run,

we performed 1<sup>st</sup> trial of the ATF2 continuous operation  
with 4cm  $\beta_x$  and 1mm  $\beta_y$  optics.



Okugi san

In the continuous operation,  
we achieved the 0.87 of the modulation depth at 8.0 deg. Mode.

The evaluated vertical beam size is  $310 \pm 30$  (stat.)  $+0/-40$  (syst.) nm.  
( The design beam size is 114nm )



# Optimisation of Optics Including Multipole Data

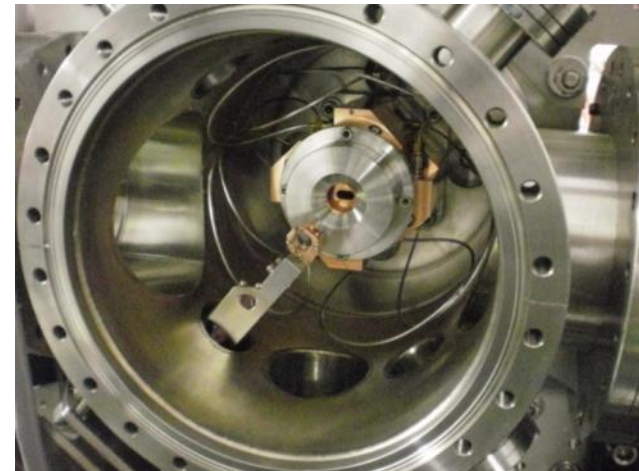
## Using CLIC codes

- MAPCLASS used to rematch and optimise lattice including multipole fields to try and recover nominal IP vertical beam size.
- Quantities on the right are re-matched values different from initial nominal lattice. *Note the inclusion of design sextupole rolls.*
- The vertical beta function was left unchanged at **0.1mm**, but horizontal had to be increased by a factor of 2.5 to **1cm**.

```
ksf6ff = 45.02265407 ;
ksf5ff = -26.9434435 ;
ksd4ff = 152.5391892 ;
ksf1ff = -22.38137452 ;
ksd0ff = 41.20558391 ;
sf6tilt = -0.01246444319 ;
sf5tilt = 0.009102481889 ;
sd4tilt = -0.01427832723 ;
sf1tilt = -0.04258038011 ;
sd0tilt = -0.03147326184 ;
kqm16ff = 2.924170943 ;
kqm15ff = -0.2795777162 ;
kqm14ff = -4.768046545 ;
kqm13ff = 4.508634198 ;
kqm12ff = 1.469984966 ;
kqm11ff = 0.4389927394 ;
kqd10ff = -1.465121307 ;
kqf9ff = 1.853857007 ;
kqd8ff = -3.074271679 ;
kqf7ff = 2.717880616 ;
kqd6ff = -3.050190084 ;
kqf5ff = 1.949024326 ;
kqd4ff = -1.555892097 ;
kqf3ff = 2.830240649 ;
kqd2aff = -1.361293174 ;
kqd2bff = -1.369873894 ;
kqf1ff = 1.566624722 ;
kqd0ff = -2.87401948 ;
```

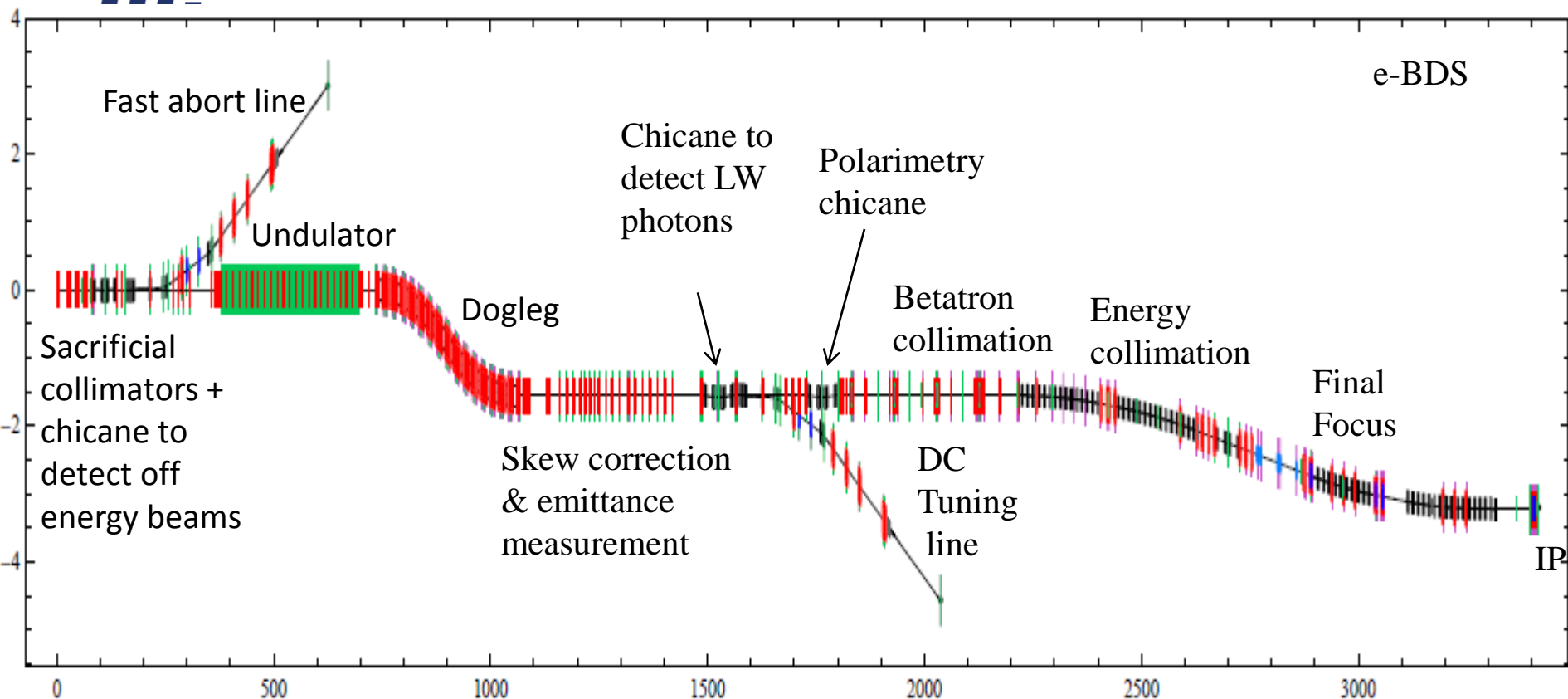
Okugi san

IP-BPM



ATF2 is getting ready for the Winter 2010 run





Changes on e- side due to central integration : dogleg design & tolerances

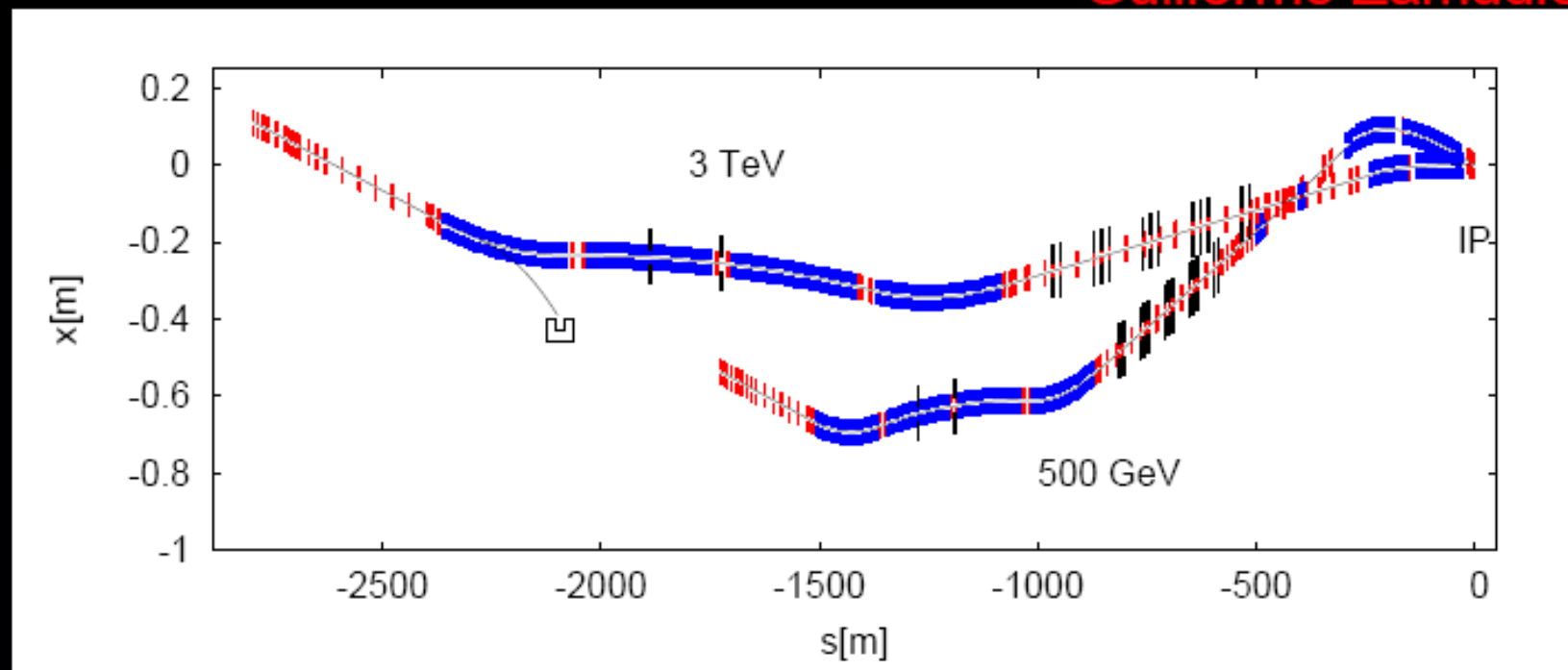
Separated polarimeter chicane from RDR combined functionalities.

D. Angal-Kalinin



# The BDS layouts at 3 TeV and 500 GeV

Guillermo Zamudio



3 TeV needs weak dipoles (20-120 G) due to SR.  
To keep the linac unchanged the IP crossing  
angle at 500 GeV is reduced to 18.6 mrad.

Both BDS easily fit in same tunnel.



# L\* alternatives and performance

| L*<br>m | total lumi<br>$10^{34}\text{cm}^{-2}\text{s}^{-1}$ | peak lumi<br>$10^{34}\text{cm}^{-2}\text{s}^{-1}$ |
|---------|--|---|
| 3.5     | 6.9  | 2.5   |
| 4.3     | 6.4  | 2.4   |
| 6       | 5.0  | 2.1   |
| 8       | 4.0  | 1.7   |

## Tuning performance for different L\*

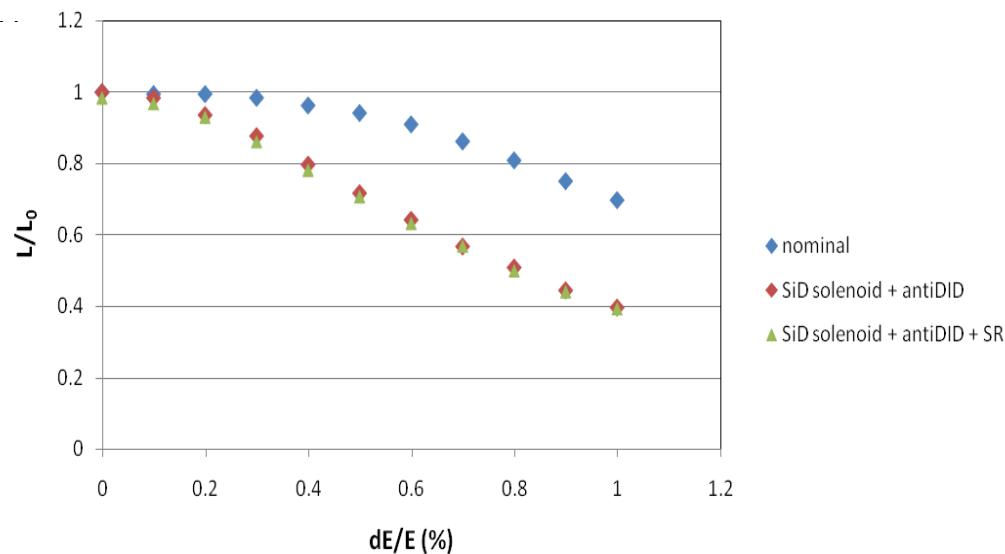
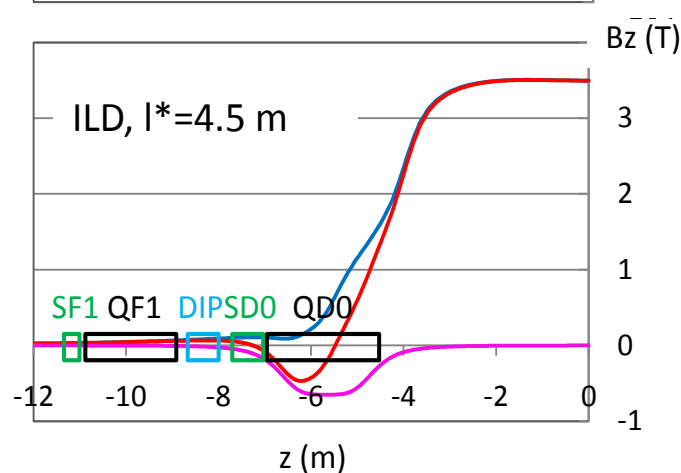
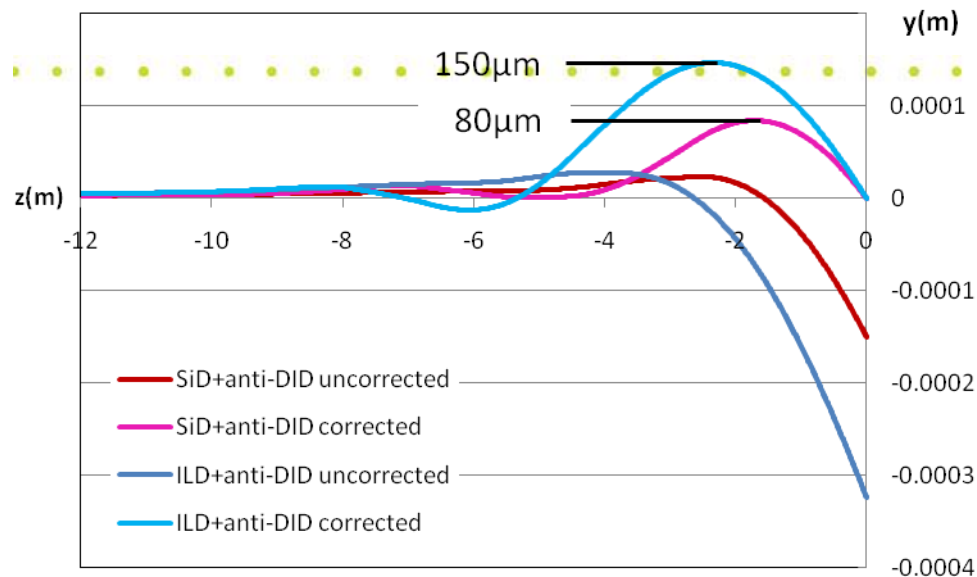
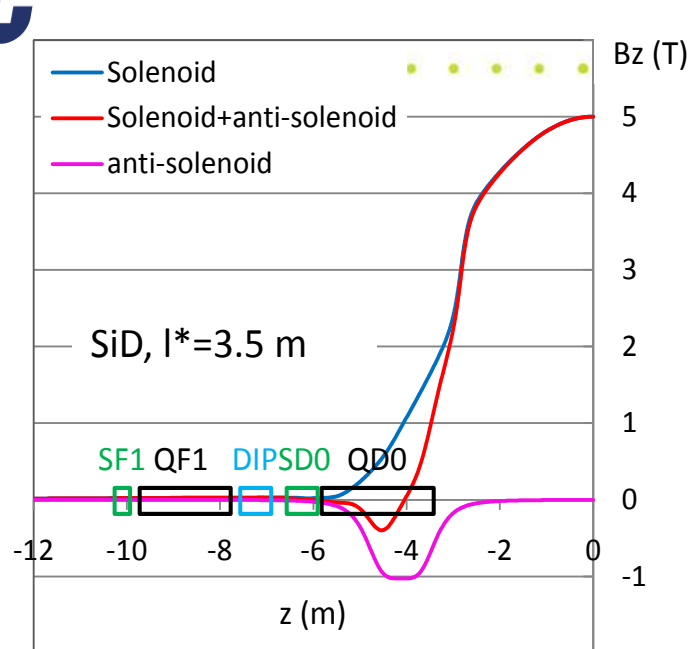
B. Dalena & G. Zamudio

| L*<br>[m] | prealignment<br>$[\mu\text{m}]$ | relative<br>success<br>[%] | absolute<br>success<br>[%] |
|-----------|---------------------------------|----------------------------|----------------------------|
| 3.5       | 10                              | 65                         | 87*                        |
| 4.3       | 10                              | 80                         | 100                        |
| 6         | 8                               | 80                         | 90                         |
| 8         | 2                               | 80                         | 46                         |

\* Recently improved by a better design and the use of knobs



# ILC : Compensation of beam size growth and vertical orbit at the IP







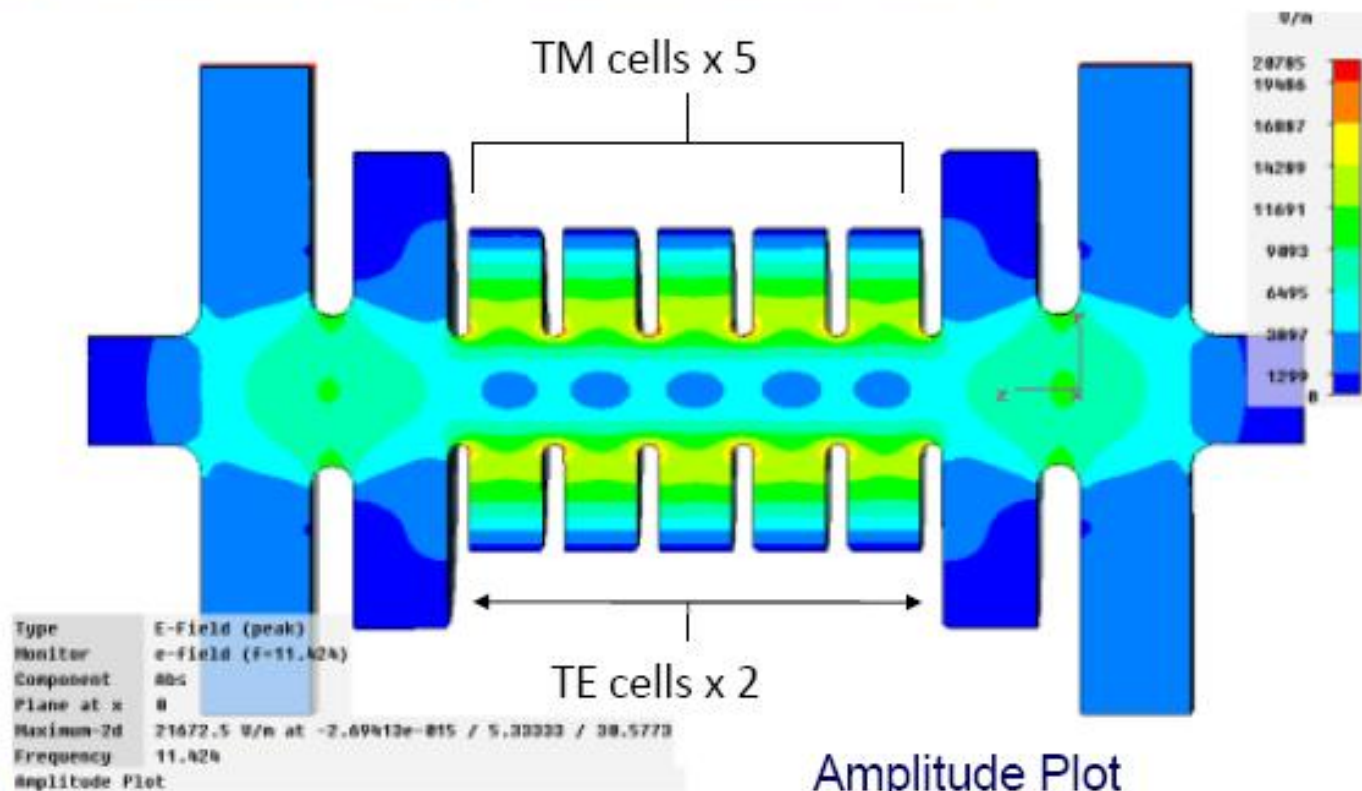
# Luminosity Loss due to incoherent synchrotron radiation

| Field Map                           | Bz [T] | Lumi loss [%] |
|-------------------------------------|--------|---------------|
| CLIC_SiD                            | 5      | ~14.0         |
| CLIC_SiD + Antisolens               | 5      | ~10.0         |
| CLIC_ILD                            | 4      | ~10.0         |
| CLIC_ILD + Antisolens               | 4      | ~10.0         |
| ILC_ILD at 3 TeV + AntiDiD          | 4      | ~25.0         |
| ILC_4 <sup>th</sup> at 3TeV concept | 3.5    | ~20.0         |

- Luminosity calculation by GUINEA-PIG
- CLIC half horizontal crossing angle 10 mrad
- $\Delta\sigma_y^* \propto (\mathbf{B}\theta_c\mathbf{L})^{5/2}$  P.Tenembaum et al., PRST-AB 6, 061001 (2003)
- CLIC-BDS budget: 20% luminosity loss

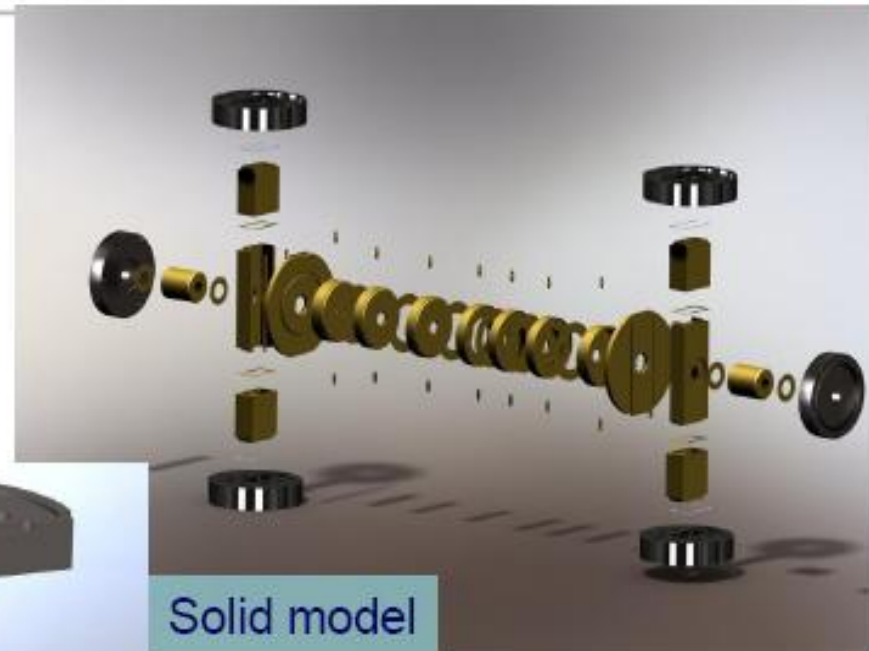
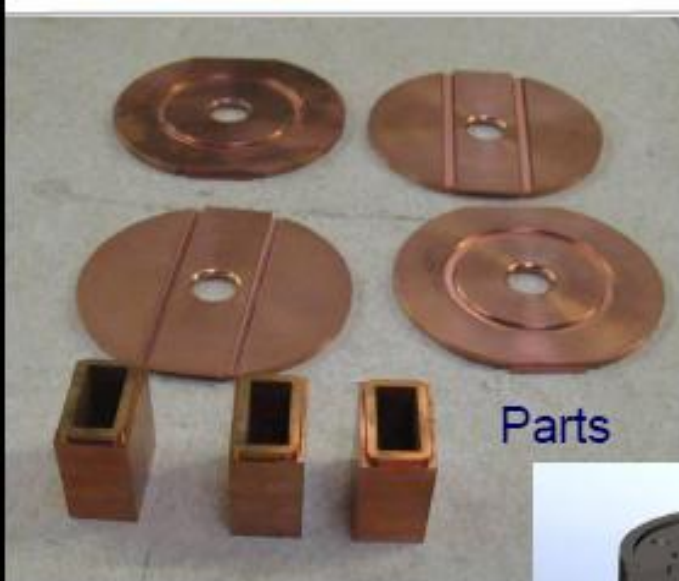


- To determine the maximum operating gradient for the CLIC crab cavity a special design of test cavity, compatible with the SLAC high power klystron and test stand is needed. It has been designed and is being manufactured.
- The mid cells operate at  $TM_{110}$  dipole mode for maximum axial field while the matching end cells at  $TE_{111}$  dipole mode so that axial field = 0





# Cavity Under Construction

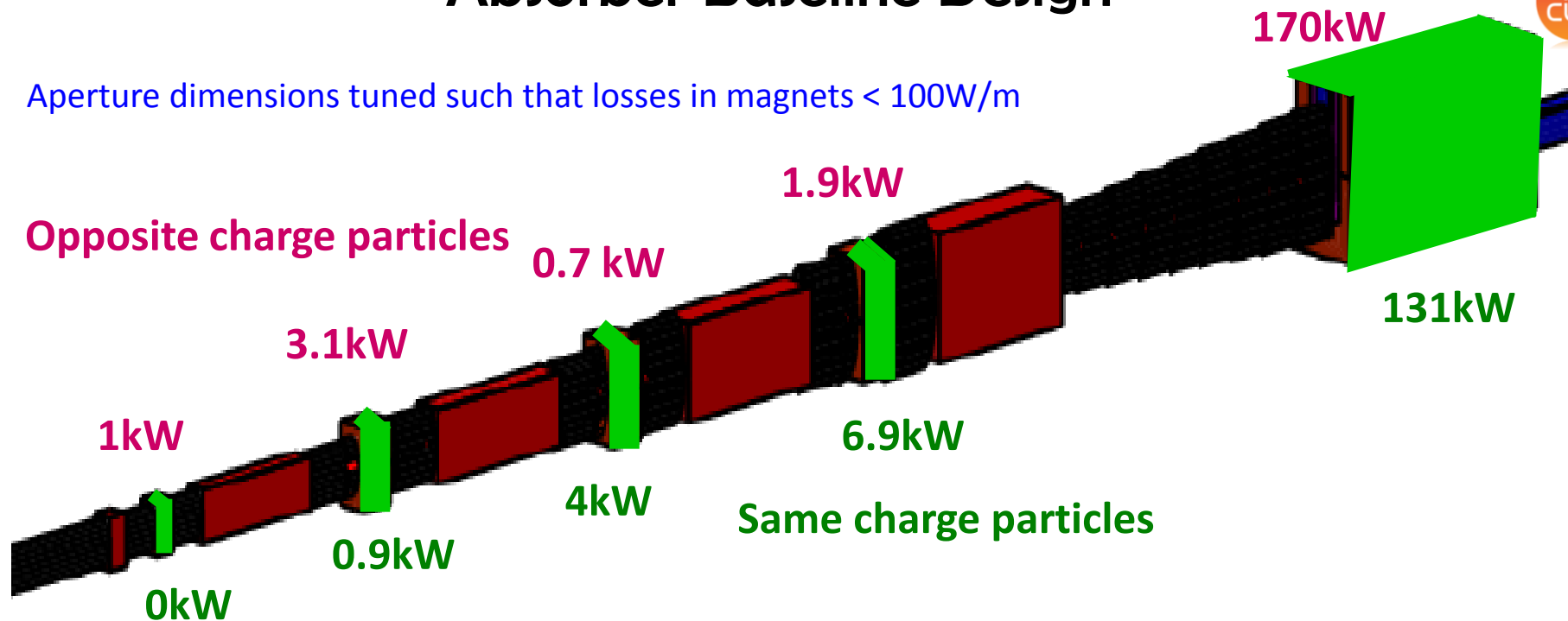


IWLC10



# Absorber Baseline Design

Aperture dimensions tuned such that losses in magnets  $< 100\text{W/m}$



**Magnet protection:**

**Carbon absorbers:**

Vertical apertures between 13cm and 100cm

**Intermediate dump (CNGS style):**

carbon based absorber, water cooled  
aluminum plates, iron jacket

3.15m x 1.7m x 6m

→ aperture: X=18cm, Y=86cm

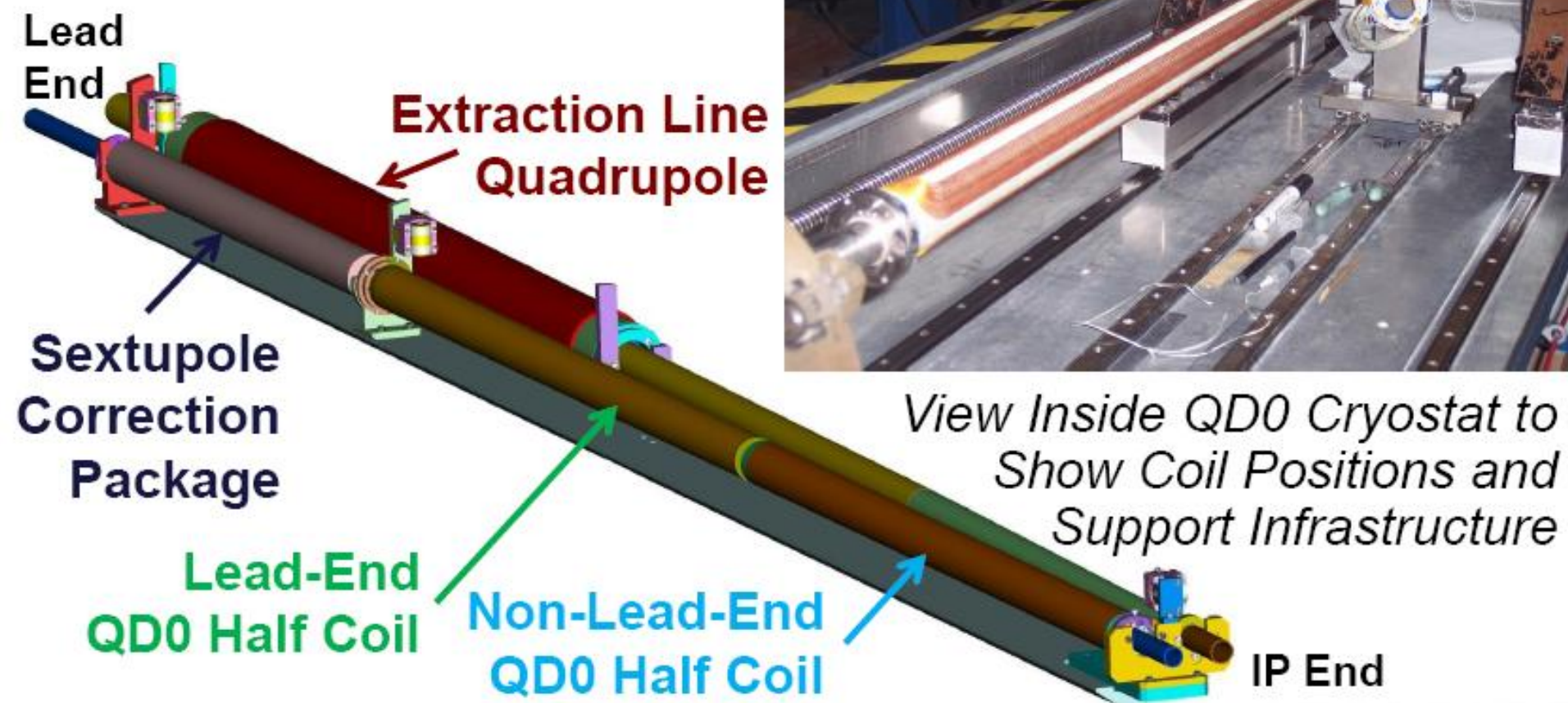
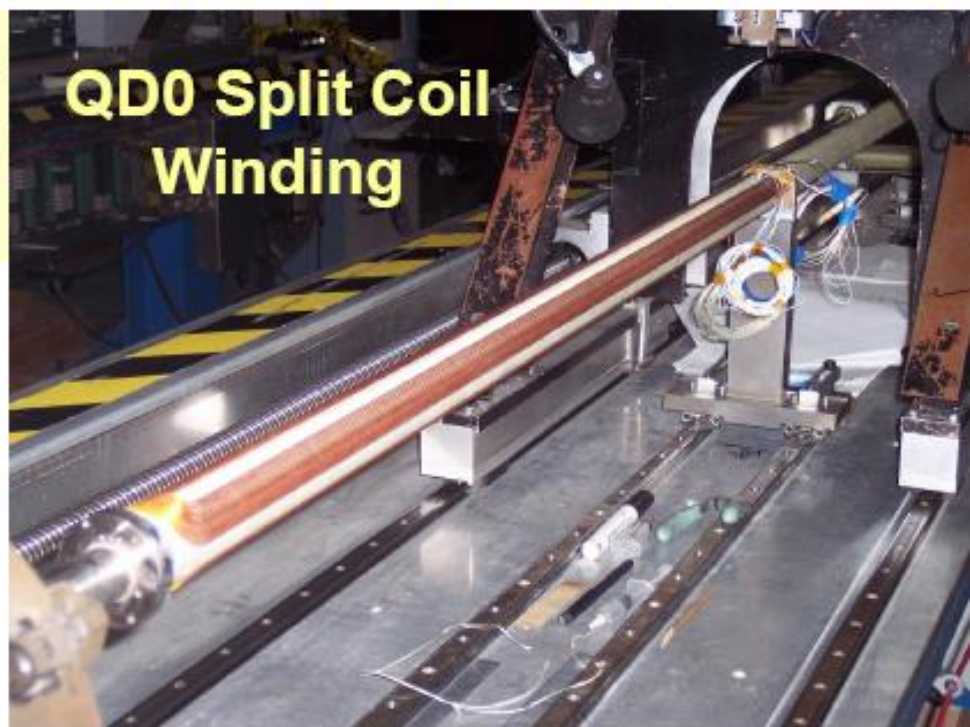
→ Non-trivial, but solutions for absorbers exist (see dumps in neutrino experiments: 4MW)





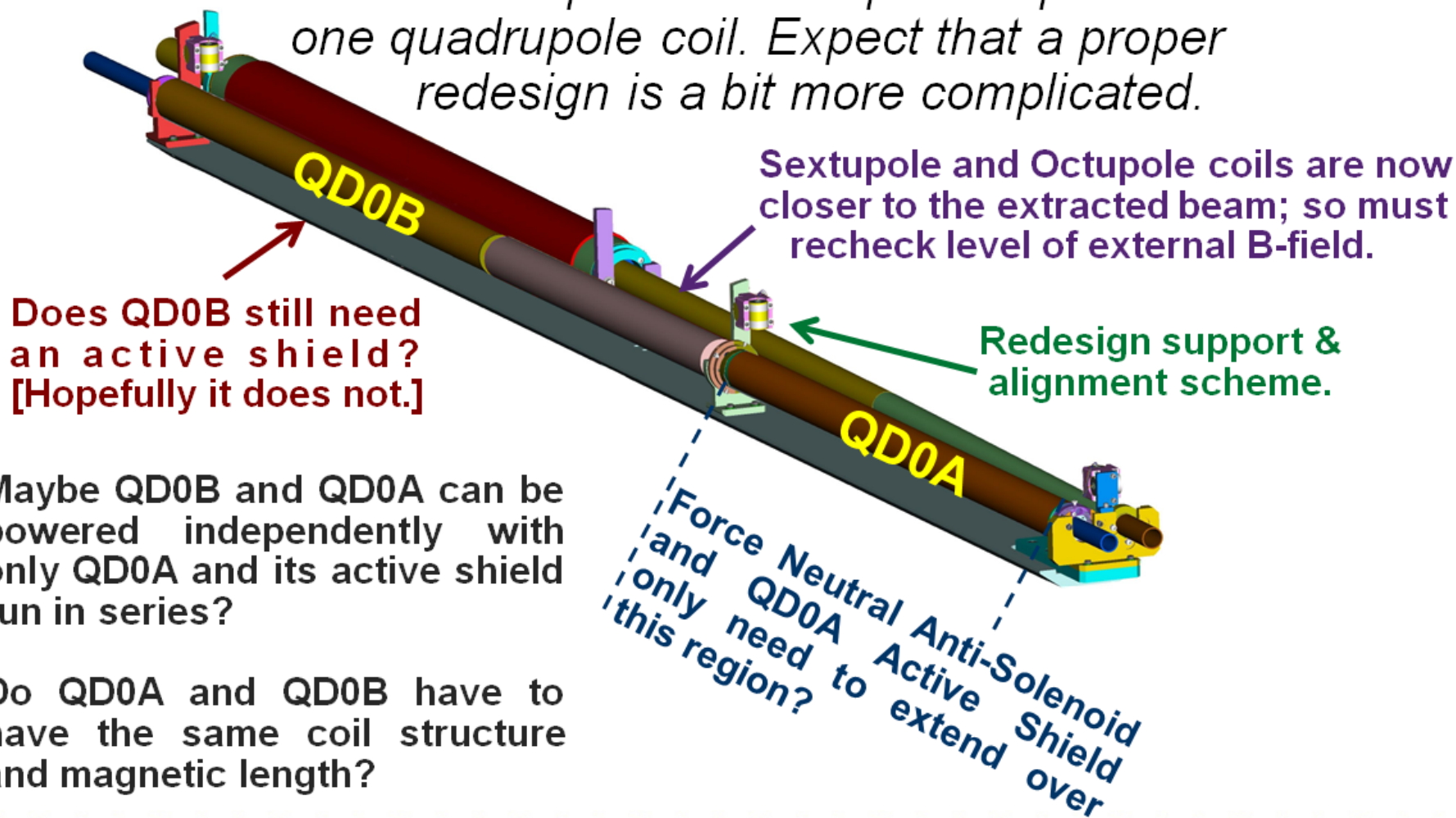
# QD0 Split Coil Winding Implementation

QD0 split coil variant may be useful for low-energy running as a Universal Final Focus.





*Here I took the CAD layout from slide #7 and did cut/paste to swap sextupole and one quadrupole coil. Expect that a proper redesign is a bit more complicated.*



Maybe QD0B and QD0A can be powered independently with only QD0A and its active shield run in series?

Do QD0A and QD0B have to have the same coil structure and magnetic length?



- A lot of progress and strong CLIC-ILC collaboration in the area of MDI, BDS and ATF2
  - Further opportunities for joint work arising
- A lot of attention and recent progress in push-pull system design
  - Vibration studies and measurements
  - Preparing quantitative process for selection of detector motion system
- ATF2 extremely valuable, a lot of lessons, real-life BDS experience, essential for low-beta for ILC & CLIC