

# TD18 post-mortem SEM observation: Findings, Questions and Answers

Markus Aicheler

13. Oct. 2010

STEP 1

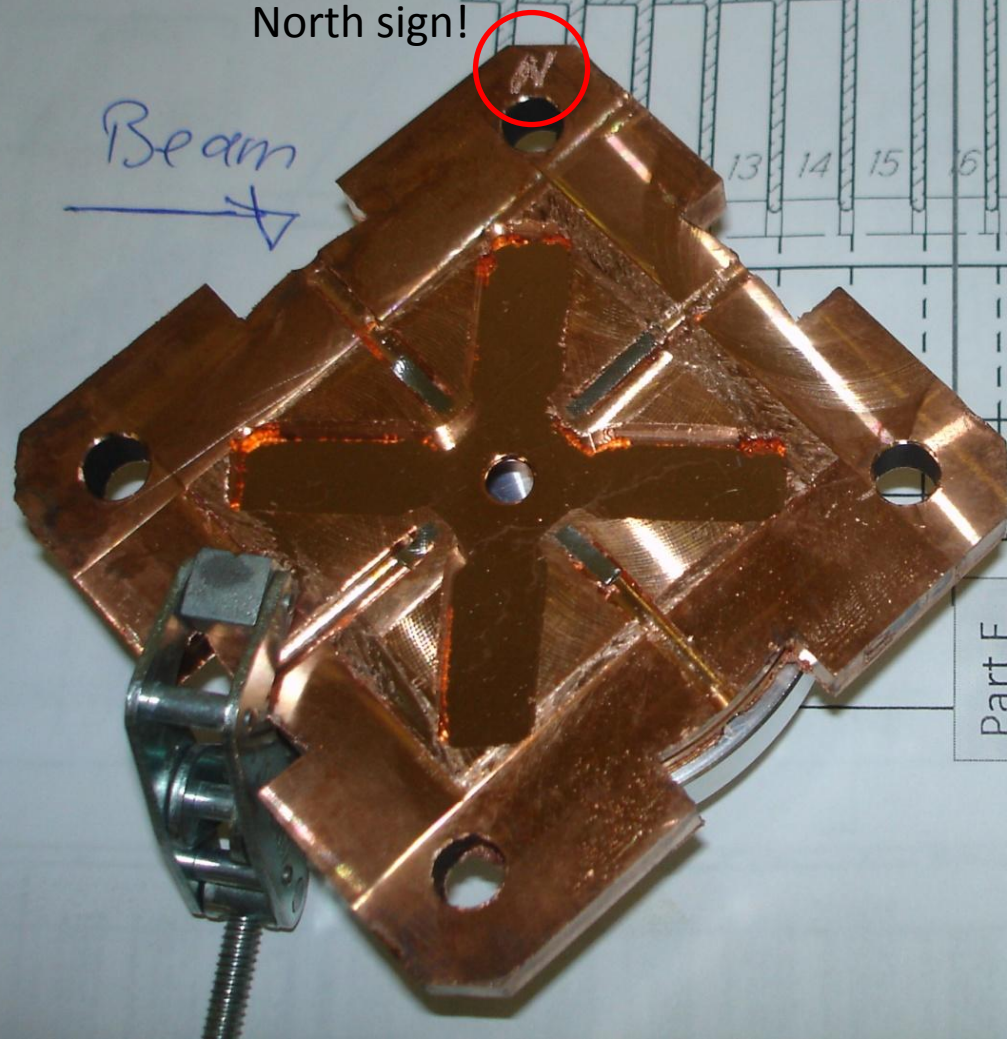
5 cuts: Iris shall be not damaged

Cut 5

Cut 1

North sign!

Beam  
→



13 14 15 16 17 18 19 20

22.843

5

7.14

R 2

Part E

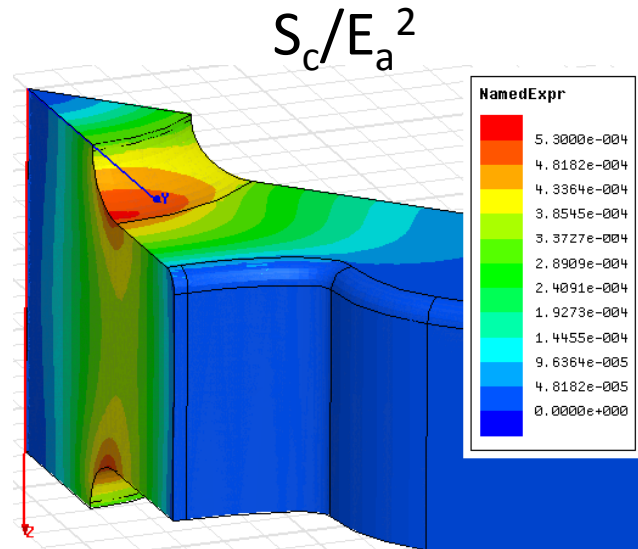
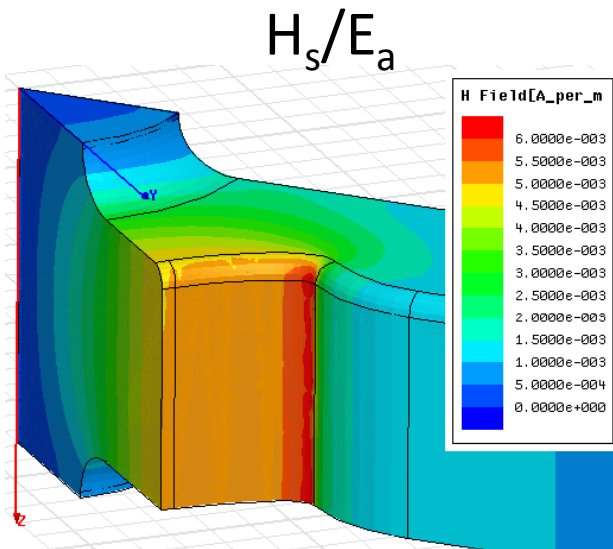
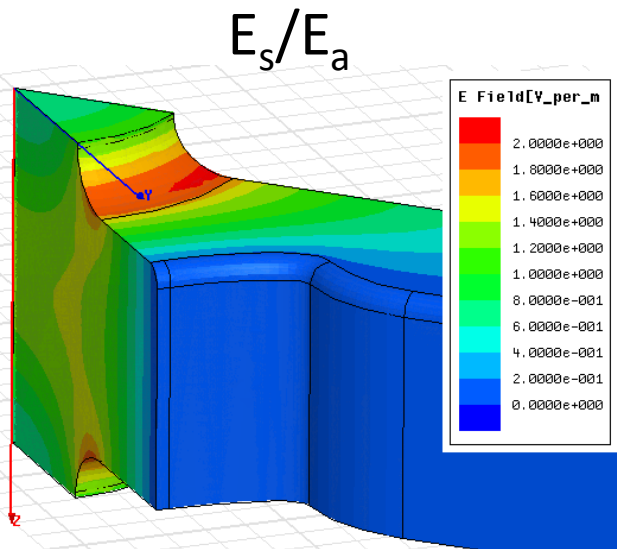
Part D

Part C

Part B

Part A

# First cell



a [mm]	4.06
d [mm]	2.794
e	1.21
f [GHz]	11.424
Q(Cu)	5100
vg/c [%]	2.23
r'/Q [LinacΩ/m]	10200
Es/Ea	2.0
Hs/Ea [mA/V]	6.0
Sc/Ea <sup>2</sup> [mA/V]	0.53

Courtesy of Alexej Grudiev

## **Strategy of the presentation:**

Part 1: Introduction and a little microscopic walk through “part B”

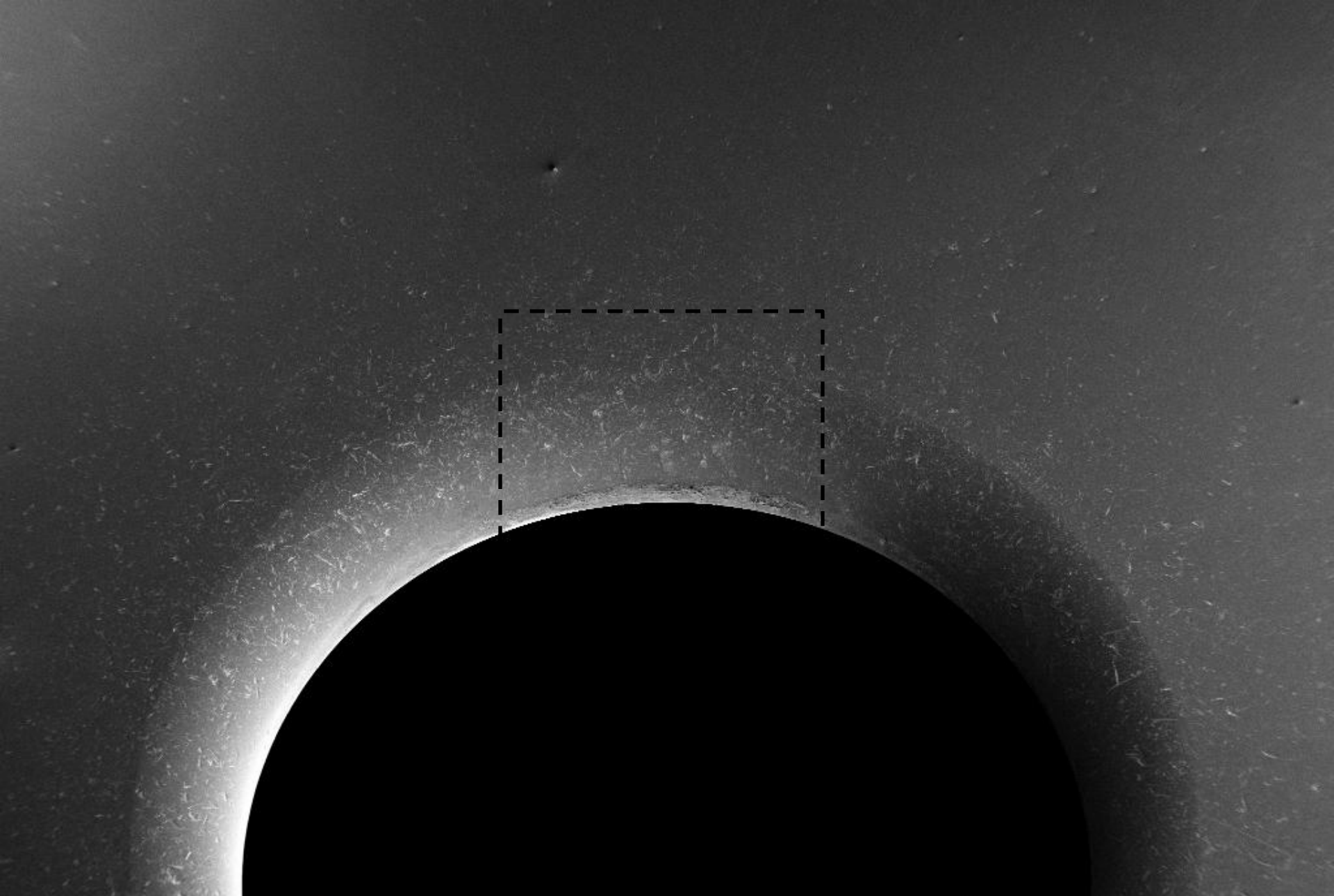
Part 2: An unexpected finding...

Part 3: Current observation method and next steps



Part B

Up-stream side - Iris north!



1 mm

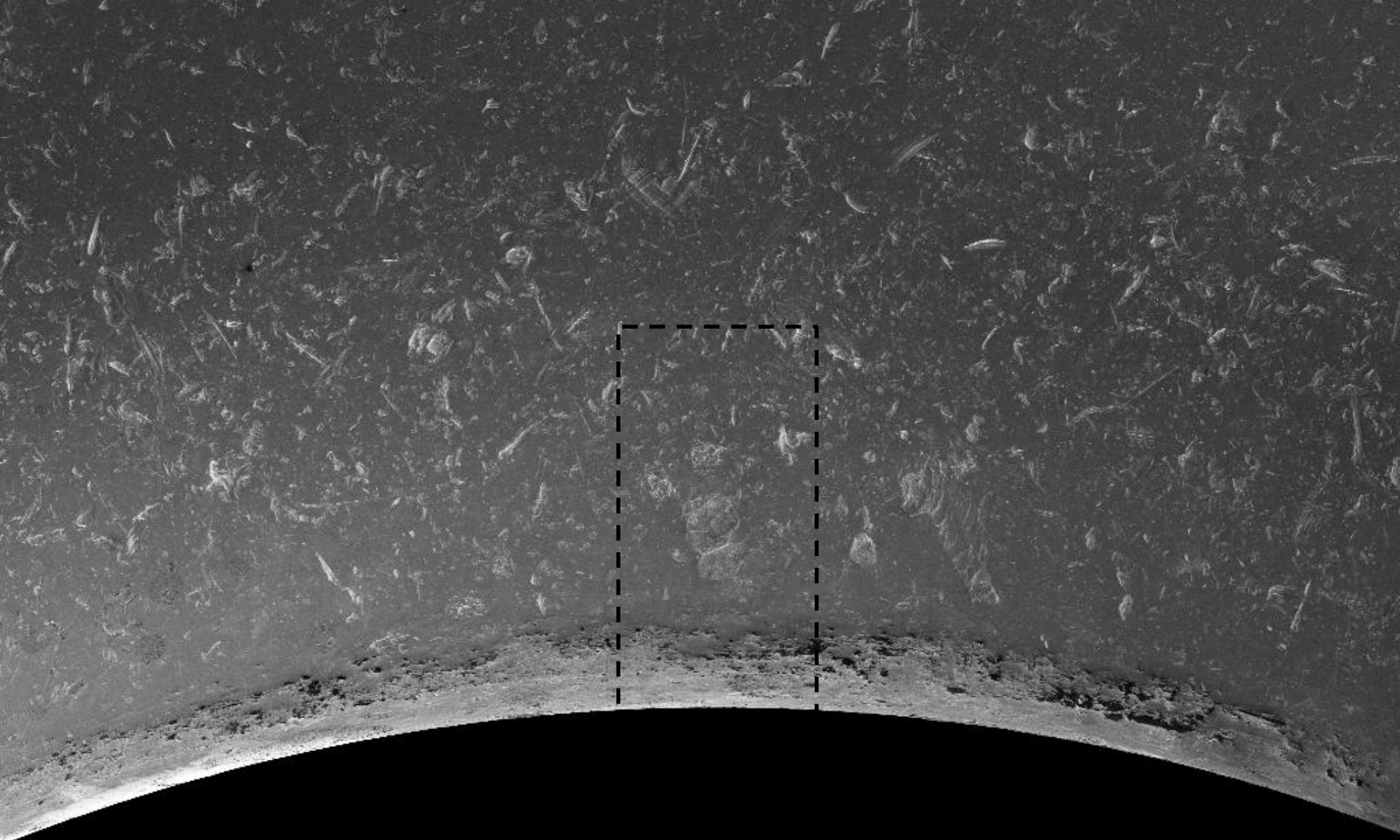


EHT = 5.00 kV  
WD = 29.4 mm  
Signal A = SE2

TD18 KEK-SLAC  
Part B Tilt 30°  
Up-Stream -- Iris N

Mag = 13 X  
Markus Aicheler  
Date :8 Sep 2010





100  $\mu\text{m}$



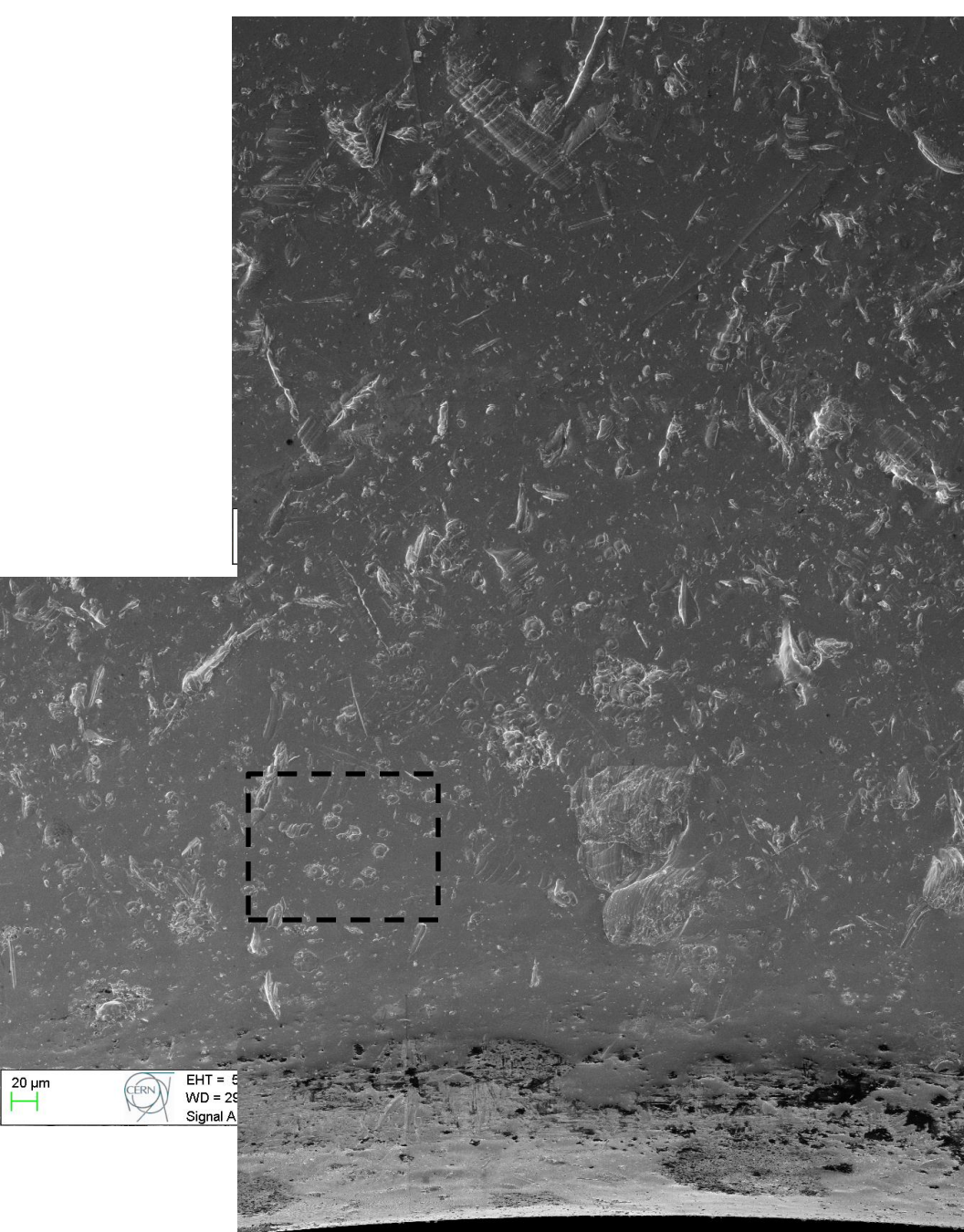
EHT = 5.00 kV  
WD = 29.4 mm  
Signal A = SE2

TD18 KEK-SLAC  
Part B Tilt 30°  
Up-Stream -- Iris N

Mag = 50 X  
Markus Aicheler  
Date :8 Sep 2010







20  $\mu$ m  
EHT = 5.00 kV  
WD = 29.4 mm  
Signal A = SE2



20  $\mu$ m

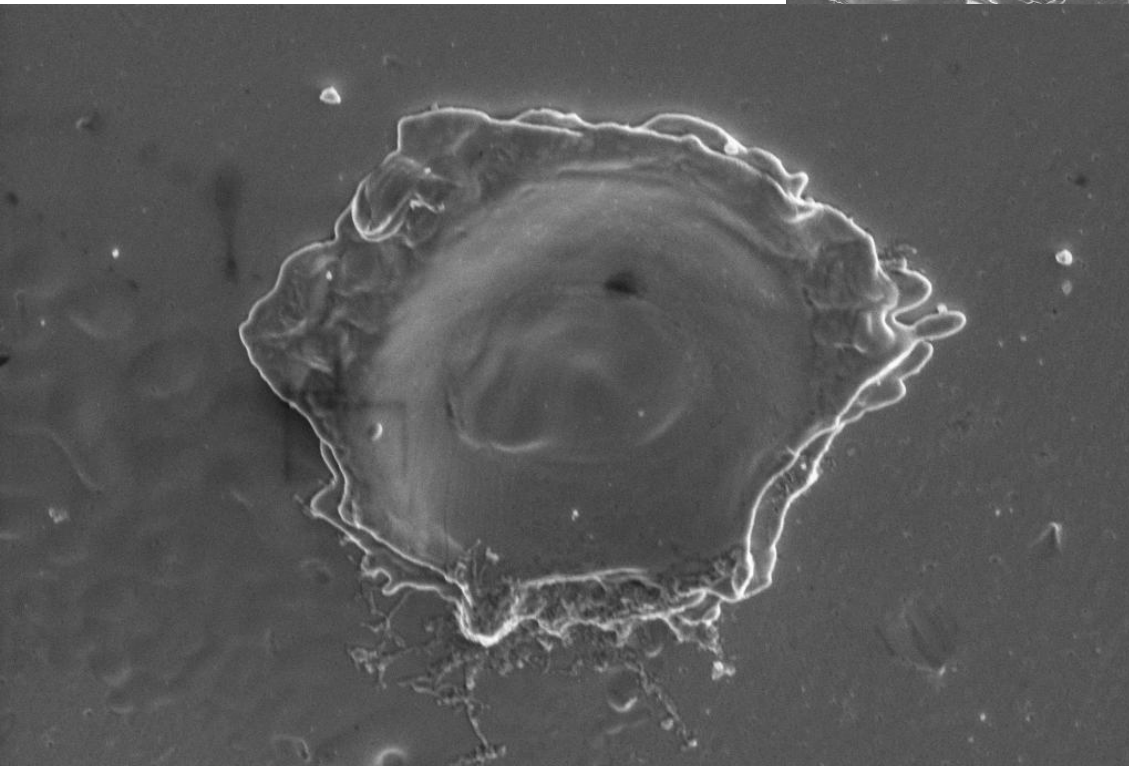
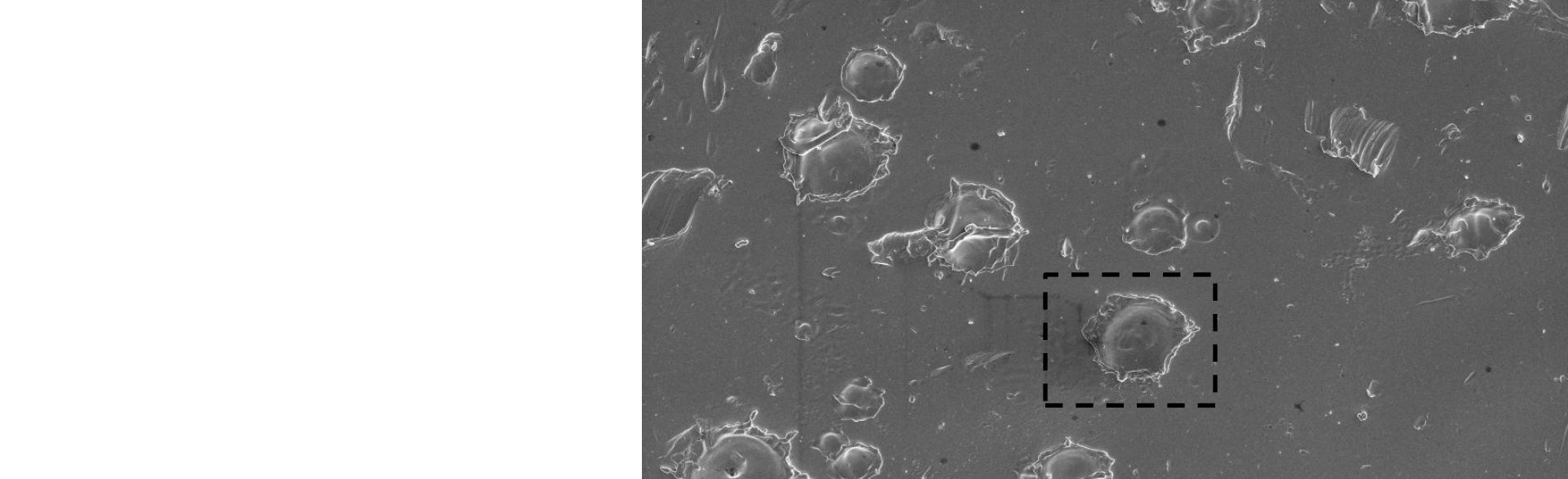


EHT = 5.00 kV  
WD = 29.4 mm  
Signal A = SE2

TD18 KEK-SLAC  
Part B Tilt 30°  
Up-Stream - Iris N

Mag = 200 X  
Markus Aicheler  
Date : 8 Sep 2010





5.00 kV  
29.0 mm  
A = SE2

TD18 KEK-SLAC  
Part B Tilt 30°  
Up-Stream -- Iris N

Mag = 1.00 K X  
Markus Aicheler  
Date :8 Sep 2010



1  $\mu$ m



EHT = 5.00 kV  
WD = 29.0 mm  
Signal A = SE2

TD18 KEK-SLAC  
Part B Tilt 30°  
Up-Stream -- Iris N

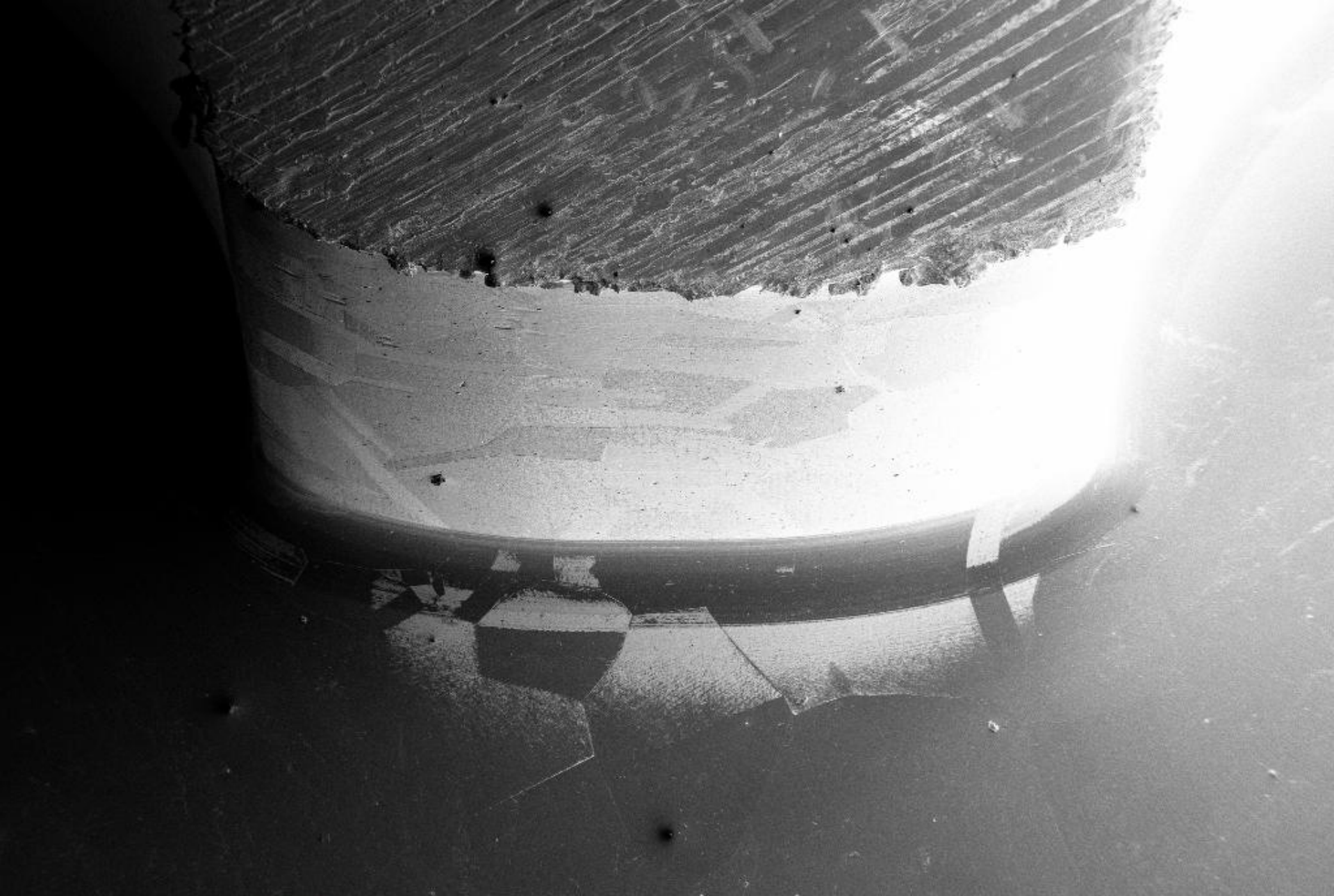
Mag = 5.00 K X  
Markus Aicheler  
Date :8 Sep 2010





Part B

Up-stream side - Cell Wall north-west!



1 mm



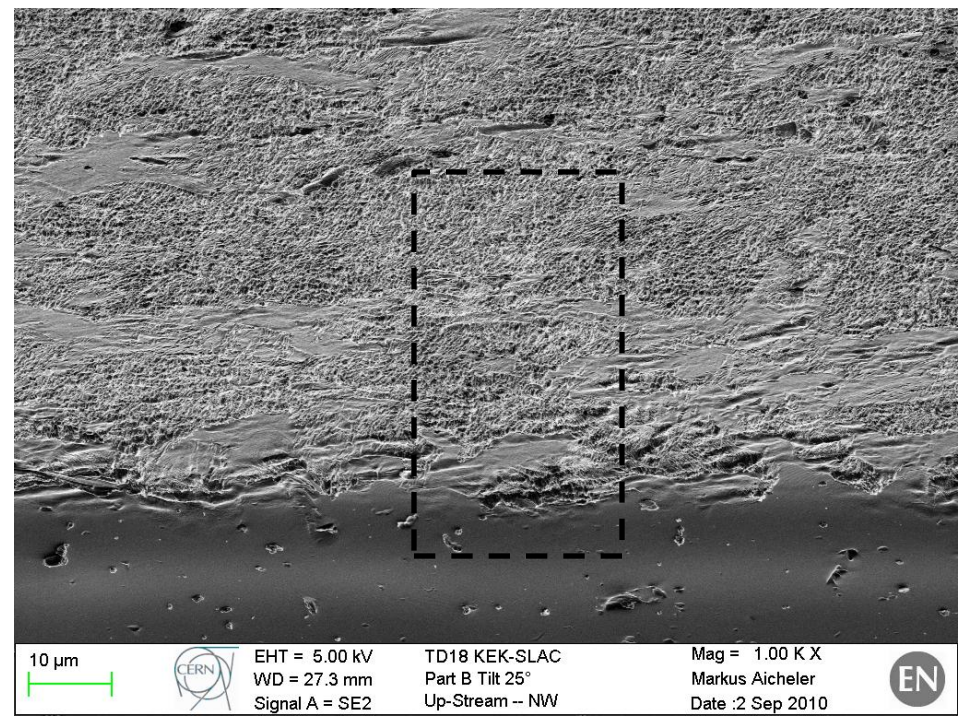
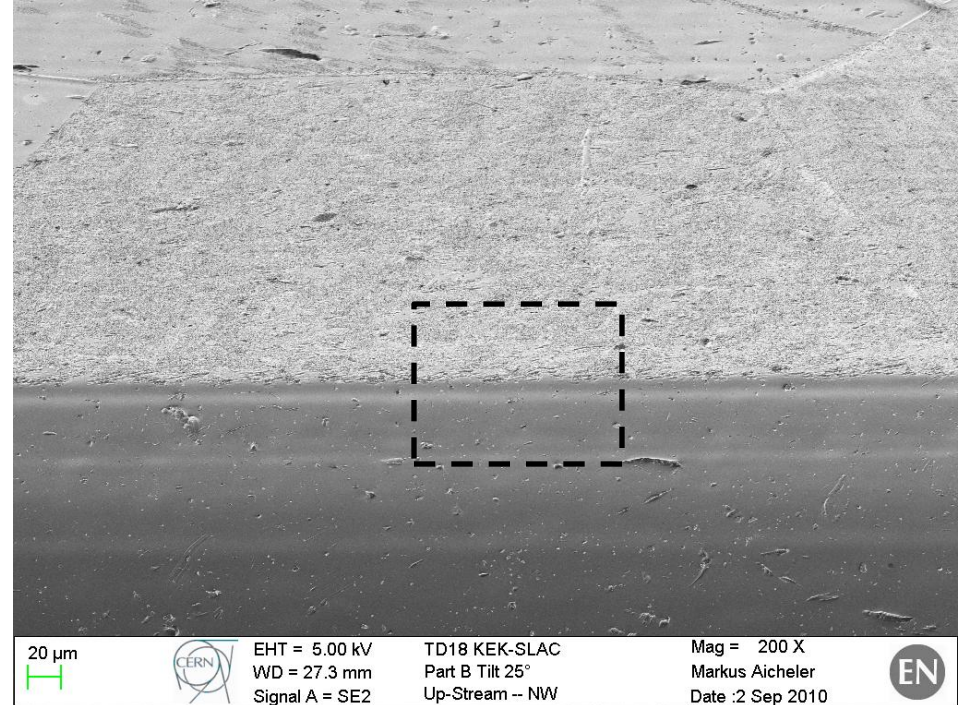
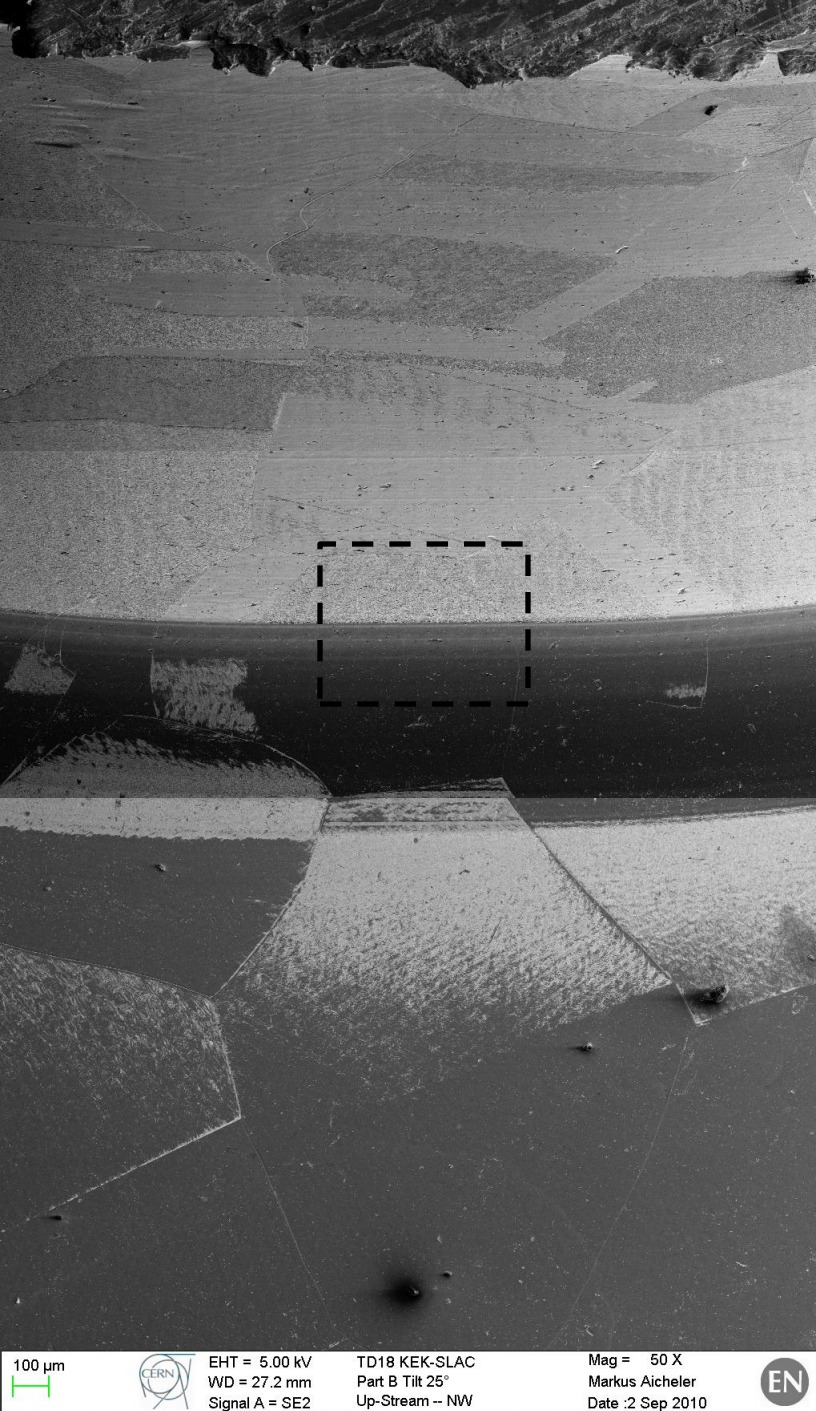
EHT = 5.00 kV  
WD = 25.9 mm  
Signal A = SE2

TD18 KEK-SLAC  
Part B Tilt 25°  
Up-Stream -- NW

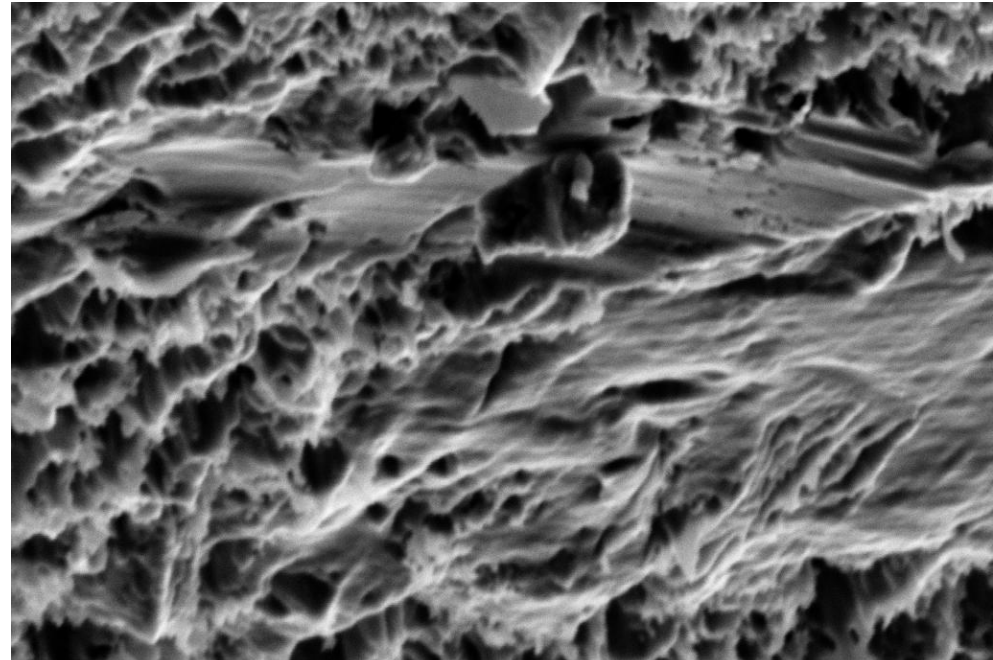
Mag = 14 X  
Markus Aicheler  
Date :2 Sep 2010



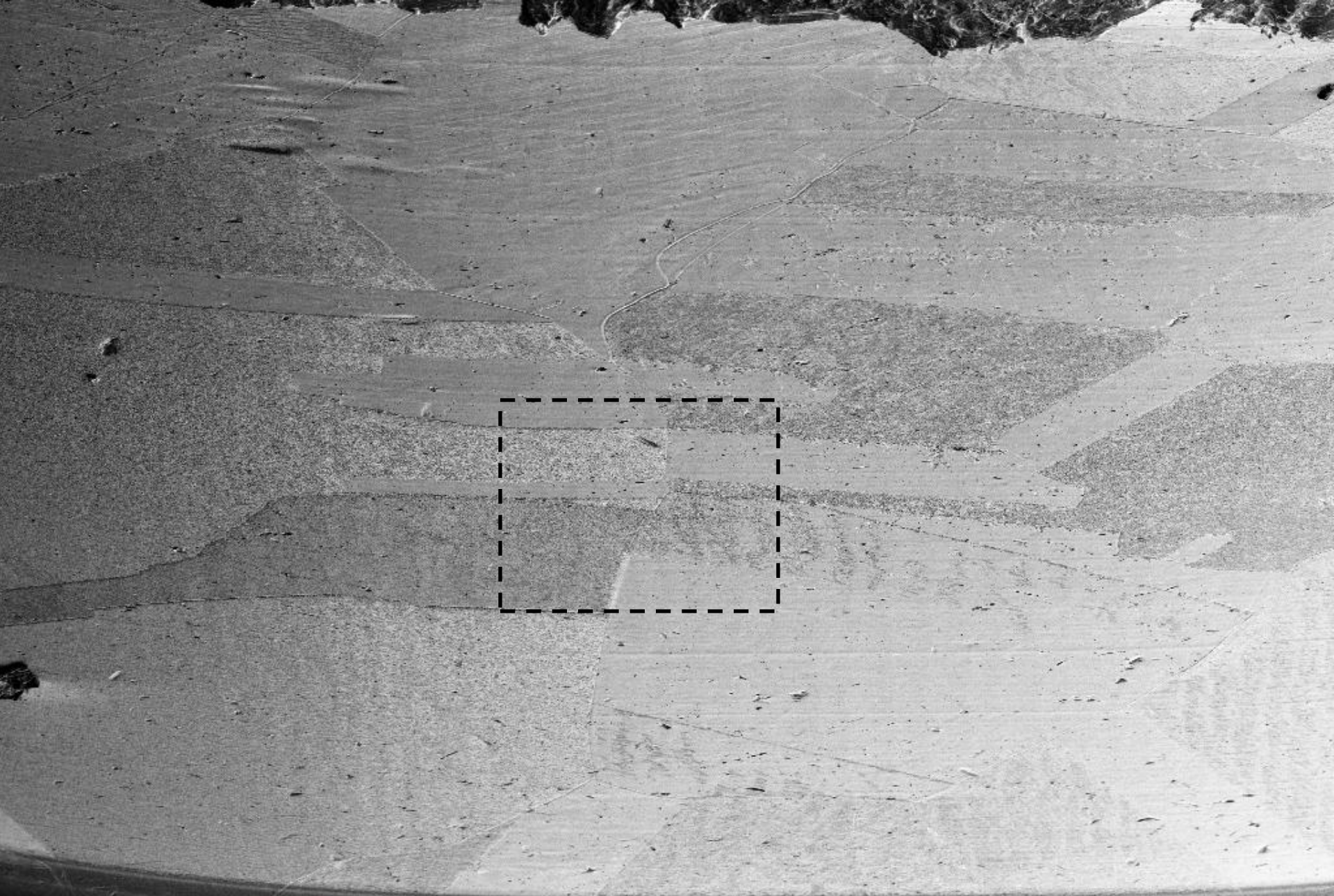












100  $\mu\text{m}$



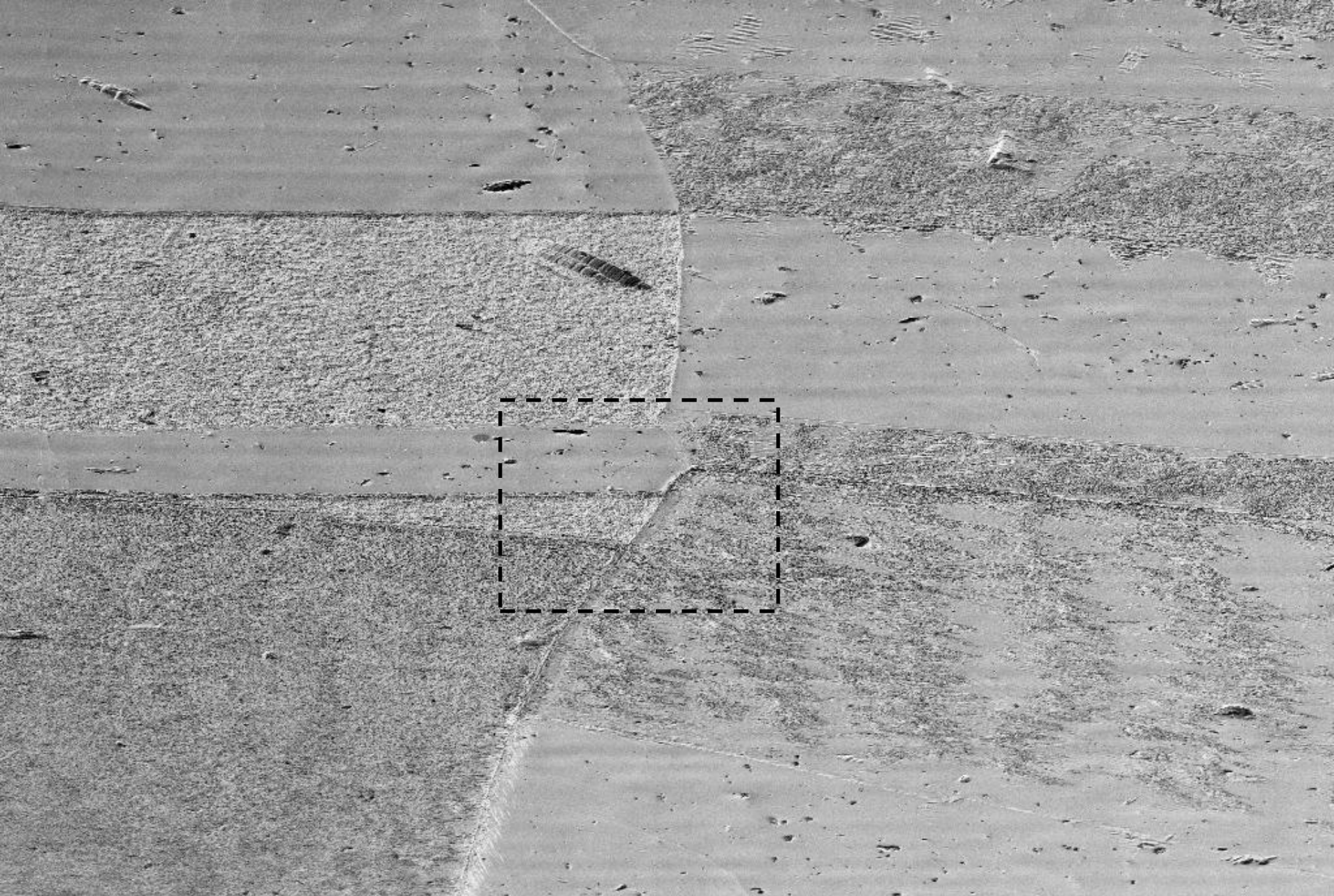
EHT = 5.00 kV  
WD = 25.6 mm  
Signal A = SE2

TD18 KEK-SLAC  
Part B Tilt 25°  
Up-Stream -- NW

Mag = 50 X  
Markus Aicheler  
Date :2 Sep 2010







20  $\mu\text{m}$



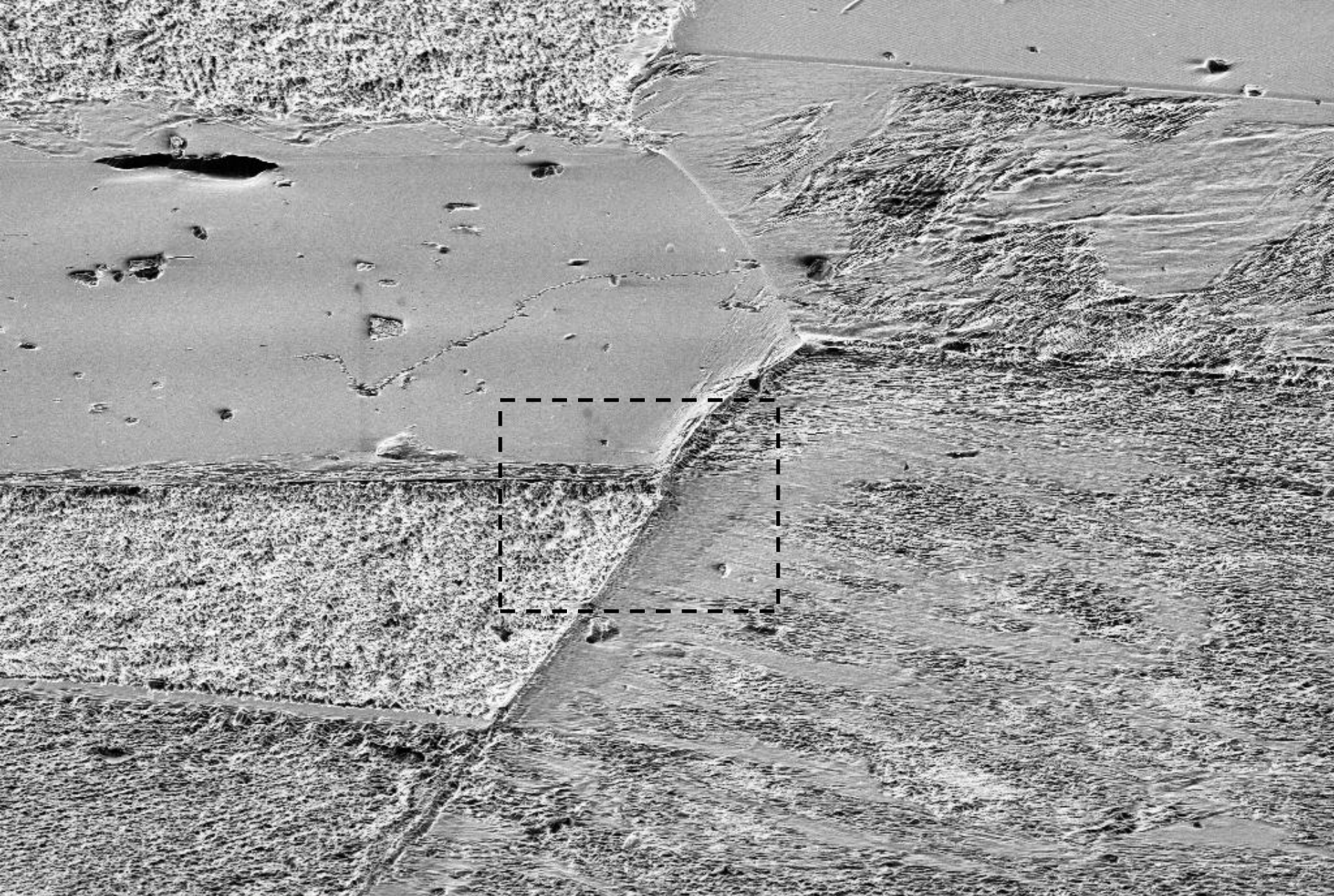
EHT = 5.00 kV  
WD = 25.6 mm  
Signal A = SE2

TD18 KEK-SLAC  
Part B Tilt 25°  
Up-Stream -- NW

Mag = 200 X  
Markus Aicheler  
Date :2 Sep 2010







10  $\mu\text{m}$



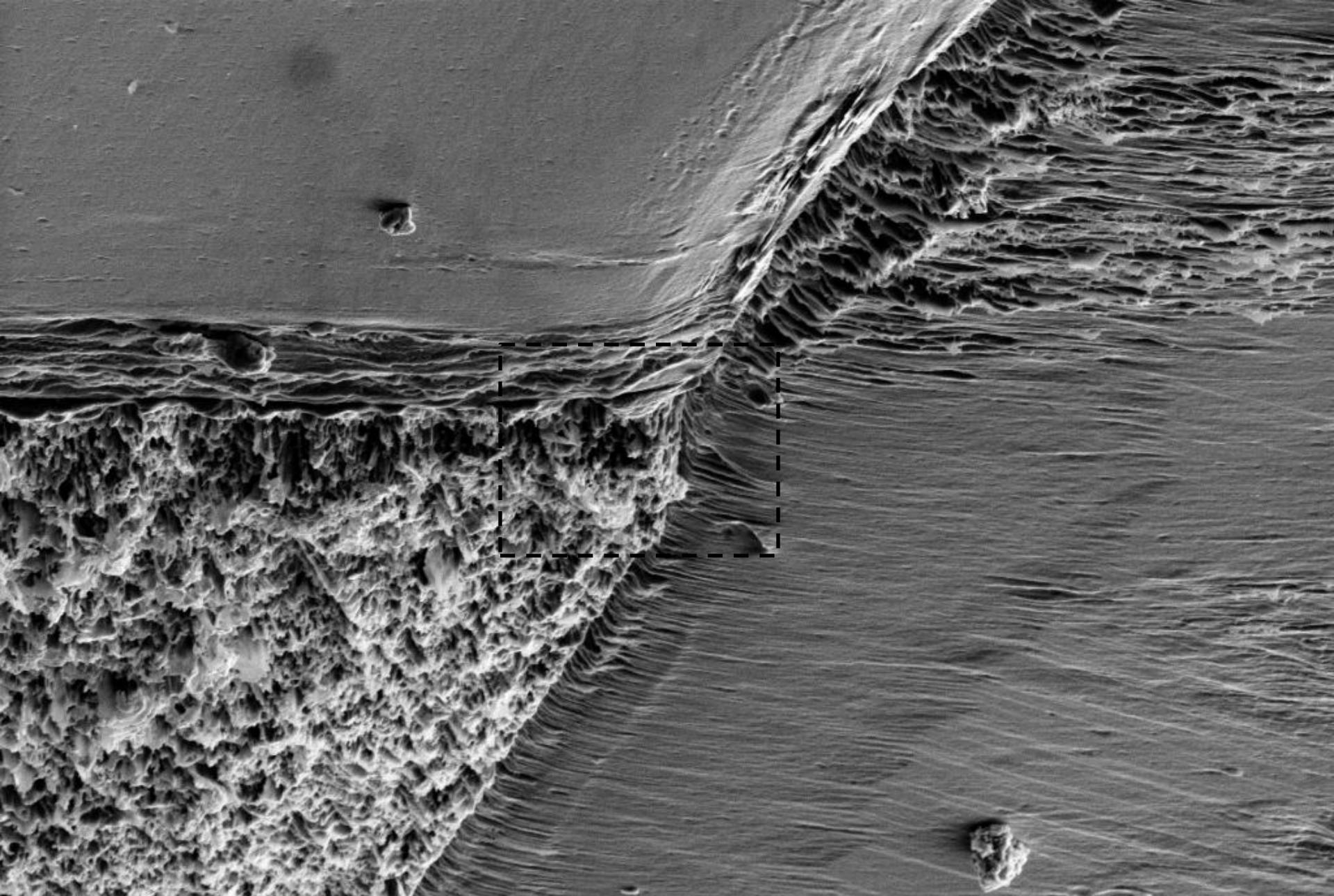
EHT = 5.00 kV  
WD = 25.6 mm  
Signal A = SE2

TD18 KEK-SLAC  
Part B Tilt 25°  
Up-Stream -- NW

Mag = 1.00 K X  
Markus Aicheler  
Date :2 Sep 2010







1  $\mu\text{m}$

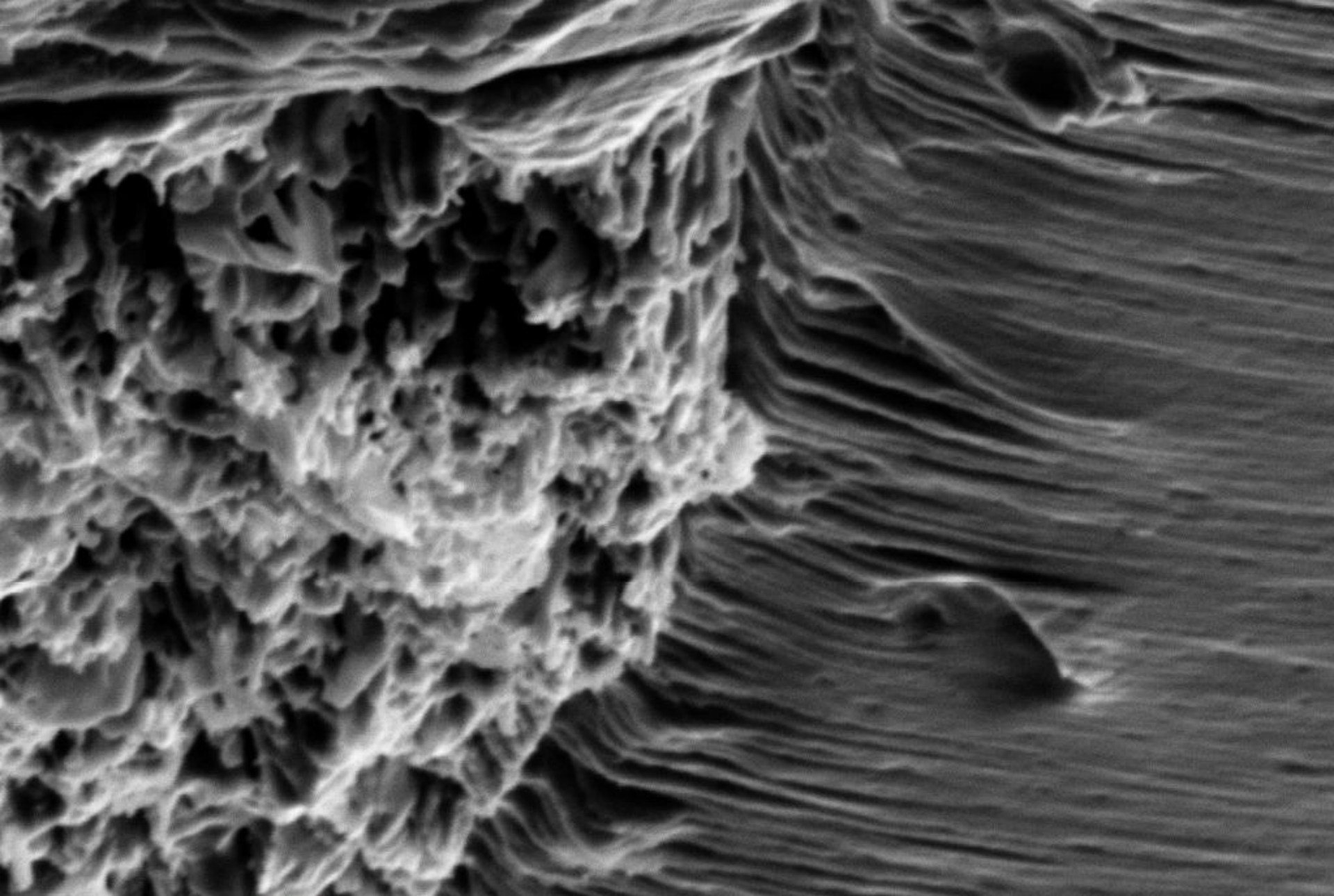


EHT = 5.00 kV  
WD = 25.6 mm  
Signal A = SE2

TD18 KEK-SLAC  
Part B Tilt 25°  
Up-Stream -- NW

Mag = 5.00 K X  
Markus Aicheler  
Date :2 Sep 2010





200 nm



EHT = 5.00 kV  
WD = 25.6 mm  
Signal A = SE2

TD18 KEK-SLAC  
Part B Tilt 25°  
Up-Stream -- NW

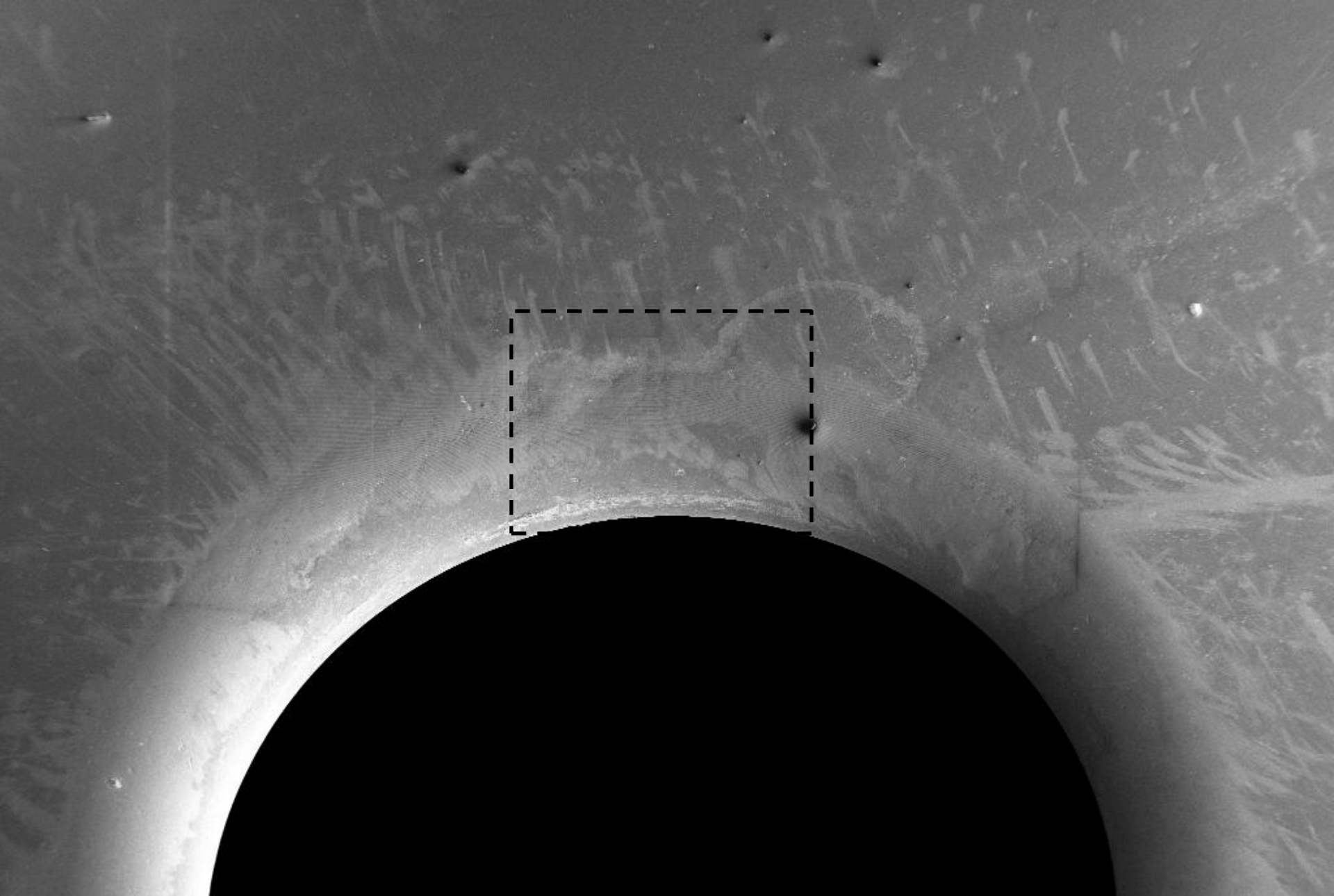
Mag = 20.00 K X  
Markus Aicheler  
Date :2 Sep 2010



Part B

Down-stream side - Iris north!





1 mm

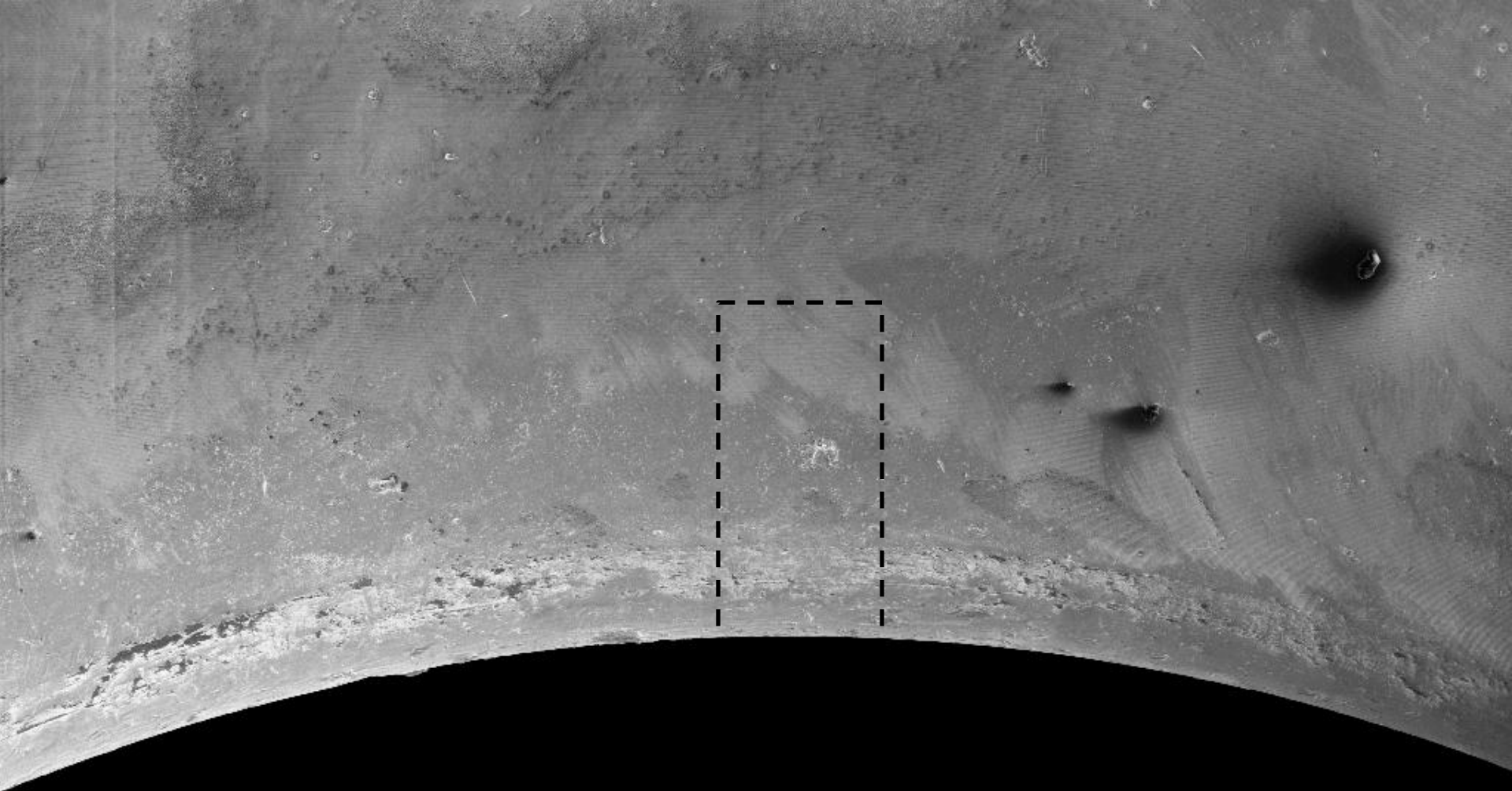


EHT = 5.00 kV  
WD = 26.7 mm  
Signal A = SE2

TD18 KEK-SLAC  
Part B Tilt 30°  
Down-Stream -- Iris N

Mag = 14 X  
Markus Aicheler  
Date :8 Sep 2010





100  $\mu\text{m}$



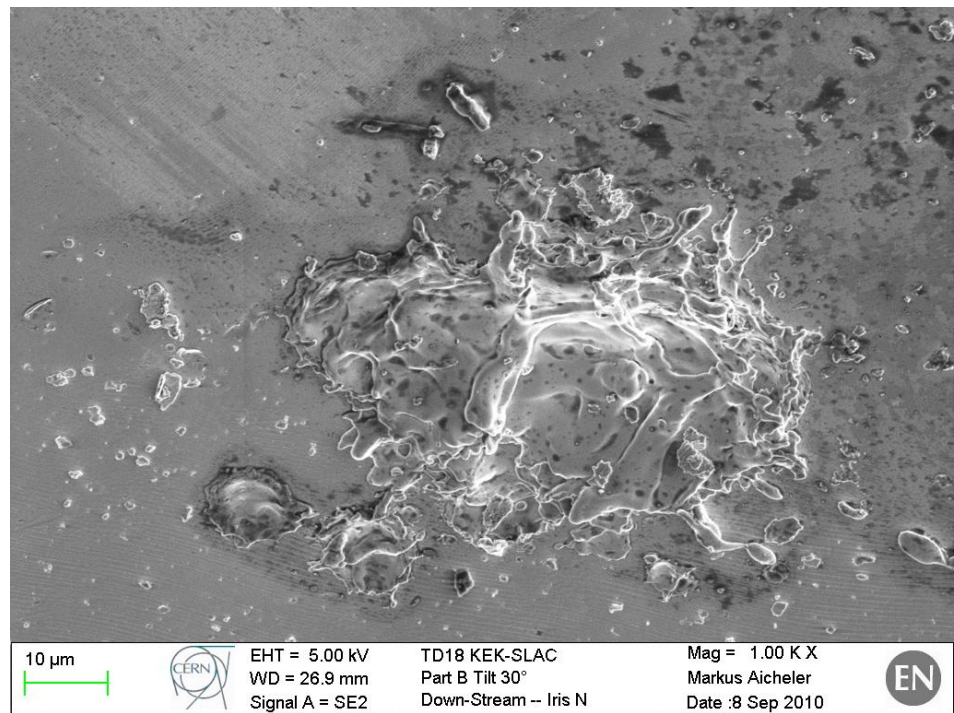
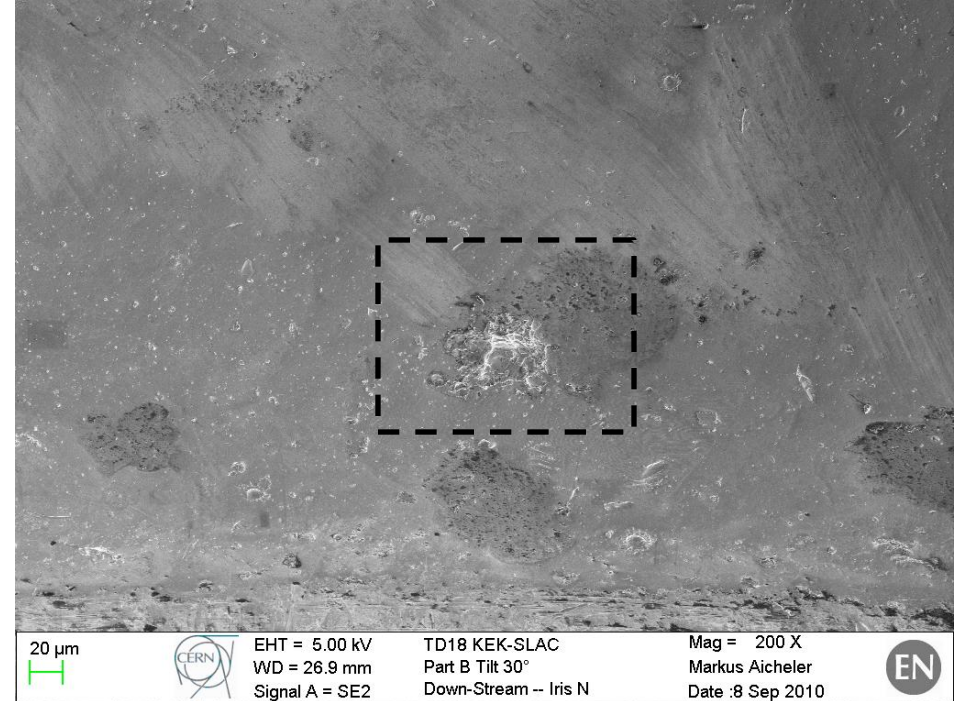
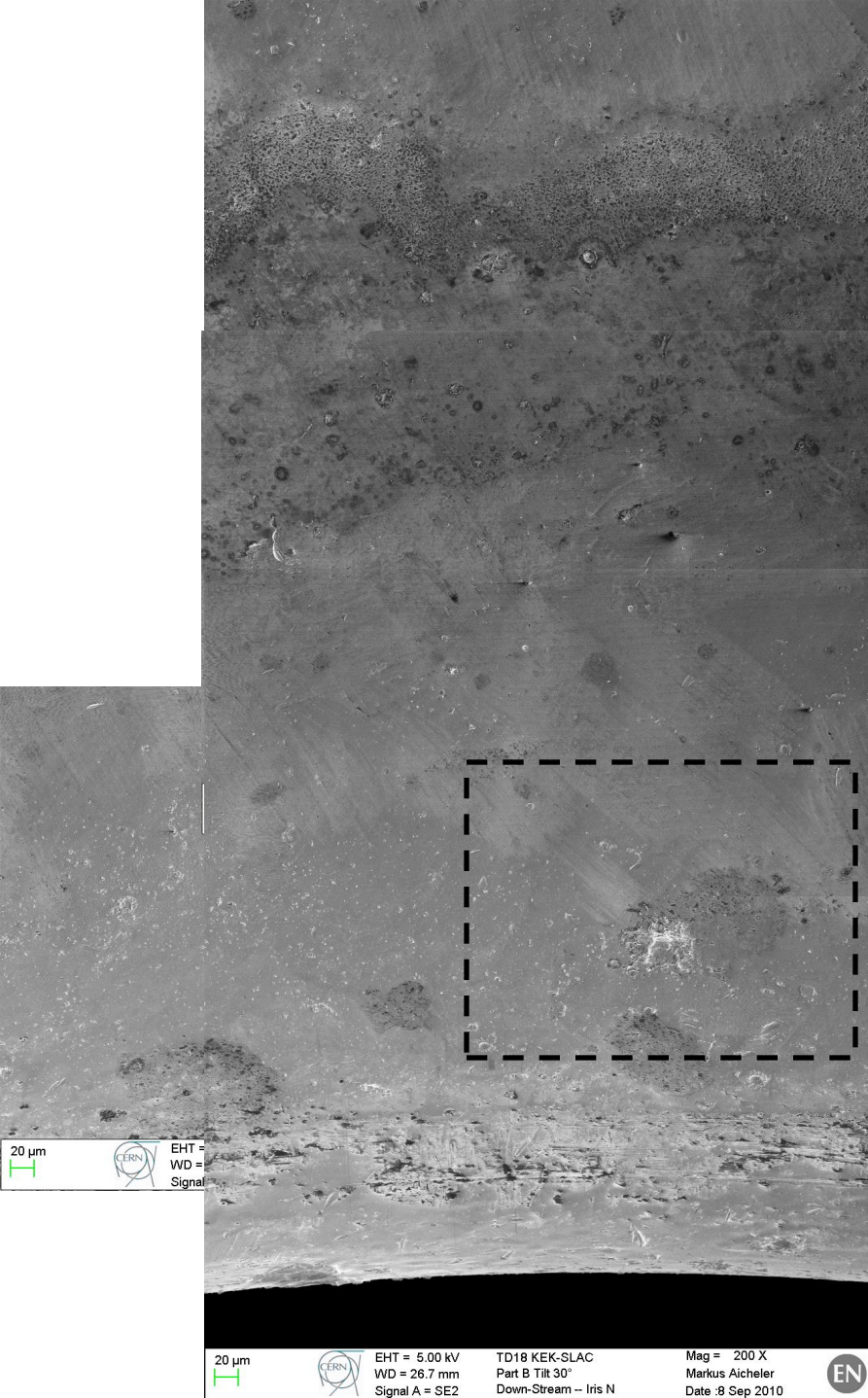
EHT = 5.00 kV  
WD = 26.7 mm  
Signal A = SE2

TD18 KEK-SLAC  
Part B Tilt 30°  
Down-Stream -- Iris N

Mag = 50 X  
Markus Aicheler  
Date :8 Sep 2010

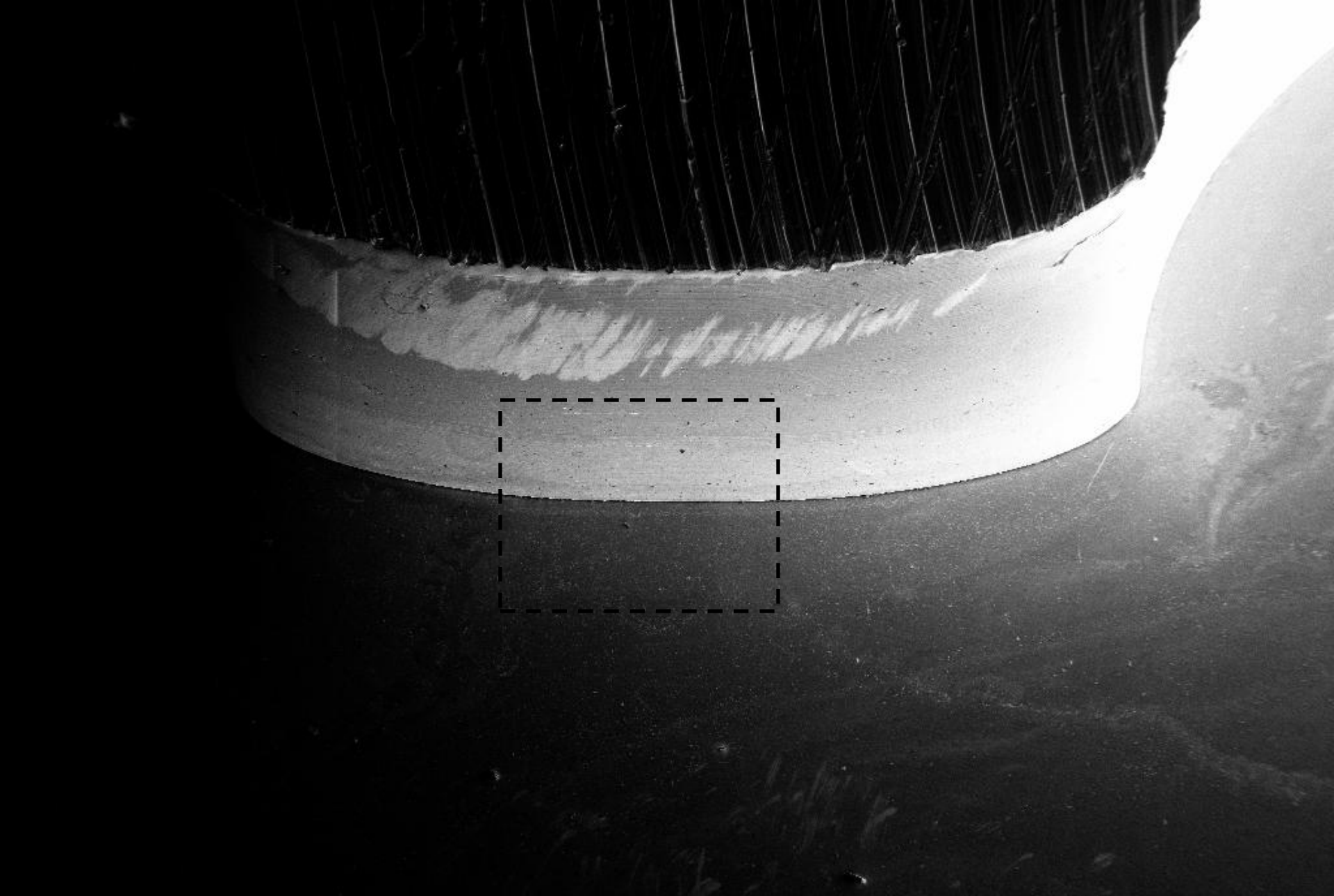






Part B

Down-stream side – Cell Wall north-west!



1 mm



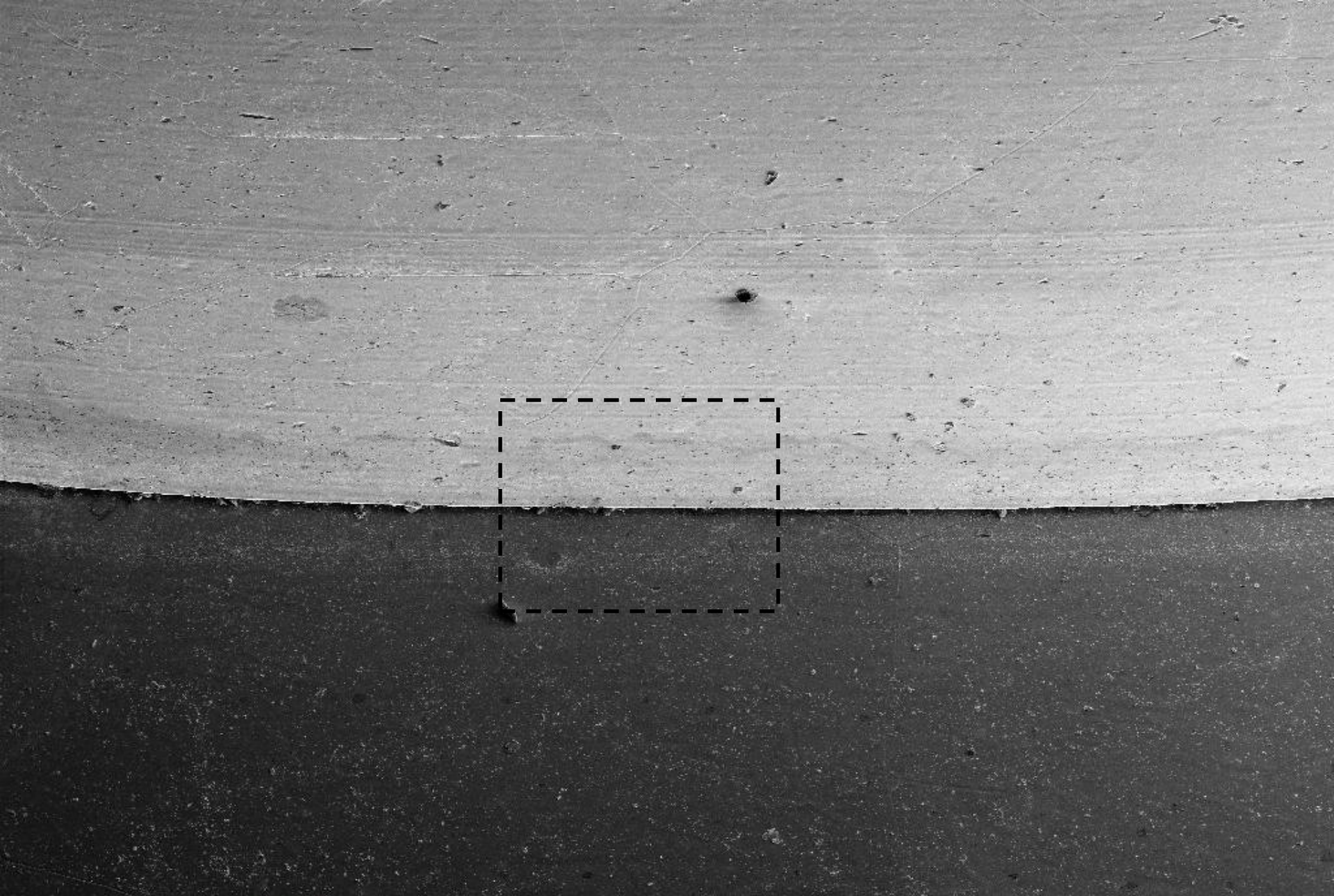
EHT = 5.00 kV  
WD = 30.3 mm  
Signal A = SE2

TD18 KEK-SLAC  
Part B Tilt 30°  
Down-Stream -- Wall NW

Mag = 12 X  
Markus Aicheler  
Date :8 Sep 2010







100  $\mu\text{m}$



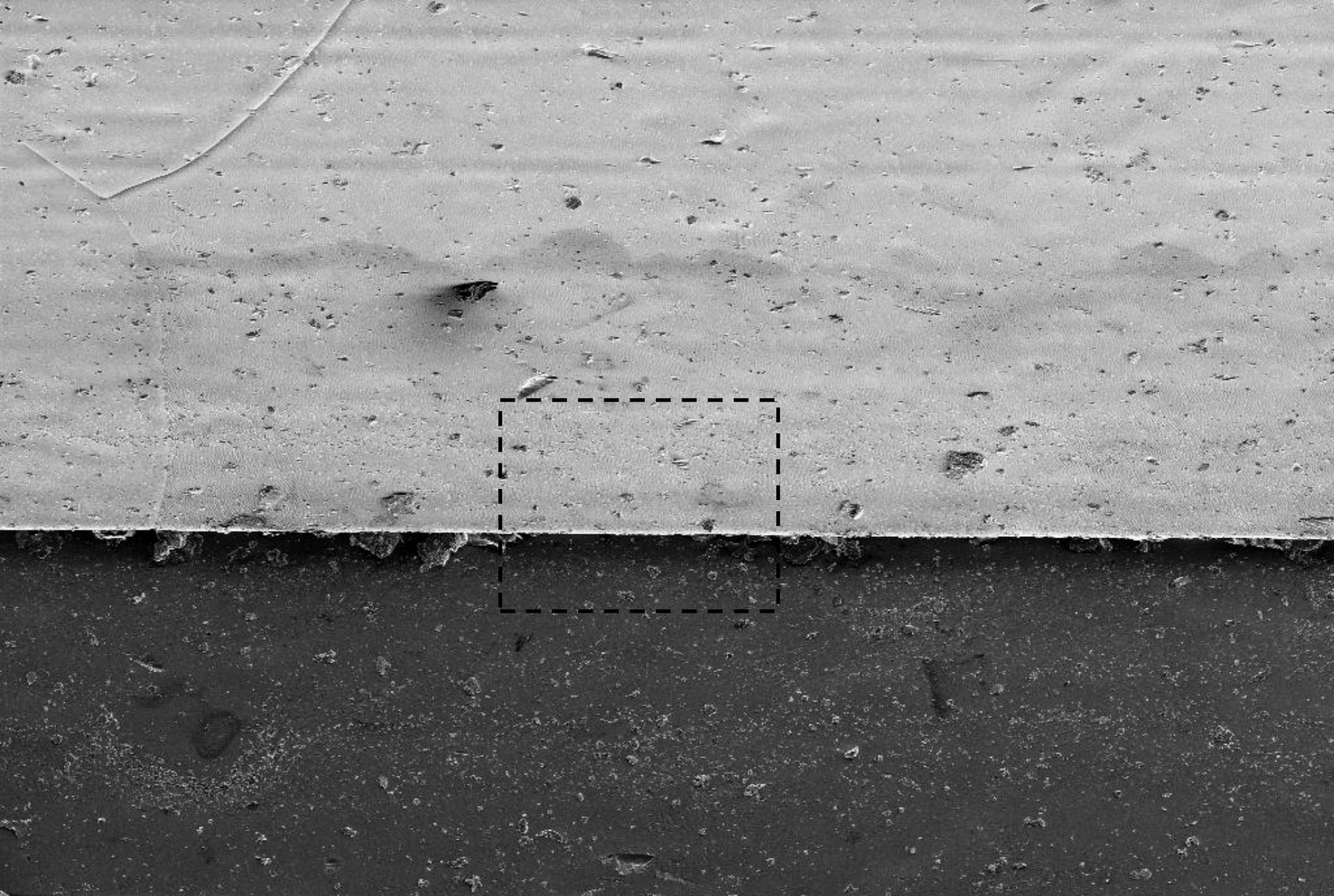
EHT = 5.00 kV  
WD = 30.3 mm  
Signal A = SE2

TD18 KEK-SLAC  
Part B Tilt 30°  
Down-Stream -- Wall NW

Mag = 50 X  
Markus Aicheler  
Date :8 Sep 2010







20  $\mu\text{m}$



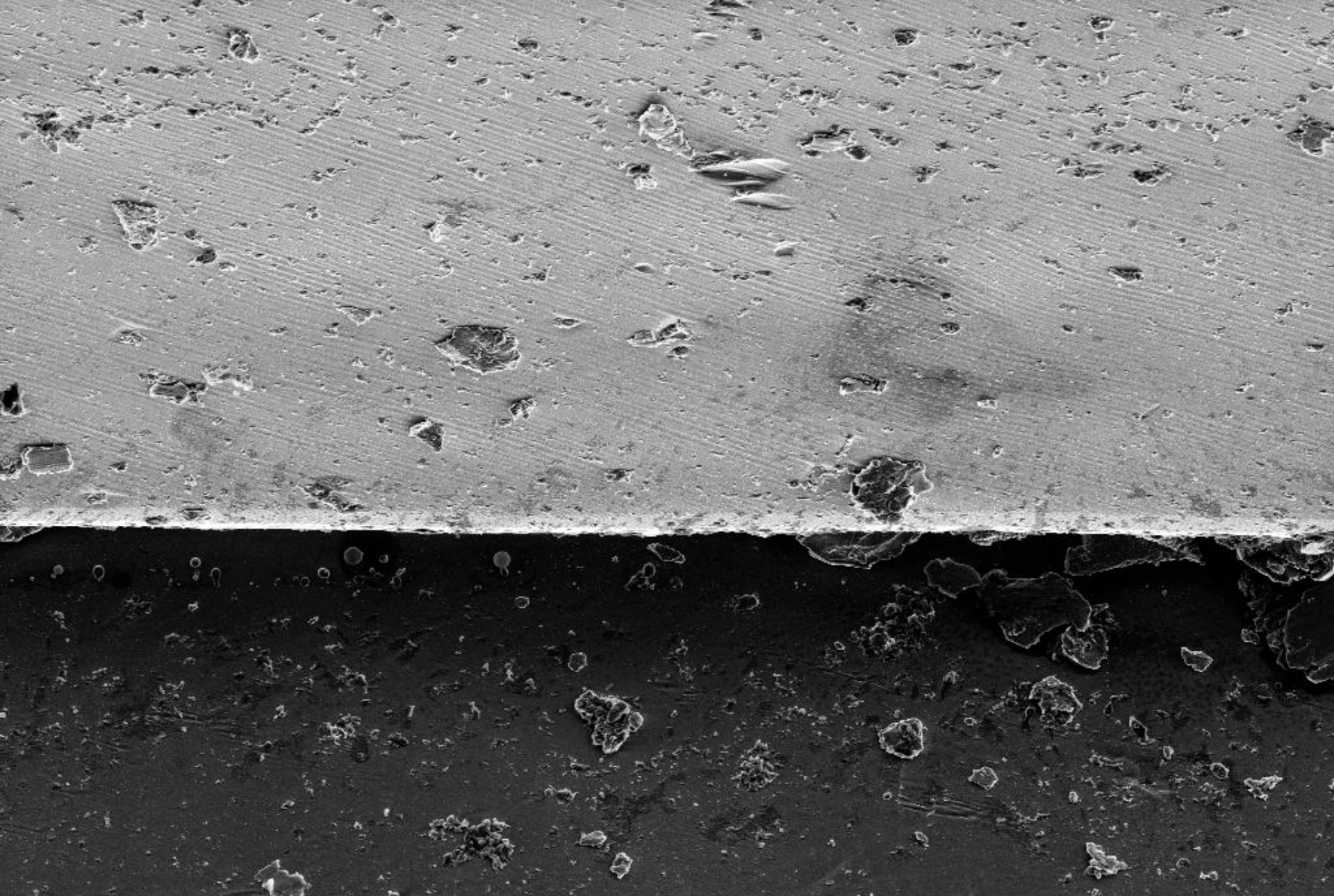
EHT = 5.00 kV  
WD = 30.3 mm  
Signal A = SE2

TD18 KEK-SLAC  
Part B Tilt 30°  
Down-Stream -- Wall NW

Mag = 200 X  
Markus Aicheler  
Date :8 Sep 2010







10  $\mu\text{m}$



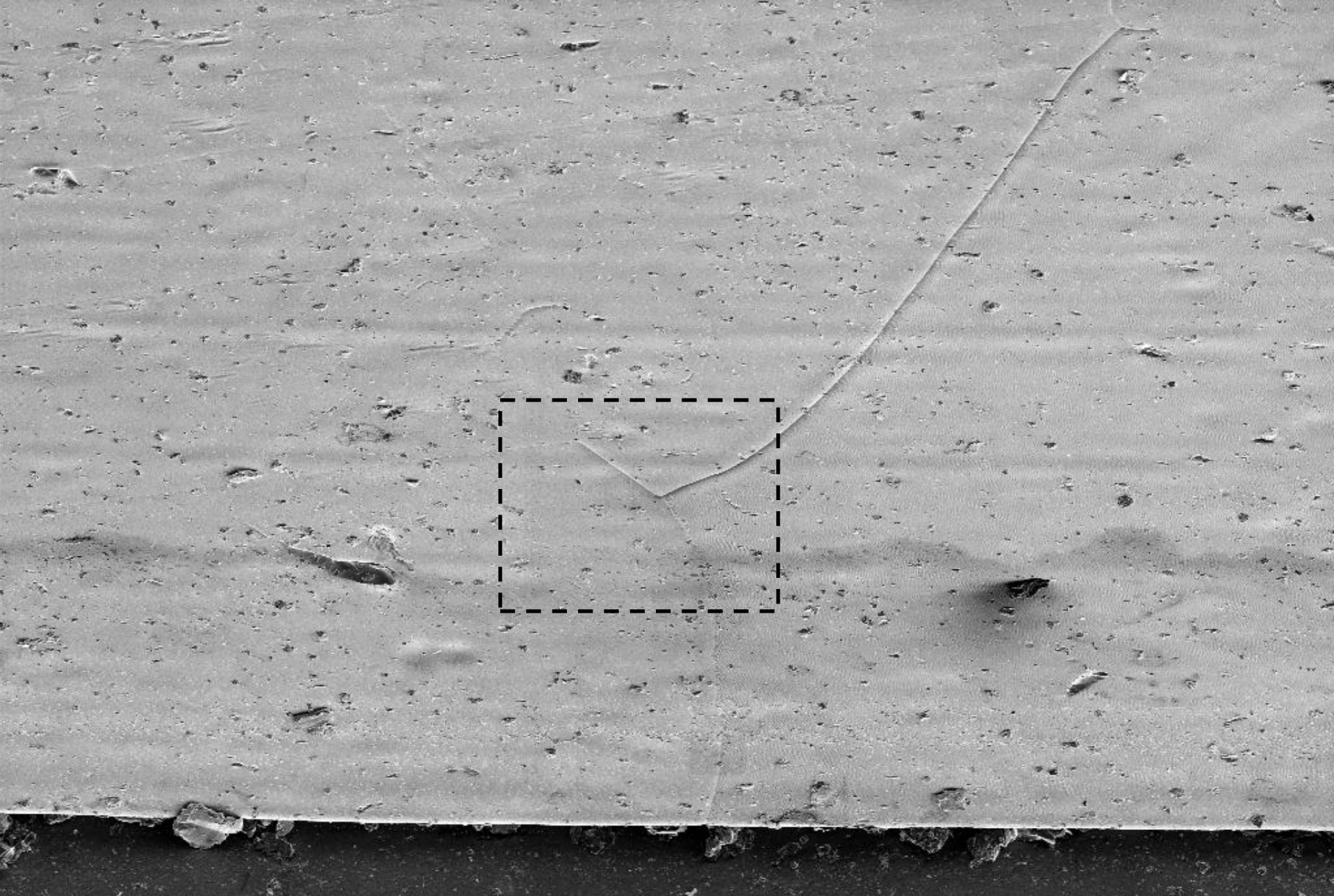
EHT = 5.00 kV  
WD = 30.3 mm  
Signal A = SE2

TD18 KEK-SLAC  
Part B Tilt 30°  
Down-Stream -- Wall NW

Mag = 1.00 K X  
Markus Aicheler  
Date :8 Sep 2010







20  $\mu\text{m}$



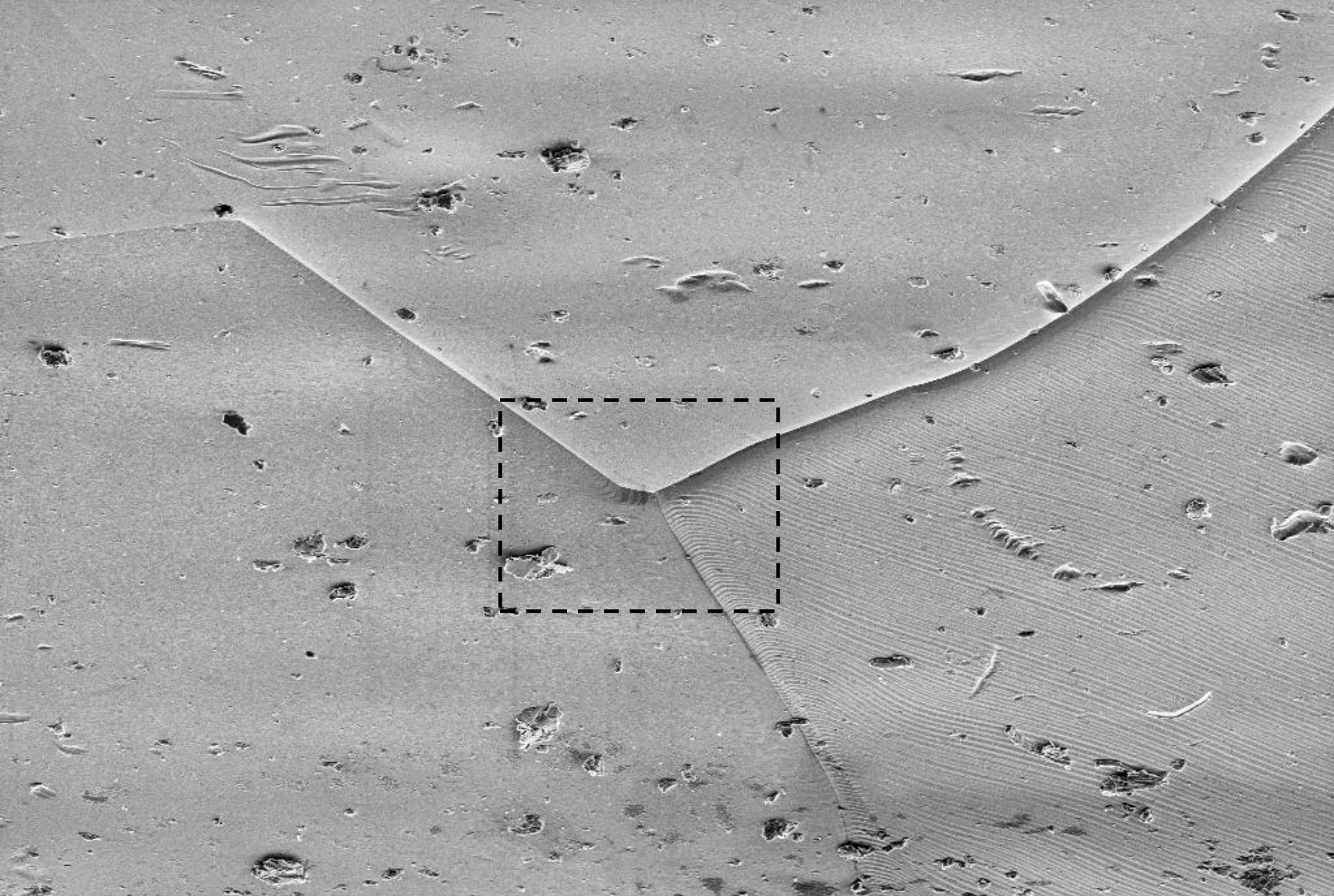
EHT = 5.00 kV  
WD = 30.1 mm  
Signal A = SE2

TD18 KEK-SLAC  
Part B Tilt 30°  
Down-Stream -- Wall NW

Mag = 200 X  
Markus Aicheler  
Date :8 Sep 2010







10  $\mu\text{m}$



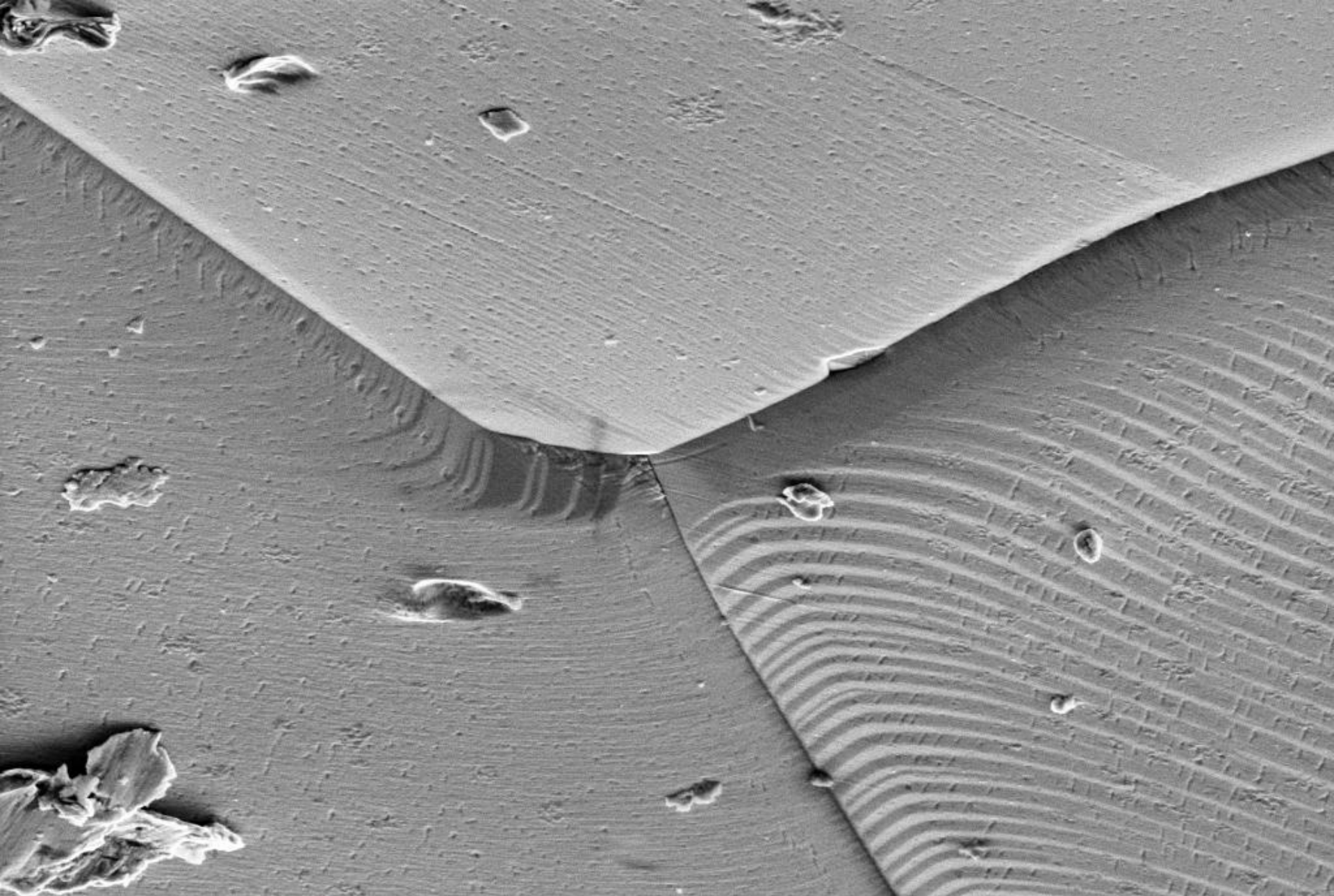
EHT = 5.00 kV  
WD = 30.1 mm  
Signal A = SE2

TD18 KEK-SLAC  
Part B Tilt 30°  
Down-Stream -- Wall NW

Mag = 1.00 K X  
Markus Aicheler  
Date :8 Sep 2010







1  $\mu\text{m}$



EHT = 5.00 kV  
WD = 30.1 mm  
Signal A = SE2

TD18 KEK-SLAC  
Part B Tilt 30°  
Down-Stream -- Wall NW

Mag = 5.00 K X  
Markus Aicheler  
Date :8 Sep 2010





## **Strategy of the presentation:**

Part 1: Introduction and a little microscopic walk through “part B”

Part 2: An unexpected finding

Part 3: Current observation method and next steps

# The unexpected finding:

What is that? And why are there breakdowns?

200  $\mu\text{m}$



EHT = 5.00 kV  
WD = 15.1 mm  
Signal A = SE2

TD18 KEK-SLAC  
Down-Stream -- Cell  
Stage at R = 135.0

100  $\mu\text{m}$



EHT = 5.00 kV  
WD = 15.4 mm  
Signal A = SE2

TD18 KEK-SLAC Part C Tilt 30°  
Down-Stream -- Cell Wall S-W  
Stage at R = 135.0°

Mag = 50 X  
Markus Aicheler  
Date :30 Sep 2010





Part C  
Down-stream side – Cell Wall S-W!  
Tilt 30°



100  $\mu\text{m}$



EHT = 5.00 kV  
WD = 15.4 mm  
Signal A = SE2

TD18 KEK-SLAC  
Down-Stream -- Cell  
Stage at R = 135.0



20  $\mu\text{m}$



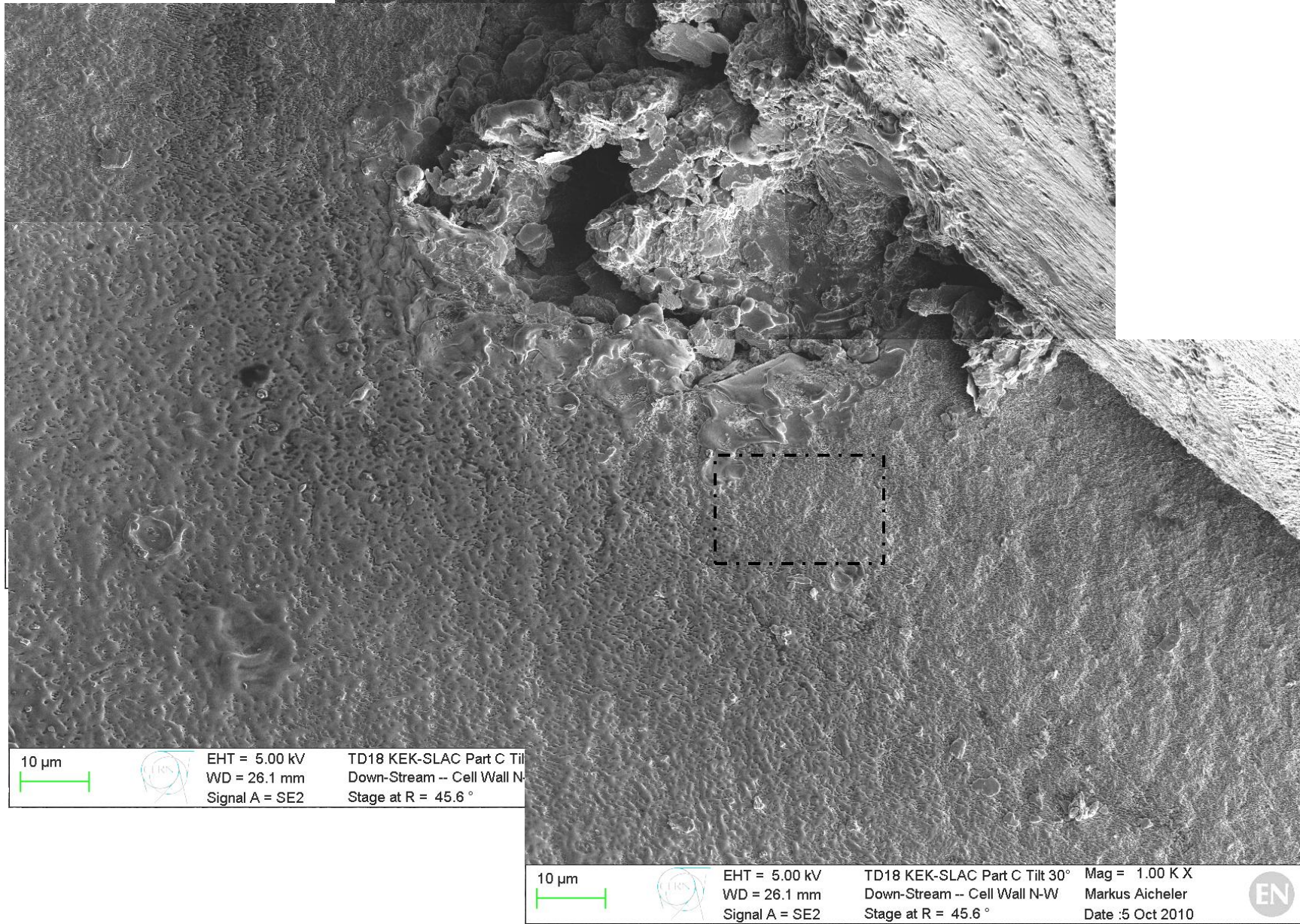
EHT = 5.00 kV  
WD = 15.4 mm  
Signal A = SE2

TD18 KEK-SLAC Part C Tilt 30°  
Down-Stream -- Cell Wall S-W  
Stage at R = 135.0 °

Mag = 200 X  
Markus Aicheler  
Date :30 Sep 2010







10  $\mu$ m



EHT = 5.00 kV  
WD = 26.1 mm  
Signal A = SE2

TD18 KEK-SLAC Part C Tilt  
Down-Stream -- Cell Wall N-W  
Stage at R = 45.6 °

10  $\mu$ m



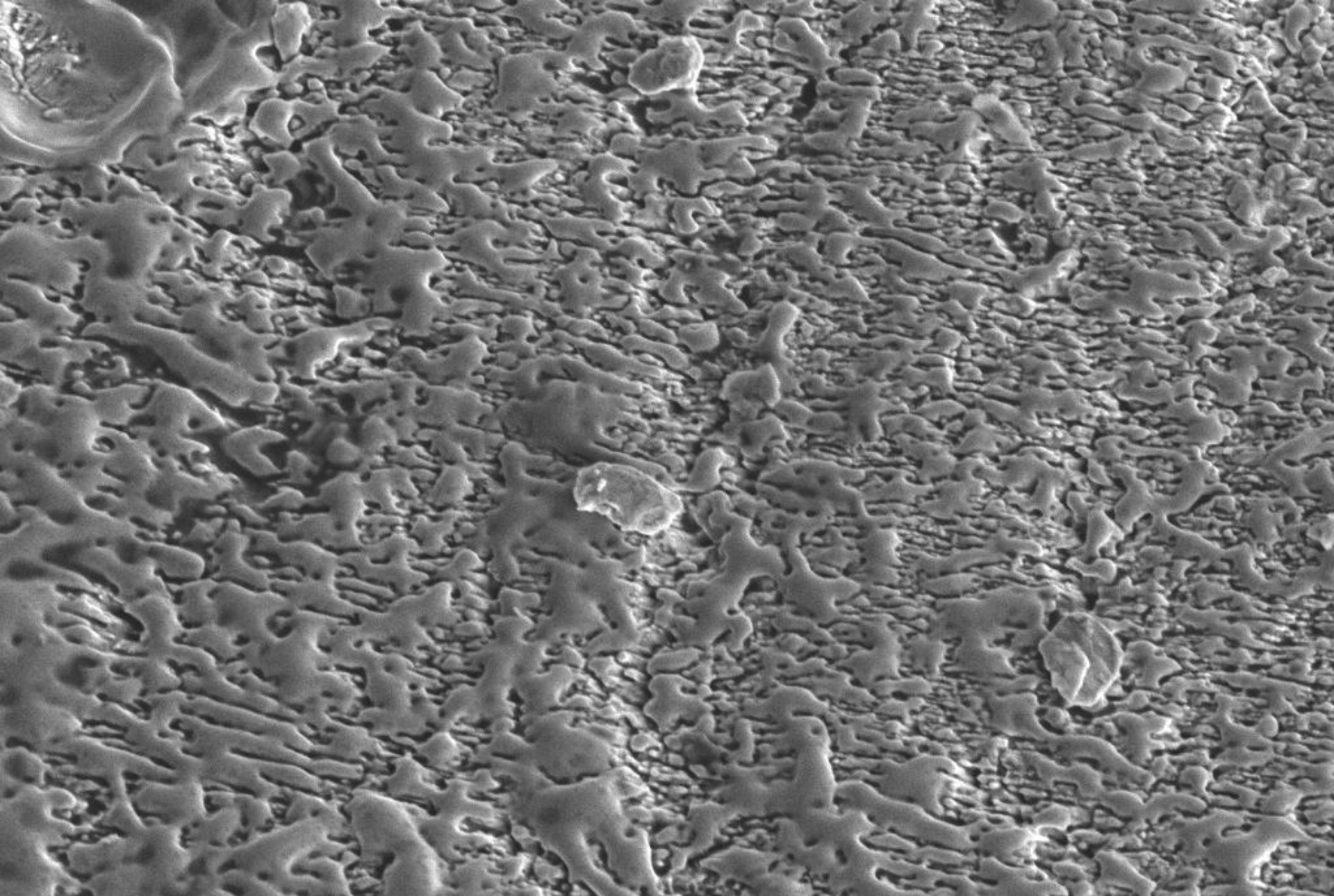
EHT = 5.00 kV  
WD = 26.1 mm  
Signal A = SE2

TD18 KEK-SLAC Part C Tilt 30°  
Down-Stream -- Cell Wall N-W  
Stage at R = 45.6 °

Mag = 1.00 K X  
Markus Aicheler  
Date :5 Oct 2010

EN





1  $\mu\text{m}$



EHT = 5.00 kV  
WD = 26.0 mm  
Signal A = SE2

TD18 KEK-SLAC Part C Tilt 30°  
Down-Stream -- Cell Wall N-W  
Stage at R = 45.6 °

Mag = 5.00 K X  
Markus Aicheler  
Date :5 Oct 2010







100  $\mu\text{m}$



EHT = 5.00 kV  
WD = 15.4 mm  
Signal A = SE2

TD18 KEK-SLAC  
Down-Stream -- Cell  
Stage at R = 135.0



20  $\mu\text{m}$



EHT = 5.00 kV  
WD = 15.4 mm  
Signal A = SE2

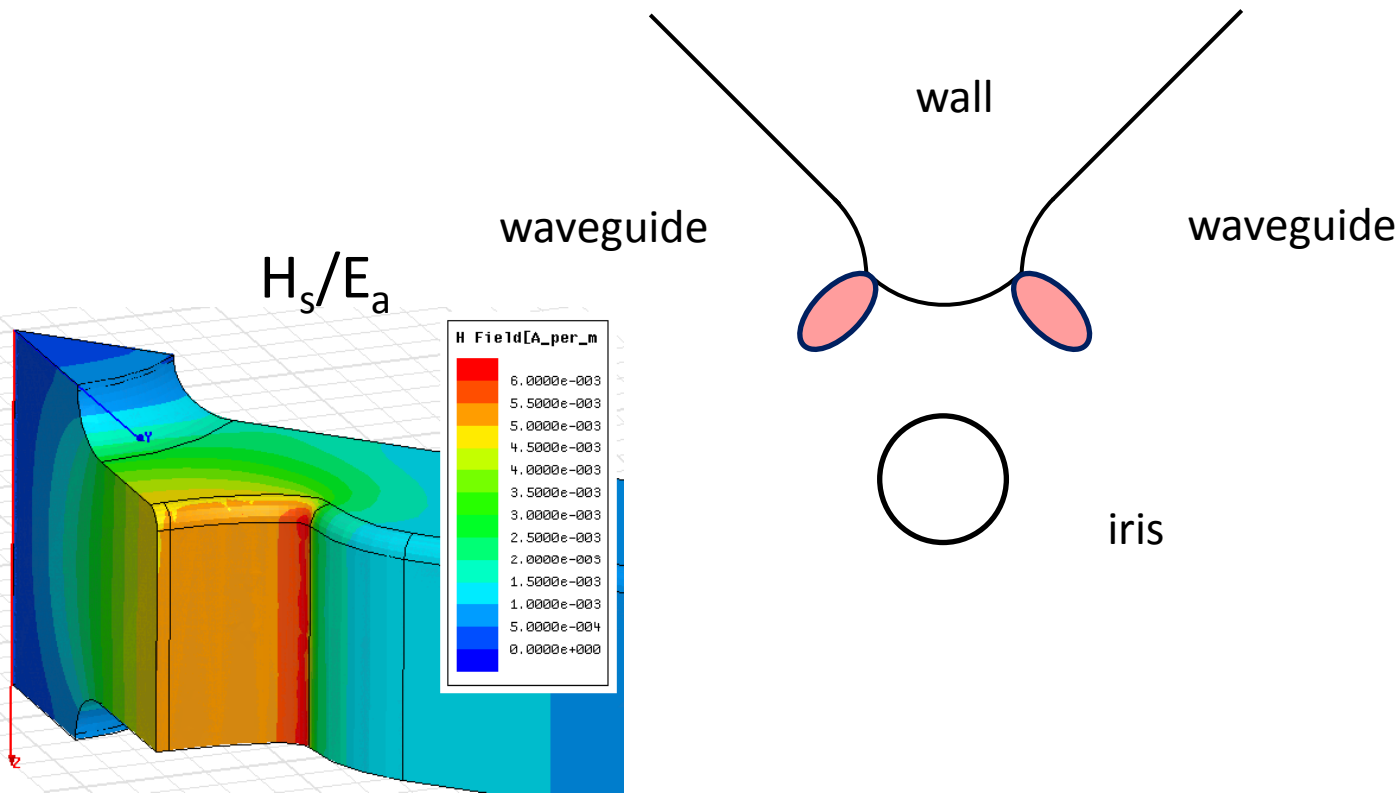
TD18 KEK-SLAC Part C Tilt 30°  
Down-Stream -- Cell Wall S-W  
Stage at R = 135.0°

Mag = 200 X  
Markus Aicheler  
Date :30 Sep 2010



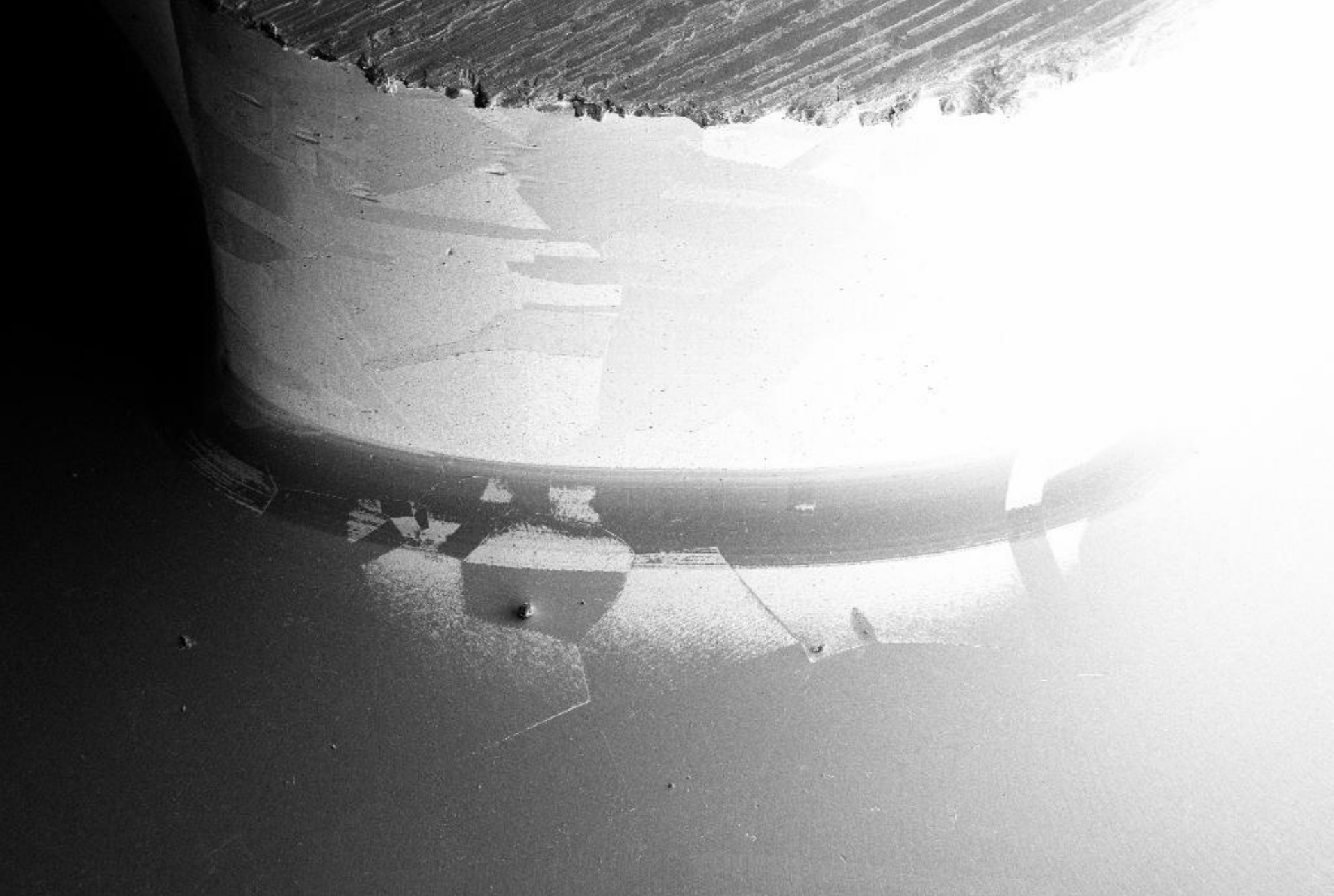
Facts for part C down-stream side:

- 6 of 8 highest magnetic field regions exhibit this “B-Field arc”
- numerous breakdown sites are located around this feature expanding in direction to the waveguide entry





Part B  
Up-stream side – Cell Wall N-W!  
Tilt 30°



1 mm



EHT = 5.00 kV  
WD = 23.4 mm  
Signal A = SE2

TD18 KEK-SLAC Part B Tilt 30°  
Up-Stream -- Cell-Wall NW  
Stage at R = 46.9 °

Mag = 15 X  
Markus Aicheler  
Date :7 Oct 2010







1 mm



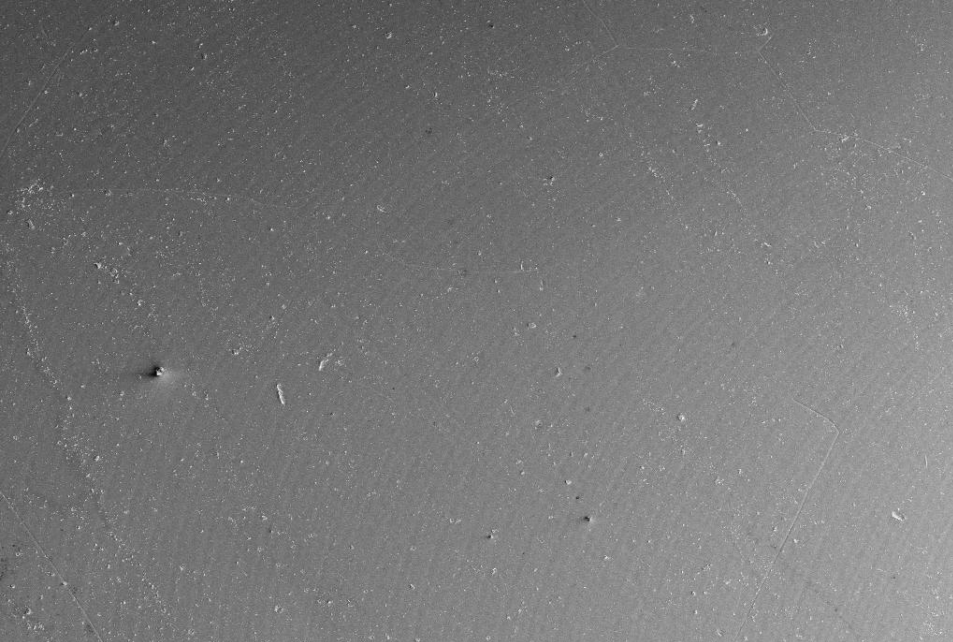
EHT = 5.00 kV  
WD = 23.0 mm  
Signal A = SE2



TD18 KEK-SLAC Part B Tilt 30°  
Up-Stream -- Cell-Wall NW  
Stage at R = 46.9 °

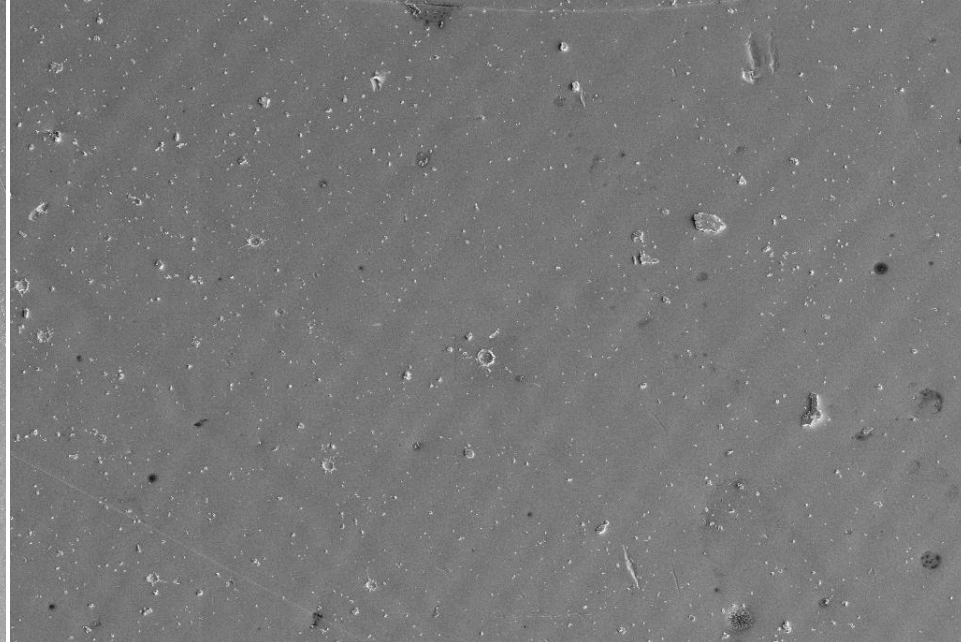
Mag = 15 X  
Markus Aicheler  
Date :7 Oct 2010





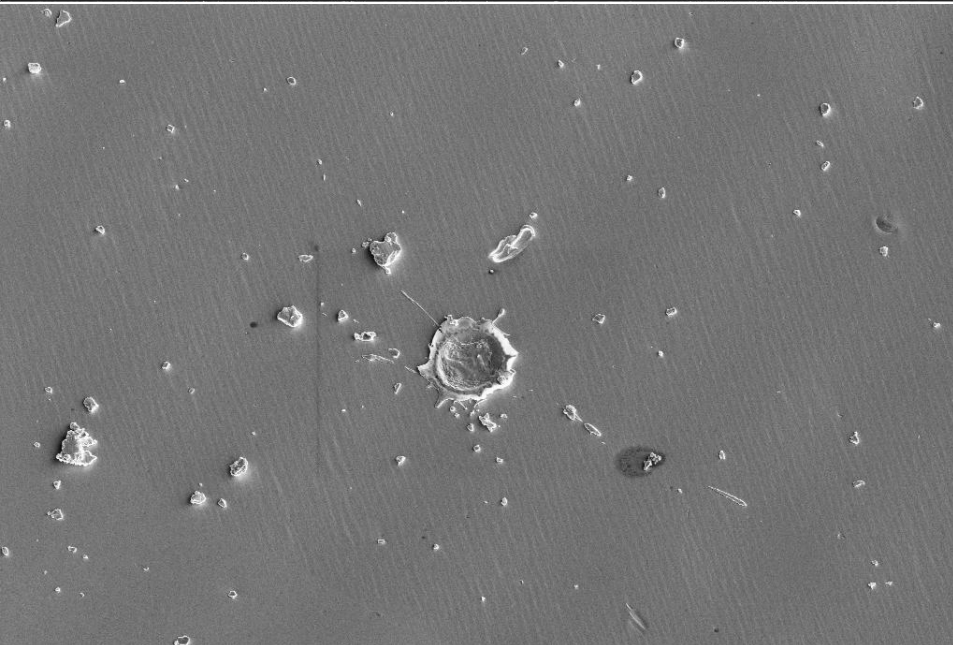






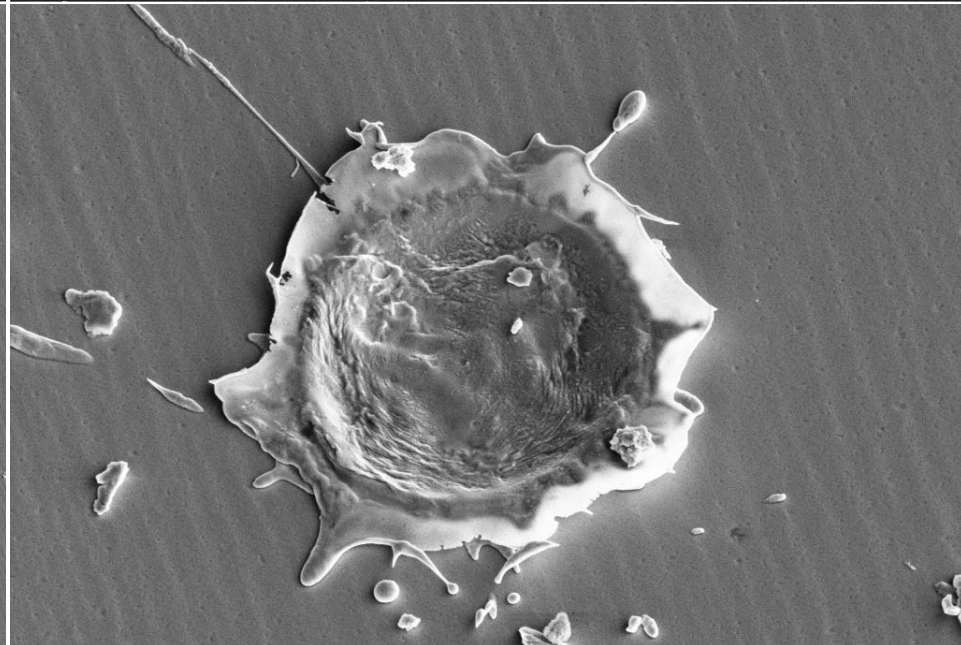
100  $\mu\text{m}$   EHT = 5.00 kV TD18 KEK-SLAC Part B Tilt 30° Mag = 50 X  
WD = 23.0 mm Up-Stream -- Cell-Wall NW Markus Aicheler  
Signal A = SE2 Stage at R = 46.9° Date :7 Oct 2010 





20  $\mu\text{m}$   EHT = 5.00 kV TD18 KEK-SLAC Part B Tilt 30° Mag = 200 X  
WD = 23.0 mm Up-Stream -- Cell-Wall NW Markus Aicheler  
Signal A = SE2 Stage at R = 46.9° Date :7 Oct 2010 

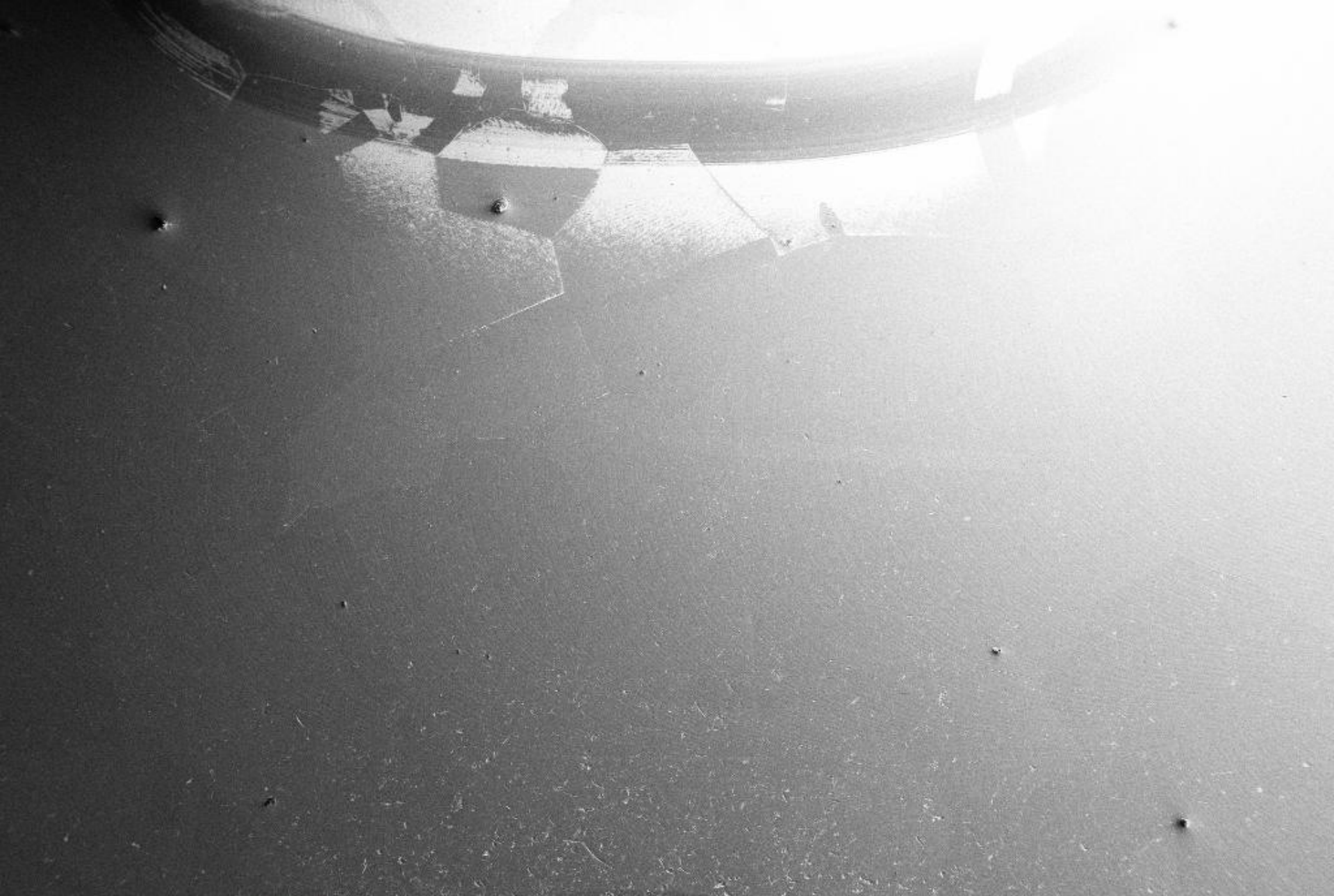


10  $\mu\text{m}$   EHT = 5.00 kV TD18 KEK-SLAC Part B Tilt 30° Mag = 1.00 K X  
WD = 23.0 mm Up-Stream -- Cell-Wall NW Markus Aicheler  
Signal A = SE2 Stage at R = 46.9° Date :7 Oct 2010 



1  $\mu\text{m}$   EHT = 5.00 kV TD18 KEK-SLAC Part B Tilt 30° Mag = 5.00 K X  
WD = 23.0 mm Up-Stream -- Cell-Wall NW Markus Aicheler  
Signal A = SE2 Stage at R = 46.9° Date :7 Oct 2010 





1 mm



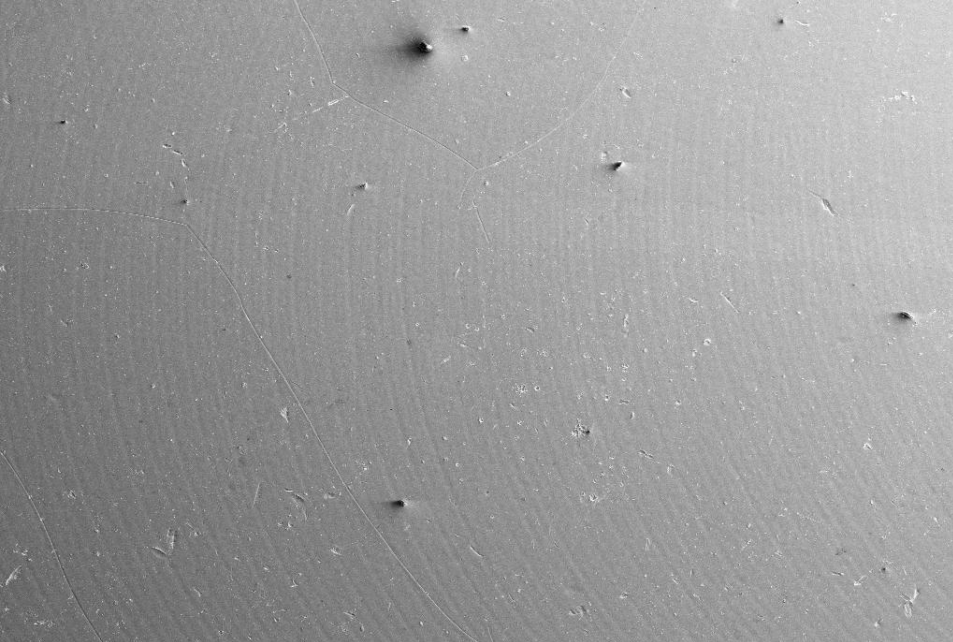
EHT = 5.00 kV  
WD = 22.1 mm  
Signal A = SE2



TD18 KEK-SLAC Part B Tilt 30°  
Up-Stream -- Cell-Wall NW  
Stage at R = 46.9 °

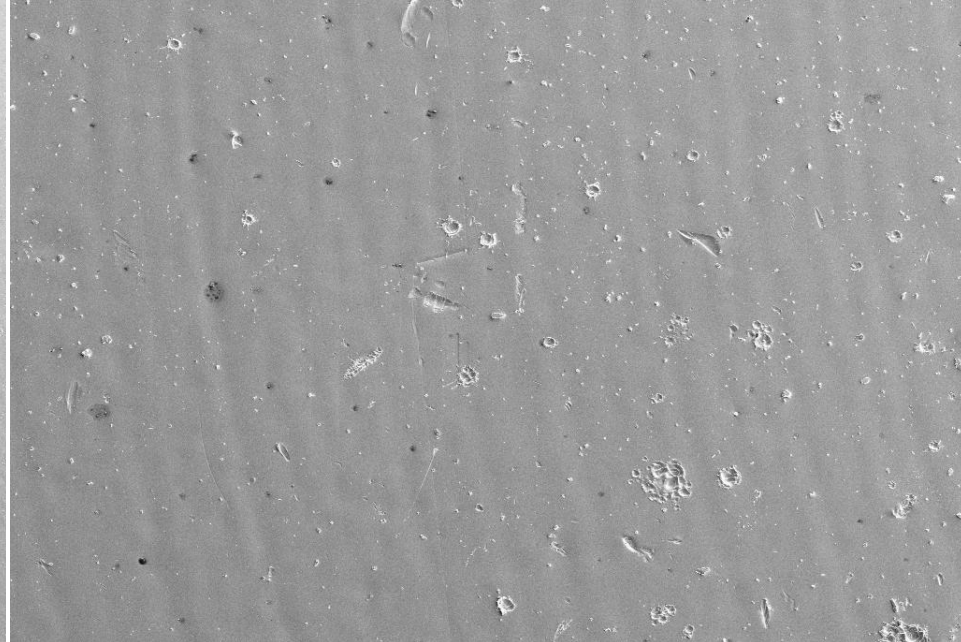
Mag = 15 X  
Markus Aicheler  
Date :7 Oct 2010





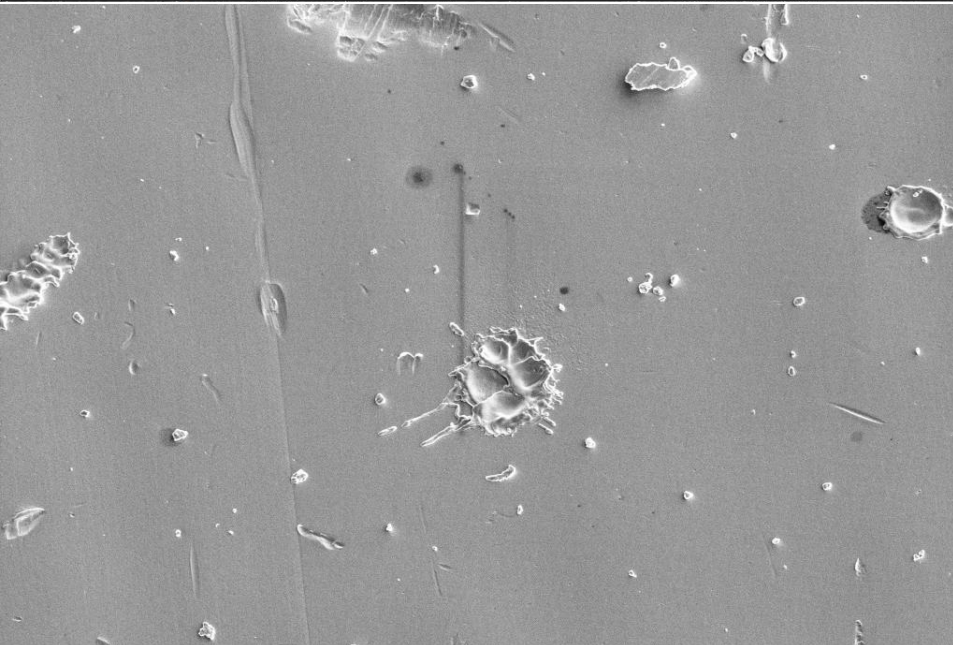






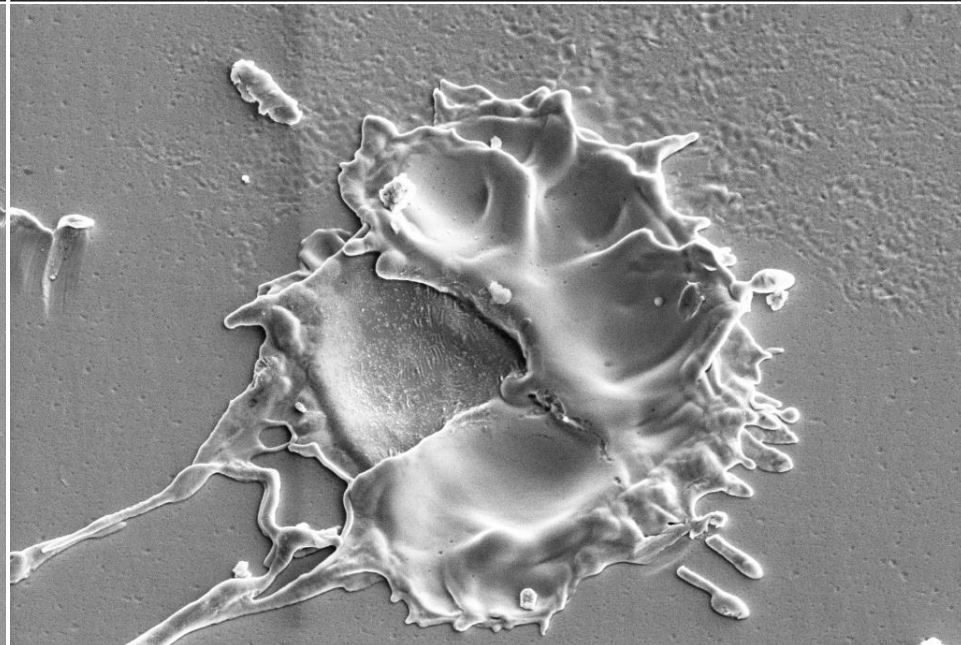
100  $\mu\text{m}$   EHT = 5.00 kV TD18 KEK-SLAC Part B Tilt 30° Mag = 50 X  
WD = 22.1 mm Up-Stream -- Cell-Wall NW Markus Aicheler  
Signal A = SE2 Stage at R = 46.9° Date :7 Oct 2010 





20  $\mu\text{m}$   EHT = 5.00 kV TD18 KEK-SLAC Part B Tilt 30° Mag = 200 X  
WD = 22.1 mm Up-Stream -- Cell-Wall NW Markus Aicheler  
Signal A = SE2 Stage at R = 46.9° Date :7 Oct 2010 



10  $\mu\text{m}$   EHT = 5.00 kV TD18 KEK-SLAC Part B Tilt 30° Mag = 1.00 K X  
WD = 22.1 mm Up-Stream -- Cell-Wall NW Markus Aicheler  
Signal A = SE2 Stage at R = 46.9° Date :7 Oct 2010 

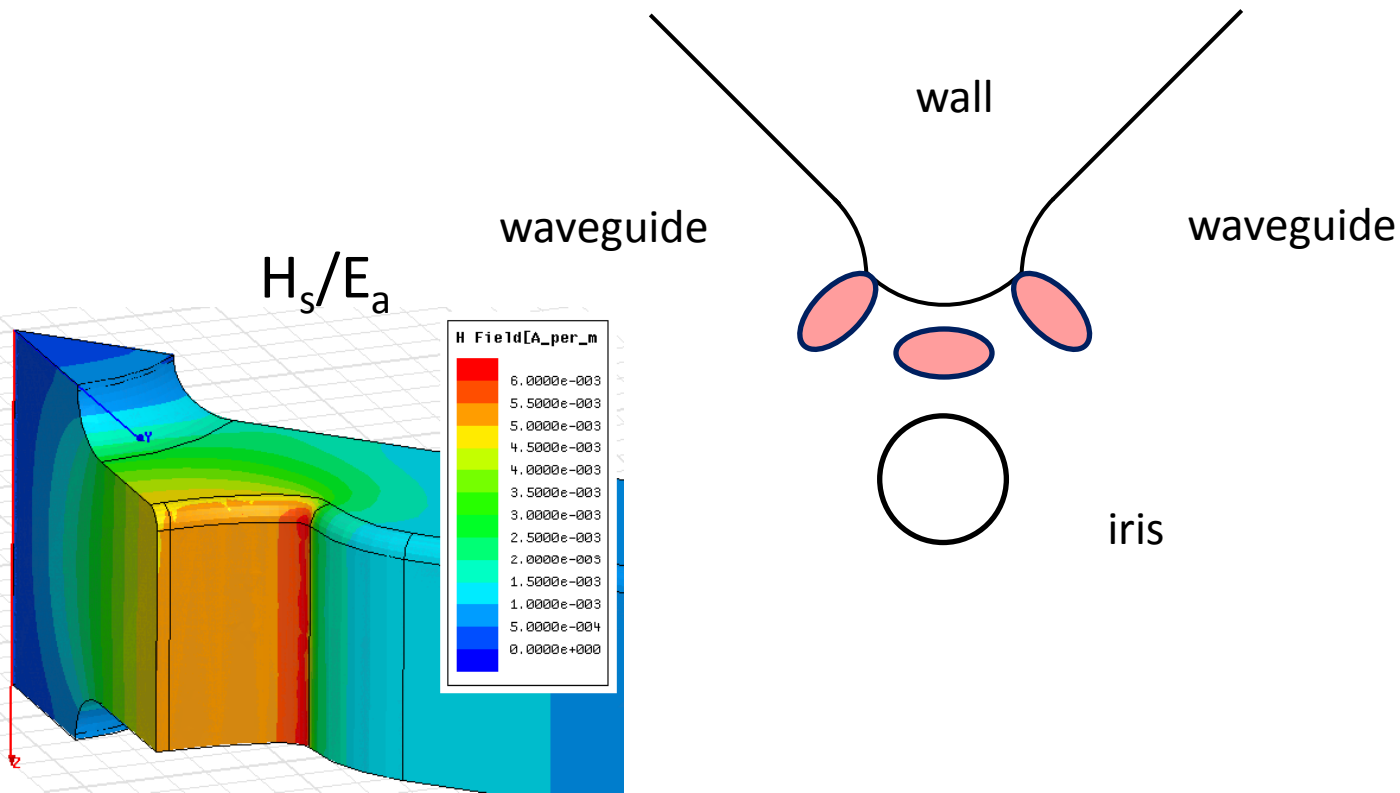


1  $\mu\text{m}$   EHT = 5.00 kV TD18 KEK-SLAC Part B Tilt 30° Mag = 5.00 K X  
WD = 22.3 mm Up-Stream -- Cell-Wall NW Markus Aicheler  
Signal A = SE2 Stage at R = 46.9° Date :7 Oct 2010 



Facts for part B up-stream side:

- no “B-Field arc”
- numerous breakdown sites are located at similar locations as on the other side of the cell
- additionally breakdowns found between the cell wall and the iris



## **Strategy of the presentation:**

Part 1: Introduction and a little microscopic walk through “part B”

Part 2: From obvious to less obvious findings

⇒ Formulation of question and explanation attempt.

Part 3: Current observation method and next steps



### **Current observation method on one slice side:**

- Sample tilting 30° (more is not practical for SEM and less no access to outer cell wall and inner part of iris).
- Documentation of iris at 50x and 100x magnification.
- Documentation of 4x outer cell wall with each part both noses.
- Searching for eventual break down sites at 100x magnification

### **Next steps:**

- Completing the observation set for the remaining 2 relevant slices (D+E).
- Image-Analysis of assembled Iris micrographs for circumferential (and maybe radial) crater distribution on iris.
- Proposal for observation and cutting strategy for remaining structure part

Thanks! 😊

...any requests for observations?



Part B  
Down-stream side - Iris north!

**My favorites!**

Worms?

10  $\mu\text{m}$



EHT = 5.00 kV  
WD = 26.7 mm  
Signal A = SE2

TD18 KEK-SLAC  
Part B Tilt 30°  
Down-Stream -- Iris N

Mag = 1.00 K X  
Markus Aicheler  
Date :8 Sep 2010





Yes, Worms!

1  $\mu\text{m}$



EHT = 5.00 kV  
WD = 26.8 mm  
Signal A = SE2

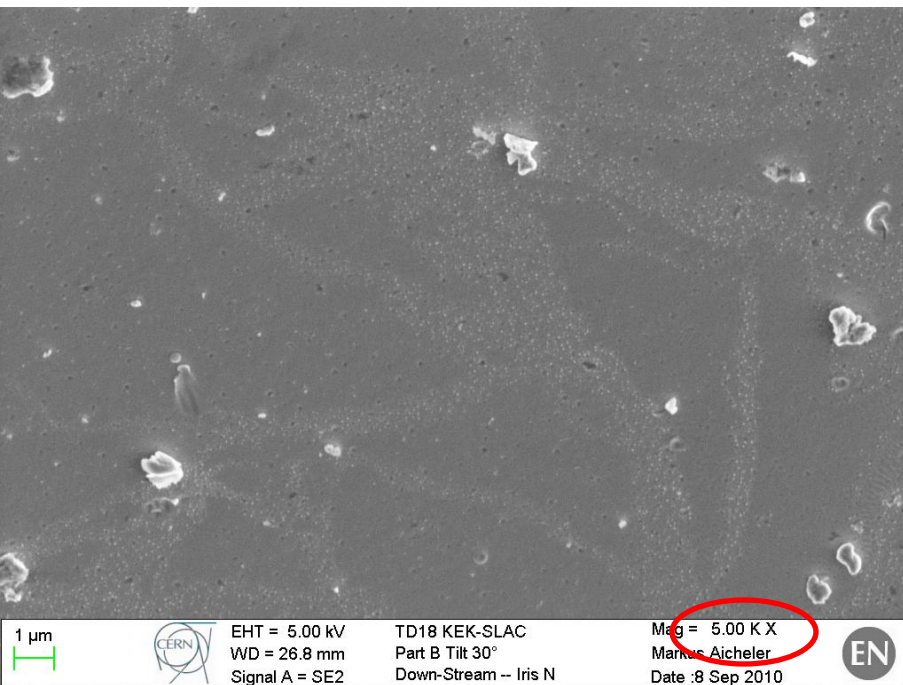
TD18 KEK-SLAC  
Part B Tilt 30°  
Down-Stream -- Iris N

Mag = 5.00 K X  
Markus Aicheler  
Date :8 Sep 2010

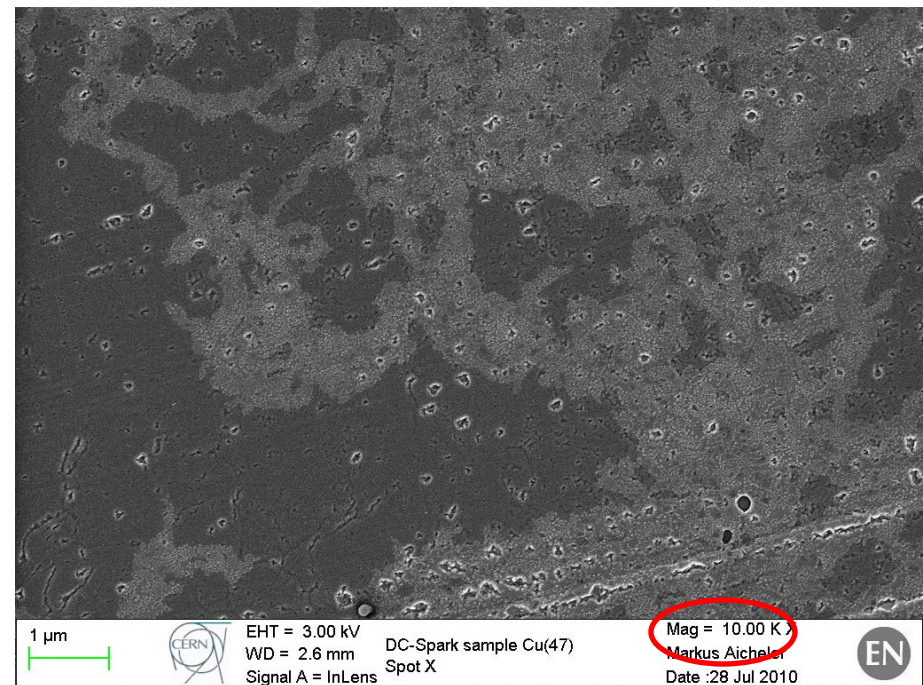


# Yes, Worms!

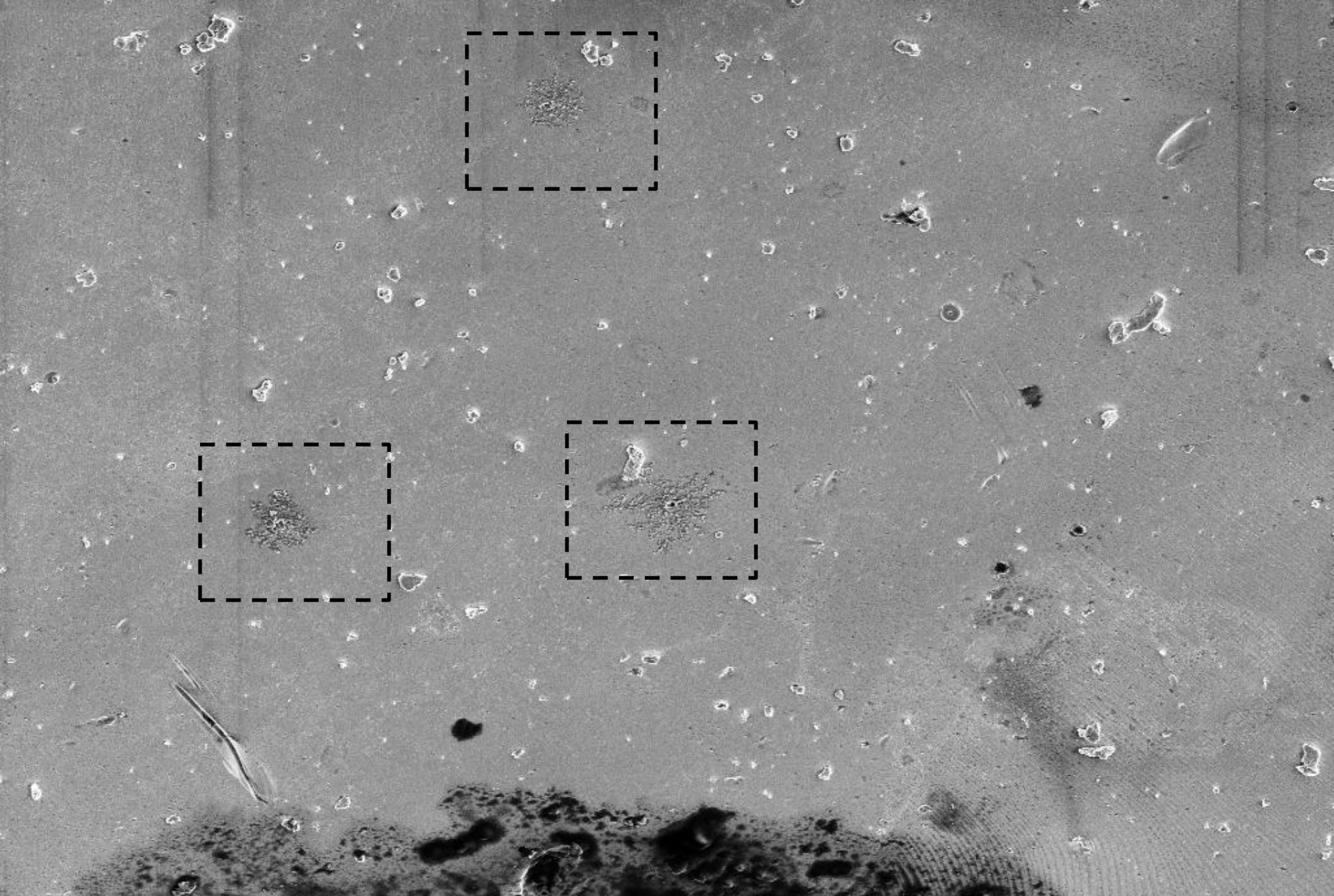
## TD18 SE2



## DC-Spark InLens







10  $\mu\text{m}$



EHT = 5.00 kV  
WD = 26.9 mm  
Signal A = SE2

TD18 KEK-SLAC  
Part B Tilt 30°  
Down-Stream -- Iris N

Mag = 1.00 K X  
Markus Aicheler  
Date :8 Sep 2010





# Molehills!

