# Emittance preservation in the main linacs of ILC and CLIC

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# Main sources of emittance growth and their cure

Transverse wakefields in the accelerating structures

Single-bunch break-up : careful lattice design / BNS damping

- Bunch-to-bunch instabilities : damping by RF design / detuning

Static imperfections

Quadrupole / BPM misalignments : pre- and beam-based alignment

Others

Resistive wall wakes : strong focusing

— Fast beam-ion instability : high vacuum

– RF kicks : RF design

— Ground motion : feedback loops

BPM scaling errors : tuning and BBA

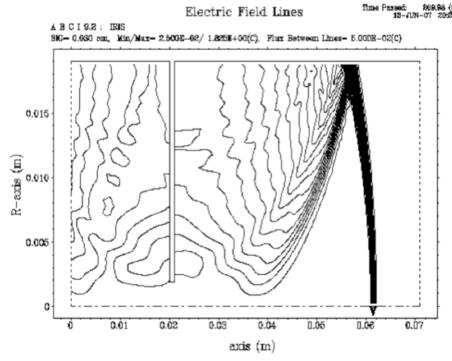
#### Wakefields

The beam pipe is not a perfectly conducting pipe of constant aperture.

A beam passing through a cavity radiates electromagnetic fields and excites the normal modes of the cavity.

#### The consequences are:

- the beam loses energy;
- 2) energy can be transferred from head to tail of a bunch;
- 3) the head of the bunch can deflect the tail;
- 4) energy and deflections can be transferred between bunches if there are normal mode with high Q (quality factor).
- 2) 4) can give rise to instabilities.



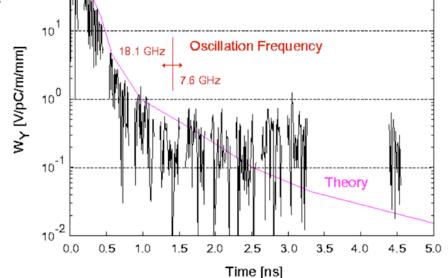
## Long-range wakefields

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Bunch-to-bunch long-range wakefields can induce transverse instabilities leading to beam break-up.

Long-range wakefields are sine-like functions:

$$W_{\perp}(z) = \sum_{i=1}^{\infty} 2k_{i} \sin\left(2\pi \frac{z}{\lambda_{i}}\right) \exp\left(-\frac{\pi z}{\lambda_{i} Q_{i}}\right)$$



They can be reduced by

- damping
- Detuning

### Beam-based alignment, tuning strategy

- Make beam pass linac
  - one-to-one correction
- Remove dispersion, align BPMs and quadrupoles
  - dispersion free steering
  - ballistic alignment
  - kick minimisation
- Remove residual dispersive and wakefield effects
  - accelerating structure alignment (CLIC only)
  - emittance tuning bumps
- Tune luminosity
  - tuning knobs

## **Emittance budgets**

#### CLIC

- the initial emittance has to stay below  $\epsilon_x = 600\,\mathrm{nm}$  and  $\epsilon_y = 10\,\mathrm{nm}$
- for static imperfections an emittance budget of  $\Delta\epsilon_x=30\,\mathrm{nm}$  and  $\Delta\epsilon_y=5\,\mathrm{nm}$  exists, which 90% of the machines have to meet
- for dynamic imperfections an emittance budget of  $\Delta\epsilon_x=30\,\mathrm{nm}$  and  $\Delta\epsilon_y=5\,\mathrm{nm}$  exists

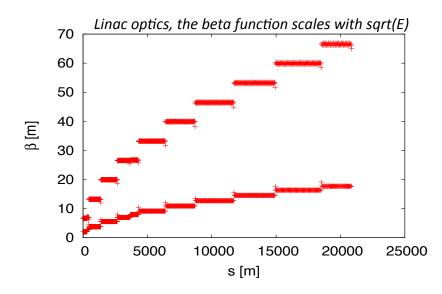
#### • ILC

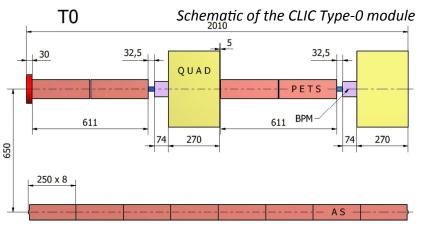
- the initial emittances have to stay below  $\epsilon_x = 8400 \, \mathrm{nm}$  and  $\epsilon_y = 24 \, \mathrm{nm}$
- the final emittances have to stay below $\epsilon_x=9400\,\mathrm{nm}$  and  $\epsilon_y=34\,\mathrm{nm}$

## CLIC main linac lattice design

The main linac injection emittances are 600 and 10 nm respectively. The lattice is designed with the following criteria:

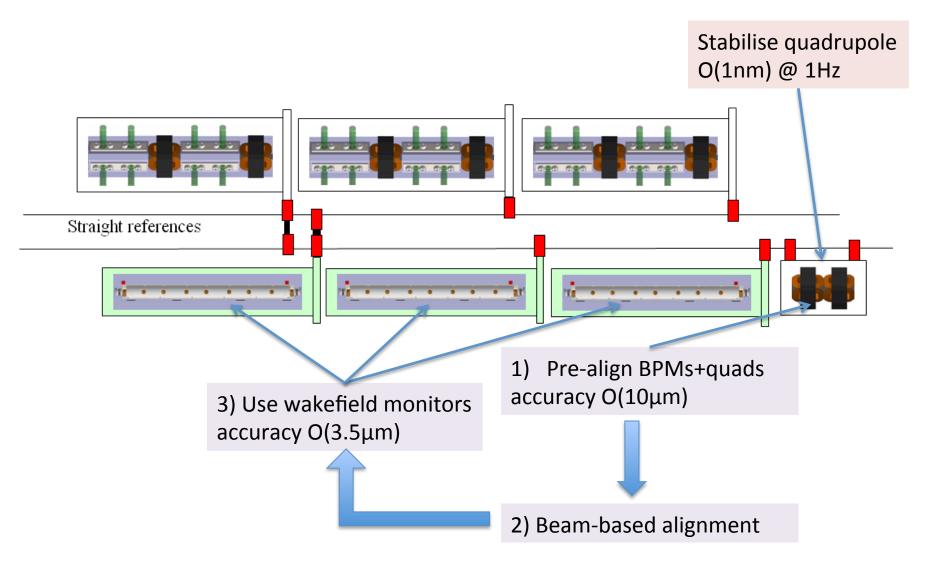
- Strong focusing lattice, to balance the impact of the transverse wakefields in the accelerating structures
- Lattice strength is varied along the linac to have an almost constant fill factor
- BNS damping is used to compensate for shortrange wakefield effects. The RF phases offset chosen is 8° at the beginning and 30° at the end of the linac
- The linac is composed by five types of modules that accommodate two beams: drive beam and main beam





The total emittance growth in a linac without imperfections is about zero.

#### Main Linac Tolerances

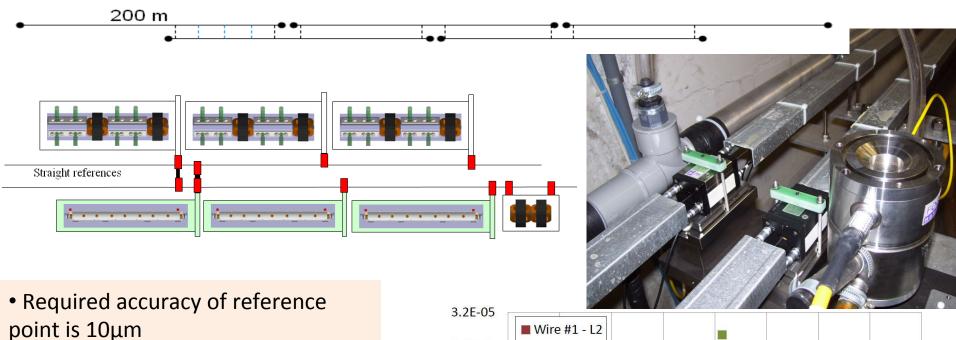


### Tolerance for static imperfections in CLIC

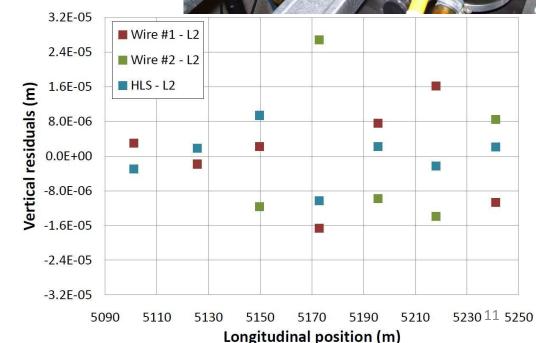
Error	CLIC	with respect to
Quad Offset	17 µm	girder/survey line
Quad roll	≤100 µrad	survey line
Girder Offset	9.4 μm	survey line
Girder tilt	9.4 µrad	survey line
Acc Structures Offset	5 μm	girder
Acc Structures tilt	200 µrad	girder
BPM Offset	14 µm	girder/survey line
BPM resolution	0.1 µm	BPM center
Wakefield monitor	3.5 μm	wake center

- In ILC the specifications have much larger values than in CLIC
  - More difficult alignment in super-conductive environment
  - Dedicated effort for CLIC is needed
- Wakefield monitors are currently foreseen only in CLIC

### Pre-alignment System



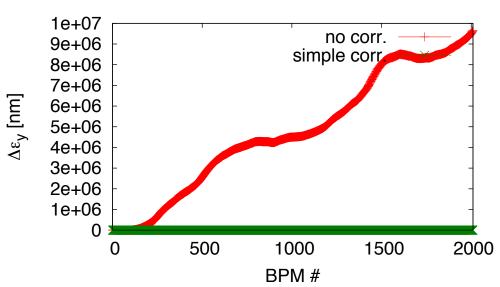
- Test of prototype shows
  - vertical RMS error of 11μm
  - i.e. accuracy is approx. 13.5μm
- Improvement path identified

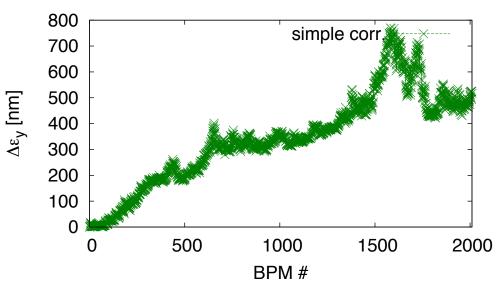


## Emittance growth in CLIC

Simple orbit correction

- Initial emittance growth is enormous
- After one-to-one correction growth is still large





### Dispersion-Free Steering in CLIC

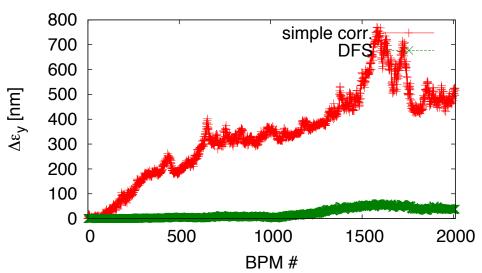
Dispersion-free correction (DFS)

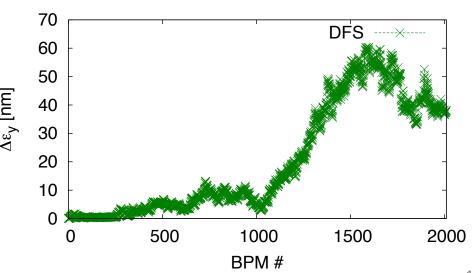
$$\chi^{2} = \sum_{\text{BPMs}} \frac{y_{\text{BPMreading}}^{2}}{\sigma_{y,\text{BPM}}^{2} + \sigma_{\text{res}}^{2}} + \sum_{\text{BPMs}} \frac{\left[\Delta y_{\text{meas}} - \Delta y_{\text{model}}(\vec{\theta})\right]^{2}}{2\sigma_{\text{res}}^{2}}$$

The emittance growth is largely reduced by DFS, but it is still too large

Main cause of emittance growth are:

- Trajectory is smooth but not centered in the structures
- Effective coherent structure offsets
- Structures initial scatter remains uncorrected

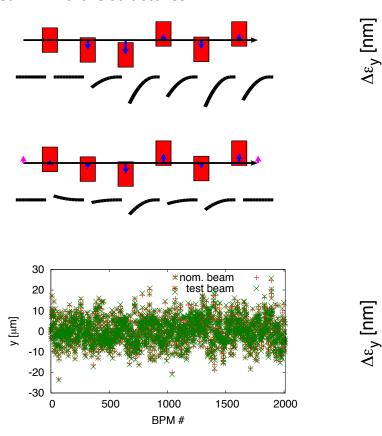




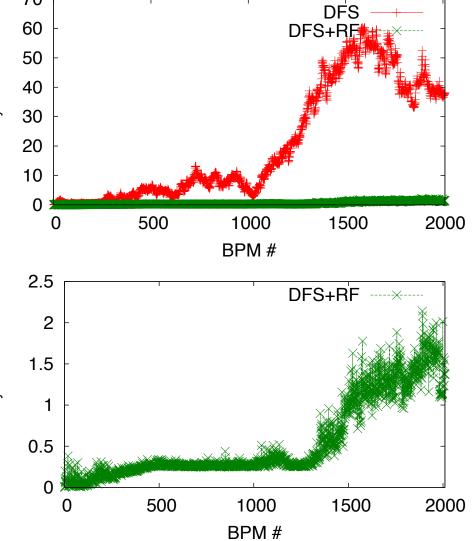
### RF-structure alignment in CLIC

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RF structures are equipped with wakefield position monitors: girders are moved to zero the average center of the beam w.r.t. the structures



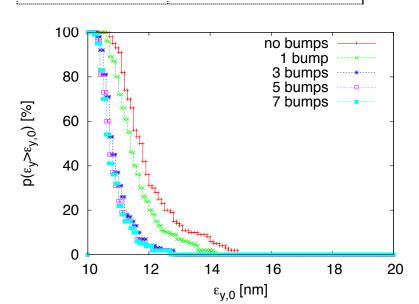
Beam trajectory is hardly changed by structure alignment but emittance growth is strongly reduced



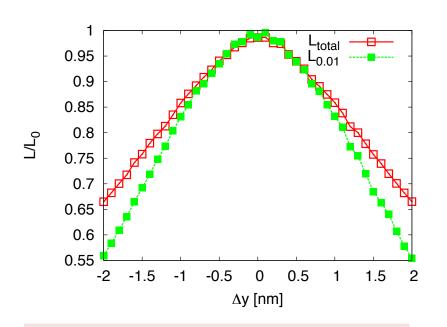
# Final emittance growth in CLIC

Imperfection	With respect to	Value	Emittance growth
Wakefield monitor	wake center	3.5 µm	0.54 nm
Acc Structures tilt	girder	200 µrad	0.38 nm
BPM Offset	girder/survey line	14 µm	0.37 nm
Quad roll	longitudinal axis	100 µrad	0.12 nm
Articulation point offset	wire reference	12 µm	0.10 nm
BPM resolution	BPM center	0.1 µm	0.04 nm
Acc Structures Offset	girder	10 μm	0.03 nm
Girder end point	articulation point	5 µm	0.02 nm
		TOTAL	1.60 nm

- Selected a good DFS implementation
  - Trade-offs are possible
- Multi-bunch wakefield misalignments of 10 µm lead to 0.13 nm emittance growth
- Performance of local pre-alignment is acceptable



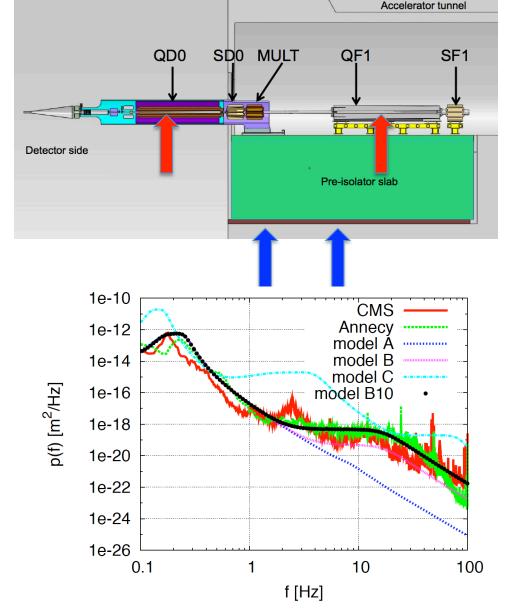
### Ground Motion and Its Mitigation



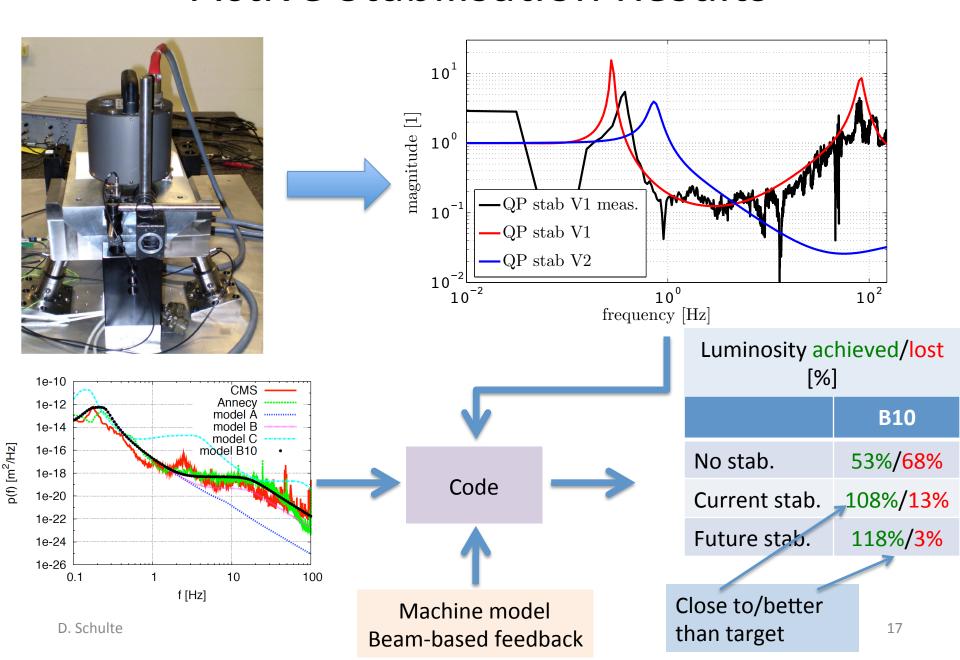
Natural ground motion can impact the luminosity

• typical quadrupole jitter tolerance O(1nm) in main linac and O(0.1nm) in final doublet

-> develop stabilisation for beam guiding magnets



#### **Active Stabilisation Results**



#### ILC static errors and cures

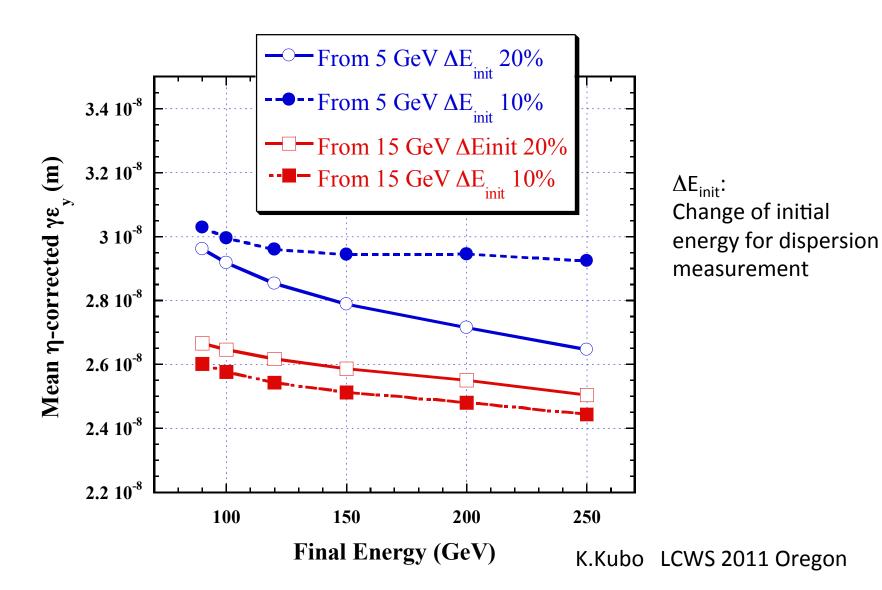
- Agreed "standard" errors: Next slide
  - Random Gaussian distributions are used for most studies
- DMS (Dispersion Matching Steering) correction as standard correction method
  - For dispersion measurement, change beam energy 10% ~ 20%
  - Simulation studies using many different codes and by different persons.
  - BPM scale error is important ← non-zero design dispersion (see 3<sup>rd</sup> next slide)
- Other methods (Kick minimum, Balistic, wake bumps, etc.) as additional or alternative corrections.
- Studies for upgrade to 1TeV ECM
- No serious problem expected.
  - An example shown: next-next slide

# ILC static imperfections

#### "standard" errors

Error	ML Cold	with respect to
Quad Offset	300 μm	cryo-module
Quad roll	300 µrad	design
RF Cavity Offset	300 μm	cryo-module
RF Cavity tilt	300 µrad	cryo-module
BPM Offset (initial)	300 μm	cryo-module
Cryomoduloe Offset	200 μm	design
Cryomodule Pitch	20 µrad	design

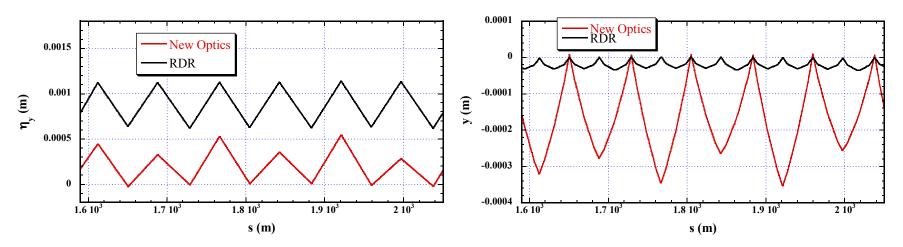
# Dependence on Initial and Final energy "Standard" static errors + BPM resolution 1um + DMS



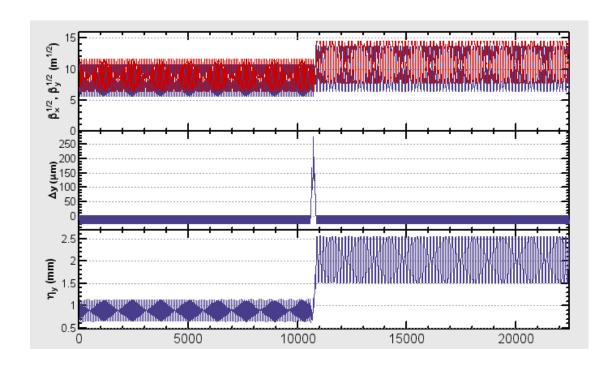
#### **BPM Scale error affects DMS**

In DMS, dispersion is measured at each BPM and adjusted as design. For non-zero design dispersion, BPM scale error affects the accuracy. We will need good BPM scale calibration (< 5%) for baseline optics. Alternative optics may mitigate the effect. (Zero dispersion at every other BPM)

Vertical Orbit and Dispersion
Base line optics (same as RDR) and new possible optics



### Lattice of upgraded linac (1 TeV ECM)

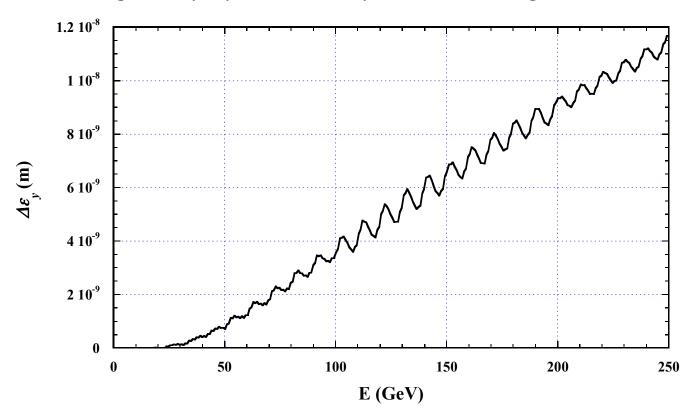


Part of E\_beam 25~250 GeV of old linac will be used for 275~500 GeV of new linac.

For using the same quad magnet (week for higher energy), FOFODODO lattice will be used instead of FODO.

#### Emittance growth by Cavity tilt

Emittance growth along ML
Cavity tilt random change 15 urad,
equivalent to Fixed 300 urad + 5% gradient change
Emittance growth proportional to square of the change



## Final emittance growth in ILC

Initial vertical normalized emittance at the exit of the DR is 20 nm. Vertical emittance at the exit of the ML must be 31 nm or below.

Error	with respect to	value	$\Delta\gamma\epsilon_y$ [nm]	$\Delta\gamma\epsilon_{y,121}$ [nm]	$\Delta \gamma \epsilon_{y,dfs}$ [nm]
Cavity offset	module	$300~\mu\mathrm{m}$	3.5	0.2	0.2(0.2)
Cavity tilt	module	$300 \mu \text{radian}$	2600	< 0.1	1.8(8)
BPM offset	module	$300~\mu\mathrm{m}$	0	360	4(2)
Quadrupole offset	module	$300~\mu\mathrm{m}$	700000	0	0(0)
Quadrupole roll	module	$300 \mu \text{radian}$	2.2	2.2	2.2(2.2)
Module offset	perfect line	$200~\mu\mathrm{m}$	250000	155	2(1.2)
Module tilt	perfect line	$20 \mu \text{radian}$	880	1.7	_

- The results of the reference DFS method is quoted, results of a different implementation in brackets
- Note in the simulations the correction the quadrupoles had been shifted, other wise some residual effect of the quadrupole misalignment would exist

# ILC ML major dynamic errors

ML 15 GeV to 250 GeV

Source	Assumption (Tolerance)	Induced orbit jitter	Induced emittance growth
Quad vibration (offset change)	100 nm	1.5 sigma	0.2 nm
Quad+steering strength jitter	1E-4	1 sigma	0.1 nm
Cavity tilt change	3 urad	0.8 sigma	0.5 nm
Cavity to cavity strength change, assuming 300 urad fixed tilt	1%	0.8 sigma	0.5 nm

Pulse to pulse and in each pulse (flatness)

#### ILC Other considered issues, examples

- Coupler wake and RF transverse kicks
  - No problem because of short bunch length (compare with in RTML)
- Emittance dilution in undulator for e+ production
  - Dispersive effect will be small.
  - Wakefield in the narrow beam pipe can be significant.
    - May need movers.
- Specification of magnet change speed
  - For BBA, or startup after shutdown, etc.
  - Required speed will be achievable without serious R&D.

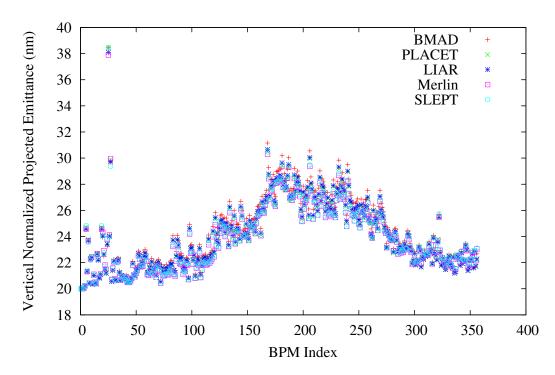
# Code benchmarking

We rely on simulations: code validation is essential.

Emittance dilution after performing DFS in LIAR and reading misalignments and corrector settings into the other codes.

Parameter	unit	value
Energy	GeV	5.0
$\sigma_{\delta}$	%	3.0
$\sigma_z$	mm	300
Charge	$10^{10} e$	2.0
$\gamma \epsilon_x$	nm	8000
$\gamma \epsilon_y$	nm	20
$dP_z/d_z$	$m^{-1}$	0.0

Error	RMS	With respect to
Quad Offset	$300~\mu\mathrm{m}$	Cryostat
Quad Tilt	$300 \ \mu \text{rad}$	Cryostat
BPM Offset	$300~\mu\mathrm{m}$	Cryostat
RF Cavity Offset	$300~\mu\mathrm{m}$	Cryostat
RF Cavity Pitch	$200~\mu \text{rad}$	Cryostat
Cryostat Offset	$200~\mu\mathrm{m}$	Survey Line



SLAC-TN-06-035

### **Experimental Activities**

Simulations are not sufficient.

- Measure of transverse wakefields in the CLIC accelerating structures (CLASSE, ex-ASSET)
  - So far we rely on simulations, experimental verification needed
  - Short- and long- wakefields at FACET/SLAC
- Beam-based Alignment algorithms and System Identification Procedures at SLC (T-501 at SLAC)
  - Dispersion-Free steering in a linac has never been proven
- Collimator wakefields measurement at ESTB (SLAC)
  - Critical for beam delivery system performance (next talks)

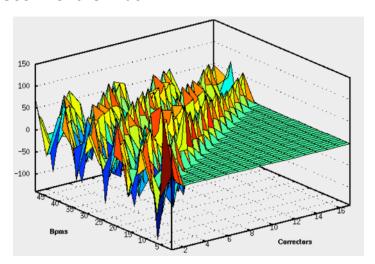
### T501: CERN BBA at SLAC

T501: FACET test-beam proposal to study advanced global correction schemes for future linear colliders.

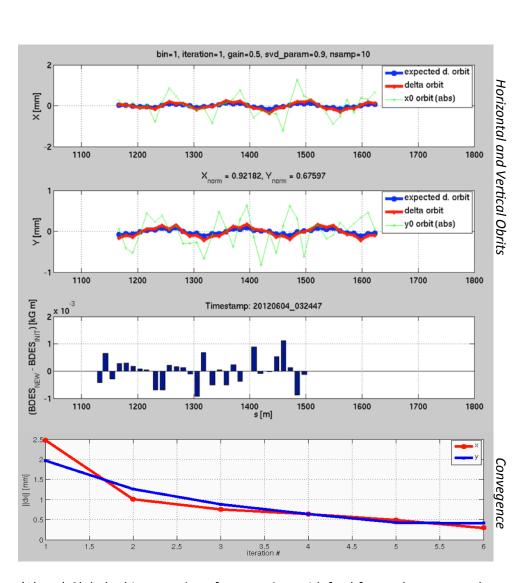
CERN-SLAC collaboration where algorithms developed at CERN are tested on the SLAC linac.

The study includes linac system identification, global orbit correction and global dispersion correction.

Successful system identification and global orbit correction has been demonstrated on a test-section of 500 m of the linac.



(Above) Identified Rx response matrix for the test-section of the linac (17 correctors, 48 BPMs)



(Above) Global orbit correction of test-section, with feed-forward to prevent the correction to affect FACET S20 experimental area.

#### **Conclusions**

- Extensive studies exist both for CLIC and ILC
- CLIC requirements are tighter but beam-based alignment procedures seem to fully recover the performance
- CLIC showed an excellent synergy with the pre-alignment / stabilization groups
- Simulation code are growing and becoming more trustworthy
- Experimental programs are on-going with promising results

#### Possible Further studies

(some studies already exist but not completed)

- Studies with realistic alignment model
  - Alignment engineers and beam dynamics physicists should agree.
- More realistic DMS procedure
  - E.g. Simulations combined with upstream (RTML)
- Optics choice, for making less sensitive to BPM scale error (ILC)
- Simulations with failed components (BPM, Cavities, Magnets)
- ...

None of these are expected to be critical.

### Acknowledgements

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#### Alignment and stabilization team:

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