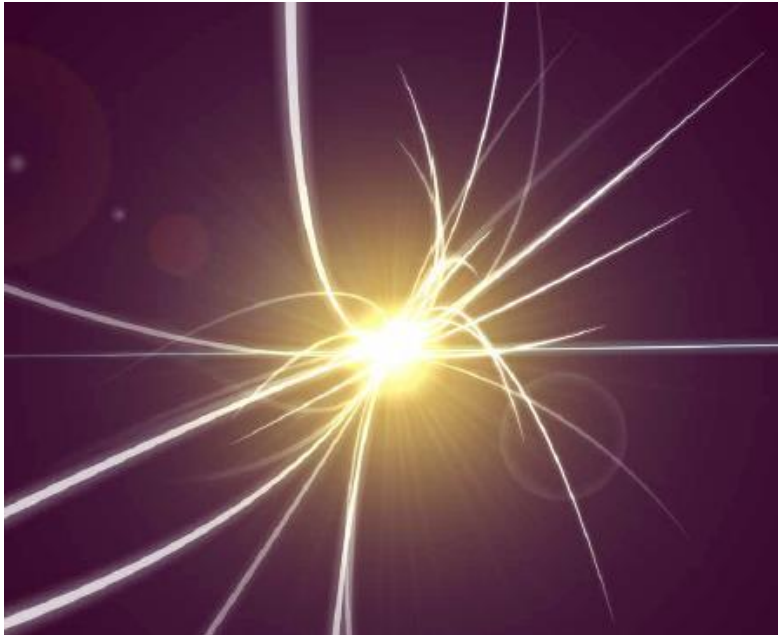


# GDE

## *The path to a TDR*



**Barry Barish**

**ECFA LC2013**

*DESY Hamburg, Germany*

*27-May-13*



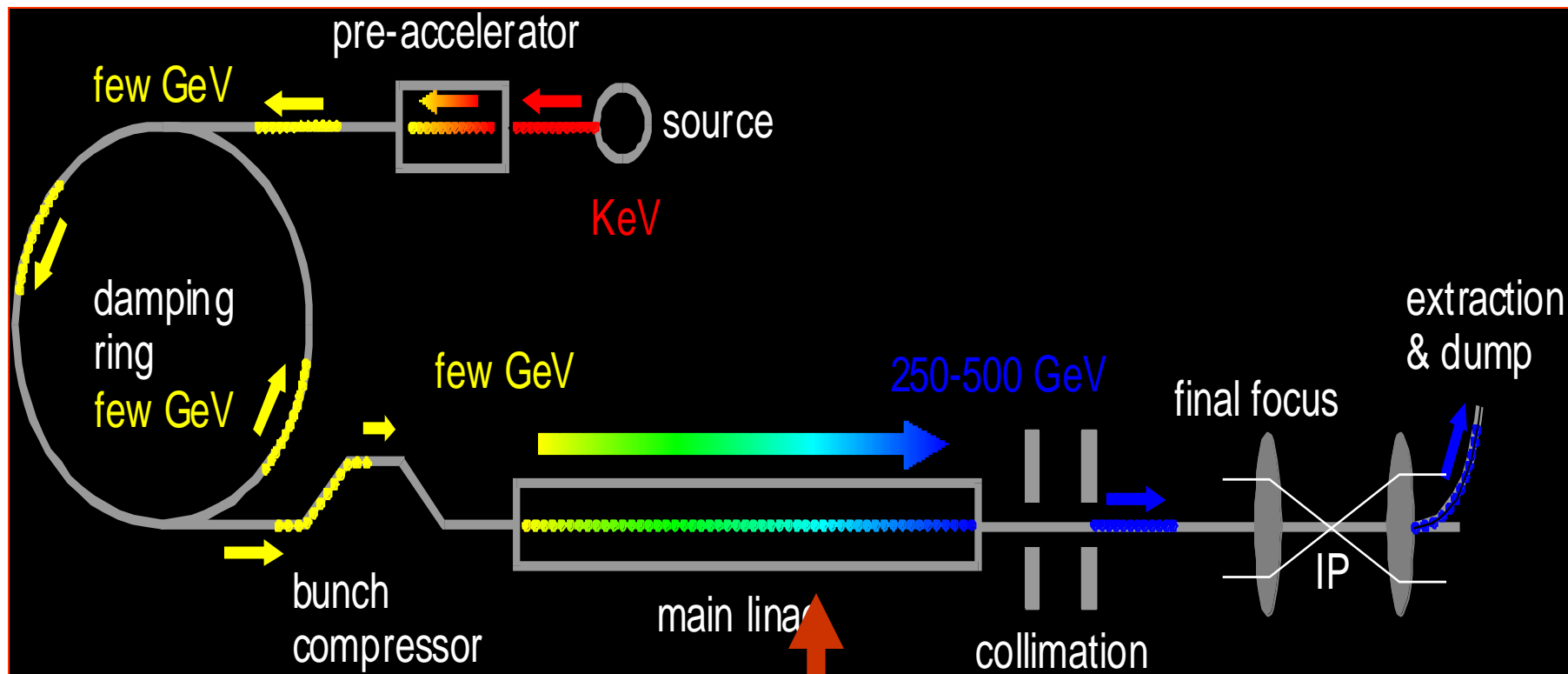
# A Global Initiative for an ILC

**International Committee for Future Accelerators (ICFA) representing major particle physics laboratories worldwide.**

- Chose ILC accelerator technology (SCRF)
- Determined ILC physics design parameters
- Formed Global Design Effort and Mandate (TDR)



# GDE -- Design a Linear Collider



**Superconducting RF  
Main Linac**

### Key Parameters

- Luminosity  $\rightarrow \int L dt = 500 \text{ fb}^{-1}$  in 4 years
- $E_{\text{cm}}$  adjustable from 200 – 500 GeV
- Ability to scan between 200 and 500 GeV
- Energy stability and precision below 0.1%
- Electron polarization of at least 80%

### Options

- The machine must be upgradeable to 1 TeV
- Positron polarization desirable as an upgrade



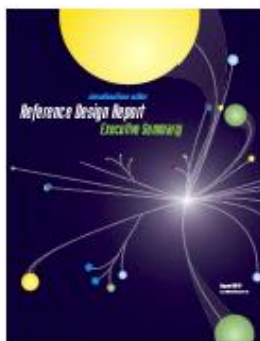
# RDR Design Parameters

Max. Center-of-mass energy	500	GeV
Peak Luminosity	$\sim 2 \times 10^{34}$	1/cm <sup>2</sup> s
Beam Current	9.0	mA
Repetition rate	5	Hz
Average accelerating gradient	31.5	MV/m
Beam pulse length	0.95	ms
Total Site Length	31	km
Total AC Power Consumption	$\sim 230$	MW

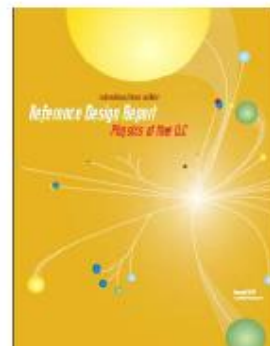


## RDR Reports

- Reference Design Report (4 volumes)



Executive Summary



Physics at the ILC



Accelerator



Detectors

11-Feb-08  
ILCSC

Global Design Effort

5



# Major R&D Goals for Technical Design

## SCRF

- **High Gradient R&D** - globally coordinated program to demonstrate gradient by 2010 with 50% yield; improve yield to 90% by TDR (end 2012)
- **Manufacturing:** plug compatible design; industrialization, etc.
- **Systems tests:** FLASH; plus NML (FNAL), STF2 (KEK) post-TDR

## Test Facilities

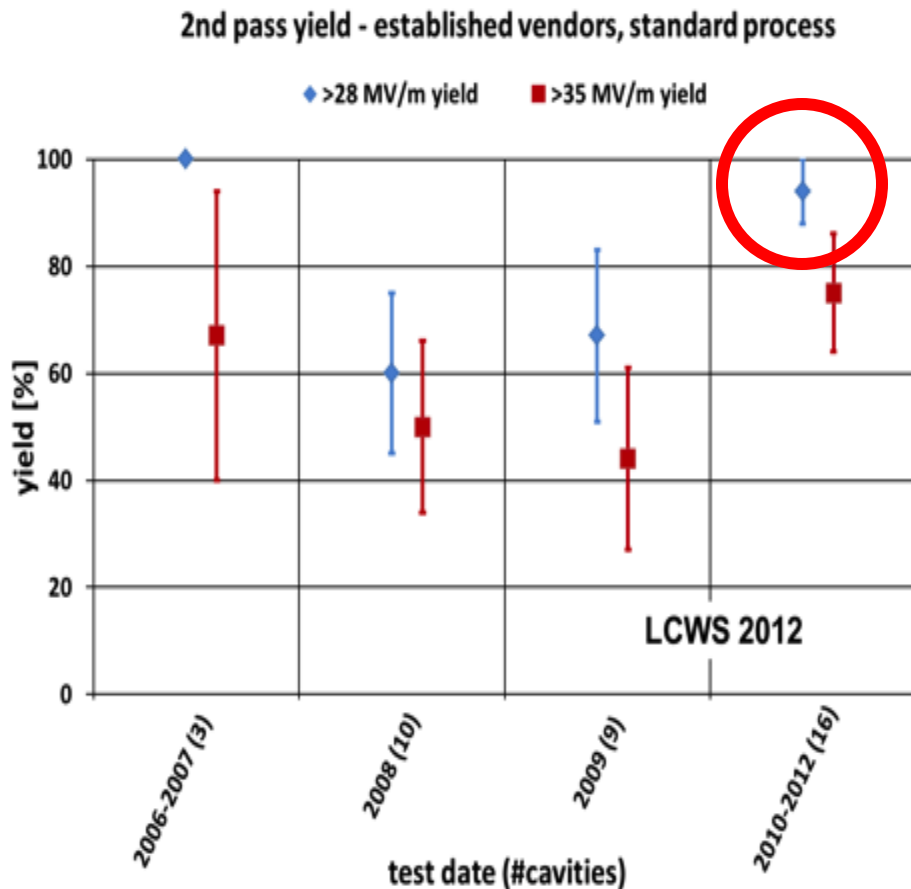
- **ATF2** - Fast Kicker tests and Final Focus design/performance  
**EARTHQUAKE RECOVERY**
- **CesrTA** - Electron Cloud tests to establish damping ring parameters/design and electron cloud mitigation strategy
- **FLASH** – Study performance using ILC-like beam and cryomodule (systems test)



Figure 1.2-1: A TESLA nine-cell 1.3 GHz superconducting niobium cavity.

- Achieve high gradient (35MV/m); develop multiple vendors; make cost effective, etc
- Focus is on high gradient; production yields; cryogenic losses; radiation; system performance





Production yield:  
94 % at > 28 MV/m,

Average gradient:  
37.1 MV/m



# Global Plan for SCRF R&D

Year	07	2008	2009	2010	2011	2012
Phase	TDP-1			TDP-2		
Cavity Gradient in v. test to reach 35 MV/m	→ Yield <b>50%</b>			→ Yield <b>90%</b>		
Cavity-string to reach 31.5 MV/m, with one-cryomodule	Global effort for string assembly and test (DESY, FNAL, INFN, KEK)					
System Test with beam acceleration				FLASH (DESY) , NML/ASTA (FNAL) QB, STF2 (KEK)		
Preparation for Industrialization				Production Technology R&D		
Communication with industry:	1 <sup>st</sup> Visit Vendors (2009), Organize Workshop (2010) 2 <sup>nd</sup> visit and communication, Organize 2 <sup>nd</sup> workshop (2011) 3 <sup>rd</sup> communication and study contracted with selected vendors (2011-2012)					



# Accelerator Test Facility (ATF)

**The ATF2 plan: realization of the nanobeam**

Focus point (37nm beam size)

Fast feedback kicker for beam position stabilization  
Optical diffraction beam size monitor  
Stripline beam position monitor

Tungsten(Carbon) Wire Scanner

Cavity beam position monitor

Laser wire

**The diagnostic line for the extracted low emittance beam**

Double kicker System for stable beam extraction

Electron beam

Cavity beam position monitor

Electron beam

Laser wire

Injection kicker

R13.8m

27.6m

Modulator

Klystron

80MeV Preinjector

Laser System

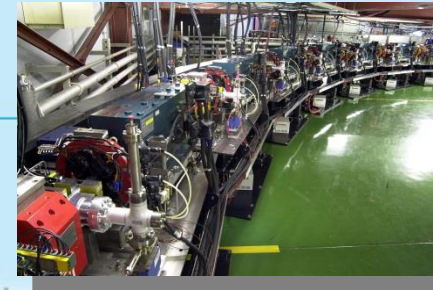
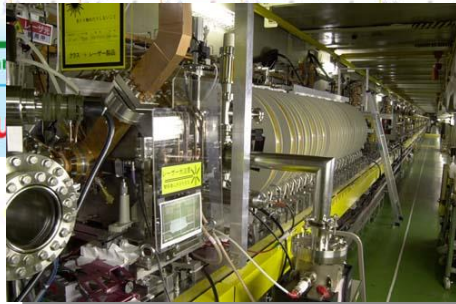
Electron beam

**as the injector**

Synchrotron radiation interference monitor

X-ray synchrotron radiation profile monitor

**Photocathode RF gun**



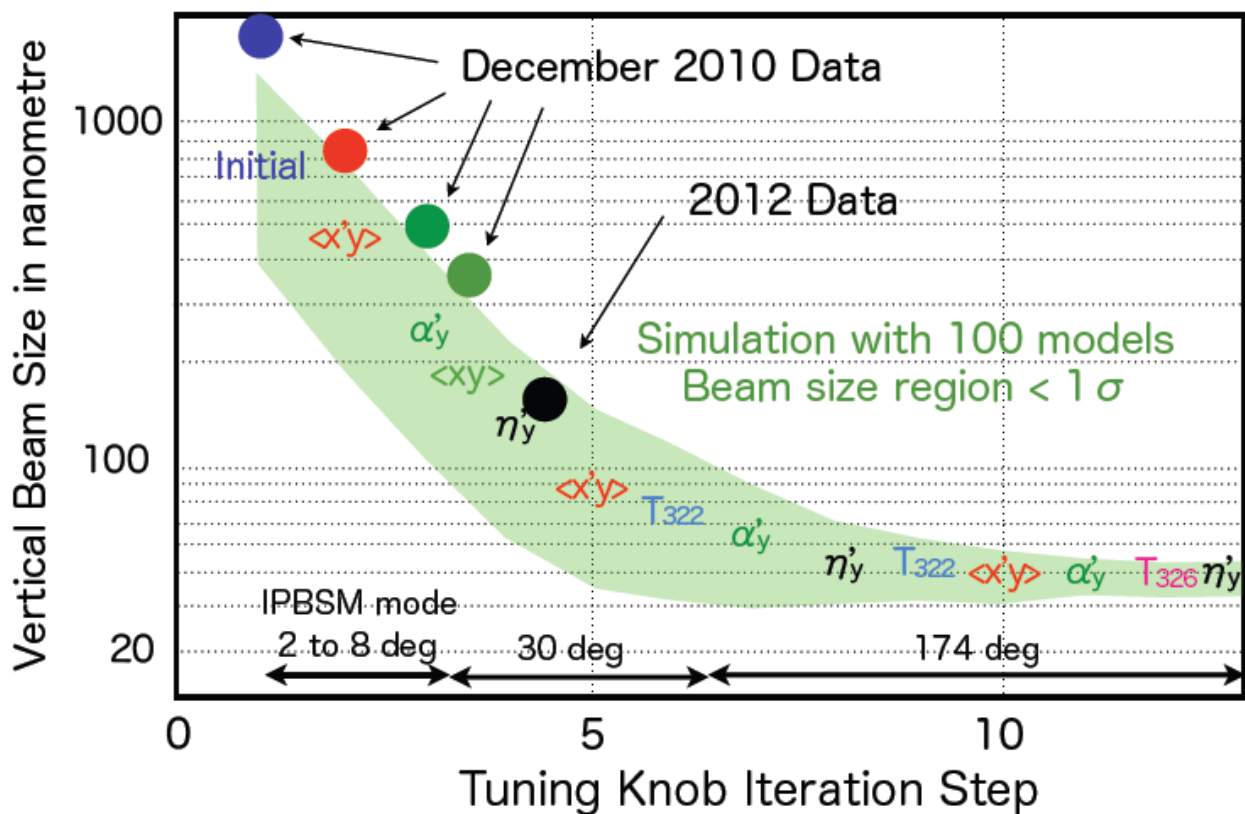


## PAC Review -- Response to #2

***“The lack of progress towards the 37 nm ATF2 IP goal is a concern. Several issues have already been resolved, and the currently scheduled modifications should lead to significant progress towards the goal.”***

- This was slowed by the earthquake in Japan. Progress immediately following the technical review (see figure)
- We are instituting a technical review in May aimed at assessing technical status and proposing future goals and program needed for ILC.

# ATF-2 earthquake recovery



- Vertical beam size (2012) = 167.9 plus-minus nm
- 1 sigma Monte Carlo
- Post-TDR continue to ILC goal of 37 nm + fast kicker
- Stabilization studies

# ATF-2 achieves 72.8 nm

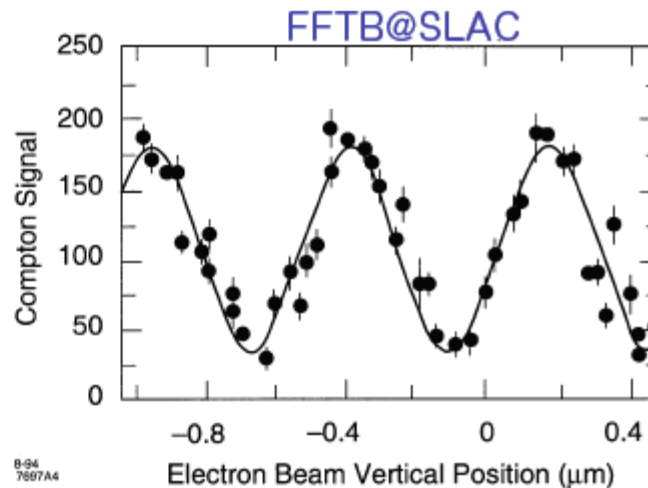
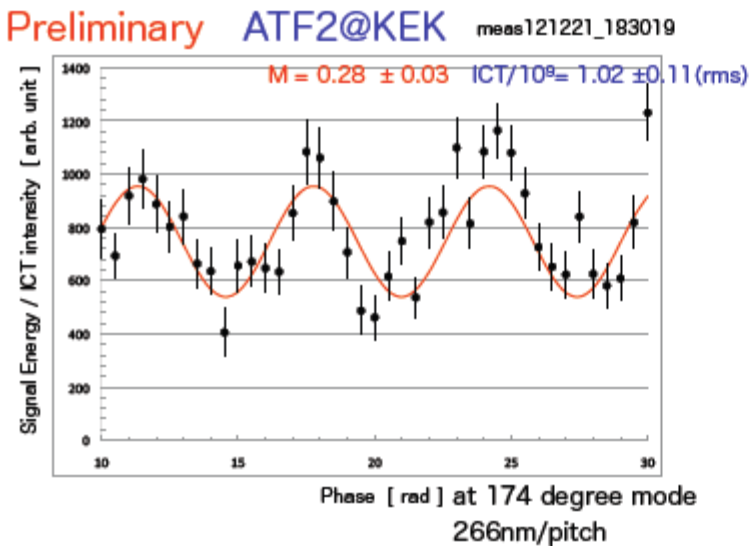


Figure 5.6: Laser-Compton beam size measurement performed in May of 1994. The measured size is  $77 \pm 7$  nanometers.

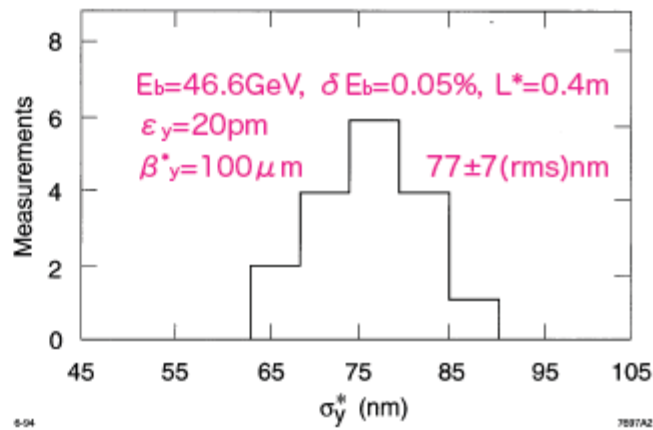
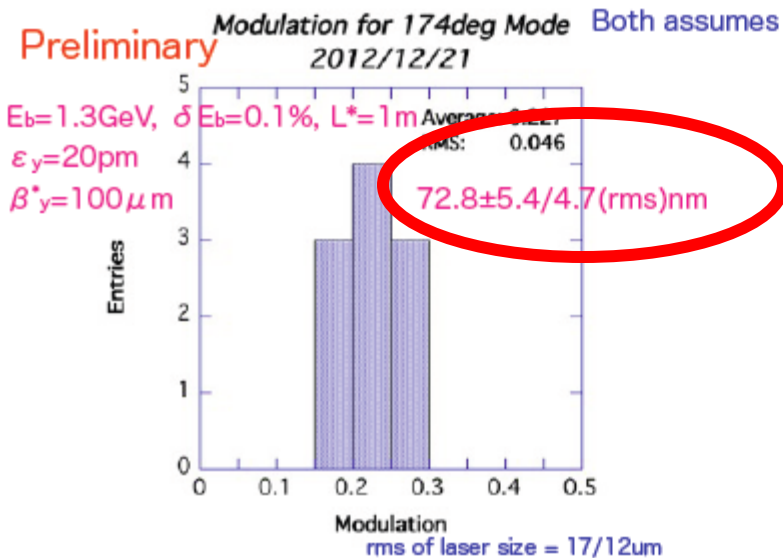
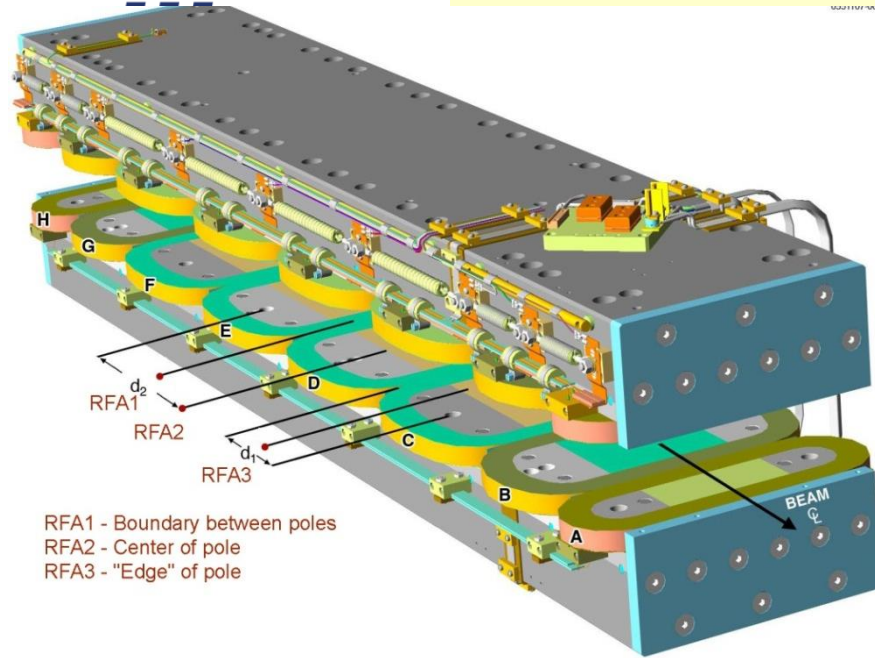


Figure 5.7: Histogram of measurements made during the last 3 hours of the May, 1994 FFTB run. Average size measured was 77 nm, with an RMS of 7 nm.  
rms of laser size = 50um -> M reduction of 10%

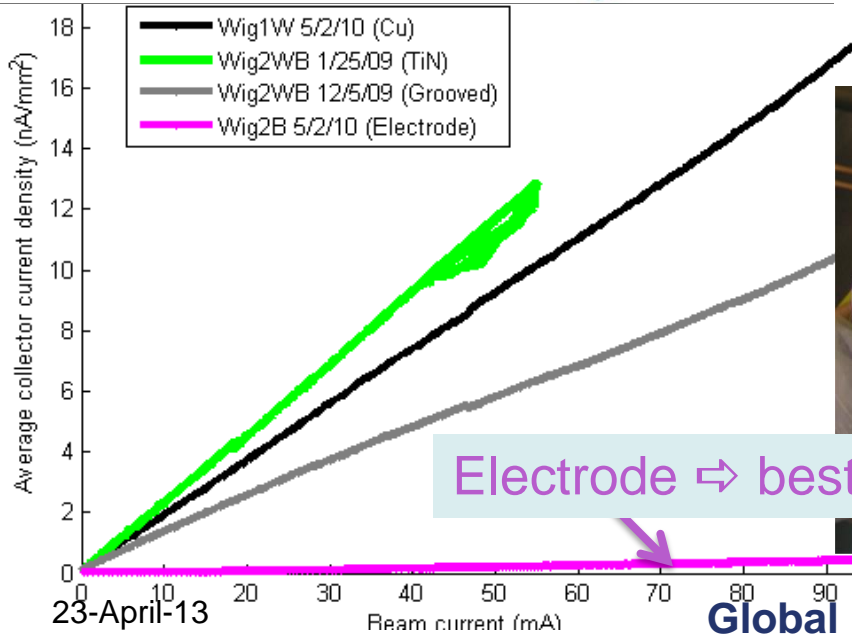
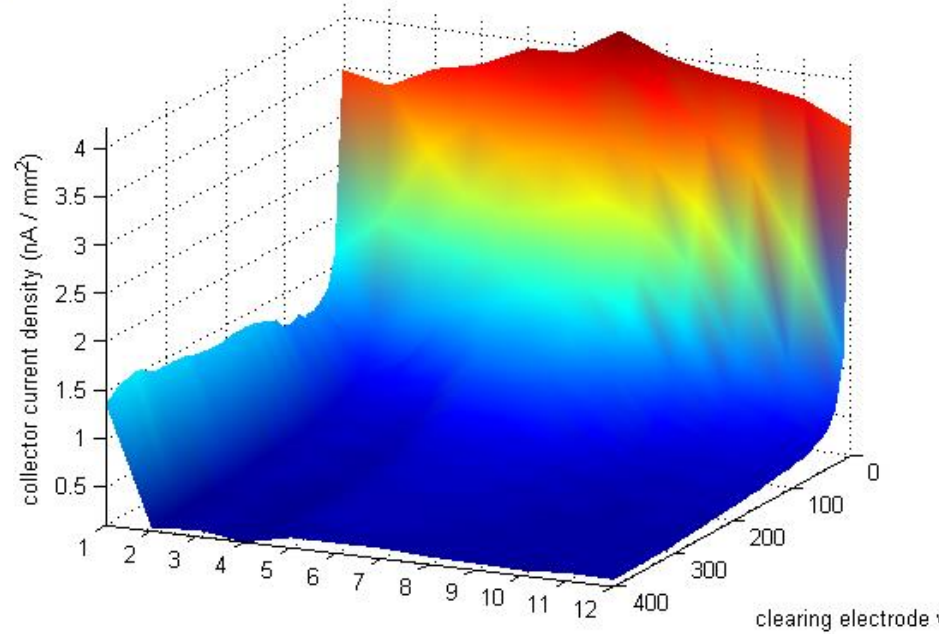


# CesrTA - Wiggler Observations

Run #2568 (1x20x2.8mA e+, 4 GeV, 14ns): 01W\_G2 Center pole Col Curs



RFA1 - Boundary between poles  
RFA2 - Center of pole  
RFA3 - "Edge" of pole



Electrode ⇨ best performance



0.002''  
radius



# Baseline Mitigation Plan

## EC Working Group Baseline Mitigation Recommendation

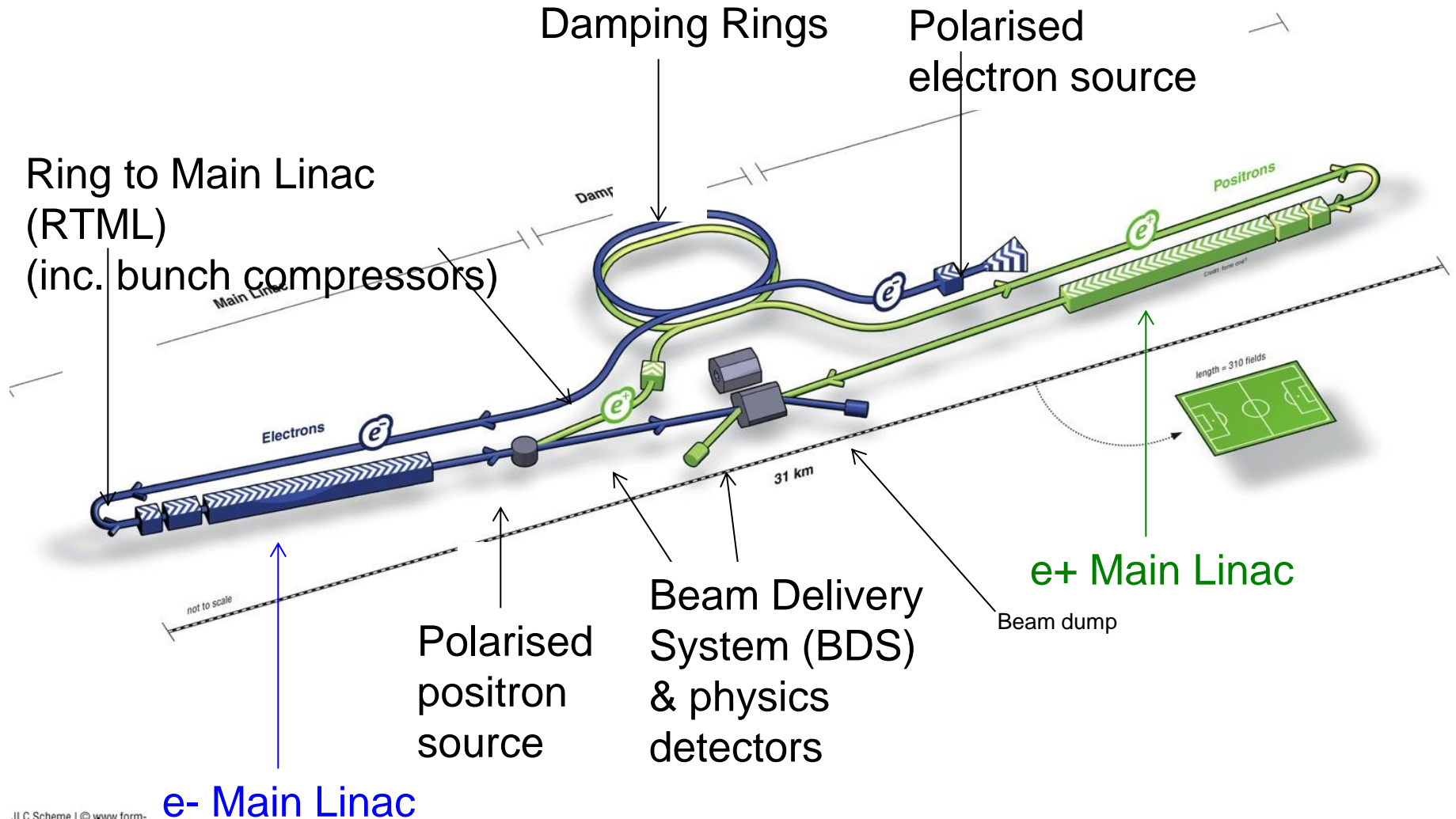
	Drift*	Dipole	Wiggler	Quadrupole*
<b>Baseline Mitigation I</b>	<b>TiN Coating</b>	<b>Grooves with TiN coating</b>	<b>Clearing Electrodes</b>	<b>TiN Coating</b>
<b>Baseline Mitigation II</b>	<b>Solenoid Windings</b>	<b>Antechamber</b>	<b>Antechamber</b>	
<b>Alternate Mitigation</b>	<b>NEG Coating</b>	<b>TiN Coating</b>	<b>Grooves with TiN Coating</b>	<b>Clearing Electrodes or Grooves</b>

\*Drift and Quadrupole chambers in arc and wiggler regions will incorporate antechambers

- Preliminary CESRTA results and simulations suggest the presence of *sub-threshold emittance growth*
  - Further investigation required
  - May require reduction in acceptable cloud density  $\Rightarrow$  reduction in safety margin
- An aggressive mitigation plan is required to obtain optimum performance from the 3.2km positron damping ring and to pursue the high current option



# ILC TDR Layout



e- Main Linac

not too scale

# Central Region

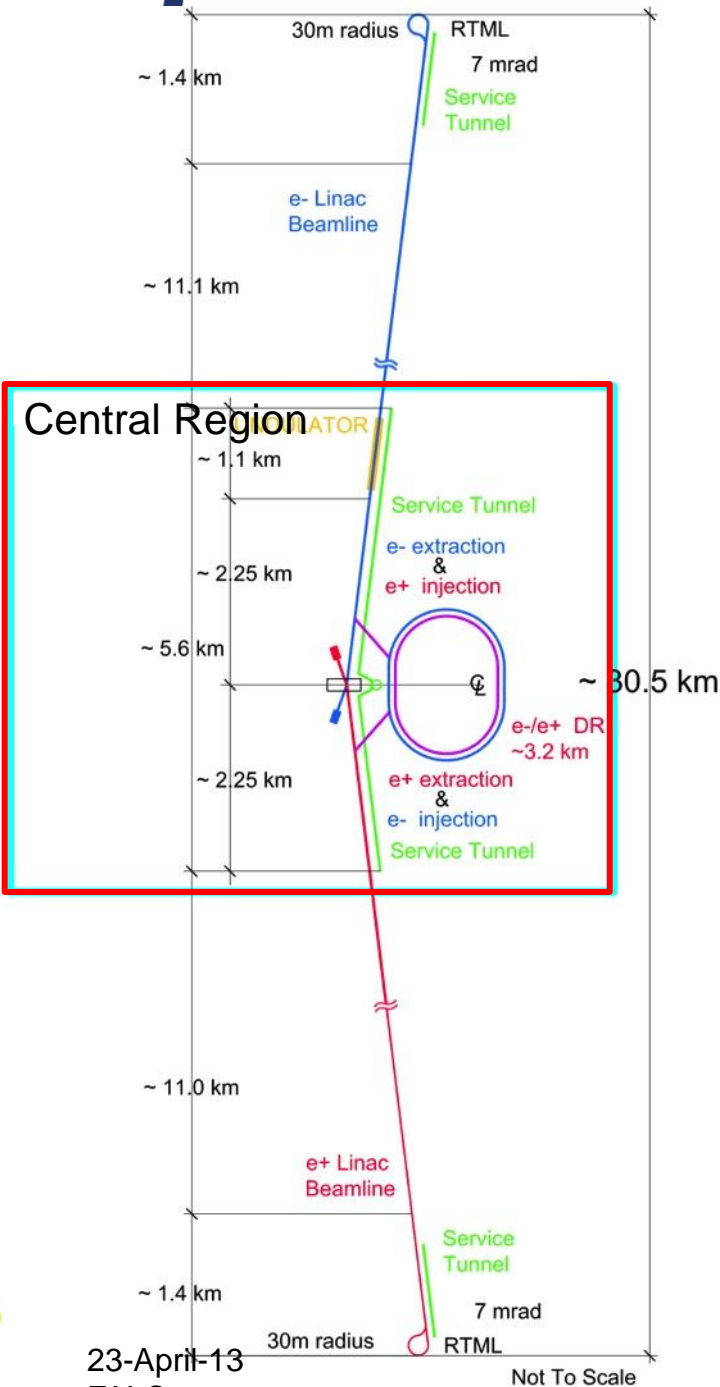
- 5.6 km region around IR

- Systems:

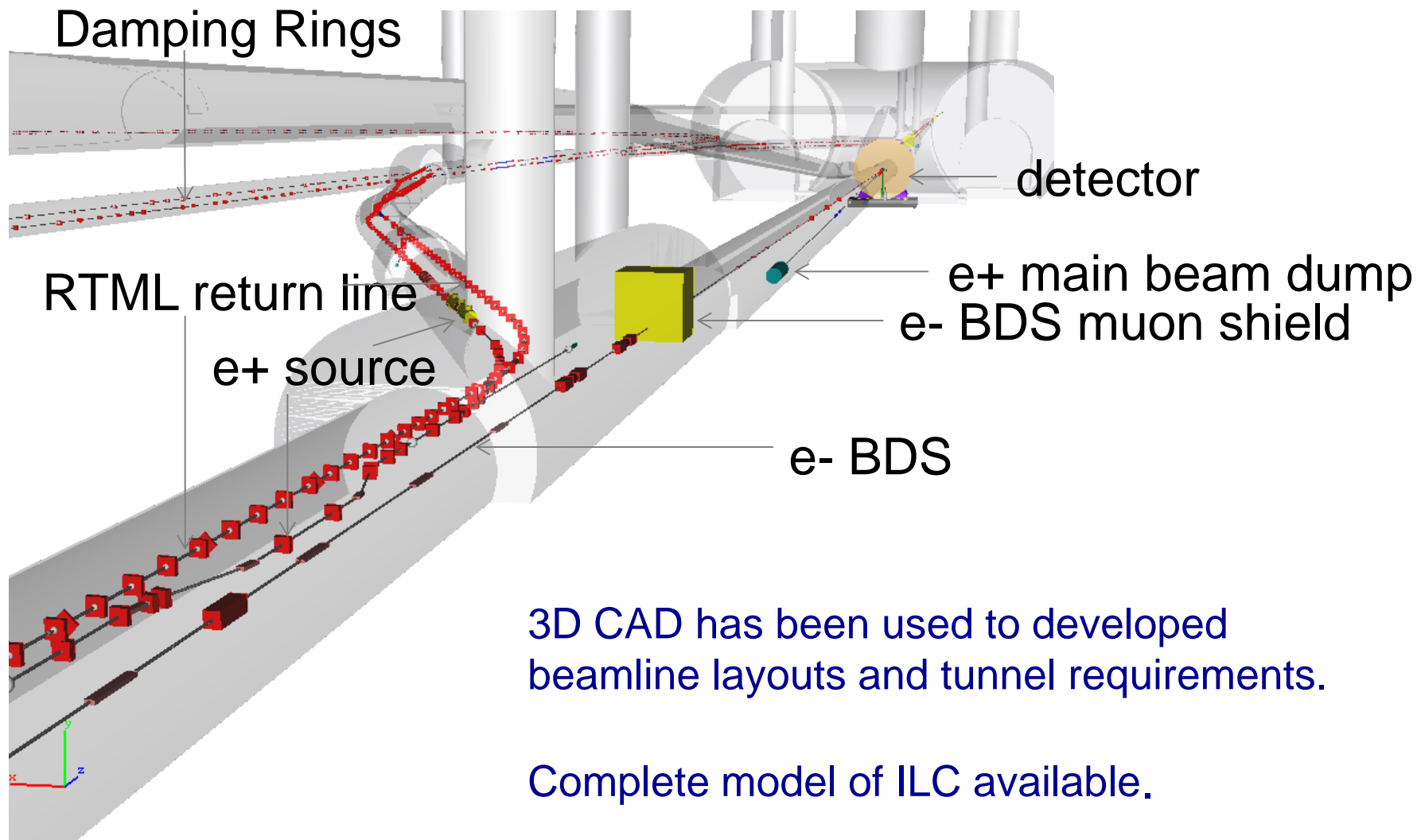
- electron source
- positron source
- beam delivery system
- RTML (return line)
- IR (detector hall)
- damping rings

common tunnel

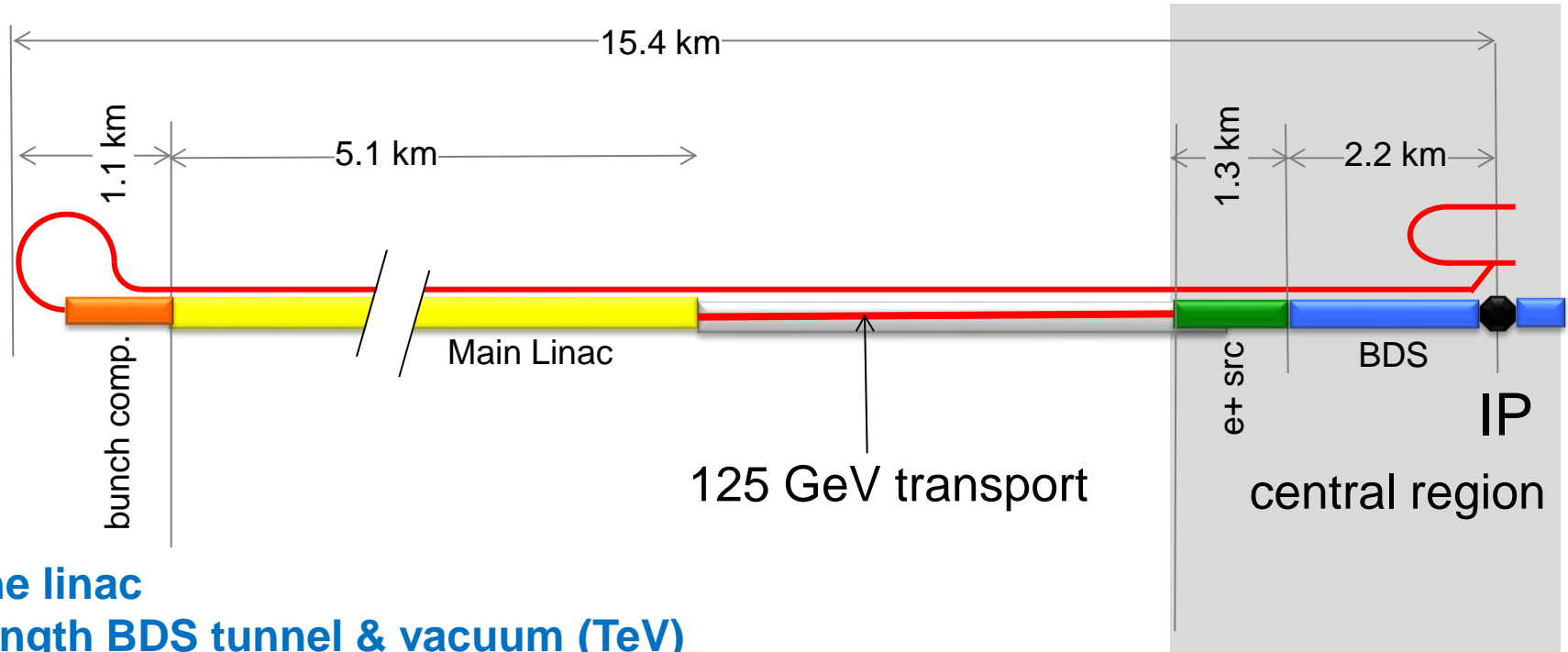
- Complex and crowded area



# Central Region Integration



# 250 GeV – Staged ILC



- Half the linac
- Full-length BDS tunnel & vacuum (TeV)
- ½ BDS magnets (instrumentation, CF etc)
- 1 RTML LTL
- 5km 125 GeV transport line

Extended tunnel/CFS already 500 GeV stage



# ILC TDR Value estimate

- The Value estimate for the cost of the ILC design as presented in the Technical Design Report, averaged over the three regional sites, is **7,780 MILCU (Jan 2012 US\$) (TDR)**
  - This may be compared with the escalated RDR estimate of **7,266 MILCU (RDR)**.
  - The overall cost growth between the TDR and the RDR, not attributable to inflation, is thus 514 MILCU, i.e, **an increase of approximately ~ 7%**.
- 

- The explicit Labor estimate for the ILC design as presented in the Technical Design Report, averaged over the three regional sites, is **22,613 thousand person-hours (TDR)**.
- This may be compared with the RDR estimate: **24,427 thousand person-hours (RDR)**



# Draft Cost Review Report

- In responding to the charge, the review team has assessed the overall quality of the design and the cost estimate and determined that it is sufficient to begin the preparatory activities for construction and to steer the future R&D program. The team has also come to the conclusion that the quality of the TDR and its associated cost document as well as the supporting documentation is sufficient to begin negotiations among contributing parties and government agencies to determine how to execute the project. As compared to other projects of similar scale (ITER, LHC, ATLAS, CMS, ALMA, XFEL, FAIR, ESS) the quality of the documentation presented by the GDE team is equal to or above those that were used to launch into a similar process. The TDR is a robust estimate for its intended purpose - and - as expected for an estimate at this stage, there is a substantial list of recommendations that should be addressed at an*



# Final Remarks and Conclusions

- The TDR will complete the GDE mandate for the ILC.
- **Official release scheduled for 12 June 2013.**
- The major milestones of the R&D program have been achieved; and a detailed technical design for the ILC has been produced, including a new value costing
- The ILC is ready for the next steps: Selecting a site and host country; forming a collaborative international project; and entering into a final engineering design.